



*Mitchell E. Daniels, Jr.*  
Governor

*Thomas W. Easterly*  
Commissioner

100 North Senate Avenue  
Indianapolis, Indiana 46204  
(317) 232-8603  
(800) 451-6027  
www.IN.gov/idem

TO: Interested Parties / Applicant  
DATE: August 30, 2006  
RE: Indiana Packers Corporation / 015-23301-00027  
FROM: Nisha Sizemore  
Chief, Permits Branch  
Office of Air Quality

### Notice of Decision – Approval

Please be advised that on behalf of the Commissioner of the Department of Environmental Management, I have issued a decision regarding the enclosed matter. Pursuant to 326 IAC 2, this approval was effective immediately upon submittal of the application.

If you wish to challenge this decision, IC 4-21.5-3-7 requires that you file a petition for administrative review. This petition may include a request for stay of effectiveness and must be submitted to the Office of Environmental Adjudication, 100 North Senate Avenue, Government Center North, Room 1049, Indianapolis, IN 46204, **within eighteen (18) calendar days from the mailing of this notice**. The filing of a petition for administrative review is complete on the earliest of the following dates that apply to the filing:

- (1) the date the document is delivered to the Office of Environmental Adjudication (OEA);
- (2) the date of the postmark on the envelope containing the document, if the document is mailed to OEA by U.S. mail; or
- (3) The date on which the document is deposited with a private carrier, as shown by receipt issued by the carrier, if the document is sent to the OEA by private carrier.

The petition must include facts demonstrating that you are either the applicant, a person aggrieved or adversely affected by the decision or otherwise entitled to review by law. Please identify the permit, decision, or other order for which you seek review by permit number, name of the applicant, location, date of this notice and all of the following:

- (1) the name and address of the person making the request;
- (2) the interest of the person making the request;
- (3) identification of any persons represented by the person making the request;
- (4) the reasons, with particularity, for the request;
- (5) the issues, with particularity, proposed for considerations at any hearing; and
- (6) identification of the terms and conditions which, in the judgment of the person making the request, would be appropriate in the case in question to satisfy the requirements of the law governing documents of the type issued by the Commissioner.

If you have technical questions regarding the enclosed documents, please contact the Office of Air Quality, Permits Branch at (317) 233-0178. Callers from within Indiana may call toll-free at 1-800-451-6027, ext. 3-0178.

Enclosures  
FNPER-AM.dot 03/23/06



# INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT

*We make Indiana a cleaner, healthier place to live.*

---

*Mitchell E. Daniels, Jr.*  
Governor

*Thomas W. Easterly*  
Commissioner

100 North Senate Avenue  
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August 30, 2006

Mr. Johnathan D. Revord  
Indiana Packers Corporation  
P.O. Box 318  
Delphi, Indiana 46923

Re: 015-23301-00027  
Fifth Administrative Amendment to FESOP  
015-16922-00027

Dear Mr. Revord:

Indiana Packers Corporation was issued a Federally Enforceable State Operating Permit on August 4, 2003 for a stationary pork processing and rendering plant. On June 30, 2006, the Permittee submitted a letter requesting a permit amendment to remove one (1) existing boiler (B01) and install one (1) boiler (B05). Please note one (1) boiler (B02) was removed via Fourth Administrative Amendment No.: 015-23164-00027, issued July 19, 2006, while one (1) boiler (B01) was decommissioned on June 21, 2006.

The one (1) new natural gas-fired Cleaver Brooks boiler (identified as B05) has a heat input capacity of 40.587 MMBtu per hour and exhausts at stack B05. B05 uses No. 2 fuel oil with the fuel additive "Magnum Supreme LSM" as backup fuel, with heat input capacity of 38.683 MMBtu per hour and a sulfur content of 0.5%. This unit will be installed in 2006.

The Permittee has indicated that the new boiler B05 is of the same type that is already permitted i.e., existing boilers B03 and B04, installed in 2003. The existing boilers (B03 and B04) are subject to the provisions of 40 CFR 60.40c, Subpart Dc as listed in the current permit, when burning distillate oil (No. 2 Fuel Oil) and natural gas, except for the PM standards. PM standards are applicable to an affected facility that commences construction, reconstruction, or modification after February 28, 2005. Therefore, the new boiler B05 shall be subject to the PM standards under provisions of 40 CFR 60, Subpart Dc.

In addition, in order to maintain the FESOP status, the Permittee has indicated it will continue to comply with the fuel usage limit given in Condition D.1.4, in which the maximum amount of No. 2 fuel oil combusted in boilers is limited to a total of 1,440,000 gallons per twelve (12) consecutive month period.

The table below provides a summary of the potential to emit of each criteria pollutant from the entire source after removal of the boiler identified as B01 and addition of the boiler identified as B05.

Emission Unit	Potential to Emit (Tons per year)							
	PM	PM10	SO <sub>2</sub>	VOC	CO	NO <sub>x</sub>	H <sub>2</sub> S	HAPs
Dupps Meat Cooker (Rendering Process)	Less than 67.0	Less than 67.0	0.00	Less than 46.0	0.00	2.56	Less than 45.2	9.20
Process Heaters	1.40	1.40	0.11	1.00	15.2	18.0	0.00	Negligible
<del>Boiler B01</del>	<del>0.98</del>	<del>0.98</del>	<del>0.08</del>	<del>0.70</del>	<del>40.8</del>	<del>42.8</del>	<del>0.00</del>	<del>Negligible</del>
HS1 and HS2 Hair Singer Units	0.85	0.85	0.07	0.61	9.40	11.0	0.00	0.00
Bone and Blood Meal Silo	13.2	12.2	0.00	0.00	0.00	0.00	0.00	0.00
Smoke House	1.30	1.30	0.00	0.00	0.00	0.00	0.00	0.00
Boilers B03, and B04, and B05	2.70	2.70	Less than 51.01	<del>2.00</del> 1.96	<del>30.0</del> 29.9	Less than 36.0 35.6	0.00	Negligible
Total PTE of the entire source after the revision	Less than <del>89.0</del> 87.0	Less than <del>88.0</del> 86.0	Less than <del>54.3</del> 51.1	Less than <del>53.4</del> 49.6	Less than <del>76.0</del> 54.6	Less than <del>94.0</del> 67.5	Less than 45.2	Less than 10 and 25 tons per year for a single and combination of HAPs, respectively

Pursuant to the provisions of 326 IAC 2-8-10(14) and 326 IAC 2-8-10(15), the permit is hereby administratively amended as follows:

- Section A.2 has been updated to indicate the removal of one (1) boiler, identified as B01, and addition of one (1) boiler, identified as B05.

A.2 Emission Units and Pollution Control Equipment Summary [326 IAC 2-8-3(c)(3)]

This stationary source consists of the following emission units and pollution control devices:

- ~~(a) One (1) natural gas fired boiler (identified as B01), rated at 29.3 MMBtu per hour and exhausting at Stack B01. This unit was installed in 1990.~~
- (ba) Two (2) natural gas fired carcass hair singe units (identified as HS1 and HS2), rated at 12.7 MMBtu per hour each and exhausting at Stack HS1 and HS2. These units were installed in 1990.
- (cb) Three (3) smoke house operated in batch operations, each with a maximum throughput rate of 25.6 pounds of wood per hour and 5,000 pounds of pork per hour, controlled by GERMOS GmbH smoke house scrubber and exhausting to smoke vents 1, 2, and 3. These units were installed in 1990.
- (dc) One (1) blood meal storage silo (identified as BL-1), with a maximum throughput rate of 6,552 tons per year and controlled by a baghouse. **Note:** The maximum throughput rate of the blood meal storage silo is being increased from 3,000 tons per year to 6,552 tons per year with the addition of the boilers (B03 and B04) and the Dupps meat cooker listed below.

- (ed) One (1) bone meal storage silo (identified as BM-1), with a maximum throughput rate of 143,488 tons per year. **Note:** The maximum throughput rate of the bone meal storage silo is being increased from 40,000 tons per year to 143,488 tons per year with the addition of the boilers (B03 and B04) and the Dupps meat cooker listed below.
  - (fe) Two (2) natural gas fired Cleaver Brooks boilers (identified as B03 and B04), each with a heat input capacity of 40.587 MMBtu per hour and exhausting at Stack B03 and B04. B03 and B04 use No. 2 fuel oil with the fuel additive "Magnum Supreme LSM" as back up fuel, each with heat input capacity of 38.683 MMBtu per hour and a sulfur content of 0.5%. These units ~~will be~~ **were** installed in 2003.
  - (gf) One (1) Dupps meat cooker used in conjunction with the rendering process with a maximum process rate of 65,700 pounds of inedible meat products per hour and controlled by stord scrubber system (identified as SC1) consisting of two (2) air condensers, one (1) venturi scrubber and two (2) packed column scrubbers.
  - (g) **One (1) natural gas-fired Cleaver Brooks boiler (identified as B05), with a heat input capacity of 40.587 MMBtu per hour and exhausting at Stack B05. B05 uses No. 2 fuel oil with the fuel additive "Magnum Supreme LSM" as back up fuel, with heat input capacity of 38.683 MMBtu per hour and a sulfur content of 0.5%. This unit will be installed in 2006.**
2. The facility description in Section D.1 has been updated to indicate the removal of one (1) boiler, identified as B01, and addition of one (1) boiler, identified as B05. Affected conditions in Section D were revised as shown.

## SECTION D.1

## EMISSIONS UNIT OPERATION CONDITIONS

### Facility Description [326 IAC 2-8-4(10)]:

- ~~(a) One (1) natural gas fired boiler (identified as B01), rated at 29.3 MMBtu per hour and exhausting at Stack B01. This unit was installed in 1990.~~
- ...
- (fe) Two (2) natural gas fired Cleaver Brooks boilers (identified as B03 and B04), each with a heat input capacity of 40.587 MMBtu per hour and exhausting at Stack B03 and B04. B03 and B04 use No. 2 fuel oil with the fuel additive "Magnum Supreme LSM" as back up fuel, each with heat input capacity of 38.683 MMBtu per hour and a sulfur content of 0.5%. These units ~~will be~~ **were** installed in 2003.
- ...
- (g) **One (1) natural gas-fired Cleaver Brooks boiler (identified as B05), with a heat input capacity of 40.587 MMBtu per hour and exhausting at Stack B05. B05 uses No. 2 fuel oil with the fuel additive "Magnum Supreme LSM" as back up fuel, with heat input capacity of 38.683 MMBtu per hour and a sulfur content of 0.5%. This unit will be installed in 2006.**

(The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.)

## Emission Limitations and Standards

### D.1.1 General Provisions Relating to NSPS [326 IAC 12-1][40 CFR Part 60, Subpart A]

The provisions of 40 CFR Part 60, Subpart A - General Provisions, which are incorporated by reference in 326 IAC 12-1, apply to Emission Unit ID ~~B01~~, B03, ~~and B04~~, **and B05** as described in this section except when otherwise specified in 40 CFR Part 60, Subpart Dc.

### D.1.2 Particulate Matter (PM) [326 IAC 6-2-4][**40 CFR 60.43c**]

(a) Pursuant to 326 IAC 6-2-4 (Particulate Emission Limitations for Sources of Indirect Heating), the particulate emissions from the three (3) boilers (identified as ~~B01~~, B03, ~~and B04~~, **and B05**) shall not each exceed the pounds per million British thermal units heat input limit as shown below, **except as provided in subsection (b)**:

Units	Fuel Type	Heat Input Capacity (MMBtu per hour)	Emission Rate (lbs/MMBtu)
<b>Boiler B01</b>	<b>Natural Gas</b>	<b>29.3</b>	<b>0.45</b>
Boiler B03 and B04	Natural Gas	81.2	<del>0.3235</del>
	No. 2 Fuel Oil	77.4	<del>0.3235</del>
<b>Boiler B05</b>	<b>Natural Gas</b>	<b>40.58</b>	<del>0.3031</del>
	<b>No. 2 Fuel Oil</b>	<b>38.68</b>	<del>0.3032</del>

These limitations are based on the following equation:

$$Pt = \frac{1.09}{Q^{0.26}}$$

Where Pt = Pounds of particulate matter emitted per million Btu (lb/MMBtu) heat input.  
 Q = Total source maximum operating capacity rating in million Btu per hour heat input

(b) Pursuant to **40 CFR 60.43c**, the Permittee shall not allow particulate matter emissions from boiler **B05** greater than **0.03 lb per MMBtu** heat input.

### D.1.4 Fuel Usage Limitation [326 IAC 2-8-4]

The maximum amount of No. 2 fuel oil combusted in the Cleaver Brooks boilers (identified as ~~B01~~, B03, ~~and B04~~, **and B05**), shall be limited to a total of 1,440,000 gallons per twelve (12) consecutive month period with compliance determined at the end of each month. This No. 2 fuel usage limit is equivalent to a potential to emit of SO<sub>2</sub> and NO<sub>x</sub> equal to 51.1 and 35.6 tons per year, respectively. Compliance with this fuel usage limitation renders 326 IAC 2-7 (Part 70 Permit Program) not applicable.

### D.1.5 Opacity [40 CFR 60, Subpart Dc][326 IAC 12-1]

Pursuant to 40 CFR 60.43c(c) (Standards of Performance for Small Industrial-Commercial-Institutional Steam Generating Units) and 326 IAC 12-1 (New Source Performance Standards), opacity from ~~two (2)~~ **three (3)** Cleaver Brooks boilers (identified as B03, ~~and B04~~ and B05), when firing No. 2 fuel oil shall not exceed:

...

## Compliance Determination Requirements

### D.1.7 Testing Requirements [326 IAC 2-8-5(a)(1),(4)][326 IAC 2-1.1-11] [40 CFR 60, Subpart Dc]

(a) Pursuant to 40 CFR 60.45c(a) (Standards of Performance for Small Industrial-Commercial-Institutional Steam Generating Units), the owner or operator of the ~~two (2)~~

**three (3)** Cleaver Brooks boilers (identified as B03, ~~and B04, and B05~~), burning No.2 fuel oil each at a maximum heat input capacity of 38.683 MMBtu per hour and subject to the opacity standards under 40 CFR 60.43c(c), shall conduct an initial performance test utilizing Method 9 in accordance with 40 CFR 60.8.

- (b) The Permittee is not required to test the boilers (identified as ~~B04, B03, and B04, and B05~~) when burning natural gas, by this permit. However, IDEM, OAQ may require compliance testing at any specific time when necessary to determine if the facility is in compliance. If testing is required by IDEM, OAQ, compliance with the Particulate Matter limit specified in Condition D.1.2 shall be determined by a performance test conducted in accordance with Section C - Performance Testing.

### Compliance Monitoring Requirements

#### D.1.9 Visible Emissions Notations

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- (a) Once per shift visible emission notations of the boilers stack exhausts (identified as ~~B04, B03, B04, and B05~~) shall be performed during normal daylight operations when burning fuel oil. A trained employee shall record whether emissions are normal or abnormal.

### Record Keeping and Reporting Requirements

#### D.1.10 Record Keeping Requirements

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- ...
- (b) To document compliance with Conditions D.1.5 and D.1.9, the Permittee shall maintain records of visible emission notations of the ~~two (2)~~ **three (3)** boilers stack exhaust identified as ~~B04, B03, and B04, and B05~~ when burning fuel oil No. 2 once per shift.
- ~~(c) To document compliance with Condition D.1.6, the Permittee shall maintain records of any additional inspections prescribed by the Preventive Maintenance Plan.~~
- (c) Pursuant to 326 IAC 12, the Permittee shall keep daily records of the fuel used in the boilers.**
- (d) All records shall be maintained in accordance with Section C - General Record Keeping Requirements, of this permit.

#### D.1.11 Reporting Requirements

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- ...
- (c) Pursuant to 40 CFR 60, §60.7, the owner of this source shall furnish the EPA and IDEM, OAQ, the following written notifications:
- (1) Of the date construction is commenced for the ~~two (2)~~ **three (3)** Cleaver Brooks boilers (identified as B03, ~~and B04, and B05~~), postmarked no later than 30 days after such date.
- (2) Of the anticipated date of initial startup of each boiler postmarked no more than 60 days nor less than 30 days prior to such date.
- (d) Pursuant to 40 CFR 60.48c(b), the owner or operator of the ~~two (2)~~ **three (3)** Cleaver Brooks boilers (identified as B03, ~~and B04, and B05~~) burning No. 2 fuel oil, shall submit to IDEM, OAQ, the performance test data from the initial performance test.

- (e) **The natural gas boiler certification shall be submitted to the address listed in Section C - General Reporting Requirements, of this permit, using the reporting forms located at the end of this permit, or its equivalents, within thirty (30) days after the six (6) month period being reported. The natural gas-fired boiler certification does not require the certification by an “authorized individual” as defined in 326 IAC 2-1.1-1.**

## SECTION D.2

### EMISSIONS UNIT OPERATION CONDITIONS

#### Facility Description [326 IAC 2-8-4(10)]:

- (gf) The Dupps meat cooker used in conjunction with the inedible rendering process, with a maximum throughput rate of 65,700 pounds of inedible meat products per hour and controlled by a stord scrubber system (identified as SC1) consisting of two (2) air condensers, one (1) venturi scrubber and two (2) packed column scrubbers.

(The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.)

## SECTION D.3 FACILITY OPERATION CONDITIONS

#### Facility Description[326 IAC 2-8-4(10)]:

- (ba) Two (2) natural gas fired carcass hair singer units (identified as HS1 and HS2), each rated at 12.7 MMBtu per hour and exhausting at Stacks HS1 and HS2. These units were installed in 1990.

(The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.)

## SECTION D.4

### FACILITY OPERATION CONDITIONS

#### Facility Description [326 IAC 2-8-4(10)]:

- (ec) One (1) blood meal storage silo (identified as BL-1), with a maximum throughput rate of 6,552 tons per year and controlled by a baghouse. **Note:** The maximum throughput rate of the blood meal storage silo is being increased from 3,000 tons per year to 6,552 tons per year with the addition of the boilers (B03 and B04) and the Dupps meat cooker listed below.
- (ed) One (1) bone meal storage silo (identified as BM-1), with a maximum throughput rate of 143,488 tons per year. **Note:** The maximum throughput rate of the bone meal storage silo is being increased from 40,000 tons per year to 143,488 tons per year with the addition of the boilers (B03 and B04) and the Dupps meat cooker listed below.

(The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.)

**SECTION D.5**

**FACILITY OPERATION CONDITIONS**

**Facility Description [326 IAC 2-8-4(10)]:**

(e b) Three (3) smoke houses operated in batch operations, each with a maximum throughput rate of 25.6 pounds of wood per hour and 5,000 pounds of pork per hour, controlled by GERMOS GmbH smoke house scrubber and exhausting to smoke vents 1, 2, and 3. These units were installed in 1990.

(The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.)

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT  
OFFICE OF AIR QUALITY  
COMPLIANCE DATA SECTION**

**FESOP Quarterly Report**

Source Name: Indiana Packers Corporation  
Source Address: Hwy 421 South and County Road 100 North, Delphi, Indiana 46923  
Mailing Address: ~~Hwy 421 South and County Road 100 North,~~ **P.O. Box 318**, Delphi, Indiana 46923-**0138**  
FESOP No.: 015-16922-00027  
Facility: ~~Two (2)~~ **Three (3)** Cleaver Brooks boilers (B03, and B04, and **B05**) burning ~~natural gas at a maximum heat input capacity of 81.2 MMBtu per hour~~ **No. 2 fuel oil**. These boilers use No. 2 fuel oil as a backup fuel at a maximum heat input capacity of 1,440,000 MMBtu per hour, with a sulfur content of 0.5 percent.  
Parameter: SO<sub>2</sub> and NO<sub>x</sub>  
Limit: Fuel usage limited to a total of 1,440,000 gallons per year ~~twelve (12)~~ **consecutive month period, with compliance determined at the end of each month.**

...

Pursuant to Contract No. A305-5-65, IDEM, OAQ has assigned the processing of this application to Eastern Research Group, Inc., (ERG). Therefore, questions should be directed to Ms. Sanober Durrani, ERG, 1600 Perimeter Park Drive, Morrisville, North Carolina 27560, or call (919) 468-7810 to speak directly to Ms. Durrani. Questions may also be directed to Duane Van Laningham at IDEM, OAQ, 100 North Senate Avenue, Indianapolis, Indiana, 46204-2251, or call (800) 451-6027, ask for Duane Van Laningham, or extension 3-6878, or dial (317) 233-0178.

Sincerely,

Origin signed by

Nisha Sizemore, Chief  
Permits Branch  
Office of Air Quality

ERG/SD

cc: File – Carroll County  
Carroll County Health Department  
Air Compliance Inspector – Dave Rice  
Administrative and Development  
Technical Support and Modeling – Michele Boner



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**FEDERALLY ENFORCEABLE STATE  
OPERATING PERMIT (FESOP)  
OFFICE OF AIR QUALITY**

**Indiana Packers Corporation  
Hwy 421 South and County Road 100 North  
Delphi, Indiana 46923**

(herein known as the Permittee) is hereby authorized to operate subject to the conditions contained herein, the source described in Section A (Source Summary) of this permit.

This permit is issued in accordance with 326 IAC 2 and 40 CFR Part 70 Appendix A and contains the conditions and provisions specified in 326 IAC 2-8 as required by 42 U.S.C. 7401, et. seq. (Clean Air Act as amended by the 1990 Clean Air Act Amendments), 40 CFR Part 70.6, IC 13-15 and IC 13-17.

Operation Permit No.: 015-16922-00027	
Issued by: Paul Dubenetzky, Branch Chief Office of Air Quality	Issuance Date: August 4, 2003  Expiration Date: August 4, 2008

First Review Request No.: 015-17952-00027, issued on September 18, 2003  
First Administrative Amendment No.: 015-18834-00027, issued on May 17, 2004  
Second Administrative Amendment No.: 015-19246-00027, issued June 16, 2004  
First Significant Permit Revision No.: 015-19768-00027, issued January 14, 2005  
Second Significant Permit Revision No.: 015-20641-00027, issued August 22, 2005  
Third Administrative Amendment No.: 015-21659-00027, issued August 30, 2005  
Fourth Administrative Amendment No.: 015-23164-00027, issued July 19, 2006

First Minor Permit Revision No.: 015-23301-00027	Pages Affected:
Issued by: Origin signed by Nisha Sizemore, Chief Permits Branch Office of Air Quality	Issuance Date: August 30, 2006  Expiration Date: August 4, 2008

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## SECTION A SOURCE SUMMARY

This permit is based on information requested by the Indiana Department of Environmental Management (IDEM), Office of Air Quality (OAQ). The information describing the source contained in conditions A.1 through A.3 is descriptive information and does not constitute enforceable conditions. However, the Permittee should be aware that a physical change or a change in the method of operation that may render this descriptive information obsolete or inaccurate may trigger requirements for the Permittee to obtain additional permits or seek modification of this permit pursuant to 326 IAC 2, or change other applicable requirements presented in the permit application.

### A.1 General Information [326 IAC 2-8-3(b)]

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The Permittee owns and operates a stationary pork processing and rendering plant.

Authorized Individual:	President
Source Address:	Hwy 421 South and County Road 100 North, Delphi, Indiana 46923
Mailing Address:	P.O. Box 318, Delphi, Indiana 46923-0138
General Source Phone:	(765) 564-3680
SIC Code:	2077
County Location:	Carroll
Source Location Status:	Attainment for all criteria pollutants
Source Status:	Federally Enforceable State Operating Permit (FESOP) Minor Source, under PSD Rules or Emission Offset Rules; Minor Source, Section 112 of the Clean Air Act Not in 1 of 28 Source Categories

### A.2 Emission Units and Pollution Control Equipment Summary [326 IAC 2-8-3(c)(3)]

---

This stationary source consists of the following emission units and pollution control devices:

- (a) Two (2) natural gas fired carcass hair singe units (identified as HS1 and HS2), rated at 12.7 MMBtu per hour each and exhausting at Stack HS1 and HS2. These units were installed in 1990.
- (b) Three (3) smoke house operated in batch operations, each with a maximum throughput rate of 25.6 pounds of wood per hour and 5,000 pounds of pork per hour, controlled by GERMOS GmbH smoke house scrubber and exhausting to smoke vents 1, 2, and 3. These units were installed in 1990.
- (c) One (1) blood meal storage silo (identified as BL-1), with a maximum throughput rate of 6,552 tons per year and controlled by a baghouse. **Note:** The maximum throughput rate of the blood meal storage silo is being increased from 3,000 tons per year to 6,552 tons per year with the addition of the boilers (B03 and B04) and the Dupps meat cooker listed below.
- (d) One (1) bone meal storage silo (identified as BM-1), with a maximum throughput rate of 143,488 tons per year. **Note:** The maximum throughput rate of the bone meal storage silo is being increased from 40,000 tons per year to 143,488 tons per year with the addition of the boilers (B03 and B04) and the Dupps meat cooker listed below.
- (e) Two (2) natural gas fired Cleaver Brooks boilers (identified as B03 and B04), each with a heat input capacity of 40.587 MMBtu per hour and exhausting at Stack B03 and B04. B03 and B04 use No. 2 fuel oil with the fuel additive "Magnum Supreme LSM" as back up fuel, each with heat input capacity of 38.683 MMBtu per hour and a sulfur content of 0.5%. These units were installed in 2003.
- (f) One (1) Dupps meat cooker used in conjunction with the rendering process with a maximum process rate of 65,700 pounds of inedible meat products per hour and controlled by stord scrubber system (identified as SC1) consisting of two (2) air condensers, one (1) venturi scrubber and two (2) packed column scrubbers.

- (g) One (1) natural gas-fired Cleaver Brooks boiler (identified as B05), with a heat input capacity of 40.587 MMBtu per hour and exhausting at stack B05. B05 uses No. 2 fuel oil with the fuel additive "Magnum Supreme LSM" as back up fuel, with heat input capacity of 38.683 MMBtu per hour and a sulfur content of 0.5%. This unit will be installed in 2006.

A.3 Insignificant Activities [326 IAC 2-7-1(21)] [326 IAC 2-8-3(c)(3)(I)]

This stationary source also includes the following insignificant activities, as defined in 326 IAC 2-7-1(21):

- (a) Rendering room scrubber (identified as SC2) associated with the rendering processes for controlling plant ventilation air emissions. This unit will be installed in 2003.
- (b) Natural gas-fired combustion sources each having a heat input equal to or less than ten million (10,000,000) Btu per hour, including heat input.
- (c) Activities associated with the transportation and treatment of sanitary sewage, provided discharge to the treatment plant is under the control of the Permittee, that is, an on-site sewage treatment facility.
- (d) Other emergency equipment as follows: Stationary fire pumps.
- (e) Noncontact cooling tower systems with natural draft cooling tower not regulated under a NESHAP.
- (f) Other emission units and activities with potential emissions below the threshold in 326 IAC 2-7-1(21):
  - (1) Bulk truck loadout - by products.
  - (2) Bulk truck loadout - rendering process products.

A.4 FESOP Applicability [326 IAC 2-8-2]

This stationary source, otherwise required to have a Part 70 permit as described in 326 IAC 2-7-2(a), has applied to the Indiana Department of Environmental Management (IDEM), Office of Air Quality (OAQ) for a Federally Enforceable State Operating Permit (FESOP).

## SECTION B GENERAL CONDITIONS

### B.1 Permit No Defense [IC 13]

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Indiana statutes from IC 13 and rules from 326 IAC, quoted in conditions in this permit, are those applicable at the time the permit was issued. The issuance or possession of this permit shall not alone constitute a defense against an alleged violation of any law, regulation or standard, except for the requirement to obtain a FESOP under 326 IAC 2-8.

### B.2 Definitions [326 IAC 2-8-1]

---

Terms in this permit shall have the definition assigned to such terms in the referenced regulation. In the absence of definitions in the referenced regulation, the applicable definitions found in the statutes or regulations (IC 13-11, 326 IAC 1-2, and 326 IAC 2-7) shall prevail.

### B.3 Permit Term [326 IAC 2-8-4(2)][326 IAC 2-1.1-9.5]

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This permit is issued for a fixed term of five (5) years from the issuance date of this permit, as determined in accordance with IC 4-21.5-3-5(f) and IC 13-15-5-3. Subsequent revisions, modifications, or amendments of this permit do not affect the expiration date.

### B.4 Enforceability [326 IAC 2-8-6]

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Unless otherwise stated, all terms and conditions in this permit, including any provisions designed to limit the source's potential to emit, are enforceable by IDEM, the United States Environmental Protection Agency (U.S. EPA) and by citizens in accordance with the Clean Air Act.

### B.5 Termination of Right to Operate [326 IAC 2-8-9] [326 IAC 2-8-3(h)]

---

The Permittee's right to operate this source terminates with the expiration of this permit unless a timely and complete renewal application is submitted at least nine (9) months prior to the date of expiration of the source's existing permit, consistent with 326 IAC 2-8-3(h) and 326 IAC 2-8-9.

### B.6 Severability [326 IAC 2-8-4(4)]

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The provisions of this permit are severable; a determination that any portion of this permit is invalid shall not affect the validity of the remainder of the permit.

### B.7 Property Rights or Exclusive Privilege [326 IAC 2-8-4(5)(D)]

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This permit does not convey any property rights of any sort, or any exclusive privilege.

### B.8 Duty to Provide Information [326 IAC 2-8-4(5)(E)]

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- (a) The Permittee shall furnish to IDEM, OAQ, within a reasonable time, any information that IDEM, OAQ, may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating this permit, or to determine compliance with this permit. The submittal by the Permittee does require the certification by the "authorized individual" as defined by 326 IAC 2-1.1-1(1). Upon request, the Permittee shall also furnish to IDEM, OAQ, copies of records required to be kept by this permit.
- (b) For information furnished by the Permittee to IDEM, OAQ, the Permittee may include a claim of confidentiality in accordance with 326 IAC 17.1. When furnishing copies of requested records directly to U. S. EPA, the Permittee may assert a claim of confidentiality in accordance with 40 CFR 2, Subpart B.

### B.9 Compliance Order Issuance [326 IAC 2-8-5(b)]

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IDEM, OAQ may issue a compliance order to this Permittee upon discovery that this permit is in nonconformance with an applicable requirement. The order may require immediate compliance or contain a schedule for expeditious compliance with the applicable requirement.

### B.10 Compliance with Permit Conditions [326 IAC 2-8-4(5)(A)] [326 IAC 2-8-4(5)(B)]

---

- (a) The Permittee must comply with all conditions of this permit. Noncompliance with any provisions of this permit is grounds for:

- (1) Enforcement action;
  - (2) Permit termination, revocation and reissuance, or modification; and
  - (3) Denial of a permit renewal application.
- (b) It shall not be a defense for the Permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit.
- (c) An emergency does constitute an affirmative defense in an enforcement action provided the Permittee complies with the applicable requirements set forth in Section B, Emergency Provisions.

B.11 Certification [326 IAC 2-8-3(d)] [326 IAC 2-8-4(3)(C)(i)] [326 IAC 2-8-5(1)]

- (a) Where specifically designated by this permit or required by an applicable requirement, any application form, report, or compliance certification submitted shall contain certification by an authorized individual of truth, accuracy, and completeness. This certification, shall state that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.
- (b) One (1) certification shall be included, using the attached Certification Form, with each submittal requiring certification.
- (c) An authorized individual is defined at 326 IAC 2-1.1-1(1).

B.12 Preventive Maintenance Plan [326 IAC 1-6-3] [326 IAC 2-8-4(9)] [326 IAC 2-8-5(a)(1)]

- (a) If required by specific condition(s) in Section D of this permit, the Permittee shall prepare and maintain Preventive Maintenance Plans (PMPs) within ninety (90) days after issuance of this permit, including the following information on each facility:
- (1) Identification of the individual(s) responsible for inspecting, maintaining, and repairing emission control devices;
  - (2) A description of the items or conditions that will be inspected and the inspection schedule for said items or conditions; and
  - (3) Identification and quantification of the replacement parts that will be maintained in inventory for quick replacement.

If due to circumstances beyond the Permittee's control, the PMPs cannot be prepared and maintained within the above time frame, the Permittee may extend the date an additional ninety (90) days provided the Permittee notifies:

Indiana Department of Environmental Management  
Compliance Branch, Office of Air Quality  
100 North Senate Avenue  
Indianapolis, Indiana 46204-2251

The PMP extension notification does not require the certification by the "authorized individual" as defined by 326 IAC 2-1.1-1(1).

- (b) The Permittee shall implement the PMPs, including any required record keeping, as necessary to ensure that failure to implement a PMP does not cause or contribute to an exceedance of any limitation on emissions or potential to emit.
- (c) A copy of the PMPs shall be submitted to IDEM, OAQ, upon request and within a reasonable time, and shall be subject to review and approval by IDEM, OAQ. IDEM,

OAQ, may require the Permittee to revise its PMPs whenever lack of proper maintenance causes or is the primary contributor to an exceedance of any limitation on emissions or potential to emit. The PMP does not require the certification by the "authorized individual" as defined by 326 IAC 2-1.1-1(1).

- (d) To the extent the Permittee is required by 40 CFR Part 60/63 to have an Operation, Maintenance, and Monitoring (OMM) Plan for a unit, such Plan is deemed to satisfy the PMP requirements of 326 IAC 1-6-3 for that unit.

B.13 Emergency Provisions [326 IAC 2-8-12]

- (a) An emergency, as defined in 326 IAC 2-7-1(12), is not an affirmative defense for an action brought for noncompliance with a federal or state health-based emission limitation, except as provided in 326 IAC 2-8-12.

- (b) An emergency, as defined in 326 IAC 2-7-1(12), constitutes an affirmative defense to an action brought for noncompliance with a health-based or technology-based emission limitation if the affirmative defense of an emergency is demonstrated through properly signed, contemporaneous operating logs or other relevant evidence that describes the following:

- (1) An emergency occurred and the Permittee can, to the extent possible, identify the causes of the emergency;
- (2) The permitted facility was at the time being properly operated;
- (3) During the period of an emergency, the Permittee took all reasonable steps to minimize levels of emissions that exceeded the emission standards or other requirements in this permit;
- (4) For each emergency lasting one (1) hour or more, the Permittee notified IDEM, OAQ, within four (4) daytime business hours after the beginning of the emergency, or after the emergency was discovered or reasonably should have been discovered;

Telephone No.: 1-800-451-6027 (ask for Office of Air Quality, Compliance Section) or,  
Telephone No.: 317-233-0178 (ask for Compliance Section)  
Facsimile No.: 317-233-6865

- (5) For each emergency lasting one (1) hour or more, the Permittee submitted the attached Emergency Occurrence Report Form or its equivalent, either by mail or facsimile to:

Indiana Department of Environmental Management  
Compliance Branch, Office of Air Quality  
100 North Senate Avenue  
Indianapolis, Indiana 46204-2251

within two (2) working days of the time when emission limitations were exceeded due to the emergency.

The notice fulfills the requirement of 326 IAC 2-8-4(3)(C)(ii) and must contain the following:

- (A) A description of the emergency;
- (B) Any steps taken to mitigate the emissions; and
- (C) Corrective actions taken.

The notification which shall be submitted by the Permittee does not require the certification by the "authorized individual" as defined by 326 IAC 2-1.1-1(1).

- (6) The Permittee immediately took all reasonable steps to correct the emergency.
- (c) In any enforcement proceeding, the Permittee seeking to establish the occurrence of an emergency has the burden of proof.
- (d) This emergency provision supersedes 326 IAC 1-6 (Malfunctions). This permit condition is in addition to any emergency or upset provision contained in any applicable requirement.
- (e) IDEM, OAQ, may require that the Preventive Maintenance Plans required under 326 IAC 2-8-3(c)(6) be revised in response to an emergency.
- (f) Failure to notify IDEM, OAQ, by telephone or facsimile of an emergency lasting more than one (1) hour in accordance with (b)(4) and (5) of this condition shall constitute a violation of 326 IAC 2-8 and any other applicable rules.
- (g) Operations may continue during an emergency only if the following conditions are met:
  - (1) If the emergency situation causes a deviation from a technology-based limit, the Permittee may continue to operate the affected emitting facilities during the emergency provided the Permittee immediately takes all reasonable steps to correct the emergency and minimize emissions.
  - (2) If an emergency situation causes a deviation from a health-based limit, the Permittee may not continue to operate the affected emissions facilities unless:
    - (A) The Permittee immediately takes all reasonable steps to correct the emergency situation and to minimize emissions; and
    - (B) Continued operation of the facilities is necessary to prevent imminent injury to persons, severe damage to equipment, substantial loss of capital investment, or loss of product or raw material of substantial economic value.

Any operations shall continue no longer than the minimum time required to prevent the situations identified in (g)(2)(B) of this condition.
- (h) The Permittee shall include all emergencies in the Quarterly Deviation and Compliance Monitoring Report.

**B.14 Prior Permits Superseded [326 IAC 2-1.1-9.5]**

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- (a) All terms and conditions of previous permits issued pursuant to permitting programs approved into the state implementation plan have been either
  - (1) incorporated as originally stated,
  - (2) revised, or
  - (3) deletedby this permit.

**B.15 Deviations from Permit Requirements and Conditions [326 IAC 2-8-4(3)(C)(ii)]**

---

- (a) Deviations from any permit requirements (for emergencies see Section B - Emergency Provision), the probable cause of such deviations, and any response steps or preventive measures taken shall be reported to:

Indiana Department of Environmental Management  
Compliance Data Section, Office of Air Quality  
100 North Senate Avenue  
Indianapolis, Indiana 46204-2251

using the attached Quarterly Deviation and Compliance Monitoring Report, or its equivalent. A deviation required to be reported pursuant to an applicable requirement that exists independently of this permit, shall be reported according to the schedule stated in the applicable requirement and does not need to be included in this report.

The Quarterly Deviation and Compliance Monitoring Report does require the certification by the "authorized individual" as defined by 326 IAC 2-1.1-1(1).

- (b) A deviation is an exceedance of a permit limitation or a failure to comply with a requirement of the permit.

**B.16 Permit Modification, Reopening, Revocation and Reissuance, or Termination**

---

[326 IAC 2-8-4(5)(C)] [326 IAC 2-8-7(a)] [326 IAC 2-8-8]

- (a) This permit may be modified, reopened, revoked and reissued, or terminated for cause. The filing of a request by the Permittee for a FESOP modification, revocation and reissuance, or termination, or of a notification of planned changes or anticipated noncompliance does not stay any condition of this permit. [326 IAC 2-8-4(5)(C)] The notification by the Permittee does require the certification by the "authorized individual" as defined by 326 IAC 2-1.1-1(1).
- (b) This permit shall be reopened and revised under any of the circumstances listed in IC 13-15-7-2 or if IDEM, OAQ determines any of the following:
- (1) That this permit contains a material mistake.
  - (2) That inaccurate statements were made in establishing the emissions standards or other terms or conditions.
  - (3) That this permit must be revised or revoked to assure compliance with an applicable requirement. [326 IAC 2-8-8(a)]
- (c) Proceedings by IDEM, OAQ, to reopen and revise this permit shall follow the same procedures as apply to initial permit issuance and shall affect only those parts of this permit for which cause to reopen exists. Such reopening and revision shall be made as expeditiously as practicable. [326 IAC 2-8-8(b)]
- (d) The reopening and revision of this permit, under 326 IAC 2-8-8(a), shall not be initiated before notice of such intent is provided to the Permittee by IDEM, OAQ, at least thirty (30) days in advance of the date this permit is to be reopened, except that IDEM, OAQ, may provide a shorter time period in the case of an emergency. [326 IAC 2-8-8(c)]

**B.17 Permit Renewal [326 IAC 2-8-3(h)]**

---

- (a) The application for renewal shall be submitted using the application form or forms prescribed by IDEM, OAQ, and shall include the information specified in 326 IAC 2-8-3. Such information shall be included in the application for each emission unit at this source, except those emission units included on the trivial or insignificant activities list contained in 326 IAC 2-7-1(21) and 326 IAC 2-7-1(40). The renewal application does require the certification by the "authorized individual" as defined by 326 IAC 2-1.1-1(1).

Request for renewal shall be submitted to:

Indiana Department of Environmental Management  
Permits Branch, Office of Air Quality  
100 North Senate Avenue  
Indianapolis, IN 46204-2251

(b) Timely Submittal of Permit Renewal [326 IAC 2-8-3]

(1) A timely renewal application is one that is:

(A) Submitted at least nine (9) months prior to the date of the expiration of this permit; and

(B) If the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ, on or before the date it is due.

(2) If IDEM, OAQ upon receiving a timely and complete permit application, fails to issue or deny the permit renewal prior to the expiration date of this permit, this existing permit shall not expire and all terms and conditions shall continue in effect until the renewal permit has been issued or denied.

(c) Right to Operate After Application for Renewal [326 IAC 2-8-9]

If the Permittee submits a timely and complete application for renewal of this permit, the source's failure to have a permit is not a violation of 326 IAC 2-8 until IDEM, OAQ takes final action on the renewal application, except that this protection shall cease to apply if, subsequent to the completeness determination, the Permittee fails to submit by the deadline specified in writing by IDEM, OAQ, any additional information identified as needed to process the application.

B.18 Permit Amendment or Revision [326 IAC 2-8-10] [326 IAC 2-8-11.1]

(a) Permit amendments and revisions are governed by the requirements of 326 IAC 2-8-10 or 326 IAC 2-8-11.1 whenever the Permittee seeks to amend or modify this permit.

(b) Any application requesting an amendment or modification of this permit shall be submitted to:

Indiana Department of Environmental Management  
Permits Branch, Office of Air Quality  
100 North Senate Avenue  
Indianapolis, Indiana 46204-2251

Any such application shall be certified by the "authorized individual" as defined by 326 IAC 2-1.1-1(1).

(c) The Permittee may implement the administrative amendment changes addressed in the request for an administrative amendment immediately upon submittal of the request. [326 IAC 2-8-10(b)(3)]

(d) No permit amendment or modification is required for the addition, operation or removal of a nonroad engine, as defined in 40 CFR 89.2.

B.19 Operational Flexibility [326 IAC 2-8-15] [326 IAC 2-8-11.1]

(a) The Permittee may make any change or changes at this source that are described in 326 IAC 2-8-15(b) through (d), without prior permit revision, if each of the following conditions is met:

- (1) The changes are not modifications under any provision of Title I of the Clean Air Act;
- (2) Any approval required by 326 IAC 2-8-11.1 has been obtained;
- (3) The changes do not result in emissions which exceed the emissions allowable under this permit (whether expressed herein as a rate of emissions or in terms of total emissions);
- (4) The Permittee notifies the:

Indiana Department of Environmental Management  
Permits Branch, Office of Air Quality  
100 North Senate Avenue  
Indianapolis, Indiana 46204-2251

and

United States Environmental Protection Agency, Region V  
Air and Radiation Division, Regulation Development Branch - Indiana (AR-18J)  
77 West Jackson Boulevard  
Chicago, Illinois 60604-3590

in advance of the change by written notification at least ten (10) days in advance of the proposed change. The Permittee shall attach every such notice to the Permittee's copy of this permit; and

- (5) The Permittee maintains records on-site which document, on a rolling five (5) year basis, all such changes and emissions trading that are subject to 326 IAC 2-8-15(b) through (d) and makes such records available, upon reasonable request, to public review.

Such records shall consist of all information required to be submitted to IDEM, OAQ, in the notices specified in 326 IAC 2-8-15(b)(2), (c)(1), and (d).

- (b) **Emission Trades** [326 IAC 2-8-15(c)]  
The Permittee may trade increases and decreases in emissions in the source, where the applicable SIP provides for such emission trades without requiring a permit revision, subject to the constraints of Section (a) of this condition and those in 326 IAC 2-8-15(c).
- (c) **Alternative Operating Scenarios** [326 IAC 2-8-15(d)]  
The Permittee may make changes at the source within the range of alternative operating scenarios that are described in the terms and conditions of this permit in accordance with 326 IAC 2-8-4(7). No prior notification of IDEM, OAQ or U.S. EPA is required.

**B.20 Permit Revision Requirement** [326 IAC 2-8-11.1]

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A modification, construction, or reconstruction is governed by the requirements of 326 IAC 2 and 326 IAC 2-8-11.1.

**B.21 Inspection and Entry** [326 IAC 2-8-5(a)(2)] [IC 13-14-2-2] [IC 13-30-3-1]

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Upon presentation of proper identification cards, credentials, and other documents as may be required by law, and subject to the Permittee's right under all applicable laws and regulations to assert that the information collected by the agency is confidential and entitled to be treated as such, the Permittee shall allow IDEM, OAQ, U.S. EPA, or an authorized representative to perform the following:

- (a) Enter upon the Permittee's premises where a FESOP source is located, or emissions related activity is conducted, or where records must be kept under the conditions of this permit;
- (b) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, have access to and copy, at reasonable times, any records that must be kept under the conditions of this permit;
- (c) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, inspect, at reasonable times, any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under this permit;
- (d) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with this permit or applicable requirements; and
- (e) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, utilize any photographic, recording, testing, monitoring, or other equipment for the purpose of assuring compliance with this permit or applicable requirements.

B.22 Transfer of Ownership or Operational Control [326 IAC 2-8-10]

- (a) The Permittee must comply with the requirements of 326 IAC 2-8-10 whenever the Permittee seeks to change the ownership or operational control of the source and no other change in the permit is necessary.
- (b) Any application requesting a change in the ownership or operational control of the source shall contain a written agreement containing a specific date for transfer of permit responsibility, coverage and liability between the current and new Permittee. The application shall be submitted to:  
  
Indiana Department of Environmental Management  
Permits Branch, Office of Air Quality  
100 North Senate Avenue  
Indianapolis, Indiana 46204-2251  
  
The application which shall be submitted by the Permittee does require the certification by the "authorized individual" as defined by 326 IAC 2-1.1-1(1).
- (c) The Permittee may implement administrative amendment changes addressed in the request for an administrative amendment immediately upon submittal of the request. [326 IAC 2-8-10(b)(3)]

B.23 Annual Fee Payment [326 IAC 2-7-19] [326 IAC 2-8-4(6)] [326 IAC 2-8-16] [326 IAC 2-1.1-7]

- (a) The Permittee shall pay annual fees to IDEM, OAQ, within thirty (30) calendar days of receipt of a billing. Pursuant to 326 IAC 2-7-19(b), if the Permittee does not receive a bill from IDEM, OAQ the applicable fee is due April 1 of each year.
- (b) Failure to pay may result in administrative enforcement action, or revocation of this permit.
- (c) The Permittee may call the following telephone numbers: 1-800-451-6027 or 317-233-4320 (ask for OAQ, Billing, Licensing and Training (BLT) Section), to determine the appropriate permit fee.

B.24 Advanced Source Modification Approval [326 IAC 2-8-4(11)] [326 IAC 2-1.1-9]

- (a) The requirements to obtain a permit revision under 326 IAC 2-8-11.1 are satisfied by this permit for the proposed emission units, control equipment or insignificant activities in Section A.2.

- (b) Pursuant to 326 IAC 2-1.1-9 any permit authorizing construction may be revoked if construction of the emission unit has not commenced within eighteen (18) months from the date of issuance of the permit, or if during the construction work is suspended for a continuous period of one (1) year or more.

B.25 Credible Evidence [326 IAC 2-8-4(3)][326 IAC 2-8-5][62 FR 8314][326 IAC 1-1-6]

For the purpose of submitting compliance certifications or establishing whether or not the Permittee has violated or is in violation of any condition of this permit, nothing in this permit shall preclude the use, including the exclusive use, of any credible evidence or information relevant to whether the Permittee would have been in compliance with the condition of this permit if the appropriate performance or compliance test or procedure had been performed.

## SECTION C SOURCE OPERATION CONDITIONS

Entire Source

### Emissions Limitations and Standards [326 IAC 2-8-4(1)]

#### C.1 Particulate Emission Limitations For Processes with Process Weight Rates Less Than One Hundred (100) Pounds per Hour [40 CFR 52 Subpart P][326 IAC 6-3-2]

- (a) Pursuant to 40 CFR 52 Subpart P, particulate matter emissions from any process not already regulated by 326 IAC 6-1 or any New Source Performance Standard, and which has a maximum process weight rate less than 100 pounds per hour shall not exceed 0.551 pounds per hour.
- (b) Pursuant to 326 IAC 6-3-2(e)(2), particulate emissions from any process not exempt under 326 IAC 6-3-1(b) or (c) which has a maximum process weight rate less than 100 pounds per hour and the methods in 326 IAC 6-3-2(b) through (d) do not apply shall not exceed 0.551 pounds per hour.

#### C.2 Overall Source Limit [326 IAC 2-8]

The purpose of this permit is to limit this source's potential to emit to less than major source levels for the purpose of Section 502(a) of the Clean Air Act.

- (a) Pursuant to 326 IAC 2-8:
  - (1) The potential to emit any regulated pollutant, except particulate matter (PM), from the entire source shall be limited to less than one-hundred (100) tons per twelve (12) consecutive month period. This limitation shall also make the requirements of 326 IAC 2-2 (Prevention of Significant Deterioration (PSD)) not applicable;
  - (2) The potential to emit any individual hazardous air pollutant (HAP) from the entire source shall be limited to less than ten (10) tons per twelve (12) consecutive month period; and
  - (3) The potential to emit any combination of HAPs from the entire source shall be limited to less than twenty-five (25) tons per twelve (12) consecutive month period.
- (b) This overall source limit shall include all emission points at this source including those that are insignificant as defined in 326 IAC 2-7-1(21). The source shall be allowed to add insignificant activities not already listed in this permit, provided the source's potential to emit does not exceed the above specified limits.
- (c) Section D of this permit contains independently enforceable provisions to satisfy this requirement.

#### C.3 Opacity [326 IAC 5-1]

Pursuant to 326 IAC 5-1-2 (Opacity Limitations), except as provided in 326 IAC 5-1-3 (Temporary Alternative Opacity Limitations), opacity shall meet the following, unless otherwise stated in this permit:

- (a) Opacity shall not exceed an average of forty percent (40%) in any one (1) six (6) minute averaging period as determined in 326 IAC 5-1-4.
- (b) Opacity shall not exceed sixty percent (60%) for more than a cumulative total of fifteen (15) minutes (sixty (60) readings as measured according to 40 CFR 60, Appendix A, Method 9 or fifteen (15) one (1) minute nonoverlapping integrated averages for a continuous opacity monitor) in a six (6) hour period.

C.4 Open Burning [326 IAC 4-1] [IC 13-17-9]

The Permittee shall not open burn any material except as provided in 326 IAC 4-1-3, 326 IAC 4-1-4 or 326 IAC 4-1-6. The previous sentence notwithstanding, the Permittee may open burn in accordance with an open burning approval issued by the Commissioner under 326 IAC 4-1-4.1.

C.5 Incineration [326 IAC 4-2] [326 IAC 9-1-2(3)]

The Permittee shall not operate an incinerator or incinerate any waste or refuse except as provided in 326 IAC 4-2 and in 326 IAC 9-1-2.

C.6 Fugitive Dust Emissions [326 IAC 6-4]

The Permittee shall not allow fugitive dust to escape beyond the property line or boundaries of the property, right-of-way, or easement on which the source is located, in a manner that would violate 326 IAC 6-4 (Fugitive Dust Emissions).

C.7 Operation of Equipment [326 IAC 2-8-5(a)(4)]

Except as otherwise provided by statute, rule or in this permit, all air pollution control equipment listed in this permit and used to comply with an applicable requirement shall be operated at all times that the emission units vented to the control equipment are in operation.

C.8 Stack Height [326 IAC 1-7]

The Permittee shall comply with the applicable provisions of 326 IAC 1-7 (Stack Height Provisions), for all exhaust stacks through which a potential (before controls) of twenty-five (25) tons per year or more of particulate matter or sulfur dioxide is emitted.

C.9 Asbestos Abatement Projects [326 IAC 14-10] [326 IAC 18] [40 CFR 61, Subpart M]

The Permittee shall comply with the applicable requirements of 326 IAC 14-10, 326 IAC 18, and 40 CFR 61.140.

- (a) Notification requirements apply to each owner or operator. If the combined amount of regulated asbestos containing material (RACM) to be stripped, removed or disturbed is at least 260 linear feet on pipes or 160 square feet on other facility components, or at least thirty-five (35) cubic feet on all facility components, then the notification requirements of 326 IAC 14-10-3 are mandatory. All demolition projects require notification whether or not asbestos is present.
- (b) The Permittee shall ensure that a written notification is sent on a form provided by the Commissioner at least ten (10) working days before asbestos stripping or removal work or before demolition begins, per 326 IAC 14-10-3, and shall update such notice as necessary, including, but not limited to the following:
  - (1) When the amount of affected asbestos containing material increases or decreases by at least twenty percent (20%); or
  - (2) If there is a change in the following:
    - (A) Asbestos removal or demolition start date;
    - (B) Removal or demolition contractor; or
    - (C) Waste disposal site.
- (c) The Permittee shall ensure that the notice is postmarked or delivered according to the guidelines set forth in 326 IAC 14-10-3(2).
- (d) The notice to be submitted shall include the information enumerated in 326 IAC 14-10-3(3).

All required notifications shall be submitted to:

Indiana Department of Environmental Management  
Asbestos Section, Office of Air Quality  
100 North Senate Avenue  
Indianapolis, Indiana 46204-2251

The notice shall include a signed certification from the owner or operator that the information provided in this notification is correct and that only Indiana licensed workers and project supervisors will be used to implement the asbestos removal project. The notifications do not require a certification by the "authorized individual" as defined by 326 IAC 2-1.1-1(1).

- (e) **Procedures for Asbestos Emission Control**  
The Permittee shall comply with the applicable emission control procedures in 326 IAC 14-10-4 and 40 CFR 61.145(c). Per 326 IAC 14-10-1 emission control requirements are applicable for any removal or disturbance of RACM greater than three (3) linear feet on pipes or three (3) square feet on any other facility components or a total of at least 0.75 cubic feet on all facility components.
- (f) **Demolition and Renovation**  
The Permittee shall thoroughly inspect the affected facility or part of the facility where the demolition or renovation will occur for the presence of asbestos pursuant to 40 CFR 61.145(a).
- (g) **Indiana Accredited Asbestos Inspector**  
The Permittee shall comply with 326 IAC 14-10-1(a) that requires the owner or operator, prior to a renovation/demolition, to use an Indiana Accredited Asbestos Inspector to thoroughly inspect the affected portion of the facility for the presence of asbestos. The requirement to use an Indiana Accredited Asbestos inspector be accredited is not federally enforceable.

### **Testing Requirements [326 IAC 2-8-4(3)]**

#### **C.10 Performance Testing [326 IAC 3-6]**

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- (a) All testing shall be performed according to the provisions of 326 IAC 3-6 (Source Sampling Procedures), except as provided elsewhere in this permit, utilizing any applicable procedures and analysis methods specified in 40 CFR 51, 40 CFR 60, 40 CFR 61, 40 CFR 63, 40 CFR 75, or other procedures approved by IDEM, OAQ.  
  
A test protocol, except as provided elsewhere in this permit, shall be submitted to:  
  
Indiana Department of Environmental Management  
Compliance Data Section, Office of Air Quality  
100 North Senate Avenue  
Indianapolis, Indiana 46204-2251  
  
no later than thirty-five (35) days prior to the intended test date. The protocol submitted by the Permittee does not require certification by the "authorized individual" as defined by 326 IAC 2-1.1-1(1).
- (b) The Permittee shall notify IDEM, OAQ of the actual test date at least fourteen (14) days prior to the actual test date. The notification submitted by the Permittee does not require certification by the "authorized individual" as defined by 326 IAC 2-1.1-1(1).
- (c) Pursuant to 326 IAC 3-6-4(b), all test reports must be received by IDEM, OAQ not later than forty-five (45) days after the completion of the testing. An extension may be granted by IDEM, OAQ, if the source submits to IDEM, OAQ, a reasonable written explanation not later than five (5) days prior to the end of the initial forty-five (45) day period.

## **Compliance Requirements [326 IAC 2-1.1-11]**

### **C.11 Compliance Requirements [326 IAC 2-1.1-11]**

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The commissioner may require stack testing, monitoring, or reporting at any time to assure compliance with all applicable requirements by issuing an order under 326 IAC 2-1.1-11. Any monitoring or testing shall be performed in accordance with 326 IAC 3 or other methods approved by the commissioner or the U. S. EPA.

## **Compliance Monitoring Requirements [326 IAC 2-8-4] [326 IAC 2-8-5(a)(1)]**

### **C.12 Compliance Monitoring [326 IAC 2-8-4(3)] [326 IAC 2-8-5(a)(1)]**

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Unless otherwise specified in this permit, all monitoring and record keeping requirements not already legally required shall be implemented within ninety (90) days of permit issuance. If required by Section D, the Permittee shall be responsible for installing any necessary equipment and initiating any required monitoring related to that equipment. If due to circumstances beyond its control, that equipment cannot be installed and operated within ninety (90) days, the Permittee may extend the compliance schedule related to the equipment for an additional ninety (90) days provided the Permittee notifies:

Indiana Department of Environmental Management  
Compliance Branch, Office of Air Quality  
100 North Senate Avenue  
Indianapolis, Indiana 46204-2251

in writing, prior to the end of the initial ninety (90) day compliance schedule with full justification of the reasons for inability to meet this date.

The notification which shall be submitted by the Permittee does require the certification by the "authorized individual" as defined by 326 IAC 2-1.1-1(1).

Unless otherwise specified in the approval for the new emissions unit, compliance monitoring for new emission units or emission units added through a permit revision shall be implemented when operation begins.

### **C.13 Monitoring Methods [326 IAC 3] [40 CFR 60] [40 CFR 63]**

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Any monitoring or testing performed required by Section D of this permit shall be performed according to the provisions of 326 IAC 3, 40 CFR 60, Appendix A, 40 CFR 60 Appendix B, 40 CFR 63 or other approved methods as specified in this permit.

### **C.14 Pressure Gauge and Other Instrument Specifications [326 IAC 2-1.1-11] [326 IAC 2-8-4(3)] 326 IAC 2-8-5(1)]**

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- (a) Whenever a condition in this permit requires the measurement of pressure drop across any part of the unit or its control device, the gauge employed shall have a scale such that the expected normal reading shall be no less than twenty percent (20%) of full scale and be accurate within plus or minus two percent ( $\pm 2\%$ ) of full scale reading.
- (b) Whenever a condition in this permit requires the measurement of a temperature, flow rate, or pH, the instrument employed shall have a scale such that the expected normal reading shall be no less than twenty percent (20%) of full scale and be accurate within plus or minus two percent ( $\pm 2\%$ ) of full scale reading.
- (c) The Preventive Maintenance Plan for the pH meter shall include calibration using known standards. The frequency of calibration shall be adjusted such that the typical error found at calibration is less than one pH point.
- (d) The Permittee may request the IDEM, OAQ approve the use of a pressure gauge or other instrument that does not meet the above specifications provided the Permittee can demonstrate an alternative pressure gauge or other instrument specification will

adequately ensure compliance with permit conditions requiring the measurement of pressure drop or other parameters.

### **Corrective Actions and Response Steps [326 IAC 2-8-4] [326 IAC 2-8-5(a)(1)]**

#### **C.15 Emergency Reduction Plans [326 IAC 1-5-2] [326 IAC 1-5-3]**

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Pursuant to 326 IAC 1-5-2 (Emergency Reduction Plans; Submission):

(a) The Permittee shall prepare written emergency reduction plans (ERPs) consistent with safe operating procedures.

(b) These ERPs shall be submitted for approval to:

Indiana Department of Environmental Management  
Compliance Branch, Office of Air Quality  
100 North Senate Avenue  
Indianapolis, Indiana 46204-2251

within 180 days from the date on which this source commences operation.

The ERP does require the certification by the "authorized individual" as defined by 326 IAC 2-1.1-1(1).

(c) If the ERP is disapproved by IDEM, OAQ, the Permittee shall have an additional thirty (30) days to resolve the differences and submit an approvable ERP.

(d) These ERPs shall state those actions that will be taken, when each episode level is declared, to reduce or eliminate emissions of the appropriate air pollutants.

(e) Said ERPs shall also identify the sources of air pollutants, the approximate amount of reduction of the pollutants, and a brief description of the manner in which the reduction will be achieved.

(f) Upon direct notification by IDEM, OAQ, that a specific air pollution episode level is in effect, the Permittee shall immediately put into effect the actions stipulated in the approved ERP for the appropriate episode level. [326 IAC 1-5-3]

#### **C.16 Risk Management Plan [326 IAC 2-8-4] [40 CFR 68]**

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If a regulated substance, as defined in 40 CFR 68, is present at a source in more than a threshold quantity, the source must comply with the applicable requirements of 40 CFR 68.

#### **C.17 Compliance Response Plan - Preparation, Implementation, Records, and Reports [326 IAC 2-8-4] [326 IAC 2-8-5]**

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(a) The Permittee is required to prepare a Compliance Response Plan (CRP) for each compliance monitoring condition of this permit. If a Permittee is required to have an Operation, Maintenance and Monitoring (OMM) Plan under 40 CFR 60/63, such plans shall be deemed to satisfy the requirements for a CRP for those compliance monitoring conditions. A CRP shall be submitted to IDEM, OAQ upon request. The CRP shall be prepared within ninety (90) days after issuance of this permit by the Permittee, supplemented from time to time by the Permittee, maintained on site, and is comprised of:

(1) Reasonable response steps that may be implemented in the event that a response step is needed pursuant to the requirements of Section D of this permit; and an expected timeframe for taking reasonable response steps.

(2) If, at any time, the Permittee takes reasonable response steps that are not set forth in the Permittee's current Compliance Response Plan or Operation, Maintenance and Monitoring (OMM) Plan and the Permittee documents such

response in accordance with subsection (e) below, the Permittee shall amend its Compliance Response Plan or Operation, Maintenance and Monitoring (OMM) Plan to include such response steps taken.

The OMM Plan shall be submitted within the time frames specified by the applicable 40 CFR60/63 requirement.

- (b) For each compliance monitoring condition of this permit, reasonable response steps shall be taken when indicated by the provisions of that compliance monitoring condition as follows:
  - (1) Reasonable response steps shall be taken as set forth in the Permittee's current Compliance Response Plan or Operation, Maintenance and Monitoring (OMM) Plan; or
  - (2) If none of the reasonable response steps listed in the Compliance Response Plan or Operation, Maintenance and Monitoring (OMM) Plan is applicable or responsive to the excursion, the Permittee shall devise and implement additional response steps as expeditiously as practical. Taking such additional response steps shall not be considered a deviation from this permit so long as the Permittee documents such response steps in accordance with this condition.
  - (3) If the Permittee determines that additional response steps would necessitate that the emissions unit or control device be shut down, the IDEM, OAQ shall be promptly notified of the expected date of the shut down, the status of the applicable compliance monitoring parameter with respect to normal, and the results of the actions taken up to the time of notification.
  - (4) Failure to take reasonable response steps shall be considered a deviation of the permit.
- (c) The Permittee is not required to take any further response steps for any of the following reasons:
  - (1) A false reading occurs due to the malfunction of the monitoring equipment and prompt action was taken to correct the monitoring equipment.
  - (2) The Permittee has determined that the compliance monitoring parameters established in the permit conditions are technically inappropriate, has previously submitted a request for an administrative amendment to the permit, and such request has not been denied.
  - (3) An automatic measurement was taken when the process was not operating.
  - (4) The process has already returned or is returning to operating within "normal" parameters and no response steps are required.
- (d) When implementing reasonable steps in response to a compliance monitoring condition, if the Permittee determines that an exceedance of an emission limitation has occurred, the Permittee shall report such deviations pursuant to Section B-Deviations from Permit Requirements and Conditions.
- (e) The Permittee shall record all instances when, in accordance with Section D, response steps are taken. In the event of an emergency, the provisions of 326 IAC 2-8-12 (Emergency Provisions) requiring prompt corrective action to mitigate emissions shall prevail.
- (f) Except as otherwise provided by a rule or provided specifically in Section D, all monitoring as required in Section D shall be performed when the emission unit is

operating, except for time necessary to perform quality assurance and maintenance activities.

**C.18 Actions Related to Noncompliance Demonstrated by a Stack Test [326 IAC 2-8-4][326 IAC 2-8-5]**

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- (a) When the results of a stack test performed in conformance with Section C - Performance Testing, of this permit exceed the level specified in any condition of this permit, the Permittee shall take appropriate response actions. The Permittee shall submit a description of these response actions to IDEM, OAQ, within thirty (30) days of receipt of the test results. The Permittee shall take appropriate action to minimize excess emissions from the affected facility while the response actions are being implemented.
- (b) A retest to demonstrate compliance shall be performed within one hundred twenty (120) days of receipt of the original test results. Should the Permittee demonstrate to IDEM, OAQ that retesting in one-hundred and twenty (120) days is not practicable, IDEM, OAQ may extend the retesting deadline.
- (c) IDEM, OAQ reserves the authority to take any actions allowed under law in response to noncompliant stack tests.

The response action documents submitted pursuant to this condition do require the certification by the "authorized individual" as defined by 326 IAC 2-1.1-1(1).

**Record Keeping and Reporting Requirements [326 IAC 2-8-4(3)]**

**C.19 General Record Keeping Requirements [326 IAC 2-8-4(3)] [326 IAC 2-8-5]**

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- (a) Records of all required monitoring data, reports and support information required by this permit shall be retained for a period of at least five (5) years from the date of monitoring sample, measurement, report, or application. These records shall be physically present or electronically accessible at the source location for a minimum of three (3) years. The records may be stored elsewhere for the remaining two (2) years as long as they are available upon request. If the Commissioner makes a request for records to the Permittee, the Permittee shall furnish the records to the Commissioner within a reasonable time.
- (b) Unless otherwise specified in this permit, all record keeping requirements not already legally required shall be implemented within ninety (90) days of permit issuance.

**C.20 General Reporting Requirements [326 IAC 2-8-4(3)(C)] [326 IAC 2-1.1-11]**

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- (a) The source shall submit the attached Quarterly Deviation and Compliance Monitoring Report or its equivalent. Any deviation from permit requirements, the date(s) of each deviation, the cause of the deviation, and the response steps taken must be reported. This report shall be submitted within thirty (30) days of the end of the reporting period. The Quarterly Deviation and Compliance Monitoring Report shall include the certification by the "authorized individual" as defined by 326 IAC 2-1.1-1(1).
- (b) The report required in (a) of this condition and reports required by conditions in Section D of this permit shall be submitted to:

Indiana Department of Environmental Management  
Compliance Data Section, Office of Air Quality  
100 North Senate Avenue  
Indianapolis, Indiana 46204-2251

- (c) Unless otherwise specified in this permit, any notice, report, or other submission required by this permit shall be considered timely if the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ, on or before the date it is due.

- (d) Unless otherwise specified in this permit, any report required in Section D of this permit shall be submitted within thirty (30) days of the end of the reporting period. The reports do require the certification by the "authorized individual" as defined by 326 IAC 2-1.1-1(1).
- (e) The first report covered the period commencing on the date of issuance of the original FESOP and ended on the last day of the reporting period. All subsequent reporting periods shall be based on calendar years.

### **Stratospheric Ozone Protection**

#### **C.21 Compliance with 40 CFR 82 and 326 IAC 22-1**

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Pursuant to 40 CFR 82 (Protection of Stratospheric Ozone), Subpart F, except as provided for motor vehicle air conditioners in Subpart B, the Permittee shall comply with the standards for recycling and emissions reduction:

- (a) Persons opening appliances for maintenance, service, repair or disposal must comply with the required practices pursuant to 40 CFR 82.156
- (b) Equipment used during the maintenance, service, repair or disposal of appliances must comply with the standards for recycling and recovery equipment pursuant to 40 CFR 82.158.
- (c) Persons performing maintenance, service, repair or disposal of appliances must be certified by an approved technician certification program pursuant to 40 CFR 82.161.

**SECTION D.1**

**EMISSIONS UNIT OPERATION CONDITIONS**

**Facility Description [326 IAC 2-8-4(10)]:**

(e) Two (2) natural gas fired Cleaver Brooks boilers (identified as B03 and B04), each with a heat input capacity of 40.587 MMBtu per hour and exhausting at stack B03 and B04. B03 and B04 use No. 2 fuel oil with the fuel additive "Magnum Supreme LSM" as back up fuel, each with heat input capacity of 38.683 MMBtu per hour and a sulfur content of 0.5 %. These units will be installed in 2003.

(g) One (1) natural gas-fired Cleaver Brooks boiler (identified as B05), with a heat input capacity of 40.587 MMBtu per hour and exhausting at stack B05. B05 uses No. 2 fuel oil with the fuel additive "Magnum Supreme LSM" as back up fuel, with heat input capacity of 38.683 MMBtu per hour and a sulfur content of 0.5%. This unit will be installed in 2006.

(The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.)

**Emission Limitations and Standards**

**D.1.1 Particulate Matter (PM) [326 IAC 6-2-4]**

Pursuant to 326 IAC 6-2-4 (Particulate Emission Limitations for Sources of Indirect Heating), the particulate emissions from the three (3) boilers (identified as B03, B04, and B05) shall not each exceed the pounds per million British thermal units heat input limit as shown below:

Units	Fuel Type	Heat Input Capacity (MMBtu per hour)	Emission Rate (lbs/MMBtu)
Boiler B03 and B04	Natural Gas	81.2	0.35
	No. 2 Fuel Oil	77.4	0.35
Boiler B05	Natural Gas	40.58	0.31
	No. 2 Fuel Oil	38.68	0.32

These limitations are based on the following equation:

$$Pt = \frac{1.09}{Q^{0.26}}$$

Where Pt = Pounds of particulate matter emitted per million Btu (lb/MMBtu) heat input.

Q = Total source maximum operating capacity rating in million Btu per hour heat input

**D.1.2 Sulfur Dioxide (SO<sub>2</sub>) [326 IAC 7-1.1-1]**

Pursuant to 326 IAC 7-1.1 (SO<sub>2</sub> Emissions Limitations), the SO<sub>2</sub> emissions from the 38.683 MMBtu per hour oil-fueled boilers shall not exceed five tenths (0.5) pounds per million Btu heat input.

**D.1.3 Fuel Usage Limitation [326 IAC 2-8-4]**

The maximum amount of No. 2 fuel oil combusted in the Cleaver Brooks boilers (identified as B03, B04 and B05), shall be limited to a total of 1,440,000 gallons per twelve (12) consecutive month period with compliance determined at the end of each month. This No. 2 fuel usage limit is equivalent to a potential to emit of SO<sub>2</sub> and NO<sub>x</sub> equal to 51.1 and 35.6 tons per year, respectively. Compliance with this fuel usage limitation renders 326 IAC 2-7 (Part 70 Permit Program) not applicable.

**D.1.4 Preventive Maintenance Plan**

A Preventive Maintenance Plan, in accordance with Section C - Preventive Maintenance Plan, of this permit, is required for these emission units.

## Compliance Monitoring Requirements

### D.1.5 Visible Emissions Notations

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- (a) Once per shift visible emission notations of the boilers stack exhausts (identified as B03, B04 and B05) shall be performed during normal daylight operations when burning fuel oil. A trained employee shall record whether emissions are normal or abnormal.
- (b) For processes operated continuously, "normal" means those conditions prevailing, or expected to prevail, eighty percent (80%) of the time the process is in operation, not counting startup or shut down time.
- (c) In the case of batch or discontinuous operations, readings shall be taken during that part of the operation that would normally be expected to cause the greatest emissions.
- (d) A trained employee is an employee who has worked at the plant at least one (1) month and has been trained in the appearance and characteristics of normal visible emissions for that specific process.
- (e) The Compliance Response Plan for this unit shall contain troubleshooting contingency and response steps for when an abnormal emission is observed. Failure to take response steps in accordance with Section C - Compliance Response Plan - Preparation, Implementation, Records, and Reports, shall be considered a violation of this permit.

## Record Keeping and Reporting Requirements

### D.1.6 Record Keeping Requirements

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- (a) To document compliance with Conditions D.1.5, the Permittee shall maintain records of visible emission notations of the three (3) boilers stack exhaust identified as B03, B04, and B05 when burning fuel oil No. 2 once per shift.
- (b) All records shall be maintained in accordance with Section C - General Record Keeping Requirements, of this permit.

### D.1.7 Reporting Requirements

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- (a) When No. 2 fuel oil is combusted and fuel supplier certifications are used to demonstrate compliance with Condition D.1.2, records of fuel supplier certifications and a certified statement that the records of the fuel supplier certifications represent all of the fuel combusted during the period shall be submitted to the address listed in Section C - General Reporting Requirements, within thirty (30) days after the end of the six (6) month reporting period.
- (b) A quarterly summary of the information to document compliance with Condition D.1.3 shall be submitted to the address(es) listed in Section C - General Reporting Requirements, of this permit, using the reporting forms located at the end of this permit, or their equivalent, within thirty (30) days after the end of the quarter being reported.
- (c) The natural gas boiler certification shall be submitted to the address listed in section C - General Reporting Requirements, of this permit, using the reporting forms located at the end of this permit, or its equivalent, within thirty (30) days after the six (6) month period being reported. The natural gas-fired boiler certification does not require the certification by an "authorized individual" as defined by 326 IAC 2-1.1-1.

## New Source Performance Standards (NSPS) Requirements

### D.1.8 General Provisions Relating to NSPS [326 IAC 12-1][40 CFR Part 60, Subpart A]

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The provisions of 40 CFR 60, Subpart A - General Provisions, which are incorporated by reference in 326 IAC 12-1, apply to the affected source as described below, except when otherwise specified in 40 CFR 60, Subpart Dc.

D.1.9 NSPS for Small Industrial-Commercial-Institutional Steam Generating Units: Requirements [40 CFR Part 60, Subpart Dc]

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Pursuant to CFR Part 60, Subpart Dc, the Permittee shall comply with the provisions of 40 CFR Part 60.40c for the three (3) boilers (identified as B)3, B)4, and B05), as specified below.

**Subpart Dc—Standards of Performance for Small Industrial-Commercial-Institutional Steam Generating Units**

Source: 55 FR 37683, Sept. 12, 1990, unless otherwise noted.

**§ 60.40c Applicability and delegation of authority.**

(a) Except as provided in paragraph (d) of this section, the affected facility to which this subpart applies is each steam generating unit for which construction, modification, or reconstruction is commenced after June 9, 1989 and that has a maximum design heat input capacity of 29 megawatts (MW) (100 million Btu per hour (Btu/hr)) or less, but greater than or equal to 2.9 MW (10 million Btu/hr).

(b) In delegating implementation and enforcement authority to a State under section 111(c) of the Clean Air Act, §60.48c(a)(4) shall be retained by the Administrator and not transferred to a State.

[55 FR 37683, Sept. 12, 1990, as amended at 61 FR 20736, May 8, 1996; 71 FR 9884, Feb. 27, 2006]

**§ 60.41c Definitions.**

As used in this subpart, all terms not defined herein shall have the meaning given them in the Clean Air Act and in subpart A of this part.

*Annual capacity factor* means the ratio between the actual heat input to a steam generating unit from an individual fuel or combination of fuels during a period of 12 consecutive calendar months and the potential heat input to the steam generating unit from all fuels had the steam generating unit been operated for 8,760 hours during that 12-month period at the maximum design heat input capacity. In the case of steam generating units that are rented or leased, the actual heat input shall be determined based on the combined heat input from all operations of the affected facility during a period of 12 consecutive calendar months.

*Coal* means all solid fuels classified as anthracite, bituminous, subbituminous, or lignite by the American Society of Testing and Materials in ASTM D388–77, 90, 91, 95, or 98a, Standard Specification for Classification of Coals by Rank (IBR—see §60.17), coal refuse, and petroleum coke. Coal-derived synthetic fuels derived from coal for the purposes of creating useful heat, including but not limited to solvent refined coal, gasified coal, coal-oil mixtures, and coal-water mixtures, are also included in this definition for the purposes of this subpart.

*Coal refuse* means any by-product of coal mining or coal cleaning operations with an ash content greater than 50 percent (by weight) and a heating value less than 13,900 kilojoules per kilogram (kJ/kg) (6,000 Btu per pound (Btu/lb) on a dry basis.

*Cogeneration steam generating unit* means a steam generating unit that simultaneously produces both electrical (or mechanical) and thermal energy from the same primary energy source.

*Combined cycle system* means a system in which a separate source (such as a stationary gas turbine, internal combustion engine, or kiln) provides exhaust gas to a steam generating unit.

*Combustion research* means the experimental firing of any fuel or combination of fuels in a steam generating unit for the purpose of conducting research and development of more efficient combustion or more effective prevention or control of air pollutant emissions from combustion, provided that, during these periods of research and development, the heat generated is not used for any purpose other than preheating combustion air for use by that steam generating unit (i.e., the heat generated is released to the atmosphere without being used for space heating, process heating, driving pumps, preheating combustion air for other units, generating electricity, or any other purpose).

*Conventional technology* means wet flue gas desulfurization technology, dry flue gas desulfurization technology, atmospheric fluidized bed combustion technology, and oil hydrodesulfurization technology.

*Distillate oil* means fuel oil that complies with the specifications for fuel oil numbers 1 or 2, as defined by the American Society for Testing and Materials in ASTM D396–78, 89, 90, 92, 96, or 98, “Standard Specification for Fuel Oils” (incorporated by reference—see §60.17).

*Dry flue gas desulfurization technology* means a sulfur dioxide (SO<sub>2</sub>) control system that is located between the steam generating unit and the exhaust vent or stack, and that removes sulfur oxides from the combustion gases of the steam generating unit by contacting the combustion gases with an alkaline slurry or solution and forming a dry powder material. This definition includes devices where the dry powder material is subsequently converted to another form. Alkaline reagents used in dry flue gas desulfurization systems include, but are not limited to, lime and sodium compounds.

*Duct burner* means a device that combusts fuel and that is placed in the exhaust duct from another source (such as a stationary gas turbine, internal combustion engine, kiln, etc.) to allow the firing of additional fuel to heat the exhaust gases before the exhaust gases enter a steam generating unit.

*Emerging technology* means any SO<sub>2</sub> control system that is not defined as a conventional technology under this section, and for which the owner or operator of the affected facility has received approval from the Administrator to operate as an emerging technology under §60.48c(a)(4).

*Federally enforceable* means all limitations and conditions that are enforceable by the Administrator, including the requirements of 40 CFR Parts 60 and 61, requirements within any applicable State implementation plan, and any permit requirements established under 40 CFR 52.21 or under 40 CFR 51.18 and 40 CFR 51.24.

*Fluidized bed combustion technology* means a device wherein fuel is distributed onto a bed (or series of beds) of limestone aggregate (or other sorbent materials) for combustion; and these materials are forced upward in the device by the flow of combustion air and the gaseous products of combustion. Fluidized bed combustion technology includes, but is not limited to, bubbling bed units and circulating bed units.

*Fuel pretreatment* means a process that removes a portion of the sulfur in a fuel before combustion of the fuel in a steam generating unit.

*Heat input* means heat derived from combustion of fuel in a steam generating unit and does not include the heat derived from preheated combustion air, recirculated flue gases, or exhaust gases from other sources (such as stationary gas turbines, internal combustion engines, and kilns).

*Heat transfer medium* means any material that is used to transfer heat from one point to another point.

*Maximum design heat input capacity* means the ability of a steam generating unit to combust a stated maximum amount of fuel (or combination of fuels) on a steady state basis as determined by the physical design and characteristics of the steam generating unit.

*Natural gas* means (1) a naturally occurring mixture of hydrocarbon and nonhydrocarbon gases found in geologic formations beneath the earth's surface, of which the principal constituent is methane, or (2) liquefied petroleum (LP) gas, as defined by the American Society for Testing and Materials in ASTM D1835–86, 87, 91, or 97, “Standard Specification for Liquefied Petroleum Gases” (incorporated by reference—see §60.17).

*Noncontinental area* means the State of Hawaii, the Virgin Islands, Guam, American Samoa, the Commonwealth of Puerto Rico, or the Northern Mariana Islands.

*Oil* means crude oil or petroleum, or a liquid fuel derived from crude oil or petroleum, including distillate oil and residual oil.

*Potential sulfur dioxide emission rate* means the theoretical SO<sub>2</sub> emissions (nanograms per joule [ng/J], or pounds per million Btu [lb/million Btu] heat input) that would result from combusting fuel in an uncleaned state and without using emission control systems.

*Process heater* means a device that is primarily used to heat a material to initiate or promote a chemical reaction in which the material participates as a reactant or catalyst.

*Residual oil* means crude oil, fuel oil that does not comply with the specifications under the definition of distillate oil, and all fuel oil numbers 4, 5, and 6, as defined by the American Society for Testing and Materials in ASTM D396–78, 89, 90, 92, 96, or 98, “Standard Specification for Fuel Oils” (incorporated by reference—see §60.17).

*Steam generating unit* means a device that combusts any fuel and produces steam or heats water or any other heat transfer medium. This term includes any duct burner that combusts fuel and is part of a combined cycle system. This term does not include process heaters as defined in this subpart.

*Steam generating unit operating day* means a 24-hour period between 12:00 midnight and the following midnight during which any fuel is combusted at any time in the steam generating unit. It is not necessary for fuel to be combusted continuously for the entire 24-hour period.

*Wet flue gas desulfurization technology* means an SO<sub>2</sub> control system that is located between the steam generating unit and the exhaust vent or stack, and that removes sulfur oxides from the combustion gases of the steam generating unit by contacting the combustion gases with an alkaline slurry or solution and forming a liquid material. This definition includes devices where the liquid material is subsequently converted to another form. Alkaline reagents used in wet flue gas desulfurization systems include, but are not limited to, lime, limestone, and sodium compounds.

*Wet scrubber system* means any emission control device that mixes an aqueous stream or slurry with the exhaust gases from a steam generating unit to control emissions of particulate matter (PM) or SO<sub>2</sub>.

*Wood* means wood, wood residue, bark, or any derivative fuel or residue thereof, in any form, including but not limited to sawdust, sanderdust, wood chips, scraps, slabs, millings, shavings, and processed pellets made from wood or other forest residues.

[55 FR 37683, Sept. 12, 1990, as amended at 61 FR 20736, May 8, 1996; 65 FR 61752, Oct. 17, 2000; 71 FR 9884, Feb. 27, 2006]

#### **§ 60.42c Standard for sulfur dioxide.**

(d) On and after the date on which the initial performance test is completed or required to be completed under §60.8 of this part, whichever date comes first, no owner or operator of an affected facility that combusts oil shall cause to be discharged into the atmosphere from that affected facility any gases that contain SO<sub>2</sub> in excess of 215 ng/J (0.50 lb/million Btu) heat input; or, as an alternative, no owner or operator of an affected facility that combusts oil shall combust oil in the affected facility that contains greater than 0.5 weight percent sulfur. The percent reduction requirements are not applicable to affected facilities under this paragraph.

(g) Except as provided in paragraph (h) of this section, compliance with the percent reduction requirements, fuel oil sulfur limits, and emission limits of this section shall be determined on a 30-day rolling average basis.

(h) For affected facilities listed under paragraphs (h)(1), (2), or (3) of this section, compliance with the emission limits or fuel oil sulfur limits under this section may be determined based on a certification from the fuel supplier, as described under §60.48c(f)(1), (2), or (3), as applicable.

(1) Distillate oil-fired affected facilities with heat input capacities between 2.9 and 29 MW (10 and 100 million Btu/hr).

(i) The SO<sub>2</sub> emission limits, fuel oil sulfur limits, and percent reduction requirements under this section apply at all times, including periods of startup, shutdown, and malfunction.

(j) Only the heat input supplied to the affected facility from the combustion of coal and oil is counted under this section. No credit is provided for the heat input to the affected facility from wood or other fuels or for heat derived from exhaust gases from other sources, such as stationary gas turbines, internal combustion engines, and kilns.

[55 FR 37683, Sept. 12, 1990, as amended at 65 FR 61753, Oct. 17, 2000; 71 FR 9884, Feb. 27, 2006]

**§ 60.43c Standard for particulate matter.**

(c) On and after the date on which the initial performance test is completed or required to be completed under §60.8 of this part, whichever date comes first, no owner or operator of an affected facility that combusts coal, wood, or oil and has a heat input capacity of 8.7 MW (30 million Btu/hr) or greater shall cause to be discharged into the atmosphere from that affected facility any gases that exhibit greater than 20 percent opacity (6-minute average), except for one 6-minute period per hour of not more than 27 percent opacity.

(d) The PM and opacity standards under this section apply at all times, except during periods of startup, shutdown, or malfunction.

(e)(1) On or after the date on which the initial performance test is completed or is required to be completed under §60.8, whichever date comes first, no owner or operator of an affected facility that commences construction, reconstruction, or modification after February 28, 2005, and that combusts coal, oil, gas, wood, a mixture of these fuels, or a mixture of these fuels with any other fuels and has a heat input capacity of 8.7 MW (30 MMBtu/h) or greater shall cause to be discharged into the atmosphere from that affected facility any gases that contain particulate matter emissions in excess of 13 ng/J (0.030 lb/MMBtu) heat input, except as provided in paragraphs (e)(2) and (e)(3) of this section. Affected facilities subject to this paragraph, are also subject to the requirements of paragraphs (c) and (d) of this section.

(2) As an alternative to meeting the requirements of paragraph (e)(1) of this section, the owner or operator of an affected facility for which modification commenced after February 28, 2005, may elect to meet the requirements of this paragraph. On and after the date on which the performance test required to be conducted under §60.8 is completed, the owner or operator subject to the provisions of this subpart shall not cause to be discharged into the atmosphere from any affected facility for which modification commenced after February 28, 2005, any gases that contain particulate matter in excess of:

(i) 22 ng/J (0.051 lb/MMBtu) heat input derived from the combustion of coal, oil, gas, wood, a mixture of these fuels, or a mixture of these fuels with any other fuels, and

(ii) 0.2 percent of the combustion concentration (99.8 percent reduction) when combusting coal, oil, gas, wood, a mixture of these fuels, or a mixture of these fuels with any other fuels.

[55 FR 37683, Sept. 12, 1990, as amended at 65 FR 61753, Oct. 17, 2000; 71 FR 9885, Feb. 27, 2006]

**§ 60.44c Compliance and performance test methods and procedures for sulfur dioxide.**

(a) Except as provided in paragraphs (g) and (h) of this section and in §60.8(b), performance tests required under §60.8 shall be conducted following the procedures specified in paragraphs (b), (c), (d), (e), and (f) of this section, as applicable. Section 60.8(f) does not apply to this section. The 30-day notice required in §60.8(d) applies only to the initial performance test unless otherwise specified by the Administrator.

(b) The initial performance test required under §60.8 shall be conducted over 30 consecutive operating days of the steam generating unit. Compliance with the percent reduction requirements and SO<sub>2</sub> emission limits under §60.42c shall be determined using a 30-day average. The first operating day included in the initial performance test shall be scheduled within 30 days after achieving the maximum production rate at which the affect facility will be operated, but not later than 180 days after the initial startup of the facility. The steam generating unit load during the 30-day period does not have to be the maximum design heat input capacity, but must be representative of future operating conditions.

(c) After the initial performance test required under paragraph (b) and §60.8, compliance with the percent reduction requirements and SO<sub>2</sub> emission limits under §60.42c is based on the average percent reduction and the average SO<sub>2</sub> emission rates for 30 consecutive steam generating unit operating days. A separate performance test is completed at the end of each steam generating unit operating day, and a new 30-day average percent reduction and SO<sub>2</sub> emission rate are calculated to show compliance with the standard.

(d) If only coal, only oil, or a mixture of coal and oil is combusted in an affected facility, the procedures in Method 19 are used to determine the hourly SO<sub>2</sub> emission rate (E<sub>ho</sub>) and the 30-day average SO<sub>2</sub> emission rate (E<sub>ao</sub>). The hourly averages used to compute the 30-day averages are obtained from the continuous emission monitoring system (CEMS). Method 19 shall be used to calculate E<sub>ao</sub> when using daily fuel sampling or Method 6B.

(g) For oil-fired affected facilities where the owner or operator seeks to demonstrate compliance with the fuel oil sulfur limits under §60.42c based on shipment fuel sampling, the initial performance test shall consist of sampling and analyzing the oil in the initial tank of oil to be fired in the steam generating unit to demonstrate that the oil contains 0.5 weight percent sulfur or less. Thereafter, the owner or operator of the affected facility shall sample the oil in the fuel tank after each new shipment of oil is received, as described under §60.46c(d)(2).

(h) For affected facilities subject to §60.42c(h)(1), (2), or (3) where the owner or operator seeks to demonstrate compliance with the SO<sub>2</sub> standards based on fuel supplier certification, the performance test shall consist of the certification, the certification from the fuel supplier, as described under §60.48c(f)(1), (2), or (3), as applicable.

[55 FR 37683, Sept. 12, 1990, as amended at 65 FR 61753, Oct. 17, 2000]

#### **§ 60.45c Compliance and performance test methods and procedures for particulate matter.**

(a) The owner or operator of an affected facility subject to the PM and/or opacity standards under §60.43c shall conduct an initial performance test as required under §60.8, and shall conduct subsequent performance tests as requested by the Administrator, to determine compliance with the standards using the following procedures and reference methods, except as specified in paragraph (c) and (d) of this section.

(8) Method 9 (6-minute average of 24 observations) shall be used for determining the opacity of stack emissions.

(c) Units that burn only oil containing no more than 0.5 weight percent sulfur or liquid or gaseous fuels with potential sulfur dioxide emission rates of 230 ng/J (0.54 lb/MMBtu) heat input or less are not required to conduct emissions monitoring if they maintain fuel supplier certifications of the sulfur content of the fuels burned.

[55 FR 37683, Sept. 12, 1990, as amended at 65 FR 61753, Oct. 17, 2000; 71 FR 9885, Feb. 27, 2006]

#### **§ 60.46c Emission monitoring for sulfur dioxide**

(a) Except as provided in paragraphs (d) and (e) of this section, the owner or operator of an affected facility subject to the SO<sub>2</sub> emission limits under §60.42c shall install, calibrate, maintain, and operate a CEMS for measuring SO<sub>2</sub> concentrations and either oxygen or carbon dioxide concentrations at the outlet of the SO<sub>2</sub> control device (or the outlet of the steam generating unit if no SO<sub>2</sub> control device is used), and shall record the output of the system. The owner or operator of an affected facility subject to the percent reduction requirements under §60.42c shall measure SO<sub>2</sub> concentrations and either oxygen or carbon dioxide concentrations at both the inlet and outlet of the SO<sub>2</sub> control device.

(d) As an alternative to operating a CEMS at the inlet to the SO<sub>2</sub> control device (or outlet of the steam generating unit if no SO<sub>2</sub> control device is used) as required under paragraph (a) of this section, an owner or operator may elect to determine the average SO<sub>2</sub> emission rate by sampling the fuel prior to combustion. As an alternative to operating a CEMS at the outlet from the SO<sub>2</sub> control device (or outlet of the steam generating unit if no SO<sub>2</sub> control device is used) as required under paragraph (a) of this section, an owner or operator may elect to determine the average SO<sub>2</sub> emission rate by using Method 6B. Fuel sampling shall be conducted pursuant to either paragraph (d)(1) or (d)(2) of this section. Method 6B shall be conducted pursuant to paragraph (d)(3) of this section.

(1) For affected facilities combusting coal or oil, coal or oil samples shall be collected daily in an as-fired condition at the inlet to the steam generating unit and analyzed for sulfur content and heat content according the Method 19. Method 19 provides procedures for converting these measurements into the format to be used in calculating the average SO<sub>2</sub> input rate.

(2) As an alternative fuel sampling procedure for affected facilities combusting oil, oil samples may be collected from the fuel tank for each steam generating unit immediately after the fuel tank is filled and before any oil is combusted. The owner or operator of the affected facility shall analyze the oil sample to determine the sulfur content of the oil. If a partially empty fuel tank is refilled, a new sample and analysis of the fuel in the tank would be required upon filling. Results of the fuel analysis taken after each new shipment of oil is received shall be used as the daily value when calculating the 30-day rolling average until the next shipment is received. If the fuel analysis shows that the sulfur content in the fuel tank is greater than 0.5 weight percent sulfur, the owner or operator shall ensure that the sulfur content of subsequent oil shipments is low enough to cause the 30-day rolling average sulfur content to be 0.5 weight percent sulfur or less.

(e) The monitoring requirements of paragraphs (a) and (d) of this section shall not apply to affected facilities subject to §60.42c(h) (1), (2), or (3) where the owner or operator of the affected facility seeks to demonstrate compliance with the SO<sub>2</sub> standards based on fuel supplier certification, as described under §60.48c(f) (1), (2), or (3), as applicable.

[55 FR 37683, Sept. 12, 1990, as amended at 65 FR 61753, Oct. 17, 2000]

#### **§ 60.47c Emission monitoring for particulate matter.**

(c) Units that burn only oil that contains no more than 0.5 weight percent sulfur or liquid or gaseous fuels with potential sulfur dioxide emission rates of 230 ng/J (0.54 lb/MMBtu) heat input or less are not required to conduct PM emissions monitoring if they maintain fuel supplier certifications of the sulfur content of the fuels burned.

[55 FR 37683, Sept. 12, 1990, as amended at 65 FR 61753, Oct. 17, 2000; 71 FR 9886, Feb. 27, 2006]

#### **§ 60.48c Reporting and recordkeeping requirements.**

(a) The owner or operator of each affected facility shall submit notification of the date of construction or reconstruction, anticipated startup, and actual startup, as provided by §60.7 of this part. This notification shall include:

(1) The design heat input capacity of the affected facility and identification of fuels to be combusted in the affected facility.

(b) The owner or operator of each affected facility subject to the SO<sub>2</sub> emission limits of §60.42c, or the PM or opacity limits of §60.43c, shall submit to the Administrator the performance test data from the initial and any subsequent performance tests and, if applicable, the performance evaluation of the CEMS and/or COMS using the applicable performance specifications in appendix B.

(d) The owner or operator of each affected facility subject to the SO<sub>2</sub> emission limits, fuel oil sulfur limits, or percent reduction requirements under §60.42c shall submit reports to the Administrator.

(e) The owner or operator of each affected facility subject to the SO<sub>2</sub> emission limits, fuel oil sulfur limits, or percent reduction requirements under §60.43c shall keep records and submit reports as required under paragraph (d) of this section, including the following information, as applicable.

(1) Calendar dates covered in the reporting period.

(2) Each 30-day average SO<sub>2</sub> emission rate (nj/J or lb/million Btu), or 30-day average sulfur content (weight percent), calculated during the reporting period, ending with the last 30-day period; reasons for any noncompliance with the emission standards; and a description of corrective actions taken.

(3) Each 30-day average percent of potential SO<sub>2</sub> emission rate calculated during the reporting period, ending with the last 30-day period; reasons for any noncompliance with the emission standards; and a description of the corrective actions taken.

(4) Identification of any steam generating unit operating days for which SO<sub>2</sub> or diluent (oxygen or carbon dioxide) data have not been obtained by an approved method for at least 75 percent of the operating hours; justification for not obtaining sufficient data; and a description of corrective actions taken.

(5) Identification of any times when emissions data have been excluded from the calculation of average emission rates; justification for excluding data; and a description of corrective actions taken if data have been excluded for periods other than those during which coal or oil were not combusted in the steam generating unit.

(11) If fuel supplier certification is used to demonstrate compliance, records of fuel supplier certification is used to demonstrate compliance, records of fuel supplier certification as described under paragraph (f)(1), (2), or (3) of this section, as applicable. In addition to records of fuel supplier certifications, the report shall include a certified statement signed by the owner or operator of the affected facility that the records of fuel supplier certifications submitted represent all of the fuel combusted during the reporting period.

(f) Fuel supplier certification shall include the following information:

(1) For distillate oil:

(i) The name of the oil supplier; and

(ii) A statement from the oil supplier that the oil complies with the specifications under the definition of distillate oil in §60.41c.

(g) The owner or operator of each affected facility shall record and maintain records of the amounts of each fuel combusted during each day. The owner or operator of an affected facility that only burns very low sulfur fuel oil or other liquid or gaseous fuels with potential sulfur dioxide emissions rate of 140 ng/J (0.32 lb/MMBtu) heat input or less shall record and maintain records of the fuels combusted during each calendar month.

(h) All records required under this section shall be maintained by the owner or operator of the affected facility for a period of two years following the date of such record.

(i) The reporting period for the reports required under this subpart is each six-month period. All reports shall be submitted to the Administrator and shall be postmarked by the 30th day following the end of the reporting period.

[55 FR 37683, Sept. 12, 1990, as amended at 64 FR 7465, Feb. 12, 1999; 65 FR 61753, Oct. 17, 2000; 71 FR 9886, Feb. 27, 2006]

## SECTION D.2

## EMISSIONS UNIT OPERATION CONDITIONS

### Facility Description [326 IAC 2-8-4(10)]:

- (f) The Dupps meat cooker used in conjunction with the inedible rendering process, with a maximum throughput rate of 65,700 pounds of inedible meat products per hour and controlled by a stord scrubber system (identified as SC1) consisting of two (2) air condensers, one (1) venturi scrubber and two (2) packed column scrubbers.

(The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.)

### Emission Limitations and Standards

#### D.2.1 Particulate and Volatile Organic Compounds [326 IAC 2-8-4] [326 IAC 2-2]

Pursuant to 326 IAC 2-8-4,

- (a) The potential to emit of PM10 from the inedible rendering process shall not exceed 15.2 pounds of PM10 per hour, respectively. This limit is equivalent to 66.8 tons per year.
- (b) The potential to emit of H<sub>2</sub>S from the inedible rendering process shall not exceed 10.3 pounds per hour of H<sub>2</sub>S. This is equivalent to 45 tons of hydrogen sulfide per year.

Compliance with D.2.1(a), D.2.1(b), renders 326 IAC 2-7 (Part 70 Program) not applicable to the source. Compliance with D.2.1(b) renders 326 IAC 2-2 (PSD) not applicable.

#### D.2.2 Volatile Organic Compounds (VOCs) [326 IAC 8-1-6]

Pursuant to 326 IAC 8-1-6 (New Facilities - General Reduction Requirements), the inedible rendering process is subject to the requirements of 326 IAC 8-1-6, which requires that the Best Available Control Technology (BACT) be used to control VOC emissions.

Pursuant to this rule,

- (a) The Permittee shall operate the Stord scrubbing system, consisting of two (2) air condensers, one (1) venturi scrubber and two (2) packed column scrubbers, at all times when the inedible rendering process is in operation.
- (b) The potential to emit of VOC from the inedible rendering process shall not exceed 10.5 pounds per hour.

#### D.2.3 Particulate [326 IAC 6-3-2]

Pursuant to 326 IAC 6-3-2 (Particulate Emission Limitations for Manufacturing Processes), allowable particulate emission rate from the rendering process shall not exceed 40.8 pounds per hour when operating at a process weight rate of 32.9 tons per hour. The pounds per hour limit was calculated using the following equation:

Interpolation of the data for the process weight in excess of 60,000 pounds per hour shall be accomplished by use of the equation:

$$E = 55.0 P^{0.11} - 40$$

where E = rate of emission in pounds per hour; and  
P = process weight rate in tons per hour

#### D.2.4 Preventive Maintenance Plan [326 IAC 1-6-3]

A Preventive Maintenance Plan, in accordance with Section B - Preventive Maintenance Plan, of this permit, is required for this facility and any control devices.

## Compliance Determination Requirements

### D.2.5 Particulate Control

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In order to comply with Conditions D.2.1, D.2.2, and D.2.4, the stord scrubbing system (identified as SC1) consisting of two (2) air condensers, one (1) venturi scrubber and two (2) packed column scrubbers for particulate control shall be in operation and control emissions from the inedible rendering process at all times the inedible rendering process is in operation.

### D.2.6 Testing Requirements

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- (a) During the period between 30 and 36 months after the issuance of this FESOP, in order to demonstrate compliance with Condition D.2.1(a), the Permittee shall perform PM10 testing for the scrubbing system controlling the particulate matter emissions from the inedible rendering process, utilizing methods approved by the Commissioner. This test shall be repeated at least once every five (5) years from the date of the last valid compliance demonstration. PM10 includes filterable and condensible PM10. Testing shall be conducted in accordance with Section C - Performance Testing.
- (b) The Permittee shall perform VOC and H<sub>2</sub>S testing to demonstrate compliance with D.2.2(b) and D.2.1(b), respectively, utilizing methods as approved by the Commissioner within sixty (60) days after achieving maximum production rate, but no later than one hundred and eighty (180) days after initial startup.

## Compliance Monitoring Requirements [326 IAC 2-7-6(1)] [326 IAC 2-7-5(1)]

### D.2.7 Visible Emissions Notations

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- (a) Once per shift visible emission notations of the Stord scrubbing system stack exhausts (identified as SC1) shall be performed during normal daylight operations when exhausting to the atmosphere. A trained employee shall record whether emissions are normal or abnormal.
- (b) For processes operated continuously, "normal" means those conditions prevailing, or expected to prevail, eighty percent (80%) of the time the process is in operation, not counting startup or shut down time.
- (c) In the case of batch or discontinuous operations, readings shall be taken during that part of the operation that would normally be expected to cause the greatest emissions.
- (d) A trained employee is an employee who has worked at the plant at least one (1) month and has been trained in the appearance and characteristics of normal visible emissions for that specific process.
- (e) The Compliance Response Plan for this unit shall contain troubleshooting contingency and response steps for when an abnormal emission is observed. Failure to take response steps in accordance with Section C - Compliance Response Plan - Preparation and Implementation shall be considered a violation of this permit.

### D.2.8 Monitoring of Scrubber Operational Parameters

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The Permittee shall monitor and record the pressure drop, flow rate and pH across the stord scrubbing system (consisting of two (2) air condensers, one (1) venturi scrubber, and two (2) packed column scrubbers) used in conjunction with the rendering process, at least once per shift when the associated rendering process is in operation when venting to the atmosphere as set forth herein. When for any one reading, the pressure drop across the first stage (one (1) venturi scrubber) is outside the normal range of 1.0 and 8.0 inches of water, and pressure drop across the second stage and third stage (two (2) packed column scrubbers) is outside the normal range of 3.0 and 8.0 inches of water, or a range established during the latest stack test, the Permittee shall take reasonable response steps in accordance with Section C - Compliance Response Plan - Implementation, Preparation, Records, and Reports. When for any one reading, the flow rate across the first stage (one (1) venturi scrubber) and second stage and third stage (two (2) packed column scrubbers) of the stord scrubbing system (SC1) is less than the normal minimum of 25,

70, and 600 gallons per minute, respectively; or a minimum established during the latest stack test, the Permittee shall take reasonable response steps in accordance with Section C - Compliance Response Plan - Implementation, Preparation, Records, and Reports. When for any one reading, the pH of the two (2) packed column scrubbers is above the normal maximum pH level of 9.0, or a pH established during the latest stack test, the Permittee shall take reasonable response steps in accordance with Section C - Compliance Response Plan - Implementation, Preparation, Records, and Reports. A pressure reading that is outside the above mentioned range, a flow rate that is below the above mentioned minimum, or pH above the mentioned maximum is not a deviation from this permit. Failure to take response steps in accordance with Section C - Compliance Response Plan - Preparation, Implementation, Records, and Reports shall be considered a violation of this permit.

The instruments used for determining the pressure, flow rate, and pH level shall comply with Section C - Pressure Gauge and Other Instrument Specifications, of this permit, shall be subject to approval by IDEM, OAQ, and shall be calibrated at least once every six (6) months.

#### D.2.9 Scrubber Inspections

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An inspection shall be performed each calendar quarter of each scrubber controlling the rendering process. Inspections required by this condition shall not be performed in consecutive months.

#### D.2.10 Failure Detection

---

In the event that a scrubber malfunction has been observed:

Failed units and the associated process will be shut down immediately until the failed units have been repaired or replaced. Operations may continue only if the event qualifies as an emergency and the Permittee satisfies the requirements of the emergency provisions of this permit (Section B - Emergency Provisions). Failure to take response steps in accordance with Section C - Compliance Response Plan - Preparation, Implementation, Records, and Reports shall be considered a violation of this permit.

### **Record Keeping and Reporting Requirement [326 IAC 2-7-5(3)] [326 IAC 2-7-19]**

#### D.2.11 Record Keeping Requirements

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- (a) To document compliance with Condition D.2.7, the Permittee shall maintain records of visible emission notations of the rendering process stack exhausts when venting to the atmosphere.
- (b) To document compliance with Condition D.2.8, the Permittee shall maintain records of the following operational parameters once per shift during normal operation:
  - (1) First Stage (One (1) Venturi Scrubber)
    - (i) Pressure drop
    - (ii) Flow rate
  - (2) Second Stage and Third Stage (Two (2) Packed Column Scrubbers)
    - (i) Pressure drop
    - (ii) Flow rate
    - (iii) Acid content (pH level)
- (c) To document compliance with Condition D.2.9, the Permittee shall maintain records of the results of the inspections required under Condition D.2.9.
- (d) All records shall be maintained in accordance with Section C - General Record Keeping Requirements, of this permit.

### **SECTION D.3 FACILITY OPERATION CONDITIONS**

**Facility Description[326 IAC 2-8-4(10)]:**

- (a) Two (2) natural gas fired carcass hair singer units (identified as HS1 and HS2), each rated at 12.7 MMBtu per hour and exhausting at Stacks HS1 and HS2. These units were installed in 1990.

(The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.)

#### **Emission Limitations and Standards**

There are no specifically applicable regulations that apply to these emission units.

## SECTION D.4

## FACILITY OPERATION CONDITIONS

### Facility Description [326 IAC 2-8-4(10)]:

- (c) One (1) blood meal storage silo (identified as BL-1), with a maximum throughput rate of 6,552 tons per year and controlled by a baghouse. **Note:** The maximum throughput rate of the blood meal storage silo is being increased from 3,000 tons per year to 6,552 tons per year with the addition of the boilers (B03 and B04) and the Dupps meat cooker listed below.
- (d) One (1) bone meal storage silo (identified as BM-1), with a maximum throughput rate of 143,488 tons per year. **Note:** The maximum throughput rate of the bone meal storage silo is being increased from 40,000 tons per year to 143,488 tons per year with the addition of the boilers (B03 and B04) and the Dupps meat cooker listed below.

(The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.)

### Emission Limitations and Standards [326 IAC 2-8-4(1)]

#### D.4.1 Particulate [326 IAC 6-3-2]

Pursuant to 326 IAC 6-3-2 (Particulate Emission Limitations for Manufacturing Processes), the allowable particulate emission rate from the bone meal storage silo and blood meal storage silo shall not exceed 26.7 and 3.38 pounds per hour when operating at a process weight rate of 32,760 and 1,496 pounds per hour, respectively.

The pounds per hour limitation was calculated with the following equation:

Interpolation of the data for the process weight rate up to 60,000 pounds per hour shall be accomplished by use of the equation:

$$E = 4.10 P^{0.67} \quad \text{where } E = \text{rate of emission in pounds per hour; and} \\ P = \text{process weight rate in tons per hour}$$

#### D.4.2 Preventive Maintenance Plan [326 IAC 2-8-4(9)]

A Preventive Maintenance Plan, in accordance with Section B - Preventive Maintenance Plan, of this permit, is required for this facility and its control device.

### Compliance Determination Requirements

#### D.4.3 Particulate Control

In order to comply with condition D.4.1, the baghouse for particulate control shall be in operation and control emissions from the blood meal storage silo at all times that the blood meal storage silo is in operation.

### Compliance Monitoring Requirements [326 IAC 2-8-4] [326 IAC 2-8-5(a)(1)]

#### D.4.4 Visible Emissions Notations

- (a) Once per shift visible emission notations of the blood meal storage silo baghouse stack exhaust shall be performed during normal daylight operations. A trained employee shall record whether emissions are normal or abnormal.
- (b) For processes operated continuously, "normal" means those conditions prevailing, or expected to prevail, eighty percent (80%) of the time the process is in operation, not counting startup or shut down time.
- (c) In the case of batch or discontinuous operations, readings shall be taken during that part of the operation that would normally be expected to cause the greatest emissions.

- (d) A trained employee is an employee who has worked at the plant at least one (1) month and has been trained in the appearance and characteristics of normal visible emissions for that specific process.
- (e) The Compliance Response Plan for this unit shall contain troubleshooting contingency and response steps for when an abnormal emission is observed. Failure to take response steps in accordance with Section C - Compliance Response Plan - Preparation, Implementation, Records, and Reports, shall be considered a violation of this permit.

#### D.4.5 Parametric Monitoring

The Permittee shall record the total static pressure drop across the baghouse used in conjunction with the blood meal storage silo, at least once per shift when venting to the atmosphere. When for any one reading, the pressure drop across the baghouse is outside the normal range of 0.5 and 5.0 inches of water or a range established during the latest stack test, the Permittee shall take reasonable response steps in accordance with Section C- Compliance Response Plan - repairation, Implementation, Records, and Reports. A pressure reading that is outside the above mentioned range is not a deviation from this permit. Failure to take response steps in accordance with Section C - Compliance Response Plan - Preparation, Implementation, Records, and Reports, shall be considered a violation of this permit.

The instrument used for determining the pressure shall comply with Section C - Pressure Gauge and Other Instrument Specifications, of this permit, shall be subject to approval by IDEM, OAQ, and shall be calibrated at least once every six (6) months.

#### D.4.6 Baghouse Inspections

An inspection shall be performed each calendar quarter of all bags controlling the blood meal storage silo. Inspections are optional when venting indoors. Inspections required by this condition shall not be performed in consecutive months. All defective bags shall be replaced.

#### D.4.7 Broken or Failed Bag Detection

In the event that bag failure has been observed:

- (a) For multi-compartment units, the affected compartments will be shut down immediately until the failed units have been repaired or replaced. Operations may continue only if there are no visible emissions or if the event qualifies as an emergency and the Permittee satisfies the emergency provisions of this permit (Section B- Emergency Provisions). Within eight (8) business hours of the determination of failure, response steps according to the timetable described in the Compliance Response Plan shall be initiated. For any failure with corresponding response steps and timetable not described in the Compliance Response Plan, response steps shall be devised within eight (8) business hours of discovery of the failure and shall include a timetable for completion. Failure to take response steps in accordance with Section C - Compliance Response Plan - Preparation, Implementation, Records, and Reports, shall be considered a violation of this permit.
- (b) For single compartment baghouses, if failure is indicated by a significant drop in the baghouse's pressure readings with abnormal visible emissions or the failure is indicated by an opacity violation, or if bag failure is determined by other means, such as gas temperatures, flow rates, air infiltration, leaks, dust traces or triboflows, then failed units and the associated process will be shut down immediately until the failed units have been repaired or replaced. Operations may continue only if the event qualifies as an emergency and the Permittee satisfies the requirements of the emergency provisions of this permit (Section B - Emergency Provisions).

## **Record Keeping and Reporting Requirement [326 IAC 2-8-4(3)] [326 IAC 2-8-16]**

### **D.4.8 Record Keeping Requirements**

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- (a) To document compliance with Condition D.4.4, the Permittee shall maintain records of visible emission notations of the blood meal storage silo stack exhaust once per shift.
- (b) To document compliance with Condition D.4.5, the Permittee shall maintain records once per shift of the total static pressure drop during normal operation when venting to the atmosphere.
- (c) To document compliance with Condition D.4.6, the Permittee shall maintain records of the results of the inspections required under Condition D.4.6.
- (d) All records shall be maintained in accordance with Section C - General Record Keeping Requirements, of this permit.

## SECTION D.5

## FACILITY OPERATION CONDITIONS

### Facility Description [326 IAC 2-8-4(10)]:

- (b) Three (3) smoke houses operated in batch operations, each with a maximum throughput rate of 25.6 pounds of wood per hour and 5,000 pounds of pork per hour, controlled by GERMOS GmbH smoke house scrubber and exhausting to smoke vents 1, 2, and 3. These units were installed in 1990.

(The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.)

### Emission Limitations and Standards [326 IAC 2-8-4(1)]

#### D.5.1 Particulate [326 IAC 6-3-2]

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Pursuant to 326 IAC 6-3-2 (Particulate Emission Limitations for Manufacturing Processes), the particulate emissions from each of the three (3) smoke houses shall not exceed 7.58 pounds per hour when operating at a process weight rate of 2.50 tons per hour.

The pounds per hour limitation was calculated using the following equation:

Interpolation of the data for the process weight rate up to sixty thousand (60,000) pounds per hour shall be accomplished by use of the equation:

$$E = 4.10 P^{0.67} \quad \text{where } E = \text{rate of emission in pounds per hour and} \\ P = \text{process weight rate in tons per hour}$$

### Compliance Determination Requirements

#### D.5.2 Particulate Control

---

In order to comply with Condition D.5.1, the GERMOS GmbH smokehouse scrubber for particulate control shall be in operation and control emissions from the three (3) smokehouses at all times the three (3) smokehouses are in operation.

## SECTION D.6 EMISSIONS UNIT OPERATION CONDITIONS

### Facility Description [326 IAC 2-8-4(10)]: Insignificant Activities:

The source also consists of the following insignificant activities, as defined in 326 IAC 2-7-1(21):

- (a) Rendering room scrubber (identified as SC2) associated with the rendering processes for controlling plant ventilation air emissions. This unit will be installed in 2003.
- (b) Natural gas-fired combustion sources each having a heat input equal to or less than ten million (10,000,000) Btu per hour, including heat input.
- (c) Activities associated with the transportation and treatment of sanitary sewage, provided discharge to the treatment plant is under the control of the Permittee, that is, an on-site sewage treatment facility.
- (d) Other emergency equipment as follows: Stationary fire pumps.
- (e) Noncontact cooling tower systems with natural draft cooling tower not regulated under a NESHAP.
- (f) Other emission units and activities with potential emissions below the threshold in 326 IAC 2-7-1(21):
  - (1) Bulk truck loadout - by products.
  - (2) Bulk truck loadout - rendering process products.

(The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.)

### Emission Limitations and Standards

There are no specifically applicable regulations that apply to these emission units.

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT  
OFFICE OF AIR QUALITY**

**FEDERALLY ENFORCEABLE STATE OPERATING PERMIT (FESOP)  
CERTIFICATION**

Source Name: Indiana Packers Corporation  
Source Address: Hwy 421 South and County Road 100 North, Delphi, Indiana 46923  
Mailing Address: P.O. Box 318, Delphi, Indiana 46923-0318  
FESOP No.: 015-16922-00027

**This certification shall be included when submitting monitoring, testing reports/results or other documents as required by this permit.**

Please check what document is being certified:

- Annual Compliance Certification Letter
- Test Result (specify)
- Report (specify)
- Notification (specify)
- Affidavit (specify)
- Other (specify)

I certify that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.

Signature:

Printed Name:

Title/Position:

Date:

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT  
OFFICE OF AIR QUALITY  
COMPLIANCE BRANCH  
100 North Senate Avenue  
Indianapolis, Indiana 46204-2251  
Phone: 317-233-0178  
Fax: 317-233-6865**

**FEDERALLY ENFORCEABLE STATE OPERATING PERMIT (FESOP)  
EMERGENCY OCCURRENCE REPORT**

Source Name: Indiana Packers Corporation  
Source Address: Hwy 421 South and County Road 100 North, Delphi, Indiana 46923  
Mailing Address: P.O. Box 318, Delphi, Indiana 46923-0318  
FESOP No.: 015-16922-00027

**This form consists of 2 pages Page 1 of 2**

<p><b>9</b> This is an emergency as defined in 326 IAC 2-7-1(12)     ○The Permittee must notify the Office of Air Quality (OAQ), within four (4) business hours (1-800-451-6027 or 317-233-0178, ask for Compliance Section); and     ○The Permittee must submit notice in writing or by facsimile within two (2) working days (Facsimile Number: 317-233-6865), and follow the other requirements of 326 IAC 2-7-16</p>
--

If any of the following are not applicable, mark N/A

Facility/Equipment/Operation:
Control Equipment:
Permit Condition or Operation Limitation in Permit:
Description of the Emergency:
Describe the cause of the Emergency:

If any of the following are not applicable, mark N/A

**Page 2 of 2**

Date/Time Emergency started:
Date/Time Emergency was corrected:
Was the facility being properly operated at the time of the emergency?    Y    N Describe:
Type of Pollutants Emitted: TSP, PM-10, SO <sub>2</sub> , VOC, NO <sub>x</sub> , CO, Pb, other:
Estimated amount of pollutant(s) emitted during emergency:
Describe the steps taken to mitigate the problem:
Describe the corrective actions/response steps taken:
Describe the measures taken to minimize emissions:
If applicable, describe the reasons why continued operation of the facilities are necessary to prevent imminent injury to persons, severe damage to equipment, substantial loss of capital investment, or loss of product or raw materials of substantial economic value:

Form Completed by: \_\_\_\_\_  
Title / Position: \_\_\_\_\_  
Date: \_\_\_\_\_  
Phone: \_\_\_\_\_

A certification is not required for this report.

## INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT OFFICE OF AIR QUALITY COMPLIANCE DATA SECTION

### FESOP Quarterly Report

Source Name: Indiana Packers Corporation  
Source Address: Hwy 421 South and County Road 100 North, Delphi, Indiana 46923  
Mailing Address: P.O. Box 318, Delphi, Indiana 46923-0318  
FESOP No.: 015-16922-00027  
Facility: Three (3) Cleaver Brooks boilers (B03, B04, and B05) burning No. 2 fuel oil with compliance determined at the end of each month, with a sulfur content of 0.5 percent  
Parameter: SO<sub>2</sub> and NO<sub>x</sub>  
Limit: Fuel usage limited to a total of 1,440,000 gallons per twelve (12) consecutive month period

YEAR:

Month	Column 1	Column 2	Column 1 + Column 2
	Gallons of Fuel	Gallons of Fuel	Gallons of Fuel
	This Month	Previous 11 Months	12 Month Total
Month 1			
Month 2			
Month 3			

- 9 No deviation occurred in this quarter.
- 9 Deviation/s occurred in this quarter.  
Deviation has been reported on:

Submitted by: \_\_\_\_\_  
Title / Position: \_\_\_\_\_  
Signature: \_\_\_\_\_  
Date: \_\_\_\_\_  
Phone: \_\_\_\_\_

Attach a signed certification to complete this report.

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT  
OFFICE OF AIR QUALITY  
COMPLIANCE DATA SECTION**

**FEDERALLY ENFORCEABLE STATE OPERATING PERMIT (FESOP)  
QUARTERLY DEVIATION AND COMPLIANCE MONITORING REPORT**

Source Name: Indiana Packers Corporation  
Source Address: Hwy 421 South and County Road 100 North, Delphi, Indiana 46923  
Mailing Address: P.O. Box 318, Delphi, Indiana 46923-0318  
FESOP No.: 015-16922-00027

Months: \_\_\_\_\_ to \_\_\_\_\_ Year: \_\_\_\_\_

This report shall be submitted quarterly based on a calendar year. Any deviation from the requirements, the date(s) of each deviation, the probable cause of the deviation, and the response steps taken must be reported. Deviations that are required to be reported by an applicable requirement shall be reported according to the schedule stated in the applicable requirement and do not need to be included in this report. Additional pages may be attached if necessary. If no deviations occurred, please specify in the box marked "No deviations occurred this reporting period".

NO DEVIATIONS OCCURRED THIS REPORTING PERIOD.

THE FOLLOWING DEVIATIONS OCCURRED THIS REPORTING PERIOD

Permit Requirement (specify permit condition #)

Date of Deviation:

Duration of Deviation:

Number of Deviations:

Probable Cause of Deviation:

Response Steps Taken:

Permit Requirement (specify permit condition #)

Date of Deviation:

Duration of Deviation:

Number of Deviations:

Probable Cause of Deviation:

Response Steps Taken:

<b>Permit Requirement (specify permit condition #)</b>	
<b>Date of Deviation:</b>	<b>Duration of Deviation:</b>
<b>Number of Deviations:</b>	
<b>Probable Cause of Deviation:</b>	
<b>Response Steps Taken:</b>	
<b>Permit Requirement (specify permit condition #)</b>	
<b>Date of Deviation:</b>	<b>Duration of Deviation:</b>
<b>Number of Deviations:</b>	
<b>Probable Cause of Deviation:</b>	
<b>Response Steps Taken:</b>	
<b>Permit Requirement (specify permit condition #)</b>	
<b>Date of Deviation:</b>	<b>Duration of Deviation:</b>
<b>Number of Deviations:</b>	
<b>Probable Cause of Deviation:</b>	
<b>Response Steps Taken:</b>	

Form Completed by: \_\_\_\_\_

Title / Position: \_\_\_\_\_

Date: \_\_\_\_\_

Phone: \_\_\_\_\_

Attach a signed certification to complete this report.

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT  
OFFICE OF AIR QUALITY  
COMPLIANCE DATA SECTION**

**FEDERALLY ENFORCEABLE STATE OPERATING PERMIT (FESOP)  
SEMI- ANNUAL NATURAL GAS FIRED BOILER CERTIFICATION**

**Source Name:** Indiana Packers Corporation  
**Source Address:** Hwy 421 South and County Road 100 North, Delphi, Indiana 46923  
**Mailing Address:** P.O. Box 318, Delphi, Indiana 46923  
**FESOP No.:** 015-16922-00027

<input type="checkbox"/> Natural Gas Only <input type="checkbox"/> Alternate Fuel burned From: _____ To: _____
--

I certify that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.
<b>Signature:</b>
<b>Printed Name:</b>
<b>Title/Position:</b>
<b>Date:</b>

**Attach a signed certification to complete this report.**

**Indiana Department of Environmental Management  
Office of Air Quality**

Technical Support Document (TSD) for a Minor Permit Revision to a  
Federally Enforceable State Operating Permit

**Source Background and Description**

Source Name:	Indiana Packers Corporation
Source Location:	Hwy 421 South and County Road 100 North, Delphi, Indiana 46923
County:	Carroll
SIC Code:	2077
Operation Permit No.:	015-16922-00027
Operation Permit Issuance Date:	August 4, 2003
Permit Revision No.:	015-23301-00027
Permit Reviewer:	ERG/SD

The Office of Air Quality (OAQ) has reviewed a revision application from Indiana Packers Corporation relating to the operation of a stationary pork processing and rendering plant.

**Description of Proposed Modification**

On June 30, 2006, Indiana Packers Corporation submitted an application to IDEM, OAQ requesting permission to construct one (1) new Cleaver Brooks boiler (identified as B05). The Permittee also indicated that one (1) existing boiler (B01) was decommissioned on June 21, 2006, and was removed from the source. Indiana Packers Corporation was issued a FESOP on August 4, 2003.

**Existing Approvals**

The source was issued a FESOP No. 015-16922-00027 on August 4, 2003. The source has since received the following:

- (a) First Review Request No.: 015-17952-00027, issued on September 18, 2003.
- (b) First Administrative Amendment No.: 015-18834-00027, issued on May 17, 2004.
- (c) Second Administrative Amendment No.: 015-19246-00027, issued June 16, 2004.
- (d) First Significant Permit Revision No.: 015-19678-00027, issued January 14, 2005.
- (e) Second Significant Permit Revision No.: 015-20641-00027, issued August 22, 2005.
- (f) Third Administrative Amendment No.: 015-21659-00027, issued August 30, 2005.
- (g) Fourth Administrative Amendment No.: 015-23164-00027, issued July 19, 2006.

**Enforcement Issue**

There are no enforcement actions pending.

**Stack Summary**

Stack ID	Operation	Height (feet)	Diameter (feet)	Flow Rate (acfm)	Temperature (°F)
B05	Boiler	38	2.67	11.8	350

**Recommendation**

The staff recommends to the Commissioner that the Minor Permit Revision be approved. This recommendation is based on the following facts and conditions:

Unless otherwise stated, information used in this review was derived from the application and additional information submitted by the applicant.

An application for the purposes of this review was received on June 30, 2006.

**Emission Calculations**

See Appendix A of this document for detailed emissions calculations (Appendix A, pages 1 through 6).

**Potential To Emit of the Revision**

Pursuant to 326 IAC 2-1.1-1(16), Potential to Emit is defined as “the maximum capacity of a stationary source to emit any air pollutant under its physical and operational design. Any physical or operational limitation on the capacity of a source to emit an air pollutant, including air pollution control equipment and restrictions on hours of operation or type or amount of material combusted, stored, or processed shall be treated as part of its design if the limitation is enforceable by the U. S. EPA.”

This table reflects the PTE before controls. Control equipment is not considered federally enforceable until it has been required in a federally enforceable permit.

Pollutant	Potential To Emit (tons/year)
PM	2.34
PM10	2.34
SO <sub>2</sub>	0.83
VOC	0.96
CO	14.6
NO <sub>x</sub>	23.4

Note: For the purpose of determining Title V applicability for particulates, PM10, not PM, is the regulated pollutant in consideration.

HAPs	Potential To Emit (tons/year)
Any Single HAP	Less than 10
Combination of HAPs	Less than 25

**Justification for Revision**

The FESOP is being modified through a FESOP Minor Permit Revision. This revision is being performed pursuant to 326 IAC 2-8-11.1(4)(c) because the potential to emit of NOx is greater than 10 tons per year and less than 25 tons per year. The new boiler B05 is subject to PM and opacity standards pursuant to 40 CR 60.43c(e).

**Potential to Emit after Revision**

The table below summarizes the total potential to emit, reflecting all limits, of the significant emission units. The control equipment is considered federally enforceable only after issuance of this Permit Revision.

Emission Unit	Potential to Emit (Tons per year)							
	PM	PM10	SO <sub>2</sub>	VOC	CO	NO <sub>x</sub>	H <sub>2</sub> S	HAPs
Dupps Meat Cooker (Rendering Process)	Less than 67.0	Less than 67.0	0.00	Less than 46.0	0.00	2.56	Less than 45.2	9.20
Process Heaters	1.40	1.40	0.11	1.00	15.2	18.0	0.00	Negligible
<del>Boiler B01</del>	<del>0.98</del>	<del>0.98</del>	<del>0.08</del>	<del>0.70</del>	<del>40.8</del>	<del>42.8</del>	<del>0.00</del>	<del>Negligible</del>
HS1 and HS2 Hair Singer Units	0.85	0.85	0.07	0.61	9.40	11.0	0.00	0.00
Bone and Blood Meal Silo	13.2	12.2	0.00	0.00	0.00	0.00	0.00	0.00
Smoke House	1.30	1.30	0.00	0.00	0.00	0.00	0.00	0.00
Boilers B03, and B04, and B05	2.70	2.70	Less than 51.01	<del>2.00</del> <b>1.96</b>	<del>30.0</del> <b>29.9</b>	Less than 36.0 <b>35.6</b>	0.00	Negligible
Total PTE of the entire source after the revision	Less than <del>89.0</del> <b>87.0</b>	Less than <del>88.0</del> <b>86.0</b>	Less than <del>64.3</del> <b>51.1</b>	Less than <del>53.4</del> <b>49.6</b>	Less than <del>76.0</del> <b>54.6</b>	Less than <del>91.0</del> <b>67.5</b>	Less than 45.2	Less than 10 and 25 tons per year for a single and combination of HAPs, respectively

After the revisions (construction of boiler B05 and removal of boiler B01) the potential to emit of the criteria pollutants from the entire source is still less than the Title V major source thresholds. Therefore, the provisions of 326 IAC 2-7 do not apply to this source.

**County Attainment Status**

The source is located in Carroll County.

Pollutant	Status
PM-10	Attainment
PM2.5	Attainment
SO <sub>2</sub>	Attainment
NO <sub>2</sub>	Attainment
8-hour Ozone	Attainment
CO	Attainment
Lead	Attainment

- (a) Carroll County has been classified as unclassifiable or attainment for PM2.5. U.S. EPA has not yet established the requirements for Prevention of Significant Deterioration (PSD), 326 IAC 2-2 for PM 2.5 emissions. Therefore, until the U.S.EPA adopts specific provisions for PSD review for PM2.5 emissions, it has directed states to regulate PM10 emissions as surrogate for PM2.5 emissions. See the State Rule Applicability – Entire Source section.

- (b) Volatile organic compounds (VOC) and Nitrogen Oxides (NOx) emissions are regulated under the Clean Air Act (CAA) for the purposes of attaining and maintaining the National Ambient Air Quality Standards (NAAQS) for ozone. Therefore, VOC and NOx emissions are considered when evaluating the rule applicability relating to ozone. Carroll County has been designated as attainment or unclassifiable for ozone. Therefore, VOC and NOx emissions were reviewed pursuant to the requirements for Prevention of Significant Deterioration (PSD), 326 IAC 2-2. See the State Rule Applicability - Entire source section.
- (c) Carroll County has been classified as attainment or unclassifiable in Indiana for all other criteria pollutants. Therefore, these emissions were reviewed pursuant to the requirements for Prevention of Significant Deterioration (PSD), 326 IAC 2-2. See the State Rule Applicability – Entire Source section.
- (d) On August 7, 2006, a temporary emergency rule took effect redesignating Delaware, Greene, Jackson, Vanderburgh, Vigo and Warrick Counties to attainment for the eight-hour ozone standard, redesignating Lake County to attainment for the sulfur dioxide standard, and revoking the one-hour ozone standard in Indiana. The Indiana Air Pollution Control Board has approved a permanent rule revision to incorporate these changes into 326 IAC 1-4-1. The permanent revision to 326 IAC 1-4-1 will take effect prior to the expiration of the emergency rule.
- (e) Fugitive Emissions  
Since this type of operation is not one of the 28 listed source categories under 326 IAC 2-2 or 2-3 and since there are no applicable New Source Performance Standards that were in effect on August 7, 1980, the fugitive particulate matter (PM) and volatile organic compound (VOC) emissions are not counted toward determination of PSD and Emission Offset applicability.

<b>Federal Rule Applicability</b>
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- (a) The Cleaver Brooks boiler (identified as B05) is not subject to the requirements of the New Source Performance Standard, 40 CFR 60, Subpart D – Standards of Performance for Fossil-Fuel-Fired Steam Generating Units for Which Construction is Commenced After August 17, 1971 (326 IAC 12) because this boiler has a maximum heat input capacity less than 250 MMBtu per hour.
- (b) The Cleaver Brooks boiler (identified as B05) is not subject to the requirements of the New Source Performance Standard, 40 CFR 60, Subpart Da - Standards of Performance for Electric Utility Steam Generating Units for Which Construction is Commenced After September 18, 1978 (326 IAC 12) because this boiler has a maximum heat input capacity less than 250 MMBtu per hour and is not an electric utility steam generating unit.
- (c) The Cleaver Brooks boiler (identified as B05) is not subject to the requirements of the New Source Performance Standards, 40 CFR 60, Subpart Db – Standards of Performance for Industrial-Commercial-Institutional Steam Generating Units (326 IAC 12) because this boiler has a maximum heat input capacity less than 100 MMBtu per hour.
- (d) The Cleaver Brooks boiler (identified as B05) is subject to the requirements of the New Source Performance Standards, 40 CFR 60, Subpart Dc Standards of Performance for Industrial-Commercial-Institutional Steam Generating Units (326 IAC 12) because this boiler has a maximum heat input capacity greater than 10 MMBtu per hour and less than 100 MMBtu per hour; and will be constructed in 2006. The provisions of this NSPS are as included in the proposed changes section of the TSD. Non-applicable portions of the NSPS are not included in the permit.

The provisions of 40 CFR 60, Subpart A – General Provisions, which are incorporated by reference in 326 IAC 12-1, apply to the Cleaver Brooks boiler (identified as B05), except when otherwise specified in 40 CFR 60, Subpart Dc.

**Note:** The new boiler (B05) is of the same type that are already permitted, i.e. existing boilers (B03 and B04) installed in 2003. The existing boilers (B03 and B04) are also subject to the provisions of 40 CFR 60.40c, Subpart Dc as listed above and included verbatim in the permit, when burning distillate oil (No. 2 Fuel Oil) and natural gas, except for the PM standards (which are applicable to an affected facility that commences construction, reconstruction, or modification after February 28, 2005).

### State Rule Applicability - Entire Source

#### 326 IAC 2-2 (Prevention of Significant Deterioration)

The source is not in one (1) of the twenty-eight (28) source categories and was issued a FESOP No.: 015-16922-00027 on August 4, 2003 which limited the potential to emit of each criteria pollutant and hydrogen sulfide (H<sub>2</sub>S) to less than one hundred (100) tons per year. The revisions as described in this TSD do not change the emissions cap under this rule. This source remains a minor source under 326 IAC 2-2 (PSD) by complying with the provisions of 326 IAC 2-8 (FESOP).

#### 326 IAC 2-4.1 (Major Sources of Hazardous Air Pollutants (HAP))

The operation of this source will continue to emit less than ten (10) tons per year of a single HAP and less than twenty-five (25) tons per year of a combination of HAPs. Therefore, the provisions of 326 IAC 2-4.1 do not apply.

#### 326 IAC 2-6 (Emission Reporting)

This source is located in Carroll County, is not required to operate pursuant to the provisions of 326 IAC 2-7 (Part 70 Permit Program) and has potential lead emissions` of less than five (5) tons per year. Therefore, the provisions of 326 IAC 2-6 do not apply.

#### 326 IAC 2-8 (FESOP)

(a) Pursuant to FESOP No.: 015-16922-00027 issued August 4, 2003 and 326 IAC 2-8 (FESOP), the Permittee shall continue to limit SO<sub>2</sub> and NO<sub>x</sub> emissions to less than major source threshold levels (less than 100 tons per year) by complying with the fuel usage limitation for two (2) existing boilers (B03 and B04) and one (1) new boiler (B05) as follows:

The maximum amount of No. 2 fuel oil combusted in the Cleaver Brooks boilers (identified as B03, B04, and B05), shall be limited to a total of 1,440,000 gallons per twelve (12) consecutive month period with compliance determined at the end of each month. This No. 2 fuel usage limit is equivalent to a potential to emit of SO<sub>2</sub> and NO<sub>x</sub> equal to 51.1 and 35.6 tons per year, respectively.

Compliance with this fuel usage limitation renders 326 IAC 2-7 (Part 70 Permit Program) not applicable.

(b) All other limits pursuant to 326 IAC 2-8 (FESOP) listed in permit no.: 015-16922-00027, issued August 4, 2003 remain unaffected by this revision.

#### 326 IAC 5-1 (Opacity Limitations)

Pursuant to 326 IAC 5-1-2 (Opacity Limitations), except as provided in 326 IAC 5-1-3 (Temporary Alternative Opacity Limitations), opacity shall meet the following, unless otherwise stated in this permit:

(a) Opacity shall not exceed an average of forty percent (40%) any one (1) six (6) minute averaging period as determined in 326 IAC 5-1-4.

(b) Opacity shall not exceed sixty percent (60%) for more than a cumulative total of fifteen (15) minutes (sixty (60) readings as measured according to 40 CFR 60, Appendix A, Method 9 or fifteen (15) one (1) minute nonoverlapping integrated averages for a continuous opacity monitor) in a six (6) hour period.

**State Rule Applicability – Boiler**

326 IAC 6-2-4 (Particulate Emission Limitations for Sources of Indirect Heating), Pursuant to 326 IAC 6-2-4 (Particulate Emission Limitations for Sources of Indirect Heating), the particulate emissions from the one (1) new boiler (B05) and two (2) existing boilers (identified as B03 and B04) shall not each exceed the pounds per million British thermal units heat input limit as shown below:

Units	Fuel Type	Heat Input Capacity (MMBtu per hour)	Emission Rate (lbs/MMBtu)
Boiler B03 and B04	Natural Gas	81.2	0.35
	No. 2 Fuel Oil	77.4	0.35
Boiler B05	Natural Gas	40.58	0.31
	No. 2 Fuel Oil	38.68	0.32

These limitations are based on the following equation:

$$Pt = \frac{1.09}{Q^{0.26}}$$

Where Pt = Pounds of particulate matter emitted per million Btu (lb/MMBtu) heat input.  
 Q = Total source maximum operating capacity rating in million Btu per hour heat input

326 IAC 12 (New Source Performance Standards)  
 The federal rule NSPS 40 CFR 60.40c, Subpart DC, has been revised to require only monthly record keeping of fuel use, as of February 27, 2006. According to 326 IAC 12, the Permittee is required to keep daily fuel records. However, pursuant to 40 CFR 60.24(f)(3), the Permittee shall be required to keep monthly fuel records for boilers (B03, B04, and B05).

**Compliance Requirements**

Permits issued under 326 IAC 2-8 are required to ensure that sources can demonstrate compliance with applicable state and federal rules on a more or less continuous basis. All state and federal rules contain compliance provisions, however, these provisions do not always fulfill the requirement for a more or less continuous demonstration. When this occurs IDEM, OAQ, in conjunction with the source, must develop specific conditions to satisfy 326 IAC 2-8-4. As a result, compliance requirements are divided into two sections: Compliance Determination Requirements and Compliance Monitoring Requirements.

Compliance Determination Requirements in Section D of the permit are those conditions that are found more or less directly within state and federal rules and the violation of which serves as grounds for enforcement action. If these conditions are not sufficient to demonstrate continuous compliance, they will be supplemented with Compliance Monitoring Requirements, also Section D of the permit. Unlike Compliance Determination Requirements, failure to meet Compliance Monitoring conditions would serve as a trigger for corrective actions and not grounds for enforcement action. However, a violation in relation to a compliance monitoring condition will arise through a source's failure to take the appropriate corrective actions within a specific time period.

The compliance monitoring requirements applicable to this source are as described in FESOP No.: 015-16922-00027, issued August 4, 2003.

**Proposed Changes**

The following changes have been made to the permit based on the changes requested by the Permittee and the additional changes made by IDEM, OAQ. Language with a line through it has been deleted, and bold language has been added. The Table of Contents has been updated as necessary.

The mailing address for the source was revised from HWY 421 South and County Road 100 North, Delphi, Indiana 46923 to P.O. Box 318, Delphi, Indiana 46923-0318. This change has been made throughout the document. In addition, the zip code in A.1 was listed as 46023 for both addresses, and this has been changed to 46923.

#### A.2 Emission Units and Pollution Control Equipment Summary [326 IAC 2-8-3(c)(3)]

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This stationary source consists of the following emission units and pollution control devices:

- ~~(a)~~ ~~One (1) natural gas fired boiler (identified as B01), rated at 29.3 MMBtu per hour and exhausting at Stack B01. This unit was installed in 1990.~~
- (ba) Two (2) natural gas fired carcass hair singe units (identified as HS1 and HS2), rated at 12.7 MMBtu per hour each and exhausting at Stack HS1 and HS2. These units were installed in 1990.
- (eb) Three (3) smoke house operated in batch operations, each with a maximum throughput rate of 25.6 pounds of wood per hour and 5,000 pounds of pork per hour, controlled by GERMOS GmbH smoke house scrubber and exhausting to smoke vents 1, 2, and 3. These units were installed in 1990.
- (ec) One (1) blood meal storage silo (identified as BL-1), with a maximum throughput rate of 6,552 tons per year and controlled by a baghouse. **Note:** The maximum throughput rate of the blood meal storage silo is being increased from 3,000 tons per year to 6,552 tons per year with the addition of the boilers (B03 and B04) and the Dupps meat cooker listed below.
- (ed) One (1) bone meal storage silo (identified as BM-1), with a maximum throughput rate of 143,488 tons per year. **Note:** The maximum throughput rate of the bone meal storage silo is being increased from 40,000 tons per year to 143,488 tons per year with the addition of the boilers (B03 and B04) and the Dupps meat cooker listed below.
- (fe) Two (2) natural gas fired Cleaver Brooks boilers (identified as B03 and B04), each with a heat input capacity of 40.587 MMBtu per hour and exhausting at Stack B03 and B04. B03 and B04 use No. 2 fuel oil with the fuel additive "Magnum Supreme LSM" as back up fuel, each with heat input capacity of 38.683 MMBtu per hour and a sulfur content of 0.5%. These units were installed in 2003.
- (gf) One (1) Dupps meat cooker used in conjunction with the rendering process with a maximum process rate of 65,700 pounds of inedible meat products per hour and controlled by stord scrubber system (identified as SC1) consisting of two (2) air condensers, one (1) venturi scrubber and two (2) packed column scrubbers.
- (g) **One (1) natural gas-fired Cleaver Brooks boiler (identified as B05), with a heat input capacity of 40.587 MMBtu per hour and exhausting at stack B05. B05 uses No. 2 fuel oil with the fuel additive "Magnum Supreme LSM" as back up fuel, with heat input capacity of 38.683 MMBtu per hour and a sulfur content of 0.5%. This unit will be installed in 2006.**

**SECTION D.1 EMISSIONS UNIT OPERATION CONDITIONS**

**Facility Description [326 IAC 2-8-4(10)]:**

(a) ~~One (1) natural gas fired boiler (identified as B01), rated at 29.3 MMBtu per hour and exhausting at Stack B01. This unit was installed in 1990.~~

(fe) Two (2) natural gas fired Cleaver Brooks boilers (identified as B03 and B04), each with a heat input capacity of 40.587 MMBtu per hour and exhausting at Stack B03 and B04. B03 and B04 use No. 2 fuel oil with the fuel additive "Magnum Supreme LSM" as back up fuel, each with heat input capacity of 38.683 MMBtu per hour and a sulfur content of 0.5%. These units will be installed in 2003.

(g) **One (1) natural gas-fired Cleaver Brooks boiler (identified as B05), with a heat input capacity of 40.587 MMBtu per hour and exhausting at Stack B05. B05 uses No. 2 fuel oil with the fuel additive "Magnum Supreme LSM" as back up fuel, with heat input capacity of 38.683 MMBtu per hour and a sulfur content of 0.5%. This unit will be installed in 2006.**

(The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.)

**Emission Limitations and Standards**

**D.1.1 General Provisions Relating to NSPS [326 IAC 12-1][40 CFR Part 60, Subpart A]**

The provisions of 40 CFR Part 60, Subpart A - General Provisions, which are incorporated by reference in 326 IAC 12-1, apply to Emission Unit ID ~~B01, B03, and B04,~~ and **B05** as described in this section except when otherwise specified in 40 CFR Part 60, Subpart Dc.

**D.1.2 Particulate Matter (PM) [326 IAC 6-2-4]**

(a) Pursuant to 326 IAC 6-2-4 (Particulate Emission Limitations for Sources of Indirect Heating), the particulate emissions from the three (3) boilers (identified as ~~B01, B03, and B04,~~ and **B05**) shall not each exceed the pounds per million British thermal units heat input limit as shown below, **except as provided in subsection (b):**

Units	Fuel Type	Heat Input Capacity (MMBtu per hour)	Emission Rate (lbs/MMBtu)
<b>Boiler B01</b>	<b>Natural Gas</b>	<b>29.3</b>	<b>0.45</b>
Boiler B03 and B04	Natural Gas	81.2	<del>0.3235</del>
	No. 2 Fuel Oil	77.4	<del>0.3235</del>
<b>Boiler B05</b>	<b>Natural Gas</b>	<b>40.58</b>	<del>0.3031</del>
	<b>No. 2 Fuel Oil</b>	<b>38.68</b>	<del>0.3032</del>

These limitations are based on the following equation:

$$Pt = \frac{1.09}{Q^{0.26}}$$

Where Pt = Pounds of particulate matter emitted per million Btu (lb/MMBtu) heat input.  
 Q = Total source maximum operating capacity rating in million Btu per hour heat input

(b) Pursuant to 40 CFR 60.43c, an affected facility that commences construction, reconstruction, or modification, after February 28, 2005, and that combusts oil (or a mixture of oil with other fuels) and has a heat input capacity of 30 MMBtu per hour or more, shall not discharge any gases that contain particulate matter emissions greater than 0.03 lb per MMBtu heat input, except as provided in 40 CFR 60.43c(e)(2) and (3).

D.1.4 Fuel Usage Limitation [326 IAC 2-8-4]

The maximum amount of No. 2 fuel oil combusted in the Cleaver Brooks boilers (identified as ~~B04~~ B03, ~~and B04,~~ **and B05**), shall be limited to a total of 1,440,000 gallons per twelve (12) consecutive month period with compliance determined at the end of each month. This No. 2 fuel usage limit is equivalent to a potential to emit of SO<sub>2</sub> and NO<sub>x</sub> equal to 51.1 and 35.6 tons per year, respectively. Compliance with this fuel usage limitation renders 326 IAC 2-7 (Part 70 Permit Program) not applicable.

D.1.5 Opacity [40 CFR 60, Subpart Dc][326 IAC 12-1]

Pursuant to 40 CFR 60.43c(c) (Standards of Performance for Small Industrial-Commercial-Institutional Steam Generating Units) and 326 IAC 12-1 (New Source Performance Standards), opacity from ~~two (2)~~ **three (3)** Cleaver Brooks boilers (identified as B03, ~~and B04~~ and B05), when firing No. 2 fuel oil shall not exceed:

...

**Compliance Determination Requirements**

D.1.7 Testing Requirements [326 IAC 2-8-5(a)(1),(4)][326 IAC 2-1.1-11] [40 CFR 60, Subpart Dc]

- (a) Pursuant to 40 CFR 60.45c(a) (Standards of Performance for Small Industrial-Commercial-Institutional Steam Generating Units), the owner or operator of the ~~two (2)~~ **three (3)** Cleaver Brooks boilers (identified as B03, ~~and B04,~~ **and B05**), burning No.2 fuel oil each at a maximum heat input capacity of 38.683 MMBtu per hour and subject to the opacity standards under 40 CFR 60.43c(c), shall conduct an initial performance test utilizing Method 9 in accordance with 40 CFR 60.8.
- (b) The Permittee is not required to test the boilers (identified as ~~B04,~~ B03, ~~and B04,~~ **and B05**) when burning natural gas, by this permit. However, IDEM, OAQ may require compliance testing at any specific time when necessary to determine if the facility is in compliance. If testing is required by IDEM, OAQ, compliance with the Particulate Matter limit specified in Condition D.1.2 shall be determined by a performance test conducted in accordance with Section C - Performance Testing.

**Compliance Monitoring Requirements**

D.1.9 Visible Emissions Notations

- (a) Once per shift visible emission notations of the boilers stack exhausts (identified as ~~B04,~~ B03, B04, **and B05**) shall be performed during normal daylight operations when burning fuel oil. A trained employee shall record whether emissions are normal or abnormal.

**Record Keeping and Reporting Requirements**

D.1.10 Record Keeping Requirements

....

- (b) To document compliance with Conditions D.1.5 and D.1.9, the Permittee shall maintain records of visible emission notations of the ~~two (2)~~ **three (3)** boilers stack exhaust identified as ~~B04,~~ B03, ~~and B04,~~ **and B05** when burning fuel oil No. 2 once per shift.
- ~~(c) To document compliance with Condition D.1.6, the Permittee shall maintain records of any additional inspections prescribed by the Preventive Maintenance Plan.~~
- (c) **Pursuant to 40 CFR 60.24(f)(3), the Permittee shall keep monthly records of the fuel used in the boilers.**
- (d) All records shall be maintained in accordance with Section C - General Record Keeping Requirements, of this permit.

D.1.11 Reporting Requirements

...

- (c) Pursuant to 40 CFR 60, §60.7, the owner of this source shall furnish the EPA and IDEM, OAQ, the following written notifications:
- (1) Of the date construction is commenced for the ~~two (2)~~ **three (3)** Cleaver Brooks boilers (identified as B03, ~~and B04, and B05~~), postmarked no later than 30 days after such date.
  - (2) Of the anticipated date of initial startup of each boiler postmarked no more than 60 days nor less than 30 days prior to such date.
- (d) Pursuant to 40 CFR 60.48c(b), the owner or operator of the ~~two (2)~~ **three (3)** Cleaver Brooks boilers (identified as B03, ~~and B04, and B05~~) burning No. 2 fuel oil, shall submit to IDEM, OAQ, the performance test data from the initial performance test.
- (e) **The natural gas boiler certification shall be submitted to the address listed in Section C - General Reporting Requirements, of this permit, using the reporting forms located at the end of this permit, or its equivalents, within thirty (30) days after the six (6) month period being reported. The natural gas-fired boiler certification does not require the certification by an "authorized individual" as defined in 326 IAC 2-1.1-1.**

## SECTION D.2

### EMISSIONS UNIT OPERATION CONDITIONS

#### Facility Description [326 IAC 2-8-4(10)]:

- (gf) The Dupps meat cooker used in conjunction with the inedible rendering process, with a maximum throughput rate of 65,700 pounds of inedible meat products per hour and controlled by a stord scrubber system (identified as SC1) consisting of two (2) air condensers, one (1) venturi scrubber and two (2) packed column scrubbers.

(The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.)

## SECTION D.3 FACILITY OPERATION CONDITIONS

#### Facility Description[326 IAC 2-8-4(10)]:

- (ba) Two (2) natural gas fired carcass hair singer units (identified as HS1 and HS2), each rated at 12.7 MMBtu per hour and exhausting at Stacks HS1 and HS2. These units were installed in 1990.

(The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.)

**SECTION D.4**

**FACILITY OPERATION CONDITIONS**

**Facility Description [326 IAC 2-8-4(10)]:**

- (dc) One (1) blood meal storage silo (identified as BL-1), with a maximum throughput rate of 6,552 tons per year and controlled by a baghouse. **Note:** The maximum throughput rate of the blood meal storage silo is being increased from 3,000 tons per year to 6,552 tons per year with the addition of the boilers (B03 and B04) and the Dupps meat cooker listed below.
- (ed) One (1) bone meal storage silo (identified as BM-1), with a maximum throughput rate of 143,488 tons per year. **Note:** The maximum throughput rate of the bone meal storage silo is being increased from 40,000 tons per year to 143,488 tons per year with the addition of the boilers (B03 and B04) and the Dupps meat cooker listed below.

(The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.)

**SECTION D.5**

**FACILITY OPERATION CONDITIONS**

**Facility Description [326 IAC 2-8-4(10)]:**

- (eb) Three (3) smoke houses operated in batch operations, each with a maximum throughput rate of 25.6 pounds of wood per hour and 5,000 pounds of pork per hour, controlled by GERMOS GmbH smoke house scrubber and exhausting to smoke vents 1, 2, and 3. These units were installed in 1990.

(The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.)

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT  
OFFICE OF AIR QUALITY  
COMPLIANCE DATA SECTION**

**FESOP Quarterly Report**

Source Name: Indiana Packers Corporation  
Source Address: Hwy 421 South and County Road 100 North, Delphi, Indiana 46923  
Mailing Address: ~~Hwy 421 South and County Road 100 North~~ P.O. Box 318, Delphi, Indiana 46923-0138  
FESOP No.: 015-16922-00027  
Facility: ~~Two (2)~~ **Three (3)** Cleaver Brooks boilers (B01, B03, and B04, and B05) burning No. 2 fuel oil with a sulfur content of 0.5 percent.  
Parameter: SO<sub>2</sub> and NO<sub>x</sub>  
Limit: Fuel usage limited to a total of 1,440,000 gallons per twelve (12) consecutive month period.

...

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT  
OFFICE OF AIR QUALITY  
COMPLIANCE DATA SECTION**

**FEDERALLY ENFORCEABLE STATE OPERATING PERMIT (FESOP)  
SEMI- ANNUAL NATURAL GAS FIRED BOILER CERTIFICATION**

**Source Name:** Indiana Packers Corporation  
**Source Address:** Hwy 421 South and County Road 100 North, Delphi, Indiana 46923  
**Mailing Address:** P.O. Box 318, Delphi, Indiana 46923-0138  
**FESOP No.:** 015-16922-00027

Natural Gas Only  
 Alternate Fuel burned  
From: \_\_\_\_\_ To: \_\_\_\_\_

I certify that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.

**Signature:**

**Printed Name:**

**Title/Position:**

**Date:**

**Attach a signed certification to complete this report.**

**Conclusion**

This FESOP shall be subject to the conditions of the attached proposed Minor Permit Revision No. 015-23301-00027.

**Appendix A: Emission Calculations**  
**One (1) New Cleave Brooks Boiler (B05) Using Natural Gas**

**Company Name:** Indiana Packers Corporation  
**Address:** Hwy 421 South, County Road 100 North, Delphi, IN 46923  
**AA to FESOP:** 015-23301  
**Plt ID:** 015-00027  
**Reviewer:** ERG/SD  
**Date:** August 24, 2006

Heat Input Capacity  
(MMBtu/hour)

Potential Throughput  
(MMSCF/year)

**40.6** (1 Unit Total)

**349**

	<b>Pollutant</b>					
	PM*	PM10*	SO <sub>2</sub>	NO <sub>x</sub>	VOC	CO
Emission Factor (lb/MMSCF)	1.9	7.6	0.6	100	5.5	84.0
Potential To Emit (tons/year)	0.33	1.32	0.10	17.4	0.96	14.6

\* PM emission factor is filterable PM only; and PM10 emission factor is filterable and condensable PM and PM10 combined.

\*\*Emission factor for NO<sub>x</sub>: Uncontrolled (100 lb/MMSCF)

Emission factors are from AP-42, Chapter 1.4, Tables 1.4-1, and 1.4-2, SCC #1-02-006-02, 1-01-006-02, 1-03-006-02, and 1-03-006-03 (July, 1998).

**METHODOLOGY**

Potential throughput (MMSCF/year) = Heat input capacity (MMBtu/hour) \* 8760 hours/year \* 1 MMSCF/1020 MMBtu

PTE (tons/year) = Potential throughput (MMSCF/year) \* Emission factor (lb/MMSCF) \* 1 ton/2000 lbs

See next page for HAPs emissions calculations.

**Appendix A: Emission Calculations**  
**One (1) New Cleave Brooks Boiler (B05) Using Natural Gas**

**Company Name:** Indiana Packers Corporation

**Address:** Hwy 421 South, County Road 100 North, Delphi, IN 46923

**AA to FESOP:** 015-23301

**Plt ID:** 015-00027

**Reviewer:** ERG/SD

**Date:** August 24, 2006

**HAPs - Organics**

Emission Factor (lb/MMSCF)	Benzene 2.1E-03	Dichlorobenzene 1.2E-03	Formaldehyde 7.5E-02	Hexane 1.8E+00	Toluene 3.4E-03
Potential To Emit (tons/year)	3.66E-04	2.09E-04	1.31E-02	3.14E-01	5.93E-04

**HAPs - Metals**

Emission Factor (lb/MMSCF)	Lead 5.0E-04	Cadmium 1.1E-03	Chromium 1.4E-03	Manganese 3.8E-04	Nickel 2.1E-03
Potential To Emit (tons/year)	8.71E-05	1.92E-04	2.44E-04	6.62E-05	3.66E-04

Methodology is the same as previous page.

The five highest organic and metal HAPs emission factors provided above are from AP-42, Chapter 1.4, Table 1.4-3 and 1.4-4 (July, 1998). Additional HAPs emission factors are available in AP-42, Chapter 1.4.

**Appendix A: Emission Calculations**  
**One (1) New Cleave Brooks Boiler (B05) Using No. 2 Fuel Oil**

**Company Name:** Indiana Packers Corporation  
**Address:** Hwy 421 South, County Road 100 North, Delphi, IN 46923  
**AA to FESOP:** 015-23301  
**Plt ID:** 015-00027  
**Reviewer:** ERG/SD  
**Date:** August 24, 2006

Heat Input Capacity  
MMBtu/hour

Potential Throughput  
kgals/year

S = Weight % Sulfur  
0.50

38.7

2339

	Pollutant				
	PM/PM10*	SO2	NOx	VOC	CO
Emission Factor (lb/kgal)	2.0	71 (142.0 S)	20.0	0.34	5.0
Potential To Emit (tons/year)	2.34	83.0	23.4	0.40	5.85

\* PM emission factor is filterable only. Assume all PM emissions are equal to PM10.  
 1 gallon of No. 2 Fuel Oil has a heating value of 144,905 Btu per gallon.

Emission factors are from AP-42, Tables 1.3-1, 1.3-2, and 1.3-3 ( SCC 1-03-005-01/02/03) Supplement E 9/98.

**METHODOLOGY**

Potential Throughput (kgals/year) = Heat Input Capacity (MMBtu/hour) \* 8760 hours/year \* 1 kgal/1000 gal \* 1 gal/0.144905 MMBtu  
 Potential To Emit (tons/year) = Potential Throughput (kgals/year) \* Emission Factor (lb/kgal) \* 1 ton/2000 lbs

See next page for HAPs emissions calculations.

**Appendix A: Emission Calculations  
One (1) New Cleave Brooks Boiler (B05) Using No. 2 Fuel Oil**

**Company Name:** Indiana Packers Corporation  
**Address:** Hwy 421 South, County Road 100 North, Delphi, IN 46923  
**AA to FESOP:** 015-23301  
**Plt ID:** 015-00027  
**Reviewer:** ERG/SD  
**Date:** August 24, 2006

**HAPs - Metals**

Emission Factor (lb/MMBtu)	Arsenic 4.0E-06	Beryllium 3.0E-06	Cadmium 3.0E-06	Chromium 3.0E-06	Lead 9.0E-06
Potential To Emit (tons/year)	6.78E-04	5.08E-04	5.08E-04	5.08E-04	1.52E-03

**HAPs - Metals (continued)**

Emission Factor (lb/MMBtu)	Mercury 3.0E-06	Mangamese 6.0E-06	Nickel 3.0E-06	Selenium 1.5E-05
Potential To Emit (tons/year)	5.08E-04	1.02E-03	5.08E-04	2.54E-03

No data was available in AP-42 for organic HAPs.

**METHODOLOGY**

Potential To Emit (tons/year) = Heat Input Capacity (MMBtu/hour) \* Emission Factor (lb/MMBtu) \* 8760 hours/year \* 1 ton/2000 lbs

**Appendix A: Emission Calculations  
Fuel Usage Limit**

**Existing Two (2) Cleaver Brooks Boilers (B03 and B04)  
and One (1) Cleaver Brooks Boiler (B05)**

**Company Name:** Indiana Packers Corporation  
**Address:** Hwy 421 South, County Road 100 North, Delphi, IN 46923  
**AA to FESOP:** 015-23301  
**Plt ID:** 015-00027  
**Reviewer:** ERG/SD  
**Date:** August 24, 2006

Heat Input Capacity  
(MMBtu/hour)

Fuel Usage Limit  
(kgals/year)

S = Weight % Sulfur  
0.50%

77 (3 Units Total)

1,440

	Pollutant				
	PM/PM10*	SO <sub>2</sub>	NOx	VOC	CO
Emission Factor (lb/kgal)	2.0	0.71 (142.0 S)	20.0	0.34	5.0
Limited PTE (tons/year)	1.44	0.51	14.4	0.24	3.60

\* PM emission factor is filterable only. Assume all PM emissions are equal to PM10.

Emission factors are from AP-42, Tables 1.3-1, 1.3-2, and 1.3-3 ( SCC 1-03-005-01/02/03) Supplement E 9/98

**METHODOLOGY**

Fuel Usage Limit = 1440 kgal per year or 1,440,000 gallons per year

Limited PTE (tons/year) = Fuel Usage Limit (kgals/year) \* Emission Factor (lb/kgal) \* 1 ton/2000 lbs

**Appendix A: Emission Calculations  
Summary**

**Company Name:** Indiana Packers Corporation

**Address:** Hwy 421 South, County Road 100 North, Delphi, IN 46923

**AA to FESOP:** 015-23301

**Pit ID:** 015-00027

**Reviewer:** ERG/SD

**Date:** August 24, 2006

**Unlimited PTE in tons per year from the modification**

Facilities	PM	PM10	SO <sub>2</sub>	NO <sub>x</sub>	VOC	CO	Organic HAPs
One (1) New B05 Burning NG	0.33	1.32	0.10	17.4	0.96	14.6	0.33
One (1) New B05 Burning No. 2 Fuel Oil	2.34	2.34	83.0	23.4	0.40	5.85	NA
<b>Worst Case Emissions</b>	<b>2.34</b>	<b>2.34</b>	<b>83.0</b>	<b>23.4</b>	<b>0.96</b>	<b>14.6</b>	

**Limited PTE in tons per year from the modification (fuel usage limit on No. 2 fuel oil burned)**

Facilities	PM	PM10	SO <sub>2</sub>	NO <sub>x</sub>	VOC	CO	HAPs
One (1) New B05 Burning NG	0.33	1.32	0.10	17.4	0.96	14.6	0.33
Existing Boilers (B03 and B04) Burning NG	2.70	2.70	0.21	35.6	1.96	29.9	
** Limit on No. 2 Fuel Oil Burned in All three Boilers	1.44	1.44	51.1	14.4	0.24	3.60	NA
<b>Worst Case Emissions From Combustion</b>	<b>2.70</b>	<b>2.70</b>	<b>51.1</b>	<b>35.6</b>	<b>1.96</b>	<b>29.9</b>	<b>0.33</b>

<b>326 IAC 6-2-4 Calculations for Boilers</b>	Fuel Type	Installation	Input (MMBtu/hour)	Combined Input (MMBtu/hour)	Emission Rate (lbs/ MMBtu)
*B01	NG	1990	0.0	0.0	0.00
B03 and B04	NG	2003	81.2	81	0.35
	Fuel No. 2	2003	77.4	77	0.35
New Boiler 05	NG	2006	40.6	122	0.31
	Fuel No. 2	2006	38.68	116	0.32

\* B01 removed via MPR (this permit).

\*\* As enforced via FESOP No.: 015-16922-00027, issued August 4, 2003.