INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT
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100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, IN 46204-2251
(317) 232-8603
(800) 451-6027
www.IN.gov/idem

NOTICE OF 30-DAY PERIOD
FOR PUBLIC COMMENT

Preliminary Findings Regarding a Significant Source Modification
and a Significant Permit Modification to a Part 70 Operating Permit

for Eli Lilly and Company, Tippecanoe Labs in Tippecanoe County
Part 70 Operating Permit No.: 157-6879-00006
Significant Source Modification No.: 157-24400-00006
Significant Permit Modification No.: 157-24771-00006

The Indiana Department of Environmental Management (IDEM) has received an application from Eli Lilly and Company, Tippecanoe Labs located at 1650 Lilly Road, Lafayette, IN 47909-9201 for a Significant Source Modification and a Significant Permit Modification to a Part 70 Operating Permit issued on February 27, 2004. If approved by IDEM's Office of Air Quality (OAQ), this proposed modification would allow Eli Lilly and Company, Tippecanoe Labs to operate thirty-seven (37) existing waste storage tanks with capacities greater than 38 cubic meters (10,000 gallons) without the use of control devices during periods of planned routine maintenance on the control devices, for up to 240 hours per 365-day period. IDEM has reviewed this application, and has developed preliminary findings, consisting of a draft permit and several supporting documents, that would allow the applicant to make this change.

A copy of the permit application and IDEM's preliminary findings are available at:

Tippecanoe County Public Library
627 South Street
Lafayette, IN 47901-1470

A copy of the preliminary findings is also available on the Internet at:
http://www.in.gov/idem/permits/air/pending.html.

How can you participate in this process?

The day after this announcement is published in a newspaper marks the beginning of a 30-day public comment period. During that 30-day period, you may comment on this permit. If the 30th day of the comment period falls on a day when IDEM offices are closed for business, all comments must be postmarked or delivered in person on the next business day that IDEM is open.

You may request that IDEM hold a public hearing about this permit. If adverse comments concerning the **air pollution impact** of this permit are received, with a request for a public hearing, IDEM may hold a public hearing. If a public hearing is held, IDEM will make a separate announcement of the date, time, and location of that hearing. At a hearing, you would have an opportunity to submit written comments, make verbal comments, ask questions, and discuss any air pollution concerns with IDEM staff.

Comments and supporting documentation or a request for a public hearing should be sent in writing to IDEM. If you do not want to comment at this time, but would like to be added to IDEM's mailing list to receive notice of future action related to this permit application, please contact IDEM. Please refer to permit numbers 157-24400-00006 and 157-24771-00006 in all correspondence.

To Contact IDEM:

Allen R. Davidson
IDEM, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251
(800) 451-6027, ask for extension 3-5693
Or dial directly: (317) 233-5693
E-mail: adavidso@idem.in.gov

All comments will be considered by IDEM when we make a decision to issue or deny the permit. Comments that are most likely to affect final permit decisions are those based on the rules and laws governing this permitting process (326 IAC 2), air quality issues, and technical issues. IDEM does not have legal authority to regulate zoning, odor or noise. For such issues, please contact your local officials.

What will happen after IDEM makes a decision?

Following the end of the public comment period, IDEM will issue a Notice of Decision stating whether the permit has been issued or denied. If the permit is issued, it may be different than the draft permit because of comments that were received during the public comment period. If comments are received during the public notice period, the final decision will include a document that summarizes the comments and IDEM's response to those comments. If you have submitted comments or have asked to be added to the mailing list, you will receive a Notice of the Decision. The notice will provide details on how you may appeal IDEM's decision, if you disagree with that decision. The final decision will also be available on the Internet at the address indicated above, at the local library indicated above, and the IDEM public file room on the 12th floor of the Indiana Government Center North, 100 N. Senate Avenue, MC 61-53 IGCN 1003, Indianapolis, IN 46204-2251.

If you have any questions please contact Allen R. Davidson of my staff at the above address.

For Nisha Sizemore, Chief
Permits Branch
Office of Air Quality

For additional information about air permits and how you can participate, please see IDEM's **Guide for Citizen Participation** and **Permit Guide** on the Internet at: http://www.in.gov/idem/permits/guide/.

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Beth Brock
Eli Lilly and Company, Tippecanoe Labs
1650 Lilly Road
Lafayette, IN 47909-9201

Re: 157-24771-00006
Significant Permit Modification to
Part 70 Permit 157-6879-00006

Dear Ms. Brock,

Eli Lilly and Company, Tippecanoe Labs was issued a Part 70 operating permit on February 27, 2004 for a pharmaceutical manufacturing plant located at 1650 Lilly Road, Lafayette, IN 47909-9201. An application requesting a change to this permit was received on March 5, 2007. Pursuant to the provisions of 326 IAC 2-7-12, a significant permit modification to this permit is hereby approved as described in the attached Technical Support Document.

The modification consists of changes to allow Eli Lilly and Company, Tippecanoe Labs to operate thirty-seven (37) existing waste storage tanks with capacities greater than 38 cubic meters (10,000 tons) without the use of control devices during periods of planned routine maintenance on the control devices, for up to 240 hours per 365-day period.

All other conditions of the permit shall remain unchanged and in effect. Please retain a copy of the following revised permit.

This decision is subject to the Indiana Administrative Orders and Procedures Act - IC 4-21.5-3-5. If you have any questions on this matter call (800) 451-6027, press 0 and ask for Allen R. Davidson or extension 3-5693, or dial (317) 233-5693.

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Sincerely,

Nisha Sizemore, Chief
Permits Branch
Office of Air Quality

Attachments
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cc: File - Tippecanoe County
Tippecanoe County Health Department
Air Compliance Section - Herm Carney
Compliance Data Section
Administrative and Development

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PART 70 OPERATING PERMIT AND FLEXIBLE PERMIT AND PLANTWIDE APPLICABILITY LIMITATIONS (PAL) Permit

OFFICE OF AIR QUALITY

Eli Lilly and Company
Tippecanoe Laboratories Facility
1650 Lilly Road
Lafayette, IN 47909-9201

(herein known as the Permittee) is hereby authorized to operate subject to the conditions contained herein, the source described in Section A (Source Summary) of this permit.

The Permittee must comply with all conditions of this permit. Noncompliance with any provisions of this permit is grounds for enforcement action; permit termination, revocation and reissuance, or modification; or denial of a permit renewal application. Noncompliance with any provision of this permit, except any provision specifically designated as not federally enforceable, constitutes a violation of the Clean Air Act. It shall not be a defense for the Permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit. An emergency does constitute an affirmative defense in an enforcement action provided the Permittee complies with the applicable requirements set forth in Section B, Emergency Provisions.

This permit is issued in accordance with 326 IAC 2 and 40 CFR Part 70 Appendix A and contains the conditions and provisions specified in 326 IAC 2-7 as required by 42 U.S.C. 7401, et. seq. (Clean Air Act as amended by the 1990 Clean Air Act Amendments), 40 CFR Part 70.6, IC 13-15 and IC 13-17. This permit also addresses certain new source review requirements for existing equipment and is intended to fulfill the new source review procedures pursuant to 326 IAC 2-2 and 326 IAC 2-7-10.5, applicable to those conditions.

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Operation Permit No.: T157-6879-00006	
Issued by: Original signed by Janet G. McCabe, Assistant Commissioner Office of Air Quality	Issuance Date: February 27, 2004 Expiration Date: February 27, 2009

First Significant Permit Modification No: 157-20216-00006, issued on January 19, 2005
First Administrative Amendment No: 157-20003-00006, issued on April 1, 2005
Second Administrative Amendment No: 157-21143-00006, issued on May 11, 2005
Second Significant Permit Modification No: 157-20732-00006, issued on August 15, 2005
Third Significant Permit Modification, Flexible Permit, and PAL Permit No. 157-21811-00006, issued on May 9, 2006
Fourth Significant Permit Modification No. 157-22717-00006, issued on March 20, 2007

Fifth Significant Permit Modification No. 157-24771-00006	
Issued by: Nisha Sizemore, Chief Permits Branch Office of Air Quality	Issuance Date: Expiration Date: February 27, 2009

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- B.25 Credible Evidence [326 IAC 2-7-5(3)] [326 IAC 2-7-6] [62 FR 8314] [326 IAC 1-1-6]
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SECTION A SOURCE SUMMARY

This permit is based on information requested by the Indiana Department of Environmental Management (IDEM), Office of Air Quality (OAQ). The information describing the source contained in conditions A.1 through A.3 is descriptive information and does not constitute enforceable conditions. However, the Permittee should be aware that a physical change or a change in the method of operation that may render this descriptive information obsolete or inaccurate may trigger requirements for the Permittee to obtain additional permits or seek modification of this permit pursuant to 326 IAC 2, or change other applicable requirements presented in the permit application.

A.1 General Information [326 IAC 2-7-4(c)] [326 IAC 2-7-5(15)] [326 IAC 2-7-1(22)]

The Permittee owns and operates a stationary pharmaceutical manufacturing plant.

Source Address:	1650 Lilly Road, Lafayette, IN, 47909-9201
Mailing Address:	1650 Lilly Road, Lafayette, IN, 47909-9201
Source Phone Number:	(765) 477-4226
SIC Code:	2833, 2879
County Location:	Tippecanoe County
Source Location Status:	Attainment for all criteria pollutants
Source Status:	Part 70 Permit Program; Major Source under PSD; Major Source, Section 112 of the Clean Air Act; 1 of 28 Source Categories

A.2 Emission Units and Pollution Control Equipment Summary [326 IAC 2-7-4(c)(3)] [326 IAC 2-7-5(15)]

This stationary source consists of the following emission units and pollution control devices:

(a) D.1 Utilities Operations: The utilities operations consist of three coal/natural gas-fired boilers equipped with an ash handling system and supported by a coal pile and coal conveyor system, and two natural gas boilers with fuel oil backup supplied by one fuel oil tank. The boilers provide steam to process operations in bulk pharmaceutical manufacturing and fermented products. The detailed equipment list is located in Section D.1 of this permit. Section D.1 will be superseded by Section D.20 starting September 13, 2007. This is the effective date of 40 CFR 63 Subpart DDDDD (Boiler MACT). At this time, the coal feed to Boilers No. 1, No. 2, and No. 3 will be shut off, and these boilers will burn 100% natural gas.

(b) D.2 Utilities Support Operations: The utility support facilities include the lime system for the potable water system (T9/T23), glycol tanks for heating and cooling of BPM tanks and chillers, generators and compressors. The detailed equipment list is located in Section D.2 of this permit.

(c) D.3 Fermented Products - Fermentation Operations: The fermentation processes include the dry material storage area (T46), the raw material prep area (T1), the fermentation production areas (T2, T2A, T2B, T2C) and product storage area (T63). The detailed equipment list is located in Section D.3 of this permit.

(d) D.4 Fermented Products - Purification Operations: The whole broth products from fermentation are stored in Building T63 and then continuously fed to the purification equipment as capacity allows. The purification department consists of extraction and elution processes (T3, T40, and T94), solvent recovery (T4), raw and recovered material storage (T147), and product storage (T39). The detailed equipment list is located in Section D.4 of this permit.

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(e) D.5 Fermented Products - Support Operations: The support operations for the Fermented Products (FP) area consist of the FP wastewater treatment plant and FP wastewater sludge storage operations. The detailed equipment list is located in Section D.5 of this permit.

(f) D.6 Bulk Pharmaceutical Manufacturing (BPM) - Process Operations: The emission units in the BPM production operations can be generally described as process vessels (tanks), crystallizers, filters, centrifuges, dryers, process scrubber systems, and process condenser systems and are referred to as process vents. The detailed equipment list is located in Section D.6 of this permit.

(g) D.7 BPM Support - Solvent Recovery Operations: The BPM solvent recovery emission units can be generally described as columns, stills, evaporators, accumulators and receivers and are referred to as process vents. The detailed equipment list is located in Section D.7 of this permit.

(h) D.8 BPM Individual Drain Systems (IDSs): The BPM IDSs consist of stationary systems used to convey waste streams to a waste management unit. Segregated stormwater sewer systems, designed and operated for the sole purpose of collecting rainfall-runoff at a facility, and segregated from all other IDSs, are excluded from this definition. The detailed equipment list is located in Section D.8 of this permit.

(i) D.9 BPM Support – Solvent Storage Tank Operations: The BPM solvent storage tanks are defined as any vessel designed to store raw material feedstocks or used solvent to be recovered that contain VOCs and/or VOHAP. Pressure vessels greater than 204.9 kPa without emissions to the atmosphere, vessels attached to motor vehicles, or vessels used to store beverage alcohol are not BPM solvent storage tanks. The detailed equipment list is located in Section D.9 of this permit.

(j) D.10 BPM Support – Waste Storage Tank Operations: The BPM waste storage tanks are defined as any waste management unit designed to contain an accumulation of waste material containing VOCs and/or VOHAP. Pressure vessels greater than 204.9 kPa without emissions to the atmosphere or vessels attached to motor vehicles are not BPM waste storage tanks. The detailed equipment list is located in Section D.10 of this permit.

(k) D.11 BPM Waste Containers: Waste containers are segregated into small and large containers. A small BPM waste container, such as a drum, contains VOC/VOHAP with a capacity greater than 26.4 gallons and equal to or less than 110.5 gallons. A large BPM waste container, such as a melon or a tanker truck, contains VOC/VOHAP with a capacity greater than 110.5 gallons. Identification of these types of containers have not been individually listed given they are portable and continually change.

(l) D.12 BPM Control Systems – T49 Liquid Waste Incinerator: The T49 liquid waste incinerator provides treatment of Lilly hazardous and non-hazardous waste to support its operational requirements, including high Btu liquids (primary waste) and low Btu liquids (secondary waste). The T49 incinerator consists of a primary combustion chamber followed by a wet quench system, a condenser/absorber, a particulate matter scrubber, and a stack with continuous emissions monitoring. The detailed equipment list is located in Section D.12 of this permit.

(m) D.13 BPM Control Systems – T149 Solids-Liquid Waste Incinerator: The T149 solids-liquid waste incinerator provides treatment of Lilly hazardous and non-hazardous waste to support its operational requirements, including containerized waste (hazardous and non-hazardous), high Btu liquids (primary waste) and low Btu liquids (secondary waste). The T149 incinerator consists of a rotary kiln and vertical up-fired secondary combustion chamber (SCC), a wet ash handling system, a NO_x abatement system, a wet quench system, a condenser/absorber, a particulate matter scrubber, an induced draft (ID) fan,

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and a stack with continuous emissions monitoring. The detailed equipment list is located in Section D.13 of this permit.

(n) D.14 BPM Control Systems – RTO Operations: The regenerative thermal oxidizer (RTO) system consists of a closed-vent system that transports fume streams exhausted from the BPM manufacturing and support operations to the RTOs. The RTOs, designed to thermally destruct the VOC and/or VOHAP laden fume streams from the process and support operations, are also equipped with caustic scrubbing systems to control hydrogen halide and halogen emissions. The detailed equipment list is located in Section D.14 of this permit.

(o) D.15 BPM Control Systems – T79 Fume Incinerator Operations: The T79 fume incinerator system consists of a closed-vent system that transports fume streams exhausted from the BPM manufacturing and support operations to the T79 incinerator. The T79 incinerator, designed to thermally destruct the VOC and/or VOHAP laden fume streams from the process and support operations, are also equipped with caustic scrubbing systems to control hydrogen halide and halogen emissions. The detailed equipment list is located in Section D.15 of this permit.

(p) D.18 BPM – Chemical Wastewater Treatment Plant: The wastewater generated from the BPM operations is collected in wastewater holding tanks, transferred through a clarification process, followed by the biological treatment facility. The detailed equipment list is located in Section D.18 of this permit.

A.3 Insignificant Activities [326 IAC 2-7-1(21)] [326 IAC 2-7-4(c)] [326 IAC 2-7-5(15)]

(a) This stationary source consists of the following insignificant activities, which are specifically regulated, as defined in 326 IAC 2-7-1(21):

(1) D.3 Fermented Products - Fermentation Operations: Various mixers, bump tanks and fermenter tanks in the fermentation operations each emitting less than 5 pounds PM10 per hour or 25 pounds PM10 per day. [326 IAC 6-3]

(2) D.8 BPM Individual Drain Systems (IDSs): Individual drain systems (sumps) in the BPM operating areas each emitting less than less than 3 pounds VOC per hour or 15 pounds VOC per day. [40 CFR 63.1256(e), 40 CFR 63.689(b), and 326 IAC 2-2]

(3) D.10 BPM Support – Waste Storage Tank Operations: Various BPM waste tanks and knock out pots in the BPM operating areas each emitting less than 3 pounds VOC per hour or 15 pounds VOC per day. [40 CFR 63.1256(b), 40 CFR 63.685, 40 CFR 60.110b, 326 IAC 2-2, and 326 IAC 8-5-3]

(4) D.11 BPM Waste Containers: Small and large waste containers in the BPM operating areas each emitting less than less than 3 pounds VOC per hour or 15 pounds VOC per day. [40 CFR 63.1256(d), 40 CFR 63.688, 326 IAC 2-2]

(5) D.6 BPM Production Operations: Heat exchange systems in the BPM operating areas are classified as insignificant activities under the closed loop heating and cooling system clause pursuant to 326 IAC 2-7-1(21)(FF). [40 CFR 63.1252(c)]

(6) D.16 Research and Development Operations: The T71 equipment components from process piping systems, including pumps, valves, and piping connections [flanges] are classified as insignificant activities under the research and development facility clause pursuant to 326 IAC 2-7-1(21)(E). [40 CFR 63.1255 and 40 CFR 61, Subpart V]

(b) This stationary source consists of the following types of insignificant activities, as defined in 326 IAC 2-7-1 (21) that do not have applicable requirements:

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(1) Natural gas-fired combustion sources with heat input equal to or less than 10 MMBtu per hour;

(2) Propane or liquefied petroleum gas, or butane-fired combustion sources with heat input equal to or less than 6 MMBtu per hour;

(3) Equipment powered by internal combustion engines of capacity equal to or less than 0.5 MMBtu per hour, except where total capacity of equipment operated by one stationary source exceeds 2 MMBtu per hour;

(4) A gasoline fuel transfer and dispensing operation handling less than or equal to 1300 gallons per day, such as filling of tanks, locomotives, automobiles, having a storage capacity less than or equal to 10,500 gallons;

(5) A petroleum fuel, other than gasoline, dispensing facility, having a storage capacity of less than or equal to 10,500 gallons, and dispensing less than or equal to 230,000 gallons per month;

(6) VOC/HAP storage tanks with capacity less than or equal to 1,000 gallons and annual throughputs less than 12,000 gallons;

(7) VOC/HAP vessels storing lubricating oils, hydraulic oils, machining oils, and machining fluids;

(8) Refractory storage not requiring air pollution control equipment;

(9) Machining where an aqueous cutting coolant continuously floods the machining interface;

(10) Degreasing operations that do not exceed 145 gallons of solvent usage per 12 months, except if subject to 326 IAC 20-6;

(11) Cleaners and solvents having a vapor pressure equal to or less than 2kPa measured at 38°C or having a vapor pressure equal to or less than 0.7kPa measured at 20°C and not exceeding a combined usage rate of 145 gallons per 12 months;

(12) Closed loop heating and cooling systems; [See Section D.2]

(13) Structural or fabrication cutting 200,000 linear feet or less of one inch plate or equivalent or using 80 tons or less of welding consumables;

(14) Activities associated with the treatment of wastewater streams with an oil and grease content less than or equal to 1% by volume;

(15) Activities associated with the transportation and treatment of sanitary sewage, provided discharge to the treatment plant is under the control of the owner/operator, that is, an on-site sewage treatment facility;

(16) Any operation using aqueous solutions containing less than 1% by weight of VOCs excluding HAPs;

(17) Forced and induced draft noncontact cooling tower systems not regulated under a NESHAP;

(18) Replacement or repair of electrostatic precipitators, bags in baghouses and filters in other air filtration equipment;

(19) Heat exchanger cleaning and repair;

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(20) Process vessel degassing and cleaning to prepare for internal repairs;

(21) Stockpiled soils from soil remediation activities that are covered and waiting transport for disposal;

(22) Paved and unpaved roads and parking lots with public access;

(23) Covered conveyors for coal or coke conveying of less than or equal to 360 tons per day; [See Section D.1]

(24) Coal bunker and coal scale exhausts and associated dust collector vents;

(25) Asbestos abatement projects regulated by 326 IAC 14-10;

(26) Purging of gas lines and vessels that is related to routine maintenance and repair of buildings, structures, or vehicles at the source where air emissions from those activities would not be associated with any production process;

(27) Equipment used to collect any material that might be released during a malfunction, process upset, or spill cleanup, including catch tanks, temporary liquid separators, tanks and fluid handling equipment;

(28) Blowdown from sight glasses; boilers; compressors; pumps; and cooling towers;

(29) On-site fire and emergency response training approved by the department;

(30) Gasoline emergency generators not exceeding 110 horsepower;

(31) Diesel emergency generators not exceeding 1600 horsepower; [See Section D.2]

(32) Natural gas emergency turbines or reciprocating engines not exceeding 16,000 horsepower;

(33) Other emergency equipment such as stationary fire pumps; [See Section D.2]

(34) Grinding and machining operations controlled with fabric filters, scrubbers, mist collectors, wet collectors and electrostatic precipitators with a design grain loading of less than or equal to 0.03 grains per actual cubic foot and a gas flow rate less than or equal to 4000 actual cubic feet per minute, including deburring, buffing, polishing, abrasive blasting, pneumatic conveying, and woodworking operations;

(35) Purge double block and bleed valves;

(36) Filter or coalescer media changeout;

(37) Vents from ash transport systems not operated at positive pressures;

(38) A laboratory as defined in 326 IAC 2-7-1(21)(D);

(39) Research and development facility as defined in 326 AIC 2-7-1(E); [See Section D.21]

(40) Farm operations; and

(41) Other activities below insignificant threshold levels:

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(A) Portable cleaning and collection tanks less than 3 pounds VOC per hour or 15 pounds VOC per day;

(B) T4 sulfuric acid tank less than 5 pounds PM10 per day or 25 pounds PM10 per day;

(C) T47 trash transfer less than 5 pounds PM10 per day or 25 pounds PM10 per day;

(D) Sump tanks less than 3 pounds VOC per hour or 15 pounds VOC per day;

(E) T116 hydrochloric acid tank less than 5 pounds single HAP per day or 1 ton single HAP per year;

(F) T14 Ranney Well less than 5 pounds single HAP per day or 1 ton single HAP per year;

(G) T99 ethylene glycol expansion tanks/system less than 12.5 pounds combined HAP per day or 2.5 tons combined HAP per year;

(H) T100 MACE tanks/system less than 12.5 pounds per day or 2.5 tons combined HAP per year;

(I) T100 Unit 1 drumming operations less than 5 pounds PM10 per day or 25 pounds PM10 per day;

(J) T99/T100 solids particle sizing equipment (mills and delumpers) less than 5 pounds PM10 per day or 25 pounds PM10 per day; and

(K) Various fermentation and purification operations less than 3 pounds VOC per hour or 15 pounds VOC per day, less than 12.5 pounds per day or 2.5 tons combined HAP per year; and less than 5 pounds PM10 per day or 25 pounds PM10 per day. [See Section D.3 and D.4]

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A.4 Part 70 Permit Applicability [326 IAC 2-7-2]

This stationary source is required to have a Part 70 permit by 326 IAC 2-7-2 (Applicability) because:

(a) It is a major source, as defined in 326 IAC 2-7-1(22); and

(b) It is a source in a source category designated by the United States Environmental Protection Agency (U.S. EPA) under 40 CFR 70.3 (Part 70 - Applicability).

SECTION B GENERAL CONDITIONS

B.1 Definitions [326 IAC 2-7-1]

Terms in this permit shall have the definition assigned to such terms in the referenced regulation. In the absence of definitions in the referenced regulation, the applicable definitions found in the statutes or regulations (IC 13-11, 326 IAC 1-2 and 326 IAC 2-7) shall prevail.

B.2 Permit Term [326 IAC 2-7-5(2)] [326 IAC 2-1.1-9.5] [326 IAC 2-7-4(a)(1)(D)] [IC 13-15-3-6(a)]

(a) This permit, T157-6879-00006, is issued for a fixed term of five (5) years from the issuance date of this permit, as determined in accordance with IC 4-21.5-3-5(f) and IC 13-15-5-3. Subsequent revisions, modifications, or amendments of this permit do not affect the expiration date of this permit.

(b) If IDEM, OAQ, upon receiving a timely and complete renewal permit application, fails to issue or deny the permit renewal prior to the expiration date of this permit, this existing permit shall not expire and all terms and conditions shall continue in effect, including any permit shield provided in 326 IAC 2-7-15, until the renewal permit has been issued or denied.

B.3 Enforceability [326 IAC 2-7-7]

Unless otherwise stated, all terms and conditions in this permit, including any provisions designed to limit the source's potential to emit, are enforceable by IDEM, the United States Environmental Protection Agency (U.S. EPA) and by citizens in accordance with the Clean Air Act.

B.4 Termination of Right to Operate [326 IAC 2-7-10] [326 IAC 2-7-4(a)]

The Permittee's right to operate this source terminates with the expiration of this permit unless a timely and complete renewal application is submitted at least nine (9) months prior to the date of expiration of the source's existing permit, consistent with 326 IAC 2-7-3 and 326 IAC 2-7-4(a).

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B.5 Severability [326 IAC 2-7-5(5)]

The provisions of this permit are severable; a determination that any portion of this permit is invalid shall not affect the validity of the remainder of the permit.

B.6 Property Rights or Exclusive Privilege [326 IAC 2-7-5(6)(D)]

This permit does not convey any property rights of any sort or any exclusive privilege.

B.7 Duty to Provide Information [326 IAC 2-7-5(6)(E)]

(a) The Permittee shall furnish to IDEM, OAQ, within a reasonable time, any information that IDEM, OAQ, may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating this permit, or to determine compliance with this permit. The submittal by the Permittee does require the certification by the "responsible official" as defined by 326 IAC 2-7-1(34). Upon request, the Permittee shall also furnish to IDEM, OAQ, copies of records required to be kept by this permit.

(b) For information furnished by the Permittee to IDEM, OAQ, the Permittee may include a claim of confidentiality in accordance with 326 IAC 17.1. When furnishing copies of requested records directly to U. S. EPA, the Permittee may assert a claim of confidentiality in accordance with 40 CFR 2, Subpart B.

B.8 Certification [326 IAC 2-7-4(f)] [326 IAC 2-7-6(1)] [326 IAC 2-7-5(3)(C)]

(a) Where specifically designated by this permit or required by an applicable requirement, any application form, report, or compliance certification submitted shall contain certification by a responsible official of truth, accuracy, and completeness. This certification shall state that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.

(b) One (1) certification shall be included, using the attached Certification Form, with each submittal requiring certification. One (1) certification may cover multiple forms in one (1) submittal.

(c) A responsible official is defined at 326 IAC 2-7-1(34).

B.9 Annual Compliance Certification [326 IAC 2-7-6(5)]

(a) The Permittee shall annually submit a compliance certification report which addresses the status of the source's compliance with the terms and conditions contained in this permit, including emission limitations, standards, or work practices. The initial certification shall cover the time period from the date of final permit issuance through December 31 of the same year. All subsequent certifications shall cover the time period from January 1 to December 31 of the previous year, and shall be submitted in letter form no later than July 1 of each year to:

Indiana Department of Environmental Management
Compliance Branch, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, IN 46204-2251

and

United States Environmental Protection Agency, Region V
Air and Radiation Division, Air Enforcement Branch - Indiana (AE-17J)
77 West Jackson Boulevard
Chicago, IL 60604-3590

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(b) The annual compliance certification report required by this permit shall be considered timely if the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ, on or before the date it is due.

(c) The annual compliance certification report shall include the following:

(1) The appropriate identification of each term or condition of this permit that is the basis of the certification;

(2) The compliance status;

(3) Whether compliance was continuous or intermittent;

(4) The methods used for determining the compliance status of the source, currently and over the reporting period consistent with 326 IAC 2-7-5(3); and

(5) Such other facts, as specified in Sections D of this permit, as IDEM, OAQ, may require to determine the compliance status of the source.

The submittal by the Permittee does require the certification by the "responsible official" as defined by 326 IAC 2-7-1(34).

B.10 Preventive Maintenance Plan [326 IAC 2-7-5(1), (3) and (13)] [326 IAC 2-7-6(1) and (6)] [326 IAC 1-6-3]

(a) If required by specific condition(s) in Section D of this permit, the Permittee shall prepare and maintain Preventive Maintenance Plans (PMPs) within ninety (90) days after issuance of this permit, including the following information on each facility:

(1) Identification of the individual(s) responsible for inspecting, maintaining, and repairing emission control devices;

(2) A description of the items or conditions that will be inspected and the inspection schedule for said items or conditions; and

(3) Identification and quantification of the replacement parts that will be maintained in inventory for quick replacement.

If, due to circumstances beyond the Permittee's control, the PMPs cannot be prepared and maintained within the above timeframe, the Permittee may extend the date an additional ninety (90) days provided the Permittee notifies:

Indiana Department of Environmental Management
Compliance Branch, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, IN 46204-2251

The PMP extension notification does not require the certification by the "responsible official" as defined by 326 IAC 2-7-1(34).

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(b) A copy of the PMPs shall be submitted to IDEM, OAQ, upon request and within a reasonable time, and shall be subject to review and approval by IDEM, OAQ. IDEM, OAQ may require the Permittee to revise its PMPs whenever lack of proper maintenance causes or is the primary contributor to an exceedance of any limitation on emissions or potential to emit. The PMP does not require the certification by the "responsible official" as defined by 326 IAC 2-7-1(34).

(c) To the extent the Permittee is required by 40 CFR Part 60/63 to have an Operation, Maintenance, and Monitoring (OMM) Plan for a unit, such Plan is deemed to satisfy the PMP requirements of 326 IAC 1-6-3 for that unit and, otherwise, such Plan is deemed to satisfy the applicable PMP requirements for that unit.

B.11 Emergency Provisions [326 IAC 2-7-16]

(a) An emergency, as defined in 326 IAC 2-7-1(12), is not an affirmative defense for an action brought for noncompliance with a federal or state health-based emission limitation.

(b) An emergency, as defined in 326 IAC 2-7-1(12), constitutes an affirmative defense to an action brought for noncompliance with a technology-based emission limitation if the affirmative defense of an emergency is demonstrated through properly signed, contemporaneous operating logs or other relevant evidence that describe the following:

(1) An emergency occurred and the Permittee can, to the extent possible, identify the causes of the emergency;

(2) The permitted facility was at the time being properly operated;

(3) During the period of an emergency, the Permittee took all reasonable steps to minimize levels of emissions that exceeded the emission standards or other requirements in this permit;

(4) For each emergency lasting one (1) hour or more, the Permittee notified IDEM, OAQ, within four (4) daytime business hours after the beginning of the emergency, or after the emergency was discovered or reasonably should have been discovered;

Telephone Number: 1-800-451-6027 (ask for Office of Air Quality, Compliance Section), or
Telephone Number: 317-233-0178 (ask for Compliance Section)
Facsimile Number: 317-233-6865

(5) For each emergency lasting one (1) hour or more, the Permittee submitted the attached Emergency Occurrence Report Form or its equivalent, either by mail or facsimile to:

Indiana Department of Environmental Management
Compliance Branch, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, IN 46204-2251

within two (2) working days of the time when emission limitations were exceeded due to the emergency.

The notice fulfills the requirement of 326 IAC 2-7-5(3)(C)(ii) and must contain the following:

(A) A description of the emergency;

(B) Any steps taken to mitigate the emissions; and

(C) Corrective actions taken.

The notification, which shall be submitted by the Permittee, does not require the certification by the “responsible official” as defined by 326 IAC 2-7-1(34).

(6) The Permittee immediately took all reasonable steps to correct the emergency.

(c) In any enforcement proceeding, the Permittee seeking to establish the occurrence of an emergency has the burden of proof.

(d) This emergency provision supersedes 326 IAC 1-6 (Malfunctions). This permit condition is in addition to any emergency or upset provision contained in any applicable requirement.

(e) IDEM, OAQ, may require that the Preventive Maintenance Plans required under 326 IAC 2-7-4(c)(9) be revised in response to an emergency.

(f) Failure to notify IDEM, OAQ, by telephone or facsimile of an emergency lasting more than one (1) hour in accordance with (b)(4) and (5) of this condition shall constitute a violation of 326 IAC 2-7 and any other applicable rules.

(g) If the emergency situation causes a deviation from a technology-based limit, the Permittee may continue to operate the affected emitting facilities during the emergency

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provided the Permittee immediately takes all reasonable steps to correct the emergency and minimize emissions.

(h) The Permittee shall include all emergencies in the Quarterly Deviation and Compliance Monitoring Report.

B.12 Permit Shield [326 IAC 2-7-15] [326 IAC 2-7-20] [326 IAC 2-7-12]

(a) Pursuant to 326 IAC 2-7-15, the Permittee has been granted a permit shield. The permit shield provides that compliance with the conditions of this permit shall be deemed compliance with any applicable requirements as of the date of permit issuance, provided that either the applicable requirements are included and specifically identified in this permit or the permit contains an explicit determination or concise summary of a determination that other specifically identified requirements are not applicable. The Indiana statutes from IC 13 and rules from 326 IAC, referenced in conditions in this permit, are those applicable at the time the permit was issued. The issuance or possession of this permit shall not alone constitute a defense against an alleged violation of any law, regulation or standard, except for the requirement to obtain a Part 70 permit under 326 IAC 2-7 or for applicable requirements for which a permit shield has been granted.

This permit shield does not extend to applicable requirements, which are promulgated after the date of issuance of this permit unless this permit has been modified to reflect such new requirements.

(b) In addition to the nonapplicability determinations set forth in Sections D of this permit, the IDEM, OAQ has made the following determination regarding this source:

(1) **40 CFR 60, Subpart D – Fossil-fuel fired steam generating units:** This source is not subject to 40 CFR Part 60, Subpart D because none of the boilers at the plant site exceed 250 MMBtu/hr in heat input capacity. [40 CFR 60.40(a)(1)]

(2) **40 CFR 60, Subpart Db – Industrial-Commercial-Institutional steam generating units:** This source is not subject to 40 CFR Part 60, Subpart Db because none of the boilers at plant site were constructed, reconstructed, or modified after June 19, 1984. [40 CFR 60.40b(a)]

(3) **40 CFR 60, Subpart Dc – Industrial-Commercial-Institutional steam generating units:** This source is not subject to 40 CFR Part 60, Subpart Dc because none of the boilers at plant site were constructed, reconstructed, or modified after June 9, 1989. [40 CFR 60.40c(a)]

(4) **40 CFR 60, Subpart E – Incinerators:** This source is not subject to 40 CFR Part 60, Subpart E because none of the incinerators at plant site exceed a charging rate of 50 metric tons per day. [40 CFR 60.50(a)]

(5) 40 CFR 60, Subparts Ec and CCCC – Hospital/Medical/Infectious waste incinerators and Commercial-Industrial solid waste incinerators: This source is not subject to 40 CFR Part 60 Subpart Ec or Subpart CCCC because the combustors at the site are required to have a permit pursuant to Section 3005 of the Solid Waste Disposal Act. [40 CFR 60.50c(d) and 40 CFR 60.2020(g)]

(6) **40 CFR 60, Subparts VV, III, NNN and RRR – Synthetic organic chemical manufacturing:** This source is not subject to 40 CFR Part 60, Subparts VV, III, NNN, and RRR because the source is not engaged in the manufacture of synthetic organic chemicals as defined by those standards. The source does not produce, as an intermediate, final product, co-product, or by-product, a chemical listed in 40 CFR 60.489 [Subpart VV], 40 CFR 60.617 [Subpart III], 40 CFR

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60.667 [Subpart NNN], or 40 CFR 60.707 [Subpart RRR].

(7) **Section 111(d) Emission Guidelines:** None of the emission guidelines in 40 CFR Part 60, 40 CFR Part 62, Subpart P, and 326 IAC 11 are applicable to this source because the source does not own or operate an affected facility subject to those requirements. 40 CFR Part 60, Subpart Ce and 326 IAC 11-6, and 40 CFR Part 60, Subpart DDDD and 326 IAC 11-8 are not applicable to this source because combustors at the site are required to have a permit pursuant to Section 3005 of the Solid Waste Disposal Act. [40 CFR 60.32e(d) and 40 CFR 60.2555(g)]

(8) **40 CFR 61, Subpart C – Beryllium:** This source is not subject to 40 CFR Part 61, Subpart C and 326 IAC 14-3 because the incinerators at the source do not incinerate beryllium containing waste. [40 CFR 61.30(a) and 40 CFR 61.31(g)]

(9) **40 CFR 61, Subpart E – Mercury:** This source is not subject to 40 CFR Part 61, Subpart E and 326 IAC 14-5, which applies to, among other things, incinerators burning wastewater treatment plant sludge because the source does not incinerate wastewater treatment plant sludge in its incinerators.

(10) **40 CFR 61, Subpart FF – Benzene Waste Operations:** This source does not handle more than 10 megagrams of benzene waste per year. Therefore the source is not subject to requirements of 40 CFR Part 61, Subpart FF.

(11) **40 CFR 63, Subparts F and G – Synthetic Organic Chemical Manufacturing:** This source is not subject to 40 CFR Part 63, Subparts F and G (326 IAC 20-10) because the source does not manufacture compounds listed in table 1 of Subpart F or use as a reactant compounds listed in table 2 of Subpart F. [40 CFR 63.100(b)]

(12) **40 CFR 63, Subpart O – Ethylene Oxide Sterilizers:** This source is not subject to 40 CFR Part 63, Subpart O and 326 IAC 20-5 because the source does not utilize ethylene oxide in sterilization operations. [40 CFR 63.360]

(13) **40 CFR 63, Subpart Q – Industrial Process Cooling Towers:** This source is not subject to 40 CFR Part 63, Subpart Q and 326 IAC 20-4 because the source does not utilize chromium based water treatment compounds in its cooling towers. [40 CFR 63.400]

(14) **40 CFR 63, Subpart T – Halogenated Solvent Cleaning:** This source is not subject to 40 CFR Part 63, Subpart T and 326 IAC 20-6 because the source does not use halogenated solvents in any solvent cleaning machines. [40 CFR 63.460]

(15) **40 CFR 63, Subpart YY – Generic MACT categories:** This source is not subject to 40 CFR Part 63, Subpart YY and 326 IAC 20-44 because the source is not one of the source categories described in 40 CFR 63.1103. [40 CFR 63.1100]

(16) **40 CFR 63, Subpart MMM – Pesticide Active Ingredient Production:** This source is not subject to 40 CFR Part 63, Subpart MMM and 326 IAC 20-45 because the source does not contain any pesticide active ingredient process units or associated equipment as described in 40 CFR 63.1360. [40 CFR 63.1360]

(17) **326 IAC 6-5 – Fugitive Particulate Matter Emission Limitations:** This source does not have potential fugitive dust emissions greater than 25 tons per year, and is therefore, not subject to the requirements of this rule.

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(18) **326 IAC 8-3 – Organic Solvent Degreasing Operations:** This source does not own or operate degreasing facilities containing organic solvent. Therefore, the requirements of 326 IAC 8-3-3/326 IAC 8-3-6 do not apply.

(19) **40 CFR 63, Subpart FFFF** – Miscellaneous Organic Chemical Production and Processes: This source is not subject to 40 CFR Part 63, Subpart FFFF because all the affected facilities at the source that would otherwise be subject to Subpart FFFF are subject to 40 CFR 63, Subpart GGG.

(20) **40 CFR 63, Subpart GGGGG** – Site Remediation: This source is not subject to 40 CFR Part 63, Subpart GGGGG because the site remediation activities at Tippecanoe Laboratories are being performed under a RCRA corrective action program at a treatment, storage and disposal facility.

(21) **326 IAC 8-4 – Petroleum Sources:** This source does not operate any facilities subject to the requirements of 326 IAC 8-4. 326 IAC 8-4-6 is not applicable to this source because the source does not accept deliveries of gasoline by transports, as defined by 326 IAC 1-2-84.

(22) **326 IAC 8-6 – Organic Solvent Emissions Limitations**: The provisions of 326 IAC 8-6 are not applicable to this source because the source is subject to other rules in 326 IAC 8.

(23) **326 IAC 10 – Nitrogen Oxide Rules: This source** does not contain any emission units identified in 326 IAC 10-4. Therefore, the source is not subject to the NOx emission control requirements of that rule.

(24) **326 IAC 11 – Emission Limitations for Specific Types of Operations:** This source does not contain any emission units described in 326 IAC 11. Therefore, the source is not subject to the requirements of those rules.

(25) **326 IAC 15 – Lead Rules:** This source does not contain any emission units described in 326 IAC 15. Therefore, the source is not subject to the requirements of those rules.

(26) **326 IAC 21 – Acid Deposition:** This source does not contain any emission units described in 326 IAC 21. Therefore, the source is not subject to the requirements of those rules.

(c) If, after issuance of this permit, it is determined that the permit is in nonconformance with an applicable requirement that applied to the source on the date of permit issuance, IDEM, OAQ, shall immediately take steps to reopen and revise this permit and issue a compliance order to the Permittee to ensure expeditious compliance with the applicable requirement until the permit is reissued. The permit shield shall continue in effect so long as the Permittee is in compliance with the compliance order.

(d) No permit shield shall apply to any permit term or condition that is determined after issuance of this permit to have been based on erroneous information supplied in the permit application. Erroneous information means information that the Permittee knew to be false, or in the exercise of reasonable care should have been known to be false, at the time the information was submitted.

(e) Nothing in 326 IAC 2-7-15 or in this permit shall alter or affect the following:

(1) The provisions of Section 303 of the Clean Air Act (emergency orders), including the authority of the U.S. EPA under Section 303 of the Clean Air Act;

(2) The liability of the Permittee for any violation of applicable requirements prior to or at the time of this permit's issuance;

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(3) The applicable requirements of the acid rain program, consistent with Section 408(a) of the Clean Air Act; and

(4) The ability of U.S. EPA to obtain information from the Permittee under Section 114 of the Clean Air Act.

(f) This permit shield is not applicable to any change made under 326 IAC 2-7-20(b)(2) (Sections 502(b)(10) of the Clean Air Act changes) and 326 IAC 2-7-20(c)(2) (trading based on State Implementation Plan (SIP) provisions).

(g) This permit shield is not applicable to modifications eligible for group processing until after IDEM, OAQ has issued the modifications. [326 IAC 2-7-12(c)(7)]

(h) This permit shield is not applicable to minor Part 70 permit modifications until after IDEM, OAQ has issued the modification. [326 IAC 2-7-12(b)(8)]

B.13 Prior Permits Superseded [326 IAC 2-1.1-9.5]

(a) Terms and conditions of previous permits issued pursuant to permitting programs approved into the state implementation plan have been either

(1) incorporated as originally stated,

(2) revised, or

(3) deleted

by this permit.

(b) All previous registrations and permits are superseded by this permit.

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B.14 Deviations from Permit Requirements and Conditions [326 IAC 2-7-5(3)(C)(ii)]

(a) Deviations from any permit requirements (for emergencies see Section B - Emergency Provisions), the probable cause of such deviations, and any response steps or preventive measures taken shall be reported to:

Indiana Department of Environmental Management
Compliance Data Section, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, IN 46204-2251

using the attached Quarterly Deviation and Compliance Monitoring Report, or its equivalent. A deviation required to be reported pursuant to an applicable requirement that exists independent of this permit, shall be reported according to the schedule stated in the applicable requirement and does not need to be included in this report.

The Quarterly Deviation and Compliance Monitoring Report does require the certification by the “responsible official” as defined by 326 IAC 2-7-1(34).

(b) A deviation is an exceedance of a permit limitation or a failure to comply with a requirement of the permit.

B.15 Permit Modification, Reopening, Revocation and Reissuance, or Termination [326 IAC 2-7-5(6)(C)] [326 IAC 2-7-8(a)] [326 IAC 2-7-9]

(a) This permit may be modified, reopened, revoked and reissued, or terminated for cause. The filing of a request by the Permittee for a Part 70 permit modification, revocation and reissuance, or termination, or of a notification of planned changes or anticipated noncompliance does not stay any condition of this permit. [326 IAC 2-7-5(6)(C)] The notification by the Permittee does require the certification by the "responsible official" as defined by 326 IAC 2-7-1(34).

(b) This permit shall be reopened and revised under any of the circumstances listed in IC 13-15-7-2 or if IDEM, OAQ, determines any of the following:

(1) That this permit contains a material mistake.

(2) That inaccurate statements were made in establishing the emissions standards or other terms or conditions.

(3) That this permit must be revised or revoked to assure compliance with an applicable requirement. [326 IAC 2-7-9(a)(3)]

(c) Proceedings by IDEM, OAQ to reopen and revise this permit shall follow the same procedures as apply to initial permit issuance and shall affect only those parts of this permit for which cause to reopen exists. Such reopening and revision shall be made as expeditiously as practicable. [326 IAC 2-7-9(b)]

(d) The reopening and revision of this permit, under 326 IAC 2-7-9(a), shall not be initiated before notice of such intent is provided to the Permittee by IDEM, OAQ, at least thirty (30) days in advance of the date this permit is to be reopened, except that IDEM, OAQ may provide a shorter time period in the case of an emergency. [326 IAC 2-7-9(c)]

B.16 Permit Renewal [326 IAC 2-7-3] [326 IAC 2-7-4] [326 IAC 2-7-8(e)]

(a) The application for renewal shall be submitted using the application form or forms prescribed by IDEM, OAQ, and shall include the information specified in 326 IAC 2-7-4. Such information shall be included in the application for each emission unit at this source, except those emission units included on the trivial or insignificant activities list contained in 326 IAC 2-7-1(21) and 326 IAC 2-7-1(40). The renewal application does require the certification by the "responsible official" as defined by 326 IAC 2-7-1(34).

Request for renewal shall be submitted to:

Indiana Department of Environmental Management
Permits Branch, Office of Air Quality
100 North Senate Avenue,
MC 61-53 IGCN 1003
Indianapolis, IN 46204-2251

(b) A timely renewal application is one that is:

(1) Submitted at least nine (9) months prior to the date of the expiration of this permit; and

(2) If the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ on or before the date it is due.

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(c) If the Permittee submits a timely and complete application for renewal of this permit, the source's failure to have a permit is not a violation of 326 IAC 2-7 until IDEM, OAQ, takes final action on the renewal application, except that this protection shall cease to apply if, subsequent to the completeness determination, the Permittee fails to submit by the deadline specified in writing by IDEM, OAQ, any additional information identified as being needed to process the application.

B.17 Permit Amendment or Modification [326 IAC 2-7-11][326 IAC 2-7-12]

(a) The Permittee may make any change or changes at the source that are described in 326 IAC 2-7-20(b), (c), or (e), without a prior permit revision, if each of the following conditions is met:

(1) The changes are not modifications under any provision of Title I of the Clean Air Act;

(2) Any preconstruction approval required by 326 IAC 2-7-10.5 have been obtained;

(3) The changes do not result in emissions which exceed the limitations provided in this permit (whether expressed herein as a rate of emissions or in terms of total emissions);

(4) The Permittee notifies the:

Indiana Department of Environmental Management
Permits Branch, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, IN 46204-2251

and

United States Environmental Protection Agency, Region V
Air and Radiation Division, Regulation Development Branch - Indiana (AR-18J)
77 West Jackson Boulevard
Chicago, IL 60604-3590

in advance of the change by written notification at least ten (10) days in advance of the proposed change. The Permittee shall attach every such notice to the Permittee's copy of this permit; and

(c) The Permittee may implement administrative amendment changes addressed in the request for an administrative amendment immediately upon submittal of the request. [326 IAC 2-7-11(c)(3)]

(d) No permit amendment or modification is required for the addition, operation or removal of a nonroad engine, as defined in 40 CFR 89.2.

B.18 Permit Revision Under Economic Incentives and Other Programs [326 IAC 2-7-5(8)] [326 IAC 2-7-12(b)(2)]

(a) No Part 70 permit revision shall be required under any approved economic incentives, marketable Part 70 permits, emissions trading, and other similar programs or processes for changes that are provided for in a Part 70 permit.

(b) Notwithstanding 326 IAC 2-7-12(b)(1) and 326 IAC 2-7-12(c)(1), minor Part 70 permit modification procedures may be used for Part 70 modifications involving the use of economic incentives, marketable Part 70 permits, emissions trading, and other similar

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approaches to the extent that such minor Part 70 permit modification procedures are explicitly provided for in the applicable State Implementation Plan (SIP) or in applicable requirements promulgated or approved by the U.S. EPA.

B.19 Operational Flexibility [326 IAC 2-7-20] [326 IAC 2-7-10.5]

(a) The Permittee may make any change or changes at the source that are described in 326 IAC 2-7-20(b), (c), or (e), without a prior permit revision, if each of the following conditions is met:

(1) The changes are not modifications under any provision of Title I of the Clean Air Act;

(2) Any preconstruction approval required by 326 IAC 2-7-10.5 have been obtained;

(3) The changes do not result in emissions which exceed the limitations provided in this permit (whether expressed herein as a rate of emissions or in terms of total emissions);

(4) The Permittee notifies the:

Indiana Department of Environmental Management
Permits Branch, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, IN 46204-2251

and

United States Environmental Protection Agency, Region V
Air and Radiation Division, Regulation Development Branch - Indiana (AR-18J)
77 West Jackson Boulevard
Chicago, IL 60604-3590

in advance of the change by written notification at least ten (10) days in advance of the proposed change. The Permittee shall attach every such notice to the Permittee's copy of this permit; and

(5) The Permittee maintains records on-site, on a rolling five (5) year basis, which document all such changes and emission trades that are subject to 326 IAC 2-7-20(b), (c), or (e). The Permittee shall make such records available, upon reasonable request, for public review.

Such records shall consist of all information required to be submitted to IDEM, OAQ, in the notices specified in 326 IAC 2-7-20(b)(1), (c)(1), and (e)(2).

(b) The Permittee may make Section 502(b)(10) of the Clean Air Act changes (this term is defined at 326 IAC 2-7-1(36)) without a permit revision, subject to the constraint of 326 IAC 2-7-20(a). For each such Section 502(b)(10) of the Clean Air Act change, the required written notification shall include the following:

(1) A brief description of the change within the source;

(2) The date on which the change will occur;

(3) Any change in emissions; and

(4) Any permit term or condition that is no longer applicable as a result of the change.

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The notification, which shall be submitted, is not considered an application form, report or compliance certification. Therefore, the notification by the Permittee does not require the certification by the "responsible official" as defined by 326 IAC 2-7-1(34).

(c) Emission Trades [326 IAC 2-7-20(c)]

The Permittee may trade emissions increases and decreases at the source, where the applicable SIP provides for such emission trades without requiring a permit revision, subject to the constraints of Section (a) of this condition and those in 326 IAC 2-7-20(c).

(d) Alternative Operating Scenarios [326 IAC 2-7-20(d)]

The Permittee may make changes at the source within the range of alternative operating scenarios that are described in the terms and conditions of this permit in accordance with 326 IAC 2-7-5(9). No prior notification of IDEM, OAQ, or U.S. EPA is required.

(e) Backup fuel switches specifically addressed in, and limited under, Section D of this permit shall not be considered alternative operating scenarios. Therefore, the notification requirements of part (a) of this condition do not apply.

(5) The Permittee maintains records on-site, on a rolling five (5) year basis, which document all such changes and emission trades that are subject to 326 IAC 2-7-20(b), (c), or (e). The Permittee shall make such records available, upon reasonable request, for public review.

Such records shall consist of all information required to be submitted to IDEM, OAQ, in the notices specified in 326 IAC 2-7-20(b)(1), (c)(1), and (e)(2).

(b) The Permittee may make Section 502(b)(10) of the Clean Air Act changes (this term is defined at 326 IAC 2-7-1(36)) without a permit revision, subject to the constraint of 326 IAC 2-7-20(a). For each such Section 502(b)(10) of the Clean Air Act change, the required written notification shall include the following:

(1) A brief description of the change within the source;

(2) The date on which the change will occur;

(3) Any change in emissions; and

(4) Any permit term or condition that is no longer applicable as a result of the change.

The notification, which shall be submitted, is not considered an application form, report or compliance certification. Therefore, the notification by the Permittee does not require the certification by the "responsible official" as defined by 326 IAC 2-7-1(34).

(c) Emission Trades [326 IAC 2-7-20(c)]

The Permittee may trade emissions increases and decreases at the source, where the applicable SIP provides for such emission trades without requiring a permit revision, subject to the constraints of Section (a) of this condition and those in 326 IAC 2-7-20(c).

(d) Alternative Operating Scenarios [326 IAC 2-7-20(d)]

The Permittee may make changes at the source within the range of alternative operating scenarios that are described in the terms and conditions of this permit in accordance with 326 IAC 2-7-5(9). No prior notification of IDEM, OAQ, or U.S. EPA is required.

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(e) Backup fuel switches specifically addressed in, and limited under, Section D of this permit shall not be considered alternative operating scenarios. Therefore, the notification requirements of part (a) of this condition do not apply.

B.20 Source Modification Requirement [326 IAC 2-7-10.5]

A modification, construction, or reconstruction is governed by the requirements of 326 IAC 2, 326 IAC 2-7-10.5.

B.21 Inspection and Entry [326 IAC 2-7-6] [IC 13-14-2-2][IC 13-30-3-1] [IC 13-17-3-2]

Upon presentation of proper identification cards, credentials, and other documents as may be required by law, and subject to the Permittee's right under all applicable laws and regulations to assert that the information collected by the agency is confidential and entitled to be treated as such, the Permittee shall allow IDEM, OAQ, U.S. EPA, or an authorized representative to perform the following:

(a) Enter upon the Permittee's premises where a Part 70 source is located, or emissions related activity is conducted, or where records must be kept under the conditions of this permit;

(b) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, have access to and copy any records that must be kept under the conditions of this permit;

(c) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, inspect any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under this permit;

(d) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, sample or monitor substances or parameters for the purpose of assuring compliance with this permit or applicable requirements; and

(e) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, utilize any photographic, recording, testing, monitoring, or other equipment for the purpose of assuring compliance with this permit or applicable requirements.

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B.22 Transfer of Ownership or Operational Control [326 IAC 2-7-11]

(a) The Permittee must comply with the requirements of 326 IAC 2-7-11 whenever the Permittee seeks to change the ownership or operational control of the source and no other change in the permit is necessary.

(b) Any application requesting a change in the ownership or operational control of the source shall contain a written agreement containing a specific date for transfer of permit responsibility, coverage and liability between the current and new Permittee. The application shall be submitted to:

Indiana Department of Environmental Management
Permits Branch, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, IN 46204-2251

The application which shall be submitted by the Permittee does require the certification by the "responsible official" as defined by 326 IAC 2-7-1(34).

(c) The Permittee may implement administrative amendment changes addressed in the request for an administrative amendment immediately upon submittal of the request. [326 IAC 2-7-11(c)(3)]

B.23 Annual Fee Payment [326 IAC 2-7-19] [326 IAC 2-7-5(7)] [326 IAC 2-1.1-7]

(a) The Permittee shall pay annual fees to IDEM, OAQ, within thirty (30) calendar days of receipt of a billing. Pursuant to 326 IAC 2-7-19(b), if the Permittee does not receive a bill from IDEM, OAQ, the applicable fee is due April 1 of each year.

(b) Except as provided in 326 IAC 2-7-19(e), failure to pay may result in administrative enforcement action or revocation of this permit.

(c) The Permittee may call the following telephone numbers: 1-800-451-6027 or 317-233-4230 (ask for OAQ, I/M & Billing Section), to determine the appropriate permit fee.

B.24 Advanced Source Modification Approval [326 IAC 2-7-5(16)] [326 IAC 2-7-10.5]

(a) The requirements to obtain a source modification approval under 326 IAC 2-7-10.5 or a permit modification under 326 IAC 2-7-12 are satisfied by this permit for the proposed emission units, control equipment or insignificant activities in Sections A.2 and A.3.

(b) Pursuant to 326 IAC 2-1.1-9 any permit authorizing construction may be revoked if construction of the emission unit has not commenced within eighteen (18) months from the date of issuance of the permit, or if during the construction, work is suspended for a continuous period of one (1) year or more.

B.25 Credible Evidence [326 IAC 2-7-5(3)] [326 IAC 2-7-6] [62 FR 8314] [326 IAC 1-1-6]

For the purpose of submitting compliance certifications or establishing whether or not the Permittee has violated or is in violation of any condition of this permit, nothing in this permit shall preclude the use, including the exclusive use, of any credible evidence or information relevant to whether the Permittee would have been in compliance with the condition of this permit if the appropriate performance or compliance test or procedure had been performed.

B.26 Term of Conditions [326 IAC 2-1.1-9.5]

Notwithstanding the permit term of a permit to construct, a permit to operate, or a permit modification, any condition established in a permit issued pursuant to a permitting program approved in the state implementation plan shall remain in effect until:

(a) the condition is modified in a subsequent permit action; or

(b) the emissions unit to which the condition pertains permanently ceases operation.

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SECTION C **SOURCE OPERATION CONDITIONS**

Entire Source

Emission Limitations and Standards [326 IAC 2-7-5(1)]

C.1 Particulate Emission Limitations For Processes with Process Weight Rates Less Than One Hundred (100) Pounds per Hour [326 IAC 6-3-2]

Pursuant to 326 IAC 6-3-2(e)(2), particulate emissions from any process not exempt under 326 IAC 6-3-1(b) or (c) which has a maximum process weight rate less than 100 pounds per hour and the methods in 326 IAC 6-3-2(b) through (d) do not apply shall not exceed 0.551 pounds per hour.

C.2 Opacity [326 IAC 5-1]

Pursuant to 326 IAC 5-1-2 (Opacity Limitations), except as provided in 326 IAC 5-1-3 (Temporary Alternative Opacity Limitations), opacity shall meet the following, unless otherwise stated in this permit:

(a) Opacity shall not exceed an average of forty percent (40%) in any one (1) six (6) minute averaging period as determined in 326 IAC 5-1-4.

(b) Opacity shall not exceed sixty percent (60%) for more than a cumulative total of fifteen (15) minutes (sixty (60) readings as measured according to 40 CFR 60, Appendix A, Method 9 or fifteen (15) one (1) minute nonoverlapping integrated averages for a continuous opacity monitor) in a six (6) hour period.

C.3 Open Burning [326 IAC 4-1] [IC 13-17-9]

The Permittee shall not open burn any material except as provided in 326 IAC 4-1-3, 326 IAC 4-1-4 or 326 IAC 4-1-6. The previous sentence notwithstanding, the Permittee may open burn in accordance with an open burning approval issued by the Commissioner under 326 IAC 4-1-4.1. 326 IAC 4-1-3 (a)(2)(A) and (B) are not federally enforceable.

C.4 Fugitive Dust Emissions [326 IAC 6-4]

The Permittee shall not allow fugitive dust to escape beyond the property line or boundaries of the property, right-of-way, or easement on which the source is located, in a manner that would violate 326 IAC 6-4 (Fugitive Dust Emissions). 326 IAC 6-4-2(4) is not federally enforceable.

C.5 Reserved

C.6 Stack Height [326 IAC 1-7]

The Permittee shall comply with the applicable provisions of 326 IAC 1-7 (Stack Height Provisions), for all exhaust stacks through which a potential (before controls) of twenty-five (25) tons per year or more of particulate matter or sulfur dioxide is emitted. The provisions of 326 IAC 1-7-2, 326 IAC 1-7-3(c) and (d), 326 IAC 1-7-4(d), (e), and (f), and 326 IAC 1-7-5(d) are not federally enforceable.

C.7 Asbestos Abatement Projects [326 IAC 14-10] [326 IAC 18] [40 CFR 61, Subpart M]

The Permittee shall comply with the applicable requirements of 326 IAC 14-10, 326 IAC 18, and 40 CFR 61.140.

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The requirement in 326 IAC 14-10-1(a) that the owner or operator shall use an Indiana Accredited Asbestos Inspector and all the requirements in 326 IAC 18 related to licensing requirements for asbestos inspectors are not federally enforceable.

Testing Requirements [326 IAC 2-7-6(1)]

C.8 Performance Testing [326 IAC 3-6]

(a) All testing shall be performed according to the provisions of 326 IAC 3-6 (Source Sampling Procedures), except as provided elsewhere in this permit, utilizing any applicable procedures and analysis methods specified in 40 CFR 51, 40 CFR 60, 40 CFR 61, 40 CFR 63, 40 CFR 75, or other procedures approved by IDEM, OAQ.

A test protocol, except as provided elsewhere in this permit, shall be submitted to:

Indiana Department of Environmental Management
Compliance Data Section, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, IN 46204-2251

no later than thirty-five (35) days prior to the intended test date. The protocol submitted by the Permittee does not require certification by the "responsible official" as defined by 326 IAC 2-7-1(34).

(b) The Permittee shall notify IDEM, OAQ of the actual test date at least fourteen (14) days prior to the actual test date. The notification submitted by the Permittee does not require certification by the "responsible official" as defined by 326 IAC 2-7-1(34).

(c) Pursuant to 326 IAC 3-6-4(b), all test reports must be received by IDEM, OAQ not later than forty-five (45) days after the completion of the testing. An extension may be granted by IDEM, OAQ, if the source submits to IDEM, OAQ, a reasonable written explanation not later than five (5) days prior to the end of the initial forty-five (45) day period.

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Compliance Requirements [326 IAC 2-1.1-11]

C.9 Compliance Requirements [326 IAC 2-1.1-11]

The commissioner may require stack testing, monitoring, or reporting at any time to assure compliance with all applicable requirements by issuing an order under 326 IAC 2-1.1-11. Any monitoring or testing shall be performed in accordance with 326 IAC 3 or other methods approved by the commissioner or the U. S. EPA.

Compliance Monitoring Requirements [326 IAC 2-7-5(1)] [326 IAC 2-7-6(1)]

C.10 Compliance Monitoring [326 IAC 2-7-5(3)] [326 IAC 2-7-6(1)] [326 IAC 3-5]

(a) This section applies to the operation and maintenance of equipment and devices specified in Section D of this permit to determine or monitor compliance, except that it does not apply to continuous emissions monitoring systems or continuous opacity monitoring systems described in Section D. Section C.11 (Maintenance of Continuous Emission Monitoring Equipment) establishes the general operation and maintenance requirements for continuous emission monitoring systems and continuous opacity monitoring systems.

(b) Unless otherwise specified in this permit, all monitoring and record keeping requirements not already legally required shall be implemented within ninety (90) days of permit issuance. If required by Section D, the Permittee shall be responsible for installing any

necessary equipment and initiating any required monitoring related to that equipment. If due to circumstances beyond its control, that equipment cannot be installed and operated within ninety (90) days, the Permittee may extend the compliance schedule related to the equipment for an additional ninety (90) days provided the Permittee notifies:

Indiana Department of Environmental Management
Compliance Branch, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, IN 46204-2251

in writing, prior to the end of the initial ninety (90) day compliance schedule, with full justification of the reasons for the inability to meet this date.

The notification, which shall be submitted by the Permittee, does require the certification by the "responsible official" as defined by 326 IAC 2-7-1(34).

(c) Unless otherwise specified in the approval for the new emission unit(s), compliance monitoring for new emission units or emission units added through a source modification shall be implemented when operation begins.

(d) The Permittee shall keep records of monitoring system operation that include the following:

(1) All maintenance logs, calibration checks, and other required quality assurance activities.

(2) All records of corrective and preventive action.

(3) A log of monitoring system downtime, including the following:

(A) Date of monitoring system downtime.

(B) Time of commencement and completion of each downtime.

(C) Reason for each downtime.

(e) The Permittee shall submit a report of monitoring system downtime as specified in Section D. The report shall include the following:

(1) Date of monitoring system downtime.

(2) Time of commencement.

(3) Duration of each downtime.

(4) Reasons for each downtime.

(5) Nature of system repairs and adjustments.

(f) Except where permit conditions streamline similar applicable requirements pursuant to 326 IAC 2-7-24, nothing in this permit nor in 326 IAC 3-5 supersedes the monitoring provisions in 40 CFR Part 60 or 40 CFR Part 63.

C.11 Maintenance of Continuous Emission Monitoring Equipment [326 IAC 2-7-5(3)(A)(iii)] [326 IAC 2-1.1-11] [326 IAC 3-5]

(a) Unless otherwise specified in this permit, all monitoring and record keeping requirements not already legally required shall be implemented within ninety (90) days of permit

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issuance. If required by Section D, the Permittee shall be responsible for installing any necessary equipment and initiating any required monitoring related to that equipment. If due to circumstances beyond its control, that equipment cannot be installed and operated within ninety (90) days, the Permittee may extend the compliance schedule related to the equipment for an additional ninety (90) days provided the Permittee notifies:

Indiana Department of Environmental Management
Compliance Branch, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, IN 46204-2251

in writing, prior to the end of the initial ninety (90) day compliance schedule, with full justification of the reasons for the inability to meet this date.

The notification, which shall be submitted by the Permittee, does require the certification by the "responsible official" as defined by 326 IAC 2-7-1(34).

(b) The Permittee shall install, calibrate, maintain, and operate all necessary continuous emission monitoring systems (CEMS) and related equipment in accordance with applicable federal regulations and 326 IAC 3-5.

(c) This provision applies only to CEMS operated solely for monitoring compliance with BACT limitations. The CEMS shall be operated at all times as specified in Section D, except during CEMS malfunctions, reasonable periods of necessary CEMS calibration or CEMS maintenance activities. CEMS calibration and maintenance activities shall be properly documented and shall be conducted pursuant to the standard operating procedures under 326 IAC 3-5-4(a).

(d) The Permittee shall keep records in accordance with 326 IAC 3-5-6(b) that includes the following:

(1) All documentation relating to:

(A) design, installation, and testing of all elements of the monitoring system; and

(B) required corrective action or compliance plan activities.

(2) All maintenance logs, calibration checks, and other required quality assurance activities.

(3) All records of corrective and preventive action.

(4) A log of plant operations, including the following:

(A) Date of facility downtime.

(B) Time of commencement and completion of each downtime.

(C) Reason for each downtime.

(e) In accordance with 326 IAC 3-5-7(5), the Permittee shall submit reports of continuous monitoring system instrument downtime, except for zero (0) and span checks, which shall be reported separately. The reports shall include the following:

(1) Date of downtime.

(2) Time of commencement.

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(3) Duration of each downtime.

(4) Reasons for each downtime.

(5) Nature of system repairs and adjustments.

(f) Except where permit conditions streamline similar applicable requirements pursuant to 326 IAC 2-7-24, nothing in this permit nor in 326 IAC 3-5 supersedes the monitoring provisions in 40 CFR Part 60 or 40 CFR Part 63.

(g) The permittee shall prepare and submit to IDEM, OAQ a written report of the results of the calibration gas audits and relative accuracy test audits for each calendar quarter within thirty (30) calendar days after the end of each quarter. The report must contain the information required by 326 IAC 3-5-5(e)(2). 326 IAC 3-5-5(e)(2) is not federally enforceable.

Corrective Actions and Response Steps [326 IAC 2-7-5] [326 IAC 2-7-6]

C.12 Emergency Reduction Plans [326 IAC 1-5-2] [326 IAC 1-5-3]

Pursuant to 326 IAC 1-5-2 (Emergency Reduction Plans; Submission):

(a) The Permittee prepared and submitted written emergency reduction plans (ERPs) consistent with safe operating procedures on December 13, 2000.

(b) Upon direct notification by IDEM, OAQ, that a specific air pollution episode level is in effect, the Permittee shall immediately put into effect the actions stipulated in the approved ERP for the appropriate episode level. [326 IAC 1-5-3]

C.13 Risk Management Plan [326 IAC 2-7-5(12)] [40 CFR 68]

If a regulated substance, as defined in 40 CFR 68, is present at a source in more than a threshold quantity, the source must comply with the applicable requirements of 40 CFR 68.

C.14 Compliance Response Plan - Preparation, Implementation, Records, and Reports [326 IAC 2-7-5] [326 IAC 2-7-6]

(a) Whenever a Testing and Monitoring condition establishes the requirement to implement a Compliance Response Plan (CRP), the Permittee shall prepare a CRP in conformance with this condition. If a Permittee is required to have an Operation, Maintenance and Monitoring (OMM) Plan (or Parametric Monitoring Plan and Start-up, Shutdown, and Malfunction (SSM) Plan) under 40 CFR 60/63, such plans shall be deemed to satisfy the requirements for a CRP for those monitoring conditions. A CRP shall be submitted to IDEM upon request. The CRP shall be prepared within ninety (90) days after issuance of this permit by the Permittee, supplemented from time to time by the Permittee, maintained on site, and comprised of:

(1) Reasonable response steps that may be implemented in the event that a response step is needed pursuant to the requirements of Section D of this permit; and an expected timeframe for taking reasonable response steps.

(2) If, at any time, the Permittee takes reasonable response steps that are not set forth in the Permittee's current Compliance Response Plan or Operation, Maintenance and Monitoring (OMM) Plan (or Parametric Monitoring Plan and Start-up, Shutdown, and Malfunction (SSM) Plan) and the Permittee documents such response in accordance with subsection (e) below, the Permittee shall amend its Compliance Response Plan or Operation, Maintenance and Monitoring

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(OMM) Plan (or Parametric Monitoring Plan and Start-up, Shutdown, and Malfunction (SSM) Plan) to include such response steps taken.

The OMM Plan (or Parametric Monitoring and SMM Plan) shall be submitted within the time frames specified by the applicable 40 CFR 60/63 requirement.

(b) Reasonable response steps shall be taken when indicated by the provisions of a monitoring condition as follows:

(1) Reasonable response steps shall be taken as set forth in the Permittee's current Compliance Response Plan or Operation, Maintenance and Monitoring (OMM) Plan (or Parametric Monitoring Plan and Start-up, Shutdown, and Malfunction (SSM) Plan); or

(2) If none of the reasonable response steps listed in the Compliance Response Plan or Operation, Maintenance and Monitoring (OMM) Plan (or Parametric Monitoring Plan and Start-up, Shutdown, and Malfunction (SSM) Plan) is applicable or responsive to the excursion, the Permittee shall devise and implement additional response steps as expeditiously as practical. Taking such additional response steps shall not be considered a deviation from this permit so long as the Permittee documents such response steps in accordance with this condition.

(3) If the Permittee determines that additional response steps would necessitate that the emissions unit or control device be shut down, and it will be ten (10) days or more until the unit or device will be shut down, then the Permittee shall promptly notify the IDEM, OAQ of the expected date of the shut down. The notification shall also include the status of the applicable compliance monitoring parameter with respect to normal, and the results of the response actions taken up to the time of notification.

(4) Failure to take reasonable response steps shall be considered a deviation from the permit.

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(c) The Permittee is not required to take any further response steps for any of the following reasons:

(1) A false reading occurs due to the malfunction of the monitoring equipment and prompt action was taken to correct the monitoring equipment.

(2) The Permittee has determined that the monitoring parameters established in the permit conditions are technically inappropriate, has previously submitted a request for a minor permit modification to the permit, and such request has not been denied.

(3) An automatic measurement was taken when the process was not operating.

(4) The process has already returned or is returning to operating within "normal" parameters and no response steps are required.

(d) When implementing reasonable steps in response to a monitoring condition, if the Permittee determines that an exceedance of an emission limitation has occurred, the Permittee shall report such deviations pursuant to Section B-Deviations from Permit Requirements and Conditions.

(e) The Permittee shall record all instances when, in accordance with Section D, response steps are taken. In the event of an emergency, the provisions of 326 IAC 2-7-16 (Emergency Provisions) requiring prompt corrective action to mitigate emissions shall prevail.

C.15 Actions Related to Noncompliance Demonstrated by a Stack Test [326 IAC 2-7-5] [326 IAC 2-7-6]

(a) When the results of a stack test performed in conformance with Section C - Performance Testing, of this permit exceed the level specified in any condition of this permit, the Permittee shall take appropriate response actions. The Permittee shall submit a description of these response actions to IDEM, OAQ, within thirty (30) days of receipt of the test results. The Permittee shall take appropriate action to minimize excess emissions from the affected facility while the response actions are being implemented.

(b) A retest to demonstrate compliance shall be performed within one hundred twenty (120) days of receipt of the original test results. Should the Permittee demonstrate to IDEM, OAQ that retesting in one hundred and twenty (120) days is not practicable, IDEM, OAQ may extend the retesting deadline.

(c) IDEM, OAQ reserves the authority to take any actions allowed under law in response to noncompliant stack tests.

The response action documents submitted pursuant to this condition do require the certification by the "responsible official" as defined by 326 IAC 2-7-1(34).

Record Keeping and Reporting Requirements [326 IAC 2-7-5(3)] [326 IAC 2-7-19]

C.16 Emission Statement [326 IAC 2-7-5(3)(C)(iii)][326 IAC 2-7-5(7)][326 IAC 2-7-19(c)][326 IAC 2-6]

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(a) Pursuant to 326 IAC 2-6-3(a)(1), the Permittee shall submit by July 1 of each year an emission statement covering the previous calendar year. The emission statement shall contain, at a minimum, the information specified in 326 IAC 2-6-4(c) and shall meet the following requirements:

(1) Indicate estimated actual emissions of all pollutants listed in 326 IAC 2-6-4(a);

(2) Indicate estimated actual emissions of regulated pollutants as defined by 326 IAC 2-7-1(32) ("Regulated pollutant which is used only for purposes of Section 19 of this rule") from the source, for purposes of Part 70 fee assessment.

The statement must be submitted to:

Indiana Department of Environmental Management
Technical Support and Modeling Section, Office of Air Quality
100 North Senate Avenue
MC 61-50 IGCN 1003
Indianapolis, IN 46204-2251

The emission statement does require the certification by the "responsible official" as defined by 326 IAC 2-7-1(34).

(b) The emission statement required by this permit shall be considered timely if the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ, on or before the date it is due.

C.17 General Record Keeping Requirements [326 IAC 2-7-5(3)] [326 IAC 2-7-6] [326 IAC 2-2]

(a) Records of all required monitoring data, reports and support information required by this

permit shall be retained for a period of at least five (5) years from the date of monitoring sample, measurement, or report. These records shall be physically present or electronically accessible at the source location for a minimum of three (3) years. The records may be stored elsewhere for the remaining two (2) years as long as they are available upon request. If the Commissioner makes a request for records to the Permittee, the Permittee shall furnish the records to the Commissioner within a reasonable time.

(b) Unless otherwise specified in this permit, all record keeping requirements not already legally required shall be implemented within ninety (90) days of permit issuance.

(c) If there is a reasonable possibility that a "project" (as defined in 326 IAC 2-2-1 (qq)) at an existing emissions unit, other than projects at a source with Plant-wide Applicability Limitation (PAL)), which is not part of a "major modification" (as defined in 326 IAC 2-2-1 (ee)) may result in significant emissions increase and the Permittee elects to utilize the "projected actual emissions" (as defined in 326 IAC 2-2-1 (rr)), the Permittee shall comply with following:

(1) construction of the "project" (as defined in 326 IAC 2-2-1 (qq) at an existing emissions unit, document and maintain the following records:

(A) A description of the project.

(B) Identification of any emissions unit whose emissions of a regulated new source review pollutant could be affected by the project.

(C) A description of the applicability test used to determine that the project is not a major modification for any regulated NSR pollutant, including:

(i) Baseline actual emissions;

(ii) Projected actual emissions;

(iii) Amount of emissions excluded under section 326 IAC 2-2-1(rr)(2)(A)(iii); and

(iv) An explanation for why the amount was excluded, and any netting calculations, if applicable.

(2) Monitor the emissions of any regulated NSR pollutant that could increase as a result of the project and that is emitted by any existing emissions unit identified in (1)(B) above; and

(3) Calculate and maintain a record of the annual emissions, in tons per year on a calendar year basis, for a period of five (5) years following resumption of regular operations after the change, or for a period of ten (10) years following resumption of regular operations after the change if the project increases the design capacity of or the potential to emit that regulated NSR pollutant at the emissions unit.

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C.18 General Reporting Requirements [326 IAC 2-7-5(3)(C)] [326 IAC 2-1.1-11][326 IAC 2-2]

(a) The Permittee shall submit the attached Quarterly Deviation and Compliance Monitoring Report or its equivalent. Any deviation from permit requirements, the date(s) of each deviation, the cause of the deviation, and the response steps taken must be reported. This report shall be submitted within thirty (30) days of the end of the reporting period. The Quarterly Deviation and Compliance Monitoring Report shall include the certification by the "responsible official" as defined by 326 IAC 2-7-1(34).

(b) The report required in (a) of this condition and reports required by conditions in Section D

of this permit shall be submitted to:

Indiana Department of Environmental Management
Compliance Data Section, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, IN 46204-2251

(c) Unless otherwise specified in this permit, any notice, report, or other submission required by this permit shall be considered timely if the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ, on or before the date it is due.

(d) Unless otherwise specified in this permit, all reports required in Section D of this permit shall be submitted within thirty (30) days of the end of the reporting period. Unless otherwise specified in this permit, all reports do require the certification by the "responsible official" as defined by 326 IAC 2-7-1(34).

(e) The first report shall cover the period commencing on the date of issuance of this permit and ending on the last day of the reporting period. Reporting periods are based on calendar years, unless otherwise specified in this permit. For the purpose of this permit "calendar year" means the twelve (12) month period from January 1 to December 31 inclusive.

(f) If the Permittee is required to comply with the recordkeeping provisions of (c) in Section C.17 for any "project" (as defined in 326 IAC 2-2-1 (qq) and/or 326 IAC 2-3-1(ll)) at an existing emissions unit, and the project meets the following criteria, then the Permittee shall submit a report to IDEM, OAQ:

(1) The annual emissions, in tons per year, from the project identified in (c)(1) in Section C.17 exceed the baseline actual emissions, as documented and maintained under Section C.17(c)(1)(C)(i), by a significant amount, as defined in 326 IAC 2-2-1 (xx) and/or 326 IAC 2-3-1(qq), for that regulated NSR pollutant, and

(2) The emissions differ from the preconstruction projection as documented and maintained under Section C.17(c)(1)(C)(ii).

(g) The report for project at an existing emissions unit shall be submitted within sixty (60) days after the end of the year and contain the following:

(1) The name, address, and telephone number of the major stationary source.

(2) The annual emissions calculated in accordance with (c)(2) and (3) in Section C.17.

(3) The emissions calculated under the actual-to-projected actual test stated in 326 IAC 2-2-2(d)(3) and/or 326 IAC 2-3-2(c)(3).

(4) Any other information that the Permittee deems fit to include in this report,

Reports required in this part shall be submitted to:

Indiana Department of Environmental Management
Air Compliance Section, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, IN 46204-2251

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(h) The Permittee shall make the information required to be documented and maintained in accordance with (c) in Section C.17 available for review upon a request for inspection by IDEM, OAQ. The general public may request this information from the IDEM, OAQ under 326 IAC 17.1.

Stratospheric Ozone Protection

C.19 Compliance with 40 CFR 82 and 326 IAC 22-1

The Permittee shall comply with all the applicable provisions of 40 CFR Part 82, wherever applicable to activities at the source.

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SECTION D.1 UTILITIES OPERATION CONDITIONS

Facility Description [326 IAC 2-7-5(15)]

The information describing the processes contained in the following facility description boxes is descriptive information and does not constitute enforceable conditions.

This section will no longer be in effect when all of the coal chutes to Boilers No. 1, No. 2, and No. 3 are disconnected, starting September 13, 2007.

(a) The following emission units are subject to applicable requirements described in this D section:

Emission* Unit ID	Emission Unit Description	Stack/Vent	Nominal Capacity	UOM	Control Device
Building T6:					
BLR001	Coal/Natural Gas Boiler	S-T6-BLR001	92	MMBtu/hr	Multiclone001
BLR002	Coal/Natural Gas Boiler	S-T6-BLR002	92	MMBtu/hr	Multiclone002
BLR003	Coal/Natural Gas Boiler	S-T6-BLR003	92	MMBtu/hr	Multiclone003
BLR004	Natural Gas/Fuel Oil Boiler	S-T6-BLR004	142	MMBtu/hr	None
BLR005	Natural Gas/Fuel Oil Boiler	S-T6-BLR005	97	MMBtu/hr	None
CONASH	Ash Handling System	PV-T6-CONASH	1805	lbs/hr	Baghouse

* In this permit, boilers BLR001, BLR002, BLR003, BLR004, and BLR005 are referred to as Boilers 1, 2, 3, 4, and 5, respectively.

(b) The following emission units are not subject to applicable requirements described in this D section and are listed only for informational purposes:

Emission Unit ID	Emission Unit Description	Stack/Vent	Nominal Capacity	UOM	Control Device
Outside Building T6:					
OILTK001*	Fuel Oil Storage Tank	PV-T6-OILTK001	250,000	gallons	None
COAL	Coal Pile	N/A	N/A	N/A	N/A
CNV001-CNV005	Covered Coal Conveyor System	N/A	N/A	N/A	N/A

* Emission units marked with a single asterisk are insignificant activities as defined in 326 IAC 2-7-1(21). Specifically, the fuel oil storage tank is an insignificant activity pursuant to 326 IAC 2-7-1(21)(A)-(C).

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Emission Limitations and Standards [326 IAC 2-7-5(1)]

D.1.0 SECTION D.1 Requirements Supersession

The requirements of this SECTION D.1 shall be superseded by SECTION D.20 and therefore, shall no longer be in effect starting September 13, 2007.

D.1.1 Particulate Matter (PM) Limitations [326 IAC 6-2-3, 326 IAC 6-3, and PC (79) 1510 Issued March 22, 1982 (Revised by this permit)]

(a) Pursuant to 326 IAC 6-2-3(b) (Particulate Matter Emission Limitations for Sources of Indirect Heating), particulate emissions from each coal/natural gas-fired boiler (Boilers 1, 2, and 3) shall not exceed 0.56 pounds per million British thermal units (MMBtu) heat input.

(b) Pursuant to 326 IAC 6-2-3(c) (Particulate Matter Emission Limitations for Sources of Indirect Heating), particulate emissions from Boiler 4 shall not exceed 0.39 pounds per MMBtu heat input.

(c) Pursuant to 326 IAC 6-2-3(c) (Particulate Matter Emission Limitations for Sources of Indirect Heating), particulate emissions from Boiler 5 shall not exceed 0.31 pounds per MMBtu heat input.

(d) Pursuant to 326 IAC 6-3-2, particulate matter emissions from the ash handling system shall not exceed 3.83 pounds per hour based on a maximum throughput of 0.902 tons of ash per hour.

D.1.2 Sulfur Dioxide (SO_2) Limitations [326 IAC 7-1.1-2, and PC (79) 1510 Issued March 22, 1982 (Revised by this permit)]

(a) Pursuant to 326 IAC 7-1.1-2 (Sulfur Dioxide Emission Limitations), the SO_2 emissions from each of the coal/natural gas-fired boilers (Boilers 1, 2 and 3) shall not exceed 6.0 pounds per MMBtu heat input.

(b) Pursuant to 326 IAC 7-1.1-2 (Sulfur Dioxide Emission Limitations), the SO_2 emissions from Boiler 4 shall be limited to 0.5 pounds per MMBtu heat input, when burning No. 2 fuel oil. Pursuant to 326 IAC 7-2-1, compliance with this standard is based on a calendar month average. This emission limit correlates to a maximum fuel oil sulfur content of 0.49 percent by weight.

(c) Pursuant to 326 IAC 7-1.1-2 (Sulfur Dioxide Emission Limitations), the SO_2 emissions from Boiler 5 shall not exceed 0.5 pounds per MMBtu heat input, when burning No. 2 fuel oil. This emission limit correlates to a maximum fuel oil sulfur content of 0.49 percent by weight.

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D.1.3 Reserved

D.1.4 Temporary Alternative Opacity Limitations [326 IAC 5-1-3]

Pursuant to 326 IAC 5-1-3 (Temporary Alternative Opacity Limitations), the following conditions apply as an alternative to the opacity limitations in Section C – Opacity:

(a) When building a new fire in a boiler, or shutting down a boiler, opacity may exceed the applicable limit established in 326 IAC 5-1-2 and stated in Section C - Opacity. However, opacity levels shall not exceed sixty percent (60%) for any six (6) minute averaging period. Opacity in excess of the applicable limit established in 326 IAC 5-1-2 shall not continue for more than two (2) six (6)-minute averaging periods in any twenty-four (24) hour period.

(b) When removing ashes from the fuel bed or furnace in a boiler or blowing tubes, opacity may exceed the applicable limit established in 326 IAC 5-1-2 and stated in Section C - Opacity. However, opacity levels shall not exceed sixty percent (60%) for any six (6) minute averaging period and opacity in excess of the applicable limit shall not continue for more than one (1) six (6) minute averaging periods in any sixty (60) minute period. The averaging periods shall not be permitted for more than three (3) six (6) minute averaging periods in a twelve (12) hour period.

D.1.5 Preventive Maintenance Plans/Start-up Shutdown, and Malfunction Plans [326 IAC 2-7-5(13)] [40 CFR Part 63, Subpart DDDDD]

(a) Until September 12, 2007 or until startup of new boilers, whichever is first, a Preventive Maintenance Plan, in accordance with Section B - Preventive Maintenance Plan, of this permit, is required for the coal/natural gas-fired boilers and associated multiclone control devices.

(b) After September 12, 2007 or upon startup of new boilers, whichever is first, a Start-Up Shutdown, and Malfunction Plan is required for each boiler as required by 40 CFR 63 Part DDDDD, and in accordance with Section B – Preventative Maintenance Plan, of this permit.

Additional Emission Limitations and Standards are included in Conditions D.1.17 and D.1.18.

Testing and Monitoring Requirements [326 IAC 2-7-6(1), (6)] [326 IAC 2-7-5(1)]

D.1.6 Testing Requirements [326 IAC 2-7-6(1), (6)] [40 CFR Part 63, Subpart DDDDD]

(a) The Permittee shall perform particulate matter performance tests for Boilers 1, 2 and 3 utilizing Methods 5 or 17 (40 CFR 60, Appendix A) for PM or other methods as approved by the Commissioner. These tests shall be repeated every third calendar year from the calendar year of the most recently completed compliance stack test. The requirements for conducting performance tests are described in Section C – Performance Testing.

(b) No emissions testing is required for the boilers for compliance with particulate matter for boilers 4, and 5, limit established in Conditions D.1.1 at this time. However, IDEM may require performance testing when necessary to determine compliance. The requirements for conducting performance tests are described in Section C – Performance Testing.

(c) All performance testing and/or fuel analyses shall be performed as required by 40 CFR 63 Part DDDDD.

D.1.7 Coal Sampling and Analysis for SO_2 [326 IAC 3-7 and 326 IAC 7-2]

The Permittee shall collect coal sampling and analysis data on a calendar month average in accordance with one of the following methods specified in 326 IAC 3 for each of the coal/natural gas-fired boilers (Boilers 1, 2 and 3):

(a) Coal sampling and analysis shall be performed using one of the following procedures:

(1) Sampling and analyzing the coal according to the Permittee's Coal Sampling and Assay Plan, submitted pursuant to 326 IAC 3-7-5(a). The following minimum sampling and analysis requirements shall be met:

(A) The coal sample acquisition point shall be at a location where representative samples of the total coal flow to be combusted by the facility or facilities may be obtained. A single as-bunkered or as-burned sampling station may be used to represent the coal to be combusted by multiple facilities using the same stockpile feed system;

(B) Coal shall be sampled at least two (2) times per day and at least one (1) time per twelve (12) hour period unless no coal is bunkered during the preceding twelve (12) hour period. This permit condition satisfies the requirements of 326 IAC 3-7-2(b)(3)(B);

(C) Minimum sample size shall be five hundred (500) grams;

(D) Samples shall be composited and analyzed at the end of each calendar month;

(E) Preparation of the coal sample, heat content analysis, and sulfur content analysis shall be determined pursuant to 326 IAC 3-7-2(c), (d), (e); or

(2) Sample and analyze the coal pursuant to 326 IAC 3-7-2(b).

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(b) Upon written notification to IDEM by a facility owner or operator, continuous emission monitoring data collected and reported pursuant to 326 IAC 3-5-1 may be used as the means for determining compliance with the emission limitations in 326 IAC 7-1.1-2. Upon such notification, the other requirements of 326 IAC 7-2 shall not apply. [326 IAC 7-2-1(g)]

D.1.8 Fuel Oil Sampling and Analysis for SO_2 [326 IAC 7-2]

The Permittee shall utilize one of the following methods for Boilers 4 and 5 when burning fuel oil:

(a) Provide vendor analysis of quantity, heat content and sulfur content of fuel delivered, if accompanied by a certification;

(b) Analyze the oil sample to determine the sulfur content of the oil via the procedures in 326 IAC 3-7-4.

(1) Oil samples may be collected from the fuel tank immediately after the fuel tank is filled and before any oil is combusted; and

(2) If a partially empty fuel tank is refilled, a new sample and analysis would be required upon filling; or

(c) Conduct a stack test for sulfur dioxide emissions from the boiler, using 40 CFR 60, Appendix A, Method 6 in accordance with the procedures in 326 IAC 3-6, which is conducted with such frequency as to generate the amount of information required by (a) or (b) above. [326 IAC 7-2-1(d)]

D.1.9 Reserved

D.1.10 Alternative Operating Scenarios

(a) The Permittee may elect to perform the tests in D.1.6(a) while burning a mixture of natural gas and coal (co-fire). The Permittee shall inform IDEM in writing whenever the Co-Fire operating scenario is used, in which case the following monitoring requirements and limits apply.

(1) The Permittee shall install and operate a gas flow meter and a steam flow rate flowmeter on each boiler where the co-fire option is used. A Preventative Maintenance Plan, in accordance with Section B – Preventative Maintenance Plan, is required for the monitors.

(2) The 24-hour daily average gas ratio (R) shall be greater than or equal to the value determined in the most recent performance test. The gas ratio shall be calculated by:

$$R = \text{Average}\ (N_1/S_1 + N_2/S_2 + \ldots + N_i/S_i)$$

Where N_i = natural gas flow rate, in acfm, for each 15 minute period
S_i = steam flow rate from boiler, in lb/hr, for each 15 minute period

(3) If the 24-hour daily gas ratio falls below the gas ratio established pursuant to the performance test, or if the gas-burners fail to operate in a normal manner, the permittee shall take reasonable response steps in accordance with Section C - Response to Excursions or Exceedances. Failure to take response steps in accordance with Section C - Response to Excursions or Exceedances, shall be considered a deviation from this permit.

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(b) If the Permittee has conducted a performance test under co-fired conditions to establish a minimum gas ratio, but subsequently wants to operate a boiler without natural gas co-fired or at a gas ratio that is lower than the ratio established at the performance test, then the Permittee must demonstrate that particulate matter emissions are less than the emission limits in D.1.1(a) pursuant to a performance test as described in D.1.6(a) under the desired operating conditions. The Permittee may not begin to operate under the new conditions until the performance test results are submitted to IDEM, OAQ.

D.1.11 Visible Emission Notations

(a) Visible emission notations of the stack exhausts of Boilers 1, 2 and 3 shall be performed once per day during normal daylight operations. A trained employee shall record whether emissions are normal or abnormal.

(b) For processes operated continuously, “normal” means those conditions prevailing, or expected to prevail, eighty percent (80%) of the time the process is in operation, not counting startup or shutdown time.

(c) In the case of batch or discontinuous operations, readings shall be taken during that part of the operation that would normally be expected to cause the greatest emissions.

(d) A trained employee is an employee who has worked at the plant at least one (1) month and has been trained in the appearance and characteristics of normal visible emissions for that specific process.

(e) If abnormal emissions are observed, the Permittee shall take reasonable response steps in accordance with Section C - Response to Excursions or Exceedances. Failure to take response steps in accordance with Section C - Response to Excursions or Exceedances shall be considered a deviation from this permit.

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Record Keeping and Reporting Requirements [326 IAC 2-7-5(3)] [326 IAC 2-7-19]

D.1.12 Coal Characteristics and Consumption Records

The Permittee shall record the information described in items (a) through (d) below on a calendar month basis for Boilers 1, 2, and 3.

(a) The amount (expressed in tons) of coal burned;

(b) The average sulfur content (expressed in percentage) of coal burned;

(c) The average heat content (expressed in Btu per pound) of the coal burned; and

(d) The average sulfur dioxide emission rate (expressed in pounds per MMBtu).

D.1.13 Fuel Oil Characteristics and Consumption Records

The Permittee shall record the information described in item (a) through (d) below on a calendar month basis for Boiler 4, and Boiler 5:

(a) The amount (expressed in thousands of gallons (Mgal)) of No. 2 fuel oil burned in Boilers 4 and 5;

(b) The average sulfur content (expressed in percentage by weight) of the No. 2 fuel oil burned in Boilers 4 and 5;

(c) The average higher heating value (expressed in Btu per gallon) of the No. 2 fuel oil burned in Boilers 4 and 5; and

(d) The average sulfur dioxide emission rate (expressed in pounds per MMBtu) of the No. 2 fuel oil for Boilers 4 and 5.

D.1.14 Reserved

D.1.15 Standard Operating Procedures

Pursuant to 326 IAC 3-7-5(a), the Permittee shall maintain and implement a standard operating procedure (SOP) for coal sampling, handling, analysis, quality control, quality assurance, and data reporting of the information collected pursuant to 326 IAC 3-7-2. In addition, any revision to the SOP shall be submitted to IDEM, OAQ.

D.1.16 Visible Emissions Notations

The Permittee shall record the visible emissions notations of the coal/natural gas-fired boilers stack exhaust in accordance with Condition D.1.11.

D.1.17 Record Keeping Requirements

(a) Records and data required by D.1.10 shall be maintained for boilers operating under the co-fire scenario. This condition shall be in effect until September 12, 2007, when coal will no longer be used for fuel.

(b) After September 12, 2007 or upon startup on new boilers, whichever is first, the applicable record keeping requirements of 40 CFR 63 Part DDDDD shall apply.

D.1.18 Reporting Requirements

(a) The Permittee shall submit quarterly summary reports of the monthly coal characteristic and consumption records required by Condition D.1.12 for Boilers 1, 2 and 3. This condition shall be in effect until September 12, 2007, when coal will no longer be used for fuel.

(b) The Permittee shall submit quarterly summary reports of the monthly fuel oil characteristic and consumption records required by Condition D.1.13 for Boilers 4 and 5.

(c) Reserved

(d) All reports shall be submitted to the address listed in Section C – General Reporting Requirements, of this permit, using the reporting form located at the end of this permit, or its equivalent, within thirty (30) days after the end of the quarter being reported. The report does require the certification by the "responsible official" as defined by 326 IAC 2-7-1(34).

Additional Record Keeping and Reporting Requirements are included in Conditions D.1.22 and D.1.23.

Modifications and Construction Requirements [326 IAC 2-7-10.5, 326 IAC 2-7-12 and 326 IAC 2-2]

D.1.19 Modifications and Construction: Advance Approval of Permit Conditions Requirements

The emission units described in this D section are not subject to the advance approval permit conditions.

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Emission Limitations and Standards [326 IAC 2-7-5(1)]

D.1.20 National Emission Standards for Hazardous Air Pollutants for Industrial, Commercial, and Institutional Boilers and Process Heaters [40 CFR Part 63, Subpart DDDDD]

After September 12, 2007 or upon startup of new boilers, whichever is first, the Permittee shall comply with the emission limitations and standards of 40 CFR 63, Subpart DDDDD.

D.1.21 General Provisions Relating to NESHAP [326 IAC 20-1][40 CFR Part 63, Subpart A] [40 CFR Part 63, Subpart DDDDD]

(a) Pursuant to 40 CFR 63.7565, the provisions of 40 CFR 63 Subpart A - General Provisions, which are incorporated as 326 IAC 20-1-1, apply to the affected source for the large solid fuel subcategory (Boilers 1, 2, and 3) and the affected source large gaseous fuel subcategory (Boilers 4 and 5), except when otherwise specified in 40 CFR 63 Subpart DDDDD. The Permittee must comply with 40 CFR 63 Subpart A as stated in 40 CFR 63.7565.

(b) Since the applicable requirements associated with the compliance options for the affected sources are not included and specifically identified in this permit, the permit shield authorized by the B section of this permit in the condition titled Permit Shield, and set out in 326 IAC 2-7-15 does not apply to paragraph (a) of this condition, except as otherwise provided in this condition.

Record Keeping and Reporting Requirements [326 IAC 2-7-5(3)] [326 IAC 2-7-19]

D.1.22 National Emission Standards for Hazardous Air Pollutants for Industrial, Commercial, and Institutional Boilers and Process Heaters - Notification Requirements [40 CFR 63, Subpart DDDDD]

(a) After September 12, 2007 or upon startup of new boilers, whichever is first, the applicable notification and reporting requirements of 40 CFR 63 Part DDDDD shall apply.

(b) All notifications and reports shall be submitted to the address listed in Section C – General Reporting Requirements, of this permit. The notifications do require the certification by the “responsible official” as defined by 326 IAC 2-7-1(34).

D.1.23 Requirement to Submit a Significant Permit Modification Application [326 IAC 2-7-12] [326 IAC 2-7-5] [40 CFR Part 63, Subpart DDDDD]

The Permittee shall submit an application for a significant permit modification to IDEM, OAQ to include information regarding which compliance option or options will be chosen in the Part 70 permit for the affected source for the large solid fuel subcategory (Boilers 1, 2, and 3).

(a) The significant permit modification application shall be consistent with 326 IAC 2-7-12, including information sufficient for IDEM, OAQ to incorporate into the Part 70 permit the applicable requirements of 40 CFR 63, Subpart DDDDD, a description of the affected source and activities subject to the standard, and a description of how the Permittee will meet the applicable requirements of the standard.

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(b) The significant permit modification application shall be submitted no later than nine months prior to September 12, 2007.

(c) The significant permit modification application shall be submitted to:

Indiana Department of Environmental Management
Permits Branch, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, IN 46204-2251

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SECTION D.2 UTILITIES SUPPORT OPERATION CONDITIONS

Facility Description [326 IAC 2-7-5(15)]

The information describing the processes contained in the following facility description boxes is descriptive information and does not constitute enforceable conditions:

(a) The following emissions units are is subject to applicable requirements described in this D section:

Emission Unit ID	Emission Unit Description	Stack/Vent	Nominal Capacity	UOM	Control Device
Building T6:					
T121	Diesel Generator	N/A	1250	KW	None

(b) The following emission units are not subject to applicable requirements described in this D section and are listed only for informational purposes:

Emission Unit ID	Emission Unit Description	Stack/Vent	Nominal Capacity	UOM	Control Device
Building T5:					
T5*	Diesel Generator	N/A	380	HP	None
Portable Units:					
T62*	Diesel Generator	N/A	1100	KW	None
T135*	Diesel Generator	N/A	390	HP	None
T78*	Diesel Compressor	N/A	58	KW	None
T89-1*	Diesel Compressor	N/A	58	KW	None
Building T97/T98:					
T97/T98*	Glycol System	N/A	45,000	gallon	None
Building T9/T23:					
T9/T23*	Lime Storage Silo	N/A	79.5	lb/hr	None
Building T70:					
Gen-7001*	Diesel Generator	N/A	300	KW	None

* Emission units marked with a single asterisk are insignificant activities as defined in 326 IAC 2-7-1(21).

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Emission Limitations and Standards [326 IAC 2-7-5(1)]

D.2.1 Nitrogen Oxide (NOx) Emission Limitations [326 IAC 2-2 and CP 157-3319 Issued February 21, 1995]

Generator T121 shall not exceed 900 hours of operation per 12 consecutive month period rolled on a monthly basis. This operational limitation limits NOx emissions to less than 40 tons per year; therefore, the Prevention of Significant Deterioration (PSD) rules pursuant to 326 IAC 2-2 does not apply.

D.2.2 Preventive Maintenance Plan [326 IAC 2-7-5(13)]

A Preventive Maintenance Plan, in accordance with Section B - Preventive Maintenance Plan, of this permit, is not required for the facility described in this Section.

Testing and Monitoring Requirements

D.2.3 Testing Requirements [326 IAC 2-7-6(1), (6)] [326 IAC 2-7-6(1)] [326 IAC 2-7-5(1)]

No emissions testing is required for the emission units described in this Section, at this time, but IDEM may require compliance testing at any specific time when necessary to determine if the facility is in compliance. The requirements for conducting performance tests that may be required by IDEM in the future are described in Section C – Performance Testing.

Record Keeping and Reporting Requirements [326 IAC 2-7-5(3)] [326 IAC 2-7-19]

D.2.4 Generator Hours of Operation

The Permittee shall record the actual hours of operation for Generator T121. The records shall report the actual hours of operation per 12-month period, rolled on a monthly basis using the reporting form located at the end of this permit, or equivalent.

D.2.5 Reporting Requirements

A quarterly report of the information specified in Condition D.2.4 shall be submitted to the address listed in Section C - General Reporting Requirements, within thirty (30) days after the end of the quarter being reported. This report submitted by the Permittee requires the certification by the "responsible official" as defined by 326 IAC 2-7-1(34).

Modifications and Construction Requirements [326 IAC 2-7-10.5, 326 IAC 2-7-12 and 326 IAC 2-2]

D.2.6 Modifications and Construction: Advance Approval of Permit Conditions Requirements

The emission units described in this D section are not subject to the advance approval permit conditions.

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SECTION D.3 FERMENTATION OPERATION CONDITIONS

Facility Description [326 IAC 2-7-5(15)]

The information describing the processes contained in the following facility description boxes is descriptive information and does not constitute enforceable conditions:

(a) The following emissions units are subject to applicable requirements described in this D section:

Emission Unit ID	Emission Unit Description	Stack/Vent	Nominal Capacity	UOM	Control Device
Building T1 – Raw Material Prep Area:					
MIX001*	Dry Raw Material Mixer	PV-T1-T52348	N/A	N/A	Dust Collector T52348**
MIX002*	Dry Raw Material Mixer	PV-T1-T52348	N/A	N/A	
MCNV001	Conveyor of Raw Material Mixers	PV-T1-T52348	N/A	N/A	
Building T2 – Fermentation Production Area:					
TK001*	Bump Tank	S-T2-FERM	5000	liters	None
TK002*	Bump Tank	S-T2-FERM	5000	liters	None
TK003*	Bump Tank	S-T2-FERM	5000	liters	None
TK004*	Bump Tank	S-T2-FERM	5000	liters	None
TK011*	Bump Tank	S-T2-FERM	5000	liters	None
TK012*	Bump Tank	S-T2-FERM	5000	liters	None
TK013*	Bump Tank	S-T2-FERM	5000	liters	None
TK014*	Bump Tank	S-T2-FERM	5000	liters	None
TK005*	Fermentor Tank	S-T2-FERM	60000	liters	Cyclone T67457**
TK006*	Fermentor Tank	S-T2-FERM	60000	liters	
TK007*	Fermentor Tank	S-T2-FERM	60000	liters	
TK008*	Fermentor Tank	S-T2-FERM	60000	liters	Cyclone T67458**
TK009*	Fermentor Tank	S-T2-FERM	60000	liters	
TK010*	Fermentor Tank	S-T2-FERM	60000	liters	
TK015*	Fermentor Tank	S-T2-FERM	60000	liters	Cyclone T67462**
TK016*	Fermentor Tank	S-T2-FERM	60000	liters	Cyclone T67463**
TK017*	Fermentor Tank	S-T2-FERM	60000	liters	Cyclone T67464**
TK018*	Fermentor Tank	S-T2-FERM	60000	liters	Cyclone T65689**
TK019*	Fermentor Tank	S-T2-FERM	60000	liters	Cyclone T52221**
TK020*	Fermentor Tank	S-T2-FERM	60000	liters	Cyclone T52228**

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Emission Unit ID	Emission Unit Description	Stack/Vent	Nominal Capacity	UOM	Control Device
Building T2A – Fermentation Production Area:					
TK021*	Bump Tank	S-T2-FERM	10000	liters	None
TK022*	Bump Tank	S-T2-FERM	10000	liters	None
TK023*	Bump Tank	S-T2-FERM	10000	liters	None
TK024*	Bump Tank	S-T2-FERM	10000	liters	None
TK025*	Fermentor Tank	S-T2-FERM	120000	liters	Cyclone T67459**
TK026*	Fermentor Tank	S-T2-FERM	120000	liters	
TK027*	Fermentor Tank	S-T2-FERM	120000	liters	
TK028*	Fermentor Tank	S-T2-FERM	120000	liters	Cyclone T67696**
TK029*	Fermentor Tank	S-T2-FERM	120000	liters	Cyclone T67697**
TK030*	Fermentor Tank	S-T2-FERM	120000	liters	Cyclone T67698**
Building T2C – Fermentation Production Area:					
TK043*	Bump Tank	S-T2-FERM	37625	liters	Cyclone T65363**
TK044*	Bump Tank	S-T2-FERM	37625	liters	Cyclone T65364**
TK048*	Fermentor Tank	S-T2-FERM	254000	liters	Cyclone T65367**
TK049*	Fermentor Tank	S-T2-FERM	254000	liters	Cyclone T65359**
TK050*	Fermentor Tank	S-T2-FERM	254000	liters	Cyclone T65360**

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* Emissions units marked with a single asterisk are insignificant activities as defined in 326 IAC 2-7-1(21)(A)-(C).
** All control devices are voluntary units and are not required to demonstrate compliance with any applicable regulations.

(b) The following emissions units are insignificant activities pursuant to 326 IAC 2-7-1(21)(A)-(C) and are not subject to applicable requirements described in this D section:

Emission Unit ID	Emission Unit Description	Stack/Vent	Nominal Capacity	UOM	Control Device
Building T46 – Material Storage Area:					
BIN001	Dry Raw Material Storage Bin	PV-T46-T67454	23000	liters	Baghouse T67454**
BIN002	Dry Raw Material Storage Bin	PV-T46-T67454	23000	liters	
BIN003	Dry Raw Material Storage Bin	PV-T46-T67454	23000	liters	
BIN004	Dry Raw Material Storage Bin	PV-T46-T67454	23000	liters	
BIN005	Dry Raw Material Storage Bin	PV-T46-T67455	23000	liters	Baghouse T67455**
BIN006	Dry Raw Material Storage Bin	PV-T46-T67455	23000	liters	
BIN007	Dry Raw Material Storage Bin	PV-T46-T67455	23000	liters	
BIN008	Dry Raw Material Storage Bin	PV-T46-T67455	23000	liters	

Emission Unit ID	Emission Unit Description	Stack/Vent	Nominal Capacity	UOM	Control Device
BIN009	Dry Raw Material Storage Bin	PV-T46-T67659	23000	liters	Baghouse T67659**
BIN010	Dry Raw Material Storage Bin	PV-T46-T67659	23000	liters	
BIN011	Dry Raw Material Storage Bin	PV-T46-T67456	23000	liters	Baghouse T67456**
BIN012	Dry Raw Material Storage Bin	PV-T46-T67456	23000	liters	
Building T1 – Raw Material Prep Area:					
BLO001	Railcar Pneumatic Conveyor	N/A	N/A	liters	None
DISP001	Automated Dispensing Station	PV-T1-T44984	N/A	liters	Dust Collector T44984**
DISSC001	Dispensing Scale	PV-T1-T44984	N/A	liters	
TK121	Make Up Tank	PV-T1-314512	10150	liters	Rotoclone 314512**
TK122	Make Up Tank	PV-T1-314512	10150	liters	
TK123	Make Up Tank	PV-T1-314512	2100	liters	
TK123A	Make Up Area Tank	N/A	380	liters	None
TK124	Make Up Tank	PV-T1-314512	2100	liters	Rotoclone 314512**
TSLU	Slurry Tank	N/A	3600	liters	None
TK125	Make Up Tank	PV-T1-T67489	24600	liters	Rotoclone T67489**
TK126	Make Up Tank	PV-T1-T67492	24600	liters	Rotoclone T67492**
SC001	Liquid Weigh Scale Tank	N/A	N/A	liters	None
Building T1 – Liquid Storage Area:					
TK231	Liquid Storage Tank	N/A	20000	liters	None
TK232	Whole Broth Storage Tank	N/A	200000	liters	None
TK233	Whole Broth Storage Tank	N/A	200000	liters	None
TK234	Whole Broth Storage Tank	N/A	200000	liters	None
TK235	Whole Broth Storage Tank	N/A	200000	liters	None
TK236	Waste Holding Tank	N/A	200000	liters	None
TK237	Liquid Storage Tank	N/A	200000	liters	None
TK241	Liquid Storage Tank	N/A	100000	liters	None
TK242	Liquid Storage Tank	N/A	100000	liters	None
TK243	Liquid Storage Tank	N/A	100000	liters	None
TK244	Liquid Storage Tank	N/A	100000	liters	None
TK245	Liquid Storage Tank	N/A	100000	liters	None
TK246	Liquid Storage Tank	N/A	100000	liters	None
TK247	Liquid Storage Tank	N/A	100000	liters	None
TK248	Liquid Storage Tank	N/A	30400	liters	None
TK249	Liquid Storage Tank	N/A	45300	liters	None
Building T1 – Filter Room:					
TK813	Lime Tank	PV-T1-316488	8600	liters	Rotoclone

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Emission Unit ID	Emission Unit Description	Stack/Vent	Nominal Capacity	UOM	Control Device
TK814	Filter Room Tank (Tank 8.5)	PV-T1-316488	9600	liters	316488**
TK143	Slurry Tank	N/A	3800	liters	None
TK144	Slurry Tank	N/A	3800	liters	None
Building T63 – Product Storage Area:					
TK255	Whole Broth Tank	N/A	94700	liters	None

** All control devices are voluntary units and are not required to demonstrate compliance with any applicable regulations.

Emission Limitations and Standards [326 IAC 2-7-5(1)]

D.3.1 Non-Applicability Determination of Pharmaceutical MACT Standards [40 CFR 63, Subpart GGG]

The emission units associated with the fermentation operations are not subject to the requirements of 40 CFR 63, Subpart GGG (Pharmaceutical MACT Standards) because these emission units do not process, use, or produce hazardous air pollutant (HAP) emissions in excess of 50 ppmv pursuant to 40 CFR 63.1251 (Process Vent Definition).

D.3.2 Non-Applicability Determination of State VOC Emission Standards [326 IAC 8-5-3, 326 IAC 8-1-6]

(a) The emission units associated with the fermentation operations do not manufacture pharmaceutical products by chemical synthesis. Therefore, the emission units associated with the fermentation operations are not subject to the requirements of 326 IAC 8-5-3 (VOC Emission Limitations for Synthesized Pharmaceutical Manufacturing Operations).

(b) The emission units associated with the fermentation operations are not subject to the requirements of 326 IAC 8-1-6 (Best Available Control Technologies for VOC Emissions) because the VOC emissions associated with each emission unit or emission project are less than 25 tons per year.

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D.3.3 Particulate Matter (PM) Emission Limitations [326 IAC 6-3-2]

Pursuant to 326 IAC 6-3-2, Registration 157-3220 Issued September 3, 1993, Registration 157-4466 Issued May 8, 1995, and Registration 157-7144 Issued December 4, 1996, the emission units presented in the table below shall not exceed the following particulate matter emission rates based on the following maximum throughput rates:

Emission Unit Description	Emission Unit ID	Maximum Process Weight Rate (ton/hr)	Allowable PM Emission Rate (lb/hr)
Building T1 – Raw Material Prep Area:			
Dry Raw Material Mixers + Conveyor for Mixers	MIX001, MIX002, MCNV001	0.881	3.77, combined
Building T2 – Fermentation Production Area:			
Bump Tanks	TK001 – TK004	18.3	28.7, combined
Fermentor Tanks	TK005 – TK010		
Bump Tanks	TK011 – TK014		
Fermentor Tanks	TK015 – TK020		
Building T2A – Fermentation Production Area:			

Emission Unit Description	Emission Unit ID	Maximum Process Weight Rate (ton/hr)	Allowable PM Emission Rate (lb/hr)
Bump Tanks	TK021 – TK024	18.3	28.7, combined
Fermentor Tanks	TK025 – TK027, TK029 – TK030		
Fermentor Tank	TK028		
Building 2C – Fermentation Production Area:			
Bump Tanks	TK043 – TK044	31.6	5.5, combined
Fermentor Tanks	TK048 – TK050		

D.3.4 Preventive Maintenance Plan [326 IAC 2-7-5(13)]

A Preventive Maintenance Plan, in accordance with Section B - Preventive Maintenance Plan, of this permit, is not required for any of the emission units or control devices described in this Section.

Testing and Monitoring Requirements [326 IAC 2-7-6(1) (6)] [326 IAC 2-7-5(1)]

D.3.5 Testing Requirements [326 IAC 2-7-6(1), (6)]

No emissions testing is required for the emission units described in this Section at this time, but IDEM may require compliance testing at any specific time when necessary to determine if the facility is in compliance. The requirements for conducting performance tests that may be required by IDEM in the future are described in Section C – Performance Testing.

Modifications and Construction Requirements [326 IAC 2-7-10.5, 326 IAC 2-7-12 and 326 IAC 2-2]

D.3.6 Modifications and Construction: Advance Approval of Permit Conditions Requirements

The emission units described in this D section are not subject to the advance approval permit conditions.

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SECTION D.4 FERMENTED PRODUCTS - PURIFICATION OPERATION CONDITIONS

Facility Description [326 IAC 2-7-5(15)]

The information describing the processes contained in the following facility description boxes is descriptive information and does not constitute enforceable conditions:

(a) The following emissions units are subject to applicable requirements described in this D section:

Emission Unit ID	Emission Unit Description	Stack/Vent	Nominal Capacity	UOM	Control Device
Building T3 – Purification Production Area:					
T3-RVD040	Rotary Vacuum Dryer	Vent	500	gallons	Dust Collector**
Building T147 – Storage Tank Module:					
T147-TK001	Storage Tank	Vent	19000	gallons	Vent Condenser**
T147-TK002	Storage Tank	Vent	19000	gallons	Vent Condenser**
T147-TK003	Storage Tank	Vent	19000	gallons	Vent Condenser**
T147-TK004	Storage Tank	Vent	19000	gallons	Vent Condenser**
T147-TK005	Storage Tank	Vent	19000	gallons	Vent Condenser**
T147-TK006	Storage Tank	Vent	19000	gallons	Vent Condenser**
T147-TK007	Storage Tank	Vent	19000	gallons	Vent Condenser**
T147-TK008	Storage Tank	Vent	19000	gallons	Vent Condenser**
T147-TK009	Storage Tank	Vent	19000	gallons	Vent Condenser**
T147-TK010	Storage Tank	Vent	19000	gallons	Vent Condenser**
T147-TK011	Storage Tank	Vent	19000	gallons	Vent Condenser**
T147-TK012	Storage Tank	Vent	19000	gallons	Vent Condenser**

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** All control devices are voluntary units and are not required to demonstrate compliance with any applicable regulations.

(b) The following emission units are not subject to applicable requirements described in this D section:

Emission Unit ID	Emission Unit Description	Stack/Vent	Nominal Capacity	UOM	Control Device
Building T3 – Purification Production Area:					
T3-TK47718*	Azo Receiver Tank	Vent	1000	gallons	None
T3-TK56*	Vent Condensate Tank	Vent	30	gallons	None
T3-CENT001*	Stacked Plate Centrifuge	Vent	20	gallons	None
T3-CENT002*	Stacked Plate Centrifuge	Vent	20	gallons	None
T3-CENT003*	Stacked Plate Centrifuge	Vent	20	gallons	None
T3-CENT004*	Stacked Plate Centrifuge	Vent	20	gallons	None
T3-COL001*	East Carbon Column	Vent	200	gallons	None
T3-TK261*	Process Tank	Vent	500	gallons	None

Emission Unit ID	Emission Unit Description	Stack/Vent	Nominal Capacity	UOM	Control Device
T3-TK327-1T*	Process Tank	Vent	500	gallons	None
T3-TK330*	Process Tank	Vent	4000	gallons	None
T3-TK332-3T*	Process Tank	Vent	3000	gallons	None
T3-TK337-1T*	Process Tank - Acid tank	Vent	500	gallons	None
T3-TK338-1T*	Process Tank	Vent	500	gallons	None
T3-TK338-2T*	Process Tank	Vent	500	gallons	None
T3-TK341-1T*	Process Tank	Vent	500	gallons	None
T3-TK346-1T*	Amyl Acetate Tank	Vent	500	gallons	None
T3-TK353-1T*	Receive Amyl Acetate from EVAP305	Vent	1000	gallons	None
T3-TK355-1T*	Process Tank	Vent	1000	gallons	None
T3-TK357-1T*	Process Tank	Vent	1000	gallons	None
T3-TK376-1T*	Process Tank	Vent	2000	gallons	None
T3-TK376-2T*	Process Tank	Vent	2000	gallons	None
T3-TK376-3T*	Process Tank	Vent	2000	gallons	None
T3-TK378-1T*	Process Tank	Vent	500	gallons	None
T3-TK394*	Chemical Waste Tank	Vent	2000	gallons	None
T3-TK397-1T*	Spent Aqueous Tank	Vent	2000	gallons	None
T3-TK399*	Acid Wash Tank	Vent	500	gallons	None
T3-EVAP300*	Swenson Evaporator	Vent	400	gallons	None
T3-EVAP305	Evaporator	Vent	800	gallons	None
T3-COL002*	West Carbon Column	Vent	200	gallons	None
Building T40 – Purification Production Area:					
T40-TK050*	Holding Tank	Vent	750	gallons	None
T40-TK051*	Tank	Vent	2000	gallons	None
T40-TK052*	Tank	Vent	2000	gallons	None
T40-TK053*	Holding Tank	Vent	2000	gallons	None
T40-TK055	Tank	Vent	500	gallons	None
T40-TK060*	Still	Vent	2000	gallons	None
Building T4 – Solvent Recovery:					
T4-COL001	Distilling Column	Vent	269	cf	None
T4-TK001*	Process Tank	Vent	1985	gallons	None
T4*	Tylosin System	Vent	N/A	N/A	None
T4-TK101*	Process Tank	Condenser	25000	gallons	Vent Condenser**
Building T39 – Product Storage:					
T39-TK021*	Storage Tank	Vent	2000	gallons	None
T39-TK022*	Storage Tank	Vent	2000	gallons	None
T39-TK023*	Storage Tank	Vent	2000	gallons	None

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Emission Unit ID	Emission Unit Description	Stack/Vent	Nominal Capacity	UOM	Control Device
T39-TK030*	Storage Tank	Vent	5000	gallons	None
T39-TK031*	Storage Tank	Vent	5000	gallons	None
T39-TK036*	Storage Tank	Vent	5000	gallons	None
Outside Storage Tanks:					
TK420-1T*	Hydrochloric Acid Tank	Scrubber Vent	12000	gallons	Acid Scrubber**
TK434-1T*	Sulfuric Acid Tank		15000	gallons	None

* Emission units marked with an asterisk are insignificant activities as defined by 326 IAC 2-7-1(21)(A)-(C).
** Control devices marked with a double asterisk are voluntary control units and are not required to demonstrate compliance with any regulations.

Emission Limitations and Standards [326 IAC 2-7-5(1)]

D.4.1 Non-Applicability Determination of Pharmaceutical MACT Standards [40 CFR 63, Subpart GGG]

Except for the T3 rotary vacuum dryer, the emission units associated with the purification operations are not subject to the requirements of 40 CFR 63, Subpart GGG (Pharmaceutical MACT Standards) because these emission units do not process, use, or produce hazardous air pollutant (HAP) emissions in excess of 50 ppmv pursuant to 40 CFR 63.1251 (Process Vent Definition).

D.4.2 Non-Applicability Determination of State VOC Emission Standards [326 IAC 8-5-3, Registration Issued November 8, 1990, and Amendment Issued November 10, 1992]

(a) Except for the T3 rotary vacuum dryer, the emission units associated with the purification operations do not manufacture pharmaceutical products by chemical synthesis. Therefore, except for the T3 rotary vacuum dryer, these emission units are not subject to the requirements of 326 IAC 8-5-3 (VOC Emission Limitations for Synthesized Pharmaceutical Manufacturing Operations).

(b) The T3 rotary vacuum dryer does not dry pharmaceutical products by chemical synthesis with a potential to emit equal to or greater than 15 pounds per day. Therefore, this dryer is not subject to the requirements of 326 IAC 8-5-3.

D.4.3 T3 Rotary Vacuum Dryer Process Vent Standard [40 CFR 63.1254(A)(2)]

Pursuant to 40 CFR 63 Subpart GGG (Pharmaceutical MACT Standard), undiluted and uncontrolled process vent streams equal to or greater than 50 ppmv HAP from the T3 rotary vacuum dryer shall be limited to an annual mass limit of 900 kilograms (kg) per 365-day period to comply with the individual process-based mass limit standards under 40 CFR 63.1254(a)(2)(i). The sum of process vent emissions from all uncontrolled processes generated during the manufacturing of pharmaceutical products shall not exceed an annual mass limit of 1800 kg HAP per 365-day period pursuant to 40 CFR 63.1254(a)(2)(ii).

D.4.4 Preventive Maintenance Plan [326 IAC 2-7-5(13)]

A Preventive Maintenance Plan, in accordance with Section B - Preventive Maintenance Plan, of this permit, is not required for any of the facilities or control devices described in this Section.

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Testing and Monitoring Requirements [326 IAC 2-7-6(1) (6)] [326 IAC 2-7-5(1)]

D.4.5 Testing Requirements [326 IAC 2-7-6(1), (6)]

N o emissions testing is required for the emission units described in this Section at this time, but IDEM may require compliance testing at any specific time when necessary to determine if the facility is in compliance. The requirements for conducting performance tests that may be required by IDEM in the future are described in Section C – Performance Testing.

Record Keeping and Reporting Requirements [326 IAC 2-7-5(3)] [326 IAC 2-7-19]

D.4.6 Record Keeping Requirements [40 CFR 63.1254(a)(2), 40 CFR 60.116b(b), Registration Issued November 8, 1990, and Amendment Issued November 10, 1992]

(a) The Permittee shall maintain the following records of the T3 rotary vacuum dryer:

(1) Daily rolling annual total HAP emissions from process vent streams equal to or greater than 50 ppmv from the T3 rotary vacuum dryer;

(2) Number of batches per year for each batch process;

(3) Standard batch uncontrolled and controlled emissions for each process;

(4) Actual uncontrolled and controlled emissions for each nonstandard batch,; and

(5) Record whether each batch operated was considered a standard batch.

(b) Pursuant to 40 CFR 60.116b(b) [New Source Performance Standard for Solvent Storage Tanks], the Permittee shall maintain records of the dimensions and capacity of each storage tank associated with the T147 tank module for the life of the source.

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Modifications and Construction Requirements [326 IAC 2-7-10.5, 326 IAC 2-7-12 and 326 IAC 2-2]

D.4.7 Modifications and Construction: Advance Approval of Permit Conditions Requirements

The emission units described in this D section are not subject to the advance approval permit conditions.

SECTION D.5 FERMENTED PRODUCTS – SUPPORT OPERATION CONDITIONS

Facility Description [326 IAC 2-7-5(15)]

The information describing the processes contained in the following facility description boxes is descriptive information and does not constitute enforceable conditions:

(a) The following emissions units are subject to applicable requirements described in this D section:

Emission Unit ID	Emission Unit Description	Stack/Vent	Nominal Capacity	UOM	Control Device
Fermented Products Wastewater Sludge Management Operations:					
T110-TKA	Bio-solids Storage Tank	T110	300,000	gallons	T110 Iron Sponge Reactor
T110-TKB	Bio-solids Storage Tank	T110	300,000	gallons	T110 Iron Sponge Reactor
T110-TKC	Bio-solids Storage Tank	T110	300,000	gallons	T110 Iron Sponge Reactor
T110-TKD	Bio-solids Storage Tank	T110	300,000	gallons	T110 Iron Sponge Reactor

(b) The following emission units are not subject to applicable requirements described in this D section:

Emission Unit ID	Emission Unit Description	Stack/Vent	Nominal Capacity	UOM	Control Device
Fermented Products Wastewater Treatment (100 Series Tanks):					
T174*	Thermal Research Incinerator	T174	17	MMBtu/hr	N/A
T10-TK101	Aeration Tank*	T174	110,000	gallons	None
T10-TK102	Aeration Tank*	T174	123,000	gallons	None
T10-TK103	Aeration Tank*	T174	123,000	gallons	None
T10-TK104	Aeration Tank*	T174	123,000	gallons	None
T10-TK120	Aeration Tank	T174	270,000	gallons	T174** Incinerator
T10-TK121	Clarifier*	T174	122,000	gallons	
T10-TK122	Clarifier*	T174	122,000	gallons	
T10-TK123	Lift Station*	T174	27,000	gallons	
T10-TK124	Nitrification Tank*	Atmosphere	1,700,000	gallons	None
T10-TK125	Nitrification Tank*	Atmosphere	1,700,000	gallons	None
T10-TK126	Nitrification Tank*	Atmosphere	1,700,000	gallons	None
T10-TK127	Nitrification Clarifier*	Atmosphere	90,000	gallons	None
T10-TK128	Nitrification Clarifier*	Atmosphere	90,000	gallons	None
T10-TK132	Final Clarifier*	Atmosphere	155,000	gallons	None

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Emission Unit ID	Emission Unit Description	Stack/Vent	Nominal Capacity	UOM	Control Device
T10-TK142	Final Clarifier*	Atmosphere	155,000	gallons	None
T79-TK401	Wastewater Tank	Atmosphere	21,588	gallons	None
T79-TK402	Wastewater Tank	Atmosphere	21,588	gallons	None
Fermented Products Wastewater Sludge Management Operations:					
T42	Centrifuge*	T174	300	gal/min	T174 Incinerator**
T42-A	Sludge Centrifuge*	T174	100	gal/min	
T42-B	Sludge Centrifuge*	T174	150	gal/min	

* Emission units marked with an asterisk are insignificant activities as defined by 326 IAC 2-7-1(21)(A)-(C).
** Control devices marked with a double asterisk are voluntary units and are not required to demonstrate compliance with any applicable regulations.

Emission Limitations and Standards [326 IAC 2-7-5(1)]

D.5.1 Non-Applicability Determination of Pharmaceutical MACT Standards [40 CFR 63, Subpart GGG]

The fermented products support operations are not subject to the requirements of 40 CFR 63, Subpart GGG (Pharmaceutical MACT Standards) because:

(a) The emission units associated with the fermented products wastewater sludge management operations do not process, use, or produce hazardous air pollutant (HAP) emissions in excess of 50 ppmv pursuant to 40 CFR 63.1251 (Process Vent Definition); and

(b) The wastewater associated with the fermented products wastewater treatment plant do not contain HAP emissions in excess of 5 ppmw pursuant to 40 CFR 63.1251 (Wastewater Stream Definition).

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D.5.2 Non-Applicability Determination of State VOC Emission Standards [326 IAC 8-5-3]

The emission units associated with the fermented products support operations do not manufacture pharmaceutical products by chemical synthesis. Therefore, these emission units are not subject to the requirements of 326 IAC 8-5-3 (VOC Emission Limitations for Synthesized Pharmaceutical Manufacturing Operations).

D.5.3 Emission Limitations and Standards [326 IAC 2-2, CP 157-4363 Issued August 28, 1996, and Amendment 157-8953 Issued November 12, 1997 (Revised by this permit)]

To avoid the requirements of 326 IAC 2-2 (Prevention of Significant Deterioration), the Permittee shall comply with the following:

(a) The total reduced sulfur (TRS) emissions from the iron sponge reactor shall not equal or exceed 2.28 pounds per hour, which is equivalent to 762 micrograms per liter (ug/l). This emission limitation also satisfies the emission limitations for reduced sulfur compounds and hydrogen sulfide; and

(b) TRS, reduced sulfur compounds and hydrogen sulfide emissions from the transfer of bio-solids from the storage tanks to trucks shall be controlled by a vapor balance system that exhausts to the iron sponge reactor.

D.5.4 Preventive Maintenance Plan [326 IAC 2-7-5(13)]

A Preventive Maintenance Plan, in accordance with Section B - Preventive Maintenance Plan, of this permit, is required for the iron sponge reactor system.

Testing and Monitoring Requirements [326 IAC 2-7-6(1) (6)] [326 IAC 2-7-5(1)]

D.5.5 Sampling and Analysis Requirements [CP 157-4363 Issued August 28, 1996 (Revised by this permit), and Amendment 157-8953 Issued November 12, 1997 (Revised by this permit)]

The Permittee shall measure and record the TRS outlet concentration of the air stream to the atmosphere once per calendar week using the sampling protocol and analysis methods most recently approved by IDEM.

D.5.6 Monitoring Requirements [CP 157-4363 Issued August 28, 1996 (Revised by this permit), and Amendment 157-8953 Issued November 12, 1997 (Revised by this permit)]

The Permittee shall monitor and record the pressure drop across the iron sponge reactor annubar once per day. ~~Unless operated under conditions for which the Compliance Response Plan (CRP) specifies otherwise, the~~ **The** pressure drop across the operating reactor shall be maintained within the range of 0.2 and 2 inches of water column. ~~The CRP for the iron sponge reactor system shall contain troubleshooting contingency and response steps for when the pressure reading is outside of the above-mentioned range for any one reading.~~ Discovery of an abnormal or improper condition is not a deviation from this permit. Failure to take response steps in accordance with Section C - Reports Response to Excursions or Exceedances, shall be considered a deviation from this permit.

Record Keeping and Reporting Requirements [326 IAC 2-7-5(3)] [326 IAC 2-7-19]

D.5.7 Record Keeping Requirements [CP 157-4363 Issued August 28, 1996 (Revised by this permit), and Amendment 157-8953 Issued November 12, 1997 (Revised by this permit)]

(a) The Permittee shall maintain the following records:

(1) daily pressure drop readings across the iron sponge reactor annubar; and

(2) weekly analysis of the TRS outlet concentration from the iron sponge reactor.

(b) Pursuant to 40 CFR 60.116b(b), Subpart Kb (New Source Performance Standard for Volatile Organic Liquid Storage Vessels) and CP157-4363, issued August 28, 1996, the Permittee shall keep readily accessible records of the dimensions and capacity for each bio-solids storage tank. These records shall be kept for the life of the source.

Modifications and Construction Requirements [326 IAC 2-7-10.5, 326 IAC 2-7-12 and 326 IAC 2-2]

D.5.8 Modifications and Construction: Advance Approval of Permit Conditions Requirements

The emission units described in this D section are not subject to the advance approval permit conditions.

Compliance Determination Requirements

D.5.9 Operation of Control Equipment [326 IAC 2-7-6(6)]

Except as otherwise provided by statute or rule, or in this permit, the Iron Sponge Reactor shall be operated at all times that the emission units vented to the Iron Sponge Reactor are in operation.

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SECTION D.6 BULK PHARMACEUTICAL MANUFACTURING (BPM) PRODUCTION OPERATIONS

Facility description [326 IAC 2-7-5(15)]

The information describing the processes contained in the facility description boxes is descriptive information and does not constitute enforceable conditions:

(a) The emission units listed below are subject to applicable requirements described or referred to in this D section. The emission units in the BPM production operations can be generally described as process vessels (tanks), crystallizers, filters, centrifuges, dryers, process scrubber systems, and process condenser systems and are referred to as process vents under the National Emission Standards of Hazardous Air Pollutants for Pharmaceutical Production Operations (Pharmaceutical MACT) found at 40 CFR Part 63, Subpart GGG.

General activities such as open manway operations, charging a liquid from a drum to a tank, centrifuge emptying operations, drum filling operations, or loading wetcake into driers are also defined as process vents. Individual identification of these activities are not listed in the description tables given they are not stationary or continually change. Each of these activity types will follow the compliance requirements outlined in this permit section.

Ancillary activities, such as heat exchange systems, are not considered process vents and have not been included in the description tables.

Source ID	Equipment Description	Stack/Vent ID	Nominal Capacity	Control Device
Building T27:				
T27-TK30-1	Process Tank	RTO	200 gal	RTO
T27-TK30-2	Process Tank	RTO	200 gal	RTO
T27-TK31-1	Process Tank	RTO	1000 gal	RTO
T27-TK31-2	Process Tank	RTO	1000 gal	RTO
T27-TK31-3	Process Tank	RTO	1000 gal	RTO
T27-TK31-4	Process Tank	RTO	1000 gal	RTO
T27-TK31-5	Process Tank	RTO	1000 gal	RTO
T27-TK32-1	Process Tank	RTO	1000 gal	RTO
T27-TK32-2	Process Tank	RTO	1000 gal	RTO
T27-TK32-3	Process Tank	RTO	1000 gal	RTO
T27-TK32-4	Process Tank	RTO	1000 gal	RTO
T27-TK32-5	Process Tank	RTO	1000 gal	RTO
T27-TK32-6	Process Tank	RTO	1000 gal	RTO
T27-TK32-7	Process Tank	RTO	350 gal	RTO
T27-TK33-1	Process Tank	RTO	2000 gal	RTO
T27-TK33-2	Process Tank	RTO	2000 gal	RTO
T27-TK33-3	Process Tank	RTO	2000 gal	RTO
T27-TK33-4	Process Tank	RTO	2000 gal	RTO
T27-TK33-5	Process Tank	RTO	500 gal	RTO
T27-TK33-6	Process Tank	RTO	1000 gal	RTO
T27-TK34-1	Process Tank	RTO	750 gal	RTO
T27-TK34-2	Process Tank	RTO	750 gal	RTO
T27-TK34-4	Process Tank	RTO	750 gal	RTO
T27-TK34-5	Process Tank	RTO	750 gal	RTO
T27-TK34-6	Process Tank	RTO	750 gal	RTO
T27-TK34-7	Process Tank	RTO	1000 gal	RTO

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Source ID	Equipment Description	Stack/Vent ID	Nominal Capacity	Control Device
T27-TK34-8	Process Tank	RTO	350 gal	RTO
T27-TK35-1	Process Tank	RTO	2000 gal	RTO
T27-TK35-2	Process Tank	RTO	2000 gal	RTO
T27-TK35-3	Process Tank	RTO	2000 gal	RTO
T27-TK35-4	Process Tank	RTO	2000 gal	RTO
T27-TK35-5	Process Tank	RTO	500 gal	RTO
T27-TK35-6	Process Tank	RTO	2000 gal	RTO
T27-TK35-10B	Process Tank	RTO	1000 gal	RTO
T27-TK36-1	Process Tank	RTO	2000 gal	RTO
T27-TK36-2	Process Tank	RTO	1000 gal	RTO
T27-TK36-3	Process Tank	RTO	2000 gal	RTO
T27-TK36-6	Process Tank	RTO	2000 gal	RTO
T27-TK36-7	Process Tank	RTO	500 gal	RTO
T27-TK37-2A	Process Tank	RTO	300 gal	RTO
T27-TK38-3	Process Tank	RTO	1000 gal	RTO
T27-TK40-1	Process Tank	RTO	2000 gal	RTO
T27-TK40-2	Process Tank	RTO	2000 gal	RTO
T27-TK40-4	Process Tank	RTO	1000 gal	RTO
T27-TK40-5	Process Tank	RTO	1500 gal	RTO
T27-TK40-6	Process Tank	RTO	2000 gal	RTO
T27-TK40-6A	Process Tank	RTO	2000 gal	RTO
T27-TK40-7	Process Tank	RTO	2000 gal	RTO
T27-TK40-7A	Process Tank	RTO	2000 gal	RTO
T27-TK40-8	Process Tank	RTO	2000 gal	RTO
T27-TK40-9	Process Tank	RTO	1000 gal	RTO
T27-TK40-10	Process Tank	RTO	1000 gal	RTO
T27-TK40-11	Process Tank	RTO	1000 gal	RTO
T27-TK40-13	Process Tank	RTO	750 gal	RTO
T27-TK40-14	Process Tank	RTO	300 gal	RTO
T27-TK40-31	Process Tank	RTO	500 gal	RTO
T27-TK41-1	Process Tank	RTO	750 gal	RTO
T27-TK41-3	Process Tank	RTO	500 gal	RTO
T27-TK41-4	Process Tank	RTO	500 gal	RTO
T27-TK41-5	Process Tank	RTO	1000 gal	RTO
T27-TK41-6	Process Tank	RTO	300 gal	RTO
T27-TK42-3	Process Tank	RTO	500 gal	RTO
T27-TK42-5	Process Tank	RTO	1000 gal	RTO
T27-TK43-1	Process Tank	RTO	750 gal	RTO
T27-TK43-2	Process Tank	RTO	500 gal	RTO
T27-TK44-1	Process Tank	RTO	2000 gal	RTO
T27-TK44-4	Process Tank	RTO	2000 gal	RTO
T27-TK45-2	Process Tank	RTO	1000 gal	RTO
T27-TK45-3	Process Tank	RTO	1000 gal	RTO
T27-TK46-1	Process Tank	RTO	1000 gal	RTO
T27-TK46-5	Process Tank	RTO	1000 gal	RTO
T27-TK47-1	Process Tank	RTO	1000 gal	RTO
T27-TK47-2	Process Tank	RTO	550 gal	RTO
T27-TK47-3	Process Tank	RTO	1000 gal	RTO

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Source ID	Equipment Description	Stack/Vent ID	Nominal Capacity	Control Device
T27-TK47-5	Process Tank	RTO	300 gal	RTO
T27-TK48-1	Process Tank	RTO	300 gal	RTO
T27-TK48-1A	Process Tank	RTO	1000 gal	RTO
T27-TK48-2A	Process Tank	RTO	100 gal	RTO
T27-TK48-3A	Process Tank	RTO	500 gal	RTO
T27-TK49-1	Process Tank	RTO	200 gal	RTO
T27-TK50-1	Process Tank	RTO	650 gal	RTO
T27-TK50-2	Process Tank	RTO	150 gal	RTO
T27-TK50-3	Process Tank	RTO	150 gal	RTO
T27-TK50-4	Process Tank	RTO	500 gal	RTO
T27-TK372-A	Process Tank	RTO	500 gal	RTO
T27-CENT9	Centrifuge	RTO	NA	RTO
T27-CENT16	Centrifuge	RTO	NA	RTO
T27-CENT19	Centrifuge	RTO	NA	RTO
T27-CENT30	Centrifuge	RTO	NA	RTO
T27-CENT37	Centrifuge	RTO	NA	RTO
T27-CENT38	Centrifuge	RTO	NA	RTO
T27-CENT40	Centrifuge	RTO	NA	RTO
T27-DT46-1	Process Tank	RTO		RTO
T27-RVD53-2	Process Dryer	RTO	NA	RTO
T27-SCR30-4	Process Scrubber	RTO	NA	RTO
T27-SCR33-7	Process Scrubber	RTO	NA	RTO
T27-SCR34-9	Process Scrubber	RTO	NA	RTO
T27-SCR35-10A	Process Scrubber	RTO	NA	RTO
T27-SCR35-10B	Process Scrubber	RTO	NA	RTO
T27-VC31-1	Process Condenser	RTO	NA	RTO
T27-VC32-1	Process Condenser	RTO	NA	RTO
T27-VC32-2	Process Condenser	RTO	NA	RTO
T27-VC32-3	Process Condenser	RTO	NA	RTO
T27-VC33-1	Process Condenser	RTO	NA	RTO
T27-VC33-2	Process Condenser	RTO	NA	RTO
T27-VC33-3	Process Condenser	RTO	NA	RTO
T27-VC33-4	Process Condenser	RTO	NA	RTO
T27-VC35-1	Process Condenser	RTO	NA	RTO
T27-VC35-2	Process Condenser	RTO	NA	RTO
T27-VC35-4	Process Condenser	RTO	NA	RTO
T27-VC36-1	Process Condenser	RTO	NA	RTO
T27-VC36-2	Process Condenser	RTO	NA	RTO
T27-VC36-3	Process Condenser	RTO	NA	RTO
T27-VC40	Process Condenser	RTO	NA	RTO
T27-VC40-2	Process Condenser	RTO	NA	RTO
T27-VC40-5	Process Condenser	RTO	NA	RTO
T27-VC40-7A	Process Condenser	RTO	NA	RTO
T27-VC43-1	Process Condenser	RTO	NA	RTO
T27-VC44-4	Process Condenser	RTO	NA	RTO
T27-VC45-2	Process Condenser	RTO	NA	RTO
T27-VC46-1	Process Condenser	RTO	NA	RTO
T27-VC47-1	Process Condenser	RTO	NA	RTO

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Source ID	Equipment Description	Stack/Vent ID	Nominal Capacity	Control Device
T27-VC48-1	Process Condenser	RTO	NA	RTO
T27-VC48-1A	Process Condenser	RTO	NA	RTO
T27-VC49-1	Process Condenser	RTO	NA	RTO
T27-VC50-1	Process Condenser	RTO	NA	RTO
T27-VC53-1	Process Condenser	RTO	NA	RTO
T27-VC53-2	Process Condenser	RTO	NA	RTO
T27-VC53-10	Process Condenser	RTO	NA	RTO
T27-PORTVC	Portable Process Condenser	RTO	NA	RTO
Building T28:				
T28-CENT1	Heinkel Centrifuge	RTO	NA	RTO
T28-CENT2	Heinkel Centrifuge	RTO	NA	RTO
T28-CENT3	Heinkel Centrifuge	RTO	NA	RTO
T28-CENT15	Centrifuge	RTO	NA	RTO
T28-CENT22	Centrifuge	RTO	NA	RTO
T28-CENT24	Centrifuge	RTO	NA	RTO
T28-CENT26	Centrifuge	RTO	NA	RTO
T28-TK28-1	Process Tank	RTO	2000 gal	RTO
T28-TK28-1A	Process Tank	RTO	300 gal	RTO
T28-TK28-2	Process Tank	RTO	1000 gal	RTO
T28-TK28-3	Process Tank	RTO	2000 gal	RTO
T28-TK28-3A	Process Tank	RTO	340 gal	RTO
T28-TK28-03	Process Tank	RTO	2000 gal	RTO
T28-TK28-4	Process Tank	RTO	1000 gal	RTO
T28-TK28-5	Process Tank	RTO	1000 gal	RTO
T28-TK28-6	Process Tank	RTO	1000 gal	RTO
T28-TK28-7	Process Tank	RTO	2000 gal	RTO
T28-TK28-8	Process Tank	RTO	2000 gal	RTO
T28-TK28-9	Process Tank	RTO	1000 gal	RTO
T28-TK28-10	Process Tank	RTO	2000 gal	RTO
T28-TK28-10A	Process Tank	RTO	340 gal	RTO
T28-TK28-11	Process Tank	RTO	2000 gal	RTO
T28-TK28-12	Process Tank	RTO	2000 gal	RTO
T28-TK28-13	Process Tank	RTO	2000 gal	RTO
T28-TK28-14	Process Tank	RTO	2000 gal	RTO
T28-TK28-15	Process Tank	RTO	2000 gal	RTO
T28-TK28-16	Process Tank	RTO	2000 gal	RTO
T28-TK28-17	Process Tank	RTO	1000 gal	RTO
T28-TK28-18	Process Tank	RTO	750 gal	RTO
T28-TK28-19	Process Tank	RTO	2000 gal	RTO
T28-TK28-20	Process Tank	RTO	2000 gal	RTO
T28-TK28-21	Process Tank	RTO	2000 gal	RTO
T28-TK28-22	Process Tank	RTO	2000 gal	RTO
T28-TK28-23	Process Tank	RTO	2000 gal	RTO
T28-TK28-24	Process Tank	RTO	2000 gal	RTO
T28-TK28-25	Process Tank	RTO	1500 gal	RTO
T28-TK28-26	Process Tank	RTO	1500 gal	RTO

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Source ID	Equipment Description	Stack/Vent ID	Nominal Capacity	Control Device
T28-TK28-27	Process Tank	RTO	140 gal	RTO
T28-TK28-29	Process Tank	RTO	1000 gal	RTO
T28-TK28-30	Process Tank	RTO	500 gal	RTO
T28-TK28-31	Process Tank	RTO	2000 gal	RTO
T28-TK28-32	Process Tank	RTO	2000 gal	RTO
T28-PTK1	Portable Charge Tank	RTO	300 gal	RTO
T28-PTK2	Portable Charge Tank	RTO	300 gal	RTO
T28-PTK3	Portable Charge Tank	RTO	300 gal	RTO
T28-SCR1	Process Scrubber	RTO	NA	RTO
T28-SCR2	Process Scrubber	RTO	NA	RTO
T28-SCR3	Process Scrubber	RTO	NA	RTO
T28-SCR4	Process Scrubber	RTO	NA	RTO
T28-SCR6	Process Scrubber	RTO	NA	RTO
T28-SCRTK1	Scrubber Tank	RTO	300 gal	RTO
T28-SCRTK2	Scrubber Tank	RTO	500 gal	RTO
T28-SCRTK4	Scrubber Tank	RTO	500 gal	RTO
T28-VC28-1	Process Condenser	RTO	NA	RTO
T28-VC28-3	Process Condenser	RTO	NA	RTO
T28-VC28-4	Process Condenser	RTO	NA	RTO
T28-VC28-5	Process Condenser	RTO	NA	RTO
T28-VC28-6	Process Condenser	RTO	NA	RTO
T28-VC28-8	Process Condenser	RTO	NA	RTO
T28-VC28-10	Process Condenser	RTO	NA	RTO
T28-VC28-11	Process Condenser	RTO	NA	RTO
T28-VC28-12	Process Condenser	RTO	NA	RTO
Building T29:				
T29-CENT1401	Heinkel Centrifuge	RTO	70 gal	RTO
T29-CENT2401	Heinkel Centrifuge	RTO	70 gal	RTO
T29-CENT3401	Heinkel Centrifuge	RTO	70 gal	RTO
T29-DRY1501	Cone Dryer	RTO	580 gal	RTO
T29-DRY2402	Filter Dryer	RTO	863 gal	RTO
T29-DRY2502	Filter Dryer	RTO	863 gal	RTO
T29-DRY3501	Cone Dryer	RTO	580 gal	RTO
T29-IBC8201	Process Tank	RTO	100 gal	RTO
T29-IBC8203	Process Tank	RTO	150 gal	RTO
T29-IBC8204	Process Tank	RTO	150 gal	RTO
T29-IBC8205	Process Tank	RTO	150 gal	RTO
T29-IBC8206	Process Tank	RTO	150 gal	RTO
T29-IBC8207	Process Tank	RTO	150 gal	RTO
T29-IBC8209	Process Tank	RTO	150 gal	RTO
T29-IBC8216	Process Tank	RTO	50 gal	RTO
T29-IBC8217	Process Tank	RTO	50 gal	RTO
T29-IBC8251	Process Tank	RTO	150 gal	RTO
T29-IBC8253	Process Tank	RTO	150 gal	RTO
T29-IBC8254	Process Tank	RTO	150 gal	RTO
T29-IBC8256	Process Tank	RTO	150 gal	RTO
T29-IBC8257	Process Tank	RTO	150 gal	RTO

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Source ID	Equipment Description	Stack/Vent ID	Nominal Capacity	Control Device
T29-IBC8259	Process Tank	RTO	150 gal	RTO
T29-IBC8380	Process Tank	RTO	50 gal	RTO
T29-IBC8381	Process Tank	RTO	50 gal	RTO
T29-SFH1121	Process Tank	RTO	NA	RTO
T29-SFH3121	Process Tank	RTO	NA	RTO
T29-TK1201	Process Tank	RTO	2000 gal	RTO
T29-TK1202	Process Tank	RTO	2000 gal	RTO
T29-TK1203	Process Tank	RTO	2000 gal	RTO
T29-TK1204	Process Tank	RTO	2000 gal	RTO
T29-TK1205	Process Tank	RTO	2000 gal	RTO
T29-TK2201	Process Tank	RTO	1600 gal	RTO
T29-TK2202	Process Tank	RTO	2000 gal	RTO
T29-TK2203	Process Tank	RTO	2000 gal	RTO
T29-TK2204	Process Tank	RTO	2000 gal	RTO
T29-TK2205	Process Tank	RTO	2000 gal	RTO
T29-TK3201	Process Tank	RTO	2000 gal	RTO
T29-TK3202	Process Tank	RTO	2000 gal	RTO
T29-TK3203	Process Tank	RTO	2000 gal	RTO
T29-TK3204	Process Tank	RTO	2000 gal	RTO
T29-TK3205	Process Tank	RTO	2000 gal	RTO
T29-TK4201	Process Tank	RTO	1600 gal	RTO
T29-TK4203	Process Tank	RTO	2000 gal	RTO
T29-TK7920	Process Tank	RTO	200 gal	RTO
T29-TK7921	Process Tank	RTO	80 gal	RTO
T29-TK8211	Process Tank	RTO	100 gal	RTO
T29-TK8212	Process Tank	RTO	100 gal	RTO
T29-TK8213	Process Tank	RTO	100 gal	RTO
T29-TK8214	Process Tank	RTO	100 gal	RTO
T29-TK8216	Process Tank	RTO	50 gal	RTO
T29-TK8218	Process Tank	RTO	50 gal	RTO
T29-TK8220	Process Tank	RTO	50 gal	RTO
T29-TK8501	Process Tank	RTO	0.75 sf	RTO
T29-HE1201	Process Condenser	RTO	NA	RTO
T29-HE1202	Process Condenser	RTO	NA	RTO
T29-HE1203	Process Condenser	RTO	NA	RTO
T29-HE1204	Process Condenser	RTO	NA	RTO
T29-HE1205	Process Condenser	RTO	NA	RTO
T29-HE2201	Process Condenser	RTO	NA	RTO
T29-HE2202	Process Condenser	RTO	NA	RTO
T29-HE2203	Process Condenser	RTO	NA	RTO
T29-HE2204	Process Condenser	RTO	NA	RTO
T29-HE2205	Process Condenser	RTO	NA	RTO
T29-HE3201	Process Condenser	RTO	NA	RTO
T29-HE3202	Process Condenser	RTO	NA	RTO
T29-HE3203	Process Condenser	RTO	NA	RTO
T29-HE3204	Process Condenser	RTO	NA	RTO
T29-HE3205	Process Condenser	RTO	NA	RTO
T29-HE4201	Process Condenser	RTO	NA	RTO

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Source ID	Equipment Description	Stack/Vent ID	Nominal Capacity	Control Device
T29-HE4203	Process Condenser	RTO	NA	RTO
T29-TK1203A	Accumulator Tank	RTO	70 gal	RTO
T29-TK1204A	Accumulator Tank	RTO	70 gal	RTO
T29-TK1401A	Accumulator Tank	RTO	70 gal	RTO
T29-TK2401A	Accumulator Tank	RTO	70 gal	RTO
T29-TK3401A	Accumulator Tank	RTO	70 gal	RTO
T29-TK4201A	Accumulator Tank	RTO	70 gal	RTO
T29-SCR1601	Process Scrubber	RTO	NA	RTO
T29-SCR2601	Process Scrubber	RTO	NA	RTO
T29-SCR3601	Process Scrubber	RTO	NA	RTO
Building T31:				
T31-CENT	Centrifuge	RTO	13 cf	RTO
T31-CENT504	Centrifuge	RTO	13 gal	RTO
T31-FD803	Filter Dryer	RTO	0.6 m^2	RTO
T31-TK601	Process Tank	RTO	500 gal	RTO
T31-TK602	Process Tank	RTO	500 gal	RTO
T31-TK603	Process Tank	RTO	500 gal	RTO
T31-TK604	Process Tank	RTO	500 gal	RTO
T31-TK611	Process Tank	RTO	500 gal	RTO
T31-TK611DT01	Process Tank	RTO	50 gal	RTO
T31-TK612	Process Tank	RTO	500gal	RTO
T31-TK613	Process Tank	RTO	500 gal	RTO
T31-TK614	Process Tank	RTO	500 gal	RTO
T31-TK631	Process Tank	RTO	300 gal	RTO
T31-TK641	Process Tank	RTO	100 gal	RTO
T31-TK643	Process Tank	RTO	100 gal	RTO
T31-HE501	Process Condenser	RTO	N/A	RTO
T31-HE503	Process Condenser	RTO	N/A	RTO
T31-HE511	Process Condenser	RTO	N/A	RTO
T31-HE512	Process Condenser	RTO	N/A	RTO
T31-HE531	Process Condenser	RTO	N/A	RTO
T31-HE541	Process Condenser	RTO	N/A	RTO
T31-SCR-OZ	Process Scrubber (Ozone)	RTO	N/A	RTO
T31-SCR721	Process Scrubber	RTO	200 gal	RTO
Building T31A:				
T31A-CENT981	Centrifuge	RTO	N/A	RTO
T31A-FD861	Filter Dryer	RTO	0.6 m2	RTO
T31A-FD874	Filter Dryer	RTO	0.6 m2	RTO
T31A-RVD881	Dryer	RTO	100 cf	RTO
T31A-RVD891	Dryer	RTO	100 cf	RTO
T31A-DT683	Drowning Tank 001	RTO	NA	RTO
T31A-TK621	Process Tank	RTO	300 gal	RTO
T31A-TK622	Process Tank	RTO	800 gal	RTO
T31A-TK623	Process Tank	RTO	400 gal	RTO
T31A-TK624	Process Tank	RTO	300 gal	RTO

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Source ID	Equipment Description	Stack/Vent ID	Nominal Capacity	Control Device
T31A-TK625	Process Tank	RTO	300 gal	RTO
T31A-TK626	Process Tank	RTO	500 gal	RTO
T31A-TK651	Process Tank	RTO	450 gal	RTO
T31A-TK661	Process Tank	RTO	300 gal	RTO
T31A-TK681	Process Tank	RTO	500 gal	RTO
T31A-TK682	Process Tank	RTO	500 gal	RTO
T31A-TK683	Process Tank	RTO	500 gal	RTO
T31A-TK684	Process Tank	RTO	500 gal	RTO
T31A-TK691	Process Tank	RTO	500 gal	RTO
T31A-TK692	Process Tank	RTO	500 gal	RTO
T31A-TK693	Process Tank	RTO	500 gal	RTO
T31A-TK694	Process Tank	RTO	500 gal	RTO
T31A-TK861K	Process Tank	RTO	50 gal	RTO
T31A-HE481	Process Condenser	RTO	N/A	RTO
T31A-HE482	Process Condenser	RTO	N/A	RTO
T31A-HE491	Process Condenser	RTO	N/A	RTO
T31A-HE492	Process Condenser	RTO	N/A	RTO
T31A-HE521	Process Condenser	RTO	N/A	RTO
T31A-HE551	Process Condenser	RTO	N/A	RTO
T31A-HE561	Process Condenser	RTO	N/A	RTO
T31A-HE581	Process Condenser	RTO	N/A	RTO
T31A-HE583	Process Condenser	RTO	N/A	RTO
T31A-HE591	Process Condenser	RTO	N/A	RTO
T31A-HE593	Process Condenser	RTO	N/A	RTO
T31A-HE781	Process Condenser	RTO	N/A	RTO
T31A-HE791	Process Condenser	RTO	N/A	RTO
T31A-SCR261	Process Scrubber	RTO	N/A	RTO
T31A-SCR262	Process Scrubber	RTO	N/A	RTO
T31A-SCR781	Process Scrubber	RTO	200 gal	RTO
T31A-SCR791	Process Scrubber	RTO	500 gal	RTO
T31A-SCRTK781	Process Scrubber Tank	RTO	300 gal	RTO
T31A-SCRTK791	Process Scrubber Tank	RTO	300 gal	RTO
Building T99:				
T99-CENT	Heinkel Centrifuge	RTO	NA	RTO
T99-PD43	Pan Dryer	RTO	528 gal	RTO
T99-PD44	Pan Dryer	RTO	528 gal	RTO
T99-RVD1	Rotary Vacuum Dryer	RTO	1200 gal	RTO
T99-RVD2	Rotary Vacuum Dryer	RTO	1200 gal	RTO
T99-RVD3	Rotary Vacuum Dryer	RTO	1200 gal	RTO
T99-RVD5	Rotary Vacuum Dryer	RTO	1200 gal	RTO
T99-RVD6	Rotary Vacuum Dryer	RTO	1200 gal	RTO
T99-RVD7	Rotary Vacuum Dryer	RTO	1200 gal	RTO
T99-RVD8	Rotary Vacuum Dryer	RTO	1200 gal	RTO
T99-FD-9D*	Filter Dryer	RTO	NA	RTO
T99-D-9D*	Portable Tank	RTO	155 gal	RTO
T99-D-9B*	Condensate Tank	RTO	10 gal	RTO
T99-TK-D41	Process Tank	RTO	300 gal	RTO

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Source ID	Equipment Description	Stack/Vent ID	Nominal Capacity	Control Device
T99-TK-D42	Process Tank	RTO	150 gal	RTO
T99-HE43	Process Condenser	RTO	NA	RTO
T99-HE44	Process Condenser	RTO	NA	RTO
Building T100:				
T100-CENT60	Centrifuge	RTO	N/A	RTO
T100-CENT61	Centrifuge	RTO	N/A	RTO
T100-CENT62	Centrifuge	RTO	N/A	RTO
T100-CENT63	Centrifuge	RTO	N/A	RTO
T100-CENT64	Centrifuge	RTO	N/A	RTO
T100-CENT65	Centrifuge	RTO	N/A	RTO
T100-CENT66	Centrifuge	RTO	N/A	RTO
T100-CENT67	Centrifuge	RTO	N/A	RTO
T100-CENT68	Centrifuge	RTO	N/A	RTO
T100-CENT69	Centrifuge	RTO	N/A	RTO
T100-CENT70	Centrifuge	RTO	N/A	RTO
T100-TK1	Process Tank	RTO	2000 gal	RTO
T100-TK1C	Process Tank	RTO	N/A	RTO
T100-TK2	Process Tank	RTO	4000 gal	RTO
T100-TK3	Process Tank	RTO	2000 gal	RTO
T100-TK4	Process Tank	RTO	2000 gal	RTO
T100-TK5	Process Tank	RTO	2000 gal	RTO
T100-Tk5C*	Accumulator Tank	RTO	50 gal	RTO
T100-TK6	Process Tank	RTO	2000 gal	RTO
T100-TK7	Process Tank	RTO	4000 gal	RTO
T100-TK8	Process Tank	RTO	4000 gal	RTO
T100-TK8C	Process Tank	RTO	30 gal	RTO
T100-TK9	Process Tank	RTO	4000 gal	RTO
T100-TK10	Process Tank	RTO	4000 gal	RTO
T100-TK11	Process Tank	RTO	4000 gal	RTO
T100-TK12	Process Tank	RTO	4000 gal	RTO
T100-TK13	Process Tank	RTO	3300 Gal	RTO
T100-TK14	Process Tank	RTO	4000 gal	RTO
T100-TK15	Process Tank	RTO	2000 gal	RTO
T100-TK16	Process Tank	RTO	2000 gal	RTO
T100-TK17	Process Tank	RTO	2000 gal	RTO
T100-TK18	Process Tank	RTO	2000 gal	RTO
T100-TK18A*	Distillate Tank	RTO	200 gal	RTO
T100-TK18B*	Charge Tank	RTO	60 gal	RTO
T100-TK20	Process Tank	RTO	4000 gal	RTO
T100-TK21	Process Tank	RTO	4000 gal	RTO
T100-TK22	Process Tank	RTO	2000 gal	RTO
T100-TK24	Process Tank	RTO	4000 gal	RTO
T100-TK24D*	Distillate Tank	RTO	50 gal	RTO
T100-TK25	Process Tank	RTO	4000 gal	RTO
T100-TK26	Process Tank	RTO	4000 gal	RTO
T100-TK27	Process Tank	RTO	4000 gal	RTO
T100-TK28	Process Tank	RTO	4000 gal	RTO

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Source ID	Equipment Description	Stack/Vent ID	Nominal Capacity	Control Device
T100-TK29	Process Tank	RTO	4000 gal	RTO
T100-TK30	Process Tank	RTO	4000 gal	RTO
T100-TK-30A	Process Tank	RTO	70 gal	RTO
T100-TK31	Process Tank	RTO	4000 gal	RTO
T100-TK31B	Process Tank	RTO	50 gal	RTO
T100-TK32	Process Tank	RTO	4000 gal	RTO
T100-TK33	Process Tank	RTO	1000 gal	RTO
T100-TK34	Process Tank	RTO	1000 gal	RTO
T100-TK35	Process Tank	RTO	1000 gal	RTO
T100-TK36	Process Tank	RTO	1000 gal	RTO
T100-TK37	Process Tank	RTO	1000 gal	RTO
T100-TK38	Process Tank	RTO	1000 gal	RTO
T100	Portable Process Tank	RTO	N/A	RTO
T100-PTK1	Portable Cleaning Tank	RTO	150 gal	RTO
T100-HE1	Process Condenser	RTO	N/A	RTO
T100-HE1C	Process Condenser		N/A	
T100-HE2	Process Condenser	RTO	N/A	RTO
T100-HE4	Process Condenser	RTO	N/A	RTO
T100-HE6	Process Condenser	RTO	N/A	RTO
T100-HE7	Process Condenser	RTO	N/A	RTO
T100-HE8	Process Condenser	RTO	N/A	RTO
T100-HE11	Process Condenser	RTO	N/A	RTO
T100-HE12	Process Condenser	RTO	N/A	RTO
T100-HE13	Process Condenser	RTO	N/A	RTO
T100-HE14	Process Condenser	RTO	N/A	RTO
T100-HE14B	Process Condenser	RTO	N/A	RTO
T100-HE16	Process Condenser	RTO	N/A	RTO
T100-HE21A	Process Condenser	RTO	N/A	RTO
T100-HE21B	Process Condenser	RTO	N/A	RTO
T100-HE26	Process Condenser	RTO	N/A	RTO
T100-HE28	Process Condenser	RTO	N/A	RTO
T100-HE31	Process Condenser	RTO	N/A	RTO
T100-TK14A	Accumulator Tank	RTO	50 gal	RTO
T100-TK21A	Accumulator Tank	RTO	50 gal	RTO
T100-TK39	CIP Tank	RTO	500 gal	RTO
T100-SCR80	Process Scrubber	RTO	N/A	RTO
T100-SCR81	Process Scrubber	RTO	N/A	RTO
T100-SCR82	Process Scrubber	RTO	N/A	RTO
T100-SCR83	Process Scrubber	RTO	N/A	RTO
T100-SCR84	Process Scrubber	RTO	N/A	RTO
T100-SCR85	Process Scrubber	RTO	N/A	RTO
T100-TK82	Scrubber Holding Tank	RTO	1000 gal	RTO
T100-TK83	Scrubber Holding Tank	RTO	1000 gal	RTO
T100-TK84	Scrubber Holding Tank	RTO	1000 gal	RTO
T100-TK85	Scrubber Holding Tank	RTO	1000 gal	RTO

* Emission units marked with an asterisk are insignificant activities as defined by 326 IAC 2-7-1(21).

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Emission Limitations and Standards [326 IAC 2-7-5(1)]

D.6.1 Standards for BPM Process Vents [40 CFR 63.1254, 326 IAC 2-2-3, and 326 IAC 8-5-3]

The following streamlined standards for the BPM process operations satisfy the Maximum Achievable Control Technology Standards for Pharmaceutical Production Operations (Pharmaceutical MACT) for process vents [40 CFR 63.1254], Prevention of Significant Deterioration Best Available Control Technology (PSD BACT) requirements [326 IAC 2-2-3] and Reasonably Available Control Technology (RACT) requirements for synthesized pharmaceutical manufacturing operations [326 IAC 8-5-3]:

(a) Except as otherwise provided in Conditions D.6.1(c) and D.6.2, the emission limits and standards applicable for each operating BPM process vent containing undiluted and uncontrolled process vent streams equal to or greater than 50 ppmv HAP 50 ppmv VOC or 15 pounds per day VOC are described in Section D.14 of this permit.

(b) The Permittee shall cover all in-process tanks, having an exposed liquid surface containing VOC greater than 15 pounds per day unless production, sampling, maintenance, or inspection procedures require operator access.

(c) The Permittee is not required to control emissions from BPM process vents in accordance with (a) of this section, if it would result in a safety hazard, as long as the sum of the uncontrolled BPM process vent streams within an individual BPM process does not exceed an annual mass limit of 900 kilograms (2000 pounds) of HAP per 365-day period and the sum of all uncontrolled process vent emissions generated during the manufacturing of pharmaceutical products do not exceed an annual mass limit of 1800 kilograms (4000 pounds) of HAP per 365-day period.

(d) The Permittee shall enclose all centrifuges, rotary vacuum filters, and other filters having an exposed liquid surface, where the liquid contains VOC and exerts a total vapor pressure of 0.5 pounds per square inch or more at 20°C.

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D.6.2 Control Strategy for Production Equipment Exhaust Systems [40 CFR 63.1254][326 IAC 8-5-3] [326 IAC 2-2-3]

(a) Pursuant to 40 CFR 63.1254, production equipment exhaust systems containing undiluted and uncontrolled exhaust streams with HAP concentrations greater than fifty (50) ppm, HAP shall be routed to the RTO control system. The operation, inspection, and maintenance requirements for the RTO control system, and it's closed - vent system, used to control emissions from these emission units are described in Section D.14 of this permit.

(b) Pursuant to 326 IAC 8-5-3(b)(2), VOC emissions from production equipment exhaust systems shall not exceed thirty-three (33) pounds per day. If uncontrolled VOC emissions from a production equipment exhaust system would exceed thirty three (33) pounds per day, then the Permittee shall route VOC emissions from that production equipment exhaust system to the RTO control system. The operation, inspection, and maintenance requirements for the RTO control system, and its closed vent system, used to control emissions from these emission units are described in Section D.14 of this permit.

(c) Pursuant to 326 IAC 2-2-3, VOC BACT for production equipment exhaust systems not meeting the criteria of D.6.2(a) or D.6.2(b) is no controls. If the process affiliated with a production equipment exhaust system that is not routed to the RTO control system is modified in a manner that causes the criteria in Condition D.6.2(a) or D.6.2(b) to apply, the Permittee shall connect the production equipment exhaust system to the RTO control system before beginning any operations that would cause D.6.2(a) or D.6.2(b) to be applicable.

D.6.3 Leak Detection and Repair (LDAR) Standards [326 IAC 2-2-3, 326 IAC 8-5-3, and 40 CFR 63.1255]

The LDAR standards that apply to components associated with the BPM production operations are described in Sections E.1 and E.2 of this permit.

D.6.4 Heat Exchange System Requirements [326 IAC 2-2-3 and 40 CFR 63.1252(c)(2)]

(a) The Permittee shall inspect the physical integrity of heat exchange systems that use water to cool process equipment or materials used in pharmaceutical manufacturing operations in accordance with the following current good manufacturing practice (CGMP) requirements of 21 CFR 211 to satisfy the streamlined standards of the Pharmaceutical MACT for heat exchange systems [40 CFR 63.1252(c)(2)] and the PSD BACT requirements [326 IAC 2-2-3]:

(1) Assignment of responsibility for maintaining equipment;

(2) Maintenance schedules; and

(3) Description in sufficient detail of the methods, equipment, and materials used in maintenance operations, and the methods of disassembling and reassembling equipment as necessary to assure proper maintenance.

D.6.5 Startup, Shutdown and Malfunction Requirements [326 IAC 2-2-3, 40 CFR 63.1259(a)(3), and 40 CFR 63.6(e) and 63.8(c)]

The NESHAP General Provisions for Startup, Shutdown and Malfunction (SSM) Plans [40 CFR 63.6(e) and 63.8(c)] shall be used to satisfy the Pharmaceutical MACT standards [40 CFR 63.1259(a)(3)], and PSD BACT requirements [326 IAC 2-1.1-11].

(a) Pursuant to 40 CFR 63.6(e)(3), the Permittee shall develop an SSM Plan to ensure that processes are operated and maintained in a manner which satisfies the general duty to minimize emissions established by 40 CFR 63.6(e)(1)(i), and that all malfunctions are corrected as soon as practicable after their occurrence in order to minimize excess emissions. The SSM Plan shall contain the following information:

(1) Detailed plans and/or procedures for operating and maintaining the process during periods of SSM; and

(2) Corrective action program for malfunctioning processes.

(b) The startup, shutdown and malfunction (SSM) requirements for the RTO control system, and associated closed-vent system, are described in Section D.14 of this permit.

Testing and Monitoring Requirements [326 IAC 2-7-6(1) (6)] [326 IAC 2-7-5(1)]

D.6.6 Requirements

The requirements for the RTO control system, and its associated closed-vent system, used to control emissions from the emission units listed in this section are described in Section D.14 of this permit.

D.6.7 Monitoring Requirements

The monitoring requirements for the RTO control system, and its associated closed-vent system, used to control emissions from the applicable emission units listed in this section are described in Section D.14 of this permit.

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Record Keeping and Reporting [326 IAC 2-7-5(3) and 326 IAC 2-7-19]

D.6.8 Record Keeping and Reporting Requirements

(a) Record Keeping Requirements

(1) RTO Control System Records - The record keeping and reporting requirements for the RTO control system, and associated closed-vent systems, used to control emissions from the emission units listed in this section are described in Section D.14 of this permit.

(2) Process Records - The Permittee shall maintain the following records if the 98% Control Efficiency Emission Standard is used to demonstrate compliance with the requirements of the Pharmaceutical MACT (40 CFR Part 63, Subpart GGG):

(A) Daily rolling annual total HAP emissions;

(B) Number of batches per year for each batch process;

(C) Standard batch uncontrolled and controlled emissions for each process;

(D) Actual uncontrolled and controlled emissions for each nonstandard batch; and

(E) Record whether each batch operated was considered a standard batch.

(3) Heat Exchange System Records - Maintenance records, including the date, time, and sign off or initials of the individual who completed the task, of all heat exchange systems that use water to cool process equipment or materials used in pharmaceutical manufacturing operations. The Permittee shall track the heat exchange systems that use water to cool process equipment or materials used in pharmaceutical manufacturing operations in an operating scenario maintained in the On-Site Implementation Log (OSIL).

(4) LDAR Records - The record keeping and reporting requirements for the LDAR standards are described in Sections E.1and E.2 of this permit.

(5) SSM Records - The Permittee shall maintain the following records:

(A) Records of the current and superseded versions of SSM Plan.

(B) Occurrence/duration records of each process malfunction.

(C) Information to demonstrate conformance with each SSM is consistent with the procedures in the SSM Plan.

(D) Records of actions taken during each SSM when different from SSM Plan.

(b) Periodic Reporting Requirements

(1) The following streamlined quarterly reporting requirements shall satisfy the Pharmaceutical MACT standards [40 CFR 63.1256(b)] and the PSD BACT requirements [326 IAC 2-1.1-11]:

(A) SSM summary reports for the processes.

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(B) The reporting requirements for the RTO control system, and associated closed-vent system, that controls emissions from the emission units listed in this section are described in Section D.14 of this permit.

(C) The reporting requirements for the LDAR standards are described in Sections E.1 and E.2 of this permit.

(c) Immediate Reporting Requirements

The reporting requirements in the NESHAP General Provisions for Startup, Shutdown and Malfunction (SSM) Plans [40 CFR 63.6(e)(3)] shall be used to satisfy the reporting requirements under the Pharmaceutical MACT standards [40 CFR 63.1259(a)(3)], and PSD BACT requirements [326 IAC 2-1.1-11].

(1) Any time an action taken by the Permittee during an SSM event of a process is not consistent with the procedures specified in the SSM Plan, the Permittee shall report the actions taken for that event. The immediate report shall be submitted to the agency via a telephone call or facsimile within 2 working days after commencing actions inconsistent with the plan.

(2) Within 7 working days after the end of an SSM event of a process where an action taken by the Permittee is not consistent with the procedures specified in the SSM Plan, the Permittee shall submit a letter containing the following information in accordance with 40 CFR 63.10(d)(5):

(A) Name, title and signature of responsible official certifying accuracy;

(B) Explanation of the circumstances for the event;

(C) Reason for not following the SSM Plan; and

(D) Report any excess emissions and/or parameter monitoring exceedances are believed to have occurred.

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Modifications and Construction Requirements [326 IAC 2-7-10.5, 326 IAC 2-7-12 and 326 IAC 2-2]

D.6.9 Modifications and Construction: Advance Approval of Permit Conditions

(a) The Permittee may modify any existing emission units listed in this section of the permit without obtaining a source modification approval (otherwise required by 326 IAC 2-7-10.5), a Title V permit modification (otherwise required by 326 IAC 2-7-12), or a Prevention of Significant Deterioration permit (otherwise required by 326 IAC 2-2), provided the modified emission units are subject to the same applicable requirements listed in this D section, and the Permittee shall comply with the Change Management and Flexible Permit provisions in Section F.1 of this permit.

(b) The Permittee may construct and install new emission units of the types described in this D section without obtaining a source modification approval (otherwise required by 326 IAC 2-7-10.5), a Title V permit modification (otherwise required by 326 IAC 2-7-12), or a Prevention of Significant Deterioration permit (otherwise required by 326 IAC 2-2), provided the new emission units are subject to the same applicable requirements listed in this D section, and the Permittee shall comply with the Change Management and Flexible Permit provisions in Section F.1 of this permit.

SECTION D.7 BPM SUPPORT OPERATIONS – SOLVENT RECOVERY OPERATIONS

Facility Description [326 IAC 2-7-5(15)]

The information describing the processes contained in the facility description boxes is descriptive information and does not constitute enforceable conditions:

(a) The emission units listed below are subject to applicable requirements described or referred to in this D section. The BPM solvent recovery emission units can be generally described as columns, stills, evaporators, accumulators, process condensers and receivers and are referred to as process vents under the National Emission Standards of Hazardous Air Pollutants for Pharmaceutical Production Operations (Pharmaceutical MACT) found at 40 CFR 63, Subpart GGG and OSW MACT found at 40 CFR 63, Subpart DD. The solvent recovery columns may also be defined as treatment units under the OSW MACT.

Ancillary activities, such as heat exchange systems, are not considered process vents and have not been included in the description tables.

Emission Unit ID	Emission Unit Description	Stack/Vent	Nominal Capacity	Control Device
Building T19:				
T19-STL1	Still	T79	1500 gal	T79
T19-STL2	Still	T79	4000 gal	T79
T19-COL3	Column	T79	NA	T79
T19-REC1	Receiver	T79	2000 gal	T79
T19-REC10	Receiver	T79	2000 gal	T79
T19-REC11	Receiver	T79	5300 gal	T79
T19-REC2	Receiver	T79	2000 gal	T79
T19-REC3	Receiver	T79	2000 gal	T79
T19-REC6	Receiver	T79 or RTO*	500 gal	T79 or RTO*
T19-REC7	Receiver	T79 or RTO*	500 gal	T79 or RTO*
T19-REC8	Receiver	T79 or RTO*	500 gal	T79 or RTO*
T19-REC9	Receiver	T79	500 gal	T79
Building T52:				
T52-REC52-1	Stainless Receiver	T79 or RTO*	2000 gal	T79 or RTO*
T52-REC52-11	Receiver	T79 or RTO*	4000 gal	T79 or RTO*
T52-REC52-12	Receiver	T79 or RTO*	4000 gal	T79 or RTO*
T52-REC52-13	Receiver	T79 or RTO*	4000 gal	T79 or RTO*
T52-REC52-2	Stainless Receiver	T79 or RTO*	2000 gal	T79 or RTO*
T52-ACC10	Accumulator	T79 or RTO*	NA	T79 or RTO*
T52-ACC5	Accumulator	T79 or RTO*	NA	T79 or RTO*
T52-ACC6	Accumulator	T79 or RTO*	NA	T79 or RTO*
T52-COL52-8	Wash Column	T79 or RTO*	NA	T79 or RTO*
T52-EVAP10	Evaporator	T79 or RTO*	2000 gal	T79 or RTO*
T52-EVAP5	Evaporator	T79 or RTO*	2000 gal	T79 or RTO*
T52-EVAP6	Evaporator	T79 or RTO*	2000 gal	T79 or RTO*
T52-STPR52-14	Steam Stripper	T79 or RTO*	250 gal	T79 or RTO*
T52-ACC14	Accumulator	T79 or RTO*	NA	T79 or RTO*
Building T61:				
T61-COL61-1	Column	T79	NA	T79
T61-COL61-2	Column	T79	NA	T79
T61-COL61-3	Column	T79	NA	T79
T61-REC1	Receiver	T79	5000 gal	T79

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Emission Unit ID	Emission Unit Description	Stack/Vent	Nominal Capacity	Control Device
T61-REC2	Receiver	T79	5000 gal	T79
T61-REC3	Receiver	T79	5000 gal	T79
T61-REC4	Receiver	T79	5000 gal	T79
T61-REC5	Receiver	T79	5000 gal	T79
T61-REC6	Receiver	T79	5000 gal	T79
T61-REC7	Receiver	T79	5000 gal	T79
T61-REC8	Receiver	T79	5000 gal	T79

* This equipment is currently not in service; however, this equipment shall be tied into either the RTO control system or the T79 control system upon startup.

Emission Limitations and Standards [326 IAC 2-7-5(1)]

D.7.1 Standards for BPM Support Process Vents [40 CFR 63.1254, CFR 63.690, 326 IAC 2-2-3, and 326 IAC 8-5-3]

The following streamlined standards for the BPM solvent recovery operations satisfy the Pharmaceutical MACT Standards for process vents [40 CFR 63.1254], OSWRO MACT Standards for process vents [40 CFR 63.690], PSD BACT requirements [326 IAC 2-2-3] and RACT requirements for synthesized pharmaceutical manufacturing operations [326 IAC 8-5-3]:

(a) Except as otherwise provided in Condition D.7.1(c), the emission limits and standards for each operating BPM process vent containing undiluted and uncontrolled process vent streams equal to or greater than 50 ppmv VOHAP and/or 50 ppmv VOC are described in SECTION D.14 for emission units controlled by the RTO control system and described in SECTION D.15 for emission units controlled by the T79 fume incinerator control system.

(b) The Permittee shall cover all in-process tanks associated with the BPM solvent recovery operations, having an exposed liquid surface containing VOC greater than 15 pounds per day unless production sampling, maintenance, or inspection procedures require operator access.

(c) The Permittee is not required to control emissions from BPM Support process vents in accordance with (a) of this section, if it would result in a safety hazard, as long as the sum of the uncontrolled BPM Support process vent streams within an individual BPM process does not exceed an annual mass limit of 900 kilograms (2000 pounds) of HAP per 365-day period and the sum of all uncontrolled process vent emissions generated during the manufacturing of pharmaceutical products do not exceed an annual mass limit of 1800 kilograms (4000 pounds) of HAP per 365-day period.

(d) The Permittee shall enclose all centrifuges, rotary vacuum filters, and other filters having an exposed liquid surface, where the liquid contains VOC and exerts a total vapor pressure of 0.5 pounds per square inch or more at 20°C.

D.7.2 Treatment Unit Requirements [326 IAC 2-2-3 and 40 CFR 63.684]

When a solvent recovery column is used as the final treatment step to treat off-site waste containing VOHAP or VOC equal to or greater than 500 ppmw, the Permittee shall reduce the VOHAP and VOC concentrations of the off-site material to a level that is less than 500 ppmw to satisfy the requirements of 326 IAC 2-2-3 and 40 CFR 63.684(b).

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D.7.3 Leak Detection and Repair (LDAR) for Fugitive Emissions [326 IAC 2-2-3 and 40 CFR 63.1255]

The LDAR standards that apply to components associated with the BPM solvent recovery operations are described in Sections E.1 and E.2 of this permit.

D.7.4 Heat Exchange System Requirements [326 IAC 2-2-3 and 40 CFR 63.1252(c)(2)]

(a) The Permittee shall inspect the physical integrity of heat exchange systems that use water to cool process equipment or materials used in pharmaceutical manufacturing operations in accordance with the following current good manufacturing practice (CGMP) requirements of 21 CFR 211 to satisfy the streamlined standards of the Pharmaceutical MACT for heat exchangers [40 CFR 63.1252(c)(2)] and the PSD BACT requirements [326 IAC 2-2-3]:

(1) Assignment of responsibility for maintaining equipment;

(2) Maintenance schedules; and

(3) Description in sufficient detail of the methods, equipment, and materials used in maintenance operations, and the methods of disassembling and reassembling equipment as necessary to assure proper maintenance - 211.67(b)(3).

D.7.5 Startup, Shutdown and Malfunction Requirements [326 IAC 2-2-3, 40 CFR 63.1259(a)(3), 40 CFR 63.697(b)(3), and 40 CFR 63.6(e)(3) and 63.8(c)]

The NESHAP General Provisions for Startup, Shutdown and Malfunction (SSM) Plans [40 CFR 63.6(e) and 63.8(c)] shall be used to satisfy the Pharmaceutical MACT standards [40 CFR 63.1259(a)(3)], Offsite Waste MACT standards [40 CFR 63.697(b)(3)] and PSD BACT requirements [326 IAC 2-1.1-11].

(a) Pursuant to 40 CFR 63.6(e)(3), the Permittee shall develop an SSM Plan to ensure that processes are operated and maintained in a manner which satisfies the general duty to minimize emissions established by 40 CFR 63.6(e)(1)(i), and that all malfunctions are corrected as soon as practicable after their occurrence in order to minimize excess emissions. The SSM Plan shall contain the following information:

(1) Detailed plans and/or procedures for operating and maintaining the process during periods of SSM; and

(2) Corrective action program for malfunctioning processes.

(b) The startup, shutdown and malfunction (SSM) requirements for the RTO control system or T79 control system, and associated closed-vent systems, are described in Sections D.14 and D.15 of this permit, respectively.

Testing and Monitoring Requirements [326 IAC 2-7-6(1) (6)] [326 IAC 2-7-5(1)]

D.7.6 Requirements

(a) The requirements for the RTO control system and T79 control system, and associated closed-vent systems, used to control emissions from the emission units listed in this section are described in Sections D.14 and D.15 of this permit, respectively.

(b) The following streamlined requirements for the solvent recovery columns that treat off-site waste shall satisfy the Offsite Waste MACT standards [40 CFR 63.684(d) and (e)] and the PSD BACT requirements [326 IAC 2-1.1-11]:

(1) An initial and annual demonstration shall be performed within 30 days after first

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time an owner or operator begins using the treatment process to manage a new off-site material stream equal to or greater than 500 ppmw VOHAP or VOC in accordance with the requirements of either § 63.683(b)(1)(ii) or § 63.683(b)(2)(ii).

(2) The Permittee shall establish solvent recovery column temperature limits for each off-site waste material stream equal to or greater than 500 ppmw VOHAP or VOC. The Permittee shall monitor the temperature as follows:

(A) The Permittee shall install and operate the temperature CMS in accordance with 40 CFR 63.8(c).

(B) Each CMS shall be in continuous operation when the solvent recovery column is receiving off-site waste streams equal to or greater than 500 ppmw VOHAP or VOC, except for system malfunctions (breakdowns, out of control periods, and associated repairs), maintenance periods, calibration checks and zero (low-level) and high-level calibration drift adjustments.

(C) Continuous operation is defined as the collection of at least one measurement for each successive 15-minute period.

D.7.7 Monitoring Requirements

The monitoring requirements for the RTO control system and T79 control system, and associated closed-vent systems, used to control emissions from the applicable emission units listed in this section are described in Sections D.14 and D.15 of this permit, respectively.

Record Keeping and Reporting Requirements [326 IAC 2-7-5(3) and 326 IAC 2-7-19]

D.7.8 Record Keeping and Reporting Requirements

(a) Record Keeping Requirements

(1) RTO Control System and T79 Control System Records - The record keeping requirements for the RTO control system and T79 control system, and associated closed-vent systems, used to control emissions from the emission units listed in this section are described in Sections D.14 and D.15 of this permit, respectively.

(2) LDAR Records - The record keeping requirements for the LDAR standards are described in Sections E.1 and E.2 of this permit.

(3) Process Records – The Permittee shall maintain the following records:

(A) Daily rolling annual total HAP emissions;

(B) Number of batches per year for each batch process;

(C) Standard batch uncontrolled and controlled emissions for each process;

(D) Actual uncontrolled and controlled emissions for each nonstandard batch; and

(E) Record whether each batch operated was considered a standard batch.

(4) Solvent Recovery Records – The Permittee shall track how the solvent recovery columns are being utilized in an operating scenario maintained in the On-Site Implementation Log. If a solvent recovery column is used as a treatment column

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for offsite waste, then the Permittee shall maintain the following records:

(A) Initial and annual demonstration records;

(B) Records of all required CMS data;

(C) Records of each CMS calibration checks;

(D) Maintenance records for each CMS; and

(E) Occurrence/duration records of each CMS malfunction.

(5) Heat Exchange System Records - Maintenance records, including the date, time, and sign off or initials of the individual who completed the task, of all heat exchange systems that use water to cool process equipment or materials used in pharmaceutical manufacturing operations. The Permittee shall track the heat exchange systems that use water to cool process equipment or materials used in pharmaceutical manufacturing operations in an operating scenario maintained in the On-Site Implementation Log (OSIL).

(6) SSM Records - The Permittee shall maintain the following records:

(A) Records of the current and superseded versions of SSM Plan.

(B) Occurrence/duration records of each process malfunction.

(C) Information to demonstrate conformance with each SSM are consistent with the procedures in the SSM Plan.

(D) Records of actions taken during each SSM when different from SSM Plan.

(7) All records shall be maintained in accordance with Section C - General Record Keeping Requirements, of this permit.

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(b) Periodic Reporting Requirements

(1) The following streamlined quarterly reporting requirements shall satisfy the Pharmaceutical MACT standards [40 CFR 63.1256(b)], Offsite Waste MACT [40 CFR 63.697(b)(3)] and the PSD BACT requirements [326 IAC 2-1.1-11]:

(A) SSM summary reports for the processes.

(B) The reporting requirements for the RTO control system, T79 fume incinerator control system, and associated closed-vent systems that control emissions from the emission units listed in this section are described in Sections D.14 and D.15 of this permit, respectively.

(C) The reporting requirements for the LDAR standards are described in Sections E.1 and E.2 of this permit.

(c) Immediate Reporting Requirements

The reporting requirements in the NESHAP General Provisions for Startup, Shutdown and Malfunction (SSM) Plans [40 CFR 63.6(e)(3)] shall be used to satisfy the reporting requirements under the Pharmaceutical MACT standards [40 CFR 63.1259(a)(3)], Offsite Waste MACT standards [40 CFR 63.697(b)(3), and PSD BACT requirements [326 IAC 2-1.1-11].

(1) Any time an action taken by the Permittee during an SSM event of a process is not consistent with the procedures specified in the SSM Plan, the Permittee shall report the actions taken for that event. The immediate report shall be submitted to the agency via a telephone call or facsimile within 2 working days after commencing actions inconsistent with the plan.

(2) Within 7 working days after the end of an SSM event of a process where an action taken by the Permittee is not consistent with the procedures specified in the SSM Plan, the Permittee shall submit a letter containing the following information in accordance with 40 CFR 63.10(d)(5):

(A) Name, title and signature of responsible official certifying accuracy;

(B) Explanation of the circumstances of the event;

(C) Reason for not following the SSM Plan; and

(D) Report any excess emissions and/or parameter monitoring exceedances are believed to have occurred.

Modifications and Construction Requirements [326 IAC 2-7-10.5, 326 IAC 2-7-12 and 326 IAC 2-2]

D.7.9 Modifications and Construction: Advance Approval of Permit Conditions

(a) The Permittee may modify any existing emission units listed in this section of the permit without obtaining a source modification approval (otherwise required by 326 IAC 2-7-10.5), a Title V permit modification (otherwise required by 326 IAC 2-7-12), or a Prevention of Significant Deterioration permit (otherwise required by 326 IAC 2-2), provided the modified emission units are subject to the same applicable requirements listed in this D section, and the Permittee shall comply with the Change Management and Flexible Permit provisions in Section F.1 of this permit.

(b) The Permittee may construct and install new emission units of the types described in this D section without obtaining a source modification approval (otherwise required by 326 IAC 2-7-10.5), a Title V permit modification (otherwise required by 326 IAC 2-7-12), or a Prevention of Significant Deterioration permit (otherwise required by 326 IAC 2-2), provided the new emission units are subject to the same applicable requirements listed in this D section, and the Permittee shall comply with the Change Management and Flexible Permit provisions in Section F.1 of this permit.

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SECTION D.8 BPM SUPPORT OPERATIONS – INDIVIDUAL DRAIN SYSTEM CONDITIONS

Facility Description [326 IAC 2-7-5(15)]

The information describing the processes contained in the following facility description boxes is descriptive information and does not constitute enforceable conditions:

The emission units listed below are subject to applicable requirements described or referred to in this D section. These sumps are defined as individual drain systems under the National Emission Standards of Hazardous Air Pollutants for Pharmaceutical Production Operations (Pharmaceutical MACT) found at 40 CFR 63, Subpart GGG.

Unit ID	Unit Description	Stack/Vent	Nominal Capacity	Control Device
Building T27:				
T27-Sump*	Sump Tank/Lift Station	RTO	2000 gal	RTO
Building T28:				
T28-Sump*	Sump	RTO	1300 gal	RTO
Building T31:				
T31-Sump*	Sump	RTO	5900 gal	RTO
Building T31A:				
T31A-Sump*	Sump	RTO	300 gal	RTO
Building T19:				
T19-1-Sump*	Sump	None		None
Building T149:				
T149-TK782*	IDS	None	100 gal	None

* Emission units marked with an asterisk are insignificant activities as defined by 326 IAC 2-7-1(21)(A)-(C).

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Emission Limitations and Standards [326 IAC 2-7-5(1)]

D.8.1 BPM Individual Drain System (IDS) Standards [40 CFR 63.1256(e), 40 CFR 63.689(b), and 326 IAC 2-2-3]

The following streamlined standards for BPM IDSs satisfy the requirements of the Pharmaceutical MACT Standards for individual drain systems [40 CFR 63.1256(e)], OSWRO MACT Standards for transfer systems [40 CFR 63.689(b)], and PSD BACT requirements [326 IAC 2-2-3]:

(a) Definition Standards:

(1) A BPM IDS is defined as any stationary system used to convey waste streams containing HAP or VOC to a waste management unit. A segregated stormwater sewer system, which is a drain and collection system designed and operated for the sole purpose of collecting rainfall-runoff at a facility, and which is segregated from all other individual drain systems, is excluded from this definition. An IDS that is used for the sole purpose of collecting wastewater from drips, spills and leaks, or water from safety showers, condensation and fire deluge systems, is excluded from this definition. For purposes of inspections in Section D.8.1(c), a BPM IDS includes any fixed roof, cover, and/or enclosure, and closed vent system section from the IDS to the inlet of the production building roof fan exhausting to the control device or to the IDS conservation vent.

(b) Operational Standards:

(1) The Permittee shall cover the openings of each operating BPM IDS containing waste equal to or greater than 500 parts per million by weight (ppmw) HAP and/or 500 ppmw VOC at all times during use except when it is necessary to use the opening for sampling or removal of material, or for equipment inspection, maintenance, or repair; and

(2) Except as otherwise provided in this Condition, the emission limits and standards for each operating BPM IDS containing waste equal to or greater than 500 ppmw HAP and/or 500 ppmw VOC are described in SECTION D.14 for emission units controlled by the RTO control system and described in SECTION D.15 for emission units controlled by the T79 fume incinerator control system; or

(3) For each BPM IDS equipped with a water seal, the Permittee is not subject to the requirements in (1) and (2) of this section, but instead shall ensure that the water seal is maintained on a semiannual basis. For example, a flow-monitoring device indicating positive flow from a main to a branch water line supplying a trap or water being continuously dripped into the trap by a hose could be used to verify flow of water to the trap. Visual observation is also an acceptable alternative.

(c) Inspection Standards:

(1) For each BPM IDS containing waste equal to or greater than 500 ppmw HAP and/or 500 ppmw VOC, the Permittee shall perform the following visual inspections and, when necessary, comply with the following repair requirements:

(A) Initial and semiannual visual inspections of each BPM IDS for improper work practices such as leaving open any access hatch or other opening when such hatch or opening is not in use for sampling or removal, or for equipment inspection, maintenance, or repair.

(B) Initial and semiannual visual inspections of each BPM IDS for control equipment failures such as a cracked or broken joint, lid, cover, or door.

(C) Initiate repair of any leak no later than 5 calendar days after identification, and complete repair within 15 days after identification, except for the following allowances for delay of repair:

(i) Repair is technically infeasible without a shutdown;

(ii) Emissions resulting from immediate repair would be greater than the emissions likely to result from delay of repair. In such cases, repair shall occur by the end of the next shutdown;

(iii) Equipment is emptied or is no longer used to treat waste equal to or greater than 500 ppmw HAP and/or VOC; or

(iv) Unavailability of parts beyond the control of the Permittee.

(2) For each BPM IDS containing waste equal to or greater than 500 ppmw HAP and/or 500 ppmw VOC and not operated under negative pressure, the Permittee shall perform the following additional inspections and, when necessary, comply with the following repair requirements:

(A) Initial one-time Method 21 inspection on the cover of each BPM IDS. For new equipment, this inspection shall be performed within 150 days upon startup of the new equipment.

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(B) Semiannual visual inspections for visible, audible, or olfactory indications of leaks.

(C) Initiate repair of any leak no later than 5 calendar days after identification, and complete repair within 15 days after identification, except for the following situations:

(i) Delay of repair is allowed if the repair is technically infeasible without a shutdown; or

(ii) Delay of repair is allowed if the emissions resulting from immediate repair would be greater than the emissions likely to result from delay of repair.

(3) For each BPM IDS equipped with a water seal, the Permittee is not subject to the requirements in (1) and (2) of this section, but instead shall ensure that the water seal is maintained on a semiannual basis. For example, a flow-monitoring device indicating positive flow from a main to a branch water line supplying a trap or water being continuously dripped into the trap by a hose could be used to verify flow of water to the trap. Visual observation is also an acceptable alternative.

(4) BPM IDSs containing waste equal to or greater than 500 ppmw HAP and/or 500 ppmw VOC that are unsafe or difficult to inspect are not subject to the requirements of D.8.1 (b)(2) and D.8.1(c).

D.8.2 Startup, Shutdown and Malfunction Requirements [40 CFR 63.1259(a)(3), 40 CFR 63.697(b)(3), 326 IAC 2-2-3, 40 CFR 63.6(e) and 40 CFR 63.8(c)]

The NESHAP General Provisions for Startup, Shutdown and Malfunction (SSM) Plans [40 CFR 63.6(e) and 63.8(c)] shall be used to satisfy the Pharmaceutical MACT standards [40 CFR 63.1259(a)(3)], Offsite Waste MACT standards [40 CFR 63.697(b)(3)] and PSD BACT requirements [326 IAC 2-1.1-11].

(a) Pursuant to 40 CFR 63.6(e)(3), the Permittee shall develop an SSM Plan to ensure that processes are operated and maintained in a manner which satisfies the general duty to minimize emissions established by 40 CFR 63.6(e)(1)(i), and that all malfunctions are corrected as soon as practicable after their occurrence in order to minimize excess emissions. The SSM Plan shall contain the following information:

(1) Detailed plans and/or procedures for operating and maintaining the process during periods of SSM; and

(2) Corrective action program for malfunctioning processes.

(b) The startup, shutdown and malfunction (SSM) requirements for the RTO control system or T79 control system, are described in Sections D.14 and D.15 of this permit, respectively.

Testing and Monitoring Requirements [326 IAC 2-7-6(1) (6)] [326 IAC 2-7-5(1)]

D.8.3 Requirements

(a) The compliance determination requirements for the RTO control system and T79 fume incinerator control system, and associated closed-vent systems, used to control emissions from the emission units listed in this section are described in Sections D.14 and D.15 of this permit, respectively.

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(b) The Permittee shall utilize engineering knowledge of the waste stream constituents such as material balances to demonstrate the average VOHAP and/or VOC concentration is less than 500 ppmw for each BPM IDS that is not controlled in accordance with D.8.3 (a).

D.8.4 Monitoring Requirements

The monitoring requirements for the RTO control system and T79 fume incinerator control system, and associated closed-vent systems, used to control emissions from the emission units listed in this section are described in Sections D.14 and D.15 of this permit, respectively.

Record Keeping and Reporting Requirements [326 IAC 2-7-10.5, 326 IAC 2-7-12 and 326 IAC 2-2]

D.8.5 Record Keeping and Reporting Requirements

(a) Record Keeping Requirements

(1) RTO Control System and T79 Control System Records - The record keeping requirements for the RTO control system and T79 fume incinerator control system, and associated closed-vent systems that control emissions from the emission units listed in this section are described in Sections D.14 and D.15 of this permit, respectively.

(2) Inspection and Maintenance Records - The Permittee shall maintain the following records:

(A) Identification and explanation of all BPM IDS covers unsafe to inspect, including a plan for when these IDS covers will be inspected;

(B) Identification and explanation of all BPM IDS covers difficult to inspect, including a plan for when these IDS covers will be inspected;

(C) Visual inspection log of BPM IDSs, including the date of inspection and a statement that no leaks were detected, if applicable;

(D) One-time Method 21 inspection log of each BPM IDS cover, including the date of inspection and a statement that no leaks were detected, if applicable;

(E) Information on each BPM IDS cover inspection during which a leak is detected, including:

(i) Instrument identification numbers, operator name or initials, and identification of the equipment;

(ii) Date the leak was detected and the date of the first attempt to repair the leak;

(iii) Maximum instrument reading measured after leak is successfully repaired or determined to be nonrepairable;

(iv) Reason for any delay of repair if leak not repaired within 15 calendar days after discovery of the leak;

(v) Name, initials, or other form of identification of person whose decision it was that repair could not be effected without a shutdown;

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(vi) Expected date of successful repair of leak if leak not required within 15 calendar days after discovery of leak;

(vii) Dates of shutdowns that occur while the equipment is unrepaired; and

(viii) Date of successful repair of the leak.

(F) Documentation of a decision to use a delay of repair due to unavailability of parts shall include a description of the failure, the reason additional time was necessary (including a statement of why replacement parts were not kept onsite and when delivery from the manufacturer is scheduled), and the date when the repair was completed.

(3) SSM Records - The Permittee shall maintain the following records:

(A) Records of the current and superseded versions of SSM Plan.

(B) Occurrence/duration records of each process malfunction.

(C) Information to demonstrate conformance with each SSM are consistent wit the procedures in the SSM Plan.

(D) Records of actions taken during each SSM when different from SSM Plan.

(4) IDS Waste Stream Records - The Permittee shall identify each IDS not controlled by the RTO or T79 control system and maintain documentation to support the average waste stream constituents of VOHAP and/or VOC concentration are less than 500 ppmw.

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(b) Periodic Reporting Requirements

(1) The following streamlined quarterly reporting requirements shall satisfy the Pharmaceutical MACT standards [40 CFR 63.1256(b)] and the PSD BACT requirements [326 IAC 2-1.1-11]:

(A) Inspections conducted during which a leak was detected; and

(B) SSM summary reports for the processes.

(C) The reporting requirements for the RTO control system, T79 fume incinerator control system, and associated closed-vent systems that control emissions from the emission units listed in this section are described in Sections D.14 and D.15 of this permit, respectively.

(c) Immediate Reporting Requirements

The reporting requirements in the NESHAP General Provisions for Startup, Shutdown and Malfunction (SSM) Plans [40 CFR 63.6(e)(3)] shall be used to satisfy the reporting requirements under the Pharmaceutical MACT standards [40 CFR 63.1259(a)(3)], Offsite Waste MACT standards [40 CFR 63.697(b)(3), and PSD BACT requirements [326 IAC 2-1.1-11].

(1) Any time an action taken by the Permittee during an SSM event of a process is not consistent with the procedures specified in the SSM Plan, the Permittee shall report the actions taken for that event. The immediate report shall be submitted to the agency via a telephone call or facsimile within 2 working days after commencing actions inconsistent with the plan.

(2) Within 7 working days after the end of an SSM event of a process where an action taken by the Permittee is not consistent with the procedures specified in the SSM Plan, the Permittee shall submit a letter containing the following information in accordance with 40 CFR 63.10(d)(5):

(A) Name, title and signature of responsible official certifying accuracy;

(B) Explanation of the circumstances for the event;

(C) Reason for not following the SSM Plan; and

(D) Report any excess emissions and/or parameter monitoring exceedances are believed to have occurred.

Modifications and Construction Requirements [326 IAC 2-7-10.5, 326 IAC 2-7-12 and 326 IAC 2-2]

D.8.6 Modifications and Construction: Advance Approval of Permit Conditions

(a) The Permittee may modify any existing emission units listed in this section of the permit without obtaining a source modification approval (otherwise required by 326 IAC 2-7-10.5), a Title V permit modification (otherwise required by 326 IAC 2-7-12), or a Prevention of Significant Deterioration permit (otherwise required by 326 IAC 2-2), provided the modified emission units are subject to the same applicable requirements listed in this D section, and the Permittee shall comply with the Change Management and Flexible Permit provisions in Section F.1 of this permit.

(b) The Permittee may construct and install new emission units of the types described in this D section without obtaining a source modification approval (otherwise required by 326 IAC 2-7-10.5), a Title V permit modification (otherwise required by 326 IAC 2-7-12), or a Prevention of Significant Deterioration permit (otherwise required by 326 IAC 2-2), provided the new emission units are subject to the same applicable requirements listed in this D section, and the Permittee shall comply with the Change Management and Flexible Permit provisions in Section F.1 of this permit.

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Non-Applicability of Requirements

D.8.7 Non-Applicability Determinations [326 IAC 8-5-3]

The control requirements of the Synthesized Pharmaceutical RACT rules (326 IAC 8-5-3) do not apply to the individual drain systems identified above in the Facility Description section because the potential to emit VOC emissions from each facility is less than the rule applicability threshold level of 6.8 kilograms per day (15 pounds per day).

SECTION D.9 BPM SUPPORT OPERATIONS – SOLVENT STORAGE TANK CONDITIONS

Facility Description [326 IAC 2-7-5(15)]

The information describing the processes contained in the following facility description boxes is descriptive information and does not constitute enforceable conditions:

Emission Unit ID	Emission Unit Description	Stack/Vent	Nominal Capacity	Control Device
Building T143 – Tank Module:				
T143-TK01	Solvent Tank	T79 Incinerator	38,245 gal	T79 Incinerator
T143-TK03	Solvent Tank	T79 Incinerator	38,245 gal	T79 Incinerator
T143-TK05	Solvent Tank	T79 Incinerator	38,245 gal	T79 Incinerator
T143-TK07	Solvent Tank	T79 Incinerator	38,245 gal	T79 Incinerator
T143-TK09	Solvent Tank	T79 Incinerator	38,245 gal	T79 Incinerator
T143-TK11	Solvent Tank	T79 Incinerator	38,245 gal	T79 Incinerator
T143-TK12	Solvent Tank	T79 Incinerator	19,500 gal	T79 Incinerator
T143-TK13	Solvent Tank	T79 Incinerator	19,500 gal	T79 Incinerator
T143-TK14	Solvent Tank	T79 Incinerator	19,500 gal	T79 Incinerator
T143-TK17	Solvent Tank	T79 Incinerator	19,500 gal	T79 Incinerator
T143-TK18	Solvent Tank	T79 Incinerator	19,500 gal	T79 Incinerator
T143-TK19	Solvent Tank	T79 Incinerator	19,500 gal	T79 Incinerator
T143-TK20	Solvent Tank	T79 Incinerator	19,500 gal	T79 Incinerator
T143-TK21	Solvent Tank	T79 Incinerator	19,500 gal	T79 Incinerator
T143-TK22	Solvent Tank	T79 Incinerator	19,500 gal	T79 Incinerator
T143-TK23	Solvent Tank	T79 Incinerator	19,500 gal	T79 Incinerator
T143-TK24	Solvent Tank	T79 Incinerator	19,500 gal	T79 Incinerator
Building T145 – Tank Module:				
T145-TK25	Solvent Tank	T79 Incinerator	18,900 gal	T79 Incinerator
T145-TK26	Solvent Tank	T79 Incinerator	18,900 gal	T79 Incinerator
T145-TK27	Solvent Tank	T79 Incinerator	18,900 gal	T79 Incinerator
T145-TK28	Solvent Tank	T79 Incinerator	18,900 gal	T79 Incinerator
T145-TK29	Solvent Tank	T79 Incinerator	18,900 gal	T79 Incinerator
T145-TK30	Solvent Tank	T79 Incinerator	18,900 gal	T79 Incinerator
T145-TK31	Solvent Tank	T79 Incinerator	18,900 gal	T79 Incinerator
T145-TK32	Solvent Tank	T79 Incinerator	18,900 gal	T79 Incinerator
T145-TK33	Solvent Tank	T79 Incinerator	18,900 gal	T79 Incinerator
T145-TK34	Solvent Tank	T79 Incinerator	18,900 gal	T79 Incinerator
T145-TK35	Solvent Tank	T79 Incinerator	18,900 gal	T79 Incinerator
T145-TK36	Solvent Tank	T79 Incinerator	18,900 gal	T79 Incinerator
T145-TK37	Solvent Tank	T79 Incinerator	18,900 gal	T79 Incinerator

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Emission Unit ID	Emission Unit Description	Stack/Vent	Nominal Capacity	Control Device
T145-TK38	Solvent Tank	T79 Incinerator	18,900 gal	T79 Incinerator
T145-TK39	Solvent Tank	T79 Incinerator	18,900 gal	T79 Incinerator
T145-TK40	Solvent Tank	T79 Incinerator	18,900 gal	T79 Incinerator
T145-TK41	Solvent Tank	T79 Incinerator	18,900 gal	T79 Incinerator
T145-TK42	Solvent Tank	T79 Incinerator	18,900 gal	T79 Incinerator
T145-TK43	Solvent Tank	T79 Incinerator	18,900 gal	T79 Incinerator
T145-TK44	Solvent Tank	T79 Incinerator	18,900 gal	T79 Incinerator
T145-TK45	Solvent Tank	T79 Incinerator	18,900 gal	T79 Incinerator
T145-TK46	Solvent Tank	T79 Incinerator	18,900 gal	T79 Incinerator
T145-TK47	Solvent Tank	T79 Incinerator	18,900 gal	T79 Incinerator
T145-TK48	Solvent Tank	T79 Incinerator	18,900 gal	T79 Incinerator
T145-TK49	Solvent Tank	T79 Incinerator	18,900 gal	T79 Incinerator
T145-TK50	Solvent Tank	T79 Incinerator	10,000 gal	T79 Incinerator
T145-TK51	Solvent Tank	T79 Incinerator	10,000 gal	T79 Incinerator
T145-TK52	Solvent Tank	T79 Incinerator	10,000 gal	T79 Incinerator
T145-TK53	Solvent Tank	T79 Incinerator	10,000 gal	T79 Incinerator
T145-TK54	Solvent Tank	T79 Incinerator	10,000 gal	T79 Incinerator
T145-TK55	Solvent Tank	T79 Incinerator	10,000 gal	T79 Incinerator
T145-TK56	Solvent Tank	T79 Incinerator	10,000 gal	T79 Incinerator
T145-TK57	Solvent Tank	T79 Incinerator	10,000 gal	T79 Incinerator
T145-TK58	Solvent Tank	T79 Incinerator	10,000 gal	T79 Incinerator
T145-TK59	Solvent Tank	T79 Incinerator	10,000 gal	T79 Incinerator
Building T146 – Tank Module:				
T146-TK01	Solvent Tank	RTO	19,500 gal	RTO
T146-TK02	Solvent Tank	RTO	19,500 gal	RTO
T146-TK03	Solvent Tank	RTO	19,500 gal	RTO
T146-TK04	Solvent Tank	RTO	19,500 gal	RTO
T146-TK05	Solvent Tank	RTO	19,500 gal	RTO
T146-TK06	Solvent Tank	RTO	19,500 gal	RTO
T146-TK07	Solvent Tank	RTO	19,500 gal	RTO
T146-TK08	Solvent Tank	RTO	19,500 gal	RTO
T146-TK09	Solvent Tank	RTO	19,500 gal	RTO
T146-TK10	Solvent Tank	RTO	19,500 gal	RTO
T146-TK13	Solvent Tank	RTO	19,000 gal	RTO
T146-TK14	Solvent Tank	RTO	19,000 gal	RTO
T146-TK15	Solvent Tank	RTO	19,000 gal	RTO
T146-TK16	Solvent Tank	RTO	19,000 gal	RTO
T146-TK17	Solvent Tank	RTO	19,000 gal	RTO

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Emission Unit ID	Emission Unit Description	Stack/Vent	Nominal Capacity	Control Device
T146-TK18	Solvent Tank	RTO	19,000 gal	RTO
T146-TK19	Solvent Tank	RTO	19,000 gal	RTO
T146-TK22	Solvent Tank	RTO	19,000 gal	RTO
Building T64:				
T64-TK2	Phenol Storage Tank	RTO	10,000 gal	RTO

Emission Limitations and Standards [326 IAC 2-7-5(1)]

D.9.1 Standards for BPM Solvent Storage Tanks [40 CFR 63.1253(c)(1)(i), 40 CFR 60.112b and 60.113b, 326 IAC 8-5-3, and 326 IAC 2-2]

The following streamlined standards for the BPM solvent storage tanks satisfy the requirements of the Pharmaceutical MACT Standards for storage tanks [40 CFR 63.1253(c)(1)(i)], Volatile Organic Liquid Storage Vessel Standards [40 CFR 60.112b and 60.113b], PSD BACT requirements [326 IAC 2-2-3] and RACT requirements for synthesized pharmaceutical manufacturing operations [326 IAC 8-5-3]:

(a) Definition Standards:

(1) A BPM solvent storage tank is defined as any vessel designed to store raw material feedstocks or used solvent to be recovered that contain VOCs and/or VOHAP. Pressure vessels greater than 204.9 kPa without emissions to the atmosphere, vessels attached to motor vehicles, or vessels used to store beverage alcohol are not BPM solvent storage tanks. For purposes of inspections in Section D.9.1(c), a BPM solvent storage tank includes any fixed roof, cover, and/or enclosure, and closed vent system section from the BPM solvent storage tank to the inlet of the production building roof fan exhausting to the control device or to the BPM solvent storage tank conservation vent.

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(b) Operational Standards:

(1) Except as otherwise provided in this Condition and in Condition D.9.2, the emission limits and standards for each operating BPM solvent storage tank are described in Section D.14 for equipment controlled by the RTO control system and described in Section D.15 for equipment controlled by the T79 fume incinerator control system.

(2) Solvent storage tanks shall be of fixed-roof design.

(c) Inspection Standards:

(1) The Permittee shall conduct one-time Method 21 inspections of the fixed roof for each existing BPM solvent storage tank not operated under negative pressure and not already subject to LDAR within 150 days of the issuance date of this permit, and for each new BPM solvent storage tank not operated under negative pressure and not subject to LDAR within 150 days upon startup.

(2) The Permittee shall conduct semiannual visual inspections on each BPM solvent storage tank for visible, audible, or olfactory indications of leaks.

(3) The Permittee shall initiate repair of any leak on a BPM solvent storage tank no later than 5 calendar days after identification, and complete the repair within 15 days after identification, unless:

(i) The repair is technically infeasible without a shutdown of an operation or process; or

(ii) It is determined that emissions resulting from immediate repair would be greater than the fugitive emissions likely to result from delay or repair.

Repairs delayed due to either of the causes described in (A) or (B) shall be completed by the end of the next shutdown.

D.9.2 Exceptions to Standards for BPM Solvent Storage Tanks [40 CFR 63.1253 and 326 IAC 2-2]

(a) The BPM solvent storage tanks are not subject to the standards established in Condition D.9.1 (b) during periods of planned routine maintenance, as long as the planned routine maintenance activities do not exceed 240 hours per 365 day period.

(b) BPM solvent storage tanks storing VOC/VOHAP with a vapor pressure less than 3.5 kPa are not subject to the requirements of D.9.1 (b)(1) and (c).

(c) BPM solvent storage tanks that are unsafe or difficult to inspect are not subject to the requirements of D.9.1(c).

D.9.3 Leak Detection and Repair (LDAR) Standards [40 CFR 63.1255 and 326 IAC 2-2]

The LDAR standards that apply to components associated with the emission units listed in this section are described in Section E.1 of this permit.

D.9.4 Startup, Shutdown and Malfunction Requirements [40 CFR 63.1259(a)(3), 326 IAC 2-2-3, 40 CFR 63.6(e) and 40 CFR 63.8(c)]

The NESHAP General Provisions for Startup, Shutdown and Malfunction (SSM) Plans [40 CFR 63.6(e) and 63.8(c)] shall be used to satisfy the Pharmaceutical MACT standards [40 CFR 63.1259(a)(3)], and PSD BACT requirements [326 IAC 2-1.1-11].

(a) Pursuant to 40 CFR 63.6(e)(3), the Permittee shall develop an SSM Plan to ensure that processes are operated and maintained in a manner which satisfies the general duty to minimize emissions established by 40 CFR 63.6(e)(1)(i), and that all malfunctions are corrected as soon as practicable after their occurrence in order to minimize excess emissions. The SSM Plan shall contain the following information:

(1) Detailed plans and/or procedures for operating and maintaining the process during periods of SSM; and

(2) Corrective action program for malfunctioning processes.

(b) The startup, shutdown and malfunction (SSM) requirements for the RTO control system or T79 control system, are described in Sections D.14 and D.15 of this permit, respectively.

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Testing and Monitoring Requirements [326 IAC 2-7-6(1) (6)] [326 IAC 2-7-5(1)]

D.9.5 Requirements

The requirements for the RTO control system and T79 fume incinerator control system, and associated closed-vent systems that control emissions from the emission units listed in this section are described in Sections D.14 and D.15 of this permit, respectively.

D.9.6 Monitoring Requirements

The monitoring requirements for the RTO control system, T79 fume incinerator control system, and associated closed-vent systems that control emissions from the emission units listed in this section are described in Sections D.14 and D.15 of this permit, respectively.

Record Keeping and Reporting Requirements [326 IAC 2-7-10.5, 326 IAC 2-7-12, 326 IAC 2-2, 40 CFR 60.7, 40 CFR 60 Subpart Kb, and 40 CFR 63 Subpart GGG]

D.9.7 Record Keeping and Reporting Requirements

(a) Record Keeping Requirements

(1) The record keeping requirements for the RTO control system, T79 fume incinerator control system, and associated closed-vent systems that control emissions from the emission units listed in this section are described in Sections D.14 and D.15 of this permit, respectively.

(2) Inspection and Maintenance Records - The Permittee shall maintain the following records:

(A) Identification and explanation of all BPM solvent storage tanks unsafe to inspect, including a plan for when these tanks will be inspected;

(B) Identification and explanation of all BPM solvent storage tanks difficult to inspect, including a plan for when these tanks will be inspected;

(C) Visual inspection log of BPM solvent storage tanks, including the date of inspection and a statement that no leaks were detected, if applicable;

(D) One-time Method 21 inspection log of each BPM solvent storage tank, including the date of inspection and a statement that no leaks were detected, if applicable;

(E) Information on each BPM solvent storage tank inspection during which a leak is detected, including:

(i) Instrument identification numbers, operator name or initials, and identification of the equipment;

(ii) Date the leak was detected and the date of the first attempt to repair the leak;

(iii) Maximum instrument reading measured after leak is successfully repaired or determined to be nonrepairable;

(iv) Reason for any delay of repair if leak not repaired within 15 calendar days after discovery of the leak;

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(v) Name, initials, or other form of identification of person whose decision it was that repair could not be affected without a shutdown;

(vi) Expected date of successful repair of leak if leak not required within 15 calendar days after discovery of leak;

(vii) Dates of shutdowns that occur while the equipment is unrepaired; and

(viii) Date of successful repair of the leak.

(F) Periods of planned routine maintenance; and

(G) Records of BPM solvent storage tanks storing VOC/VOHAP with a vapor pressure less than 3.5 kPa.

(3) SSM Records - The Permittee shall maintain the following records:

(A) Records of the current and superseded versions of SSM Plan.

(B) Occurrence/duration records of each process malfunction.

(C) Information to demonstrate conformance with each SSM is consistent with the procedures in the SSM Plan.

(D) Records of actions taken during each SSM when different from SSM Plan.

(4) LDAR Records - The record keeping requirements for the LDAR standards are described in Section E.1 of this permit.

(5) Storage Tank Records - Pursuant to New Source Performance Standard for Volatile Organic Liquid Storage Vessels (40 CFR 60.116b(a) and (b)), the Permittee shall, for the life of the source, keep readily accessible records of the dimensions and capacity for each BPM solvent storage tank.

(6) Operating Plan – Pursuant to 40 CFR 60.115b, the Permittee shall, for the life of the source, maintain a copy of the operating plan required by 40 CFR 60.113b for all tanks with design capacity greater than or equal to 75 cubic meters.

(b) Periodic Reporting Requirements

(1) The following streamlined quarterly reporting requirements shall satisfy the Pharmaceutical MACT standards [40 CFR 63.1256(b)] and the PSD BACT requirements [326 IAC 2-1.1-11]:

(A) Semiannual visual inspections conducted during which a leak was detected;

(B) Periods of planned routine maintenance; and

(C) SSM summary reports for the processes.

(D) The reporting requirements for the RTO control system, T79 fume incinerator control system, and associated closed-vent systems that control emissions from the emission units listed in this section are described in Sections D.14 and D.15 of this permit, respectively.

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(E) The reporting requirements for the LDAR standards are described in Section E of this permit.

(c) Immediate Reporting Requirements

The reporting requirements in the NESHAP General Provisions for Startup, Shutdown and Malfunction (SSM) Plans [40 CFR 63.6(e)(3)] shall be used to satisfy the reporting requirements under the Pharmaceutical MACT standards [40 CFR 63.1259(a)(3)] and PSD BACT requirements [326 IAC 2-1.1-11].

(1) Any time an action taken by the Permittee during an SSM event of the process is not consistent with the procedures specified in the SSM Plan, the Permittee shall report the actions taken for that event. The immediate report shall be submitted to the agency via a telephone call or facsimile within 2 working days after commencing actions inconsistent with the plan.

(2) Within 7 working days after the end of an SSM event of the process where an action taken by the Permittee is not consistent with the procedures specified in the SSM Plan, the Permittee shall submit a letter containing the following information in accordance with 40 CFR 63.10(d)(5):

(A) Name, title and signature of responsible official certifying accuracy;

(B) Explanation of the circumstances for the event;

(C) Reason for not following the SSM Plan; and

(D) Report any excess emissions and/or parameter monitoring exceedances are believed to have occurred.

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Modifications and Construction Requirements [326 IAC 2-7-10.5, 326 IAC 2-7-12 and 326 IAC 2-2]

D.9.8 Modifications and Construction: Advance approval of permit conditions

(a) The Permittee may modify any existing emission units listed in this section of the permit without obtaining a source modification approval (otherwise required by 326 IAC 2-7-10.5), a Title V permit modification (otherwise required by 326 IAC 2-7-12), or a Prevention of Significant Deterioration permit (otherwise required by 326 IAC 2-2), provided the modified emission units are subject to the same applicable requirements listed in this D section, and the Permittee shall comply with the Change Management and Flexible Permit provisions in Section F.1 of this permit.

(b) The Permittee may construct and install new emission units of the types described in this D section without obtaining a source modification approval (otherwise required by 326 IAC 2-7-10.5), a Title V permit modification (otherwise required by 326 IAC 2-7-12), or a Prevention of Significant Deterioration permit (otherwise required by and 326 IAC 2-2), provided the new emission units are subject to the same applicable requirements listed in this D section, and the Permittee shall comply with the Change Management and Flexible Permit provisions in Section F.1 of this permit.

SECTION D.10 BPM SUPPORT OPERATIONS – WASTE TANK CONDITIONS

Facility Description [326 IAC 2-7-5(15)]

The information describing the processes contained in the following facility description boxes is descriptive information and does not constitute enforceable conditions:

Emission Unit ID	Emission Unit Description	Stack/Vent	Nominal Capacity	Control Device
Building T27:				
T27-TK53-10*	Waste Tank	RTO	500 gal	RTO
Building T28:				
T28-TK-28HW*	Waste Tank	RTO	250 gal	RTO
Building T29:				
T29-TK7902*	Waste Tank	RTO	1000 gal	RTO
Building T31:				
T31-TK609*	Waste Tank	RTO	100 gal	RTO
T31-TK669*	Waste Tank	RTO	100 gal	RTO
Building T31A:				
T31A-TK451K*	Waste Tank	RTO	100 gal	RTO
T31A-TK688*	Waste Tank	RTO	125 gal	RTO
Building T99:				
T99-TK-1B*	Waste Tank	RTO	100 gal	RTO
T99-TK-7B*	Waste Tank	RTO	210 gal	RTO
T99-TK-8B*	Waste Tank	RTO	210 gal	RTO
T99-TK-D45A*	Waste Tank	RTO	100 gal	RTO
Building T100:				
T100-TK-10A*	Waste Tank	RTO	200 gal	RTO
T100-TK-48*	Waste Tank	RTO	3300 gal	RTO
Building T79:				
T79-TK301*	Equalization Tank	T79 - 321 stream	50,000 gal	T79 Incinerator
T79-TK302*	Equalization Tank	T79 - 321 stream	50,000 gal	T79 Incinerator
T79-TK303*	Neutralization Tank	T79 - 321 stream	5,000 gal	T79 Incinerator
Building T102-RTOs				
T102-TK102*	90 day RCRA Tank	RTO	200 gal	RTO
Tank Module Building T140:				
T140-TK3122	Waste Tank	T79 Incinerator	38,425 gal	T79 Incinerator
T140-TK3123	Waste Tank	T79 Incinerator	38,425 gal	T79 Incinerator
T140-TK3124	Waste Tank	T79 Incinerator	38,425 gal	T79 Incinerator
T140-TK3125	Waste Tank	T79 Incinerator	38,425 gal	T79 Incinerator
T140-TK3126	Waste Tank	T79 Incinerator	38,425 gal	T79 Incinerator
T140-TK3227*	Waste Tank	T79 -324 stream	18,130 gal	T79 Incinerator
T140-TK3228*	Waste Tank	T79 - 324 stream	18,130 gal	T79 Incinerator
T140-TK3229*	Waste Tank	T79 - 324 stream	500 gal	T79 Incinerator
Tank Module Building T142:				
T142-TK01	Waste Tank	T79 or RTO	19,500 gal	T79 or RTO

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Emission Unit ID	Emission Unit Description	Stack/Vent	Nominal Capacity	Control Device
T142-TK02	Waste Tank	T79 or RTO	19,500 gal	T79 or RTO
T142-TK03	Waste Tank	T79 or RTO	19,500 gal	T79 or RTO
T142-TK04	Waste Tank	T79 or RTO	19,500 gal	T79 or RTO
T142-TK05	Waste Tank	T79 or RTO	19,500 gal	T79 or RTO
T142-TK06	Waste Tank	T79 or RTO	19,500 gal	T79 or RTO
T142-TK07	Waste Tank	T79 or RTO	19,500 gal	T79 or RTO
T142-TK08	Waste Tank	T79 or RTO	19,500 gal	T79 or RTO
T142-TK09	Waste Tank	T79 or RTO	19,500 gal	T79 or RTO
T142-TK10	Waste Tank	T79 or RTO	19,500 gal	T79 or RTO
T142-TK11	Waste Tank	T79 or RTO	19,500 gal	T79 or RTO
T142-TK12	Waste Tank	T79 or RTO	19,500 gal	T79 or RTO
Tank Module Building T143:				
T143-TK02*	Waste Tank	T79 - 325 stream	19,500 gal	T79 Incinerator
T143-TK06*	Waste Tank	T79 - 325 stream	19,500 gal	T79 Incinerator
T143-TK10*	Waste Tank	T79 - 325 stream	19,500 gal	T79 Incinerator
T143-TK15*	Waste Tank	T79 - 325 stream	19,500 gal	T79 Incinerator
T143-TK16	Waste Tank	T79 Incinerator	19,500 gal	T79 Incinerator
T143-TK56*	Knock Out Pot	T79 Incinerator	45 gal	T79 Incinerator
Tank Module Building T145:				
T145-TK76*	Knock Out Pot	T79 Incinerator	45 gal	T79 Incinerator
T145-TK77*	Knock Out Pot	T79 Incinerator	45 gal	T79 Incinerator
Tank Module Building T146:				
T146-TK23	Waste Tank	RTO	19,000 gal	RTO
T146-TK24	Waste Tank	RTO	19,000 gal	RTO
T146-TK11*	Waste Tank	RTO	18,644 gal	RTO
T146-TK20*	Waste Tank	RTO	18,644 gal	RTO
T146-TK21*	Waste Tank	RTO	18,644 gal	RTO
T146-TK12	Waste Tank	RTO	19,500 gal	RTO
T146-TK56*	Knock Out Pot	RTO	45 gal	RTO
T48 Tank Farm:				
T48-TK3207*	Waste Tank	T79 - 324 stream	102,759 gal	T79 Incinerator
T48-TK3208*	Waste Tank	T79 - 324 stream	102,759 gal	T79 Incinerator
T48-TK3209*	Waste Tank	T79 - 324 stream	102,759 gal	T79 Incinerator
T48-TK3211*	Waste Tank	T79 - 324 stream	260,650 gal	T79 Incinerator
T48-TK3212*	Waste Tank	T79 - 324 stream	260,650 gal	T79 Incinerator

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* Emission units marked with an asterisk are insignificant activities as defined by 326 IAC 2-7-1(21)(A)-(C).

Emission Limitations and Standards [326 IAC 2-7-5(1)]

D.10.1 Standards for BPM Waste Storage Tanks [40 CFR 63.1256(b), 40 CFR 63.685, 40 CFR 60.110b, 326 IAC 2-2-3, and 326 IAC 8-5-3]

The following streamlined standards for BPM waste storage tanks satisfy the requirements of the Pharmaceutical MACT Standards for wastewater tanks [40 CFR 63.1256(b)], Volatile Organic Liquid Storage Vessel Standards [40 CFR 60.110b], OSWRO MACT Standards for waste tanks [40 CFR 63.685], PSD BACT requirements [326 IAC 2-2-3], and RACT requirements for synthesized pharmaceutical manufacturing operations [326 IAC 8-5-3]:

(a) Definition Standards:

(1) A BPM waste storage tank is defined as any waste management unit that is designed to contain an accumulation of waste material containing VOCs and/or VOHAP. Pressure vessels greater than 204.9 kPa without emissions to the atmosphere or vessels attached to motor vehicles are not BPM waste storage tanks. For purposes of inspections in Section D.10.1(c), BPM waste storage tank includes any fixed roof, cover, and/or enclosure, and closed vent system section from the BPM waste storage tank to the inlet of the production building roof fan exhausting to the control device or to the BPM waste storage tank conservation vent.

(b) Operational Standards:

(1) Except as otherwise provided in this Condition and in Condition D.10.2, the emission limits and standards for each operating BPM waste storage tank are described in Section D.14 for equipment controlled by the RTO control system and described in Section D.15 for equipment controlled by the T79 fume incinerator control system.

(2) BPM waste storage tanks shall be of fixed-roof design.

(c) Inspection Standards:

(1) The Permittee shall conduct one-time Method 21 inspections on each new fixed roof BPM waste storage tank not operated under negative pressure and not subject to LDAR within 150 days upon startup.

(2) The Permittee shall conduct semiannual visual inspections on the fixed roof and all openings of each BPM waste storage tank for visible, audible, or olfactory indications of leaks.

(3) The Permittee shall initiate repair of any leak on a BPM waste storage tank no later than 5 calendar days after identification, and complete the repair within 15 days after identification, unless:

(A) The repair is technically infeasible without a shutdown of an operation or process; or

(B) It is determined that emissions resulting from immediate repair would be greater than the fugitive emissions likely to result from delay or repair. Repairs delayed due to either of the causes described in (A) or (B) shall be completed by the end of the next shutdown.

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D.10.2 Exceptions to Standards for BPM Waste Storage Tanks [40 CFR 63.1256(b), 40 CFR 63, 40 CFR 60.110b, 326 IAC 8-5-3, 326 IAC 2-7-24, and 326 IAC 2-2-3]

(a) Pursuant to 326 IAC 2-2 and 40 CFR 1256(b)(10), the BPM waste storage tanks are not subject to the standards established in Condition D.10.1 (b) during periods of planned routine maintenance on the control device, as long as the control device's planned routine maintenance activities do not exceed 240 hours per 365 day period. The tanks shall not be loaded or unloaded during periods of planned routine maintenance on the control device.

(b) BPM waste storage tanks storing VOC/VOHAP with a vapor pressure less than 3.5 kPa are not subject to the requirements of D.10.1 (b)(1) and (c).

(c) BPM waste storage tanks that are unsafe or difficult to inspect are not subject to the requirements of D.10.1(c).

D.10.3 Leak Detection and Repair (LDAR) Standards [40 CFR 61, Subpart V and 326 IAC 2-2-3]

The LDAR standards that apply to components associated with the BPM waste storage tanks are described in Section E.2 of this permit.

D.10.4 Startup, Shutdown and Malfunction Requirements [40 CFR 63.1259(a)(3), 40 CFR 63.697(b)(3), 326 IAC 2-2-3, 40 CFR 63.6(e) and 40 CFR 63.8(c)]

The NESHAP General Provisions for Startup, Shutdown and Malfunction (SSM) Plans [40 CFR 63.6(e) and 63.8(c)] shall be used to satisfy the Pharmaceutical MACT standards [40 CFR 63.1259(a)(3)], Offsite Waste MACT [40 CFR 63.697(b)(3)], and PSD BACT requirements [326 IAC 2-1.1-11].

(a) Pursuant to 40 CFR 63.6(e)(3), the Permittee shall develop an SSM Plan to ensure that processes are operated and maintained in a manner which satisfies the general duty to minimize emissions established by 40 CFR 63.6(e)(1)(i), and that all malfunctions are corrected as soon as practicable after their occurrence in order to minimize excess emissions. The SSM Plan shall contain the following information:

(1) Detailed plans and/or procedures for operating and maintaining the process during periods of SSM; and

(2) Corrective action program for malfunctioning processes.

(b) The startup, shutdown and malfunction (SSM) requirements for the RTO control system or T79 control system, via its associated closed vent system, are described in Sections D.14 and D.15 of this permit, respectively.

Testing and Monitoring Requirements [326 IAC 2-7-6(1) (6)] [326 IAC 2-7-5(1)]

D.10.5 Requirements

The requirements for the RTO control system and T79 fume incinerator control system, and associated closed-vent systems, used to control emissions from the emission units listed in this section are described in Sections D.14 and D.15 of this permit, respectively.

D.10.6 Monitoring Requirements

The monitoring requirements for the RTO control system and T79 fume incinerator control system used to control emissions from the emission units listed in this section are described in Sections D.14 and D.15 of this permit, respectively.

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Record Keeping and Reporting Requirements [326 IAC 2-7-10.5, 326 IAC 2-7-12, 326 IAC 2-2, 40 CFR 60.7, 40 CFR 60 Subpart Kb, 40 CFR 63 Subpart DD, and 40 CFR 63 Subpart GGG]

D.10.7 Record Keeping and Reporting Requirements

(a) Record Keeping Requirements

(1) RTO Control System and T79 Control System Records - The record keeping requirements for the RTO control system and T79 fume incinerator control system used to control emissions from these emission units are described in Sections D.14 and D.15 of this permit, respectively.

(2) Inspection and Maintenance Records - The Permittee shall maintain the following records:

(A) Identification and explanation of all BPM waste storage tanks unsafe to inspect, including a plan for when these tanks will be inspected;

(B) Identification and explanation of all BPM waste storage tanks difficult to inspect, including a plan for when these tanks will be inspected;

(C) Visual inspection log of BPM waste storage tanks, including the date of inspection and a statement that no leaks were detected, if applicable;

(D) One-time Method 21 inspection log of each BPM waste storage tank, including the date of inspection and a statement that no leaks were detected, if applicable;

(E) Information on each BPM waste storage tank inspection during which a leak is detected, including:

(i) Instrument identification numbers, operator name or initials, and identification of the equipment;

(ii) Date the leak was detected and the date of the first attempt to repair the leak;

(iii) Maximum instrument reading measured after leak is successfully repaired or determined to be nonrepairable;

(iv) Reason for any delay of repair if leak not repaired within 15 calendar days after discovery of the leak;

(v) Name, initials, or other form of identification of person whose decision it was that repair could not be effected without a shutdown;

(vi) Expected date of successful repair of leak if leak not required within 15 calendar days after discovery of leak;

(vii) Dates of shutdowns that occur while the equipment is unrepaired; and

(viii) Date of successful repair of the leak.

(F) Periods of planned routine maintenance; and

(G) Records of BPM waste storage tanks storing VOC/VOHAP with a vapor pressure less than 3.5 kPa.

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(3) SSM Records - The Permittee shall maintain the following records:

(A) Records of the current and superseded versions of SSM Plan.

(B) Occurrence/duration records of each process malfunction.

(C) Information to demonstrate conformance with each SSM are consistent wit the procedures in the SSM Plan.

(D) Records of actions taken during each SSM when different from SSM Plan.

(4) LDAR Records - The record keeping requirements for the LDAR standards are described in Section E of this permit.

(5) Storage Tank Records - Pursuant to New Source Performance Standard for Volatile Organic Liquid Storage Vessels (40 CFR 60.116b(a) and (b)), the Permittee shall, for the life of the source, keep readily accessible records of the dimensions and capacity for all applicable BPM waste storage tanks.

(6) Operating Plan – Pursuant to 40 CFR 60.115b, the Permittee shall, for the life of the source, maintain a copy of the operating plan required by 40 CFR 60.113b for all tanks with design capacity greater than or equal to 75 cubic meters.

(b) Quarterly Reporting Requirements

(1) The following streamlined quarterly reporting requirements shall satisfy the Pharmaceutical MACT standards [40 CFR 63.1256(b)] and the PSD BACT requirements [326 IAC 2-1.1-11]:

(A) Inspections conducted during which a leak was detected;

(B) Periods of planned routine maintenance; and

(C) SSM summary reports for the processes.

(D) The reporting requirements for the RTO control system and T79 fume incinerator control system used to control emissions from these emission units are described in Sections D.14 and D.15 of this permit, respectively.

(E) The reporting requirements for the LDAR standards are described in Section E of this permit.

(c) Immediate Reporting Requirements

The reporting requirements in the NESHAP General Provisions for Startup, Shutdown and Malfunction (SSM) Plans [40 CFR 63.6(e)(3)] shall be used to satisfy the reporting requirements under the Pharmaceutical MACT standards [40 CFR 63.1259(a)(3)], Offsite Waste MACT standards [40 CFR 63.697(b)(3), and PSD BACT requirements [326 IAC 2-1.1-11].

(1) Any time an action taken by the Permittee during an SSM event of a process is not consistent with the procedures specified in the SSM Plan, the Permittee shall report the actions taken for that event. The immediate report shall be submitted to the agency via a telephone call or facsimile within 2 working days after commencing actions inconsistent with the plan.

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(2) Within 7 working days after the end of an SSM event of a process where an action taken by the Permittee is not consistent with the procedures specified in the SSM Plan, the Permittee shall submit a letter containing the following information in accordance with 40 CFR 63.10(d)(5):

(A) Name, title and signature of responsible official certifying accuracy;

(B) Explanation of the circumstances for the event;

(C) Reason for not following the SSM Plan; and

(D) Report any excess emissions and/or parameter monitoring exceedances are believed to have occurred.

Modifications and Construction Requirements [326 IAC 2-7-10.5, 326 IAC 2-7-12 and 326 IAC 2-2]

D.10.8 Modifications and Construction: Advance approval of permit conditions

(a) The Permittee may modify any existing emission units listed in this section of the permit without obtaining a source modification approval (otherwise required by 326 IAC 2-7-10.5), a Title V permit modification (otherwise required by 326 IAC 2-7-12), or a Prevention of Significant Deterioration permit (otherwise required by 326 IAC 2-2), provided the modified emission units are subject to the same applicable requirements listed in this D section, and the Permittee shall comply with the Change Management and Flexible Permit provisions in Section F.1 of this permit.

(b) The Permittee may construct and install new emission units of the types described in this D section without obtaining a source modification approval (otherwise required by 326 IAC 2-7-10.5), a Title V permit modification (otherwise required by 326 IAC 2-7-12), or a Prevention of Significant Deterioration permit (otherwise required by 326 IAC 2-2), provided the new emission units are subject to the same applicable requirements listed in this D section, and the Permittee shall comply with the Change Management and Flexible Permit provisions in Section F.1 of this permit.

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SECTION D.11 BPM SUPPORT OPERATIONS – WASTE CONTAINER CONDITIONS

Facility Description [326 IAC 2-7-5(15)]

The information describing the processes contained in the following facility description boxes is descriptive information and does not constitute enforceable conditions:

Emission Unit ID	Emission Unit Description	Stack/Vent	Nominal Capacity	Control Device
SMALL BPM WASTE CONTAINERS:*				
A small BPM waste container, such as a drum, is defined as containing VOC/VOHAP and having a capacity greater than 0.1 cubic meters (26.4 gallons) and equal to or less than 0.42 cubic meters (110.5 gallons). Identification of these types of containers have not been individually listed given they are portable and continually change. Each onsite wastewater container and offsite waste container with this description type will follow the compliance requirements outlined in this section.				
LARGE BPM WASTE CONTAINERS:*				
A large BPM waste container, such as tanker or melon, is defined as containing VOC/VOHAP and having a capacity greater than 0.42 cubic meters (110.5 gallons). Identification of these types of containers have not been individually listed given they are portable and continually change. Each container with this description type will follow the compliance requirements outlined in this section.				

* Emission units marked with an asterisk are insignificant activities as defined by 326 IAC 2-7-1(21)(A)-(C).

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Emission Limitations and Standards [326 IAC 2-7-5(1)]

D.11.1 Standards for Small BPM Waste Containers [40 CFR 63.1256(d), 40 CFR 63.688, 326 IAC 2-2-3]

The following streamlined standards for small BPM waste containers satisfy the requirements of the Pharmaceutical MACT Standards for wastewater containers [40 CFR 63.1256(d)], OSWRO MACT Standards for waste containers [40 CFR 63.688], and PSD BACT requirements [326 IAC 2-2-3]:

(a) Definition Standards:

(1) A small BPM waste container is defined as any portable unit containing VOC/VOHAP material at concentrations greater than 500 ppmw with a storage capacity of greater than 0.1 cubic meters (26.4 gallons) and less than or equal to 0.42 cubic meters (110.5 gallons).

(b) Operational Standards:

(1) The cover and all openings on each BPM waste container shall be maintained in the closed position, except when adding material, removing material, accessing material for non-transfer-related routine activities, openings caused from a pressure relief device, or opening of a safety device.

(2) Each BPM waste container containing VOC/VOHAP shall meet existing Department of Transportation (DOT) specifications and testing requirements under 49 CFR 178.

(c) Inspection Standards:

(1) Initial and semiannual visual inspections shall be conducted for improper work practices and control equipment failures.

(2) Inspections that are unsafe or difficult to inspect are not subject to the inspection requirements of D.11.1(c)(1).

(3) The Permittee shall attempt to repair any defect within 24 hours after detection of the defective container and complete the repair within 5 calendar days after detection. If repair of a defect cannot be completed within 5 calendar days, then the waste shall be removed from the container and the container shall not be used to manage waste until the defect is repaired.

D.11.2 Standards for Large BPM Waste Containers [40 CFR 63.1256(d), 40 CFR 63.688, 326 IAC 2-2-3, 326 IAC 2-7-24]

The following standards represent the streamlined requirements of the Pharmaceutical MACT Standards under 40 CFR 63.1256(d), OSWRO MACT Standards under 40 CFR 63.688, and Best Available Control Technology (BACT) requirements under 326 IAC 2-2-3:

(a) Definition Standards:

(1) A large BPM waste container is defined as any portable unit containing VOC/VOHAP material at concentrations greater than 500 ppmw with a storage capacity of greater than 0.42 cubic meters (110.5 gallons).

(b) Operational Standards:

(1) The cover and all openings on each large BPM waste container shall be maintained in the closed position, and without leaks, except when adding material, removing material, accessing material for non-transfer-related routine activities, opening from a pressure relief device, and opening of a safety device.

(2) A submerged fill pipe shall be used when pumping BPM liquid waste into a large BPM waste container. The submerged fill pipe outlet shall extend to no more than 6 inches or within two fill pipe diameters of the bottom of the container while the container is being filled.

(c) Inspection Standards:

(1) One-time Method 21 inspections shall be conducted on each new large BPM waste container within 150 days upon first onsite usage.

(2) Initial and semiannual visual inspections shall be conducted for:

(A) Improper work practices;

(B) Control equipment failures; and

(C) Visible, audible, or olfactory indications of leaks.

(3) Inspections that are unsafe or difficult to inspect are not subject to the inspection requirements of D.11.2(c)(1) and (2).

(4) The Permittee shall attempt to repair any defect within 24 hours after detection of the defective container and complete the repair within 5 calendar days after detection. If repair of a defect cannot be completed within 5 calendar days, then

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the waste shall be removed from the container and the container shall not be used to manage waste until the defect is repaired.

(d) The LDAR standards that apply to the components associated with the emission units listed in this section are described in Section E.2.

Record Keeping and Reporting Requirements [326 IAC 2-7-10.5, 326 IAC 2-7-12 and 326 IAC 2-2]

D.11.3 Record Keeping and Reporting Requirements

(a) Record Keeping Requirements

(1) The Permittee shall maintain the following records for inspections required by Conditions D.11.1 and D.11.2:

(A) Identification and explanation of all containers unsafe to inspect, including a plan for when these containers will be inspected;

(B) Identification and explanation of all containers difficult to inspect, including a plan for when these containers will be inspected;

(C) Visual inspection log of BPM waste containers, including the date of inspection and a statement that no leaks were detected, if applicable;

(D) One-time Method 21 inspection log of each large BPM waste container, including the date of inspection and a statement that no leaks were detected, if applicable;

(E) Information on each BPM waste container inspection during which a leak is detected, including:

(i) Instrument identification numbers (for Method 21 inspections only), operator name or initials, and identification of the equipment;

(ii) Date the leak was detected and the date of the first attempt to repair the leak; and

(iii) Date of successful repair of the leak or date material removed from container.

(b) Quarterly Reporting Requirements

(1) The Permittee shall include the inspection records specified in D.11.3 (a)(5) for each inspection conducted during which a leak was detected in the next quarterly report.

Modifications and Construction Requirements [326 IAC 2-7-10.5, 326 IAC 2-7-12 and 326 IAC 2-2]

D.11.4 Modifications and Construction: Advance Approval of Permit Conditions

(a) The Permittee may modify any existing emission units listed in this section of the permit without obtaining a source modification approval (otherwise required by 326 IAC 2-7-10.5), a Title V permit modification (otherwise required by 326 IAC 2-7-12), or a Prevention of Significant Deterioration permit (otherwise required by 326 IAC 2-2), provided the modified emission units are subject to the same applicable requirements listed in this D section, and the Permittee shall comply with the Change Management and Flexible Permit provisions in Section F.1 of this permit.

(b) The Permittee may construct and install new emission units of the types described in this

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D section without obtaining a source modification approval (otherwise required by 326 IAC 2-7-10.5), a Title V permit modification (otherwise required by 326 IAC 2-7-12), or a Prevention of Significant Deterioration permit (otherwise required by 326 IAC 2-2), provided the new emission units are subject to the same applicable requirements listed in this D section, and the Permittee shall comply with the Change Management and Flexible Permit provisions in Section F.1 of this permit.

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SECTION D.12 T49 LIQUID WASTE INCINERATOR, INCLUDING ASSOCIATED AIR POLLUTION CONTROL EQUIPMENT AND CONTINUOUS MONITORING SYSTEMS

Facility Description [326 IAC 2-7-5(15)]

The information describing the processes contained in the following facility description box is descriptive information and does not constitute enforceable conditions:

Emission Unit Description	Building	Stack/Vent	Nominal Capacity	Control Device
T49 Liquid Waste Incinerator	T49	T49 Stack	75 MMBtu/hr	Condenser/Absorber; Hydro-SonicTM Scrubber

Emission Limitations and Standards [326 IAC 2-7-5(1)]

D.12.1 General Applicability Requirements with Emission Standards [326 IAC 2-2-3 and 40 CFR 63, Subparts DD and EEE]

(a) Pursuant to the Hazardous Waste Combustor (HWC) MACT Standards [40 CFR 63.1206(b)(1)(i)] and the PSD BACT requirements [326 IAC 2-2-3], the emission standards and operating requirements shall apply as specified in Conditions D.12.2, D.12.3, D.12.4, D.12.5, D.12.6, and D.12.7 except during periods of startup, shutdown, and malfunction.

(b) Pursuant to the Off-Site Waste and Recovery Operations MACT Standards [40 CFR 63.684(b)(5)(i)], the T49 liquid waste incinerator shall have a permit issued under 40 CFR 270 whenever off-site waste material is treated and destroyed in the T49 liquid waste incinerator. The incinerator shall operate in accordance with the HWC MACT standards under 40 CFR 63, Subpart EEE.

(c) Pursuant to the HWC MACT standards [40 CFR 63.1206(b)(5)(ii) and (iii)] and the PSD requirements [326 IAC 2-2-3], the Permittee may make a change in the design, operation, or maintenance practices documented in the comprehensive performance test plan (CPT plan), Documentation of Compliance (DOC), Notification of Compliance (NOC), or startup, shutdown, and malfunction plan (SSM plan), as long as the Permittee complies with the following requirements:

(1) If it is determined that the change may adversely affect compliance with any emission standard, the Permittee shall comply with the requirements specified in 40 CFR 63.1206(b)(5)(i) prior to implementing the change(s).

(2) If it is determined that the change will not adversely affect compliance with the emission standards of this condition, the Permittee may implement the change(s) but must revise as necessary the performance test plan, DOC, NOC, and SSM plan, to reflect the change(s).

D.12.2 Particulate Matter Emission Standards [40 CFR 63.1203 and 326 IAC 4-2]

In order to satisfy the HWC MACT standards [40 CFR 63.1203(a)(7)], the particulate matter (PM) emissions from the T49 liquid waste incinerator stack exhaust shall not exceed 34 milligrams per dry standard cubic meter (mg/dscm) (0.015 grains per dry standard cubic feet (gr/dscf)), corrected to 7 percent oxygen.

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D.12.3 Sulfur Dioxide (SO_2) Emission Standards [326 IAC 2-2-3]

In order to satisfy the PSD BACT requirements [326 IAC 2-2-3], the T49 liquid waste incinerator shall be equipped with a caustic scrubber system to control SO_2 emissions. The SO_2 emissions from the incinerator stack exhaust shall not exceed 500 ppmv dry corrected to 7% oxygen, averaged over a 24-hour daily period when burning waste streams. This facility is not subject to emission limitations and standards in 326 IAC 7 because the incinerator does not have the capability to burn fuel oil.

D.12.4 Oxides of Nitrogen (NOx) Emission Standards [326 IAC 2-2-3]

In order to satisfy the PSD BACT requirements [326 IAC 2-2-3], the T49 liquid waste incinerator shall implement good combustion practices to control NO_x emissions. The NOx emissions from the incinerator stack exhaust shall not exceed 975 ppmv dry corrected to 7% oxygen, expressed as NO_2, averaged over a 24-hour daily period when burning waste streams.

D.12.5 Hazardous Air Pollutant (HAP) and Fluoride Emission Standards [40 CFR 63.1203 and 326 IAC 2-2-3]

Except for periods of startup, shutdown and malfunction, the following emission standards shall apply at all times the T49 liquid waste incinerator is operating:

(a) Mercury – In order to satisfy the HWC MACT standards [40 CFR 63.1203(a)(2)], the mercury emissions from the T49 liquid waste incinerator stack exhaust shall not exceed 130 ug/dscm, corrected to 7% oxygen.

(b) Lead and Cadmium – In order to satisfy the HWC MACT standards [40 CFR 63.1203(a)(3)], the total semi-volatile metals (lead and cadmium) emissions from the T49 liquid waste incinerator stack exhaust shall not exceed 240 ug/dscm, corrected to 7% oxygen.

(c) Arsenic, Beryllium, and Chromium – In order to satisfy the HWC MACT standards [40 CFR 63.1203(a)(4)], the total low volatile metals (arsenic, beryllium, and chromium) emissions from the T49 liquid waste incinerator stack exhaust shall not exceed 97 ug/dscm, corrected to 7 percent oxygen.

(d) Hydrochloric Acid/Chlorine Gas (HCl/Cl_2) and Fluorides – In order to satisfy the HWC MACT standards [40 CFR 63.1203(a)(6)], the HCl/Cl_2 emissions from the T49 liquid waste incinerator stack exhaust shall not exceed 77 ppmv dry corrected to 7% oxygen, expressed as HCl equivalent. In order to satisfy the PSD BACT requirements for fluorides [326 IAC 2-2-3], the T49 liquid waste incinerator control system shall achieve an HCl control efficiency of 98% or greater.

(e) Dioxin/Furans – In order to satisfy HWC MACT standards [40 CFR 63.1203(a)(1)], the dioxin/furan emissions from the T49 liquid waste incinerator stack exhaust shall not exceed 0.40 ng TEQ/dscm, corrected to 7 percent oxygen.

(f) Principle Organic Hazardous Constituents (POHCs) – In order to satisfy the HWC MACT standards [40 CFR 63.1203(c)(1) and (2)], the Permittee shall comply with the following requirements:

(1) The destruction and removal efficiency (DRE) for each principle organic hazardous constituent (POHC), excluding dioxin-listed hazardous wastes F020, F021, F022, F023, F026, or F027 shall be at least 99.99 percent.

(2) Dioxin-listed hazardous wastes F020, F021, F022, F023, F026, or F027 shall not be burned in the T49 liquid waste incinerator.

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(g) Operating Parameter Limits – In order to comply with the NESHAP from Hazardous Waste Combustors (HWC) emission limits in this condition, the operating parameters of the T49 Incinerator, as established during the performance tests done on August 10 through 12, 2004, shall not exceed limits described below as maximum limits or fail to achieve limits described as minimum limits.

Operating Parameter	Limit	Units	Averaging Period	Demonstrates Compliance for:
Minimum Atomizing Air Media Pressure	60	psig	1-HR RA	D.12.5(f)
Maximum Primary Waste Feed Viscosity	460	centipoise	NA	D.12.5(f)
Maximum Secondary Waste Feed Viscosity	460	centipoise	NA	D.12.5(f)
Maximum Primary Waste Feed Rate	7,117	lbs/hr	1-HR RA	D.12.5(e) D.12.5(f)
Maximum Secondary Waste Feed Rate	18,326	lbs/hr	1-HR RA	D.12.5(e) D.12.5(f)
Minimum Combustion Temperature	1,850	^{o}F	1-HR RA	D.12.5(e) D.12.5(f)
Maximum Combustion Air Flow Rate	15,022	acfm	1-HR RA	D.12.5(a) D.12.5(b) D.12.5(c) D.12.5(d) D.12.5(e) D.12.5(f)
Maximum Mercury Feed Rate	0.0042	lbs/hr	12-hr RA	D.12.5(a)
Maximum Semi-Volatile Metals (SVM) Feed Rate	0.21	lbs/hr	12-hr RA	D.12.5(b)
Maximum Low-Volatile Metals (LVM) Feed Rate	0.30	lbs/hr	12-hr RA	D.12.5(c)
Maximum Ash Feed Rate	1,710	lbs/hr	12-hr RA	D.12.2(a)
Maximum Total Chlorine Feed Rate	3,690	lbs/hr	12-hr RA	D.12.5(d)
Minimum Condenser/Absorber Flow Rate	600	gpm	1-HR RA	D.12.5(a) D.12.5(b) D.12.5(c) D.12.5(d)
Minimum Differential Pressure across Condenser/Absorber	0.5	in.w.c	1-HR RA	D.12.5(a) D.12.5(b) D.12.5(c) D.12.5(d)
Minimum Hydro-Sonic Scrubber Flow Rate	290	gpm	1-HR RA	D.12.2(a) D.12.5(a) D.12.5(b) D.12.5(c) D.12.5(d)
Minimum Hydro-Sonic Equivalent Differential Pressure	75	in.w.c	1-HR RA	D.12.2(a) D.12.5(a) D.12.5(b)

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Operating Parameter	Limit	Units	Averaging Period	Demonstrates Compliance for:
				D.12.5(c) D.12.5(d)
Minimum Condenser/Absorber pH	4.9	S.U.	1-HR RA	D.12.5(d)
Maximum Condenser/Absorber % Solids	3.5	%TDS	12-hr RA	D.12.2(a) D.12.5(a) D.12.5(b) D.12.5(c)

D.12.6 Carbon Monoxide (CO) Emission Standards [326 IAC 2-2-3, 326 IAC 9-1, and 40 CFR 63.1203]

In order to satisfy the HWC MACT standards [40 CFR 63.1203(a)(5)(i)] and the PSD BACT requirements [326 IAC 2-2-3], the CO emissions from the T49 liquid waste incinerator stack exhaust shall not exceed 100 ppmv dry corrected to 7% oxygen, rolled on an hourly basis, at all times the incinerator is operating except during periods of startup, shutdown, and malfunction.

D.12.7 Hydrocarbon (HC) and Volatile Organic Compound (VOC) Emission Standards [326 IAC 2-2-3 and 40 CFR 63.1203]

During the POHC DRE test, the CO emissions shall not exceed an hourly rolling average of 100 ppmv dry corrected to 7% oxygen (monitored with continuous emissions monitoring system).

D.12.8 Automatic Waste Feed Cutoff System Requirements [40 CFR 63.1206]

In order to satisfy the HWC MACT standards [40 CFR 63.1206], the Permittee shall operate the T49 liquid waste incinerator with a functioning Automatic Waste Feed Cutoff (AWFCO) system that meets the requirements of 40 CFR 63.1206(c)(3).

(a) Except as allowed under (c) of this condition, the AWFCO system shall be operated such that it immediately and automatically cuts off the hazardous waste feed when any of the following occur at any time:

(1) An operating parameter is exceeded;

(2) An emission standard monitored by the CO CEMS is exceeded;

(3) A span value of any CMS, except a CEMS, is met or exceeded;

(4) Upon malfunction of a CMS (excluding the NOx and SO_2 CEMS) monitoring an operating parameter limit or emission level; or

(5) When any component of the automatic waste feed cutoff system fails.

(b) During all AWFCO events, the Permittee shall continue to:

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(1) Duct combustion gases to the air pollution control system while hazardous waste remains in the combustion chamber; and

(2) Monitor the applicable combustor operating parameters and emission levels.

(c) The Permittee may ramp down the hazardous waste feed rate of pumpable hazardous waste over a period not to exceed one (1) minute during an AWFCO event in accordance with the procedures in the O&M plan, providing the automatic waste feed cutoff is not triggered by an exceedance of any of the following operating limits:

(1) Minimum combustion chamber temperature,

(2) Maximum hazardous waste feed rate, or

(3) Any hazardous waste combustor firing system operating limits.

The procedures for AWFCO events specified in the O& M plan must include a statement that the ramp down must begin immediately upon initiation of automatic waste feed cutoff and must prescribe a bona fide ramping down.

(d) After an AWFCO event, the Permittee shall not restart the hazardous waste feed until the operating parameters and emission levels are within their respective limits.

(e) If after any AWFCO event, there is an exceedance of an emission standard or operating requirement, irrespective of whether the exceedance occurred while hazardous waste remained in the combustion chamber, the Permittee shall:

(1) Investigate the cause of the AWFCO,

(2) Take appropriate corrective measures to minimize future AWFCOs, and

(3) Record the findings and corrective measures in the operating record.

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D.12.9 Leak Detection and Repair (LDAR) Program [326 IAC 2-2-3, 40 CFR 63, Subpart DD, 40 CFR 61, Subpart V]

The LDAR standards that apply to components associated with the waste transfer/feed systems connected to the T49 liquid waste incinerator are described in Section E.2 of this permit.

D.12.10 Inspection Requirements [40 CFR 63.1206(c)]

(a) In order to satisfy the HWC MACT standards [40 CFR 63.1206(c)(5)], the Permittee shall conduct daily visual inspections of the T49 liquid waste incinerator to ensure the combustion zone is sealed.

(b) In order to satisfy the HWC MACT standards [40 CFR 63.1206(c)(3)(vii)], the Permittee shall test the AWFCO system and associated alarms at least once per week to verify operability, unless the operating record documents that the weekly inspections unduly restrict or upset operations and that less frequent inspection will be adequate. At a minimum, the Permittee shall conduct operability testing monthly.

D.12.11 Training and Certification Requirements [40 CFR 63.1206(c)(6)]

(a) In order to satisfy the HWC MACT standards [40 CFR 63.1206(c)(6)], the Permittee shall establish a Training and Certification Program for all categories of personnel whose activities may reasonably be expected to directly affect emissions of HAPs from all operations associated with the T49 liquid waste incinerator.

Said programs shall be of a technical level commensurate with the person's duties as specified in the training manual. All operating training and certification programs shall be recorded in the operating record.

(b) A certified control room operator shall be on duty at the site at all times the T49 liquid waste incinerator is in operation and the T49 liquid waste incinerator, including associated air pollution control equipment and continuous monitoring systems, shall be operated and maintained at all times by persons who are trained and certified according to the Training and Certification Program.

D.12.12 Plans and Procedures [326 IAC 2-2-3, 40 CFR 63.1206, 40 CFR 63.1211, 326 IAC 2-7-5(13)]

In order to satisfy the HWC MACT Standards [40 CFR 63.1206] and the PSD BACT requirements [326 IAC 2-2-3], the Permittee shall develop and implement the following written plans, which shall be maintained in the operating record:

(a) Operations and Maintenance (O&M) Plan – The O&M Plan shall define operations during periods of normal operation pursuant to 40 CFR 63.1206(c)(1) and (7).

(b) Startup, Shutdown, and Malfunction (SSM) Plan shall be developed and implemented in accordance with 40 CFR 63.1206(c)(2), 40 CFR 63.6(e)(3), and 40 CFR 63.8(c), to ensure that the T49 liquid waste incinerator, including associated air emission control equipment and CEMS and CMS, is operated and maintained in a manner which satisfies the general duty to minimize emissions established by 40 CFR 63.6(e)(1)(i), and that all malfunctions are corrected as soon as practicable after their occurrence in order to minimize excess emissions. The SSM Plan shall contain the following information:

(1) Detailed procedures for operating and maintaining the T49 liquid waste incinerator system, including associated CEMS and CMS equipment, during periods of startup, shutdown, and malfunction; and

(2) Corrective action program for malfunctioning process, air pollution control, CEMS, and CMS equipment.

(c) Feedstream Analysis Plan -The Feedstream Analysis Plan shall be developed and implemented in accordance with 40 CFR 63.1209(c)(2) for those parameters with feed rate limits defined in Condition D.12.15.

(d) Continuous Emissions Monitoring System (CEMS) Standard Operating Procedures (SOP) – The Permittee shall prepare and implement a SOP that provides step-by-step procedures and operations of the CEMS in accordance with 326 IAC 3-5-4(a)(9) – Preventive maintenance procedures and corrective maintenance procedures that include those procedures taken to ensure continuous operation and to minimize malfunctions.

Testing and Monitoring Requirements [326 IAC 2-7-6(1) (6)] [326 IAC 2-7-5(1)]

D.12.13 Performance Test Requirements [40 CFR 63.1207, 326 IAC 2-1.1-11, 326 IAC 3-6]

The following streamlined performance test requirements shall satisfy the NESHAP General Provisions [40 CFR 63.7], the HWC MACT requirements [40 CFR 63.1207 and 63.1209], the PSD BACT requirements for VOC and fluorides [326 IAC 2-1.1-11] and the State emission testing requirements [326 IAC 3-6]:

(a) Initial Comprehensive Performance Test Requirements:

(1) The Permittee shall submit a notification of intention to conduct a comprehensive performance test and CMS performance evaluation and a site-specific test plan

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and CMS performance evaluation test plan at least one year before the performance test and performance evaluation are scheduled to begin.

(2) The Permittee shall perform initial comprehensive performance tests within 6 months after the HWC MACT compliance date unless an exemption is granted pursuant to 40 CFR 63.1207(e)(3).

(3) The Permittee shall submit a notification of intention to conduct the comprehensive performance test at least 60 calendar days before the test is scheduled to begin.

(4) The initial comprehensive performance tests shall be conducted under operating conditions representative of the extreme range of normal conditions as specified in 40 CFR 63.6(f)(2)(iii)(B) and 63.7(e)(1) for the worst case mode associated with each applicable pollutant limit or emission standard.

(5) The operating parameters defined in Condition D.12.15 shall be monitored during the performance test to establish the parametric limits.

(6) All required comprehensive performance testing shall be completed within 60 days after the date of commencement of the tests pursuant to 40 CFR 63.1207(d)(3).

(7) The Permittee may use previous emissions test data in lieu of the initial comprehensive performance tests as allowed under 40 CFR 63.1207(c)(2).

(8) Pursuant to 40 CFR 63.7(h)(2), individual performance tests may be waived upon written application to the Administrator if, in the Administrator's judgment, the source is meeting the relevant standard(s) on a continuous basis, or the source is being operated under an extension of compliance, or the owner or operator has requested an extension of compliance and the Administrator is still considering the request.

(9) Pursuant to 40 CFR 63.1207(j), the Permittee shall:

(A) Postmark a Notification of Compliance (NOC) documenting compliance or noncompliance with the emission standards and continuous monitoring system requirements and identify operating parameter limits under 40 CFR 63.1209 within 90 days of completion of the comprehensive performance test; and

(B) Comply with all operating requirements specified in the NOC in lieu of the limits specified in the Documentation of Compliance required under 40 CFR 63.1211(c) upon postmark of the NOC.

These submittal requirements satisfy the reporting requirements of 326 IAC 3-6 as allowed under extension provisions of 326 IAC 3-6-4(b).

(b) Subsequent Comprehensive Performance Tests

(1) Pursuant to 40 CFR 63.1207(d)(4)(i), no subsequent comprehensive performance tests (including DRE tests) shall be required until the U.S. EPA promulgates permanent replacement standards pursuant to the Settlement Agreement noticed in the Federal Register on November 16, 2001, unless the Permittee modifies or otherwise alters operations such that compliance with the emission standards of Conditions D.12.2, D.12.5, and D.12.7 cannot be achieved.

(2) Upon promulgation of the permanent replacement standards, the Permittee shall

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comply with the subsequent comprehensive testing requirements established.

(c) Confirmatory Performance Tests

(1) Pursuant to 40 CFR 63.1207(d)(4)(ii), no confirmatory performance tests shall be required until the U.S. EPA promulgates permanent replacement standards pursuant to the Settlement Agreement noticed in the Federal Register on November 16, 2001.

(2) Upon promulgation of the permanent replacement standards, the Permittee shall comply with the subsequent comprehensive testing requirements established.

D.12.14 Continuous Emissions Monitoring Systems (CEMS) Operating Requirements [40 CFR 63.1209, 40 CFR 63.8, 326 IAC 2-7-24, 326 IAC 3-5, 326 IAC 2-1.1-11, 40 CFR 60, Appendix B, and 40 CFR 60, Appendix F]

(a) CO and O_2 CEMS Operation Requirements – The following provisions shall be applied at all times the T49 incinerator is in operation and represent the streamlined requirements of the HWC MACT standards for CO and HC [40 CFR 63.1209(a), (d), (e), (f), and (h)], PSD BACT requirements for CO and VOC [326 IAC 2-1.1-11], and the emission monitoring requirements for MACT and PSD sources [326 IAC 3-5-1(b) and (d)]:

(1) The Permittee shall install and operate the CO and O_2 CEMS in accordance with the QA requirements of the HWC MACT standards [40 CFR 63, Appendix to Subpart EEE], the applicable QC and performance evaluation requirements of 40 CFR 63.1209(d), and the applicable performance specification requirements of 40 CFR 60, Appendix B.

(2) The CEMS shall be installed and operational upon certification of the DOC for the HWC MACT.

(3) Continuous operation is defined as the collection of at least one measurement for each successive 15-minute period.

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(b) SO_2 and NOx CEMS Operation Requirements – The following requirements shall apply when the T49 Incinerator is burning waste

(1) The Permittee shall install and operate the SO_2 and NOx CEMS in accordance with the QA/QC criteria set forth in 40 CFR 60, Appendix B and 40 CFR 60, Appendix F, Procedure 1.

(2) Continuous operation is defined as the collection of at least one measurement for each successive 15-minute period.

(3) The Startup, Shutdown, and Malfunction (SSM) Plan required by Condition D.12.12 (b) shall include procedures for monitoring and recording the following information during times of SO_2 or NOx CEMS malfunction:

(A) When the SO_2 CEMS malfunctions, the Permittee shall monitor and record the Hydro-Sonic™ equivalent pressure drop and scrubber liquid flow rate as required by Condition D.12.15 (a)(3)(C) and (D) and the scrubber liquid pH as required by Condition D.12.15 (a)(5)(C).

(B) When the NOx CEMS malfunctions, the Permittee shall monitor and record the combustion chamber temperature, combustion air flow rate, and primary and secondary waste feed rates as required by Condition D.12.15 (a)(1), and assess NOx emissions, using waste testing, waste shipment and process knowledge, to determine whether the quantity of nitrogen fed into the incinerator during that time could have exceeded the

worst case 24-hour daily average nitrogen feed rate of 1,650 pounds per hour that formed the basis of the NOx BACT limit.

D.12.15 Parametric Continuous Monitoring Systems (CMS) Requirements [40 CFR 63.8(c), 40 CFR 63.1209, and 326 IAC 2-1.1-11]

(a) The Permittee shall operate the CMS to monitor the Operating Parameter Limits (OPLs) listed in D.12.5(g) in accordance with the quality assurance requirements specified in 40 CFR 63.1209(d) at all times the T49 incinerator is in operation. To satisfy the HWC MACT standards [40 CFR 63.1209(b), (d), (e), (f), and (h)] and the requirements for PSD sources [326 IAC 2-1.1-11] the parameters listed in D.12.5(g) shall be monitored at all times the T49 incinerator is in operation.

(b) Continuous operation is defined as the collection of at least one measurement for each successive 15-second period.

(c) Pursuant to the HWC MACT standards [40 CFR 63.1209(a)(5)] and the compliance monitoring methods for PSD sources [326 IAC 2-1.1-11], the Permittee may petition the Administrator to use CEMS for compliance monitoring in lieu of compliance with the operating parameter limits established in (a) of this condition.

(d) If applicable, the Permittee may document compliance using the waiver provisions of 40 CFR 63.1207(m) in lieu of complying with the requirements of (a) and (c) of this condition.

D.12.16 Minimum Data Requirements – SO_2 and NOx Compliance [326 IAC 2-1.1-11]

The following defines when CEMS data must be supplemented with data required by condition D.12.14 (b)(3), D.12.17 (a)(12), and D.12.18 (a)(2):

(a) When the period of incinerator operation (i.e., receiving waste streams) is 4 hours or greater in an operating day and monitoring data are insufficient to constitute a valid hour of data for at least 75 % of the operating hours, or

(b) When the period of incinerator operation (i.e., receiving waste streams) is less than 4 hours in an operating day and more than one of the hours during the period of operation does not constitute a valid hour of data due to insufficient monitoring data.

(c) Monitoring data are insufficient to constitute a valid hour of data if measured values are unavailable for any of the required 15-minute periods within the hour.

Record Keeping and Reporting Requirement [326 IAC 2-7-5(3)] [326 IAC 2-7-19]

D.12.17 Record keeping Requirements

(a) The Permittee shall maintain the following records:

(1) Notifications, reports, and other documents, such as the Documentation of Compliance, as required by 40 CFR 63.1200, 63.1211(c), and 63.10(b) and (c).

(2) All data recorded by continuous monitoring systems (CMS), including continuous emission monitoring systems (CEMS), required by Conditions D.12.14 and D.12.15;

(3) Documentation that a change will not adversely affect compliance with the emission standards or operating requirements as required by 40 CFR 63.1206(b)(5)(ii);

(4) Records of the estimated hazardous waste residence time as required by 40

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CFR 63.1206(b)(11);

(5) Plans and procedures as required by Condition D.12.12;

(6) Documentation of the results of the investigation, corrective measures taken, and evaluation of excessive exceedances during malfunctions as required by 40 CFR 63.1206(c)(2)(v)(A);

(7) Corrective Measures for any AWFCO that results in an exceedance of an applicable emission standard or operating parameter limit as required by 40 CFR 63.1206(c)(3)(v);

(8) Documentation of the results of the AWFCO operability testing as required by Condition D.12.10 (b) and 40 CFR 63.1206(c)(3)(vii);

(9) Daily visual inspection records of the T49 liquid waste incinerator to ensure the combustion zone is sealed as required by Condition D.12.10 (a) and 40 CFR 63.1206(c)(5);

(10) A copy of the Operator Certification and Training Program required by Condition D.12.11 and 4 0 CFR 63.1206(c)(6);

(11) Documentation of the changes in modes of operation as required by 40 CFR 63.1209(q); and

(12) For days when Condition D.12.16 requires that CEMS data must be supplemented, the documentation of the information required by Condition D.12.14 (b)(3).

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D.12.18 Reporting Requirements

(a) Quarterly Reporting Requirements

(1) The following streamlined quarterly reporting requirements shall satisfy the HWC MACT standards [40 CFR 63.1211], which references the MACT General Provisions [63.7-63.10], PSD BACT requirements [326 IAC 2-1.1-11], and the continuous emissions monitoring requirements [326 IAC 3-5]:

(A) Reports shall be submitted within 30 days following the reporting period using the reporting forms located at the end of this permit, or their equivalent;

(B) Summary reports of excess emissions, parameter exceedances, and monitor downtime including information specified in 63.10(c)(5)-(c)(13);

(C) SSM summary reports for the T49 waste incinerator control system, including associated CEMS and CMS equipment;

(D) Excessive exceedances report, if applicable, as required by 40 CFR 63.1206(c)(3)(vi); and

(2) In addition to the requirements described in (a)(1) of this condition, the Permittee shall report the following information for the NOx and SO_2 CEMS to satisfy the PSD BACT requirements [326 IAC 2-1.1-11]:

(A) A list of days when condition D.12.16 requires that CEMS data must be supplemented that provides:

(B) A detailed report for each day when condition D.12.16 requires that CEMS data must be supplemented:

(i) the information required by Condition D.12.14 (b)(3), and

(ii) an analysis of whether that information indicates continuous compliance with the limit established in Condition D.12.3 or D.12.4, and if the NOx CEMS malfunctions for greater than six continuous hours, an assessment of NOx emissions using waste testing, waste shipment, and process knowledge whether the quantity of nitrogen fed into the incinerator during that time could have exceeded the worst case 24-hour daily average nitrogen feed rate of 1,650 pounds per hour that formed the basis of the NOx BACT limit.

(b) Immediate Reporting Requirements

(1) The Permittee shall submit any revision to the SSM Plan that may significantly increase emissions of hazardous air pollutants to the Administrator for approval within 5 days after making a change to the plan to satisfy the reporting requirements under the HWC MACT standards [40 CFR 63.1206(c)(2)(ii)(C)].

(2) The reporting requirements in the NESHAP General Provisions for Startup, Shutdown and Malfunction (SSM) Plans [40 CFR 63.6(e)(3)] shall be used to satisfy the reporting requirements under the HWC MACT standards [40 CFR 63.1206(c)(2)] and PSD BACT requirements [326 IAC 2-1.1-11].

(A) The Permittee shall report all actions taken during a T49 incinerator system SSM event that results in an exceedance of a relevant emission standard when those actions are inconsistent with the procedures specified in the SSM Plan. The immediate report shall be submitted to the agency via a telephone call or facsimile within 2 working days after commencing actions inconsistent with the plan.

(B) Within 7 working days after the end of an SSM event where an action taken by the Permittee is not consistent with the procedures specified in the SSM Plan, the Permittee shall submit a letter containing the following information in accordance with 40 CFR 63.10(d)(5):

(i) Name, title and signature of responsible official certifying accuracy;

(ii) Explanation of the circumstances of the event;

(iii) Reason for not following the SSM Plan; and

(iv) Report any excess emissions and/or parameter monitoring exceedances are believed to have occurred.

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Modifications and Construction Requirements [326 IAC 2-7-10.5, 326 IAC 2-7-12 and 326 IAC 2-2]

D.12.19 Modifications and Construction: Advance Approval of Permit Conditions

(a) The Permittee may modify any existing emission units listed in this section of the permit without obtaining a source modification approval (otherwise required by 326 IAC 2-7-10.5), a Title V permit modification (otherwise required by 326 IAC 2-7-12), or a Prevention of Significant Deterioration permit (otherwise required by 326 IAC 2-2), provided the modified emission units are subject to the same applicable requirements listed in this D section, and the Permittee shall comply with the Change Management and

Flexible Permit provisions in Section F.1 of this permit.

(b) The Permittee may construct and install new emission units of the types described in this D section without obtaining a source modification approval (otherwise required by 326 IAC 2-7-10.5), a Title V permit modification (otherwise required by 326 IAC 2-7-12), or a Prevention of Significant Deterioration permit (otherwise required by 326 IAC 2-2), provided the new emission units are subject to the same applicable requirements listed in this D section, and the Permittee shall comply with the Change Management and Flexible Permit provisions in Section F.1 of this permit.

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SECTION D.13 T149 ROTARY KILN INCINERATOR, INCLUDING ASSOCIATED AIR POLLUTION CONTROL EQUIPMENT AND CONTINUOUS MONITORING SYSTEMS

Facility Description [326 IAC 2-7-5(15)]

The information describing the processes contained in the following facility description box is descriptive information and does not constitute enforceable conditions:

Emission Unit Description	Building	Stack/Vent	Nominal Capacity	Control Device
T149 Rotary Kiln incinerator with Secondary Combustion Chamber (Natural Gas for Startup, Fuel Oil for Deslagging Operations)	T149	T149 Stack	50 MMBtu/hr	SNCR; Condenser/Absorber; Hydro-SonicTM Scrubber

Emission Limitations and Standards [326 IAC 2-7-5(1)]

D.13.1 General Applicability Requirements with Emission Standards [326 IAC 2-2-3 and 40 CFR 63, Subparts DD and EEE]

(a) Pursuant to the Hazardous Waste Combustor (HWC) MACT Standards [40 CFR 63.1206(b)(1)(i)] and the PSD BACT requirements [326 IAC 2-2-3], the emission standards and operating requirements shall apply as specified in Conditions D.13.2, D.13.3, D.13.4, D.13.5, D.13.6, and D.13.7 except during periods of startup, shutdown, and malfunction.

(b) Pursuant to the Off-Site Waste and Recovery Operations MACT Standards [40 CFR 63.684(b)(5)(i)], the T149 rotary kiln incinerator shall have a permit issued under 40 CFR 270 whenever off-site waste material is treated and destroyed in the T149 rotary kiln incinerator. The incinerator shall operate in accordance with the HWC MACT standards under 40 CFR 63, Subpart EEE.

(c) Pursuant to the HWC MACT standards [40 CFR 63.1206(b)(5)(ii) and (iii)] and the PSD BACT requirements [326 IAC 2-2-3], the Permittee may make a change in the design, operation, or maintenance practices documented in the comprehensive performance test plan (CPT plan), Documentation of Compliance (DOC), Notification of Compliance (NOC), or startup, shutdown, and malfunction plan (SSM plan), as long as the Permittee complies with the following requirements:

(1) If it is determined that the change may adversely affect compliance with any emission standard, the Permittee shall comply with the requirements specified in 40 CFR 63.1206(b)(5)(i) prior to implementing the change(s).

(2) If it is determined that the change will not adversely affect compliance with the emission standards of this condition, the Permittee may implement the change(s) but must revise as necessary the performance test plan, Documentation of Compliance, Notification of Compliance, and startup, shutdown, and malfunction plan, to reflect the change(s).

D.13.2 Particulate Matter Emission Standards [40 CFR 63.1203]

In order to satisfy the HWC MACT standards [40 CFR 63.1203(b)(7)], the particulate matter (PM) emissions from the T149 rotary kiln incinerator stack exhaust shall not exceed 34 mg/dscm (0.015 gr/dscf), corrected to 7 percent oxygen.

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D.13.3 Sulfur Dioxide (SO_2) Emission Standards [326 IAC 2-2-3 and 326 IAC 7-1.1-2]

(a) In order to satisfy the PSD BACT requirements [326 IAC 2-2-3], the T149 rotary kiln incinerator shall be equipped with a caustic scrubber system to control SO_2 emissions. The SO_2 emissions from the incinerator stack exhaust shall not exceed 400 ppmv dry corrected to 7% oxygen, averaged over a 24-hour daily period when burning waste streams.

(b) In order to satisfy the State SO_2 rules [326 IAC 7-1.1-2], the SO_2 emissions from the combustion of fuel oil during the deslagging process in the T149 rotary kiln incinerator shall not exceed 0.5 pounds per million British thermal units (lbs/MMBtu).

D.13.4 Oxides of Nitrogen (NOx) Emission Standards [326 IAC 2-2-3]

In order to satisfy the PSD BACT requirements [326 IAC 2-2-3], the T149 rotary kiln incinerator shall be equipped with selective non-catalytic reduction (SNCR) equipment to control NO_x emissions. The NOx emissions from the incinerator stack exhaust shall not exceed 170 ppmv dry corrected to 7% oxygen, expressed as NO_2, averaged over a 24-hour daily period when burning waste streams.

D.13.5 Hazardous Air Pollutant (HAP) Emission Standards [40 CFR 63.1203, US EPA approved Alternative Monitoring Petition initially approved January 27, 2006]

Except for periods of startup, shutdown and malfunctions, the following emission standards shall apply at all times the T149 rotary kiln incinerator is operating:

(a) Mercury – Pursuant to the HWC MACT standards [40 CFR 63.1203(b)(2)], the mercury emissions from the T149 rotary kiln incinerator stack exhaust shall not exceed 45 ug/dscm, corrected to 7% oxygen on a 12-hour rolling average basis, from block hourly averages.

(b) Lead and Cadmium – Pursuant to the HWC MACT standards [40 CFR 63.1203(b)(3)], the total semi-volatile metals (lead and cadmium) emissions from the T149 rotary kiln incinerator stack exhaust shall not exceed 120 ug/dscm, corrected to 7 percent oxygen on a 12-hour rolling average basis, from block hourly averages.

(c) Arsenic, Beryllium, and Chromium – Pursuant to the HWC MACT standards [40 CFR 63.1203(b)(4)], the total low volatile metals (arsenic, beryllium, and chromium) emissions from the T149 rotary kiln incinerator stack exhaust shall not exceed 97 ug/dscm, corrected to 7 percent oxygen on a 12-hour rolling average basis, from block hourly averages.

(d) Hydrochloric Acid/Chlorine Gas (HCl/Cl_2) and Fluorides - In order to satisfy the HWC MACT standards [40 CFR 63.1203(b)(6)], the HCl/Cl_2 emissions from the T149 rotary kiln incinerator stack exhaust shall not exceed 21 ppmvdc, expressed as HCl equivalent on a 12-hour rolling average basis, from block hourly averages. In order to satisfy the PSD BACT requirements for fluorides [326 IAC 2-2-3], the T149 rotary kiln incinerator control system shall achieve an HCl control efficiency of 98 percent or greater.

(e) Dioxin/Furans – Pursuant to HWC MACT standards [40 CFR 63.1203(b)(1)], the dioxin/furan emissions from the T149 rotary kiln incinerator stack exhaust shall not exceed 0.20 ng TEQ/dscm, corrected to 7 percent oxygen.

(f) Principle Organic Hazardous Constituents (POHCs) – Pursuant to the HWC MACT standards [40 CFR 63.1203(c)(1) and (2)], the Permittee shall comply with the following requirements:

(1) The destruction and removal efficiency (DRE) for each principle organic

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hazardous constituent (POHC), excluding dioxin-listed hazardous wastes F020, F021, F022, F023, F026, or F027 shall be at least 99.99 percent.

(2) Dioxin-listed hazardous wastes F020, F021, F022, F023, F026, or F027 shall not be burned in the T149 rotary kiln incinerator.

(g) Operating Parameter Limits – In order to comply with the NESHAP from Hazardous Waste Combustors (HWC) emission limits in this condition, the operating parameters of the T149 Rotary Kiln Incinerator, as established during the performance tests done on September 20 and 21, 2005, and associated emission control equipment shall not exceed limits described below as maximum limits or fail to achieve limits described as minimum limits.

The limits below are applicable when monitoring is required by D.13.15(a).

Operating Parameter Limit	**Averaging Period**	**Operating Limit**	**Units**
Maximum Primary Waste Feed to Primary Combustion Chamber	1-hr RA[1]	1,501	lbs/hr
Maximum Secondary Waste Feed to Primary Combustion Chamber	1-hr RA[1]	4,655	lbs/hr
Maximum Solid Feed Rate	1-hr RA[1]	5,529	lbs/hr
Minimum Primary Combustion Chamber Temperature	1-hr RA[1]	1,598	^{o}F
Maximum Primary Waste Feed to Secondary Combustion Chamber	1-hr RA[1]	1,801	lbs/hr
Maximum Secondary Waste Feed to Secondary Combustion Chamber	1-hr RA[1]	1,440	lbs/hr
Minimum Secondary Combustion Chamber Temperature	1-hr RA[1]	1,809	^{o}F
Maximum Stack Gas Flow Rate	1-hr RA[1]	18,812	dscfm
Maximum Waste Feed Viscosity	Monthly Analysis	460	Centi-poise
Minimum Waste Atomizing Pressure	1-hr RA[1]	75	psig
Maximum Mercury Feed Rate in all Feed Streams	12-hr RA	0.0038	lbs/hr
Maximum SVM Feed Rate in all Feed Streams	12-hr RA	3.2	lbs/hr
Maximum LVM Feed Rate in all Feed Streams	12-hr RA	490	lbs/hr
Maximum LVM feed rate in all Pumpable Feed Streams	12-hr RA	5.0	lbs/hr
Maximum ash feed rate in all feed streams	12-hr RA	4,168	lbs/hr
Maximum Total Chlorine feed rate in all feed streams	12-hr RA	1,977	lbs/hr
Minimum Condenser/Absorber pressure drop	1-hr RA	1	in w.c.
Minimum Condenser/Absorber liquid feed pressure	1-hr RA	5	psig
Minimum Condenser/Absorber scrubber water pH	1-hr RA	2.5	pH
Minimum Condenser/Absorber scrubber liquid flow rate	1-hr RA	980	gpm
Minimum Hydro-Sonic Scrubber Equivalent Pressure Drop	1-hr RA	53	in w.c.
Maximum Hydro-Sonic Scrubber conductivity	12-hr RA	2.3	% solids
Minimum Hydro-Sonic Scrubber Liquid Feed Rate	1-hr RA	286	gpm
Minimum Hydro-Sonic Scrubber water pH	1-hr RA	2.5	pH

1. CMS shall be operated as described in D.13.15.

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D.13.6 Carbon Monoxide (CO) Emission Standards [326 IAC 2-2-3, 326 IAC 9-1, and 40 CFR 63.1203]

In order to satisfy the HWC MACT standards [40 CFR 63.1203(b)(5)(i)] and the PSD BACT requirements [326 IAC 2-2-3], the CO emissions from the T149 rotary kiln incinerator stack exhaust, as monitored by a continuous emissions monitoring system (CEMS), shall not exceed 100 ppmv dry corrected to 7% oxygen, averaged over an hourly rolling basis, at all times the incinerator is operating except during startup, shutdown and malfunctions.

D.13.7 Hydrocarbon (HC) and Volatile Organic Compound (VOC) Emission Standards [326 IAC 2-2-3 and 40 CFR 63.1203]

(a) In order to satisfy the HWC MACT standards [40 CFR 63.1203(b)(5)(i)] and the PSD BACT requirements [326 IAC 2-2-3], the highest hourly rolling average hydrocarbon emissions achieved, as monitored with a CEMS during an acceptable DRE test, shall not exceed 10 ppmv dry corrected to 7% oxygen or 99.99 percent, reported as propane.

(b) During the DRE test for hydrocarbons, the CO emissions shall not exceed an hourly rolling average of 100 ppmv dry corrected to 7% oxygen (monitored with continuous emissions monitoring system).

D.13.8 Automatic Waste Feed Cutoff System Requirements [40 CFR 63.1206]

In order to satisfy the HWC MACT standards, the Permittee shall operate the T149 rotary kiln incinerator with a functioning Automatic Waste Feed Cutoff (AWFCO) system that meets the requirements of 40 CFR 63.1206(c)(3).

(a) Except as allowed under (c) of this condition, the AWFCO system shall be operated such that it immediately and automatically cuts off the hazardous waste feed when any of the following occur at any time:

(1) An operating parameter is exceeded;

(2) An emission standard monitored by the CO CEMS is exceeded;

(3) A span value of any CMS, except a CEMS, is met or exceeded;

(4) Upon malfunction of a CMS (excluding the NOx and SO_2 CEMS) monitoring an operating parameter limit or emission level; or

(5) When any component of the automatic waste feed cutoff system fails.

(b) During all AWFCO events, the Permittee shall continue to:

(1) Duct combustion gases to the air pollution control system while hazardous waste remains in the combustion chamber; and

(2) Monitor the applicable combustor operating parameters and emission levels.

(c) The Permittee may ramp down the hazardous waste feedrate of pumpable hazardous waste over a period not to exceed one (1) minute during an AWFCO event in accordance with the procedures in the O&M plan, providing the automatic waste feed cutoff is not triggered by an exceedance of any of the following operating limits:

(1) Minimum combustion chamber temperature,

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(2) Maximum hazardous waste feed rate, or

(3) Any hazardous waste combustor firing system operating limits.

The procedures for AWFCO events specified in the O& M plan must include a statement that the ramp down must begin immediately upon initiation of automatic waste feed cutoff and must prescribe a bona fide ramping down.

(d) After an AWFCO event, the Permittee shall not restart the hazardous waste feed until the operating parameters and emission levels are within their respective limits.

(e) If after any AWFCO event, there is an exceedance of an emission standard or operating requirement, irrespective of whether the exceedance occurred while hazardous waste remained in the combustion chamber, the Permittee shall:

(1) Investigate the cause of the AWFCO,

(2) Take appropriate corrective measures to minimize future AWFCOs, and

(3) Record the findings and corrective measures in the operating record.

D.13.9 Leak Detection and Repair (LDAR) Program [326 IAC 2-2-3, 40 CFR 63, Subpart DD, 40 CFR 61, Subpart V]

The LDAR standards that apply to components associated with the waste transfer/feed systems connected to the T149 rotary kiln incinerator are described in Section E.2 of this permit.

D.13.10 Inspection Requirements [and 40 CFR 63.1206(c)]

(a) In order to satisfy the HWC MACT standards [40 CFR 63.1206(c)(5)], the Permittee shall conduct daily visual inspections of the T149 rotary kiln incinerator to ensure the combustion zone is sealed.

(b) In order to satisfy the HWC MACT standards [40 CFR 63.1206(c)(3)(vii)], the Permittee shall test the AWFCO system and associated alarms at least once per week to verify operability, unless the operating record documents that the weekly inspections unduly restrict or upset operations and that less frequent inspection will be adequate. At a minimum, the Permittee shall conduct operability testing monthly.

D.13.11 Training and Certification Requirements [40 CFR 63.1206(c)(6)]

(a) Pursuant to the HWC MACT standards [40 CFR 63.1206(c)(6)], the Permittee shall establish a Training and Certification Program for all categories of personnel whose activities may reasonably be expected to directly affect emissions of HAPs from all operations associated with the T149 rotary kiln incinerator.

Said programs shall be of a technical level commensurate with the person's duties as specified in the training manual. All operating training and certification programs shall be recorded in the operating record.

(b) A certified control room operator shall be on duty at the site at all times the T149 rotary kiln incinerator is in operation and the T149 rotary kiln incinerator, including associated air pollution control equipment and continuous monitoring systems, shall be operated and maintained at all times by persons who are trained and certified according to the Training and Certification Program.

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D.13.12 Plans and Procedures [326 IAC 2-2-3, 40 CFR 63.1206, 40 CFR 63.1211, 326 IAC 2-7-5(13)]

In order to satisfy the HWC MACT Standards [40 CFR 63.1206] and the PSD BACT requirements [326 IAC 2-2-3], the Permittee shall develop and implement the following written plans, which shall be maintained in the operating record:

(a) Operations and Maintenance (O&M) Plan – The O&M Plan shall define operations during periods of normal operation pursuant to 40 CFR 63.1206(c)(1) and (7).

(b) Startup, Shutdown, and Malfunction (SSM) Plan – The SSM Plan shall be developed and implemented in accordance with 40 CFR 63.1206(c)(2), 40 CFR 63.6(e)(3), and 40 CFR 63.8(c), to ensure that the T149 rotary kiln incinerator, including associated air emission control equipment and CEMS and CMS, is operated and maintained in a manner which satisfies the general duty to minimize emissions established by 40 CFR 63.6(e)(1)(i), and that all malfunctions are corrected as soon as practicable after their occurrence in order to minimize excess emissions. The SSM Plan shall contain the following information:

(1) Detailed procedures for operating and maintaining the T149 rotary kiln incinerator system, including associated CEMS and CMS equipment, during periods of startup, shutdown, and malfunction; and

(2) Corrective action program for malfunctioning process, air pollution control, CEMS, and CMS equipment.

(c) Emergency Safety Vent (ESV) Operating Plan – The ESV Operating Plan shall be developed and implemented in accordance with 40 CFR 63.1206(c)(4). The emission standards and operating plans apply even if hazardous waste is in the combustion chamber.

(d) Feedstream Analysis Plan – The Feedstream Analysis Plan shall be developed and implemented in accordance with 40 CFR 63.1209(c)(2) for those parameters with feed rate limits defined in Condition D.13.15.

(e) Continuous Emissions Monitoring System (CEMS) Standard Operating Procedures (SOP) – The Permittee shall prepare and implement an SOP that provides step-by-step procedures and operations of the CEMS in accordance with 326 IAC 3-5-4(a) (9) – Preventive maintenance procedures and corrective maintenance procedures that include those procedures taken to ensure continuous operation and to minimize malfunctions.

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Testing and Monitoring Requirements [326 IAC 2-7-6(1) (6)] [326 IAC 2-7-5(1)]

D.13.13 Performance Test Requirements [40 CFR 63.1207, 326 IAC 2-1.1-11, 326 IAC 3-6]

The following streamlined performance test requirements shall satisfy the NESHAP General Provisions [40 CFR 63.7], the HWC MACT requirements [40 CFR 63.1207 and 63.1209], the PSD BACT requirements for VOC and fluorides [326 IAC 2-1.1-11] and the State emission testing requirements [326 IAC 3-6]:

(a) Initial Comprehensive Performance Test Requirements:

(1) The Permittee shall submit a notification of intention to conduct a comprehensive performance test and CMS performance evaluation and a site-specific test plan and CMS performance evaluation test plan at least one year before the performance test and performance evaluation are scheduled to begin.

(2) The Permittee shall perform initial comprehensive performance tests within 6 months following the initial introduction of hazardous waste in the rotary kiln

incinerator unless an exemption is granted pursuant to 40 CFR 63.1207(e)(3).

(3) The Permittee shall submit a notification of intention to conduct the comprehensive performance test at least 60 calendar days before the test is scheduled to begin.

(4) The initial comprehensive tests shall be conducted under operating conditions representative of the extreme range of normal conditions as specified in 40 CFR 63.6(f)(2)(iii)(B) and 63.7(e)(1) for the worst case mode associated with each applicable pollutant limit or emission standard.

(5) The operating parameters defined in Condition D.13.15 shall be monitored during the performance test to establish the parametric limits.

(6) All required comprehensive performance testing shall be completed within 60 days after the date of commencement of the tests pursuant to 40 CFR 63.1207(d)(3).

(7) The Permittee may use previous emissions test data in lieu of the initial comprehensive performance tests as allowed under 40 CFR 63.1207(c)(2).

(8) Pursuant to 40 CFR 63.7(h)(2), individual performance tests may be waived upon written application to the Administrator if, in the Administrator's judgment, the source is meeting the relevant standard(s) on a continuous basis, or the source is being operated under an extension of compliance, or the owner or operator has requested an extension of compliance and the Administrator is still considering the request.

(9) Pursuant to 40 CFR 63.1207(j), the Permittee shall:

(A) Postmark a Notification of Compliance (NOC) documenting compliance or noncompliance with the emission standards and continuous monitoring system requirements and identify operating parameter limits under 40 CFR 63.1209 within 90 days of completion of the comprehensive performance test; and

(B) Comply with all operating requirements specified in the NOC in lieu of the limits specified in the Documentation of Compliance required under 40 CFR 63.1211(c) upon postmark of the NOC.

These submittal requirements satisfy the reporting requirements of 326 IAC 3-6 as allowed under extension provisions of 326 IAC 3-6-4(b).

(b) Subsequent Comprehensive Performance Tests

(1) Pursuant to 40 CFR 63.1207(d)(4)(i), no subsequent comprehensive performance tests (including DRE tests) shall be required until the U.S. EPA promulgates permanent replacement standards pursuant to the Settlement Agreement noticed in the Federal Register on November 16, 2001, unless the Permittee modifies or otherwise alters operations such that compliance with the emission standards of Conditions D.13.2, D.13.5, and D.13.7 cannot be achieved.

(2) Upon promulgation of the permanent replacement standards, the Permittee shall comply with the subsequent comprehensive testing requirements established.

(c) Confirmatory Performance Tests

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(1) Pursuant to 40 CFR 63.1207(d)(4)(ii), no confirmatory performance tests shall be required until the U.S. EPA promulgates permanent replacement standards pursuant to the Settlement Agreement noticed in the Federal Register on November 16, 2001.

(2) Upon promulgation of the permanent replacement standards, the Permittee shall comply with the subsequent comprehensive testing requirements established.

D.13.14 Continuous Emissions Monitoring Systems (CEMS) Operating Requirements [40 CFR 60, Appendix B and Appendix F, 40 CFR 63.8, 326 IAC 2-1.1-11, 326 IAC 3-5, Alternative Monitoring Petition initially approved January 27, 2006]]

(a) CO and O_2 CEMS Operation Requirements – The following requirements shall be applied at all times the T149 rotary kiln incinerator is in operation and represent the streamlined requirements of the HWC MACT standards for CO and HC [40 CFR 63.1209(a), (d), (e), (f), and (h)], PSD BACT requirements for CO and VOC [326 IAC 2-1.1-11], and the emission monitoring requirements for MACT and PSD sources [326 IAC 3-5-1(b) and (d)]:

(1) The Permittee shall install and operate the CO and O_2 CEMS in accordance with the QA requirements of the HWC MACT standards [40 CFR 63, Appendix to Subpart EEE], the applicable QC and performance evaluation requirements of 40 CFR 63.1209(d), the applicable performance specification requirements of 40 CFR 60, Appendix B, and the Alternative Monitoring Petition ("AMP") initially approved on January 27, 2006 and all subsequent revisions to the AMP.

(2) The CEMS shall be installed and operational upon certification of the DOC for the HWC MACT.

(3) Continuous operation is defined as the collection of at least one measurement for each successive 15-second period, regardless of startup, shutdown and malfunction.

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(b) SO_2 and NOx CEMS Operation Requirements – The following requirements shall apply when the T149 rotary kiln incinerator is burning waste:

(1) The Permittee shall install and operate the SO_2 and NOx CEMS in accordance with the QA/QC criteria set forth in 40 CFR 60, Appendix B, 40 CFR 60, Appendix F, Procedure 1, and the AMP approved on January 27, 2006.

(2) Continuous operation is defined as the collection of at least one measurement for each successive 15-minute period.

(3) The Startup, Shutdown, and Malfunction (SSM) Plan required by Condition D.13.12 (b) shall include procedures for monitoring and recording the following information during times of SO_2 or NOx CEMS malfunction:

(A) When the SO_2 CEMS malfunctions, the Permittee shall monitor and record the Hydro-Sonic™ equivalent pressure drop and scrubber liquid flow rate as required by Condition D.13.15 (a)(3)(C) and (D) and the scrubber liquid pH as required by Condition D.13.15 (a)(5)(C).

(B) When the NOx CEMS malfunctions, the Permittee shall monitor and record the combustion chamber temperature, combustion air flow rate, and primary and secondary waste feed rates as required by Condition D.13.15 (a)(1), and assess NOx emissions, using waste testing, waste shipment and process knowledge, to determine whether the quantity of nitrogen fed into the incinerator during that time could have exceeded the

worst case 24-hour daily average nitrogen feed rate of 1,379 pounds per hour that formed the basis of the NOx BACT limit.

(c) Particulate Matter [PM] CEMS Alternative Operating Scenario Requirements –
This permit provides the Permittee with the following Alternative Operating Scenario for purposes of satisfying the monitoring requirements of 40 CFR 63.1209. The Permittee shall operate the PM CEMS at all times the T149 Incinerator is in operation, except as provided in paragraphs (3) or (4) below.

(1) The Permittee shall install and operate the PM CEMS in accordance with the QA/QC criteria set forth the AMP approved on January 27, 2006, and all subsequent revisions to the AMP.

(2) Continuous operation is defined as the collection of at least one measurement for each successive 15-minute period. In order to calculate a valid one-hour block average, valid results must be available for at least three of the four 15-minute cycles in each hour.

(3) During periods when the PM CEMS is malfunctioning or inoperative, the Permittee may use data from the Multi-Metal CEMS, as provided in the AMP approved January 27, 2006.

(4) In lieu of operating the PM CEMS, the Permittee may satisfy the monitoring requirements of 40 CFR 63.1209 through operation of the Continuous Monitoring System requirements described in Section D.13.15(a).

(d) Multi-Metals [MMX] CEMS Alternative Operating Scenario Requirements –
This permit provides the Permittee with the following Alternative Operating Scenario for purposes of satisfying the monitoring requirements of 40 CFR 63.1209. The Permittee shall operate the MMX CEMS at all times the T149 Incinerator is in operation, except as provided in paragraphs (3) or (4) below.

(1) The Permittee shall install and operate the MMX CEMS in accordance with the QA/QC criteria set forth the AMP approved on January 27, 2006, and all subsequent revisions to the AMP.

(2) Continuous operation is defined as the collection of at least one measurement for each successive 15-minute period. In order to calculate a valid one-hour block average, valid results must be available for at least three of the four 15-minute cycles in each hour.

(3) During periods when the MMX CEMS is malfunctioning or inoperative, the Permittee may use data from the PM CEMS, as provided in the AMP approved on January 27, 2006 and all subsequent revisions to the AMP.

(4) In lieu of operating the MMX CEMS, the Permittee may satisfy the monitoring requirements of 40 CFR 63.1209 through operation of the Continuous Monitoring System requirements described in Section D.13.15(a).

(e) Hydrogen Chloride [HCl] CEMS Alternative Operating Scenario Requirements –
This permit provides the Permittee with the following Alternative Operating Scenario for purposes of satisfying the monitoring requirements of 40 CFR 63.1209. The Permittee shall operate the HCl CEMS at all times the T149 Incinerator is in operation, except as provided in paragraphs (3) or (4) below.

(1) The Permittee shall install and operate the HCl CEMS in accordance with the QA/QC criteria set forth the AMP approved on January 27, 2006, and all subsequent revisions to the AMP.

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(2) Continuous operation is defined as the collection of at least one measurement for each successive 15-minute period.

(3) In lieu of operating the HCl CEMS, the Permittee may satisfy the monitoring requirements of 40 CFR 63.1209 through operation of the following Continuous Monitoring System requirements described in Section D.13.15(a).

D.13.15 Parametric Continuous Monitoring Systems (CMS) Requirements [40 CFR 63.8(c), 40 CFR 63.1209, and 326 IAC 2-1.1-11]

(a) The Permittee shall operate the following CMSs in accordance with the quality assurance requirements specified in 40 CFR 63.1209(d) at all times the T149 incinerator is in operation. To satisfy the HWC MACT standards [40 CFR 63.1209(b), (d), (e), (f), and (h)] and the requirements for PSD sources [326 IAC 2-1.1-11], the following parameters shall be monitored at all times the T149 incinerator is in operation. The permittee shall operate the CMS as provided in the table below. The CEMS mode is when the HCl CEMS, and either the PM and/or the Metal CEMS are in operation in accordance with Condition D.13.14. If the permittee is not operating in CEMS mode, then the CMS in the Parametric Mode must be monitored.

Operating Parameter	Monitor when in CMS Parametric Mode	Monitor when in CEMS Mode	Averaging Period	Units	Parameter for
Maximum Primary Waste Feed to Primary Combustion Chamber	X	X	1-hr RA	lbs/hr	D.13.5(e) D.13.5(f)
Maximum Secondary Waste Feed to Primary Combustion Chamber	X	X	1-hr RA	lbs/hr	D.13.5(e) D.13.5(f)
Maximum Solid Feed Rate	X	X	1-hr RA	lbs/hr	D.13.5(e) D.13.5(f)
Minimum Primary Combustion Chamber Temperature	X	X	1-hr RA	^{o}F	D.13.5(e) D.13.5(f)
Maximum Primary Waste Feed to Secondary Combustion Chamber	X	X	1-hr RA	lbs/hr	D.13.5(e) D.13.5(f)
Maximum Secondary Waste Feed to Secondary Combustion Chamber	X	X	1-hr RA	lbs/hr	D.13.5(e) D.13.5(f)
Minimum Secondary Combustion Chamber Temperature	X	X	1-hr RA	^{o}F	D.13.5(e) D.13.5(f)
Maximum Stack Gas Flow Rate	X	X	1-hr RA	dscfm	D.13.5(a) D.13.5(b) D.13.5(c) D.13.5(d) D.13.5(e) D.13.5(f)

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Operating Parameter	Monitor when in CMS Parametric Mode	Monitor when in CEMS Mode	Averaging Period	Units	Parameter for
Maximum waste feed viscosity	X	X	Monthly Analysis	Centi-poise	D.13.5(f)
Minimum Waste Atomizing Pressure	X	X	1-hr RA	psig	D.13.5(f)
Maximum Particulate Matter (PM) limit		X	6-hr RA	mg/dscm	D.13.2(a)
Maximum HCl/Cl_2 emissions		X	12-hr RA	ppmv	D.13.5(d)
Maximum Mercury Emissions		X	12-hr RA	ug/dscm	D.13.5(a)
Maximum SVM emissions		X	12-hr RA	ug/dscm	D.13.5(b)
Maximum LVM Emissions		X	12-hr RA	ug/dscm	D.13.5(c)
Maximum mercury feed rate in all feed streams	X		12-hr RA	lbs/hr	D.13.5(a)
Maximum SVM feed rate in all feed streams	X		12-hr RA	lbs/hr	D.13.5(b)
Maximum LVM feed rate in all feed streams	X		12-hr RA	lbs/hr	D.13.5(c)
Maximum LVM feed rate in all pumpable feed streams	X		12-hr RA	lbs/hr	D.13.5(c)
Maximum ash feed rate in all feed streams	X		12-hr RA	lbs/hr	D.13.2(a)
Maximum Total Chlorine feed rate in all feed streams	X		12-hr RA	lbs/hr	D.13.5(d)
Minimum Condenser/Absorber pressure drop	X		1-hr RA	in w.c.	D.13.5(a) D.13.5(b) D.13.5(c) D.13.5(d)
Minimum Condenser/Absorber liquid feed pressure	X		1-hr RA	psig	D.13.5(a) D.13.5(b) D.13.5(c) D.13.5(d)
Minimum Condenser/Absorber scrubber water pH	X		1-hr RA	pH	D.13.5(d)
Minimum Condenser/Absorber scrubber liquid flow rate	X		1-hr RA	gpm	D.13.5(a) D.13.5(b) D.13.5(c) D.13.5(d)

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Operating Parameter	Monitor when in CMS Parametric Mode	Monitor when in CEMS Mode	Averaging Period	Units	Parameter for
Minimum Hydro-Sonic Scrubber Equivalent Pressure Drop	X		1-hr RA	in w.c.	D.13.2(a) D.13.5(a) D.13.5(b) D.13.5(c) D.13.5(d)
Maximum Hydro-Sonic Scrubber conductivity	X		12-hr RA	% solids	D.13.2(a) D.13.5 (a) D.13.5(b) D.13.5(c)
Minimum Hydro-Sonic Scrubber Liquid Feed Rate	X		1-hr RA	gpm	D.13.2(a) D.13.5(a) D.13.5(b) D.13.5(c) D.13.5(d)
Minimum Hydro-Sonic Scrubber water pH	X		1-hr RA	pH	D.13.5(d)

(b) Continuous operation is defined as the collection of at least one measurement for each successive 15-second period, regardless of startup, shutdown and malfunction.

(c) Pursuant to the HWC MACT standards [40 CFR 63.1209(a)(5)] and the compliance monitoring methods for PSD sources [326 IAC 2-1.1-11], the Permittee may petition the Administrator to use CEMS for compliance monitoring in lieu of compliance with the operating parameter limits established in (a) of this condition.

(d) If applicable, the Permittee may document compliance using the waiver provisions of 40 CFR 63.1207(m) in lieu of complying with (a) and (c) of this condition.

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D.13.16 Fuel Oil Sampling and Analysis for SO_2 [326 IAC 2-1.1-11] [326 IAC 3-7-4]

Pursuant to 326 IAC 3-7-4, the Permittee shall maintain sampling and analysis certification records of the fuel oil sulfur content in accordance with approved ASTM methods.

D.13.17 Minimum Data Requirements – SO_2 and NOx Compliance [326 IAC 2-1.1-11]

The following defines when CEMS data must be supplemented with data required by condition D.13.14 (b)(3), D.13.18 (a)(13), and D.13.19 (a)(2):

(a) When the period of incinerator operation (i.e., receiving waste streams) is 4 hours or greater in an operating day and monitoring data are insufficient to constitute a valid hour of data for at least 75 percent of the operating hours, or

(b) When the period of incinerator operation (i.e., receiving waste streams) is less than 4 hours in an operating day and more than one of the hours during the period of operation does not constitute a valid hour of data due to insufficient monitoring data.

(c) Monitoring data are insufficient to constitute a valid hour of data if measured values are unavailable for any of the required 15-minute periods within the hour.

Record Keeping and Reporting Requirement [326 IAC 2-7-5(3)] [326 IAC 2-7-19]

D.13.18 Record keeping Requirements

(a) The Permittee shall maintain the following records:

(1) Notifications, reports, and other documents, such as the Documentation of Compliance, as required by 40 CFR 63.1200, 63.1211(c), and 63.10(b) and (c).

(2) All data recorded by continuous monitoring systems (CMS), including continuous emission monitoring systems (CEMS), required by Conditions D.13.14, D.13.15, and D.13.17;

(3) Documentation that a change will not adversely affect compliance with the emission standards or operating requirements as required by 40 CFR 63.1206(b)(5)(ii);

(4) Records of the estimated hazardous waste residence time as required by 40 CFR 63.1206(b)(11);

(5) Plans and procedures as required by Condition D.13.12;

(6) Documentation of the results of the investigation, corrective measures taken, and evaluation of excessive exceedances during malfunctions as required by 40 CFR 63.1206(c)(2)(v)(A);

(7) Corrective Measures for any AWFCO that results in an exceedance of an applicable emission standard or operating parameter limit as required by 40 CFR 63.1206(c)(3)(v);

(8) Documentation and results of the AWFCO operability testing as required by Condition D.13.10 (b) and 40 CFR 63.1206(c)(3)(vii);

(9) Corrective measures for any ESV opening as required by 40 CFR 63.1206(c)(4)(iii);

(10) Daily visual inspection records of the T149 rotary kiln incinerator to ensure the combustion zone is sealed as required by Condition D.13.10 (a) and 40 CFR 63.1206(c)(5);

(11) A copy of the Operator Certification and Training Program required by Condition D.13.11 and 40 CFR 63.1206(c)(6); and

(12) Documentation of the changes in modes of operation as required by 40 CFR 63.1209(q).

(13) For days when condition D.13.17 requires that CEMS data must be supplemented, the documentation of the information required by Condition D.13.14 (b)(3).

(14) The time periods in which the Permittee is operating in CEMS mode as the primary monitoring scenario or the CMS systems described in D.13.15 as the primary monitoring scenario.

(b) The record keeping and reporting requirements for the LDAR standards are described in Section E.2 of this permit.

(c) The Permittee shall maintain quarterly records of all fuel oil used in the T149 rotary kiln incinerator on a calendar month average basis, for the following:

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(1) Sulfur content;

(2) Heat content;

(3) Fuel consumption; and

(4) Sulfur dioxide emission rate in pounds per MMBtu.

D.13.19 Reporting Requirements

(a) Quarterly Reporting Requirements

(1) The following streamlined quarterly reporting requirements shall satisfy the HWC MACT standards [40 CFR 63.1211], which references the MACT General Provisions [63.7-63.10], PSD BACT requirements [326 IAC 2-1.1-11], and the continuous emissions monitoring requirements [326 IAC 3-5]:

(A) Reports shall be submitted within 30 days following the reporting period using the reporting forms located at the end of this permit, or their equivalent;

(B) Summary reports of excess emissions, parameter exceedances, and monitor downtime including information specified in 63.10(c)(5-(c)(13);

(C) SSM summary reports for the T149 rotary kiln incinerator control system, including associated CEMS and CMS equipment;

(D) Excessive exceedances report, if applicable, as required by 40 CFR 63.1206(c)(3)(vi); and

(E) Emergency safety vent opening reports as require by 40 CFR 63.1206(c)(4)(iv); and

(2) In addition to the requirements described in (a)(1) of this condition, the Permittee shall report the following information for the NOx and SO_2 CEMS to satisfy the PSD BACT requirements [326 IAC 2-1.1-11]:

(A) A list of days when condition D.13.17 requires that CEMS data must be supplemented

(B) A detailed report for each day when condition D.13.17 requires that CEMS data must be supplemented that provides:

(i) the information required by Condition D.13.14 (b)(3), and

(ii) an analysis of whether that information indicates continuous compliance with the limit established in Condition D.13.3 or D.13.4, and if the NOx CEMS malfunctions for greater than six continuous hours, an assessment of NOx emissions using waste testing, waste shipment, and process knowledge whether the quantity of nitrogen fed into the incinerator during that time could have exceeded the worst case 24-hour daily average nitrogen feed rate of 1,379 pounds per hour that formed the basis of the NOx BACT limit.

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(b) Immediate Reporting Requirements

(1) The Permittee shall submit any revision to the SSM Plan that may significantly increase emissions of hazardous air pollutants to the Administrator for approval within 5 days after making a change to the plan to satisfy the reporting requirements under the HWC MACT standards [40 CFR 63.1206(c)(2)(ii)(C)].

(2) The reporting requirements in the NESHAP General Provisions for Startup, Shutdown and Malfunction (SSM) Plans [40 CFR 63.6(e)(3)] shall be used to satisfy the reporting requirements under the HWC MACT standards [40 CFR 63.1206(c)(2)] and PSD BACT requirements [326 IAC 2-1.1-11].

(A) The Permittee shall report all actions taken during T149 incinerator system SSM event that results in an exceedance of a relevant emission standard when those actions are in consistent with the procedures specified in the SSM Plan. The immediate report shall be submitted to the agency via a telephone call or facsimile within 2 working days after commencing actions inconsistent with the plan.

(B) Within 7 working days after the end of an SSM event where an action taken by the Permittee is not consistent with the procedures specified in the SSM Plan, the Permittee shall submit a letter containing the following information in accordance with 40 CFR 63.10(d)(5):

(i) Name, title and signature of responsible official certifying accuracy;

(ii) Explanation of the circumstances of the event;

(iii) Reason for not following the SSM Plan; and

(iv) Report any excess emissions and/or parameter monitoring exceedances are believed to have occurred.

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Modifications and Construction Requirements [326 IAC 2-7-10.5, 326 IAC 2-7-12 and 326 IAC 2-2]

D.13.20 Modifications and Construction: Advance Approval of Permit Conditions

(a) The Permittee may modify any existing emission units listed in this section of the permit without obtaining a source modification approval (otherwise required by 326 IAC 2-7-10.5), a Title V permit modification (otherwise required by 326 IAC 2-7-12), or a Prevention of Significant Deterioration permit (otherwise required by 326 IAC 2-2), provided the modified emission units are subject to the same applicable requirements listed in this D section, and the Permittee shall comply with the Change Management and Flexible Permit provisions in Section F.1 of this permit.

(b) The Permittee may construct and install new emission units of the types described in this D section without obtaining a source modification approval (otherwise required by 326 IAC 2-7-10.5), a Title V permit modification (otherwise required by 326 IAC 2-7-12), or a Prevention of Significant Deterioration permit (otherwise required by 326 IAC 2-2), provided the new emission units are subject to the same applicable requirements listed in this D section, and the Permittee shall comply with the Change Management and Flexible Permit provisions in Section F.1 of this permit.

SECTION D.14 BPM CONTROL SYSTEMS – RTO OPERATIONS

Facility Description [326 IAC 2-7-5(15)]

The information describing the processes contained in the following facility description is descriptive information and does not constitute enforceable conditions:

(a) The following emissions units are subject to applicable requirements described in this D section:

Emission Unit Description	Building	Stack/Vent	Nominal Capacity	Control Device
Regenerative Thermal Oxidizer 1 (RTO1)	RTO1	RTO1 Stack	36 MMBtu/hr	Caustic Scrubber System
Regenerative Thermal Oxidizer 2 (RTO2)	RTO2	RTO2 Stack	36 MMBtu/hr	Caustic Scrubber System

The RTO control system consists of two Regenerative Thermal Oxidizers, identified as RTO1 and RTO2, each equipped with caustic scrubbing systems and each exhausting to individual stacks.

The closed vent system (CVS) associated with the RTO control system begins at the outlet of the production building roof fans exhausting to the RTO fume transport system and at the outlet side of the tank conservation vents of those tank modules exhausting to the RTO fume transport system and ends at the entrance of the RTO control system.

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Emission Limitations and Standards [326 IAC 2-7-5(1)]

D.14.0 Requirement to Control Emissions [40 CFR 60 Subpart Kb, 40 CFR 63 Subpart GGG, 40 CFR 63 Subpart DD, 326 IAC 2-2-3, and 326 IAC 8-5-3]

Except for equipment excluded from emission control requirements and except as otherwise provided by statute or rule, or in this permit, the fumes from all emission units which reference this section shall be continuously routed to the RTO control system while emission units vented to the control equipment are in operation. Except as otherwise provided by statute or rule, or in this permit, the RTO control system shall be operated at all times that the emission units vented to the control equipment are in operation.

D.14.1 Control Device and Closed Vent System Standards [40 CFR 63.1253(b), (c), and (d), 63.1254(a) and (c), 63.1256(b), (e), and (h), 63.1258(b), 40 CFR 63.685(c) and (d), 63.689(b), 63.690(b), 63.693(f), 40 CFR 60.112b(a) and 60.113b(c), 326 IAC 2-2-3, and 326 IAC 8-5-3(b)]

(a) RTO Control Device Standards – The RTO control device standards shall apply at all times the unit is burning waste fume streams, except as provided in Condition D.14.2 (a):

(1) Carbon Monoxide (CO) – In order to satisfy PSD BACT requirements [326 IAC 2-2-3], CO emissions at the outlet of the RTO system shall not exceed a 24-hour daily average of 73 parts per million by volume (ppmv).

(2) Oxides of Nitrogen (NOx) – In order to satisfy PSD BACT requirements [326 IAC 2-2-3], NOx emissions at the outlet of the RTO system shall not exceed a 24-hour daily average of 91 ppmv.

(3) Sulfur Dioxide (SO_2) – In order to satisfy PSD BACT requirements [326 IAC 2-2-3], SO_2 emissions, as measured at the outlet of the RTO system, shall not

exceed a 24-hour daily average of 100 ppmv.

(4) Volatile Organic Compounds (VOC)/Volatile Organic Hazardous Air Pollutant (VOHAP) – In order to satisfy the Pharmaceutical MACT requirements [40 CFR 63.1253(b), (c), and (d), 63.1254(a) and (c), and 63.1256(b), (e) and (h), and 63.1258(b)], the Offsite Waste and Recovery Operations MACT requirements [40 CFR 63.685(c) and (d), 63.689(b), 63.690(b), and 63.693(f)], the PSD BACT requirements [326 IAC 2-2-3], the Synthetic Pharmaceutical RACT requirements [326 IAC 8-5-3(b)], and the New Source Performance Standards for Volatile Organic Liquid Storage Vessel requirements [40 CFR 60.112b(a) and 60.113b(c)], the Permittee shall meet one of the following streamlined VOC/VOHAP emission standards:

(A) Concentration Emission Standard:

(i) The VOC/VOHAP emissions shall not exceed 20 ppmv over a 24-hour daily average at the outlet of the RTO system, measured via a TOC CEMS;

(ii) The RTO combustion chamber temperature shall not be less than 1500F over a 24-hour daily average; and

(iii) The RTO combustion chamber residence time shall not be less than 0.75 seconds over a 24-hour daily average, which is equivalent to a maximum 24-hour daily average stack exhaust air flow rate of 3340 standard cubic feet per second; or

(B) Control Efficiency Emission Standard:

(i) The VOC/VOHAP emissions shall be reduced by a control efficiency of 98% or more at the outlet of the RTO system;

(ii) The RTO combustion chamber temperature shall not be less than 1500F over a 24-hour daily average; and

(iii) The solvent concentration going to the RTO, measured as a percent of the lower explosive limit (LEL), shall not exceed a 24-hour daily average established from a compliant stack test.

The Permittee shall conduct a performance test for TOC before the control efficiency monitoring approach is used to assess compliance with this control efficiency standard

(5) Hydrogen Halide/Halogen and Fluorides – In order to satisfy the Pharmaceutical MACT requirements [40 CFR 63.1253(b), (c), and (d), 63.1254(a) and (c), 63.1256(b), (e) and (h), and 63.1258(b)] and PSD BACT requirements for fluorides [326 IAC 2-2-3], the Permittee shall meet one of the following hydrogen halide and halogen emission standards:

(A) Concentration Emission Standard:

(i) The hydrogen halide and halogen emissions, which includes hydrogen fluoride emissions, shall not exceed 20 ppmv over a 24-hour daily average at the outlet of the RTO system, measured via a HCl CEMS; or

(B) Control Efficiency Emission Standard:

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(i) The hydrogen halide and halogen emissions, which include hydrogen fluoride emissions, shall be reduced by a control efficiency of 98% or more at the outlet of the RTO system;

(ii) The 24-hour daily average scrubber liquid pH of the caustic scrubbing system shall not be less than the value established from a compliant stack test;

(iii) The 24-hour daily average scrubber liquid recirculation flow rate of the caustic scrubbing system shall not be less than the value established from a compliant stack test; and

(iv) The 24-hour daily average scrubber caustic flow rate of the caustic scrubbing system shall not exceed the value established from a compliant stack test.

The Permittee shall conduct a performance test for HCl before the control efficiency monitoring approach is used to assess compliance with this control efficiency standard.

(b) RTO Closed Vent System Inspection Standards – The following inspection standards shall apply to the RTO closed vent system (CVS), except as provided in Condition D.14.2 (b):

(1) The Permittee shall comply with the following closed vent system inspection requirements to satisfy the Pharmaceutical MACT requirements [40 CFR 63.1256(b)(3) and (e)(1) and 63.1258(h)], the Offsite Waste MACT requirements [40 CFR 63.685(g), 63.689(b), 63.690(b), 63.693(b) and (c), and 63.695(c)], and the PSD BACT requirements [326 IAC 2-2-3]:

(A) Initial one-time Method 21 inspections shall be conducted on new portions of the RTO closed vent system not operated under negative pressure within 150 days after startup, if not subject to the LDAR requirements established in Section E of this permit.

(B) Portions of the CVS that are operated under negative pressure shall be equipped with a pressure gauge or other pressure measurement/ detection. The data output must be viewable from a readily accessible location to verify that negative pressure is being maintained when waste fume streams are going to the control system.

(C) Annual visual inspections of the RTO closed vent system shall be performed for visible cracks, holes or gaps, loose connections, and broken or missing caps.

(D) Repair of any leak detected on the RTO closed vent system shall be initiated no later than 5 calendar days after identification, and completed within 15 days after identification, unless:

(i) The repair is technically infeasible without a shutdown of an operation or process; or

(ii) It is determined that emissions resulting from immediate repair would be greater than the fugitive emissions likely to result from delay of repair.

Repairs delayed due to either of the causes described in (A) or (B) shall be completed by the end of the next shutdown.

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(2) The Permittee shall monitor each bypass line on the RTO closed vent system to satisfy the Pharmaceutical MACT requirements [40 CFR 63.1252(b), 63.1253(b) and (c), and 63.1258(b)], the Offsite Waste MACT requirements [40 CFR 63.685(g), 63.689(b), 63.690(b), and 63.693(c)], and the PSD BACT requirements [326 IAC 2-2-3] using one of the following methods:

(A) Install and monitor the position of the closed vent system bypass valve at least once every 15 minutes, where the closed position means there is no bypass flow; or

(B) Secure the bypass line valve in the closed position with a car seal or lock and key type configuration. Monthly visual inspections of seal or locking device shall be performed to ensure the seal is not broken or the valve is in the closed position and the vent stream is not diverted through the bypass line.

D.14.2 Exceptions to RTO Control System Standards [40 CFR 63.1260(g), 40 CFR 63.6(e)(3) and 63.8(c), and 40 CFR 63.681, 63.685(g), 63.693(b) and 326 IAC 2-2-3]

(a) Exceptions to RTO Control Device Operational Standards – The following streamlined standards satisfy the Pharmaceutical MACT standards [40 CFR 63.1260(g)], Offsite Waste MACT standards [40 CFR 63.681, 63.685(g) and 63.693(b)], and PSD BACT requirements [326 IAC 2-2-3]:

(1) The Permittee may open a safety device and bypass the RTO system at any time conditions require it to do so to avoid unsafe conditions.

(2) The provisions of Conditions D.14.1 (a) shall not apply during periods of startup, shutdown or malfunction that preclude the Permittee from complying with Condition D.14.1 (a), provided the Permittee complies with the provisions of the startup, shutdown, and malfunction plan (SSM Plan) required by Condition D.14.3.

(b) Exceptions to RTO Closed Vent System Inspection Standards – The following streamlined standards satisfy the Pharmaceutical MACT standards [40 CFR 63.1258(h)(6) and (7)], and PSD BACT requirements [326 IAC 2-2-3]:

(1) The Permittee is not required to inspect if unsafe or difficult to inspect.

D.14.3 Startup, Shutdown, and Malfunction Requirements for RTO Control System [40 CFR 63.1259(a)(3), 40 CFR 63.697(b)(3), 40 CFR 63.6(e)(3), 40 CFR 63.8(c) and 326 IAC 2-2-3]

(a) The NESHAP General Provisions for Startup, Shutdown and Malfunction (SSM) Plans [40 CFR 63.6(e)(3)] shall be used to satisfy the Pharmaceutical MACT standards [40 CFR 63.1259(a)(3)], Offsite Waste MACT standards [40 CFR 63.697(b)(3)], and PSD BACT requirements [326 IAC 2-2.1.11].

(b) Pursuant to 40 CFR 63.6(e)(3), the Permittee shall develop an SSM Plan to ensure that the RTO control system, including associated CEMS and CMS equipment, is operated and maintained in a manner which satisfies the general duty to minimize emissions established by 40 CFR 63.6(e)(1)(i), and that all malfunctions are corrected as soon as practicable after their occurrence in order to minimize excess emissions. The SSM Plan shall contain the following information:

(1) Detailed plans and/or procedures for operating and maintaining the RTO system, including associated CEMS and CMS equipment, during periods of startup, shutdown, and malfunction; and

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(2) Corrective action program for malfunctioning air pollution control, CEMS, and CMS equipment.

Compliance Determination Requirements

D.14.4 Requirement to Control Emissions [40 CFR 60 Subpart Kb, 40 CFR 63 Subpart GGG, 40 CFR 63 Subpart DD, 326 IAC 2-2-3, and 326 IAC 8-5-3]

Except for equipment excluded from emission control requirements and except as otherwise provided by statute or rule, or in this permit, the RTO control system shall be operated at all times that the emission units vented to the control equipment are in operation.

Testing and Monitoring Requirements [326 IAC 2-7-6(1) (6)] [326 IAC 2-7-5(1)]

D.14.5 Continuous Emissions Monitoring System (CEMS) Requirements [40 CFR 60, Appendix B and Appendix F, 40 CFR 60.113b(c), 40 CFR 63.1258(b), 40 CFR 63.693(f), 40 CFR 63.8, 326 IAC 2-1.1-11, 326 IAC 2-7-24, 326 IAC 3-5]

(a) CO, NOx, and SO_2 CEMS Operation Requirements –The following requirements shall apply when the RTO is burning waste fume streams:

(1) The Permittee shall install and operate the CO, NOx, and SO_2 CEMS in accordance with the quality assurance/quality control (QA/QC) criteria set forth in 40 CFR 60, Appendix B, and 40 CFR 60, Appendix F, Procedure 1.

(2) Continuous operation is defined as the collection of at least one measurement for each successive 15-minute period.

(3) The Startup, Shutdown, and Malfunction (SSM) Plan required by Condition D.14. 3 (b) shall include procedures for monitoring and recording the following information during times of CO or SO_2 or NOx CEMS malfunction:

(A) When the SO_2 CEMS malfunctions, the Permittee shall monitor and record the scrubber liquid recirculation flow rate and caustic flow rate as required by Condition D.14. 6(b)(1) (A) and (B) respectively and the scrubber liquid pH as required by Condition D.14.6 (b)(1)(C).

(B) When CO CEMS malfunctions, the Permittee shall monitor and record the RTO combustion chamber temperature, and exhaust airflow rate from the RTO as required by D.14.6 (a)(1) and (3), respectively.

(C) When the NOx CEMS malfunctions, the Permittee shall monitor and record the combustion chamber temperature and exhaust airflow rate from the RTO as required by D.14.6 (a) (1) and (3), and assess NOx emissions, using process knowledge, to determine whether the quantity of nitrogen fed into the RTOs during that time could have exceeded the worst case 24-hour daily average nitrogen feed rate of 1, 085 pounds per hour that formed the basis of the NOx BACT limit.

(b) TOC CEMS Operation Requirements –The following requirements shall apply only when burning waste fume streams and represent the streamlined requirements of the Pharmaceutical MACT standards [40 CFR 63.1258(b)], Offsite Waste MACT standards [40 CFR 63.693(f)], NESHAP General Provisions monitoring requirements [40 CFR 63.8(c)], NSPS Volatile Organic Liquid Storage Vessel requirements [40 CFR 60.113b(c)], PSD BACT requirements for VOCs [326 IAC 2-1.1-11], and emission monitoring requirements for MACT and PSD sources [326 IAC 3-5-1(b) and (d)]:

(1) The Permittee shall install and operate the CEMS in accordance with the QA/QC

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criteria set forth in 40 CFR 60, Appendix B, 40 CFR 63.1258(b)(1)(x), and 40 CFR 63.8.

(2) Continuous operation is defined as the collection of at least one measurement for each successive 15-minute period.

(c) HCl CEMS Operation Requirements – The following requirements shall apply only when burning waste fume streams and represent streamlined requirements for the Pharmaceutical MACT standards for hydrogen halides and halogens [40 CFR 63.1258(b)], NESHAP General Provisions monitoring requirements [40 CFR 63.8(c)], and PSD BACT requirements for fluorides [326 IAC 2-1.1-11]:

(1) The Permittee shall install and operate the HCl CEMS in accordance with the performance and QA/QC criteria established in the *Updated Alternative Monitoring Plan for Hydrogen Chloride Continuous Emission Monitoring Systems for the Regenerative Thermal Oxidizers* ("AMP") submitted to EPA OAQPS on August 15, 2003, and all subsequent revisions to the AMP, as allowed by 40 CFR 63.1258(b) and 40 CFR 63.8.

(2) Continuous operation is defined as the collection of at least one measurement for each successive 15-minute period.

(d) CEMS Standard Operating Procedures (SOP) - The Permittee shall prepare and implement an SOP that provides step-by-step procedures and operations in accordance with 326 IAC 3-5-4(a) (9) – Preventive maintenance procedures and corrective maintenance procedures that include those procedures taken to ensure continuous operation and to minimize malfunctions.

D.14.6 Performance Testing Requirements [40 CFR 60.113b(c), 40 CFR 63.7, 40 CFR 63.1257(b), (c), and (d) and 63.1258(b)(3), 40 CFR 63.693(f), 326 IAC 3-6-3(c), 326 IAC 2-7-24, and 326 IAC 2-1.1-11]

(a) Initial Comprehensive Performance Test Requirements:

(1) VOC/VOHAP – When applying the control efficiency standard, the following streamlined requirements shall apply only when burning waste fume streams to satisfy the Pharmaceutical MACT standards [40 CFR 63.1257(b), (c), and (d) and 63.1258(b)], Offsite Waste MACT standards [40 CFR 63.693(f)], Volatile Organic Liquid Storage Vessel requirements [40 CFR 60.113b(c)], PSD BACT requirements [326 IAC 2-1.1-11], and emission testing requirements for MACT sources [326 IAC 3-6-3(c)]:

(A) Prior to applying the control efficiency emission standard, the Permittee shall conduct an initial performance test in accordance with the methods set forth in 40 CFR 63.1257.

(B) The Permittee shall submit a notification of the performance test and a site-specific test plan at least 60 days in advance of the intended performance test date.

(C) The operating parameters defined in Condition D.14.1 (a)(4)(B) shall be monitored during the performance test to establish the 24-hour daily average parametric limits, according to the requirements of 40 CFR 63.1258(b)(3).

(D) The Permittee shall submit the performance test reports, and upon request, the CMS performance evaluation, within 45 days following the test. The Permittee is allowed an extension if a reasonable explanation is provided within 40 days following the test.

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(2) Hydrogen Halide/Halogen – When applying the control efficiency standard, the following requirements shall apply only when burning waste fume streams to satisfy the Pharmaceutical MACT standards [40 CFR 63.1258(b)] and the PSD BACT requirements for fluorides [326 IAC 2-1.1-11]:

(A) Prior to applying the control efficiency emission standard, the Permittee shall conduct an initial performance test in accordance with the methods set forth in 40 CFR 63.1257.

(B) The Permittee shall submit a notification of the performance test and a site-specific test plan at least 60 days in advance of the intended performance test date.

(C) The operating parameters defined in Condition D.14.1 (a)(5)(B) shall be monitored during the performance test to establish the 24-hour daily average parametric limits, according to the requirements of 40 CFR 63.1258(b)(3).

(D) The Permittee shall submit the performance test reports, and upon request, the CMS performance evaluation, within 45 days following the test. The Permittee is allowed an extension of 15 days if a reasonable explanation is provided within 40 days following the test.

(b) Subsequent Comprehensive Performance Test Requirements:

If the Permittee is complying with the control efficiency emission standards for VOC/VOHAP and Hydrogen Halide/Halogens, the performance tests shall be repeated at least once every fifth year from the date of the most recent valid compliance demonstration.

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D.14.7 Parametric Continuous Monitoring System (CMS) Requirements [40 CFR 63.8(c), 40 CFR 60.113b(c), 40 CFR 63.1257(b), 63.1258(a) and (b), and 63.1260(e), 40 CFR 63.693(b), 326 IAC 2-1.1-11, 326 IAC 2-7-24, and 326 IAC 3-5-5(d)]

(a) VOC/VOHAP CMS Operation Requirements - The following streamlined requirements shall apply only when burning waste fume streams to satisfy the Pharmaceutical MACT standards [40 CFR 63.1258(a) and (b)], Offsite Waste MACT standards [40 CFR 63.693(b)], Volatile Organic Liquid Storage Vessel requirements [40 CFR 60.113b(c)], PSD BACT requirements [326 IAC 2-1.1-11], and continuous monitoring requirements for flow rate [326 IAC 3-5-5(d)]:

(1) RTO Combustion Chamber Temperature – The Permittee shall install and operate the RTO combustion chamber temperature CMS in accordance with 40 CFR 63.8(c).

(2) Lower Explosive Level (LEL) Concentration – When applying the VOC/VOHAP control efficiency standard, the Permittee shall install and operate the LEL CMS in accordance with 40 CFR 63.8(c).

(3) Flow Rate Monitor – When applying the VOC/VOHAP concentration emission standard, the Permittee shall install and operate airflow rate CMS at the stack exhaust in accordance with 326 IAC 3-5-5(d).

(4) Continuous operation is defined as the collection of at least one measurement for each successive 15-minute period.

(b) Hydrogen Halide/Halogen and Fluorides CMS Requirements – When applying the control efficiency standard requirements shall apply only when burning waste fume streams:

(1) The Permittee shall install and operate the following CMSs in accordance with 40 CFR 63.8(c):

(A) Scrubber liquid pH monitor;

(B) Scrubber liquid recirculation flow rate monitor; and

(C) Scrubber caustic flow rate monitor.

(2) Continuous operation is defined as the collection of at least one measurement for each successive 15-minute period.

(c) CMS Standard Operating Procedure (SOP) – The Permittee shall prepare and implement a SOP for the CMS units in accordance with 40 CFR 63.8(d).

D.14.8 Excursions [40 CFR 63.1258(b)(6), 40 CFR 63.695(e)(4)]

(a) Pursuant to the Pharmaceutical MACT standards [40 CFR 63.1258(b)(7)] and the Offsite Waste MACT [40 CFR 63.695(e)(4)], excursions are defined as follows and apply to the CEMS and CMS required by Conditions D.14.4 (b) and (c), and D.14.6, respectively:

(1) When the period of control device operation (i.e., receiving waste fume streams) is 4 hours or greater in an operating day and monitoring data are insufficient to constitute a valid hour of data for at least 75 percent of the operating hours.

(2) When the period of control device operation (i.e., receiving waste fume streams) is less than 4 hours in an operating day and more than one of the hours during the period of operation does not constitute a valid hour of data due to insufficient monitoring data.

(b) A valid hour requires at least one data point for each 15-minute period in the operating hour.

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D.14.9 Minimum Data Requirements – SO_2, CO, and NOx Compliance [326 IAC 2-1.1-11]

The following defines when CEMS data must be supplemented with data required by conditions D.14. 4 (a)(3), D.14.9 (a)(1)(L), and D.14.9 (b)(2):

(a) When the period of RTO operation (i.e., receiving waste streams) is 4 hours or greater in an operating day and monitoring data are insufficient to constitute a valid hour of data for at least 75 percent of the operating hours, or

(b) When the period of RTO operation (i.e., receiving waste streams) is less than 4 hours in an operating day and more than one of the hours during the period of operation does not constitute a valid hour of data due to insufficient monitoring data.

(c) Monitoring data are insufficient to constitute a valid hour of data if measured values are unavailable for any of the required 15-minute periods within the hour.

Record Keeping and Reporting Requirement [326 IAC 2-7-5(3)] [326 IAC 2-7-19]

D.14.10 Record Keeping and Reporting Requirements

(a) Record Keeping Requirements

The Permittee shall maintain the following records:

(1) Control Device (RTO) Records – The following streamlined record keeping requirements satisfy the Pharmaceutical MACT requirements [40 CFR 63.1259], the Offsite Waste MACT standards [40 CFR 63.696], Volatile Organic Liquid Storage Vessel requirements [40 CFR 60.115b], PSD BACT requirements [326 IAC 2-1.1-11 and 326 IAC 2-7-5(3)], and the continuous emission monitoring and performance testing requirements [326 IAC 3-5 and 3-6]:

(A) Log of the operating scenario (i.e., concentration standard or control efficiency standard) applied to satisfy the VOC/VOHAP and hydrogen halide and halogen emission standards required by Conditions D.14.1 (a)(4) and D.14.1 (a)(5) in an On-Site Implementation Log (OSIL);

(B) Records of the current and superseded versions of SSM Plan;

(C) Description of worst-case operating conditions, if complying with control efficiency standard;

(D) Results of control device performance tests and CMS performance evaluations, if complying with control efficiency standard;

(E) Records of all required CMS and CEMS data;

(F) Records of each CMS and CEMS calibration checks;

(G) Maintenance records for each control device, CMS, and CEMS;

(H) Occurrence/duration records of each control device malfunction, CMS malfunction, and CEMS malfunction;

(I) Information to demonstrate conformance with each SSM is consistent with procedures in the SSM Plan;

(J) Records of actions taken during each SSM when different from SSM Plan; and

(K) Record of the current standard operating procedure (SOP) for the RTO CEMS and CMS units.

(L) For days when condition D.14.8 requires that CEMS data must be supplemented, the documentation of the information required by Condition D.14.4 (a)(3).

(2) Closed Vent System (RTO CVS) Records – The following streamlined record keeping requirements satisfy the Pharmaceutical MACT requirements [40 CFR 63.1259], the Offsite Waste MACT standards [40 CFR 63.696], Volatile Organic Liquid Storage Vessel requirements [40 CFR 60.115b], PSD BACT requirements [326 IAC 2-1.1-11 and 326 IAC 2-7-5(3)], and the continuous emission monitoring and performance testing requirements [326 IAC 3-5 and 3-6]:

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(A) Hourly records of bypass flow indicator operating status and the time and duration of all diversions detected by the bypass flow indicator, if complying via this method;

(B) Monthly visual inspection records of bypass line valves and the occurrence of all periods the valve position has changed, if complying via this method;

(C) Record each CVS component that is unsafe to inspect, and a plan for inspecting the component as frequently as practicable during safe-to-inspect times;

(D) Record each CVS component that is difficult to inspect and a written plan for inspecting the component at least once every five years;

(E) Record the following information if no leaks are detected during applicable Method 21 inspections and CVS annual visual inspections:

(i) Date each inspection was performed; and

(ii) Statement for each inspection that no leaks were detected.

(F) For each part of the CVS not operated under negative pressure, record the following information for all leaks detected during the initial Method 21 inspection:

(i) Identification of leaking equipment;

(ii) Instrument ID and operator name or initials;

(iii) Date the leak was detected and date of first attempt to repair leak;

(iv) Maximum instrument reading after leak from initial Method 21 is successfully repaired or declared non-repairable; and

(v) Record of reason for any delay of repair, name of person responsible for decision, expected date of repair, dates of shutdowns when repair is made and date of successful repair of leak.

(G) Record the following information for all leaks detected from the CVS annual visual inspection:

(i) Identification of leaking equipment;

(ii) Date leak was detected and first attempt to repair leak; and

(iii) Record of reason for any delay of repair, name of person responsible for decision, expected date of repair, dates of shutdowns when repair is made and date of successful repair of leak.

(b) Quarterly Periodic Reports

(1) The following streamlined reporting requirements satisfy the Pharmaceutical MACT requirements [40 CFR 63.1260(g)] and the Offsite Waste MACT standards [40 CFR 63.697], which reference the MACT General Provisions [40 CFR 63.7 – 63.10], Volatile Organic Liquid Storage Vessel requirements [40 CFR

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60.115b], PSD BACT requirements [326 IAC 2-1.1-11], and the continuous emission monitoring requirements [326 IAC 3-5]:

(A) Reports shall be submitted within 30 days following the reporting period using the reporting forms located at the end of this permit, or their equivalent;

(B) If total duration of excess emissions, parameter exceedances, or excursions is 1% or greater of total operating time OR total CMS downtime is greater than 5% for reporting period, include:

(i) 15-minute data and daily averages for all operating days out of range;

(ii) duration of excursions; and

(iii) operating logs and scenarios for all operating days out of range;

(C) Summary reports of excess emissions, parameter exceedances, percentage of excursions and monitor downtime including information specified in 63.10(c)(5)-(c)(13);

(D) Report, when applicable, no excess emissions, no exceedances, no excursions, and no CMS have been inoperative, out of control, repaired or adjusted;

(E) For CVS bypass lines with flow indicator, report all periods when vent stream is diverted from control device through bypass line when on waste;

(F) For CVS bypass lines without flow indicator, report periods which seal mechanism is broken, position has changed or key to unlock bypass line valve was checked out;

(G) Report each new operating scenario that has been operated since last report; and

(H) SSM summary reports for the RTO control system, including associated CEMS and CMS equipment.

(2) In addition to the requirements described in D.14. (b)(1) of this condition, the Permittee shall report the following information for the SO_2, CO, and NOx CEMS to satisfy the PSD BACT requirements [326 IAC 2-1.1-11]:

(A) A list of days when condition D.14.8 requires that CEMS data must be supplemented:

(B) A detailed report for each day when condition D.14.8 requires that CEMS data must be supplemented that provides:

(i) the information required by Condition D.14.4 (a)(3), and

(ii) an analysis of whether that information indicates continuous compliance with the limits established in Condition D.14.1 and if the NOx CEMS malfunctions for greater than six continuous hours, an assessment of NOx emissions, using process knowledge, whether the quantity of nitrogen fed into the RTO during that time could have exceeded the worst case 24-hour

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daily average nitrogen feed rate of 1,085 pounds per hour that formed the basis of the NOx BACT limit.

(c) Immediate Reporting Requirements

The reporting requirements in the NESHAP General Provisions for Startup, Shutdown and Malfunction (SSM) Plans [40 CFR 63.6(e)(3)] shall be used to satisfy the reporting requirements under the Pharmaceutical MACT standards [40 CFR 63.1259(a)(3)], Offsite Waste MACT standards [40 CFR 63.697(b)(3)], and PSD BACT requirements [326 IAC 2-1.1-11].

(1) The Permittee shall report all actions taken during an RTO system SSM event that results in an exceedance of a relevant emission standard when those actions are inconsistent with the procedures specified in the SSM Plan. The immediate report shall be submitted to the agency via a telephone call or facsimile within 2 working days after commencing actions inconsistent with the plan.

(2) Within 7 working days after the end of an SSM event where an action taken by the Permittee is not consistent with the procedures specified in the SSM Plan, the Permittee shall submit a letter containing the following information in accordance with 40 CFR 63.10(d)(5):

(A) Name, title and signature of responsible official certifying accuracy;

(B) Explanation of the circumstances of the event;

(C) Reason for not following the SSM Plan; and

(D) Report any excess emissions and/or parameter monitoring exceedances are believed to have occurred.

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Modifications and Construction Requirements [326 IAC 2-7-10.5, 326 IAC 2-7-12 and 326 IAC 2-2]

D.14.11 Modifications and Construction: Advance approval of permit conditions

(a) The Permittee may modify any existing emission units listed in this section of the permit without obtaining a source modification approval (otherwise required by 326 IAC 2-7-10.5), a Title V permit modification (otherwise required by 326 IAC 2-7-12), or a Prevention of Significant Deterioration permit (otherwise required by 326 IAC 2-2), provided the modified emission units are subject to the same applicable requirements listed in this D section, and the Permittee shall comply with the Change Management and Flexible Permit provisions in Section F.1 of this permit.

(b) The Permittee may construct and install new emission units comparable in function to the emission units listed in this D section without obtaining a source modification approval (otherwise required by 326 IAC 2-7-10.5), a Title V permit modification (otherwise required by 326 IAC 2-7-12), or a Prevention of Significant Deterioration permit (otherwise required by 326 IAC 2-2), provided the new emission units are subject to the same applicable requirements listed in this D section, and the Permittee shall comply with the Change Management and Flexible Permit provisions in Section F.1 of this permit.

SECTION D.15 BPM CONTROL SYSTEMS – T79 FUME INCINERATOR SYSTEM OPERATIONS

Facility Description [326 IAC 2-7-5(15)]

The information describing the processes contained in the following facility description is descriptive information and does not constitute enforceable conditions:

(a) The following emissions units are subject to applicable requirements described in this D section:

Emission Unit ID	Emission Unit Description	Stack/Vent	Nominal Capacity	Control Device
T79-INC309	Fume Incinerator	T79-INC309	7.6 MMBtu/hr	Scrubber (313)
T79-INC310	Fume Incinerator	T79-INC310	7.6 MMBtu/hr	Scrubber (314)

(b) The following emission units are not subject to applicable requirements described in this D section:

Emission Unit ID	Emission Unit Description	Stack/Vent	Nominal Capacity	Control Device
T79-COL304	Air Stripper Column	T79 Incinerator	4,400 gallons	T79 Incinerator
T79-COL305	Air Stripper Column	T79 Incinerator	4,400 gallons	T79 Incinerator

The T79 control system consists of two fume incinerators, identified as 309 and 310, each equipped with caustic scrubbing systems, and each exhausting to individual stacks.

The closed vent system (CVS) associated with the T79 control system begins at the outlet of the production building roof fans exhausting to the T79 fume transport system and at the outlet side of the tank conservation vents of those tank modules exhausting to the T79 fume transport system and ends at the entrance of the T79 control system.

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Emission Limitations and Standards [326 IAC 2-7-5(1)]

D.15.0 Requirement to Control Emissions [40 CFR 60 Subpart Kb, 40 CFR 63 Subpart GGG, 40 CFR 63 Subpart DD, 326 IAC 2-2-3, and 326 IAC 8-5-3]

Except for equipment excluded from emission control requirements and except as otherwise provided by statute or rule, or in this permit, the fumes from all emission units which reference this section shall be continuously routed to the T79 control system while emission units vented to the control equipment are in operation. Except as otherwise provided by statute or rule, or in this permit, the T79 control system shall be operated at all times that the emission units vented to the control equipment are in operation.

D.15.1 T79 Control Device and Closed Vent System Standards [40 CFR 63.1253(b), (c), and (d), 63.1254(a) and (c), 63.1256(b), (e), and (h), 63.1258(b), 40 CFR 63.685(c) and (d), 63.689(b), 63.690(b), 63.693(f), 40 CFR 60.112b(a) and 60.113b(c), 326 IAC 2-2-3, and 326 IAC 8-5-3(b)]

(a) T79 Control Device Standards – The T79 control device standards shall apply at all times the unit is burning waste fume streams, except as provided in Condition D.15.2 (a):

(1) VOC/VOHAP Emission Standards – In order to satisfy the Pharmaceutical MACT requirements [40 CFR 63.1253(b), (c), and (d), 63.1254(a) and (c), and 63.1256(b), (e) and (h), and 63.1258(b)], the Offsite Waste and Recovery Operations MACT requirements [40 CFR 63.685(c) and (d), 63.689(b), 63.690(b), and 63.693(f)], the PSD BACT requirements [326 IAC 2-2-3], the Synthetic Pharmaceutical RACT requirements [326 IAC 8-5-3(b)], and the New Source Performance Standards for Volatile Organic Liquid Storage Vessel requirements [40 CFR 60.112b(a) and 60.113b(c)], the Permittee shall meet the following streamlined VOC/VOHAP emission standards:

(A) The VOC/VOHAP emissions shall be reduced by a control efficiency of 98% or more at the outlet of the T79 control system;

(B) The T79 combustion chamber shall maintain a minimum 24-hour daily average temperature established from a compliant stack test.

(2) Hydrogen halide and halogen Emission Standards – In order to satisfy the Pharmaceutical MACT requirements [40 CFR 63.1253(b), (c), and (d), 63.1254(a) and (c), 63.1256(b), (e) and (h), and 63.1258(b)] and PSD BACT requirements for fluorides [326 IAC 2-2-3], the Permittee shall meet the following streamlined hydrogen halide and halogen (including hydrogen fluoride) emission standards:

(A) The HCl/Cl_2 emissions shall be reduced by a control efficiency of 98% or more at the outlet of the T79 system; and

(B) The T79 caustic scrubber system shall maintain the following parametric conditions established from a compliant stack test:

(i) Minimum 24-hour daily average scrubber liquid pH;

(ii) Minimum 24-hour daily average scrubber liquid recirculation flow rate; and

(iii) Maximum 24-hour daily average scrubber caustic flow rate.

(b) T79 Closed Vent System Inspection Standards – The following inspection standards shall apply to the T79 CVS, except as provided in Condition D.15.2 (b):

(1) The Permittee shall comply with the following CVS inspection requirements to satisfy the Pharmaceutical MACT requirements [40 CFR 63.1256(b)(3) and (e)(1) and 63.1258(h)], the Offsite Waste MACT requirements [40 CFR 63.685(g), 63.689(b), 63.690(b), 63.693(b) and (c), and 63.695(c)], and the PSD BACT requirements [326 IAC 2-2-3]:

(A) Conduct an initial one-time Method 21 inspection on new portions of the T79 CVS not operated under negative pressure and not subject to LDAR within 150 days after startup. Portions of the T79 CVS that are operated under negative pressure shall be equipped with a pressure gauge or other pressure measurement/detection. The data output from the must be viewable from a readily accessible location to verify that negative pressure is being maintained when waste fume streams are going to the control system.

(B) Perform annual visual inspections of the T79 CVS for visible cracks, holes or gaps, loose connections, and broken or missing caps.

(C) Initiate repair of any leak detected on the T79 CVS no later than 5 calendar days after identification, and complete the repair within 15 days after identification, unless:

(i) The repair is technically infeasible without a shutdown of an operation or process; or

(ii) It is determined that emissions resulting from immediate repair would be greater than the fugitive emissions likely to result from delay of repair.

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Repairs delayed due to either of the causes described in (A) or (B) shall be completed by the end of the next shutdown.

(2) The Permittee shall monitor each bypass line on the T79 CVS to satisfy the Pharmaceutical MACT requirements [40 CFR 63.1252(b), 63.1253(b) and (c), and 63.1258(b)], the Offsite Waste MACT requirements [40 CFR 63.685(g), 63.689(b), 63.690(b), and 63.693(c)], and the PSD BACT requirements [326 IAC 2-2-3] using one of the following methods:

(A) Install and monitor the position of the T79 CVS bypass valve at least once every 15 minutes, where the closed position means there is no bypass flow; or

(B) Secure the bypass line valve in the closed position with a car seal or lock and key type configuration. Monthly visual inspections of seal or locking device shall be performed to ensure the seal is not broken or the valve is in the closed position and the vent stream is not diverted through the bypass line.

D.15.2 Exceptions to T79 Control System Standards [40 CFR 63.1260(g), 40 CFR 63.6(e)(3) and 63.8(c), and 40 CFR 63.681, 63.685(g), 63.693(b) and 326 IAC 2-2-3]

(a) Exceptions to T79 Control Device Operational Standards – The following streamlined standards satisfy the Pharmaceutical MACT standards [40 CFR 63.1260(g)], Offsite Waste MACT standards [40 CFR 63.681, 63.685(g) and 63.693(b)], and PSD BACT requirements [326 IAC 2-2-3]:

(1) The Permittee may open a safety device and bypass the T79 system at any time conditions require it to do so to avoid unsafe conditions.

(2) The provisions of Conditions D.15.1 (a) shall not apply during periods of startup, shutdown or malfunction that preclude the Permittee from complying with Condition D.15.1 (a), provided the Permittee complies with the provisions of the startup, shutdown, and malfunction plan (SSM Plan) required by Condition D.15.3.

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(b) Exceptions to T79 CVS Inspection Standards – The following streamlined standards satisfy the Pharmaceutical MACT standards [40 CFR 63.1258(h)(6) and (7)], and PSD BACT requirements [326 IAC 2-2-3]:

(1) The Permittee is not required to inspect if unsafe or difficult to inspect.

D.15.3 Startup, Shutdown, and Malfunction Requirements for T79 Control System [40 CFR 63.1259(a)(3), 40 CFR 63.697(b)(3), 40 CFR 63.6(e)(3), 40 CFR 63.8(c) and 326 IAC 2-2-3]

(a) The NESHAP General Provisions for Startup, Shutdown and Malfunction (SSM) Plans [40 CFR 63.6(e)(3)] shall be used to satisfy the Pharmaceutical MACT standards [40 CFR 63.1259(a)(3)], Offsite Waste MACT standards [40 CFR 63.697(b)(3)], and PSD BACT requirements [326 IAC 2-2.1.11].

(b) Pursuant to 40 CFR 63.6(e)(3), the Permittee shall develop an SSM Plan to ensure that the T79 fume incinerator control system, including associated CEMS and CMS equipment, is operated and maintained in a manner which satisfies the general duty to minimize emissions established by 40 CFR 63.6(e)(1)(i), and that all malfunctions are corrected as soon as practicable after their occurrence in order to minimize excess emissions. The SSM Plan shall contain the following information:

(1) Detailed procedures for operating and maintaining the T79 system, including

associated CEMS and CMS equipment, during periods of startup, shutdown, and malfunction; and

(2) Corrective action program for malfunctioning air pollution control equipment.

Compliance Determination Requirements

D.15.4 Requirement to Control Emissions [40 CFR 60 Subpart Kb, 40 CFR 63 Subpart GGG, 40 CFR 63 Subpart DD, 326 IAC 2-2-3, and 326 IAC 8-5-3]

Except for equipment excluded from emission control requirements and except as otherwise provided by statute or rule or in this permit, the T79 control system shall be operated at all times that the emission units vented to the control equipment are in operation.

Testing and Monitoring Requirements [326 IAC 2-7-6(1) (6)] [326 IAC 2-7-5(1)]

D.15.5 Performance Testing Requirements [40 CFR 60.113b(c), 40 CFR 63.7, 40 CFR 63.1257(b), (c), and (d) and 63.1258(b)(3), 40 CFR 63.693(f), 326 IAC 3-6-3(c), and 326 IAC 2-1.1-11]

(a) Initial Comprehensive Performance Test Requirements:

(1) VOC/VOHAP Performance Test Requirements – The following streamlined requirements satisfy the Pharmaceutical MACT standards [40 CFR 63.1257(b), (c), and (d) and 63.1258(b)], Offsite Waste MACT standards [40 CFR 63.693(f)], Volatile Organic Liquid Storage Vessel requirements [40 CFR 60.113b(c)], PSD BACT requirements [326 IAC 2-1.1-11], and emission testing requirements for MACT sources [326 IAC 3-6-3(c)]:

(A) The Permittee shall conduct an initial performance test in accordance with the methods set forth in 40 CFR 63.1257.

(B) The Permittee shall submit a notification of the performance test and a site-specific test plan at least 60 days in advance of the intended performance test date.

(C) The operating parameters defined in Condition D.15.1 (a)(1) shall be monitored during the performance test to establish the 24-hour daily average parametric limits, according to the requirements of 40 CFR 63.1258(b)(3).

(D) The Permittee shall submit the performance test reports, and upon request, the CMS performance evaluation, within 45 days following the test. The Permittee is allowed an extension of 15 days if a reasonable explanation is provided within 40 days following the test.

(2) Hydrogen Chloride Performance Test Requirements – The following requirements satisfy the Pharmaceutical MACT standards [40 CFR 63.1258(b)] and the PSD BACT requirements for fluorides [326 IAC 2-1.1-11]:

(A) The Permittee shall conduct a performance test to determine the hydrogen halides and halogens control efficiency standard, which includes fluorides, and conduct an initial performance test in accordance with the methods set forth in 40 CFR 63.1257.

(B) The Permittee shall submit a notification of the performance test and a site-specific test plan at least 60 days in advance of the intended performance test date.

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(C) The operating parameters defined in Condition D.15.1 (a)(2) shall be monitored during the performance test to establish the 24-hour daily average parametric limits, according to the requirements of 40 CFR 63.1258(b)(3).

(D) The Permittee shall submit the performance test reports, and upon request, the CMS performance evaluation, within 45 days following the test. The Permittee is allowed an extension of 15 days if a reasonable explanation is provided within 40 days following the test.

(b) Subsequent Comprehensive Performance Test Requirements:

The Permittee shall repeat the performance tests for VOC/VOHAP and Hydrogen Halide/Halogens at least once every five years from the date of the most recent valid compliance demonstration.

D.15.6 Parametric Continuous Monitoring System (CMS) Requirements [40 CFR 63.8(c), 40 CFR 60.113b(c), 40 CFR 63.1257(b), 63.1258(a) and (b), and 63.1260(e), 40 CFR 63.693(b), 326 IAC 2-1.1-11, and 326 IAC 3-5-5(d)]

(a) VOC/VOHAP CMS Requirements - The following streamlined requirements apply only when burning waste fume streams to satisfy the Pharmaceutical MACT standards [40 CFR 63.1258(a) and (b)], Offsite Waste MACT standards [40 CFR 63.684(e)(1)], Volatile Organic Liquid Storage Vessel requirements [40 CFR 60.113b(c)], and PSD BACT requirements [326 IAC 2-1.1-11]:

(1) T79 Combustion Chamber Temperature – The Permittee shall install and operate the T79 combustion chamber temperature CMS in accordance with 40 CFR 63.8(c).

(2) Continuous operation is defined as the collection of at least one measurement for each successive 15-minute period.

(b) Hydrogen Halide/Halogen and Fluorides CMS Requirements – The following requirements apply only when burning waste fume streams to satisfy the Pharmaceutical MACT standards for hydrogen halides and halogens [40 CFR 63.1257(b), 63.1258(b), and 63.1260(e)] and the PSD BACT requirements for fluorides [326 IAC 2-1.1-11]:

(1) The Permittee shall install and operate the following CMSs in accordance with 40 CFR 63.8(c):

(A) Scrubber liquid pH monitor;

(B) Scrubber liquid recirculation flow rate monitor; and

(C) Scrubber caustic flow rate monitor.

(2) Continuous operation is defined as the collection of at least one measurement for each successive 15-minute period.

(c) CMS Quality Control Program – The Permittee shall prepare and implement a quality control program for the CMS units in accordance with 40 CFR 63.8(d).

D.15.7 Excursions [40 CFR 63.1258(b)(6)]

(a) Pursuant to the Pharmaceutical MACT standards [40 CFR 63.1258(b)(7)] and the Offsite Waste MACT [40 CFR 63.695(e)(4)], and to satisfy the monitoring for the BACT requirement [326 IAC 2-1.1-11], excursions are defined as follows and apply to the

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CEMS and CMS required by Condition D.15.5:

(1) When the period of control device operation (i.e., receiving waste fume streams) is 4 hours or greater in an operating day and monitoring data are insufficient to constitute a valid hour of data for at least 75 percent of the operating hours.

(2) When the period of control device operation (i.e., receiving waste fume streams) is less than 4 hours in an operating day and more than one of the hours during the period of operation does not constitute a valid hour of data due to insufficient monitoring data.

(b) A valid hour requires at least one data point for each 15-minute period in the operating hour.

Record Keeping and Reporting Requirement [326 IAC 2-7-5(3)] [326 IAC 2-7-19]

D.15.8 Record Keeping and Reporting Requirements

(a) Record Keeping Requirements

The Permittee shall maintain the following records:

(1) Control Device (T79) Records – The Pharmaceutical MACT record keeping requirements [40 CFR 63.1259] shall serve as the streamlined requirement that satisfies the Offsite Waste MACT standards [40 CFR 63.696], Volatile Organic Liquid Storage Vessel requirements [40 CFR 60.115b], PSD BACT requirements [326 IAC 2-1.1-11], and continuous emission monitoring and performance testing requirements [326 IAC 3-5 and 3-6]:

(A) Records of the current and superseded versions of SSM Plan;

(B) Description of worst-case operating conditions;

(C) Results of control device performance tests and CMS performance evaluations;

(D) Records of all required CMS data;

(E) Records of each CMS calibration checks;

(F) Maintenance records for each control device and CMSs;

(G) Occurrence/duration records of each control device malfunction and CMS malfunction;

(H) Information to demonstrate conformance with each SSM are consistent with procedures in the SSM Plan;

(I) Records of actions taken during each SSM when different from SSM Plan; and

(J) Record of the current standard operating procedure (SOP) for the T79 CMS units.

(2) Closed Vent System (T79 CVS) Records – The Pharmaceutical MACT record keeping requirements [40 CFR 63.1259] shall serve as the streamlined requirement that satisfies the Offsite Waste MACT standards [40 CFR 63.696],

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Volatile Organic Liquid Storage Vessel requirements [40 CFR 60.115b], PSD BACT requirements [326 IAC 2-1.1-11], and continuous emission monitoring and performance testing requirements [326 IAC 3-5 and 3-6]:

(A) Hourly records of bypass flow indicator operating status and the time and duration of all diversions detected by the bypass flow indicator, if complying via this method;

(B) Monthly visual inspection records of bypass line valves and the occurrence of all periods the valve position has changed, if complying via this method;

(C) For each portion of the CVS not operated under negative pressure, record each component that is unsafe to inspect, and a plan for inspecting the component as frequently as practicable during safe-to-inspect times;

(D) For each portion of the CVS not operated under negative pressure, record each component that is difficult to inspect and a written plan for inspecting the component at least once every five years;

(E) For each part of the CVS not operated under negative pressure, record the following information if no leaks are detected during the initial Method 21 inspection or annual visual inspections:

(i) Date each inspection was performed; and

(ii) Statement for each inspection that no leaks were detected.

(F) For each part of the CVS not operated under negative pressure, record the following information for all leaks detected during the initial Method 21 inspection:

(i) Identification of leaking equipment;

(ii) Instrument ID and operator name or initials;

(iii) Date the leak was detected and date of first attempt to repair leak;

(iv) Maximum instrument reading after leak from initial Method 21 is successfully repaired or declared non-repairable; and

(v) Record of reason for any delay of repair, name of person responsible for decision, expected date of repair, dates of shutdowns when repair is made and date of successful repair of leak.

(G) For each part of the CVS not operated under negative pressure, record the following information for all leaks detected from the annual visual inspection:

(i) Identification of leaking equipment;

(ii) Date leak was detected and first attempt to repair leak; and

(iii) Record of reason for any delay of repair, name of person responsible for decision, expected date of repair, dates of

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shutdowns when repair is made and date of successful repair of leak.

(b) Quarterly Periodic Reporting Requirements

(1) The following Pharmaceutical MACT reporting requirements [40 CFR 63.1260(g)], which references the MACT General Provisions [40 CFR 63.7 – 63.10], shall serve as the streamlined reporting requirements that satisfy the Offsite Waste MACT standards [40 CFR 63.697], Volatile Organic Liquid Storage Vessel requirements [40 CFR 60.115b], PSD BACT requirements [326 IAC 2-1.1-11], and continuous emission monitoring requirements [326 IAC 3-5]:

(A) Reports shall be submitted within 30 days following the reporting period using the reporting forms located at the end of this permit, or their equivalent;

(B) If total duration of excess emissions, parameter exceedances, or excursions is 1% or greater of total operating time or total CMS downtime is greater than 5% for reporting period, include:

(i) 15-minute data and daily averages for all operating days out of range;

(ii) duration of excursions; and

(iii) operating logs and scenarios for all operating days out of range;

(C) Summary reports of excess emissions, parameter exceedances, and monitor downtime including information specified in 63.10(c)(5)-(c)(13);

(D) Report, when applicable, no excess emissions, no exceedances, no excursions, and no CMS have been inoperative, out of control, repaired or adjusted;

(E) CVS bypass lines with flow indicator: report all periods when vent stream is diverted from control device through bypass line;

(F) CVS with bypass lines without flow indicator: report periods which seal mechanism is broken, position has changed or key to unlock bypass line valve was checked out;

(G) Report each new operating scenario that has been operated since last report;

(H) SSM summary reports for the T79 control system, including associated CEMS and CMS equipment.

(c) Immediate Reporting Requirements

The reporting requirements in the NESHAP General Provisions for Startup, Shutdown and Malfunction (SSM) Plans [40 CFR 63.6(e)(3)] shall be used to satisfy the reporting requirements under the Pharmaceutical MACT standards [40 CFR 63.1259(a)(3)], Offsite Waste MACT standards [40 CFR 63.697(b)(3)], and PSD BACT requirements [326 IAC 2-1.1-11].

(1) The Permittee shall report all actions taken during a T79 system SSM event that results in an exceedance of a relevant emission standard when those actions are inconsistent with the procedures specified in the SSM Plan. The immediate report shall be submitted to the agency via a telephone call or facsimile within 2

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working days after commencing actions inconsistent with the plan.

(2) Within 7 working days after the end of an SSM event where an action taken by the Permittee is not consistent with the procedures specified in the SSM Plan, the Permittee shall submit a letter containing the following information in accordance with 40 CFR 63.10(d)(5):

(A) Name, title and signature of responsible official certifying accuracy;

(B) Explanation of the circumstances for the event;

(C) Reason for not following the SSM Plan; and

(D) Report any excess emissions and/or parameter monitoring exceedances are believed to have occurred.

Modifications and Construction Requirements [326 IAC 2-7-10.5, 326 IAC 2-7-12 and 326 IAC 2-2]

D.15.9 Modifications and Construction: Advance approval of permit conditions

(a) The Permittee may modify any existing emission units listed in this section of the permit without obtaining a source modification approval (otherwise required by 326 IAC 2-7-10.5), a Title V permit modification (otherwise required by 326 IAC 2-7-12), or a Prevention of Significant Deterioration permit (otherwise required by 326 IAC 2-2), provided the modified emission units are subject to the same applicable requirements listed in this D section, and the Permittee shall comply with the Change Management and Flexible Permit provisions in Section F.1 of this permit.

(b) The Permittee may construct and install new emission units comparable in function to the emission units listed in this D section without obtaining a source modification approval (otherwise required by 326 IAC 2-7-10.5), a Title V permit modification (otherwise required by 326 IAC 2-7-12), or a Prevention of Significant Deterioration permit (otherwise required by 326 IAC 2-2), provided the new emission units are subject to the same applicable requirements listed in this D section, and the Permittee shall comply with the Change Management and Flexible Permit provisions in Section F.1 of this permit.

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SECTION D.16 BPM SUPPORT OPERATIONS – RESEARCH AND DEVELOPMENT OPERATIONS

Facility Description [326 IAC 2-7-5(15)]

The information describing the processes contained in the facility description boxes is descriptive information and does not constitute enforceable conditions:

(a) The emission units listed below are insignificant activities as defined in 326 IAC 2-7-1(21), but are subject to applicable requirements described or referred to in this D section.

Emission Unit ID	Emission Unit Description	Stack/Vent	Nominal Capacity	Control Device
Building T71:				
31A985DUCHT4	Charge Tank	Atmosphere	10 gal	None
TI0031000MS001	Slurry Mill	Atmosphere	NA	None
T46109	Slurry Mill	Atmosphere	NA	None
T69126	Centrifuge	Atmosphere	5 liters	None
T63150	Plate Filter	Atmosphere	0.15 m^3	None
T44224	Filter Dryer	Atmosphere	NA	None
T71-TK5700	Waste Tank	Atmosphere	1000 gallons	None
T71-TK9601	Portable Process Tank	Atmosphere	50 gallons	None
T71-TK9602	Portable Process Tank	Atmosphere	50 gallons	None
T71-TK9605	Portable Process Tank	Atmosphere	30 gallons	None
T71-TK9606	Portable Process Tank	Atmosphere	50 gallons	None
T71-TK9609	Portable Process Tank	Atmosphere	30 gallons	None
T71-TK9610	Portable Process Tank	Atmosphere	50 gallons	None
T71-TK9611	Portable Process Tank	Atmosphere	50 gallons	None
T71-TK9612	Portable Process Tank	Atmosphere	50 gallons	None
T71-TK9613	Condensate Collection Tank	Atmosphere	10 gallons	None
T71-TK9614	Condensate Collection Tank	Atmosphere	10 gallons	None
T71-TK9615	Condensate Collection Tank	Atmosphere	10 gallons	None
T71-TK9616	Condensate Collection Tank	Atmosphere	10 gallons	None
T71-TK9617	Condensate Collection Tank	Atmosphere	20 gallons	None
T71-TK9623	Charge Tank	Atmosphere	10 gallons	None
T71-TK9624	Charge Tank	Atmosphere	10 gallons	None
T71-TK9625	Charge Tank	Atmosphere	10 gallons	None
T71-TK9626	Charge Tank	Atmosphere	10 gallons	None
T71-RVD9801	Rotary Vacuum Dryer	Atmosphere	3 cubic feet	None
T71-FLT9901	Single-Plate Filter	Atmosphere	N/A	None
T71-FLT9902	Multi-Plate Filter	Atmosphere	N/A	None

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Emission Limitations and Standards [326 IAC 2-7-5(1)]

D.16.1 Non-Applicability Determination [40 CFR 63, Subpart GGG and 326 IAC 8-5-3]

(a) The emission units listed above are not subject to the requirements of 40 CFR 63, Subpart GGG (Pharmaceutical MACT Standards) because these operations are research and development facilities that are exempt pursuant to 40 CFR 63.1250(d) and 63.1251.

(b) The emission units listed above are not subject to the requirements of 326 IAC 8-5-3 because the potential to emit VOC of any facility is less than 15 pounds per day.

D.16.2 Reserved

D.16.3 Leak Detection and Repair (LDAR) for Fugitive Emissions [CP157-4148 (Revised by this permit)]

The LDAR standards that apply to components associated with the process operations in Building T71are described in Section E.1 of this permit and the waste tank in T71 are described in Section E.2 of this permit.

Record Keeping and Reporting Requirements [326 IAC 2-7-5(3) and 326 IAC 2-7-19]

D.16.4 Reserved

Modifications and Construction Requirements [326 IAC 2-7-10.5, 326 IAC 2-7-12 and 326 IAC 2-2]

D.16.5 Modifications and Construction: Advance Approval of Permit Conditions Requirements

The emission units described in this D section are not subject to the advance approval permit conditions.

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SECTION D.17 BPM SUPPORT OPERATIONS – GENERAL WASTEWATER CONDITIONS

Facility Description [326 IAC 2-7-5(15)]

The information describing the processes contained in the following facility description boxes is descriptive information and does not constitute enforceable conditions.

(a) BPM Wastewater Operations – The emission units associated with the BPM wastewater operations can generally be described as storage and transfer facilities (wastewater tanks, containers and individual drain systems) and treatment facilities (chemical wastewater treatment plant, incineration, or offsite treatment). The specific emission units are described in Sections D.8, D.10, D.11, D.12, D.13, D.18 and D.19 of this permit.

(b) Fermented Products Wastewater Operations – The emission units associated with the fermented products wastewater operations can generally be described as storage and transfer facilities (biosolids tanks) and treatment facilities (biological wastewater treatment plant. The specific emission units are described in Section D.5 of this permit. The wastewater operations associated with fermented products are not subject to the storage, transfer and treatment requirements of this section of the permit because the wastewater does not meet the definition of an affected wastewater.

Emission Limitations and Standards [326 IAC 2-7-5(1)]

D.17.1 Definition of Wastewater [40 CFR 63.1251 and 40 CFR 63.1256(a)(1)(i)]

(a) Wastewater in this section of the permit is defined as any water that is discarded from a pharmaceutical manufacturing process unit through a single point of determination (POD) that contains an annual average concentration of partially soluble and/or soluble HAP compounds of at least 5 parts per million by weight and a load of at least 0.05 kg/yr. Wastewater does not include the following:

(1) Stormwater from segregated sewers;

(2) Water from fire-fighting and deluge systems, including testing of such systems;

(3) Spills;

(4) Water from safety showers;

(5) Samples of a size not greater than reasonably necessary for the method of analysis that is used;

(6) Equipment leaks;

(7) Wastewater drips from procedures such as disconnecting hoses after clearing lines;

(8) Noncontact cooling water; and

(9) Primary waste (waste with a net positive heating value).

(b) Point of determination (POD) is defined as the point where a wastewater stream exits the process, storage tank, or last recovery device. If soluble and/or partially soluble HAP compounds are not recovered from water before discharge, the discharge point from the process equipment or storage tank is a POD. If water streams are routed to a recovery device, the discharge from the recovery device is a POD. There can be more than one POD per process or pharmaceutical manufacturing process unit. [40 CFR 63.1251]

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(c) Affected wastewater is defined as follows:

(1) Any wastewater stream containing partially soluble HAP compounds at an annual average concentration greater than 1300 ppmw, and the total soluble and partially soluble HAP load in all wastewater from the PMPU exceeds 0.25 Mg/yr; or [40 CFR 63.1256(a)(1)(i)(A)]

(2) Any wastewater stream containing partially soluble and/or soluble HAP compounds at an annual average concentration greater than 5200 ppmw, and the total soluble and partially soluble HAP load in all wastewater from the PMPU exceeds 0.25 Mg/yr. [40 CFR 63.1256(a)(1)(i)(B)]

Maintenance wastewater is not considered an affected wastewater stream.

D.17.2 Maintenance Wastewater [40 CFR 63.1256(a)(4)(iii)]

The Permittee shall prepare a maintenance wastewater plan and implement this plan as part of the Startup, Shutdown, and Malfunction (SSM) Plan for maintenance wastewater as required under 40 CFR 63.6(e)(3). [40 CFR 63.1256(a)(4)(iii)]

D.17.3 Storage and Transfer of Affected Wastewater [40 CFR 63.1256(b), (d), and (e)]

(a) The following emission units are used to store or transfer affected wastewater from the BPM operations:

(1) BPM Containers – The emission units and performance standards are described in Section D.11 of this permit.

(2) BPM Individual Drain Systems – These emission units and performance standards for the individual drain systems are described in Section D.8 of this permit.

(3) Affected Wastewater Tanks – These emission units and performance standards are streamlined with the requirements for BPM waste tanks described in Section D.10 of this permit.

(b) The emission units in the fermented products operations do not store or transfer affected wastewater.

D.17.4 Treatment of Affected Wastewater [40 CFR 63.1256]

Pursuant to the Pharmaceutical MACT requirements under 40 CFR 63.1256, the affected wastewater and residuals shall be treated using the following methods as applicable:

(a) Enhanced biological treatment system – The equipment and performance standards for the treatment of affected wastewater using the enhanced biological treatment system are described in Section D.18 of this permit.

(b) Waste incineration – The equipment and performance standards for the thermal destruction of the affected wastewater by incineration are described in Sections D.12 and D.13 of this permit.

(c) Transfer of affected wastewater streams for offsite treatment – The performance standards for offsite disposal of affected wastewater are described in Section D.19 of this permit.

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Testing and Monitoring Requirements [326 IAC 2-7-6(1) (6)] [326 IAC 2-7-5(1)]

D.17.5 Testing and Monitoring Requirements

The requirements for the storage, transfer and treatment of the affected wastewater are described in Sections D.8, D.10, D.11, D.12, D.13, D.18 and D.19 of this permit.

Record Keeping and Reporting Requirements

D.17.6 Record keeping and Reporting Requirements

(a) The following record keeping and reporting requirements apply to the maintenance wastewater plan required under 40 CFR 63.1256(a)(4)(iv) and 63.6(e)(3):

(1) Maintain record of original maintenance wastewater plan for the life of the affected source or until the affected source is no longer subject to the provisions of this rule;

(2) Maintain updated versions of the maintenance wastewater plan, as necessary;

(3) Maintain records for each instance the plan was implemented and whether the plan was followed; and

(4) Record and report all instances within 2 working days after commencing actions inconsistent with the SSM plan followed by a written letter within 7 working days after the end of the event.

(b) Each POD as defined in Condition D.17.1 (b) shall be identified and its wastewater HAP concentration documented in the On-Site Implementation Log (OSIL) as required by 40 CFR 63.1259(b)(6) and 40 CFR 63.1251 – Operating Scenario.

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SECTION D.18 BPM SUPPORT OPERATIONS – CHEMICAL WASTEWATER TREATMENT PLANT CONDITIONS

Facility Description [326 IAC 2-7-5(15)]

The information describing the processes contained in the following facility description boxes is descriptive information and does not constitute enforceable conditions:

(a) The following emission units are subject to applicable requirements described or referred to in this D section. These emission units represent the enhanced biological treatment system.

Emission Unit ID	Emission Unit Description	Stack/Vent	Nominal Capacity	Control Device
BPM Wastewater Treatment Plant (WWTP):				
T78-TK511	Activated Sludge Tank	Atmosphere	8 million gallons	N/A
T78-TK512	Activated Sludge Tank	Atmosphere	8 million gallons	N/A

(b) The following emission units of the wastewater treatment system are not subject to applicable requirements described in this D section.

Emission Unit ID	Emission Unit Description	Stack/Vent	Nominal Capacity	Control Device
BPM Wastewater Treatment Plant (WWTP):				
T78-TK520A*	Clarifier	Atmosphere	1.4 million gallons	N/A
T78-TK520B*	Clarifier	Atmosphere	1.4 million gallons	N/A
T78-TK520C*	Clarifier	Atmosphere	1.4 million gallons	N/A
T78-TK522*	Thickener	Atmosphere	1.4 million gallons	N/A
T78-TK550*	Emergency Diversion Tank	Atmosphere	900,000 gallons	N/A
T78-TK551*	Sludge Collection Tank	Atmosphere	700,000 gallons	N/A
TK525*	Sludge Tank	Atmosphere	193,000 gallons	N/A
TK526*	Sludge Tank	Atmosphere	193,000 gallons	N/A

* Emission units marked with an asterisk are insignificant activities as defined by 326 IAC 2-7-1(21)(A)-(C) and 326 IAC 2-7-1(21)(G)(ix)(AA).

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Emission Limitations and Standards [326 IAC 2-7-5(1)]

D.18.1 Pharmaceutical MACT Standards [40 CFR 63.1256]

(a) Pursuant to the Pharmaceutical MACT standards for wastewater [40 CFR 63.1256(g)(10)], the Permittee may use the enhanced biological treatment system (activated sludge tank T78-TK511 or T78-TK512) to treat affected wastewater streams, defined in Section D.17 of this permit, except:

(1) Mixed (soluble and partially soluble HAP) wastewater streams greater than 5200 ppmw, where the partially soluble HAP component is equal to or greater than 50 ppmw; or

(2) Wastewater streams containing combined partially soluble HAPs greater than 1300 ppmw.

(b) Pursuant to the Pharmaceutical MACT standards for wastewater [40 CFR 63.1251 and 40 CFR 63.1256(g)(10)], the Permittee shall maintain a minimum mixed liquor volatile suspended solids (biomass) concentration of 1 kg/cubic meter (942 mg/l) of the mixed liquor in the enhanced biological treatment system.

Testing and Monitoring Requirements [326 IAC 2-7-6(1) (6)] [326 IAC 2-7-5(1)]

D.18.2 Sampling and Analysis Requirements [40 CFR 63.1258(g)(2)]

Pursuant to the Pharmaceutical MACT standards [40 CFR 63.1258(g)(2)], the Permittee shall measure the following parameters for each enhanced biological treatment unit in use at least once per week and record the weekly average data:

(a) Total suspended solids (TSS), chemical oxygen demand (COD); and

(b) Biomass (VSS) concentration.

Recordkeeping and Reporting Requirements [326 IAC 2-7-5(3)] [326 IAC 2-7-19]

D.18.3 Record Keeping and Reporting Requirements

(a) The Permittee shall maintain the sampling and analysis records required by Condition D.18.2 in accordance with the Pharmaceutical MACT record keeping requirements [40 CFR 63.1259(b)(1)].

Modifications and Construction Requirements [326 IAC 2-7-10.5, 326 IAC 2-7-12 and 326 IAC 2-2]

D.18.4 Modifications and Construction: Advance Approval of Permit Conditions Requirements

The emission units described in this D section are not subject to the advance approval permit conditions.

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SECTION D.19 BPM SUPPORT OPERATIONS – TRANSFER OF AFFECTED WASTEWATER FOR OFFSITE TREATMENT CONDITIONS

Facility Description [326 IAC 2-7-5(15)]

The information in this facility description section does not constitute enforceable conditions. The transfer of affected wastewater for offsite treatment relates to either of the following situations:

(a) Shipment of affected wastewater generated onsite to an offsite treatment facility; or

(b) Receipt of an offsite affected wastewater to be treated onsite.

Emission Limitations and Standards [326 IAC 2-7-5(1)]

D.19.1 Shipment of Affected Wastewater to an Offsite Treatment Facility [40 CFR 63.1256(a)(5)]

(a) Pursuant to the Pharmaceutical MACT standards for wastewater [40 CFR 63.1256(a)(5)(i)(B)], the Permittee shall include a notice with each shipment of affected wastewater or residual removed from affected wastewater to an offsite treatment facility. The notice shall state that the affected wastewater or residual contains organic HAP must be treated in accordance with the treatment requirements of the Pharmaceutical MACT standards. When the transport is continuous or ongoing, the notice shall be submitted to the treatment operator initially and whenever there is a change in the required treatment.

(b) Pursuant to the Pharmaceutical MACT standards for wastewater [40 CFR 63.1256(a)(5)(ii)], the Permittee shall not transfer the affected wastewater or residual unless the transferee has submitted to the EPA a written certification that the transferee will manage and treat any affected wastewater or residual removed from affected wastewater received from a source subject to the requirements of this subpart in accordance with the treatment requirements of the Pharmaceutical MACT standards.

D.19.2 Receipt of Offsite Affected Wastewater for Onsite Treatment [40 CFR 63.1256(a)(5)]

(a) Where the Permittee is the transferee, the Permittee shall submit to EPA a written certification that it will manage and treat any affected wastewater or residual removed from affected wastewater received from a source subject to the requirements of this subpart in accordance with the treatment requirements of the Pharmaceutical MACT standards for wastewater [40 CFR 63.1256(a)(5)(ii) and (iv)].

(b) The Permittee may revoke its certification as allowed under 40 CFR 63.1256(a)(5)(iii).

Record Keeping and Reporting Requirements [326 IAC 2-7-5(3)] [326 IAC 2-7-19]

D.19.3 Record keeping and Reporting Requirements

(a) The Permittee shall keep records of all notifications required by Conditions D.19.1 and D.19.2 in accordance with 40 CFR 63.1259(g).

Modifications and Construction Requirements [326 IAC 2-7-10.5, 326 IAC 2-7-12 and 326 IAC 2-2]

D.19.4 Modifications and Construction: Advance Approval of Permit Conditions

The emission units described in this D section are not subject to the advance approval permit conditions.

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SECTION D.20 FACILITY OPERATION CONDITIONS

Facility Description [326 IAC 2-7-5(15)]

The information describing the processes contained in the following facility description boxes is descriptive information and does not constitute enforceable conditions:

(a) The following emissions units are subject to applicable requirements described in this D section:

Emissions Unit ID	Emissions Unit Description	Stack/Vent	Nominal Capacity	UOM	Control Device
Building T6					
BLR001	Natural Gas Boiler No. 1	S-T6-BLR001	50	MMBtu/hr	None
BLR002	Natural Gas Boiler No. 2	S-T6-BLR002	50	MMBtu/hr	None
BLR003	Natural Gas Boiler No. 3	S-T6-BLR003	50	MMBtu/hr	None
BLR004	Natural Gas/Fuel Oil Boiler No. 4	S-T6-BLR004	142	MMBtu/hr	None
BLR005	Natural Gas/Fuel Oil Boiler No. 5	S-T6-BLR005	97	MMBtu/hr	None
Building T26					
BLR006	Natural Gas/Fuel Oil Boiler No. 6	S-T26-BLR006	156.1	MMBtu/hr	None
BLR007	Natural Gas/Fuel Oil Boiler No. 7	S-T26-BLR007	156.1	MMBtu/hr	None
T26-GEN-7500A	Natural Powered Emergency Generator	S-T26- GEN-7500A	150	KW	None
T26-COMP 5600A	Diesel Powered Emergency Air Compressor	S-T26- COMP 5600A	125	Hp	None

* Emission units marked with a single asterisk are insignificant activities as defined in 326 IAC 2-7-1(21).

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(b) The following emission units are not subject to applicable requirements described in this D section and are listed only for informational purposes:

Emission Unit ID	Emission Unit Description	Stack/Vent	Nominal Capacity	UOM	Control Device
Outside Building T6:					
OILTK001*	Fuel Oil Storage Tank	PV-T6-OILTK001	250,000	gallons	None

* Emission units marked with a single asterisk are insignificant activities as defined in326 IAC 2-7-1(21). Specifically, the fuel oil storage tank is an insignificant activity pursuant to 326 IAC 2-7-1(21)(A)-(C).

Emission Limitations and Standards [326 IAC 2-7-5(1)]

D.20.0 Natural Gas Fuel Usage

Boilers No.1, No. 2, and No. 3 shall burn only natural gas on and after September 13, 2007.

D.20.1 General Provisions Relating to NSPS and NESHAP [326 IAC 12-1] [40 CFR 60, Subpart A] [40 CFR 63, Subpart A] [326 IAC 20-1]

(a) The provisions of 40 CFR Part 60, Subpart A - General Provisions, which are incorporated by reference in 326 IAC 12-1, apply to Boilers No. 6 and No.7 described in this section except when otherwise specified in 40 CFR Part 60, Subpart Db.

(b) Pursuant to 40 CFR 63.7505, the Permittee shall comply with the provisions of 40 CFR Part 63, Subpart A – General Provisions, which are incorporated by reference as 326 IAC 20-1-1, for Boilers No. 6 and No.7, as specified in Appendix A of 40 CFR Part 63, Subpart DDDDD in accordance with the schedule in 40 CFR 63, Subpart DDDDD.

D.20.2 Opacity Limitations [326 IAC 5] [40 CFR 60.43b] [326 IAC 12] [326 IAC 2-7-24]

(a) Notwithstanding Condition C.2, pursuant to 326 IAC 12 the opacity from Boilers No. 6 and No.7 shall not exceed 20% for any 6-minute block period, except for one 6-minute period per hour of not more than 27 percent opacity. Pursuant to 326 IAC 12, the opacity limit does not apply during periods of startups, shutdowns, or malfunctions. However, the general opacity requirements of Condition C.2 apply at all times. This condition expires when the revisions made to 40 CFR 60 Subpart Db, as amended on February 27, 2006, become effective as Indiana law. This condition is not federally enforceable.

(b) When starting up or shutting down Boilers No. 6 and No.7, opacity may exceed the applicable limit in Condition C.2. However, opacity levels shall not exceed sixty percent (60%) for any six (6)-minute averaging period. Opacity in excess of the applicable limit established in 326 IAC 5-1-2 shall not continue for more than two (2) six (6)-minute averaging periods in any twenty-four (24) hour period.

(c) Pursuant to 40 CFR 60.43b(h)(5), because Boilers No. 6 and No. 7 will burn only very low sulfur oil or natural gas, the boilers are not subject to opacity limitations in 40 CFR 60.43b(f) and (g).

D.20.3 Sulfur Dioxide (SO_2) Limitations [326 IAC 7-1.1-2] [40 CFR 60.41b] [40 CFR 60.42b(k)] [326 IAC 12] [326 IAC 2-7-24]

(a) Pursuant to 326 IAC 7-1.1 (SO_2 Emission Limitations), 326 IAC 12, and 40 CFR 60, Subpart Db (Standards of Performance for Industrial-Commercial-Institutional Steam Generating Units):

(1) The SO_2 emission rate from Boilers No. 6 and No.7 shall not exceed 0.32 pounds per million Btu heat input; or

(2) The fuel oil shall contain no more than 0.3 weight percent sulfur.

(3) If the Permittee burns either natural gas or very low sulfur oil, the Permittee shall be in compliance with Conditions D.20.3(a)(1) and (2).

(b) Pursuant to 40 CFR 60 Subpart Db, the fuel oil sulfur content or sulfur dioxide emission limit applies at all times, including periods of startup, shutdown, and malfunction.

(c) Pursuant to 326 IAC 7-1.1-2 (Sulfur Dioxide Emission Limitations), the SO_2 emissions from Boilers No. 4 and No. 5 shall not exceed 0.5 lb/MMBtu of heat input when burning No. 2 fuel oil. Pursuant to 326 IAC 7-2-1, compliance with this standard is based on a calendar month average. This emission limit correlates to a maximum fuel sulfur content of 0.49 percent by weight.

On and after September 13, 2007, section (c) of this Condition D.20.3 shall apply.

D.20.4 Nitrogen Oxides (NOx) Limitations [40 CFR 60.44b] [326 IAC 12]

Pursuant to 40 CFR 60.44b(a), the NOx emission rate from Boilers No. 6 and No.7 shall not exceed 0.2 lb per MMBtu per boiler. The NOx emission limit shall be based on a 30-day rolling average. The NOx emission limit applies at all times, including periods of startup, shutdown, and malfunction.

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D.20.5 Particulate Matter (PM) Limitations [40 CFR 63.7505] [40 CFR Subpart DDDDD, Table 1] [326 IAC 20-1] [326 IAC 6-2-3] [326 IAC 2-7-24]

(a) Pursuant to 326 IAC 6-2-3(b) (Particulate Matter Emission Limitations for Sources of Indirect Heating), particulate emissions from each natural gas-fired boiler (Boilers No. 1, No. 2, and No. 3) shall not exceed 0.56 pounds per million British thermal units (MMBtu) heat input.

(b) Pursuant to 326 IAC 6-2-3(c) (Particulate Matter Emission Limitations for Sources of Indirect Heating), particulate emissions from Boiler No. 4 shall not exceed 0.39 pounds per MMBtu heat input.

(c) Pursuant to 326 IAC 6-2-3(c) (Particulate Matter Emission Limitations for Sources of Indirect Heating), particulate emissions from Boiler No. 5 shall not exceed 0.31 pounds per MMBtu heat input.

(d) Pursuant to 40 CFR 63 Subpart DDDDD, Table 1, and 326 IAC 6-2-4(a), the PM emission rate from each of Boilers No. 6 and No.7 shall not exceed 0.03 pounds per MMBtu heat input. The particulate matter emission limit applies at all times except during periods of startup, shutdown, or malfunction.

On and after September 13, 2007, sections (a) through (c) of this Condition D.20.5 shall apply.

D.20.6 Hydrogen Chloride (HCl) Limitations [40 CFR 63.7505] [40 CFR 63 Subpart DDDDD, Table 1][326 IAC 20-1]

Pursuant to 40 CFR 63 Subpart DDDDD, Table 1, the HCl emission rate from Boilers No. 6 and No.7 shall not exceed 0.0005 pounds per MMBtu heat input. The hydrogen chloride emission limit applies at all times except during periods of startup, shutdown, or malfunction.

D.20.7 Carbon Monoxide (CO) Limitations [40 CFR 63 Subpart DDDDD, Table 1] [40 CFR 63.7505] [40 CFR 63.7525] [40 CFR 63.7540] [326 IAC 20-1]

Pursuant to 40 CFR 63, Subpart DDDDD, Table 1, CO emission rate from each of Boilers No. 6 and No.7 shall not exceed 400 ppmdv at 3% Oxygen based on a rolling 30-day average. The CO emission limit does not apply during periods of startup, shutdown, malfunction, or when boiler loads are below 50% (40 CFR 63.7540(a)(10)(ii).

D.20.8 PSD Minor Limitations for CO [326 IAC 2-2]

(a) The total carbon monoxide emissions from Boilers No. 6 and No.7 shall be less than 98 tons per twelve consecutive month period with the compliance determined at the end of each month.

During the first twelve (12) months after startup of either Boilers No. 6 or No. 7, the total carbon monoxide emissions divided by the accumulated months of operation shall not exceed 8.17 tons up to a maximum total of 98 tons for the first twelve (12) months of operation of the boilers.

(b) The hours of operation of the emergency air compressor shall be limited to 500 hours per year. The Permittee shall monitor the operating hours of the emergency air compressor with a non-resettable hour meter, as required by 40 CFR 60.4209(a).

Compliance with the CO emission limit of Boilers No. 6 and No. 7, and the hours of operation of the emergency air compressor will render 326 IAC 2-2 (Prevention of Significant Deterioration) not applicable to this modification.

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D.20.9 NSPS Capacity Limitations [AMP approval 11-22-2005] [326 IAC 12] [40 CFR 60, Subpart Db]

The amount of very low sulfur oil with a maximum sulfur content of 0.3%, burned in each of Boilers No. 6 and No. 7 shall be less than 976,740 gallons per year.

This will limit the very low sulfur oil annual capacity factors of Boilers No. 6 and No.7 to less than 10 percent. This fuel oil use limit will qualify fuel oil use as “infrequent use” under 40 CFR 60.13(i)(20), which is the requirement of an alternative monitoring plan (AMP) for opacity in lieu of installing continuous opacity monitoring systems.

A quarterly summary of the very low sulfur oil use report shall be submitted with the opacity excess emission report. Each quarterly report must be submitted within 30-days after the end of each quarter (January-March, April-June, July-September, and October-December).

This condition expires when the revisions made to 40 CFR 60 Subpart Db as amended on February 27, 2006, become effective as Indiana law. This condition is not federally enforceable.

D.20.10 Required Plans and Procedures [40 CFR Part 63, Subpart DDDDD] [326 IAC 20-1]

(a) Pursuant to 63.7505(d), the Permittee shall develop and submit to the IDEM, OAQ for approval a site-specific monitoring plan for Boilers No. 6 and No. 7 that addresses paragraphs 40 CFR 7505 (d)(1)(i) through (iii). The Permittee must submit this site-specific monitoring plan at least 60 days before the initial performance evaluation of CMS.

(b) Pursuant to 40 CFR 63 7505(e), the Permittee must develop and implement a written startup, shutdown, and malfunction plan (SSMP) for Boilers No. 6 and No. 7 according to the provisions in 40 CFR 63.6(e)(3).

(c) Continuous Emission Monitor Standard Operating Procedures (CEMS SOP) – The Permittee shall prepare and implement a CEMS SOP for each required CEMS. The SOP for the CO monitor shall meet the requirements of 40 CFR 63.8(d) and (e).

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D.20.11 Preventive Maintenance Plan [326 IAC 2-7-5(13)]

A Preventive Maintenance Plan, in accordance with Section B - Preventive Maintenance Plan, of this permit, is required for the boilers.

Testing and Monitoring Requirements [326 IAC 2-7-6(1), (6)] [326 IAC 2-7-5(1)]

D.20.12 Opacity Monitoring Requirements [U. S. EPA Alternative Monitoring Plan approval 11/22/2005] [326 IAC 12]

(a) At least six consecutive minutes of visible emission observations of the stack exhaust for Boilers No. 6 and No.7 must be conducted. These must be conducted at least once during each daylight shift during which fuel oil is being combusted. Visible emissions must be conducted when the maximum rate of fuel oil for that shift is being burned. The observer conducting the visible emissions must be certified to read visible emissions in accordance with the United States Environmental Protection Agency’s Reference Method 9 (USEPA RM9).

(b) At least six consecutive minutes of visible emissions must be conducted for each boiler whenever the respective boiler reaches the expected operating load after a cold start-up. These visible emissions readings must be conducted by an observer certified in accordance with USEPA RM9.

(c) If visible emissions conducted in accordance with either condition (a) or condition (b) above identify an average opacity exceeding 10 percent, the observer must collect at least two additional sets of consecutive six minute visible emissions readings within that hour.

(d) The Permittee must create records of visible emissions in accordance with 40 CFR 60.7. These records must include at least the date and time of visible emission observations along with the results of all readings and average calculated.

(e) If at any time the annual capacity factor for burning very low sulfur oil is 10 percent or more, the Permittee will no longer qualify for this alternative opacity monitoring plan. The Permittee will then be required to propose a schedule for installing, certifying and operating continuous opacity monitoring system for each boiler identified above.

This condition expires when the revisions made to 40 CFR 60 Subpart Db, as amended on February 27, 2006, become effective as Indiana law. This condition is not federally enforceable.

D.20.13 Compliance Requirements for SO_2 [326 IAC 7-2] [40 CFR 60.45b(j)] [40 CFR 60.47b(f)] [326 IAC 12]

Boilers No. 6 and No. 7 are subject to the following requirements:

(a) The Permittee shall burn only natural gas or very low sulfur fuel oil.

(b) The Permittee shall demonstrate that the oil burned meets the definition of very low sulfur fuel oil by:

(1) Following the performance testing procedures as described in 40 CFR 60.45b(c) or 40 CFR 60.45b(d); or

(2) Maintaining fuel receipts as described in 40 CFR 60.49b(r).

Compliance monitoring is not required when burning very low sulfur fuel oil.

On and after September 13, 2007, this condition shall also apply to Boilers No. 4 and No. 5.

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D.20.14 Initial Performance Test Requirements for NOx [40 CFR 60.46b] [326 IAC 12] [326 IAC 3-6-3] [326 IAC 2-7-24] [326 IAC 2-1.1-11] [40 CFR Part 60.8]

(a) Within 60 days after achieving the maximum production rate, but no later than 180 days after initial startup, the NOx emissions from Boilers No. 6 and No. 7 shall be monitored for 30 successive steam generating unit operating days and the 30-day average emission rate shall be used to determine compliance with the nitrogen oxides emission standards under 40 CFR 60.44b. The 30-day average emission rate is calculated as the average of all hourly emissions data recorded by the monitoring system during the 30-day test period.

(b) Subsequent performance test shall be performed upon request by IDEM, OAQ [40 CFR 60.46b (e) (4)].

D.20.15 Initial and Continuous Compliance Requirements for PM, HCl and CO [40 CFR 63.7506] [40 CFR 63.7510] [40 CFR 63.7530] [40 CFR 63.7540] [326 IAC 20-1]

(a) The Permittee must demonstrate initial compliance with the emission limits of PM and HCl and CO work practice standard no later than 180 days after startup of Boilers No. 6 and No. 7.

(b) To demonstrate initial compliance with the emission limits of PM and HCl, the Permittee must include a signed statement in the Notification of Compliance Status report required in 40 CFR 63.7545(e) that indicates the Permittee burns only liquid fossil fuels other than residual oils, either alone or in combination with gaseous fuels in Boilers No. 6 and No. 7.

(c) To demonstrate continuous compliance with the emission limits of PM and HCl, the Permittee must keep records that demonstrate that the Permittee burns only liquid fossil fuels other than residual oils, either alone or in combination with gaseous fuels in Boilers No. 6 and No. 7. The Permittee must also include a signed statement in each semiannual compliance report required in 40 CFR 63.7550 that indicates the Permittee burns only liquid fossil fuels other than residual oils, either alone or in combination with gaseous fuels, during the reporting period.

(d) To demonstrate initial compliance with the work practice standard for CO, the Permittee shall conduct a performance evaluation of the continuous emission monitoring system for carbon monoxide according to 40 CFR 63.7525(a).

(e) To demonstrate continuous compliance with the work practice standard for CO, the Permittee shall meet the requirements of 40 CFR 63.7540(a)(10).

D.20.16 Continuous Emission Monitoring System (CEMS) Requirements [40 CFR 60.13] [40 CFR 60.48b] [40 CFR 63.7525] [40 CFR 63.8] [326 IAC 2-1.1-11] [326 IAC 2-7-24] [326 IAC 3-5] [40 CFR 60.48b (e) (2)] [326 IAC 12] [326 IAC 20-1]

(a) NOx CEMS Operation Requirements – The following requirements shall apply to Boilers No. 6 and No. 7 when burning natural gas and/or fuel oil:

(1) The Permittee shall install, calibrate, maintain, evaluate, and operate the NOx CEMS in accordance with the procedures in 40 CFR 60.13 and 40 CFR 60, Appendix F. The span value for the NOx CEMS shall be 500 ppm. If an Alternative Monitoring Plan (AMP) is approved per 40 CFR 60.13(i), then the conditions in the AMP shall be followed.

(2) The CEMS shall be operational upon startup of the boilers.

(3) Continuous operation is defined as one data point every 15-minute period.

(4) The NOx emissions shall be calculated using stack flow data, or an appropriate F- Factor per 40 CFR 60 Appendix A, Method 19.

(5) The Standard Operating Procedure (SOP) shall include procedures to obtain emission data when nitrogen oxides emission data are not obtained because of continuous monitoring system breakdowns, repairs, calibration checks and zero and span adjustments. The emission data will be obtained by using standby monitoring systems, Method 7, Method 7A, or other approved reference methods to provide emission data for a minimum of 75 percent of the operating hours in each steam generating unit operating day, in at least 22 out of 30 successive steam generating unit operating days.

(6) The 1-hour average nitrogen oxides emission rates measured by the continuous nitrogen oxides monitor shall be expressed in lb/MMBTU heat input and shall be used to calculate the average emission rates under 40 CFR 60.44b. The 1-hour averages shall be calculated using the data points required under 40 CFR 60.13(b). At least two data points must be used to calculate each 1-hour average.

(b) CO and O_2 CEMS Operation Requirements – The following requirements shall apply to Boilers No. 6 and No. 7 when burning natural gas and/or fuel oil:

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(1) The Permittee shall install, operate, and maintain the CO and O_2 CEMS according to Performance Specification (PS) 4A of 40 CFR part 60, appendix B [40 CFR 63.7525(a)(1)] and according to the site-specific monitoring plan developed according to 40 CFR 63.7505(d). If an Alternative Monitoring Plan (AMP) is approved per 40 CFR 63.8(f), then the conditions in the AMP shall be met and followed.

(2) The CEMS shall be installed and operational upon startup of the boilers.

(3) Continuous operation is defined as the collection of at least one measurement for each successive 15-minute period, regardless of startup, shutdown and malfunction. [40 CFR 63.7535(a)(3)]

(4) The 30-day rolling average shall be calculated on a daily basis as the average of all of the hourly averages in the preceding 30 days [40 CFR 63.7525(a)(5).

(5) Data recorded during periods of monitoring malfunctions, associated repairs, out-of-control periods, required quality assurance or control activities, or when the boiler is operating at less than 50 percent of its rated capacity shall not be used to determine compliance. Any period for which the monitoring system is out of control and data are not available for required calculations constitute a deviation from the monitoring requirements. [63.7525(a)(6)]

(c) CEMS Standard Operating Procedures (SOP) – The Permittee shall prepare and implement an SOP that provides step-by-step procedures and operations in accordance with 326 IAC 3-5-4(a). This includes preventive maintenance procedures and corrective actions that include those procedures taken to ensure continuous operation and to minimize malfunctions. The SOP must be submitted to IDEM within 90 days of installation of the monitors.

(d) The commissioner may require stack testing, monitoring, or reporting at any time to assure compliance with all applicable requirements. Any monitoring or testing shall be performed in accordance with 326 IAC 3 or other methods approved by the commissioner or the U.S. EPA.

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Record Keeping and Reporting Requirements [326 IAC 2-7-5(3)] [326 IAC 2-7-19]

D.20.17 Record Keeping Requirements

The Permittee shall maintain the following records:

(a) The records of the carbon monoxide emissions, in tons per month, from Boilers No. 6 and No. 7 and hours of operation of the emergency compressor;

(b) The monthly records of the amount of very low sulfur oil burned in each Boilers No. 6 and No. 7, and the capacity factor of each of Boilers No. 6 and No. 7;

This condition expires when the revisions made to 40 CFR 60 Subpart Db as amended on February 27, 2006, become effective as Indiana law. This condition is not federally enforceable.

(c) Receipts or test analysis for fuel oil burned in Boilers No. 6 and No. 7 certifying that the fuel oil is less than 0.3% sulfur content [40 CFR 60.42b(j), 40 CFR 60.49b(r)];

(d) Daily records of all fuel burned in Boilers No. 6 and No. 7 [40 CFR 60.49b(d), 40 CFR 63.7555(d)(1)];

(e) Annual capacity factor for each fuel burned in Boilers No. 6 and No. 7 calculated monthly using a 12-month rolling average [40 CFR60.49b(d)];

(f) Records of any visual opacity reading of Boilers No. 6 and No. 7. These records must include the date and time of the observations, the results of all readings, and the averages calculated;

This condition expires when the revisions made to 40 CFR 60 Subpart Db as amended on February 27, 2006, become effective as Indiana law. This condition is not federally enforceable.

(g) NOx Emissions data for each of Boilers No. 6 and No. 7 operating day:

(1) Average hourly NOx emissions in lbs/MMBtu [40 CFR 60.49b(g)(2)];

(2) Rolling 30-day average NOx emissions in lbs/MMBtu [40 CFR 60.49b(g)(3)];

(3) Periods when the 30-day NOx average exceeds the limit in D.20.3 [40 CFR 60.49b (g) (4) and 40 CFR 60.49b (h) (4)];

(4) Days when sufficient data was not obtained [40 CFR 60.49b(g)(5)];

(5) Times and reasons for excluding data [40 CFR 60.49b(g)(6)];

(6) Any F factors used to calculate NOx emissions, method of determination, and type of fuel combusted [40 CFR 60.49b(g)(7)];

(7) Times when full span was exceeded [40 CFR 60.49b(g)(8)];

(8) Description of any modifications to the CEMS that could affect the ability of the system to comply with Performance Standard 2 [40 CFR 60.49b(g)(9)]; and

(9) Results of CEMS daily drift tests and quarterly accuracy assessments [40 CFR 60.49b(g)(10)].

(h) CO Emissions data for Boilers No. 6 and No. 7:

(1) Each period during which a CMS or CEMS on Boilers No. 6 and No.7 is malfunctioning or inoperative (including out-of-control periods) [40 CFR 63.10(b)];

(2) All required measurements needed to demonstrate compliance with the CO standard for Boilers No. 6 and No.7 (including, but not limited to, 15-minute averages of CEMS data, raw performance testing measurements, and raw performance evaluation measurements, that support data that the source is required to report) [40 CFR 63.10(b)];

(3) All results of CEMS performance evaluations [40 CFR 63.10(b)];

(4) All measurements as may be necessary to determine the conditions of performance evaluations [40 CFR 63.10(b)];

(5) All CMS calibration checks [40 CFR 63.10(b)];

(6) All adjustments and maintenance performed on the CEMS [40 CFR 63.10(b)];

(7) Previous (i.e., superseded) versions of the CEMS SOP as required in 40 CFR 63.8(d) (3);

(8) Records of the date and time that each deviation started and stopped, and whether the deviation occurred during a period of startup, shutdown, or malfunction or during another period [40 CFR 63.7555 (a) (5)];

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(9) Hourly CO average in ppmdv [63.7525(a)(5)];

(10) 30-day rolling CO average in ppmdv calculated as average of all hourly averages in the 30 day period [63.7525(a)(5)]; and

(11) The boiler hourly emissions shall be computed using the data points required under 40 CFR 63.8(g) and 40 CFR 63.2, appropriate F factors, and/or the emission factors in the paragraphs (ii) and (iii):

(i) 1-hour averages shall be computed from four or more data points equally spaced over each 1-hour period, except during periods when calibration, quality assurance, or maintenance activities are being performed. During these periods, a valid hourly average shall consist of at least two data points with each representing a 15-minute period. Alternatively, an arithmetic or integrated 1-hour average of CEMS data may be used. At least two equally spaced data points must be used to calculate each 1 - hour average; [40 CFR 63.8(g)]

(ii) When burning natural gas: 84 lbs of CO/million cubic feet of gas burned or 12.9 lbs/hr; and

(iii) When burning fuel oil: 5 lbs of CO/thousand gallons of oil or 5.58 lbs/hr.

(i) Records of the operation of T26-GEN-7500A Diesel Powered Emergency Generator in emergency and non-emergency service. This shall include the time of operation and the reason the engine was in operation at that time [40CFR 60.4214(b)].

(j) Pursuant to 40 CFR 63.10(b), the Permittee shall maintain files of all information (including all reports and notifications) required by the general provisions and subpart DDDDD of 40 CFR 63. This subsection is applicable only to Boilers No. 6 and No. 7.

(1) The Permittee shall retain each record for at least 5 years following the date of each occurrence, measurement, maintenance, corrective action, report, or record. The most recent 2 years of records shall be retained at the facility. The remaining 3 years of records may be retained off site;

(2) The Permittee may retain records on microfilm, computer disks, magnetic tape, or microfiche; and

(3) The Permittee shall report required information on paper or on a labeled computer disk.

(k) On and after September 13, 2007, the Permittee shall record the information described in item (1) through (4) below on a calendar month basis for Boiler No. 4, and Boiler No. 5:

(1) The amount (expressed in thousands of gallons (Mgal)) of No. 2 fuel oil burned in Boilers No. 4 and No. 5;

(2) The average sulfur content (expressed in percentage by weight) of the No. 2 fuel oil burned in Boilers No. 4 and No. 5;

(3) The average higher heating value (expressed in Btu per gallon) of the No. 2 fuel oil burned in Boilers No. 4 and No. 5; and

(4) The average sulfur dioxide emission rate (expressed in pounds per MMBtu) of the No. 2 fuel oil for Boilers No. 4 and No. 5.

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D.20.18 Reporting Requirements

(a) A certification shall be submitted to the IDEM, OAQ, stating that only Very Low Sulfur Oil was burned in Boilers No. 6 and No. 7 [40 CFR 60.49b(r)] and a statement that only liquid fossil fuels other than residual oil were burned in Boilers No. 6 and No. 7 [40 CFR 63.7506(a)(2)]. The certification does require the certification by the "responsible official" as defined by 326 IAC 2-7-1(34).

(b) A quarterly summary of the information to document compliance with Conditions D.20.8 (a) and (b) shall be submitted to the IDEM, OAQ, using the reporting forms located at the end of this permit, or their equivalent, within thirty (30) days after the end of the quarter being reported. The report submitted by the Permittee does require the certification by the "responsible official" as defined by 326 IAC 2-7-1(34).

(c) A quarterly summary of the information to document compliance with Condition D.20.9 and 40 CFR 63.7550(c)(4) shall be submitted to the IDEM, OAQ, using the reporting forms located at the end of this permit, or their equivalent, within thirty (30) days after the end of the quarter being reported. The report submitted by the Permittee does require the certification by the "responsible official" as defined by 326 IAC 2-7-1(34).

(d) The following information shall be reported quarterly:

(1) For Boilers No. 6 and No. 7, all NOx emission records described in D.20.17(g) [40 CFR 60.49b(i)];

(2) A statement that only very low sulfur fuel was burned in Boilers No. 6 and No. 7 [40 CFR 60.49b(r)];

(3) The total fuel used by Boilers No. 6 and No. 7 for each calendar month [40 CFR 63.7550(c) (4)];

(4) A statement that no new fuels were burned in Boilers No. 6 and No. 7 [40 CFR 63.7550(c) (6)];

(5) SSM report as described in 40 CFR 63.10(d)(5)(i) [40 CFR 63.7550(c)(9)];

(6) Description of any deviations occurring in Boilers No. 6 and No. 7 containing the information required by 40 CFR 60.7550 (d) and (e), or a statement that there were none [40 CFR 63.7550(c)(10)];

(7) Description of any CEMS downtime events, or a statement that there were none [40 CFR 63.7550(c)(11)];

(8) An excess emissions report for Boilers No. 6 and No. 7 that identifies any opacity excess emissions, the time and date of the visible emission readings and the total time of the visible emission observations for each date, and the total number of hours that oil was burned during each quarter. Excess emissions are any 6-minute period when the average visible emissions exceeded 20%. If oil was not used, then the report shall indicate that fuel oil was not combusted. [40 CFR 60.49b(h)] This condition expires when the revisions made to 40 CFR 60 Subpart Db, as amended on February 27, 2006, become effective as Indiana Law. This condition is not federally enforceable; and

(9) The excess emission report for Boilers No. 6 and No. 7 must provide the calculations showing the annual capacity factor for burning fuel oil at each boiler. [Opacity AMP] This condition expires when the revisions made to 40 CFR 60 Subpart Db, as amended on February 27, 2006, become effective as Indiana Law. This condition is not federally enforceable.

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(e) Immediate Reporting Requirements

The reporting requirements in the NESHAP General Provisions for Startup, Shutdown and Malfunction (SSM) Plans [40 CFR 63.6(e)(3)] shall be used to satisfy the reporting requirements under the NESHAP for Industrial, Commercial, and Institutional Boilers and Process Heaters [40 CRF 63.7505(e)].

(1) Any time an action taken by the Permittee during an SSM event of a process is not consistent with the procedures specified in the SSM Plan, the Permittee shall report the actions taken for that event. The immediate report shall be submitted to the IDEM, OAQ via a telephone call or facsimile within 2 working days after commencing actions inconsistent with the plan.

(2) Within 7 working days after the end of an SSM event of a process where an action taken by the Permittee is not consistent with the procedures specified in the SSM Plan, the Permittee shall submit a letter containing the following information in accordance with 40 CFR 63.10(d)(5):

(A) Name, title and signature of responsible official certifying accuracy;

(B) Explanation of the circumstances of the event;

(C) Reason for not following the SSM Plan; and

(D) Report any excess emissions and/or parameter monitoring exceedances are believed to have occurred.

(f) On and after September 13, 2007, the Permittee shall submit quarterly summary reports of the monthly fuel oil characteristic and consumption records required by Condition D.20.17 for Boilers No. 4 and No. 5.

D.20.19 Applicability of 40 CFR Part 63 Subpart ZZZZ-National Emission Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines (RICE MACT).

The emergency generator or the air compressor has a site-rating of less than 500 brake horsepower. Therefore, the emergency generator and the air compressor are not subject to the requirements of 40 CFR 63, Subpart ZZZZ (National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines).

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SECTION E.1 LEAK DETECTION AND REPAIR (LDAR) CONDITIONS FOR BPM PROCESS SYSTEM COMPONENTS

Facility Description [326 IAC 2-7-5(15)]

The following facility description of LDAR components subject to this permit section is descriptive information and does not constitute enforceable conditions:

(a) BPM process systems consist of process operations and non-waste storage serving bulk pharmaceutical manufacturing operations. LDAR applies to BPM process system components such as pumps, compressors, agitators, pressure relief devices, sampling connection systems, open-ended valves and lines, valves, connectors, instrumentation systems, control devices, and closed-vent systems intended to operate in volatile organic hazardous air pollutant and/or volatile organic compound (VOHAP/VOC) service for 300 hours or more during the calendar year. In VOHAP/VOC service means that a piece or equipment either contains or contacts a fluid (liquid or gas) that is at least 5 percent by weight VOHAP/VOC.

(b) LDAR BPM process system components are located from the point at which raw material serving the BPM operations is unloaded at the plant site to the point of determination (POD) or point where waste exits the pharmaceutical manufacturing process unit (PMPU). The closed-vent systems not used to control emissions from LDAR components are not subject to the conditions of this section, but instead are subject to the conditions in Sections D.14, and D.15, as applicable.

Emission Limitations and Standards [326 IAC 2-7-5(1)]

E.1.1 LDAR Standards for BPM Process System Components [40 CFR 63.1255, 40 CFR 61 Subpart I, 326 IAC 8-5-3(b)(6), 326 IAC 2-2, CP157-4148 (Revised by this permit)]

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Except as provided in Condition E.1.2, the following LDAR standards satisfy the requirements of the Pharmaceutical Production MACT (Pharma MACT) standards [40 CFR 63.1255], Best Available Control Technology (BACT) requirements [326 IAC 2-2-3], Reasonably Available Control Technology (RACT) LDAR requirements for synthesized pharmaceutical manufacturing operations [326 IAC 8-5-3(b)(6)], and construction permit [CP157-4148] requirements for LDAR components associated with the research and development operations in Building T71:

(a) The Permittee shall implement the LDAR program under 40 CFR 63.1255 for all BPM process system component types listed in item (a) of the facility description section from the point at which raw material serving BPM is unloaded at the plant site to the point of determination (POD) or point where waste exits the pharmaceutical manufacturing process unit (PMPU).

(b) The Permittee shall conduct an initial monitoring survey that includes the total number of each existing BPM process component type and initial monitoring as follows:

(1) Existing BPM process system components in VOHAP service shall be initially monitored between October 21, 2002 and October 21, 2003.

(2) Existing BPM process system components in VOC service shall be initially monitored for purposes of this permit between October 21, 2002 and October 21, 2003.

(3) Subsequent monitoring periods shall be calendar periods, beginning October 22, 2003.

(c) Each new or changed BPM process system component in VOC/VOHAP service identified during the course of each monitoring period shall be incorporated into the existing component list as necessary within 90 days, or by the next LDAR Periodic Report,

following the end of the monitoring period for the type of component monitored, whichever is later.

(d) The following BPM process system components in VOHAP/VOC service shall comply with design standards, shall be operated in accordance with work practice standards or shall undergo periodic LDAR monitoring in accordance with the provisions cited below. Periodic LDAR monitoring shall be performed in accordance with 40 CFR 60, Appendix A, Method 21 and 40 CFR 63.1255(b)(4)(v). The regulatory language cited by reference in this section appears in full in Appendix A.

(1) Pumps in light liquid service shall be operated in accordance with the standard at 63.1255(c). This section provides, generally and in part:

(A) Single seal pumps shall undergo periodic monitoring and visual inspections;

(B) Dual mechanical seal pumps shall meet design, operation, inspection, and alarm requirements;

(C) Pumps designed without a shaft penetrating the pump housing are not required to be inspected or monitored; and

(D) Pumps equipped with a closed-vent system limitable of capturing and transporting any leakage from the seals back to the process or to a control device are not required to be inspected or monitored.

(2) Compressors shall be operated in accordance with the standards at 63.1255(b)(3), which requires compliance with 63.164. This section provides, generally and in part:

(A) Compressors with barrier fluid seal systems shall meet design, operation, inspection, and alarm requirements.

(B) Compressors equipped with a closed-vent system to capture and transport leakage from the compressor drive shaft seal back to a process or a fuel gas system or to a control device are not required to be inspected or monitored.

(C) Compressors designated to operate with an instrument reading of less than 500 ppmv above background shall be monitored initially and annually.

(3) Pressure relief devices in gas/vapor service shall be operated in accordance with the standard at 63.1255(b)(3), which requires compliance with 63.165. This section provides, generally and in part:

(A) Except during pressure releases, pressure relief devices shall be operated with an instrument reading of less than 500 ppmv above background.

(B) After each pressure release, the device shall be returned to a monitored condition of less than 500 ppmv above background within 5 calendar days after the release, except if delay of repair applies.

(C) A rupture disk satisfies conditions E.1.1 (d)(3)(A) and (B) without monitoring if it is replaced within 5 calendar days after each pressure release, except if delay of repair applies.

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(D) Any pressure relief device satisfies conditions E.1.1 (d)(3)(i) and (ii) without monitoring if it is routed to a process or fuel gas system or equipped with a closed-vent system limitable of capturing and transporting leakage from the pressure relief device to a control device.

(4) Sampling connection systems shall be operated in accordance with the standard at 63.1255(b)(3), which requires compliance with 63.166. This section provides, generally and in part:

(A) Gases displaced during filling of a sample container are not required to be captured or collected.

(B) Each sampling connection system shall be equipped with a closed-purge, closed-loop or closed-vent system, which shall:

(i) Return the purged process fluid directly to the process line;

(ii) Collect and recycle the purged process fluid to a process;

(iii) Be designed and operated to capture and transport the purged process fluid to a control device;

(iv) Collect, store, and transport the purged process fluid to a SOCMI/HON waste management unit (40 CFR Part 63, Subpart G) operated according to the provisions which apply to Group 1 wastewater streams, or to a treatment, storage, or disposal facility subject to regulation under 40 CFR Part 262, 264, 265 or 266 (a RCRA unit), or, if the purged fluids are not hazardous waste, to a facility with an appropriate State permit to manage municipal or industrial solid waste; or

(v) In-situ sampling systems, and sampling systems without purges, have no other obligations under this section.

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(5) Open-ended valves or lines shall be operated in accordance with the standard at 63.1255(d). This section provides, generally and in part:

(A) Each open-ended valve and line shall be equipped with a cap, blind flange, plug or second valve, which shall seal the open end at all times except when operations require fluid flow through the open-ended valve or line, or during maintenance or repair.

(B) The cap, blind flange, plug or second valve shall be in place and closed within one hour of cessation of operations requiring fluid flow through the open-ended valve or line, or maintenance or repair. No records are required to document compliance with this provision.

(C) If a second valve is used, the valve on the process fluid end shall be closed before the other valve is closed.

(D) If a double block and bleed arrangement is used, the bleed valve may remain open during operations requiring venting the line between the block valves, but shall be closed otherwise in accordance with E.1.1 (d)(5)(B).

(E) Open-ended valves and lines in an emergency shutdown system which are designed to open automatically in the event of a process upset are not required to comply with E.1.1 (d)(5)(A) through (C).

(F) Open-ended valves or lines containing materials, which would autocatalytically polymerize are not required to comply with E.1.1 (d)(5)(A) through (C).

(G) Open-ended valves or lines containing materials which could cause a serious safety hazard if capped or equipped with a double block and bleed system are not required to comply with E.1.1 (d)(5)(A) through (C).

(6) Valves in gas/vapor and light liquid service shall be operated in accordance with the standard at 63.1255(e). This section provides, generally and in part:

(A) Valves shall undergo periodic monitoring.

(B) Each monitoring period shall be determined by a calculation based on the percentage of leaking valves measured in prior monitoring periods.

(C) Valves may be placed into subgroups for periodic monitoring purposes, and may be reassigned among subgroups.

(D) After a leaking valve is repaired, it shall be monitored again within 3 months after repair. This monitoring may be considered part of the periodic monitoring, or may, if conducted prior to the periodic monitoring, be considered separately from the periodic monitoring data in determining percent leaking valves for the monitoring period.

(7) Closed-vent systems and control devices used to comply with LDAR shall be operated in accordance with the standard at 63.1255(b)(4)(ii). Operation of these systems, in conformance with Sections D.9, D.14, or D.15, shall constitute compliance with these requirements;

(8) Agitators in gas/vapor and light liquid service shall be operated in accordance with the standard at 63.1255(c); This section provides, generally and in part:

(A) Single seal agitators shall undergo periodic monitoring and visual inspections.

(B) Dual mechanical seal agitators shall meet design, operation, inspection, and alarm requirements.

(C) Agitators designed without a shaft penetrating the pump housing are not required to be inspected or monitored.

(D) Agitators equipped with a closed-vent system limitable of capturing and transporting any leakage from the seals back to the process or to a control device are not required to be inspected or monitored.

(9) Pumps, valves, connectors, and agitators in heavy liquid service, instrumentation systems, and pressure relief devices in liquid service shall be operated in accordance with the standard at 63.1255(b)(3), which requires compliance with 63.169. This section provides, generally and in part:

(A) If a component presents visual, audible, or olfactory evidence of a leak, the leak shall be deemed repaired without monitoring if the component meets any of the following:

(i) The visual, audible, or olfactory evidence has been eliminated;

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(ii) No bubbles are observed at potential leak sites during a leak check using soap solutions; or

(iii) The system will hold a test pressure.

(B) If there is visual, audible, or olfactory evidence of a leak at one of these components, and the leak is not repaired without monitoring, the component shall be monitored within 5 calendar days to confirm whether a leak is in fact present.

(10) Connectors in gas/vapor and light liquid service shall be operated in accordance with the standard at 63.1255(b)(4)(iii). This section provides, generally and in part:

(A) Connectors shall undergo periodic monitoring.

(B) Each monitoring period shall be determined by a calculation based on the percentage of leaking connectors measured in prior monitoring periods.

(C) Nonrepairable connectors may not be counted in monitoring period calculations. C_{AN} shall be set to zero in the percent leaking connector calculation.

(D) Inaccessible, ceramic, or ceramic-lined connectors are not required to be monitored, and are exempt from record keeping and reporting. If they are observed to be leaking, they shall be repaired as soon as practicable, but no later than 15 calendar days after the leak is detected, except if delay of repair applies. There is no obligation to make a first attempt at repair within 5 days.

(E) Connectors that are not required to be monitored are not included in the calculation of the percentage of leaking connectors.

(F) An optional credit may be taken for removed connectors where the weld meets certain testing requirements.

(e) As an alternative to complying with E.1.1(d), except E.1.1(d)(7), BPM process system components may comply with 63.1255(b)(4)(iv), which incorporates by reference 63.178(b) (Alternative Means of Emission Limitation: Batch Processes) as follows:

(1) Components shall be pressure tested each time the equipment is reconfigured for production of a different product or intermediate or at least once per calendar year, whichever is more stringent. The pressure testing shall be conducted in accordance with 63.180(f) or (g); and

(2) Components must comply with the leak repair requirements before startup of a process as described in 63.178(b)(4).

(f) As an alternative to complying with E.1.1 (d), except E.1.1 (d)(7), BPM process system components may comply with.179 (Alternative means of emission limitation: Enclosed-vented process units), which requires that process units be enclosed in such a manner that all emissions from equipment leaks are vented through a closed-vent system to a control device. The enclosure is to be maintained under a negative pressure at all times while the process unit is in operation to ensure that all emissions are routed to the control device. The closed vent system and control device must comply with E.1.1 (d)(7).

(g) Any visible leak of a liquid containing VOHAP/VOC shall be considered a leak for purposes of the obligation to repair. If it is not clear whether the liquid contains

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VOHAP/VOC, then Method 21 may be used to confirm whether a leak exists. For each component type, the relevant leak definition and leak repair requirements in E.1.1 (d) shall apply for this purpose. All leaks shall be marked as provided in 63.1255(a)(10).

(h) The Permittee shall initiate repair of any leak no later than 5 calendar days after identification, and complete the repair within 15 days after identification, except where delay of repair is allowed under 1255(b)(4)(i), which incorporates by reference 63.171. This shall not affect repair periods under Conditions E.1.1 (d)(3) or (e). 63.1255(b)(4)(i) provides, generally and in part:

(1) Delay of repair of equipment for which leaks have been detected will be allowed if repair within 15 days is technically infeasible without a process unit shutdown. Repair of this equipment shall occur before the end of the next scheduled process unit shutdown.

(2) Delay of repair for equipment for which leaks have been detected is allowed if the owner or operator determines that repair personnel would be exposed to an immediate danger if attempting to repair without a process shutdown. Such repair shall occur by the end of the next scheduled process shutdown.

(3) Delay of repair of equipment for which leaks have been detected will be allowed for equipment that is isolated from the process and that does not remain in VOC/VOHAP service.

(4) Delay of repair for valves, connectors, and agitators will be allowed if emissions immediate repair would result in greater emissions than delay of repair, and if purged material generated during the repair is collected and destroyed or recovered in a control device.

(5) Delay of repair for pumps will be allowed if the repair requires the use of a dual mechanical seal system, or a pump designed without an externally actuated shaft penetrating the pump housing, or ducting of the pump fugitive emissions to a closed vent system and control device, and is completed within 6 months.

(6) Delay of repair beyond a process unit shutdown will be allowed for a valve if valve assembly replacement is necessary during the process unit shutdown, but the supplies, although adequately stocked, have been depleted. Delay of repair beyond the second process unit shutdown is not allowed unless the second shutdown occurs sooner than 6 months after the first shutdown.

(i) Alternative means of emission limitations not already included in 63.1255 may be approved in accordance with 63.1255(b)(3), which incorporates by reference 63.177.

E.1.2 Exceptions to LDAR Standards for BPM Process System Components

(a) The following facilities are not subject to the LDAR standards under this section of the permit:

(1) Research and development facilities, activities and equipment (40 CFR 63.1250(d)) not subject to BACT or construction permit requirements;

(2) Condition E.1.2(a)(2) was deleted pursuant to Administrative Permit Amendment 157-20003-00006.;

(3) Utilities and non-process lines (40 CFR 63.1255(a)(5));

(4) Bench scale processes (40 CFR 63.1255(a)(6));

(5) Equipment in vacuum service (40 CFR 63.1255(a)(8));

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(6) Waste components (covered by Section E.2 of this permit).

(7) Fermented Products operations;

(8) Equipment in VOHAP/VOC service but that is in such service less than 300 hours per calendar year (40 CFR 63.1255(a)(9));

(9) Closed loop heat exchange systems (40 CFR 63.1255(a)(5)); and

(10) Welded fittings (40 CFR 63.1251).

(b) Equipment that is designated as unsafe to monitor, unsafe to inspect, difficult to monitor, difficult to inspect, or inaccessible shall comply with 63.1255(f). This section provides, generally, that accessible equipment shall be monitored according to a written plan that provides for monitoring as often as practicable, considering safety concerns, but not more often than otherwise applicable. Inaccessible equipment is not required to be routinely monitored at any time, although any observed leaks must be repaired within 15 days.

Record Keeping and Reporting Requirements [326 IAC 2-7-5(3)] [326 IAC 2-7-19]

E.1.3 Record Keeping and Reporting Requirements [326 IAC 2-7-5(3)]

(a) Records shall be kept in accordance with 63.1255(g), including but not limited to:

(1) Identification of components that are subject to the rule with information indicating their method of compliance, with justifications as appropriate, except that inaccessible, ceramic, or ceramic-lined connectors subject to 40 CFR 63.1255(f)(4) need not be identified;

(2) Schedule for monitoring connectors and valves and the percent connectors and valves found leaking;

(3) Design criteria and any changes to these criteria for each dual mechanical seal system;

(4) List of equipment designated as unsafe to monitor/inspect or difficult to monitor/inspect and a copy of the plan for monitoring or inspecting such equipment;

(5) Equipment complying via the provisions of 40 CFR 63.178(c);

(6) List of equipment added since the last monitoring period, and

(7) If monitoring frequencies are adjusted for time in use, records demonstrating the proportion of the time the equipment is in VOC/VOHAP use during the calendar year;

(8) Records of visual inspections;

(9) Records of leaks detected, repair information, and delays of repair;

(10) Records of pressure tests, the test pressure, and the pressure drop observed during the test;

(11) Records of compressor and relief device compliance tests;

(12) Records for closed-vent systems and control devices subject to E.1.1(d)(7);

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(13) For components in heavy liquid service, records demonstrating that they are in heavy liquid service;

(14) Identification of components exempt because they are in VOHAP/VOC service for less than 300 hours per year; and

(15) Records of alternative means of compliance determination.

(b) Condition E.1.3(b) was deleted pursuant to Administrative Permit Amendment 157-20003-00006.

(c) Reporting requirements shall be conducted in accordance with 63.1255(h), including:

(1) LDAR Periodic Reports shall cover the monitoring periods from January 1 to June 30, and July 1 to December 31, respectively. Reports shall be submitted 30 days following the 6-month monitoring period. The report shall include any revisions to the information reported earlier if the method of compliance has changed since the last report. The report shall also contain the following information:

(A) For equipment not complying via the alternative standard, the Permittee shall report the following information for pumps, valves, agitators, and connectors subject to periodic LDAR monitoring:

(i) Number of leaks detected and percent leakers;

(ii) Number of leaks not repaired within the required timeframe;

(iii) An explanation of any delay of repairs;

(iv) Notice of a change to monthly monitoring for either pumps or valves, if applicable; and

(v) Notification of a change in connector monitoring alternatives, if applicable.

(B) Results of all monitoring required for applicable compressors, pressure relief devices in gas/vapor service, and closed-vent systems;

(i) Number of leaks not repaired within the required timeframe; and

(ii) An explanation of any delay of repairs.

(C) For equipment complying via the alternative standard at 1255(b)(4)(iv), the Permittee shall report the following information for each product process equipment train:

(i) Number of pressure tests conducted;

(ii) Number of instances where the equipment failed either a retest or 2 consecutive pressure tests;

(iii) Facts that explain any delay of repairs; and

(iv) Results of all monitoring to determine compliance for closed-vent systems used to comply with this section of the permit.

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Modifications and Construction Requirements [326 IAC 2-7-10.5, 326 IAC 2-7-12, 326 IAC 2-2]

E.1.4 Modifications and Construction: Advance Approval of Permit Conditions

(a) The Permittee may modify any existing components listed in this section of the permit without obtaining a source modification approval (otherwise required by 326 IAC 2-7-10.5), a Title V permit modification (otherwise required by 326 IAC 2-7-12), or a Prevention of Significant Deterioration permit (otherwise required by 326 IAC 2-2), provided the modified emission units are subject to the same applicable requirements listed in this D section, and the Permittee shall comply with the Change Management and Flexible Permit provisions in Section F.1 of this permit.

(b) The Permittee may construct and install new emission units of the types described in this D section without obtaining a source modification approval (otherwise required by 326 IAC 2-7-10.5), a Title V permit modification (otherwise required by 326 IAC 2-7-12), or a Prevention of Significant Deterioration permit (otherwise required by 326 IAC 2-2), provided the new emission units are subject to the same applicable requirements listed in this D section, and the Permittee shall comply with the Change Management and Flexible Permit provisions in Section F.1 of this permit.

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SECTION E.2 LEAK DETECTION AND REPAIR (LDAR) CONDITIONS FOR BPM WASTE SYSTEM COMPONENTS

Facility Description [326 IAC 2-7-5(15)]

The following facility description of LDAR components subject to this permit section is descriptive information and does not constitute enforceable conditions:

(a) LDAR applies to BPM waste system components consisting of pumps, compressors, pressure relief devices, sampling connection systems, open-ended valves and lines, valves, connectors, control devices, and closed-vent systems used to comply with this LDAR program, intended to operate in volatile organic hazardous air pollutant and/or volatile organic compound (VOHAP/VOC) service for 300 hours or more during the calendar year. In VOHAP/VOC service means that a piece or equipment either contains or contacts a fluid (liquid or gas) that is at least 10 percent by weight of total VOHAP/VOC.

(b) LDAR BPM waste system components are located from the point of generation (POG) or point of determination (POD), as applicable, to the last component prior to entering the hazardous waste combustor or being loaded onto tankers for transport offsite. The closed-vent systems not used to control emissions from LDAR components are not subject to the conditions of this section, but instead are subject to the conditions in Sections D.10, D.14, and D.15.

Emission Limitations and Standards [326 IAC 2-7-5(1)]

E.2.1 LDAR Standards for BPM Waste System Components [40 CFR 63.691, 326 IAC 8-5-3(b)(6), 326 IAC 2-2, CP157-4148 (Revised by this permit)]

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Except as provided in Condition E.2, the following LDAR standards satisfy the requirements of the Volatile Organic Liquid Storage Vessel Standards [40 CFR 60.110b], Offsite Waste and Recovery Operations (OSWRO) MACT Standards [40 CFR 63.691], Best Available Control Technology (BACT) requirements [326 IAC 2-2-3], Reasonably Available Control Technology (RACT) LDAR requirements for synthesized pharmaceutical manufacturing operations [326 IAC 8-5-3(b)(6)], and construction permit [CP157-4148] requirements for LDAR components associated with the research and development operations in Building T71:

(a) The Permittee shall implement the LDAR program under 40 CFR 61 Subpart V for all BPM waste system component types listed in item (a) of the facility description section from the point of determination (POD) or at the exit of the pharmaceutical manufacturing process unit (PMPU) to the last piece of regulated equipment prior to entering the hazardous waste combustor or loaded onto tankers for transport offsite.

(b) Existing BPM waste system components in VOC/VOHAP service are covered under 40 CFR 264 and 265, Subpart BB. Data taken for purposes of Subpart BB shall satisfy the data requirements for entry into the alternate standard at 40 61.243-3. Monitoring periods are calendar periods as defined at 40 CFR 61 Subpart V and 40 CFR 264 and 265, Subpart BB.

(c) Each new or changed BPM waste system component in VOC/VOHAP service identified during the course of each monitoring period shall be incorporated into the existing component list as necessary within 90 days, or by the next LDAR Periodic Report, following the end of the monitoring period for the type of component monitored, whichever is later.

(d) The following BPM waste system components in VOHAP/VOC service shall comply with design standards, shall be operated in accordance with work practice standards, or shall undergo periodic LDAR monitoring in accordance with the provisions cited below. Periodic LDAR monitoring shall be performed in accordance with 40 CFR 60, Appendix A, Method 21. The regulatory language cited by reference in this section appears in full in Appendix A.

(1) Pumps shall be operated in accordance with the standard at 61.242-2. This section provides, generally and in part:

(A) Single seal pumps shall undergo periodic monitoring and visual inspections.

(B) Dual mechanical seal pumps shall meet design, operation, inspection, and alarm requirements.

(C) Pumps designed without a shaft penetrating the pump housing shall be monitored initially and annually, but are not subject to other inspections.

(D) Pumps equipped with a closed-vent system limitable of capturing and transporting any leakage from the seals back to the process or to a control device are not required to be inspected or monitored.

(E) Pumps designated as unsafe-to-monitor shall be monitored according to a written plan by which they are monitored as frequently as possible during safe-to-monitor times, but not more frequently than otherwise applicable.

(2) Compressors shall be operated in accordance with the standard at 61.242-3. This section provides, generally and in part:

(A) Compressors with barrier fluid seal systems shall meet design, operation, inspection, and alarm requirements.

(B) Compressors equipped with a closed-vent system to capture and transport leakage from the compressor drive shaft seal back to a process or a fuel gas system or to a control device are not required to be inspected or monitored.

(C) Compressors designated to operate with an instrument reading of less than 500 ppmv above background shall be monitored initially and annually.

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(3) Pressure relief devices in gas/vapor service shall be operated in accordance with the standard at 61.242-4. This section provides, generally and in part:

(A) Except during pressure releases, pressure relief devices shall be operated with an instrument reading of less than 500 ppmv above background.

(B) After each pressure release, the device shall be returned to a monitored condition of less than 500 ppmv above background within 5 calendar days after the release, except if delay of repair applies.

(C) A rupture disk is satisfies conditions E.2.1 (d)(3)(A) and (B) without monitoring if it is replaced within 5 calendar days after each pressure release, except if delay of repair applies.

(D) Any pressure relief device satisfies conditions E.2.1 (d)(3)(A) and (B) without monitoring if it is routed to a process or fuel gas system or equipped with a closed-vent system limitable of capturing and transporting leakage from the pressure relief device to a control device.

(4) Sampling Connection Systems shall be operated in accordance with the standard at 61.242-5. This section provides, generally and in part:

(A) Gases displaced during filling of a sample container are not required to be captured or collected.

(B) Each sampling connection system shall be equipped with a closed-purge, closed-loop or closed-vent system, which shall:

(i) Return the purged process fluid directly to the process line;

(ii) Collect and recycle the purged process fluid;

(iii) Be designed and operated to capture and transport the purged process fluid to a control device;

(iv) Collect, store, and transport the purged process fluid to a SOCMI/HON waste management unit (40 CFR Part 63, Subpart G) operated according to the provisions which apply to Group 1 wastewater streams, or to a treatment, storage, or disposal facility subject to regulation under 40 CFR Part 262, 264, 265 or 266 (a RCRA unit), or, if the purged fluids are not hazardous waste, to a facility with an appropriate State permit to manage municipal or industrial solid waste; or

(v) In-situ sampling systems, and sampling systems without purges, have no other obligations under this section.

(5) Open-ended valves or lines shall be operated in accordance with the standard at 61.242-6. This section provides, generally and in part:

(A) Each open-ended valve and line shall be equipped with a limit, blind flange, plug or second valve, which shall seal the open end at all times except when operations require fluid flow through the open-ended valve or line, or during maintenance or repair.

(B) If a second valve is used, the valve on the process fluid end shall be closed before the other valve is closed.

(C) If a double block and bleed arrangement is used, the bleed valve may remain open during operations requiring venting the line between the block valves, but shall be closed otherwise in accordance with E.2.1 (d)(5)(B).

(D) Open-ended valves and lines in an emergency shutdown system which are designed to open automatically in the event of a process upset are not required to comply with E.2.1 (d)(5)(A) through (C).

(E) Open-ended valves or lines containing materials, which would autocatalytically polymerize are not required to comply with E.2.1 (d)(5)(A) through (C).

(F) Open-ended valves or lines containing materials which could cause a serious safety hazard if capped or equipped with a double block and bleed system are not required to comply with E.2.1 (d)(5)(A) through (C).

(6) Valves shall be operated in accordance with the standard at 61.242-7. This section provides, generally and in part:

(A) Each valve shall be monitored monthly, except as provided below.

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(B) Any valve may be monitored quarterly, in the first month of the quarter, if it has completed two successive months without a leak, as long as it does not leak.

(C) Each leaking valve shall be monitored monthly after it is repaired until it has completed two successive months without a leak.

(D) Valves designed for no detectable emissions, which have no external actuating mechanism in contact with process fluid, are required only to be monitored initially and annually.

(E) Valves designated as unsafe-to-monitor are required to be monitored only according to a written plan, which provides for their monitoring during safe-to-monitor times.

(F) Valves designated as difficult-to-monitor are required to be monitored only according to a written plan that provides for their monitoring at least once per year.

(7) Pressure relief devices in liquid service and connectors shall be operated in accordance with the standard at 61.242-8 This section provides, generally and in part:

(A) If a component presents visual, audible, or olfactory evidence of a leak, the leak shall be deemed repaired without monitoring if the visual, audible, or olfactory evidence has been eliminated.

(B) If there is visual, audible, or olfactory evidence of a leak at one of these components, and the leak is not repaired without monitoring, the component shall be monitored within 5 calendar days to confirm whether a leak is in fact present.

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(8) Closed-vent systems and control devices used to comply with Section E.2 of this permit shall be operated in accordance with the standard at 61.242-11, as may be applicable. Operation of these systems in conformance with Sections D.9, D.14 or D.15 shall constitute compliance with these requirements.

(9) As an alternative to complying with E.2.1 (d)(6), above, valves may comply with the alternative standards for valves-allowable percentage of valves leaking under 61.243-1. This section provides, generally and in part:

(A) Upon 90 days' advance notice to the Administrator, the designated process unit shall have no more than 2.0 percent leaking valves.

(B) All valves in the designated process unit shall be monitored initially upon designation, and annually thereafter, and

(C) The annual monitoring of all valves in the designated process unit shall be completed within one week.

(D) Valve leaks detected shall be repaired within 15 days, except if delay of repair applies, in accordance with 40 CFR 61.242-7(d) and (e).

(10) As an alternative to complying with the monitoring requirements in E.2.1 (d)(6), above, with respect to monitoring requirements alone, valves may comply with the alternative standards for valves-skip period leak detection and repair under 61.243-2. This section provides, generally and in part:

(A) All valves in the process unit shall comply initially with the monitoring requirements of E.2.1 (d)(6).

(B) After 2 consecutive quarterly monitoring periods with the percent leaking valves in the process unit at less than or equal to 2.0 percent, upon 90 days' advance notice to the Administrator, the designated process unit may begin to skip one of the quarterly monitoring periods.

(C) After 5 consecutive quarterly monitoring periods with the percent leaking valves in the process unit at less than or equal to 2.0 percent, upon notice to the Administrator, the designated process unit may begin to skip three of the quarterly monitoring periods.

(D) If for any monitoring period the percentage of leaking valves exceeds 2.0 percent, all valves in the process unit shall comply with the monitoring requirements of E.2.1 (d)(6), but may again elect to use this alternative.

(e) Any visible leak of a liquid containing VOHAP/VOC shall be considered a leak for purposes of the obligation to repair. If it is not clear whether the liquid contains VOHAP/VOC, then Method 21 may be used to confirm whether a leak exists. For each component type, the relevant leak definition in E.2.2 (d) shall apply for this purpose. All leaks shall be marked as provided in 40 CFR 61.246(b) with a weatherproof and readily visible identification marked with the equipment identification number. This identification may be removed from the equipment after it has been successfully repaired, except that the identification on a leaking valve may not be removed until the valve has been monitored for 2 successive months without a leak being detected.

(f) The Permittee shall initiate repair of any leak no later than 5 calendar days after identification, and complete the repair within 15 days after identification, except where delay of repair is allowed under 40 CFR 61.242-10. This shall not affect repair periods under Condition E.2.1 (d)(3). 40 CFR 61.242-10 provides, generally and in part:

(A) Delay of repair of equipment for which leaks have been detected will be allowed if repair within 15 days is technically infeasible without a process unit shutdown. Repair of this equipment shall occur before the end of the next process unit shutdown.

(B) Delay of repair of equipment for which leaks have been detected will be allowed for equipment that is isolated from the process and that does not remain in VOC/VOHAP service.

(C) Delay of repair for valves will be allowed if emissions immediate repair would result in greater emissions than delay of repair, and if purged material generated during the repair is collected and destroyed or recovered in a control device.

(D) Delay of repair for pumps will be allowed if the repair requires the use of a dual mechanical seal system, and is completed within 6 months.

(E) Delay of repair beyond a process unit shutdown will be allowed for a valve if valve assembly replacement is necessary during the process unit shutdown, but the supplies, although adequately stocked, have been depleted. Delay of repair beyond the second process unit shutdown is not allowed unless the second shutdown occurs sooner than 6 months after the first shutdown.

(g) Alternative means of emission limitations not already included in 40 CFR 61, Subpart V may be approved in accordance with 40 CFR 61.242-1(d) and 61.244

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E.2.2 Exceptions to LDAR Standards for BPM Waste System Components

The following equipment types are not subject to the LDAR standards described in E.2.1:

(a) Research and development facilities, activities and equipment;

(b) Components on transportation equipment and containers such as tanker trucks, railroad cars, and drums (40 CFR 63.1256 and 40 CFR 63, Subpart DD);

(c) BPM process systems including non-waste storage and process operations (covered by Section E.1 of this permit);

(d) Utilities and non-process lines;

(e) Components in vacuum service (40 CFR 61.242-1);

(f) Equipment in VOC/VOHAP service that is in such service less than 300 hours per calendar year (40 CFR 63.680(c)(3)(iii)); and

(g) Closed loop heat exchange systems.

Record Keeping and Reporting Requirements [326 IAC 2-7-5(3)] [326 IAC 2-7-19]

E.2.3 Record Keeping and Reporting Requirements

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(a) Records shall be kept in accordance with 61.246, including but not limited to:

(1) Identification of components that are subject to the rule with information indicating their method of compliance, with justifications and signatures as appropriate. No identification is required for welded fittings;

(2) For valves complying via the “skip period” alternative, a schedule for monitoring the valves and the percent valves found leaking during each monitoring period;

(3) Changes to each dual mechanical seal system design and operating criteria, including seal system failure criteria;

(4) List of equipment designated as unsafe to monitor/inspect or difficult to monitor/inspect, with the reason for the designation, and a copy of the plan for monitoring or inspecting such equipment;

(5) Records of leaks detected, repair information, and delays of repair;

(6) Records of compliance tests on equipment (compressors, pumps, or valves) designated for no detectable emissions and for pressure relief devices in gas/vapor service;

(7) Records for closed-vent systems and control devices, subject to E.2.1 (d)(8);

(8) Records of information supporting designation that components are not in VOHAP/VOC service or are in vacuum service;

(9) Identification of components exempt because they are in VOC/VOHAP service for less than 300 hours per year;

(10) Records of alternative means of compliance determination; and

(11) Records may be kept in one or more recordkeeping systems, providing each record is identified by process unit.

(b) Condition E.2.3(b) was deleted pursuant to Administrative Permit Amendment 157-20003-00006.

(c) Reporting requirements shall be conducted in accordance with 61.247, including:

(1) LDAR Periodic Reports shall cover the periods from January 1 to June 30, and July 1 to December 31, respectively. Reports shall be submitted 30 days following the 6-month period. The report shall include any revisions to the information reported earlier if the method of compliance has changed since the last report. The report shall also contain the following information, divided and identified by process unit:

(A) For each month during the period covered by the report, the number of leaks detected for valves, pumps, and compressors and the number not repaired within 15 days, with the facts that explain any delay of repairs, and, where appropriate, why a process unit shutdown was technically infeasible;

(B) The results of all performance tests and monitoring to determine compliance with the alternative standards for valves at 40 CFR 61.243-1 and 61.243-2;

(C) Results of all monitoring and performance tests required to determine compliance with no detectable emissions; and

(D) The dates of process unit shutdowns which occurred during the reporting period.

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Modifications and Construction Requirements [326 IAC 2-7-10.5, 326 IAC 2-7-12, 326 IAC 2-2]

E.2.4 Modifications and Construction: Advance Approval of Permit Conditions

(a) The Permittee may modify any existing emission units listed in this section of the permit without obtaining a source modification approval (otherwise required by 326 IAC 2-7-10.5), a Title V permit modification (otherwise required by 326 IAC 2-7-12), or a Prevention of Significant Deterioration permit (otherwise required by 326 IAC 2-2), provided the modified emission units are subject to the same applicable requirements listed in this D section, and the Permittee shall comply with the Change Management and Flexible Permit provisions in Section F.1 of this permit.

(b) The Permittee may construct and install new emission units of the types described in this D section without obtaining a source modification approval (otherwise required by 326 IAC 2-7-10.5), a Title V permit modification (otherwise required by 326 IAC 2-7-12), or a Prevention of Significant Deterioration permit (otherwise required by 326 IAC 2-2), provided the new emission units are subject to the same applicable requirements listed in this D section, and the Permittee shall comply with the Change Management and Flexible Permit provisions in Section F.1 of this permit.

SECTION F.1 Change Management and Flexible Permit Conditions

Facility description [326 IAC 2-7-5(15)]

The information described in the following paragraphs is descriptive information and does not constitute enforceable conditions:

(a) The areas of the plant site listed below are subject to the change management and flexible permit conditions described in this F section. These conditions apply to all emission units listed in the specific sections of the permit listed below and emission units added to the site pursuant to the provisions of this section:

(1) D.6 BPM - Process Operations [referred to as "BPM"]
(2) D.7 BPM Support – Solvent Recovery Operations
(3) D.8 BPM Support – Individual Drain Systems
(4) D.9 BPM Support – Solvent Storage Tank Operations
(5) D.10 BPM Support – Waste Storage Tank Operations
(6) D.11 BPM Support – Waste Containers
(7) D.12 BPM Control Systems – T49 Liquid Waste Incinerator
(8) D.13 BPM Control Systems – T149 Solids-Liquid Waste Incinerator
(9) D.14 BPM Control Systems – RTO Operations
(10) D.15 BPM Control Systems – T79 Fume Incinerator Operations

(b) The following operation is not subject to the change management provisions of this section except for the VOC emission limit requirements in Sections F.1.1(e) and F.1.7(c):

(1) D.18 BPM Support – Chemical Wastewater Treatment Plant

(c) The operations in the areas listed below are not subject to the change management and flexible permit conditions in this G section:

(1) D.1 Utilities
(2) D.2 Utilities Support
(3) D.3 – D.5 Fermented Products
(4) D.16 Research and Development Operations
(5) D.19 BPM Transfer Activities
(6) Insignificant Activities described in Section A and outside the BPM production and support operations

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Emission limits and standards [326 IAC 2-7-5(1)]

F.1.1 Emission limits [326 IAC 2-2]

(a) Carbon monoxide (CO) emissions from the facilities operating under the flexible permit conditions shall not exceed 150 tons per 12-month period, rolled on a calendar month basis. Carbon monoxide emissions from the T79 fume incinerators shall not exceed 30 tons per 12-month period, rolled on a calendar month basis.

(b) Fluoride (F) emissions from the facilities operating under the flexible permit conditions shall not exceed 6 tons per 12-month period, rolled on a calendar month basis. Fluoride emissions from the T79 fume incinerators shall not exceed 2 tons per 12-month period, rolled on a calendar month basis.

(c) Nitrogen oxides (NOx) emissions from the facilities operating under the flexible permit conditions shall not exceed 300 tons per 12-month period, rolled on a calendar month basis. Nitrogen oxide emissions from the T79 fume incinerators shall not exceed 30 tons per 12-month period, rolled on a calendar month basis.

(d) Sulfur dioxide (SO_2) emissions from the facilities operating under the flexible permit conditions shall not exceed 300 tons per 12-month period, rolled on a calendar month basis. Sulfur dioxide emissions from the T79 fume incinerators shall not exceed 5 tons per 12-month period, rolled on a calendar month basis.

(e) Volatile organic compounds (VOC) emissions from the facilities operating under the flexible permit conditions shall not exceed 300 tons per 12-month period, rolled on a calendar month basis.

F.1.2 Site modifications and advance approval of modifications [326 IAC 2-7-5(9)] [326 IAC 2-7-5(16)]

The Permittee may make modifications described in subsection (a) below to the operations in Sections D.6 through D.15 of this permit. If actual emissions do not exceed the limits in section F.1.1, and the Permittee complies with the other provisions of this section, then the Permittee is not required to obtain a source modification approval (otherwise required by 326 IAC 2-7-10.5), a Title V permit modification (otherwise required by 326 IAC 2-7-12), or a Prevention of Significant Deterioration permit (otherwise required by 326 IAC 2-2).

(a) Permitted modifications

The Permittee may implement changes, including but not limited to, the following modifications without triggering the administrative review processes described above:

(1) BPM Process Operations:

(A) A change in bulk pharmaceutical products or intermediate products manufactured;
(B) A change in raw materials stored and utilized;
(C) A change in the method of operation to a process or existing equipment;
(D) Piping changes, including but not limited to, process piping, waste piping and fume transport piping;
(E) A physical change to existing equipment;
(F) Reconstruction or replacement of existing equipment, including but not limited to, process tanks, crystallizers, distillation operations, filters, centrifuges, and dryers;
(G) Installation of new equipment, including but not limited to, process tanks, crystallizers, distillation operations, filters, centrifuges, and dryers;
(H) Reconstruction or replacement of existing production buildings; and

(2) BPM Support Operations:

(A) A change in solvent material recovered;
(B) A change in raw materials stored and utilized;
(C) A change in the method of operation to a process or existing equipment;
(D) Piping changes, including but not limited to, process piping, waste piping and fume transport piping;
(E) A physical change to existing equipment;
(F) Reconstruction or replacement of existing equipment, including but not limited to, process tanks, receivers, stills, storage tanks, and container transfer operations;
(G) Installation of new equipment, including but not limited to, process tanks, receivers, stills, storage tanks, and container transfer operations;
(H) Reconstruction or replacement of existing solvent recovery operations, storage tanks, storage tank modules, and distillation operations; and

(3) T49 liquid waste incinerator and T149 solids-liquid waste incinerator:

(A) A change in waste materials disposed in the incinerators;

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(B) A change in the use of portable containers, including but not limited to, drums, melons, and tank trailers;
(C) A change in the method of operation that does not affect compliance with 40 CFR 63, Subpart EEE;
(D) Piping changes;
(E) A physical change that does not affect compliance with 40 CFR 63, Subpart EEE;
(F) Reconstruction or replacement of incinerator components and support equipment, including but not limited to, cooling towers and waste container management; and
(G) Installation of new incinerator equipment components, support equipment or emission control equipment.

(b) Advance approval and applicable requirements

In addition to the emission limits identified in Condition F.1.1 of this permit, the emission limits and standards, compliance demonstration requirements, compliance monitoring requirements, record keeping requirements, reporting requirements, and other permit conditions applicable to the type of equipment or operation being modified, replaced, reconstructed or installed are described in Sections D.6 through D.15 of this permit. Each modification will be subject to the relevant provisions of those permit conditions. If a modification would cause an applicable requirement that is not described in this permit to apply, the Permittee must obtain a source modification approval if otherwise required by 326 IAC 2-7-10.5 and a Title V permit modification pursuant to 326 IAC 2-7-12.

Testing and Monitoring Requirements [326 IAC 2-7-6(1) (6)] [326 IAC 2-7-5(1)]

F.1.3 Carbon monoxide (CO) emission limit determination

The Permittee shall determine actual annual emissions by employing the following techniques:

(a) The following requirements apply to the RTOs, the T49 liquid waste incinerator, and the T149 solids-liquid waste incinerator:

(1) **CO measurement**: The Permittee shall measure CO concentration in the exhaust of with a CO continuous emission monitoring system (CEMS) that meets the requirements of 40 CFR Part 60, Appendix B and 326 IAC 3.

(2) **Flow rate measurement**: The Permittee shall measure the actual exhaust gas flow rate from the RTOs and T149 solids-liquid waste incinerator, and measure the combustion and atomized air flow rate into the T49 liquid waste incinerator.

(3) **Mass emission calculation**: The Permittee shall calculate CO emissions, in tons, each calendar month by using the CEMS data and flow rate data.

(4) **Minimum data collection requirements:**

(A) For the RTOs, the Permittee shall monitor and record CO concentrations as required in Section D.14.

(B) For the T49 liquid waste incinerator, the Permittee shall monitor and record CO concentrations as required in Section D.12.

(C) For the T149 solids-liquid waste incinerator, the Permittee shall monitor and record CO concentrations as required in Section D.13.

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(5) **Data substitution:**

(A) During periods of CEMS calibration, the Permittee shall substitute, in one-minute increments, the last valid one-minute CO concentration measurement obtained prior to the calibration in lieu of actual readings from the CO CEMS for the RTO and T149 CEMS, and the last valid one-minute CO emission rate measurement obtained prior to the calibration in lieu of actual readings from the CO CEMS for the T49 CEMS.

(B) During periods of flow meter calibration, the Permittee shall substitute, in one-minute increments, the last valid one-minute exhaust gas flow rate measurement obtained prior to the calibration in lieu of actual readings from the flow meter.

(C) During periods of CEMS maintenance, malfunction, repair, or other periods of invalid CO data collection, the Permittee shall substitute the following data in lieu of actual readings from the CO CEMS:

(i) When combusting only natural gas, the following CO mass emission rates shall be substituted:

(1) RTO CO mass emission rate = 0.05 lb/min
(2) T49 CO mass emission rate = 0.10 lb/min
(3) T149 CO mass emission rate = 0.07 lb/min

(ii) When incinerating a waste stream, the following CO concentrations shall be substituted:

(1) RTO CO concentration = 73 ppmv
(2) T49 CO concentration = 100 ppmv
(3) T149 CO concentration = 100 ppmv

(D) During periods of flow meter maintenance, malfunction, repair, or other periods of invalid exhaust gas flow rate data collection, the Permittee shall substitute the following data in lieu of actual readings from the flow meter:

(i) When combusting only natural gas, the following CO mass emission rates shall be substituted:

(1) RTO CO mass emission rate = 0.05 lb/min
(2) T49 CO mass emission rate = 0.10 lb/min
(3) T149 CO mass emission rate = 0.07 lb/min

(ii) When incinerating a waste stream, the following exhaust gas flow rates shall be substituted:

(1) RTO exhaust gas flow rate = 93,000 scfm
(2) T49 exhaust gas flow rate = 17,735 dscfm
(3) T149 exhaust gas flow rate = 14,340 dscfm

(6) **Emissions during RTO bypass periods**: When determining compliance with the CO emission limit, the Permittee shall include any known CO emissions from BPM production buildings not emitted through the RTO due to diversions at the fume transport system. The Permittee may use engineering calculation methods based on ideal gas law equations, stoichiometry, or mass balance, to estimate these emissions.

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(b) The following requirements apply to the T79 fume incinerators (309 and 310):

(1) **Natural gas usage**: The Permittee shall determine the amount of natural gas burned by the T79 fume incinerators each calendar month.

(2) **Emission calculation**: The Permittee shall calculate CO emissions, in tons, each calendar month by multiplying the monthly natural gas usage, in mmscf, by an emission factor of 84 lbs/mmscf and converting the resulting emissions to tons.

(3) **Data substitution**: During periods of time when the Permittee is unable to determine natural gas usage because of auditing, calibration, maintenance, malfunction, repair, or other periods when the natural gas meters for the T79 fume incinerators are not collecting valid data, the Permittee shall substitute a natural gas consumption rate for each incinerator of 0.0075 mmscf/hour [based on the nominal heat input rate of 7.626 MMBtu/hr per incinerator].

F.1.4 Fluorides emission limit determination

The Permittee shall determine actual annual emissions by employing the following techniques:

(a) The following requirements apply to the RTOs and the T79 fume incinerators:

(1) **Uncontrolled hydrogen fluoride emissions**: The Permittee shall determine the mass of fluorine atoms emitted to the RTOs and T79 fume incinerators [as components of fluorinated solvents] by BPM and BPM Support operations, by using engineering calculation methods based on ideal gas law equations, stoichiometry and mass balance. All fluorine atoms shall be considered emitted as hydrogen fluoride (HF) after combustion in the RTOs or the T79 fume incinerators.

(2) **HF control efficiency:** The Permittee shall base fluoride emissions on an RTO and T79 scrubber control efficiency of 98% or a control efficiency determined from an approved stack test. If the compliance monitoring data is not available or indicates the scrubbers are not achieving this control efficiency, the Permittee shall use a control efficiency of zero percent (0%).

(3) **Emission calculation**: The Permittee shall calculate fluoride emissions, in tons, for each calendar month by multiplying the amount of HF created by combustion of the fluorine atoms in the RTOs and T79 fume incinerators by the respective HF control efficiency.

(4) **Emissions during RTO bypass periods**: When determining compliance with the fluoride emission limit, the Permittee shall include any known fluoride emissions from BPM production buildings not emitted through the RTO due to diversions at the fume transport system. The Permittee may use engineering calculation methods based on ideal gas law equations, stoichiometry, and mass balance, to estimate these emissions.

(b) The following requirements apply to the T49 liquid waste incinerator and the T149 solids-liquid waste incinerator:

(1) **Uncontrolled hydrogen fluoride emissions**: When burning liquid wastes, the Permittee shall determine the mass of fluorine atoms burned in the incinerators by sampling the liquid waste and analyzing the sample for fluorine content, no less frequently than once per quarter. All fluorine atoms shall be considered emitted as hydrogen fluoride (HF). When burning solid wastes in the T149 solids-liquid waste incinerator, the Permittee shall determine monthly HF

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emissions by multiplying an emission factor of 0.149 pounds/ton solid waste burned by the monthly solid waste throughput.

(2) **HF control efficiency:** The Permittee shall base fluoride emissions on an incinerator scrubber control efficiency of 98.0% or a control efficiency determined from an approved stack test. If the compliance monitoring data is not available or indicates the scrubbers are not achieving this control efficiency, the Permittee shall use a control efficiency of zero percent (0%).

(3) **Emission calculation**: The Permittee shall calculate fluoride emissions, in tons, for each calendar month by multiplying the amount of uncontrolled HF emissions by the HF control efficiency.

F.1.5 Nitrogen oxides (NO_X) emission limit determination

The Permittee shall determine actual annual emissions by employing the following techniques:

(a) The following requirements apply to the RTOs, the T49 liquid waste incinerator, and the T149 solids-liquid waste incinerator:

(1) **NOx measurement**: The Permittee shall measure NOx concentration in the exhaust of with a NOx continuous emission monitoring system (CEMS) in accordance with the requirements of 40 CFR Part 60, Appendix B and 326 IAC 3.

(2) **Flow rate measurement**: The Permittee shall measure the actual exhaust gas flow rate from the RTOs and T149 solids-liquid waste incinerator, and measure the combustion and atomized air flow rate into the T49 liquid waste incinerator with a system.

(3) **Emission calculation**: The Permittee shall calculate NOx emissions, in tons, each calendar month by using the CEMS data and flow rate data.

(4) **Data substitution:**

(A) During periods of CEMS calibration, the Permittee shall substitute, in one-minute increments, the last valid one-minute NOx concentration measurement obtained prior to the calibration in lieu of actual readings from the NOx CEMS for the RTO and T149 CEMS, and the last valid one-minute NOx emission rate measurement obtained prior to the calibration in lieu of actual readings from the NOx CEMS for the T49 CEMS.

(B) During periods of flow meter calibration, the Permittee shall substitute, in one-minute increments, the last valid one-minute exhaust gas flow rate measurement obtained prior to the calibration in lieu of actual readings from the flow meter.

(C) During periods of CEMS maintenance, malfunction, repair, or other periods of invalid NOx data collection, the Permittee shall substitute the following data in lieu of actual readings from the NOx CEMS:

(i) When combusting only natural gas, the following NOx mass emission rates shall be substituted:

(1) RTO NOx mass emission rate = 0.03 lb/min
(2) T49 NOx mass emission rate = 0.12 lb/min
(3) T149 NOx mass emission rate = 0.08 lb/min

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(ii) When incinerating a waste stream, the following NOx concentrations shall be substituted:

(1) RTO NOx concentration = 91 ppmv
(2) T49 NOx concentration = 975 ppmvdc
(3) T149 NOx concentration = 170 ppmvdc

(D) During periods of flow meter maintenance, malfunction, repair, or other periods of invalid exhaust gas flow rate data collection, the Permittee shall substitute the following data in lieu of actual readings from the flow meter:

(i) When combusting only natural gas, the following NOx mass emission rates shall be substituted:

(1) RTO NOx mass emission rate = 0.03 lb/min
(2) T49 NOx mass emission rate = 0.12 lb/min
(3) T149 NOx mass emission rate = 0.08 lb/min

(ii) When incinerating a waste stream, the following exhaust gas flow rates shall be substituted:

(1) RTO exhaust gas flow rate = 93,000 scfm
(2) T49 exhaust gas flow rate = 17,735 dscfm
(3) T149 exhaust gas flow rate = 14,340 dscfm

(5) **Minimum data collection requirements:**

(A) For the RTOs, the Permittee shall monitor and record NOx concentrations as required in Section D.14.
(B) For the T49 liquid waste incinerator, the Permittee shall monitor and record NOx concentrations as required in Condition D.12.
(C) For the T149 solids-liquid waste incinerator, the Permittee shall monitor and record NOx concentrations as required in Section D.13.

(6) **Emissions during RTO bypass periods**: When determining compliance with the NOx emission limit, the Permittee shall include any known NOx emissions from BPM production buildings or storage tank modules not emitted through the RTO due to diversions in the fume transport system. The Permittee may use engineering calculation methods based on ideal gas law equations, stoichiometry, or mass balance to estimate these emissions.

(b) The following requirements apply to the T79 Fume Incinerators:

(1) **NOx emission calculation for natural gas usage:** The Permittee shall determine the amount of natural gas burned by the T79 Fume Incinerators each calendar month. The Permittee shall calculate NOx emissions from natural gas combustion, in tons, each calendar month by multiplying the monthly natural gas usage by an emission factor of 50 lbs/mmscf and converting the resulting emissions to tons.

(2) **NOx emission calculation for combustion of nitrogen-containing solvents**: The Permittee shall determine the mass of nitrogen atoms emitted to the T79 fume incinerators [as components of solvents containing nitrogen] by the BPM Support operations by using engineering calculations based on ideal gas law equations, stoichiometry, or mass balance. Six (6%) of the nitrogen atoms shall be considered emitted as nitrogen oxides after combustion in the T79 fume incinerators.

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(3) **Data substitution:** During periods of time when the Permittee is unable to determine natural gas usage because of auditing, calibration, maintenance, malfunction, repair, or other periods when the natural gas meters for the T79 fume incinerators are not collecting valid data, the Permittee shall determine NOx emissions based on a natural gas consumption rate of 0.0075 mmscf/hour [based on the nominal heat input rate of 7.626 MMBtu/hr per incinerator].

F.1.6 Sulfur dioxide (SO_2) emission limit determination

The Permittee shall determine actual annual emissions by employing the following techniques:

(a) The following requirements apply to RTOs, the T49 liquid waste incinerator, and the T149 solids-liquid waste incinerator:

(1) **SO_2 measurement**: The Permittee shall measure SO_2 concentration in the exhaust of RTO, and incinerators with a SO_2 continuous emission monitoring system (CEMS) that meets the requirements of 40 CFR Part 60, Appendix B and 326 IAC 3.

(2) **Flow rate measurement**: The Permittee shall measure the actual exhaust gas flow rate from the RTOs and the T149 solids-liquid waste incinerator, and measure the combustion and atomized air flow rate into the T49 liquid waste incinerator.

(3) **Emission calculation**: The Permittee shall calculate SO_2 emissions, in tons, each calendar month by using the CEMS data and flow rate data.

(4) **Data substitution:**

(A) During periods of CEMS calibration, the Permittee shall substitute, in one-minute increments, the last valid one-minute SO_2 concentration measurement obtained prior to the calibration in lieu of actual readings from the SO_2 CEMS for the RTO and T149 CEMS, and the last valid one-minute SO_2 emission rate measurement obtained prior to the calibration in lieu of actual readings from the SO_2 CEMS for the T49 CEMS.

(B) During periods of flow meter calibration, the Permittee shall substitute, in one-minute increments, the last valid one-minute exhaust gas flow rate measurement obtained prior to the calibration in lieu of actual readings from the flow meter.

(C) During periods of CEMS maintenance, malfunction, repair, or other periods of invalid SO_2 data collection, the Permittee shall substitute the following data in lieu of actual readings from the SO_2 CEMS:

(i) When combusting only natural gas, the following SO_2 mass emission rates shall be substituted:

(1) RTO SO_2 mass emission rate = 0.0004 lb/min
(2) T49 SO_2 mass emission rate = 0.0007 lb/min
(3) T149 SO_2 mass emission rate = 0.0005 lb/min

(ii) When incinerating a waste stream, the following SO_2 concentrations shall be substituted:

(1) RTO SO_2 concentration = 100 ppmv
(2) T49 SO_2 Concentration = 500 ppmv
(3) T149 SO_2 concentration = 400 ppmv

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(D) During periods of flow meter maintenance, malfunction, repair, or other periods of invalid exhaust gas flow rate data collection, the Permittee shall substitute the following data in lieu of actual readings from the flow meter:

(i) When combusting only natural gas, the following SO_2 mass emission rates shall be substituted:

(1) RTO SO_2 mass emission rate = 0.0004 lb/min
(2) T49 SO_2 mass emission rate = 0.0007 lb/min
(3) T149 SO_2 mass emission rate = 0.0005 lb/min

(ii) When incinerating a waste stream, the following exhaust gas flow rates shall be substituted:

(1) RTO exhaust gas flow rate = 93,000 scfm
(2) T49 exhaust gas flow rate = 17,735 dscfm
(3) T149 exhaust gas flow rate = 14,340 dscfm

(5) **Minimum data collection requirements:**

(A) For the RTOs, the Permittee shall monitor and record SO_2 concentrations as required in Section D.14.
(B) For the T49 liquid waste incinerator, the Permittee shall monitor and record SO_2 concentrations as required in Condition D.12.
(C) For the T149 solids-liquid waste incinerator, the Permittee shall monitor and record SO_2 concentrations as required in Condition D.13.

(6) **Emissions during RTO bypass periods:** When determining compliance with the SO_2 emission limit, the Permittee shall include any known SO_2 emissions from BPM production buildings and storage tank modules not emitted through the RTO due to diversions in the fume transport system. The Permittee may use engineering calculation methods based on ideal gas law equations, stoichiometry, or mass balance to estimate these emissions.

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(b) The following requirements apply to the T79 fume incinerators:

(1) **SO_2 emission calculation for natural gas usage:** The Permittee shall determine the amount of natural gas burned by the T79 fume incinerators each calendar month. The Permittee shall calculate SO_2 emissions from natural gas combustion, in tons, each calendar month by multiplying the monthly natural gas usage by an emission factor of 0.6 lbs/mmscf and converting the resulting emissions to tons.

(2) **Uncontrolled SO_2 emission calculation for combustion of sulfur-containing solvents:** The Permittee shall determine the mass of sulfur atoms emitted to the T79 fume incinerators [as components of solvents containing sulfur] by the BPM Support operations by using engineering calculation methods based on ideal gas law equations, stoichiometry, or mass balance. All of the sulfur atoms shall be considered converted to SO_2 as a result of combustion in the T79 fume incinerators.

(3) **SO_2 control efficiency:** The Permittee shall base SO_2 emissions on T79 scrubber control efficiency of 95%. If the compliance monitoring data is not available or indicates the scrubbers are not achieving this control efficiency, the Permittee shall use a control efficiency of zero percent (0%).

(4) **Emission calculation:** The Permittee shall calculate SO_2 emissions, in tons, each calendar month by multiplying the amount of SO_2 created by combustion of the sulfur atoms in the T79 fume incinerators by the scrubber SO_2 control efficiency.

(5) **Data substitution:** During periods of time when the Permittee is unable to determine natural gas usage because of auditing, calibration, maintenance, malfunction, repair, or other periods when the natural gas meters for the T79 fume incinerators are not collecting data properly, the Permittee shall determine SO_2 emissions based on a natural gas consumption rate of 0.0075 mmscf/hour [based on the nominal heat input rate of 7.626 MMBtu/hr per incinerator].

F.1.7 Volatile organic compound (VOC) emission limit determination

The Permittee shall determine actual annual emissions by employing the following techniques:

(a) The following requirements apply to the RTOs when compliance is based on the 20 ppmv alternative standard, the T49 liquid waste incinerator, and the T149 solids-liquid waste incinerator:

(1) **VOC measurement:**

(A) For the RTO operations, the Permittee shall directly measure TOC concentration, as methane**,** in the exhaust gas using a TOC continuous emission monitoring system (CEMS) that meets the requirements of 40 CFR Part 63. The Permittee shall assume VOC, a subset of total organic compounds (TOC), is equal to TOC.

(B) For the T49 liquid waste incinerator and the T149 solids-liquid waste incinerator, the Permittee shall use 10 ppmdvc methane or shall use the highest hourly rolling average HC level achieved during the DRE test runs as the TOC concentration in the exhaust gas, as long as the CO concentration, as measured by the CO CEMS, is less than 100 ppmvdc, averaged over a rolling hourly period. VOC, a subset of total organic compounds (TOC), shall be equal to TOC.

(2) **Flow rate measurement:** The Permittee shall measure the actual exhaust gas flow rate from the RTOs and the T149 solids-liquid waste incinerator, and measure the combustion and atomized air flow rate into the T49 liquid waste incinerator.

(3) **Emission calculation**: The Permittee shall calculate VOC emissions, in tons, each calendar month by using the TOC CEMS concentration data, measured as methane (MW = 16), and exhaust gas flow rate data.

(4) **Data substitution:**

(A) During periods of CEMS calibration, the Permittee shall substitute, in one-minute increments, the last valid one-minute TOC/CO concentration measurement obtained prior to the calibration in lieu of actual readings from the TOC/CO CEMS.

(B) During periods of flow meter calibration, the Permittee shall substitute, in one-minute increments, the last valid one-minute exhaust gas flow rate measurement obtained prior to the calibration in lieu of actual readings from the flow meter.

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(C) During periods of CEMS maintenance, malfunction, repair, or other periods of invalid TOC/CO data collection, the Permittee shall substitute the following data in lieu of actual readings from the TOC/CO CEMS:

(i) When combusting only natural gas, the following VOC mass emission rates shall be substituted:

(1) RTO VOC mass emission rate = 0.003 lb/min
(2) T49 VOC mass emission rate = 0.007 lb/min
(3) T149 VOC mass emission rate = 0.004 lb/min

(ii) When incinerating a waste stream, the following TOC concentrations shall be substituted:

(1) RTO TOC concentration = 20 ppmv methane
(2) T49 TOC concentration = 10 ppmv methane
(3) T149 TOC concentration = 10 ppmv methane

(D) During periods of flow meter maintenance, malfunction, repair, or other periods of invalid exhaust gas flow rate data collection, the Permittee shall substitute the following data in lieu of actual readings from the flow meter:

(i) When combusting only natural gas, the following VOC mass emission rates shall be substituted:

(1) RTO VOC mass emission rate = 0.003 lb/min
(2) T49 VOC mass emission rate = 0.007 lb/min
(3) T149 VOC mass emission rate = 0.004 lb/min

(ii) When incinerating a waste stream, the following exhaust gas flow rates shall be substituted:

(1) RTO exhaust gas flow rate = 93,000 scfm
(2) T49 exhaust gas flow rate = 17,735 dscfm
(3) T149 exhaust gas flow rate = 14,340 dscfm

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(5) **Minimum data collection requirements:**

(A) For the RTOs, the Permittee shall monitor and record VOC concentrations as required in condition D.14.

(B) For the T49 liquid waste incinerator, the Permittee shall monitor and record VOC concentrations as required in condition D.12.

(C) For the T149 solids-liquid waste incinerator, the Permittee shall monitor and record VOC concentrations as required in D.13.

(6) **Emissions during RTO bypass periods:** The Permittee shall include any known VOC emissions from BPM production buildings not emitted through the RTO due to diversions in the fume transport system. The Permittee may use engineering calculation methods based on ideal gas law equations, stoichiometry, or mass balance to estimate these emissions.

(b) The following requirements apply to the RTOs when compliance is based on the 98% control efficiency standard and the T79 fume incinerators:

(1) **VOC emission calculation for natural gas usage:** The Permittee shall determine the amount of natural gas burned by the RTOs and the T79 fume

incinerators each calendar month. The Permittee shall calculate VOC emissions from natural gas combustion, in tons, each calendar month by multiplying the monthly natural gas usage by an emission factor of 5.5 lbs/mmscf and converting the resulting emissions to tons.

(2) **VOC emission calculation from BPM production operations and BPM support operations exhausting to the RTOs and the T79 fume incinerator system:** The Permittee shall estimate the uncontrolled VOC emissions from the BPM production operations and the BPM support operations exhausting to the RTOs and the T79 fume incinerator system by using engineering calculation methods based on ideal gas law equations, stoichiometry, or mass balance. The Permittee shall base VOC emissions on an RTO and T79 fume incinerator control efficiency of 98%. If the compliance monitoring data is not available or indicates the RTO or T79 fume incinerator is not achieving this control efficiency, the Permittee shall use a control efficiency of zero percent (0%).

(3) **Data substitution:** During periods of time when the Permittee is unable to determine natural gas usage because of auditing, calibration, maintenance, malfunction, repair, or other periods when the natural gas meters for the RTOs or T79 fume incinerator system are not collecting valid data, the Permittee may assume that natural gas is consumed at a rate of 0.0075 mmscf/hour [based on the nominal heat input rate of 7.626 MMBtu/hr per incinerator].

(c) Fugitive VOC emissions from BPM and BPM Support Operations, *including the Chemical Wastewater Treatment Plant*: The Permittee shall determine monthly fugitive VOC emissions using the following calculation methods:

(1) **Emission factors:** The Permittee shall develop emission factors to calculate monthly fugitive VOC emissions. The emission factors shall be developed according to the following methods.

(A) For each VOC compound that the Permittee reports release of in the annual SARA Title III TRI report ("reportable SARA VOCs"), the Permittee shall develop a compound-specific emission factor, expressed in pounds of emissions per 100 pounds of solvent usage. Reportable SARA VOC emission factors shall be derived from mass-balance data used to submit SARA reports. Each compound-specific fugitive emission factor for reportable SARA VOCs shall be updated and applied to monthly fugitive emission calculations beginning July 1 of each year.

(B) For VOC compounds not reported under SARA Title III, the Permittee shall use a generic fugitive emission factor, expressed in pounds of emissions per 100 pounds of solvent usage. The generic fugitive emission factor shall be equal to the highest representative emission factor developed in (A) above for a reportable SARA VOC used as a raw material in production processes. In the alternative, the Permittee may develop and apply a compound-specific emission factor for a compound not reported under SARA Title III. The generic fugitive emission factor and any compound-specific fugitive emission factor shall be updated and applied to monthly fugitive emission calculations beginning July 1 of each year.

(2) **Emission calculation method:** For VOCs with a compound-specific emission factor described in (1), the Permittee shall calculate monthly fugitive VOC emissions by multiplying the compound-specific emission factor by the corresponding compound-specific monthly solvent usage. For VOCs without a compound-specific emission factor, the Permittee shall calculate monthly fugitive VOC emissions by multiplying the generic emission factor described in (1)(B) by the monthly solvent usage of those compounds.

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Record keeping and reporting [326 IAC 2-7-5(3)] [326 IAC 2-7-19]

F.1.8 Records and reporting emission limits [326 IAC 2-7-5(3)] [326 IAC 2-7-19]

(a) The Permittee shall record and maintain records of all information including all measurements and calculations described in Sections F.1.3 through F.1.7.

(b) The Permittee shall submit a quarterly report of actual emissions of CO, fluorides, NOx, SO_2, and VOC, as determined in accordance with Sections F.1.4 through F.1.8, to the address listed in Section C – General Reporting Requirements, within thirty (30) days after the end of the calendar quarter being reported. This report requires the certification by the "responsible official" as defined by 326 IAC 2-7-1(34).

F.1.9 Change management evaluation process

For purposes of the requirements of the Pharmaceutical MACT standards [40 CFR 63, Subpart GGG], the Permittee shall employ a change management evaluation process to determine whether changes will affect compliance. This change evaluation process shall include the following elements:

(a) New processes, process changes, and physical changes to process equipment that increase hazardous air pollutant emissions from process vents, wastewater streams, and storage tanks will be considered "new process operating scenarios". Changes which affect fugitive emissions equipment components will not be considered new operating scenarios and will be managed per the relevant provisions of the leak detection and repair program, which includes provisions addressing the addition of, and changes to, components.

(b) Each new process operating scenario [as defined in F.1.10 (a)] will be reviewed to determine whether the change will affect compliance with the emission standards under the Pharmaceutical MACT requirements. Compliance with the following standards will be evaluated: process vent standards [40 CFR 63.1254]; storage tank standards [40 CFR 63.1253]; and wastewater streams [40 CFR 63.1256].

(c) Documentation of the evaluation of each new process operating scenario will contain the following information:

(1) For new or changed process vents, a statement regarding the method for complying with 40 CFR 63.1254. The statement shall include an analysis that shows whether the new or changed process vents fit within an existing compliance demonstration, or whether another demonstration must be conducted.

(2) For new or changed storage tanks, a statement regarding the method for complying with 40 CFR 63.1253. The statement shall include an analysis that shows whether the new or changed storage tank fits within an existing compliance demonstration, or whether another demonstration must be conducted.

(3) For new or changed wastewater streams, a statement regarding the method for complying with 40 CFR 63.1256. The statement shall include an analysis that shows whether the new or changed wastewater stream fits within an existing compliance demonstration, or whether another demonstration must be conducted.

(d) If a new process-operating scenario will trigger applicable requirements not described in this permit or compliance with applicable requirements will be demonstrated by

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methodologies not described in this permit, this permit must be revised pursuant to 326 IAC 2-7-12.

F.1.10 Records and reporting of site modifications [326 IAC 2-7-5(16)] [326 IAC 2-7-20(a)] [40 CFR 63.1259] [40 CFR 63.1260]

(a) Changes made pursuant to advance approval provisions:

The Permittee shall record and maintain records of all modifications that would have otherwise required a revision to this permit pursuant to 326 IAC 2-7-12 or a source modification approval if the provisions of 326 IAC 2-7-10.5 were applicable.

(b) Pharmaceutical MACT operating scenarios:

(1) Pursuant to 40 CFR 63.1259(c), for all equipment subject to the pharmaceutical MACT requirements, the Permittee shall develop a record describing operating scenarios that may occur in the BPM operations and BPM Support operations.

(2) Pursuant to 40 CFR 63.1259(f)(4), for all equipment subject to the pharmaceutical MACT requirements, the Permittee shall list all known operating scenarios that may occur in the BPM operations and BPM Support operations in the notification of compliance status report.

(3) Pursuant to 40 CFR 63.1259(b)(8), for all equipment subject to the pharmaceutical MACT requirements, the Permittee shall maintain a log that records, which operating scenarios have been, put into effect in the BPM operations and BPM Support operations.

F.1.11 Notifications for site modifications [326 IAC 2-1.1-12(e)-(f)]

(a) The Permittee shall submit a notification for any modification that would have otherwise required a source modification approval if the provisions of 326 IAC 2-7-10.5 were applicable, to the address listed in Section C – General Reporting Requirements, at least ten (10) days before implementing the modification.

(b) The notification shall include the following information:

(1) the company name and address and source and permit identification numbers;

(2) a description of the physical or operational change, including an estimate of the potential to emit of the emissions associated with the change;

(3) an identification of the emission unit or units being changed on the layout diagram of the source;

(4) the schedule for constructing each physical change and implementing each operational change;

(5) identification of any applicable requirements that are applicable to the physical or operational change and include any monitoring, record keeping, or reporting requirements to assure compliance with the applicable requirements;

(6) a statement for all regulated pollutants, except the pollutant for which the emissions limit has been established, that demonstrates that the physical or operational change will not trigger any federal or state permitting requirement for any regulated pollutant; and

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(7) a statement that the physical or operational change will not result in emissions greater than the emissions limit.

(c) This notification does not require the certification by the "responsible official" as defined by 326 IAC 2-7-1(34).

F.1.12 Inclusion of site modifications in Pharmaceutical MACT Periodic Report

(a) Pursuant to 40 CFR 63.1260(g)(2)(vii), the Permittee shall include in the Periodic Report information for each new operating scenario operated since the time period covered by the last periodic report. These reports shall be submitted as required in Conditions D.14.9 or D.15.8 – Reporting Requirements.

(b) Pursuant to 40 CFR 63.1260(h)(1), whenever a new process is introduced, or a change in any of the information submitted in the Notification of Compliance Status Report, the Permittee shall submit the following information with the next Periodic report as required in Conditions D.14.9 or D.15.8 – Reporting Requirements:

(1) A brief description of the process change;

(2) A description of any modifications to standard procedures or quality assurance procedures;

(3) Revisions to any of the information reported in the original Notification of Compliance Status Report under paragraph (f) of this section; and

(4) Information required by the Notification of Compliance Status Report under paragraph (f) of this section for changes involving the addition of processes or equipment.

(c) Pursuant to 40 CFR 63.1260(h)(2), the Permittee must submit a report 60 days before the scheduled implementation date of either of the following:

(1) Any change in the activity covered by the Precompliance report.

(2) A change in the status of a control device from small to large.

F.1.13 Reports of changes affected by Hazardous Waste Combustor MACT

(a) Pursuant to 40 CFR 63.1206(b)(5)(iii), a change is defined as any change in design, operation or maintenance practices that were documented in the comprehensive performance test plan, Notification of Compliance, or startup, shutdown, and malfunction plan.

(b) For changes that may adversely affect compliance which are not monitored with a CEMS, the Permittee shall:

(1) Notify the Administrator at least 60 days prior to the change, unless circumstances are documented that dictate that such prior notice is not reasonably feasible.

(2) Conduct a comprehensive performance test under the requirements of 40 CFR 63.1207(f)(1) and (g)(1) to document compliance with the affected emission standard(s) and establish operating parameter limits as required under 40 CFR 63.1209, and submit the Administrator a Notification of Compliance under 40 CFR 63.1207(j) and 40 CFR 63.1210(d); and

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(3) Not burn hazardous waste for more than a total of 720 hours after such change is made and prior to submitting the notification of compliance unless the Administrator provides a written approval to burn hazardous waste in the interim.

(c) For changes that will not affect compliance, the Permittee shall document the change in the operating record upon making such change. The Permittee shall revise as necessary the performance test plan, Documentation of Compliance, Notification of Compliance, and startup, shutdown and malfunction plan to reflect these changes.

Other flexible permit requirements

F.1.14 Valid period for Best Available Control Technology [326 IAC 2-2-3(4)]

The modifications that occur under this permit qualify as a single, ongoing phase of construction and modification to Tippecanoe Laboratories. The BACT requirements established in Sections D.6 through D.15 shall remain valid over the entire period of this permit. If the time between consecutive modifications exceeds 18 months, the Permittee shall demonstrate that the initial BACT determination incorporated into the permit is still valid or propose new BACT requirements. The Permittee shall also provide, in its application for renewal of the permit, that the initial BACT determination incorporated into the permit is still valid or propose new BACT requirements. Upon expiration of this permit, Major New Source Review requirements (Prevention of Significant Deterioration and Nonattainment NSR) shall apply.

F.1.15 Emission increases from increased utilization of ancillary equipment [326 IAC 2-2] (Deleted)

Condition F.1.15 was deleted pursuant to Administrative Permit Amendment 157-20003-00006.

F.1.16 NSPS and NESHAP pre-construction notification and reviews

The provisions of this permit do not relieve the Permittee of the notification and pre-construction approval requirements found in 40 CFR 60.7, 40 CFR 61.07, 40 CFR 61.08, and 40 CFR 63.5. If the Permittee constructs, reconstructs, or modifies an affected facility in a manner that requires notification or pre-construction approval under 40 CFR 60.7, 40 CFR 61.07, 40 CFR 61.08, or 40 CFR 63.5, the Permittee shall comply with those requirements.

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F.1.17 Pollution Prevention Program

The Permittee shall implement a pollution prevention program as described below:

(a) The Permittee shall develop a pollution prevention strategy that describes the site's involvement and efforts to reduce the use of raw materials and reduce waste and emissions generation. The plan shall be available to IDEM upon request.

(b) The Permittee shall communicate its pollution prevention strategy to the public by conducting public outreach meetings.

Tippecanoe Laboratories will submit an annual report to IDEM describing specific pollution prevention efforts that took place during the calendar year. The report shall include an estimate of the air emission, wastewater, and waste reductions prevented or achieved by pollution prevention activities.

SECTION G.1 Plantwide Applicability Limitations Requirements

Facility description [326 IAC 2-7-5(15)]

The information described in the following paragraphs is descriptive information and does not constitute enforceable conditions:

The entire plant site is subject to the plantwide applicability limitations [PAL] requirements described in this G section.

Source wide emission limits [326 IAC 2-2.4-7(1)]

G.1.1 Emission limits [326 IAC 2-2.4-7(1)]

(a) Nitrogen oxides (NOx) emissions from the entire source shall not exceed 648 tons per 12 consecutive month period with compliance determined at the end of each month. This provision does not supersede any other NOx emission limits contained in this permit.

(b) Sulfur dioxide (SO_2) emissions from the entire source shall not exceed 2059 tons per 12-consecutive month period, with compliance determined at the end of each month. This provision does not supersede any other SO_2 emission limits contained in this permit.

General PAL requirements [326 IAC 2-2.4-1]

G.1.2 Major New Source Review Applicability [326 IAC 2-2.4-1(c)]

Any physical change in or change in the method of operation of this source is not a major modification for NOx or SO_2, and not subject to the review requirements of 326 IAC 2-2 provided the actual emissions of NOx and SO_2 from the entire source do not exceed the emission limits in Condition G.1.1 of this permit. This provision does not supersede or affect the Flexible Permit requirements in Section F of this permit.

G.1.3 General PAL requirements [326 IAC 2-2.4-7, 326 IAC 2-2.4-8, 326 IAC 2-2.4-9, 326 IAC 2-2.4-10, 326 IAC 2-2.4-11, 326 IAC 2-2.4-15]

(a) The requirements of this section G become effective on the issuance date of the PAL permit, and expire ten years after the issuance date of the PAL permit.

(b) If the Permittee applies to renew this PAL at least six months prior to expiration of the PAL, but no earlier than eighteen months prior to the expiration of the PAL, then notwithstanding the expiration date in subsection G.1.3(a), the PAL shall continue to be effective until the revised permit with the renewed PAL is issued. The application must contain the elements described in 326 IAC 2-2.4-3 and 326 IAC 2-2.4-10.

(c) Once this PAL expires, if not otherwise renewed, then the requirements of 326 IAC 2-2.4-9 are applicable.

(d) The requirements for renewing this PAL are described in 326 IAC 2-2.4-10.

(e) The requirements for increasing the emissions limits described in Condition G.1.1 are described in 326 IAC 2-2.4-11.

(f) The requirements applicable to terminating or revoking this PAL are described in 326 IAC 2-2.4-15.

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Testing and Monitoring Requirements [326 IAC 2-2.4-7(6) & (7)] [326 IAC 2-2.4-12]

G.1.4 Nitrogen Oxides (NO_X) Emission Limit Determination [326 IAC 2-2.4-7(6) & (7)] [326 IAC 2-2.4-12]

The Permittee shall determine actual annual emissions of NOx by employing the following techniques:

(a) The Permittee shall calculate NOx emissions from Boilers 1, 2, and 3, in tons, each calendar month, by multiplying the amount of coal consumed in each calendar month by a NOx emission factor of 16 lb NOx/ton of coal burned. After the coal feed to Boilers No. 1, No. 2, and No. 3 is shutdown, or starting September 14, 2007, whichever comes first, the NOx emissions from these boilers shall be calculated using an emission factor of 100 lbs NOx/million cubic feet of natural gas burned.

(b) The Permittee shall calculate NOx emissions from burning natural gas in Boilers 4 and 5, in tons, each calendar month, by multiplying the amount of natural gas burned in each calendar month by an NOx emission factor of 280 lb NOx/million cubic feet of natural gas burned in Boiler 4 and 100 lb NOx/million cubic feet of natural gas burned in Boiler 5.

(c) The Permittee shall calculate NOx emissions from burning fuel oil in Boilers 4 and 5, in tons, each calendar month, by multiplying the amount of fuel oil burned in each calendar month by an NOx emission factor of 24 lb NOx/1000 gallons of fuel oil burned in Boiler 4 and 20 lb NOx/1000 gallons of fuel oil burned in Boiler 5.

(d) The Permittee shall determine NOx emissions from diesel engines, in tons, each calendar month, through one of the methods described in (1) and (2) below. The Permittee shall identify which method it used when it reports emissions pursuant to Condition G.1.8.

(1) **Potential to emit method**: The Permittee shall use the following values, which represent the NOx potential to emit of the diesel engines, as the actual emissions:

(A) For the T121 1250 KW diesel electrical generator – 1.5 ton/month [18.1 ton/yr].

(B) For the T5 380 HP diesel emergency generator – 0.2 ton/month [2.9 ton/yr]

(C) For the T62 1100 KW diesel emergency generator – 0.7 ton/month [8.9 ton/yr].

(D) For the T135 390 HP diesel emergency generator – 0.3 ton/month [3.0 ton/yr].

(E) For the T78 58 KW diesel compressor engine – 0.9 ton/month [10.6 ton/yr]

(F) For the T89-1 58 KW diesel compressor engine – 0.9 ton/month [10.6 ton/yr].

(2) **Actual hours of operation method:** The Permittee shall calculate NOx emissions from diesel engines by multiplying the actual hours of operation per calendar month for each diesel engine by the engine's horsepower rating and by an NOx emission factor of 0.024 lb NOx/brake horsepower-hour for diesel engines greater than 600 brake horse power and 0.031 lb NOx/brake horsepower-hour for diesel engines smaller than 600 brake horse power

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(e) The Permittee shall calculate NOx emissions from the T174 Thermal Research Incinerator, in tons, each calendar month, by multiplying the actual hours of operation of the incinerator for each month by a NOx emission factor of 2.5 lb NOx/hour of operation.

(f) The methods for determining monthly NOx emissions from the T49 Incinerator, the T149 Incinerator, the RTOs, and the T79 Fume Incinerators are described in Condition F.1.5 of this permit.

(g) NOx emissions from the T71 Pilot Plant are equivalent to the potential to emit for this facility – 0.1 ton/yr.

(h) When determining actual annual emissions of NOx, the Permittee shall include emissions occurring as a result of startups, shutdown, and malfunctions.

(i) The Permittee shall determine NOx emissions from boilers No. 6 and No. 7, in tons, each calendar month, using CEMS data from Condition D.20.16 and using the following method to determine NOx emission limits in Condition D.20.4: NOx emissions in lbs = lbs NOx/MMBTU * fuel usage(scf for natural gas, and gallons for fuel oil) * Heat content per unit of fuel used. A value of 1000 BTU/scf of natural gas shall be used if heat content data for the natural gas is unavailable. If data is not available for calculating the NOx emissions, the following substitution value shall be used: 32.0 lbs NOx/Hour. This value represents the maximum potential emissions of each boiler.

G.1.5 Sulfur Dioxides (SO_2) Emission Limit Determination [326 IAC 2-2.4-7(6) & (7)] [326 IAC 2-2.4-12]

The Permittee shall determine actual annual emissions of SO_2 by employing the following techniques:

(a) The Permittee shall calculate SO_2 emissions from Boilers 1, 2, and 3, in tons, each calendar month, by multiplying the amount of coal consumed in each calendar month by an SO_2 emission factor of 38*S lb SO_2/ton of coal burned, where S = the percent sulfur content of the coal as determined by Condition D.1.7. In addition, the Permittee shall calculate the SO_2 emissions from burning natural gas in Boilers 1, 2, and 3, in tons, each calendar month, by multiplying the amount of natural gas burned in each calendar month by an SO_2 emission factor of 0.6 lb SO_2/million cubic feet of natural gas burned.

After the coal feed to Boilers No. 1, No. 2, and No. 3 is shutdown, starting September 14, 2007, whichever comes first, the Permittee shall calculate, one hundred percent (100%) of the SO_2 emissions from Boilers 1, 2, and 3, each calendar month, by multiplying the amount of natural gas burned in each calendar month by a SO_2 emission factor of 0.6 lbs SO_2 /million cubic feet of natural gas burned.

(b) The Permittee shall calculate SO_2 emissions from burning natural gas in Boilers 4 and 5, in tons, each calendar month, by multiplying the amount of natural gas burned in each calendar month by an SO_2 emission factor of 0.6 lb SO_2/million cubic feet of natural gas burned.

(c) The Permittee shall calculate SO_2 emissions from burning fuel oil in Boilers 4 and 5, in tons, each calendar month, by multiplying the amount of fuel oil burned in each calendar month by an SO_2 emission factor of 69.6 lb SO_2/1000 gallons of fuel oil burned.

(d) The Permittee shall determine SO_2 emissions from diesel engines, in tons, each calendar month, through one of the methods described in (1) and (2) below. The Permittee shall identify which method it used when it reports emissions pursuant to Condition G.1.8.

(1) Potential to emit method: The Permittee shall use the following values, which represent the SO_2 potential to emit of the diesel engines, as the actual emissions:

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(A) For the T121 1250 KW diesel electrical generator – 0.25 ton/month [3.0 ton/yr].

(B) For the T5 380 HP diesel emergency generator – 0.02 ton/month [0.2 ton/yr]

(C) For the T62 1100 KW diesel emergency generator – 0.1 ton/month [1.5 ton/yr].

(D) For the T135 390 HP diesel emergency generator – 0.02 ton/month [0.2 ton/yr].

(E) For the T78 58 KW diesel compressor engine – 0.06 ton/month [0.7 ton/yr].

(F) For the T89-1 58 KW diesel compressor engine – 0.06 ton/month [0.7 ton/yr].

(2) Actual hours of operation method: The Permittee shall calculate SO_2 emissions from diesel engines by multiplying the actual hours of operation per calendar month for each diesel engine by the engine's horsepower rating and by an SO_2 emission factor of 0.0004045 lb SO_2/brake horsepower-hour for diesel engines greater than 600 brake horse power and 0.00205 lb SO_2/brake horsepower-hour for diesel engines smaller than 600 brake horse power

(e) The Permittee shall calculate SO_2 emissions from the T174 Thermal Research Incinerator, in tons, each calendar month, by multiplying the actual hours of operation of the incinerator for each month by a SO_2 emission factor of 4.56 lb SO_2/hour of operation.

(f) The methods for determining monthly SO_2 emissions from the T49 Incinerator, the T149 Incinerator, the RTOs, and the T79 Fume Incinerators are described in Condition F.1.6 of this permit.

(g) SO_2 emissions from the T71 Pilot Plant are equivalent to the potential to emit for this facility – 1.5 ton/yr [0.125 ton/month].

(h) When determining actual annual emissions of SO_2, the Permittee shall include emissions occurring as a result of startups, shutdown, and malfunctions.

(i) The Permittee shall calculate SO_2 emissions from burning natural gas in boilers No. 6 and No. 7, in tons, each calendar month by multiplying the amount of natural gas burned in each calendar month by an SO_2 emission factor of 0.6 lb SO_2/million cubic feet of natural gas burned.

(j) The Permittee shall calculate SO_2 emissions from burning fuel oil in boilers No. 6 and No. 7, in tons, each calendar month, by multiplying the amount of fuel oil burned in each calendar month by an SO_2 emission factor of 42.6 lb SO_2/1000 gallons of fuel oil burned.

G.1.6 Revalidation of emissions determination methods [326 IAC 2-2.4-12(i)]

The Permittee shall revalidate the emissions determination methods described in Conditions G.1.4 and G.1.5 through performance testing or other scientifically valid means approved by the department no later than five years after the effective date of the PAL provisions.

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Record keeping and reporting [326 IAC 2-7-5(3)] [326 IAC 2-7-19]

G.1.7 Record keeping requirements [326 IAC 2-7-5(3)] [326 IAC 2-2.4-13]

(a) The Permittee shall retain a copy of all records necessary to determine compliance with the requirements of this G Section, including a determination of each emissions unit's twelve (12) month rolling total emissions, for five years from the date of the record.

(b) The Permittee shall retain a copy of the PAL permit application, any applications for revisions to the PAL, each annual compliance certification as required by Condition B.9 of this permit, and data relied on in the certification for the duration of the PAL plus five years.

G.1.8 Reporting requirements [326 IAC 2-7-5(3)] [326 IAC 2-2.4-14]

(a) The Permittee shall submit a semi-annual report, containing the information described below, to the address listed in Section C – General Reporting Requirements, within thirty (30) days after the end of the calendar quarter being reported. This report requires the certification by the "responsible official" as defined by 326 IAC 2-7-1(34). The report shall include the following information:

(1) The identification of the owner and operator of the facility and the permit number.

(2) Total emissions of NOx and SO_2, in tons per rolling 12 month period for each month in the reporting period, as determined by Conditions G.1.4 and G.1.5.

(3) All data relied upon, including but not limited to, any quality assurance or quality control data, in determining emissions.

(4) A list of any emissions units modified or added to the major stationary source during the reporting period.

(5) If not previously reported pursuant to another condition in this permit, the number, duration, and cause of any deviations or monitoring malfunctions, other than the time associated with zero and span calibration checks, and any corrective action taken.

(6) If not required to be reported pursuant to another condition in this permit, information about monitoring system shutdowns including the following information:

(A) Notification to the department of the shutdown of any monitoring system.

(B) Whether the shutdown was permanent or temporary.

(C) The reason for the shutdown.

(D) The anticipated date that the monitoring system will be fully operational or replaced with another monitoring system.

(E) Whether the emissions unit monitored by the monitoring system continued to operate.

(F) If the emission unit monitored by the monitoring system continued to operate, the calculation of the:

(i) Emissions of the pollutant; or

DRAFT

(ii) Number determined by method included in the permit, as provided by 326 IAC 2-2.4-12(g).

(b) The procedures for reporting deviations from the requirements of this Section G, and the procedures for reporting emissions in excess of the limits described in Condition G.1.1 are described in Condition B.14. A report that describes emissions exceeding the PAL limits shall include the quantity of emissions emitted by the source. This term satisfies the requirements of 326 IAC 2-2.4-14(c).

(c) The Permittee shall submit to the department the results of any revalidation test or method within three months of completion of the test or method. These results do not require responsible official certification.

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INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT
OFFICE OF AIR QUALITY

Section D.1 – Utilities Operations
Quarterly Coal Characteristic and Consumption Report

Source Name: Eli Lilly and Company, Tippecanoe Laboratories
Source Address: 1650 Lilly Road, Lafayette, IN 47909-9201
Mailing Address: 1650 Lilly Road, Lafayette, IN 47909-9201
Part 70 Permit No.: T157-6879-00006
Facility: Boilers 1, 2 and 3
Parameter: SO_2 emissions
Limit: 6.0 lbs/MMBtu

Quarter: _____ **Year:** _____

Month	Sulfur Content (% Wt.)	Heating Value (Btu/lb)	Coal Consumption (tons)	Emission Rate (lbs/MMBtu)

DRAFT

Check one of the following:

☐ No deviation occurred in this quarter.

☐ The following deviation/s occurred in this quarter.

Submitted by:_____

Title / Position: _____

Signature: _____

Date: _____

Phone: _____

Attach a signed certification to complete this report.

INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT
OFFICE OF AIR QUALITY

Section D.1 – Utilities Operations
Quarterly Fuel Oil Characteristic and Consumption Report

Source Name: Eli Lilly and Company, Tippecanoe Laboratories
Source Address: 1650 Lilly Road, Lafayette, IN 47909-9201
Mailing Address: 1650 Lilly Road, Lafayette, IN 47909-9201
Part 70 Permit No.: T157-6879-00006
Facility: Boilers 4 and 5
Parameter: SO_2 emissions
Limit: 0.5 lbs/MMBtu

Quarter: _____ **Year:** _____

Month	Sulfur Content (% Wt.)	Heating Value (Btu/lb)	Fuel Oil Consumption (gallons)	Emission Rate (lbs/MMBtu)
Boiler 4:				
Boiler 5:				

DRAFT

Check one of the following:

☐ No deviation occurred in this quarter.

☐ The following deviation/s occurred in this quarter.

Submitted by:_____

Title / Position: _____

Signature: _____

Date: _____

Phone: _____

Attach a signed certification to complete this report.

INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT
OFFICE OF AIR QUALITY

Section D.2 – Utilities Support Operations
Quarterly Generator Hours Report

Source Name: Eli Lilly and Company, Tippecanoe Laboratories
Source Address: 1650 Lilly Road, Lafayette, IN 47909-9201
Mailing Address: 1650 Lilly Road, Lafayette, IN 47909-9201
Part 70 Permit No.: T157-6879-00006
Facility: Generator T121
Parameter: NOx Emissions
Limit: T121 = 900 hrs of operation per 12 month period, rolled on a monthly basis

Quarter: _____ **Year:** _____

Month	Hours Used This Month	Hours/ 12 Months

DRAFT

Check one of the following:

☐ No deviation occurred in this quarter.

☐ The following deviation/s occurred in this quarter.

Submitted by:_____

Title / Position: _____

Signature: _____

Date: _____

Phone: _____

Attach a signed certification to complete this report.

INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT
OFFICE OF AIR QUALITY

Section D.12-D.15 – Control Device CMS Operations
Streamlined CMS Periodic Report

Source Name: Eli Lilly and Company, Tippecanoe Laboratories
Source Address: 1650 Lilly Road, Lafayette, IN 47909-9201
Mailing Address: 1650 Lilly Road, Lafayette, IN 47909-9201
Part 70 Permit No.: T157-6879-00006

Quarter: _____ Year: _____

PART 1: CMS Exceedance Summary

Regulated Entity	CMS	Brief Description	Limits/UOM	Manufacturer/ Model #	Last Audit/ Annual Calibration Date	Description of changes in CMS/CEMS

DRAFT

PART 2: CMS Downtime Summary

Regulated Entity	Operating Time (days)	CMS	Exceedance Time by Cause (days)					Total Exceedance Time (days)	Exceedances (as % of Operating Time)
			Startup/ Shutdown	Control Equipment Problem	Process Problem	Other known	Other Unknown		

PART 3: CMS Downtime Details, If Applicable

Control Device: _____
CMS/CEMS: _____
Operating Time: _____

Start Date	Start Time	End Date	End Time	Downtime Type	SSM (yes/no)	Nature and Cause of Malfunction	Nature of Repairs or Adjustment/ Corrective Actions/ Preventive Measures

Control Device: _____
CMS/CEMS: _____
Operating Time: _____

Start Date	Start Time	End Date	End Time	Downtime Type	SSM (yes/no)	Nature and Cause of Malfunction	Nature of Repairs or Adjustment/ Corrective Actions/ Preventive Measures

DRAFT

Control Device: _____
CMS/CEMS: _____
Operating Time: _____

Start Date	Start Time	End Date	End Time	Downtime Type	SSM (yes/no)	Nature and Cause of Malfunction	Nature of Repairs or Adjustment/ Corrective Actions/ Preventive Measures

PART 4: CMS Excursion Summary, If Applicable

Regulated Entity	Operating Time (days)	CMS	Number of Excursions	% Excursion

PART 5: CMS Excursion Details, If Applicable

Control Device: _____
CMS/CEMS: _____
Operating Time: _____

Date	Duration (days)

DRAFT

PART 6: Bypass Summary

Regulated Entity	Date	Start Time	Building or Fume Stream	Duration (hrs)	SSM Event?

PART 7: SSM Summary

REGULATED SOURCE	DATE	DURATION (hours)	SSM EVENT TYPE	SSM PLAN FOLLOWED?	NOTES

Submitted by:_____

Title / Position: _____

Signature: _____

Date: _____

Phone: _____

Attach a signed certification to complete this report.

DRAFT

INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT
OFFICE OF AIR QUALITY
COMPLIANCE DATA SECTION

Section E – Leak Detection and Repair (LDAR) Program
Streamlined LDAR Periodic Report

Source Name: Eli Lilly and Company, Tippecanoe Laboratories
Source Address: 1650 Lilly Road, Lafayette, IN 47909-9201
Mailing Address: 1650 Lilly Road, Lafayette, IN 47909-9201
Part 70 Permit No.: T157-6879-00006

Period: _____ Year: _____

PART 1: LDAR Report for Process System Components

Process Unit:
Equipment Type:
Service

Monitoring Period	Number Tested	Number Leakers	Percent Leakers

Process Unit Shutdown Periods

Number of Components	Number Added	Number Removed

DRAFT

Process Unit:
Equipment Type:
Service

Monitoring Period	Number Tested	Number Leakers	Percent Leakers

Process Unit Shutdown Periods

Number of Components	Number Added	Number Removed

PART 2: LDAR Report for Waste Components

Process Unit:
Equipment Type:
Service

Monitoring Period	Number Tested	Number Leakers	Percent Leakers

Process Unit Shutdown Periods

Number of Components	Number Added	Number Removed

Process Unit:
Equipment Type:
Service

Monitoring Period	Number Tested	Number Leakers	Percent Leakers

Process Unit Shutdown Periods

Number of Components	Number Added	Number Removed

DRAFT

Submitted by:_____

Title / Position: _____

Signature: _____

Date: _____

Phone: _____

Attach a signed certification to complete this report.

INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT
OFFICE OF AIR QUALITY
COMPLIANCE DATA SECTION

PART 70 OPERATING PERMIT
SEMI-ANNUAL BOILERS NO. 6 and NO. 7 CERTIFICATION

Source Name:	Eli Lilly and Company, Tippecanoe Laboratories
Source Address:	1650 Lilly Road, Lafayette, IN 47909-9201
Mailing Address:	1650 Lilly Road, Lafayette, IN 47909-9201
Part 70 Permit No.:	T157-6879-00006
Facility:	Boilers No. 6 and No.7

☐ Natural Gas
☐ Very Low Sulfur Oil
From: To:

I certify that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.

Signature:

Printed Name:

Title/Position:

Phone:

Date:

DRAFT

A certification by the responsible official as defined by 326 IAC 2-7-1(34) is required for this report.

INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT
OFFICE OF AIR QUALITY
COMPLIANCE DATA SECTION

Part 70 Quarterly Report

Source Name: Eli Lilly and Company, Tippecanoe Laboratories
Source Address: 1650 Lilly Road, Lafayette, IN 47909-9201
Mailing Address: 1650 Lilly Road, Lafayette, IN 47909-9201
Part 70 Permit No.: T157-6879-00006
Facility: Boilers No. 6 and No.7
Parameter: CO
Limit: 98 tons/12 months

Quarter:_____ YEAR:_____

Month	Column 1	Column 2	Column 1 + Column 2
	This Month	Previous 11 Months	12 Month Total
Month 1			
Month 2			
Month 3			

DRAFT

☐ No deviation occurred in this quarter.

☐ Deviation/s occurred in this quarter.
Deviation has been reported on:_____

Submitted by:_____

Title / Position: _____

Signature:_____

Date: _____

Phone: _____

Attach a signed certification to complete this report.

INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT
OFFICE OF AIR QUALITY
COMPLIANCE DATA SECTION

Part 70 Quarterly Report
for First 12 months of Operation

Source Name: Eli Lilly and Company, Tippecanoe Laboratories
Source Address: 1650 Lilly Road, Lafayette, IN 47909-9201
Mailing Address: 1650 Lilly Road, Lafayette, IN 47909-9201
Part 70 Permit No.: T157-6879-00006
Facility: Boilers No. 6 and No.7
Parameter: CO
Limits: (1) 98 ton/12 months
(2) Running Monthly Average: 8.17 tons

Quarter:_____ YEAR:_____

Month	Column 1	Column 2	Column 1 + Column 2	(Column 1 + Column 2) / (Total Months of Operation)
	This Month	Previous 11 Months	*Total Months of Operation	Running average up to current month
Month 1				
Month 2				
Month 3				

DRAFT

* When determining the total usage for previous 11 months, assume zero usage during the months when the boilers were not in operation.

☐ No deviation occurred in this quarter.

☐ Deviation/s occurred in this quarter.
Deviation has been reported on:_____

Submitted by:_____

Title / Position: _____

Signature:_____

Date: _____

Phone: _____

Attach a signed certification to complete this report.

INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT
OFFICE OF AIR QUALITY
COMPLIANCE DATA SECTION

Part 70 Quarterly Report

Source Name: Eli Lilly and Company, Tippecanoe Laboratories
Source Address: 1650 Lilly Road, Lafayette, IN 47909-9201
Mailing Address: 1650 Lilly Road, Lafayette, IN 47909-9201
Part 70 Permit No.: T157-6879-00006
Facility: Boiler No.6
Parameter: Very low sulfur oil and hours fuel oil burned
Limit: Less than 976,740 gallons/year = < 10% annual capacity for fuel oil

Quarter:_____ YEAR:_____

Quarter	Column 1 This Quarter		Column 2 Year Total		Column 3 (Column 1 + Column 2) Year Total		Annual Capacity for fuel oil
	No. of gallons	No. of hours	No. of gallons	No. of hours	No. of gallons	No. of hours	
Quarter 1 January-March			0.0	0.0			
Quarter 2 April-June							
Quarter 3 July-September							
Quarter 4 October-December							

DRAFT

The boiler's maximum capacity to burn fuel oil is 9,767,400 gallons.
Annual Capacity = No. of gallons of fuel oil burned up to date for the year /9,767,400 gallons

☐ No deviation occurred in this quarter.
☐ Deviation/s occurred in this quarter.
Deviation has been reported on:_____

Submitted by:_____

Title / Position: _____

Signature:_____

Date: _____

Phone: _____

Attach a signed certification to complete this report.

INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT
OFFICE OF AIR QUALITY
COMPLIANCE DATA SECTION

Part 70 Quarterly Report

Source Name: Eli Lilly and Company, Tippecanoe Laboratories
Source Address: 1650 Lilly Road, Lafayette, IN 47909-9201
Mailing Address: 1650 Lilly Road, Lafayette, IN 47909-9201
Part 70 Permit No.: T157-6879-00006
Facility: Boiler No. 7
Parameter: Very low sulfur oil and hours fuel oil burned
Limit: Less than 976,740 gallons/year = < 10% annual capacity for fuel oil
Quarter:_____ YEAR:_____

Quarter	Column 1 This Quarter		Column 2 Year Total		Column 3 (Column 1 + Column 2) Year Total		Annual Capacity
	No. of gallons	No. of hours	No. of gallons	No. of hours	No. of gallons	No. of hours	
Quarter 1 January-March			0.0	0.0			
Quarter 2 April-June							
Quarter 3 July-September							
Quarter 4 October-December							

DRAFT

The boiler's maximum capacity to burn fuel oil is 9,767,400 gallons.
Annual Capacity = No. of gallons of fuel oil burned up to date for the year /9,767,400 gallons

☐ No deviation occurred in this quarter.
☐ Deviation/s occurred in this quarter.
Deviation has been reported on:_____

Submitted by:_____

Title / Position: _____

Signature:_____

Date: _____

Phone: _____

Attach a signed certification to complete this report.

INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT
OFFICE OF AIR QUALITY
COMPLIANCE DATA SECTION

Part 70 Annual Report

Source Name:	Eli Lilly and Company, Tippecanoe Laboratories
Source Address:	1650 Lilly Road, Lafayette, IN 47909-9201
Mailing Address:	1650 Lilly Road, Lafayette, IN 47909-9201
Part 70 Permit No.:	T157-6879-00006
Facility:	Emergency Air Compressor (T26-COMP 5600A)
Parameter:	Hour of operation
Limit:	500 Hours/year

YEAR: _____

Hours of Operation

☐ No deviation occurred in quarter.

☐ Deviation/s occurred in this quarter.
Deviation has been reported on:_____

Submitted by:_____

Title / Position: _____

Signature:_____

Date: _____

Phone: _____

Attach a signed certification to complete this report.

DRAFT

INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT
OFFICE OF AIR QUALITY
COMPLIANCE BRANCH

100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, IN 46206-6015
Phone: 317-233-0178
Fax: 317-233-6865

PART 70 OPERATING PERMIT
EMERGENCY OCCURRENCE REPORT

Source Name: Eli Lilly and Company, Tippecanoe Laboratories
Source Address: 1650 Lilly Road, Lafayette, IN 47909-9201
Mailing Address: 1650 Lilly Road, Lafayette, IN 47909-9201
Part 70 Permit No.: T157-6879-00006

This form consists of 2 pages

This is an emergency as defined in 326 IAC 2-7-1(12)

- The Permittee must notify the Office of Air Quality (OAQ), within four (**4**) business hours (1-800-451-6027 or 317-233-0178, ask for Compliance Section); and
- The Permittee must submit notice in writing or by facsimile within two (**2**) working days (Facsimile Number: 317-233-6865), and follow the other requirements of 326 IAC 2-7-16.

DRAFT

If any of the following are not applicable, mark N/A

Facility/Equipment/Operation:
Control Equipment:
Permit Condition or Operation Limitation in Permit:
Description of the Emergency:
Describe the cause of the Emergency:

If any of the following are not applicable, mark N/A

Date/Time Emergency started:
Date/Time Emergency was corrected:
Was the facility being properly operated at the time of the emergency? Y N Describe:
Type of Pollutants Emitted: TSP, PM_{10}, SO_2, VOC, NO_X, CO, Pb, other:
Estimated amount of pollutant(s) emitted during emergency:
Describe the steps taken to mitigate the problem:
Describe the corrective actions/response steps taken:
Describe the measures taken to minimize emissions:
If applicable, describe the reasons why continued operation of the facilities are necessary to prevent imminent injury to persons, severe damage to equipment, substantial loss of capital investment, or loss of product or raw materials of substantial economic value:

DRAFT

Form Completed by: _____

Title / Position: _____

Date: _____

Phone: _____

A certification is not required for this report.

INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT
OFFICE OF AIR QUALITY
COMPLIANCE DATA SECTION

PART 70 OPERATING PERMIT
QUARTERLY DEVIATION AND COMPLIANCE MONITORING REPORT

Source Name: Eli Lilly and Company, Tippecanoe Laboratories
Source Address: 1650 Lilly Road, Lafayette, IN 47909-9201
Mailing Address: 1650 Lilly Road, Lafayette, IN 47909-9201
Part 70 Permit No.: T157-6879-00006
Months: _____ to _____ Year: _____

Permit Requirement (specify permit condition #)	
Date of Deviation:	Duration of Deviation:
Number of Deviations:	
Probable Cause of Deviation:	
Response Steps Taken:	
Permit Requirement (specify permit condition #)	
Date of Deviation:	Duration of Deviation:
Number of Deviations:	
Probable Cause of Deviation:	
Response Steps Taken:	
Permit Requirement (specify permit condition #)	
Date of Deviation:	Duration of Deviation:
Number of Deviations:	
Probable Cause of Deviation:	
Response Steps Taken:	

DRAFT

Form Completed by: _____

Title / Position: _____

Date: _____

Phone: _____

Attach a signed certification to complete this report.

INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT
OFFICE OF AIR QUALITY

PART 70 OPERATING PERMIT
CERTIFICATION

Source Name: Eli Lilly and Company, Tippecanoe Laboratories
Source Address: 1650 Lilly Road, Lafayette, IN 47909-9201
Mailing Address: 1650 Lilly Road, Lafayette, IN 47909-9201
Part 70 Permit No.: T157-6879-00006

This certification shall be included when submitting monitoring, testing reports/results or other documents as required by this permit.

Please check what document is being certified:

Annual Compliance Certification Letter

Test Result (specify)_____

Report (specify) _____

Notification (specify) _____

Affidavit (specify) _____

Other (specify) _____

DRAFT

I certify that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.

Signature:

Printed Name:

Title/Position:

Phone:

Date:

INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT
OFFICE OF AIR QUALITY

Sections F.1 and G.1 – Change Management and Flexible Permit Requirements, and Plantwide Applicability Limitations Requirements
Quarterly Emission Limit Report

Source Name: Eli Lilly and Company, Tippecanoe Laboratories
Source Address: 1650 Lilly Road, Lafayette, IN 47909-9201
Mailing Address: 1650 Lilly Road, Lafayette, IN 47909-9201
Part 70 Permit No.: T157-6879-00006
Facility: BPM Operations (RTOs, T79, T49, T149, Chemical WWTP, BPM Building Fugitives)
Parameter: BPM Operations Emission Limit for VOC, CO, NOx, SO_2, and Fluorides; T79 Fume Incinerator System Emission Sublimit for VOC
Limit:

Pollutant	BPM Operations (tons/yr)	T79 Fume Incinerator (tons/yr)
VOC	300	300
CO	150	30
NOx	300	30
SO_2	300	5
Fluorides	6	2

Facility: Source wide
Parameter: Plantwide Emission Limits for NOx, and SO_2;
PAL Limit:

Pollutant	(Tons/yr)
NOx	648
SO_2	2,059

DRAFT

The attached spreadsheet provides the monthly actual emissions for the BPM operations and PAL NOx and SO_2 limits. The information is used to determine compliance with the emission limits provided above. This emission summary report was:

Submitted by:_____

Title / Position: _____

Signature: _____

Date: _____

Phone: _____

Attach a signed certification to complete this report.

Source Name: Eli Lilly and Company, Tippecanoe Laboratories
Source Address: 1650 Lilly Road, Lafayette, IN 47909-9201
Mailing Address: 1650 Lilly Road, Lafayette, IN 47909-9201
Part 70 Permit No.: T157-6879-00006

Quarter: Year: **Pollutant**	**Actual Emission Estimates, tons**								
	Month 1	**Previous 11 Months**	**12-month Total**	**Month 2**	**Previous 11 Months**	**12-month Total**	**Month 3**	**Previous 11 Months**	**12-month total**
RTOs									
VOC, Point									
CO									
NOx									
SO_2									
Fluorides									
T79 Fume Incinerator System									
VOC, Point									
CO									
NOx									
SO_2									
Fluorides									
T49 Liquid Waste Incinerator									
VOC, Point									
CO									
NOx									
SO_2									
Fluorides									
T149 Solid-Liquid Waste Incinerator									
VOC, Point									
CO									
NOx									
SO_2									
Fluorides									
Chemical Wastewater Treatment Plant Operations									
VOC, Point									
BPM Building Operations									
VOC, Fugitive									
BPM Total									
VOC (Point+ Fugitive)									
CO									
NOx									

DRAFT

Quarter: Year: Pollutant	Actual Emission Estimates, tons								
	Month 1	Previous 11 Months	12-month Total	Month 2	Previous 11 Months	12-month Total	Month 3	Previous 11 Months	12-month total
SO_2									
Fluorides									
Boilers									
NOx									
SO_2									
Foul Air Incinerator									
NOx									
SO_2									
Reciprocating Engines									
NOx									
SO_2									
Site Total PAL Limits									
NOx									
SO_2									

DRAFT

Submitted by: _____

Title / Position: _____

Signature: _____

Date: _____

Phone: _____

Attach a signed certification to complete this report.

Indiana Department of Environmental Management
Office of Air Quality

Technical Support Document (TSD) for a PSD / Significant Source Modification and a Significant Permit Modification to a Part 70 Operating Permit

Source Description and Location

Source Name:	**Eli Lilly and Company, Tippecanoe Labs**
Source Location:	**1650 Lilly Road, Lafayette, IN 47909-9201**
County:	**Tippecanoe**
SIC Code:	**2833, 2879**
Operation Permit No.:	**157-6879-00006**
Operation Permit Issuance Date:	**February 27, 2004**
Significant Source Modification No.:	**157-24400-00006**
Significant Permit Modification No.:	**157-24771-00006**
Permit Reviewer:	**Allen R. Davidson**

Existing Approvals

The emission source was issued Part 70 Operating Permit 157-6879-00006 on February 27, 2004. The source has since received the following approvals:

(a) Significant Permit Modification 157-20216-00006, issued on January 19, 2005, which revised the Best Available Control Technology (BACT) determination for the production equipment exhaust systems containing greater than 50 ppm VOC and less than 50 ppm HAPs.

(b) Administrative Amendment 157-20003-00006, issued on April 1, 2005, which corrected typographical and clerical errors and added nine (9) emission units to the list of insignificant activities in the Part 70 permit;

(c) Administrative Amendment 157-21143-00006, issued on May 11, 2005 which further corrected clerical errors in Sections C, D.1 and D.13 of the Part 70 permit;

(d) Significant Permit Modification 157-20732-00006, issued on August 15, 2005, which revised certain monitoring requirements in the Part 70 permit;

(e) Significant Permit Modification and Plantwide Applicability Limitations (PAL) Permit 157-21811-00006, issued on May 9, 2006, which incorporated provisions for Plantwide Applicability Limitations (PAL) for nitrogen oxides (NOx) and sulfur dioxide (SO_2) into the Part 70 permit; and

(f) Significant Permit Modification 157-22717-00006, issued on March 20, 2007, which revised monitoring requirements related to fuel combustion.

(g) Minor Source Modification 157-24812-00006, issued on July 9, 2007, which approved a like-kind replacement of Bio-solids Storage Tank T110-TKB.

County Attainment Status

The emission source is located in Tippecanoe County.

Pollutant	Status
PM_{10}	attainment
$PM_{2.5}$	attainment
SO_2	attainment
NO_2	attainment
8-hour Ozone	attainment
CO	attainment
Lead	attainment

(a) Volatile organic compounds (VOC) and Nitrogen Oxides (NOx) are regulated under the Clean Air Act (CAA) for the purposes of attaining and maintaining the National Ambient Air Quality Standards (NAAQS) for ozone. Therefore, VOC and NOx emissions are considered when evaluating the rule applicability relating to ozone. Tippecanoe County has been designated as attainment or unclassifiable for ozone. Therefore, VOC and NOx emissions were reviewed pursuant to the requirements for Prevention of Significant Deterioration (PSD), 326 IAC 2-2.

(b) Tippecanoe County has been classified as attainment for $PM_{2.5}$. U.S. EPA has not yet established the requirements for Prevention of Significant Deterioration (PSD), 326 IAC 2-2 for $PM_{2.5}$ emissions. Therefore, until the U.S. EPA adopts specific provisions for PSD review for $PM_{2.5}$ emissions, it has directed states to regulate PM_{10} emissions as a surrogate for $PM_{2.5}$ emissions.

(c) Tippecanoe County has been classified as attainment or unclassifiable in Indiana for all other pollutants. Therefore, these emissions were reviewed pursuant to the requirements for Prevention of Significant Deterioration (PSD), 326 IAC 2-2.

(d) Since this source is classified as a chemical process plant, it is considered one of the twenty-eight (28) listed source categories, as specified in 326 IAC 2-2-1(gg)(1).

(e) Since this type of operation is one of the twenty-eight (28) listed source categories under 326 IAC 2-2, fugitive emissions are counted toward the determination of PSD applicability.

(f) The revision to 326 IAC 1-4-1 revoking the one-hour ozone standard in Indiana took effect on October 25, 2006.

Source Status

The table below summarizes the potential to emit of the entire source, prior to the proposed modification, after consideration of all enforceable limits established in the effective permits:

Pollutant	Potential to Emit (tons/yr)
PM	greater than 100
PM_{10}	greater than 100
SO_2	greater than 100
VOC	greater than 100
CO	greater than 100
NO_x	greater than 100

(a) This emission source, a pharmaceutical manufacturing plant, is one of the twenty-eight (28) listed source categories, as specified in 326 IAC 2-2-1(gg)(1).

(b) This existing source is classified as a major stationary source under PSD (326 IAC 2-2) because a regulated pollutant is emitted at a rate of 100 tons per year or more, and it is one of the twenty-eight (28) listed source categories, as specified in 326 IAC 2-2-1(gg)(1).

The table below summarizes the potential to emit HAPs for the entire source, prior to the proposed modification, after consideration of all enforceable limits established in the effective permits:

HAPs	Potential to Emit (tons/yr)
Single HAP	greater than 10
Total HAPs	greater than 25

This existing source is a major source of HAPs, as defined in 40 CFR 63.41, because HAP emissions are greater than ten (10) tons per year for a single HAP and greater than twenty-five (25) tons per year for a combination of HAPs. Therefore, this source is a major source under Section 112 of the Clean Air Act (CAA).

Actual Emissions

The following table shows the actual emissions from the source in 2005, the most recent calendar year for which the Permittee's annual emission statement data is available in the OAQ Emission Data Inventory:

Pollutant	Potential to Emit (tons/yr)
PM	n/a
PM_{10}	218
SO_2	898
VOC	141
CO	152
NO_x	322

Background and Description of Proposed Modification

The Office of Air Quality (OAQ) has reviewed an application, submitted by Eli Lilly and Company, Tippecanoe Labs on March 5, 2007, relating to the operation of a pharmaceutical manufacturing plant located at 1650 Lilly Road, Lafayette, IN 47909-9201. The application involves a request to allow Eli Lilly and Company, Tippecanoe Labs to operate thirty-seven (37) existing waste storage tanks with capacities greater than 38 cubic meters (10,000 gallons) without the use of control devices during periods of planned routine maintenance on the control devices, for up to 240 hours per 365-day period. The waste storage tanks are already permitted under Part 70 Operating Permit 157-6879-00006.

Part 70 Operating Permit 157-6879-00006 already allows the same exemption for waste storage tanks with capacities less than 38 cubic meters, since tanks of that size are not subject to 40 CFR 63 Subpart GGG. In addition, the permit also allows the same exemption for all solvent storage tanks, which is allowed under 40 CFR 63 Subpart GGG. On May 13, 2005, 40 CFR 63 Subpart

GGG was amended to allow the same exemption for all waste storage tanks regardless of capacity. In order to accommodate the change, the existing Best Available Control Technology (BACT) determination for the thirty-seven (37) existing waste storage tanks with capacities greater than 38 cubic meters (10,000 gallons) must be re-evaluated pursuant to the Prevention of Significant Deterioration (PSD) rules.

New Emission Units and Pollution Control Equipment

The application does not involve the addition of any new emission units or pollution control equipment.

Existing Emission Units and Pollution Control Equipment

The following permitted emission units are involved in this proposed modification:

Emission Unit ID	Emission Unit Description	Stack/Vent	Nominal Capacity	Control Device
Building T79:				
T79-TK301*	Equalization Tank	T79 - 321 stream	50,000 gal	T79 Incinerator
T79-TK302*	Equalization Tank	T79 - 321 stream	50,000 gal	T79 Incinerator
Tank Module Building T140:				
T140-TK3122	Waste Tank	T79 Incinerator	38,425 gal	T79 Incinerator
T140-TK3123	Waste Tank	T79 Incinerator	38,425 gal	T79 Incinerator
T140-TK3124	Waste Tank	T79 Incinerator	38,425 gal	T79 Incinerator
T140-TK3125	Waste Tank	T79 Incinerator	38,425 gal	T79 Incinerator
T140-TK3126	Waste Tank	T79 Incinerator	38,425 gal	T79 Incinerator
T140-TK3227*	Waste Tank	T79 -324 stream	18,130 gal	T79 Incinerator
T140-TK3228*	Waste Tank	T79 - 324 stream	18,130 gal	T79 Incinerator
Tank Module Building T142:				
T142-TK01	Waste Tank	T79 or RTO**	19,500 gal	T79 or RTO**
T142-TK02	Waste Tank	T79 or RTO**	19,500 gal	T79 or RTO**
T142-TK03	Waste Tank	T79 or RTO**	19,500 gal	T79 or RTO**
T142-TK04	Waste Tank	T79 or RTO**	19,500 gal	T79 or RTO**
T142-TK05	Waste Tank	T79 or RTO**	19,500 gal	T79 or RTO**
T142-TK06	Waste Tank	T79 or RTO**	19,500 gal	T79 or RTO**
T142-TK07	Waste Tank	T79 or RTO**	19,500 gal	T79 or RTO**
T142-TK08	Waste Tank	T79 or RTO**	19,500 gal	T79 or RTO**
T142-TK09	Waste Tank	T79 or RTO**	19,500 gal	T79 or RTO**
T142-TK10	Waste Tank	T79 or RTO**	19,500 gal	T79 or RTO**
T142-TK11	Waste Tank	T79 or RTO**	19,500 gal	T79 or RTO**

Emission Unit ID	Emission Unit Description	Stack/Vent	Nominal Capacity	Control Device
T142-TK12	Waste Tank	T79 or RTO**	19,500 gal	T79 or RTO**
Tank Module Building T143:				
T143-TK02*	Waste Tank	T79 - 325 stream	19,500 gal	T79 Incinerator
T143-TK06*	Waste Tank	T79 - 325 stream	19,500 gal	T79 Incinerator
T143-TK10*	Waste Tank	T79 - 325 stream	19,500 gal	T79 Incinerator
T143-TK15*	Waste Tank	T79 - 325 stream	19,500 gal	T79 Incinerator
T143-TK16	Waste Tank	T79 Incinerator	19,500 gal	T79 Incinerator
Tank Module Building T146:				
T146-TK23	Waste Tank	RTO	19,000 gal	RTO
T146-TK24	Waste Tank	RTO	19,000 gal	RTO
T146-TK11*	Waste Tank	RTO	18,644 gal	RTO
T146-TK20*	Waste Tank	RTO	18,644 gal	RTO
T146-TK21*	Waste Tank	RTO	18,644 gal	RTO
T146-TK12	Waste Tank	RTO	19,500 gal	RTO
T48 Tank Farm:				
T48-TK3207*	Waste Tank	T79 - 324 stream	102,759 gal	T79 Incinerator
T48-TK3208*	Waste Tank	T79 - 324 stream	102,759 gal	T79 Incinerator
T48-TK3209*	Waste Tank	T79 - 324 stream	102,759 gal	T79 Incinerator
T48-TK3211*	Waste Tank	T79 - 324 stream	260,650 gal	T79 Incinerator
T48-TK3212*	Waste Tank	T79 - 324 stream	260,650 gal	T79 Incinerator

* Emission units marked with an asterisk are insignificant activities as defined by 326 IAC 2-7-1(21)(A)-(C).
** Two asterisks indicate that the emission unit is not currently operating but must connect to either the T79 Incinerator or the RTO before operation can begin.

Enforcement Issues

There are no enforcement actions pending against this emission source regarding this proposed modification.

Emission Calculations

There are no new emission units being added and no physical change to existing emission units. The applicant has stated that during the 240 hours per year when the waste storage tank emissions would not be vented to control devices, emissions would be less than 550 pounds per period of 240 hours:

550 lb VOC / period / 2000 lb/ton = 0.275 ton VOC / period

Since the applicant's emissions estimate applies only for the 25 tanks which are currently operating, emissions have been scaled upward to account for tanks which are not currently

operating, as follows:

0.275 ton VOC / period * 37 / 25 (ratio) = 0.407 ton VOC / period

Justification for Significant Source Modification

The modification involves changing a previous BACT determination that was required by 326 IAC 2-2. As a result, this modification is expressly classified as a significant source modification under 326 IAC 2-7-10.5(f)(1).

Justification for Significant Permit Modification

The permit modification involves changing a case-by-case determination of an emission limitation or standard. As a result, this change can neither be processed as an administrative amendment under 326 IAC 2-7-11 or a minor permit modification under 2-7-12(b). It must be processed as a significant permit modification under 326 IAC 2-7-12(d).

Permit Level Determination – PSD

The modification involves changing a BACT determination that was required by 326 IAC 2-2. Therefore, pursuant to 326 IAC 2-2, the PSD requirements apply to this modification.

Federal Rule Applicability Determination

326 IAC 12 and 40 CFR Part 60 (New Source Performance Standards (NSPS))

40 CFR 60 Subpart Kb, Standards of Performance for Volatile Organic Liquid Storage Vessels, is applicable to the waste storage tanks. However, there are no additional requirements that will be applicable as a result of this proposed modification.

326 IAC 14, 326 IAC 20 and 40 CFR Part 63 (National Emission Standards for Hazardous Air Pollutants (NESHAPs))

40 CFR 63 Subpart DD, National Emission Standards for Hazardous Air Pollutants from Off-Site Waste and Recovery Operations, is applicable to the waste storage tanks. However, there are no additional requirements that will be applicable as a result of this proposed modification.

40 CFR 63 Subpart GGG, National Emission Standards for Pharmaceuticals Production, is applicable to the waste storage tanks. Pursuant to 40 CFR 63.1256(b)(10), which became effective on May 13, 2005, the emission limits for control devices used to control emissions from wastewater tanks do not apply during periods of planned routine maintenance of the control devices of no more than 240 hours in any 365-day period.

40 CFR Part 64 (Compliance Assurance Monitoring)

Pursuant to 40 CFR 64.2, Compliance Assurance Monitoring (CAM) is applicable to new or modified emission units that involve a pollutant-specific emission unit and meet the following criteria:

(a) have a potential to emit before controls equal to or greater than the major source threshold for the pollutant involved;

(b) are subject to an emission limitation or standard for that pollutant; and

(c) use a control device, as defined in 40 CFR 64.1, to comply with that emission limitation or standard.

None of the individual waste storage tanks meet the criteria for (a). Therefore, the waste storage tanks are not subject to the requirements of 40 CFR Part 64, Compliance Assurance Monitoring. This application does not affect this rule applicability determination.

State Rule Applicability Determination - Entire Source

326 IAC 2-2 (Prevention of Significant Deterioration (PSD))

This source is a major source for Prevention of Significant Deterioration, 326 IAC 2-2. It is one of the twenty-eight (28) listed source categories, as specified in 326 IAC 2-2-1(gg)(1), and regulated pollutants are emitted at a rate of 100 tons per year or more.

This modification to an existing major stationary source is major for Prevention of Significant Deterioration (PSD) because it involves changing a BACT determination that was required by 326 IAC 2-2. Therefore, pursuant to 326 IAC 2-2, the PSD requirements apply to this modification.

326 IAC 2-2-3 (Control Technology Review Requirements)

The original BACT determination established for the waste storage tanks pursuant to 326 IAC 2-2-3 is being re-evaluated. This re-evaluation requires a new BACT analysis under 326 IAC 2-2-3 for the affected emission units. The affected emission units are the thirty-seven (37) existing waste storage tanks with a volume greater than 38 cubic meters, which shall apply BACT for volatile organic compounds (VOC).

See Appendix A of this document for details regarding the BACT determination for the waste storage tanks.

326 IAC 2-4.1 (Major Sources of Hazardous Air Pollutants)

This source is not subject to 326 IAC 2-4.1-1 (New Source Toxics Control). The source was existing as of July 27, 1997. Also, the source is specifically regulated by a standard issued pursuant to Section 112(d) of the Clean Air Act.

State Rule Applicability Determination - Waste Storage Tanks

326 IAC 8-5-3 (Synthesized pharmaceutical manufacturing operations)

326 IAC 8-5-3 is applicable to the waste storage tanks. However, there are no additional requirements that will be applicable as a result of this proposed modification.

Proposed Changes

In addition to the changes directly related to the revision of the BACT requirements for the waste storage tanks, OAQ made the following revisions to the Part 70 permit:

(a) Section A - General Information has been updated. The "responsible official" will no longer be listed in the permit.

(b) OAQ will remove Diesel Compressor T89-2, Receiver T52-REC52-3 and Receiver T52-REC52-4 from the permit. The applicant has stated that the equipment has been removed from the emission source. This affects the facility descriptions in Sections D.2 and D.7 of the permit and it affects Conditions G.1.4 and G.1.5 of the permit. OAQ will also correct clerical errors in Conditions G.1.4 and G.1.5 of the permit.

(c) OAQ added mail codes to all OAQ addresses listed in the permit. This affects Conditions B.9, B.10, B.11, B.14, B.16, B.17, B.19, B.22, C.8, C.10, C.11, C.16, C.18, D.1.23 and the Emergency Occurrence Report Form as follows:

Indiana Department of Environmental Management
Technical Support and Modeling Section, Office of Air Quality
100 North Senate Avenue
MC 61-50 IGCN 1003
Indianapolis, IN 46204-2251

Indiana Department of Environmental Management
Compliance Branch, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, IN 46204-2251

Indiana Department of Environmental Management
Air Compliance Section, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, IN 46204-2251

Indiana Department of Environmental Management
Compliance Data Section, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, IN 46204-2251

Indiana Department of Environmental Management
Permits Branch, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, IN 46204-2251

(d) OAQ corrected capitalization errors in Section C - Particulate Emission Limitations For Processes with Process Weight Rates Less Than One Hundred (100) Pounds per Hour.

(e) OAQ corrected numbering errors in Section C conditions. Significant Permit Modification 157-22717-00006 incorrectly labeled Conditions C.15 through C.19 as Conditions C.14 through C.18.

(f) OAQ corrected capitalization errors in Section G.1 - Sulfur Dioxides (SO_2) Emission Limit Determination.

(g) OAQ has amended language in Conditions D.9.1(b) and D.10.1(b) to read similarly to Conditions D.6.1, D.7.1 and D.8.1 of the permit. Conditions D.6.1, D.7.1 and D.8.1 were revised under Significant Permit Modification 157-22717-00006, issued on March 20, 2007.

(h) OAQ will amend Condition D.14.5(c)(1) to update the reference to the Permittee's Alternative Monitoring Plan for monitoring hydrochloric acid (HCl) in the Regenerative Thermal Oxidizer. The condition will now include language that will ensure all subsequent revisions to the Alternative Monitoring Plan are incorporated into the permit without modifying the permit.

The changes listed below are being proposed to Part 70 Operating Permit No. 157-6879-00006. Deleted language appears as ~~strikethroughs~~ and new language appears in **bold**:

A.1 General Information [326 IAC 2-7-4(c)] [326 IAC 2-7-5(15)] [326 IAC 2-7-1(22)]

The Permittee owns and operates a stationary pharmaceutical manufacturing plant.

~~Responsible Official:~~	~~Mr. Lawrence J. McShane, General Manager~~
Source Address:	1650 Lilly Road, Lafayette, Indiana, 47909
Mailing Address:	1650 Lilly Road, Lafayette, Indiana, 47909
Source Phone Number:	(765) 477-4226
SIC Code:	2833, 2879
County Location:	Tippecanoe County
Source Location Status:	Attainment for all criteria pollutants
Source Status:	Part 70 Permit Program; Major Source under PSD; Major Source, Section 112 of the Clean Air Act; 1 of 28 Source Categories

B.9 Annual Compliance Certification [326 IAC 2-7-6(5)]

(a) ...

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...

B.10 Preventive Maintenance Plan [326 IAC 2-7-5(1), (3) and (13)] [326 IAC 2-7-6(1) and (6)] [326 IAC 1-6-3]

(a) ...

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...

B.11 Emergency Provisions [326 IAC 2-7-16]

...

(b) ...

(5) ...

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...

B.14 Deviations from Permit Requirements and Conditions [326 IAC 2-7-5(3)(C)(ii)]

(a) ...

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...

B.16 Permit Renewal [326 IAC 2-7-3] [326 IAC 2-7-4] [326 IAC 2-7-8(e)]

(a) ...

Indiana Department of Environmental Management
Permits Branch, Office of Air Quality
100 North Senate Avenue,
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...

B.17 Permit Amendment or Modification [326 IAC 2-7-11][326 IAC 2-7-12]

(a) ...

(4) ...

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...

B.19 Operational Flexibility [326 IAC 2-7-20] [326 IAC 2-7-10.5]

(a) ...

(4) ...

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...

B.22 Transfer of Ownership or Operational Control [326 IAC 2-7-11]

...

(b) ...

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...

C.1 Particulate Emission Limitations For Processes with Process Weight Rates Less Than One Hundred (100) ~~pounds per hour~~ **Pounds per Hour** [326 IAC 6-3-2]

...

C.8 Performance Testing [326 IAC 3-6]

(a) ...

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Compliance Data Section, Office of Air Quality
100 North Senate Avenue
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...

C.10 Compliance Monitoring [326 IAC 2-7-5(3)] [326 IAC 2-7-6(1)] [326 IAC 3-5]

...

(b) ...

Indiana Department of Environmental Management
Compliance Branch, Office of Air Quality
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...

C.11 Maintenance of Continuous Emission Monitoring Equipment [326 IAC 2-7-5(3)(A)(iii)] [326 IAC 2-1.1-11] [326 IAC 3-5]

(a) ...

Indiana Department of Environmental Management
Compliance Branch, Office of Air Quality
100 North Senate Avenue
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Indianapolis, IN 46204-2251
...

~~C.14~~ **C.15** Actions Related to Noncompliance Demonstrated by a Stack Test [326 IAC 2-7-5] [326 IAC 2-7-6]

...

~~C.15~~ **C.16** Emission Statement [326 IAC 2-7-5(3)(C)(iii)][326 IAC 2-7-5(7)][326 IAC 2-7-19(c)][326 IAC 2-6]

(a) ...

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Indianapolis, IN 46204-2251
...

~~C.16~~ **C.17** General Record Keeping Requirements [326 IAC 2-7-5(3)] [326 IAC 2-7-6] [326 IAC 2-2]

...

~~C.17~~ **C.18** General Reporting Requirements [326 IAC 2-7-5(3)(C)] [326 IAC 2-1.1-11][326 IAC 2-2]

...

(b) ...

Indiana Department of Environmental Management
Compliance Data Section, Office of Air Quality
100 North Senate Avenue
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Indianapolis, IN 46204-2251

...

(g) ...

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Air Compliance Section, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, IN 46204-2251

...

~~C.18~~ **C.19** Compliance with 40 CFR 82 and 326 IAC 22-1

...

D.1.23 Requirement to Submit a Significant Permit Modification Application [326 IAC 2-7-12] [326 IAC 2-7-5] [40 CFR Part 63, Subpart DDDDD]

...

(c) ...

Indiana Department of Environmental Management
Permits Branch, Office of Air Quality
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Indianapolis, IN 46204-2251

Facility Description (b) in Section D.2 has been amended as follows:

Emission Unit ID	Emission Unit Description	Stack/Vent	Nominal Capacity	UOM	Control Device
Building T5:					
T5*	Diesel Generator	N/A	380	HP	None
Portable Units:					
T62*	Diesel Generator	N/A	1100	KW	None
T135*	Diesel Generator	N/A	390	HP	None
T78*	Diesel Compressor	N/A	58	KW	None
T89-1*	Diesel Compressor	N/A	58	KW	None
~~T89-2*~~	~~Diesel Compressor~~	~~N/A~~	~~58~~	~~KW~~	~~None~~
Building T97/T98:					
T97/T98*	Glycol System	N/A	45,000	gallon	None
Building T9/T23:					
T9/T23*	Lime Storage Silo	N/A	79.5	lb/hr	None
Building T70:					
Gen-7001*	Diesel Generator	N/A	300	KW	None

* Emission units marked with a single asterisk are insignificant activities as defined in 326 IAC 2-7-1(21).

The Facility Description in Section D.7 has been amended as follows:

Emission Unit ID	Emission Unit Description	Stack/Vent	Nominal Capacity	Control Device
Building T19:				
T19-STL1	Still	T79	1500 gal	T79
T19-STL2	Still	T79	4000 gal	T79
T19-COL3	Column	T79	NA	T79
T19-REC1	Receiver	T79	2000 gal	T79
T19-REC10	Receiver	T79	2000 gal	T79
T19-REC11	Receiver	T79	5300 gal	T79
T19-REC2	Receiver	T79	2000 gal	T79
T19-REC3	Receiver	T79	2000 gal	T79
T19-REC6	Receiver	T79 or RTO*	500 gal	T79 or RTO*
T19-REC7	Receiver	T79 or RTO*	500 gal	T79 or RTO*
T19-REC8	Receiver	T79 or RTO*	500 gal	T79 or RTO*
T19-REC9	Receiver	T79	500 gal	T79
Building T52:				
~~T52-REC52-3~~	~~Receiver~~	~~T79~~	~~2000 gal~~	~~T79~~
~~T52-REC52-4~~	~~Receiver~~	~~T79~~	~~2000 gal~~	~~T79~~
T52-REC52-1	Stainless Receiver	T79 or RTO*	2000 gal	T79 or RTO*
T52-REC52-11	Receiver	T79 or RTO*	4000 gal	T79 or RTO*
T52-REC52-12	Receiver	T79 or RTO*	4000 gal	T79 or RTO*
T52-REC52-13	Receiver	T79 or RTO*	4000 gal	T79 or RTO*
T52-REC52-2	Stainless Receiver	T79 or RTO*	2000 gal	T79 or RTO*
T52-ACC10	Accumulator	T79 or RTO*	NA	T79 or RTO*
T52-ACC5	Accumulator	T79 or RTO*	NA	T79 or RTO*
T52-ACC6	Accumulator	T79 or RTO*	NA	T79 or RTO*
T52-COL52-8	Wash Column	T79 or RTO*	NA	T79 or RTO*
T52-EVAP10	Evaporator	T79 or RTO*	2000 gal	T79 or RTO*
T52-EVAP5	Evaporator	T79 or RTO*	2000 gal	T79 or RTO*
T52-EVAP6	Evaporator	T79 or RTO*	2000 gal	T79 or RTO*
T52-STPR52-14	Steam Stripper	T79 or RTO*	250 gal	T79 or RTO*
T52-ACC14	Accumulator	T79 or RTO*	NA	T79 or RTO*
Building T61:				
T61-COL61-1	Column	T79	NA	T79
T61-COL61-2	Column	T79	NA	T79
T61-COL61-3	Column	T79	NA	T79
T61-REC1	Receiver	T79	5000 gal	T79
T61-REC2	Receiver	T79	5000 gal	T79
T61-REC3	Receiver	T79	5000 gal	T79
T61-REC4	Receiver	T79	5000 gal	T79
T61-REC5	Receiver	T79	5000 gal	T79
T61-REC6	Receiver	T79	5000 gal	T79
T61-REC7	Receiver	T79	5000 gal	T79

Emission Unit ID	Emission Unit Description	Stack/Vent	Nominal Capacity	Control Device
T61-REC8	Receiver	T79	5000 gal	T79

* This equipment is currently not in service; however, this equipment shall be tied into either the RTO control system or the T79 control system upon startup.

D.9.1 Standards for BPM Solvent Storage Tanks [40 CFR 63.1253(c)(1)(i), 40 CFR 60.112b and 60.113b, 326 IAC 8-5-3, and 326 IAC 2-2]

...

(b) Operational Standards:

(1) Except as otherwise provided in this Condition and in Condition D.9.2, the ~~Permittee shall route the vapors from~~ **emission limits and standards for** each operating BPM solvent storage tank ~~through a closed-vent system to either the RTO control system or the T79 fume incinerator control system, which~~ are described in Section D.14 for equipment controlled by the RTO control system and described in Section D.15 for equipment controlled by the T79 fume incinerator control system.

...

D.10.1 Standards for BPM Waste Storage Tanks [40 CFR 63.1256(b), 40 CFR 63.685, 40 CFR 60.110b, 326 IAC 2-2-3, and 326 IAC 8-5-3]

...

(b) Operational Standards:

(1) Except as otherwise provided in this Condition and in Condition D.10.2, the ~~Permittee shall route the vapors from~~ **emission limits and standards for** each operating BPM waste storage tank ~~through a closed-vent system to either the RTO control system or the T79 fume incinerator control system, which~~ are described in Section D.14 for equipment controlled by the RTO control system and described in Section D.15 for equipment controlled by the T79 fume incinerator control system.

...

D.10.2 Exceptions to Standards for BPM Waste Storage Tanks [40 CFR 63.1256(b), 40 CFR 63, **40 CFR 60.110b, 326 IAC 8-5-3, 326 IAC 2-7-24,** and 326 IAC 2-2-3]

(a) ~~The~~ **Pursuant to 326 IAC 2-2 and 40 CFR 1256(b)(10), the** BPM waste storage tanks ~~less than 38 cubic meters~~ are not subject to the standards established in Condition D.10.1 (b) during periods of planned routine maintenance **on the control device**, as long as the **control device's** planned routine maintenance activities do not exceed 240 hours per 365 day period. **The tanks shall not be loaded or unloaded during periods of planned routine maintenance on the control device.**

(b) BPM waste storage tanks storing VOC/VOHAP with a vapor pressure less than 3.5 kPa are not subject to the requirements of D.10.1 (b)(1) and (c).

(c) BPM waste storage tanks that are unsafe or difficult to inspect are not subject to the requirements of D.10.1(c).

D.14.5 Continuous Emissions Monitoring System (CEMS) Requirements [40 CFR 60, Appendix B and Appendix F, 40 CFR 60.113b(c), 40 CFR 63.1258(b), 40 CFR 63.693(f), 40 CFR 63.8, 326 IAC 2-1.1-11, 326 IAC 2-7-24, 326 IAC 3-5]

...

(c) ...

(1) The Permittee shall install and operate the HCl CEMS in accordance with the performance and QA/QC criteria established in the *Updated Alternative Monitoring Plan for Hydrogen Chloride Continuous Emission Monitoring Systems for the Regenerative Thermal Oxidizers* **("AMP")** submitted to EPA OAQPS on August 15, 2003, **and all subsequent revisions to the AMP,** as allowed by 40 CFR 63.1258(b) and 40 CFR 63.8.

...

Furthermore, references to Diesel Compressor T89-2 have been removed from Section G as follows:

G.1.4 Nitrogen Oxides (NO_X) Emission Limit Determination [326 IAC 2-2.4-7(6) & (7)] [326 IAC 2-2.4-12]

...

(d) ...

(1) ...

(F) For the T89-1 **58** KW diesel compressor engine – 0.9 ton/month [10.6 ton/yr].

~~(G) For the T89-2 KW diesel compressor engine – 0.9 ton/month [10.6 ton/yr].~~

...

G.1.5 Sulfur ~~dioxides~~ **Dioxides** (SO_2) ~~emission limit determination~~ **Emission Limit Determination** [326 IAC 2-2.4-7(6) & (7)] [326 IAC 2-2.4-12]

...

(d) ...

(1) ...

(F) For the T89-1 **58** KW diesel compressor engine – 0.06 ton/month [0.7 ton/yr].

~~(G) For the T89-2 KW diesel compressor engine – 0.06 ton/month [0.7 ton/yr].~~

...

Conclusion and Recommendation

The revision of the BACT determination shall be subject to the conditions of the attached proposed Part 70 Significant Source Modification No. 157-24400-00006 and Significant Permit Modification 157-24771-00006. The staff recommend to the Commissioner that this Part 70 Significant Source Modification and Significant Permit Modification be approved.

Indiana Department of Environmental Management
Office of Air Quality

Appendix A
Best Available Control Technology (BACT) Determination

Technical Support Document (TSD) for a PSD / Significant Source Modification and a Significant Permit Modification to a Part 70 Operating Permit

Source Description and Location

Source Name:	**Eli Lilly and Company, Tippecanoe Labs**
Source Location:	**1650 Lilly Road, Lafayette, IN 47909-9201**
County:	**Tippecanoe**
SIC Code:	**2833, 2879**
Operation Permit No.:	**157-6879-00006**
Operation Permit Issuance Date:	**February 27, 2004**
Source Modification No.:	**157-24400-00006**
Permit Modification No.:	**157-24771-00006**
Permit Reviewer:	**Allen R. Davidson**

Background and Description of Proposed Modification

The Indiana Department of Environmental Management (IDEM), Office of Air Quality (OAQ) has performed the following federal BACT (Best Available Control Technology) analysis for a major modification relating to the operation of a pharmaceutical manufacturing plant located at 1650 Lilly Road, Lafayette, IN 47909-9201. If approved by IDEM's Office of Air Quality (OAQ), this proposed modification would allow Eli Lilly and Company, Tippecanoe Labs to operate thirty-seven (37) existing waste storage tanks with capacities greater than 38 cubic meters (10,000 gallons) without the use of control devices during periods of planned routine maintenance on the control devices, for up to 240 hours per 365-day period. The waste storage tanks are already permitted under Part 70 Operating Permit 157-6879-00006. BACT is required by the Prevention of Significant Deterioration (PSD) rules, 326 IAC 2-2. This revision to the existing BACT determination requires a new review pursuant to 326 IAC 2-1.1-9.5.

New Emission Units and Pollution Control Equipment

The application does not involve the addition of any new emission units or pollution control equipment.

Existing Emission Units and Pollution Control Equipment

The following permitted emission units are involved in this proposed modification:

Emission Unit ID	Emission Unit Description	Stack/Vent	Nominal Capacity	Control Device
Building T79:				
T79-TK301*	Equalization Tank	T79 - 321 stream	50,000 gal	T79 Incinerator
T79-TK302*	Equalization Tank	T79 - 321 stream	50,000 gal	T79 Incinerator
Tank Module Building T140:				
T140-TK3122	Waste Tank	T79 Incinerator	38,425 gal	T79 Incinerator
T140-TK3123	Waste Tank	T79 Incinerator	38,425 gal	T79 Incinerator
T140-TK3124	Waste Tank	T79 Incinerator	38,425 gal	T79 Incinerator

Emission Unit ID	Emission Unit Description	Stack/Vent	Nominal Capacity	Control Device
T140-TK3125	Waste Tank	T79 Incinerator	38,425 gal	T79 Incinerator
T140-TK3126	Waste Tank	T79 Incinerator	38,425 gal	T79 Incinerator
T140-TK3227*	Waste Tank	T79 -324 stream	18,130 gal	T79 Incinerator
T140-TK3228*	Waste Tank	T79 - 324 stream	18,130 gal	T79 Incinerator
Tank Module Building T142:				
T142-TK01	Waste Tank	T79 or RTO**	19,500 gal	T79 or RTO**
T142-TK02	Waste Tank	T79 or RTO**	19,500 gal	T79 or RTO**
T142-TK03	Waste Tank	T79 or RTO**	19,500 gal	T79 or RTO**
T142-TK04	Waste Tank	T79 or RTO**	19,500 gal	T79 or RTO**
T142-TK05	Waste Tank	T79 or RTO**	19,500 gal	T79 or RTO**
T142-TK06	Waste Tank	T79 or RTO**	19,500 gal	T79 or RTO**
T142-TK07	Waste Tank	T79 or RTO**	19,500 gal	T79 or RTO**
T142-TK08	Waste Tank	T79 or RTO**	19,500 gal	T79 or RTO**
T142-TK09	Waste Tank	T79 or RTO**	19,500 gal	T79 or RTO**
T142-TK10	Waste Tank	T79 or RTO**	19,500 gal	T79 or RTO**
T142-TK11	Waste Tank	T79 or RTO**	19,500 gal	T79 or RTO**
T142-TK12	Waste Tank	T79 or RTO**	19,500 gal	T79 or RTO**
Tank Module Building T143:				
T143-TK02*	Waste Tank	T79 - 325 stream	19,500 gal	T79 Incinerator
T143-TK06*	Waste Tank	T79 - 325 stream	19,500 gal	T79 Incinerator
T143-TK10*	Waste Tank	T79 - 325 stream	19,500 gal	T79 Incinerator
T143-TK15*	Waste Tank	T79 - 325 stream	19,500 gal	T79 Incinerator
T143-TK16	Waste Tank	T79 Incinerator	19,500 gal	T79 Incinerator
Tank Module Building T146:				
T146-TK23	Waste Tank	RTO	19,000 gal	RTO
T146-TK24	Waste Tank	RTO	19,000 gal	RTO
T146-TK11*	Waste Tank	RTO	18,644 gal	RTO
T146-TK20*	Waste Tank	RTO	18,644 gal	RTO
T146-TK21*	Waste Tank	RTO	18,644 gal	RTO
T146-TK12	Waste Tank	RTO	19,500 gal	RTO
T48 Tank Farm:				
T48-TK3207*	Waste Tank	T79 - 324 stream	102,759 gal	T79 Incinerator
T48-TK3208*	Waste Tank	T79 - 324 stream	102,759 gal	T79 Incinerator
T48-TK3209*	Waste Tank	T79 - 324 stream	102,759 gal	T79 Incinerator
T48-TK3211*	Waste Tank	T79 - 324 stream	260,650 gal	T79 Incinerator
T48-TK3212*	Waste Tank	T79 - 324 stream	260,650 gal	T79 Incinerator

* Emission units marked with a single asterisk are insignificant activities as defined by 326 IAC 2-7-1(21)(A)-(C).
** Two asterisks indicate that the emission unit is not currently operating but must connect to either the T79 Incinerator or the RTO before operation can begin.

BACT Description

BACT is defined as “an emission limitation based on the maximum degree of reduction of each pollutant subject to regulation under the Clean Air Act emitted from or which results from any major emitting facility, which the permitting authority, on a case-by-case basis, taking into account energy, environmental, and economic impacts and other costs, determines is achievable for such facility through application of production processes and available methods, systems, and techniques, including fuel cleaning or treatment or innovative fuel combustion techniques for control of each such pollutant. In no event shall application of 'best available control technology' result in emissions of any pollutants which will exceed the emissions allowed by any applicable standard established pursuant to section 111 or 112 of this Act.”

The PSD rules require a revision to an existing BACT determination to be conducted in the same manner as the establishment of the initial BACT determination. BACT is an emission limitation based on the best available degree of reduction of each pollutant subject to the PSD requirements. IDEM has performed a federal BACT review for the major modification of future proposed changes to the BPM waste tank operations of the Tippecanoe Laboratories plant site.

IDEM conducts BACT analyses in accordance with the “Top-Down Best Available Control Technology Guidance Document" outlined in the 1990 draft US EPA New Source Review Workshop Manual, which outlines the steps for conducting a "top-down" BACT analysis. According to the “Top-Down Best Available Control Technology Guidance Document," BACT analyses are conducted with a "top-down" approach which consists of the following steps:

(1) Identify all potentially available control options;

(2) Eliminate technically infeasible control options;

(3) Rank remaining control technologies by control effectiveness;

(4) Evaluate control options; and

(5) Select BACT.

Also in accordance with the “Top-Down Best Available Control Technology Guidance Document," BACT analyses (specifically, Step 4) must take into account the energy, environmental, and economic impacts on the source. These reductions may be determined through the application of available control techniques, process design, and/or operational limitations. Such reductions are necessary to demonstrate that the emissions remaining after application of BACT will not cause or contribute to air pollution, thereby protecting public health and the environment. This BACT determination can be based upon, but not limited to, the following information:

(1) The EPA RACT/BACT/LAER (RBLC) Clearinghouse;

(2) U.S. EPA and State air quality permits;

(3) Communications with control device equipment manufacturers;

(4) The EPA New Source Review website;

(5) Technical books and articles; and

(6) Guidance documents from, and communications with, state agencies.

Best Available Control Technology (BACT) Review Requirements

The bulk pharmaceutical manufacturing (BPM) operations use a variety of process vessels (tanks), centrifuges and dryers to manufacture many different pharmaceutical products and intermediates through a series of chemical synthesis in batch-type operations. Each of these processes utilizes different raw materials and production steps, and thus each product creates different emissions at different rates. Because organic solvents are frequently used throughout the production process, the equipment in a typical production unit typically emit volatile organic compounds (VOCs). Because of the variety of raw materials used and the variety of chemical reactions used in the chemical synthesis, process tanks are also capable of emitting small quantities of other PSD pollutants, including CO, NOx, SO_2, and fluorides. Because pharmaceutical products must be contained, PM is emitted in insignificant quantities and therefore not addressed in this PSD review.

Step 1: Identify Potentially Available Control Options

VOC Technologies Considered Feasible

Volatile organic compounds (VOCs) may be controlled by destruction processes, reclamation processes, or by a combination of reclamation and destruction technologies.

Destruction technologies reduce the VOC concentration by high temperature oxidation into carbon dioxide and water vapor. Reclamation is the capture of VOCs for reuse for disposal.

Destruction Control Methods - The destruction of organic compounds usually requires temperatures ranging from 1,200^{O}F to 2,000^{O}F for direct thermal incinerators or 600°F to 1,200^{O}F for catalytic systems. Combustion temperature depends on the chemical composition and the desired destruction efficiency. Carbon dioxide and water vapor are the typical products of complete combustion. Turbulent mixing and combustion chamber retention times of 0.5 to 1.0 seconds are needed to obtain high destruction efficiencies.

Combustion control technologies include recuperative thermal incineration, regenerative thermal incineration, recuperative catalytic incineration, regenerative catalytic incineration, and flares.

Reclamation Control Methods - Organic compounds may be reclaimed by one of three possible methods; adsorption, absorption (scrubbing) or condensation. In general, the organic compounds are separated from the emission stream and reclaimed for reuse or disposal. Depending on the nature of the contaminant and the inlet concentration of the emission stream, recovery technologies can reach efficiencies of 98%.

Adsorption is a surface phenomenon where attraction between the carbon and VOC molecules binds the pollutants to the carbon surface. Both carbon and VOC are chemically intact after adsorption. The VOCs may be removed, or desorbed, from the carbon bed reclaimed and destroyed.

Absorption is a unit operation where components of a gas phase mixture (Pollutants) are selectively transferred to a relatively nonvolatile liquid, usually water. Sometimes, organic liquids, such as mineral oil or nonvolatile hydrocarbons, are suitable absorption solvents. The choice of solvent depends on cost and solubility of the pollutant in the solvent.

Condensation is the separation of VOCs from an emission stream through a phase change, by increasing the system pressure or, more commonly, lowering the system temperature below the dew point of the VOC vapor. When condensers are used for air pollution control, they usually operate at the pressure of the emission stream, and typically require a refrigeration unit to obtain the temperature necessary to condense the VOCs from the emission stream.

Combinations of Reclamation and Destruction Control Methods - In some cases, a combination of control technologies offers the most efficient and cost effective VOC control.

The combination of carbon adsorption with recuperative thermal incineration is available commercially. This system concentrates the VOC stream by using carbon adsorption to remove low concentration VOCs in an emission stream and then uses a lower volume of hot air, commonly one-tenth the original flow, to desorb the pollutants. A recuperative incinerator for destroying pollutants in the concentrated stream is much smaller and has lower supplemental fuel requirement than an incinerator sized for the full emission stream volume.

Absorption systems can also be used to concentrate emission streams to reduce the size of destruction equipment. The concentration effect is not as extreme as with carbon adsorption, a concentrated exhaust stream one quarter the volume of the inlet stream seems to be the practical limit. Absorption concentrators are typically suited for batch processes or to equalize pollutant concentrations in a variable stream. The physical characteristics that drive the absorption of pollutants into a liquid also limit the opportunity to remove those pollutants from the liquid stream.

Fume incinerators typically need supplemental fuel. Concentrated VOC streams with high heat contents obviously require less supplementary fuel than more dilute streams. VOC streams sometimes have a heat content high enough to be self-sustaining, but a supplemental fuel firing rate equal to about 5% of the total incinerator heat input is usually needed to stabilize the burner flame. Natural gas is the most common fuel for VOC incinerators, but fuel oil is an option in some circumstances.

Step 2: Eliminate Technically Infeasible Control Options

(a) It is normal for operators of storage tanks to perform maintenance on emission control devices in order to ensure the safety, integrity and function of the control devices and the tanks to be controlled. For the waste storage tanks, the control devices are thermal oxidizers. During periods of maintenance on the control devices, the control devices cannot be used without risk of fire, injury, or damage to property. Therefore, OAQ has determined that operation of the control devices is technically infeasible for Eli Lilly and Company, Tippecanoe Labs during periods of maintenance on those control devices.

(b) The proposed BACT (operation of the control devices except during periods of maintenance on the control devices) was determined to be technically feasible for Eli Lilly and Company, Tippecanoe Labs. This is as stringent as the BACT determination for solvent storage tanks at both Tippecanoe Labs and Clinton Labs.

(c) The routing of emissions to an alternate control device was determined to be technically feasible for Eli Lilly and Company, Tippecanoe Labs. There are two possibilities:

(1) New Control Devices: Under this option, VOC emissions that are normally controlled by the T79 Incinerator or the RTO system would be routed to a smaller thermal oxidation unit located near the main unit.

(2) Existing Control Devices: There are two existing VOC control systems: the T79 Incinerator and the RTO system. Under this option, VOC emissions that are normally controlled by the T79 Incinerator would be routed to the RTO system when the T79 Incinerator is down for planned maintenance, and VOC emissions that are normally controlled by the RTO system would be routed to the T79 Incinerator when the RTO system is down for planned maintenance.

(d) The use of external and internal floating roofs was determined to be technically infeasible for Eli Lilly and Company, Tippecanoe Labs. All of the waste storage tanks are horizontal tanks, and floating roofs are only feasible on vertical tanks.

Step 3: Rank Remaining Control Options by Control Effectiveness

(a) The table on the following page summarizes the VOC BACT determinations for waste storage tank operations at pharmaceutical manufacturing plants:

Summary of BACT Determinations for Pharmaceutical Manufacturing Plant Waste Storage Tank Operations Comparable to Eli Lilly and Company, Tippecanoe Labs (arranged most recent permit date first)[1]

Permit Date	State	RBLC ID	Source	Affected Facility	BACT Determination
(pending)	IN	N/A	Eli Lilly and Company, Tippecanoe Labs [5]	Waste Storage Tank Operations	Either the use of the RTO control system or the T79 fume incinerator control system, 98% control efficiency, with 240 hr/yr period allowed for maintenance.
10/2004	IN	N/A	Eli Lilly and Company, Clinton Labs [2A]	Solvent Storage Tank Operations	Use of the RTO control system, 98% control efficiency, with 240 hr/yr period allowed for maintenance.
10/2004	IN	N/A	Eli Lilly and Company, Clinton Labs[2A]	Waste Storage Tank Operations	Use of the RTO control system, 98% control efficiency. No period allowed for maintenance.
02/2004	IN	N/A	Eli Lilly and Company, Tippecanoe Labs [3]	Solvent Storage Tank Operations	Either the use of the RTO control system or the T79 fume incinerator control system, 98% control efficiency, with 240 hr/yr period allowed for maintenance.
02/2004	IN	N/A	Eli Lilly and Company, Tippecanoe Labs[4]	Waste Storage Tank Operations	Either the use of the RTO control system or the T79 fume incinerator control system, 98% control efficiency. No period allowed for maintenance.

(1) Storage Tanks at Pharmaceutical Manufacturing Plants (RBLC Code 69.011)
The process code (69.011) was identified that contained summaries applicable to pharmaceutical operations. OAQ searched through the various control technologies listed in the U.S. EPA BACT/RACT/LAER Clearinghouse. However, there were no entries found in the U.S. EPA BACT/RACT/LAER Clearinghouse for solvent storage tanks and waste storage tanks located at a pharmaceutical manufacturing plant.

(2) Indiana Sources with SIC Code 2833
OAQ searched through previously issued approvals for sources belonging to SIC code 2833. There are two emission sources in Indiana other than Eli Lilly and Company, Tippecanoe Labs that belong to this SIC Code:

(A) Eli Lilly and Company, Clinton Labs in Clinton, IN.

Eli Lilly and Company, Clinton Labs has the same control device requirements as the Tippecanoe Labs plant.

(B) Pfizer, Inc. in Terre Haute, IN.

The Pfizer, Inc. plant is not subject to BACT and does not use controls on its waste storage tanks, which is a less stringent option than the BACT that Eli Lilly and Company, Tippecanoe Labs is proposing.

(3) Solvent Storage Tanks
Pursuant to Part 70 Operating Permit T157-6879-00006, issued on February 27, 2004, the BACT determination for the solvent storage tanks located at Eli Lilly and Company, Tippecanoe Labs was either the use of the RTO control system or the T79 fume incinerator control system, each with a rated 98% control efficiency at the outlet, at all times except during periods of planned routine maintenance, as long as the planned routine maintenance activities do not exceed 240 hours per 365-day period.

(4) Waste Storage Tanks
Pursuant to Part 70 Operating Permit T157-6879-00006, issued on February 27, 2004, the BACT determination for the waste storage tanks at Eli Lilly and Company, Tippecanoe Labs was either the use of the RTO control system or the T79 fume incinerator control system, each with a rated 98% control efficiency at the outlet, at all times. The current BACT determination does not allow an exception for planned routine maintenance activities, primarily because 40 CFR 63 Subpart GGG did not allow this exception at the time the Part 70 permit was issued. That rule has since been changed to allow planned routine maintenance activities for waste storage tanks.

(5) Proposed BACT for Waste Storage Tanks
Eli Lilly and Company, Tippecanoe Labs is proposing a BACT determination for the thirty-seven (37) waste storage tanks with capacities greater than 38 cubic meters (10,000 gallons) to remain the same as the original PSD BACT determination with the exception that it will recognize and be consistent with the exclusion established for solvent storage tanks and waste storage tanks with capacities less than 38 cubic meters which applies during periods of planned routine maintenance of the control device of no more than 240 hours in any 365-day period.

(b) Both the RTO and the T79 Fume Incinerator are currently required by Part 70 permit 157-6879-00006 to achieve a minimum 98% control efficiency, Therefore, the routing of emissions to an existing alternate control device has a minimum control efficiency of 98%.

(c) Part 70 permit 157-6879-00006 will require new control devices to also achieve a minimum 98% control efficiency, Therefore, the routing of emissions to a new alternate control device has a minimum control efficiency of 98%.

(d) The BACT proposed by Eli Lilly and Company, Tippecanoe Labs has a minimum overall control efficiency of 95.3%, for both the RTO and the T79 Fume Incinerator. See "Comparison to Other Applicable Standards" for a detailed calculation.

Step 4: Evaluate Control Options

(a) The routing of emissions to an existing alternate control device was determined to be technically feasible, but economically infeasible. OAQ estimates the cost of valves and piping to redirect emissions to the existing alternative control devices during maintenance activities at more than $80,000 per ton of VOC destroyed.

Cost per Ton Analysis for Routing VOC Emissions to an Existing Alternate Control Device From Waste Storage Tanks During Periods of Routine Maintenance

Cost per Tank (valves and piping)*	$6500
Number of Tanks*	25
Cost per All Tanks	$162,500
Annualized Cost per All Tanks	$22,079
VOC emitted per All Tanks (ton/yr)*	0.275
Destruction Efficiency (%)	98%
VOC Destroyed (ton/yr)	0.270
Cost per Ton VOC Destroyed	$81,772

The Cost per Tank is an average amount. The actual cost varies depending on the length of piping necessary to connect the tank to the alternate control device.
The Cost Per Tank, Number of Tanks and VOC Emitted per All Tanks exclude the tanks in Building T142, which are not currently operating. Under this operating scenario, the tanks in Building T142 would need to connect to both a primary control device and an alternate control device before operation can begin.

Methodology:
Cost per Tank * Number of Tanks = Cost per All Tanks
Annualized Cost Per All Tanks = Cost per All Tanks * Capital Recovery Factor
Capital Recovery Factor = $i*(1+i)^n / ((1+i)^n -1)$ = 13.59% where i = 6% interest rate and n = 10 years
VOC Destroyed = VOC Emitted per All Tanks * (100% - Destruction Efficiency)
Cost per Ton VOC Destroyed = Annualized Cost per All Tanks / VOC Destroyed

(b) The routing of emissions to new alternate control devices was determined to be technically feasible, but economically infeasible. Since new control devices will involve significant capital investment costs that are not necessary for the existing control devices, it can be presumed to be economically infeasible since the routing of emissions to an existing alternate control device is not economically feasible.

Step 5: Select BACT

The existing PSD BACT determination for the waste storage tanks will be amended to incorporate an exclusion which states that the emission limits for control devices used to control emissions from waste storage tanks do not apply during periods of planned routine maintenance on the control device provided that the control device's planned routine maintenance activities do not exceed 240 hours in any 365-day period. The tanks shall not be loaded or unloaded during periods of planned routine maintenance on the control device.

Comparison to Other Applicable Standards

40 CFR 60 Subpart Kb requires 95% control of emissions from several of the thirty-seven (37) waste storage tanks. 40 CFR 63 Subparts DD and GGG require 98% control efficiency on all of the thirty-seven (37) waste storage tanks except for 240 hours per year for maintenance activities. If the 240 hours per year exception is included, the waste storage tanks will remain in compliance with 40 CFR 60 Subpart Kb, as shown below:

$$98\% * \frac{(8760-240)\ \text{hr/yr}}{8760\ \text{hr/yr}} = 95.3\%$$

Therefore, the BACT determination for Eli Lilly and Company, Tippecanoe Labs has a minimum overall control efficiency of 95.3%, for both the RTO and the T79 Fume Incinerator.

The following table summarizes the current VOC regulations that apply to waste storage tanks at Eli Lilly and Company, Tippecanoe Labs, and compares the regulations to the BACT determination:

Comparison of Applicable VOC Regulations to the BACT Determination for Waste Storage Tank Operations at Eli Lilly and Company, Tippecanoe Labs

Equipment Type	326 IAC 8-5-3 (Pharma RACT Rule)	40 CFR 60, Kb (NSPS for solvent storage tanks)	40 CFR 63, DD (Off-site waste MACT)	40 CFR 63, GGG (Pharmaceutical production MACT)	BACT Determination
Waste Tanks	Achieve at least 90% controls for uncontrolled VOC emissions ≥ 330 lb/day [326 IAC 8-5-3(b)(2)(A)]; OR Reduce VOC emissions to 15 lbs/day or less for uncontrolled VOC emissions < 330 lb/day [326 IAC 8-5-3(b)(2)(B)]	95% DRE OR Time ≥ 0.75 sec and temp ≥ 816C OR Other parameters determined from a design analysis	20 ppm TOC, corrected to 3% O_2 achieved from a stack test *AND* min temp requirement OR Alternative operating parameter: 20 ppmv TOC 24-hr avg. via CEMS 95% DRE (individual vent percent reduction standard) *AND* min temp requirement OR Maintain temp ≥ 760 F *AND* residence time ≥ 0.5 sec	95% DRE *AND* min temp requirement OR 20 ppmv via stack test *AND* min temp requirement OR Maintain time ≥ 0.5 sec *AND* temp ≥ 760C	98% DRE with 240 hr/yr period for planned routine maintenance (equates to 95.3% overall DRE)