



Joseph E. Kernan  
Governor

Lori F. Kaplan  
Commissioner

April 15, 2004

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[www.in.gov/idem](http://www.in.gov/idem)

TO: Interested Parties / Applicant

RE: MasterBrand Cabinets, Inc - Decora - Plant #3 / 037-18785-00052

FROM: Paul Dubenetzky  
Chief, Permits Branch  
Office of Air Quality

### Notice of Decision – Approval

Please be advised that on behalf of the Commissioner of the Department of Environmental Management, I have issued a decision regarding the enclosed matter. Pursuant to 326 IAC 2, this approval was effective immediately upon submittal of the application.

If you wish to challenge this decision, IC 4-21.5-3-7 requires that you file a petition for administrative review. This petition may include a request for stay of effectiveness and must be submitted to the Office of Environmental Adjudication, 100 North Senate Avenue, Government Center North, Room 1049, Indianapolis, IN 46204, **within eighteen (18) calendar days from the mailing of this notice**. The filing of a petition for administrative review is complete on the earliest of the following dates that apply to the filing:

- (1) the date the document is delivered to the Office of Environmental Adjudication (OEA);
- (2) the date of the postmark on the envelope containing the document, if the document is mailed to OEA by U.S. mail; or
- (3) The date on which the document is deposited with a private carrier, as shown by receipt issued by the carrier, if the document is sent to the OEA by private carrier.

The petition must include facts demonstrating that you are either the applicant, a person aggrieved or adversely affected by the decision or otherwise entitled to review by law. Please identify the permit, decision, or other order for which you seek review by permit number, name of the applicant, location, date of this notice and all of the following:

- (1) the name and address of the person making the request;
- (2) the interest of the person making the request;
- (3) identification of any persons represented by the person making the request;
- (4) the reasons, with particularity, for the request;
- (5) the issues, with particularity, proposed for considerations at any hearing; and
- (6) identification of the terms and conditions which, in the judgment of the person making the request, would be appropriate in the case in question to satisfy the requirements of the law governing documents of the type issued by the Commissioner.

If you have technical questions regarding the enclosed documents, please contact the Office of Air Quality, Permits Branch at (317) 233-0178. Callers from within Indiana may call toll-free at 1-800-451-6027, ext. 3-0178.

Enclosures  
FNPER-AM.dot 9/16/03



INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT  
*We make Indiana a cleaner, healthier place to live.*

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April 15, 2004

Mr. Willard Robertson  
MasterBrand Cabinets, Inc. - Decora - Plant #3  
1491 Meridian Road  
Jasper, IN 47547

Re: **037-18785**  
Second Administrative Amendment to  
Part 70: Operating Permit No.: **T 037-5928-00052**

Dear Mr. Robertson:

MasterBrand Cabinets, Inc. was issued a Part 70 Operating Permit T 037-5928-00052 on November 11, 2000 for a stationary wood kitchen, bath and entertainment center cabinet manufacturing operation. A First Administrative Amendment (037-13574-00052) was issued on February 9, 2001. A First Significant Permit Modification (037-17442-00052) was issued on February 11, 2004. A letter requesting changes to:

- (1) Replace the two (2) baghouses that operate at MC11, SAC10 and SDC9 with one (1) baghouse identified as Baghouse MC1, exhausting to Stack MC1;
- (2) Identify the baghouse at woodworking operation MC3 as Baghouse MC3; and
- (3) Change the name of the baghouse at woodworking operation TDC Sanding from MC4 to Baghouse TDC and reduce the maximum flow rate of that baghouse from 61,000 acfm to 48,000 acfm;

was received on March 4, 2004. IDEM, OAQ has determined that:

The source is replacing the two (2) baghouses at the three (3) woodworking operations, identified as MC11, SAC10 and SDC9 that have maximum throughputs of 0.01 grains per dry standard cubic foot and flow rates of 28,080 acfm and 41,600 acfm, respectively, with one (1) baghouse, identified as MC1 that has a maximum throughput of 0.01 grains per dry standard cubic foot and a flow rate of 61,000 acfm. The potential to emit PM and PM<sub>10</sub> after controls will change as follows:

For the baghouse currently at SAC10/SDC9, the potential to emit PM and PM<sub>10</sub> after controls = 0.01 grains per dry standard cubic foot x 41,600 actual cubic feet per minute x 60 min/hr x 1 lb/7000 grains = 3.57 lbs/hr x 1 ton/2000 lbs x 8,760 hours/yr = 15.6 tons/yr

For the baghouse currently at MC11, identified as MU1, the potential to emit PM and PM<sub>10</sub> after controls = 0.01 grains per dry standard cubic foot x 28,080 actual cubic feet per minute x 60 min/hr x 1 lb/7000 grains = 2.41 lbs/hr x 1 ton/2000 lbs x 8,760 hours/yr = 10.5 tons/yr

The total PM and PM<sub>10</sub> emissions after controls from the two (2) existing baghouses = 15.6 tons/yr + 10.5 tons/yr = 26.1 tons per year

For the baghouse, identified as MC1, that will be replacing the two (2) baghouses currently operating at MC11, SAC10 and SDC9, the potential to emit PM and PM<sub>10</sub> after controls = 0.01 grains per dry standard cubic foot x 61,000 actual cubic feet per minute x 60 min/hr x 1 lb/7000 grains = 5.23 lbs/hr x 1 ton/2000 lbs x 8,760 hours/yr = 22.9 tons/yr

As a result, the change in potential to emit PM and PM<sub>10</sub> after controls from MC11, SDC10, SAC9 = 22.9 tons/yr - 26.1 tons/yr = - 3.20 tons per year.

Since the replacement of the two (2) baghouses with Baghouse MC1 reduces the potential to emit of the three (3) woodworking operations, identified as MC11, SAC10, and SDC9, a source modification pursuant to 326 IAC 2-7-10.5 or 326 IAC 2-2 will not be required.

In addition, the requirements in Section D.2 of SPM 073-17442-00052, issued on February 11, 2004, will remain unchanged except for the references to stack locations in Condition D.2.6(a) (Visible Emissions Notations). Therefore, a permit modification pursuant to 326 IAC 2-7-12 will also not be required.

Note that Baghouse TDC (formerly MC4) has not been replaced and its maximum flow rate has been decreased which thus, decreases the potential to emit PM and PM<sub>10</sub>.

The changes are as follows with deleted language as ~~strikeouts~~ and new language **bolded**. Pursuant to the provisions of 326 IAC 2-7-11, the permit is hereby administratively amended as follows:

#### Change 1:

Since the baghouse MC11 is replacing the two (2) baghouses for MC11, SAC10 and SDC9, and the Permittee wishes to make cosmetic changes to their equipment list, Section A.2(b) and paragraph (b) in the equipment description box for Section D.2 have been revised as follows:

#### A.2 Emission Units and Pollution Control Equipment Summary [326 IAC 2-7-4(c)(3)] [326 IAC 2-7-5(15)]

This stationary source consists of the following emission units and pollution control devices:

(b) Five (5) woodworking operations, consisting of the following:

- (1) One (1) woodworking operation, identified as MC3, equipped with a baghouse for particulate control, **identified as Baghouse MC3**, exhausting to stack C2, capacity: 0.01 grains per dry standard cubic foot at a flow rate of 61,000 acfm.
- (2) One (1) woodworking operation, constructed in 1997, identified as TDC Sanding, **using equipped with** a baghouse for particulate control, identified as **MC4 Baghouse TDC**, exhausting to Stack TDC, capacity: 43,600 pounds of wood per hour and 0.01 grains per dry standard cubic feet at a flow rate of ~~61,000~~ **48,000** acfm.
- ~~(3) One (1) woodworking operation, constructed in 1997, identified as MC11, using a baghouse for particulate control, exhausting to stack MU1, capacity: 43,600 pounds of wood per hour and 0.01 grains per dry standard cubic foot at a flow rate of 28,080 acfm.~~
- ~~(4)~~ **(3)** ~~Two (2)~~ **Three (3)** woodworking operations, constructed in 1997, identified as **MC11**, SAC10, and SDC9, **using equipped with** a baghouse for particulate control, **identified as Baghouse MC1**, exhausting to stack ~~MU2~~ **MC1**, capacity: **43,600 pounds**

**of wood per hour to MC11**, 16,132 pounds of wood per hour to SAC10, 2,850 pounds of wood per hour to SDC9, and 0.01 grains per dry standard cubic foot at a flow rate of ~~41,600~~ **61,000** acfm.

SECTION D.2

FACILITY OPERATION CONDITIONS

Facility Description [326 IAC 2-7-5(15)] Woodworking operations

- (b) Five (5) woodworking operations, consisting of the following:
- (1) One (1) woodworking operation, identified as MC3, equipped with a baghouse for particulate control, **identified as Baghouse MC3**, exhausting to stack C2, capacity: 0.01 grains per dry standard cubic foot at a flow rate of 61,000 acfm.
  - (2) One (1) woodworking operation, constructed in 1997, identified as TDC Sanding, ~~using~~ **equipped with** a baghouse for particulate control, identified as ~~MC4~~ **Baghouse TDC**, exhausting to Stack TDC, capacity: 43,600 pounds of wood per hour and 0.01 grains per dry standard cubic feet at a flow rate of ~~61,000~~ **48,000** acfm.
  - ~~(3) One (1) woodworking operation, constructed in 1997, identified as MC11, using a baghouse for particulate control, exhausting to stack MU1, capacity: 43,600 pounds of wood per hour and 0.01 grains per dry standard cubic foot at a flow rate of 28,080 acfm.~~
  - ~~(4)~~ **(3)** ~~Two (2)~~ **Three (3)** woodworking operations, constructed in 1997, identified as **MC11**, SAC10, and SDC9, ~~using~~ **equipped with** a baghouse for particulate control, **identified as Baghouse MC1**, exhausting to stack ~~MU2~~ **MC1**, capacity: **43,600 pounds of wood per hour to MC11**, 16,132 pounds of wood per hour to SAC10, 2,850 pounds of wood per hour to SDC9, and 0.01 grains per dry standard cubic foot at a flow rate of ~~41,600~~ **61,000** acfm.

The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.

**Change 2:**

As a result of the changes to paragraphs (b)(3) and (4) (now paragraph (b)(3)) of the equipment list, Condition D.2.6(a) has been revised as follows:

D.2.6 Visible Emissions Notations

- (a) Daily visible emission notations of the baghouse stack exhausts C2, TDC, ~~MU1~~, and ~~MU2~~ **MC1**, shall be performed during normal daylight operations when exhausting to the atmosphere. A trained employee shall record whether emissions are normal or abnormal.

All other conditions of the permit shall remain unchanged and in effect. Please attach a copy of this amendment and the following revised permit pages to the front of the original permit.

This decision is subject to the Indiana Administrative Orders and Procedures Act - IC 4-21.5-3-5. If you have any questions on this matter, please contact Michael S. Schaffer, c/o OAQ, 100 North Senate Avenue, P.O. Box 6015, Indianapolis, Indiana, 46206-6015, at 631-691-3395 ext 15 or in Indiana at 1-800-451-6027 (ext 631-691-3395).

Sincerely,

Original Signed by Paul Dubenetzky

Paul Dubenetzky, Chief  
Permits Branch  
Office of Air Quality

Attachments  
MSS/MES

cc: File - Dubois County  
U.S. EPA, Region V  
Dubois County Health Department  
Southwest Regional Office  
Air Compliance Section Inspector - Gene Kelso  
Compliance Branch  
Administrative and Development Section  
Technical Support and Modeling - Michele Boner



Joseph E. Kernan  
 Governor

Lori F. Kaplan  
 Commissioner

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## PART 70 OPERATING PERMIT OFFICE OF AIR QUALITY

### MasterBrand Cabinets, Inc. - Decora - Plant #3 1491 Meridian Road Jasper, Indiana 47547

(herein known as the Permittee) is hereby authorized to operate subject to the conditions contained herein, the source described in Section A (Source Summary) of this permit.

This permit is issued in accordance with 326 IAC 2 and 40 CFR Part 70 Appendix A and contains the conditions and provisions specified in 326 IAC 2-7 as required by 42 U.S.C. 7401, et. seq. (Clean Air Act as amended by the 1990 Clean Air Act Amendments), 40 CFR Part 70.6, IC 13-15 and IC 13-17.

Operation Permit No.: T 037-5928-00052	
Original Signed By: Janet G. McCabe, Assistant Commissioner Office of Air Quality	Issuance Date: November 11, 2000  Expiration Date: November 11, 2005

First Administrative Amendment 037-13574-00052, issued on February 9, 2001  
 First Significant Permit Modification 037-17442-00052, February 11, 2004

Second Administrative Amendment 037-18785-00052    Pages Amended: 5, 6, 6a, and 36 - 38	
Issued by: Original Signed by Paul Dubenetzky Paul Dubenetzky, Branch Chief Office of Air Quality	Issuance Date: April 15, 2004

## SECTION A SOURCE SUMMARY

This permit is based on information requested by the Indiana Department of Environmental Management (IDEM), Office of Air Quality (OAQ). The information describing the source contained in conditions A.1 through A.3 is descriptive information and does not constitute enforceable conditions. However, the Permittee should be aware that a physical change or a change in the method of operation that may render this descriptive information obsolete or inaccurate may trigger requirements for the Permittee to obtain additional permits or seek modification of this permit pursuant to 326 IAC 2, or change other applicable requirements presented in the permit application.

### A.1 General Information [326 IAC 2-7-4(c)] [326 IAC 2-7-5(15)]

The Permittee owns and operates a stationary wood kitchen, bath and entertainment center cabinet manufacturing operation.

Responsible Official: Vice President of Semi-Custom Operations  
Source Address: 1491 Meridian Road, Jasper, Indiana 47547  
Mailing Address: 1491 Meridian Road, Jasper, Indiana 47547  
SIC Code: 2434  
County Location: Dubois  
County Status: Attainment for all criteria pollutants  
Source Status: Part 70 Permit Program  
Major Source, under PSD Rules;  
Major Source, Section 112 of the Clean Air Act

### A.2 Emission Units and Pollution Control Equipment Summary [326 IAC 2-7-4(c)(3)] [326 IAC 2-7-5(15)]

This stationary source consists of the following emission units and pollution control devices:

- (a) Sixteen (16) spray booths consisting of the following:
- (1) Four (4) stain application booths, constructed in 1997, identified as STB1 - STB4, with a maximum capacity of 203 units per hour, and with emissions controlled by dry filters and exhausting to stacks ST1 - ST6.
  - (2) Four (4) toner application booths, constructed in 1997, identified as TB1 - TB4, with a maximum capacity of 203 units per hour, and with emissions controlled by dry filters and exhausting to stacks T1 - T6.
  - (3) Four (4) sealer application booths, constructed in 1997, identified as SB1 - SB4, with a maximum capacity of 203 units per hour, and with emissions controlled by dry filters and exhausting to stacks S1 - S4.
  - (4) Two (2) topcoat application booths, constructed in 1997, identified as TCB1 and TCB2, with a maximum capacity of 203 units per hour, and with emissions controlled by dry filters and exhausting to stacks TC1 - TC2.
  - (5) One (1) parts booth, constructed in 1997, identified as PB1, with a maximum capacity of 203 units per hour, and with emissions controlled by dry filters and exhausting to stacks P1 and P2.
  - (6) One (1) spray booth, constructed in 1986, identified as GB-1, with the ability to spray water-based glue in half of the booth and solvent-based primer in the other half, with a maximum capacity of 203 units per hour, and with emissions controlled by a dry filter and exhausting to stack SG1.

- (b) Five (5) woodworking operations, consisting of the following:
- (1) One (1) woodworking operation, identified as MC3, equipped with a baghouse for particulate control, identified as Baghouse MC3, exhausting to stack C2, capacity: 0.01 grains per dry standard cubic foot at a flow rate of 61,000 acfm.
  - (2) One (1) woodworking operation, constructed in 1997, identified as TDC Sanding, equipped with a baghouse for particulate control, identified as Baghouse TDC, exhausting to Stack TDC, capacity: 43,600 pounds of wood per hour and 0.01 grains per dry standard cubic feet at a flow rate of 48,000 acfm.
  - (3) Three (3) woodworking operations, constructed in 1997, identified as MC11, SAC10 and SDC9, equipped with a baghouse for particulate control, identified as MC1, exhausting to stack MC1, capacity: 43,600 pounds of wood per hour to MC11, 16,132 pounds of wood per hour to SAC 10, 2,850 pounds of wood per hour to SDC 9, and 0.01 grains per dry standard cubic foot at a flow rate of 61,000 acfm.
- (c) Finish Line B
- (1) One (1) surface coating booth, identified as SCB1-B, using high volume low pressure (HVLP) spray guns and air assisted airless spray application, with emissions controlled by dry filters and exhausting to stack SC1-B.
  - (2) One (1) surface coating booth, identified as SCB2-B, using high volume low pressure (HVLP) spray guns and air assisted airless spray application, with emissions controlled by dry filters and exhausting to stack SC2-B.
  - (3) One (1) surface coating booth, identified as SCB3-2, using high volume low pressure (HVLP) spray guns and air assisted airless spray application, with emissions controlled by dry filters and exhausting to stack SC3-B.
  - (4) One (1) surface coating booth, identified as SCB4-B, using high volume low pressure (HVLP) spray guns and air assisted airless spray application, with emissions controlled by dry filters and exhausting to stack SC4-B.
  - (5) One (1) surface coating booth, identified as SCB5-B, using high volume low pressure (HVLP) spray guns and air assisted airless spray application, with emissions controlled by dry filters and exhausting to stack SC5-B.
  - (6) Three (3) natural gas-fired ovens, identified as SC01-B, SC02-B and SC03-B rated at 0.500, 0.500 and 0.800 million British thermal units per hour, respectively, and three electric infrared ovens, identified as IR1-B, IR2-B and IR3-B. (deemed insignificant activities)

A.3 Specifically Regulated Insignificant Activities [326 IAC 2-7-1(21)] [326 IAC 2-7-4(c)] [326 IAC 2-7-5(15)]

This stationary source does not currently have any insignificant activities, as defined in 326 IAC 2-7-1 (21) that have applicable requirements.

A.4 Part 70 Permit Applicability [326 IAC 2-7-2]

This stationary source is required to have a Part 70 permit by 326 IAC 2-7-2 (Applicability) because:

- (a) It is a major source, as defined in 326 IAC 2-7-1(22);

- (b) It is a source in a source category designated by the United States Environmental Protection Agency (U.S. EPA) under 40 CFR 70.3 (Part 70 - Applicability).

## SECTION D.2 FACILITY OPERATION CONDITIONS

### Facility Description [326 IAC 2-7-5(15)] Woodworking operations

- (b) Five (5) woodworking operations, consisting of the following:
- (1) One (1) woodworking operation, identified as MC3, equipped with a baghouse for particulate control, identified as Baghouse MC3, exhausting to stack C2, capacity: 0.01 grains per dry standard cubic foot at a flow rate of 61,000 acfm.
  - (2) One (1) woodworking operation, constructed in 1997, identified as TDC Sanding, equipped with a baghouse for particulate control, identified as Baghouse TDC, exhausting to Stack TDC, capacity: 43,600 pounds of wood per hour and 0.01 grains per dry standard cubic feet at a flow rate of 48,000 acfm.
  - (3) Three (3) woodworking operations, constructed in 1997, identified as MC11, SAC10 and SDC9, equipped with a baghouse for particulate control, identified as MC1, exhausting to stack MC1, capacity: 43,600 pounds of wood per hour to MC11, 16,132 pounds of wood per hour to SAC 10, 2,850 pounds of wood per hour to SDC 9, and 0.01 grains per dry standard cubic foot at a flow rate of 61,000 acfm.

The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.

### Emission Limitations and Standards [326 IAC 2-7-5(1)]

#### D.2.1 PSD Limits [326 IAC 2-2]

- (a) The PM emission rate from the one (1) woodworking operation, identified as MC3, shall not exceed 5.23 pounds per hour, equivalent to 22.9 tons of PM per year and 0.01 grains per dry standard cubic foot at a flow rate of 61,000 acfm.
- (b) The PM<sub>10</sub> emission rate from the one (1) woodworking operation, identified as MC3, shall not exceed 3.40 pounds per hour, equivalent to 14.9 tons of PM<sub>10</sub> per year and 0.0065 grains per dry standard cubic foot at a flow rate of 61,000 acfm.

Compliance with these limits renders the requirements of 326 IAC 2-2 (Prevention of Significant Deterioration) not applicable.

#### D.2.2 Particulate Rules: Particulate Emissions Limitations [326 IAC 6-1-2]

The particulate matter (PM) from all woodworking operations listed, shall each be limited to 0.03 grains per dry standard cubic foot (dscf) for each unit.

#### D.2.3 Preventive Maintenance Plan [326 IAC 2-7-5(13)]

A Preventive Maintenance Plan, in accordance with Section B - Preventive Maintenance Plan, of this permit, is required for these facilities and any control device.

### Compliance Determination Requirements

#### D.2.4 Testing Requirements [326 IAC 2-7-6(1),(6)]

Within 180 days of the startup of the one (1) woodworking operation, identified as MC3, in order to demonstrate compliance with Conditions D.2.1 and D.2.2, the Permittee shall perform PM and PM10 testing for the baghouse controlling the one (1) woodworking operation, identified as MC3, utilizing methods as approved by the Commissioner. This test shall be repeated at least once every five (5) years from the date of this valid compliance demonstration. PM10 includes filterable and condensable PM10. Testing shall be conducted in accordance with Section C- Performance Testing.

#### D.2.5 Particulate Matter (PM)

The baghouses for all woodworking operations being used for PM control shall be in operation at all times the woodworking operations are in operation.

### **Compliance Monitoring Requirements [326 IAC 2-7-6(1)] [326 IAC 2-7-5(1)]**

#### D.2.6 Visible Emissions Notations

- (a) Daily visible emission notations of the baghouse stack exhausts C2, TDC, and MC1, shall be performed during normal daylight operations when exhausting to the atmosphere. A trained employee shall record whether emissions are normal or abnormal.
- (b) For processes operated continuously, "normal" means those conditions prevailing, or expected to prevail, eighty percent (80%) of the time the process is in operation, not counting startup or shut down time.
- (c) In the case of batch or discontinuous operations, readings shall be taken during that part of the operation that would normally be expected to cause the greatest emissions.
- (d) A trained employee is an employee who has worked at the plant at least one (1) month and has been trained in the appearance and characteristics of normal visible emissions for that specific process.
- (e) The Compliance Response Plan for this unit shall contain troubleshooting contingency and response steps for when an abnormal emission is observed.

#### D.2.7 Baghouse Inspections

An inspection shall be performed each calendar quarter of all bags controlling the woodworking operations, when venting to the atmosphere. A baghouse inspection shall be performed within three months of redirecting vents to the atmosphere and every three months thereafter. Inspections are optional when venting to the indoors. All defective bags shall be replaced.

#### D.2.8 Broken or Failed Bag Detection

In the event that bag failure has been observed:

- (a) For multi-compartment units, the affected compartments will be shut down immediately until the failed units have been repaired or replaced. Within eight (8) business hours of the determination of failure, response steps according to the timetable described in the Compliance Response Plan shall be initiated. For any failure with corresponding response steps and timetable not described in the Compliance Response Plan, response steps shall be devised within eight (8) business hours of discovery of the failure and shall include a timetable for completion. If operations continue after bag failure is observed and it will be ten (10) days or more after the failure is observed before the failed units will be repaired or replaced, the Permittee shall promptly notify the IDEM, OAQ of the expected date the failed units will be repaired or replaced. The notification shall also include the status of the applicable compliance monitoring parameters with respect to normal, and the results of any response actions taken up to the time of notification.
- (b) For single compartment baghouses, if failure is indicated by a significant drop in the baghouse's pressure readings with abnormal visible emissions or the failure is indicated by an opacity violation, or if bag failure is determined by other means, such as gas temperatures, flow rates, air infiltration, leaks, dust traces or triboflows, then failed units and the associated process will be shut down immediately until the failed units have been repaired or replaced. Operations may continue only if the event qualifies as an emergency and the Permittee satisfies the requirements of the emergency provisions of this permit (Section B - Emergency Provisions).

**Record Keeping and Reporting Requirement [326 IAC 2-7-5(3)] [326 IAC 2-7-19]**

**D.2.9 Record Keeping Requirements**

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- (a) To document compliance with Condition D.2.6, the Permittee shall maintain records of daily visible emission notations of the baghouse stack exhausts.
- (b) To document compliance with Condition D.2.7, the Permittee shall maintain records of the results of the inspections required under Condition D.2.7 and the dates the vents are redirected.
- (c) All records shall be maintained in accordance with Section C - General Record Keeping Requirements, of this permit.