

Indiana Department of Environmental Management

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Mitchell E. Daniels, Jr. Governor

Thomas W. Easterly Commissioner

100 North Senate Avenue Indianapolis, Indiana 46204 (317) 232-8603 (800) 451-6027 www.IN.gov/idem

TO: Interested Parties / Applicant

DATE: May 24, 2006

RE: RJR Drying, Inc. / 089-22443-00360

FROM: Nisha Sizemore

> Chief, Permits Branch Office of Air Quality

Notice of Decision: Approval - Effective Immediately

Please be advised that on behalf of the Commissioner of the Department of Environmental Management, I have issued a decision regarding the enclosed matter. Pursuant to IC 13-15-5-3, this permit is effective immediately, unless a petition for stay of effectiveness is filed and granted according to IC 13-15-6-3, and may be revoked or modified in accordance with the provisions of IC 13-15-7-1.

If you wish to challenge this decision, IC 4-21.5-3 and IC 13-15-6-1 require that you file a petition for administrative review. This petition may include a request for stay of effectiveness and must be submitted to the Office of Environmental Adjudication, 100 North Senate Avenue, Government Center North, Room 1049, Indianapolis, IN 46204, within eighteen (18) calendar days of the mailing of this notice. The filing of a petition for administrative review is complete on the earliest of the following dates that apply to the filing:

- the date the document is delivered to the Office of Environmental Adjudication (OEA); (1)
- (2) the date of the postmark on the envelope containing the document, if the document is mailed to OEA by U.S. mail: or
- The date on which the document is deposited with a private carrier, as shown by receipt issued (3)by the carrier, if the document is sent to the OEA by private carrier.

The petition must include facts demonstrating that you are either the applicant, a person aggrieved or adversely affected by the decision or otherwise entitled to review by law. Please identify the permit, decision, or other order for which you seek review by permit number, name of the applicant, location, date of this notice and all of the following:

- the name and address of the person making the request; (1)
- the interest of the person making the request; (2)
- identification of any persons represented by the person making the request; (3)
- (4) the reasons, with particularity, for the request:
- the issues, with particularity, proposed for considerations at any hearing; and (5)
- identification of the terms and conditions which, in the judgment of the person making the (6)request, would be appropriate in the case in question to satisfy the requirements of the law governing documents of the type issued by the Commissioner.

If you have technical questions regarding the enclosed documents, please contact the Office of Air Quality, Permits Branch at (317) 233-0178. Callers from within Indiana may call toll-free at 1-800-451-6027, ext. 3-0178.

Enclosures FNPER.dot 03/23/06





INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT

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Mr. John Sabol RJR Drying, Inc. 3600 Canal Street East Chicago, Indiana 46312 100 North Senate Avenue Indianapolis, Indiana 46204-2251 (317) 232-8603 (800) 451-6027 www.IN.gov/idem

May 24, 2006

Re: 089-22443-00360

First Significant Revision to FESOP No. 089-14838-00360

Dear Mr. Sabol:

RJR Drying, Inc was issued a Federally Enforceable State Operating Permit (FESOP) on January 13, 2003, for a stationary coke handling and drying source. A letter requesting changes to this permit was received on December 1, 2005. Pursuant to the provisions of 326 IAC 2-8-11.1 a significant permit revision to this permit is hereby approved as described in the attached Technical Support Document.

After extensive evaluation and deliberation, IDEM has concluded that certain permit conditions that are routinely appealed in FESOPs could be altered in a manner that would be less burdensome on the Permittee but would still ensure that sources can demonstrate compliance with State and Federal Regulations on a continuous basis. RJR Drying, Inc. has requested that such changes be made to their existing permit. These changes, including the relaxation of compliance monitoring frequency, are being made, pursuant to 326 IAC 2-8-11.1(f). Additional changes have been made to the permit as a result of administrative changes, changes to Federal and State regulations, and changes to baghouse ID and pressure drop monitoring range as requested by the Permittee.

Pursuant to 326 IAC 2-8-11.1, this permit shall be revised by incorporating the significant permit revision into the permit. All other conditions of the permit shall remain unchanged and in effect. Please find attached a copy of the revised permit.

Pursuant to Contract No. A305-5-65, IDEM, OAQ has assigned the processing of this application to Eastern Research Group, Inc., (ERG). Therefore, questions should be directed to Sanober Durrani, ERG, 1600 Perimeter Park Drive, Morrisville, North Carolina 27560, or call (919) 468-7810 to speak directly to Ms. Durrani. Questions may also be directed to Duane Van Laningham at IDEM, OAQ, 100 North Senate Avenue, Indianapolis, Indiana, 46204-2251, or call (800) 451-6027and ask for Duane Van Laningham or extension 3-6878, or dial (317) 233-6878.

Sincerely,

Original signed by Nisha Sizemore for Paul Dubenetzky, Assistant Commissioner Office of Air Quality

Attachments ERG/SD

cc: File - Lake County

Lake County Health Department

Air Compliance Section Inspector - Rick Massoels

Northwest Regional Office



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FEDERALLY ENFORCEABLE STATE OPERATING PERMIT (FESOP) OFFICE OF AIR QUALITY

RJR Drying, Inc. 3600 Canal Street East Chicago, IN 46312

(herein known as the Permittee) is hereby authorized to operate subject to the conditions contained herein, the source described in Section A (Source Summary) of this permit.

The Permittee must comply with all conditions of this permit. Noncompliance with any provision of this permit is grounds for enforcement action; permit termination, revocation and reissuance, or modification; and denial of a permit renewal application. It shall not be a defense for the Permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit. An emergency does constitute an affirmative defense in an enforcement action provided the Permittee complies with the applicable requirements set forth in Section B, Emergency Provisions.

This permit is issued in accordance with 326 IAC 2 and 40 CFR Part 70 Appendix A and contains the conditions and provisions specified in 326 IAC 2-8 as required by 42 U.S.C. 7401, et. seq. (Clean Air Act as amended by the 1990 Clean Air Act Amendments), 40 CFR Part 70.6, IC 13-15 and IC 13-17.

Indiana statutes from IC 13 and rules from 326 IAC, quoted in conditions in this permit, are those applicable at the time the permit was issued. The issuance or possession of this permit shall not alone constitute a defense against an alleged violation of any law, regulation or standard, except for the requirement to obtain a FESOP under 326 IAC 2-8.

FESOP No.: 089-14838-00360	
Issued by: Original Signed by Paul Dubenetzky, Branch Chief	Issuance Date: January 13, 2003
Office of Air Quality	Expiration Date: January 13, 2008
First Minor Permit Revision No.: 089-18253-00360	Issuance Date: January 13, 2004
First Administrative Amendment No.: 089-19096-00360	Issuance Date: June 16, 2004
Second Administrative Amendment No.: 089-19557-00360	Issuance Date: October 27, 2004
Second Minor Permit Revision No.: 089-21490-00360	Issuance Date: August 12, 2005
First Significant Permit Revision No.: 089-22443-00360	Pages Affected: Sections A through D
Issued by: Original signed by	Issuance Date: May 24, 2006
Nisha Sizemore, Chief Permits Branch Office of Air Quality	Expiration Date: January 13, 2008

RJR Drying, Inc. East Chicago, Indiana Permit Reviewer: ERG/BS

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RJR Drying, Inc. East Chicago, Indiana Permit Reviewer: ERG/BS

SECTION A SOURCE SUMMARY

This permit is based on information requested by the Indiana Department of Environmental Management (IDEM), Office of Air Quality (OAQ). The information describing the source contained in conditions A.1, A.3, and A.4 is descriptive information and does not constitute enforceable conditions. However, the Permittee should be aware that a physical change or a change in the method of operation that may render this descriptive information obsolete or inaccurate may trigger requirements for the Permittee to obtain additional permits or seek modification of this permit pursuant to 326 IAC 2, or change other applicable requirements presented in the permit application.

A.1 General Information [326 IAC 2-8-3(b)]

The Permittee owns and operates a coke handling and drying source.

Authorized individual: Vice President, RJR Drying, Inc.

Source Address: 3600 Canal Street, East Chicago, IN 46312 Mailing Address: 3600 Canal Street, East Chicago, IN 46312

General Source Phone: (219) 398-4300

SIC Code: 3312

County Location: Lake County

Source Location Status: Nonattainment for SO₂, 1-hour and 8-hour ozone standards, and

PM 2.5

Attainment for all other criteria pollutants

Source Status: Federally Enforceable State Operating Permit (FESOP)

Minor Source, under PSD, Emission Offset Rules, and

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Nonattainment NSR

Minor Source, Section 112 of the Clean Air Act

A.2 Part 70 Source Definition [326 IAC 2-8-1] [326 IAC 2-7-1(22)]

This coke handling facility consists of the following:

- (a) RJR Drying, Inc., the primary operation, owns and operates a stationary coke handling and drying plant, located at 3600 Canal Street, East Chicago, Indiana 46312 (Plant ID # 089-00360);
- (b) MCCC, the supporting operation, owns and operates two (2) portable coke screening, sizing, and handling plants, located at 3600 Canal Street, East Chicago, Indiana 46312 (Plant ID # 089-05057 and #089-05217); and
- (c) American Terminal owns RJR Dying, Inc., located at 3600 Canal Street, East Chicago, Indiana 46312 (Plant ID # 089-00357).

IDEM has determined that RJR Drying, Inc. and MCCC are one source under 326 IAC 2-7. These four (4) plants are considered one single source because they have a support relationship and are located on the same property.

A.3 Emission Units and Pollution Control Equipment Summary [326 IAC 2-8-3(c)(3)]

This stationary source consists of the following emission units and pollution control devices:

- (a) One (1) natural gas-fired Rotary Dryer, identified as P-1, with a capacity of 8.2 MMBtu/hr and 43,200 pounds per hour, emissions controlled by baghouse B-1, exhausting to stack S-1.
- (b) One (1) Dry Coke Storage Bin, identified as P-2, constructed in 1994, with a maximum storage capacity of 3,000 tons, emissions controlled by baghouse B-4, exhausting to vent V-4.
- (c) One (1) Sizing Screen, identified as P-3, constructed in 1994, with a maximum capacity of 189,216 tons coke per year, emissions controlled by baghouse B-4, exhausting to vent V-4.

RJR Drying, Inc. East Chicago, Indiana Permit Reviewer: ERG/BS

(d) Five (5) Coke Conveyors, identified as C-1 through C-5, constructed in 1994, with maximum conveying capacities of 189,216 tons coke per year, emissions controlled by baghouse B-4, exhausting to vent V-4.

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- (e) One (1) Loadout Hopper/Bucket Conveyor, identified as P-4, constructed in 1994, with a maximum storage capacity of 3,000 tons, emissions controlled by baghouse B-4, exhausting to stack V-4.
- (f) One (1) coke screening station, constructed in 1994, with a maximum capacity of 24 tons of coke (dry or wet) per hour, consisting of the following:
 - (1) One (1) receiving hopper.
 - (2) One (1) screen, identified as P-5.
 - (3) One (1) covered conveyor, identified as C-6.

A.4 Insignificant Activities [326 IAC 2-7-1(21)] [326 IAC 2-8-3(c)(3)(I)]

This stationary source also includes the following insignificant activities, as defined in 326 IAC 2-7-1(21):

- (a) Units with emissions equal to or less than the following threshold: 5 tons per year PM or PM10: One (1) wet coke (coke with 18% moisture) receiving hopper, identified as P-0; one (1) wet coke conveyor, identified as C-0; and one (1) wet coke storage pile; sources of fugitive emissions. [326 IAC 6.8-10] [326 IAC 6-4] [326 IAC 6-5]
- (b) Unpaved roads and parking lots with public access. [326 IAC 6.8-10] [326 IAC 6-4] [326 IAC 6-5]

A.5 FESOP Applicability [326 IAC 2-8-2]

This stationary source, otherwise required to have a Part 70 permit as described in 326 IAC 2-7-2(a), has applied to the Indiana Department of Environmental Management (IDEM), Office of Air Quality (OAQ) for a Federally Enforceable State Operating Permit (FESOP).

RJR Drying, Inc. East Chicago, Indiana Permit Reviewer: ERG/BS

SECTION B

GENERAL CONDITIONS

B.1 Definitions [326 IAC 2-8-1]

Terms in this permit shall have the definition assigned to such terms in the referenced regulation. In the absence of definitions in the referenced regulation, the applicable definitions found in the statutes or regulations (IC 13-11, 326 IAC 1-2, and 326 IAC 2-7) shall prevail.

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B.2 Permit Term [326 IAC 2-8-4(2)] [326 IAC 2-1.1-9.5] [IC-13-15-3-6(a)]

- (a) This permit is issued for a fixed term of five (5) years from the issuance date of this permit, as determined in accordance with IC 4-21.5-3-5(f) and IC 13-15-5-3. Subsequent revisions, modifications, or amendments of this permit do not affect the expiration date of this permit.
- (b) If IDEM, OAQ, upon receiving a timely and complete renewal permit application, fails to issue or deny the permit renewal prior to the expiration date of this permit, this existing permit shall not expire and all terms and conditions shall continue in effect, including any permit shield provided in 326 IAC 2-7-15, until the renewal permit has been issued or denied.

B.3 Term of Conditions [326 IAC 2-1.1-9.5]

Notwithstanding the permit term of a permit to construct, a permit to operate, or a permit modification, any condition established in a permit issued pursuant to a permitting program approved in the state implementation plan shall remain in effect until:

- (a) the condition is modified in a subsequent permit action pursuant to Title I of the Clean Air Act; or
- (b) the emission unit to which the condition pertains permanently ceases operation.

B.4 Enforceability [326 IAC 2-8-6]

Unless otherwise stated, all terms and conditions in this permit, including any provisions designed to limit the source's potential to emit, are enforceable by IDEM, the United States Environmental Protection Agency (U.S. EPA) and by citizens in accordance with the Clean Air Act.

B.5 Termination of Right to Operate [326 IAC 2-8-9] [326 IAC 2-8-3(h)]

The Permittee's right to operate this source terminates with the expiration of this permit unless a timely and complete renewal application is submitted at least nine (9) months prior to the date of expiration of the source's existing permit, consistent with 326 IAC 2-8-3(h) and 326 IAC 2-8-9.

B.6 Severability [326 IAC 2-8-4(4)]

The provisions of this permit are severable; a determination that any portion of this permit is invalid shall not affect the validity of the remainder of the permit.

B.7 Property Rights or Exclusive Privilege [326 IAC 2-8-4(5)(D)]

This permit does not convey any property rights of any sort, or any exclusive privilege.

B.8 Duty to Provide Information [326 IAC 2-8-4(5)(E)]

- (a) The Permittee shall furnish to IDEM, OAQ, within a reasonable time, any information that IDEM, OAQ, may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating this permit, or to determine compliance with this permit. The submittal by the Permittee does require the certification by the "authorized individual" as defined by 326 IAC 2-1.1-1(1). Upon request, the Permittee shall also furnish to IDEM, OAQ, copies of records required to be kept by this permit.
- (b) For information furnished by the Permittee to IDEM, OAQ, the Permittee may include a claim of confidentiality in accordance with 326 IAC 17.1 when furnishing copies of requested records directly to U. S. EPA, the Permittee may assert a claim of confidentiality in accordance with 40 CFR 2, Subpart B.

RJR Drying, Inc. East Chicago, Indiana Permit Reviewer: ERG/BS

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B.9 Compliance Order Issuance [326 IAC 2-8-5(b)]

IDEM, OAQ may issue a compliance order to this Permittee upon discovery that this permit is in nonconformance with an applicable requirement. The order may require immediate compliance or contain a schedule for expeditious compliance with the applicable requirement.

B.10 Certification [326 IAC 2-8-3(d)] [326 IAC 2-8-4(3)(C)(i)] [326 IAC 2-8-5(1)]

- Where specifically designated by this permit or required by an applicable requirement, any (a) application form, report, or compliance certification submitted shall contain certification by an authorized individual of truth, accuracy, and completeness. This certification, shall state that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.
- (b) One (1) certification shall be included, using the attached Certification Form, with each submittal requiring certification. One (1) certification may cover multiple forms in one (1) submittal.
- (c) An authorized individual is defined at 326 IAC 2-7-1(34).

B.11 Annual Compliance Certification [326 IAC 2-8-5(a)(1)]

The Permittee shall annually submit a compliance certification report which addresses the status of the source's compliance with the terms and conditions contained in this permit, including emission limitations, standards, or work practices. The initial certification shall cover the time period from the date of final permit issuance through December 31 of the same year. All subsequent certifications shall cover the time period from January 1 to December 31 of the previous year, and shall be submitted in letter form no later than July 1 of each year to:

Indiana Department of Environmental Management Compliance Branch, Office of Air Quality 100 North Senate Avenue Indianapolis, Indiana 46204-2251

- (b) The annual compliance certification report required by this permit shall be considered timely if the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ. on or before the date it is due.
- (c) The annual compliance certification report shall include the following:
 - (1) The appropriate identification of each term or condition of this permit that is the basis of the certification;
 - (2)The compliance status;
 - (3)Whether compliance was continuous or intermittent:
 - (4) The methods used for determining the compliance status of the source, currently and over the reporting period consistent with 326 IAC 2-8-4(3); and
 - (5)Such other facts as specified in Sections D of this permit, IDEM, OAQ, may require to determine the compliance status of the source.

The notification which shall be submitted by the Permittee does require the certification by the "authorized individual" as defined by 326 IAC 2-1.1-1(1).

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- (a) If required by specific condition(s) in Section D of this permit, the Permittee shall prepare and maintain Preventive Maintenance Plans (PMPs) within thirty (30) days after issuance of this permit, including the following information on each facility:
 - (1) Identification of the individual(s) responsible for inspecting, maintaining, and repairing emission control devices;
 - (2) A description of the items or conditions that will be inspected and the inspection schedule for said items or conditions: and
 - (3) Identification and quantification of the replacement parts that will be maintained in inventory for quick replacement.

If due to circumstances beyond the Permittee's control, the PMPs cannot be prepared and maintained within the above time frame, the Permittee may extend the date an additional ninety (90) days provided the Permittee notifies:

Indiana Department of Environmental Management Compliance Branch, Office of Air Quality 100 North Senate Avenue Indianapolis, Indiana 46204-2251

The PMP extension notification does not require the certification by the "authorized individual" as defined by 326 IAC 2-1.1-1(1).

- (b) A copy of the PMPs shall be submitted to IDEM, OAQ, upon request and within a reasonable time, and shall be subject to review and approval by IDEM, OAQ. IDEM, OAQ, may require the Permittee to revise its PMPs whenever lack of proper maintenance causes or is the primary contributor to an exceedance of any limitation on emissions or potential to emit. The PMPs do not require the certification by the "responsible official" as defined by 326 IAC 2-7-1(34).
- (c) To the extent the Permittee is required by 40 CFR Part 60/63 to have an Operation Maintenance, and Monitoring (OMM) Plan for a unit, such Plan is deemed to satisfy the PMP requirements of 326 IAC 1-6-3 for that unit.

B.13 Emergency Provisions [326 IAC 2-8-12]

- (a) An emergency, as defined in 326 IAC 2-7-1(12), is not an affirmative defense for an action brought for noncompliance with a federal or state health-based emission limitation, except as provided in 326 IAC 2-8-12.
- (b) An emergency, as defined in 326 IAC 2-7-1(12), constitutes an affirmative defense to an action brought for noncompliance with a technology-based emission limitation if the affirmative defense of an emergency is demonstrated through properly signed, contemporaneous operating logs or other relevant evidence that describes the following:
 - (1) An emergency occurred and the Permittee can, to the extent possible, identify the causes of the emergency;
 - (2) The permitted facility was at the time being properly operated;
 - (3) During the period of an emergency, the Permittee took all reasonable steps to minimize levels of emissions that exceeded the emission standards or other requirements in this permit;
 - (4) For each emergency lasting one (1) hour or more, the Permittee notified IDEM, OAQ, and Northwest Regional Office, within four (4) daytime business hours after the beginning of the emergency, or after the emergency was discovered or reasonably should have been discovered;

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Telephone No.: 1-800-451-6027 (ask for Office of Air Quality, Compliance

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Section) or,

Telephone No.: 317-233-0178 (ask for Compliance Section)

Facsimile No.: 317-233-6865

Northwest Regional Office

Telephone No.: 1-888-209-8892 or 219-757-0265

Facsimile No.: 219-757-0267

(5) For each emergency lasting one (1) hour or more, the Permittee submitted the attached Emergency Occurrence Report Form or its equivalent, either by mail or facsimile to:

Indiana Department of Environmental Management Compliance Branch, Office of Air Quality 100 North Senate Avenue Indianapolis, Indiana 46204-2251

within two (2) working days of the time when emission limitations were exceeded due to the emergency.

The notice fulfills the requirement of 326 IAC 2-8-4(3)(C)(ii) and must contain the following:

- (A) A description of the emergency;
- (B) Any steps taken to mitigate the emissions; and
- (C) Corrective actions taken.

The notification which shall be submitted by the Permittee does not require the certification by the "authorized individual" as defined by 326 IAC 2-1.1-1(1).

- (6) The Permittee immediately took all reasonable steps to correct the emergency.
- (c) In any enforcement proceeding, the Permittee seeking to establish the occurrence of an emergency has the burden of proof.
- (d) This emergency provision supersedes 326 IAC 1-6 (Malfunctions). This permit condition is in addition to any emergency or upset provision contained in any applicable requirement.
- (e) The Permittee seeking to establish the occurrence of an emergency shall make records available upon request to ensure that failure to implement a PMP did not cause or contribute to an exceedance of any limitations on emissions. However, IDEM, OAQ, may require that the Preventive Maintenance Plans required under 326 IAC 2-8-3(c)(6) be revised in response to an emergency.
- (f) Failure to notify IDEM, OAQ, by telephone or facsimile of an emergency lasting more than one (1) hour in accordance with (b)(4) and (5) of this condition shall constitute a violation of 326 IAC 2-8 and any other applicable rules.
- (g) Operations may continue during an emergency only if the following conditions are met:
 - (1) If the emergency situation causes a deviation from a technology-based limit, the Permittee may continue to operate the affected emitting facilities during the emergency provided the Permittee immediately takes all reasonable steps to correct the emergency and minimize emissions.
 - (2) If an emergency situation causes a deviation from a health-based limit, the Permittee may not continue to operate the affected emissions facilities unless:

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- (A) The Permittee immediately takes all reasonable steps to correct the emergency situation and to minimize emissions; and
- (B) Continued operation of the facilities is necessary to prevent imminent injury to persons, severe damage to equipment, substantial loss of capital investment, or loss of product or raw material of substantial economic value.

Any operations shall continue no longer than the minimum time required to prevent the situations identified in (g)(2)(B) of this condition.

(h) The Permittee shall include all emergencies in the Quarterly Deviation and Compliance Monitoring Report.

B.14 Prior Permits Superseded [326 IAC 2-1.1-9.5]

- (a) All terms and conditions of permits established prior to and issued pursuant to permitting programs approved into the state implementation plan have been either
 - (1) incorporated as originally stated,
 - (2) revised, or
 - (3) deleted.
- (b) All previous registrations and permits are superseded by this permit.

B.15 Termination of Right to Operate [326 IAC 2-8-9] [326 IAC 2-8-3(h)]

The Permittee's right to operate this source terminates with the expiration of this permit unless a timely and complete renewal application is submitted at least nine (9) months prior to the date of expiration of the source's existing permit, consistent with 326 IAC 2-8-9 and 326 IAC 2-8-3(h).

B.16 Deviations from Permit Requirements and Conditions [326 IAC 2-8-4(3)(C)(ii)]

(a) Deviations from any permit requirements (for emergencies see Section B - Emergency Provision), the probable cause of such deviations, and any response steps or preventive measures taken shall be reported to:

Indiana Department of Environmental Management Compliance Data Section, Office of Air Quality 100 North Senate Avenue Indianapolis, Indiana 46204-2251

using the attached Quarterly Deviation and Compliance Monitoring Report, or its equivalent. A deviation required to be reported pursuant to an applicable requirement that exists independent of this permit, shall be reported according to the schedule stated in the applicable requirement and does need to be included in this report.

The Quarterly Deviation and Compliance Monitoring Report does require the certification by the "authorized individual" as defined by 326 IAC 2-1.1-1(1).

(b) A deviation is an exceedance of a permit limitation or a failure to comply with a requirement of the permit.

B.17 Permit Modification, Reopening, Revocation and Reissuance, or Termination [326 IAC 2-8-4(5)(C)] [326 IAC 2-8-7(a)] [326 IAC 2-8-8]

(a) This permit may be modified, reopened, revoked and reissued, or terminated for cause. The filing of a request by the Permittee for a FESOP modification, revocation and reissuance, or termination, or of a notification of planned changes or anticipated noncompliance does not stay any condition of this permit. [326 IAC 2-8-4(5)(C)] The

notification by the Permittee does require the certification by the "authorized individual" as defined by 326 IAC 2-1.1-1(1).

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- (b) This permit shall be reopened and revised under any of the circumstances listed in IC 13-15-7-2 or if IDEM, OAQ, determines any of the following:
 - (1) That this permit contains a material mistake.
 - (2) That inaccurate statements were made in establishing the emissions standards or other terms or conditions.
 - (3) That this permit must be revised or revoked to assure compliance with an applicable requirement. [326 IAC 2-8-8(a)]
- (c) Proceedings by IDEM, OAQ, to reopen and revise this permit shall follow the same procedures as apply to initial permit issuance and shall affect only those parts of this permit for which cause to reopen exists. Such reopening and revision shall be made as expeditiously as practicable. [326 IAC 2-8-8(b)]
- (d) The reopening and revision of this permit, under 326 IAC 2-8-8(a), shall not be initiated before notice of such intent is provided to the Permittee by IDEM, OAQ, at least thirty (30) days in advance of the date this permit is to be reopened, except that IDEM, OAQ, may provide a shorter time period in the case of an emergency. [326 IAC 2-8-8(c)]

B.18 Permit Renewal [326 IAC 2-8-3(h)]

(a) The application for renewal shall be submitted using the application form or forms prescribed by IDEM, OAQ and shall include the information specified in 326 IAC 2-8-3. Such information shall be included in the application for each emission unit at this source, except those emission units included on the trivial or insignificant activities list contained in 326 IAC 2-7-1(21) and 326 IAC 2-7-1(40). The renewal application does require the certification by the "authorized individual" as defined by 326 IAC 2-1.1-1(1).

Request for renewal shall be submitted to:

Indiana Department of Environmental Management Permits Branch, Office of Air Quality 100 North Senate Avenue Indianapolis, IN 46204-2251

- (b) A timely renewal application is one that is:
 - (1) Submitted at least nine (9) months prior to the date of the expiration of this permit; and
 - (2) If the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ, on or before the date it is due.
- (c) If the Permittee submits a timely and complete application for renewal of this permit, the source's failure to have a permit is not a violation of 326 IAC 2-8 until IDEM, OAQ takes final action on the renewal application, except that this protection shall cease to apply if, subsequent to the completeness determination, the Permittee fails to submit by the deadline specified in writing by IDEM, OAQ, any additional information identified as needed to process the application.

B.19 Permit Amendment or Revision [326 IAC 2-8-10] [326 IAC 2-8-11.1]

(a) Permit amendments and revisions are governed by the requirements of 326 IAC 2-8-10 or 326 IAC 2-8-11.1 whenever the Permittee seeks to amend or modify this permit.

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(b) Any application requesting an amendment or modification of this permit shall be submitted to:

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Any such application shall be certified by the "authorized individual" as defined by 326 IAC 2-1.1-1(1).

(c) The Permittee may implement the administrative amendment changes addressed in the request for an administrative amendment immediately upon submittal of the request. [326 IAC 2-8-10(b)(3)]

B.20 Operational Flexibility [326 IAC 2-8-15] [326 IAC 2-8-11.1]

- (a) The Permittee may make any change or changes at this source that are described in 326 IAC 2-8-15(b) through (d), without prior permit revision, if each of the following conditions is met:
 - (1) The changes are not modifications under any provision of Title I of the Clean Air Act;
 - (2) Any approval required by 326 IAC 2-8-11.1 has been obtained;
 - (3) The changes do not result in emissions which exceed the limitations provided in this permit (whether expressed herein as a rate of emissions or in terms of total emissions);
 - (4) The Permittee notifies the:

Indiana Department of Environmental Management Permits Branch, Office of Air Quality 100 North Senate Avenue Indianapolis, Indiana 46204-2251

and

United States Environmental Protection Agency, Region V Air and Radiation Division, Regulation Development Branch - Indiana (AR-18J) 77 West Jackson Boulevard Chicago, Illinois 60604-3590

in advance of the change by written notification at least ten (10) days in advance of the proposed change. The Permittee shall attach every such notice to the Permittee's copy of this permit; and

(5) The Permittee maintains records on-site, on a rolling five (5) year basis, which document all such changes and emission trades that are subject to 326 IAC 2-8-15(b) through (d). The Permittee shall make such records available, upon reasonable request, for public review.

Such records shall consist of all information required to be submitted to IDEM, OAQ, in the notices specified in 326 IAC 2-8-15(b)(2), (c)(1), and (d).

(b) Emission Trades [326 IAC 2-8-15(c)]
The Permittee may trade emission increases and decreases at the source, where the applicable SIP provides for such emission trades without requiring a permit revision, subject to the constraints of Section (a) of this condition and those in 326 IAC 2-8-15(c).

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(c) Alternative Operating Scenarios [326 IAC 2-8-15(d)]

The Permittee may make changes at the source within the range of alternative operating scenarios that are described in the terms and conditions of this permit in accordance with 326 IAC 2-8-4(7). No prior notification of IDEM, OAQ or U.S. EPA is required.

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(d) Backup fuel switches specifically addressed in, and limited under, Section D of this permit shall not be considered alternative operating scenarios. Therefore, the notification requirements of part (a) of this condition do not apply.

B.21 Permit Revision Requirement [326 IAC 2-8-11.1]

A modification, construction, or reconstruction is governed by the requirements of 326 IAC 2 and 326 IAC 2-8-11.1.

B.22 Inspection and Entry [326 IAC 2-8-5(a)(2)] [IC 13-14-2-2] [IC-13-17-3-2] [IC 13-30-3-1]

Upon presentation of proper identification cards, credentials, and other documents as may be required by law, and subject to the Permittee's right under all applicable laws and regulations to assert that the information collected by the agency is confidential and entitled to be treated as such, the Permittee shall allow IDEM, OAQ, U.S. EPA, or an authorized representative to perform the following:

- (a) Enter upon the Permittee's premises where a FESOP source is located, or emissions related activity is conducted, or where records must be kept under the conditions of this permit;
- (b) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, have access to and copy, at reasonable times, any records that must be kept under the conditions of this permit;
- (c) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, inspect at reasonable times, any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under this permit;
- (d) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with this permit or applicable requirements; and
- (e) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, utilize any photographic, recording, testing, monitoring, or other equipment for the purpose of assuring compliance with this permit or applicable requirements.

B.23 Transfer of Ownership or Operational Control [326 IAC 2-8-10]

- (a) The Permittee must comply with the requirements of 326 IAC 2-8-10 whenever the Permittee seeks to change the ownership or operational control of the source and no other change in the permit is necessary.
- (b) Any application requesting a change in the ownership or operational control of the source shall contain a written agreement containing a specific date for transfer of permit responsibility, coverage and liability between the current and new Permittee. The application shall be submitted to:

Indiana Department of Environmental Management Permits Branch, Office of Air Quality 100 North Senate Avenue Indianapolis, Indiana 46204-2251

The application which shall be submitted by the Permittee does require the certification by the "authorized individual" as defined by 326 IAC 2-1.1-1(1).

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IAC 2-8-10(b)(3)]

(c) The Permittee may implement administrative amendment changes addressed in the request for an administrative amendment immediately upon submittal of the request. [326

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Annual Fee Payment [326 IAC 2-7-19] [326 IAC 2-8-4(6)] [326 IAC 2-8-16] [326 IAC 2-1.1-7] B.24

- The Permittee shall pay annual fees to IDEM, OAQ, within thirty (30) calendar days of receipt of a billing. Pursuant to 326 IAC 2-7-19(b), if the Permittee does not receive a bill from IDEM, OAQ the applicable fee is due April 1 of each year.
- (b) Failure to pay may result in administrative enforcement action, or revocation of this permit.
- The Permittee may call the following telephone numbers: 1-800-451-6027 or 317-233-(c) 4230 (ask for OAQ, Billing, Licensing, and Training Section), to determine the appropriate permit fee.

B.25 Credible Evidence [326 IAC 2-8-4(3)] [326 IAC 2-8-5] [62 FR 8314][326 IAC 1-1-6]

For the purpose of submitting compliance certifications or establishing whether or not the Permittee has violated or is in violation of any condition of this permit, nothing in this permit shall preclude the use, including the exclusive use, of any credible evidence or information relevant to whether the Permittee would have been in compliance with the condition of this permit if the appropriate performance or compliance test or procedure had been performed.

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SECTION C SOURCE OPERATION CONDITIONS

Entire Source

Emissions Limitations and Standards [326 IAC 2-8-4(1)]

C.1 Overall Source Limit [326 IAC 2-8]

The purpose of this permit is to limit this source's potential to emit to less than major source levels for the purpose of Section 502(a) of the Clean Air Act.

- (a) Pursuant to 326 IAC 2-8:
 - (1) The potential to emit volatile organic compounds (VOCs) from the entire source shall be limited to less than twenty-five (25) tons per twelve (12) consecutive month period. This limitation shall also satisfy the requirements of 326 IAC 2-3 (Emission Offset);
 - (2) The potential to emit any regulated pollutant from the entire source, except particulate matter (PM) and volatile organic compounds (VOCs), shall be limited to less than one-hundred (100) tons per twelve (12) consecutive month period;
 - (3) The potential to emit any individual hazardous air pollutant (HAP) from the entire source shall be limited to less than ten (10) tons per twelve (12) consecutive month period; and
 - (4) The potential to emit any combination of HAPs from the entire source shall be limited to less than twenty-five (25) tons per twelve (12) consecutive month period.
- (b) Pursuant to 326 IAC 2-3 (Emission Offset), potential to emit particulate matter (PM) from the entire source shall be limited to less than one-hundred (100) tons per twelve (12) consecutive month period.
- (c) This condition shall include all emission points at this source including those that are insignificant as defined in 326 IAC 2-7-1(21). The source shall be allowed to add insignificant activities not already listed in this permit, provided the source's potential to emit does not exceed the above specified limits.
- (d) Section D of this permit contains independently enforceable provisions to satisfy this requirement.

C.2 Opacity [326 IAC 5-1]

Pursuant to 326 IAC 5-1-2 (Opacity Limitations), except as provided in 326 IAC 5-1-3 (Temporary Alternative Opacity Limitations), opacity shall meet the following, unless otherwise stated in this permit:

- (a) Opacity shall not exceed an average of twenty percent (20%) in any one (1) six (6) minute averaging period as determined in 326 IAC 5-1-4.
- (b) Opacity shall not exceed sixty percent (60%) for more than a cumulative total of fifteen (15) minutes (sixty (60) readings as measured according to 40 CFR 60, Appendix A, Method 9 or fifteen (15) one (1) minute nonoverlapping integrated averages for a continuous opacity monitor) in a six (6) hour period.

C.3 Open Burning [326 IAC 4-1] [IC 13-17-9]

The Permittee shall not open burn any material except as provided in 326 IAC 4-1-3, 326 IAC 4-1-4 or 326 IAC 4-1-6. The previous sentence notwithstanding, the Permittee may open burn in accordance with an open burning approval issued by the Commissioner under 326 IAC 4-1-4.1.

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C.4 Incineration [326 IAC 4-2] [326 IAC 9-1-2(3)]

The Permittee shall not operate an incinerator or incinerate any waste or refuse except as provided in 326 IAC 4-2 and in 326 IAC 9-1-2.

C.5 Fugitive Dust Emissions [326 IAC 6-4]

The Permittee shall not allow fugitive dust to escape beyond the property line or boundaries of the property, right-of-way, or easement on which the source is located, in a manner that would violate 326 IAC 6-4 (Fugitive Dust Emissions).

C.6 Fugitive Dust Emissions [326 IAC 6-1-11.1]

Pursuant to 326 IAC 6-1-11.1 (Lake County Fugitive Particulate Matter Control Requirements), the particulate matter emissions from source wide activities shall meet the following requirements:

- (a) The average instantaneous opacity of fugitive particulate emissions from a paved road shall not exceed ten percent (10%).
- (b) The average instantaneous opacity of fugitive particulate emissions from an unpaved road shall not exceed ten percent (10%).
- (c) The average instantaneous opacity of fugitive particulate emissions from batch transfer shall not exceed ten percent (10%).
- (d) The opacity of fugitive particulate emissions from continuous transfer of material onto and out of storage piles shall not exceed ten percent (10%) on a three (3) minute average.
- (e) The opacity of fugitive particulate emissions from storage piles shall not exceed ten percent (10%) on a six (6) minute average.
- (f) There shall be a zero (0) percent frequency of visible emission observations of a material during the inplant transportation of material by truck or rail at any time.
- (g) The opacity of fugitive particulate emissions from the inplant transportation of material by front end loaders and skip hoists shall not exceed ten percent (10%).
- (h) There shall be a zero (0) percent frequency of visible emission observations from a building enclosing all or part of the material processing equipment, except from a vent in the building.
- (i) The PM₁₀ emissions from building vents shall not exceed twenty-two thousandths (0.022) grains per dry standard cubic foot and ten percent (10%) opacity.
- (j) The opacity of particulate emissions from dust handling equipment shall not exceed ten percent (10%).
- (k) Any facility or operation not specified in 326 IAC 6-1-11.1(d) shall meet a twenty percent (20%), three (3) minute average opacity standard.

The Permittee shall achieve these limits by controlling fugitive particulate matter emissions according to the Fugitive Dust Control Plan, submitted on September 7, 2001 and revised on November 13, 2002, included as Appendix A of this permit.

C.7 Fugitive Particulate Matter Emission Limitations [326 IAC 6-5]

Pursuant to 326 IAC 6-5 (Fugitive Particulate Matter Emission Limitations), fugitive particulate matter emissions shall be controlled according to the plan submitted on September 7, 2001 and revised on November 13, 2002, included as Appendix A of this permit.

C.8 Lake County Particulate Matter Contingency Measure [326 IAC 6-1-11.2]

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The Permittee shall comply with the applicable provisions of 326 IAC 6-1-11.2 (Lake County Particulate Matter Contingency Measures).

C.9 Stack Height [326 IAC 1-7]

The Permittee shall comply with the applicable provisions of 326 IAC 1-7 (Stack Height Provisions), for all exhaust stacks through which a potential (before controls) of twenty-five (25) tons per year or more of particulate matter or sulfur dioxide is emitted.

C.10 Asbestos Abatement Projects [326 IAC 14-10] [326 IAC 18] [40 CFR 61, Subpart M]

- (a) Notification requirements apply to each owner or operator. If the combined amount of regulated asbestos containing material (RACM) to be stripped, removed or disturbed is at least 260 linear feet on pipes or 160 square feet on other facility components, or at least thirty-five (35) cubic feet on all facility components, then the notification requirements of 326 IAC 14-10-3 are mandatory. All demolition projects require notification whether or not asbestos is present.
- (b) The Permittee shall ensure that a written notification is sent on a form provided by the Commissioner at least ten (10) working days before asbestos stripping or removal work or before demolition begins, per 326 IAC 14-10-3, and shall update such notice as necessary, including, but not limited to the following:
 - (1) When the amount of affected asbestos containing material increases or decreases by at least twenty percent (20%); or
 - (2) If there is a change in the following:
 - (A) Asbestos removal or demolition start date;
 - (B) Removal or demolition contractor; or
 - (C) Waste disposal site.
- (c) The Permittee shall ensure that the notice is postmarked or delivered according to the guidelines set forth in 326 IAC 14-10-3(2).
- (d) The notice to be submitted shall include the information enumerated in 326 IAC 14-10-3(3).

All required notifications shall be submitted to:

Indiana Department of Environmental Management Asbestos Section, Office of Air Quality 100 North Senate Avenue Indianapolis, Indiana 46204-2251

The notice shall include a signed certification from the owner or operator that the information provided in this notification is correct and that only Indiana licensed workers and project supervisors will be used to implement the asbestos removal project. The notifications do not require a certification by the "authorized individual" as defined by 326 IAC 2-1.1-1(1).

- (e) Procedures for Asbestos Emission Control
 The Permittee shall comply with the applicable emission control procedures in 326 IAC
 14-10-4 and 40 CFR 61.145(c). Per 326 IAC 14-10-1 emission control requirements are
 applicable for any removal or disturbance of RACM greater than three (3) linear feet on
 pipes or three (3) square feet on any other facility components or a total of at least 0.75
 cubic feet on all facility components.
- (f) Indiana Accredited Asbestos Inspector

RJR Drying, Inc. East Chicago, Indiana Permit Reviewer: ERG/BS

The Permittee shall comply with 326 IAC 14-10-1(a) that requires the owner or operator, prior to a renovation/demolition, to use an Indiana Accredited Asbestos Inspector to thoroughly inspect the affected portion of the facility for the presence of asbestos. The requirement that the inspector be accredited is federally enforceable.

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Testing Requirements [326 IAC 2-8-4(3)]

C.11 Performance Testing [326 IAC 3-6]

(a) All testing shall be performed according to the provisions of 326 IAC 3-6 (Source Sampling Procedures), except as provided elsewhere in this permit, utilizing any applicable procedures and analysis methods specified in 40 CFR 51, 40 CFR 60, 40 CFR 61, 40 CFR 63, 40 CFR 75, or other procedures approved by IDEM, OAQ.

A test protocol, except as provided elsewhere in this permit, shall be submitted to:

Indiana Department of Environmental Management Compliance Data Section, Office of Air Quality 100 North Senate Avenue Indianapolis, Indiana 46204-2251

no later than thirty-five (35) days prior to the intended test date. The protocol submitted by the Permittee does not require certification by the "authorized individual" as defined by 326 IAC 2-1.1-1(1).

- (b) The Permittee shall notify IDEM, OAQ of the actual test date at least fourteen (14) days prior to the actual test date. The notification submitted by the Permittee does not require certification by the "authorized individual" as defined by 326 IAC 2-1.1-1(1).
- (c) Pursuant to 326 IAC 3-6-4(b), all test reports must be received by IDEM, OAQ not later than forty-five (45) days after the completion of the testing. An extension may be granted by IDEM, OAQ, if the source submits to IDEM, OAQ, a reasonable written explanation not later than five (5) days prior to the end of the initial forty-five (45) day period.

Compliance Requirements [326 IAC 2-1.1-11]

C.12 Compliance Requirements [326 IAC 2-1.1-11]

The commissioner may require stack testing, monitoring, or reporting at any time to assure compliance with all applicable requirements by issuing an order under 326 IAC 2-1.1-11. Any monitoring or testing shall be performed in accordance with 326 IAC 3 or other methods approved by the commissioner or the U. S. EPA.

Compliance Monitoring Requirements [326 IAC 2-8-4] [326 IAC 2-8-5(a)(1)]

C.13 Compliance Monitoring [326 IAC 2-8-4(3)] [326 IAC 2-8-5(a)(1)]

Unless otherwise specified in this permit, all monitoring and record keeping requirements not already legally required shall be implemented within thirty (30) days of permit issuance. If required by Section D, the Permittee shall be responsible for installing any necessary equipment and initiating any required monitoring related to that equipment. If due to circumstances beyond its control, that equipment cannot be installed and operated within thirty (30) days, the Permittee may extend the compliance schedule related to the equipment for an additional ninety (90) days provided the Permittee notifies:

Indiana Department of Environmental Management Compliance Branch, Office of Air Quality 100 North Senate Avenue Indianapolis, Indiana 46204-2251

in writing, prior to the end of the initial thirty (30) day compliance schedule with full justification of the reasons for inability to meet this date.

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The notification which shall be submitted by the Permittee does require the certification by the "authorized individual" as defined by 326 IAC 2-1.1-1(1).

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Unless otherwise specified in the approval for the new emissions unit, compliance monitoring for new emission units or emission units added through a permit revision shall be implemented when operation begins.

C.14 Monitoring Methods [326 IAC 3] [40 CFR 60] [40 CFR 63]

Any monitoring or testing required by Section D of this permit shall be performed according to the provisions of 326 IAC 3, 40 CFR 60, Appendix A, 40 CFR 60 Appendix B, 40 CFR 63 or other approved methods as specified in this permit.

C.15 Instrument Specifications [326 IAC 2-1.1-11] [326 IAC 2-8-4(3)] [326 IAC 2-8-5(1)]

- (a) When required by any condition of this permit, an analog instrument used to measure a parameter related to the operation of an air pollution control device shall have a scale such that the expected maximum reading shall be no less than twenty percent (20%) of full scale.
- (b) The Permittee may request that the IDEM, OAQ approve the use of an instrument that does not meet the above specifications provided the Permittee can demonstrate that an alternative instrument specification will adequately ensure compliance with permit conditions requiring the measurement of the parameters.

Corrective Actions and Response Steps [326 IAC 2-8-4] [326 IAC 2-8-5(a)(1)]

C.16 Risk Management Plan [326 IAC 2-8-4] [40 CFR 68.215]

If a regulated substance, as defined in 40 CFR 68, is present at a source in more than a threshold quantity, the Permittee must comply with the applicable requirements of 40 CFR 68.

C.17 Response to Excursions or Exceedances [326 IAC 2-8-4] [326 IAC 2-8-5]

- (a) Upon detecting an excursion or exceedance, the Permittee shall restore operation of the emissions unit (including any control device and associated capture system) to its normal or usual manner of operation as expeditiously as practicable in accordance with good air pollution control practices for minimizing emissions.
- (b) The response shall include minimizing the period of any startup, shutdown or malfunction and taking any necessary corrective actions to restore normal operation and prevent the likely recurrence of the cause of an excursion or exceedance (other than those caused by excused startup or shutdown conditions). Corrective actions may include, but are not limited to, the following:
 - (1) initial inspection and evaluation;
 - (2) recording that operations returned to normal without operator action (such as through response by a computerized distribution control system); or
 - (3) any necessary follow-up actions to return operation to within the indicator range, designated condition, or below the applicable emission limitation or standard, as applicable.
- (c) A determination of whether the Permittee has used acceptable procedures in response to an excursion or exceedance will be based on information available, which may include, but is not limited to, the following:
 - (1) monitoring results;
 - (2) review of operation and maintenance procedures and records;

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inspection of the control device, associated capture system, and the process.

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- (d) Failure to take reasonable response steps shall be considered a deviation from the permit.
- (e) The Permittee shall maintain the following records:
 - monitoring data;
 - (2) monitor performance data, if applicable; and
 - (3) corrective actions taken.

C.18 Actions Related to Noncompliance Demonstrated by a Stack Test [326 IAC 2-8-4] [326 IAC 2-8-5]

- (a) When the results of a stack test performed in conformance with Section C Performance Testing, of this permit exceed the level specified in any condition of this permit, the Permittee shall take appropriate response actions. The Permittee shall submit a description of these response actions to IDEM, OAQ, within thirty (30) days of receipt of the test results. The Permittee shall take appropriate action to minimize excess emissions from the affected facility while the response actions are being implemented.
- (b) A retest to demonstrate compliance shall be performed within one hundred twenty (120) days of receipt of the original test results. Should the Permittee demonstrate to IDEM, OAQ that retesting in one-hundred and twenty (120) days is not practicable, IDEM, OAQ may extend the retesting deadline.
- (c) IDEM, OAQ reserves the authority to take any actions allowed under law in response to noncompliant stack tests.

The documents submitted pursuant to this condition do require the certification by the "authorized individual" as defined by 326 IAC 2-1.1-1(1).

Record Keeping and Reporting Requirements [326 IAC 2-8-4(3)]

C.19 General Record Keeping Requirements [326 IAC 2-8-4(3)] [326 IAC 2-8-5]

- (a) Records of all required data, reports and support information shall be retained for a period of at least five (5) years from the date of monitoring sample, measurement, report, or application. These records shall be kept at the source location for a minimum of three (3) years. The records may be stored elsewhere for the remaining two (2) years as long as they are available upon request. If the Commissioner makes a request for records to the Permittee, the Permittee shall furnish the records to the Commissioner within a reasonable time.
- (b) Unless otherwise specified in this permit, all record keeping requirements not already legally required shall be implemented within ninety (90) days of permit issuance.

C.20 General Reporting Requirements [326 IAC 2-8-4(3)(C)] [326 IAC 2-1.1-11]

- (a) The source shall submit the attached Quarterly Deviation and Compliance Monitoring Report or its equivalent. Any deviation from permit requirements, the date(s) of each deviation, the cause of the deviation, and the response steps taken must be reported. This report shall be submitted within thirty (30) days of the end of the reporting period. The Quarterly Deviation and Compliance Monitoring Report shall include the certification by the "authorized individual" as defined by 326 IAC 2-1.1-1(1).
- (b) The report required in (a) of this condition and reports required by conditions in Section D of this permit shall be submitted to:

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> 100 North Senate Avenue Indianapolis, Indiana 46204-2251

- (c) Unless otherwise specified in this permit, any notice, report, or other submission required by this permit shall be considered timely if the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ, on or before the date it is due.
- (d) Unless otherwise specified in this permit, all reports required in Section D of this permit shall be submitted within thirty (30) days of the end of the reporting period. All reports do require the certification by the "authorized individual" as defined by 326 IAC 2-1.1-1(1).
- (e) The first report covered the period commencing on the date of issuance of the original FESOP and ended on the last day of the reporting period. All subsequent reporting periods shall be based on calendar years.

Stratospheric Ozone Protection

C.21 Compliance with 40 CFR 82 and 326 IAC 22-1

Pursuant to 40 CFR 82 (Protection of Stratospheric Ozone), Subpart F, except as provided for motor vehicle air conditioners in Subpart B, the Permittee shall comply with the standards for recycling and emissions reduction:

- (a) Persons opening appliances for maintenance, service, repair or disposal must comply with the required practices pursuant to 40 CFR 82.156
- (b) Equipment used during the maintenance, service, repair or disposal of appliances must comply with the standards for recycling and recovery equipment pursuant to 40 CFR 82.158.
- (c) Persons performing maintenance, service, repair or disposal of appliances must be certified by an approved technician certification program pursuant to 40 CFR 82.161.

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FACILITY OPERATION CONDITIONS

SECTION D.1

Facility Description [326 IAC 2-8-4(10)]:

- (a) One (1) natural gas-fired Rotary Dryer, identified as P-1, with a capacity of 8.2 MMBtu/hr and 43,200 pounds per hour, emissions controlled by baghouse B-1, exhausting to stack S-1.
- (b) One (1) Dry Coke Storage Bin, identified as P-2, constructed in 1994, with a maximum storage capacity of 3,000 tons, emissions controlled by baghouse B-4, exhausting to vent V-4.
- One (1) Sizing Screen, identified as P-3, constructed in 1994, with a maximum capacity of (c) 189,216 tons coke per year, emissions controlled by baghouse B-4, exhausting to vent V-4.
- (d) Five (5) Coke Conveyors, identified as C-1 through C-5, constructed in 1994, with maximum conveying capacities of 189,216 tons coke per year, emissions controlled by baghouse B-4, exhausting to vent V-4.
- One (1) Loadout Hopper/Bucket Conveyor, identified as P-4, constructed in 1994, with a (e) maximum storage capacity of 3,000 tons, emissions controlled by baghouse B-4, exhausting to stack V-4.

(The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.)

Emission Limitations and Standards [326 IAC 2-8-4(1)]

D.1.1 Emission Offset [326 IAC 2-3]

The PM emissions from the rotary dryer (P-1), coke storage bin (P-2), coke sizing screen (P-3), coke conveyors (C-1 through C-5), and coke hopper (P-4) shall not exceed the following pound per hour limits:

Facilities	Stack/Vent	PM Limit (lb/hr)
Rotary dryer (P-1)	S-1	3.09
Coke Storage Bin (P-2), Sizing Screen (P-3), Loadout Hopper (P-4) and Conveyors (C-1 through C-5)	V-4	4.87 (combined)

Compliance with these limits are equivalent to PM emissions less than 34.9 tons per year and will render the requirements of 326 IAC 2-3 (Emission Offset) not applicable.

D.1.2 FESOP Limit [326 IAC 2-8]

The PM-10 emissions from the rotary dryer (P-1), coke storage bin (P-2), coke sizing screen (P-3), coke conveyors (C-1 through C-5), and coke hopper (P-4) shall not exceed the following pound per hour limits:

Facilities	Stack/Vent	PM-10 Limit (lb/hr)
Rotary dryer (P-1)	S-1	3.09
Coke Storage Bin (P-2), Sizing Screen (P-3), Loadout Hopper (P-4) and Conveyors	V-4	4.87 (combined)

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Facilities	Stack/Vent	PM-10 Limit (lb/hr)
(C-1 through C-5)		

Compliance with these limits are equivalent to PM-10 emissions less than 34.9 tons per year and will render the requirements of 326 IAC 2-7 (Part 70 permit) not applicable.

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D.1.3 Particulate Matter [326 IAC 6.8-1-2]

Pursuant to 326 IAC 6.8-1-2 (formerly 326 IAC 6-1-2), the particulate matter (PM) from the rotary dryer (P-1), coke storage bin (P-2), coke sizing screen (P-3), coke conveyors (C-1 through C-5), and coke hopper (P-4) shall be limited to 0.03 grains per dry standard cubic foot (gr/dscf).

D.1.4 Preventive Maintenance Plan [326 IAC 2-8-4(9)]

A Preventive Maintenance Plan, in accordance with Section B - Preventive Maintenance Plan, of this permit, is required for these facilities and their baghouses.

Compliance Determination Requirements

D.1.5 Particulate Control [326 IAC 2-8-5(a)(4)]

- (a) Pursuant to FESOP No. 089-14838-00360, issued January 13, 2003 and in order to comply with Conditions D.1.1, D.1.2 and D.1.3, the baghouses for particulate control shall be in operation and control emissions from the rotary dryer (P-1), coke storage bin (P-2), coke sizing screen (P-3), coke conveyors (C-1 through C-5), and coke hopper (P-4) at all times these facilities are in operation.
- (b) In the event that bag failure is observed in a multi-compartment baghouse, if operations will continue for ten (10) days or more after the failure is observed before the failed units will be repaired or replaced, the Permittee shall promptly notify the IDEM, OAQ of the expected date the failed units will be repaired or replaced. The notification shall also include the status of the applicable compliance monitoring parameters with respect to normal, and the results of any response actions taken up to the time of notification.

Compliance Monitoring Requirements [326 IAC 2-8-4] [326 IAC 2-8-5(a)(1)]

D.1.6 Visible Emissions Notations

- (a) Once per day visible emission notations of the facilities' vents/stacks exhaust shall be performed during normal daylight operations. A trained employee shall record whether emissions are normal or abnormal.
- (b) For processes operated continuously, "normal" means those conditions prevailing, or expected to prevail, eighty percent (80%) of the time the process is in operation, not counting startup or shut down time.
- (c) In the case of batch or discontinuous operations, readings shall be taken during that part of the operation that would normally be expected to cause the greatest emissions.
- (d) A trained employee is an employee who has worked at the plant at least one (1) month and has been trained in the appearance and characteristics of normal visible emissions for that specific process.
- (e) If abnormal emissions are observed, the Permittee shall take reasonable response steps in accordance with Section C- Response to Excursions or Exceedances. Failure to take response steps in accordance with Section C - Response to Excursions or Exceedances shall be considered a deviation from this permit.

D.1.7 Parametric Monitoring

(a) The Permittee shall record the pressure drop across the baghouse controlling emissions from coke storage bin (P-2), coke sizing screen (P-3), coke conveyors (C-1 through C-5), and coke hopper (P-4), at least once per day when the facilities are in operation. When

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for any one reading, the pressure drop across the baghouse is outside the normal range of 0.5 and 6.0 inches of water or a range established during the latest stack test, the Permittee shall take reasonable response steps in accordance with Section C- Response to Excursions or Exceedances. A pressure reading that is outside the above mentioned range is not a deviation from this permit. Failure to take response steps in accordance with Section C - Response to Excursions or Exceedances, shall be considered a deviation from this permit.

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- (b) The Permittee shall record the pressure drop across the baghouse controlling emissions from rotary dryer (P-1), at least once per day when the facilities are in operation. When for any one reading, the pressure drop across the baghouse is outside the normal range of 0.5 and 6.0 inches of water or a range established during the latest stack test, the Permittee shall take reasonable response steps in accordance with Section C Response to Excursions or Exceedances. A pressure reading that is outside the above mentioned range is not a deviation from this permit. Failure to take response steps in accordance with Section C Response to Excursions or Exceedances, shall be considered a deviation from this permit.
- (c) The instrument used for determining the pressure shall comply with Section C Instruments Specifications, of this permit, shall be subject to approval by IDEM, OAQ, and shall be calibrated at least once every six (6) months.

D.1.8 Broken or Failed Bag Detection

- (a) For a single compartment baghouse controlling emissions from a process operated continuously, a failed unit and the associated process shall be shut down immediately until the failed unit has been repaired or replaced. Operations may continue only if the event qualifies as an emergency and the Permittee satisfies the requirements of the emergency provisions of this permit (Section B Emergency Provisions).
- (b) For a single compartment baghouse controlling emissions from a batch process, the feed to the process shall be shut down immediately until the failed unit has been repaired or replaced. The emissions unit shall be shut down no later than the completion of the processing of the material in the line (or emissions unit choose the most appropriate). Operations may continue only if the event qualifies as an emergency and the Permittee satisfies the requirements of the emergency provisions of this permit (Section B Emergency Provisions).

Bag failure can be indicated by a significant drop in the baghouse's pressure reading with abnormal visible emissions, by an opacity violation, or by other means such as gas temperature, flow rate, air infiltration, leaks, dust traces or triboflows.

Record Keeping Requirements [326 IAC 2-8-4(3)] [326 IAC 2-8-16]

D.1.9 Record Keeping Requirements

- (a) To document compliance with Condition D.1.6, the Permittee shall maintain records of visible emission notations of the facilities' stacks exhaust once per day.
- (b) To document compliance with Condition D.1.7, the Permittee shall maintain per day records of the pressure drop during normal operation.
- (c) All records shall be maintained in accordance with Section C General Record Keeping Requirements, of this permit.

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SECTION D.2

FACILITY OPERATION CONDITIONS

Facility Description [326 IAC 2-8-4(10)]: Insignificant Activities

- (a) Units with emissions equal to or less than the following threshold: 5 tons per year PM or PM10: One (1) wet coke (coke with 18% moisture) receiving hopper, identified as P-0; one (1) wet coke conveyor, identified as C-0; and one (1) wet coke storage pile; sources of fugitive emissions. [326 IAC 6.8-10] [326 IAC 6-4] [326 IAC 6-5]
- (b) Unpaved roads and parking lots with public access. [326 IAC 6.8-10] [326 IAC 6-4] [326 IAC 6-5]

(The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.)

Emission Limitations and Standards [326 IAC 2-8-4(1)]

D.2.1 Fugitive Particulate Matter (PM)

Pursuant to 326 IAC 6.8-10 (formerly 326 IAC 6-1-11.1) (Lake County Fugitive Particulate Matter), compliance with the opacity limits specified in Condition C.6 (Fugitive Dust Emissions) shall be achieved by controlling fugitive particulate matter emissions according to the Fugitive Dust Control Plan (FDCP) attached as Appendix A. If it is determined that the control procedures specified in the FDCP do not demonstrate compliance with the fugitive emission limitations, IDEM, OAQ may request that the FDCP be revised and submitted for approval.

D.2.2 Fugitive Dust Emissions [326 IAC 6-4]

The Permittee shall not allow fugitive dust to escape beyond the property line or boundaries of the property, right-of-way, or easement on which the source is located, in a manner that would violate 326 IAC 6-4 (Fugitive Dust Emissions).

D.2.3 Fugitive Particulate Matter Emission Limitations [326 IAC 6-5]

Pursuant to 326 IAC 6-5 (Fugitive Particulate Matter Emission Limitations), fugitive particulate matter emissions shall be controlled according to the plan submitted on September 7, 2001 and revised on November 13, 2002, included as Appendix A of this permit.

Compliance Determination Requirements

D.2.4 Particulate Matter (PM)

Pursuant to 326 IAC 6.8-10 (formerly 326 IAC 6-1-11.1) (Lake County Fugitive Particulate Matter), opacity from the activities (as applicable) shall be determined as follows:

- (a) Paved Roads and Parking Lots
 - The average instantaneous opacity shall be the average of twelve (12) instantaneous opacity readings, taken for four (4) vehicle passes, consisting of three (3) opacity readings for each vehicle pass. The three (3) opacity readings for each vehicle pass shall be taken as follows:
 - (1) The first will be taken at the time of emission generation.
 - (2) The second will be taken five (5) seconds later.
 - (3) The third will be taken five (5) seconds later or ten (10) seconds after the first.

The three (3) readings shall be taken at the point of maximum opacity. The observer shall stand approximately fifteen (15) feet from the plume and at approximately right angles to the plume. Each reading shall be taken approximately four (4) feet above the surface of the roadway or parking area.

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(b) Unpaved Roads and Parking Lots

The fugitive particulate emissions from unpaved roads shall be controlled by the implementation of a work program and work practice under the fugitive dust control plan.

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(c) Batch Transfer

The average instantaneous opacity shall consist of the average of three (3) opacity readings taken five (5) seconds, ten (10) seconds, and fifteen (15) seconds after the end of one (1) batch loading or unloading operation. The three (3) readings shall be taken at the point of maximum opacity. The observer shall stand approximately fifteen (15) feet from the plume and at approximately right angles to the plume.

(d) Continuous Transfer

The opacity shall be determined using 40 CFR 60, Appendix A, Method 9. The opacity readings shall be taken at least four (4) feet from the point of origin.

- (e) Wind Erosion from Storage Piles
 - The opacity shall be determined using 40 CFR 60, Appendix A, Method 9, except that the opacity shall be observed at approximately four (4) feet from the surface at the point of maximum opacity. The observer shall stand approximately fifteen (15) feet from the plum and at approximately right angles to the plume. The limitations may not apply during periods when application of fugitive particulate control measures are either ineffective or unreasonable due to sustained very high wind speeds. During such periods, the company must continue to implement all reasonable fugitive particulate control measures and maintain records documenting the application of measures and the basis for a claim that meeting the opacity limitation was not reasonable given prevailing wind conditions.
- (f) Wind Erosion from Exposed Areas The opacity shall be determined using 40 CFR 60, Appendix A, Method 9.
- (g) Material Transported by Truck or Rail
 Compliance with this limitation shall be determined by 40 CFR 60, Appendix A, Method
 22, except that the observation shall be taken at approximately right angles to the
 prevailing wind from the leeward side of the truck or railroad car. Material transported by
 truck or rail that is enclosed and covered shall be considered in compliance with the
 inplant transportation requirement.
- (h) Material Transported by Front End Loader or Skip Hoist Compliance with this limitation shall be determined by the average of three (3) opacity readings taken at five (5) second intervals. The three (3) opacity readings shall be taken as follows:
 - (1) The first will be taken at the time of emission generation.
 - (2) The second will be taken five (5) seconds later.
 - (3) The third will be taken five (5) seconds later or ten (10) seconds after the first.

The three (3) readings shall be taken at the point of maximum opacity. The observer shall stand at least fifteen (15) feet from the plume approximately and at right angles to the plume. Each reading shall be taken approximately four (4) feet above the surface of the roadway or parking area.

(i) Material Processing Limitations

Compliance with all opacity limitations from material processing equipment shall be determined using 40 CFR 60, Appendix A, Method 9. Compliance with all visible emissions limitations from material processing equipment shall be determined using 40 CFR 60, Appendix A, Method 22. Compliance with all particulate matter limitations from material processing equipment shall be determined using 40 CFR 60, Appendix A, Method 5 or 17.

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> (j) Dust Handling Equipment Compliance with this standard shall be determined by 40 CFR 60, Appendix A, Method 9.

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Compliance Monitoring Requirements [326 IAC 2-8-4] [326 IAC 2-8-5(a)(1)] None

Record Keeping and Reporting Requirement [326 IAC 2-7-5(3)] [326 IAC 2-7-19]

D.2.5 Record Keeping Requirements

Pursuant to 326 IAC 6.8-10 (formerly 326 IAC 6-1-11.1) (Lake County Fugitive Particulate Matter):

- (a) The source shall keep the following documentation to show compliance with each of its control measures and control practices:
 - (1) A map or diagram showing the location of all emission sources controlled, including the location, identification, length, and width of roadways.
 - (2) For each application of water or chemical solution to roadways, the following shall be recorded:
 - (A) The name and location of the roadway controlled
 - (B) Application rate
 - (C) Time of each application
 - (D) Width of each application
 - (E) Identification of each method of application
 - (F) Total quantity of water or chemical used for each application
 - (G) For each application of chemical solution, the concentration and identity of the chemical
 - (H) The material data safety sheets for each chemical
 - (3) For application of physical or chemical control agents not covered by 326 IAC 6.8-10, the following:
 - (A) The name of the agent
 - (B) Location of application
 - (C) Application rate
 - (D) Total quantity of agent used
 - (E) If diluted, percent of concentration
 - (F) The material data safety sheets for each chemical
 - (4) A log recording incidents when control measures were not used and a statement of explanation.
 - (5) Copies of all records required by this section shall be submitted to the department within twenty (20) working days of a written request by the department.

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(b) All records shall be maintained in accordance with Section C - General Record Keeping Requirements, of this permit.

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D.2.6 Reporting Requirements

- (a) Pursuant to 326 IAC 6.8-10 (formerly 326 IAC 6-1-11.1) (Lake County Fugitive Particulate Matter), a quarterly report shall be submitted, stating the following:
 - (1) The dates any required control measures were not implemented
 - (2) A listing of those control measures
 - (3) The reasons that the control measures were not implemented
 - (4) Any corrective action taken
- (b) These reports shall be submitted within thirty (30) calendar days following the end of each calendar quarter and in accordance with Section C General Reporting Requirements of this permit.

SECTION D.3 FACILITY OPERATION CONDITIONS

Facility Description [326 IAC 2-8-4(10)]:

One (1) coke screening station, constructed in 1994, with a maximum capacity of 24 tons of coke (dry or wet) per hour, consisting of the following:

- (1) One (1) receiving hopper.
- (2) One (1) screen, identified as P-5.
- (3) One (1) covered conveyor, identified as C-6.

(The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.)

Emission Limitations and Standards [326 IAC 2-8-4(1)]

D.3.1 PSD Minor Limits [326 IAC 2-2]

In order to make the requirements of 326 IAC 2-2 (PSD) not applicable, PM emissions from the units of this coke screening station shall not exceed the emission limits listed below:

Emission Unit	PM Emission Limit (lbs/hr)
Receiving Hopper	0.10
Screen	0.15
Conveyor Transfer Point	0.01

This is equivalent to 1.14 tons/yr of PM emissions. Combined with the PM emissions from the other existing units and from MCCC's two (2) portable coke screening plants at this location, the PM emissions from the entire source are limited to less than 250 tons/yr. Therefore, the requirements of 326 IAC 2-2 (PSD) are not applicable.

D.3.2 FESOP and Emission Offset Minor Limits [326 IAC 2-8][326 IAC 2-3]

Pursuant to 326 IAC 2-8-4 (FESOP), PM10 emissions from the units of this coke screening station shall not exceed the emission limits listed below:

Emission Unit	PM10 Emission Limit (lbs/hr)
Hopper	0.10
Screen	0.15
Conveyor Transfer Point	0.01

This is equivalent to 1.14 tons/yr of PM10 emissions. Combined with the PM10 emissions from other existing units and from MCCC's two (2) portable coke screening plants at this location, the PM10 emissions from the entire source are limited to less than 100 tons/yr. Therefore, the requirements of 326 IAC 2-7 (Part 70 Permit) and 326 IAC 2-3 (Emission Offset) are not applicable.

D.3.3 Particulate Matter [326 IAC 6.8-1-2]

Pursuant to 326 IAC 6.8-1-2 (formerly 326 IAC 6-1-2), the particulate matter (PM) from each of the receiving hopper, the screen, and the conveyor transfer point of this coke screening station shall be limited to 0.03 grains per dry standard cubic foot (gr/dscf).

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D.3.4 Preventive Maintenance Plan [326 IAC 2-8-4(9)]

A Preventive Maintenance Plan, in accordance with Section B - Preventive Maintenance Plan, of this permit, is required for these facilities.

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Compliance Determination Requirements

D.3.5 PM and PM10 Control [326 IAC 2-8-5(a)(4)]

- (a) Pursuant to FESOP No. 089-14838-00360, issued January 13, 2003 and in order to comply with Conditions D.3.1, D.3.2, and D.3.3, the Permittee shall use wet suppression to control emissions of PM and PM10 from the receiving hopper, the screen (P-5), and the conveyor (C-6) at all times these emission units are in operation. The suppressant shall be applied in a manner and at a frequency sufficient to ensure compliance with Conditions D.3.1, D.3.2, and D.3.3. If weather conditions preclude the use of wet suppression, the Permittee shall perform chemical analysis on the metallurgical material to ensure it has a moisture content greater than 2.88 percent. The method for moisture content analysis shall be approved by IDEM, OAQ.
- (b) In the event that bag failure is observed in a multi-compartment baghouse, if operations will continue for ten (10) days or more after the failure is observed before the failed units will be repaired or replaced, the Permittee shall promptly notify the IDEM, OAQ of the expected date the failed units will be repaired or replaced. The notification shall also include the status of the applicable compliance monitoring parameters with respect to normal, and the results of any response actions taken up to the time of notification.

Compliance Monitoring Requirements [326 IAC 2-8-4] [326 IAC 2-8-5(a)(1)]

D.3.6 Visible Emissions Notations

- (a) Visible emission notations of the exhausts from the receiving hopper, the screen, and the conveyor transfer point shall be performed once per day during normal daylight operations when exhausting to the atmosphere. A trained employee shall record whether emissions are normal or abnormal.
- (b) For processes operated continuously, "normal" means those conditions prevailing, or expected to prevail, eighty percent (80%) of the time the process is in operation, not counting startup or shut down time.
- (c) In the case of batch or discontinuous operations, readings shall be taken during that part of the operation that would normally be expected to cause the greatest emissions.
- (d) A trained employee is an employee who has worked at the plant at least one (1) month and has been trained in the appearance and characteristics of normal visible emissions for that specific process.
- (e) If abnormal emissions are observed, the Permittee shall take reasonable response steps in accordance with Section C- Response to Excursions or Exceedances. Failure to take response steps in accordance with Section C - Response to Excursions or Exceedances shall be considered a deviation from this permit.

Record Keeping Requirements [326 IAC 2-8-4(3)] [326 IAC 2-8-16]

D.3.7 Record Keeping Requirements

- (a) To document compliance with Condition D.3.5, the Permittee shall maintain records of the chemical analysis of the metallurgical material, as needed.
- (b) To document compliance with Condition D.3.6, the Permittee shall maintain once per day records of visible emission notations of the receiving hopper, the screen, and the conveyor transfer point.

RJR Drying, Inc. First Significant Permit Revision 089-22443-00360
East Chicago, Indiana Revised By: ERG/SD
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(c) All records shall be maintained in accordance with Section C - General Record Keeping Requirements of this permit.

RJR Drying, Inc. East Chicago, Indiana Permit Reviewer: ERG/BS Page 33 of 42 OP No.:089-14838-00360

INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT OFFICE OF AIR QUALITY

FEDERALLY ENFORCEABLE STATE OPERATING PERMIT (FESOP) CERTIFICATION

Source Name: RJR Drying, Inc.

Source Address: 3600 Canal Street, East Chicago, IN 46312 Mailing Address: 3600 Canal Street, East Chicago, IN 46312

FESOP No.: F089-14838-00360

This certification shall be included when submitting monitoring, testing reports/results or other documents as required by this permit.
Please check what document is being certified:
□ Annual Compliance Certification Letter
□ Test Result (specify)
□ Report (specify)
□ Notification (specify)
□ Affidavit (specify)
□ Other (specify)
I certify that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.
Signature:
Printed Name:
Title/Position:
Date:

Inc. First Significant Permit Revision 089-22443-00360 o, Indiana Revised By: ERG/SD

RJR Drying, Inc. East Chicago, Indiana Permit Reviewer: ERG/BS

INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT OFFICE OF AIR QUALITY

COMPLIANCE BRANCH 100 North Senate Avenue Indianapolis, Indiana 46204-2251 Phone: 317-233-0178 Fax: 317-233-6865

FEDERALLY ENFORCEABLE STATE OPERATING PERMIT (FESOP) EMERGENCY OCCURRENCE REPORT

Source Name: RJR Drying, Inc.

Source Address: 3600 Canal Street, East Chicago, IN 46312 Mailing Address: 3600 Canal Street, East Chicago, IN 46312

FESOP No.: F089-14838-00360

This form consists of 2 pages	S
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☐ This is an emergency as defined in 326 IAC 2-7-1(12)

- The Permittee must notify the Office of Air Quality (OAQ), within four (4) business hours (1-800-451-6027 or 317-233-0178, ask for Compliance Section); and
- The Permittee must submit notice in writing or by facsimile within two (2) working days (Facsimile Number: 317-233-6865), and follow the other requirements of 326 IAC 2-7-16

If any of the following are not applicable, mark N/A
Facility/Equipment/Operation:
Control Equipment:
Permit Condition or Operation Limitation in Permit:
Description of the Emergency:
Describe the cause of the Emergency:

RJR Drying, Inc. East Chicago, Indiana Permit Reviewer: ERG/BS

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If any of the following are not applicable	e, mark N/A	Page 2 of 2
Date/Time Emergency started:		
Date/Time Emergency was corrected:		
Was the facility being properly operate Describe:	ed at the time of the emergency? Y N	
Type of Pollutants Emitted: TSP, PM-	10, SO ₂ , VOC, NO _X , CO, Pb, other:	
Estimated amount of pollutant(s) emit	ted during emergency:	
Describe the steps taken to mitigate the	ne problem:	
Describe the corrective actions/respon	nse steps taken:	
Describe the measures taken to minin	nize emissions:	
	y continued operation of the facilities are nece mage to equipment, substantial loss of capital tial economic value:	
From Orandata III		
Form Completed by:		
Title / Position:		
Date:		
Telephone:	A certification is not required for this report.	

RJR Drying, Inc. First Significant Permit Revision 089-22443-00360
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INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT OFFICE OF AIR QUALITY COMPLIANCE DATA SECTION

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OP No.:089-14838-00360

FEDERALLY ENFORCEABLE STATE OPERATING PERMIT (FESOP) QUARTERLY DEVIATION AND COMPLIANCE MONITORING REPORT

Source Name: RJR Drying, Inc. Source Address: 3600 Canal Street, East Chicago, IN 46312 Mailing Address: 3600 Canal Street, East Chicago, IN 46312 FESOP No.: F089-14838-00360 Months: _____ to ____ Year: _____ Page 1 of 2 This report shall be submitted quarterly based on a calendar year. Any deviation from the requirements, the date(s) of each deviation, the probable cause of the deviation, and the response steps taken must be reported. A deviation required to be reported pursuant to an applicable requirement that exists independent of the permit, shall be reported according to the schedule stated in the applicable requirement and does not need to be included in this report. Additional pages may be attached if necessary. If no deviations occurred, please specify in the box marked "No deviations occurred this reporting period". ■ NO DEVIATIONS OCCURRED THIS REPORTING PERIOD. ☐ THE FOLLOWING DEVIATIONS OCCURRED THIS REPORTING PERIOD Permit Requirement (specify permit condition #) Date of Deviation: **Duration of Deviation:** Number of Deviations: Probable Cause of Deviation: Response Steps Taken: Permit Requirement (specify permit condition #) Date of Deviation: **Duration of Deviation:** Number of Deviations: Probable Cause of Deviation: Response Steps Taken:

RJR Drying, Inc. East Chicago, Indiana Permit Reviewer: ERG/BS

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Permit Requirement (specify permit condition #)	
Date of Deviation:	Duration of Deviation:
Number of Deviations:	
Probable Cause of Deviation:	
Response Steps Taken:	
Permit Requirement (specify permit condition #)	
Date of Deviation:	Duration of Deviation:
Number of Deviations:	Duration of Deviation.
Probable Cause of Deviation:	
Response Steps Taken:	
Permit Requirement (specify permit condition #)	
Date of Deviation:	Duration of Deviation:
Number of Deviations:	
Probable Cause of Deviation:	
Response Steps Taken:	
' '	
Form Completed By:	
Title/Position:	
Date:	
Telephone:	
Attach	a signed certification to complete this report.

First Significant Permit Revision 089-22443-00360 Revised By: ERG/SD

RJR Drying, Inc. East Chicago, Indiana Permit Reviewer: ERG/BS Page 38 of 42 OP No.:089-14838-00360

Appendix A FUGITIVE PARTICULATE MATTER EMISSION DUST CONTROL PLAN

Source Name: RJR Drying, Inc.

Source Address: 3600 Canal Street, East Chicago, Indiana 46312

Owner/Operator/Facility Contact: John Sabol, Vice President Ron Sabol, President

Fugitive Particulate Matter Sources:

- 1) (P-5) Vehicle Traffic (unpaved dirt/gravel roads within facility)
- 2) (P-0) Wet Coke Receiving Hopper
- 3) (C-0) Wet Coke Conveyor
- 4) Wet Coke Storage Pile
- 5) Dry Coke Storage Tank Entry

Annotated Map: See Attached

Vehicular Activity:

1) 18-Wheel Semi Dump Trucks @ 3 Round Trips/Day

2) Payloaders Conveying Wet Coke Material

Material/Quantity Handled: Wet Coke Material (18% Moisture Content),

~ 43,000 lbs/hr

Aggregate Piles: Wet Coke Storage Pile (18% Moisture Content),

Maintained by Payloaders to Conveyors

To ensure proper maintenance of unpaved roads, dust handling during vehicle transfer, and control of any fugitive emissions from coke storage tank loadout entry and aggregate piles, and ultimately in order to prohibit any violation of limitation emissions or potential to emit, the Fugitive Particulate Matter Emission Dust Control Plan shall be implemented for RJR Drying, Inc.

A) Responsibilities:

- 1) The Plant Manager will oversee the responsibility for inspecting roads, vehicles, coke storage tank entry and piles, maintaining their proper conditions, and implementing the Fugitive Dust Control Plan as needed and/or required.
- 2) Monitoring for visible emissions will be performed by employees who have worked at the facility for at least one (1) month and have been trained in the appearance/characteristics of normal visible emissions for a particular process.

B) Description of Control Measures:

1) <u>Unpaved Roads</u> - A 2,500 gallon tanker truck with a spray manifold applying a mixture of water and Nalco dust suppressant* will be applied to the roadway surfaces four (4) times per day. Dust suppression will be maintained on a regular basis except upon the event of precipitation. See Attachment 1. Visible emissions will be noted once per shift or upon use by traffic, and limitations will be maintained at <10% at all times. See Attachment 2.</p>

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2) Vehicle Transfer -

a) Semi-trucks conveying/transferring dry coke will be monitored once per shift or upon conveyance for visible emissions during handling and transfer at all times. Visible emission limitations will be maintained at 0%. See Attachment 2.

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- b) Payloaders transfer wet coke to the Receiving Hopper (P-0) which travels to the Wet Coke Conveyor (C-0). The wet coke has a natural suppressant of 18% moisture content. Visible emissions will be noted once per shift or upon conveyance and limitations will be maintained at <10% at all times. See Attachment 2.
- 3) <u>Dry Coke Storage Tank</u> The dry coke storage tank is equipped with two (2) baghouses and two (2) vents. The baghouses will be maintained in order to control related emissions to the vents; the loadout entry will be monitored once per shift for emissions. Visible emission limitations from loadout entry will be maintained at 0%. See Attachment 2.
- 4) <u>Aggregate Piles</u> The wet coke storage pile has a natural suppressant in that it maintains at least an 18% moisture content. Visible emissions will be noted once per shift and limitations will be maintained at <10% at all times. See Attachment 2.

C) Alternative Control Practices:

- Certain conditions preventing control measures, such as a precipitation event and immediately following, would negate the use of chemical dust suppressant for roadways. Upon change in the weather, the dust suppression program would resume.
- 2) Aside from facility shut-down, process-related shut-downs, lack of vehicle traffic, or inclement weather, monitoring for visible emissions will be performed on a regular basis.
- 3) At any time that an abnormal emission-related incident occurs, the Agency will be notified within the required timely period.
- D) Schedule for Achievable Compliance:

Many aspects of the Fugitive Dust Control Plan, such as roadway dust suppression, are already in place. Monitoring in specific areas will be initiated in the immediate future, upon issuance of the pending FESOP permit; no schedule of compliance will be needed in order to implement this plan.

E) Recordkeeping:

Records which document all control measures and activities to be implemented in accordance with the approved control plan shall be maintained at the facility.

RJR Drying, Inc. East Chicago, Indiana Permit Reviewer: ERG/BS

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RJR Drying, Inc. ROAD DUST SUPPRESSANT IMPLEMENTATION LOG Attachment 1

Date	Time	Initials	Roadway I.D.	Method of Application	Application Rate	Width of Application	Quantity Water/ Chemical Applied	Concentration & Chemical I.D.	Rainfall (Inches)

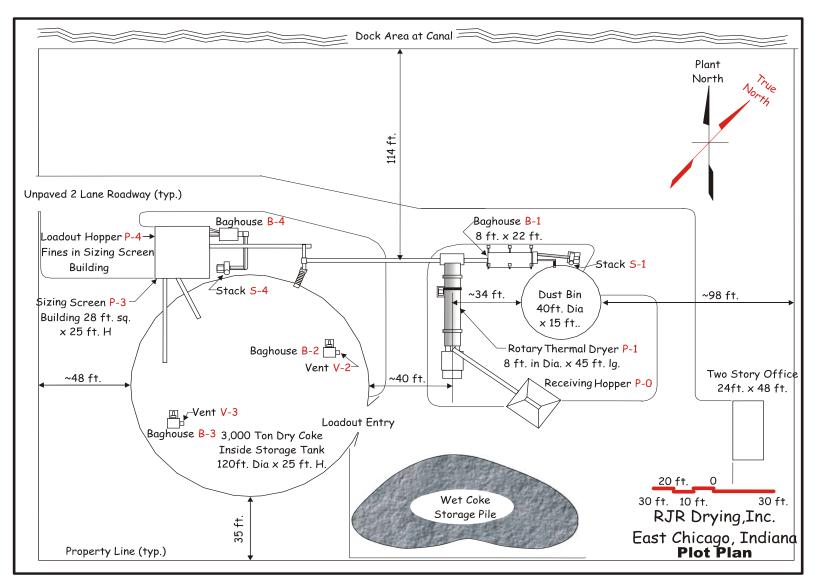
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RJR Drying, Inc. FUGITIVE DUST CONTROL VISIBLE EMISSIONS LOG Attachment 2 (check Normal/Abnormal as Completed)

Date	Time/ Shift	Initials	Roadways	Semi- Trucks	Payloaders	Wet Coke Receiving Hopper (P-0)	Wet Coke Conveyor (C-0)	Dry Coke Storage Tank Loadout Entry	Wet Coke Storage Pile	Comments

RJR Drying Inc. Plot Plan



Indiana Department of Environmental Management Office of Air Quality

Addendum to the Technical Support Document (TSD) for Significant Permit Revision to a Federally Enforceable State Operating Permit

Source Background and Description

Source Name: RJR Drying, Inc.

Source Location: 3600 Canal Street, East Chicago, Indiana 46312

County: Lake County

SIC Code: 3312

 Operation Permit No.:
 089-14838-00360

 Issuance Date:
 January 13, 2003

 Permit Revision No.:
 089-22443-00360

Permit Reviewer: ERG/SD

On March 24, 2006 the Indiana Department of Environmental Management (IDEM), Office of Air Quality (OAQ) had a notice published in The Times, Munster, Indiana, stating that RJR Drying, Inc. had applied for Significant Permit Revision to a Federally Enforceable State Operating Permit for a stationary coke handling and drying source. The notice also stated that IDEM, OAQ proposed to issue a permit for this operation and provided information on how the public could review the proposed permit and other documentation. Finally, the notice informed interested parties that there was a period of thirty (30) days to provide comments on whether or not this permit should be issued as proposed.

Upon further review, IDEM, OAQ has decided to make the following revisions to the draft permit. New language is shown in **bold** and deleted language is shown in **strikeout**. The Table of Contents has been updated as necessary.

1. IDEM, OAQ has deleted Condition B.1 – Permit No Defense, because it is now included on the front page of the permit. Remaining conditions under Section B were renumbered accordingly.

FEDERALLY ENFORCEABLE STATE OPERATING PERMIT (FESOP) OFFICE OF AIR QUALITY

RJR Drying, Inc. 3600 Canal Street East Chicago, IN 46312

. . .

Indiana statutes from IC 13 and rules from 326 IAC, quoted in conditions in this permit, are those applicable at the time the permit was issued. The issuance or possession of this permit shall not alone constitute a defense against an alleged violation of any law, regulation or standard, except for the requirement to obtain a FESOP under 326 IAC 2-8.

RJR Drying, Inc.

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East Chicago, Indiana

Page 2 of 4
FESOP No.: 089-22443-00360

Reviewer: ERG/SD

FESOP No.: 089-14838-00360

Issued by:
Original Signed by Paul Dubenetzky, Branch Chief
Office of Air Quality

Issuance Date: January 13, 2003
Expiration Date: January 13, 2008

. . .

B.1 Permit No Defense [IC 13]

Indiana statutes from IC 13 and rules from 326 IAC, quoted in conditions in this permit, are those applicable at the time the permit was issued. The issuance or possession of this permit shall not alone constitute a defense against an alleged violation of any law, regulation or standard, except for the requirement to obtain a FESOP under 326 IAC 2-8.

2. IDEM, OAQ has updated Condition B.8 – Duty to Provide Information to remove the rule citations pursuant to 326 IAC 2-8-3(f) and 326 IAC 2-8-5(a)(4).

B.98 Duty to Provide Information [326 IAC 2-8-3(f)] [326 IAC 2-8-4(5)(E)][326 IAC 2-8-5(a)(4)]

. . .

3. Condition B.18 – Permit Renewal was revised as shown:

B.1918 Permit Renewal [326 IAC 2-8-3(h)]

٠.

(b) **A** timely renewal application is one that is:

. . .

4. Condition B.20(b) – Operational Flexibility was revised as shown:

B.2120 Operational Flexibility [326 IAC 2-8-15] [326 IAC 2-8-11.1]

. . .

(b) Emission Trades [326 IAC 2-8-15(c)]
The Permittee may trade emissions increases and decreases at the source, where the applicable SIP provides for such emission trades without requiring a permit revision, subject to the constraints of Section (a) of this condition and those in 326 IAC 2-8-15(c).

٠..

5. Condition B.22 – Inspection and Entry was revised to add the following rule citations.

B.2322 Inspection and Entry [326 IAC 2-8-5(a)(2)] [IC 13-14-2-2] [IC-13-17-3-2] [IC 13-30-3-1]

- 6. Condition D.1.8 Broken or Failed Bag Detection was revised as shown.
- D.1.8 Broken or Failed Bag Detection
 - (a) For a single compartment baghouses controlling emissions from a process operated continuously, a failed units and the associated process shall be shut down immediately until the failed units has been repaired or replaced. Operations may continue only if the event qualifies as an emergency and the Permittee satisfies the requirements of the emergency provisions of this permit (Section B Emergency Provisions).

. . .

7. Reference to "Control Requirements" was deleted from Condition D.2.6 – Reporting Requirements, to correctly match with the rule language as shown.

RJR Drying, Inc. Page 3 of 4 East Chicago, Indiana FESOP No.: 089-22443-00360

Reviewer: ERG/SD

D.2.6 Reporting Requirements

Pursuant to 326 IAC 6.8-10 (formerly 326 IAC 6-1-11.1) (Lake County Fugitive Particulate Matter Control Requirements), a quarterly report shall be submitted, stating the following:

8. Condition B.2 - Permit Term was revised to include the following citation, and the Table of Contents was updated.

Permit Term [326 IAC 2-8-4(2)] [326 IAC 2-1.1-9.5] [IC-13-15-3-6(a)] B.32

9. Item (b) in Condition B.13 - Emergency Provisions was revised to delete reference to "health based" emission limitation. The phone number and the fax number listed in Condition B.13 Emergency Provisions and on the Emergency Occurrence Report have been corrected

B.4413 Emergency Provisions [326 IAC 2-8-12]

(b) An emergency, as defined in 326 IAC 2-7-1(12), constitutes an affirmative defense to an action brought for noncompliance with a health-based or technology-based emission limitation if the affirmative defense of an emergency is demonstrated through properly signed, contemporaneous operating logs or other relevant evidence that describes the following:

. . .

(4) For each emergency lasting one (1) hour or more, the Permittee notified IDEM, OAQ, within four (4) daytime business hours after the beginning of the emergency, or after the emergency was discovered or reasonably should have been discovered:

IDEM:

Telephone No.: 1-800-451-6027 (ask for Office of Air Quality, Compliance

Section) or,

Telephone No.: 317-233-56740178 (ask for Compliance Section)

Facsimile No.: 317-233-59676865

INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT OFFICE OF AIR QUALITY

COMPLIANCE BRANCH 100 North Senate Avenue Indianapolis, Indiana 46204-2251 Phone: 317-233-5674 0178 Fax: 317-233-5967 6865

FEDERALLY ENFORCEABLE STATE OPERATING PERMIT (FESOP) **EMERGENCY OCCURRENCE REPORT**

Source Name: RJR Drying, Inc.

Source Address: 3600 Canal Street, East Chicago, IN 46312 Mailing Address: 3600 Canal Street, East Chicago, IN 46312

FESOP No.: F089-14838-00360 RJR Drying, Inc. Page 4 of 4 East Chicago, Indiana FESOP No.: 089-22443-00360

Reviewer: ERG/SD

This form consists of 2 pages

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☐ This is an emergency as defined in 326 IAC 2-7-1(12)

- The Permittee must notify the Office of Air Quality (OAQ), within four (4) business hours (1-800-451-6027 or 317-233-56740178, ask for Compliance Section); and
- The Permittee must submit notice in writing or by facsimile within two (2) working days (Facsimile Number: 317-233-59676865), and follow the other requirements of 326 IAC 2-7-16

Item (a) in Condition B.14 - Prior Permits Superseded was revised to delete references to Part 70 10. Permit Modification provisions, as shown:

B.1514 Prior Permits Superseded [326 IAC 2-1.1-9.5]

- All terms and conditions of permits established prior to and issued pursuant to permitting programs approved into the state implementation plan have been either
 - (1) incorporated as originally stated,
 - (2) revised under 326 IAC 2-7-10.5, or
 - (3)deleted under 326 IAC 2-7-10.5.
- 11. C.15 under the Table of Contents was revised from "Other Instrument Specifications" to "Instrument Specifications" and updated accordingly in the permit.

Indiana Department of Environmental Management Office of Air Quality

Technical Support Document (TSD) for a Significant Permit Revision to a Federally Enforceable State Operating Permit

Source Background and Description

Source Name: RJR Drying, Inc.

Source Location: 3600 Canal Street, East Chicago, Indiana 46312

County: Lake SIC Code: 3312

Operation Permit No.: F089-14838-00360
Operation Permit Issuance Date: January 13, 2003
Permit Revision No.: 089-22443-00360

Permit Reviewer: ERG/SD

Permitted Emission Units and Pollution Control Equipment

There are no changes to the existing permitted emission units and pollution control equipment included in this Significant Permit Revision to a FESOP.

Insignificant Activities

There are no changes to the existing insignificant activities included in this Significant Permit Revision to a FESOP.

Recommendation

The staff recommends to the Commissioner that the Significant Permit Revision be approved. This recommendation is based on the following facts and conditions:

Unless otherwise stated, information used in this review was derived from the application and additional information submitted by the applicant.

An application for the purposes of this review was received on December 1, 2005.

Justification for Revision

RJR Drying, Inc. was issued a Federally Enforceable State Operating Permit (FESOP) on January 13, 2003 for a coke handling and drying source. A letter requesting changes to this permit was received on December 1, 2005. The FESOP is being modified through a Significant Permit Revision. This revision is being performed pursuant to 326 IAC 2-8-11.1(f) because it involves significant changes to the permit.

County Attainment Status

The source is located in Lake County.

Pollutant	Status
PM10	Attainment
PM2.5	Nonattainment
SO ₂	Primary Nonattainment

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RJR Drying, Inc. East Chicago, Indiana Permit Reviewer: ERG/SD

Pollutant	Status
NO ₂	Attainment
1-hour Ozone	Severe Nonattainment
8-hour Ozone	Nonattainment
CO	Attainment
Lead	Attainment

- (a) Volatile organic compounds (VOC) and Nitrogen Oxides (NOx) are regulated under the Clean Air Act (CAA) for the purposes of attaining and maintaining the National Ambient Air Quality Standards (NAAQS) for ozone.
 - (1) On January 26, 1996 in 40 CFR 52.777(i), the U.S. EPA granted a waiver of the requirements of Section 182(f) of the CAA for Lake and Porter Counties, including the lower NOx threshold for nonattainment new source review. Therefore, VOC emissions alone are considered when evaluating the rule applicability relating to the 1-hour ozone standards. Lake County has been designated as nonattainment in Indiana for the 1-hour ozone standard. Therefore, VOC emissions were reviewed pursuant to the requirements for Emission Offset, 326 IAC 2-3.
 - (2) VOC and NOx emissions are considered when evaluating the rule applicability relating to the 8-hour ozone standard. Lake County has been designated as nonattainment for the 8-hour ozone standard. Therefore, VOC and NOx emissions were reviewed pursuant to the requirements for nonattainment new source review.
- (b) U.S.EPA in Federal Register Notice 70 FR 943 dated January 5, 2005 has designated Lake County as nonattainment for PM2.5. On March 7, 2005 the Indiana Attorney General's Office on behalf of IDEM filed a law suit with the Court of Appeals for the District of Columbia Circuit challenging U.S. EPA's designation of non-attainment areas without sufficient data. However, in order to ensure that sources are not potentially liable for violation of the Clean Air Act, the OAQ is following the U.S. EPA's guidance to regulate PM10 emissions as surrogate for PM2.5 emissions pursuant to the Non-attainment New Source Review requirements.
- (c) Lake County has been classified as attainment or unclassifiable in Indiana for CO, NO2, and Lead (Pb). Therefore, these emissions were reviewed pursuant to the requirements for Prevention of Significant Deterioration (PSD), 326 IAC 2-2.
- (d) The portion of Lake County in which this source is located has been classified as nonattainment in Indiana for SO₂. Therefore, these emissions were reviewed pursuant to the requirements for Emission Offset, 326 IAC 2-3.
- (e) Fugitive Emissions
 Since this type of operation is not one of the 28 listed source categories under 326 IAC 22 or 2-3 and since there are no applicable New Source Performance Standards that were
 in effect on August 7, 1980, the fugitive particulate matter (PM) and volatile organic
 compound (VOC) emissions are not counted toward determination of PSD and Emission
 Offset applicability.

Federal Rule Applicability

There are no changes to federal rules included in this Significant Permit Revision to a FESOP.

State Rule Applicability

There are no changes to state rules included in this Significant Permit Revision to a FESOP.

RJR Drying, Inc.
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East Chicago, Indiana
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Changes to the FESOP

The following changes were requested in the application for this Significant Permit Revision. Bolded language has been added, and the language with a line through it has been deleted. The Table of Contents has been modified and conditions have been renumbered to reflect these changes.

1. All references to IDEM, OAQ's mailing address have been revised as follows:

Indiana Department of Environmental Management Office of Air Quality 100 North Senate Avenue Indianapolis, Indiana 46204-2251

2. IDEM has determined that the Permittee is not required to keep records of all preventive maintenance. However, where the Permittee seeks to demonstrate that an emergency has occurred, the Permittee must provide, upon request records of preventive maintenance in order to establish that the lack of proper maintenance did not cause or contribute to the deviation. Therefore, IDEM has deleted paragraph (b) of Section B – Preventive Maintenance and has amended the Section B – Emergency Provisions condition. In addition, the telephone and facsimile numbers for the Northwest Regional Office have been updated.

B.13 Preventive Maintenance Plan [326 IAC 1-6-3] [326 IAC 2-8-4(9)] [326 IAC 2-8-5(a)(1)]

- (a) If required by specific condition(s) in Section D of this permit, the Permittee shall prepare and maintain Preventive Maintenance Plans (PMPs) within ninety (90) days after issuance of this permit, including the following information on each facility:
 - (1) Identification of the individual(s) responsible for inspecting, maintaining, and repairing emission control devices;
 - (2) A description of the items or conditions that will be inspected and the inspection schedule for said items or conditions; and
 - (3) Identification and quantification of the replacement parts that will be maintained in inventory for quick replacement.
- (b) The Permittee shall implement the PMPs, including any required record keeping as necessary to ensure that failure to implement a PMP does not cause or contribute to an exceedance of any limitation on emissions or potential to emit.
- (e) (b) A copy of the PMPs shall be submitted to IDEM, OAQ, upon request and within a reasonable time, and shall be subject to review and approval by IDEM, OAQ. IDEM, OAQ, may require the Permittee to revise its PMPs whenever lack of proper maintenance causes or is the primary contributor to an exceedance of any limitation on emissions or potential to emit. The PMPs does not require the certification by the "responsible official" as defined by 326 IAC 2-7-1(34).
- (d) (c) To the extent the Permittee is required by 40 CFR Part 60/63 to have an Operation Maintenance, and Monitoring (OMM) Plan for a unit, such Plan is deemed to satisfy the PMP requirements of 326 IAC 1-6-3 for that unit.

B.14 Emergency Provisions [326 IAC 2-8-12]

. . .

(b) An emergency, as defined in 326 IAC 2-7-1(12), constitutes an affirmative defense to an action brought for noncompliance with a technology-based emission limitation if the affirmative defense of an emergency is demonstrated through properly signed, contemporaneous operating logs or other relevant evidence that describe the following:

RJR Drying, Inc.

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(1) An emergency occurred and the Permittee can, to the extent possible, identify the causes of the emergency;

- (2) The permitted facility was at the time being properly operated;
- (3) During the period of an emergency, the Permittee took all reasonable steps to minimize levels of emissions that exceeded the emission standards or other requirements in this permit;
- (4) For each emergency lasting one (1) hour or more, the Permittee notified IDEM, OAQ, and Northwest Regional Office, within four (4) daytime business hours after the beginning of the emergency, or after the emergency was discovered or reasonably should have been discovered;

Telephone No.: 1-800-451-6027 (ask for Office of Air Quality, Compliance Section) or.

Telephone No.: 317-233-5674 (ask for Compliance Section)

Facsimile No.: 317-233-5967

Northwest Regional Office

Telephone No.: 1-888-209-8892 or 219-881-6712 757-0265

Facsimile No.: 219-881-6745 757-0267

. . .

(e) The Permittee seeking to establish the occurrence of an emergency shall make records available upon request to ensure that failure to implement a PMP did not cause or contribute to an exceedance of any limitations on emissions. However, IDEM, OAQ, may require that the Preventive Maintenance Plans required under 326 IAC 2-7-4(c)(9) be revised in response to an emergency.

. . .

3. For clarification purposes, IDEM has revised Condition B.19 as follows:

B.1921 Operational Flexibility [326 IAC 2-8-15]

- (a) The Permittee may make any change or changes at this source that are described in 326 IAC 2-8-15(b) through (d), without prior permit revision, if each of the following conditions is met:
 - (1) The changes are not modifications under any provision of Title I of the Clean Air Act:
 - (2) Any approval required by 326 IAC 2-8-11.1 has been obtained;
 - (3) The changes do not result in emissions which exceed the emissions allowable under limitations provided in this permit (whether expressed herein as a rate of emissions or in terms of total emissions);

. . .

(5) The Permittee maintains records on-site, on a rolling five (5) year basis, which document, on a rolling five (5) year basis, all such changes and emissions trading trades that are subject to 326 IAC 2-8-15(b) through (d). and makes The Permittee shall make such records available, upon reasonable request, for public review.

Such records shall consist of all information required to be submitted to IDEM, OAQ, in the notices specified in 326 IAC 2-8-15(b)(2), (c)(1), and (d).

(b) Emission Trades [326 IAC 2-8-15(c)] The Permittee may trade emissions increases and decreases in emissions in at the source, where the applicable SIP provides for such emission trades without requiring a RJR Drying, Inc.
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permit revision, subject to the constraints of Section (a) of this condition and those in 326 IAC 2-8-15(c).

. . .

- (d) Backup fuel switches specifically addressed in, and limited under, Section D of this permit shall not be considered alternative operating scenarios. Therefore, the notification requirements of part (a) of this condition do not apply.
- 4. IDEM has determined that in order to avoid duplication of requirements which are included in D sections, Condition C.10 shall be removed from the permit. The remaining conditions have been renumbered accordingly.

C.10 Operation of Equipment [326 IAC 2-8-5(a)(4)]

Except as otherwise provided by statute, rule or in this permit, all air pollution control equipment listed in this permit and used to comply with an applicable requirement shall be operated at all times that the emission unit vented to the control equipment is in operation.

5. IDEM realizes that the specifications of Condition C.15 (formerly C.17) can only be practically applied to analog units, and has therefore clarified the condition to state that the condition only applies to analog units. Upon further review, IDEM has also determined that the accuracy of the instruments is not nearly as important as whether the instrument has a range that is appropriate for the normal expected reading of the parameter. Therefore, the accuracy requirements have been removed from the condition.

C.1715 Pressure Gauge and Other Instrument Specifications [326 IAC 2-1.1-11] [326 IAC 2-8-4(3)] [326 IAC 2-8-5(1)]

- (a) Whenever a condition in this permit requires the measurement of pressure drop across any part of the unit or its control device, the gauge employed When required by any condition of this permit, an analog instrument used to measure a parameter related to the operation of an air pollution control device shall have a scale such that the expected normal maximum reading shall be no less than twenty percent (20%) of full scale and be accurate within plus or minus two percent (±2%) of full scale reading.
- (b) The Permittee may request the IDEM, OAQ approve the use of a pressure gauge or other instrument that does not meet the above specifications provided the Permittee can demonstrate an alternative pressure gauge or other instrument specification will adequately ensure compliance with permit conditions requiring the measurement of pressure drop or other parameters.
- (b) The Permittee may request that the IDEM, OAQ approve the use of an instrument that does not meet the above specifications provided the Permittee can demonstrate that an alternative instrument specification will adequately ensure compliance with permit conditions requiring the measurement of the parameters.
- 6. IDEM has reconsidered the requirement to develop and follow a Compliance Response Plan. The Permittee will still be required to take reasonable response steps when a compliance monitoring parameter is determined to be out of range or abnormal. Replacing the requirement to develop and follow a Compliance Response Plan with a requirement to take reasonable response steps will ensure that the control equipment is returned to proper operation as soon as practicable, while still allowing the Permittee the flexibility to respond to situations that were not anticipated. The Section D conditions that refer to this condition have been revised to reflect the new condition title, and the following changes have been made to the Section C condition:

C.1917 Compliance Response Plan - Preparation, Implementation, Records, and Reports Response to Excursions or Exceedances [326 IAC 2-8-4] [326 IAC 2-8-5]

The Permittee is required to prepare a Compliance Response Plan (CRP) for each compliance monitoring condition of this permit. A CRP shall be submitted to IDEM, OAQ upon request. The CRP shall be prepared within ninety (90) days after issuance of this permit by the Permittee, supplemented from time to time by the Permittee, maintained on site, and is comprised of:

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(1) Reasonable response steps that may be implemented in the event that a response step is needed pursuant to the requirements of Section D of this permit; and an expected time frame for taking reasonable response steps.

- (2) If, at any time, the Permittee takes reasonable response steps that are not set forth in the Permittee's current Compliance Response Plan and the Permittee documents such response in accordance with subsection (e) below, the Permittee shall amend its Compliance Response Plan to include such response steps
- (b) For each compliance monitoring condition of this permit, reasonable response steps shall be taken when indicated by the provisions of that compliance monitoring condition as follows:
 - (1) Reasonable response steps shall be taken as set forth in the Permittee's current Compliance Response Plan; or
 - (2) If none of the reasonable response steps listed in the Compliance Response Plan is applicable or responsive to the excursion, the Permittee shall devise and implement additional response steps as expeditiously as practical. Taking such additional response steps shall not be considered a deviation from this permit so long as the Permittee documents such response steps in accordance with this condition.
 - (3) If the Permittee determines that additional response steps would necessitate that the emissions unit or control device be shut down, and it will be ten (10) days or more until the unit or device will be shut down, then the Permittee shall promptly notify the IDEM, OAQ of the expected date of the shut down. The notification shall also include the status of the applicable compliance monitoring parameter with respect to normal, and the results of the response actions taken up to the time of notification.
 - (4) Failure to take reasonable response steps shall be considered a deviation from the permit.
- (c) The Permittee is not required to take any further response steps for any of the following reasons:
 - (1) A false reading occurs due to the malfunction of the monitoring equipment and prompt action was taken to correct the monitoring equipment.
 - (2) The Permittee has determined that the compliance monitoring parameters established in the permit conditions are technically inappropriate, has previously submitted a request for an administrative amendment to the permit, and such request has not been denied.
 - (3) An automatic measurement was taken when the process was not operating.
 - (4) The process has already returned or is returning to operating within "normal" parameters and no response steps are required.
- (d) When implementing reasonable steps in response to a compliance monitoring condition, if the Permittee determines that an exceedance of an emission limitation has occurred, the Permittee shall report such deviations pursuant to Section B-Deviations from Permit Requirements and Conditions.
- (e) The Permittee shall record all instances when response steps are taken. In the event of an emergency, the provisions of 326 IAC 2-8-12 (Emergency Provisions) requiring prompt corrective action to mitigate emissions shall prevail.

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(f) Except as otherwise provided by a rule or provided specifically in Section D, all monitoring as required in Section D shall be performed when the emission unit is operating, except for time necessary to perform quality assurance and maintenance activities.

- (a) Upon detecting an excursion or exceedance, the Permittee shall restore operation of the emissions unit (including any control device and associated capture system) to its normal or usual manner of operation as expeditiously as practicable in accordance with good air pollution control practices for minimizing emissions.
- (b) The response shall include minimizing the period of any startup, shutdown or malfunction and taking any necessary corrective actions to restore normal operation and prevent the likely recurrence of the cause of an excursion or exceedance (other than those caused by excused startup or shutdown conditions). Corrective actions may include, but are not limited to, the following:
 - (1) initial inspection and evaluation;
 - (2) recording that operations returned to normal without operator action (such as through response by a computerized distribution control system); or
 - (3) any necessary follow-up actions to return operation to within the indicator range, designated condition, or below the applicable emission limitation or standard, as applicable.
- (c) A determination of whether the Permittee has used acceptable procedures in response to an excursion or exceedance will be based on information available, which may include, but is not limited to, the following:
 - (1) monitoring results;
 - (2) review of operation and maintenance procedures and records;
 - (3) inspection of the control device, associated capture system, and the process.
- (d) Failure to take reasonable response steps shall be considered a deviation from the permit.
- (e) The Permittee shall maintain the following records:
 - (1) monitoring data;
 - (2) monitor performance data, if applicable; and
 - (3) corrective actions taken.
- 7. IDEM, OAQ has determined that once per day monitoring of visible emission notations and once per day monitoring of the control device is generally sufficient to ensure proper operation of the control device. Furthermore, the Permittee requested to revise the pressure drop for baghouse P-2, P-3, C-1 through C-5, and P-4 from '3.0 to 6.0 inches of water' to '0.5 to 6.0 inches of water' to accurately reflect the range under which the baghouse operates. This request to revise the pressure drop range was originally approved by IDEM, OAQ via second Administrative Amendment No.: 089-19557-00360 issued October 27, 2004, and agreed upon by the Compliance Inspector on March 8, 2006. Therefore, Conditions D.1.6, D.1.7, D.3.6, and D.3.7 have been revised as follows:

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D.1.6 Visible Emissions Notations

Once per shift day visible emission notations of the facilities' vents/stacks exhaust shall be performed during normal daylight operations. A trained employee shall record whether emissions are normal or abnormal.

The Compliance Response Plan for this unit shall contain troubleshooting contingency (e) and response steps for when an If abnormal emissions is are observed, the Permittee shall take reasonable response steps in accordance with Section C- Response to Excursions or Exceedances. Failure to take response steps in accordance with Section C - Compliance Response Plan - Preparation, Implementation, Records and Reports Response to Excursions or Exceedances shall be considered a deviation from this permit.

Parametric Monitoring D.1.7

Baghouse for P-2, P-3, C-1 though C-5, and P-4

The Permittee shall record the total static pressure drop across the baghouse controlling emissions from coke storage bin (P-2), coke sizing screen (P-3), coke conveyors (C-1 through C-5), and coke hopper (P-4), at least once per shift day when the facilities are in operation. When for any one reading, the pressure drop across the baghouse is outside the normal range of 3.0 0.5 and 6.0 inches of water or a range established during the latest stack test, the Permittee shall take reasonable response steps in accordance with Section C- Compliance Response Plan - Preparation, Implementation, Records, and Reports Response to Excursions or Exceedances. A pressure reading that is outside the above mentioned range is not a deviation from this permit. Failure to take response steps in accordance with Section C - Compliance Response Plan - Preparation, Implementation, Records, and Reports Response to Excursions or Exceedances, shall be considered a deviation from this permit.

(b) Baghouse for P-1

The Permittee shall record the total static pressure drop across the baghouse controlling emissions from rotary dryer (P-1), at least once per shift day when the facilities are in operation. When for any one reading, the pressure drop across the baghouse is outside the normal range of 0.5 and 6.0 inches of water or a range established during the latest stack test, the Permittee shall take reasonable response steps in accordance with Section C- Compliance Response Plan - Preparation, Implementation, Records, and Reports Response to Excursions or Exceedances. A pressure reading that is outside the above mentioned range is not a deviation from this permit. Failure to take response steps in accordance with Section C - Compliance Response Plan - Preparation, Implementation, Records, and Reports Response to Excursions or Exceedances, shall be considered a deviation from this permit.

(c) The instrument used for determining the pressure shall comply with Section C - Pressure Gauge and Other-Instruments Specifications, of this permit, shall be subject to approval by IDEM, OAQ, and shall be calibrated at least once every six (6) months.

Visible Emissions Notations D.3.6

Visible emission notations of the exhausts from the receiving hopper, the screen, and the (a) conveyor transfer point shall be performed once per shift day during normal daylight operations when exhausting to the atmosphere. A trained employee shall record whether emissions are normal or abnormal.

The Compliance Response Plan for this unit shall contain troubleshooting contingency (e) and response steps for when an If abnormal emissions is are observed, the Permittee shall take reasonable response steps in accordance with Section C- Response to **Excursions or Exceedances**. Failure to take response steps in accordance with Section C - Compliance Response Plan - Preparation, Implementation, Records and Reports Response to Excursions or Exceedances shall be considered a deviation from this permit.

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D.3.7 Record Keeping Requirements

(b) To document compliance with Condition D.3.6, the Permittee shall maintain once per shift day records of visible emission notations of the receiving hopper, the screen, and the conveyor transfer point.

8. IDEM, OAQ has determined that it is the Permittee's responsibility to include routine control device inspection requirements in the applicable preventive maintenance plan. Since the Permittee is in the best position to determine the appropriate frequency of control device inspections and the details regarding which components of the control device should be inspected, the conditions requiring control device inspections have been removed from the permit. In addition, the requirement to keep records (Condition D.1.9 formerly D.1.10) of the inspections have been removed.

D.1.8 Baghouse Inspections

An inspection shall be performed each calendar quarter of all bags controlling emissions from the rotary dryer (P-1), coke storage bin (P-2), coke sizing screen (P-3), coke conveyors (C-1 through C-5), and coke hopper (P-4). All defective bags shall be replaced.

D.1.10**9** Record Keeping Requirements

- To document compliance with Condition D.1.6, the Permittee shall maintain records of visible emission notations of the facilities' stacks exhaust once per shift day.
- (b) To document compliance with Condition D.1.7, the Permittee shall maintain per shift day records of the inlet and outlet differential static pressure drop during normal operation.
- To document compliance with Condition D.1.8, the Permittee shall maintain records of the results of the inspections.
- (dc) All records shall be maintained in accordance with Section C - General Record Keeping Requirements, of this permit.
- 9. Paragraph (a) of the Broken or Failed Dection condition D.1.8 (formerly D.1.9) has been deleted. For multi-compartment baghouses, the permit will not specify what actions the Permittee needs to take in response to a broken bag. A requirement has been added to Conditions D.1.5 and D.3.5 requiring the Permittee to notify IDEM if a broken bag is detected and the control device will not be repaired for more than ten (10) days. This notification allows IDEM to take any appropriate actions if the emission unit will continue to operate for a long period of time while the control device is not operating in optimum condition. Reference to FESOP No. 14838 was added to Condition D.1.5(a) to indicate it is federally enforceable.

Particulate Matter (PM)Control [326 IAC 2-8-5(a)(4)] D.1.5

- Pursuant to FESOP No. 089-14838-00360, issued January 13, 2003 and lin order to (a) comply with Conditions D.1.1, D.1.2 and D.1.3, the baghouses for particulate control shall be in operation and control emissions from the rotary dryer (P-1), coke storage bin (P-2), coke sizing screen (P-3), coke conveyors (C-1 through C-5), and coke hopper (P-4) at all times these facilities are in operation.
- (b) In the event that bag failure is observed in a multi-compartment baghouse, if operations will continue for ten (10) days or more after the failure is observed before the failed units will be repaired or replaced, the Permittee shall promptly notify the IDEM, OAQ of the expected date the failed units will be repaired or replaced. The notification shall also include the status of the applicable compliance monitoring parameters with respect to normal, and the results of any response actions taken up to the time of notification.

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D.3.5 PM and PM10 Control [326 IAC 2-8-5(a)(4)]

(a) Pursuant to FESOP No. 089-14838-00360, issued January 13, 2003 and lin order to comply with Conditions D.3.1, D.3.2, and D.3.3, the Permittee shall use wet suppression to control emissions of PM and PM10 from the receiving hopper, the screen (P-5), and the conveyor (C-6) at all times these emission units are in operation. The suppressant shall be applied in a manner and at a frequency sufficient to ensure compliance with Conditions D.3.1, D.3.2, and D.3.3. If weather conditions preclude the use of wet suppression, the Permittee shall perform chemical analysis on the metallurgical material to ensure it has a moisture content greater than 2.88 percent. The method for moisture content analysis shall be approved by IDEM, OAQ.

(b) In the event that bag failure is observed in a multi-compartment baghouse, if operations will continue for ten (10) days or more after the failure is observed before the failed units will be repaired or replaced, the Permittee shall promptly notify the IDEM, OAQ of the expected date the failed units will be repaired or replaced. The notification shall also include the status of the applicable compliance monitoring parameters with respect to normal, and the results of any response actions taken up to the time of notification.

D.1.98 Broken or Failed Bag Detection

In the event that bag failure has been observed:

- (a) For multi-compartment units, the affected baghouse compartments will be shut down immediately until the failed units have been repaired or replaced. Within eight (8) business hours of the determination of failure, response steps according to the timetable described in the Compliance Response Plan shall be initiated. For any failure with corresponding response steps and timetable not described in the Compliance Response Plan, response steps shall be devised within eight (8) business hours of discovery of the failure and shall include a timetable for completion. Failure to take response steps in accordance with Section C Compliance Response Plan Preparation, Implementation, Records, and Reports, shall be considered a deviation from this permit. If operations continue after bag failure is observed and it will be ten (10) days or more after the failure is observed before the failed units will be repaired or replaced, the Permittee shall promptly notify the IDEM, OAQ of the expected date the failed units will be repaired or replaced. The notification shall also include the status of the applicable compliance monitoring parameters with respect to normal, and the results of any response actions taken up to the time of notification.
- (b)(a) For a single compartment baghouses-controlling emissions from a process operated continuously, if failure is indicated by a significant drop in the baghouse's pressure readings with abnormal visible emissions or the failure is indicated by an opacity violation, or if bag failure is determined by other means, such as gas temperatures, flow rates, air infiltration, leaks, dust traces or triboflows, then a failed units and the associated process shall be shut down immediately until the failed units have has been repaired or replaced. Operations may continue only if the event qualifies as an emergency and the Permittee satisfies the requirements of the emergency provisions of this permit (Section B Emergency Provisions).
- (b) For a single compartment baghouse controlling emissions from a batch process, the feed to the process shall be shut down immediately until the failed unit has been repaired or replaced. The emissions unit shall be shut down no later than the completion of the processing of the material in the line (or emissions unit choose the most appropriate). Operations may continue only if the event qualifies as an emergency and the Permittee satisfies the requirements of the emergency provisions of this permit (Section B Emergency Provisions).

Bag failure can be indicated by a significant drop in the baghouse's pressure reading with abnormal visible emissions, by an opacity violation, or by other means such as gas temperature, flow rate, air infiltration, leaks, dust traces or triboflows.

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 A statement was added to Condition B.11 in order to clarify that the certification form may cover more than one document that is submitted.

B.11 Certification [326 IAC 2-8-3(d)] [326 IAC 2-8-4(3)(C)(i)] [326 IAC 2-8-5(1)]

- (a) Where specifically designated by this permit or required by an applicable requirement, any application form, report, or compliance certification submitted shall contain certification by an authorized individual of truth, accuracy, and completeness. This certification, shall state that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.
- (b) One (1) certification shall be included, using the attached Certification Form, with each submittal requiring certification. One (1) certification may cover multiple forms in one (1) submittal.
- (c) An authorized individual is defined at 326 IAC 2-1.1-1(1).
- 11. For clarification, additional rule citations have been added to Condition B.21.

B.2123 Inspection and Entry [326 IAC 2-8-5(a)(2)][IC 13-14-2-2][IC 13-17-3-2][IC 13-17-3-2] [IC13-30-3-1]

. . .

- (a) Enter upon the Permittee's premises where a FESOP source is located, or emissions related activity is conducted, or where records must be kept under the conditions of this permit;
- (b) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, have access to and copy, at reasonable times, any records that must be kept under the conditions of this permit;
- (c) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, inspect at reasonable times, any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under this permit;
- (d) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with this permit or applicable requirements; and
- (e) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, utilize any photographic, recording, testing, monitoring, or other equipment for the purpose of assuring compliance with this permit or applicable requirements.
- 12. Indiana was required to incorporate credible evidence provisions into state rules consistent with the SIP call published by U.S. EPA in 1997 (62 FR 8314). Indiana has incorporated the credible evidence provision in 326 IAC 1-1-6. This rule became effective March 16, 2005 and is incorporated into this permit as follows:

B.26 Credible Evidence [326 IAC 2-8-4(3)] [326 IAC 2-8-5] [62 FR 8314] [326 IAC 1-16]

For the purpose of submitting compliance certifications or establishing whether or not the Permittee has violated or is in violation of any condition of this permit, nothing in this permit shall preclude the use, including the exclusive use, of any credible evidence or information relevant to whether the Permittee would have been in compliance with the condition of this permit if the appropriate performance or compliance test or procedure had been performed.

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13. The third sentence on the Quarterly Deviation and Compliance Monitoring report form has been changed as follows to be consistent with the condition in Section B - Deviations from Permit Requirements and Conditions:

This report shall be submitted quarterly based on a calendar year. Any deviation from the requirements, the date(s) of each deviation, the probable cause of the deviation, and the response steps taken must be reported. Deviations that are required to be reported by an applicable requirement shall be reported according to the schedule stated in the applicable requirement and do not need to be included in this report. A deviation required to be reported pursuant to an applicable requirement that exists independent of the permit, shall be reported according to the schedule stated in the applicable requirement and does not need to be included in this report. Additional pages may be attached if necessary. If no deviations occurred, please specify in the box marked "No deviations occurred this reporting period".

- 14. The 326 IAC 6-3 revisions that became effective on June 12, 2002 were approved into the State Implementation Plan on September 23, 2005. These rules replace the previous version of 326 IAC 6-3 (Process Operations) that had been part of the SIP; therefore, the requirements of the previous version of 326 IAC 6-3-2 are no longer applicable to this source. Condition C.1(a) has been deleted. Since the requirements of the 326 IAC 6-3-2 that were effective June 12, 2002 were repealed as of August 10, 2005, C.1(b) has been removed. Moveover, the Permittee was subject to the provisions of 326 IAC 6-1. Therefore, Condition C.1(b) did not apply and was included in the permit in error. All Lake County PM Limitations have been placed in Article 6.8. Conditions D.1.3 and D.3.3, and Section D.2 were revised as follows:
- C.1 Particulate Emission Limitations For Processes with Process Weight Rates Less Than One Hundred (100) Pounds per Hour [40 CFR 52 Subpart P][326 IAC 6-3-2]
 - (a) Pursuant to 40 CFR 52 Subpart P, particulate matter emissions from any process not already regulated by 326 IAC 6-1) or any New Source Performance Standard, and which has a maximum process weight rate less than 100 pounds per hour shall not exceed 0.551 pounds per hour.
 - (b) Pursuant to 326 IAC 6-3-2(e)(2), particulate emissions from any process not exempt under 326 IAC 6-3-1(b) or (c) which has a maximum process weight rate less than 100 pounds per hour and the methods in 326 IAC 6-3-2(b) through (d) do not apply shall not exceed 0.551 pounds per hour. This condition is not federally enforceable.
- D.1.3 Particulate Matter [326 IAC 6-1-2 6.8-1-2]

Pursuant to 326 IAC 6-1-2 **6.8-1-2 (formerly 326 IAC 6-1-2)**, the particulate matter (PM) from the rotary dryer (P-1), coke storage bin (P-2), coke sizing screen (P-3), coke conveyors (C-1 through C-5), and coke hopper (P-4) shall be limited to 0.03 grains per dry standard cubic foot (gr/dscf).

D.3.3 Particulate Matter [326 IAC 6-1-2-6.8-1-2]

Pursuant to 326 IAC 6-1-2 **6.8-1-2 (formerly 326 IAC 6-1-2),** the particulate matter (PM) from each of the receiving hopper, the screen, and the conveyor transfer point of this coke screening station shall be limited to 0.03 grains per dry standard cubic foot (gr/dscf).

- A.4 Insignificant Activities [326 IAC 2-7-1(21)] [326 IAC 2-8-3(c)(3)(I)]
 - This stationary source also includes the following insignificant activities, as defined in 326 IAC 2-7-1(21):
 - (a) Units with emissions equal to or less than the following threshold: 5 tons per year PM or PM10: One (1) wet coke (coke with 18% moisture) receiving hopper, identified as P-0; one (1) wet coke conveyor, identified as C-0; and one (1) wet coke storage pile; sources of fugitive emissions. [326 IAC 6-1-11.16.8-10] [326 IAC 6-4] [326 IAC 6-5]
 - (b) Unpaved roads and parking lots with public access. [326 IAC 6-1-11.1-6.8-10] [326 IAC 6-4] [326 IAC 6-5]

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SECTION D.2

FACILITY OPERATION CONDITIONS

Facility Description [326 IAC 2-8-4(10)]: Insignificant Activities

- (a) Units with emissions equal to or less than the following threshold: 5 tons per year PM or PM10: One (1) wet coke (coke with 18% moisture) receiving hopper, identified as P-0; one (1) wet coke conveyor, identified as C-0; and one (1) wet coke storage pile; sources of fugitive emissions. [326 IAC 6-1-11.1 6.8-10] [326 IAC 6-4] [326 IAC 6-5]
- (b) Unpaved roads and parking lots with public access. [326 IAC 6-1-11.1 6.8-10] [326 IAC 6-4] [326 IAC 6-5]

(The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.)

D.2.1 Fugitive Particulate Matter (PM)

Pursuant to 326 IAC 6-1-11.1 6.8-10 (formerly 326 IAC 6-1-11.1) (Lake County Fugitive Particulate Matter Control Requirements), compliance with the opacity limits specified in Condition C.6 (Fugitive Dust Emissions) shall be achieved by controlling fugitive particulate matter emissions according to the Fugitive Dust Control Plan (FDCP) attached as Appendix A. If it is determined that the control procedures specified in the FDCP do not demonstrate compliance with the fugitive emission limitations, IDEM, OAQ may request that the FDCP be revised and submitted for approval.

D.2.4 Particulate Matter (PM)

Pursuant to 326 IAC 6-1-11.1 **6.8-10 (formerly 326 IAC 6-1-11.1)** (Lake County Fugitive Particulate Matter Control Requirements), opacity from the activities (as applicable) shall be determined as follows:

. . .

D.2.5 Record Keeping Requirements

Pursuant to 326 IAC 6-1-11.1 6.8-10 (formerly 326 IAC 6-1-11.1) (Lake County Fugitive Particulate Matter Control Requirements):

. .

(a) The source shall keep the following documentation to show compliance with each of its control measures and control practices:

. . .

(3) For application of physical or chemical control agents not covered by 326 IAC 6-1-11.1(B) 6.8-10, the following:

. .

D.2.6 Reporting Requirements

(a) Pursuant to 326 IAC 6-1-11.1 6.8-10 (formerly 326 IAC 6-1-11.1) (Lake County Fugitive Particulate Matter Control Requirements), a quarterly report shall be submitted, stating the following:

. . .

- 15. The Permittee requested an approval to revise the existing baghouse ID from B-3 to B-4 and stack vent ID from V.3 to V.4. The baghouse and stack specifications do not change and there are no increases in potential to emit of particulate matter from the entire source after this revision.
- A.3 Emission Units and Pollution Control Equipment Summary [326 IAC 2-8-3(c)(3)]

. . .

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> (b) One (1) Dry Coke Storage Bin, identified as P-2, constructed in 1994, with a maximum storage capacity of 3,000 tons, emissions controlled by baghouse B-34, exhausting to vent V-34.

- (c) One (1) Sizing Screen, identified as P-3, constructed in 1994, with a maximum capacity of 189,216 tons coke per year, emissions controlled by baghouse B-34, exhausting to vent V-34.
- Five (5) Coke Conveyors, identified as C-1 through C-5, constructed in 1994, with (d) maximum conveying capacities of 189,216 tons coke per year, emissions controlled by baghouse B-34, exhausting to vent V-34.
- One (1) Loadout Hopper/Bucket Conveyor, identified as P-4, constructed in 1994, with a (e) maximum storage capacity of 3,000 tons, emissions controlled by baghouse B-34, exhausting to stack V-34.

SECTION D.1

FACILITY OPERATION CONDITIONS

Facility Description [326 IAC 2-8-4(10)]:

- One (1) natural gas-fired Rotary Dryer, identified as P-1, with a capacity of 8.2 MMBtu/hr and (a) 43,200 pounds per hour, emissions controlled by baghouse B-1, exhausting to stack S-1.
- One (1) Dry Coke Storage Bin, identified as P-2, constructed in 1994, with a maximum storage (b) capacity of 3,000 tons, emissions controlled by baghouse B-34, exhausting to vent V-34.
- (c) One (1) Sizing Screen, identified as P-3, constructed in 1994, with a maximum capacity of 189,216 tons coke per year, emissions controlled by baghouse B-34, exhausting to vent V-34.
- (d) Five (5) Coke Conveyors, identified as C-1 through C-5, constructed in 1994, with maximum conveying capacities of 189,216 tons coke per year, emissions controlled by baghouse B-34, exhausting to vent V-34.
- One (1) Loadout Hopper/Bucket Conveyor, identified as P-4, constructed in 1994, with a (e) maximum storage capacity of 3,000 tons, emissions controlled by baghouse B-34, exhausting to stack V-34.

(The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.)

D.1.1 Emission Offset [326 IAC 2-3]

The PM emissions from the rotary dryer (P-1), coke storage bin (P-2), coke sizing screen (P-3), coke conveyors (C-1 through C-5), and coke hopper (P-4) shall not exceed the following pound per hour limits:

Facilities	Stack/Vent	PM Limit (lb/hr)
Rotary dryer (P-1)	S-1	3.09
Coke Storage Bin (P-2), Sizing Screen (P-3), Loadout Hopper (P-4) and Conveyors (C-1 through C-5)	V- 34	4.87 (combined)

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D.1.2 FESOP Limit [326 IAC 2-8]

The PM-10 emissions from the rotary dryer (P-1), coke storage bin (P-2), coke sizing screen (P-3), coke conveyors (C-1 through C-5), and coke hopper (P-4) shall not exceed the following pound per hour limits:

Facilities	Stack/Vent	PM-10 Limit (lb/hr)
Rotary dryer (P-1)	S-1	3.09
Coke Storage Bin (P-2), Sizing Screen (P-3), Loadout Hopper (P-4) and Conveyors (C-1 through C-5)	V- 34	4.87 (combined)

. . .

16. IDEM, OAQ has clarified Condition B.3 – Permit Term as follows:

B.3 Permit Term [326 IAC 2-8-4(2)][326 IAC 2-1.1-9.5] [IC 13-15-3-6(a)]

- (a) This permit is issued for a fixed term of five (5) years from the issuance date of this permit, as determined in accordance with IC 4-21.5-3-5(f) and IC 13-15-5-3. Subsequent revisions, modifications, or amendments of this permit do not affect the expiration date of this permit.
- (b) If IDEM, OAQ, upon receiving a timely and complete renewal permit application, fails to issue or deny the permit renewal prior to the expiration date of this permit, this existing permit shall not expire and all terms and conditions shall continue in effect, including any permit shield provided in 326 IAC 2-7-15, until the renewal permit has been issued or denied.
- 17. IDEM, OAQ has included Terms of Conditions pursuant to 326 IAC 2-1.1-9.5 as shown

B.4 Term of Conditions [326 IAC 2-1.1-9.5]

Notwithstanding the permit term of a permit to construct, a permit to operate, or a permit modification, any condition established in a permit issued pursuant to a permitting program approved in the state implementation plan shall remain in effect until:

- (a) the condition is modified in a subsequent permit action pursuant to Title I of the Clean Air Act; or
- (b) the emission unit to which the condition pertains permanently ceases operation.
- 18. IDEM, OAQ has revised Condition B.9 (formerly B.8) because the duty to supplement an application is not an ongoing requirement after the permit is issued; therefore, (a) has been removed from this condition.
- B.89 Duty to Supplement and Provide Information [326 IAC 2-8-3(f)][326 IAC 2-8-4(5) (E)] [326 IAC 2-8-5(a)(4)]
 - (a) The Permittee, upon becoming aware that any relevant facts were omitted or incorrect information was submitted in the permit application, shall promptly submit such supplementary facts or corrected information to:

Indiana Department of Environmental Management Permits Branch, Office of Air Quality 100 North Senate Avenue Indianapolis, Indiana 46204-2251

The submittal by the Permittee does require the certification by the "authorized individual" as defined by 326 IAC 2-1.1-1(1).

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> The Permittee shall furnish to IDEM, OAQ, within a reasonable time, any information that IDEM, OAQ, may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating this permit, or to determine compliance with this permit. The submittal by the Permittee does require the certification by the "authorized individual" as defined by 326 IAC 2-1.1-1(1). Upon request, the Permittee shall also furnish to IDEM, OAQ, copies of records required to be kept by this permit.

- For information furnished by the Permittee to IDEM, OAQ, the Permittee may include a claim of confidentiality in accordance with 326 IAC 17.1. When furnishing copies of requested records directly to U. S. EPA, the Permittee may assert a claim of confidentiality in accordance with 40 CFR 2, Subpart B.
- (a) The Permittee shall furnish to IDEM, OAQ, within a reasonable time, any information that IDEM, OAQ, may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating this permit, or to determine compliance with this permit. The submittal by the Permittee does require the certification by the "authorized individual" as defined by 326 IAC 2-1.1-1(1). Upon request, the Permittee shall also furnish to IDEM, OAQ, copies of records required to be kept by this permit.
- (b) For information furnished by the Permittee to IDEM, OAQ, the Permittee may include a claim of confidentiality in accordance with 326 IAC 17.1 when furnishing copies of requested records directly to U. S. EPA, the Permittee may assert a claim of confidentiality in accordance with 40 CFR 2, Subpart B.
- 19. IDEM, OAQ has removed Condition B.10 - Compliance with Permit Conditions from Section B and placed it on the front page of the permit.

Compliance with Permit Conditions [326 IAC 2-8-4(5)(A)] [326 IAC 2-8-4(5)(B)]

- The Permittee must comply with all conditions of this permit. Noncompliance with any provisions of this permit is grounds for:
 - Enforcement action:
 - Permit termination, revocation and reissuance, or modification; and
 - Denial of a permit renewal application.
- It shall not be a defense for the Permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit.
- An emergency does constitute an affirmative defense in an enforcement action provided (c) the Permittee complies with the applicable requirements set forth in Section B, **Emergency Provisions.**

FEDERALLY ENFORCEABLE STATE **OPERATING PERMIT (FESOP)** OFFICE OF AIR QUALITY

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(herein known as the Permittee) is hereby authorized to operate subject to the conditions contained herein, the source described in Section A (Source Summary) of this permit.

The Permittee must comply with all conditions of this permit. Noncompliance with any provision of this permit is grounds for enforcement action; permit termination, revocation and reissuance, or modification; and denial of a permit renewal application. It shall not be a defense for the Permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit. An emergency does constitute an affirmative defense in an enforcement action provided the Permittee complies with the applicable requirements set forth in Section B, Emergency Provisions.

This permit is issued in accordance with 326 IAC 2 and 40 CFR Part 70 Appendix A and contains the conditions and provisions specified in 326 IAC 2-8 as required by 42 U.S.C. 7401, et. seq. (Clean Air Act as amended by the 1990 Clean Air Act Amendments), 40 CFR Part 70.6, IC 13-15 and IC 13-17.

. . .

20. IDEM, OAQ has included provisions of 326 IAC 2-1.1-9.5, 326 IAC 2-8-9, and 326 IAC 2-8-3(h) as shown. Prior Permits Superseded condition was removed from Section A (Source Summary) and placed in Section B (General Conditions).

A.6 Prior Permits Superseded [326 IAC 2-1.1-9.5]

- (a) All terms and conditions of previous permits issued pursuant to permitting programs approved into the state implementation plan have been either
 - (1) incorporated as originally stated,
 - (2) revised, or
 - (3) deleted

by this permit.

(b) All previous registrations and permits are superseded by this permit.

B.15 Prior Permits Superseded [326 IAC 2-1.1-9.5]

- (a) All terms and conditions of permits established prior to and issued pursuant to permitting programs approved into the state implementation plan have been either
 - (1) incorporated as originally stated,
 - (2) revised under 326 IAC 2-7-10.5, or
 - (3) deleted under 326 IAC 2-7-10.5.
- (b) All previous registrations and permits are superseded by this permit.

B.16 Termination of Right to Operate [326 IAC 2-8-9] [326 IAC 2-8-3(h)]

The Permittee's right to operate this source terminates with the expiration of this permit unless a timely and complete renewal application is submitted at least nine (9) months prior to the date of expiration of the source's existing permit, consistent with 326 IAC 2-8-9 and 326 IAC 2-8-3(h).

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21. IDEM, OAQ has clarified the Permit Renewal condition as shown

B.1719 Permit Renewal [326 IAC 2-8-3(h)]

. . .

- (b) Timely Submittal of Permit Renewal [326 IAC 2-8-3]
- (4b) A timely renewal application is one that is:
 - (A1) Submitted at least nine (9) months prior to the date of the expiration of this permit; and
 - (B2) If the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ, on or before the date it is due.
- (2) If IDEM, OAQ upon receiving a timely and complete permit application, fails to issue or deny the permit renewal prior to the expiration date of this permit, this existing permit shall not expire and all terms and conditions shall continue in effect until the renewal permit has been issued or denied.
- (c) Right to Operate After Application for Renewal [326 IAC 2-8-9]

 If the Permittee submits a timely and complete application for renewal of this permit, the source's failure to have a permit is not a violation of 326 IAC 2-8 until IDEM, OAQ takes final action on the renewal application, except that this protection shall cease to apply if, subsequent to the completeness determination, the Permittee fails to submit by the deadline specified in writing by IDEM, OAQ, any additional information identified as being needed to process the application.
- 22. IDEM, OAQ has revised the Risk Management Plan pursuant to the provisions of 326 IAC 2-8-4 and 40 CFR 68 as shown.

C.1816 Risk Management Plan [326 IAC 2-8-4] [40 CFR 68.215]

If a regulated substance, as defined in 40 CFR 68, is present at a source in more than a threshold quantity, the Permittee must comply with the applicable requirements of 40 CFR 68. is an applicable requirement and the Permittee shall submit:

- (a) A compliance schedule for meeting the requirements of 40 CFR 68; or
- (b) As a part of the annual compliance certification submitted under 326 IAC 2-7-6(5), a certification statement that the source is in compliance with all the requirements of 40 CFR 68, including the registration and submission of a Risk Management Plan (RMP); and

All documents submitted pursuant to this condition shall include the certification by the "authorized individual" as defined by 326 IAC 2-1.1-11(1).

Conclusion

The operation of this stationary coke handling and processing source shall be subject to the conditions of this Significant Permit Revision No.: 089-22443-00360.