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June 24, 2004

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TO: Interested Parties / Applicant
RE: Nishikawa Standard Company / MPM 087-18821-00031
FROM: Paul Dubenetzky
Chief, Permits Branch
Office of Air Quality

Notice of Decision: Approval – Effective Immediately

Please be advised that on behalf of the Commissioner of the Department of Environmental Management, I have issued a decision regarding the enclosed matter. Pursuant to IC 13-17-3-4 and 326 IAC 2, this permit modification is effective immediately, unless a petition for stay of effectiveness is filed and granted, and may be revoked or modified in accordance with the provisions of IC 13-15-7-1.

If you wish to challenge this decision, IC 4-21.5-3-7 and IC 13-15-7-3 require that you file a petition for administrative review. This petition may include a request for stay of effectiveness and must be submitted to the Office Environmental Adjudication, 100 North Senate Avenue, Government Center North, Room 1049, Indianapolis, IN 46204, **within eighteen (18) days of the mailing of this notice**. The filing of a petition for administrative review is complete on the earliest of the following dates that apply to the filing:

- (1) the date the document is delivered to the Office of Environmental Adjudication (OEA);
- (2) the date of the postmark on the envelope containing the document, if the document is mailed to OEA by U.S. mail; or
- (3) The date on which the document is deposited with a private carrier, as shown by receipt issued by the carrier, if the document is sent to the OEA by private carrier.

The petition must include facts demonstrating that you are either the applicant, a person aggrieved or adversely affected by the decision or otherwise entitled to review by law. Please identify the permit, decision, or other order for which you seek review by permit number, name of the applicant, location, date of this notice and all of the following:

- (1) the name and address of the person making the request;
- (2) the interest of the person making the request;
- (3) identification of any persons represented by the person making the request;
- (4) the reasons, with particularity, for the request;
- (5) the issues, with particularity, proposed for considerations at any hearing; and
- (6) identification of the terms and conditions which, in the judgment of the person making the request, would be appropriate in the case in question to satisfy the requirements of the law governing documents of the type issued by the Commissioner.

Pursuant to 326 IAC 2-7-18(d), any person may petition the U.S. EPA to object to the issuance of a Title V operating permit or modification within sixty (60) days of the end of the forty-five (45) day EPA review period. Such an objection must be based only on issues that were raised with reasonable specificity during the public comment period, unless the petitioner demonstrates that it was impracticable to raise such issues, or if the grounds for such objection arose after the comment period.

To petition the U.S. EPA to object to the issuance of a Title V operating permit, contact:

U.S. Environmental Protection Agency
401 M Street
Washington, D.C. 20406

If you have technical questions regarding the enclosed documents, please contact the Office of Air Quality, Permits Branch at (317) 233-0178. Callers from within Indiana may call toll-free at 1-800-451-6027, ext. 3-0178.

PART 70 OPERATING PERMIT OFFICE OF AIR QUALITY

**Nishikawa Standard Company
324 Morrow Street
Topeka, Indiana 46571**

(herein known as the Permittee) is hereby authorized to operate subject to the conditions contained herein, the source described in Section A (Source Summary) of this permit.

This permit is issued in accordance with 326 IAC 2 and 40 CFR Part 70 Appendix A and contains the conditions and provisions specified in 326 IAC 2-8 as required by 42 U.S.C. 7401, et. seq. (Clean Air Act as amended by the 1990 Clean Air Act Amendments), 40 CFR Part 70.6, IC 13-15 and IC 13-17.

Operation Permit No.: T 087-7182-00031	
Issued by: Janet G. McCabe, Assistant Commissioner Office of Air Quality	Issuance Date: April 12, 2001 Expiration Date: April 12, 2006

First Minor Permit Modification No.: 087-14376-00031, issued on July 20, 2001
 First Administrative Amendment No.: 087-15216-00031, issued on January 24, 2002
 First Significant Permit Modification: 087-16667-00031, issued on January 15, 2003

Second Minor Permit Modification No.: 087-18821-00031	Affected Pages: 2 thru 9a, 30 thru 32a 35 thru 39, 48 Pages Added: 38a
Issued by: Original signed by Paul Dubenetzky Paul Dubenetzky, Chief Permit Branch Office of Air Quality	Issuance Date: June 24, 2004



TABLE OF CONTENTS

A	SOURCE SUMMARY	5
A.1	General Information [326 IAC 2-7-4(c)] [326 IAC 2-7-5(15)]	
A.2	Emission Units and Pollution Control Equipment Summary [326 IAC 2-7-4(c)(3)] [326 IAC 2-7-5(15)]	
A.3	Specifically Regulated Insignificant Activities [326 IAC 2-7-1(21)] [326 IAC 2-7-4(c)] [326 IAC 2-7-5(15)]	
A.4	Part 70 Permit Applicability [326 IAC 2-7-2]	
B	GENERAL CONDITIONS	11
B.1	Definitions [326 IAC 2-7-1]	
B.2	Permit Term [326 IAC 2-7-5(2)]	
B.3	Enforceability [326 IAC 2-7-7]	
B.4	Termination of Right to Operate [326 IAC 2-7-10] [326 IAC 2-7-4(a)]	
B.5	Severability [326 IAC 2-7-5(5)]	
B.6	Property Rights or Exclusive Privilege [326 IAC 2-7-5(6)(D)]	
B.7	Duty to Supplement and Provide Information [326 IAC 2-7-4(b)] [326 IAC 2-7-5(6)(E)] [326 IAC 2-7-6(6)]	
B.8	Compliance with Permit Conditions [326 IAC 2-7-5(6)(A)] [326 IAC 2-7-5(6)(B)]	
B.9	Certification [326 IAC 2-7-4(f)] [326 IAC 2-7-6(1)] [326 IAC 2-7-5(3)(C)]	
B.10	Annual Compliance Certification [326 IAC 2-7-6(5)]	
B.11	Preventive Maintenance Plan [326 IAC 2-7-5(1),(3) and (13)] [326 IAC 2-7-6(1)and(6)] [326 IAC 1-6-3]	
B.12	Emergency Provisions [326 IAC 2-7-16]	
B.13	Permit Shield [326 IAC 2-7-15] [326 IAC 2-7-20] [326 IAC 2-7-12]	
B.14	Multiple Exceedances [326 IAC 2-7-5(1)(E)]	
B.15	Deviations from Permit Requirements and Conditions [326 IAC 2-7-5(3)(C)(ii)]	
B.16	Permit Modification, Reopening, Revocation and Reissuance, or Termination [326 IAC 2-7-5(6)(C)] [326 IAC 2-7-8(a)] [326 IAC 2-7-9]	
B.17	Permit Renewal [326 IAC 2-7-4]	
B.18	Permit Amendment or Modification [326 IAC 2-7-11] [326 IAC 2-7-12]	
B.19	Permit Revision Under Economic Incentives and Other Programs [326 IAC 2-7-5(8)] [326 IAC 2-7-12(b)(2)]	
B.20	Operational Flexibility [326 IAC 2-7-20] [326 IAC 2-7-10.5]	
B.21	Source Modification Requirement [326 IAC 2-7-10.5]	
B.22	Inspection and Entry [326 IAC 2-7-6] [IC 13-14-2-2]	
B.23	Transfer of Ownership or Operational Control [326 IAC 2-7-11]	
B.24	Annual Fee Payment [326 IAC 2-7-19] [326 IAC 2-7-5(7)]	
C	SOURCE OPERATION CONDITIONS	22
	Emission Limitations and Standards [326 IAC 2-7-5(1)]	
C.1	Particulate Matter Emission Limitations For Processes with Process Weight Rates Less Than One Hundred (100) Pounds Per Hour [326 IAC 6-3-2(c)]	
C.2	Opacity [326 IAC 5-1]	
C.3	Open Burning [326 IAC 4-1] [IC 13-17-9]	
C.4	Incineration [326 IAC 4-2] [326 IAC 9-1-2]	
C.5	Fugitive Dust Emissions [326 IAC 6-4]	
C.6	Operation of Equipment [326 IAC 2-7-6(6)]	
C.7	Asbestos Abatement Projects [326 IAC 14-10] [326 IAC 18] [40 CFR 61.140]	
	Testing Requirements [326 IAC 2-7-6(1)]	
C.8	Performance Testing [326 IAC 3-6]	
	Compliance Requirements [326 IAC 2-1.1-11]	

C.9 Compliance Requirements [326 IAC 2-1.1-11]

Compliance Monitoring Requirements [326 IAC 2-7-5(1)] [326 IAC 2-7-6(1)]

- C.10 Compliance Monitoring [326 IAC 2-7-5(3)] [326 IAC 2-7-6(1)]
- C.11 Monitoring Methods [326 IAC 3]

Corrective Actions and Response Steps [326 IAC 2-7-5] [326 IAC 2-7-6]

- C.12 Emergency Reduction Plans [326 IAC 1-5-2] [326 IAC 1-5-3]
- C.13 Risk Management Plan [326 IAC 2-7-5(12)] [40 CFR 68.215]
- C.14 Compliance Monitoring Plan - Failure to Take Response Steps [326 IAC 2-7-5][326 IAC 2-7-6]
- C.15 Actions Related to Noncompliance Demonstrated by a Stack Test [326 IAC 2-7-5][326 IAC 2-7-6]

Record Keeping and Reporting Requirements [326 IAC 2-7-5(3)] [326 IAC 2-7-19]

- C.16 Emission Statement [326 IAC 2-7-5(3)(C)(iii)] [326 IAC 2-7-5(7)] [326 IAC 2-7-19(c)] [326 IAC 2-6]
- C.17 General Record Keeping Requirements [326 IAC 2-7-5(3)] [326 IAC 2-7-6]
- C.18 General Reporting Requirements [326 IAC 2-7-5(3)(C)] [326 IAC 2-1.1-11]

Stratospheric Ozone Protection

- C.19 Compliance with 40 CFR 82 and 326 IAC 22-1

D.1 FACILITY OPERATION CONDITIONS: Spray booths and application lines 30

Emission Limitations and Standards [326 IAC 2-7-5(1)]

- D.1.1 Volatile Organic Compounds (VOC) [326 IAC 8-1-6][326 IAC 2-2]
- D.1.2 Hazardous Air Pollutants (HAPs) [326 IAC 2-4.1-1]
- D.1.3 Particulate Matter (PM) [326 IAC 6-3-2]
- D.1.4 Preventive Maintenance Plan [326 IAC 2-7-5(13)]

Compliance Determination Requirements

- D.1.5 Volatile Organic Compounds (VOC) and Hazardous Air Pollutants (HAPs)
- D.1.6 VOC and HAP Emissions
- D.1.7 Particulate Matter (PM)

Compliance Monitoring Requirements [326 IAC 2-7-6(1)] [326 IAC 2-7-5(1)]

- D.1.8 Monitoring

Record Keeping and Reporting Requirements [326 IAC 2-7-5(3)] [326 IAC 2-7-19]

- D.1.9 Record Keeping Requirements
- D.1.10 Reporting Requirements

D.2 FACILITY OPERATION CONDITIONS: Extrusion lines 35

Emission Limitations and Standards [326 IAC 2-7-5(1)]

- D.2.1 Particulate Matter (PM) [326 IAC 6-3-2]
- D.2.2 Volatile Organic Compounds (VOCs) [326 IAC 8-1-6]
- D.2.3 Hazardous Air Pollutants (HAPs) [326 IAC 2-4.1-1]

Compliance Determination Requirements

- D.2.4 Particulate Matter (PM)

D.3	FACILITY OPERATION CONDITIONS: Mixing facilities	39
	Emission Limitations and Standards [326 IAC 2-7-5(1)]	
D.3.1	Particulate Matter (PM) [326 IAC 6-3-2]	
	Compliance Determination Requirements	
D.3.2	Particulate Matter (PM)	
D.4	FACILITY OPERATION CONDITIONS: Insignificant Activities	40
	Emission Limitations and Standards [326 IAC 2-7-5(1)]	
D.4.1	Particulate Matter (PM) [326 IAC 6-3-2]	
D.4.2	Volatile Organic Compounds (VOC) [326 IAC 8-3-2]	
	Compliance Determination Requirements	
D.4.3	Particulate Matter (PM)	
Certification	42
Emergency Occurrence Report	43
Quarterly Reports	45
Quarterly Deviation and Compliance Monitoring Report	49

SECTION A

SOURCE SUMMARY

This permit is based on information requested by the Indiana Department of Environmental Management (IDEM), Office of Air Quality (OAQ). The information describing the source contained in conditions A.1 through A.3 is descriptive information and does not constitute enforceable conditions. However, the Permittee should be aware that a physical change or a change in the method of operation that may render this descriptive information obsolete or inaccurate may trigger requirements for the Permittee to obtain additional permits or seek modification of this permit pursuant to 326 IAC 2, or change other applicable requirements presented in the permit application.

A.1 General Information [326 IAC 2-7-4(c)] [326 IAC 2-7-5(15)]

The Permittee owns and operates a stationary extruded rubber seals manufacturing source.

Responsible Official:	Mr. Mark Griffin
Source Address:	324 Morrow Street, Topeka, Indiana 46571
Mailing Address:	324 Morrow Street, Topeka, Indiana 46571
Phone Number:	(219) 593-2156
SIC Code:	3061
County Location:	Lagrange
Source Location Status:	Attainment for all criteria pollutants
Source Status:	Part 70 Permit Program Minor Source, under PSD Rules; Major Source, Section 112 of the Clean Air Act

A.2 Emission Units and Pollution Control Equipment Summary [326 IAC 2-7-4(c)(3)] [326 IAC 2-7-5(15)]

This stationary source consists of the following emission units and pollution control devices:

- (a) One (1) spray coating line, identified as emission unit X025, constructed in 1997 and modified in 1999, equipped with one (1) robotic spray booth equipped with three (3) high volume-low pressure (HVLP) spray guns and exhausting to PEF-D5, one (1) 1.5 Million British thermal units per hour natural gas-fired preheat oven exhausting to PEV-D1, one (1) 2.0 Million British thermal units per hour natural gas-fired curing oven exhausting to PEV-D2, one (1) 1.5 Million British thermal units per hour natural gas-fired make-up air heater, two (2) spray guns for spraying primer, and one (1) coating prep and supply area exhausting to PEF-D4, capacity: 195 extruded rubber parts per hour.
- (b) One (1) spray booth, identified as Line 2, constructed in 2000, equipped with three (3) airless high volume-low pressure (HVLP) guns, using dry filters as control, and exhausting to one (1) stack identified as PEV-A27, maximum capacity: 3.97 pounds of waterborne urethane coating per hour.
- (c) One (1) spray booth, identified as Line 3, constructed in 2000, equipped with three (3) airless high volume-low pressure (HVLP) guns, using dry filters as control, and exhausting to one (1) stack identified as PEV-A28, maximum capacity: 3.97 pounds of waterborne urethane coating per hour.
- (d) One (1) spray booth, identified as Line 5, constructed in 2000, equipped with six (6) airless high volume-low pressure (HVLP) guns, using dry filters as control, and exhausting to one (1) stack identified as PEV-A29, maximum capacity: 7.93 pounds of waterborne urethane coating per hour.
- (e) One (1) spray booth, identified as Line 6, constructed in 2000, equipped with six (6) airless high volume-low pressure (HVLP) guns, using dry filters as control, and exhausting to one (1) stack identified as PEV-A30, maximum capacity: 7.93 pounds of waterborne urethane coating per hour.
- (f) One (1) silicone application line, identified as line 1, emission unit X001, constructed in 1993,

- equipped with four (4) drip applicators and one (1) drying oven rated at 4.9 million British thermal units per hour, and exhausting at stacks PEV-A8 and PEV-A16, maximum capacity: 0.00086 gallons per meter and 4,080 meters per hour.
- (g) Two (2) CV finishing touchup stations, identified as emission unit X004, constructed in 1990, equipped with two (2) electric dryers and exhausting at stack PEF-D1, maximum capacity: 2 pounds of coating per hour per station.
 - (h) One (1) silicone application line, identified as emission unit X019, constructed in 1994, equipped with five (5) spray guns and drip applicators and one (1) natural gas-fired drying oven rated at 2.0 million British thermal units per hour, and exhausting at stacks PEV-B1, PEV-B2, and PEV-B3, maximum capacity: 0.00086 gallons per meter and 4,080 meters per hour for the drip and wipe and 10 grams of coating per minute per gun for the spray application.
 - (i) One (1) urethane application line, identified as emission unit X020, constructed in 1996, equipped with six (6) spray guns and one (1) blown air dryer, and exhausting at stack PEV-A21, capacity: 10 grams of coating per minute per gun.
 - (j) One (1) urethane application line, identified as emission unit X021, constructed in 1996, equipped with three (3) spray guns and one (1) blown air dryer, one (1) 1.0 MM Btu/hr natural gas fired curing oven, and exhausting at stack PEV-B12, capacity: 10 grams of coating per minute per gun.
 - (k) One (1) urethane application line, identified as emission unit X023, constructed in 1997, equipped with six (6) spray guns and one (1) blown air dryer, and exhausting at stack PEV-A25, capacity: 10 grams of coating per minute per gun.
 - (l) One (1) portable spray booth for urethane coating, identified as emission unit X024, constructed in 1996, equipped with one (1) high volume, low pressure (HVLP) spray applicators and exhausting to a dry filter, capacity: 10 grams of coating per minute per gun.
 - (m) One (1) waterborne urethane coating booth, identified as Line 4, equipped with dry filters and exhausting to stack PEV-A24, capacity: 0.45 gallons per hour.
 - (n) One (1) waterborne urethane coating booth, identified as Line 7, equipped with dry filters and exhausting to stack PEV-A25, capacity: 1.36 gallons per hour.
 - (o) One (1) waterborne urethane coating booth, identified as Small Robot, equipped with dry filters and exhausting to stack PEV-A26, capacity: 0.15 gallons per hour.
 - (p) One (1) CV extrusion line, identified as line 1, emission unit X005, constructed in 1987, equipped with one (1) extruder, one (1) feed hopper, one (1) duster, one (1) curing oven, one (1) 1.59 million British thermal units per hour natural gas-fired deodorizing furnace and one (1) 0.298 million British thermal units per hour natural gas-fired core metal heater, with the duster and hopper exhausting to a fabric filter identified as CE-03 and exhausting to stack PEF-A2, with all other operations exhausting at stack PEF-A3, maximum capacity: 200 pounds of rubber per hour and 2 pounds of talc per hour.
 - (q) One (1) CV extrusion line, identified as line 2, emission unit X006, constructed in 1987, equipped with one (1) extruder, one (1) feed hopper, one (1) duster, one (1) curing oven, one (1) 1.59 million British thermal units per hour natural gas-fired deodorizing furnace and one (1) 0.298 million British thermal units per hour natural gas-fired core metal heater, with the duster and hopper exhausting to a fabric filter identified as CE-03 and exhausting to stack PEF-A2, with all other operations exhausting at stack PEF-A3, maximum capacity: 200 pounds of rubber per hour and 2 pounds of talc per hour.
 - (r) One (1) CV extrusion line, identified as line 3, emission unit X007, constructed in 1987, equipped with one (1) extruder, one (1) feed hopper, one (1) duster, one (1) curing oven,

- one (1) 1.59 million British thermal units per hour natural gas-fired deodorizing furnace and one (1) 0.298 million British thermal units per hour natural gas-fired core metal heater, with the duster and hopper exhausting to a fabric filter identified as CE-03 and exhausting to stack PEF-A2, with all other operations exhausting at stack PEF-A3, maximum capacity: 200 pounds of rubber per hour and 2 pounds of talc per hour.
- (s) One (1) CV extrusion line, identified as line 4, emission unit X008, constructed in 1988, equipped with one (1) extruder, one (1) feed hopper, one (1) duster, one (1) curing oven, one (1) 1.59 million British thermal units per hour natural gas-fired deodorizing furnace and one (1) 0.298 million British thermal units per hour natural gas-fired core metal heater, with the duster and hopper exhausting to a fabric filter identified as CE-03 and exhausting to stack PEF-A2, with all other operations exhausting at stack PEF-A3, maximum capacity: 200 pounds of rubber per hour and 2 pounds of talc per hour.
- (t) One (1) CV extrusion line, identified as line 5, emission unit X009, constructed in 1989, equipped with two (2) extruders, two (2) feed hoppers, one (1) duster, one (1) curing oven, and one (1) 1.59 million British thermal units per hour natural gas-fired deodorizing furnace, with the duster and hoppers exhausting to a fabric filter identified as CE-03 and exhausting to stack PEF-A2, with all other operations exhausting at stacks PEF-A9, PEV-A10 and PEV-A20, maximum capacity: 400 pounds of rubber per hour and 2 pounds of talc per hour.
- (u) One (1) CV extrusion line, identified as line 6, emission unit X010, constructed in 1989, equipped with two (2) extruders, two (2) feed hoppers, one (1) duster, one (1) curing oven, and one (1) 1.59 million British thermal units per hour natural gas-fired deodorizing furnace, with the duster and hoppers exhausting to a fabric filter identified as CE-03 and exhausting to stack PEF-A2, with all other operations exhausting at stacks PEF-A1, PEV-A15 and PEV-A20, maximum capacity: 400 pounds of rubber per hour and 2 pounds of talc per hour.
- (v) One (1) CV extrusion line, identified as line 7, emission unit X011, constructed in 1991, equipped with three (3) extruders, three (3) feed hoppers, one (1) duster, one (1) curing oven, and one (1) 1.59 million British thermal units per hour natural gas-fired deodorizing furnace, with the duster and hoppers exhausting to a fabric filter identified as CE-03 and exhausting to stack PEF-A2, with all other operations exhausting at stacks PEF-A1 and PEV-A5, maximum capacity: 600 pounds of rubber per hour and 2 pounds of talc per hour.
- (w) One (1) CV extrusion line, identified as line 8, emission unit X012, constructed in 1995, equipped with four (4) extruders, two (2) feed hoppers, two (2) electroless dusters, and one (1) 1.59 million British thermal units per hour natural gas-fired vulcanizing oven, with the dusters exhausting to a fabric filter identified as CE-05 and exhausting inside, and the hoppers exhausting to a fabric filter identified as CE-03 and exhausting to stack PEF-A2, with the vulcanizing oven exhausting at stacks PEV-A4, PEV-A3 and PEV-A2, maximum capacity: 400 pounds of rubber per hour and 2 pounds of sodium bicarbonate per hour.
- (x) One (1) CV extrusion line, identified as line 9, emission unit X013, constructed in 1995, equipped with four (4) extruders, two (2) feed hoppers, two (2) electroless dusters, and one (1) 1.59 million British thermal units per hour natural gas-fired vulcanizing oven, with the dusters exhausting to a fabric filter identified as CE-06 and exhausting inside, and the hoppers exhausting to a fabric filter identified as CE-03 and exhausting to stack PEF-A2, with the vulcanizing oven exhausting at stacks PEV-A17, PEV-A18 and PEV-A19, maximum capacity: 400 pounds of rubber per hour and 2 pounds of sodium bicarbonate per hour.
- (y) One (1) SDM EA extrusion line, identified as emission unit X-014, with a maximum capacity of 1,289 pounds of rubber per hour, equipped with two (2) natural gas-fired microwave curing ovens with a maximum heat input rate 0.143 million British thermal units per hour (mmBtu/hour) each, exhausting to vents PEV-B7 and PEV-B8, two (2) natural gas-fired hot air rubber curing ovens with a maximum heat input rate of 0.850 mmBtu/hr each, exhausting to vents PEF-B7 and PEF-B3, and one (1) wire metal system consisting of two (2) natural gas-fired burners with a maximum heat input rate of 0.375 mmBtu/hr each, and exhausting to vent PEF-B9.

- (z) One (1) SDM EB extrusion line, identified as emission unit X015, constructed in 1989, equipped with one (1) sponge extruder, one (1) dense extruder, one (1) sponge extruder feed hopper, one (1) 1.19 million British thermal units per hour natural gas-fired core metal heater, one (1) carrier dryer, one (1) curing oven, one (1) 1.99 million British thermal units per hour natural gas-fired deodorizing furnace, one (1) bead recovery dryer, and one (1) bead blow off station, with the sponge extruder feed hopper exhausting to a fabric filter identified as CE-04 and exhausting to stack PEF-B5, the core metal heater exhausting to stack PEF-B6, the deodorizing furnace exhausting to stack PEV-B10, the curing oven exhausting to stack PEF-B2, the bead recovery dryer exhausting to stack PEV-B5, and the bead blow off station exhausting to stack PEV-B6, maximum capacity: 400 pounds of rubber per hour, 400 pounds of color ribbon per hour, 350 pounds of metal strip per hour, and 50 pounds of carrier per hour.
- (aa) One (1) SDM EC extrusion line, identified as emission unit X016, constructed in 1994, equipped with one (1) sponge extruder, one (1) dense extruder, one (1) sponge extruder feed hopper, one (1) 1.19 million British thermal units per hour natural gas-fired core metal heater, one (1) carrier dryer, one (1) curing oven, one (1) 1.99 million British thermal units per hour natural gas-fired deodorizing furnace, one (1) bead recovery dryer, and one (1) bead blow off station, with the sponge extruder feed hopper exhausting to a fabric filter identified as CE-04 and exhausting to stack PEF-B5, the core metal heater exhausting to stack PEF-B4, the deodorizing furnace exhausting to stack PEV-B11, the curing oven exhausting to stack PEF-B1, and the bead recovery dryer exhausting and the bead blow off station exhausting to stack PEV-B4, maximum capacity: 400 pounds of rubber per hour, 400 pounds of color ribbon per hour, 350 pounds of metal strip per hour, and 50 pounds of carrier per hour.
- (bb) One (1) mixing department, identified as X017, constructed in 1987, equipped with one (1) rubber weigh station, one (1) pelletizer line, two (2) mixing mills, one (1) talcing system, one (1) talc sifter unit, and one (1) pelletizing vacuum, all exhausting to a large baghouse identified as CE-01 and exhausting at stack PEF-A9, capacity: 562 pounds of rubber per hour and 4.8 pounds of talc per hour.
- (cc) One (1) mixing department, identified as X018, constructed in 1987, equipped with one (1) carbon black weigh station, two (2) mixing mills, and one (1) Barwell pelletizer line, all exhausting to a small baghouse identified as CE-02 and exhausting at stack PEF-A10, capacity: 416.7 pounds of rubber per hour, 3.2 pounds of talc per hour, and 83.3 pounds of carbon black per hour.
- (dd) One (1) SDM ED extrusion line, identified as emission unit X-033, with a maximum capacity of 1,289 pounds of rubber per hour, equipped with two (2) natural gas-fired microwave curing ovens, each has a heat input capacity of 0.143 million British Thermal Units per hour (mmBtu/hr), exhausting to vents PEV-E1 and PEV-E2; two (2) natural gas-fired hot air rubber curing ovens, each has a heat input capacity of 0.850 mmBtu/hr exhausting to stacks PEF-E1 and PEF-E2; and one wire metal system consisting of two (2) natural gas-fired burners, each has a heat input capacity of 0.375 mmBtu/hr and exhausting to stack PEF-E6.
- (ee) One (1) spray line identified as X-034, equipped with six (6) High Volume Low Pressure (HVLP) spray guns, using dry filters to control PM overspray emissions, exhausting to stack PEF-E3, and two (2) natural gas-fired coating cure ovens, each has a heat input capacity of 0.340 mmBtu/hr exhausting to stacks PEF-E4 and PEF-E5.
- (ff) One (1) surface coating line, identified as X-003, including:

- (1) one (1) surface coating booth, equipped with one (1) high volume low pressure (HVLP) spray gun, applying surface coatings to rubber parts at a maximum design rate of 0.15 gallons per hour, with particulate emissions controlled by a dry filter system, with emissions exhausted through Stack PEF-D2, and
 - (2) one (1) electric curing oven.
- (gg) One (1) SDM EE extrusion line, identified as emission unit X-035, with a capacity of 1,289 pounds of rubber per hour, including:
- (1) Two (2) natural gas-fired microwave curing ovens, exhausting to vents PEV-E3 and PEV-E4, capacity: 0.143 million British thermal unit per hour, each.
 - (2) Two (2) natural gas-fired hot air rubber curing ovens, exhausting to stacks PEF-E7 and PEF-E8, capacity: 0.850 million British thermal unit per hour, each.
 - (3) One (1) wire metal system, consisting of two (2) natural gas-fired burners, exhausting to stack PEF-E9, capacity: 0.375 million British thermal unit per hour, each.
- (hh) One (1) spray line, identified as X-036, equipped with six (6) high volume, low pressure (HVLP) spray guns, using dry filters as controls and exhausting to Stack PEF-E10, with two (2) 0.340 million British thermal unit per hour natural gas-fired coating cure ovens, capacity: 10 grams per minute of coating per gun.
- (ii) One (1) spray line, identified as X-037, equipped with six (6) high volume low pressure (HVLP) spray guns, using dry filters to control PM overspray emissions, and exhausting to stack PEF-B10, and two (2) natural gas-fired coating cure ovens rated at 0.340 mmBtu/hr each and exhausting to stacks PEF-B11 and PEF-B12.

A.3 Specifically Regulated Insignificant Activities [326 IAC 2-7-1(21)] [326 IAC 2-7-4(c)] [326 IAC 2-7-5(15)]

This stationary source also includes the following insignificant activities which are specifically regulated, as defined in 326 IAC 2-7-1(21):

- (a) Pellet Lines Mixing Mills A, C, D and E [326 IAC 6-3]
- (b) Pelletizers and Tumblers [326 IAC 6-3]
- (c) Dango Mixing Mills B and F [326 IAC 6-3]
- (d) Color Mixing Mill [326 IAC 6-3]
- (e) SDM Finishing Drill and Fastener Inserter Units [326 IAC 6-3]
- (f) Mold Tech Repair Sandblast Unit [326 IAC 6-3]
- (g) Mold Tech Repair Weld and Metalworking Equipment [326 IAC 6-3]
- (h) Dango Barwell Extruders [326 IAC 6-3]
- (i) Polymer Block Cutting Station [326 IAC 6-3]
- (j) Scrap Cardboard Bailing Unit [326 IAC 6-3]
- (k) Weld Shop Equipment [326 IAC 6-3]
- (l) CV Annealing Oven [326 IAC 6-3]
- (m) Silicone Coating Mixing Station [326 IAC 6-3]

- (n) Die Room Metalworking Equipment [326 IAC 6-3]
- (o) SDM Mezzanine Units [326 IAC 6-3]

Facility Description [326 IAC 2-7-5(15)]:

- (a) One (1) spray coating line, identified as emission unit X025, constructed in 1997 and modified in 1999, equipped with one (1) robotic spray booth equipped with three (3) high volume-low pressure (HVLP) spray guns and exhausting to PEF-D5, one (1) 1.5 Million British thermal units per hour natural gas-fired preheat oven exhausting to PEV-D1, one (1) 2.0 Million British thermal units per hour natural gas-fired curing oven exhausting to PEV-D2, one (1) 1.5 Million British thermal units per hour natural gas-fired make-up air heater, two (2) spray guns for spraying primer, and one (1) coating prep and supply area exhausting to PEF-D4, capacity: 195 extruded rubber parts per hour.
- (b) One (1) spray booth, identified as Line 2, constructed in 2000, equipped with three (3) airless high volume-low pressure (HVLP) guns, using dry filters as control, and exhausting to one (1) stack identified as PEV-A27, maximum capacity: 3.97 pounds of waterborne urethane coating per hour.
- (c) One (1) spray booth, identified as Line 3, constructed in 2000, equipped with three (3) airless high volume-low pressure (HVLP) guns, using dry filters as control, and exhausting to one (1) stack identified as PEV-A28, maximum capacity: 3.97 pounds of waterborne urethane coating per hour.
- (d) One (1) spray booth, identified as Line 5, constructed in 2000, equipped with six (6) airless high volume-low pressure (HVLP) guns, using dry filters as control, and exhausting to one (1) stack identified as PEV-A29, maximum capacity: 7.93 pounds of waterborne urethane coating per hour.
- (e) One (1) spray booth, identified as Line 6, constructed in 2000, equipped with six (6) airless high volume-low pressure (HVLP) guns, using dry filters as control, and exhausting to one (1) stack identified as PEV-A30, maximum capacity: 7.93 pounds of waterborne urethane coating per hour.
- (f) One (1) silicone application line, identified as line 1, emission unit X001, constructed in 1993, equipped with four (4) drip applicators and one (1) drying oven rated at 4.9 million British thermal units per hour, and exhausting at stacks PEV-A8 and PEV-A16, maximum capacity: 0.00086 gallons per meter and 4,080 meters per hour.
- (g) Two (2) CV finishing touchup stations, identified as emission unit X004, constructed in 1990, equipped with two (2) electric dryers and exhausting at stack PEF-D1, maximum capacity: 2 pounds of coating per hour per station.
- (h) One (1) silicone application line, identified as emission unit X019, constructed in 1994, equipped with five (5) spray guns and drip applicators and one (1) natural gas-fired drying oven rated at 2.0 million British thermal units per hour, and exhausting at stacks PEV-B1, PEV-B2, and PEV-B3, maximum capacity: 0.00086 gallons per meter and 4,080 meters per hour for the drip and wipe and 10 grams of coating per minute per gun for the spray application.
- (i) One (1) urethane application line, identified as emission unit X020, constructed in 1996, equipped with six (6) spray guns and one (1) blown air dryer, and exhausting at stack PEV-A21, capacity: 10 grams of coating per minute per gun.

(The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.)

Facility Description [326 IAC 2-7-5(15)]: (continued)

- (j) One (1) urethane application line, identified as emission unit X021, constructed in 1996, equipped with three (3) spray guns and one (1) blown air dryer, one (1) 1.0 MM Btu/hr natural gas fired curing oven, and exhausting at stack PEV-B12, capacity: 10 grams of coating per minute per gun.
- (k) One (1) urethane application line, identified as emission unit X023, constructed in 1997, equipped with six (6) spray guns and one (1) blown air dryer, and exhausting at stack PEV-A25, capacity: 10 grams of coating per minute per gun.
- (l) One (1) portable spray booth for urethane coating, identified as emission unit X024, constructed in 1996, equipped with one (1) high volume, low pressure (HVLP) spray applicators and exhausting to a dry filter, capacity: 10 grams of coating per minute per gun.
- (m) One (1) waterborne urethane coating booth, identified as Line 4, equipped with dry filters and exhausting to stack PEV-A24, capacity: 0.45 gallons per hour.
- (n) One (1) waterborne urethane coating booth, identified as Line 7, equipped with dry filters and exhausting to stack PEV-A25, capacity: 1.36 gallons per hour.
- (o) One (1) waterborne urethane coating booth, identified as Small Robot, equipped with dry filters and exhausting to stack PEV-A26, capacity: 0.15 gallons per hour.
- (ee) One (1) spray line identified as X-034, equipped with six (6) High Volume Low Pressure (HVLP) spray guns, using dry filters to control PM overspray emissions, exhausting to stack PEF-E3, and two (2) natural gas-fired coating cure ovens, each has a heat input capacity of 0.340 mmBtu/hr exhausting to stacks PEF-E4 and PEF-E5.
- (ff) One (1) surface coating line, identified as X-003, including:
 - (1) one (1) surface coating booth, equipped with one (1) high volume low pressure (HVLP) spray gun, applying surface coatings to rubber parts at a maximum design rate of 0.15 gallons per hour, with particulate emissions controlled by a dry filter system, with emissions exhausted through Stack PEF-D2, and
 - (2) one (1) electric curing oven.
- (hh) One (1) spray line, identified as X-036, equipped with six (6) high volume, low pressure (HVLP) spray guns, using dry filters as controls and exhausting to Stack PEF-E10, with two (2) 0.340 million British thermal unit per hour natural gas-fired coating cure ovens, capacity: 10 grams per minute of coating per gun.
- (ii) One (1) spray line, identified as X-037, equipped with six (6) high volume low pressure (HVLP) spray guns, using dry filters to control PM overspray emissions, and exhausting to stack PEF-B10, and two (2) natural gas-fired coating cure ovens rated at 0.340 mmBtu/hr each and exhausting to stacks PEF-B11 and PEF-B12.

(The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.)

Emission Limitations and Standards [326 IAC 2-7-5(1)]

D.1.1 Volatile Organic Compounds (VOCs) [326 IAC 8-1-6][326 IAC 2-2]

- (a) Pursuant to CP 087-9388-00031, issued on January 28, 1999, the VOC delivered to the applicators of the one (1) spray coating line, identified as emission unit X025, minus the VOC

recovered, shall be limited to less than twenty-five (25) tons per twelve (12) consecutive month period. Therefore, the best available control technology (BACT) requirement in 326 IAC 8-1-6 (New Facilities: General Reduction Requirements) does not apply to that emission unit.

- (b) Any change or modification at the spray booths (Lines 2, 3, 5 and 6), two (2) CV finishing touchup stations (X004), urethane application lines (X020, X021, X023), the portable spray booth or the three (3) waterborne urethane coating booths (Lines 4 and 7 and Small Robot) that increases the potential to emit VOC at the facility to twenty-five (25) tons per year or more may cause the source to become subject to 326 IAC 8-1-6 and prior approval is required.
- (c) Pursuant to 326 IAC 8-1-6, New facilities; General reduction requirements, the best available control technology (BACT) for the two (2) silicone application lines (X001 and X019) shall be as follows:
 - (1) The total VOC usage at the one (1) spray coating line (X025), four (4) spray booths (Lines 2, 3, 5 and 6), two (2) silicone application lines (X001 and X019), two (2) CV finishing touchup stations (X004), three (3) urethane application lines (X020, X021, X023), one (1) portable spray booth, three (3) waterborne urethane coating booths (Lines 4 and 7 and Small Robot), one (1) surface coating line (X-003), two (2) spray lines (X-034 and X-036), and one (1) spray line, identified as X-037 shall be limited to less than 161 tons per consecutive twelve (12) month period. This 161 tons per year VOC limitation, in combination with the VOC emissions of 83.6 tons per year from extruding and curing, 1.90 tons per year from mixing and milling, 2.0 tons per year from insignificant activities and 1.08 tons per year from combustion, shall limit the total VOC emitted at this source to less than 250 tons per year and this source will remain a minor source pursuant to 326 IAC 2-2, Prevention of Significant Deterioration. This limit shall also satisfy the BACT requirements, pursuant to 326 IAC 8-1-6.
 - (2) All coating, urethane and silicone application devices at these facilities or shall be drip; high volume, low pressure (HVLP) spray guns; or a coating application device at least as efficient. HVLP spray is the technology used to apply coating to substrate by means of coating application equipment which operates between one-tenth (0.1) and ten (10) pounds per square inch gauge (psig) air pressure measured dynamically at the center of the air cap and at the air horns of the spray system.
 - (3) All VOC containing containers shall be kept covered when not in use.
- (d) Any change or modification which may increase the VOC potential emissions from spray line, X-034 to 25 tons per year or greater shall be subject to 326 IAC 8-1-6 (General Reduction Requirements) and must be approved by the Office of Air Quality (OAQ) before such change may occur.
- (e) Any change or modification which may increase the VOC potential emissions from spray line, X-036 to 25 tons per year or greater shall be subject to 326 IAC 8-1-6 (General Reduction Requirements) and must be approved by the Office of Air Quality (OAQ) before such change may occur.
- (f) Any change or modification which may increase the VOC potential emissions from spray line, X-037 to 25 tons per year or greater shall be subject to 326 IAC 8-1-6 (General Reduction Requirements) and must be approved by the Office of Air Quality (OAQ) before such change may occur.

D.1.2 Hazardous Air Pollutants (HAPs) [326 IAC 2-4.1-1]

- (a) Pursuant to CP 087-9388-00031, issued on January 28, 1999, each individual hazardous air pollutant (HAP) delivered to the applicators of the one (1) spray coating line, identified as emission unit X025, minus the amount of that HAP recovered, shall be limited to less

than ten (10) tons per consecutive twelve (12) month period.

- (b) Pursuant to CP 087-9388-00031, issued on January 28, 1999, any combination of HAPs delivered to the applicators of the one (1) spray coating line, identified as emission unit X025, minus the total HAPs recovered, shall be limited to less than twenty-five (25) tons per twelve (12) consecutive month period.

Therefore, the requirements of 326 IAC 2-4.1-1, New Source Toxics Control, are not applicable.

D.1.3 Particulate Matter (PM) [326 IAC 6-3-2]

- (a) The PM from the one (1) spray coating line (X025), one (1) surface coating line (X-033), four (4) spray booths (Lines 2, 3, 5 and 6), two (2) silicone application lines (X001 and X019), nine (9) CV finishing touchup stations (X003 and X004), three (3) urethane application lines (X020, X021, X023), one (1) portable spray booth, three (3) waterborne urethane coating booths (Lines 4 and 7 and Small Robot) and spray line X-034 shall not exceed the pound per hour emission rate established as E in the following formula:

Interpolation of the data for the process weight rate up to sixty thousand (60,000) pounds per hour shall be accomplished by use of the equation:

$$E = 4.10 P^{0.67} \quad \text{where } E = \text{rate of emission in pounds per hour; and} \\ P = \text{process weight rate in tons per hour}$$

or

Interpolation and extrapolation of the data for the process weight rate in excess of sixty thousand (60,000) pounds per hour shall be accomplished by use of the equation:

$$E = 55.0 P^{0.11} - 40 \quad \text{where } E = \text{rate of emission in pounds per hour; and} \\ P = \text{process weight rate in tons per hour}$$

- (b) Pursuant to 326 IAC 6-3-2 (Process Operations), the spray line, identified as X-037 shall be considered in compliance with this rule using either dry filters, waterwash, or an equivalent control; and the owner or operator shall operate the control device in accordance with the manufacturer's specifications.

D.1.4 Preventive Maintenance Plan [326 IAC 2-7-5(13)]

A Preventive Maintenance Plan, in accordance with Section B - Preventive Maintenance Plan, of this permit, is required for these facilities and all control devices.

SECTION D.2 FACILITY OPERATION CONDITIONS

Facility Description [326 IAC 2-7-5(15)]:

- (p) One (1) CV extrusion line, identified as line 1, emission unit X005, constructed in 1987, equipped with one (1) extruder, one (1) feed hopper, one (1) duster, one (1) curing oven, one (1) 1.59 million British thermal units per hour natural gas-fired deodorizing furnace and one (1) 0.298 million British thermal units per hour natural gas-fired core metal heater, with the duster and hopper exhausting to a fabric filter identified as CE-03 and exhausting to stack PEF-A2, with all other operations exhausting at stack PEF-A3, maximum capacity: 200 pounds of rubber per hour and 2 pounds of talc per hour.
- (q) One (1) CV extrusion line, identified as line 2, emission unit X006, constructed in 1987, equipped with one (1) extruder, one (1) feed hopper, one (1) duster, one (1) curing oven, one (1) 1.59 million British thermal units per hour natural gas-fired deodorizing furnace and one (1) 0.298 million British thermal units per hour natural gas-fired core metal heater, with the duster and hopper exhausting to a fabric filter identified as CE-03 and exhausting to stack PEF-A2, with all other operations exhausting at stack PEF-A3, maximum capacity: 200 pounds of rubber per hour and 2 pounds of talc per hour.
- (r) One (1) CV extrusion line, identified as line 3, emission unit X007, constructed in 1987, equipped with one (1) extruder, one (1) feed hopper, one (1) duster, one (1) curing oven, one (1) 1.59 million British thermal units per hour natural gas-fired deodorizing furnace and one (1) 0.298 million British thermal units per hour natural gas-fired core metal heater, with the duster and hopper exhausting to a fabric filter identified as CE-03 and exhausting to stack PEF-A2, with all other operations exhausting at stack PEF-A3, maximum capacity: 200 pounds of rubber per hour and 2 pounds of talc per hour.
- (s) One (1) CV extrusion line, identified as line 4, emission unit X008, constructed in 1988, equipped with one (1) extruder, one (1) feed hopper, one (1) duster, one (1) curing oven, one (1) 1.59 million British thermal units per hour natural gas-fired deodorizing furnace and one (1) 0.298 million British thermal units per hour natural gas-fired core metal heater, with the duster and hopper exhausting to a fabric filter identified as CE-03 and exhausting to stack PEF-A2, with all other operations exhausting at stack PEF-A3, maximum capacity: 200 pounds of rubber per hour and 2 pounds of talc per hour.
- (t) One (1) CV extrusion line, identified as line 5, emission unit X009, constructed in 1989, equipped with two (2) extruders, two (2) feed hoppers, one (1) duster, one (1) curing oven, and one (1) 1.59 million British thermal units per hour natural gas-fired deodorizing furnace, with the duster and hoppers exhausting to a fabric filter identified as CE-03 and exhausting to stack PEF-A2, with all other operations exhausting at stacks PEF-A9, PEV-A10 and PEV-A20, maximum capacity: 400 pounds of rubber per hour and 2 pounds of talc per hour.
- (u) One (1) CV extrusion line, identified as line 6, emission unit X010, constructed in 1989, equipped with two (2) extruders, two (2) feed hoppers, one (1) duster, one (1) curing oven, and one (1) 1.59 million British thermal units per hour natural gas-fired deodorizing furnace, with the duster and hoppers exhausting to a fabric filter identified as CE-03 and exhausting to stack PEF-A2, with all other operations exhausting at stacks PEF-A1, PEV-A15 and PEV-A20, maximum capacity: 400 pounds of rubber per hour and 2 pounds of talc per hour.

(The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.)

Facility Description [326 IAC 2-7-5(15)]: (continued)

- (v) One (1) CV extrusion line, identified as line 7, emission unit X011, constructed in 1991, equipped with three (3) extruders, three (3) feed hoppers, one (1) duster, one (1) curing oven, and one (1) 1.59 million British thermal units per hour natural gas-fired deodorizing furnace, with the duster and hoppers exhausting to a fabric filter identified as CE-03 and exhausting to stack PEF-A2, with all other operations exhausting at stacks PEF-A1 and PEV-A5, maximum capacity: 600 pounds of rubber per hour and 2 pounds of talc per hour.
- (w) One (1) CV extrusion line, identified as line 8, emission unit X012, constructed in 1995, equipped with four (4) extruders, two (2) feed hoppers, two (2) electroless dusters, and one (1) 1.59 million British thermal units per hour natural gas-fired vulcanizing oven, with the dusters exhausting to a fabric filter identified as CE-05 and exhausting inside, and the hoppers exhausting to a fabric filter identified as CE-03 and exhausting to stack PEF-A2, with the vulcanizing oven exhausting at stacks PEV-A4, PEV-A3 and PEV-A2, maximum capacity: 400 pounds of rubber per hour and 2 pounds of sodium bicarbonate per hour.
- (x) One (1) CV extrusion line, identified as line 9, emission unit X013, constructed in 1995, equipped with four (4) extruders, two (2) feed hoppers, two (2) electroless dusters, and one (1) 1.59 million British thermal units per hour natural gas-fired vulcanizing oven, with the dusters exhausting to a fabric filter identified as CE-06 and exhausting inside, and the hoppers exhausting to a fabric filter identified as CE-03 and exhausting to stack PEF-A2, with the vulcanizing oven exhausting at stacks PEV-A17, PEV-A18 and PEV-A19, maximum capacity: 400 pounds of rubber per hour and 2 pounds of sodium bicarbonate per hour.
- (y) One (1) SDM EA extrusion line, identified as emission unit X-014, with a maximum capacity of 1,289 pounds of rubber per hour, equipped with two (2) natural gas-fired microwave curing ovens with a maximum heat input rate 0.143 million British thermal units per hour (mmBtu/hour) each, exhausting to vents PEV-B7 and PEV-B8, two (2) natural gas-fired hot air rubber curing ovens with a maximum heat input rate of 0.850 mmBtu/hr each, exhausting to vents PEF-B7 and PEF-B3, and one (1) wire metal system consisting of two (2) natural gas-fired burners with a maximum heat input rate of 0.375 mmBtu/hr each, and exhausting to vent PEF-B9.
- (z) One (1) SDM EB extrusion line, identified as emission unit X015, constructed in 1989, equipped with one (1) sponge extruder, one (1) dense extruder, one (1) sponge extruder feed hopper, one (1) 1.19 million British thermal units per hour natural gas-fired core metal heater, one (1) carrier dryer, one (1) curing oven, one (1) 1.99 million British thermal units per hour natural gas-fired deodorizing furnace, one (1) bead recovery dryer, and one (1) bead blow off station, with the sponge extruder feed hopper exhausting to a fabric filter identified as CE-04 and exhausting to stack PEF-B5, the core metal heater exhausting to stack PEF-B6, the deodorizing furnace exhausting to stack PEV-B10, the curing oven exhausting to stack PEF-B2, the bead recovery dryer exhausting to stack PEV-B5, and the bead blow off station exhausting to stack PEV-B6, maximum capacity: 400 pounds of rubber per hour, 400 pounds of color ribbon per hour, 350 pounds of metal strip per hour, and 50 pounds of carrier per hour.

(The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.)

Facility Description [326 IAC 2-7-5(15)]: (continued)

- (aa) One (1) SDM EC extrusion line, identified as emission unit X016, constructed in 1994, equipped with one (1) sponge extruder, one (1) dense extruder, one (1) sponge extruder feed hopper, one (1) 1.19 million British thermal units per hour natural gas-fired core metal heater, one (1) carrier dryer, one (1) curing oven, one (1) 1.99 million British thermal units per hour natural gas-fired deodorizing furnace, one (1) bead recovery dryer, and one (1) bead blow off station, with the sponge extruder feed hopper exhausting to a fabric filter identified as CE-04 and exhausting to stack PEF-B5, the core metal heater exhausting to stack PEF-B4, the deodorizing furnace exhausting to stack PEV-B11, the curing oven exhausting to stack PEF-B1, and the bead recovery dryer exhausting and the bead blow off station exhausting to stack PEV-B4, maximum capacity: 400 pounds of rubber per hour, 400 pounds of color ribbon per hour, 350 pounds of metal strip per hour, and 50 pounds of carrier per hour.
- (bb) One (1) SDM EC extrusion line, identified as emission unit X016, constructed in 1994, equipped with one (1) sponge extruder, one (1) dense extruder, one (1) sponge extruder feed hopper, one (1) 1.19 million British thermal units per hour natural gas-fired core metal heater, one (1) carrier dryer, one (1) curing oven, one (1) 1.99 million British thermal units per hour natural gas-fired deodorizing furnace, one (1) bead recovery dryer, and one (1) bead blow off station, with the sponge extruder feed hopper exhausting to a fabric filter identified as CE-04 and exhausting to stack PEF-B5, the core metal heater exhausting to stack PEF-B4, the deodorizing furnace exhausting to stack PEV-B11, the curing oven exhausting to stack PEF-B1, and the bead recovery dryer exhausting and the bead blow off station exhausting to stack PEV-B4, maximum capacity: 400 pounds of rubber per hour, 400 pounds of color ribbon per hour, 350 pounds of metal strip per hour, and 50 pounds of carrier per hour.
- (dd) One (1) SDM ED extrusion line, identified as emission unit X-033, with a maximum capacity of 1,289 pounds of rubber per hour, equipped with two (2) natural gas-fired microwave curing ovens, each has a heat input capacity of 0.143 million British Thermal Units per hour (mmBtu/hr), exhausting to vents PEV-E1 and PEV-E2; two (2) natural gas-fired hot air rubber curing ovens, each has a heat input capacity of 0.850 mmBtu/hr exhausting to stacks PEF-E1 and PEF-E2; and one wire metal system consisting of two (2) natural gas-fired burners, each has a heat input capacity of 0.375 mmBtu/hr and exhausting to stack PEF-E6.
- (gg) One (1) SDM EE extrusion line, identified as emission unit X-035, with a capacity of 1,289 pounds of rubber per hour, including:
- (1) Two (2) natural gas-fired microwave curing ovens, exhausting to vents PEV-E3 and PEV-E4, capacity: 0.143 million British thermal unit per hour, each.
 - (2) Two (2) natural gas-fired hot air rubber curing ovens, exhausting to stacks PEF-E7 and PEF-E8, capacity: 0.850 million British thermal unit per hour, each.
 - (3) One (1) wire metal system, consisting of two (2) natural gas-fired burners, exhausting to stack PEF-E9, capacity: 0.375 million British thermal unit per hour, each.

(The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.)

Emission Limitations and Standards [326 IAC 2-7-5(1)]

D.2.1 Particulate Matter (PM) [326 IAC 6-3-2]

- (a) Pursuant to 326 IAC 6-3-2 (Process Operations), the allowable PM emission rate from each facility at the CV extrusion line (X005) shall not exceed 0.882 pound per hour when operating at a process weight rate of 202 pounds per hour.
- (b) Pursuant to 326 IAC 6-3-2 (Process Operations), the allowable PM emission rate from each facility at the CV extrusion line (X006) shall not exceed 0.882 pound per hour when operating at a process weight rate of 202 pounds per hour.

- (c) Pursuant to 326 IAC 6-3-2 (Process Operations), the allowable PM emission rate from each facility at the CV extrusion line (X007) shall not exceed 0.882 pounds per hour when operating at a process weight rate of 202 pounds per hour.
- (d) Pursuant to 326 IAC 6-3-2 (Process Operations), the allowable PM emission rate from each facility at the CV extrusion line (X008) shall not exceed 0.882 pounds per hour when operating at a process weight rate of 202 pounds per hour.
- (e) Pursuant to 326 IAC 6-3-2 (Process Operations), the allowable PM emission rate from each facility at the CV extrusion line (X009) shall not exceed 1.40 pounds per hour when operating at a process weight rate of 402 pounds per hour.
- (f) Pursuant to 326 IAC 6-3-2 (Process Operations), the allowable PM emission rate from each facility at the CV extrusion line (X010) shall not exceed 1.40 pounds per hour when operating at a process weight rate of 402 pounds per hour.
- (g) Pursuant to 326 IAC 6-3-2 (Process Operations), the allowable PM emission rate from each facility at the CV extrusion line (X011) shall not exceed 1.83 pounds per hour when operating at a process weight rate of 602 pounds per hour.
- (h) Pursuant to 326 IAC 6-3-2 (Process Operations), the allowable PM emission rate from each facility at the CV extrusion line (X012) shall not exceed 1.40 pounds per hour when operating at a process weight rate of 402 pounds per hour.
- (i) Pursuant to 326 IAC 6-3-2 (Process Operations), the allowable PM emission rate from each facility at the CV extrusion line (X013) shall not exceed 1.40 pounds per hour when operating at a process weight rate of 402 pounds per hour.
- (j) Pursuant to 326 IAC 6-3-2 (Process Operations), the allowable PM emission rate from each facility at the SDM EA extrusion line (X014) shall not exceed 2.91 pounds per hour when operating at a process weight rate of 1,200 pounds per hour.
- (k) Pursuant to 326 IAC 6-3-2 (Process Operations), the allowable PM emission rate from each facility at the SDM EB extrusion line (X015) shall not exceed 2.91 pounds per hour when operating at a process weight rate of 1,200 pounds per hour.
- (l) Pursuant to 326 IAC 6-3-2 (Process Operations), the allowable PM emission rate from each facility at the SDM EC extrusion line (X016) shall not exceed 2.91 pounds per hour when operating at a process weight rate of 1,200 pounds per hour.
- (m) Pursuant to 326 IAC 6-3, the PM emissions from the extruder line, X-033 shall be limited to 3.05 pounds per hour at process weight rate of 1,289 pounds per hour (0.64 tons/hour).

The pounds per hour limitations were calculated with the following equation:

Interpolation of the data for the process weight rate up to 60,000 pounds per hour shall be accomplished by use of the equation:

$$E = 4.10 P^{0.67} \quad \text{where } E = \text{rate of emission in pounds per hour; and}$$
$$P = \text{process weight rate in tons per hour}$$

D.2.2 Volatile Organic Compounds (VOCs) [326 IAC 8-1-6]

SDM EA Extrusion Line, identified as emission unit X-014, which includes hot air rubber curing operation is not subject to 326 IAC 8-1-6 (New Facilities: General Reduction Requirements), as its potential VOC emission is less than 25 tons per year. Any change or modification from this line that would increase each potential VOC emissions to 25.0 tons per year or greater shall require prior approval from the Office of Air Quality (OAQ), as required by 326 IAC 2-1.1 before such change may occur.

D.2.3 Hazardous Air Pollutants (HAPs) [326 IAC 2-4.1-1]

SDM EA Extrusion Line, identified as emission unit X-014, which includes hot air rubber curing operation is not subject to 326 IAC 2-4.1-1 (New Source Toxic Control), as its HAPs PTEs are less

than the major levels. Any change or modification from this line that would increase the single HAP PTE to 10 tons per year and combined HAPs PTE to 25.0 tons per year or greater shall require prior approval from the Office of Air Quality (OAQ), as required by 326 IAC 2-1.1 before such change may occur.

Compliance Determination Requirements

D.2.4 Particulate Matter (PM)

The fabric filters (CE-03 and CE-04) for PM control shall be in operation and control emissions from the all facilities listed in this section as exhausting to that filter at all times that the facilities are in operation.

SECTION D.3

FACILITY CONDITIONS

Facility Description [326 IAC 2-7-5(15)]:

- (bb) One (1) mixing department, identified as X017, constructed in 1987, equipped with one (1) rubber weigh station, one (1) pelletizer line, two (2) mixing mills, one (1) talcing system, one (1) talc sifter unit, and one (1) pelletizing vacuum, all exhausting to a large baghouse identified as CE-01 and exhausting at stack PEF-A9, capacity: 562 pounds of rubber per hour and 4.8 pounds of talc per hour.
- (cc) One (1) mixing department, identified as X018, constructed in 1987, equipped with one (1) carbon black weigh station, two (2) mixing mills, and one (1) Barwell pelletizer line, all exhausting to a small baghouse identified as CE-02 and exhausting at stack PEF-A10, capacity: 416.7 pounds of rubber per hour, 3.2 pounds of talc per hour, and 83.3 pounds of carbon black per hour.

(The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.)

Emission Limitations and Standards [326 IAC 2-7-5(1)]

D.3.1 Particulate Matter (PM) [326 IAC 6-3-2]

- (a) Pursuant to 326 IAC 6-3-2 (Process Operations), the allowable PM emission rate from each facility at the one (1) mixing department (X017) shall not exceed 1.76 pounds per hour when operating at a process weight rate of 567 pounds per hour.
- (b) Pursuant to 326 IAC 6-3-2 (Process Operations), the allowable PM emission rate from each facility at the one (1) mixing department (X018) shall not exceed 1.63 pounds per hour when operating at a process weight rate of 503 pounds per hour.

The pounds per hour limitation was calculated with the following equation:

Interpolation of the data for the process weight rate up to 60,000 pounds per hour shall be accomplished by use of the equation:

$$E = 4.10 P^{0.67}$$

where E = rate of emission in pounds per hour; and

P = process weight rate in tons per hour

Compliance Determination Requirements

D.3.2 Particulate Matter (PM)

The two (2) baghouses (CE-01 and CE-02) for PM control shall be in operation and control emissions from the mixing departments at all times that the mixing department exhausting to that baghouse is in operation.

INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT
OFFICE OF AIR QUALITY
AIR COMPLIANCE SECTION
Part 70 Quarterly Report

Source Name: Nishikawa Standard Company
 Source Address: 324 Morrow Street, Topeka, Indiana 46571
 Mailing Address: 324 Morrow Street, Topeka, Indiana 46571
 Part 70 Permit No.: T 087-7182-00031
 Facilities: Spray coating line (X025), spray booths (Lines 2, 3, 5 and 6), silicone application lines (X001 and X019), two (2) CV finishing touchup stations (X004), urethane application lines (X020, X021, X023), portable spray booth, three (3) waterborne urethane coating booths (Lines 4 and 7 and Small Robot), one (1) surface coating line (X003), two (2) spray lines (X-034 and X-036), and one (1) spray line, identified as X-037
 Parameter: Total VOC usage
 Limit: Less than 161 tons per consecutive twelve (12) month period

Quarter: _____ YEAR: _____

Month	VOC Usage (tons)	VOC Usage (tons)	VOC Usage (tons)
	This Month	Previous 11 Months	12 Month Total
1			
2			
3			

- 9 No deviation occurred in this quarter.
- 9 Deviation/s occurred in this quarter.
 Deviation has been reported on: _____

Submitted by: _____

Title / Position: _____

Signature: _____

Date: _____

Phone: _____

Attach a signed certification to complete this report.

Indiana Department of Environmental Management Office of Air Quality

Technical Support Document (TSD) for a Minor Source Modification and Minor Permit Modification

Source Background and Description

Source Name:	Nishikawa Standard Company
Source Location:	324 Morrow Street, Topeka, Indiana 46571
County:	LaGrange
SIC Code:	3061
TV Operation Permit No.:	087-7182-00031
Permit Issuance Date:	April 12, 2001
Minor Source Modification	087-18586
Minor Permit Modification:	087-18821
Permit Reviewer:	Aida De Guzman

The Office of Air Quality (OAQ) has reviewed a modification application from Nishikawa Standard Company relating to the operation the following new emission units to be used in the manufacture of automotive weather stripping:

- (a) One (1) SDM EA extrusion line, identified as emission unit X-014, with a maximum capacity of 1,289 pounds of rubber per hour, equipped with two (2) natural gas-fired microwave curing ovens with a maximum heat input rate 0.143 million British thermal units per hour (mmBtu/hour) each, exhausting to vents PEV-B7 and PEV-B8, two (2) natural gas-fired hot air rubber curing ovens with a maximum heat input rate of 0.850 mmBtu/hr each, exhausting to vents PEF-B7 and PEF-B3, and one (1) wire metal system consisting of two (2) natural gas-fired burners with a maximum heat input rate of 0.375 mmBtu/hr each, and exhausting to vent PEF-B9; and
- (b) One (1) spray line, identified as X-037, equipped with six (6) high volume low pressure (HVL) spray guns, using dry filters to control PM overspray emissions, and exhausting to stack PEF-B10, and two (2) natural gas-fired coating cure ovens rated at 0.340 mmBtu/hr each and exhausting to stacks PEF-B11 and PEF-B12.

History

On February 25, 2004, Nishikawa Standard Company submitted an application to the OAQ requesting to add additional surface coating booth and replacement of the existing extrusion line. Nishikawa Standard Company was issued a Part 70 permit on April 12, 2001.

Existing Approvals

The source was issued a Part 70 Operating Permit 087-7182-00031 on April 12, 2001. The source has since received the following:

- (a) First Significant Permit Modification No.: 087-16667, issued on January 15, 2003;

- (b) First Administrative Amendment No.: 087-15216, issued on January 24, 2002; and
- (c) First Minor Permit Modification No.: 087-14376, issued on July 20, 2001.

Stack Summary

Stack ID	Operation	Height (feet)	Diameter (feet)	Flow Rate (acfm)	Temperature (°F)
PEV-B7	Extrusion Line X-014	35	1.33	4,400	644
PEF-B3	Extrusion Line X-014	35	1.5	4,400	644
PEF B7	Extrusion Line X-014	35	1.5	4,400	644
PEV-B8	Extrusion Line X-014	35	1.33	N/A	482
PEF-B9	Extrusion Line X-014	35	1.0	250	260
PEF- B10	Spray Line X-037	35	1.0	1,200	ambient
PEF-B11	Spray Line X-037	35	1.33	3,000	450
PEF-B12	Spray Line X-037	35	1.33	3,000	450

Recommendation

The staff recommends to the Commissioner that the Minor Source Modification and Minor Permit Modification be approved. This recommendation is based on the following facts and conditions:

Unless otherwise stated, information used in this review was derived from the application and additional information submitted by the applicant.

An application for the purposes of this review was received on February 25, 2004.,Additional information was received on March 11, 2004.

Emission Calculations

See Page 1 through 4 TSD Appendix A of this document for detailed emissions calculations .

Potential To Emit

Pursuant to 326 IAC 2-1.1-1(16), Potential to Emit is defined as “the maximum capacity of a stationary source to emit any air pollutant under its physical and operational design. Any physical or operational limitation on the capacity of a source to emit an air pollutant, including air pollution control equipment and restrictions on hours of operation or type or amount of material combusted, stored, or processed shall be treated as part of its design if the limitation is enforceable by the U. S. EPA.”

Pollutant	Potential To Emit (tons/year)
PM	10.98
PM-10	11.06
SO ₂	0.01
VOC	14.74
CO	1.26
NO _x	1.5

Note: For the purpose of determining Title V applicability for particulates, PM-10, not PM, is the regulated pollutant in consideration.

HAP's	Potential To Emit (tons/year)
Hexane	0.027
Ethylene Glycol	0.21
Formaldehyde	0.001
TOTAL	5.92

Note: The Rubber extruding and the hot air curing were calculated as a combined HAPs at 5.7 tons/year (detailed calculation is on page 4 of 4 TSD App A of this permit).

- (a) The potential to emit (as defined in 326 IAC 2-1.1-1(16)) of particulate matter (PM) or PM10 are each equal to or greater than 5 tons per year .Therefore, the source is subject to the provisions of 326 IAC 2-7-10.5 (d), Minor Source Modification;

or

- (b) The potential to emit (as defined in 326 IAC 2-1.1-1(16)) of volatile organic compounds (VOC) is equal to or greater than 10 tons per year .Therefore, the source is subject to the provisions of 326 IAC 2-7-10.5 (d), Minor Source Modification; and
- (c) The Part 70 is being modified under Part 70 Minor Permit Modification, 326 IAC 2-7-12(b), since the change does not qualify as an Administrative Amendment nor does it qualify under Significant Permit Modification (the removal of the 183 tons of VOC per year limit does not constitute a relaxation, since the limit left in the permit is more stringent).

Source Status

Existing Source PSD or Emission Offset Definition (emissions after controls, based upon 8760 hours of operation per year at rated capacity):

Pollutant	PTE (tons.year) from Part 70 087-7182		PTE (tons.year) from SSM 087-12244	PTE (tons.year) from MSM 087-14331	PTE (tons.year) from MSM 087-16188	** TOTAL PTE (tons/year)	Limited TOTAL PTE (tons/year)
	Unlimited PTE	Limited*					
PM	30.3	17.7	8.34	0.81	1.90	28.75	24.8
PM10	31.3	18.3	8.34	0.89	1.98	29.51	25.45
SO2	1.10	0.64	0.0	0.01	0.01	0.66	0.57
VOC	426.65	249 (limit)	10.78	14.44	14.4	288.62	249 (limit)
CO	16	5.44	0.0	1.25	1.26	7.95	6.86
NOx	18.6	10.85	0.0	1.49	1.5	13.84	11.90
HAPs	133	77.6	0.30	5.88	5.98	89.76	77.4

* - Since the VOC is limited to less than 250 tons/yr, the rest of the pollutants will follow:

** - Limited PTE in Part 70 08707182 + SSM 087-12244 PTE + MSM 087-14331 PTE + MSM 087-16188 PTE
 Limited Total PTE, tons/yr = VOC limit /Unlimited Total PTE for VOC * Pollutant Unlimited Total PTE

This source is an existing minor stationary source because the source kept the limit of less than 250 tons of volatile organic compounds (VOC) per year, an attainment criteria pollutant in each Source Modification issued, and it is not one of the 28 listed source categories.

Potential to Emit After Issuance of the Modification

The table below summarizes the total potential to emit, reflecting all limits, of the significant emission units.

	Limited Potential to Emit (tons/year)						
Process/facility	PM	PM-10	SO ₂	VOC	CO	NO _x	HAPs
Modification (surface coating line and extruder)	0.14	0.22	0.01	14.74	1.26	1.5	5.92
PSD Threshold	250	250	250	250	250	250	-
Existing Source	24.80	25.45	0.57	249	6.86	11.90	77.40
Total Source Emissions	24.94	25.67	0.58	249 *	8.12	13.40	83.32

* - The source wants to keep the limit of 249 tons per year of VOC to stay a minor source for PSD.

- (a) This modification to an existing minor stationary source is not major because no pollutant is emitted at PSD significant levels. Therefore, pursuant to 326 IAC 2-2, the PSD requirements do not apply.
- (b) The total source emissions after these modifications (MSM 087-18586-00031& SPM 087-18821-00031) would result to more than 250 tons per year, however, the source requested to keep the 249 tons of VOC limit in order to stay a minor source for PSD.

County Attainment Status

The source is located in LaGrange County.

Pollutant	Status
PM-10	attainment
SO ₂	attainment
NO ₂	attainment
Ozone	attainment
CO	attainment
Lead	not determined

- (a) Volatile organic compounds (VOC) are precursors for the formation of ozone. Therefore, VOC emissions are considered when evaluating the rule applicability relating to the ozone standards. LaGrange County has been designated as attainment or unclassifiable for ozone.

Federal Rule Applicability

- (a) There are no New Source Performance Standards (NSPS)(326 IAC 12 and 40 CFR Part 60) applicable to this source.
- (b) There are no National Emission Standards for Hazardous Air Pollutants (NESHAPs)(326 IAC 14 and 40 CFR Part 63) applicable to this source.

State Rule Applicability - Entire Source

- (a) 326 IAC 2-2 (Prevention of Significant Deterioration)
 This modification is not subject to 326 IAC 2-2, as no criteria pollutants are emitted at 250 tons per year, PSD threshold.
- (b) 326 IAC 5-1 (Opacity Limitations)
 Pursuant to 326 IAC 5-1-2 (Opacity Limitations), except as provided in 326 IAC 5-1-3

(Temporary Alternative Opacity Limitations), opacity shall meet the following, unless otherwise stated in this permit:

- (1) Opacity shall not exceed an average of forty percent (40%) any one (1) six (6) minute averaging period as determined in 326 IAC 5-1-4.
- (2) Opacity shall not exceed sixty percent (60%) for more than a cumulative total of fifteen (15) minutes (sixty (60) readings) as measured according to 40 CFR 60, Appendix A, Method 9 or fifteen (15) one (1) minute nonoverlapping integrated averages for a continuous opacity monitor) in a six (6) hour period.

State Rule Applicability - Individual Facilities

- (a) 326 IAC 8 (Sources of Volatile Organic Compounds)
This modification is not subject to any of the rules in article 326 IAC 8, as it does not fit any of the sources listed in the rule.
- (b) 326 IAC 8-1-6 (General Reduction Requirements)
This rule applies to new facilities as of January 1, 1980, which have potential VOC emissions of 25 tons per year or greater, located anywhere in the state, which are otherwise regulated by other provisions of this article 326 IAC 8.

The SDM EA extrusion line, identified as emission unit X-014, which includes the hot air rubber curing operation and spray line, identified as X-037 are not subject to 326 IAC 8-1-6, as each line does not have potential VOC emissions of 25 tons per year.

- (c) 326 IAC 2-4.1-1 (New Source Toxic Control)
This rule does not apply to the SDM EA extrusion line, identified as emission unit X-014 and spray line, identified as X-037 as they do not emit HAPs at major levels.
- (d) 326 IAC 6-3-2 (Process Operations)
 - (1) The spray line, identified as X-037 shall be considered in compliance with this rule if using either dry filters, waterwash, or an equivalent control ; and the owner or operator shall operate the control device in accordance with the manufacturer's specifications.

This spray line, identified as X-037 is in compliance with this rule as it is controlled with dry filters, and it will be in operation at all times in accordance with the manufacturer's specifications.
 - (2) SDM EA extrusion line, identified as emission unit X-014, is exempted from 326 IAC 6-3-2, as it emits PM less than 0.551 pounds per hour.

Changes to the Part 70

Note: Additions to the Part 70 will be **bolded** and deletions are ~~struck through~~ for emphasis.

- (1) *Item (z), now (y) of Section A.2 of the Part 70 will be deleted and replaced by the new SDM EA extrusion line X-014:*
 - (z) ~~One (1) SDM EA extrusion line, identified as emission unit X014, constructed in 1987, equipped with one (1) sponge extruder, one (1) dense extruder, one (1) sponge extruder feed hopper, one (1) 1.19 million British thermal units per hour natural gas-fired core metal heater, one (1) carrier dryer, one (1) curing oven, one (1) 1.99 million British thermal units per hour natural gas-fired deodorizing furnace, one (1) bead recovery dryer, and one (1) bead blow off station, with the sponge extruder feed hopper exhausting to a fabric filter identified as GE-04 and exhausting to stack PEF-B5, the core metal heater exhausting to stack PEF-B7, the deodorizing furnace exhausting to stack PEV-B9, the curing oven ex-~~

~~hausting to stack PEF-B3, the bead recovery dryer exhausting to stack PEV-B7, and the bead blow off station exhausting to stack PEV-B8, maximum capacity: 400 pounds of rubber per hour, 400 pounds of color ribbon per hour, 350 pounds of metal strip per hour, and 50 pounds of carrier per hour.~~

- (y) **One (1) SDM EA extrusion line, identified as emission unit X-014, with a maximum capacity of 1,289 pounds of rubber per hour, equipped with two (2) natural gas-fired microwave curing ovens with a maximum heat input rate 0.143 million British thermal units per hour (mmBtu/hour) each, exhausting to vents PEV-B7 and PEV-B8, two (2) natural gas-fired hot air rubber curing ovens with a maximum heat input rate of 0.850 mmBtu/hr each, exhausting to vents PEF-B7 and PEF-B3, and one (1) wire metal system consisting of two (2) natural gas-fired burners with a maximum heat input rate of 0.375 mmBtu/hr each, and exhausting to vent PEF-B9.**
- (2) *An application was submitted to delete seven (7) CV finishing touchup stations, however, the permit (Significant Permit Modification 087-16667-00031) was issued but these touchup stations were left out in the permit.*
- (g) ~~Seven (7) CV finishing touchup stations, identified as emission unit X003, constructed in 1990, equipped with seven (7) electric dryers and exhausting at stack PEF-D2, maximum capacity: 2 pounds of coating per hour per station.~~
- (h g) Two (2) CV finishing touchup stations, identified as emission unit X004, constructed in 1990, equipped with two (2) electric dryers and exhausting at stack PEF-D1, maximum capacity: 2 pounds of coating per hour per station.
- (i h) One (1) silicone application line, identified as emission unit X019, constructed in 1994, equipped with five (5) spray guns and drip applicators and one (1) natural gas-fired drying oven rated at 2.0 million British thermal units per hour, and exhausting at stacks PEV-B1, PEV-B2, and PEV-B3, maximum capacity: 0.00086 gallons per meter and 4,080 meters per hour for the drip and wipe and 10 grams of coating per minute per gun for the spray application.
- (j i) One (1) urethane application line, identified as emission unit X020, constructed in 1996, equipped with six (6) spray guns and one (1) blown air dryer, and exhausting at stack PEV-A21, capacity: 10 grams of coating per minute per gun.
- (k j) One (1) urethane application line, identified as emission unit X021, constructed in 1996, equipped with three (3) spray guns and one (1) blown air dryer, one (1) 1.0 MM Btu/hr natural gas fired curing oven, and exhausting at stack PEV-B12, capacity: 10 grams of coating per minute per gun.
- (l k) One (1) urethane application line, identified as emission unit X023, constructed in 1997, equipped with six (6) spray guns and one (1) blown air dryer, and exhausting at stack PEV-A25, capacity: 10 grams of coating per minute per gun.
- (m l) One (1) portable spray booth for urethane coating, identified as emission unit X024, constructed in 1996, equipped with one (1) high volume, low pressure (HVLP) spray applicators and exhausting to a dry filter, capacity: 10 grams of coating per minute per gun.
- (n m) One (1) waterborne urethane coating booth, identified as Line 4, equipped with dry filters and exhausting to stack PEV-A24, capacity: 0.45 gallons per hour.
- (o n) One (1) waterborne urethane coating booth, identified as Line 7, equipped with dry filters and exhausting to stack PEV-A25, capacity: 1.36 gallons per hour.

- (p o) One (1) waterborne urethane coating booth, identified as Small Robot, equipped with dry filters and exhausting to stack PEV-A26, capacity: 0.15 gallons per hour.
- (q p) One (1) CV extrusion line, identified as line 1, emission unit X005, constructed in 1987, equipped with one (1) extruder, one (1) feed hopper, one (1) duster, one (1) curing oven, one (1) 1.59 million British thermal units per hour natural gas-fired deodorizing furnace and one (1) 0.298 million British thermal units per hour natural gas-fired core metal heater, with the duster and hopper exhausting to a fabric filter identified as CE-03 and exhausting to stack PEF-A2, with all other operations exhausting at stack PEF-A3, maximum capacity: 200 pounds of rubber per hour and 2 pounds of talc per hour.
- (r q) One (1) CV extrusion line, identified as line 2, emission unit X006, constructed in 1987, equipped with one (1) extruder, one (1) feed hopper, one (1) duster, one (1) curing oven, one (1) 1.59 million British thermal units per hour natural gas-fired deodorizing furnace and one (1) 0.298 million British thermal units per hour natural gas-fired core metal heater, with the duster and hopper exhausting to a fabric filter identified as CE-03 and exhausting to stack PEF-A2, with all other operations exhausting at stack PEF-A3, maximum capacity: 200 pounds of rubber per hour and 2 pounds of talc per hour.
- (s r) One (1) CV extrusion line, identified as line 3, emission unit X007, constructed in 1987, equipped with one (1) extruder, one (1) feed hopper, one (1) duster, one (1) curing oven, one (1) 1.59 million British thermal units per hour natural gas-fired deodorizing furnace and one (1) 0.298 million British thermal units per hour natural gas-fired core metal heater, with the duster and hopper exhausting to a fabric filter identified as CE-03 and exhausting to stack PEF-A2, with all other operations exhausting at stack PEF-A3, maximum capacity: 200 pounds of rubber per hour and 2 pounds of talc per hour.
- (t s) One (1) CV extrusion line, identified as line 4, emission unit X008, constructed in 1988, equipped with one (1) extruder, one (1) feed hopper, one (1) duster, one (1) curing oven, one (1) 1.59 million British thermal units per hour natural gas-fired deodorizing furnace and one (1) 0.298 million British thermal units per hour natural gas-fired core metal heater, with the duster and hopper exhausting to a fabric filter identified as CE-03 and exhausting to stack PEF-A2, with all other operations exhausting at stack PEF-A3, maximum capacity: 200 pounds of rubber per hour and 2 pounds of talc per hour.
- (u t) One (1) CV extrusion line, identified as line 5, emission unit X009, constructed in 1989, equipped with two (2) extruders, two (2) feed hoppers, one (1) duster, one (1) curing oven, and one (1) 1.59 million British thermal units per hour natural gas-fired deodorizing furnace, with the duster and hoppers exhausting to a fabric filter identified as CE-03 and exhausting to stack PEF-A2, with all other operations exhausting at stacks PEF-A9, PEV-A10 and PEV-A20, maximum capacity: 400 pounds of rubber per hour and 2 pounds of talc per hour.
- (v u) One (1) CV extrusion line, identified as line 6, emission unit X010, constructed in 1989, equipped with two (2) extruders, two (2) feed hoppers, one (1) duster, one (1) curing oven, and one (1) 1.59 million British thermal units per hour natural gas-fired deodorizing furnace, with the duster and hoppers exhausting to a fabric filter identified as CE-03 and exhausting to stack PEF-A2, with all other operations exhausting at stacks PEF-A1, PEV-A15 and PEV-A20, maximum capacity: 400 pounds of rubber per hour and 2 pounds of talc per hour.
- (w v) One (1) CV extrusion line, identified as line 7, emission unit X011, constructed in 1991, equipped with three (3) extruders, three (3) feed hoppers, one (1) duster, one (1) curing oven, and one (1) 1.59 million British thermal units per hour natural gas-fired deodorizing furnace, with the duster and hoppers exhausting to a fabric filter identified as CE-03 and exhausting to stack PEF-A2, with all other operations exhausting at stacks PEF-A1 and PEV-A5, maximum capacity: 600 pounds of rubber per hour and 2 pounds of talc per

hour.

- (x-w) One (1) CV extrusion line, identified as line 8, emission unit X012, constructed in 1995, equipped with four (4) extruders, two (2) feed hoppers, two (2) electroless dusters, and one (1) 1.59 million British thermal units per hour natural gas-fired vulcanizing oven, with the dusters exhausting to a fabric filter identified as CE-05 and exhausting inside, and the hoppers exhausting to a fabric filter identified as CE-03 and exhausting to stack PEF-A2, with the vulcanizing oven exhausting at stacks PEV-A4, PEV-A3 and PEV-A2, maximum capacity: 400 pounds of rubber per hour and 2 pounds of sodium bicarbonate per hour.
- (y x) One (1) CV extrusion line, identified as line 9, emission unit X013, constructed in 1995, equipped with four (4) extruders, two (2) feed hoppers, two (2) electroless dusters, and one (1) 1.59 million British thermal units per hour natural gas-fired vulcanizing oven, with the dusters exhausting to a fabric filter identified as CE-06 and exhausting inside, and the hoppers exhausting to a fabric filter identified as CE-03 and exhausting to stack PEF-A2, with the vulcanizing oven exhausting at stacks PEV-A17, PEV-A18 and PEV-A19, maximum capacity: 400 pounds of rubber per hour and 2 pounds of sodium bicarbonate per hour.
- (z y) **One (1) SDM EA extrusion line, identified as emission unit X-014, with a maximum capacity of 1,289 pounds of rubber per hour, equipped with two (2) natural gas-fired microwave curing ovens with a maximum heat input rate 0.143 million British thermal units per hour (mmBtu/hour) each, exhausting to vents PEV-B7 and PEV-B8, two (2) natural gas-fired hot air rubber curing ovens with a maximum heat input rate of 0.850 mmBtu/hr each, exhausting to vents PEF-B7 and PEF-B3, and one (1) wire metal system consisting of two (2) natural gas-fired burners with a maximum heat input rate of 0.375 mmBtu/hr each, and exhausting to vent PEF-B9. One (1) SDM EA extrusion line, identified as emission unit X014, constructed in 1987, equipped with one (1) sponge extruder, one (1) dense extruder, one (1) sponge extruder feed hopper, one (1) 1.19 million British thermal units per hour natural gas-fired core metal heater, one (1) carrier dryer, one (1) curing oven, one (1) 1.99 million British thermal units per hour natural gas-fired deodorizing furnace, one (1) bead recovery dryer, and one (1) bead blow off station, with the sponge extruder feed hopper exhausting to a fabric filter identified as CE-04 and exhausting to stack PEF-B5, the core metal heater exhausting to stack PEF-B7, the deodorizing furnace exhausting to stack PEV-B9, the curing oven exhausting to stack PEF-B3, the bead recovery dryer exhausting to stack PEV-B7, and the bead blow off station exhausting to stack PEV-B8, maximum capacity: 400 pounds of rubber per hour, 400 pounds of color ribbon per hour, 350 pounds of metal strip per hour, and 50 pounds of carrier per hour.**
- (aa z) One (1) SDM EB extrusion line, identified as emission unit X015, constructed in 1989, equipped with one (1) sponge extruder, one (1) dense extruder, one (1) sponge extruder feed hopper, one (1) 1.19 million British thermal units per hour natural gas-fired core metal heater, one (1) carrier dryer, one (1) curing oven, one (1) 1.99 million British thermal units per hour natural gas-fired deodorizing furnace, one (1) bead recovery dryer, and one (1) bead blow off station, with the sponge extruder feed hopper exhausting to a fabric filter identified as CE-04 and exhausting to stack PEF-B5, the core metal heater exhausting to stack PEF-B6, the deodorizing furnace exhausting to stack PEV-B10, the curing oven exhausting to stack PEF-B2, the bead recovery dryer exhausting to stack PEV-B5, and the bead blow off station exhausting to stack PEV-B6, maximum capacity: 400 pounds of rubber per hour, 400 pounds of color ribbon per hour, 350 pounds of metal strip per hour, and 50 pounds of carrier per hour.
- (bb aa) One (1) SDM EC extrusion line, identified as emission unit X016, constructed in 1994, equipped with one (1) sponge extruder, one (1) dense extruder, one (1) sponge extruder feed hopper, one (1) 1.19 million British thermal units per hour natural gas-fired core metal heater, one (1) carrier dryer, one (1) curing oven, one (1) 1.99 million British thermal units

per hour natural gas-fired deodorizing furnace, one (1) bead recovery dryer, and one (1) bead blow off station, with the sponge extruder feed hopper exhausting to a fabric filter identified as CE-04 and exhausting to stack PEF-B5, the core metal heater exhausting to stack PEF-B4, the deodorizing furnace exhausting to stack PEV-B11, the curing oven exhausting to stack PEF-B1, and the bead recovery dryer exhausting and the bead blow off station exhausting to stack PEV-B4, maximum capacity: 400 pounds of rubber per hour, 400 pounds of color ribbon per hour, 350 pounds of metal strip per hour, and 50 pounds of carrier per hour.

~~(cc)~~ **bb**) One (1) mixing department, identified as X017, constructed in 1987, equipped with one (1) rubber weigh station, one (1) pelletizer line, two (2) mixing mills, one (1) talcing system, one (1) talc sifter unit, and one (1) pelletizing vacuum, all exhausting to a large baghouse identified as CE-01 and exhausting at stack PEF-A9, capacity: 562 pounds of rubber per hour and 4.8 pounds of talc per hour.

~~(dd)~~ **cc**) One (1) mixing department, identified as X018, constructed in 1987, equipped with one (1) carbon black weigh station, two (2) mixing mills, and one (1) Barwell pelletizer line, all exhausting to a small baghouse identified as CE-02 and exhausting at stack PEF-A10, capacity: 416.7 pounds of rubber per hour, 3.2 pounds of talc per hour, and 83.3 pounds of carbon black per hour.

~~(ee)~~ **dd**) One (1) SDM ED extrusion line, identified as emission unit X-033, with a maximum capacity of 1,289 pounds of rubber per hour, equipped with two (2) natural gas-fired microwave curing ovens, each has a heat input capacity of 0.143 million British Thermal Units per hour (mmBtu/hr), exhausting to vents PEV-E1 and PEV-E2; two (2) natural gas-fired hot air rubber curing ovens, each has a heat input capacity of 0.850 mmBtu/hr exhausting to stacks PEF-E1 and PEF-E2; and one wire metal system consisting of two (2) natural gas-fired burners, each has a heat input capacity of 0.375 mmBtu/hr and exhausting to stack PEF-E6.

~~(ff)~~ **ee**) One (1) spray line identified as X-034, equipped with six (6) High Volume Low Pressure (HVLP) spray guns, using dry filters to control PM overspray emissions, exhausting to stack PEF-E3, and two (2) natural gas-fired coating cure ovens, each has a heat input capacity of 0.340 mmBtu/hr exhausting to stacks PEF-E4 and PEF-E5.

~~(gg)~~ **ff**) One (1) surface coating line, identified as ~~X-033~~ **X-003**, including:

- (1) one (1) surface coating booth, equipped with one (1) high volume low pressure (HVLP) spray gun, applying surface coatings to rubber parts at a maximum design rate of 0.15 gallons per hour, with particulate emissions controlled by a dry filter system, with emissions exhausted through Stack PEF-D2, and
- (2) one (1) electric curing oven.

~~(hh)~~ **gg**) One (1) SDM EE extrusion line, identified as emission unit X-035, with a capacity of 1,289 pounds of rubber per hour, including:

- (1) Two (2) natural gas-fired microwave curing ovens, exhausting to vents PEV-E3 and PEV-E4, capacity: 0.143 million British thermal unit per hour, each.
- (2) Two (2) natural gas-fired hot air rubber curing ovens, exhausting to stacks PEF-E7 and PEF-E8, capacity: 0.850 million British thermal unit per hour, each.
- (3) One (1) wire metal system, consisting of two (2) natural gas-fired burners, exhausting to stack PEF-E9, capacity: 0.375 million British thermal unit per hour, each.

~~(ii)~~ **hh**) One (1) spray line, identified as X-036, equipped with six (6) high volume, low pressure

(HVLP) spray guns, using dry filters as controls and exhausting to Stack PEF-E10, with two (2) 0.340 million British thermal unit per hour natural gas-fired coating cure ovens, capacity: 10 grams per minute of coating per gun.

- (ii) **One (1) spray line, identified as X-037, equipped with six (6) high volume low pressure (HVLP) spray guns, using dry filters to control PM overspray emissions, and exhausting to stack PEF-B10, and two (2) natural gas-fired coating cure ovens rated at 0.340 mmBtu/hr each and exhausting to stacks PEF-B11 and PEF-B12.**

SECTION D.1

FACILITY OPERATION CONDITIONS

Facility Description [326 IAC 2-7-5(15)]:

- (g) ~~Seven (7) CV finishing touchup stations, identified as emission unit X003, constructed in 1990, equipped with seven (7) electric dryers and exhausting at stack PEF-D2, maximum capacity: 2 pounds of coating per hour per station.~~
- (h g) Two (2) CV finishing touchup stations, identified as emission unit X004, constructed in 1990, equipped with two (2) electric dryers and exhausting at stack PEF-D1, maximum capacity: 2 pounds of coating per hour per station.
- (i h) One (1) silicone application line, identified as emission unit X019, constructed in 1994, equipped with five (5) spray guns and drip applicators and one (1) natural gas-fired drying oven rated at 2.0 million British thermal units per hour, and exhausting at stacks PEV-B1, PEV-B2, and PEV-B3, maximum capacity: 0.00086 gallons per meter and 4,080 meters per hour for the drip and wipe and 10 grams of coating per minute per gun for the spray application.
- (j i) One (1) urethane application line, identified as emission unit X020, constructed in 1996, equipped with six (6) spray guns and one (1) blown air dryer, and exhausting at stack PEV-A21, capacity: 10 grams of coating per minute per gun.
- (k j) One (1) urethane application line, identified as emission unit X021, constructed in 1996, equipped with three (3) spray guns and one (1) blown air dryer, one (1) 1.0 MM Btu/hr natural gas fired curing oven, and exhausting at stack PEV-B12, capacity: 10 grams of coating per minute per gun.

(The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.)

Facility Description [326 IAC 2-7-5(15)]: (continued)

- († k) One (1) urethane application line, identified as emission unit X023, constructed in 1997, equipped with six (6) spray guns and one (1) blown air dryer, and exhausting at stack PEV-A25, capacity: 10 grams of coating per minute per gun.
- († l) One (1) portable spray booth for urethane coating, identified as emission unit X024, constructed in 1996, equipped with one (1) high volume, low pressure (HVLV) spray applicators and exhausting to a dry filter, capacity: 10 grams of coating per minute per gun.
- († m) One (1) waterborne urethane coating booth, identified as Line 4, equipped with dry filters and exhausting to stack PEV-A24, capacity: 0.45 gallons per hour.
- († n) One (1) waterborne urethane coating booth, identified as Line 7, equipped with dry filters and exhausting to stack PEV-A25, capacity: 1.36 gallons per hour.
- († o) One (1) waterborne urethane coating booth, identified as Small Robot, equipped with dry filters and exhausting to stack PEV-A26, capacity: 0.15 gallons per hour.
- (ee) One (1) spray line identified as X-034, equipped with six (6) High Volume Low Pressure (HVLV) spray guns, using dry filters to control PM overspray emissions, exhausting to stack PEF-E3, and two (2) natural gas-fired coating cure ovens, each has a heat input capacity of 0.340 mmBtu/hr exhausting to stacks PEF-E4 and PEF-E5.
- (gg ff) One (1) surface coating line, identified as ~~X-033~~ **X-003**, including:
 - (1) one (1) surface coating booth, equipped with one (1) high volume low pressure (HVLV) spray gun, applying surface coatings to rubber parts at a maximum design rate of 0.15 gallons per hour, with particulate emissions controlled by a dry filter system, with emissions exhausted through Stack PEF-D2, and
 - (2) one (1) electric curing oven.
- († hh) One (1) spray line, identified as X-036, equipped with six (6) high volume, low pressure (HVLV) spray guns, using dry filters as controls and exhausting to Stack PEF-E10, with two (2) 0.340 million British thermal unit per hour natural gas-fired coating cure ovens, capacity: 10 grams per minute of coating per gun.
- (ii) **One (1) spray line, identified as X-037, equipped with six (6) high volume low pressure (HVLV) spray guns, using dry filters to control PM overspray emissions, and exhausting to stack PEF-B10, and two (2) natural gas-fired coating cure ovens rated at 0.340 mmBtu/hr each and exhausting to stacks PEF-B11 and PEF-B12.**

(The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.)

2. Condition D.1.1 will be amended to delete one of the limits, as it conflicts with the other VOC limit established. Condition D.1.1(c), specified all the emission units in Section D.1 be limited to 183 tons/year pursuant to the BACT limit, and D.1.1(d) as stated in the condition also limits all emission units in Section D.1 to 161 tons/year.

If 183 tons per year is combined with the extrusion process with 83.6 tons/year PTE, 1.90 tons/year PTE from mixing and milling, 2.0 tons/year PTE from insignificant activities, and 1.08 tons/year, the total limited PTE would be 271.58 tons per year, exceeding 250 tons/year (PSD threshold).

If 161 tons/year is combined with the extrusion process with 83.6 tons/year PTE, 1.90 tons/year

PTE from mixing and milling, 2.0 tons/year PTE from insignificant activities, and 1.08 tons/year, the total limited PTE would be 249.58 tons per year, less than 250 tons/year.

D.1.1 Volatile Organic Compounds (VOCs) [326 IAC 8-1-6][326 IAC 2-2]

-
- (a) Pursuant to CP 087-9388-00031, issued on January 28, 1999, the VOC delivered to the applicators of the one (1) spray coating line, identified as emission unit X025, minus the VOC recovered, shall be limited to less than twenty-five (25) tons per twelve (12) consecutive month period. Therefore, the best available control technology (BACT) requirement in 326 IAC 8-1-6 (New Facilities: General Reduction Requirements) does not apply to that emission unit.
- (b) Any change or modification at the spray booths (Lines 2, 3, 5 and 6), two (2) CV finishing touchup stations (X004), urethane application lines (X020, X021, X023), the portable spray booth or the three (3) waterborne urethane coating booths (Lines 4 and 7 and Small Robot) that increases the potential to emit VOC at the facility to twenty-five (25) tons per year or more may cause the source to become subject to 326 IAC 8-1-6 and prior approval is required.
- (c) Pursuant to 326 IAC 8-1-6, New facilities; General reduction requirements, the best available control technology (BACT) for the ~~seven (7) CV finishing touchup stations (X003) and two (2) silicone application lines (X001 and X019)~~ shall be as follows:
- (1) The total VOC usage at the one (1) spray coating line (X025), four (4) spray booths (Lines 2, 3, 5 and 6), two (2) silicone application lines (X001 and X019), ~~nine two (9 2) CV finishing touchup stations (X003 and X004), three (3) urethane application lines (X020, X021, X023), one (1) portable spray booth, and three (3) waterborne urethane coating booths (Lines 4 and 7 and Small Robot), one (1) surface coating line (X-033 003), and two (2) spray lines (X-034 and X-036), and one (1) spray line, identified as X-037~~ shall be limited to less than ~~483~~ **161** tons per consecutive twelve (12) month period. ~~This is the BACT limit for the seven (7) CV finishing touchup stations (X003) and two (2) silicone application lines (X001 and X019).~~ **This 161 tons per year VOC limitation, in combination with the VOC emissions of 83.6 tons per year from extruding and curing, 1.90 tons per year from mixing and milling, 2.0 tons per year from insignificant activities and 1.08 tons per year from combustion, shall limit the total VOC emitted at this source to less than 250 tons per year and this source will remain a minor source pursuant to 326 IAC 2-2, Prevention of Significant Deterioration. This limit shall also satisfy the BACT requirements, pursuant to 326 IAC 8-1-6.**
 - (2) All coating, urethane and silicone application devices at these facilities or shall be drip; high volume, low pressure (HVLP) spray guns; or a coating application device at least as efficient. HVLP spray is the technology used to apply coating to substrate by means of coating application equipment which operates between one-tenth (0.1) and ten (10) pounds per square inch gauge (psig) air pressure measured dynamically at the center of the air cap and at the air horns of the spray system.
 - (3) All VOC containing containers shall be kept covered when not in use.
- ~~(d) The VOC usage at the total of all facilities in this section, excluding combustion, shall be limited to less than 161 tons per twelve (12) consecutive month period, with compliance determined at the end of each month. This VOC limitation, in combination with potential VOC emissions of 83.6 tons per year from extruding and curing, 1.90 tons per year from mixing and milling, 2.0 tons per year from insignificant activities and 1.08 tons per year from combustion, will limit the total VOC emitted at this source to less than 250 tons per year and this source will remain a minor source pursuant to 326 IAC 2-2, Prevention of Significant Deterioration.~~
- (d) Any change or modification which may increase the VOC potential emissions from spray line, X-034 to 25 tons per year or greater shall be subject to 326 IAC 8-1-6 (General Reduction Requirements) and must be approved by the Office of Air Quality (OAQ) before such change

may occur.

- (e) Any change or modification which may increase the VOC potential emissions from spray line, X-036 to 25 tons per year or greater shall be subject to 326 IAC 8-1-6 (General Reduction Requirements) and must be approved by the Office of Air Quality (OAQ) before such change may occur.
- (f) **Any change or modification which may increase the VOC potential emissions from spray line, X-037 to 25 tons per year or greater shall be subject to 326 IAC 8-1-6 (General Reduction Requirements) and must be approved by the Office of Air Quality (OAQ) before such change may occur.**

D.1.3 Particulate Matter (PM) [326 IAC 6-3-2]

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- (a) The PM from the one (1) spray coating line (X025), one (1) surface coating line (X-033), four (4) spray booths (Lines 2, 3, 5 and 6), two (2) silicone application lines (X001 and X019), nine (9) CV finishing touchup stations (X003 and X004), three (3) urethane application lines (X020, X021, X023), one (1) portable spray booth, three (3) waterborne urethane coating booths (Lines 4 and 7 and Small Robot) and spray line X-034 shall not exceed the pound per hour emission rate established as E in the following formula:

Interpolation of the data for the process weight rate up to sixty thousand (60,000) pounds per hour shall be accomplished by use of the equation:

$$E = 4.10 P^{0.67} \quad \text{where } E = \text{rate of emission in pounds per hour; and}$$

$$P = \text{process weight rate in tons per hour}$$

or

Interpolation and extrapolation of the data for the process weight rate in excess of sixty thousand (60,000) pounds per hour shall be accomplished by use of the equation:

$$E = 55.0 P^{0.11} - 40 \quad \text{where } E = \text{rate of emission in pounds per hour; and}$$

$$P = \text{process weight rate in tons per hour}$$

- (b) **Pursuant to 326 IAC 6-3-2 (Process Operations), the spray line, identified as X-037 shall be considered in compliance with this rule using either dry filters, waterwash, or an equivalent control; and the owner or operator shall operate the control device in accordance with the manufacturer's specifications.**

SECTION D.2

FACILITY OPERATION CONDITIONS

Facility Description [326 IAC 2-7-5(15)]:

- (¶ p) One (1) CV extrusion line, identified as line 1, emission unit X005, constructed in 1987, equipped with one (1) extruder, one (1) feed hopper, one (1) duster, one (1) curing oven, one (1) 1.59 million British thermal units per hour natural gas-fired deodorizing furnace and one (1) 0.298 million British thermal units per hour natural gas-fired core metal heater, with the duster and hopper exhausting to a fabric filter identified as CE-03 and exhausting to stack PEF-A2, with all other operations exhausting at stack PEF-A3, maximum capacity: 200 pounds of rubber per hour and 2 pounds of talc per hour.
- (¶ q) One (1) CV extrusion line, identified as line 2, emission unit X006, constructed in 1987, equipped with one (1) extruder, one (1) feed hopper, one (1) duster, one (1) curing oven, one (1) 1.59 million British thermal units per hour natural gas-fired deodorizing furnace and one (1) 0.298 million British thermal units per hour natural gas-fired core metal heater, with the duster and hopper exhausting to a fabric filter identified as CE-03 and exhausting to stack PEF-A2, with all other operations exhausting at stack PEF-A3, maximum capacity: 200 pounds of rubber per hour and 2 pounds of talc per hour.
- (¶ r) One (1) CV extrusion line, identified as line 3, emission unit X007, constructed in 1987, equipped with one (1) extruder, one (1) feed hopper, one (1) duster, one (1) curing oven, one (1) 1.59 million British thermal units per hour natural gas-fired deodorizing furnace and one (1) 0.298 million British thermal units per hour natural gas-fired core metal heater, with the duster and hopper exhausting to a fabric filter identified as CE-03 and exhausting to stack PEF-A2, with all other operations exhausting at stack PEF-A3, maximum capacity: 200 pounds of rubber per hour and 2 pounds of talc per hour.
- (¶ s) One (1) CV extrusion line, identified as line 4, emission unit X008, constructed in 1988, equipped with one (1) extruder, one (1) feed hopper, one (1) duster, one (1) curing oven, one (1) 1.59 million British thermal units per hour natural gas-fired deodorizing furnace and one (1) 0.298 million British thermal units per hour natural gas-fired core metal heater, with the duster and hopper exhausting to a fabric filter identified as CE-03 and exhausting to stack PEF-A2, with all other operations exhausting at stack PEF-A3, maximum capacity: 200 pounds of rubber per hour and 2 pounds of talc per hour.
- (¶ t) One (1) CV extrusion line, identified as line 5, emission unit X009, constructed in 1989, equipped with two (2) extruders, two (2) feed hoppers, one (1) duster, one (1) curing oven, and one (1) 1.59 million British thermal units per hour natural gas-fired deodorizing furnace, with the duster and hoppers exhausting to a fabric filter identified as CE-03 and exhausting to stack PEF-A2, with all other operations exhausting at stacks PEF-A9, PEV-A10 and PEV-A20, maximum capacity: 400 pounds of rubber per hour and 2 pounds of talc per hour.
- (¶ u) One (1) CV extrusion line, identified as line 6, emission unit X010, constructed in 1989, equipped with two (2) extruders, two (2) feed hoppers, one (1) duster, one (1) curing oven, and one (1) 1.59 million British thermal units per hour natural gas-fired deodorizing furnace, with the duster and hoppers exhausting to a fabric filter identified as CE-03 and exhausting to stack PEF-A2, with all other operations exhausting at stacks PEF-A1, PEV-A15 and PEV-A20, maximum capacity: 400 pounds of rubber per hour and 2 pounds of talc per hour.

(The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.)

Facility Description [326 IAC 2-7-5(15)]: (continued)

- (w v) One (1) CV extrusion line, identified as line 7, emission unit X011, constructed in 1991, equipped with three (3) extruders, three (3) feed hoppers, one (1) duster, one (1) curing oven, and one (1) 1.59 million British thermal units per hour natural gas-fired deodorizing furnace, with the duster and hoppers exhausting to a fabric filter identified as CE-03 and exhausting to stack PEF-A2, with all other operations exhausting at stacks PEF-A1 and PEV-A5, maximum capacity: 600 pounds of rubber per hour and 2 pounds of talc per hour.
- (x w) One (1) CV extrusion line, identified as line 8, emission unit X012, constructed in 1995, equipped with four (4) extruders, two (2) feed hoppers, two (2) electroless dusters, and one (1) 1.59 million British thermal units per hour natural gas-fired vulcanizing oven, with the dusters exhausting to a fabric filter identified as CE-05 and exhausting inside, and the hoppers exhausting to a fabric filter identified as CE-03 and exhausting to stack PEF-A2, with the vulcanizing oven exhausting at stacks PEV-A4, PEV-A3 and PEV-A2, maximum capacity: 400 pounds of rubber per hour and 2 pounds of sodium bicarbonate per hour.
- (y x) One (1) CV extrusion line, identified as line 9, emission unit X013, constructed in 1995, equipped with four (4) extruders, two (2) feed hoppers, two (2) electroless dusters, and one (1) 1.59 million British thermal units per hour natural gas-fired vulcanizing oven, with the dusters exhausting to a fabric filter identified as CE-06 and exhausting inside, and the hoppers exhausting to a fabric filter identified as CE-03 and exhausting to stack PEF-A2, with the vulcanizing oven exhausting at stacks PEV-A17, PEV-A18 and PEV-A19, maximum capacity: 400 pounds of rubber per hour and 2 pounds of sodium bicarbonate per hour.
- (z y) **One (1) SDM EA extrusion line, identified as emission unit X-014, with a maximum capacity of 1,289 pounds of rubber per hour, equipped with two (2) natural gas-fired microwave curing ovens with a maximum heat input rate 0.143 million British thermal units per hour (mmBtu/hour) each, exhausting to vents PEV-B7 and PEV-B8, two (2) natural gas-fired hot air rubber curing ovens with a maximum heat input rate of 0.850 mmBtu/hr each, exhausting to vents PEF-B7 and PEF-B3, and one (1) wire metal system consisting of two (2) natural gas-fired burners with a maximum heat input rate of 0.375 mmBtu/hr each, and exhausting to vent PEF-B9.**
- (aa z) One (1) SDM EB extrusion line, identified as emission unit X015, constructed in 1989, equipped with one (1) sponge extruder, one (1) dense extruder, one (1) sponge extruder feed hopper, one (1) 1.19 million British thermal units per hour natural gas-fired core metal heater, one (1) carrier dryer, one (1) curing oven, one (1) 1.99 million British thermal units per hour natural gas-fired deodorizing furnace, one (1) bead recovery dryer, and one (1) bead blow off station, with the sponge extruder feed hopper exhausting to a fabric filter identified as CE-04 and exhausting to stack PEF-B5, the core metal heater exhausting to stack PEF-B6, the deodorizing furnace exhausting to stack PEV-B10, the curing oven exhausting to stack PEF-B2, the bead recovery dryer exhausting to stack PEV-B5, and the bead blow off station exhausting to stack PEV-B6, maximum capacity: 400 pounds of rubber per hour, 400 pounds of color ribbon per hour, 350 pounds of metal strip per hour, and 50 pounds of carrier per hour.
- (bb aa) One (1) SDM EC extrusion line, identified as emission unit X016, constructed in 1994, equipped with one (1) sponge extruder, one (1) dense extruder, one (1) sponge extruder feed hopper, one (1) 1.19 million British thermal units per hour natural gas-fired core metal heater, one (1) carrier dryer, one (1) curing oven, one (1) 1.99 million British thermal units per hour natural gas-fired deodorizing furnace, one (1) bead recovery dryer, and one (1) bead blow off station, with the sponge extruder feed hopper exhausting to a fabric filter identified as CE-04 and exhausting to stack PEF-B5, the core metal heater exhausting to stack PEF-B4, the deodorizing furnace exhausting to stack PEV-B11, the curing oven exhausting to stack PEF-B1, and the bead recovery dryer exhausting and the bead blow off station exhausting to stack PEV-B4, maximum capacity: 400 pounds of rubber per hour, 400 pounds of color ribbon per hour, 350 pounds of metal strip per hour, and 50 pounds of carrier per hour.

Facility Description [326 IAC 2-7-5(15)]: (continued)

(~~ee~~ **dd**) One (1) SDM ED extrusion line, identified as emission unit X-033, with a maximum capacity of 1,289 pounds of rubber per hour, equipped with two (2) natural gas-fired microwave curing ovens, each has a heat input capacity of 0.143 million British Thermal Units per hour (mmBtu/hr), exhausting to vents PEV-E1 and PEV-E2; two (2) natural gas-fired hot air rubber curing ovens, each has a heat input capacity of 0.850 mmBtu/hr exhausting to stacks PEF-E1 and PEF-E2; and one wire metal system consisting of two (2) natural gas-fired burners, each has a heat input capacity of 0.375 mmBtu/hr and exhausting to stack PEF-E6.

(~~hh~~ **gg**) One (1) SDM EE extrusion line, identified as emission unit X-035, with a capacity of 1,289 pounds of rubber per hour, including:

- (1) Two (2) natural gas-fired microwave curing ovens, exhausting to vents PEV-E3 and PEV-E4, capacity: 0.143 million British thermal unit per hour, each.
- (2) Two (2) natural gas-fired hot air rubber curing ovens, exhausting to stacks PEF-E7 and PEF-E8, capacity: 0.850 million British thermal unit per hour, each.
- (3) One (1) wire metal system, consisting of two (2) natural gas-fired burners, exhausting to stack PEF-E9, capacity: 0.375 million British thermal unit per hour, each.

(The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.)

D.2.2 Volatile Organic Compounds (VOCs) [326 IAC 8-1-6]

SDM EA Extrusion Line, identified as emission unit X-014, which includes hot air rubber curing operation is not subject to 326 IAC 8-1-6 (New Facilities: General Reduction Requirements), as its potential VOC emission is less than 25 tons per year. Any change or modification from this line that would increase each potential VOC emissions to 25.0 tons per year or greater shall require prior approval from the Office of Air Quality (OAQ), as required by 326 IAC 2-1.1 before such change may occur.

D.2.3 Hazardous Air Pollutants (HAPs) [326 IAC 2-4.1-1]

SDM EA Extrusion Line, identified as emission unit X-014, which includes hot air rubber curing operation is not subject to 326 IAC 2-4.1-1 (New Source Toxic Control), as its HAPs PTEs are less than the major levels. Any change or modification from this line that would increase the single HAP PTE to 10 tons per year and combined HAPs PTE to 25.0 tons per year or greater shall require prior approval from the Office of Air Quality (OAQ), as required by 326 IAC 2-1.1 before such change may occur.

Compliance Determination Requirements

D.2. ~~2~~ 4 Particulate Matter (PM)

The fabric filters (CE-03 and CE-04) for PM control shall be in operation and control emissions from the all facilities listed in this section as exhausting to that filter at all times that the facilities are in operation.

SECTION D.3

FACILITY CONDITIONS

Facility Description [326 IAC 2-7-5(15)]:

~~(ee)~~ **bb)** One (1) mixing department, identified as X017, constructed in 1987, equipped with one (1) rubber weigh station, one (1) pelletizer line, two (2) mixing mills, one (1) talcing system, one (1) talc sifter unit, and one (1) pelletizing vacuum, all exhausting to a large baghouse identified as CE-01 and exhausting at stack PEF-A9, capacity: 562 pounds of rubber per hour and 4.8 pounds of talc per hour.

~~(dd)~~ **cc)** One (1) mixing department, identified as X018, constructed in 1987, equipped with one (1) carbon black weigh station, two (2) mixing mills, and one (1) Barwell pelletizer line, all exhausting to a small baghouse identified as CE-02 and exhausting at stack PEF-A10, capacity: 416.7 pounds of rubber per hour, 3.2 pounds of talc per hour, and 83.3 pounds of carbon black per hour.

(The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.)

INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT
OFFICE OF AIR QUALITY
AIR COMPLIANCE BRANCH
Part 70 Quarterly Report

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 Source Address: 324 Morrow Street, Topeka, Indiana 46571
 Mailing Address: 324 Morrow Street, Topeka, Indiana 46571
 Part 70 Permit No.: T 087-7182-00031
 Facilities: Spray coating line (X025), spray booths (Lines 2, 3, 5 and 6), silicone application lines (X001 and X019), ~~nine (9)~~ **two (2)** CV finishing touchup stations (~~X003 and X004~~), urethane application lines (X020, X021, X023), portable spray booth, three (3) waterborne urethane coating booths (Lines 4 and 7 and Small Robot), one (1) surface coating line (~~X-033-003~~), and two (2) spray lines (X-034 and X-036), **and one (1) spray line, identified as X-037**
 Parameter: Total VOC usage
 Limit: Less than 161 tons per consecutive twelve (12) month period
 Quarter: _____ YEAR: _____

Month	VOC Usage (tons)	VOC Usage (tons)	VOC Usage (tons)
	This Month	Previous 11 Months	12 Month Total
1			
2			
3			

- No deviation occurred in this quarter.
- Deviation/s occurred in this quarter.
 Deviation has been reported on: _____

Submitted by: _____
 Title / Position: _____
 Signature: _____
 Date: _____
 Phone: _____

Attach a signed certification to complete this report.

Permits issued under 326 IAC 2-7 are required to ensure that sources can demonstrate compliance with applicable state and federal rules on a more or less continuous basis. All state and federal rules contain compliance provisions, however, these provisions do not always fulfill the requirement for a more or less continuous demonstration. When this occurs IDEM, OAQ, in conjunction with the source, must develop specific conditions to satisfy 326 IAC 2-7-5. As a result, compliance requirements are divided into two sections: Compliance Determination Requirements and Compliance Monitoring Requirements.

Compliance Determination Requirements in Section D of the permit are those conditions that are found more or less directly within state and federal rules and the violation of which serves as grounds for enforcement action. If these conditions are not sufficient to demonstrate continuous compliance, they will be supplemented with Compliance Monitoring Requirements, also Section D of the permit. Unlike Compliance Determination Requirements, failure to meet Compliance Monitoring conditions would serve as a trigger for corrective actions and not grounds for enforcement action. However, a violation in relation to a compliance monitoring condition will arise through a source's failure to take the appropriate corrective actions within a specific time period.

Conclusion

The operation of this automotive rubber weather stripping shall be subject to the conditions of the attached **Minor Source Modification 087-18586-00031** and **Minor Permit Modification 087-18821-00031**.