



Mitchell E. Daniels, Jr.  
Governor

Thomas W. Easterly  
Commissioner

100 North Senate Avenue  
Indianapolis, Indiana 46204  
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(800) 451-6027  
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TO: Interested Parties / Applicant  
DATE: March 29, 2007  
RE: Rogers Group / 027-23067-00053  
FROM: Nisha Sizemore  
Chief, Permits Branch  
Office of Air Quality

### Notice of Decision: Approval - Effective Immediately

Please be advised that on behalf of the Commissioner of the Department of Environmental Management, I have issued a decision regarding the enclosed matter. Pursuant to IC 13-15-5-3, this permit is effective immediately, unless a petition for stay of effectiveness is filed and granted according to IC 13-15-6-3, and may be revoked or modified in accordance with the provisions of IC 13-15-7-1.

If you wish to challenge this decision, IC 4-21.5-3 and IC 13-15-6-1 require that you file a petition for administrative review. This petition may include a request for stay of effectiveness and must be submitted to the Office of Environmental Adjudication, 100 North Senate Avenue, Government Center North, Room 1049, Indianapolis, IN 46204, **within eighteen (18) calendar days of the mailing of this notice**. The filing of a petition for administrative review is complete on the earliest of the following dates that apply to the filing:

- (1) the date the document is delivered to the Office of Environmental Adjudication (OEA);
- (2) the date of the postmark on the envelope containing the document, if the document is mailed to OEA by U.S. mail; or
- (3) The date on which the document is deposited with a private carrier, as shown by receipt issued by the carrier, if the document is sent to the OEA by private carrier.

The petition must include facts demonstrating that you are either the applicant, a person aggrieved or adversely affected by the decision or otherwise entitled to review by law. Please identify the permit, decision, or other order for which you seek review by permit number, name of the applicant, location, date of this notice and all of the following:

- (1) the name and address of the person making the request;
- (2) the interest of the person making the request;
- (3) identification of any persons represented by the person making the request;
- (4) the reasons, with particularity, for the request;
- (5) the issues, with particularity, proposed for considerations at any hearing; and
- (6) identification of the terms and conditions which, in the judgment of the person making the request, would be appropriate in the case in question to satisfy the requirements of the law governing documents of the type issued by the Commissioner.

If you have technical questions regarding the enclosed documents, please contact the Office of Air Quality, Permits Branch at (317) 233-0178. Callers from within Indiana may call toll-free at 1-800-451-6027, ext. 3-0178.

Enclosures  
FNPER.dot 03/23/06



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## FEDERALLY ENFORCEABLE STATE OPERATING PERMIT (FESOP) RENEWAL OFFICE OF AIR QUALITY

**Rogers Group, Inc.  
412 Clark Road  
Washington, Indiana 47501**

(herein known as the Permittee) is hereby authorized to construct and operate subject to the conditions contained herein, the source described in Section A (Source Summary) of this permit.

**The Permittee must comply with all conditions of this permit. Noncompliance with any provisions of this permit is grounds for enforcement action; permit termination, revocation and reissuance, or modification; or denial of a permit renewal application. It shall not be a defense for the Permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit. An emergency does constitute an affirmative defense in an enforcement action provided the Permittee complies with the applicable requirements set forth in Section B, Emergency Provisions.**

This permit is issued in accordance with 326 IAC 2 and 40 CFR Part 70 Appendix A and contains the conditions and provisions specified in 326 IAC 2-8 as required by 42 U.S.C. 7401, et. seq. (Clean Air Act as amended by the 1990 Clean Air Act Amendments), 40 CFR Part 70.6, IC 13-15 and IC 13-17.

Indiana statutes from IC 13 and rules from 326 IAC, quoted in conditions in this permit, are those applicable at the time the permit was issued. The issuance or possession of this permit shall not alone constitute a defense against an alleged violation of any law, regulation or standard, except for the requirement to obtain a FESOP under 326 IAC 2-8.

Operation Permit No.: F027-23067-00053	
Original signed by: Nisha Sizemore, Chief Permits Branch Office of Air Quality	Issuance Date: March 29, 2007 Expiration Date: March 29, 2012

<b>SECTION A</b>	<b>SOURCE SUMMARY .....</b>	<b>5</b>
A.1	General Information [326 IAC 2-8-3(b)]	
A.2	Emission Units and Pollution Control Equipment Summary [326 IAC 2-8-3(c)(3)]	
A.3	Insignificant Activities [326 IAC 2-7-1(21)] [326 IAC 2-8-3(c)(3)(I)]	
A.4	FESOP Applicability [326 IAC 2-8-2]	
<b>SECTION B</b>	<b>GENERAL CONDITIONS.....</b>	<b>7</b>
B.1	Definitions [326 IAC 2-8-1]	
B.2	Permit Term [326 IAC 2-8-4(2)][326 IAC 2-1.1-9.5][IC 13-15-3-6(a)]	
B.3	Term of Conditions [326 IAC 2-1.1-9.5]	
B.4	Enforceability [326 IAC 2-8-6]	
B.5	Severability [326 IAC 2-8-4(4)]	
B.6	Property Rights or Exclusive Privilege [326 IAC 2-8-4(5)(D)]	
B.7	Duty to Provide Information [326 IAC 2-8-4(5)(E)]	
B.8	Compliance Order Issuance [326 IAC 2-8-5(b)]	
B.9	Certification [326 IAC 2-8-3(d)][326 IAC 2-8-4(3)(C)(i)][326 IAC 2-8-5(1)]	
B.10	Annual Compliance Certification [326 IAC 2-8-5(a)(1)]	
B.11	Preventive Maintenance Plan [326 IAC 1-6-3][326 IAC 2-8-4(9)][326 IAC 2-8-5(a)(1)]	
B.12	Emergency Provisions [326 IAC 2-8-12]	
B.13	Prior Permits Superseded [326 IAC 2-1.1-9.5]	
B.14	Termination of Right to Operate [326 IAC 2-8-9][326 IAC 2-8-3(h)]	
B.15	Deviations from Permit Requirements and Conditions [326 IAC 2-8-4(3)(C)(ii)]	
B.16	Permit Modification, Reopening, Revocation and Reissuance, or Termination [326 IAC 2-8-4(5)(C)][326 IAC 2-8-7(a)][326 IAC 2-8-8]	
B.17	Permit Renewal [326 IAC 2-8-3(h)]	
B.18	Permit Amendment or Revision [326 IAC 2-8-10][326 IAC 2-8-11.1]	
B.19	Operational Flexibility [326 IAC 2-8-15][326 IAC 2-8-11.1]	
B.20	Source Modification Requirement [326 IAC 2-8-11.1]	
B.21	Inspection and Entry [326 IAC 2-5-5(a)(2)][IC 13-14-2-2][IC 13-17-3-2][IC 13-30-3-1]	
B.22	Transfer of Ownership or Operational Control [326 IAC 2-8-10]	
B.23	Annual Fee Payment [326 IAC 2-7-19] [326 IAC 2-8-4(6)] [326 IAC 2-8-16][326 IAC 2-1.1-7]	
B.24	Credible Evidence [326 IAC 2-8-4(3)][326 IAC 2-8-5][62 FR 8314] [326 IAC 1-1-6]	
<b>SECTION C</b>	<b>SOURCE OPERATION CONDITIONS.....</b>	<b>16</b>
	<b>Emission Limitations and Standards [326 IAC 2-8-4(1)]</b>	
C.1	Particulate Emission Limitations For Processes with Process Weight Rates Less Than One Hundred (100) Pounds per Hour [326 IAC 6-3-2]	
C.2	Overall Source Limit [326 IAC 2-8]	
C.3	Opacity [326 IAC 5-1]	
C.4	Open Burning [326 IAC 4-1] [IC 13-17-9]	
C.5	Incineration [326 IAC 4-2] [326 IAC 9-1-2]	
C.6	Fugitive Dust Emissions [326 IAC 6-4]	
C.7	Fugitive Particulate Matter Emission Limitations [326 IAC 6-5]	
C.8	Stack Height [326 IAC 1-7]	
C.9	Asbestos Abatement Projects [326 IAC 14-10] [326 IAC 18] [40 CFR 61, Subpart M]	
	<b>Testing Requirements [326 IAC 2-8-4(3)]</b>	
C.10	Performance Testing [326 IAC 3-6]	
	<b>Compliance Requirements [326 IAC 2-1.1-11]</b>	
C.11	Compliance Requirements [326 IAC 2-1.1-11]	

**Compliance Monitoring Requirements [326 IAC 2-8-4][326 IAC 2-8-5(a)(1)]**

- C.12 Compliance Monitoring [326 IAC 2-8-4(3)][326 IAC 2-8-5(a)(1)]
- C.13 Monitoring Methods [326 IAC 3] [40 CFR 60] [40 CFR 63]
- C.14 Instrument Specifications [326 IAC 2-1.1-11] [326 IAC 2-8-4(3)][326 IAC 2-8-5(1)]

**Corrective Actions and Response Steps [326 IAC 2-8-4][326 IAC 2-8-5(a)(1)]**

- C.15 Emergency Reduction Plans [326 IAC 1-5-2] [326 IAC 1-5-3]
- C.16 Risk Management Plan [326 IAC 2-8-4] [40 CFR 68]
- C.17 Response to Excursions or Exceedances [326 IAC 2-8-4] [326 IAC 2-8-5]
- C.18 Actions Related to Noncompliance Demonstrated by a Stack Test Federally Enforceable State Operating Permit

**Record Keeping and Reporting Requirements [326 IAC 2-8-4(3)]**

- C.19 General Record Keeping Requirements [326 IAC 2-8-4(3)] [326 IAC 2-8-5]
- C.20 General Reporting Requirements [326 IAC 2-8-4(3)(C)] [326 IAC 2-1.1-11]

**Stratospheric Ozone Protection**

- C.21 Compliance with 40 CFR 82 and 326 IAC 22-1

**SECTION D.1 FACILITY OPERATION CONDITIONS**

**Stationary Hot Drum Mix Asphalt Plant..... 23**

**Emission Limitations and Standards [326 IAC 2-8-4(1)]**

- D.1.1 PSD Minor Limit [326 IAC 2-2]
- D.1.2 Particulate Matter Less Than 10 Microns In Diameter (PM-10) [326 IAC 2-8-4] [326 IAC 2-2]
- D.1.3 Sulfur Dioxide (SO<sub>2</sub>) [326 IAC 7-1.1-2][326 IAC 7-2-1]
- D.1.4 Sulfur Dioxide (SO<sub>2</sub>) Emissions [326 IAC 2-8-4][326 IAC 2-2]
- D.1.5 Nitrogen Oxides (NO<sub>x</sub>) Emissions [326 IAC 2-8-4][326 IAC 2-3][326 IAC 2-2]
- D.1.6 Hydrogen Chloride (HCl) Emissions [326 IAC 2-8-4]
- D.1.7 Carbon Monoxide (CO) Emissions [326 IAC 2-8-4] [326 IAC 2-2]
- D.1.8 Preventive Maintenance Plan [326 IAC 2-8-4(9)]

**Compliance Determination Requirements**

- D.1.9 Testing Requirements [326 IAC 2-8-5(a)(1), (4)] [326 IAC 2-1.1-11][40 CFR 60.93] [326 IAC 12]
- D.1.10 Sulfur Dioxide Emissions and Sulfur Content
- D.1.11 Hydrogen Chloride Emissions and Chlorine Content
- D.1.12 Particulate Matter (PM and PM10) Control

**Compliance Monitoring Requirements [326 IAC 2-8-4] [326 IAC 2-8-5(a)(1)]**

- D.1.13 Visible Emissions Notations
- D.1.14 Parametric Monitoring
- D.1.15 Broken or Failed Bag Detection

**Record Keeping and Reporting Requirement [326 IAC 2-8-4(3)] [326 IAC 2-8-16]**

- D.1.16 Record Keeping Requirements
- D.1.17 Reporting Requirements

**New Source Performance Standards (NSPS) Requirements [326 IAC 2-8-4(1)]**

- D.1.18 General Provisions Relating to NSPS [326 IAC 12-1] [40 CFR 60, Subpart A]
- D.1.19 NSPS Requirements [40 CFR Part 60, Subpart I] [326 IAC 20-1]

**Certification Form ..... 31**  
**Emergency Occurrence Form.....32-33**  
**FESOP Quarterly Report .....34-36**  
**Quarterly Deviation and Compliance Monitoring Report Form .....37-38**  
**Attachment A..... 39**

## SECTION A SOURCE SUMMARY

This permit is based on information requested by the Indiana Department of Environmental Management (IDEM), Office of Air Quality (OAQ). The information describing the source contained in Conditions A.1 through A.3 is descriptive information and does not constitute enforceable conditions. However, the Permittee should be aware that a physical change or a change in the method of operation that may render this descriptive information obsolete or inaccurate may trigger requirements for the Permittee to obtain additional permits or seek modification of this permit pursuant to 326 IAC 2, or change other applicable requirements presented in the permit application.

### A.1 General Information [326 IAC 2-8-3(b)]

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The Permittee owns and operates a stationary hot drum mix source.

Source Address:	412 Clark Road, Washington, Indiana 47501
Mailing Address:	421 Great Circle Road, P.O. Box 25250, Nashville, Tennessee, 37228
General Source Phone:	(812) 254-0978
SIC Code:	2951
Source Location Status:	Daviess County
Source Status:	Attainment for all criteria pollutants Federally Enforceable State Operating Permit (FESOP) Minor Source, under PSD, Emission Offset Rule, and Non-attainment NSR Minor Source, Section 112 of the Clean Air Act

### A.2 Emission Units and Pollution Control Equipment Summary [326 IAC 2-8-3(c)(3)]

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This stationary source consists of the following emission units and pollution control devices:

- (a) One (1) 116 million British thermal units per hour aggregate dryer (C1) constructed in 1995, exhausting through the baghouse (CE1) and stack SV1, fired by No. 2 or No. 4 fuel oil, re-refined (waste) oil or natural gas.
- (b) One (1) drum mixer (AP1) constructed in 1995, exhausting through the baghouse (CE1) and stack SV1, capacity: 350 tons of hot mix asphalt per hour.

### A.3 Insignificant Activities [326 IAC 2-7-1(21)] [326 IAC 2-8-3(c)(3)(I)]

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This stationary source also includes the following insignificant activities, as defined in 326 IAC 2-7-1(21):

- (a) Fuel oil-fired combustion sources with heat input equal to or less than two million (2,000,000) British thermal units per hour and firing fuel containing less than five-tenths (0.5) percent sulfur by weight.
  - (i) One (1) No. 2 distillate fuel oil-fired heater for the one (1) liquid asphalt storage tank (MS2) with a heat input capacity of 1.2 million British thermal units per hour.
  - (ii) One (1) natural gas-fired heater for the two (2) hot mix storage silos with a heat input capacity of 1.5 million British thermal units per hour.
- (b) Storage tanks with capacity less than or equal to 1,000 gallons and annual throughputs less than 12,000 gallons, including one (1) No. 2 distillate fuel oil storage tank with a capacity of 550 gallons.

- (c) Vessels storing lubricating oil, hydraulic oils, machining oils, and machining fluids.
- (d) Closed loop heating and cooling systems.
- (e) Replacement or repair of electrostatic precipitators, bags in baghouses and filters in other air filtration equipment.
- (f) Paved roads and parking lots with public access.
- (g) One (1) liquid asphalt storage tank (MS2), heated by a 1.2 million British thermal units per hour oil heater (C2), capacity: 30,000 gallons.
- (h) One (1) No. 2 distillate fuel oil storage tank (MS4), capacity: 10,000 gallons.
- (i) One (1) 20,000 gallon storage tanks for fuel oil #4.
- (j) Two (2) 25,000 gallon liquid asphalt storage tanks.
- (k) Two (2) 200 ton hot mix storage silos.
- (l) Eight (8) aggregate cold feed bins with a capacity of 25 tons each.
- (m) One (1) natural gas fired heater for the two (2) hot mix storage silos with a heat input capacity of 1.5 million British thermal units per hour.

A.4 FESOP Applicability [326 IAC 2-8-2]

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This stationary source, otherwise required to have a Part 70 permit as described in 326 IAC 2-7-2(a), has applied to the Indiana Department of Environmental Management (IDEM), Office of Air Quality (OAQ) to renew a Federally Enforceable State Operating Permit (FESOP).

## **SECTION B GENERAL CONDITIONS**

### **B.1 Definitions [326 IAC 2-8-1]**

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Terms in this permit shall have the definition assigned to such terms in the referenced regulation. In the absence of definitions in the referenced regulation, the applicable definitions found in the statutes or regulations (IC 13-11, 326 IAC 1-2 and 326 IAC 2-7) shall prevail.

### **B.2 Permit Term [326 IAC 2-8-4(2)][326 IAC 2-1.1-9.5][IC 13-15-3-6(a)]**

- 
- (a) This permit, F027-23067-00053, is issued for a fixed term of five (5) years from the issuance date of this permit, as determined in accordance with IC 4-21.5-3-5(f) and IC 13-15-5-3. Subsequent revisions, modifications, or amendments of this permit do not affect the expiration date of this permit.
- (b) If IDEM, OAQ, upon receiving a timely and complete renewal permit application, fails to issue or deny the permit renewal prior to the expiration date of this permit, this existing permit shall not expire and all terms and conditions shall continue in effect, until the renewal permit has been issued or denied.

### **B.3 Term of Conditions [326 IAC 2-1.1-9.5]**

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Notwithstanding the permit term of a permit to construct, a permit to operate, or a permit modification, any condition established in a permit issued pursuant to a permitting program approved in the state implementation plan shall remain in effect until:

- (a) the condition is modified in a subsequent permit action pursuant to Title I of the Clean Air Act; or
- (b) the emission unit to which the condition pertains permanently ceases operation.

### **B.4 Enforceability [326 IAC 2-8-6]**

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Unless otherwise stated, all terms and conditions in this permit, including any provisions designed to limit the source's potential to emit, are enforceable by IDEM, the United States Environmental Protection Agency (U.S. EPA) and by citizens in accordance with the Clean Air Act.

### **B.5 Severability [326 IAC 2-8-4(4)]**

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The provisions of this permit are severable; a determination that any portion of this permit is invalid shall not affect the validity of the remainder of the permit.

### **B.6 Property Rights or Exclusive Privilege [326 IAC 2-8-4(5)(D)]**

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This permit does not convey any property rights of any sort or any exclusive privilege.

### **B.7 Duty to Provide Information [326 IAC 2-8-4(5)(E)]**

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- (a) The Permittee shall furnish to IDEM, OAQ, within a reasonable time, any information that IDEM, OAQ may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating this permit, or to determine compliance with this permit. The submittal by the Permittee does require the certification by an "authorized individual" as defined by 326 IAC 2-1.1-1(1). Upon request, the Permittee shall also furnish to IDEM, OAQ copies of records required to be kept by this permit.
- (b) For information furnished by the Permittee to IDEM, OAQ, the Permittee may include a claim of confidentiality in accordance with 326 IAC 17.1. When furnishing copies of requested records directly to U. S. EPA, the Permittee may assert a claim of confidentiality in accordance with 40 CFR 2, Subpart B.

**B.8 Compliance Order Issuance [326 IAC 2-8-5(b)]**

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IDEM, OAQ may issue a compliance order to this Permittee upon discovery that this permit is in nonconformance with an applicable requirement. The order may require immediate compliance or contain a schedule for expeditious compliance with the applicable requirement.

**B.9 Certification [326 IAC 2-8-3(d)][326 IAC 2-8-4(3)(C)(i)][326 IAC 2-8-5(1)]**

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- (a) Where specifically designated by this permit or required by an applicable requirement, any application form, report, or compliance certification submitted shall contain certification by an "authorized individual" of truth, accuracy, and completeness. This certification shall state that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.
- (b) One (1) certification shall be included, using the attached Certification Form, with each submittal requiring certification. One (1) certification may cover multiple forms in one (1) submittal.
- (c) An "authorized individual" is defined at 326 IAC 2-1.1-1(1).

**B.10 Annual Compliance Certification [326 IAC 2-8-5(a)(1)]**

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- (a) The Permittee shall annually submit a compliance certification report which addresses the status of the source's compliance with the terms and conditions contained in this permit, including emission limitations, standards, or work practices. All certifications shall cover the time period from January 1 to December 31 of the previous year, and shall be submitted no later than July 1 of each year to:

Indiana Department of Environmental Management  
Compliance Branch, Office of Air Quality  
100 North Senate Avenue  
Indianapolis, Indiana 46204-2251

- (b) The annual compliance certification report required by this permit shall be considered timely if the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ on or before the date it is due.
- (c) The annual compliance certification report shall include the following:
  - (1) The appropriate identification of each term or condition of this permit that is the basis of the certification;
  - (2) The compliance status;
  - (3) Whether compliance was continuous or intermittent;
  - (4) The methods used for determining the compliance status of the source, currently and over the reporting period consistent with 326 IAC 2-8-4(3); and
  - (5) Such other facts, as specified in Sections D of this permit, as IDEM, OAQ may require to determine the compliance status of the source.

The submittal by the Permittee does require the certification by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

B.11 Preventive Maintenance Plan [326 IAC 1-6-3][326 IAC 2-8-4(9)][326 IAC 2-8-5(a)(1)]

- (a) If required by specific condition(s) in Section D of this permit, the Permittee shall maintain and implement Preventive Maintenance Plans (PMPs) including the following information on each facility:
  - (1) Identification of the individual(s) responsible for inspecting, maintaining, and repairing emission control devices;
  - (2) A description of the items or conditions that will be inspected and the inspection schedule for said items or conditions; and
  - (3) Identification and quantification of the replacement parts that will be maintained in inventory for quick replacement.
- (b) A copy of the PMPs shall be submitted to IDEM, OAQ upon request and within a reasonable time, and shall be subject to review and approval by IDEM, OAQ. IDEM, OAQ may require the Permittee to revise its PMPs whenever lack of proper maintenance causes or is the primary contributor to an exceedance of any limitation on emissions or potential to emit. The PMPs do not require the certification by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).
- (c) To the extent the Permittee is required by 40 CFR Part 60/63 to have an Operation Maintenance, and Monitoring (OMM) Plan for a unit, such Plan is deemed to satisfy the PMP requirements of 326 IAC 1-6-3 for that unit.

B.12 Emergency Provisions [326 IAC 2-8-12]

- (a) An emergency, as defined in 326 IAC 2-7-1(12), is not an affirmative defense for an action brought for noncompliance with a federal or state health-based emission limitation except as provided in 326 IAC 2-8-12.
- (b) An emergency, as defined in 326 IAC 2-7-1(12), constitutes an affirmative defense to an action brought for noncompliance with a health-based or technology-based emission limitation if the affirmative defense of an emergency is demonstrated through properly signed, contemporaneous operating logs or other relevant evidence that describe the following:
  - (1) An emergency occurred and the Permittee can, to the extent possible, identify the causes of the emergency;
  - (2) The permitted facility was at the time being properly operated;
  - (3) During the period of an emergency, the Permittee took all reasonable steps to minimize levels of emissions that exceeded the emission standards or other requirements in this permit;
  - (4) For each emergency lasting one (1) hour or more, the Permittee notified IDEM, OAQ, and the Southwest Regional Office within four (4) daytime business hours after the beginning of the emergency, or after the emergency was discovered or reasonably should have been discovered;

Telephone Number: 1-800-451-6027 (ask for Office of Air Quality,  
Compliance Section), or  
Telephone Number: 317-233-0178 (ask for Compliance Section)  
Facsimile Number: 317-233-6865

Toll Free Telephone Number: 888-672-8323 (Southwest Regional Office)  
Telephone Number: 812-380-2305  
Facsimile Number: (812) 380-2304

- (5) For each emergency lasting one (1) hour or more, the Permittee submitted the attached Emergency Occurrence Report Form or its equivalent, either by mail or facsimile to:

Indiana Department of Environmental Management  
Compliance Branch, Office of Air Quality  
100 North Senate Avenue  
Indianapolis, Indiana 46204-2251

within two (2) working days of the time when emission limitations were exceeded due to the emergency.

The notice fulfills the requirement of 326 IAC 2-8-4(3)(C)(ii) and must contain the following:

- (A) A description of the emergency;
- (B) Any steps taken to mitigate the emissions; and
- (C) Corrective actions taken.

The notification which shall be submitted by the Permittee does not require the certification by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

- (6) The Permittee immediately took all reasonable steps to correct the emergency.
- (c) In any enforcement proceeding, the Permittee seeking to establish the occurrence of an emergency has the burden of proof.
  - (d) This emergency provision supersedes 326 IAC 1-6 (Malfunctions). This permit condition is in addition to any emergency or upset provision contained in any applicable requirement.
  - (e) The Permittee seeking to establish the occurrence of an emergency shall make records available upon request to ensure that failure to implement a PMP did not cause or contribute to an exceedance of any limitations on emissions. However, IDEM, OAQ may require that the Preventive Maintenance Plans required under 326 IAC 2-8-3(c)(6) be revised in response to an emergency.
  - (f) Failure to notify IDEM, OAQ by telephone or facsimile of an emergency lasting more than one (1) hour in accordance with (b)(4) and (5) of this condition shall constitute a violation of 326 IAC 2-8 and any other applicable rules.

- (g) Operations may continue during an emergency only if the following conditions are met:
- (1) If the emergency situation causes a deviation from a technology-based limit, the Permittee may continue to operate the affected emitting facilities during the emergency provided the Permittee immediately takes all reasonable steps to correct the emergency and minimize emissions.
  - (2) If an emergency situation causes a deviation from a health-based limit, the Permittee may not continue to operate the affected emissions facilities unless:
    - (A) The Permittee immediately takes all reasonable steps to correct the emergency situation and to minimize emissions; and
    - (B) Continued operation of the facilities is necessary to prevent imminent injury to persons, severe damage to equipment, substantial loss of capital investment, or loss of product or raw material of substantial economic value.

Any operations shall continue no longer than the minimum time required to prevent the situations identified in (g)(2)(B) of this condition.

- (h) The Permittee shall include all emergencies in the Quarterly Deviation and Compliance Monitoring Report.

**B.13 Prior Permits Superseded [326 IAC 2-1.1-9.5]**

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- (a) All terms and conditions of permits established prior to F027-23067-00053 and issued pursuant to permitting programs approved into the state implementation plan have been either:
- (1) incorporated as originally stated,
  - (2) revised, or
  - (3) deleted.
- (b) All previous registrations and permits are superseded by this permit.

**B.14 Termination of Right to Operate [326 IAC 2-8-9][326 IAC 2-8-3(h)]**

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The Permittee's right to operate this source terminates with the expiration of this permit unless a timely and complete renewal application is submitted at least nine (9) months prior to the date of expiration of the source's existing permit, consistent with 326 IAC 2-8-3(h) and 326 IAC 2-8-9.

**B.15 Deviations from Permit Requirements and Conditions [326 IAC 2-8-4(3)(C)(ii)]**

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- (a) Deviations from any permit requirements (for emergencies see Section B - Emergency Provisions), the probable cause of such deviations, and any response steps or preventive measures taken shall be reported to:

Indiana Department of Environmental Management  
Compliance Data Section, Office of Air Quality  
100 North Senate Avenue  
Indianapolis, Indiana 46204-2251

using the attached Quarterly Deviation and Compliance Monitoring Report, or its equivalent. A deviation required to be reported pursuant to an applicable requirement that exists independent of this permit, shall be reported according to the schedule stated in the applicable requirement and does not need to be included in this report.

The Quarterly Deviation and Compliance Monitoring Report does require the certification by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

- (b) A deviation is an exceedance of a permit limitation or a failure to comply with a requirement of the permit.

**B.16 Permit Modification, Reopening, Revocation and Reissuance, or Termination**  
[326 IAC 2-8-4(5)(C)][326 IAC 2-8-7(a)][326 IAC 2-8-8]

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- (a) This permit may be modified, reopened, revoked and reissued, or terminated for cause. The filing of a request by the Permittee for a Federally Enforceable State Operating Permit modification, revocation and reissuance, or termination, or of a notification of planned changes or anticipated noncompliance does not stay any condition of this permit. [326 IAC 2-8-4(5)(C)] The notification by the Permittee does require the certification by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).
- (b) This permit shall be reopened and revised under any of the circumstances listed in IC 13-15-7-2 or if IDEM, OAQ, determines any of the following:
  - (1) That this permit contains a material mistake.
  - (2) That inaccurate statements were made in establishing the emissions standards or other terms or conditions.
  - (3) That this permit must be revised or revoked to assure compliance with an applicable requirement. [326 IAC 2-8-8(a)]
- (c) Proceedings by IDEM, OAQ, to reopen and revise this permit shall follow the same procedures as apply to initial permit issuance and shall affect only those parts of this permit for which cause to reopen exists. Such reopening and revision shall be made as expeditiously as practicable. [326 IAC 2-8-8(b)]
- (d) The reopening and revision of this permit, under 326 IAC 2-8-8(a), shall not be initiated before notice of such intent is provided to the Permittee by IDEM, OAQ, at least thirty (30) days in advance of the date this permit is to be reopened, except that IDEM, OAQ, may provide a shorter time period in the case of an emergency. [326 IAC 2-8-8(c)]

**B.17 Permit Renewal [326 IAC 2-8-3(h)]**

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- (a) The application for renewal shall be submitted using the application form or forms prescribed by IDEM, OAQ, and shall include the information specified in 326 IAC 2-8-3. Such information shall be included in the application for each emission unit at this source, except those emission units included on the trivial or insignificant activities list contained in 326 IAC 2-7-1(21) and 326 IAC 2-7-1(40). The renewal application does require the certification by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

Request for renewal shall be submitted to:

Indiana Department of Environmental Management  
Permits Branch, Office of Air Quality  
100 North Senate Avenue  
Indianapolis, Indiana 46204-2251

- (b) A timely renewal application is one that is:
- (1) Submitted at least nine (9) months prior to the date of the expiration of this permit; and
  - (2) If the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ, on or before the date it is due.
- (c) If the Permittee submits a timely and complete application for renewal of this permit, the source's failure to have a permit is not a violation of 326 IAC 2-8 until IDEM, OAQ takes final action on the renewal application, except that this protection shall cease to apply if, subsequent to the completeness determination, the Permittee fails to submit by the deadline specified in writing by IDEM, OAQ any additional information identified as being needed to process the application.

B.18 Permit Amendment or Revision [326 IAC 2-8-10][326 IAC 2-8-11.1]

- (a) Permit amendments and revisions are governed by the requirements of 326 IAC 2-8-10 or 326 IAC 2-8-11.1 whenever the Permittee seeks to amend or modify this permit.
- (b) Any application requesting an amendment or modification of this permit shall be submitted to:
- Indiana Department of Environmental Management  
Permits Branch, Office of Air Quality  
100 North Senate Avenue  
Indianapolis, Indiana 46204-2251
- Any such application shall be certified by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).
- (c) The Permittee may implement administrative amendment changes addressed in the request for an administrative amendment immediately upon submittal of the request. [326 IAC 2-8-10(b)(3)]

B.19 Operational Flexibility [326 IAC 2-8-15][326 IAC 2-8-11.1]

- (a) The Permittee may make any change or changes at the source that are described in 326 IAC 2-8-15(b) through (d) without a prior permit revision, if each of the following conditions is met:
- (1) The changes are not modifications under any provision of Title I of the Clean Air Act;
  - (2) Any approval required by 326 IAC 2-8-11.1 has been obtained;
  - (3) The changes do not result in emissions which exceed the limitations provided in this permit (whether expressed herein as a rate of emissions or in terms of total emissions);

- (4) The Permittee notifies the:

Indiana Department of Environmental Management  
Permits Branch, Office of Air Quality  
100 North Senate Avenue  
Indianapolis, Indiana 46204-2251

in advance of the change by written notification at least ten (10) days in advance of the proposed change. The Permittee shall attach every such notice to the Permittee's copy of this permit; and

- (5) The Permittee maintains records on-site on a rolling five (5) year basis, which document all such changes and emission trades that are subject to 326 IAC 2-8-15(b) through (d). The Permittee shall make such records available, upon reasonable request, for public review.

Such records shall consist of all information required to be submitted to IDEM, OAQ in the notices specified in 326 IAC 2-8-15(b)(2), (c)(1), and (d).

- (b) Emission Trades [326 IAC 2-8-15(c)]  
The Permittee may trade emissions increases and decreases at the source, where the applicable SIP provides for such emission trades without requiring a permit revision, subject to the constraints of Section (a) of this condition and those in 326 IAC 2-8-15(c).
- (c) Alternative Operating Scenarios [326 IAC 2-8-15(d)]  
The Permittee may make changes at the source within the range of alternative operating scenarios that are described in the terms and conditions of this permit in accordance with 326 IAC 2-8-4(7). No prior notification of IDEM, OAQ, or U.S. EPA is required.
- (d) Backup fuel switches specifically addressed in, and limited under, Section D of this permit shall not be considered alternative operating scenarios. Therefore, the notification requirements of part (a) of this condition do not apply.

B.20 Source Modification Requirement [326 IAC 2-8-11.1]

A modification, construction, or reconstruction is governed by the requirements of 326 IAC 2 and 326 IAC 2-8-11.1.

B.21 Inspection and Entry [326 IAC 2-5-5(a)(2)][IC 13-14-2-2][IC 13-17-3-2][IC 13-30-3-1]

Upon presentation of proper identification cards, credentials, and other documents as may be required by law, and subject to the Permittee's right under all applicable laws and regulations to assert that the information collected by the agency is confidential and entitled to be treated as such, the Permittee shall allow IDEM, OAQ, U.S. EPA, or an authorized representative to perform the following:

- (a) Enter upon the Permittee's premises where a FESOP source is located, or emissions related activity is conducted, or where records must be kept under the conditions of this permit;
- (b) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, have access to and copy, at reasonable times, at any records that must be kept under the conditions of this permit;

- (c) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, inspect, at reasonable times, at any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under this permit;
- (d) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with this permit or applicable requirements; and
- (e) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, utilize any photographic, recording, testing, monitoring, or other equipment for the purpose of assuring compliance with this permit or applicable requirements.

**B.22 Transfer of Ownership or Operational Control [326 IAC 2-8-10]**

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- (a) The Permittee must comply with the requirements of 326 IAC 2-8-10 whenever the Permittee seeks to change the ownership or operational control of the source and no other change in the permit is necessary.
- (b) Any application requesting a change in the ownership or operational control of the source shall contain a written agreement containing a specific date for transfer of permit responsibility, coverage and liability between the current and new Permittee. The application shall be submitted to:  
  
Indiana Department of Environmental Management  
Permits Branch, Office of Air Quality  
100 North Senate Avenue  
Indianapolis, Indiana 46204-2251  
  
The application which shall be submitted by the Permittee does require the certification by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).
- (c) The Permittee may implement administrative amendment changes addressed in the request for an administrative amendment immediately upon submittal of the request. [326 IAC 2-8-10(b)(3)]

**B.23 Annual Fee Payment [326 IAC 2-7-19] [326 IAC 2-8-4(6)] [326 IAC 2-8-16][326 IAC 2-1.1-7]**

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- (a) The Permittee shall pay annual fees to IDEM, OAQ, within thirty (30) calendar days of receipt of a billing. Pursuant to 326 IAC 2-7-19(b), if the Permittee does not receive a bill from IDEM, OAQ, the applicable fee is due April 1 of each year.
- (b) Failure to pay may result in administrative enforcement action or revocation of this permit.
- (c) The Permittee may call the following telephone numbers: 1-800-451-6027 or 317-233-4230 (ask for OAQ, Billing, Licensing, and Training Section), to determine the appropriate permit fee.

**B.24 Credible Evidence [326 IAC 2-8-4(3)][326 IAC 2-8-5][62 FR 8314] [326 IAC 1-1-6]**

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For the purpose of submitting compliance certifications or establishing whether or not the Permittee has violated or is in violation of any condition of this permit, nothing in this permit shall preclude the use, including the exclusive use, of any credible evidence or information relevant to whether the Permittee would have been in compliance with the condition of this permit if the appropriate performance or compliance test or procedure had been performed.

## SECTION C SOURCE OPERATION CONDITIONS

Entire Source

### Emission Limitations and Standards [326 IAC 2-8-4(1)]

#### C.1 Particulate Emission Limitations For Processes with Process Weight Rates Less Than One Hundred (100) Pounds per Hour [326 IAC 6-3-2]

Pursuant to 326 IAC 6-3-2(e)(2), particulate emissions from any process not exempt under 326 IAC 6-3-1(b) or (c) which has a maximum process weight rate less than 100 pounds per hour and the methods in 326 IAC 6-3-2(b) through (d) do not apply shall not exceed 0.551 pounds per hour.

#### C.2 Overall Source Limit [326 IAC 2-8]

The purpose of this permit is to limit this source's potential to emit to less than major source levels for the purpose of Section 502(a) of the Clean Air Act.

(a) Pursuant to 326 IAC 2-8:

- (1) The potential to emit any regulated pollutant, except particulate matter (PM), from the entire source shall be limited to less than one-hundred (100) tons per twelve (12) consecutive month period. This limitation shall also render the requirements of 326 IAC 2-2 (PSD) and 326 IAC 2-3 (Emission Offset) not applicable;
- (2) The potential to emit any individual hazardous air pollutant (HAP) from the entire source shall be limited to less than ten (10) tons per twelve (12) consecutive month period; and
- (3) The potential to emit any combination of HAPs from the entire source shall be limited to less than twenty-five (25) tons per twelve (12) consecutive month period.

(b) The potential to emit particulate matter (PM) from the entire source shall be limited to less than two-hundred and fifty (250) tons per twelve (12) consecutive month period. This limitation shall make the requirements of 326 IAC 2-2 (Prevention of Significant Deterioration (PSD) not applicable.

(c) This condition shall include all emission points at this source including those that are insignificant as defined in 326 IAC 2-7-1(21). The source shall be allowed to add insignificant activities not already listed in this permit, provided the source's potential to emit does not exceed the above specified limits.

(d) Section D of this permit contains independently enforceable provisions to satisfy this requirement.

#### C.3 Opacity [326 IAC 5-1]

Pursuant to 326 IAC 5-1-2 (Opacity Limitations), except as provided in 326 IAC 5-1-3 (Temporary Alternative Opacity Limitations), opacity shall meet the following, unless otherwise stated in this permit:

- (a) Opacity shall not exceed an average of forty percent (40%) in any one (1) six (6) minute averaging period as determined in 326 IAC 5-1-4.
- (b) Opacity shall not exceed sixty percent (60%) for more than a cumulative total of fifteen (15) minutes (sixty (60) readings as measured according to 40 CFR 60, Appendix A, Method 9 or fifteen (15) one (1) minute nonoverlapping integrated averages for a continuous opacity monitor) in a six (6) hour period.

C.4 Open Burning [326 IAC 4-1] [IC 13-17-9]

The Permittee shall not open burn any material except as provided in 326 IAC 4-1-3, 326 IAC 4-1-4 or 326 IAC 4-1-6. The previous sentence notwithstanding, the Permittee may open burn in accordance with an open burning approval issued by the Commissioner under 326 IAC 4-1-4.1.

C.5 Incineration [326 IAC 4-2] [326 IAC 9-1-2]

The Permittee shall not operate an incinerator or incinerate any waste or refuse except as provided in 326 IAC 4-2 and 326 IAC 9-1-2.

C.6 Fugitive Dust Emissions [326 IAC 6-4]

The Permittee shall not allow fugitive dust to escape beyond the property line or boundaries of the property, right-of-way, or easement on which the source is located, in a manner that would violate 326 IAC 6-4 (Fugitive Dust Emissions).

C.7 Fugitive Particulate Matter Emission Limitations [326 IAC 6-5]

Pursuant to 326 IAC 6-5 (Fugitive Particulate Matter Emission Limitations), fugitive particulate matter emissions shall be controlled according to the plan submitted on December 13, 1996. The plan is included as Attachment A.

C.8 Stack Height [326 IAC 1-7]

The Permittee shall comply with the applicable provisions of 326 IAC 1-7 (Stack Height Provisions), for all exhaust stacks through which a potential (before controls) of twenty-five (25) tons per year or more of particulate matter or sulfur dioxide is emitted.

C.9 Asbestos Abatement Projects [326 IAC 14-10] [326 IAC 18] [40 CFR 61, Subpart M]

- (a) Notification requirements apply to each owner or operator. If the combined amount of regulated asbestos containing material (RACM) to be stripped, removed or disturbed is at least 260 linear feet on pipes or 160 square feet on other facility components, or at least thirty-five (35) cubic feet on all facility components, then the notification requirements of 326 IAC 14-10-3 are mandatory. All demolition projects require notification whether or not asbestos is present.
- (b) The Permittee shall ensure that a written notification is sent on a form provided by the Commissioner at least ten (10) working days before asbestos stripping or removal work or before demolition begins, per 326 IAC 14-10-3, and shall update such notice as necessary, including, but not limited to the following:
  - (1) When the amount of affected asbestos containing material increases or decreases by at least twenty percent (20%); or
  - (2) If there is a change in the following:
    - (A) Asbestos removal or demolition start date;
    - (B) Removal or demolition contractor; or
    - (C) Waste disposal site.

- (c) The Permittee shall ensure that the notice is postmarked or delivered according to the guidelines set forth in 326 IAC 14-10-3(2).
- (d) The notice to be submitted shall include the information enumerated in 326 IAC 14-10-3(3).

All required notifications shall be submitted to:

Indiana Department of Environmental Management  
Asbestos Section, Office of Air Quality  
100 North Senate Avenue  
Indianapolis, Indiana 46204-2251

The notice shall include a signed certification from the owner or operator that the information provided in this notification is correct and that only Indiana licensed workers and project supervisors will be used to implement the asbestos removal project. The notifications do not require a certification by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

- (e) **Procedures for Asbestos Emission Control**  
The Permittee shall comply with the applicable emission control procedures in 326 IAC 14-10-4 and 40 CFR 61.145(c). Per 326 IAC 14-10-1, emission control requirements are applicable for any removal or disturbance of RACM greater than three (3) linear feet on pipes or three (3) square feet on any other facility components or a total of at least 0.75 cubic feet on all facility components.
- (f) **Demolition and Renovation**  
The Permittee shall thoroughly inspect the affected facility or part of the facility where the demolition or renovation will occur for the presence of asbestos pursuant to 40 CFR 61.145(a).
- (g) **Indiana Accredited Asbestos Inspector**  
The Permittee shall comply with 326 IAC 14-10-1(a) that requires the owner or operator, prior to a renovation/demolition, to use an Indiana Accredited Asbestos Inspector to thoroughly inspect the affected portion of the facility for the presence of asbestos.

### **Testing Requirements [326 IAC 2-8-4(3)]**

#### **C.10 Performance Testing [326 IAC 3-6]**

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- (a) All testing shall be performed according to the provisions of 326 IAC 3-6 (Source Sampling Procedures), except as provided elsewhere in this permit, utilizing any applicable procedures and analysis methods specified in 40 CFR 51, 40 CFR 60, 40 CFR 61, 40 CFR 63, 40 CFR 75, or other procedures approved by IDEM, OAQ.

A test protocol, except as provided elsewhere in this permit, shall be submitted to:

Indiana Department of Environmental Management  
Compliance Data Section, Office of Air Quality  
100 North Senate Avenue  
Indianapolis, Indiana 46204-2251

no later than thirty-five (35) days prior to the intended test date. The protocol submitted by the Permittee does not require certification by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

- (b) The Permittee shall notify IDEM, OAQ of the actual test date at least fourteen (14) days prior to the actual test date. The notification submitted by the Permittee does not require certification by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).
- (c) Pursuant to 326 IAC 3-6-4(b), all test reports must be received by IDEM, OAQ not later than forty-five (45) days after the completion of the testing. An extension may be granted by IDEM, OAQ, if the Permittee submits to IDEM, OAQ, a reasonable written explanation not later than five (5) days prior to the end of the initial forty-five (45) day period.

### **Compliance Requirements [326 IAC 2-1.1-11]**

#### **C.11 Compliance Requirements [326 IAC 2-1.1-11]**

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The commissioner may require stack testing, monitoring, or reporting at any time to assure compliance with all applicable requirements by issuing an order under 326 IAC 2-1.1-11. Any monitoring or testing shall be performed in accordance with 326 IAC 3 or other methods approved by the commissioner or the U. S. EPA.

### **Compliance Monitoring Requirements [326 IAC 2-8-4][326 IAC 2-8-5(a)(1)]**

#### **C.12 Compliance Monitoring [326 IAC 2-8-4(3)][326 IAC 2-8-5(a)(1)]**

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Unless otherwise specified in this permit, all monitoring and record keeping requirements not already legally required shall be implemented within ninety (90) days of permit issuance. If required by Section D, the Permittee shall be responsible for installing any necessary equipment and initiating any required monitoring related to that equipment. If due to circumstances beyond its control, that equipment cannot be installed and operated within ninety (90) days, the Permittee may extend the compliance schedule related to the equipment for an additional ninety (90) days provided the Permittee notifies:

Indiana Department of Environmental Management  
Compliance Branch, Office of Air Quality  
100 North Senate Avenue  
Indianapolis, Indiana 46204-2251

in writing, prior to the end of the initial ninety (90) day compliance schedule, with full justification of the reasons for the inability to meet this date.

The notification which shall be submitted by the Permittee does require the certification by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

Unless otherwise specified in the approval for the new emission unit(s), compliance monitoring for new emission units or emission units added through a permit revision shall be implemented when operation begins.

#### **C.13 Monitoring Methods [326 IAC 3] [40 CFR 60] [40 CFR 63]**

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Any monitoring or testing required by Section D of this permit shall be performed according to the provisions of 326 IAC 3, 40 CFR 60, Appendix A, 40 CFR 60 Appendix B, 40 CFR 63, or other approved methods as specified in this permit.

#### **C.14 Instrument Specifications [326 IAC 2-1.1-11] [326 IAC 2-8-4(3)][326 IAC 2-8-5(1)]**

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- (a) When required by any condition of this permit, an analog instrument used to measure a parameter related to the operation of an air pollution control device shall have a scale such that the expected maximum reading for the normal range shall be no less than twenty percent (20%) of full scale.

- (b) The Permittee may request that the IDEM, OAQ approve the use of an instrument that does not meet the above specifications provided the Permittee can demonstrate that an alternative instrument specification will adequately ensure compliance with permit conditions requiring the measurement of the parameters.

**Corrective Actions and Response Steps [326 IAC 2-8-4][326 IAC 2-8-5(a)(1)]**

**C.15 Emergency Reduction Plans [326 IAC 1-5-2] [326 IAC 1-5-3]**

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Pursuant to 326 IAC 1-5-2 (Emergency Reduction Plans; Submission):

- (a) The Permittee prepared and submitted written emergency reduction plans (ERPs) consistent with safe operating procedures on June 26, 2006.
- (b) Upon direct notification by IDEM, OAQ that a specific air pollution episode level is in effect, the Permittee shall immediately put into effect the actions stipulated in the approved ERP for the appropriate episode level.  
[326 IAC 1-5-3]

**C.16 Risk Management Plan [326 IAC 2-8-4] [40 CFR 68]**

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If a regulated substance, as defined in 40 CFR 68, is present at a source in more than a threshold quantity, the Permittee must comply with the applicable requirements of 40 CFR 68.

**C.17 Response to Excursions or Exceedances [326 IAC 2-8-4] [326 IAC 2-8-5]**

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- (a) Upon detecting an excursion or exceedance, the Permittee shall restore operation of the emissions unit (including any control device and associated capture system) to its normal or usual manner of operation as expeditiously as practicable in accordance with good air pollution control practices for minimizing emissions.
- (b) The response shall include minimizing the period of any startup, shutdown or malfunction and taking any necessary corrective actions to restore normal operation and prevent the likely recurrence of the cause of an excursion or exceedance (other than those caused by excused startup or shutdown conditions). Corrective actions may include, but are not limited to, the following:
  - (1) initial inspection and evaluation
  - (2) recording that operations returned to normal without operator action (such as through response by a computerized distribution control system); or
  - (3) any necessary follow-up actions to return operation to within the indicator range, designated condition, or below the applicable emission limitation or standard, as applicable.
- (c) A determination of whether the Permittee has used acceptable procedures in response to an excursion or exceedance will be based on information available, which may include, but is not limited to, the following:
  - (1) monitoring results;
  - (2) review of operation and maintenance procedures and records;
  - (3) inspection of the control device, associated capture system, and the process.
- (d) Failure to take reasonable response steps shall be considered a deviation from the permit.

- (e) The Permittee shall maintain the following records:
  - (1) monitoring data;
  - (2) monitor performance data, if applicable; and
  - (3) corrective actions taken.

**C.18 Actions Related to Noncompliance Demonstrated by a Stack Test Federally Enforceable State Operating Permit**

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- (a) When the results of a stack test performed in conformance with Section C - Performance Testing, of this permit exceed the level specified in any condition of this permit, the Permittee shall take appropriate response actions. The Permittee shall submit a description of these response actions to IDEM, OAQ, within thirty (30) days of receipt of the test results. The Permittee shall take appropriate action to minimize excess emissions from the affected facility while the response actions are being implemented.
- (b) A retest to demonstrate compliance shall be performed within one hundred twenty (120) days of receipt of the original test results. Should the Permittee demonstrate to IDEM, OAQ that retesting in one-hundred and twenty (120) days is not practicable, IDEM, OAQ may extend the retesting deadline.
- (c) IDEM, OAQ reserves the authority to take any actions allowed under law in response to noncompliant stack tests.

The response action documents submitted pursuant to this condition do require the certification by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

**Record Keeping and Reporting Requirements [326 IAC 2-8-4(3)]**

**C.19 General Record Keeping Requirements [326 IAC 2-8-4(3)] [326 IAC 2-8-5]**

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- (a) Records of all required monitoring data, reports and support information required by this permit shall be retained for a period of at least five (5) years from the date of monitoring sample, measurement, report, or application. These records shall be physically present or electronically accessible at the source location for a minimum of three (3) years. The records may be stored elsewhere for the remaining two (2) years as long as they are available upon request. If the Commissioner makes a request for records to the Permittee, the Permittee shall furnish the records to the Commissioner within a reasonable time.
- (b) Unless otherwise specified in this permit, all record keeping requirements not already legally required shall be implemented within ninety (90) days of permit issuance.

**C.20 General Reporting Requirements [326 IAC 2-8-4(3)(C)] [326 IAC 2-1.1-11]**

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- (a) The Permittee shall submit the attached Quarterly Deviation and Compliance Monitoring Report or its equivalent. Any deviation from permit requirements, the date(s) of each deviation, the cause of the deviation, and the response steps taken must be reported. This report shall be submitted within thirty (30) days of the end of the reporting period. The Quarterly Deviation and Compliance Monitoring Report shall include the certification by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).
- (b) The report required in (a) of this condition and reports required by conditions in Section D of this permit shall be submitted to:

Indiana Department of Environmental Management  
Compliance Data Section, Office of Air Quality  
100 North Senate Avenue  
Indianapolis, Indiana 46204-2251

- (c) Unless otherwise specified in this permit, any notice, report, or other submission required by this permit shall be considered timely if the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ, on or before the date it is due.
- (d) Unless otherwise specified in this permit, all reports required in Section D of this permit shall be submitted within thirty (30) days of the end of the reporting period. All reports do require the certification by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).
- (e) Reporting periods are based on calendar years, unless otherwise specified in this permit. For the purpose of this permit "calendar year" means the twelve (12) month period from January 1 to December 31 inclusive.
- (f) The Permittee shall make the information required to be documented and maintained in accordance with (c) in Section C- General Record Keeping Requirements available for review upon a request for inspection by IDEM, OAQ. The general public may request this information from the IDEM, OAQ under 326 IAC 17.1.

### **Stratospheric Ozone Protection**

#### **C.21 Compliance with 40 CFR 82 and 326 IAC 22-1**

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Pursuant to 40 CFR 82 (Protection of Stratospheric Ozone), Subpart F, except as provided for motor vehicle air conditioners in Subpart B, the Permittee shall comply with the standards for recycling and emissions reduction:

- (a) Persons opening appliances for maintenance, service, repair, or disposal must comply with the required practices pursuant to 40 CFR 82.156.
- (b) Equipment used during the maintenance, service, repair, or disposal of appliances must comply with the standards for recycling and recovery equipment pursuant to 40 CFR 82.158.
- (c) Persons performing maintenance, service, repair, or disposal of appliances must be certified by an approved technician certification program pursuant to 40 CFR 82.161.

## SECTION D.1

## FACILITY OPERATION CONDITIONS

### Facility Description [326 IAC 2-8-4(10)]:

- (a) One (1) 116 million British thermal units per hour aggregate dryer (C1) constructed in 1995, exhausting through the baghouse (CE1) and stack SV1, fired by No. 2 or No. 4 fuel oil, re-refined (waste) oil or natural gas.
- (b) One (1) drum mixer (AP1) constructed in 1995, exhausting through the baghouse (CE1) and stack SV1, capacity: 350 tons of hot mix asphalt per hour.

(The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.)

### Emission Limitations and Standards [326 IAC 2-8-4(1)]

#### D.1.1 PSD Minor Limit [326 IAC 2-2]

Particulate matter emissions from the aggregate dryer (C1) and drum mixer (AP1) combined shall not exceed 0.066 pounds of PM per ton of asphalt produced.

This limits total source-wide PM emissions to less than 250 tons per year. Therefore, compliance with this limit will render 326 IAC 2-2 (Prevention of Significant Deterioration (PSD)) not applicable.

#### D.1.2 Particulate Matter Less Than 10 Microns In Diameter (PM-10) [326 IAC 2-8-4][326 IAC 2-2]

Pursuant to 326 IAC 2-8-4, particulate matter less than 10 microns in diameter emissions from the aggregate dryer (C1) and drum mixer (AP1) combined shall not exceed 0.128 pounds of PM-10 per ton of asphalt produced. This limits the entire source-wide emissions of PM-10 to less than 100 tons per year. Compliance with this limit will satisfy 326 IAC 2-8-4 (FESOP). Therefore, the Part 70 rules (326 IAC 2-7) do not apply. This limit will also render 326 IAC 2-2 (Prevention of Significant Deterioration (PSD)) not applicable.

#### D.1.3 Sulfur Dioxide (SO<sub>2</sub>) [326 IAC 7-1.1-2][326 IAC 7-2-1]

- (a) Pursuant to 326 IAC 7-1.1 (Sulfur Dioxide Emission Limitations), sulfur dioxide emissions from the 116 MMBtu per hour burner for the aggregate dryer shall be limited to 0.5 pounds per million Btu heat input or a sulfur content of less than or equal to 0.4 percent (%) when using No. 2 distillate fuel oil.
- (b) Pursuant to 326 IAC 7-1.1 (Sulfur Dioxide Emission Limitations), sulfur dioxide emissions from the 116 MMBtu per hour burner for the aggregate dryer shall be limited to 1.6 pounds per million Btu heat input or a sulfur content of less than or equal to 1.6% when using No. 4 fuel oil. In accordance with limits requested by the source, the source is able to comply with this rule by using No. 4 fuel oil with a sulfur content of 0.5% or less.
- (c) Pursuant to 326 IAC 7-1.1 (Sulfur Dioxide Emission Limitations), sulfur dioxide emissions from the 116 MMBtu per hour burner for the aggregate dryer shall be limited to 1.6 pounds per million Btu heat input or a sulfur content of less than or equal to 1.5% when using residual or waste oil. In accordance with limits requested by the source, the source is able to comply with this rule by using waste oil with a sulfur content of 0.5% or less.
- (d) Pursuant to 326 IAC 7-2-1, compliance shall be demonstrated on a calendar month average.

#### D.1.4 Sulfur Dioxide (SO<sub>2</sub>) Emissions [326 IAC 2-8-4][326 IAC 2-2]

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Pursuant to 326 IAC 2-8-4(1), the following limits shall apply:

- (a) the sulfur content of the waste oil used in the 116 MMBtu per hour burner for the aggregate dryer shall not exceed 0.5%.
- (b) the combined usage of waste oil and waste oil equivalents in the 116 MMBtu per hour burner for the aggregate dryer shall be limited to 2,645,728 U.S. gallons per twelve (12) consecutive month period, with compliance determined at the end of each month.
- (c) For purposes of determining compliance, the following shall apply:
  - (1) every 1,000 gallons of No. 4 fuel oil burned in the aggregate dryer burner shall be equivalent to 1,020.4 gallons of waste oil based on SO<sub>2</sub> emissions and a maximum No. 4 fuel oil sulfur content of 0.5%;
  - (2) every 1,000 gallons of No. 2 fuel oil burned in the aggregate dryer burner shall be equivalent to 854.4 gallons of waste oil fuel oil based on SO<sub>2</sub> emissions and a maximum No. 2 fuel oil sulfur content of 0.4%;
  - (3) every 1 million cubic feet of natural gas burned in the aggregate dryer burner shall be equivalent to 8.2 gallons of waste oil based on SO<sub>2</sub> emissions.

This limits the entire source-wide emissions of SO<sub>2</sub> to less than 100 tons per year. Therefore, the requirements of 326 IAC 2-7 and 326 IAC 2-2 (PSD) will not apply.

#### D.1.5 Nitrogen Oxides (NO<sub>x</sub>) Emissions [326 IAC 2-8-4][326 IAC 2-3][326 IAC 2-2]

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- (a) Pursuant to 326 IAC 2-8-4(1), the combined usage of No. 4 fuel oil and No. 4 fuel oil equivalents in the 116 MMBtu per hour burner for the aggregate dryer shall be limited to 4,191,155 U.S. gallons per twelve (12) consecutive month period, with compliance determined at the end of each month, so that source-wide NO<sub>x</sub> emissions are limited to less than 100 tons per year.
- (b) For purposes of determining compliance, the following shall apply:
  - (1) every 1,000 gallons of waste oil burned in the aggregate dryer burner shall be equivalent to 404.3 gallons of No. 4 fuel oil;
  - (2) every 1,000 gallons of No. 2 fuel oil burned in the aggregate dryer burner shall be equivalent to 510.6 gallons of No. 4 fuel oil;
  - (3) every 1 million cubic feet of natural gas burned in the aggregate dryer burner shall be equivalent to 4,042.6 gallons of No. 4 fuel oil.

This limits the entire source-wide emissions of NO<sub>x</sub> to less than 100 tons per year. Therefore, the requirements of 326 IAC 2-7, 326 IAC 2-2 (PSD) and 326 IAC 2-3 (Emission Offset) will not apply.

#### D.1.6 Hydrogen Chloride (HCl) Emissions [326 IAC 2-8-4]

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Pursuant to 326 IAC 2-8-4(1), the following limits shall apply to the aggregate dryer:

- (a) The chlorine content of the waste oil used in the 116 MMBtu per hour burner for the aggregate dryer shall not exceed four hundredths of a percent (0.04%) by weight.
- (b) The usage of waste oil in the 116 MMBtu per hour burner for the aggregate dryer shall be limited to 2,645,728 U.S. gallons per twelve (12) consecutive month period, with compliance determined at the end of each month.

- (c) The HCl emissions from the 116 MMBtu per hour burner and for the aggregate dryer shall be limited to less than 2.64 pounds of HCl per 1,000 gallons of waste oil burned, based on a chlorine content limit of 0.04% by weight.

These limits are required to limit the source-wide emissions of HCl to less than 10 tons per year. Compliance with these limits will also limit source-wide emissions of combined HAPs to less than 25 tons per year. Therefore, compliance with these limits renders 326 IAC 2-7 (Part 70) not applicable.

D.1.7 Carbon Monoxide (CO) Emissions [326 IAC 2-8-4] [326 IAC 2-2]

The annual asphalt produced in the drum mixer shall be limited to 1,427,880 tons per twelve (12) consecutive month period, with compliance determined at the end of each month. The CO emissions shall be limited to 0.13 pounds of CO per ton of asphalt produced.

This limit is required to limit the source-wide emissions of CO to less than 100 tons per year. Therefore, the requirements of 326 IAC 2-7 (Part 70) and 326 IAC 2-2 (PSD) are not applicable.

D.1.8 Preventive Maintenance Plan [326 IAC 2-8-4(9)]

A Preventive Maintenance Plan, in accordance with Section B - Preventive Maintenance Plan, of this permit, is required for aggregate dryer and drum mixer and any control devices.

**Compliance Determination Requirements**

D.1.9 Testing Requirements [326 IAC 2-8-5(a)(1), (4)][326 IAC 2-1.1-11][40 CFR 60.93][326 IAC 12]

- (a) In order to demonstrate compliance with Conditions D.1.1 and D.1.19, the Permittee shall perform PM and PM<sub>10</sub> testing for the aggregate dryer (C1) and drum mixer (AP1) stack utilizing methods as approved by the Commissioner. This test shall be performed within five (5) years of the date of the last valid compliance demonstration. This test shall be repeated at least once every five (5) years from the date of this valid compliance demonstration. PM<sub>10</sub> includes filterable and condensable PM<sub>10</sub>. Testing shall be conducted in accordance with Section C- Performance Testing.
- (b) Pursuant to 40 CFR 60.93, compliance with the PM standards in 40 CFR 60.92 shall be determined by using Method 5 to determine particulate concentration and Method 9 to determine opacity. When determining the particulate concentration, the sampling time and sampling volume for each run shall be at least 60 minutes and 0.90 dry standard cubic meters (31.8 dry standard cubic feet).

D.1.10 Sulfur Dioxide Emissions and Sulfur Content

Compliance shall be determined utilizing one of the following options.

- (a) Pursuant to 326 IAC 3-7-4, the Permittee shall demonstrate that the sulfur dioxide emissions do not exceed five-tenths (0.5) pounds per million British thermal unit heat input when operating on No. 2 distillate oil, and one and six-tenths (1.6) pounds per million British thermal unit heat input when operating on re-refined (waste) oil or No. 4 fuel oil by:
- (1) Providing vendor analysis of fuel delivered, if accompanied by a vendor certification; or
  - (2) Analyzing the oil sample to determine the sulfur content of the oil via the procedures in 40 CFR 60, Appendix A, Method 19.
    - (A) Oil samples may be collected from the fuel tank immediately after the fuel tank is filled and before any oil is combusted; and

- (B) If a partially empty fuel tank is refilled, a new sample and analysis would be required upon filling.
- (b) Compliance may also be determined by conducting a stack test for sulfur dioxide emissions from the aggregate dryer (C1) and drum mixer (AP1) using 40 CFR 60, Appendix A, Method 6 in accordance with the procedures in 326 IAC 3-6.
- (c) In order to demonstrate compliance with Conditions D.1.3 and D.1.4, the Permittee shall demonstrate that the weight percent of sulfur dioxide in the fuels used does not exceed one half of a percent (0.5%) by weight when operating on No. 4 fuel oil, four-tenths of a percent (0.4%) by weight when operating on No. 2 distillate oil, and one half of a percent (0.5%) by weight when operating on reused (waste) oil, using the methods described in (a) of this condition.

A determination of noncompliance pursuant to any of the methods specified in (a) or (b) above shall not be refuted by evidence of compliance pursuant to the other method.

#### D.1.11 Hydrogen Chloride Emissions and Chlorine Content

The Permittee shall demonstrate that the chlorine content of the fuel used does not exceed four hundredths of a percent (0.04%) by weight when operating on waste oil, by providing vendor analysis of fuel delivered accompanied by a vendor certification.

#### D.1.12 Particulate Matter (PM and PM10) Control

- (a) In order to comply with Conditions D.1.1 and D.1.19, the baghouse for particulate control shall be in operation and control emissions from the aggregate dryer (C1) and drum mixer (AP1) at all times that the aggregate dryer (C1) and drum mixer (AP1) are in operation.
- (b) In the event that bag failure is observed in a multi-compartment baghouse, if operations will continue for ten (10) days or more after the failure is observed before the failed units will be repaired or replaced, the Permittee shall promptly notify the IDEM, OAQ of the expected date the failed units will be repaired or replaced. The notification shall also include the status of the applicable compliance monitoring parameters with respect to normal, and the results of any response actions taken up to the time of notification.

### **Compliance Monitoring Requirements [326 IAC 2-8-4] [326 IAC 2-8-5(a)(1)]**

#### D.1.13 Visible Emissions Notations

- (a) Daily visible emission notations of the conveyors, material transfer points, and aggregate dryer/mixer stack exhaust (SV1) shall be performed during normal daylight operations when exhausting to the atmosphere. A trained employee shall record whether emissions are normal or abnormal.
- (b) For processes operated continuously, "normal" means those conditions prevailing, or expected to prevail, eighty percent (80%) of the time the process is in operation, not counting startup or shut down time.
- (c) In the case of batch or discontinuous operations, readings shall be taken during that part of the operation that would normally be expected to cause the greatest emissions.
- (d) A trained employee is an employee who has worked at the plant at least one (1) month and has been trained in the appearance and characteristics of normal visible emissions for that specific process.

- (e) If abnormal emissions are observed, the Permittee shall take reasonable response steps in accordance with Section C- Response to Excursions or Exceedances. Failure to take response steps in accordance with Section C - Response to Excursions or Exceedances shall be considered a deviation from this permit.

#### D.1.14 Parametric Monitoring

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The Permittee shall record the pressure drop across the baghouse used in conjunction with the aggregate dryer (C1) and drum mixer (AP1), at least daily when the process is in operation when venting to the atmosphere. When for any one reading, the pressure drop across the baghouse is outside the normal range of 2.0 and 6.0 inches of water or a range established during the latest stack test, the Permittee shall take reasonable response steps in accordance with Section C- Response to Excursions or Exceedances. A pressure reading that is outside the above mentioned range is not a deviation from this permit. Failure to take response steps in accordance with Section C - Response to Excursions or Exceedances, shall be considered a deviation from this permit.

The instrument used for determining the pressure shall comply with Section C - Instrument Specifications, of this permit, shall be subject to approval by IDEM, OAQ, and shall be calibrated at least once every six (6) months.

#### D.1.15 Broken or Failed Bag Detection

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- (a) For a single compartment baghouse controlling emissions from a process operated continuously, a failed unit and the associated process shall be shut down immediately until the failed unit has been repaired or replaced. Operations may continue only if the event qualifies as an emergency and the Permittee satisfies the requirements of the emergency provisions of this permit (Section B - Emergency Provisions).
- (b) For a single compartment baghouse controlling emissions from a batch process, the feed to the process shall be shut down immediately until the failed unit has been repaired or replaced. The emissions unit shall be shut down no later than the completion of the processing of the material in the emission unit. Operations may continue only if the event qualifies as an emergency and the Permittee satisfies the requirements of the emergency provisions of this permit (Section B - Emergency Provisions).

Bag failure can be indicated by a significant drop in the baghouse pressure reading with abnormal visible emissions, by an opacity violation, or by other means such as gas temperature, flow rate, air infiltration, leaks, dust traces or triboflows.

### **Record Keeping and Reporting Requirement [326 IAC 2-8-4(3)] [326 IAC 2-8-16]**

#### D.1.16 Record Keeping Requirements

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- (a) To document compliance with Conditions D.1.4 and D.1.5, the Permittee shall maintain records in accordance with (1) through (7) below. Records maintained for (1) through (7) below shall be complete and sufficient to establish compliance with the SO<sub>2</sub> and NO<sub>x</sub> emission limits established in Conditions D.1.4 and D.1.5.
  - (1) Calendar dates covered in the compliance determination period;
  - (2) Actual waste oil and waste oil equivalent usage per month since last compliance determination period and equivalent SO<sub>2</sub> emissions;
  - (3) Actual No. 4 fuel oil and No. 4 fuel oil equivalent usage per month since last compliance determination period and equivalent NO<sub>x</sub> emissions;

- (4) A certification, signed by the owner or operator, that the records of the fuel supplier certifications represent all of the fuel combusted during the period; and

If the fuel supplier certification is used to demonstrate compliance the following, as a minimum shall be maintained:

- (5) Fuel supplier certifications;
- (6) The name of the fuel supplier; and
- (7) A statement from the fuel supplier that certifies the sulfur content of the fuel oil.

The Permittee shall retain records of all recording/monitoring data and support information for a period of five (5) years, or longer if specified elsewhere in this permit, from the date of the monitoring sample, measurement, or report. Support information includes all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation, and copies of all reports required by this permit.

- (b) To document compliance with Condition D.1.6, the Permittee shall maintain records in accordance with (1) through (5) below. Records maintained for (1) through (5) below shall be complete and sufficient to establish compliance with the HCl emission limits established in Condition D.1.6.
  - (1) Fuel supplier certifications;
  - (2) The name of the fuel supplier;
  - (3) A statement from the fuel supplier that certifies the chlorine content of the fuel oil;
  - (4) Calendar dates covered in the compliance determination period; and
  - (5) Actual waste oil usage per month since last compliance determination period.
- (c) The Permittee shall maintain records of the monthly asphalt production rate that are sufficient to verify compliance with Condition D.1.7. Records shall be maintained for a period of five (5) years and shall be made available upon request by IDEM, OAQ.
- (d) The Permittee shall maintain records sufficient to verify compliance with the procedures specified in Condition D.1.10. Records shall be maintained for a period of five (5) years and shall be made available upon request by IDEM, OAQ.
- (e) To document compliance with Condition D.1.13, the Permittee shall maintain daily records of visible emission notations of the aggregate dryer and drum mixer stack exhaust (SV1).
- (f) To document compliance with Condition D.1.14, the Permittee shall maintain daily records of the pressure drop during normal operation.
- (g) All records shall be maintained in accordance with Section C - General Record Keeping Requirements, of this permit.

#### D.1.17 Reporting Requirements

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A quarterly summary of the information to document compliance with Conditions D.1.4, D.1.5, D.1.6, and D.1.7 shall be submitted to the address listed in Section C - General Reporting Requirements, of this permit, using the reporting forms located at the end of this permit, or their equivalent, within thirty (30) days after the end of the quarter being reported. The report submitted by the Permittee does require the certification by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

#### New Source Performance Standards (NSPS) Requirements [326 IAC 2-8-4(1)]

#### D.1.18 General Provisions Relating to NSPS [326 IAC 12-1] [40 CFR 60, Subpart A]

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Pursuant to 40 CFR 60, Subpart I, the Permittee shall comply with the provisions of 40 CFR 60, Subpart A - General Provisions, which are incorporated by reference as 326 IAC 12-1, for the aggregate dryer (C1) and drum mixer (AP1) in accordance with the schedule in 40 CFR 60, Subpart A.

#### D.1.19 NSPS Requirements [40 CFR Part 60, Subpart I] [326 IAC 20-1]

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Pursuant to CFR Part 60, Subpart I, the Permittee shall comply with the provisions of 40 CFR Part 60, Subpart I, which are incorporated by reference as 326 IAC 12-1 for the aggregate dryer (C1) and drum mixer (AP1) as specified as follows:

##### **§ 60.90 Applicability and designation of affected facility.**

(a) The affected facility to which the provisions of this subpart apply is each hot mix asphalt facility. For the purpose of this subpart, a hot mix asphalt facility is comprised only of any combination of the following: dryers; systems for screening, handling, storing, and weighing hot aggregate; systems for loading, transferring, and storing mineral filler, systems for mixing hot mix asphalt; and the loading, transfer, and storage systems associated with emission control systems.

(b) Any facility under paragraph (a) of this section that commences construction or modification after June 11, 1973, is subject to the requirements of this subpart.

##### **§ 60.91 Definitions.**

As used in this subpart, all terms not defined herein shall have the meaning given them in the Act and in subpart A of this part.

(a) *Hot mix asphalt facility* means any facility, as described in §60.90, used to manufacture hot mix asphalt by heating and drying aggregate and mixing with asphalt cements.

##### **§ 60.92 Standard for particulate matter.**

(a) On and after the date on which the performance test required to be conducted by §60.8 is completed, no owner or operator subject to the provisions of this subpart shall discharge or cause the discharge into the atmosphere from any affected facility any gases which:

- (1) Contain particulate matter in excess of 90 mg/dscm (0.04 gr/dscf).
- (2) Exhibit 20 percent opacity, or greater.

##### **§ 60.93 Test methods and procedures.**

(a) In conducting the performance tests required in §60.8, the owner or operator shall use as reference methods and procedures the test methods in appendix A of this part or other methods and procedures as specified in this section, except as provided in §60.8(b).

(b) The owner or operator shall determine compliance with the particulate matter standards in §60.92 as follows:

(1) Method 5 shall be used to determine the particulate matter concentration. The sampling time and sample volume for each run shall be at least 60 minutes and 0.90 dscm (31.8 dscf).

(2) Method 9 and the procedures in §60.11 shall be used to determine opacity.

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT  
OFFICE OF AIR QUALITY**

**FEDERALLY ENFORCEABLE STATE OPERATING PERMIT (FESOP)  
CERTIFICATION**

Source Name: Rogers Group, Inc.  
Source Address: 412 Clark Road, Washington, Indiana, 47501  
Mailing Address: 421 Great Circle Road, P.O. Box 25250, Nashville, Tennessee, 37228  
FESOP No.: 027-23067-00053

**This certification shall be included when submitting monitoring, testing reports/results or other documents as required by this permit.**

Please check what document is being certified:

- Annual Compliance Certification Letter
- Test Result (specify) \_\_\_\_\_
- Report (specify) \_\_\_\_\_
- Notification (specify) \_\_\_\_\_
- Affidavit (specify) \_\_\_\_\_
- Other (specify) \_\_\_\_\_

I certify that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.

Signature:

Printed Name:

Title/Position:

Date:

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT  
OFFICE OF AIR QUALITY  
COMPLIANCE BRANCH  
100 North Senate Avenue  
Indianapolis, Indiana 46204-2251  
Phone: 317-233-0178  
Fax: 317-233-6865**

**FEDERALLY ENFORCEABLE STATE OPERATING PERMIT (FESOP)  
EMERGENCY OCCURRENCE REPORT**

Source Name: Rogers Group, Inc.  
Source Address: 412 Clark Road, Washington, Indiana, 47501  
Mailing Address: 421 Great Circle Road, P.O. Box 25250, Nashville, Tennessee, 37228  
FESOP No.: 027-23067-00053

**This form consists of 2 pages**

**Page 1 of 2**

- This is an emergency as defined in 326 IAC 2-7-1(12)
- The Permittee must notify the Office of Air Quality (OAQ), within four (4) business hours (1-800-451-6027 or 317-233-0178, ask for Compliance Section); and
  - The Permittee must submit notice in writing or by facsimile within two (2) working days (Facsimile Number: 317-233-6865), and follow the other requirements of 326 IAC 2-7-16

If any of the following are not applicable, mark N/A

Facility/Equipment/Operation:
Control Equipment:
Permit Condition or Operation Limitation in Permit:
Description of the Emergency:
Describe the cause of the Emergency:

If any of the following are not applicable, mark N/A

Page 2 of 2

Date/Time Emergency started:
Date/Time Emergency was corrected:
Was the facility being properly operated at the time of the emergency?    Y    N Describe:
Type of Pollutants Emitted: TSP, PM-10, SO <sub>2</sub> , VOC, NO <sub>x</sub> , CO, Pb, other:
Estimated amount of pollutant(s) emitted during emergency:
Describe the steps taken to mitigate the problem:
Describe the corrective actions/response steps taken:
Describe the measures taken to minimize emissions:
If applicable, describe the reasons why continued operation of the facilities are necessary to prevent imminent injury to persons, severe damage to equipment, substantial loss of capital investment, or loss of product or raw materials of substantial economic value:

Form Completed by: \_\_\_\_\_  
Title / Position: \_\_\_\_\_  
Date: \_\_\_\_\_  
Phone: \_\_\_\_\_

A certification is not required for this report.

## INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT OFFICE OF AIR QUALITY COMPLIANCE DATA SECTION

### FESOP Quarterly Report

Source Name: Rogers Group, Inc.  
 Source Address: 412 Clark Road, Washington, Indiana 47501  
 Mailing Address: 421 Great Circle Road, P.O. Box 25250, Nashville, Tennessee, 37228  
 FESOP No.: 027-23067-00053  
 Facility: Aggregate dryer burner  
 Parameter: Fuel usage  
 Limit: 2,645,728 gallons of waste oil per twelve (12) consecutive month period, with compliance demonstrated at the end of each month, where every 1,000 gallons of No. 2 fuel oil burned shall be considered equal to 854.4 gallons of waste oil, where every 1,000 gallons of No. 4 fuel oil burned shall be considered equal to 1,020.4 gallons of waste oil, and every one (1) million cubic feet of natural gas shall be considered equal to 8.2 gallons of waste oil. This limit is equivalent to SO<sub>2</sub> emissions of less than 100 tons per year, HCl emissions of less than 10 tons per year, and source-wide HAP emissions to less than 25 tons per year, from the dryer burner.

YEAR: \_\_\_\_\_

Month	Column 1: Waste oil usage plus equivalent of other fuels (gallons)	Column 2: Waste oil usage plus equivalent of other fuels (gallons)	Column 1 + Column 2: Waste oil usage plus equivalent of other fuels (gallons)
	This Month	Previous 11 Months	12 Month Total
Month 1			
Month 2			
Month 3			

No deviation occurred in this quarter.

Deviation/s occurred in this quarter.  
 Deviation has been reported on: \_\_\_\_\_

Submitted by: \_\_\_\_\_  
 Title / Position: \_\_\_\_\_  
 Signature: \_\_\_\_\_  
 Date: \_\_\_\_\_  
 Phone: \_\_\_\_\_

Attach a signed certification to complete this report.

## INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT OFFICE OF AIR QUALITY COMPLIANCE DATA SECTION

### FESOP Quarterly Report

Source Name: Rogers Group, Inc.  
 Source Address: 412 Clark Road, Washington, Indiana 47501  
 Mailing Address: 421 Great Circle Road, P.O. Box 25250, Nashville, Tennessee, 37228  
 FESOP No.: 027-23067-00053  
 Facility: Aggregate dryer burner  
 Parameter: Fuel usage  
 Limit: 4,191,155 gallons of No. 4 fuel oil per twelve (12) consecutive month period, with compliance demonstrated at the end of each month, where every 1,000 gallons of No. 2 fuel oil burned shall be considered equal to 510.6 gallons of No. 4 fuel oil, where every 1,000 gallons of waste oil burned shall be equal to 404.3 gallons of No. 4 fuel oil, and every one (1) million cubic feet of natural gas shall be considered equal to 4,042.6 gallons of No. 4 fuel oil. This limit is equivalent to NOx emissions of less than 100 tons per year from the dryer burner.

YEAR: \_\_\_\_\_

Month	Column 1: No. 4 fuel oil usage plus equivalent of other fuels (gallons)	Column 2: No. 4 fuel oil usage plus equivalent of other fuels (gallons)	Column 1 + Column 2: No. 4 fuel oil usage plus equivalent of other fuels (gallons)
	This Month	Previous 11 Months	12 Month Total
Month 1			
Month 2			
Month 3			

No deviation occurred in this quarter.

Deviation/s occurred in this quarter.

Deviation has been reported on: \_\_\_\_\_

Submitted by: \_\_\_\_\_  
 Title / Position: \_\_\_\_\_  
 Signature: \_\_\_\_\_  
 Date: \_\_\_\_\_  
 Phone: \_\_\_\_\_

Attach a signed certification to complete this report.

## INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT OFFICE OF AIR QUALITY COMPLIANCE DATA SECTION

### FESOP Quarterly Report

Source Name: Rogers Group, Inc.  
 Source Address: 412 Clark Road, Washington, Indiana 47501  
 Mailing Address: 421 Great Circle Road, P.O. Box 25250, Nashville, Tennessee, 37228  
 FESOP No.: 027-23067-00053  
 Facility: Aggregate drum mixer  
 Parameter: Asphalt Mix Throughput Limit  
 Limit: The annual mix throughput to the drum mixer shall be limited to 1,427,880 tons per twelve (12) consecutive month period, with compliance determined at the end of each month. This throughput limit is based on the US EPA AP-42, 5<sup>th</sup> Edition (Section 11.1- Hot Mix Asphalt Plants (drum mixer with a waste oil-fired dryer)) CO emission factor of 0.13 pounds of CO per ton of asphalt mix. This limit is equivalent to CO emissions of less than 100 tons per year from the drum mixer.

YEAR: \_\_\_\_\_

Month	Column 1: Asphalt Mix Throughput (tons)	Column 2: Asphalt Mix Throughput (tons)	Column 1 + Column 2: Asphalt Mix Throughput (tons)
	This Month	Previous 11 Months	12 Month Total
Month 1			
Month 2			
Month 3			

- No deviation occurred in this quarter.
- Deviation/s occurred in this quarter.  
 Deviation has been reported on: \_\_\_\_\_

Submitted by: \_\_\_\_\_  
 Title / Position: \_\_\_\_\_  
 Signature: \_\_\_\_\_  
 Date: \_\_\_\_\_  
 Phone: \_\_\_\_\_

Attach a signed certification to complete this report.

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT  
 OFFICE OF AIR QUALITY  
 COMPLIANCE DATA SECTION**

**FEDERALLY ENFORCEABLE STATE OPERATING PERMIT (FESOP)  
 QUARTERLY DEVIATION AND COMPLIANCE MONITORING REPORT**

Source Name: Rogers Group, Inc.  
 Source Address: 412 Clark Road, Washington, Indiana, 47501  
 Mailing Address: 421 Great Circle Road, P.O. Box 25250, Nashville, Tennessee, 37228  
 FESOP No.: 027-23067-00053

**Months:** \_\_\_\_\_ **to** \_\_\_\_\_ **Year:** \_\_\_\_\_

<p>This report shall be submitted quarterly based on a calendar year. Any deviation from the requirements, the date(s) of each deviation, the probable cause of the deviation, and the response steps taken must be reported. A deviation required to be reported pursuant to an applicable requirement that exists independent of the permit, shall be reported according to the schedule stated in the applicable requirement and does not need to be included in this report. Additional pages may be attached if necessary. If no deviations occurred, please specify in the box marked "No deviations occurred this reporting period".</p>	
<input type="checkbox"/> NO DEVIATIONS OCCURRED THIS REPORTING PERIOD.	
<input type="checkbox"/> THE FOLLOWING DEVIATIONS OCCURRED THIS REPORTING PERIOD	
<b>Permit Requirement</b> (specify permit condition #)	
<b>Date of Deviation:</b>	<b>Duration of Deviation:</b>
<b>Number of Deviations:</b>	
<b>Probable Cause of Deviation:</b>	
<b>Response Steps Taken:</b>	
<b>Permit Requirement</b> (specify permit condition #)	
<b>Date of Deviation:</b>	<b>Duration of Deviation:</b>
<b>Number of Deviations:</b>	
<b>Probable Cause of Deviation:</b>	
<b>Response Steps Taken:</b>	

<b>Permit Requirement</b> (specify permit condition #)	
<b>Date of Deviation:</b>	<b>Duration of Deviation:</b>
<b>Number of Deviations:</b>	
<b>Probable Cause of Deviation:</b>	
<b>Response Steps Taken:</b>	
<b>Permit Requirement</b> (specify permit condition #)	
<b>Date of Deviation:</b>	<b>Duration of Deviation:</b>
<b>Number of Deviations:</b>	
<b>Probable Cause of Deviation:</b>	
<b>Response Steps Taken:</b>	
<b>Permit Requirement</b> (specify permit condition #)	
<b>Date of Deviation:</b>	<b>Duration of Deviation:</b>
<b>Number of Deviations:</b>	
<b>Probable Cause of Deviation:</b>	
<b>Response Steps Taken:</b>	

Form Completed By: \_\_\_\_\_

Title/Position: \_\_\_\_\_

Date: \_\_\_\_\_

Phone: \_\_\_\_\_

Attach a signed certification to complete this report.

## ATTACHMENT A

### ASPHALT PLANT SITE FUGITIVE DUST CONTROL PLAN

- (a) Cleaning paved roads and parking lots by sweeping on an as needed basis (monthly minimum). Power brooming paved roads and parking lots while wet.
- (b) Paving unpaved roads and parking lots with asphalt. Treating with emulsified asphalt as needed. Treating with water as needed. Double chipping and sealing the road surface and maintain on an as needed basis.
- (c) Maintaining minimum size and number of stock piles of aggregate. Treating around the stockpile with emulsified asphalt on an as needed basis. Treating around the stockpile with water as needed. Treating the stockpiles with water as needed.
- (d) Applying water at the feed and the intermediate points of the conveyers as needed.
- (e) Minimizing the vehicular distance between transfer points of aggregates. Enclosing the transfer points. Applying water to the transfer points on an as-needed basis.
- (f) Tarping aggregate hauling vehicles. Maintaining vehicle bodies to prevent leakage. Spraying aggregates with water during transport. Maintaining a 10 mile per hour speed limit in the yard.
- (g) Reducing free fall distance during loading and unloading. Reducing the rate of discharge of the aggregate. Spraying the aggregate with water on an as needed basis.

**Indiana Department of Environmental Management  
Office of Air Quality**

**Addendum to the  
Technical Support Document (TSD) for a Federally Enforceable State Operating  
Permit (FESOP) Renewal**

**Source Background and Description**

<b>Source Name:</b>	Rogers Group, Inc.
<b>Initial Source Location:</b>	412 Clark Road, Washington, Indiana, 47501
<b>County:</b>	Daviess
<b>SIC Code:</b>	2951
<b>Operation Permit No.:</b>	F027-23067-00053
<b>Permit Reviewer:</b>	Tanya White/EVP

On January 26, 2007, the Office of Air Quality (OAQ) had a notice published in the *Washington Times Herald*, Washington, Indiana, stating that Rogers Group, Inc. had applied for a Federally Enforceable State Operating Permit (FESOP) to continue to operate a hot drum mix asphalt plant. The notice also stated that OAQ proposed to issue a FESOP for this operation and provided information on how the public could review the proposed FESOP and other documentation. Finally, the notice informed interested parties that there was a period of thirty (30) days to provide comments on whether or not this FESOP should be issued as proposed.

Upon further review IDEM, OAQ has made the following changes to the FESOP (additions in bold, deletions in ~~strikeout~~):

1. Prior to public notice this source was identified as a portable source and had a portable source ID (027-05023). Pursuant to 326 IAC 2-1.1-1(15), this source no longer meets the definition of a portable source because it has not moved at least once in the last permit term. Therefore, the source ID has been changed to the stationary source ID (027-00053). This change has been made throughout the permit. Additionally, the name of the source "Rogers Group, Inc. - Portable" has been revised to "Rogers Group, Inc." throughout the permit. Additionally, the permanent address has been added throughout the permit.
2. Permit Condition A.1 was revised to remove the reference to the Authorized Individual and the reference to the source being portable.

**A.1 General Information [326 IAC 2-8-3(b)]**

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The Permittee owns and operates a ~~portable~~**stationary hot** drum ~~hot~~ mix source.

<del>Authorized individual:</del>	<del>Environmental Manager (Van Medlock)</del>
Source Address:	412 Clark Road, Washington, Indiana 47501
Mailing Address:	421 Great Circle Road, P.O. Box 25250, Nashville, Tennessee, 37228
General Source Phone:	(812) 254-0978
SIC Code:	2951
Source Location Status:	<del>Portable (currently in Daviess County)</del>
Source Status:	Attainment for all criteria pollutants Federally Enforceable State Operating Permit (FESOP) Minor Source, under PSD, Emission Offset Rule, and Non-attainment NSR Minor Source, Section 112 of the Clean Air Act

3. Permit Condition B.12 was revised to include the direct phone number for the Southwest Regional Office in addition to the toll free number for this office.

**B.12 Emergency Provisions [326 IAC 2-8-12]**

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- (a) An emergency, as defined in 326 IAC 2-7-1(12), is not an affirmative defense for an action brought for noncompliance with a federal or state health-based emission limitation except as provided in 326 IAC 2-8-12.
- (b) An emergency, as defined in 326 IAC 2-7-1(12), constitutes an affirmative defense to an action brought for noncompliance with a health-based or technology-based emission limitation if the affirmative defense of an emergency is demonstrated through properly signed, contemporaneous operating logs or other relevant evidence that describe the following:
- (1) An emergency occurred and the Permittee can, to the extent possible, identify the causes of the emergency;
  - (2) The permitted facility was at the time being properly operated;
  - (3) During the period of an emergency, the Permittee took all reasonable steps to minimize levels of emissions that exceeded the emission standards or other requirements in this permit;
  - (4) For each emergency lasting one (1) hour or more, the Permittee notified IDEM, OAQ, and the Southwest Regional Office within four (4) daytime business hours after the beginning of the emergency, or after the emergency was discovered or reasonably should have been discovered;

Telephone Number: 1-800-451-6027 (ask for Office of Air Quality, Compliance Section), or  
Telephone Number: 317-233-0178 (ask for Compliance Section)  
Facsimile Number: 317-233-6865

**Toll Free** Telephone Number: 888-672-8323 (Southwest Regional Office)  
**Telephone Number: 812-380-2305**  
Facsimile Number: (812) 380-2304

- (5) For each emergency lasting one (1) hour or more, the Permittee submitted the attached Emergency Occurrence Report Form or its equivalent, either by mail or facsimile to:

Indiana Department of Environmental Management  
Compliance Branch, Office of Air Quality  
100 North Senate Avenue  
Indianapolis, Indiana 46204-2251

within two (2) working days of the time when emission limitations were exceeded due to the emergency.

The notice fulfills the requirement of 326 IAC 2-8-4(3)(C)(ii) and must contain the following:

- (A) A description of the emergency;
- (B) Any steps taken to mitigate the emissions; and
- (C) Corrective actions taken.

The notification which shall be submitted by the Permittee does not require the certification by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

- (6) The Permittee immediately took all reasonable steps to correct the emergency.
  - (c) In any enforcement proceeding, the Permittee seeking to establish the occurrence of an emergency has the burden of proof.
  - (d) This emergency provision supersedes 326 IAC 1-6 (Malfunctions). This permit condition is in addition to any emergency or upset provision contained in any applicable requirement.
  - (e) The Permittee seeking to establish the occurrence of an emergency shall make records available upon request to ensure that failure to implement a PMP did not cause or contribute to an exceedance of any limitations on emissions. However, IDEM, OAQ may require that the Preventive Maintenance Plans required under 326 IAC 2-8-3(c)(6) be revised in response to an emergency.
  - (f) Failure to notify IDEM, OAQ by telephone or facsimile of an emergency lasting more than one (1) hour in accordance with (b)(4) and (5) of this condition shall constitute a violation of 326 IAC 2-8 and any other applicable rules.
  - (g) Operations may continue during an emergency only if the following conditions are met:
    - (1) If the emergency situation causes a deviation from a technology-based limit, the Permittee may continue to operate the affected emitting facilities during the emergency provided the Permittee immediately takes all reasonable steps to correct the emergency and minimize emissions.
    - (2) If an emergency situation causes a deviation from a health-based limit, the Permittee may not continue to operate the affected emissions facilities unless:
      - (A) The Permittee immediately takes all reasonable steps to correct the emergency situation and to minimize emissions; and
      - (B) Continued operation of the facilities is necessary to prevent imminent injury to persons, severe damage to equipment, substantial loss of capital investment, or loss of product or raw material of substantial economic value.
- Any operations shall continue no longer than the minimum time required to prevent the situations identified in (g)(2)(B) of this condition.
- (h) The Permittee shall include all emergencies in the Quarterly Deviation and Compliance Monitoring Report.

4. Permit Condition C.3 was revised to include opacity requirements for a source located in an attainment County for particulate matter because the source is located in Daviess County, which an attainment are for particulate matter, and it can no longer relocate to any of the Counties previously listed in this condition.

C.3 Opacity [326 IAC 5-1]

~~Pursuant to 326 IAC 5-1-2 (Opacity Limitations), except as provided in 326 IAC 5-1-3 (Temporary Alternative Opacity Limitations), when the source is located in any of the following areas:~~

- ~~(1) Dearborn County, Lawrenceburg Township.~~
- ~~(2) Dubois County, Bainbridge Township.~~
- ~~(3) Marion County, except the area of Washington Township east of Fall Creek and the area of Franklin Township south of Thompson Road and east of Five Points Road.~~
- ~~(4) St. Joseph County, the area north of Kern Road and east of Pine Road.~~
- ~~(5) Vanderburgh County, the area included in the city of Evansville and Pigeon Township.~~
- ~~(6) Vigo County, the area within a five-tenths (0.5) kilometer radius circle centered at UTM Coordinates Zone 16 East four hundred sixty four and fifty two hundredths (464.52) kilometers North four thousand three hundred sixty nine and twenty one hundredths (4,369.21) kilometers..., unless otherwise stated in the permit.~~

~~opacity shall meet the following, unless otherwise stated in the permit:~~

- ~~(a) Opacity shall not exceed an average of thirty percent (30%) in any one (1) six (6) minute averaging period as determined in 326 IAC 5-1-4.~~
- ~~(b) Opacity shall not exceed sixty percent (60%) for more than a cumulative total of fifteen (15) minutes (sixty (60) readings as measured according to 40 CFR 60, Appendix A, Method 9 or fifteen (15) one (1) minute nonoverlapping integrated averages for a continuous opacity monitor) in a six (6) hour period.~~

~~When the source is located in an area of Indiana not listed above (1 through 6), opacity shall meet the following, unless otherwise stated in the permit:~~

- ~~(a) Opacity shall not exceed an average of forty percent (40%) in any one (1) six (6) minute averaging period as determined in 326 IAC 5-1-4.~~
- ~~(b) Opacity shall not exceed sixty percent (60%) for more than a cumulative total of fifteen (15) minutes (sixty (60) readings as measured according to 40 CFR 60, Appendix A, Method 9 or fifteen (15) one (1) minute nonoverlapping integrated averages for a continuous opacity monitor) in a six (6) hour period.~~

~~This source shall not re-locate to Lake, Porter, Floyd or Clark Counties.~~

**Pursuant to 326 IAC 5-1-2 (Opacity Limitations), except as provided in 326 IAC 5-1-3 (Temporary Alternative Opacity Limitations), opacity shall meet the following, unless otherwise stated in this permit:**

- (a) Opacity shall not exceed an average of forty percent (40%) in any one (1) six (6) minute averaging period as determined in 326 IAC 5-1-4.**

- (b) Opacity shall not exceed sixty percent (60%) for more than a cumulative total of fifteen (15) minutes (sixty (60) readings as measured according to 40 CFR 60, Appendix A, Method 9 or fifteen (15) one (1) minute nonoverlapping integrated averages for a continuous opacity monitor) in a six (6) hour period.**

5. Permit Condition C.7 was revised to remove text that was inadvertently duplicated.

C.7 Fugitive Particulate Matter Emission Limitations [326 IAC 6-5]

Pursuant to 326 IAC 6-5 (Fugitive Particulate Matter Emission Limitations), fugitive particulate matter emissions shall be controlled according to the plan submitted on ~~submitted on~~ December 13, 1996. The plan is included as Attachment A.

6. Permit Condition C.21 was removed from the permit because the source is no longer considered a portable source. All subsequent permit condition numbers have been revised accordingly. Additionally, the Table of Contents has been revised to reflect removal of this condition.

C.21 Relocation of Portable Sources [326 IAC 2-14-4]

~~(a) This permit is approved for operation in areas of Indiana except in severe nonattainment areas for ozone. This determination is based on the requirements of Prevention of Significant Deterioration in 326 IAC 2-2, and Emission Offset requirements in 326 IAC 2-3. Prior to locating in any severe nonattainment area, the Permittee must submit a request and obtain a permit modification.~~

~~(b) This source shall not re-locate to Lake, Porter, Floyd or Clark Counties.~~

~~(c) A request to relocate shall be submitted to IDEM, OAQ at least thirty (30) days prior to the intended date of relocation. This submittal shall include the following:~~

~~(1) A list of governmental officials entitled to receive notice of application to relocate. IC 13-15-3-1~~

~~(2) A list of adjacent landowners that the Permittee will send written notice to not more than ten (10) days after submission of the request to relocate. IC 13-15-8~~

~~The notification by the Permittee does require the certification by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).~~

~~(d) A "Relocation Site Approval" letter shall be obtained prior to relocating.~~

~~(e) The Permittee shall also notify the applicable local air pollution control agency when relocating to, or from, one the following:~~

~~(1) Madison County - (Anderson Office of Air Management)~~

~~(2) City of Evansville plus four (4) miles beyond the corporate limits but not outside Vanderburgh County - (Evansville EPA)~~

~~(3) Marion County - (Indianapolis Office of Environmental Services)~~

~~(4) Vigo County - (Vigo County Air Pollution Control)~~

~~(f) A valid operation permit consists of this document and any subsequent "Relocation Site Approval" letter specifying the current location of the portable plant.~~

7. Permit Condition D.1.1 was removed from the permit because the source can no longer relocate to any of the Counties listed under 326 IAC 6.5-1-2. As such, the requirements of this rule are no longer applicable to this source. All subsequent permit condition numbers have been revised accordingly. Additionally, the Table of Contents has been revised to reflect removal of this condition.

~~D.1.1 Particulate Matter (PM) [326 IAC 6.5-1-2]~~

~~Pursuant to 326 IAC 6.5-1-2(a) (Nonattainment Area Particulate Limitations), particulate matter (PM) emissions from the aggregate dryer (C1) and drum mixer (AP1) shall be limited to 0.03 grains per dry standard cubic foot (gr/dscf) for particulate matter.~~

8. Permit Condition D.1.7 (now Condition D.1.6) was revised to add an emission limit of 2.64 pounds of HCl per 1,000 gallons of waste oil burned. This limit is required in order to limit emissions of HCl and source-wide combined hazardous air pollutants (HAPs) to less than 10 and 25 tons per year, respectively.

~~D.1.7~~**D.1.6 Hydrogen Chloride (HCl) Emissions [326 IAC 2-8-4]**

~~Pursuant to 326 IAC 2-8-4(1), the chlorine content of the waste oil used in the 116 MMBtu per hour burner for the aggregate dryer shall not exceed four hundredths of a percent (0.04%) by weight.~~

~~This limits the entire source-wide emissions of HCl to less than 10 tons per year. Therefore, the requirements of 326 IAC 2-7 will not apply.~~

**Pursuant to 326 IAC 2-8-4(1), the following limits shall apply to the aggregate dryer:**

- (a) The chlorine content of the waste oil used in the 116 MMBtu per hour burner for the aggregate dryer shall not exceed four hundredths of a percent (0.04%) by weight.**
- (b) The usage of waste oil in the 116 MMBtu per hour burner for the aggregate dryer shall be limited to 2,645,728 U.S. gallons per twelve (12) consecutive month period, with compliance determined at the end of each month.**
- (c) The HCl emissions from the 116 MMBtu per hour burner and for the aggregate dryer shall be limited to less than 2.64 pounds of HCl per 1,000 gallons of waste oil burned, based on a chlorine content limit of 0.04% by weight.**

**These limits are required to limit the source-wide emissions of HCl to less than 10 tons per year. Compliance with these limits will also limit source-wide emissions of combined HAPs to less than 25 tons per year. Therefore, compliance with these limits renders 326 IAC 2-7 (Part 70) not applicable.**

...

9. Permit Condition D.1.10 (now Condition D.1.9) was revised to reference the correct conditions.

~~D.1.10~~**D.1.9** Testing Requirements [326 IAC 2-8-5(a)(1), (4)][326 IAC 2-1.1-11][40 CFR 60.93]  
[326 IAC 12]

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- (a) In order to demonstrate compliance with Conditions D.1.1,~~D.1.2,~~ and ~~D.1.20~~**D.1.19**, the Permittee shall perform PM and PM<sub>10</sub> testing for the aggregate dryer (C1) and drum mixer (AP1) stack utilizing methods as approved by the Commissioner. This test shall be performed within five (5) years of the date of the last valid compliance demonstration. This test shall be repeated at least once every five (5) years from the date of this valid compliance demonstration. PM<sub>10</sub> includes filterable and condensable PM<sub>10</sub>. Testing shall be conducted in accordance with Section C- Performance Testing.
- (b) Pursuant to 40 CFR 60.93, compliance with the PM standards in 40 CFR 60.92 shall be determined by using Method 5 to determine particulate concentration and Method 9 to determine opacity. When determining the particulate concentration, the sampling time and sampling volume for each run shall be at least 60 minutes and 0.90 dry standard cubic meters (31.8 dry standard cubic feet).

10. Permit Condition D.1.11 (now Condition D.1.10) was revised to reference the correct conditions.

~~D.1.11~~**D.1.10** Sulfur Dioxide Emissions and Sulfur Content

---

Compliance shall be determined utilizing one of the following options.

- (a) Pursuant to 326 IAC 3-7-4, the Permittee shall demonstrate that the sulfur dioxide emissions do not exceed five-tenths (0.5) pounds per million British thermal unit heat input when operating on No. 2 distillate oil, and one and six-tenths (1.6) pounds per million British thermal unit heat input when operating on re-refined (waste) oil or No. 4 fuel oil by:
  - (1) Providing vendor analysis of fuel delivered, if accompanied by a vendor certification; or
  - (2) Analyzing the oil sample to determine the sulfur content of the oil via the procedures in 40 CFR 60, Appendix A, Method 19.
    - (A) Oil samples may be collected from the fuel tank immediately after the fuel tank is filled and before any oil is combusted; and
    - (B) If a partially empty fuel tank is refilled, a new sample and analysis would be required upon filling.
- (b) Compliance may also be determined by conducting a stack test for sulfur dioxide emissions from the aggregate dryer (C1) and drum mixer (AP1) using 40 CFR 60, Appendix A, Method 6 in accordance with the procedures in 326 IAC 3-6.
- (c) In order to demonstrate compliance with Conditions ~~D.1.4~~**D.1.3** and ~~D.1.5~~**D.1.4**, the Permittee shall demonstrate that the weight percent of sulfur dioxide in the fuels used does not exceed one half of a percent (0.5%) by weight when operating on No. 4 fuel oil, four-tenths of a percent (0.4%) by weight when operating on No. 2 distillate oil, and one half of a percent (0.5%) by weight when operating on reused (waste) oil, using the methods described in (a) of this condition.

A determination of noncompliance pursuant to any of the methods specified in (a) or (b) above shall not be refuted by evidence of compliance pursuant to the other method.

11. Permit Condition D.1.13 (now Condition D.1.12) was revised to reference the correct conditions.

~~D.1.13~~**D.1.12** Particulate Matter (PM and PM10) Control

---

- (a) In order to comply with Conditions D.1.1, ~~D.1.2~~, and ~~D.1.20~~**D.1.19**, the baghouse for particulate control shall be in operation and control emissions from the aggregate dryer (C1) and drum mixer (AP1) at all times that the aggregate dryer (C1) and drum mixer (AP1) are in operation.
- (b) In the event that bag failure is observed in a multi-compartment baghouse, if operations will continue for ten (10) days or more after the failure is observed before the failed units will be repaired or replaced, the Permittee shall promptly notify the IDEM, OAQ of the expected date the failed units will be repaired or replaced. The notification shall also include the status of the applicable compliance monitoring parameters with respect to normal, and the results of any response actions taken up to the time of notification.

12. Permit Condition D.1.17 (now Condition D.1.16) was revised to reference the correct conditions. Additionally paragraphs (b), (c), (e), and (f) were revised.

~~D.1.17~~**D.1.16** Record Keeping Requirements

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- (a) To document compliance with Conditions ~~D.1.5~~**D.1.4** and ~~D.1.6~~**D.1.5**, the Permittee shall maintain records in accordance with (1) through (7) below. Records maintained for (1) through (7) below shall be complete and sufficient to establish compliance with the SO<sub>2</sub> and NO<sub>x</sub> emission limits established in Conditions ~~D.1.5~~**D.1.4** and ~~D.1.6~~**D.1.5**.

- (1) Calendar dates covered in the compliance determination period;
- (2) Actual waste oil and waste oil equivalent usage per month since last compliance determination period and equivalent SO<sub>2</sub> emissions;
- (3) Actual No. 4 fuel oil and No. 4 fuel oil equivalent usage per month since last compliance determination period and equivalent NO<sub>x</sub> emissions;
- (4) A certification, signed by the owner or operator, that the records of the fuel supplier certifications represent all of the fuel combusted during the period; and

If the fuel supplier certification is used to demonstrate compliance the following, as a minimum shall be maintained:

- (5) Fuel supplier certifications;
- (6) The name of the fuel supplier; and
- (7) A statement from the fuel supplier that certifies the sulfur content of the fuel oil.

The Permittee shall retain records of all recording/monitoring data and support information for a period of five (5) years, or longer if specified elsewhere in this permit, from the date of the monitoring sample, measurement, or report. Support information includes all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation, and copies of all reports required by this permit.

- (b) To document compliance with Condition ~~D.1.7~~**D.1.6**, the Permittee shall maintain records in accordance with (1) through (35) below. Records maintained for (1) through (35) below shall be complete and sufficient to establish compliance with the HCl emission limits established in Condition ~~D.1.7~~**D.1.6**.

- (1) Fuel supplier certifications;
  - (2) The name of the fuel supplier; ~~and~~
  - (3) A statement from the fuel supplier that certifies the chlorine content of the fuel oil;
  - (4) Calendar dates covered in the compliance determination period; and**
  - (5) Actual waste oil usage per month since last compliance determination period.**
- (c) The Permittee shall maintain records **of the monthly asphalt production rate that are** sufficient to verify compliance with Condition ~~D.1.8~~**D.1.7**. Records shall be maintained for a period of five (5) years and shall be made available upon request by IDEM, OAQ.
- (d) The Permittee shall maintain records sufficient to verify compliance with the procedures specified in Condition ~~D.1.11~~**D.1.10**. Records shall be maintained for a period of five (5) years and shall be made available upon request by IDEM, OAQ.
- (e) To document compliance with Condition ~~D.1.14~~**D.1.13**, the Permittee shall maintain daily records of visible emission notations of the aggregate dryer and drum mixer stack exhaust (SV1) ~~or maintain a record of the reason why the visible emission notations were not taken.~~
- (f) To document compliance with Condition ~~D.1.15~~**D.1.14**, the Permittee shall maintain daily records of the pressure drop during normal operation ~~or maintain a record of the reason why the pressure drop notations were not taken.~~
- (g) All records shall be maintained in accordance with Section C - General Record Keeping Requirements, of this permit.
13. Permit Condition D.1.18 (now Condition D.1.17) was revised to reference the correct conditions.

#### ~~D.1.18~~**D.1.17** Reporting Requirements

- A quarterly summary of the information to document compliance with Conditions ~~D.1.5~~**D.1.4**, ~~D.1.6~~**D.1.5**, **D.1.6**, and ~~D.1.8~~**D.1.7** shall be submitted to the address listed in Section C - General Reporting Requirements, of this permit, using the reporting forms located at the end of this permit, or their equivalent, within thirty (30) days after the end of the quarter being reported. The report submitted by the Permittee does require the certification by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).
14. The heading in permit Section D.1 was revised to reflect that the rule citation is for a Federally Enforceable State Operating Permit.
- New Source Performance Standards (NSPS) Requirements ~~[326 IAC 2-7-5(1)]~~**[326 IAC 2-8-4(1)]**
15. The FESOP Quarterly Report was revised to include HCl compliance demonstration requirements for waste oil.

## OFFICE OF AIR QUALITY COMPLIANCE DATA SECTION

### FESOP Quarterly Report

Source Name: Rogers Group, Inc.  
 Source Address: 412 Clark Road, Washington, Indiana 47501  
 Mailing Address: 421 Great Circle Road, P.O. Box 25250, Nashville, Tennessee, 37228  
 FESOP No.: 027-23067-00053  
 Facility: Aggregate dryer burner  
 Parameter: Fuel usage  
 Limit: 2,645,728 gallons of waste oil per twelve (12) consecutive month period, with compliance demonstrated at the end of each month, where every 1,000 gallons of No. 2 fuel oil burned shall be considered equal to 854.4 gallons of waste oil, where every 1,000 gallons of No. 4 fuel oil burned shall be considered equal to 1,020.4 gallons of waste oil, and every one (1) million cubic feet of natural gas shall be considered equal to 8.2 gallons of waste oil. This limit is equivalent to SO<sub>2</sub> emissions of less than 100 tons per year, **HCl emissions of less than 10 tons per year, and source-wide HAP emissions to less than 25 tons per year**, from the dryer burner.

YEAR: \_\_\_\_\_

Month	Column 1: Waste oil usage plus equivalent of other fuels (gallons)	Column 2: Waste oil usage plus equivalent of other fuels (gallons)	Column 1 + Column 2: Waste oil usage plus equivalent of other fuels (gallons)
	This Month	Previous 11 Months	12 Month Total
Month 1			
Month 2			
Month 3			

No deviation occurred in this quarter.

Deviation/s occurred in this quarter.  
 Deviation has been reported on: \_\_\_\_\_

Submitted by: \_\_\_\_\_  
 Title / Position: \_\_\_\_\_  
 Signature: \_\_\_\_\_  
 Date: \_\_\_\_\_  
 Phone: \_\_\_\_\_

Attach a signed certification to complete this report.

**Indiana Department of Environmental Management  
Office of Air Quality**

Technical Support Document (TSD) for a Federally Enforceable State Operating Permit  
(FESOP) Renewal

**Source Background and Description**

<b>Source Name:</b>	Rogers Group, Inc. – Portable
<b>Initial Source Location:</b>	412 Clark Road, Washington, Indiana, 47501
<b>County:</b>	Daviess
<b>SIC Code:</b>	2951
<b>Operation Permit No.:</b>	F027-14791-05023
<b>Operation Permit Issuance Date:</b>	October 11, 2002
<b>Permit Renewal No.:</b>	F027-23067-05023
<b>Permit Reviewer:</b>	Tanya White/EVP

The Office of Air Quality (OAQ) has reviewed a FESOP renewal application from Rogers Group, Inc. - Portable Asphalt, relating to the operation of a portable drum hot mix asphalt plant.

**History**

This source was previously co-located with Rogers Group, Inc. of Washington, Indiana, a stationary asphalt plant. The stationary plant was permitted under Federally Enforceable State Operating Permit (FESOP) No. 027-14746-03270, issued on December 17, 2001. The portable plant was issued an initial Federally Enforceable State Operating Permit (FESOP) No. 027-7575-05270, on August 04, 1997. An alternate operating scenario for the portable plant was permitted under Significant Permit Revision No. 027-14825-05023, issued on December 17, 2001 to allow this source to co-locate with Rogers Group Inc. of Washington, Indiana. The portable plant was issued its first FESOP renewal (No. 027-14791-05023) on October 11, 2002. The source indicated in the FESOP renewal application that the portable and stationary plants will be combined into a single portable plant. The stationary plant was shutdown on February 28, 2006.

**Permitted Emission Units and Pollution Control Equipment**

The source consists of the following permitted emission units and pollution control devices:

- (a) One (1) 116 million British thermal units per hour aggregate dryer (C1) constructed in 1995, exhausting through the baghouse (CE1) and stack SV1, fired by No. 2 or No. 4 fuel oil, re-refined (waste) oil or natural gas.
- (b) One (1) drum mixer (AP1) constructed in 1995, exhausting through the baghouse (CE1) and stack SV1, capacity: 350 tons of hot mix asphalt per hour.

**Unpermitted Emission Units and Pollution Control Equipment**

There are no unpermitted emission units operating at this source during this review process.

**Insignificant Activities**

The source also consists of the following insignificant activities, as defined in 326 IAC 2-7-1(21):

- (a) Fuel oil-fired combustion sources with heat input equal to or less than two million (2,000,000) British thermal units per hour and firing fuel containing less than five-tenths (0.5) percent sulfur by weight.
  - (i) One (1) No. 2 distillate fuel oil-fired heater for the one (1) liquid asphalt storage tank (MS2) with a heat input capacity of 1.2 million British thermal units per hour.
  - (ii) One (1) natural-gas-fired heater for the two (2) hot mix storage silos with a heat input capacity of 1.5 million British thermal units per hour.
- (b) Storage tanks with capacity less than or equal to 1,000 gallons and annual throughputs less than 12,000 gallons, including one (1) No. 2 distillate fuel oil storage tank with a capacity of 550 gallons.
- (c) Vessels storing lubricating oil, hydraulic oils, machining oils, and machining fluids.
- (d) Closed loop heating and cooling systems.
- (e) Replacement or repair of electrostatic precipitators, bags in baghouses and filters in other air filtration equipment.
- (f) Paved roads and parking lots with public access.
- (g) One (1) liquid asphalt storage tank (MS2), heated by a 1.2 million British thermal units per hour oil heater (C2), capacity: 30,000 gallons.
- (h) One (1) No. 2 distillate fuel oil storage tank (MS4), capacity: 10,000 gallons.
- (i) One (1) 20,000 gallon storage tanks for fuel oil #4.
- (j) Two (2) 25,000 gallon liquid asphalt storage tanks.
- (k) Two (2) 200 ton hot mix storage silos.
- (l) Eight (8) aggregate cold feed bins with a capacity of 25 tons each.
- (m) One (1) natural gas fired heater for the two (2) hot mix storage silos with a heat input capacity of 1.5 million British thermal units per hour.

#### **Permitted Emission Units and Pollution Control Equipment Removed from the Source**

The following permitted emission units and pollution control devices, that were previously located at the stationary plant, have been removed from the source:

- (a) One (1) batch mixer, identified as AP2, capable of producing 120 tons of asphalt per hour, with emissions exhausted through a cyclone, identified as CE2 and scrubber (CE1), with emissions exiting through Stack SV1.
- (b) One (1) 69.1 MMBtu/hr natural gas, No.1 or No. 2 fuel oil, No. 4 fuel oil, or re-refined oil fired aggregate dryer, identified as AP1, with emissions exhausted through cyclone CE2 and Scrubber CE1, with emissions exiting through Stack SV1.
- (c) One (1) cyclone, identified as CE1, with a design air flow rate of 22,000 dscfm.
- (d) One (1) Standard Steel scrubber, identified as CE1, with a design water flow rate of 200 gallons per minute.

This plant also had insignificant activities, including a 2.84 million British thermal unit per hour natural gas-fired hot oil heater and unpaved roads, as well as storage facilities.

### Existing Approvals

The source has been operating under the previous FESOP 027-14791-05023 issued on October 11, 2002, and the following amendments and revisions:

- (a) Administrative Amendment 027-20527-05023 to F027-14791-05023, issued on June 22, 2005.

All conditions from previous approvals were incorporated into this FESOP except, conditions related to the stationary batch hot mix asphalt plant, which is no longer in operation, the collocation of the stationary and the portable plants, and the description of insignificant activities that have been removed.

### Enforcement Issue

There are no enforcement actions pending.

### Recommendation

The staff recommends to the Commissioner that the FESOP renewal be approved. This recommendation is based on the following facts and conditions:

Unless otherwise stated, information used in this review was derived from the application and additional information submitted by the applicant.

An administratively complete FESOP renewal application for the purposes of this review was received on May 10, 2006.

There was no notice of completeness letter mailed to the source.

### Emission Calculations

See Appendix A of this document for detailed emission calculations (pages 1 through 11).

### Unrestricted Potential Emissions

This table reflects the unrestricted potential emissions of the source, excluding the emission limits that were contained in the previous FESOP.

Pollutant	Unrestricted Potential Emissions (tons/yr)
PM	Greater than 250
PM <sub>10</sub>	Greater than 250
SO <sub>2</sub>	Greater than 250
VOC	Less than 100
CO	Less than 100
NO <sub>x</sub>	Greater than 100

HAPs	Potential Emissions (tons/yr)
Acetaldehyde	0.491
Acrolein	0.040
Arsenic	0.399
Benzene	0.598
Beryllium	0.002
Cadmium	0.034
Chromium	0.073
Cobalt	0.001
Ethyl benzene	0.368
Formaldehyde	4.752
Hexane	1.410
Lead	0.679
2,2,4 Trimethylpentane	0.061
Manganese	0.247
Mercury	0.002
Methyl chloroform	0.074
Nickel	0.040
Propionaldehyde	0.199
Quinone	0.245
Selenium	0.008
Toluene	4.446
Total POM	1.349
Xylene	0.307
Total	15.823

- (a) The potential to emit of PM<sub>10</sub>, NO<sub>x</sub>, and SO<sub>2</sub>, are equal to or greater than 100 tons per year. Therefore, the source is subject to the provisions of 326 IAC 2-7. The source will be issued a FESOP because the source will limit its emissions below the Title V levels.
- (b) Fugitive Emissions  
 This type of operation is not one of the twenty-eight (28) listed source categories under 326 IAC 2-2. Since there are applicable New Source Performance Standards that were in effect on August 7, 1980, the fugitive particulate matter (PM) and volatile organic compound (VOC) emissions are counted toward determination of PSD and Emission Offset applicability.

**Potential to Emit After Issuance**

The source has opted to remain a FESOP source. The table below summarizes the potential to emit, reflecting all limits of the emission units. Any control equipment is considered enforceable only after issuance of this FESOP and only to the extent that the effect of the control equipment is made practically enforceable in the permit. Since the source has not constructed any new emission units, the source's potential to emit is based on the emission units included in the original FESOP.

Process/ Emission unit	Potential To Emit (tons/year)							
	PM	PM-10	SO <sub>2</sub>	VOC	CO	NO <sub>x</sub>	Ind. HAPs	Combined HAPs
Drum Mixer	47.24 <sup>(4)</sup>	91.92 <sup>(2)</sup>	97.23 <sup>(5)</sup>	22.85	92.81 <sup>(6)</sup>	98.49 <sup>(5)</sup>	< 10 <sup>(1)</sup>	< 25
Aggregate Dryer Burner				2.79				
Convey/Handling	7.89	3.72	--	--	--	--	--	--
Storage	0.14	0.14	--	--	--	--	--	--
Load-out and Silo Filling <sup>(7)</sup>	1.70	1.70	--	24.68	3.88	--	0.34	0.34
Paved Roads <sup>(3)</sup>	11.44	2.23	--	--	--	--	--	--
Hot Oil Heater and Natural Gas Heater	0.9	0.17	2.67	0.05	0.74	1.41	Neg.	Neg.
Tanks	--	--	--	Neg.	--	--	--	Neg.
<b>Total Emissions</b>	<b>&lt; 250</b>	<b>&lt; 100</b>	<b>&lt; 100</b>	<b>&lt; 100</b>	<b>&lt; 100</b>	<b>&lt; 100</b>	<b>&lt; 10</b>	<b>&lt; 25</b>

- (1) Largest single limited HAP is hydrochloride (HCL). A chlorine content limit of 0.04% by weight for waste oil was added to the permit to ensure that this source remains a minor source of HAPs, by limiting HCl to less than 10 tons per year.
- (2) Maximum allowable emissions in order to comply with 326 IAC 2-8 (FESOP). Allowable emissions were determined by using 99.9 as the allowable limit and subtracting the PM-10 emissions from other sources. Uncontrolled PM-10 emissions from silo-filling, load-out, storage piles, and conveying/handling along with the controlled PM-10 emissions from other source (if controlled) were used to determine the PM-10 emissions from all other sources.
- (3) Potential to emit after controls.
- (4) Maximum allowable PM emissions in order to comply with 326 IAC 6.5-1-2 (Particulate Emission Limitations: Asphalt Concrete Plants).
- (5) Maximum allowable SO<sub>2</sub> and NO<sub>x</sub> emissions based on fuel usage limitations, in order to comply with 326 IAC 2-8 (FESOP).
- (6) Maximum allowable CO emissions based on annual asphalt mix production limit of 1,427,880 tons per year, in order to comply with 326 IAC 2-8 (FESOP).
- (7) Based on maximum asphalt throughput of 350 tons of asphalt mix per hour.

### County Attainment Status

The source is located in Daviess County.

Pollutant	Status
PM2.5	Attainment
PM-10	Attainment
SO <sub>2</sub>	Attainment
NO <sub>2</sub>	Attainment
8-hour Ozone	Attainment
CO	Attainment
Lead	Attainment

- (a) On October 25, 2006, the Indiana Air Pollution Control Board finalized a rule revision to 326 IAC 1-4-1 redesignating Delaware, Greene, Jackson, Vanderburgh, Vigo and Warrick Counties to attainment for the eight-hour ozone standard, redesignating Lake County to attainment for the sulfur dioxide standard, and revoking the one-hour ozone standard in Indiana.

- (b) Volatile organic compounds (VOC) and Nitrogen Oxides (NOx) are regulated under the Clean Air Act (CAA) for the purposes of attaining and maintaining the National Ambient Air Quality Standards (NAAQS) for ozone. Therefore, VOC emissions and NOx are considered when evaluating the rule applicability relating to ozone. Daviess County has been designated as attainment or unclassifiable for ozone. Therefore, VOC emissions and NOx were reviewed pursuant to the requirements for Prevention of Significant Deterioration (PSD), 326 IAC 2-2. See the State Rule Applicability for the source section.
- (c) Daviess County has been classified as attainment for PM<sub>2.5</sub>. U.S. EPA has not yet established the requirements for Prevention of Significant Deterioration (PSD), 326 IAC 2-2 for PM<sub>2.5</sub> emissions. Therefore, until the U.S.EPA adopts specific provisions for PSD review for PM<sub>2.5</sub> emissions, it has directed states to regulate PM<sub>10</sub> emissions as surrogate for PM<sub>2.5</sub> emissions. See the State Rule Applicability for the source section.
- (d) Daviess County has been classified as attainment or unclassifiable in Indiana for all other criteria pollutants. Therefore, these emissions were reviewed pursuant to the requirements for Prevention of Significant Deterioration (PSD), 326 IAC 2-2. See the State Rule Applicability for the source section.

### Portable Source

- (a) Initial Location  
This is a portable source and its initial location is 412 Clark Road, Washington, Indiana, 47501.
- (b) This source cannot relocate to the following Counties: Lake, Porter, Clark, and Floyd Counties.
- (c) PSD and Emission Offset Requirements  
The emissions from this portable source were reviewed under the requirements of the Prevention of Significant Deterioration (PSD) 326 IAC 2-2 and Emission Offset 326 IAC 2-3.
- (d) Fugitive Emissions  
This type of operation is not one of the twenty-eight (28) listed sources under 326 IAC 2-2 or 2-3. Since there are applicable New Source Performance Standards that were in effect on August 7, 1980, the fugitive particulate matter (PM) and volatile organic compound (VOC) emissions are counted toward determination of PSD and Emission Offset applicability.

### Source Status

Existing Source PSD, and FESOP Definition (emissions after controls, based on 8760 hours of operation per year at rated capacity and/or as otherwise limited):

Pollutant	Potential Emissions (tons/yr)
PM	Less than 250
PM <sub>10</sub>	Less than 100
SO <sub>2</sub>	Less than 100
VOC	Less than 100
CO	Less than 100
NO <sub>x</sub>	Less than 100

HAPs	Potential Emissions (tons/yr)
Single HAP	Less than 10
Total HAPs	Less than 25

This existing source is not a major source under 326 IAC 2-2 (PSD) and 326 IAC 2-3 (Emission Offset) because no attainment regulated pollutant is emitted at a rate of 250 tons per year or greater, no nonattainment regulated pollutant is emitted at a rate of 100 tons per year or greater, and it is not in one of the 28 listed source categories.

### Federal Rule Applicability

- (a) The portable drum hot mix asphalt plant constructed in 1995 is subject to the New Source Performance Standard, 326 IAC 12, (40 CFR Part 60.90, Subpart I) because it meets the definition of a hot mix asphalt facility pursuant to the rule and was constructed after June 11, 1973. This rule limits particulate matter emissions to 0.04 grains per dry standard cubic foot (gr/dscf) and also limits visible emissions to 20% opacity.

The source is able to comply with this rule by using a baghouse to limit particulate matter emissions to less than 0.04 grains/dscf.

The aggregate dryer and aggregate drum mix plant are subject to the following portions of 40 CFR 60, Subpart I:

- (1) 40 CFR 60.90.
- (2) 40 CFR 60.91.
- (3) 40 CFR 60.92.
- (4) 40 CFR 60.93.

The provisions of 40 CFR 60 Subpart A – General Provisions, which are incorporated as 326 IAC 12-1-1, apply to the aggregate dryer and aggregate drum mix plant described in this section except when otherwise specified in 40 CFR 60 Subpart I.

- (b) The New Source Performance Standard 326 IAC 12 (40CFR 60.670 through 60.676, Subpart OOO) “Standards of Performance for Nonmetallic Mineral Processing Plants” is not included in this permit for the recycled asphalt pavement (RAP) usage since the RAP is received onsite ready-to-use, and there is no crushing or grinding of the RAP prior to loading into the first storage silo/bin.
- (c) The requirements of the NSPS, 40 CFR 60.110b through 60.117b, Subpart Kb are not included in this permit for the one (1) 30,000 gallon asphalt storage tank (MS2), the one (1) 20,000 gallon storage tank for fuel oil #4, and the two (2) 25,000 gallon liquid asphalt storage tanks because each tank has a storage capacity greater than 75 cubic meters but less than 151 cubic meters, and the liquid stored in each tank has a maximum true vapor pressure of less than 15.0 kPa.
- (d) The requirements of the NSPS, 40 CFR 60, Subpart Kb are not included in this permit for the one (1) 10,000 gallon No. 2 distillate fuel oil storage tank (MS4), constructed after July 23, 1984 because the tank has a storage capacity that is less than 75 cubic meters.
- (e) There are no National Emission Standards for Hazardous Air Pollutants (NESHAPs)(326 IAC 14, 326 IAC 20, 40 CFR Part 61, and 40 CFR Part 63) included in this permit.

- (f) The requirements of 40 CFR Part 64, Compliance Assurance Monitoring, are not included in this permit. Generally, such requirements apply to a Part 70 source that involves a pollutant-specific emissions unit (PSEU), as defined in 40 CFR 64.1, which meets the following criteria:
- (1) The unit is subject to an emission limitation or standard for an applicable regulated air pollutant;
  - (2) The unit uses a control device as defined in 40 CFR 64.1 to comply with that emission limitation or standard; and
  - (3) The unit has a potential to emit before controls equal to or greater than the applicable Part 70 major source threshold for the regulated pollutant.

As a FESOP source, this source has accepted federally enforceable limits such that the requirements of 326 IAC 2-7 (Part 70) do not apply. Therefore, the requirements of 40 CFR 64, Compliance Assurance Monitoring, are not included in this permit.

### **State Rule Applicability - Entire Source**

#### **326 IAC 2-2 (Prevention of Significant Deterioration (PSD)) and 326 IAC 2-3 (Emission Offset)**

This source is not subject to the requirements of these rules. As shown in the Potential to Emit After Issuance table, the allowable emissions of all regulated pollutants, except PM, are less than 100 tons per year after application of all federally enforceable emission limits. (See 326 IAC 2-8-4 (FESOP) discussion below) PM emissions are limited to less than 250 tons per year. The particulate emission limit for the aggregate dryer burner and the drum mixer is 0.066 lb/ton of asphalt mix (based on an annual asphalt mix production limit of 1,427,880 tons per year). The requirements of 326 IAC 2-3 (Emission Offset) apply to major sources or major modifications constructed in an area designated as nonattainment. Since this source is approved for operation in all areas of Indiana except in severe nonattainment areas for ozone, the applicability threshold for 326 IAC 2-3 (Emission Offset) is 100 tons per year for PM<sub>10</sub>, SO<sub>2</sub>, VOC, NO<sub>x</sub>, and CO. Emissions of PM<sub>10</sub>, SO<sub>2</sub>, VOC, NO<sub>x</sub>, and CO are each limited to less than 100 tons per year by 326 IAC 2-8 (FESOP). The source has indicated that they do not intend on relocating the portable source to Lake or Porter Counties, which are now designated as moderate nonattainment areas for ozone under the 8-hour standard. Potential emissions of VOC are less than 100 tons per year and NO<sub>x</sub> emissions are limited to less than 100 tons per year by 326 IAC 2-8 (FESOP). Therefore the requirements of 326 IAC 2-2 (PSD) and 326 IAC 2-3 (Emission Offset) do not apply. The source shall not relocate to Lake, Porter, Clark, and Floyd Counties.

#### **326 IAC 2-4.1-1 (New Source Toxics Control)**

Pursuant to 326 IAC 2-4.1-1 (New Source Toxics Control), any source that constructs or reconstructs a major source of HAPs, which has the potential to emit (PTE) 10 tons per year of any single HAP or 25 tons per year of any combination of HAPs, must control emissions from that source using technologies consistent with the Maximum Achievable Control Technology (MACT). This source has limited single HAP and total HAP emissions of less than 10 and 25 tons per year, respectively; therefore, this rule does not apply.

#### **326 IAC 2-6 (Emission Reporting)**

Pursuant to 326 IAC 2-6-1, this source is not subject to this rule because it is not required to have an operating permit under 326 IAC 2-7 (Part 70), it is not located in Lake or Porter counties, and it does not emit lead into the ambient air at levels equal to or greater than 5 tons per year. Therefore, 326 IAC 2-6 does not apply. This source is approved for operation in all areas of Indiana except in severe nonattainment areas for ozone. The source shall not relocate to Lake, Porter, Clark, and Floyd Counties.

326 IAC 2-8-4 (FESOP)

This source is subject to 326 IAC 2-8-4 (FESOP). Pursuant to this rule, the following limits shall apply:

- (a) The usage of waste oil, with a maximum sulfur content of 0.5%, and waste oil equivalents in the 116 MMBtu per hour aggregate dryer burner shall be limited to 2,645,728 U.S. gallons per twelve (12) consecutive month period, with compliance determined at the end of each month, so that source-wide SO<sub>2</sub> emissions are limited to 99.9 tons per year.

For purposes of determining compliance based on SO<sub>2</sub> emissions (See calculations page 7 of 11, Appendix A), the following shall apply:

- (1) every 1,000 gallons of No. 4 fuel oil burned in the aggregate dryer burner shall be equivalent to 1,020.4 gallons of waste oil based on SO<sub>2</sub> emissions and a maximum No. 4 fuel oil sulfur content of 0.5%;
- (2) every 1,000 gallons of No. 2 fuel oil burned in the aggregate dryer burner shall be equivalent to 854.4 gallons of waste oil fuel oil based on SO<sub>2</sub> emissions and a maximum No. 2 fuel oil sulfur content of 0.4%;
- (3) every 1 million cubic feet of natural gas burned in the aggregate dryer burner shall be equivalent to 8.2 gallons of waste oil based on SO<sub>2</sub> emissions.

Note: The source has requested a limit on the maximum sulfur content by weight for waste oil and No. 4 fuel oil of 0.5% each.

- (b) The usage of No. 4 fuel oil in the 116 MMBtu per hour aggregate dryer burner shall be limited to 4,191,155 U.S. gallons per twelve (12) consecutive month period, with compliance determined at the end of each month, so that source-wide NO<sub>x</sub> emissions are limited to 99.9 tons per year.

For purposes of determining compliance, the following shall apply:

- (1) every 1,000 gallons of waste oil burned in the aggregate dryer burner shall be equivalent to 404.3 gallons of No. 4 fuel oil;
  - (2) every 1,000 gallons of No. 2 fuel oil burned in the aggregate dryer burner shall be equivalent to 510.6 gallons of No. 4 fuel oil;
  - (3) every 1 million cubic feet of natural gas burned in the aggregate dryer burner shall be equivalent to 4,042.6 gallons of No. 4 fuel oil.
- (c) PM-10 emissions from the aggregate dryer shall be limited to 0.128 pounds of PM-10 per ton of asphalt produced, based on a limited annual throughput of 1,427,880 tons of asphalt produced. This limits source-wide PM-10 emissions to less than 99.9 tons per year. The source is able to comply with the PM-10 emission limit by utilizing a baghouse for controlling PM-10 emissions from the aggregate dryer.
  - (d) The chlorine content of the waste oil used in the 116 MMBtu per hour burner for the aggregate dryer shall not exceed 0.04 percent by weight.

This limits the entire source-wide emissions of HCl to less than 10 tons per year. Therefore, the requirements of 326 IAC 2-7 will not apply.

- (e) The annual asphalt produced in the drum mixer shall be limited to 1,427,880 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.

This limit is required to limit the source's emissions of CO to less than 100 tons per year. Therefore, the requirements of 326 IAC 2-7 (Part 70), and 326 IAC 2-2 (PSD) are not applicable.

This throughput limit is based on the US EPA AP-42, 5<sup>th</sup> Edition (Section 11.1- Hot Mix Asphalt Plants (drum mixer with a waste oil-fired dryer)) CO emission factor of 0.13 pounds of CO per ton of asphalt mix.

- (f) Pursuant to SPR 027-14825-05023, issued on December 17, 2001, the owner or operator shall not process emulsified or cutback asphalt at this source unless proper approval has been obtained from IDEM, OAQ.

This operation is approved in all areas of Indiana except in severe nonattainment areas for ozone or Lake, Porter, Clark, and Floyd Counties. Therefore, these limits will render the requirements of 326 IAC 2-7 (Part 70), 326 IAC 2-2 (PSD) and 326 IAC 2-3 (Emission Offset), not applicable.

#### 326 IAC 5-1 (Opacity Limitations)

Pursuant to 326 IAC 5-1-2 (Opacity Limitations), except as provided in 326 IAC 5-1-3 (Temporary Alternative Opacity Limitations), when the source is located in any of the following areas:

- (1) Dearborn County, Lawrenceburg Township.
- (2) Dubois County, Bainbridge Township.
- (3) Marion County, except the area of Washington Township east of Fall Creek and the area of Franklin Township south of Thompson Road and east of Five Points Road.
- (4) St. Joseph County, the area north of Kern Road and east of Pine Road.
- (5) Vanderburgh County, the area included in the city of Evansville and Pigeon Township.
- (6) Vigo County, the area within a five-tenths (0.5) kilometer radius circle centered at UTM Coordinates Zone 16 East four hundred sixty-four and fifty-two hundredths (464.52) kilometers North four thousand three hundred sixty-nine and twenty-one hundredths (4,369.21) kilometers, unless otherwise stated in the permit.

opacity shall meet the following, unless otherwise stated in the permit:

- (a) Opacity shall not exceed an average of thirty percent (30%) in any one (1) six (6) minute averaging period as determined in 326 IAC 5-1-4.
- (b) Opacity shall not exceed sixty percent (60%) for more than a cumulative total of fifteen (15) minutes (sixty (60) readings as measured according to 40 CFR 60, Appendix A, Method 9 or fifteen (15) one (1) minute nonoverlapping integrated averages for a continuous opacity monitor) in a six (6) hour period.

When the source is located in an area of Indiana not listed above (1 through 6), opacity shall meet the following, unless otherwise stated in the permit:

- (a) Opacity shall not exceed an average of forty percent (40%) in any one (1) six (6) minute averaging period as determined in 326 IAC 5-1-4.
- (b) Opacity shall not exceed sixty percent (60%) for more than a cumulative total of fifteen (15) minutes (sixty (60) readings as measured according to 40 CFR 60, Appendix A, Method 9 or fifteen (15) one (1) minute nonoverlapping integrated averages for a continuous opacity monitor) in a six (6) hour period.

This source shall not re-locate to Lake, Porter, Floyd or Clark Counties.

**326 IAC 6-4 (Fugitive Dust Emissions Limitations)**

This rule requires the source not allow fugitive dust to escape beyond the property line or boundaries of the property, right-of-way, or easement on which the source is located, in a manner that would violate 326 IAC 6-4 (Fugitive Dust Emissions).

**326 IAC 6-5 (Fugitive Particulate Emissions Limitations)**

Pursuant to 326 IAC 6-5 (Fugitive Particulate Matter Emission Limitations), fugitive particulate matter emissions shall be controlled according to the plan submitted on December 13, 1996. The plan consists of:

- (a) Cleaning paved roads and parking lots by sweeping on an as needed basis (monthly minimum). Power brooming paved roads and parking lots while wet.
- (b) Paving unpaved roads and parking lots with asphalt. Treating with emulsified asphalt as needed. Treating with water as needed. Double chipping and sealing the road surface and maintain on an as needed basis.
- (c) Maintaining minimum size and number of stock piles of aggregate. Treating around the stockpile with emulsified asphalt on an as needed basis. Treating around the stockpile with water as needed. Treating the stockpiles with water as needed.
- (d) Applying water at the feed and the intermediate points of the conveyers as needed.
- (e) Minimizing the vehicular distance between transfer points of aggregates. Enclosing the transfer points. Applying water to the transfer points on an as-needed basis.
- (f) Tarping aggregate hauling vehicles. Maintaining vehicle bodies to prevent leakage. Spraying aggregates with water during transport. Maintaining a 10 mile per hour speed limit in the yard.
- (g) Reducing free fall distance during loading and unloading. Reducing the rate of discharge of the aggregate. Spraying the aggregate with water on an as needed basis.

**State Rule Applicability - Individual Facilities**

**326 IAC 6-3-2 (Particulate Emission Limitations for Manufacturing Processes)**

The aggregate mixing and drying operations are not subject to the requirements of 326 IAC 6-3-2. This rule does not apply if the limitation established in the rule is less stringent than applicable limitations in 326 IAC 12. Since the applicable PM emission limits established by 326 IAC 12, 40 CFR 60, Subpart I (0.04 grains per dry standard cubic foot), is lower than the PM limit that would be established by 326 IAC 6-3-2, the more stringent limit applies and the limit pursuant to 326 IAC 6-3-2 does not apply.

#### 326 IAC 6.5-1-2 (Particulate Limitations)

The particulate matter emissions from the aggregate mixing and drying operation are subject to the requirements of 326 IAC 6.5-1-2(a) (Particulate matter limitations except Lake County) because this source could relocate to one of the counties listed in 326 IAC 6.5-1-1(a) and potential particulate matter (PM) emissions exceed 100 tons per year. Pursuant to 326 IAC 6.5-1-2(a), PM emissions from the aggregate mixing and drying operations are limited to 0.066 grains per dry standard cubic foot (gr/dscf). This limitation is more stringent than the additional applicable requirement of 0.04 grains per dry standard cubic foot pursuant to 326 IAC 12 (New Source Performance Standards) and 40 CFR 60.90 (Subpart I - Standards of Performance for Hot Mix Asphalt Facilities). Therefore, compliance with 326 IAC 6.5-1-2(a) will satisfy the grain loading limit of 0.04 gr/dscf pursuant to 326 IAC 12 and 40 CFR 60.90 to 60.93, Subpart I. The source is able to comply with this rule by using a baghouse to limit particulate matter emissions to less than 0.03 gr/dscf (see Appendix A, page 11 of 11, for detailed calculations) when operating in Dearborn, Dubois, Howard, Marion, St. Joseph, Vanderburgh, Vigo, or Wayne Counties. This source shall not re-locate to Lake, Porter, Floyd or Clark Counties.

#### 326 IAC 8-5 (Miscellaneous Operations)

This source, constructed after January 1, 1980 is not subject to the requirements of 326 IAC 8-5 because this source does not have operations as specified in 326 IAC 8-5-2 through 326 IAC 8-5-5.

#### 326 IAC 8-9 (Volatile Organic Liquid Storage Vessels)

On and after October 1, 1995, this rule applies to stationary vessels used to store volatile organic liquid (VOL) that are located in Clark, Floyd, Lake, or Porter County. This source cannot relocate to Lake, Porter, Clark, or Floyd Counties. Therefore, the requirements of 326 IAC 8-9-2(4), are not applicable to this source.

#### 326 IAC 10-1 (Nitrogen Oxides Control in Clark and Floyd Counties)

This source is not permitted to relocate in Clark or Floyd Counties; therefore, the requirements of 326 IAC 10-1 are not applicable.

#### 326 IAC 10-3 (Nitrogen Oxides Reduction Program for Specific Source Categories)

The requirements of 326 IAC 10-3 are applicable to Portland cement kilns with process weight rates greater than or equal to specific values. This source is not subject to the requirements of 326 IAC 10-3 because this source does not operate a Portland cement kiln.

#### 326 IAC 7 (Sulfur Dioxide Rules)

The potential to emit SO<sub>2</sub> from the aggregate dryer burner is greater than twenty-five (25) tons per year. Therefore, the requirements of 326 IAC 7-1.1 are applicable.

- (a) When operating on No. 4 fuel oil, the sulfur dioxide emissions shall be limited to one and six tenths (1.6) pounds per million British thermal units. Compliance with this limitation shall be accomplished by limiting the weight percent sulfur in the No. 4 fuel oil to no more than one and six tenths of a percent (1.6%).
- (b) When operating on No. 2 fuel oil, the sulfur dioxide emissions shall be limited to five-tenths (0.5) pounds per million British thermal units. Compliance with this limitation shall be accomplished by limiting the weight percent sulfur in the No. 2 fuel oil to no more than four tenths of a percent (0.4%).
- (c) When operating on re-refined (waste) oil, the sulfur dioxide emissions shall be limited to one and six tenths (1.6) pounds per million British thermal units. Compliance with this limitation shall be accomplished by limiting the weight percent sulfur in the re-refined (waste) oil to no more than one and one half of a percent (1.5%).

Note: The source is able to comply with this limit by utilizing waste oil and No. 4 fuel oil with a maximum sulfur content by weight of 0.5% each, for the aggregate dryer burner.

The 1.2 and 1.5 MMBtu/hr heaters are not subject to the requirements of this rule because potential SO<sub>2</sub> emissions from these units are less than 25 tons per year.

#### 326 IAC 7-2-1 (Sulfur Dioxide Reporting Requirements)

This source is subject to 326 IAC 7-2-1 (Reporting Requirements). This rule requires the source to submit to the Office of Air Quality upon request records of sulfur content, heat content, fuel consumption, and sulfur dioxide emission rates based on a calendar-month average.

### Testing Requirements

This source is subject to 40 CFR 60, Subpart I (Standards of Performance for Hot Mix Asphalt Facilities), and shall comply with the particulate matter (PM) and opacity compliance testing requirements of the rule. The PM test for 40 CFR 60, Subpart I also will be used to demonstrate compliance with 326 IAC 6.5-1-2. OAQ also required PM-10 testing to demonstrate FESOP compliance. The latest stack test for PM emissions to determine compliance with 40 CFR 60, Subpart I, and for PM-10 emissions to demonstrate compliance with the FESOP limit was performed July 8, 2003. Testing to demonstrate compliance with 40 CFR 60, Subpart I, 326 IAC 6.5-1-2, and the FESOP limit will be required prior to July 8, 2008. This test shall be repeated at least once every five (5) years from the date of the last valid compliance demonstration. Testing shall be conducted in accordance with Section C- Performance Testing.

### Compliance Requirements

Permits issued under 326 IAC 2-8 are required to ensure that sources can demonstrate compliance with applicable state and federal rules on a more or less continuous basis. All state and federal rules contain compliance provisions, however, these provisions do not always fulfill the requirement for a more or less continuous demonstration. When this occurs IDEM, OAQ in conjunction with the source, must develop specific conditions to satisfy 326 IAC 2-8-4. As a result, compliance requirements are divided into two sections: Compliance Determination Requirements and Compliance Monitoring Requirements.

Compliance Determination Requirements in Section D of the permit are those conditions that are found more or less directly within state and federal rules and the violation of which serves as grounds for enforcement action. If these conditions are not sufficient to demonstrate continuous compliance, they will be supplemented with Compliance Monitoring Requirements, also in Section D of the permit. Unlike Compliance Determination Requirements, failure to meet Compliance Monitoring conditions would serve as a trigger for corrective actions and not grounds for enforcement action. However, a violation in relation to a compliance monitoring condition will arise through a source's failure to take the appropriate corrective actions within a specific time period.

The compliance monitoring requirements applicable to this source are as follows:

1. The plant has applicable compliance monitoring conditions as specified below:
  - (a) Daily visible emission notations of the conveyors, material transfer points and aggregate dryer/mixer stack (SV1) exhaust shall be performed during normal daylight operations when exhausting to the atmosphere. A trained employee shall record whether emissions are normal or abnormal.
  - (b) For processes operated continuously, "normal" means those conditions prevailing, or expected to prevail, eighty percent (80%) of the time the process is in operation, not counting startup or shut down time.

- (c) In the case of batch or discontinuous operations, readings shall be taken during that part of the operation that would normally be expected to cause the greatest emissions.
- (d) A trained employee is an employee who has worked at the plant at least one (1) month and has been trained in the appearance and characteristics of normal visible emissions for that specific process.
- (e) If abnormal emissions are observed, the Permittee shall take reasonable response steps in accordance with Section C- Response to Excursions or Exceedances. Failure to take response steps in accordance with Section C - Response to Excursions or Exceedances shall be considered a deviation from this permit.
- (f) The Permittee shall record the pressure drop across the baghouse used in conjunction with the aggregate dryer and drum mixer, at least once daily when the aggregate dryer and drum mixer are in operation when venting to the atmosphere. When for any one reading, the pressure drop across the baghouse is outside the normal range of 2.0 and 6.0 inches of water or a range established during the latest stack test, the Permittee shall take reasonable response steps in accordance with Section C- Response to Excursions or Exceedances. A pressure reading that is outside the above mentioned range is not a deviation from this permit. Failure to take response steps in accordance with Section C - Response to Excursions or Exceedances shall be considered a deviation from this permit.

The instrument used for determining the pressure shall comply with Section C - Instrument Specifications, of this permit, shall be subject to approval by IDEM, OAQ, and shall be calibrated at least once every six (6) months.

- (g) In the event that bag failure has been observed:
  - (1) For a single compartment baghouse controlling emissions from a process operated continuously, a failed unit and the associated process shall be shut down immediately until the failed unit has been repaired or replaced. Operations may continue only if the event qualifies as an emergency and the Permittee satisfies the requirements of the emergency provisions of this permit (Section B - Emergency Provisions).
  - (2) For a single compartment baghouse controlling emissions from a batch process, the feed to the process shall be shut down immediately until the failed unit has been repaired or replaced. The emissions unit shall be shut down no later than the completion of the processing of the material in the line. Operations may continue only if the event qualifies as an emergency and the Permittee satisfies the requirements of the emergency provisions of this permit (Section B - Emergency Provisions).

Bag failure can be indicated by a significant drop in the baghouse pressure reading with abnormal visible emissions, by an opacity violation, or by other means such as gas temperature, flow rate, air infiltration, leaks, dust traces or triboflows.

These monitoring conditions are necessary because the baghouse for the aggregate dryer and mixer must operate properly to ensure compliance with 326 IAC 2-8 (FESOP), 326 IAC 12, 40 CFR 60.90, Subpart I, 326 IAC 6.5-1-2, and to render the requirements of 326 IAC 2-2 (PSD) and 326 IAC 2-7 (Part 70) not applicable.

## **Conclusion**

The operation of this portable drum hot mix asphalt plant shall be subject to the conditions of the FESOP No. F 027-23067-05023.

Company Name:  
Initial Plant Location:  
County:  
Permit Reviewer:

Rogers Group, Inc.  
412 Clark Road, Washington, Indiana 47501  
Davies  
Tanya White/EVP

**\*\* aggregate dryer burner\*\***

The following calculations determine the amount of emissions created by natural gas combustion, from the aggregate dryer burner, based on 8,760 hours of operation and US EPA's AP-42, 5th Edition, Section 1.4 - Natural Gas Combustion, Tables 1.4-1 and 1.4-2.

<b>Criteria Pollutant:</b>	<b>116 MMBtu/hr * 8,760 hr/yr</b>	<b>* Ef (lb/MMcf) = (ton/yr)</b>
	<b>1000 Btu/cf * 2,000 lb/ton</b>	
<b>P M:</b>	1.9 lb/MMcf =	<b>0.97 ton/yr</b>
<b>P M-10:</b>	7.6 lb/MMcf =	<b>3.86 ton/yr</b>
<b>S O 2:</b>	0.6 lb/MMcf =	<b>0.30 ton/yr</b>
<b>N O x:</b>	190.0 lb/MMcf =	<b>96.54 ton/yr</b>
<b>V O C:</b>	5.5 lb/MMcf =	<b>2.79 ton/yr</b>
<b>C O:</b>	84.0 lb/MMcf =	<b>42.68 ton/yr</b>

The following calculations determine the amount of emissions created by the combustion of No. 4 fuel oil @ 0.50 % sulfur, from the aggregate dryer burner, based on 8,760 hours of use and US EPA's AP-42, 5th Edition, Section 1.3 - Fuel Oil Combustion, Tables 1.3-1, 1.3-2, and 1.3-5.

<b>Criteria Pollutant:</b>	<b>116 MMBtu/hr * 8,760 hr/yr</b>	<b>* Ef (lb/1,000 gal) = (ton/yr)</b>
	<b>150,000 Btu/gal * 2,000 lb/ton</b>	
<b>P M:</b>	7.0 lb/1000 gal =	<b>23.71 ton/yr</b>
<b>P M-10:</b>	8.5 lb/1000 gal =	<b>28.79 ton/yr</b>
<b>S O 2:</b>	75.0 lb/1000 gal =	<b>254.04 ton/yr</b>
<b>N O x:</b>	47.0 lb/1000 gal =	<b>159.20 ton/yr</b>
<b>V O C:</b>	0.20 lb/1000 gal =	<b>0.68 ton/yr</b>
<b>C O:</b>	5.0 lb/1000 gal =	<b>16.94 ton/yr</b>

The following calculations determine the amount of emissions created by the combustion of re-refined waste oil @ 0.04 % chlorine and @ 0.50 % sulfur, and @ 0.60 % ash, from the aggregate dryer burner, based on 8,760 hours of use and US EPA's AP-42, 5th Edition, Section 1.11 - Waste Oil Combustion, Tables 1.11-1, 1.11-2, 1.11-3, and 1.11-4.

<b>Criteria Pollutant:</b>	<b>116 MMBtu/hr * 8,760 hr/yr</b>	<b>* Ef (lb/1,000 gal) = (ton/yr)</b>
	<b>140,000 Btu/gal * 2,000 lb/ton</b>	
<b>P M:</b>	38.4 lb/1000 gal =	<b>139.36 ton/yr</b>
<b>P M-10:</b>	30.6 lb/1000 gal =	<b>111.05 ton/yr</b>
<b>S O 2:</b>	73.5 lb/1000 gal =	<b>266.74 ton/yr</b>
<b>N O x:</b>	19.0 lb/1000 gal =	<b>68.95 ton/yr</b>
<b>V O C:</b>	1.00 lb/1000 gal =	<b>3.63 ton/yr</b>
<b>C O:</b>	5.0 lb/1000 gal =	<b>18.15 ton/yr</b>
<b>HCl:</b>	2.64000 lb/1000 gal =	<b>9.58 ton/yr</b>

The following calculations determine the amount of emissions created by the combustion of No. 2 distillate fuel oil @ 0.40 % sulfur, from the aggregate dryer burner, based on 8,760 hours of use and US EPA's AP-42, 5th Edition, Section 1.3 - Fuel Oil Combustion, Tables 1.3-1, 1.3-2, and 1.3-5.

<b>Criteria Pollutant:</b>	<b>116 MMBtu/hr * 8,760 hr/yr</b>	<b>* Ef (lb/1,000 gal) = (ton/yr)</b>
	<b>140,000 Btu/gal * 2,000 lb/ton</b>	
<b>P M:</b>	2.0 lb/1000 gal =	<b>7.26 ton/yr</b>
<b>P M-10:</b>	3.3 lb/1000 gal =	<b>11.98 ton/yr</b>
<b>S O 2:</b>	62.8 lb/1000 gal =	<b>227.91 ton/yr</b>
<b>N O x:</b>	24.0 lb/1000 gal =	<b>87.10 ton/yr</b>
<b>V O C:</b>	0.20 lb/1000 gal =	<b>0.73 ton/yr</b>
<b>C O:</b>	5.0 lb/1000 gal =	<b>18.15 ton/yr</b>

The maximum potential emissions from the aggregate dryer burner due to fuel combustion are the following:

<b>Criteria Pollutant:</b>		<b>Worst Case Fuel</b>
<b>P M:</b>	<b>139.36 ton/yr</b>	Re-refined Waste Oil
<b>P M-10:</b>	<b>111.05 ton/yr</b>	Re-refined Waste Oil
<b>S O 2:</b>	<b>266.74 ton/yr</b>	Re-refined Waste Oil
<b>N O x:</b>	<b>159.20 ton/yr</b>	Fuel Oil No. 4
<b>V O C:</b>	<b>3.63 ton/yr</b>	Re-refined Waste Oil
<b>C O:</b>	<b>42.68 ton/yr</b>	Natural Gas
<b>HCl:</b>	<b>9.58 ton/yr</b>	Re-refined Waste Oil

**\*\*Insignificant Combustion Sources\*\***

**\*\*heaters\*\***

**Heaters- 1.2 MMBtu/hr (No. 2 fuel oil) and 1.5 MMBtu/hr (Natural Gas)**

The following calculations determine the amount of emissions created by #2 distillate fuel oil @ 0.5% sulfur, from the hot oil heater based on 8,760 hours of operation and US EPA's AP-42, Ch. 1.3, Tables 1.3-1, 1.3-2, 1.3-3.

<b>Criteria Pollutant:</b>	<u>1.2 MMBtu/hr * 8,760 hr/yr</u>	* Ef (lb/1000 gal) = (ton/yr)
	140,000 Btu/1000 gal * 2,000 lb/ton	
<b>P M:</b>	2.00 lb/1000 gal =	<b>0.08 ton/yr</b>
<b>P M-10:</b>	3.30 lb/1000 gal =	<b>0.12 ton/yr</b>
<b>S O 2:</b>	71.00 lb/1000 gal =	<b>2.67 ton/yr</b>
<b>N O x:</b>	20.00 lb/1000 gal =	<b>0.75 ton/yr</b>
<b>V O C:</b>	0.34 lb/1000 gal =	<b>0.01 ton/yr</b>
<b>C O:</b>	5.00 lb/1000 gal =	<b>0.19 ton/yr</b>

The following calculations determine the amount of emissions created by natural gas combustion, from the heater for the two hot mix storage silos, based on 8,760 hours of operation and US EPA's AP-42, 5th Edition, Section 1.4 - Natural Gas Combustion, Tables 1.4-1 and 1.4-2.

<b>Criteria Pollutant:</b>	<u>1.5 MMBtu/hr * 8,760 hr/yr</u>	* Ef (lb/MMcf) = (ton/yr)
	1000 Btu/cf * 2,000 lb/ton	
<b>P M:</b>	1.9 lb/MMcf =	<b>0.01 ton/yr</b>
<b>P M-10:</b>	7.6 lb/MMcf =	<b>0.05 ton/yr</b>
<b>S O 2:</b>	0.6 lb/MMcf =	<b>0.00 ton/yr</b>
<b>N O x:</b>	100.0 lb/MMcf =	<b>0.66 ton/yr</b>
<b>V O C:</b>	5.5 lb/MMcf =	<b>0.04 ton/yr</b>
<b>C O:</b>	84.0 lb/MMcf =	<b>0.55 ton/yr</b>

The potential emissions from the hot oil heater and natural gas heater due to fuel combustion are the following:

<b>Criteria Pollutant:</b>	<b>P M:</b>	<b>0.09 ton/yr</b>
	<b>P M-10:</b>	<b>0.17 ton/yr</b>
	<b>S O 2:</b>	<b>2.67 ton/yr</b>
	<b>N O x:</b>	<b>1.41 ton/yr</b>
	<b>V O C:</b>	<b>0.05 ton/yr</b>
	<b>C O:</b>	<b>0.74 ton/yr</b>

**\*\* aggregate drying: drum-mix plant \*\***

The following calculations determine the amount of worst case emissions created by aggregate mixing before controls, based on 8,760 hours of use and USEPA's AP-42, 5th Edition, Section 11.1 - Hot Mix Asphalt Plants, Tables 11.1-3, 11.1-7, and 11.1-8 for a drum mixer which has the capability of combusting either fuel oil, natural gas, or re-refined waste oil:

Pollutant:	Ef	lb/ton x	<u>163</u>	ton/hr x	8,760 hr/yr
			2,000	lb/ton	
<b>Criteria Pollutant:</b>	<b>P M:</b>	28 lb/ton =		<b>19,990.32 ton/yr</b>	
	<b>P M-10:</b>	6.4 lb/ton =		<b>4,569.22 ton/yr</b>	
	<b>VOC:</b>	0.032 lb/ton =		<b>22.85 ton/yr</b>	
	<b>Pb:</b>	0.000033 lb/ton =		<b>0.00 ton/yr</b>	
	<b>HCl:</b>	0.00021 lb/ton =		<b>0.15 ton/yr</b>	
	<b>NOx:</b>	0.055 lb/ton =		<b>39.27 ton/yr</b>	
	<b>CO:</b>	0.13 lb/ton =		<b>92.81 ton/yr</b>	

**\*\* conveying / handling \*\***

The following calculations determine the amount of emissions created by material handling, based on 8,760 hours of use and AP-42, Section 13.2.4, Equation 1. The emission factor for calculating PM emissions is calculated as follows:

PM-10 Emissions:

$$E = k * (0.0032) * ((U/5)^{1.3}) / ((M/2)^{1.4})$$

$$= 5.23E-03 \text{ lb PM-10/ton}$$

$$= 1.11E-02 \text{ lb PM/ton}$$

where k = 0.35 (particle size multiplier for <10um)  
 0.74 (particle size multiplier for <30um)

U = 12 mph mean wind speed  
 M = 1.5 material moisture content (%)

$$\frac{163 \text{ ton/hr} * 8,760 \text{ hrs/yr} * \text{Ef (lb/ton of material)}}{2,000 \text{ lb/ton}} = (\text{ton/yr})$$

**Total PM-10 Emissions: 3.73 tons/yr**  
**Total PM Emissions: 7.89 tons/yr**

This source has all paved roads on which the loaders and tri-axle vehicles travel.

**\*\* paved roads \*\***

The following calculations determine the amount of emissions created by vehicle traffic on paved roads, based on 8,760 hours of use and USEPA's AP-42, 5th Edition, Section 13.2.1.

9855 miles per year for all vehicles combined (based on information in original FESOP application)

$$\begin{aligned}
 Ef &= k \cdot (sL/2)^{0.65} \cdot (W/3)^{1.5} - C \\
 &= 0.91 \text{ lb PM-10/mile} \\
 &= 4.64 \text{ lb PM/mile} \\
 \text{where } k &= 0.016 \text{ (particle size multiplier for PM-10)} && (k=0.082 \text{ for PM-30 or TSP}) \\
 sL &= 8.2 \text{ road surface silt loading (g/m}^2\text{)} \\
 W &= 24.0 \text{ tons average weight of all vehicles traveling the road} \\
 C &= 0.00047 \text{ emission factor for 1980's vehicle exhaust, brake wear and tire wear for PM and PM10}
 \end{aligned}$$

<b>PM-10:</b>	0.91 lb/mi x	9855 mi/yr =	<b>4.46 tons/yr</b>
		2000 lb/ton	

<b>PM:</b>	4.64 lb/mi x	9855 mi/yr =	<b>22.87 tons/yr</b>
		2000 lb/ton	

**Total PM Emissions From Paved Roads = 22.87 tons/yr**

**Total PM-10 Emissions From Paved Roads = 4.46 tons/yr**

**\*\* storage \*\***

The following calculations determine the amount of emissions created by wind erosion of storage stockpiles, based on 8,760 hours of use and USEPA's AP-42 (Pre 1983 Edition), Section 11.2.3.

Material	Silt Content (wt %)	Pile Size (acres)	Storage Capacity (tons)	PM EF lb/acre/day	PM Emissions tons/yr	PM-10 Emissions (35% of PM) tons/yr
Sand	1.5	0.55	30,000.00	1.74	0.17	0.06
Stone	1.0	1.10	60,000.00	1.16	0.23	0.08
RAP	1.0	0.18	10,000.00	1.16	0.04	0.01
<b>Total</b>					<b>0.41</b>	<b>0.14</b>

Sample Calculation:

$$E_f = 1.7 \cdot (s/1.5)^{0.365-p} / 235^f \cdot (f/15)$$

$$= 1.74 \text{ lb/acre/day}$$

where s = 1.5 % silt  
p = 125 days of rain greater than or equal to 0.01 inches  
f = 15 % of wind greater than or equal to 12 mph

**\*\* load-out \*\***

The following calculations determine the amount of emissions created by plant load-out, based on 8,760 hours of use and USEPA's AP-42, Section 11.1, Tables 11.1-14 through 11.1-16.

Maximum throughput = 350 tons/hr

$$PM/PM_{10} E_f = 0.000181 + 0.00141(-V)e^{(0.0251)(T+460)-20.43}$$

$$= 5.22E-04 \text{ lb PM or PM-10 per ton of asphalt mix produced}$$

where V = -0.5 asphalt volatility (default value of -0.5 used per AP-42)  
T = 325 hot mix asphalt (HMA) mix temperature in degrees F (default value of 325 used per AP-42)

**PM/PM10 = 0.80 tons/yr**  
**Total PAH HAPs = 0.03 tons/yr** (5.93% of Organic PM emissions per AP-42)\*  
**Phenol = 0.01 tons/yr** (1.18% of Organic PM emissions per AP-42)\*

$$TOC E_f = 0.0172(-V)e^{(0.0251)(T+460)-20.43}$$

$$= 4.16E-03 \text{ lb TOC per ton of asphalt mix produced}$$

where V = -0.5 asphalt volatility (default value of -0.5 used per AP-42)  
T = 325 hot mix asphalt (HMA) mix temperature in degrees F (default value of 325 used per AP-42)

**VOC = 5.99 tons/yr** (94% of TOC emissions per AP-42)  
**Worst Case Single HAP (Xylenes) = 0.03 tons/yr** (0.49% of TOC emissions per AP-42)  
**Total Volatile HAPs = 0.10 tons/yr** (1.5% of TOC emissions per AP-42)

$$CO E_f = 0.00558(-V)e^{(0.0251)(T+460)-20.43}$$

$$= 1.35E-03 \text{ lb CO per ton of asphalt mix produced}$$

where V = -0.5 asphalt volatility (default value of -0.5 used per AP-42)  
T = 325 hot mix asphalt (HMA) mix temperature in degrees F (default value of 325 used per AP-42)

**CO = 2.07 tons/yr**

**\*\* silo filling \*\***

The following calculations determine the amount of emissions created by silo filling, based on 8,760 hours of use and USEPA's AP-42, Section 11.1, Tables 11.1-14 through 11.1-16.

$$PM/PM_{10} E_f = 0.000332 + 0.00105(-V)e^{(0.0251)(T+460)-20.43}$$

$$= 5.86E-04 \text{ lb PM or PM-10 per ton of asphalt mix produced}$$

where V = -0.5 asphalt volatility (default value of -0.5 used per AP-42)  
T = 325 hot mix asphalt (HMA) mix temperature in degrees F (default value of 325 used per AP-42)

**PM/PM10 = 0.90 tons/yr**  
**Total PAH HAPs = 0.06 tons/yr** (11.40% of Organic PM emissions per AP-42)\*

$$\text{TOC Ef} = 0.0504(-V)e^{(0.0251)(T+460)-20.43}$$

= 1.22E-02 lb TOC per ton of asphalt mix produced

where V = -0.5 asphalt volatility (default value of -0.5 used per AP-42)

T = 325 hot mix asphalt (HMA) mix temperature in degrees F (default value of 325 used per AP-42)

**VOC = 18.68 tons/yr** (100% of TOC emissions per AP-42)

**Worst Case Single HAP (Formaldehyde) = 0.00 tons/yr** (0.69% of TOC emissions per AP-42)

**Total Volatile HAPs = 0.24 tons/yr** (1.3% of TOC emissions per AP-42)

$$\text{CO Ef} = 0.00488(-V)e^{(0.0251)(T+460)-20.43}$$

= 1.18E-03 lb CO per ton of asphalt mix produced

where V = -0.5 asphalt volatility (default value of -0.5 used per AP-42)

T = 325 hot mix asphalt (HMA) mix temperature in degrees F (default value of 325 used per AP-42)

**CO = 1.81 tons/yr**

\* Organic PM emissions are calculated using the equation from Table 11.1-14.

$$\text{Organic PM Ef} = 0.00141(-V)e^{(0.0251)(T+460)-20.43}$$

= 3.41E-04 lb PM or PM-10 per ton of asphalt mix produced

where V = -0.5 asphalt volatility (default value of -0.5 used per AP-42)

T = 325 hot mix asphalt (HMA) mix temperature in degrees F (default value of 325 used per AP-42)

Criteria Pollutants:		<b>** summary of source emissions before controls **</b>	
	<b>P M:</b>	<b>20,162.64</b>	<b>ton/yr</b>
	<b>P M-10:</b>	<b>4,690.48</b>	<b>ton/yr</b>
	<b>S O 2:</b>	<b>269.41</b>	<b>ton/yr</b>
	<b>N O x:</b>	<b>160.61</b>	<b>ton/yr</b>
	<b>V O C:</b>	<b>51.20</b>	<b>ton/yr</b> (VOCs include HAPs from aggregate drying operation)
	<b>C O:</b>	<b>97.43</b>	<b>ton/yr</b>
	<b>HCl:</b>	<b>9.73</b>	<b>ton/yr</b>
	<b>Pb:</b>	<b>0.00</b>	<b>ton/yr</b>

**\*\* source emissions after controls \*\***

In order to qualify for the FESOP program, this facility must limit PM-10, SO<sub>2</sub>, CO, and NO<sub>x</sub> emissions to less than 100 tons per year each, emissions of HCl to less than 10 tons per year, and emissions of PM to less than 250 tons per year. Consequently, SO<sub>2</sub> emissions from fuel combustion are being limited to less than 97.23 tons per year (from the aggregate dryer), and NO<sub>x</sub> emissions from fuel combustion are limited to less than 98.49 (from the aggregate dryer).

The annual throughput of asphalt mix to the drum mixer is also limited in order to limit CO emissions from drum mixing operations.

The chlorine content of the waste oil for the aggregate dryer is also limited to less than 0.04% by weight so that the source can remain a minor source of HAPs.

\* Emissions of PM and PM-10 from aggregate drying operations are controlled with a 99.900 % control efficiency.

The following calculations determine the amount of emissions created by natural gas combustion based on a maximum fuel usage of 1,016.20 MMcf

<b>Natural Gas:</b>	<u>1,016.20 MMcf/yr</u>	* Ef (lb/MMcf) = (ton/yr)
	2,000 lb/ton	
<b>P M:</b>	1.9 lb/MMcf =	<b>9.65E-04 ton/yr *</b>
<b>P M-10:</b>	7.6 lb/MMcf =	<b>3.86E-03 ton/yr *</b>
<b>S O 2:</b>	0.6 lb/MMcf =	<b>0.30 ton/yr</b>
<b>N O x:</b>	190.0 lb/MMcf =	<b>96.54 ton/yr</b>
<b>V O C:</b>	5.5 lb/MMcf =	<b>2.79 ton/yr</b>
<b>C O:</b>	84.0 lb/MMcf =	<b>42.68 ton/yr</b>

The following calculations determine the amount of emissions created by No. 2 fuel oil @ 0.40 % sulfur based on a fuel usage limitation of 2,260,568 gal/yr:

<b>No. 2 Distillate Oil:</b>	<u>2,260,568 gal/yr</u>	* Ef (lb/1,000 gal) = (ton/yr)
	2,000 lb/ton	
<b>P M:</b>	2.0 lb/1000 gal =	<b>2.26E-03 ton/yr *</b>
<b>P M-10:</b>	3.3 lb/1000 gal =	<b>3.73E-03 ton/yr *</b>
<b>S O 2:</b>	62.8 lb/1000 gal =	<b>70.98 ton/yr</b>
<b>N O x:</b>	24.0 lb/1000 gal =	<b>27.13 ton/yr</b>
<b>V O C:</b>	0.2 lb/1000 gal =	<b>0.23 ton/yr</b>
<b>C O:</b>	5.0 lb/1000 gal =	<b>5.65 ton/yr</b>

The following calculations determine the amount of emissions created by re-refined waste oil @ 0.50 % sulfur based on a fuel usage limitation of 2,645,728 gal/yr:

<b>Re-refined Waste Oil:</b>	<u>2,645,728 gal/yr</u>	* Ef (lb/1,000 gal) = (ton/yr)
	2,000 lb/ton	
<b>P M:</b>	38.4 lb/1000 gal =	<b>5.08E-02 ton/yr *</b>
<b>P M-10:</b>	30.6 lb/1000 gal =	<b>4.05E-02 ton/yr *</b>
<b>S O 2:</b>	73.5 lb/1000 gal =	<b>97.23 ton/yr</b>
<b>N O x:</b>	19.0 lb/1000 gal =	<b>25.13 ton/yr</b>
<b>V O C:</b>	1.0 lb/1000 gal =	<b>1.32 ton/yr</b>
<b>C O:</b>	5.0 lb/1000 gal =	<b>6.61 ton/yr</b>
<b>HCl:</b>	2.6 lb/1000 gal =	<b>3.49 ton/yr</b>

The following calculations determine the amount of emissions created by No. 4 fuel oil @ 0.50 % sulfur based on a fuel usage limitation of 2,699,723 gal/yr:

<b>No. 4 Fuel Oil:</b>	<u>2,699,723 gal/yr</u>	* Ef (lb/1,000 gal) = (ton/yr)
	2,000 lb/ton	
<b>P M:</b>	7.0 lb/1000 gal =	<b>9.45E-03 ton/yr *</b>
<b>P M-10:</b>	8.5 lb/1000 gal =	<b>1.15E-02 ton/yr *</b>
<b>S O 2:</b>	75.0 lb/1000 gal =	<b>101.24 ton/yr</b>
<b>N O x:</b>	47.0 lb/1000 gal =	<b>63.44 ton/yr</b>
<b>V O C:</b>	0.2 lb/1000 gal =	<b>0.27 ton/yr</b>
<b>C O:</b>	5.0 lb/1000 gal =	<b>6.75 ton/yr</b>

**Criteria Pollutant:**

<b>P M:</b>	<b>0.05 ton/yr *</b>	<b>Worst Case Fuel</b>
<b>P M-10:</b>	<b>0.04 ton/yr *</b>	Re-refined Waste Oil
<b>S O 2:</b>	<b>101.24 ton/yr</b>	Re-refined Waste Oil
<b>N O x:</b>	<b>96.54 ton/yr</b>	No. 2/No. 4 Fuel Oil/Waste oil
<b>V O C:</b>	<b>2.79 ton/yr</b>	Natural Gas
<b>C O:</b>	<b>42.68 ton/yr</b>	Natural Gas
<b>HCl:</b>	<b>3.49 ton/yr</b>	Natural Gas
		Re-refined Waste Oil

**Fuel Usage Limitations to Limit SO2**

Fuel Oil: Waste oil

$$\frac{97.23 \text{ tons SO2/year limited}}{266.74 \text{ tons SO2/year potential}} * 7258.29 \frac{\text{Kgals}}{\text{year potential}} = 2645.728 \frac{\text{Kgals}}{\text{year limited}}$$

**Fuel Usage Limitations to Limit NOx**

Fuel Oil: No. 4 fuel oil

$$\frac{98.49 \text{ tons NOx/year limited}}{159.20 \text{ tons NOx/year potential}} * 6774.40 \frac{\text{Kgals}}{\text{year potential}} = 4191.155 \frac{\text{Kgals}}{\text{year limited}}$$

**Fuel equivalence for No. 4 oil is determined from the limiting pollutant, SO2, as follows:**

$$\frac{75.0 \text{ lb/1000 gal No. 4 fuel oil}}{73.50 \text{ lb/1000 gal waste oil}} = 1.0204 \text{ gallons (No. 4 fuel oil is equivalent to 1.0204 gallons of waste oil burned)}$$

**Fuel equivalence for No. 2 fuel oil is determined from the limiting pollutant, SO2, as follows:**

$$\frac{62.8 \text{ lb/1000 gal No. 2 fuel oil}}{73.50 \text{ lb/1000 gal waste oil}} = 0.8544 \text{ gallons (No. 2 fuel oil is equivalent to 0.8544 gallons of waste oil burned)}$$

**Fuel equivalence for natural gas is determined from the limiting pollutant, SO2, as follows:**

$$\frac{0.6 \text{ lb/mmcf of Natural Gas}}{73.50 \text{ lb/1000 gal waste oil}} = 8.1633 \text{ gallons per million cubic feet (MMcf) (Natural gas is equivalent to 8.1633 gallons of waste oil burned)}$$

**Fuel equivalence for waste oil is determined from the limiting pollutant, NOx, as follows:**

$$\frac{19.0 \text{ lb/1000 gal waste oil}}{47.00 \text{ lb/1000 gal No. 4 fuel oil}} = 0.4043 \text{ gallons (Waste oil is equivalent to 0.4043 gallons of No. 4 fuel oil burned)}$$

**Fuel equivalence for No. 2 fuel oil is determined from the limiting pollutant, NOx, as follows:**

$$\frac{24.0 \text{ lb/1000 gal No. 2 fuel oil}}{47.00 \text{ lb/1000 gal No. 4 fuel oil}} = 0.5106 \text{ gallons (No. 2 fuel oil is equivalent to 0.5106 gallons of No. 4 fuel oil burned)}$$

**Fuel equivalence for natural gas is determined from the limiting pollutant, NOx, as follows:**

$$\frac{190.0 \text{ lb/mmcf of Natural Gas}}{47.00 \text{ lb/1000 gal No. 4 fuel oil}} = 4042.5532 \text{ gallons per million cubic feet (MMcf) (Natural gas is equivalent to 4042.5532 gallons of No. 4 fuel oil burned)}$$

**\*\* source emissions after controls \*\***

heaters:		nonfugitive	
<b>P M:</b>	0.09 ton/yr x	100.00% emitted after controls =	<b>0.09 ton/yr</b>
<b>P M-10:</b>	0.17 ton/yr x	100.00% emitted after controls =	<b>0.17 ton/yr</b>
<b>S O 2:</b>	2.67 ton/yr x	100.00% emitted after controls =	<b>2.67 ton/yr</b>
<b>N O x:</b>	1.41 ton/yr x	100.00% emitted after controls =	<b>1.41 ton/yr</b>
<b>V O C:</b>	0.05 ton/yr x	100.00% emitted after controls =	<b>0.05 ton/yr</b>
<b>C O:</b>	0.74 ton/yr x	100.00% emitted after controls =	<b>0.74 ton/yr</b>
dryer burner combustion:		nonfugitive	
<b>P M:</b>	139.36 ton/yr x	0.10% emitted after controls =	<b>0.14 ton/yr</b>
<b>P M-10:</b>	111.05 ton/yr x	0.10% emitted after controls =	<b>0.11 ton/yr</b>
<b>S O 2*:</b>	101.24 ton/yr x	100.00% emitted after controls =	<b>101.24 ton/yr</b>
<b>N O x*:</b>	96.54 ton/yr x	100.00% emitted after controls =	<b>96.54 ton/yr</b>
<b>V O C:</b>	2.79 ton/yr x	100.00% emitted after controls =	<b>2.79 ton/yr</b>
<b>C O*:</b>	42.68 ton/yr x	100.00% emitted after controls =	<b>ton/yr</b>
<b>HCl:</b>	3.49 ton/yr x	100.00% emitted after controls =	<b>3.49 ton/yr</b>
drum mix:		nonfugitive	
<b>P M:</b>	19,990.32 ton/yr x	0.10% emitted after controls =	<b>19.99 ton/yr</b>
<b>P M-10:</b>	4,569.22 ton/yr x	0.10% emitted after controls =	<b>4.57 ton/yr</b>
<b>VOC:</b>	22.85 ton/yr x	100.00% emitted after controls =	<b>22.85 ton/yr</b>
<b>HCl:</b>	0.00 ton/yr x	100.00% emitted after controls =	<b>0.00 ton/yr</b>
<b>N O x*:</b>	39.27 ton/yr x	100.00% emitted after controls =	<b>ton/yr</b>
<b>C O*:</b>	92.81 ton/yr x	100.00% emitted after controls =	<b>92.81 ton/yr</b>
conveying/handling:		fugitive	
<b>P M:</b>	7.89 ton/yr x	50% emitted after controls =	<b>3.95 ton/yr</b>
<b>P M-10:</b>	3.73 ton/yr x	50% emitted after controls =	<b>1.87 ton/yr</b>
paved roads:		fugitive	
<b>P M:</b>	22.87 ton/yr x	50% emitted after controls =	<b>11.44 ton/yr</b>
<b>P M-10:</b>	4.46 ton/yr x	50% emitted after controls =	<b>2.23 ton/yr</b>
load-out and silo filling:		fugitive	
<b>P M:</b>	1.70 ton/yr x	100% emitted after controls =	<b>1.70 ton/yr</b>
<b>P M-10:</b>	1.70 ton/yr x	100% emitted after controls =	<b>1.70 ton/yr</b>
<b>V O C:</b>	24.68 ton/yr x	100% emitted after controls =	<b>24.68 ton/yr</b>
<b>C O:</b>	3.88 ton/yr x	100% emitted after controls =	<b>3.88 ton/yr</b>
<b>HAPs:</b>	0.34 ton/yr x	100% emitted after controls =	<b>0.34 ton/yr</b>
storage piles:		fugitive	
<b>P M:</b>	0.14 ton/yr x	50% emitted after controls =	<b>0.07 ton/yr</b>
<b>P M-10:</b>	0.14 ton/yr x	50% emitted after controls =	<b>0.07 ton/yr</b>

**\*\* summary of source emissions after limitation and controls \*\***

Criteria Pollutant:	Non-Fugitive		Fugitive	Total
	<b>PM:</b>	<b>20.22 ton/yr</b>	<b>17.15 ton/yr</b>	<b>37.37 ton/yr</b>
<b>PM-10:</b>	<b>4.85 ton/yr</b>	<b>5.87 ton/yr</b>	<b>10.72 ton/yr</b>	
<b>S O 2:</b>	<b>103.91 ton/yr</b>	<b>0.00 ton/yr</b>	<b>103.91 ton/yr</b>	
<b>N O x:</b>	<b>97.95 ton/yr</b>	<b>0.00 ton/yr</b>	<b>97.95 ton/yr</b>	
<b>V O C:</b>	<b>25.69 ton/yr</b>	<b>24.68 ton/yr</b>	<b>50.36 ton/yr</b>	
<b>C O:</b>	<b>93.55 ton/yr</b>	<b>3.88 ton/yr</b>	<b>97.43 ton/yr</b>	
<b>HCl:</b>	<b>3.49 ton/yr</b>	<b>0.00 ton/yr</b>	<b>3.49 ton/yr</b>	

Note:  
\*Worst-case emission from either the aggregate dryer or the drum mixer.

**Hazardous Air Pollutants (HAPs)**

**\*\* aggregate dryer burner\*\***

The following calculations determine the amount of HAP emissions created by the combustion of distillate fuel oil before & after controls @ 0.40 % sulfur, from the aggregate dryer burner, based on 8,760 hours of use and US EPA's AP-42, 5th Edition, Section 1.3 - Fuel Oil Combustion, Table 1.3-10.

\* Metal Emissions from aggregate drying operations are controlled with a 99.90% control efficiency.

Hazardous Air Pollutants (HAPs):

	$\frac{116 \text{ MMBtu/hr} \times 8760 \text{ hr/yr}}{2,000 \text{ lb/ton}}$	* Ef (lb/10 <sup>12</sup> Btu) = (ton/yr)	Potential To Emit	Limited Emissions
<b>Beryllium:</b>	3 lb/10 <sup>12</sup> Btu =		1.52E-03 ton/yr	1.52E-06 ton/yr
<b>Mercury:</b>	3 lb/10 <sup>12</sup> Btu =		1.52E-03 ton/yr	1.52E-06 ton/yr
<b>Selenium:</b>	15 lb/10 <sup>12</sup> Btu =		7.62E-03 ton/yr	7.62E-06 ton/yr
<b>Total HAPs =</b>			1.07E-02 ton/yr	1.07E-05 ton/yr

The following calculations determine the amount of HAP emissions created by the combustion of waste oil before & after controls @ 0.50 % sulfur, from the aggregate dryer burner, based on 8,760 hours of use and US EPA's AP-42, 5th Edition, Section 1.3 - Fuel Oil Combustion, Table 1.11-1 and 1.11-4.

Hazardous Air Pollutants (HAPs):

	$\frac{116 \text{ MMBtu/hr} \times 8760 \text{ hr/yr}}{140,000 \text{ Btu/gal} \times 2,000 \text{ lb/ton}}$	* Ef (lb/1,000 gal) = (ton/yr)	Potential To Emit	Limited Emissions
<b>Arsenic:</b>	1.10E-01 lb/1000 gal =		3.99E-01 ton/yr	3.99E-04 ton/yr
<b>Cadmium:</b>	9.30E-03 lb/1000 gal =		3.38E-02 ton/yr	3.38E-05 ton/yr
<b>Chromium:</b>	2.00E-02 lb/1000 gal =		7.26E-02 ton/yr	7.26E-05 ton/yr
<b>Cobalt:</b>	2.10E-04 lb/1000 gal =		7.62E-04 ton/yr	7.62E-07 ton/yr
<b>Lead:</b>	1.87E-01 lb/1000 gal =		6.79E-01 ton/yr	6.79E-04 ton/yr
<b>Manganese:</b>	6.80E-02 lb/1000 gal =		2.47E-01 ton/yr	2.47E-04 ton/yr
<b>Nickel:</b>	1.10E-02 lb/1000 gal =		3.99E-02 ton/yr	3.99E-05 ton/yr
<b>Total HAPs =</b>			1.47E+00 ton/yr	1.47E-03 ton/yr

**\*\* aggregate drying: drum-mixer \*\***

The following calculations determine the amount of HAP emissions created by aggregate drying before & after controls, based on 8,760 hours of use and USEPA's AP-42, 5th Edition, Section 11.1 - Hot Mix Asphalt Plants, Table 11.1-10 for a drum mix dryer which can be fired with either fuel oil, waste oil, or natural gas. The HAP emission factors represent the worst case emissions (fuel oil combustion).

Pollutant:	Ef	lb/ton x	163	ton/hr x	8760	Potential To Emit	Limited Emissions
			2000	lb/ton	hr/yr		
<b>Acetaldehyde</b>			3.20E-04	lb/ton =		0.23 ton/yr	0.23 ton/yr
<b>Acrolein</b>			2.60E-05	lb/ton =		0.02 ton/yr	0.02 ton/yr
<b>Benzene:</b>			3.90E-04	lb/ton =		0.28 ton/yr	0.28 ton/yr
<b>Ethyl benzene:</b>			2.40E-04	lb/ton =		0.17 ton/yr	0.17 ton/yr
<b>Formaldehyde:</b>			3.10E-03	lb/ton =		2.21 ton/yr	2.21 ton/yr
<b>Hexane:</b>			9.20E-04	lb/ton =		0.66 ton/yr	0.66 ton/yr
<b>2,2,4 Trimethylpentane:</b>			4.00E-05	lb/ton =		0.03 ton/yr	0.03 ton/yr
<b>Methyl chloroform:</b>			4.8E-05	lb/ton =		0.03 ton/yr	0.03 ton/yr
<b>Propionaldehyde</b>			1.30E-04	lb/ton =		0.09 ton/yr	0.09 ton/yr
<b>Quinone</b>			1.60E-04	lb/ton =		0.11 ton/yr	0.11 ton/yr
<b>Toluene:</b>			2.90E-03	lb/ton =		2.07 ton/yr	2.07 ton/yr
<b>Total Polycyclic Organic Matter (POM):</b>			8.800E-04	lb/ton =		0.63 ton/yr	0.63 ton/yr
<b>Xylene:</b>			2.00E-04	lb/ton =		0.14 ton/yr	0.14 ton/yr
<b>Total HAPs =</b>						6.43 ton/yr	6.43 ton/yr

**\*\* summary of source HAP emissions potential to emit \*\***

Hazardous Air Pollutants (HAPs):		
Acetaldehyde:	0.228	ton/yr
Acrolein:	0.019	ton/yr
Arsenic:	0.399	ton/yr
Benzene:	0.278	ton/yr
Beryllium:	0.002	ton/yr
Cadmium:	0.034	ton/yr
Chromium:	0.073	ton/yr
Cobalt:	0.001	ton/yr
Ethyl benzene:	0.171	ton/yr
Formaldehyde:	2.213	ton/yr
Hexane:	0.657	ton/yr
Lead:	0.679	ton/yr
2,2,4 Trimethylpentane:	0.029	ton/yr
Manganese:	0.247	ton/yr
Mercury:	0.002	ton/yr
Methyl chloroform:	0.034	ton/yr
Propionaldehyde:	0.093	ton/yr
Quinone:	0.114	ton/yr
Nickel:	0.040	ton/yr
Selenium:	0.008	ton/yr
Toluene:	2.070	ton/yr
Total POM:	0.628	ton/yr
Xylene:	0.143	ton/yr
<b>Total:</b>	<b>8.161</b>	<b>ton/yr</b>

**\*\* summary of source HAP limited emissions \*\***

Hazardous Air Pollutants (HAPs):		
Acetaldehyde:	0.228	ton/yr
Acrolein:	0.019	ton/yr
Arsenic:	0.000	ton/yr
Benzene:	0.278	ton/yr
Beryllium:	0.000	ton/yr
Cadmium:	0.000	ton/yr
Chromium:	0.000	ton/yr
Cobalt:	0.000	ton/yr
Ethyl benzene:	0.171	ton/yr
Formaldehyde:	2.213	ton/yr
Hexane:	0.657	ton/yr
Lead:	0.001	ton/yr
2,2,4 Trimethylpentane:	0.029	ton/yr
Manganese:	0.000	ton/yr
Mercury:	0.000	ton/yr
Methyl chloroform:	0.034	ton/yr
Propionaldehyde:	0.093	ton/yr
Quinone:	0.114	ton/yr
Nickel:	0.000	ton/yr
Selenium:	0.000	ton/yr
Toluene:	0.628	ton/yr
Total POM:	0.628	ton/yr
Xylene:	0.143	ton/yr
<b>Total:</b>	<b>4.990</b>	<b>ton/yr</b>

**\*\* miscellaneous \*\***

**326 IAC 7 Compliance Calculations:**

The following calculations determine the maximum sulfur content of # 4 fuel oil allowable by 326 IAC 7:

$$\begin{aligned} & 1.6 \text{ lb/MMBtu} \times 150,000 \text{ Btu/gal} = 240 \text{ lb/1000gal} \\ & 240 \text{ lb/1000gal} / 150 \text{ lb/1000 gal} = 1.6 \% \\ & \text{Sulfur content must be less than or equal to } 1.6\% \text{ to comply with 326 IAC 7.} \end{aligned}$$

The following calculations determine the maximum sulfur content of distillate # 2 fuel oil allowable by 326 IAC 7:

$$\begin{aligned} & 0.5 \text{ lb/MMBtu} \times 140,000 \text{ Btu/gal} = 70 \text{ lb/1000gal} \\ & 70 \text{ lb/1000gal} / 157 \text{ lb/1000 gal} = 0.4 \% \\ & \text{Sulfur content must be less than or equal to } 0.4\% \text{ to comply with 326 IAC 7.} \end{aligned}$$

The following calculations determine the maximum sulfur content of re-refined waste oil allowable by 326 IAC 7:

$$\begin{aligned} & 1.6 \text{ lb/MMBtu} \times 140,000 \text{ Btu/gal} = 224 \text{ lb/1000gal} \\ & 224 \text{ lb/1000gal} / 147 \text{ lb/1000 gal} = 1.5 \% \\ & \text{Sulfur content must be less than or equal to } 1.5\% \text{ to comply with 326 IAC 7.} \end{aligned}$$

**326 IAC 6-3-2 Compliance Calculations:**

The following calculations determine compliance with 326 IAC 6-3-2 for process weight rates in excess of 30 tons per hour:

$$\text{limit} = 55 * ( 163 ^{0.11} ) - 40 = 56.32 \text{ lb/hr or } 246.67 \text{ ton/yr}$$

Since the emission limits pursuant to 326 IAC 6.5-1-2 of 10.79 lbs/hr is more stringent than this limit, the limit pursuant to 326 IAC 6-3-2 does not apply. The emission limit pursuant to 326 IAC 6.5-1-2 shall also render the requirements of 326 IAC 2-2 (PSD) not applicable.

**PM-10 Emission Limit for Aggregate Dryer/Drum Mixer:**

(99.9 tons PM-10/yr - 7.98 tons PM-10/yr from other sources)

$$= 91.92 \text{ tons PM-10/yr} = 20.99 \text{ lbs/hr}$$

PM-10 emissions from the aggregate dryer and drum mixer are controlled to 1.07 lbs/hr < 20.99 lbs/hr

(Will be able to comply)

Based on a limited asphalt mix throughput of 163 tons/hr, this emission limit is equivalent to 0.12875 lb PM10 per ton of asphalt mix.

**PM Emission Limit for Aggregate Dryer/Drum Mixer:**

(249.9 tons PM/yr - 21.26 tons PM/yr from other sources)

$$= 228.64 \text{ tons PM/yr} = 52.20 \text{ lbs/hr}$$

PM emissions from the aggregate dryer are controlled to 4.60 lbs/hr < 52.20 lbs/hr

(Will be able to comply)

Based on a limited asphalt mix throughput of 163 tons/hr, this emission limit is equivalent to 0.32 lb PM per ton of asphalt mix.

**40 CFR Part 60.90, Subpart I (Standards of Performance for Hot Mix Asphalt Plants) and 326 IAC 6.5-1-2(a) (formerly 326 IAC 6-1-2(a)) Compliance Calculations:**

The following calculations determine compliance with 326 IAC 6.5-1-2 (for counties listed in 326 IAC 6.5-1-1(a)) and NSPS, which limits stack emissions from asphalt plants to 0.03 gr/dscf (when in counties listed in 326 IAC 6.5-1-1(a)), and 0.04 gr/dscf (when not located in those counties):

$$\frac{20.13 \text{ ton/yr}^*}{525,600 \text{ min/yr}^*} \times \frac{2000 \text{ lb/ton}^*}{41,942 \text{ dscf/min}} \times 7000 \text{ gr/lb} = 0.013 \text{ gr/dscf} \quad (\text{will be able to comply})$$

Allowable particulate emissions under NSPS equate to 62.98 tons per year. 14.38 lbs/hr  
 Allowable particulate emissions under 326 IAC 6.5-1-2 equate to 47.24 tons per year. 10.79 lbs/hr

Note:

$$\text{SCFM} = \frac{58,225 \text{ acfm} * (460 + 68) * (1 - 0.045)}{41,942 \text{ scfm}}$$

Assumes exhaust gas temperature of 240F, exhaust gas moisture content of 4.5% and exhaust gas flow of 58,225 acfm.