



INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT

We Protect Hoosiers and Our Environment.

Mitchell E. Daniels Jr.
Governor

Thomas W. Easterly
Commissioner

100 North Senate Avenue
Indianapolis, Indiana 46204
(317) 232-8603
Toll Free (800) 451-6027
www.idem.IN.gov

TO: Interested Parties / Applicant

DATE: September 24, 2010

RE: Rieth-Riley Construction Co., Inc / 141-27607-00027

FROM: Matthew Stuckey, Branch Chief
Permits Branch
Office of Air Quality

Notice of Decision: Approval - Effective Immediately

Please be advised that on behalf of the Commissioner of the Department of Environmental Management, I have issued a decision regarding the enclosed matter. Pursuant to IC 13-15-5-3, this permit is effective immediately, unless a petition for stay of effectiveness is filed and granted according to IC 13-15-6-3, and may be revoked or modified in accordance with the provisions of IC 13-15-7-1.

If you wish to challenge this decision, IC 4-21.5-3 and IC 13-15-6-1 require that you file a petition for administrative review. This petition may include a request for stay of effectiveness and must be submitted to the Office of Environmental Adjudication, 100 North Senate Avenue, Government Center North, Suite N 501E, Indianapolis, IN 46204, **within eighteen (18) calendar days of the mailing of this notice**. The filing of a petition for administrative review is complete on the earliest of the following dates that apply to the filing:

- (1) the date the document is delivered to the Office of Environmental Adjudication (OEA);
- (2) the date of the postmark on the envelope containing the document, if the document is mailed to OEA by U.S. mail; or
- (3) The date on which the document is deposited with a private carrier, as shown by receipt issued by the carrier, if the document is sent to the OEA by private carrier.

The petition must include facts demonstrating that you are either the applicant, a person aggrieved or adversely affected by the decision or otherwise entitled to review by law. Please identify the permit, decision, or other order for which you seek review by permit number, name of the applicant, location, date of this notice and all of the following:

- (1) the name and address of the person making the request;
- (2) the interest of the person making the request;
- (3) identification of any persons represented by the person making the request;
- (4) the reasons, with particularity, for the request;
- (5) the issues, with particularity, proposed for considerations at any hearing; and
- (6) identification of the terms and conditions which, in the judgment of the person making the request, would be appropriate in the case in question to satisfy the requirements of the law governing documents of the type issued by the Commissioner.

If you have technical questions regarding the enclosed documents, please contact the Office of Air Quality, Permits Branch at (317) 233-0178. Callers from within Indiana may call toll-free at 1-800-451-6027, ext. 3-0178.

Enclosures
FNPER.dot12/03/07



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Mr. Edward Clements
Rieth-Riley Construction Co., Inc.
PO Box 477
Goshen, IN 46527

September 24, 2010

Re: 141-27607-00027
Second Significant Revision to
F141-22022-00027

Dear Mr. Clements:

Rieth-Riley Construction Co., Inc. was issued a Federally Enforceable State Operating Permit (FESOP) Renewal No. F141-22022-00027 on June 30, 2006 for a stationary hot mix asphalt production facility located at 25200 State Road 23, South Bend, Indiana. On March 11, 2009, the Office of Air Quality (OAQ) received a Petition for Administrative Review (Cause No. 09-A-J-4237) from the source relating to Significant Permit Revision No. 141-27073-00027. The source requested that IDEM modify the limits related to slag usage, slag sulfur content, and sulfur dioxide emissions. Finally, the source requested that IDEM remove the sulfur dioxide testing requirements. The attached Technical Support Document (TSD) provides additional explanation of the changes to the source/permit. Pursuant to the provisions of 326 IAC 2-8-11.1, these changes to the permit are required to be reviewed in accordance with the Significant Permit Revision (SPR) procedures of 326 IAC 2-8-11.1(f). Pursuant to the provisions of 326 IAC 2-8-11.1, a significant permit revision to this permit is hereby approved as described in the attached Technical Support Document (TSD).

Pursuant to 326 IAC 2-8-11.1, this permit shall be revised by incorporating the significant permit revision into the permit. All other conditions of the permit shall remain unchanged and in effect. Attached please find the entire revised permit.

This decision is subject to the Indiana Administrative Orders and Procedures Act - IC 4-21.5-3-5. If you have any questions on this matter, please contact Brian Williams, of my staff, at 317-234-5375 or 1-800-451-6027, and ask for extension 4-5375.

Sincerely,

Iryn Callung, Section Chief
Permits Branch
Office of Air Quality

Attachments: Technical Support Document and revised permit

IC/BMW

cc: File - St. Joseph County
St. Joseph County Health Department
U.S. EPA, Region V
Compliance and Enforcement Branch
Billing, Licensing and Training Section
Office of Legal Counsel - Justin Barrett



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Federally Enforceable State Operating Permit Renewal OFFICE OF AIR QUALITY

Rieth-Riley Construction Co., Inc.
25200 State Road 23
South Bend, Indiana 46614

(herein known as the Permittee) is hereby authorized to operate subject to the conditions contained herein, the source described in Section A (Source Summary) of this permit.

The Permittee must comply with all conditions of this permit. Noncompliance with any provisions of this permit is grounds for enforcement action; permit termination, revocation and reissuance, or modification; or denial of a permit renewal application. It shall not be a defense for the Permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit. An emergency does constitute an affirmative defense in an enforcement action provided the Permittee complies with the applicable requirements set forth in Section B, Emergency Provisions.

This permit is issued in accordance with 326 IAC 2 and 40 CFR Part 70 Appendix A and contains the conditions and provisions specified in 326 IAC 2-8 as required by 42 U.S.C. 7401, et. seq. (Clean Air Act as amended by the 1990 Clean Air Act Amendments), 40 CFR Part 70.6, IC 13-15 and IC 13-17.

Indiana statutes from IC 13 and rules from 326 IAC, quoted in conditions in this permit, are those applicable at the time the permit was issued. The issuance or possession of this permit shall not alone constitute a defense against an alleged violation of any law, regulation or standard, except for the requirement to obtain a FESOP under 326 IAC 2-8.

Operation Permit No.: F141-22022-00027	
Original Issued by: Nisha Sizemore, Chief Permits Branch Office of Air Quality	Issuance Date: June 30, 2006 Expiration Date: June 30, 2016

First Significant Permit Revision No.: 141-27073-00027, issued on February 20, 2009

Second Significant Permit Revision No.: F141-27607-00027	
Issued by:  Iryn Calilung, Section Chief Permits Branch Office of Air Quality	Issuance Date: September 24, 2010 Expiration Date: June 30, 2016

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Attachment A: Fugitive Dust Control Plan

Attachment B: NSPS Subpart I - Standards of Performance for Hot Mix Asphalt Facilities

SECTION A SOURCE SUMMARY

This permit is based on information requested by the Indiana Department of Environmental Management (IDEM), Office of Air Quality (OAQ). The information describing the source contained in conditions A.1 through A.3 is descriptive information and does not constitute enforceable conditions. However, the Permittee should be aware that a physical change or a change in the method of operation that may render this descriptive information obsolete or inaccurate may trigger requirements for the Permittee to obtain additional permits or seek modification of this permit pursuant to 326 IAC 2, or change other applicable requirements presented in the permit application.

A.1 General Information [326 IAC 2-8-3(b)]

The Permittee owns and operates a stationary hot mix asphalt production source.

Source Address:	25200 State Road 23, South Bend, Indiana 46614
General Source Phone Number:	(574) 875-5183
SIC Code:	2951
County Location:	St. Joseph
Source Location Status:	Attainment for all criteria pollutants
Source Status:	Federally Enforceable State Operating Permit Program Minor Source, under PSD and Emission Offset Rules Minor Source, Section 112 of the Clean Air Act Not 1 of 28 Source Categories

A.2 Emission Units and Pollution Control Equipment Summary [326 IAC 2-8-3(c)(3)]

This stationary source consists of the following emission units and pollution control devices:

- (a) One (1) aggregate rotary dryer and drum hot-mix unit (dryer/mixer), identified as DRUM, approved for construction in 2009, with a maximum capacity of four hundred fifty (450) tons of asphalt per hour, processing blast furnace slag, electric arc furnace steel mill slag, and certified asbestos-free factory second and/or post consumer waste shingles in the aggregate mix, equipped with one (1) dryer/mixer burner, having a maximum heat input capacity of one hundred fifty (150) MMBtu per hour, firing waste oil as primary fuel, using No. 2 fuel oil, No. 4 fuel oil, natural gas, propane gas, and butane gas as backup fuels, equipped with a ninety thousand (90,000) actual cubic feet per minute (acfm) baghouse for particulate control and exhausting through Stack SV1. No shingles are ground at this source.
- (b) One (1) hot oil heater, identified as 14A, constructed in 1988, with a maximum heat input capacity of 2.0 MMBtu per hour, firing No. 2 fuel oil as primary fuel, using butane gas and propane gas as backup fuels, and exhausting through Stack SV2.
- (c) One (1) hot oil heater, identified as 14B, approved for construction in 2009, with a maximum heat input capacity of two (2.0) MMBtu per hour, firing No. 2 fuel oil as primary fuel, using butane gas and propane gas as backup fuels, and exhausting through Stack SV10.
- (d) Two (2) tanks, identified as 13A and 13B, storing liquid asphalt, constructed in 1987, with a maximum capacity of 20,000 gallons each, and exhausting through Stacks SV5 and SV7.
- (e) One (1) tank, identified as 13C, storing liquid asphalt, constructed in 1965, with a maximum capacity 25,000 gallons, and exhausting through stack SV6.
- (f) One (1) tank for storing liquid asphalt, identified as 13D, approved for construction in 2008, with a maximum capacity of thirty thousand (30,000) gallons, and exhausting

through Stack SV11.

- (g) One (1) tank, identified as 11, storing waste oil or No. 4 distillate oil, constructed in 1987, with a maximum capacity of 17,000 gallons, and exhausting through Stack SV8.
- (h) One (1) tank, identified as 12, storing No. 2 distillate oil, constructed in 1987, with a maximum capacity 25,000 gallons, and exhausting through stack SV9.
- (i) Cold-mix cutback asphalt production, constructed in 1988, with a maximum capacity of 372 tons of aggregate per hour.

Under 40 CFR 60, Subpart I, this is considered an affected facility.

A.3 Insignificant Activities [326 IAC 2-7-1(21)][326 IAC 2-8-3(c)(3)(I)]

This stationary source also includes the following insignificant activities, as defined in 326 IAC 2-7-1(21):

- (a) Two (2) A.C. tank heaters, firing No. 2 fuel oil as primary fuel, firing propane gas and butane gas as backup fuels, with a maximum heat input capacity of 0.48 million British thermal units per hour, each.
- (b) The following VOC and HAP storage containers: vessels storing lubricating oil, hydraulic oils, machining oils, and machining fluids.

A.4 FESOP Applicability [326 IAC 2-8-2]

This stationary source, otherwise required to have a Part 70 permit as described in 326 IAC 2-7-2(a), has applied to the Indiana Department of Environmental Management (IDEM), Office of Air Quality (OAQ) to renew a Federally Enforceable State Operating Permit (FESOP).

SECTION B GENERAL CONDITIONS

B.1 Definitions [326 IAC 2-8-1]

Terms in this permit shall have the definition assigned to such terms in the referenced regulation. In the absence of definitions in the referenced regulation, the applicable definitions found in the statutes or regulations (IC 13-11, 326 IAC 1-2 and 326 IAC 2-7) shall prevail.

B.2 Permit Term [326 IAC 2-8-4(2)][326 IAC 2-1.1-9.5][IC 13-15-3-6(a)]

-
- (a) This permit, F141-22022-00027, is issued for a fixed term of ten (10) years from the issuance date of this permit, as determined in accordance with IC 4-21.5-3-5(f) and IC 13-15-5-3. Subsequent revisions, modifications, or amendments of this permit do not affect the expiration date of this permit.
- (b) If IDEM, OAQ, upon receiving a timely and complete renewal permit application, fails to issue or deny the permit renewal prior to the expiration date of this permit, this existing permit shall not expire and all terms and conditions shall continue in effect, until the renewal permit has been issued or denied.

B.3 Term of Conditions [326 IAC 2-1.1-9.5]

Notwithstanding the permit term of a permit to construct, a permit to operate, or a permit modification, any condition established in a permit issued pursuant to a permitting program approved in the state implementation plan shall remain in effect until:

- (a) the condition is modified in a subsequent permit action pursuant to Title I of the Clean Air Act; or
- (b) the emission unit to which the condition pertains permanently ceases operation.

B.4 Enforceability [326 IAC 2-8-6] [IC 13-17-12]

Unless otherwise stated, all terms and conditions in this permit, including any provisions designed to limit the source's potential to emit, are enforceable by IDEM, the United States Environmental Protection Agency (U.S. EPA) and by citizens in accordance with the Clean Air Act.

B.5 Severability [326 IAC 2-8-4(4)]

The provisions of this permit are severable; a determination that any portion of this permit is invalid shall not affect the validity of the remainder of the permit.

B.6 Property Rights or Exclusive Privilege [326 IAC 2-8-4(5)(D)]

This permit does not convey any property rights of any sort or any exclusive privilege.

B.7 Duty to Provide Information [326 IAC 2-8-4(5)(E)]

-
- (a) The Permittee shall furnish to IDEM, OAQ, within a reasonable time, any information that IDEM, OAQ may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating this permit, or to determine compliance with this permit. Upon request, the Permittee shall also furnish to IDEM, OAQ copies of records required to be kept by this permit.
- (b) For information furnished by the Permittee to IDEM, OAQ, the Permittee may include a claim of confidentiality in accordance with 326 IAC 17.1. When furnishing copies of requested records directly to U. S. EPA, the Permittee may assert a claim of confidentiality in accordance with 40 CFR 2, Subpart B.

B.8 Certification [326 IAC 2-8-3(d)][326 IAC 2-8-4(3)(C)(i)][326 IAC 2-8-5(1)]

- (a) A certification required by this permit meets the requirements of 326 IAC 2-8-5(a)(1) if:
- (1) it contains a certification by an "authorized individual", as defined by 326 IAC 2-1.1-1(1), and
 - (2) the certification states that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.
- (b) The Permittee may use the attached Certification Form, or its equivalent with each submittal requiring certification. One (1) certification may cover multiple forms in one (1) submittal.
- (c) An "authorized individual" is defined at 326 IAC 2-1.1-1(1).

B.9 Annual Compliance Certification [326 IAC 2-8-5(a)(1)]

- (a) The Permittee shall annually submit a compliance certification report which addresses the status of the source's compliance with the terms and conditions contained in this permit, including emission limitations, standards, or work practices. All certifications shall cover the time period from January 1 to December 31 of the previous year, and shall be submitted no later than April 15 of each year to:

Indiana Department of Environmental Management
Compliance and Enforcement Branch, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251

- (b) The annual compliance certification report required by this permit shall be considered timely if the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ on or before the date it is due.
- (c) The annual compliance certification report shall include the following:
- (1) The appropriate identification of each term or condition of this permit that is the basis of the certification;
 - (2) The compliance status;
 - (3) Whether compliance was continuous or intermittent;
 - (4) The methods used for determining the compliance status of the source, currently and over the reporting period consistent with 326 IAC 2-8-4(3); and
 - (5) Such other facts, as specified in Sections D of this permit, as IDEM, OAQ may require to determine the compliance status of the source.

The submittal by the Permittee does require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

B.10 Compliance Order Issuance [326 IAC 2-8-5(b)]

IDEM, OAQ may issue a compliance order to this Permittee upon discovery that this permit is in nonconformance with an applicable requirement. The order may require immediate compliance or contain a schedule for expeditious compliance with the applicable requirement.

B.11 Preventive Maintenance Plan [326 IAC 1-6-3][326 IAC 2-8-4(9)][326 IAC 2-8-5(a)(1)]

(a) A Preventive Maintenance Plan meets the requirements of 326 IAC 1-6-3 if it includes, at a minimum:

- (1) Identification of the individual(s) responsible for inspecting, maintaining, and repairing emission control devices;
- (2) A description of the items or conditions that will be inspected and the inspection schedule for said items or conditions; and
- (3) Identification and quantification of the replacement parts that will be maintained in inventory for quick replacement.

The Permittee shall implement the PMPs.

(b) If required by specific condition(s) in Section D of this permit where no PMP was previously required, the Permittee shall prepare and maintain Preventive Maintenance Plans (PMPs) no later than ninety (90) days after issuance of this permit or ninety (90) days after initial start-up, whichever is later, including the following information on each facility:

- (1) Identification of the individual(s) responsible for inspecting, maintaining, and repairing emission control devices;
- (2) A description of the items or conditions that will be inspected and the inspection schedule for said items or conditions; and
- (3) Identification and quantification of the replacement parts that will be maintained in inventory for quick replacement.

If, due to circumstances beyond the Permittee's control, the PMPs cannot be prepared and maintained within the above time frame, the Permittee may extend the date an additional ninety (90) days provided the Permittee notifies:

Indiana Department of Environmental Management
Compliance and Enforcement Branch, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251

The PMP extension notification does not require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

The Permittee shall implement the PMPs.

(c) A copy of the PMPs shall be submitted to IDEM, OAQ upon request and within a reasonable time, and shall be subject to review and approval by IDEM, OAQ. IDEM, OAQ may require the Permittee to revise its PMPs whenever lack of proper maintenance causes or is the primary contributor to an exceedance of any limitation on emissions. The

PMPs and their submittal do not require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

- (d) To the extent the Permittee is required by 40 CFR Part 60/63 to have an Operation Maintenance, and Monitoring (OMM) Plan for a unit, such Plan is deemed to satisfy the PMP requirements of 326 IAC 1-6-3 for that unit.

B.12 Emergency Provisions [326 IAC 2-8-12]

- (a) An emergency, as defined in 326 IAC 2-7-1(12), is not an affirmative defense for an action brought for noncompliance with a federal or state health-based emission limitation except as provided in 326 IAC 2-8-12.

- (b) An emergency, as defined in 326 IAC 2-7-1(12), constitutes an affirmative defense to an action brought for noncompliance with a health-based or technology-based emission limitation if the affirmative defense of an emergency is demonstrated through properly signed, contemporaneous operating logs or other relevant evidence that describe the following:

- (1) An emergency occurred and the Permittee can, to the extent possible, identify the causes of the emergency;
- (2) The permitted facility was at the time being properly operated;
- (3) During the period of an emergency, the Permittee took all reasonable steps to minimize levels of emissions that exceeded the emission standards or other requirements in this permit;
- (4) For each emergency lasting one (1) hour or more, the Permittee notified IDEM, OAQ, or Northern Regional Office within four (4) daytime business hours after the beginning of the emergency, or after the emergency was discovered or reasonably should have been discovered;

Telephone Number: 1-800-451-6027 (ask for Office of Air Quality, Compliance and Enforcement Branch), or
Telephone Number: 317-233-0178 (ask for Office of Air Quality, Compliance and Enforcement Branch)
Facsimile Number: 317-233-6865
Northern Regional Office phone: (574) 245-4870; fax: (574) 245-4877.

- (5) For each emergency lasting one (1) hour or more, the Permittee submitted the attached Emergency Occurrence Report Form or its equivalent, either by mail or facsimile to:

Indiana Department of Environmental Management
Compliance and Enforcement Branch, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
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within two (2) working days of the time when emission limitations were exceeded due to the emergency.

The notice fulfills the requirement of 326 IAC 2-8-4(3)(C)(ii) and must contain the following:

- (A) A description of the emergency;
- (B) Any steps taken to mitigate the emissions; and
- (C) Corrective actions taken.

The notification which shall be submitted by the Permittee does not require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

- (6) The Permittee immediately took all reasonable steps to correct the emergency.
- (c) In any enforcement proceeding, the Permittee seeking to establish the occurrence of an emergency has the burden of proof.
- (d) This emergency provision supersedes 326 IAC 1-6 (Malfunctions). This permit condition is in addition to any emergency or upset provision contained in any applicable requirement.
- (e) The Permittee seeking to establish the occurrence of an emergency shall make records available upon request to ensure that failure to implement a PMP did not cause or contribute to an exceedance of any limitations on emissions. However, IDEM, OAQ may require that the Preventive Maintenance Plans required under 326 IAC 2-8-3(c)(6) be revised in response to an emergency.
- (f) Failure to notify IDEM, OAQ by telephone or facsimile of an emergency lasting more than one (1) hour in accordance with (b)(4) and (5) of this condition shall constitute a violation of 326 IAC 2-8 and any other applicable rules.
- (g) Operations may continue during an emergency only if the following conditions are met:
 - (1) If the emergency situation causes a deviation from a technology-based limit, the Permittee may continue to operate the affected emitting facilities during the emergency provided the Permittee immediately takes all reasonable steps to correct the emergency and minimize emissions.
 - (2) If an emergency situation causes a deviation from a health-based limit, the Permittee may not continue to operate the affected emissions facilities unless:
 - (A) The Permittee immediately takes all reasonable steps to correct the emergency situation and to minimize emissions; and
 - (B) Continued operation of the facilities is necessary to prevent imminent injury to persons, severe damage to equipment, substantial loss of capital investment, or loss of product or raw material of substantial economic value.

Any operations shall continue no longer than the minimum time required to prevent the situations identified in (g)(2)(B) of this condition.

B.13 Prior Permits Superseded [326 IAC 2-1.1-9.5]

- (a) All terms and conditions of permits established prior to F141-22022-00027 and issued pursuant to permitting programs approved into the state implementation plan have been either:

- (1) incorporated as originally stated,
- (2) revised, or
- (3) deleted.

(b) All previous registrations and permits are superseded by this permit.

B.14 Termination of Right to Operate [326 IAC 2-8-9][326 IAC 2-8-3(h)]

The Permittee's right to operate this source terminates with the expiration of this permit unless a timely and complete renewal application is submitted at least nine (9) months prior to the date of expiration of the source's existing permit, consistent with 326 IAC 2-8-3(h) and 326 IAC 2-8-9.

B.15 Permit Modification, Reopening, Revocation and Reissuance, or Termination [326 IAC 2-8-4(5)(C)][326 IAC 2-8-7(a)][326 IAC 2-8-8]

- (a) This permit may be modified, reopened, revoked and reissued, or terminated for cause. The filing of a request by the Permittee for a Federally Enforceable State Operating Permit modification, revocation and reissuance, or termination, or of a notification of planned changes or anticipated noncompliance does not stay any condition of this permit. [326 IAC 2-8-4(5)(C)] The notification by the Permittee does require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).
- (b) This permit shall be reopened and revised under any of the circumstances listed in IC 13-15-7-2 or if IDEM, OAQ determines any of the following:
 - (1) That this permit contains a material mistake.
 - (2) That inaccurate statements were made in establishing the emissions standards or other terms or conditions.
 - (3) That this permit must be revised or revoked to assure compliance with an applicable requirement. [326 IAC 2-8-8(a)]
- (c) Proceedings by IDEM, OAQ to reopen and revise this permit shall follow the same procedures as apply to initial permit issuance and shall affect only those parts of this permit for which cause to reopen exists. Such reopening and revision shall be made as expeditiously as practicable. [326 IAC 2-8-8(b)]
- (d) The reopening and revision of this permit, under 326 IAC 2-8-8(a), shall not be initiated before notice of such intent is provided to the Permittee by IDEM, OAQ at least thirty (30) days in advance of the date this permit is to be reopened, except that IDEM, OAQ may provide a shorter time period in the case of an emergency. [326 IAC 2-8-8(c)]

B.16 Permit Renewal [326 IAC 2-8-3(h)]

- (a) The application for renewal shall be submitted using the application form or forms prescribed by IDEM, OAQ and shall include the information specified in 326 IAC 2-8-3. Such information shall be included in the application for each emission unit at this source, except those emission units included on the trivial or insignificant activities list contained in 326 IAC 2-7-1(21) and 326 IAC 2-7-1(40). The renewal application does require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

Request for renewal shall be submitted to:

Indiana Department of Environmental Management
Permit Administration and Support Section, Office of Air Quality
100 North Senate Avenue
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- (b) A timely renewal application is one that is:
- (1) Submitted at least nine (9) months prior to the date of the expiration of this permit; and
 - (2) If the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ on or before the date it is due.
- (c) If the Permittee submits a timely and complete application for renewal of this permit, the source's failure to have a permit is not a violation of 326 IAC 2-8 until IDEM, OAQ takes final action on the renewal application, except that this protection shall cease to apply if, subsequent to the completeness determination, the Permittee fails to submit by the deadline specified, pursuant to 326 IAC 2-8-3(g), in writing by IDEM, OAQ any additional information identified as being needed to process the application.

B.17 Permit Amendment or Revision [326 IAC 2-8-10][326 IAC 2-8-11.1]

- (a) Permit amendments and revisions are governed by the requirements of 326 IAC 2-8-10 or 326 IAC 2-8-11.1 whenever the Permittee seeks to amend or modify this permit.

- (b) Any application requesting an amendment or modification of this permit shall be submitted to:

Indiana Department of Environmental Management
Permit Administration and Support Section, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251

Any such application does require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

- (c) The Permittee may implement administrative amendment changes addressed in the request for an administrative amendment immediately upon submittal of the request. [326 IAC 2-8-10(b)(3)]

B.18 Operational Flexibility [326 IAC 2-8-15][326 IAC 2-8-11.1]

- (a) The Permittee may make any change or changes at the source that are described in 326 IAC 2-8-15(b) through (d) without a prior permit revision, if each of the following conditions is met:

- (1) The changes are not modifications under any provision of Title I of the Clean Air Act;
- (2) Any approval required by 326 IAC 2-8-11.1 has been obtained;

(3) The changes do not result in emissions which exceed the limitations provided in this permit (whether expressed herein as a rate of emissions or in terms of total emissions);

(4) The Permittee notifies the:

Indiana Department of Environmental Management
Permit Administration and Support Section, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251

and

United States Environmental Protection Agency, Region V
Air and Radiation Division, Regulation Development Branch - Indiana (AR-18J)
77 West Jackson Boulevard
Chicago, Illinois 60604-3590

in advance of the change by written notification at least ten (10) days in advance of the proposed change. The Permittee shall attach every such notice to the Permittee's copy of this permit; and

(5) The Permittee maintains records on-site, on a rolling five (5) year basis, which document all such changes and emission trades that are subject to 326 IAC 2-8-15(b) through (d). The Permittee shall make such records available, upon reasonable request, for public review.

Such records shall consist of all information required to be submitted to IDEM, OAQ in the notices specified in 326 IAC 2-8-15(b)(2), (c)(1), and (d).

- (b) Emission Trades [326 IAC 2-8-15(c)]
The Permittee may trade emissions increases and decreases at the source, where the applicable SIP provides for such emission trades without requiring a permit revision, subject to the constraints of Section (a) of this condition and those in 326 IAC 2-8-15(c).
- (c) Alternative Operating Scenarios [326 IAC 2-8-15(d)]
The Permittee may make changes at the source within the range of alternative operating scenarios that are described in the terms and conditions of this permit in accordance with 326 IAC 2-8-4(7). No prior notification of IDEM, OAQ, or U.S. EPA is required.
- (d) Backup fuel switches specifically addressed in, and limited under, Section D of this permit shall not be considered alternative operating scenarios. Therefore, the notification requirements of part (a) of this condition do not apply.

B.19 Source Modification Requirement [326 IAC 2-8-11.1]

A modification, construction, or reconstruction is governed by the requirements of 326 IAC 2.

B.20 Inspection and Entry [326 IAC 2-8-5(a)(2)][IC 13-14-2-2][IC 13-17-3-2][IC 13-30-3-1]

Upon presentation of proper identification cards, credentials, and other documents as may be required by law, and subject to the Permittee's right under all applicable laws and regulations to assert that the information collected by the agency is confidential and entitled to be treated as such, the Permittee shall allow IDEM, OAQ, U.S. EPA, or an authorized representative to perform the following:

- (a) Enter upon the Permittee's premises where a FESOP source is located, or emissions related activity is conducted, or where records must be kept under the conditions of this permit;
- (b) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, have access to and copy, at reasonable times, any records that must be kept under the conditions of this permit;
- (c) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, inspect, at reasonable times, any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under this permit;
- (d) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with this permit or applicable requirements; and
- (e) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, utilize any photographic, recording, testing, monitoring, or other equipment for the purpose of assuring compliance with this permit or applicable requirements.

B.21 Transfer of Ownership or Operational Control [326 IAC 2-8-10]

- (a) The Permittee must comply with the requirements of 326 IAC 2-8-10 whenever the Permittee seeks to change the ownership or operational control of the source and no other change in the permit is necessary.
- (b) Any application requesting a change in the ownership or operational control of the source shall contain a written agreement containing a specific date for transfer of permit responsibility, coverage and liability between the current and new Permittee. The application shall be submitted to:

Indiana Department of Environmental Management
Permit Administration and Support Section, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251

Any such application does require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).
- (c) The Permittee may implement administrative amendment changes addressed in the request for an administrative amendment immediately upon submittal of the request. [326 IAC 2-8-10(b)(3)]

B.22 Annual Fee Payment [326 IAC 2-7-19] [326 IAC 2-8-4(6)] [326 IAC 2-8-16][326 IAC 2-1.1-7]

- (a) The Permittee shall pay annual fees to IDEM, OAQ no later than thirty (30) calendar days of receipt of a billing. Pursuant to 326 IAC 2-7-19(b), if the Permittee does not receive a bill from IDEM, OAQ the applicable fee is due April 1 of each year.
- (b) Failure to pay may result in administrative enforcement action or revocation of this permit.
- (c) The Permittee may call the following telephone numbers: 1-800-451-6027 or 317-233-4230 (ask for OAQ, Billing, Licensing, and Training Section), to determine the appropriate permit fee.

B.23 Credible Evidence [326 IAC 2-8-4(3)][326 IAC 2-8-5][62 FR 8314] [326 IAC 1-1-6]

For the purpose of submitting compliance certifications or establishing whether or not the Permittee has violated or is in violation of any condition of this permit, nothing in this permit shall preclude the use, including the exclusive use, of any credible evidence or information relevant to whether the Permittee would have been in compliance with the condition of this permit if the appropriate performance or compliance test or procedure had been performed.

SECTION C

SOURCE OPERATION CONDITIONS

Entire Source

Emission Limitations and Standards [326 IAC 2-8-4(1)]

C.1 Overall Source Limit [326 IAC 2-8]

The purpose of this permit is to limit this source's potential to emit to less than major source levels for the purpose of Section 502(a) of the Clean Air Act.

- (a) Pursuant to 326 IAC 2-8:
 - (1) The potential to emit any regulated pollutant, except particulate matter (PM), from the entire source shall be limited to less than one hundred (100) tons per twelve (12) consecutive month period.
 - (2) The potential to emit any individual hazardous air pollutant (HAP) from the entire source shall be limited to less than ten (10) tons per twelve (12) consecutive month period; and
 - (3) The potential to emit any combination of HAPs from the entire source shall be limited to less than twenty-five (25) tons per twelve (12) consecutive month period.
- (b) Pursuant to 326 IAC 2-2 (PSD), potential to emit particulate matter (PM) from the entire source shall be limited to less than two hundred fifty (250) tons per twelve (12) consecutive month period.
- (c) This condition shall include all emission points at this source including those that are insignificant as defined in 326 IAC 2-7-1(21). The source shall be allowed to add insignificant activities not already listed in this permit, provided that the source's potential to emit does not exceed the above specified limits.
- (d) Section D of this permit contains independently enforceable provisions to satisfy this requirement.

C.2 Opacity [326 IAC 5-1]

Pursuant to 326 IAC 5-1-2 (Opacity Limitations), except as provided in 326 IAC 5-1-1 (Applicability) and 326 IAC 5-1-3 (Temporary Alternative Opacity Limitations), opacity shall meet the following, unless otherwise stated in this permit:

- (a) Opacity shall not exceed an average of thirty percent (30%) in any one (1) six (6) minute averaging period as determined in 326 IAC 5-1-4.
- (b) Opacity shall not exceed sixty percent (60%) for more than a cumulative total of fifteen (15) minutes (sixty (60) readings as measured according to 40 CFR 60, Appendix A, Method 9 or fifteen (15) one (1) minute nonoverlapping integrated averages for a continuous opacity monitor) in a six (6) hour period.

C.3 Open Burning [326 IAC 4-1] [IC 13-17-9]

The Permittee shall not open burn any material except as provided in 326 IAC 4-1-3, 326 IAC 4-1-4 or 326 IAC 4-1-6. The previous sentence notwithstanding, the Permittee may open burn in accordance with an open burning approval issued by the Commissioner under 326 IAC 4-1-4.1.

C.4 Incineration [326 IAC 4-2] [326 IAC 9-1-2]

The Permittee shall not operate an incinerator except as provided in 326 IAC 4-2 or in this permit. The Permittee shall not operate a refuse incinerator or refuse burning equipment except as provided in 326 IAC 9-1-2 or in this permit.

C.5 Fugitive Dust Emissions [326 IAC 6-4]

The Permittee shall not allow fugitive dust to escape beyond the property line or boundaries of the property, right-of-way, or easement on which the source is located, in a manner that would violate 326 IAC 6-4 (Fugitive Dust Emissions).

C.6 Fugitive Particulate Matter Emission Limitations [326 IAC 6-5]

Pursuant to 326 IAC 6-5 (Fugitive Particulate Matter Emission Limitations), fugitive particulate matter emissions shall be controlled according to the attached plan as in Attachment A.

C.7 Stack Height [326 IAC 1-7]

The Permittee shall comply with the applicable provisions of 326 IAC 1-7 (Stack Height Provisions), for all exhaust stacks through which a potential (before controls) of twenty-five (25) tons per year or more of particulate matter or sulfur dioxide is emitted.

C.8 Asbestos Abatement Projects [326 IAC 14-10] [326 IAC 18] [40 CFR 61, Subpart M]

- (a) Notification requirements apply to each owner or operator. If the combined amount of regulated asbestos containing material (RACM) to be stripped, removed or disturbed is at least 260 linear feet on pipes or 160 square feet on other facility components, or at least thirty-five (35) cubic feet on all facility components, then the notification requirements of 326 IAC 14-10-3 are mandatory. All demolition projects require notification whether or not asbestos is present.
- (b) The Permittee shall ensure that a written notification is sent on a form provided by the Commissioner at least ten (10) working days before asbestos stripping or removal work or before demolition begins, per 326 IAC 14-10-3, and shall update such notice as necessary, including, but not limited to the following:
- (1) When the amount of affected asbestos containing material increases or decreases by at least twenty percent (20%); or
 - (2) If there is a change in the following:
 - (A) Asbestos removal or demolition start date;
 - (B) Removal or demolition contractor; or
 - (C) Waste disposal site.
- (c) The Permittee shall ensure that the notice is postmarked or delivered according to the guidelines set forth in 326 IAC 14-10-3(2).
- (d) The notice to be submitted shall include the information enumerated in 326 IAC 14-10-3(3).

All required notifications shall be submitted to:

Indiana Department of Environmental Management
Compliance and Enforcement Branch, Office of Air Quality
100 North Senate Avenue

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The notice shall include a signed certification from the owner or operator that the information provided in this notification is correct and that only Indiana licensed workers and project supervisors will be used to implement the asbestos removal project. The notifications do not require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

- (e) **Procedures for Asbestos Emission Control**
The Permittee shall comply with the applicable emission control procedures in 326 IAC 14-10-4 and 40 CFR 61.145(c). Per 326 IAC 14-10-1, emission control requirements are applicable for any removal or disturbance of RACM greater than three (3) linear feet on pipes or three (3) square feet on any other facility components or a total of at least 0.75 cubic feet on all facility components.
- (f) **Demolition and Renovation**
The Permittee shall thoroughly inspect the affected facility or part of the facility where the demolition or renovation will occur for the presence of asbestos pursuant to 40 CFR 61.145(a).
- (g) **Indiana Licensed Asbestos Inspector**
The Permittee shall comply with 326 IAC 14-10-1(a) that requires the owner or operator, prior to a renovation/demolition, to use an Indiana Licensed Asbestos Inspector to thoroughly inspect the affected portion of the facility for the presence of asbestos.

Testing Requirements [326 IAC 2-8-4(3)]

C.9 Performance Testing [326 IAC 3-6]

- (a) For performance testing required by this permit, a test protocol, except as provided elsewhere in this permit, shall be submitted to:

Indiana Department of Environmental Management
Compliance and Enforcement Branch, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251

no later than thirty-five (35) days prior to the intended test date. The protocol submitted by the Permittee does not require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).
- (b) The Permittee shall notify IDEM, OAQ of the actual test date at least fourteen (14) days prior to the actual test date. The notification submitted by the Permittee does not require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).
- (c) Pursuant to 326 IAC 3-6-4(b), all test reports must be received by IDEM, OAQ not later than forty-five (45) days after the completion of the testing. An extension may be granted by IDEM, OAQ if the Permittee submits to IDEM, OAQ a reasonable written explanation not later than five (5) days prior to the end of the initial forty-five (45) day period.

Compliance Requirements [326 IAC 2-1.1-11]

C.10 Compliance Requirements [326 IAC 2-1.1-11]

The commissioner may require stack testing, monitoring, or reporting at any time to assure compliance with all applicable requirements by issuing an order under 326 IAC 2-1.1-11. Any monitoring or testing shall be performed in accordance with 326 IAC 3 or other methods approved by the commissioner or the U. S. EPA.

Compliance Monitoring Requirements [326 IAC 2-8-4][326 IAC 2-8-5(a)(1)]

C.11 Compliance Monitoring [326 IAC 2-8-4(3)][326 IAC 2-8-5(a)(1)]

Unless otherwise specified in this permit, for all monitoring requirements not already legally required, the Permittee shall be allowed up to ninety (90) days from the date of permit issuance or of initial start-up, whichever is later, to begin such monitoring. If due to circumstances beyond the Permittee's control, any monitoring equipment required by this permit cannot be installed and operated no later than ninety (90) days after permit issuance or the date of initial startup, whichever is later, the Permittee may extend the compliance schedule related to the equipment for an additional ninety (90) days provided the Permittee notifies:

Indiana Department of Environmental Management
Compliance and Enforcement Branch, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251

in writing, prior to the end of the initial ninety (90) day compliance schedule, with full justification of the reasons for the inability to meet this date.

The notification which shall be submitted by the Permittee does require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

Unless otherwise specified in the approval for the new emission unit(s), compliance monitoring for new emission units or emission units added through a permit revision shall be implemented when operation begins.

C.12 Instrument Specifications [326 IAC 2-1.1-11] [326 IAC 2-8-4(3)][326 IAC 2-8-5(1)]

- (a) When required by any condition of this permit, an analog instrument used to measure a parameter related to the operation of an air pollution control device shall have a scale such that the expected maximum reading for the normal range shall be no less than twenty percent (20%) of full scale.
- (b) The Permittee may request that the IDEM, OAQ approve the use of an instrument that does not meet the above specifications provided the Permittee can demonstrate that an alternative instrument specification will adequately ensure compliance with permit conditions requiring the measurement of the parameters.

Corrective Actions and Response Steps [326 IAC 2-8-4][326 IAC 2-8-5(a)(1)]

C.13 Emergency Reduction Plans [326 IAC 1-5-2] [326 IAC 1-5-3]

Pursuant to 326 IAC 1-5-2 (Emergency Reduction Plans; Submission):

- (a) The Permittee shall maintain the most recently submitted written emergency reduction plans (ERPs) consistent with safe operating procedures.
- (b) Upon direct notification by IDEM, OAQ that a specific air pollution episode level is in effect, the Permittee shall immediately put into effect the actions stipulated in the approved ERP for the appropriate episode level. [326 IAC 1-5-3]

C.14 Risk Management Plan [326 IAC 2-8-4] [40 CFR 68]

If a regulated substance, as defined in 40 CFR 68, is present at a source in more than a threshold quantity, the Permittee must comply with the applicable requirements of 40 CFR 68.

C.15 Response to Excursions or Exceedances [326 IAC 2-8-4] [326 IAC 2-8-5]

Upon detecting an excursion where a response step is required by the D Section or an exceedance of a limitation in this permit:

- (a) The Permittee shall take reasonable response steps to restore operation of the emissions unit (including any control device and associated capture system) to its normal or usual manner of operation as expeditiously as practicable in accordance with good air pollution control practices for minimizing excess emissions.
- (b) The response shall include minimizing the period of any startup, shutdown or malfunction. The response may include, but is not limited to, the following:
 - (1) initial inspection and evaluation;
 - (2) recording that operations returned or are returning to normal without operator action (such as through response by a computerized distribution control system);
or
 - (3) any necessary follow-up actions to return operation to normal or usual manner of operation.
- (c) A determination of whether the Permittee has used acceptable procedures in response to an excursion or exceedance will be based on information available, which may include, but is not limited to, the following:
 - (1) monitoring results;
 - (2) review of operation and maintenance procedures and records; and/or
 - (3) inspection of the control device, associated capture system, and the process.
- (d) Failure to take reasonable response steps shall be considered a deviation from the permit.
- (e) The Permittee shall record the reasonable response steps taken.

C.16 Actions Related to Noncompliance Demonstrated by a Stack Test [326 IAC 2-8-4][326 IAC 2-8-5]

- (a) When the results of a stack test performed in conformance with Section C - Performance Testing, of this permit exceed the level specified in any condition of this permit, the Permittee shall submit a description of its response actions to IDEM, OAQ, no later than seventy-five (75) days after the date of the test.
- (b) A retest to demonstrate compliance shall be performed no later than one hundred eighty (180) days after the date of the test. Should the Permittee demonstrate to IDEM, OAQ that retesting in one hundred eighty (180) days is not practicable, IDEM, OAQ may extend the retesting deadline.
- (c) IDEM, OAQ reserves the authority to take any actions allowed under law in response to noncompliant stack tests.

The response action documents submitted pursuant to this condition do require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

Record Keeping and Reporting Requirements [326 IAC 2-8-4(3)]

C.17 General Record Keeping Requirements [326 IAC 2-8-4(3)] [326 IAC 2-8-5]

- (a) Records of all required monitoring data, reports and support information required by this permit shall be retained for a period of at least five (5) years from the date of monitoring sample, measurement, report, or application. These records shall be physically present or electronically accessible at the source location for a minimum of three (3) years. The records may be stored elsewhere for the remaining two (2) years as long as they are available upon request. If the Commissioner makes a request for records to the Permittee, the Permittee shall furnish the records to the Commissioner within a reasonable time.
- (b) Unless otherwise specified in this permit, for all record keeping requirements not already legally required, the Permittee shall be allowed up to ninety (90) days from the date of permit issuance or the date of initial start-up, whichever is later, to begin such record keeping.

C.18 General Reporting Requirements [326 IAC 2-8-4(3)(C)] [326 IAC 2-1.1-11]

- (a) The Permittee shall submit the attached Quarterly Deviation and Compliance Monitoring Report or its equivalent. Any deviation from permit requirements, the date(s) of each deviation, the cause of the deviation, and the response steps taken must be reported except that a deviation required to be reported pursuant to an applicable requirement that exists independent of this permit, shall be reported according to the schedule stated in the applicable requirement and does not need to be included in this report. This report shall be submitted not later than thirty (30) days after the end of the reporting period. The Quarterly Deviation and Compliance Monitoring Report shall include a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1). A deviation is an exceedance of a permit limitation or a failure to comply with a requirement of the permit.
- (b) The address for report submittal is:

Indiana Department of Environmental Management
Compliance and Enforcement Branch, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003

Indianapolis, Indiana 46204-2251

- (c) Unless otherwise specified in this permit, any notice, report, or other submission required by this permit shall be considered timely if the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ on or before the date it is due.
- (d) Reporting periods are based on calendar years, unless otherwise specified in this permit. For the purpose of this permit "calendar year" means the twelve (12) month period from January 1 to December 31 inclusive.

Stratospheric Ozone Protection

C.19 Compliance with 40 CFR 82 and 326 IAC 22-1

Pursuant to 40 CFR 82 (Protection of Stratospheric Ozone), Subpart F, except as provided for motor vehicle air conditioners in Subpart B, the Permittee shall comply with applicable standards for recycling and emissions reduction.

SECTION D.1

FACILITY OPERATION CONDITIONS

Facility Description [326 IAC 2-8-4(10)]: Hot Mix Asphalt

- (a) One (1) aggregate rotary dryer and drum hot-mix unit (dryer/mixer), identified as DRUM, approved for construction in 2009, with a maximum capacity of four hundred fifty (450) tons of asphalt per hour, processing blast furnace slag, electric arc furnace steel mill slag, and certified asbestos-free factory second and/or post consumer waste shingles in the aggregate mix, equipped with one (1) dryer/mixer burner, having a maximum heat input capacity of one hundred fifty (150) MMBtu per hour, firing waste oil as primary fuel, using No. 2 fuel oil, No. 4 fuel oil, natural gas, propane gas, and butane gas as backup fuels, equipped with a ninety thousand (90,000) actual cubic feet per minute (acfm) baghouse for particulate control and exhausting through Stack SV1. No shingles are ground at this source.
- (b) One (1) hot oil heater, identified as 14A, constructed in 1988, with a maximum heat input capacity of 2.0 MMBtu per hour, firing No. 2 fuel oil as primary fuel, using butane gas and propane gas as backup fuels, and exhausting through Stack SV2.
- (c) One (1) hot oil heater, identified as 14B, approved for construction in 2009, with a maximum heat input capacity of two (2.0) MMBtu per hour, firing No. 2 fuel oil as primary fuel, using butane gas and propane gas as backup fuels, and exhausting through Stack SV10.
- (d) Two (2) tanks, identified as 13A and 13B, storing liquid asphalt, constructed in 1987, with a maximum capacity of 20,000 gallons each, and exhausting through Stacks SV5 and SV7.
- (e) One (1) tank, identified as 13C, storing liquid asphalt, constructed in 1965, with a maximum capacity 25,000 gallons, and exhausting through stack SV6.
- (f) One (1) tank for storing liquid asphalt, identified as 13D, approved for construction in 2008, with a maximum capacity of thirty thousand (30,000) gallons, and exhausting through Stack SV11.
- (g) One (1) tank, identified as 11, storing waste oil or No. 4 distillate oil, constructed in 1987, with a maximum capacity of 17,000 gallons, and exhausting through Stack SV8.
- (h) One (1) tank, identified as 12, storing No. 2 distillate oil, constructed in 1987, with a maximum capacity 25,000 gallons, and exhausting through stack SV9.
- (i) Cold-mix cutback asphalt production, constructed in 1988, with a maximum capacity of 372 tons of aggregate per hour.

Under 40 CFR 60, Subpart I, this is considered an affected facility.

Insignificant Activities

- (a) Two (2) A.C. tank heaters, firing No. 2 fuel oil as primary fuel, firing propane gas and butane gas as backup fuels, with a maximum heat input capacity of 0.48 million British thermal units per hour, each.

(The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.)

Emission Limitations and Standards [326 IAC 2-8-4(1)]

D.1.1 Particulate Matter (PM) Limitation [326 IAC 2-2]

In order to render 326 IAC 2-2 not applicable, the Permittee shall comply with the following:

- (a) The asphalt production rate shall not exceed 1,000,000 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.
- (b) PM emissions from the dryer/mixer shall not exceed 0.322 pounds of PM per ton of asphalt produced.

Compliance with these limits, combined with the limited potential to emit PM from all other emission units at this source, shall limit the source-wide total potential to emit PM to less than 250 tons per 12 consecutive month period and shall render 326 IAC 2-2 (PSD) not applicable.

D.1.2 FESOP Limitations [326 IAC 2-8-4] [326 IAC 2-2] [326 IAC 8-1-6]

Pursuant to 326 IAC 2-8-4, the Permittee shall comply with the following:

- (a) The asphalt production rate shall not exceed 1,000,000 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.
- (b) PM10 emissions from the dryer/mixer shall not exceed 0.146 pounds of PM10 per ton of asphalt produced.
- (c) PM2.5 emissions from the dryer/mixer shall not exceed 0.179 pounds of PM2.5 per ton of asphalt produced.
- (d) CO emissions from the dryer/mixer shall not exceed 0.13 pounds of CO per ton of asphalt produced.
- (e) VOC emissions from the dryer/mixer shall not exceed 0.032 pounds of VOC per ton of asphalt produced.

Compliance with these limits, combined with the limited potential to emit PM10, PM2.5, CO, and VOC from all other emission units at this source, shall limit the source-wide total potential to emit of PM10, PM2.5, CO, and VOC to less than 100 tons per 12 consecutive month period, each, and shall render 326 IAC 2-7 (Part 70 Permit Program) and 326 IAC 2-2 (PSD) not applicable.

In addition, compliance with these limits shall limit the VOC emissions from the dryer/mixer to less than twenty-five (25) tons per twelve (12) consecutive month period and shall render 326 IAC 8-1-6 (VOC Rules: General Reduction Requirements for New Facilities) not applicable.

D.1.3 Particulate Matter (PM) [326 IAC 6.5-1-2]

Pursuant to 326 IAC 6.5-1-2 (Particulate Matter Limitations Except Lake County), particulate matter (PM) emissions from the dryer/mixer, hot oil heaters, and A.C. tank heaters shall not exceed 0.03 grain per dry standard cubic foot of exhaust air, each.

D.1.4 SO₂, NO_x, VOC, and HAPs Limits [326 IAC 2-8-4] [326 IAC 2-2] [326 IAC 2-4.1]

Pursuant to 326 IAC 2-8-4, the Permittee shall comply with the following:

- (a) Sulfur Content and Waste Oil Specifications
 - (1) The 30 day calendar month average sulfur content of the blast furnace slag shall not exceed 1.5 percent by weight, with compliance determined at the end of each month.

- (2) SO₂ emissions from blast furnace slag used in the dryer/mixer shall not exceed 0.5413 pounds of SO₂ per ton of blast furnace slag processed, when the 30 day calendar month average sulfur content is less than or equal to 1.11 percent by weight.
 - (3) SO₂ emissions from blast furnace slag used in the dryer/mixer shall not exceed 0.74 pounds of SO₂ per ton of blast furnace slag processed, when the 30 day calendar month average sulfur content is greater than 1.11 percent by weight.
 - (4) The sulfur content of the electric arc furnace steel mill slag shall not exceed 0.66 percent by weight.
 - (5) SO₂ emissions from the electric arc furnace steel mill slag used in the dryer/mixer shall not exceed 0.0014 pounds of SO₂ per ton of electric arc furnace steel mill slag processed.
 - (6) The sulfur content of the No. 2 fuel oil shall not exceed 0.5 percent by weight.
 - (7) The sulfur content of the No. 4 fuel oil shall not exceed 0.5 percent by weight.
 - (8) The sulfur content of the waste oil shall not exceed 1.0 percent by weight.
 - (9) The chlorine content of the waste oil shall not exceed 0.4 percent by weight.
 - (10) HCl emissions from the dryer/mixer shall not exceed 0.0264 pounds of HCl per gallon of waste oil burned.
- (b) SO₂ emissions from the dryer/mixer burner, hot oil heaters, A.C. tank heaters, and blast furnace and electric arc furnace steel mill slag processing shall not exceed 99.0 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.
- (c) NO_x emissions from the dryer/mixer burner, hot oil heaters, and A.C. tank heaters shall not exceed 99.0 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.
- (d) VOC emissions from the sum of the binders shall not exceed 51.28 tons per twelve (12) consecutive month period with compliance determined at the end of each month.
- (e) Liquid binder used in the production of cold mix asphalt shall be defined as follows:
- (1) Cut back asphalt rapid cure, containing a maximum of 25.3% by weight of VOC solvent in the liquid binder and 95% by weight of VOC solvent evaporating.
 - (2) Cut back asphalt medium cure, containing a maximum of 28.6% by weight of VOC solvent in the liquid binder and 70% by weight of VOC solvent evaporating.
 - (3) Cut back asphalt slow cure, containing a maximum of 20% by weight of VOC solvent in the liquid binder and 25% by weight of VOC solvent evaporating.
 - (4) Emulsified asphalt with solvent, containing a maximum of 15% by weight of VOC solvent in the liquid binder and 46.4% by weight of VOC solvent evaporating. The percent oil distillate in emulsified asphalt with solvent liquid, as determined by ASTM, must be 7% or less of the total emulsion by volume

- (5) Other asphalt with solvent binder, containing a maximum of 25.9% by weight of VOC solvent in the liquid binder and 2.5% by weight of VOC solvent evaporating. This definition applies to any other asphalt with solvent binder that does not have distillation data available as determined by ASTM Method D-402, Distillation of Cutback Asphalt Products.
- (6) Rieth-Riley other asphalt with solvent binder, cutback asphalt that has distillation data available as determined by ASTM Method D-402, Distillation of Cutback Asphalt Products.
- (f) HCl emissions from the dryer/mixer burner shall not exceed 9.9 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.
- (g) The Permittee shall use only certified asbestos-free factory second and/or post consumer waste shingles as an additive in its aggregate mix.

Compliance with these limits, combined with the limited potential to emit SO₂, NO_x, VOC, and HAPs from all other emission units at this source, shall limit the source-wide total potential to emit of SO₂, NO_x, and VOC to less than 100 tons per 12 consecutive month period, each, any single HAP to less than 10 tons per 12 consecutive month period, and any combination of HAPs to less than 25 tons per 12 consecutive month period, and shall render 326 IAC 2-7 (Part 70 Permits), 326 IAC 2-2 (Prevention of Significant Deterioration (PSD)), and 326 IAC 2-4.1 (Major Sources of Hazardous Air Pollutants (HAPs)) not applicable.

D.1.5 Sulfur Dioxide (SO₂) [326 IAC 7-1.1-1] [326 IAC 7-2-1]

Pursuant to 326 IAC 7-1.1 (Sulfur Dioxide Emission Limitations), the Permittee shall comply with the following:

- (a) The sulfur dioxide (SO₂) emissions from the dryer/mixer burner shall not exceed 0.5 pounds per MMBtu when using distillate oil.
- (b) The sulfur dioxide (SO₂) emissions from the dryer/mixer burner shall not exceed 1.60 pounds per MMBtu heat input when using residual oil.
- (c) Pursuant to 326 IAC 7-2-1, compliance shall be demonstrated on a calendar month average.

D.1.6 Volatile Organic Compounds (VOC) [326 IAC 8-5-2]

Pursuant to 326 IAC 8-5-2, Volatile Organic Compound Rules for Asphalt Pavers, the cutback asphalt or asphalt emulsions produced by the source shall not contain more than seven percent (7%) oil distillate by volume of emulsion as determined by ASTM D244-80a "Emulsific Asphalts" ASTM part 15, 1981 ASTM 1916 Race St., Philadelphia, PA 19103, Library of Congress Card Catalog #40-10712, for any paving application except as used for the following purposes:

- (a) penetrating prime coating;
- (b) stockpile storage;
- (c) application during the months of November, December, January, February, and March.

D.1.7 Preventive Maintenance Plan [326 IAC 2-8-4(9)]

A Preventive Maintenance Plan is required for this facility and any control devices. Section B - Preventive Maintenance Plan contains the Permittee's obligation with regard to the preventive maintenance plan required by this condition.

Compliance Determination Requirements

D.1.8 Testing Requirements [326 IAC 2-8-5(a)(1), (4)] [326 IAC 2-1.1-11]

- (a) In order to demonstrate compliance with Conditions D.1.1(b) and D.1.3, the Permittee shall perform PM testing of the dryer/mixer not later than five (5) years from the date of the most recent valid compliance demonstration. This testing shall be conducted utilizing methods approved by the Commissioner and shall be repeated at least once every five (5) years from the date of this valid compliance demonstration. Testing shall be conducted in accordance with the provisions of 326 IAC 3-6 (Source Sampling Procedures). Section C – Performance Testing contains the Permittee's obligation with regard to the performance testing required by this condition.

- (b) In order to demonstrate compliance with Conditions D.1.2(b) and D.1.2(c), the Permittee shall perform PM10 and PM2.5 testing on the dryer/mixer no later than 180 days after promulgation of the new or revised condensable PM test method(s) referenced in the U.S. EPA's Final Rule for Implementation of the New Source Review (NSR) Program for Particulate Matter Less Than 2.5 Micrometers (PM2.5), signed on May 8th, 2008 or not later than five (5) years from the date of the most recent valid compliance demonstration, whichever is later. This testing shall be conducted utilizing methods as approved by the Commissioner. This test shall be repeated at least once every five (5) years from the date of the most recent valid compliance demonstration. Testing shall be conducted in accordance with the provisions of 326 IAC 3-6 (Source Sampling Procedures). Section C – Performance Testing contains the Permittee's obligation with regard to the performance testing required by this condition. PM10 and PM2.5 includes filterable and condensable PM.

D.1.9 Particulate Control

- (a) In order to comply with Conditions D.1.1, D.1.2, and D.1.3 the baghouse for particulate control shall be in operation and control emissions from the dryer/mixer at all times that the dryer/mixer is in operation.

- (b) In the event that bag failure is observed in a multi-compartment baghouse, if operations will continue for ten (10) days or more after the failure is observed before the failed units will be repaired or replaced, the Permittee shall promptly notify the IDEM, OAQ of the expected date the failed units will be repaired or replaced. The notification shall also include the status of the applicable compliance monitoring parameters with respect to normal, and the results of any response actions taken up to the time of notification.

D.1.10 Sulfur Dioxide (SO₂) Emissions and Sulfur Content

- (a) Pursuant to 326 IAC 2-8-4, compliance with Condition D.1.4(a)(1) shall be determined utilizing one of the following options:
 - (1) Providing vendor analysis of blast furnace slag delivered, if accompanied by a vendor certification; or

 - (2) Analyzing a sample of the blast furnace slag delivery to determine the sulfur content of the slag, utilizing any applicable procedures and analysis methods specified in 40 CFR 51, 40 CFR 60, 40 CFR 61, 40 CFR 63, 40 CFR 75, or other procedures approved by IDEM, OAQ.

A determination of noncompliance pursuant to any of the methods specified in (1) or (2) above shall not be refuted by evidence of compliance pursuant to the other method.

- (b) Pursuant to 326 IAC 2-8-4, compliance with Condition D.1.4(a)(4) shall be determined utilizing one of the following options:
- (1) Providing vendor analysis of electric arc furnace steel mill slag delivered, if accompanied by a vendor certification; or
 - (2) Analyzing a sample of the electric arc furnace steel mill slag delivery to determine the sulfur content of the electric arc furnace steel mill slag, utilizing any applicable procedures and analysis methods specified in 40 CFR 51, 40 CFR 60, 40 CFR 61, 40 CFR 63, 40 CFR 75, or other procedures approved by IDEM, OAQ.

A determination of noncompliance pursuant to any of the methods specified in (1) or (2) shall not be refuted by evidence of compliance pursuant to the other method.

- (c) Pursuant to 326 IAC 3-7-4, compliance with Conditions D.1.4(a)(6), D.1.4(a)(7), D.1.4(a)(8), D.1.5(a), and D.1.5(b) shall be demonstrated utilizing one of the following options:
- (1) Providing vendor analysis of fuel delivered, if accompanied by a vendor certification; or
 - (2) Analyzing the oil sample to determine the sulfur content of the oil via the procedures in 40 CFR 60, Appendix A, Method 19.
 - (i) Oil samples may be collected from the fuel tank immediately after the fuel tank is filled and before any oil is combusted; and
 - (ii) If a partially empty fuel tank is refilled, a new sample and analysis would be required upon filling.
 - (3) Compliance may also be determined by conducting a stack test for sulfur dioxide emissions from the dryer/mixer, using 40 CFR 60, Appendix A, Method 6 in accordance with the procedures in 326 IAC 3-6.

A determination of noncompliance pursuant to any of the methods specified in (1), (2), or (3) above shall not be refuted by evidence of compliance pursuant to the other method.

D.1.11 Asphalt, Fuel, and Slag Limitations

In order to comply with Condition D.1.4, the Permittee shall limit asphalt production, fuel usage in the dryer/mixer burner, hot oil heaters, A.C. tank heaters, and slag usage in the dryer/mixer burner according to the following formulas:

- (a) When the 30 day calendar month average sulfur content is less than or equal to 1.11 percent by weight, the blast furnace slag usage shall be determined using the following equation:

$$L = \sum_{i=1}^m (J)$$

Where:

L = blast furnace slag usage in previous 12 consecutive months with an average sulfur content less than or equal to 1.11 percent by weight;
m = total number of months where the 30 day calendar month average sulfur content is less than or equal to 1.11 percent by weight;
i = each specific month where the 30 day calendar month average sulfur content is less than or equal to 1.11 percent by weight; and
J = actual tons of blast furnace slag used per month where the 30 day calendar month average sulfur content is less than or equal to 1.11 percent by weight.

- (b) When the 30 day calendar month average sulfur content is greater than 1.11 percent by weight but less than or equal to 1.5 percent by weight, the blast furnace slag usage shall be determined using the following equation:

$$X = \sum_{b=1}^a (K)$$

Where:

X = blast furnace slag usage in previous 12 consecutive months with an average sulfur content greater than 1.11 percent by weight;
a = total number of months where the 30 day calendar month average sulfur content is greater than 1.11 percent by weight;
b = each specific month where the 30 day calendar month average sulfur content is greater than 1.11 percent by weight; and
K = actual tons of blast furnace slag used per month where the 30 day calendar month average sulfur content is greater than 1.11 percent by weight but less than or equal to 1.5 percent by weight.

- (c) Waste oil usage with respect to the actual sulfur content shall be determined using the following equation:

$$U = \sum_{e=1}^d (W_A \times S_A)$$

Where:

U = waste oil usage in previous 12 consecutive months;
d = total number of waste oil deliveries;
e = each specific waste oil delivery;
W_A = actual gallons of waste oil used from each specific waste oil delivery; and
S_A = actual percent by weight sulfur content of waste oil for each specific waste oil delivery.

- (d) Sulfur dioxide (SO₂) emissions shall be determined using the following equation:

$$S = \frac{[G(0.6) + O(0.071) + F(0.075) + P(0.00002) + B(0.00002) + U(0.147) + A(0.0014) + L(0.5413) + X(0.74)]}{2000}$$

Where:

S = tons of sulfur dioxide emissions for previous 12 consecutive month period;
G = million cubic feet of natural gas used in dryer/mixer in previous 12 months;
O = gallons of No. 2 fuel oil used in dryer/mixer and heaters in previous 12 months;
F = gallons of No. 4 fuel oil used in dryer/mixer in previous 12 months;
P = gallons of propane used in dryer/mixer and heaters in previous 12 months;

B = gallons of butane used in dryer/mixer and heaters in previous 12 months;
U = gallons of waste oil as defined by Condition D.1.12(c);
A = tons of electric arc furnace steel mill slag used in dryer/mixer in previous 12 months;
L = tons of blast furnace slag as defined by Condition D.1.12(a); and
X = tons of blast furnace slag as defined by Condition D.1.12(b).

Emission Factors:

Natural Gas (dryer/mixer) = 0.6 pounds per million cubic feet of natural gas;
No. 2 Fuel Oil (dryer/mixer/heaters) = 0.071 pounds per gallon of No. 2 fuel oil;
No. 4 Fuel Oil (dryer/mixer) = 0.075 pounds per gallon of No. 4 fuel oil;
Propane (dryer/mixer/heaters) = 0.00002 pounds per gallon of propane;
Butane (dryer/mixer/heaters) = 0.00002 pounds per gallon of butane;
Waste Oil (dryer/mixer) = 0.147 pounds per gallon of waste oil;
Electric Arc Furnace Steel Mill Slag = 0.0014 pounds per ton of electric arc furnace steel mill slag processed; and
Blast Furnace Slag = 0.5413 pounds per ton of blast furnace slag processed, with a 30 day calendar month average sulfur content less than or equal to 1.11 percent by weight or 0.74 pounds per ton of blast furnace slag processed, with a 30 day calendar month average sulfur content greater than 1.11 percent by weight but less than or equal to 1.5 percent by weight.

- (e) Nitrogen oxide (NO_x) emissions shall be determined using the following equation:

$$N = \frac{[H(0.02) + G(190) + O(0.024) + F(0.047) + P(0.013) + B(0.015) + U(0.019)]}{2000}$$

Where:

N = tons of nitrogen oxide emissions for previous 12 consecutive month period;
H = gallons of No. 2 fuel oil used in heaters in previous 12 months;
G = million cubic feet of natural gas used in dryer/mixer in previous 12 months;
O = gallons of No. 2 fuel oil used in dryer/mixer in previous 12 months;
F = gallons of No. 4 fuel oil used in dryer/mixer in previous 12 months;
P = gallons of propane used in dryer/mixer and heaters in previous 12 months;
B = gallons of butane used in dryer/mixer and heaters in previous 12 months; and
U = gallons of waste oil used in dryer/mixer in previous 12 months.

Emission Factors

No. 2 Fuel Oil (heaters) = 0.02 pounds per gallon of No. 2 fuel oil;
Natural Gas (dryer/mixer) = 190 pounds per million cubic feet of natural gas;
No. 2 Fuel Oil (dryer/mixer) = 0.024 pounds per gallon of No. 2 fuel oil;
No. 4 Fuel Oil (dryer/mixer) = 0.047 pounds per gallon of No. 4 fuel oil;
Propane (dryer/mixer/heaters) = 0.013 pounds per gallon of propane;
Butane (dryer/mixer/heaters) = 0.015 pounds per gallon of butane; and
Waste Oil (dryer/mixer) = 0.019 pounds per gallon of waste oil.

- (f) VOC emissions from cold mix asphalt production shall be determined using the following equation:

$$V_{cm} = \left(\frac{S}{AF} \right) + \sum_{i=1}^n [C \times (B \div 100) \times (D \div 100) \times (V \div 100)]$$

Where:

V_{cm} = tons of VOC emissions from cold mix asphalt production in previous 12 month consecutive period;

S = tons of VOC solvent used for each binder as defined in D.1.4(e)(1) through (5) in previous 12 months; and
AF = Adjustment factor for each type of liquid binder as defined in D.1.4(e)(1) through (5);
n = total number of binders used in the production of cold mix asphalt as defined in D.1.4(e)(6);
i = each binder used in the production of cold mix asphalt as defined in D.1.4(e)(6);
C = tons of cold mix asphalt produced using each binder as defined in D.1.4(e)(6) in previous 12 months;
B = Percent of binder used in cold mix asphalt for each binder as defined in D.1.4(e)(6);
D = Percent solvent in each binder as defined in D.1.4(e)(6); and
V = Percent of VOC from the solvent that evaporates when heated to 500°F for each binder as defined in D.1.4(e)(6). This shall be determined by using distillation data provided by the vendor or based on a distillation test performed by the source.

Adjustment Factors:

Cutback Asphalt Rapid Cure Adjustment Factor = 1.053;
Cutback Asphalt Medium Cure Adjustment Factor = 1.429;
Cutback Asphalt Slow Cure Adjustment Factor = 4.0;
Emulsified Asphalt with Liquid Binder Adjustment Factor = 2.155; and
Other Asphalt with Liquid Binder Adjustment Factor = 40.0

- (g) Waste oil usage with respect to the actual chlorine content shall be determined using the following equation:

$$U = \sum_{k=1}^n (W_A \times Cl_A)$$

Where:

U = waste oil usage in previous 12 consecutive months;
n = total number of waste oil deliveries;
k = each specific waste oil delivery;
W_A = actual gallons of waste oil used from each specific waste oil delivery; and
Cl_A = actual percent by weight chlorine content of waste oil for each specific waste oil delivery.

- (h) Hydrogen Chloride (HCl) emissions shall be determined using the following equation:

$$HCl = \frac{U(0.066)}{2000}$$

Where:

HCl = tons of hydrogen chloride emissions for previous 12 consecutive month period; and
U = gallons of waste oil as defined in Condition D.1.12(g).

Emission Factor:

Waste Oil = 0.066 pounds per gallon of waste oil.

D.1.12 Cold Mix Asphalt Content

In order to comply with Condition D.1.4(e)(6), the Permittee shall demonstrate the percent of VOC from the solvent that evaporates in the binder when heated to 500°F for each binder used in the production of cold mix asphalt as defined in D.1.4(e)(6) as follows:

- (a) Providing distillation data as determined by ASTM Method D-402, Distillation of Cutback Asphalt Products for the binder, if accompanied by a vendor certification; or

- (b) Analyzing a sample of the binder to determine the percent of VOC from the solvent that evaporates in the binder when heated to 500°F, utilizing ASTM Method D-402, Distillation of Cutback Asphalt Products or other procedures approved by IDEM, OAQ.

A determination of noncompliance pursuant to any of the methods specified in (a) or (b) shall not be refuted by evidence of compliance pursuant to the other method.

D.1.13 Hydrogen Chloride (HCl) Emissions and Chlorine Content

In order to comply with Condition D.1.4(a)(9), the Permittee shall demonstrate that the chlorine content of the waste oil combusted in the dryer/mixer burner does not exceed forty hundredths of a percent (0.40%) by weight, by providing a vendor analysis of each fuel delivery accompanied by a vendor certification.

D.1.14 Asbestos Content

Pursuant to 326 IAC 2-8-4, compliance with Condition D.1.4(g) shall be determined utilizing one of the following options:

- (a) Providing shingle supplier certification that the factory second and/or post consumer waste shingles do not contain asbestos; or
- (b) Analyzing a sample of the factory second and/or post consumer waste shingles delivery to determine the asbestos content of the factory second shingles, utilizing any applicable procedures and analysis methods specified in 40 CFR 51, 40 CFR 60, 40 CFR 61, 40 CFR 63, 40 CFR 75, or other procedures approved by IDEM, OAQ.

A determination of noncompliance pursuant to any of the methods specified above shall not be refuted by evidence of compliance pursuant to the other method.

Compliance Monitoring Requirements [326 IAC 2-8-4][326 IAC 2-8-5(a)(1)]

D.1.15 Visible Emissions Notations

- (a) Visible emission notations of the dryer/mixer stack (SV1) exhaust shall be performed at least once per day during normal daylight operations when exhausting to the atmosphere. A trained employee shall record whether emissions are normal or abnormal.
- (b) For processes operated continuously, "normal" means those conditions prevailing, or expected to prevail, eighty percent (80%) of the time the process is in operation, not counting startup or shut down time.
- (c) In the case of batch or discontinuous operations, readings shall be taken during that part of the operation that would normally be expected to cause the greatest emissions.
- (d) A trained employee is an employee who has worked at the plant at least one (1) month and has been trained in the appearance and characteristics of normal visible emissions for that specific process.
- (e) If abnormal emissions are observed, the Permittee shall take reasonable response steps. Section C- Response to Excursions and Exceedances contains the Permittee's obligation with regard to the reasonable response steps required by this condition. Failure to take response steps shall be considered a deviation from this permit.

D.1.16 Parametric Monitoring

The Permittee shall record the pressure drop across the baghouses used in conjunction with the dryer/mixer, at least once per day when dryer/mixer is in operation. When for any one reading, the pressure drop across the baghouse is outside the normal range of 2.0 and 8.0 inches of water or a range established during the latest stack test, the Permittee shall take reasonable response. Section C – Response to Excursions and Exceedances contains the Permittee's obligation with regard to the reasonable response steps required by this condition. A pressure reading that is outside of the above mentioned range is not a deviation from this permit. Failure to take response steps shall be considered a deviation from this permit.

The instrument used for determining the pressure shall comply with Section C - Instrument Specifications, of this permit, shall be subject to approval by IDEM, OAQ, and shall be calibrated or replaced at least once every six (6) months.

D.1.17 Broken or Failed Bag Detection

In the event that bag failure has been observed:

- (a) For a single compartment baghouse controlling emissions from a process operated continuously, a failed unit and the associated process shall be shut down immediately until the failed unit has been repaired or replaced. Operations may continue only if the event qualifies as an emergency and the Permittee satisfies the requirements of the emergency provisions of this permit (Section B - Emergency Provisions).
- (b) For a single compartment baghouse controlling emissions from a batch process, the feed to the process shall be shut down immediately until the failed unit has been repaired or replaced. The emissions unit shall be shut down no later than the completion of the processing of the material in the emission unit. Operations may continue only if the event qualifies as an emergency and the Permittee satisfies the requirements of the emergency provisions of this permit (Section B - Emergency Provisions).

Bag failure can be indicated by a significant drop in the baghouse's pressure reading with abnormal visible emissions, by an opacity violation, or by other means such as gas temperature, flow rate, air infiltration, leaks, dust traces or triboflows.

Record Keeping and Reporting Requirements [326 IAC 2-8-4(3)]

D.1.18 Record Keeping Requirements

- (a) To document the compliance status with Conditions D.1.1(a) and D.1.2(a) the Permittee shall maintain monthly records of the amount of asphalt processed through the dryer/mixer.
- (b) To document the compliance status with Conditions D.1.4(a), D.1.4(b), D.1.4(c), D.1.4(f), D.1.4(g), and D.1.5, the Permittee shall maintain records in accordance with (1) through (10) below. Records maintained for (1) through (10) shall be taken monthly and shall be complete and sufficient to establish compliance with the limits established in Conditions D.1.4(a), D.1.4(b), D.1.4(c), D.1.4(f), D.1.4(g), and D.1.5.
 - (1) Calendar dates covered in the compliance determination period;
 - (2) Actual blast furnace and electric arc furnace steel mill slag usage, sulfur content and equivalent sulfur dioxide emission rates for all blast furnace and electric arc furnace steel mill slag used at the source since the last compliance determination period;

- (3) A certification, signed by the owner or operator, that the records of the blast furnace and electric arc furnace steel mill slag supplier certifications represent all of the blast furnace and electric arc furnace steel mill slag used during the period; and
 - (4) If the slag supplier certification is used to demonstrate compliance the following, as a minimum, shall be maintained:
 - (i) Blast furnace and electric arc furnace steel mill slag supplier certifications;
 - (ii) The name of the blast furnace and electric arc furnace steel mill slag supplier; and
 - (iii) A statement from the blast furnace and electric arc furnace steel mill slag supplier that certifies the sulfur content of the blast furnace and electric arc furnace steel mill slag.
 - (5) Actual fuel usage, sulfur content, heat content, and equivalent sulfur dioxide and nitrogen oxide emission rates for each fuel used at the source since the last compliance determination period;
 - (6) Actual waste oil usage, chlorine content, and equivalent hydrogen chloride emission rate for waste oil used at the source since the last compliance determination period;
 - (7) A certification, signed by the owner or operator, that the records of the fuel supplier certifications represent all of the fuel combusted during the period; and
 - (8) If the fuel supplier certification is used to demonstrate compliance the following, as a minimum, shall be maintained:
 - (i) Fuel supplier certifications;
 - (ii) The name of the fuel supplier; and
 - (iii) A statement from the fuel supplier that certifies the sulfur content of the No. 2 and No. 4 fuel oils, diesel fuel, and waste oil, and the chlorine content of waste oil.
 - (9) A certification, signed by the owner or operator, that the records of the shingle supplier certifications represent all of the shingles used; and
 - (10) If the shingle supplier certification is used to demonstrate compliance the following, as a minimum, shall be maintained:
 - (i) Shingle supplier certifications;
 - (ii) The name of the shingle supplier(s); and
 - (iii) A statement from the shingle supplier(s) that certifies the asbestos content of the shingles from their company.
- (c) To document the compliance status with Conditions D.1.4(d) and D.1.4(e)(1) through (5), the Permittee shall maintain records in accordance with (1) through (4) below. Records maintained shall be taken monthly and shall be complete and sufficient to establish

compliance with the VOC emission limits established in Conditions D.1.4(d) and D.1.4(e)(1) through (5).

- (1) Calendar dates covered in the compliance determination period;
- (2) Cutback asphalt binder usage in the production of cold mix asphalt since the last compliance determination period;
- (3) VOC solvent content by weight of the cutback asphalt binder used in the production of cold mix asphalt since the last compliance determination period; and
- (4) Amount of VOC solvent used in the production of cold mix asphalt, and the amount of VOC emitted since the last compliance determination period.

Records may include: delivery tickets, manufacturer's data, material safety data sheets (MSDS), and other documents necessary to verify the type and amount used. Test results of ASTM tests for asphalt cutback and asphalt emulsion may be used to document volatilization.

- (d) To document the compliance status with Conditions D.1.4(d) and D.1.4(e)(6), the Permittee shall maintain records in accordance with (1) through (6) below. Records maintained shall be taken monthly and shall be complete and sufficient to establish compliance with the VOC emission limits established in Condition D.1.4(d) and D.1.4(e)(6).

- (1) Calendar dates covered in the compliance determination period;
- (2) Mix temperature of cold mix asphalt produced since the last compliance determination period;
- (3) Amount of cold mix asphalt produced since the last compliance determination period;
- (4) Percent of cutback asphalt binder used in the production of cold mix asphalt since the last compliance determination period;
- (5) Percent of solvent in the cutback asphalt binder used in the production of cold mix asphalt since the last compliance determination period; and
- (6) Evaporation rate of the solvent in the cutback asphalt binder used in production of cold mix asphalt since the last compliance determination period and the amount of VOC emitted since the last compliance determination period.

Records may include: delivery tickets, manufacturer's data, material safety data sheets (MSDS), and other documents necessary to verify the type and amount used. Test results of ASTM tests for asphalt cutback and asphalt emulsion may be used to document volatilization.

- (e) To document the compliance status with Condition D.1.14, the Permittee shall maintain records of visible emission notations of the dryer/mixer stack exhaust (SV1) at least once per day. The Permittee shall include in its daily record when a visible emission notation is not taken and the reason for the lack of visible emission notation (e.g., the plant did not operate that day).
- (f) To document the compliance status with Condition D.1.15, the Permittee shall maintain a

daily record of the pressure drop across the baghouse controlling the dryer/mixer. The Permittee shall include in its daily record when a pressure drop reading is not taken and the reason for the lack of a pressure drop reading, (e.g., the dryer/mixer did not operate that day).

- (g) Section C - General Record Keeping Requirements contains the Permittee's obligations with regard to the records required by this condition.

D.1.19 Reporting Requirements

A quarterly summary of the information to document the compliance status with Conditions D.1.1(a), D.1.2(a), and D.1.4 shall be submitted not later than thirty (30) days after the end of the quarter being reported. Section C - General Reporting contains the Permittee's obligation with regard to the reporting required by this condition. The report submitted by the Permittee does require the certification that meet the requirements of 326 IAC 2-8-5(a)(1) by the "authorized individual" as defined by 326 IAC 2-1.1-1(1).

SECTION E.1 EMISSIONS UNIT OPERATION CONDITIONS

Emissions Unit Description [326 IAC 2-8-4(10)]:

- (a) One (1) aggregate rotary dryer and drum hot-mix unit (dryer/mixer), identified as DRUM, approved for construction in 2009, with a maximum capacity of four hundred fifty (450) tons of asphalt per hour, processing blast furnace slag, electric arc furnace steel mill slag, and certified asbestos-free factory second and/or post consumer waste shingles in the aggregate mix, equipped with one (1) dryer/mixer burner, having a maximum heat input capacity of one hundred fifty (150) MMBtu per hour, firing waste oil as primary fuel, using No. 2 fuel oil, No. 4 fuel oil, natural gas, propane gas, and butane gas as backup fuels, equipped with a ninety thousand (90,000) actual cubic feet per minute (acfm) baghouse for particulate control and exhausting through Stack SV1. No shingles are ground at this source.

Under 40 CFR 60, subpart I, this is considered an affected facility.

(The information describing the process contained in this emissions unit description box is descriptive information and does not constitute enforceable conditions.)

New Source Performance Standards (NSPS) Requirements [326 IAC 2-8-4(1)]

E.1.1 General Provisions Relating to NSPS [326 IAC 12-1] [40 CFR 60, Subpart A]

- (a) Pursuant to 40 CFR 60.1, the Permittee shall comply with the provisions of 40 CFR Part 60, Subpart A - General Provisions, which are incorporated by reference as 326 IAC 12-1, except as otherwise specified in 40 CFR 60, Subpart I.
- (b) Pursuant to 40 CFR 60.10, the Permittee shall submit all required notifications and reports to:

Indiana Department of Environmental Management
Compliance and Enforcement Branch, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251

E.1.2 New Source Performance Standards (NSPS) for Hot Mix Asphalt Facilities [40 CFR Part 60, Subpart I] [326 IAC 12]

The Permittee shall comply with the following provisions of 40 CFR Part 60, Subpart I (included as Attachment B of this permit), which are incorporated by reference as 326 IAC 12, except as otherwise specified in 40 CFR Part 60, Subpart I:

- (a) 40 CFR 60.90
(b) 40 CFR 60.91
(c) 40 CFR 60.92
(d) 40 CFR 60.93

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT
OFFICE OF AIR QUALITY
COMPLIANCE AND ENFORCEMENT BRANCH**

**FEDERALLY ENFORCEABLE STATE OPERATING PERMIT (FESOP)
CERTIFICATION**

Source Name: Rieth-Riley Construction Co., Inc.
Source Address: 25200 State Road 23, South Bend, Indiana 46614
FESOP Permit No.: F141-22022-00027

This certification shall be included when submitting monitoring, testing reports/results or other documents as required by this permit.

Please check what document is being certified:

- Annual Compliance Certification Letter
- Test Result (specify)_____
- Report (specify)_____
- Notification (specify)_____
- Affidavit (specify)_____
- Other (specify)_____

I certify that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.

Signature:

Printed Name:

Title/Position:

Date:

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT
OFFICE OF AIR QUALITY
COMPLIANCE AND ENFORCEMENT BRANCH
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251
Phone: (317) 233-0178
Fax: (317) 233-6865**

**FEDERALLY ENFORCEABLE STATE OPERATING PERMIT (FESOP)
EMERGENCY OCCURRENCE REPORT**

Source Name: Rieth-Riley Construction Co., Inc.
Source Address: 25200 State Road 23, South Bend, Indiana 46614
FESOP Permit No.: F141-22022-00027

This form consists of 2 pages

Page 1 of 2

- | |
|--|
| <p><input type="checkbox"/> This is an emergency as defined in 326 IAC 2-7-1(12)</p> <ul style="list-style-type: none">• The Permittee must notify the Office of Air Quality (OAQ), within four (4) business hours (1-800-451-6027 or 317-233-0178, ask for Compliance Section); and• The Permittee must submit notice in writing or by facsimile within two (2) working days (Facsimile Number: 317-233-6865), and follow the other requirements of 326 IAC 2-7-16 |
|--|

If any of the following are not applicable, mark N/A

Facility/Equipment/Operation:
Control Equipment:
Permit Condition or Operation Limitation in Permit:
Description of the Emergency:
Describe the cause of the Emergency:

If any of the following are not applicable, mark N/A

Page 2 of 2

Date/Time Emergency started:
Date/Time Emergency was corrected:
Was the facility being properly operated at the time of the emergency? Y N Describe:
Type of Pollutants Emitted: TSP, PM-10, SO ₂ , VOC, NO _x , CO, Pb, other:
Estimated amount of pollutant(s) emitted during emergency:
Describe the steps taken to mitigate the problem:
Describe the corrective actions/response steps taken:
Describe the measures taken to minimize emissions:
If applicable, describe the reasons why continued operation of the facilities are necessary to prevent imminent injury to persons, severe damage to equipment, substantial loss of capital investment, or loss of product or raw materials of substantial economic value:

Form Completed by: _____

Title / Position: _____

Date: _____

Phone: _____

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT
OFFICE OF AIR QUALITY
COMPLIANCE AND ENFORCEMENT BRANCH**

FESOP Quarterly Report

Source Name: Rieth-Riley Construction Co., Inc.
Source Address: 25200 State Road 23, South Bend, Indiana 46614
FESOP Permit No.: F141-22022-00027
Facility: Dryer/Mixer
Parameter: Hot mix asphalt production
Limit: The asphalt production rate shall not exceed 1,000,000 tons per twelve (12) consecutive month period with compliance determined at the end of each month.

YEAR: _____

Month	Column 1	Column 2	Column 1 + Column 2
	This Month	Previous 11 Months	12 Month Total
Month 1			
Month 2			
Month 3			

- No deviation occurred in this quarter.
- Deviation/s occurred in this quarter.
Deviation has been reported on: _____

Submitted by: _____
Title / Position: _____
Signature: _____
Date: _____
Phone: _____

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT
 OFFICE OF AIR QUALITY
 COMPLIANCE AND ENFORCEMENT BRANCH**

**FESOP Quarterly Report
 Page 1 of 3**

Source Name: Rieth-Riley Construction Co., Inc.
 Source Address: 25200 State Road 23, South Bend, Indiana 46614
 FESOP Permit No.: F141-22022-00027
 Facility: Dryer/mixer burner, hot oil heaters, A.C. tank heaters, and blast furnace and electric arc furnace steel mill slag processing
 Parameter: SO2 and NOx emissions
 Limit: SO2 emissions from the dryer/mixer burner, hot oil heaters, A.C. tank heaters, and blast furnace and EAF steel mill slag processing shall not exceed 99.0 tons per twelve (12) consecutive month period, with compliance determined at the end of each month; and NOx emissions from the dryer/mixer burner, hot oil heaters, and A.C. tank heaters shall not exceed 99.0 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.

Sulfur dioxide (SO2) emissions shall be determined using the following equation:

$$S = \frac{[G(0.6) + O(0.071) + F(0.075) + P(0.00002) + B(0.00002) + U(0.147) + A(0.0014) + L(0.5413) + X(0.74)]}{2000}$$

<p><u>Where:</u> S = tons of sulfur dioxide emissions for previous 12 consecutive month period; G = million cubic feet of natural gas used in dryer/mixer in previous 12 months; O = gallons of No. 2 fuel oil used in dryer/mixer and heaters in previous 12 months; F = gallons of No. 4 fuel oil used in dryer/mixer in previous 12 months; P = gallons of propane used in dryer/mixer and heaters in previous 12 months; B = gallons of butane used in dryer/mixer and heaters in previous 12 months; U = gallons of waste oil as defined by Condition D.1.12(c); A = tons of EAF steel mill slag used in dryer/mixer in previous 12 months; L = tons of blast furnace slag as defined by Condition D.1.12(a); and X = tons of blast furnace slag as defined by Condition D.1.12(b).</p>	<p><u>Emission Factors:</u> Natural Gas (dryer/mixer) = 0.6 pounds per million cubic feet of natural gas; No. 2 Fuel Oil (dryer/mixer/heaters) = 0.071 pounds per gallon of No. 2 fuel oil; No. 4 Fuel Oil (dryer/mixer) = 0.075 pounds per gallon of No. 4 fuel oil; Propane (dryer/mixer/heaters) = 0.00002 pounds per gallon of propane; Butane (dryer/mixer/heaters) = 0.00002 pounds per gallon of butane; Waste Oil (dryer/mixer) = 0.147 pounds per gallon of waste oil; EAF steel mill Slag = 0.0014 pounds per ton of EAF steel mill slag processed; and Blast Furnace Slag = 0.5413 pounds per ton of blast furnace slag processed, with a 30 day calendar month average sulfur content less than or equal to 1.11 percent by weight or 0.74 pounds per ton of blast furnace slag processed, with a 30 day calendar month average sulfur content greater than 1.11 percent by weight but less than or equal to 1.5 percent by weight.</p>
--	---

Nitrogen oxide (NOx) emissions shall be determined using the following equation:

$$N = \frac{[H(0.02) + (G(190) + O(0.024) + F(0.047) + P(0.013) + (B(0.015) + U(0.019)))]}{2000}$$

<p><u>Where:</u> N = tons of nitrogen oxide emissions for previous 12 consecutive month period; H = gallons of No. 2 fuel oil used in heaters in previous 12 months; G = million cubic feet of natural gas used in dryer/mixer in previous 12 months; O = gallons of No. 2 fuel oil used in dryer/mixer in previous 12 months; F = gallons of No. 4 fuel oil used in dryer/mixer in previous 12 months; P = gallons of propane used in dryer/mixer and heaters in previous 12 months; B = gallons of butane used in dryer/mixer and heaters in previous 12 months; and U = gallons of waste oil used in dryer/mixer in previous 12 months.</p>	<p><u>Emission Factors</u> No. 2 Fuel Oil (heaters) = 0.02 pounds per gallon of No. 2 fuel oil; Natural Gas (dryer/mixer) = 190 pounds per million cubic feet of natural gas; No. 2 Fuel Oil (dryer/mixer) = 0.024 pounds per gallon of No. 2 fuel oil; No. 4 Fuel Oil (dryer/mixer) = 0.047 pounds per gallon of No. 4 fuel oil; Propane (dryer/mixer/heaters) = 0.013 pounds per gallon of propane; Butane (dryer/mixer/heaters) = 0.015 pounds per gallon of butane; and Waste Oil (dryer/mixer) = 0.019 pounds per gallon of waste oil.</p>
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FESOP Fuel Usage, Slag Usage, and SO2 and NOx Emissions Quarterly Reporting Form

Quarter: _____ Year: _____

Month	Fuel Types (units)	Column 1	Column 2	Column 1 + Column 2	Total SO2 Emissions From All Fuels and Slag Used (tons per 12 month consecutive period)	Total NOx Emissions From All Fuels Used (tons per 12 month consecutive period)
		Usage This Month	Usage Previous 11 Months	Usage 12 Month Total		
Month 1	Natural gas (mmcf)					
	No. 2 fuel oil (heaters) (gallons)					
	No. 2 fuel oil (gallons)					
	No. 4 fuel oil (gallons)					
	Propane (gallons)					
	Butane (gallons)					
	Waste oil (gallons)					
	EAF steel mill Slag (tons)					
	Blast Furnace Slag with a sulfur content ≤ 1.11 (tons)					
	Blast Furnace Slag with a sulfur content > 1.11 but ≤ 1.5 (tons)					
Month 2	Natural gas (mmcf)					
	No. 2 fuel oil (heaters) (gallons)					
	No. 2 fuel oil (gallons)					
	No. 4 fuel oil (gallons)					
	Propane (gallons)					
	Butane (gallons)					
	Waste oil (gallons)					
	EAF steel mill Slag (tons)					
	Blast Furnace Slag with a sulfur content ≤ 1.11 (tons)					
	Blast Furnace Slag with a sulfur content > 1.11 but ≤ 1.5 (tons)					
Month 3	Natural gas (mmcf)					
	No. 2 fuel oil (heaters) (gallons)					
	No. 2 fuel oil (gallons)					
	No. 4 fuel oil (gallons)					
	Propane (gallons)					
	Butane (gallons)					
	Waste oil (gallons)					
	EAF steel mill Slag (tons)					
	Blast Furnace Slag with a sulfur content ≤ 1.11 (tons)					
	Blast Furnace Slag with a sulfur content > 1.11 but ≤ 1.5 (tons)					

FESOP Fuel Usage, Slag Usage, and SO2 and NOx Emissions Quarterly Reporting Form

No deviation occurred in this quarter.

Deviation/s occurred in this quarter.

Deviation has been reported on: _____

Submitted by: _____

Title / Position: _____

Signature: _____

Date: _____

Phone: _____

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT
 OFFICE OF AIR QUALITY
 COMPLIANCE AND ENFORCEMENT BRANCH**

FESOP Quarterly Report

Source Name: Rieth-Riley Construction Co., Inc.
 Source Address: 25200 State Road 23, South Bend, Indiana 46614
 FESOP Permit No.: F141-22022-00027
 Facility: Dryer/mixer burner
 Parameter: HCl emissions
 Limit: HCl emissions from the dryer/mixer burner shall not exceed 9.9 tons per twelve (12) consecutive month period, with compliance determined at the end of each month. Hydrogen Chloride (HCl) emissions shall be determined using the following equation:

$$HCl = \frac{U(0.066)}{2000}$$

<p><u>Where:</u> HCl = tons of hydrogen chloride emissions for previous 12 consecutive month period; and U = gallons of waste oil as defined in Condition D.1.12(g).</p>	<p><u>Emission Factor:</u> Waste Oil = 0.066 pounds per gallon of waste oil.</p>
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Quarter: _____ **Year:** _____

Month	Column 1	Column 2	Column 1 + Column 2	Total HCl Emissions From Waste Oil Used (tons per 12 month consecutive period)
	Usage This Month	Usage Previous 11 Months	Usage 12 Month Total	
Month 1				
Month 2				
Month 3				

- No deviation occurred in this quarter.
- Deviation/s occurred in this quarter.
 Deviation has been reported on: _____

Submitted by: _____
 Title / Position: _____
 Signature: _____
 Date: _____
 Phone: _____

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT
OFFICE OF AIR QUALITY
COMPLIANCE AND ENFORCEMENT BRANCH**

FESOP Quarterly Report
Page 1 of 3

Source Name: Rieth-Riley Construction Co., Inc.
Source Address: 25200 State Road 23, South Bend, Indiana 46614
FESOP Permit No.: F141-22022-00027
Facility: Cold-mix asphalt production
Parameter: VOC emissions
Limit: VOC emissions from the sum of the binders shall not exceed 51.28 tons per twelve (12) consecutive month period with compliance determined at the end of each month. VOC emissions shall be determined using the following equation:

$$V_{cm} = \left(\frac{S}{AF} \right) + \sum_{i=1}^n [C \times (B \div 100) \times (D \div 100) \times (V \div 100)]$$

Where:

V_{cm} = tons of VOC emissions from cold mix asphalt production in previous 12 month consecutive period;
S = tons of VOC solvent used for each binder as defined in D.1.4(e)(1) through (5) in previous 12 months; and
AF = Adjustment factor for each type of liquid binder as defined in D.1.4(e)(1) through (5);
n = total number of binders used in the production of cold mix asphalt as defined in D.1.4(e)(6);
i = each binder used in the production of cold mix asphalt as defined in D.1.4(e)(6);
C = tons of cold mix asphalt produced using each binder as defined in D.1.4(e)(6) in previous 12 months;
B = Percent of binder used in cold mix asphalt for each binder as defined in D.1.4(e)(6);
D = Percent solvent in each binder as defined in D.1.4(e)(6); and
V = Percent of VOC from the solvent that evaporates when heated to 500°F for each binder as defined in D.1.4(e)(6). This shall be determined by using distillation data provided by the vendor or based on a distillation test performed by the source.

Adjustment Factors:

Cutback Asphalt Rapid Cure Adjustment Factor = 1.053;
Cutback Asphalt Medium Cure Adjustment Factor = 1.429;
Cutback Asphalt Slow Cure Adjustment Factor = 4.0;
Emulsified Asphalt with Liquid Binder Adjustment Factor = 2.155; and
Other Asphalt with Liquid Binder Adjustment Factor = 40.0

FESOP Cold Mix Asphalt Usage and VOC Emissions Quarterly Reporting Form

Quarter: _____ Year: _____

Month	Type of Liquid Binder	Solvent Usage This Month (tons)	Adjustment Factor	VOC Emissions From Each Binder This Month (tons)	VOC Emissions From Cold Mix This Month (tons)	VOC Emissions From Cold Mix Previous 11 Months (tons)	VOC Emissions From Cold Mix 12 Month Total (tons)
Month 1	Cut back asphalt rapid cure		1.053				
	Cut back asphalt medium cure		1.429				
	Cut back asphalt slow cure		4.0				
	Emulsified asphalt		2.155				
	Other asphalt		40.0				
Month 2	Cut back asphalt rapid cure		1.053				
	Cut back asphalt medium cure		1.429				
	Cut back asphalt slow cure		4.0				
	Emulsified asphalt		2.155				
	Other asphalt		40.0				
Month 3	Cut back asphalt rapid cure		1.053				
	Cut back asphalt medium cure		1.429				
	Cut back asphalt slow cure		4.0				
	Emulsified asphalt		2.155				
	Other asphalt		40.0				

FESOP Cold Mix Asphalt Usage and VOC Emissions Quarterly Reporting Form

Quarter: _____ Year: _____

Rieth-Riley other asphalt with solvent binder

Month	Name of Liquid Binder	Cold Mix Asphalt Produced Using Binder (tons)	Binder Usage This Month (tons)	Solvent Usage This Month (tons)	Evaporation Rate of Solvent When Heated to 500°F (%)	VOC Emissions From Each Binder This Month (tons)	VOC Emissions From Cold Mix This Month (tons)	VOC Emissions From Cold Mix Previous 11 Months (tons)	VOC Emissions From Cold Mix 12 Month Total (tons)
Month 1									
Month 2									
Month 3									

- No deviation occurred in this quarter.
- Deviation/s occurred in this quarter.
 Deviation has been reported on: _____

Submitted by: _____
 Title / Position: _____
 Signature: _____
 Date: _____
 Phone: _____

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT
OFFICE OF AIR QUALITY
COMPLIANCE AND ENFORCEMENT BRANCH
FEDERALLY ENFORCEABLE STATE OPERATING PERMIT (FESOP)
QUARTERLY DEVIATION AND COMPLIANCE MONITORING REPORT**

Source Name: Rieth-Riley Construction Co., Inc.
Source Address: 25200 State Road 23, South Bend, Indiana 46614
FESOP Permit No.: F141-22022-00027

Months: _____ to _____ Year: _____

<p>This report shall be submitted quarterly based on a calendar year. Any deviation from the requirements of this permit, the date(s) of each deviation, the probable cause of the deviation, and the response steps taken must be reported. A deviation required to be reported pursuant to an applicable requirement that exists independent of the permit, shall be reported according to the schedule stated in the applicable requirement and does not need to be included in this report. Additional pages may be attached if necessary. If no deviations occurred, please specify in the box marked "No deviations occurred this reporting period".</p>	
<p><input type="checkbox"/> NO DEVIATIONS OCCURRED THIS REPORTING PERIOD.</p>	
<p><input type="checkbox"/> THE FOLLOWING DEVIATIONS OCCURRED THIS REPORTING PERIOD</p>	
<p>Permit Requirement (specify permit condition #)</p>	
<p>Date of Deviation:</p>	<p>Duration of Deviation:</p>
<p>Number of Deviations:</p>	
<p>Probable Cause of Deviation:</p>	
<p>Response Steps Taken:</p>	
<p>Permit Requirement (specify permit condition #)</p>	
<p>Date of Deviation:</p>	<p>Duration of Deviation:</p>
<p>Number of Deviations:</p>	
<p>Probable Cause of Deviation:</p>	
<p>Response Steps Taken:</p>	

Permit Requirement (specify permit condition #)	
Date of Deviation:	Duration of Deviation:
Number of Deviations:	
Probable Cause of Deviation:	
Response Steps Taken:	
Permit Requirement (specify permit condition #)	
Date of Deviation:	Duration of Deviation:
Number of Deviations:	
Probable Cause of Deviation:	
Response Steps Taken:	
Permit Requirement (specify permit condition #)	
Date of Deviation:	Duration of Deviation:
Number of Deviations:	
Probable Cause of Deviation:	
Response Steps Taken:	

Form Completed by: _____

Title / Position: _____

Date: _____

Phone: _____

Attachment A

**Federally Enforceable State Operating Permit
(FESOP) Renewal
Office of Air Quality**

**Rieth-Riley Construction Company, Inc.
25200 State Road 23
South Bend, Indiana**

**Hot-Mix Asphalt Plant
Fugitive Dust Control Plan**

F141-22022-00027

HOT MIX ASPHALT PLANT SITE FUGITIVE DUST CONTROL PLAN

1. Fugitive particular matter (dust) emissions from paved roads, unpaved roads, and parking lots shall be controlled on an as-needed basis by one or more of the following measures:
 - A. Paved roads and parking lots:
 - i. Cleaning by vacuum sweeping.
 - ii. Power brooming while wet either from rain or application of water.
 - B. Unpaved roads and parking lots:
 - i. Paving with asphalt.
 - ii. Treating with emulsified asphalt on an as-needed basis.
 - iii. Treating with water on an as-needed basis.
 - iv. Double chip and seal the road surface and maintained on an as-needed basis.
2. Fugitive particulate matter (dust) emissions from aggregate stockpiles shall be controlled by one or more of the following measures.
 - A. Maintain minimum size and number of stockpiles of aggregate.
 - B. Treating around the stockpile area with emulsified asphalt on an as-needed basis.
 - C. Treating around the stockpile area with water on an as-needed basis.
 - D. Treating the stockpiles with water on an as-needed basis.
3. Fugitive particulate matter (dust) emission from outdoor conveying of aggregates shall be controlled by the following measure:
 - A. Apply water at the feed and the intermediate points on an as-needed basis.
4. Fugitive particulate matter (dust) emissions resulting from the transferring of aggregates shall be controlled by one or more of the following measures:
 - A. Minimize the vehicular distance between the transfer points.
 - B. Enclose the transfer points.
 - C. Apply water on transfer points on an as-needed basis.
5. Fugitive particular matter (dust) emissions from the transportation of aggregate by truck, front end loader, etc., shall be controlled by one or more of the following measures:
 - A. Tarping the aggregate hauling vehicles.
 - B. Maintain vehicle bodies in a condition to prevent leakage.
 - C. Spray the aggregates with water.

- D. Maintain a 10-mph speed limit in the yard.
6. Fugitive particulate matter (dust) emissions from the loading and unloading of aggregates shall be controlled by one or more of the following measures:
- A. Reduce free fall distance to a minimum.
 - B. Reduce the rate of discharge of the aggregate.
 - C. Spray the aggregate with water on an as-needed basis.

“An as-needed basis” means the frequency or quantity of application necessary to minimize visible particulate matter emissions.

**Indiana Department of Environmental Management
Office of Air Quality**

Attachment B

Title 40: Protection of Environment

Subpart I—Standards of Performance for Hot Mix Asphalt Facilities

§ 60.90 Applicability and designation of affected facility.

- (a) The affected facility to which the provisions of this subpart apply is each hot mix asphalt facility. For the purpose of this subpart, a hot mix asphalt facility is comprised only of any combination of the following: dryers; systems for screening, handling, storing, and weighing hot aggregate; systems for loading, transferring, and storing mineral filler, systems for mixing hot mix asphalt; and the loading, transfer, and storage systems associated with emission control systems.
- (b) Any facility under paragraph (a) of this section that commences construction or modification after June 11, 1973, is subject to the requirements of this subpart.

[42 FR 37936, July 25, 1977, as amended at 51 FR 12325, Apr. 10, 1986]

§ 60.91 Definitions.

As used in this subpart, all terms not defined herein shall have the meaning given them in the Act and in subpart A of this part.

- (a) *Hot mix asphalt facility* means any facility, as described in §60.90, used to manufacture hot mix asphalt by heating and drying aggregate and mixing with asphalt cements.

[51 FR 12325, Apr. 10, 1986]

§ 60.92 Standard for particulate matter.

- (a) On and after the date on which the performance test required to be conducted by §60.8 is completed, no owner or operator subject to the provisions of this subpart shall discharge or cause the discharge into the atmosphere from any affected facility any gases which:
 - (1) Contain particulate matter in excess of 90 mg/dscm (0.04 gr/dscf).
 - (2) Exhibit 20 percent opacity, or greater.

[39 FR 9314, Mar. 8, 1974, as amended at 40 FR 46259, Oct. 6, 1975]

§ 60.93 Test methods and procedures.

- (a) In conducting the performance tests required in §60.8, the owner or operator shall use as reference methods and procedures the test methods in appendix A of this part or other methods and procedures as specified in this section, except as provided in §60.8(b).
- (b) The owner or operator shall determine compliance with the particulate matter standards in §60.92 as follows:

- (1) Method 5 shall be used to determine the particulate matter concentration. The sampling time and sample volume for each run shall be at least 60 minutes and 0.90 dscm (31.8 dscf).
- (2) Method 9 and the procedures in §60.11 shall be used to determine opacity.

[54 FR 6667, Feb. 14, 1989]

**Indiana Department of Environmental Management
Office of Air Quality**

Addendum to the Technical Support Document (ATSD) for a Significant
Permit Revision to a Federally Enforceable State Operating Permit
(FESOP)

Source Background and Description

Source Name:	Rieth-Riley Construction Co., Inc.
Source Location:	25200 State Road 23, South Bend, IN 46614
County:	St. Joseph
SIC Code:	2951
Operation Permit No.:	F 141-22022-00027
Operation Permit Issuance Date:	June 30, 2006
Significant Permit Revision No.:	141-27607-00027
Permit Reviewer:	Brian Williams

On August 20, 2010, the Office of Air Quality (OAQ) had a notice published in the South Bend Tribune, South Bend, Indiana, stating that Rieth-Riley Construction Co., Inc. and the Office of Air Quality (OAQ) reached a settlement that would resolve the petition for administrative review (Cause No. 09-A-J-4237) for FESOP Significant Permit Revision No. 141-27073-00027 issued on February 20, 2009. The notice also stated that the OAQ proposed to issue a Significant Permit Revision to a FESOP for this operation and provided information on how the public could review the proposed permit and other documentation. Finally, the notice informed interested parties that there was a period of thirty (30) days to provide comments on whether or not this permit should be issued as proposed.

Comments and Responses

No comments were received during the public notice period.

Additional Changes

IDEM, OAQ has decided to make additional revisions to the permit as described below, with deleted language as ~~strikeouts~~ and new language **bolded**.

- (a) The header has been updated to reference the correct permit number for this significant permit revision.

2nd Significant Permit Revision No.: ~~141-27073~~**27607**-00027

- (b) The FESOP Quarterly Report for SO₂ and NO_x emissions has been updated to correct a typographical error.

...

Facility: Dryer/mixer burner, hot oil heaters, A.C. tank heaters, and blast furnace and electric arc furnace steel mill slag processing

...

- (c) The cover page of Attachment A has been revised to reference the operation permit number:

...

F141-~~27073~~**22022**-00027

...

IDEM Contact

- (a) Questions regarding this proposed Significant Permit Revision to a FESOP can be directed to Brian Williams at the Indiana Department Environmental Management, Office of Air Quality, Permits Branch, 100 North Senate Avenue, MC 61-53 IGCN 1003, Indianapolis, Indiana 46204-2251 or by telephone at (317) 234-5375 or toll free at 1-800-451-6027 extension 4-5375.
- (b) A copy of the permit is available on the Internet at: <http://www.in.gov/ai/appfiles/idem-caats/>
- (c) For additional information about air permits and how the public and interested parties can participate, refer to the IDEM's Guide for Citizen Participation and Permit Guide on the Internet at: www.idem.in.gov

Indiana Department of Environmental Management Office of Air Quality

Technical Support Document (TSD) for a Significant Permit Revision to a Federally Enforceable State Operating Permit (FESOP)

Source Description and Location

Source Name:	Rieth-Riley Construction Co., Inc.
Source Location:	25200 State Road 23, South Bend, IN 46614
County:	St. Joseph
SIC Code:	2951
Operation Permit No.:	F 141-22022-00027
Operation Permit Issuance Date:	June 30, 2006
Significant Permit Revision No.:	141-27607-00027
Permit Reviewer:	Brian Williams

On March 11, 2009, the Office of Air Quality (OAQ) received a Petition for Administrative Review (Cause No. 09-A-J-4237) from Rieth-Riley Construction Co., Inc. relating to Significant Permit Revision No. 141-27073-00027 for an existing stationary hot mix asphalt production facility.

Existing Approvals

The source was issued FESOP Renewal No. 141-22022-00027 on June 30, 2006. The source has since received Significant Permit Revision No. 141-27073-00027, issued on February 20, 2009.

County Attainment Status

The source is located in St. Joseph County.

Pollutant	Designation
SO ₂	Better than national standards.
CO	Unclassifiable or attainment effective November 15, 1990.
O ₃	Attainment effective July 19, 2007, for the 8-hour ozone standard. ¹
PM ₁₀	Unclassifiable effective November 15, 1990.
NO ₂	Cannot be classified or better than national standards.
Pb	Not designated.
¹ Attainment effective October 18, 2000, for the 1-hour ozone standard for the South Bend-Elkhart area, including St. Joseph County, and is a maintenance area for the 1-hour ozone National Ambient Air Quality Standards (NAAQS) for purposes of 40 CFR 51, Subpart X*. The 1-hour standard was revoked effective June 15, 2005. Unclassifiable or attainment effective April 5, 2005, for PM _{2.5} .	

- (a) **Ozone Standards**
 Volatile organic compounds (VOC) and Nitrogen Oxides (NO_x) are regulated under the Clean Air Act (CAA) for the purposes of attaining and maintaining the National Ambient Air Quality Standards (NAAQS) for ozone. Therefore, VOC and NO_x emissions are considered when evaluating the rule applicability relating to ozone. St. Joseph County has been designated as attainment or unclassifiable for ozone. Therefore, VOC and NO_x emissions were reviewed pursuant to the requirements for Prevention of Significant Deterioration (PSD), 326 IAC 2-2.

- (b) **PM2.5**
 St. Joseph County has been classified as attainment for PM2.5. On May 8, 2008 U.S. EPA promulgated the requirements for Prevention of Significant Deterioration (PSD) for PM2.5 emissions, and the effective date of these rules was July 15, 2008. Indiana has three years from the publication of these rules to revise its PSD rules, 326 IAC 2-2, to include those requirements. The May 8, 2008 rule revisions require IDEM to regulate PM10 emissions as a surrogate for PM2.5 emissions until 326 IAC 2-2 is revised.
- (c) **Other Criteria Pollutants**
 St. Joseph County has been classified as attainment or unclassifiable in Indiana for all other criteria pollutants. Therefore, these emissions were reviewed pursuant to the requirements for Prevention of Significant Deterioration (PSD), 326 IAC 2-2.

Fugitive Emissions

This type of operation is not one of the twenty-eight (28) listed source categories under 326 IAC 2-2, 326 IAC 2-3, or 326 IAC 2-7, however, there is an applicable New Source Performance Standard that was in effect on August 7, 1980, therefore fugitive emissions are counted toward the determination of PSD, Emission Offset, and Part 70 Permit applicability.

Status of the Existing Source

The table below summarizes the potential to emit of the entire source, prior to the proposed revision, after consideration of all enforceable limits established in the effective permits:

Process/ Emission Unit	Potential To Emit of the Entire Source Prior to Revision (tons/year)								
	PM	PM10	PM2.5	SO ₂	NO _x	VOC	CO	Total HAPs	Worst Single HAP
Ducted Emissions									
Fuel Combustion (worst case)	24.31	19.64	19.64	99.96	99.93	7.59	57.00	11.07	9.90 HCl
Dryer/Mixer (Process)	116.50	76.50	76.50	99.96	27.50	24.50	95.00	5.33	1.55 Formaldehyde
Worst Case Emissions	116.50	76.50	76.50	99.96	99.93	24.50	95.00	11.07	9.90 HCl
Fugitive Emissions									
Asphalt Load-Out, Silo Filling, On-Site Yard	0.55	0.55	0.55	0	0	8.57	1.44	0.14	0.04 Formaldehyde
Hot Oil Heating System (process)	0	0	0	0	0	0.0041	0.19	0.0041	0.0026 Naphthalene
Material Storage Piles	1.60	0.56	0.56	0	0	0	0	0	0
Material Processing and Handling	3.23	1.53	1.53	0	0	0	0	0	0
Material Crushing, Screening, and Conveying	15.87	5.80	5.80	0	0	0	0	0	0
Paved and Unpaved Roads (worst case)	70.90	14.90	14.90	0	0	0	0	0	0
Cold Mix Asphalt Production	0	0	0	0	0	52.50	0	13.69	4.73 xylene
Volatile Organic Liquid Storage Vessels	0	0	0	0	0	negl.	0	negl.	negl.

Process/ Emission Unit	Potential To Emit of the Entire Source Prior to Revision (tons/year)								
	PM	PM10	PM2.5	SO ₂	NOx	VOC	CO	Total HAPs	Worst Single HAP
Total Fugitive Emissions	92.15	23.34	23.34	0	0	61.07	1.63	13.84	4.73 xylene
Total PTE of Entire Source	208.65	99.84	99.84	99.96	99.93	85.57	96.63	24.91	9.9 HCl
Title V Major Source Thresholds	NA	100	100	100	100	100	100	25	10
PSD Major Source Thresholds	250	250	250	250	250	250	250	NA	NA
Emission Offset/ Nonattainment NSR Major Source Thresholds	NA	NA	NA	NA	NA	NA	NA	NA	NA
negl. = negligible These emissions are based upon ATSD App A of SPR No. 141-27073-00027, issued on February 20, 2009.									

- (a) This existing source is not a major stationary source, under PSD (326 IAC 2-2), because no attainment regulated pollutant is emitted at a rate of 250 tons per year or more, and it is not one of the twenty-eight (28) listed source categories, as specified in 326 IAC 2-2-1(gg)(1).
- (b) This existing source is not a major source of HAPs, as defined in 40 CFR 63.41, because the Permittee has accepted limits on HAPs emissions to less than ten (10) tons per year for any single HAP and less than twenty-five (25) tons per year of a combination of HAPs. Therefore, this source is an area source under Section 112 of the Clean Air Act (CAA).

Description of Proposed Revision

On March 11, 2009, the Office of Air Quality (OAQ) received a Petition for Administrative Review (Cause No. 09-A-J-4237) from Rieth-Riley Construction Co., Inc. relating to Significant Permit Revision No. 141-27073-00027, issued on February 20, 2009. Rieth-Riley Construction Co., Inc. requested that IDEM modify the limits related to slag usage, slag sulfur content, and sulfur dioxide emissions. Finally, Rieth-Riley Construction Co., Inc. requested that IDEM remove the sulfur dioxide testing requirements. On March 10, 2010, the Office of Air Quality (OAQ) and Rieth-Riley Construction Co., Inc. reached a settlement that would resolve the petition for administrative review. Based on the settlement, IDEM has developed preliminary findings, consisting of a draft Significant Permit Revision to a FESOP and several supporting documents that will resolve the petition as agreed in the settlement.

There are no new emission units being constructed during this review.

Enforcement Issues

There are no pending enforcement actions related to this revision.

Emission Calculations

See Appendix A of this TSD for detailed emission calculations.

Permit Level Determination – FESOP Revision

This FESOP is being revised through a FESOP Significant Permit Revision pursuant to 326 IAC 2-8-11.1(g)(2) because it involves adjustment to the existing source-wide emissions limitations to maintain the FESOP status of the source (see PTE of the Entire Source After The Issuance of the FESOP Revision Section). In addition, this FESOP is being revised through a FESOP Significant Permit Revision pursuant to 326 IAC 2-8-11.1(g)(3) because it involves changes to the existing requirements for emission units under the FESOP emissions cap.

PTE of the Entire Source After Issuance of the FESOP Revision

The table below summarizes the potential to emit of the entire source reflecting adjustment of existing limits, with updated emissions shown as **bold** values and previous emissions shown as ~~strike through~~ values.

Process/ Emission Unit	Potential To Emit of the Entire Source to accommodate the Proposed Revision (tons/year)								
	PM	PM10*	PM2.5	SO ₂ **	NO _x **	VOC	CO	Total HAPs	Worst Single HAP
Ducted Emissions									
Fuel Combustion (worst case)	24.31	19.64	19.64	99.96	99.93	7.59	57.00	11.07	9.90 HCl
Dryer/Mixer (Process)	116.50	76.50	76.50	99.96	27.50	24.50	95.00	5.33	1.55 Formaldehyde
Dryer Fuel Combustion (worst case)	12.0	10.96	10.96	99.0	99.0	7.18	54.11	11.37	9.90 HCl
Dryer/Mixer (Process)	160.76	73.02	89.51			16.0	65.0	5.33	1.55 Formaldehyde
Dryer/Mixer Slag Processing	0	0	0			0	0	0	0
Hot Oil Heater Fuel Combustion (worst case)	0.31	0.51	0.51			0.03	0.78	0.011	0.009 Formaldehyde
Worst Case Emissions	116.50 161.07	76.50 73.53	76.50 90.02	99.96 99.0	99.93 99.0	24.50 16.03	95.00 65.78	11.07 11.37	9.90 HCl
Fugitive Emissions									
Asphalt Load-Out, Silo Filling, On-Site Yard	0.55	0.55	0.55	0	0	8.57	1.44	0.14	0.04 Formaldehyde
Hot Oil Heating System (process)	0	0	0	0	0	0.0041	0.19	0.0041	0.0026 Naphthalene
Material Storage Piles	1.60 2.02	0.56 0.71	0.56 0.71	0	0	0	0	0	0
Material Processing and Handling	3.23	1.53	1.53 0.23	0	0	0	0	0	0
Material Crushing, Screening, and Conveying	15.87	5.80	5.80	0	0	0	0	0	0
Paved and Unpaved Roads (worst case)	70.90 66.26	44.90 16.89	44.90 1.69	0	0	0	0	0	0
Cold Mix Asphalt Production	0	0	0	0	0	52.50 51.28	0	13.69 13.38	4.73 4.62 xylene

Process/ Emission Unit	Potential To Emit of the Entire Source to accommodate the Proposed Revision (tons/year)								
	PM	PM10*	PM2.5	SO ₂ **	NO _x **	VOC	CO	Total HAPs	Worst Single HAP
Volatile Organic Liquid Storage Vessels	0	0	0	0	0	negl.	0	negl.	negl.
Total Fugitive Emissions	92.45 87.93	23.34 25.47	23.34 8.98	0	0	61.07 59.85	1.63 1.44	13.84 13.52	4.73 4.62 xylene
Total PTE of Entire Source	208.65 249.0	99.84 99.0	99.84 99.0	99.96 99.0	99.93 99.0	85.57 75.88	96.63 67.22	24.94 24.90	9.9 HCl
Title V Major Source Thresholds	NA	100	100	100	100	100	100	25	10
PSD Major Source Thresholds	250	250	250	250	250	250	250	NA	NA
Emission Offset/ Nonattainment NSR Major Source Thresholds	NA	NA	NA	NA	NA	NA	NA	NA	NA
negl. = negligible * Under the Part 70 Permit program (40 CFR 70), particulate matter with an aerodynamic diameter less than or equal to a nominal 10 micrometers (PM10), not particulate matter (PM), is considered as a "regulated air pollutant". ** The source will limit the combined SO ₂ and NO _x emissions from the dryer/mixer burner, slag processing (SO ₂ emissions only), and hot oil heater such that the SO ₂ and NO _x emissions do not exceed 99.0 tons per year, each.									

The table below summarizes the potential to emit of the entire source after issuance of this revision, reflecting all limits, of the emission units. Any control equipment is considered federally enforceable only after issuance of this FESOP permit revision, and only to the extent that the effect of the control equipment is made practically enforceable in the permit. (Note: the table below was generated from the above table, with bold text un-bolded and strikethrough text deleted)

Process/ Emission Unit	Potential To Emit of the Entire Source After Issuance of Revision (tons/year)								
	PM	PM10*	PM2.5	SO ₂ **	NO _x **	VOC	CO	Total HAPs	Worst Single HAP
Ducted Emissions									
Dryer Fuel Combustion (worst case)	12.0	10.96	10.96	99.0	99.0	7.18	54.11	11.37	9.90 HCl
Dryer/Mixer (Process)	160.76	73.02	89.51			16.0	65.0	5.33	1.55 Formaldehyde
Dryer/Mixer Slag Processing	0	0	0			0	0	0	0
Hot Oil Heater Fuel Combustion (worst case)	0.31	0.51	0.51			0.03	0.78	0.011	0.009 Formaldehyde
Worst Case Emissions	161.07	73.53	90.02	99.0	99.0	16.03	65.78	11.37	9.90 HCl
Fugitive Emissions									
Asphalt Load-Out, Silo Filling, On-Site Yard	0.55	0.55	0.55	0	0	8.57	1.44	0.14	0.04 Formaldehyde
Material Storage Piles	2.02	0.71	0.71	0	0	0	0	0	0
Material Processing and Handling	3.23	1.53	0.23	0	0	0	0	0	0

Process/ Emission Unit	Potential To Emit of the Entire Source After Issuance of Revision (tons/year)								
	PM	PM10*	PM2.5	SO ₂ **	NO _x **	VOC	CO	Total HAPs	Worst Single HAP
Material Crushing, Screening, and Conveying	15.87	5.80	5.80	0	0	0	0	0	0
Paved and Unpaved Roads (worst case)	66.26	16.89	1.69	0	0	0	0	0	0
Cold Mix Asphalt Production	0	0	0	0	0	51.28	0	13.38	4.62 xylene
Volatile Organic Liquid Storage Vessels	0	0	0	0	0	negl.	0	negl.	negl.
Total Fugitive Emissions	87.93	25.47	8.98	0	0	59.85	1.44	13.52	4.62 xylene
Total PTE of Entire Source	249.0	99.0	99.0	99.0	99.0	75.88	67.22	24.90	9.9 HCl
Title V Major Source Thresholds	NA	100	100	100	100	100	100	25	10
PSD Major Source Thresholds	250	250	250	250	250	250	250	NA	NA
Emission Offset/ Nonattainment NSR Major Source Thresholds	NA	NA	NA	NA	NA	NA	NA	NA	NA
negl. = negligible * Under the Part 70 Permit program (40 CFR 70), particulate matter with an aerodynamic diameter less than or equal to a nominal 10 micrometers (PM10), not particulate matter (PM), is considered as a "regulated air pollutant". ** The source will limit the combined SO ₂ and NO _x emissions from the dryer/mixer burner, slag processing (SO ₂ emissions only), and hot oil heater such that the SO ₂ and NO _x emissions do not exceed 99.0 tons per year, each.									

(a) FESOP Status

This revision to an existing Title V minor stationary source will not change the minor status, because the potential to emit criteria pollutants from the entire source will still be limited to less than the Title V major source threshold levels. Therefore, the source will still be subject to the provisions of 326 IAC 2-8 (FESOP).

In order to comply with the requirements of 326 IAC 2-8-4 (FESOP), the source shall comply with the following:

- (1) Pursuant to 326 IAC 2-8-4, the PM10, PM2.5, CO, and VOC emissions from the dryer/mixer burner shall be limited as follows:
 - (A) The asphalt production rate shall not exceed 1,000,000 tons per twelve (12) consecutive month period with compliance determined at the end of each month.
 - (B) PM10 emissions from the dryer/mixer shall not exceed 0.146 pounds of PM10 per ton of asphalt produced.
 - (C) PM2.5 emissions from the dryer/mixer shall not exceed 0.179 pounds of PM2.5 per ton of asphalt produced.
 - (D) CO emissions from the dryer/mixer shall not exceed 0.130 pounds of CO per ton of asphalt produced.

- (E) VOC emissions from the dryer/mixer shall not exceed 0.032 pounds of VOC per ton of asphalt produced.

Note: The annual asphalt production limit was not changed due to this revision. The PM10, CO, and VOC emission limits were decreased due to this revision. In addition, a new PM2.5 emission limit has been included.

- (2) Pursuant to 326 IAC 2-8-4, the SO₂, NO_x, and HCl emissions from the dryer/mixer burner, generators, hot oil heater, and slag processing shall be limited as follows:

- (A) Sulfur Content and Waste Oil Specifications

- (i) The 30 day calendar month average sulfur content of the blast furnace slag shall not exceed 1.5 percent by weight, with compliance determined at the end of each month.
- (ii) SO₂ emissions from blast furnace slag used in the dryer/mixer shall not exceed 0.5413 pounds of SO₂ per ton of blast furnace slag processed, when the 30 day calendar month average sulfur content is less than or equal to 1.11 percent by weight.
- (iii) SO₂ emissions from blast furnace slag used in the dryer/mixer shall not exceed 0.74 pounds of SO₂ per ton of blast furnace slag processed, when the 30 day calendar month average sulfur content is greater than 1.11 percent by weight but less than or equal to 1.5 percent by weight.
- (iv) The sulfur content of the electric arc furnace steel mill slag shall not exceed 0.66 percent by weight.
- (v) SO₂ emissions from the electric arc furnace steel mill slag used in the dryer/mixer shall not exceed 0.0014 pounds of SO₂ per ton of electric arc furnace steel mill slag processed.
- (vi) The sulfur content of the No. 2 fuel oil shall not exceed 0.5 percent by weight.
- (vii) The sulfur content of the No. 4 fuel oil shall not exceed 0.5 percent by weight.
- (viii) The sulfur content of the waste oil shall not exceed 1.0 percent by weight.
- (ix) The chlorine content of the waste oil shall not exceed 0.4 percent by weight.
- (x) HCl emissions from the dryer/mixer shall not exceed 0.0264 pounds of HCl per gallon of waste oil burned.

- (B) SO₂ emissions from the dryer/mixer burner, hot oil heaters, A.C. tank heaters, and blast furnace and electric arc furnace steel mill slag processing shall not exceed 99.0 tons per twelve (12) consecutive month period with compliance determined at the end of each month.

Note: The existing slag limits were revised to differentiate between blast furnace

slag and electric arc furnace steel mill slag. Compliance with the SO₂ emissions limit will be demonstrated by the use of an equation. SO₂ emissions from the use of blast furnace slag will be determined using a two-tiered approach (i.e. different SO₂ emission factors will be used depending on the 30 day calendar month average sulfur content of the blast furnace slag). In addition, there will be an equation that allows the source to take into account the actual sulfur content of the waste oil used.

- (C) NO_x emissions from the dryer/mixer burner and hot oil heaters, and A.C. tank heaters shall not exceed 99.0 tons per twelve (12) consecutive month period with compliance determined at the end of each month.

Note: Compliance with the NO_x emissions limit will be demonstrated by the use of an equation.

- (D) HCl emissions dryer/mixer burner shall not exceed 9.9 tons per twelve (12) consecutive month period with compliance determined at the end of each month.

Note: Compliance with the HCl emissions limit will be demonstrated by the use of an equation.

- (E) The Permittee shall use only certified asbestos-free factory second and/or post consumer waste shingles as an additive in its aggregate mix.

- (3) Pursuant to 326 IAC 2-8-4, the VOC emissions from cold mix asphalt production shall be limited as follows:

- (A) VOC emissions from the sum of the binders shall not exceed 51.28 tons per twelve (12) consecutive month period with compliance determined at the end of each month.

- (B) Liquid binder used in the production of cold mix asphalt shall be defined as follows:

- (i) Cut back asphalt rapid cure, containing a maximum of 25.3% by weight of VOC solvent in the liquid binder and 95% by weight of VOC solvent evaporating.
- (ii) Cut back asphalt medium cure, containing a maximum of 28.6% by weight of VOC solvent in the liquid binder and 70% by weight of VOC solvent evaporating.
- (iii) Cut back asphalt slow cure, containing a maximum of 20% by weight of VOC solvent in the liquid binder and 25% by weight of VOC solvent evaporating.
- (iv) Emulsified asphalt with solvent, containing a maximum of 15% by weight of VOC solvent in the liquid binder and 46.4% by weight of VOC solvent evaporating. The percent oil distillate in emulsified asphalt with solvent liquid, as determined by ASTM, must be 7% or less of the total emulsion by volume
- (v) Other asphalt with solvent binder, containing a maximum of 25.9% by weight of VOC solvent in the liquid binder and 2.5% by weight of VOC solvent evaporating.

- (vi) Rieth-Riley other asphalt with solvent binder, cutback asphalt that has distillation data available as determined by ASTM Method D-402, Distillation of Cutback Asphalt Products.

Note: The existing cold mix asphalt limits have been revised. The source will determine compliance with the VOC limits as specified in the compliance determination section of the permit.

Compliance with these limits, combined with the potential to emit PM10, PM2.5, SO2, NOx, VOC, CO, and HAPs from all other emission units at this source, shall limit the source-wide total potential to emit of PM10, PM2.5, SO2, NOx, VOC, and CO to less than 100 tons per twelve (12) consecutive month period, each, any single HAP to less than ten (10) tons per twelve (12) consecutive month period, and total HAPs to less than twenty-five (25) tons per twelve (12) consecutive month period and shall render 326 IAC 2-7 (Part 70 Permits), 326 IAC 2-2 (Prevention of Significant Deterioration (PSD)), and 326 IAC 2-4.1 (Major Sources of Hazardous Air Pollutants (HAP) not applicable.

(b) PSD Minor Source

This modification to an existing PSD minor stationary source will not change the PSD minor status, because the potential to emit of all attainment regulated pollutants from the entire source will continue to be less than the PSD major source threshold levels. Therefore, pursuant to 326 IAC 2-2, the PSD requirements do not apply.

In order to render the requirements of 326 IAC 2-2 (Prevention of Significant Deterioration (PSD)) not applicable, the source shall comply with the following:

- (1) The asphalt production rate shall not exceed 1,000,000 tons per twelve (12) consecutive month period with compliance determined at the end of each month.
- (2) PM emissions from the dryer/mixer shall not exceed 0.322 pounds of PM per ton of asphalt produced.

Note: The PM emission limit was increased due to this revision.

Compliance with these limits, combined with the potential to emit PM from all other emission units at this source, shall limit the source-wide total potential to emit of PM to less than 250 tons per 12 consecutive month period and shall render 326 IAC 2-2 (Prevention of Significant Deterioration (PSD)) not applicable.

Federal Rule Applicability Determination

New Source Performance Standards (NSPS)

There are no New Source Performance Standards (NSPS) (326 IAC 12 and 40 CFR Part 60) included for this proposed revision. The source shall continue to comply with the applicable requirements and permit conditions as contained in FESOP No: 141-22022-00027, issued on June 30, 2006.

National Emission Standards for Hazardous Air Pollutants (NESHAP)

There are no National Emission Standards for Hazardous Air Pollutants (NESHAPs) (326 IAC 14, 326 IAC 20 and 40 CFR Part 63) included for this proposed revision.

Compliance Assurance Monitoring (CAM)

Pursuant to 40 CFR 64.2, Compliance Assurance Monitoring (CAM) is not included in the permit, because the potential to emit of the source is limited to less than the Title V major source thresholds and the source is not required to obtain a Part 70 or Part 71 permit.

State Rule Applicability Determination

The following state rules are applicable to the proposed revision:

- (a) 326 IAC 2-8-4 (FESOP)
This revision to an existing Title V minor stationary source will not change the minor status, because the potential to emit criteria pollutants from the entire source will still be limited to less than the Title V major source threshold levels. Therefore, the source will still be subject to the provisions of 326 IAC 2-8 (FESOP). See PTE of the Entire Source After Issuance of the FESOP Revision Section above.
- (b) 326 IAC 2-2 (Prevention of Significant Deterioration(PSD))
This modification to an existing PSD minor stationary source will not change the PSD minor status, because the potential to emit of all attainment regulated pollutants from the entire source will continue to be less than the PSD major source threshold levels. Therefore, pursuant to 326 IAC 2-2, the PSD requirements do not apply. See PTE of the Entire Source After Issuance of the FESOP Revision Section above.
- (c) 326 IAC 2-4.1 (Major Sources of Hazardous Air Pollutants (HAP))
The unlimited potential to emit of HAPs from the entire source is greater than ten (10) tons per year for any single HAP and/or greater than twenty-five (25) tons per year of a combination of HAPs. However, the source shall continue to limit the potential to emit of HAPs from the entire source to less than ten (10) tons per year for any single HAP and less than twenty-five (25) tons per year of a combination of HAPs. Therefore, the proposed revision is not subject to the requirements of 326 IAC 2-4.1. See PTE of the Entire Source After Issuance of the FESOP Revision Section above.
- (d) 326 IAC 2-6 (Emission Reporting)
Pursuant to 326 IAC 2-6-1, this source is not subject to this rule, because it is not required to have an operating permit under 326 IAC 2-7 (Part 70), it is not located in Lake, Porter, or LaPorte County, and it does not emit lead into the ambient air at levels equal to or greater than 5 tons per year. Therefore, 326 IAC 2-6 does not apply.
- (e) 326 IAC 5-1 (Opacity Limitations)
Pursuant to 326 IAC 5-1-2 (Opacity Limitations), except as provided in 326 IAC 5-1-3 (Temporary Alternative Opacity Limitations), opacity shall meet the following, unless otherwise stated in this permit:
 - (1) Opacity shall not exceed an average of thirty percent (30%) in any one (1) six (6) minute averaging period as determined in 326 IAC 5-1-4.
 - (2) Opacity shall not exceed sixty percent (60%) for more than a cumulative total of fifteen (15) minutes (sixty (60) readings as measured according to 40 CFR 60, Appendix A, Method 9 or fifteen (15) one (1) minute nonoverlapping integrated averages for a continuous opacity monitor) in a six (6) hour period.

- (f) 326 IAC 6-4 (Fugitive Dust Emissions Limitations)
Pursuant to 326 IAC 6-4 (Fugitive Dust Emissions Limitations), the source shall not allow fugitive dust to escape beyond the property line or boundaries of the property, right-of-way, or easement on which the source is located, in a manner that would violate 326 IAC 6-4.

Dryer/Mixer

- (a) 326 IAC 6-2 (Emission Limitations for Sources of Indirect Heating)
The dryer/mixer is not subject to the requirements of 326 IAC 6-2 because it is not a source of indirect heating.
- (b) 326 IAC 6.5-1-2(a) (Particulate Matter Limitations Except Lake County)
This existing asphalt plant has the potential to emit PM before controls greater than 100 tons per year and is located in St. Joseph County. Pursuant to 6.5-1-2(a), PM emissions from the dryer/mixer shall not exceed seven-hundredths (0.07) gram per dry standard cubic meter (g/dscm) (three-hundredths (0.03) grain per dry standard cubic foot (dscf)).
- In order to comply with the requirements of 326 IAC 6.5-1-2, particulate from the dryer/mixer shall be controlled by the baghouse at all times that the dryer/mixer is in operation.
- (c) 326 IAC 6.5-7 (Nonattainment Area Particulate Limitations)
The drum/mixer burner (ID #44P) is specifically listed in 326 IAC 6.5-7-11. However, this unit was removed from the source and replaced with the existing dryer/mixer in 2009. Therefore, the source is not subject to the requirements of 326 IAC 6.5-7-11 because the drum/mixer burner is no longer in operation at the source.
- (d) 326 IAC 6-3-2 (Particulate Emission Limitations for Manufacturing Processes)
Particulate emissions from this asphalt plant are subject to a more stringent particulate requirement in 326 IAC 6.5. Therefore, the asphalt plant is exempt from the requirements of 326 IAC 6-3.
- (e) 326 IAC 7-1.1-2 (Sulfur Dioxide (SO₂) Emission Limitations)
Pursuant to 326 IAC 7-1.1-1, the dryer/mixer is subject to the requirements of 326 IAC 7-1.1-2, because it has potential sulfur dioxide emissions greater than twenty-five (25) tons per year. Pursuant to 7-1.1-2, sulfur dioxide emissions from the dryer/mixer shall not exceed five-tenths (0.5) pound per MMBtu for distillate oil combustion and one and six-tenths (1.6) pounds per MMBtu for residual oil combustion. Note: No. 2 and No. 4 fuel oil are distillate oils and waste oil is residual oil.
- (f) 326 IAC 8-1-6 (VOC Rules: General Reduction Requirements for New Facilities)
The unlimited VOC potential emissions from the dryer/mixer are greater than twenty-five (25) tons per year. However, the source shall limit the VOC potential emissions from the dryer/mixer to less than twenty-five (25) tons per year. Therefore, the requirements of 326 IAC 8-1-6 do not apply.

In order to render the requirements of 326 IAC 8-1-6 not applicable, the dryer/mixer shall be limited as follows:

- (1) The asphalt production rate shall not exceed 1,000,000 tons per twelve (12) consecutive month period with compliance determined at the end of each month.
- (2) VOC emissions from the dryer/mixer shall not exceed 0.032 pounds of VOC per ton of asphalt produced.

Compliance with these limits shall limit the potential to emit VOC from the dryer/mixer to less than twenty-five (25) tons per twelve (12) consecutive month period and shall render 326 IAC 8-1-6 (VOC Rules: General Reduction Requirements for New Facilities) not applicable.

The Permittee shall continue to comply with all other applicable requirements and permit conditions as contained in FESOP No: 141-22022-00027 issued on June 30, 2006 for the dryer/mixer.

Hot Oil/Asphalt Cement Heaters

- (a) 326 IAC 6-2 (Particulate Emission Limitations for Sources of Indirect Heating)
The two (2) existing hot oil heaters and two (2) asphalt cement tank heaters meet the definition of indirect heating units, as defined in 326 IAC 1-2-19, since they combust fuel to produce usable heat that is transferred through a heat-conducting materials barrier or by a heat storage medium to a material to be heated so that the material being heated is not contacted by, and adds no substance to the products of combustion. However, the requirements of 326 IAC 6-2 are not applicable to these emission units because they are subject to a more stringent particulate matter limit under 326 IAC 6.5 (Particulate Matter Limitations Except Lake County).
- (b) 326 IAC 6.5-1-2(a) (Particulate Matter Limitations Except Lake County)
This existing asphalt plant is located in St. Joseph County and has an unlimited potential to emit greater than one hundred (100) tons of particulate matter per year. The two (2) existing hot oil heaters and two (2) asphalt cement tank heaters are not specifically listed in 326 IAC 6.5-7-11 Pursuant to 326 IAC 6.5-1-2(a), particulate matter emissions from the two (2) existing hot oil heaters and two (2) asphalt cement tank heaters shall not exceed seven-hundredths (0.07) gram per dry standard cubic meter (g/dscm) (three-hundredths (0.03) grain per dry standard cubic foot (dscf)), each.

The Permittee shall continue to comply with all other applicable requirements and permit conditions as contained in FESOP No: 141-22022-00027 issued on June 30, 2006 for any remaining emission units at this source.

Compliance Determination, Monitoring and Testing Requirements

- (a) The existing compliance determination and monitoring requirements will not change as a result of this revision. The source shall continue to comply with the applicable requirements and permit conditions as contained in FESOP No: 141-22022-00027, issued on June 30, 2006.
- (b) The SO₂ testing requirements have been removed from the permit because Rieth-Riley Construction Co., Inc. performed SO₂ testing of blast furnace slag at a similar facility located in Valparaiso, Indiana (#127-05241) on October 10, 2008. In addition, based on SO₂ testing of electric arc furnace steel mill slag by E&B Paving, Inc., IDEM has determined that SO₂ emissions from electric arc furnace steel mill slag are insignificant. Therefore, SO₂ testing of electric arc furnace steel mill slag is not required. The source shall continue to comply with all other applicable requirements and permit conditions as contained in FESOP No: 141-22022-00027, issued on June 30, 2006.

Proposed Changes

- (a) The following are the proposed changes listed due to the resolution of the appeal. Deleted language appears as ~~strike through~~ text and new language appears as **bold** text:
- (1) The emission unit description for the dryer/mixer in Sections A.2 and D.1 has been updated to specify the types of slag it will process. In addition, Section D.1 has been revised to include descriptive information for the two A.C tank heaters since they are

subject to requirements found in Section D.1.

- (2) All references to a 365 consecutive day compliance period have been removed from Section D.1 and replaced with a 12 consecutive month compliance period.
- (3) The existing PM emission limit in Section D.1 - Particulate Matter (PM) Limitations has been increased from 0.233 lbs/ton to 0.322 lbs/ton.
- (4) In order to remain a FESOP, the existing PM10 emission limit in Section D.1 - FESOP Limitations has been decreased from 0.153 lbs/ton to 0.146 lbs/ton.
- (5) A PM2.5 emission limit has been added to Section D.1 - FESOP Limitations.
- (6) The existing VOC and CO emission limits in Section D.1 - FESOP Limitations have been revised to reflect the AP-42 emission factors for drum mix asphalt plants.
- (7) The existing slag throughput limit has been removed from Section D.1 - FESOP Limitations. In addition, the existing slag sulfur content limit has been revised and moved to Section D.1 - SO₂, NO_x, VOC, and HAPs Limits.
- (8) The source requested the ability to use electric arc furnace steel mill slag in addition to blast furnace slag. Therefore, new limits have been included in Section D.1 - SO₂, NO_x, VOC, and HAPs Limits.
- (9) The source has requested flexible SO₂, NO_x, and HCl limits for the entire source. Compliance with these limits will be determined through the use of equations in Section D.1 - Asphalt, Fuel, and Slag Limitations. Therefore, Section D.1 - Fuel Limitations has been removed from the permit and replaced with Section D.1 - SO₂, NO_x, VOC, and HAPs Limits, which contains new limits.
- (10) Section D.1 - Volatile Organic Compounds (VOC) has been removed from the permit and replaced with a new flexible VOC limit in Section D.1 - SO₂, NO_x, VOC, and HAPs Limits. The source will determine VOC emissions from cold mix asphalt production through the use of an equation in Section D.1 - Asphalt, Fuel, and Slag Limitations.
- (11) A new shingle content limit has been included in Section D.1 - SO₂, NO_x, VOC, and HAPs Limits.
- (12) The SO₂ testing requirements in Section D.1 - Testing Requirements have been removed from the permit because Rieth-Riley Construction Co., Inc. performed SO₂ testing of blast furnace slag at a similar facility located in Valparaiso, Indiana (#127-05241) on October 10, 2008.
- (13) Section D.1 - Single Fuel and Slag Usage Limitations and Multiple Fuel and Slag Usage Limitations have been removed from the permit and replaced with Section D.1 - Asphalt, Fuel, and Slag Limitations, which contains new compliance determination equations.
- (14) Section D.1 - Sulfur Dioxide (SO₂) Emissions and Sulfur Content has been revised to include new requirements for steel slag and update the existing fuel oil requirements.
- (15) A new compliance determination requirement for cold mix asphalt has been included in Section D.1 - Cold Mix Asphalt Content.
- (16) New compliance determination and record keeping requirements have been included in Section D.1 to ensure that the shingles processed at the source do not contain asbestos.

- (17) Section D.1 - Cutback Asphalt Production Rate has been removed from the permit and replaced with new record keeping requirements in Section D.1 - Record Keeping Requirements.
- (18) The existing record keeping and reporting requirements in Section D.1 - Record Keeping and Reporting Requirements have been revised as necessary to reflect changes to the existing emission limitations and standards in Section D.1.
- (19) The existing FESOP Quarterly Reports have been updated as necessary to reflect the changes in the emission limitations and standards in Section D.1.

...
A.2 Emission Units and Pollution Control Equipment Summary [326 IAC 2-8-3(c)(3)]

This stationary source consists of the following emission units and pollution control devices:

- (a) One (1) aggregate rotary dryer and drum hot-mix unit (dryer/mixer), identified as DRUM, approved for construction in 2009, with a maximum capacity of four hundred fifty (450) tons of asphalt per hour, processing **blast furnace slag, electric arc furnace steel mill slag, and certified asbestos-free factory second and/or post consumer waste shingles** in the aggregate mix, equipped with one (1) dryer/mixer burner, having a maximum heat input capacity of one hundred fifty (150) MMBtu per hour, firing waste oil as primary fuel, using No. 2 fuel oil, No. 4 fuel oil, natural gas, propane gas, and butane gas as backup fuels, equipped with a ninety thousand (90,000) actual cubic feet per minute (acfm) baghouse for particulate control and exhausting through Stack SV1. **No shingles are ground at this source.**

...
SECTION D.1 FACILITY OPERATION CONDITIONS

Facility Description [326 IAC 2-8-4(10)]: Hot Mix Asphalt

- (a) One (1) aggregate rotary dryer and drum hot-mix unit (dryer/mixer), identified as DRUM, approved for construction in 2009, with a maximum capacity of four hundred fifty (450) tons of asphalt per hour, processing **blast furnace slag, electric arc furnace steel mill slag, and certified asbestos-free factory second and/or post consumer waste shingles** in the aggregate mix, equipped with one (1) dryer/mixer burner, having a maximum heat input capacity of one hundred fifty (150) MMBtu per hour, firing waste oil as primary fuel, using No. 2 fuel oil, No. 4 fuel oil, natural gas, propane gas, and butane gas as backup fuels, equipped with a ninety thousand (90,000) actual cubic feet per minute (acfm) baghouse for particulate control and exhausting through Stack SV1. **No shingles are ground at this source.**

...
Insignificant Activities

- (a) **Two (2) A.C. tank heaters, firing No. 2 fuel oil as primary fuel, firing propane gas and butane gas as backup fuels, with a maximum heat input capacity of 0.48 million British thermal units per hour, each.**
- ...

D.1.1 Particulate Matter (PM) Limitation [326 IAC 2-2]

- ~~(a) Pursuant to 326 IAC 2-8-4, the amount of asphalt processed shall not exceed 1,000,000 tons per three hundred sixty-five (365) consecutive day period, with compliance determined at the end of each month.~~
- ~~(b) PM emissions from the dryer/mixer shall not exceed 0.233 pounds per ton of asphalt processed.~~

~~Compliance with these limits, combined with the potential to emit PM from all other emission units at this source, will limit the source-wide total potential to emit of PM to less than two hundred fifty tons (250) per three hundred sixty-five (365) consecutive day period and shall render 326 IAC 2-2 (Prevention of Significant Deterioration (PSD)) not applicable.~~

In order to render 326 IAC 2-2 not applicable, the Permittee shall comply with the following:

- (a) The asphalt production rate shall not exceed 1,000,000 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.**
- (b) PM emissions from the dryer/mixer shall not exceed 0.322 pounds of PM per ton of asphalt produced.**

Compliance with these limits, combined with the limited potential to emit PM from all other emission units at this source, shall limit the source-wide total potential to emit PM to less than 250 tons per 12 consecutive month period and shall render 326 IAC 2-2 (PSD) not applicable.

D.1.2 Particulate (PM10), Volatile Organic Compound (VOC) Carbon Monoxide (CO) and Sulfur Dioxide (SO₂) FESOP Limitations [326 IAC 2-8-4] [326 IAC 2-2] [326 IAC 8-1-6]

- ~~(a) Pursuant to 326 IAC 2-8-4, the amount of asphalt processed shall not exceed 1,000,000 tons per three hundred sixty-five (365) consecutive day period, with compliance determined at the end of each month.~~
- ~~(b) PM10 emissions from the dryer/mixer shall not exceed one hundred fifty-three ten-thousandths (0.153) pounds of PM10 per ton of asphalt produced.~~
- ~~(c) VOC emissions from the dryer/mixer shall not exceed forty-nine ten-thousandths (0.049) pounds of VOC per ton of asphalt produced.~~
- ~~(d) CO emissions from the dryer/mixer shall not exceed one hundred ninety thousandths (0.190) pounds of CO per ton of asphalt produced.~~
- ~~(e) Pursuant to 326 IAC 2-8-4, the amount of slag used shall not exceed two hundred seventy thousand one hundred seventy-five (270,175) tons per three hundred sixty-five (365) consecutive day period, with compliance determined at the end of each month.~~
- ~~(f) The slag shall have a sulfur content less than or equal to one and fifty hundredths percent (1.50%) by weight, with compliance demonstrated on a thirty (30) day calendar-month average.~~
- ~~(g) SO₂ emissions from the slag used in the dryer/mixer shall not exceed seventy-four hundredths (0.74) pounds of SO₂ per ton of slag processed.~~

~~Compliance with these limits, combined with the PM10, VOC, CO, and SO₂ emissions from all other units at this source, will limit source-wide PM10, VOC, CO, SO₂ emissions, each, to less than one hundred (100) tons per three hundred sixty-five (365) consecutive day period. Compliance with these limits will render 326 IAC 2-7 (Part 70 Permit Program), and 326 IAC 2-2 (PSD), not applicable.~~

Pursuant to 326 IAC 2-8-4, the Permittee shall comply with the following:

- (a) The asphalt production rate shall not exceed 1,000,000 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.**

- (b) **PM10 emissions from the dryer/mixer shall not exceed 0.146 pounds of PM10 per ton of asphalt produced.**
- (c) **PM2.5 emissions from the dryer/mixer shall not exceed 0.179 pounds of PM2.5 per ton of asphalt produced.**
- (d) **CO emissions from the dryer/mixer shall not exceed 0.13 pounds of CO per ton of asphalt produced.**
- (e) **VOC emissions from the dryer/mixer shall not exceed 0.032 pounds of VOC per ton of asphalt produced.**

Compliance with these limits, combined with the limited potential to emit PM10, PM2.5, CO, and VOC from all other emission units at this source, shall limit the source-wide total potential to emit of PM10, PM2.5, CO, and VOC to less than 100 tons per 12 consecutive month period, each, and shall render 326 IAC 2-7 (Part 70 Permit Program) and 326 IAC 2-2 (PSD) not applicable.

In addition, compliance with these limits shall limit the VOC emissions from the dryer/mixer to less than twenty-five (25) tons per twelve (12) consecutive month period and shall render 326 IAC 8-1-6 (VOC Rules: General Reduction Requirements for New Facilities) not applicable.

~~D.1.3 Fuel Limitations [326 IAC 2-8-4][326 IAC 2-2][326 IAC 2-4.1]~~

~~The fuel combusted in the dryer/mixer burner and all other combustion equipment shall be limited as follows:~~

- ~~(a) No. 2, and No. 4 fuel oils shall each have a sulfur content less than or equal to fifty hundredths percent (0.50%) by weight,~~
- ~~(b) Waste oils shall have a sulfur content less than or equal to one percent (1.00%) by weight and a chlorine content less than or equal to forty hundredths percent (0.40%) by weight,~~
- ~~(c) The HCl emissions from the dryer/mixer shall not exceed two hundred sixty-four hundred-thousandths (0.0264) pounds of HCl per gallon of waste oil burned, and~~
- ~~(d) Single Fuel Usage Limitations:~~

~~When combusting only one type of fuel per three hundred sixty five (365) consecutive day period in the dryer/mixer burner and all other combustion equipment, the usage of fuel shall be limited as follows:~~

- ~~(1) Natural gas usage shall not exceed 691 million cubic feet per three hundred and sixty five (365) consecutive day period, with compliance determined at the end of each day,~~
- ~~(2) No. 2 fuel oil usage shall not exceed 2,262,000 gallons per three hundred and sixty five (365) consecutive day period, with compliance determined at the end of each day,~~
- ~~(3) No. 4 fuel oil usage shall not exceed 2,367,000 gallons per three hundred and sixty five (365) consecutive day period, with compliance determined at the end of each day,~~

- (4) ~~Propane usage shall not exceed 14,712,928 gallons per three hundred and sixty-five (365) consecutive day period, with compliance determined at the end of each day;~~
- (5) ~~Butane usage shall not exceed 12,900,000 gallons per three hundred and sixty-five (365) consecutive day period, with compliance determined at the end of each day;~~
- (6) ~~Waste oil usage shall be determined using the following equations:~~

$$U = W_A * S_A$$

$$U = W_A * Cl_A$$

where:

U = Waste oil usage;

W_A = ~~actual gallons of waste oil used in the last three hundred sixty five (365) days, with less than or equal to one percent (1.00%) by weight sulfur content and less than or equal to forty hundredths percent (0.40%) chlorine content;~~

S_A = ~~actual percent (%) sulfur content of waste oil; and~~

Cl_A = ~~actual percent (%) chlorine content of waste oil.~~

~~The limit on waste oil usage will be dictated by the sulfur content and by the chlorine content. However, waste oil usage shall in no case exceed 750,000 gallons at the maximum allowable sulfur content (one percent (1.00%)) and chlorine content (forty hundredths percent (0.40%)) per three hundred and sixty-five (365) consecutive day period, with compliance determined at the end of each day.~~

(e) ~~Multiple Fuel Usage Limitation:~~

~~When combusting more than one fuel per three hundred sixty five (365) consecutive day period in the dryer/mixer burner and all other combustion equipment, emissions from the dryer/mixer and all other combustion equipment shall be limited as follows:~~

- (1) ~~Sulfur dioxide (SO₂) emissions from the dryer/mixer and all other combustion equipment shall be less than one hundred (100) tons per three hundred sixty five (365) consecutive day period, with compliance determined at the end of each month;~~
- (2) ~~Hydrogen Chloride (HCl) emissions from the dryer/mixer and all other combustion equipment shall be less than ten (10) tons per three hundred sixty five (365) consecutive day period, with compliance determined at the end of each month; and~~
- (3) ~~Nitrogen oxides (NO_x) emissions from the dryer/mixer and all other combustion equipment shall be less than one hundred (100) tons per three hundred sixty five (365) consecutive day period, with compliance determined at the end of each month.~~

~~Compliance with these limits, combined with the potential emissions from all other emission units at this source, shall limit the source-wide total potential to emit NO_x and SO₂ to less than 100 tons per 12 consecutive month period, each, HCl to less than 10 tons per 12 consecutive month period, and any combination of HAPs to less than 25 tons per 12 consecutive month period, and~~

~~shall render 326 IAC 2-7 (Part 70 Permits), 326 IAC 2-2 (PSD), and 326 IAC 2-4.1 (Major Sources of Hazardous Air Pollutants (HAP)) not applicable.~~

...

D.1.4 SO₂, NO_x, VOC, and HAPs Limits [326 IAC 2-8-4] [326 IAC 2-2] [326 IAC 2-4.1]

Pursuant to 326 IAC 2-8-4, the Permittee shall comply with the following:

(a) Sulfur Content and Waste Oil Specifications

- (1) The 30 day calendar month average sulfur content of the blast furnace slag shall not exceed 1.5 percent by weight, with compliance determined at the end of each month.
 - (2) SO₂ emissions from blast furnace slag used in the dryer/mixer shall not exceed 0.5413 pounds of SO₂ per ton of blast furnace slag processed, when the 30 day calendar month average sulfur content is less than or equal to 1.11 percent by weight.
 - (3) SO₂ emissions from blast furnace slag used in the dryer/mixer shall not exceed 0.74 pounds of SO₂ per ton of blast furnace slag processed, when the 30 day calendar month average sulfur content is greater than 1.11 percent by weight but less than or equal to 1.5 percent by weight.
 - (4) The sulfur content of the electric arc furnace steel mill slag shall not exceed 0.66 percent by weight.
 - (5) SO₂ emissions from the electric arc furnace steel mill slag used in the dryer/mixer shall not exceed 0.0014 pounds of SO₂ per ton of electric arc furnace steel mill slag processed.
 - (6) The sulfur content of the No. 2 fuel oil shall not exceed 0.5 percent by weight.
 - (7) The sulfur content of the No. 4 fuel oil shall not exceed 0.5 percent by weight.
 - (8) The sulfur content of the waste oil shall not exceed 1.0 percent by weight.
 - (9) The chlorine content of the waste oil shall not exceed 0.4 percent by weight.
 - (10) HCl emissions from the dryer/mixer shall not exceed 0.0264 pounds of HCl per gallon of waste oil burned.
- (b) SO₂ emissions from the dryer/mixer burner, hot oil heaters, A.C. tank heaters, and blast furnace and electric arc furnace steel mill slag processing shall not exceed 99.0 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.**
- (c) NO_x emissions from the dryer/mixer burner, hot oil heaters, and A.C. tank heaters shall not exceed 99.0 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.**
- (d) VOC emissions from the sum of the binders shall not exceed 51.28 tons per twelve (12) consecutive month period with compliance determined at the end of each month.**

- (e) **Liquid binder used in the production of cold mix asphalt shall be defined as follows:**
- (1) **Cut back asphalt rapid cure, containing a maximum of 25.3% by weight of VOC solvent in the liquid binder and 95% by weight of VOC solvent evaporating.**
 - (2) **Cut back asphalt medium cure, containing a maximum of 28.6% by weight of VOC solvent in the liquid binder and 70% by weight of VOC solvent evaporating.**
 - (3) **Cut back asphalt slow cure, containing a maximum of 20% by weight of VOC solvent in the liquid binder and 25% by weight of VOC solvent evaporating.**
 - (4) **Emulsified asphalt with solvent, containing a maximum of 15% by weight of VOC solvent in the liquid binder and 46.4% by weight of VOC solvent evaporating. The percent oil distillate in emulsified asphalt with solvent liquid, as determined by ASTM, must be 7% or less of the total emulsion by volume**
 - (5) **Other asphalt with solvent binder, containing a maximum of 25.9% by weight of VOC solvent in the liquid binder and 2.5% by weight of VOC solvent evaporating. This definition applies to any other asphalt with solvent binder that does not have distillation data available as determined by ASTM Method D-402, Distillation of Cutback Asphalt Products.**
 - (6) **Rieth-Riley other asphalt with solvent binder, cutback asphalt that has distillation data available as determined by ASTM Method D-402, Distillation of Cutback Asphalt Products.**
- (f) **HCl emissions from the dryer/mixer burner shall not exceed 9.9 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.**
- (g) **The Permittee shall use only certified asbestos-free factory second and/or post consumer waste shingles as an additive in its aggregate mix.**

Compliance with these limits, combined with the limited potential to emit SO₂, NO_x, VOC, and HAPs from all other emission units at this source, shall limit the source-wide total potential to emit of SO₂, NO_x, and VOC to less than 100 tons per 12 consecutive month period, each, any single HAP to less than 10 tons per 12 consecutive month period, and any combination of HAPs to less than 25 tons per 12 consecutive month period, and shall render 326 IAC 2-7 (Part 70 Permits), 326 IAC 2-2 (Prevention of Significant Deterioration (PSD)), and 326 IAC 2-4.1 (Major Sources of Hazardous Air Pollutants (HAPs)) not applicable.

~~D.1.5 Volatile Organic Compounds (VOC) [326 IAC 2-8-4] [326 IAC 2-2]~~

~~The usage of liquid binder in the production of cold mix cutback asphalt shall be limited such that VOC emissions do not exceed fifty-two and fifty hundredths (52.50) tons per 365 consecutive day period with compliance determined at the end of each day. Compliance with this limit renders 326 IAC 2-7 (Part 70) not applicable.~~

...
~~D.1.8 Testing Requirements [326 IAC 2-8-5(a)(1), (4)] [326 IAC 2-1.1-11]~~

...

- (b) ~~Within five (5) years from the issuance date of this revision (SPR 141-270073-00027), the Permittee shall perform SO₂ testing for the dryer/mixer, in order to demonstrate compliance with Conditions D.1.2(f) and D.1.2(g), utilizing methods as approved by the Commissioner. This test shall be repeated at least once every five (5) years from the date of the last valid compliance demonstration. Testing shall be conducted in accordance with Section C - Performance Testing.~~

D.1.9 Single Fuel and Slag Usage Limitations

- (a) ~~In order to comply with Conditions D.1.2(e), D.1.2(f), and D.1.3(d) when adding slag to the aggregate mix, and when combusting waste oil in the dryer/mixer burner and all other combustion equipment, the Permittee shall limit slag usage, and waste oil usage in the dryer/mixer burner and all other combustion equipment, according to the following formulas:~~

- (1) ~~Sulfur dioxide emission calculation~~

$$S = \frac{U(E_U) + L(E_L)}{2,000 \text{ lbs/ton}}$$

where:

~~S = tons of sulfur dioxide emissions for three hundred sixty-five (365) consecutive day period;~~

~~U = gallons of waste oil as defined in condition D.1.3(d)(6); and~~

~~L = tons of slag used in the last three hundred sixty-five (365) consecutive days, with less than or equal to one and fifty hundredths percent (1.50%) sulfur content;~~

Emission Factors for Sulfur Dioxide

~~E_U = one hundred forty-seven thousandths (0.147) pounds per gallon of waste oil.~~

~~E_L = seventy four hundredths (0.74) pounds per ton of slag processed.~~

~~Compliance with this limit, combined with the SO₂ emissions from all other units at this source, will limit the source wide SO₂ emissions to less than one hundred (100) tons per three hundred sixty-five (365) consecutive day period and shall render 326 IAC 2-7 (Part 70 Permit Program), and 326 IAC 2-2 (PSD), not applicable.~~

- (2) ~~Hydrogen chloride emission calculation~~

$$HCl = \frac{U(E_{Cl})}{[2000 \text{ lbs/ ton}]}$$

where:

~~U = gallons of waste oil as defined in condition D.1.3(d)(6);~~

Emission Factors for Hydrogen Chloride

~~E_{Cl} = sixty-six thousandths (0.066) pounds per gallon of waste oil.~~

~~Compliance with this limit, combined with the HCl emissions from all other emission units at this source, will limit the source wide HCl emissions to less than ten (10) tons per three hundred sixty-five (365) consecutive day period and total combined HAP emissions shall be limited to less than twenty-five (25) tons per three hundred sixty-five (365) consecutive day period, and render 326 IAC 2-7 (Part 70) and 326 IAC 2-4.1 (Major Sources of Hazardous Air Pollutants (HAP))~~

not applicable.

D.1.10 Multiple Fuel and Slag Usage Limitations

~~(a) In order to comply with Conditions D.1.2(e), D.1.2(g), and D.1.3(e) when adding slag to the aggregate mix, and when combusting more than one fuel per three hundred sixty-five (365) consecutive day period in the dryer/mixer burner and all other combustion equipment, the Permittee shall limit slag usage, and fuel usage in the dryer/mixer burner and all other combustion equipment, according to the following formulas:~~

~~(1) Sulfur Dioxide emission calculation~~

$$S = \frac{G(E_G) + O(E_O) + F(E_F) + (P)(E_P) + B(E_B) + U(E_U) + L(E_L)}{2,000 \text{ lbs/ton}}$$

~~where:~~

~~S = tons of sulfur dioxide emissions for three hundred sixty-five (365) consecutive day period;~~

~~G = million cubic feet of natural gas used in last three hundred sixty-five (365) days;~~

~~O = gallons of No. 2 fuel oil used in last three hundred sixty-five (365) days, with less than or equal to fifty hundredths percent (0.50%) sulfur content;~~

~~F = gallons of No. 4 fuel oil used in last three hundred sixty-five (365) days, with less than or equal to fifty hundredths percent (0.50%) sulfur content;~~

~~P = gallons of propane used in the last three hundred sixty-five (365) days, with less than or equal to twenty thousandths (0.20) grains per one hundred (100) cubic feet of sulfur in content;~~

~~B = gallons of butane used in the last three hundred sixty-five (365) days, with less than or equal to twenty thousandths (0.20) grains per one hundred (100) cubic feet of sulfur in content;~~

~~U = gallons of waste oil as defined in condition D.1.3(d)(6);~~

~~L = tons of slag used in the last three hundred sixty-five (365) consecutive days, with less than or equal to one and fifty hundredths percent (1.50%) sulfur content.~~

Emission Factors for Sulfur Dioxide

~~E_G = six tenths (0.6) pounds per million cubic feet of natural gas;~~

~~E_O = seven hundred eighty-five hundred thousandths (0.0785) pounds per gallon of No. 2 fuel oil;~~

~~E_F = seventy-five ten thousandths (0.075) pounds per gallon of No. 4 fuel oil;~~

~~E_P = two millionths (0.00002) pounds per gallon of propane;~~

~~E_B = two millionths (0.00002) pounds per gallon of butane; and~~

~~E_U = one hundred forty-seven thousandths (0.147) pounds per gallon of waste oil.~~

~~E_L = seventy-four hundredths (0.74) pounds per ton of slag processed.~~

~~Compliance with these limits, combined with the SO₂ emissions from all other units at this source, will limit the source-wide SO₂ emissions to less than one hundred (100) tons per three hundred sixty-five (365) consecutive day period and shall render 326 IAC 2-7 (Part 70 Permit Program), and 326 IAC 2-2 (PSD), not applicable.~~

~~(2) Hydrogen chloride emission calculation~~

$$HCl = \frac{U(E_{Cl})}{[2000 \text{ lbs/ton}]}$$

~~where:~~

~~U = gallons waste oil as defined in condition D.1.3(d)(6);~~

Emission Factors for Hydrogen Chloride

~~E_{Cl} = sixty-six thousandths (0.066) pounds per gallon of waste oil.~~

~~Compliance with this limit, combined with the HCl emissions from all other emission units at this source, will limit the source-wide HCl emissions to less than ten (10) tons per three hundred sixty-five (365) consecutive day period and total combined HAP emissions shall be limited to less than twenty-five (25) tons per three hundred sixty-five (365) consecutive day period, and render 326 IAC 2-7 (Part 70) and 326 IAC 2-4.1 (Major Sources of Hazardous Air Pollutants (HAP)) not applicable.~~

~~(3) Nitrogen oxides emission calculation~~

$$\del N = \frac{G(E_G) + O(E_O) + F(E_F) + P(E_P) + B(E_B) + U(E_U)}{2,000 \text{ lbs/ton}}$$

~~where:~~

~~N = tons of nitrogen oxides emissions for a three hundred sixty-five (365) consecutive day period;~~

~~G = million cubic feet of natural gas used in the last three hundred sixty-five (365) days;~~

~~O = gallons of No. 2 fuel oil used in last three hundred sixty-five (365) days;~~

~~F = gallons of No. 4 fuel oil used for last three hundred sixty-five (365) days;~~

~~P = gallons of propane used in the last three hundred sixty-five (365) days;~~

~~B = gallons of butane used in the last three hundred sixty-five (365) days; and~~

~~U = gallons waste oil as defined in condition D.1.3(d)(6);~~

Emission Factors for nitrogen oxides

~~E_G = two hundred eighty (280) pounds per million cubic feet of natural gas;~~

~~E_O = twenty-four ten-thousandths (0.024) pounds per gallon of No. 2 fuel oil;~~

~~E_F = forty-seven ten-thousandths (0.047) pounds per gallon of No. 4 fuel oil;~~

~~E_P = thirteen hundredths (0.013) pounds per gallon of propane;~~

~~E_B = fifteen hundredths (0.015) pounds per gallon of butane; and~~

~~E_U = nineteen ten-thousandths (0.019) pounds per gallon of waste oil.~~

~~Compliance with these limits, combined with the NO_x emissions from all other units at this source, will limit source-wide NO_x emissions to less than one hundred (100) tons per three hundred sixty-five (365) consecutive day period. Compliance with these limits will render 326 IAC 2-7 (Part 70 Permit Program), and 326 IAC 2-2 (PSD), not applicable.~~

D.1.140 Sulfur Dioxide (SO₂) Emissions and Sulfur Content

- (a) ~~Compliance with the slag limitations established in Conditions D.1.2(f) and D.1.2(g) shall be determined utilizing one of the following options. Pursuant to 326 IAC 7-2-1 (Sulfur Dioxide Reporting Requirements), compliance shall be demonstrated on a thirty (30) day calendar-month average. Pursuant to 326 IAC 2-8-4, compliance with Condition D.1.4(a)(1) shall be determined utilizing one of the following options:~~

- (1) Providing vendor analysis of **blast furnace** slag delivered, if accompanied by a vendor certification; or
- (2) Analyzing a sample of the **blast furnace** slag delivery to determine the sulfur content of the slag, utilizing any applicable procedures and analysis methods

specified in 40 CFR 51, 40 CFR 60, 40 CFR 61, 40 CFR 63, 40 CFR 75, or other procedures approved by IDEM, OAQ.

~~Compliance may also be determined by conducting a stack test for sulfur dioxide emissions from the one hundred fifty (150) million British thermal units per hour burner, using 40 CFR 60, Appendix A, Method 6 in accordance with the procedures in 326 IAC 3-6, or other procedures approved by IDEM, OAQ.~~

...

(b) Pursuant to 326 IAC 2-8-4, compliance with Condition D.1.4(a)(4) shall be determined utilizing one of the following options:

- (1) Providing vendor analysis of electric arc furnace steel mill slag delivered, if accompanied by a vendor certification; or**
- (2) Analyzing a sample of the electric arc furnace steel mill slag delivery to determine the sulfur content of the electric arc furnace steel mill slag, utilizing any applicable procedures and analysis methods specified in 40 CFR 51, 40 CFR 60, 40 CFR 61, 40 CFR 63, 40 CFR 75, or other procedures approved by IDEM, OAQ.**

A determination of noncompliance pursuant to any of the methods specified in (1) or (2) shall not be refuted by evidence of compliance pursuant to the other method.

(bc) ~~Compliance with the fuel limitations established in Conditions D.1.3(a), D.1.3(b), and D.1.4 shall be determined utilizing one of the following options. Pursuant to 326 IAC 7-2-1 (Sulfur Dioxide Reporting Requirements), compliance shall be demonstrated on a thirty (30) day calendar month average. Pursuant to 326 IAC 3-7-4, compliance with Conditions D.1.4(a)(6), D.1.4(a)(7), D.1.4(a)(8), D.1.5(a), and D.1.5(b) shall be demonstrated utilizing one of the following options:~~

- ~~(1) Pursuant to 326 IAC 3-7-4, the Permittee shall demonstrate that the sulfur dioxide emissions do not exceed five tenths (0.5) pounds per million British thermal units heat input by:~~
 - (A1) Providing vendor analysis of fuel delivered, if accompanied by a vendor certification; or**
 - (B2) Analyzing the oil sample to determine the sulfur content of the oil via the procedures in 40 CFR 60, Appendix A, Method 19.**

...

(23) Compliance may also be determined by conducting a stack test for sulfur dioxide emissions from the ~~125 million British thermal units per hour burner~~ **dryer/mixer, using 40 CFR 60, Appendix A, Method 6 in accordance with the procedures in 326 IAC 3-6.**

A determination of noncompliance pursuant to any of the methods specified in (1), ~~or~~ (2), or (3) above shall not be refuted by evidence of compliance pursuant to the other method.

D.1.11 Asphalt, Fuel, and Slag Limitations

In order to comply with Condition D.1.4, the Permittee shall limit asphalt production, fuel usage in the dryer/mixer burner, hot oil heaters, A.C. tank heaters, and slag usage in the dryer/mixer burner according to the following formulas:

(a) When the 30 day calendar month average sulfur content is less than or equal to

1.11 percent by weight, the blast furnace slag usage shall be determined using the following equation:

$$L = \sum_{i=1}^m (J)$$

Where:

L = blast furnace slag usage in previous 12 consecutive months with an average sulfur content less than or equal to 1.11 percent by weight;
m = total number of months where the 30 day calendar month average sulfur content is less than or equal to 1.11 percent by weight;
i = each specific month where the 30 day calendar month average sulfur content is less than or equal to 1.11 percent by weight; and
J = actual tons of blast furnace slag used per month where the 30 day calendar month average sulfur content is less than or equal to 1.11 percent by weight.

- (b) When the 30 day calendar month average sulfur content is greater than 1.11 percent by weight but less than or equal to 1.5 percent by weight, the blast furnace slag usage shall be determined using the following equation:

$$X = \sum_{b=1}^a (K)$$

Where:

X = blast furnace slag usage in previous 12 consecutive months with an average sulfur content greater than 1.11 percent by weight;
a = total number of months where the 30 day calendar month average sulfur content is greater than 1.11 percent by weight;
b = each specific month where the 30 day calendar month average sulfur content is greater than 1.11 percent by weight; and
K = actual tons of blast furnace slag used per month where the 30 day calendar month average sulfur content is greater than 1.11 percent by weight but less than or equal to 1.5 percent by weight.

- (c) Waste oil usage with respect to the actual sulfur content shall be determined using the following equation:

$$U = \sum_{e=1}^d (W_A \times S_A)$$

Where:

U = waste oil usage in previous 12 consecutive months;
d = total number of waste oil deliveries;
e = each specific waste oil delivery;
W_A = actual gallons of waste oil used from each specific waste oil delivery; and
S_A = actual percent by weight sulfur content of waste oil for each specific waste oil delivery.

- (d) Sulfur dioxide (SO₂) emissions shall be determined using the following equation:

$$S = \frac{[G(0.6) + O(0.071) + F(0.075) + P(0.00002) + B(0.00002) + U(0.147) + A(0.0014) + L(0.5413) + X(0.74)]}{2000}$$

Where:

S = tons of sulfur dioxide emissions for previous 12 consecutive month period;
G = million cubic feet of natural gas used in dryer/mixer in previous 12 months;
O = gallons of No. 2 fuel oil used in dryer/mixer and heaters in previous 12 months;
F = gallons of No. 4 fuel oil used in dryer/mixer in previous 12 months;
P = gallons of propane used in dryer/mixer and heaters in previous 12 months;
B = gallons of butane used in dryer/mixer and heaters in previous 12 months;
U = gallons of waste oil as defined by Condition D.1.12(c);
A = tons of electric arc furnace steel mill slag used in dryer/mixer in previous 12 months;
L = tons of blast furnace slag as defined by Condition D.1.12(a); and
X = tons of blast furnace slag as defined by Condition D.1.12(b).

Emission Factors:

Natural Gas (dryer/mixer) = 0.6 pounds per million cubic feet of natural gas;
No. 2 Fuel Oil (dryer/mixer/heaters) = 0.071 pounds per gallon of No. 2 fuel oil;
No. 4 Fuel Oil (dryer/mixer) = 0.075 pounds per gallon of No. 4 fuel oil;
Propane (dryer/mixer/heaters) = 0.00002 pounds per gallon of propane;
Butane (dryer/mixer/heaters) = 0.00002 pounds per gallon of butane;
Waste Oil (dryer/mixer) = 0.147 pounds per gallon of waste oil;
Electric Arc Furnace Steel Mill Slag = 0.0014 pounds per ton of electric arc furnace steel mill slag processed; and
Blast Furnace Slag = 0.5413 pounds per ton of blast furnace slag processed, with a 30 day calendar month average sulfur content less than or equal to 1.11 percent by weight or 0.74 pounds per ton of blast furnace slag processed, with a 30 day calendar month average sulfur content greater than 1.11 percent by weight but less than or equal to 1.5 percent by weight.

- (e) Nitrogen oxide (NOx) emissions shall be determined using the following equation:

$$N = \frac{[H(0.02) + G(190) + O(0.024) + F(0.047) + P(0.013) + B(0.015) + U(0.019)]}{2000}$$

Where:

N = tons of nitrogen oxide emissions for previous 12 consecutive month period;
H = gallons of No. 2 fuel oil used in heaters in previous 12 months;
G = million cubic feet of natural gas used in dryer/mixer in previous 12 months;
O = gallons of No. 2 fuel oil used in dryer/mixer in previous 12 months;
F = gallons of No. 4 fuel oil used in dryer/mixer in previous 12 months;
P = gallons of propane used in dryer/mixer and heaters in previous 12 months;
B = gallons of butane used in dryer/mixer and heaters in previous 12 months; and
U = gallons of waste oil used in dryer/mixer in previous 12 months.

Emission Factors

No. 2 Fuel Oil (heaters) = 0.02 pounds per gallon of No. 2 fuel oil;
Natural Gas (dryer/mixer) = 190 pounds per million cubic feet of natural gas;
No. 2 Fuel Oil (dryer/mixer) = 0.024 pounds per gallon of No. 2 fuel oil;
No. 4 Fuel Oil (dryer/mixer) = 0.047 pounds per gallon of No. 4 fuel oil;
Propane (dryer/mixer/heaters) = 0.013 pounds per gallon of propane;
Butane (dryer/mixer/heaters) = 0.015 pounds per gallon of butane; and
Waste Oil (dryer/mixer) = 0.019 pounds per gallon of waste oil.

- (f) VOC emissions from cold mix asphalt production shall be determined using the

following equation:

$$V_{cm} = \left(\frac{S}{AF} \right) + \sum_{i=1}^n [C \times (B \div 100) \times (D \div 100) \times (V \div 100)]$$

Where:

- V_{cm}** = tons of VOC emissions from cold mix asphalt production in previous 12 month consecutive period;
S = tons of VOC solvent used for each binder as defined in D.1.4(e)(1) through (5) in previous 12 months; and
AF = Adjustment factor for each type of liquid binder as defined in D.1.4(e)(1) through (5);
n = total number of binders used in the production of cold mix asphalt as defined in D.1.4(e)(6);
i = each binder used in the production of cold mix asphalt as defined in D.1.4(e)(6);
C = tons of cold mix asphalt produced using each binder as defined in D.1.4(e)(6) in previous 12 months;
B = Percent of binder used in cold mix asphalt for each binder as defined in D.1.4(e)(6);
D = Percent solvent in each binder as defined in D.1.4(e)(6); and
V = Percent of VOC from the solvent that evaporates when heated to 500°F for each binder as defined in D.1.4(e)(6). This shall be determined by using distillation data provided by the vendor or based on a distillation test performed by the source.

Adjustment Factors:

- Cutback Asphalt Rapid Cure Adjustment Factor = 1.053;
Cutback Asphalt Medium Cure Adjustment Factor = 1.429;
Cutback Asphalt Slow Cure Adjustment Factor = 4.0;
Emulsified Asphalt with Liquid Binder Adjustment Factor = 2.155; and
Other Asphalt with Liquid Binder Adjustment Factor = 40.0

- (g) Waste oil usage with respect to the actual chlorine content shall be determined using the following equation:

$$U = \sum_{k=1}^n (W_A \times Cl_A)$$

Where:

- U** = waste oil usage in previous 12 consecutive months;
n = total number of waste oil deliveries;
k = each specific waste oil delivery;
W_A = actual gallons of waste oil used from each specific waste oil delivery; and
Cl_A = actual percent by weight chlorine content of waste oil for each specific waste oil delivery.

- (h) Hydrogen Chloride (HCl) emissions shall be determined using the following equation:

$$HCl = \frac{U(0.066)}{2000}$$

Where:

- HCl** = tons of hydrogen chloride emissions for previous 12 consecutive month period; and

U = gallons of waste oil as defined in Condition D.1.12(g).

Emission Factor:

Waste Oil = 0.066 pounds per gallon of waste oil.

D.1.12 Cold Mix Asphalt Content

In order to comply with Condition D.1.4(e)(6), the Permittee shall demonstrate the percent of VOC from the solvent that evaporates in the binder when heated to 500°F for each binder used in the production of cold mix asphalt as defined in D.1.4(e)(6) as follows:

- (a) Providing distillation data as determined by ASTM Method D-402, Distillation of Cutback Asphalt Products for the binder, if accompanied by a vendor certification; or
- (b) Analyzing a sample of the binder to determine the percent of VOC from the solvent that evaporates in the binder when heated to 500°F, utilizing ASTM Method D-402, Distillation of Cutback Asphalt Products or other procedures approved by IDEM, OAQ.

A determination of noncompliance pursuant to any of the methods specified in (a) or (b) shall not be refuted by evidence of compliance pursuant to the other method.

...

~~D.1.14 Volatile Organic Compounds (VOC)~~

~~The Permittee shall determine compliance with the VOC emissions limitation in condition D.1.5 based on the following equation: Emissions of VOC (tons) = Amount of diluent Used (tons) x Weight % VOC in diluent.~~

D.1.14 Asbestos Content

Pursuant to 326 IAC 2-8-4, compliance with Condition D.1.4(g) shall be determined utilizing one of the following options:

- (a) Providing shingle supplier certification that the factory second and/or post consumer waste shingles do not contain asbestos; or
- (b) Analyzing a sample of the factory second and/or post consumer waste shingles delivery to determine the asbestos content of the factory second shingles, utilizing any applicable procedures and analysis methods specified in 40 CFR 51, 40 CFR 60, 40 CFR 61, 40 CFR 63, 40 CFR 75, or other procedures approved by IDEM, OAQ.

A determination of noncompliance pursuant to any of the methods specified above shall not be refuted by evidence of compliance pursuant to the other method.

...

~~D.1.18 Cutback Asphalt Production Rate [326 IAC 2-8-4][326 IAC 2-3]~~

~~To document compliance with Conditions D.1.5 and D.1.6, the Permittee shall maintain daily records at the source of the following values:~~

- ~~(a) Amount of liquid binder used in the production of cold mix cutback asphalt; and~~
- ~~(b) Average diluent content of the liquid binder.~~

D.1.198 Record Keeping Requirements~~[326 IAC 2-8-4][326 IAC 2-2][326 IAC 2-3][326 IAC 7-1.1-2][326 IAC 7-2-1]~~

- (a) To document **the** compliance **status** with Conditions D.1.1(a), and D.1.2(a), D.1.2(b), D.1.2(c), and D.1.2(d), the Permittee shall maintain **monthly** records of the amount of asphalt produced per day **processed through the dryer/mixer**.

- ~~(b) To document compliance with Conditions D.1.2(e) the Permittee shall maintain records of the amount of slag used per day. For the annual slag limit, the compliance determination period is the most recent 365-day period.~~
- (eb) To document **the compliance status** with Conditions ~~D.1.2(f) and D.1.2(g)~~, **D.1.4(a), D.1.4(b), D.1.4(c), D.1.4(f), D.1.4(g), and D.1.5**, the Permittee shall maintain records in accordance with (1) through ~~(610)~~ below. Records maintained for (1) through ~~(610)~~ shall be taken ~~daily~~ **monthly** and shall be complete and sufficient to establish compliance with the ~~SO₂ emission~~ limits established in Conditions ~~D.1.2(f) and D.1.2(g)~~ **D.1.4(a), D.1.4(b), D.1.4(c), D.1.4(f), D.1.4(g), and D.1.5**. ~~For the sulfur content limit, the compliance determination period is each calendar month.~~
- (1) Calendar dates covered in the compliance determination period;
 - (2) Actual **blast furnace and electric arc furnace steel mill** slag usage, sulfur content and equivalent sulfur dioxide emission rates for all **blast furnace and electric arc furnace steel mill** slag used at the source ~~per month~~ **since the last compliance determination period**;
 - (3) A certification, signed by the owner or operator, that the records of the **blast furnace and electric arc furnace steel mill** slag supplier certifications represent all of the **blast furnace and electric arc furnace steel mill** slag used during the period; and
 - (4) If the slag supplier certification is used to demonstrate compliance the following, as a minimum, shall be maintained:
 - (4i) **Blast furnace and electric arc furnace steel mill** slag supplier certifications;
 - (5ii) The name of the **blast furnace and electric arc furnace steel mill** slag supplier; and
 - (6iii) A statement from the **blast furnace and electric arc furnace steel mill** slag supplier that certifies the sulfur content of the **blast furnace and electric arc furnace steel mill** slag.
 - (5) **Actual fuel usage, sulfur content, heat content, and equivalent sulfur dioxide and nitrogen oxide emission rates for each fuel used at the source since the last compliance determination period**;
 - (6) **Actual waste oil usage, chlorine content, and equivalent hydrogen chloride emission rate for waste oil used at the source since the last compliance determination period**;
 - (7) **A certification, signed by the owner or operator, that the records of the fuel supplier certifications represent all of the fuel combusted during the period; and**
 - (8) **If the fuel supplier certification is used to demonstrate compliance the following, as a minimum, shall be maintained:**
 - (i) **Fuel supplier certifications;**

~~emission rate per month;~~

- ~~(4) — A certification, signed by the owner or operator, that the records of the fuel supplier certifications represent all of the fuel combusted during the period; and~~

~~If the fuel supplier certification is used to demonstrate compliance the following, as a minimum, shall be maintained:~~

- ~~(5) — Fuel supplier certifications;~~

- ~~(6) — The name of the fuel supplier; and~~

- ~~(7) — A statement from the fuel supplier that certifies the sulfur content of the No. 2 and No. 4 fuel oils, and the waste oil, and the chlorine content of waste oil.~~

- (d) To document the compliance status with Conditions D.1.4(d) and D.1.4(e)(6), the Permittee shall maintain records in accordance with (1) through (6) below. Records maintained shall be taken monthly and shall be complete and sufficient to establish compliance with the VOC emission limits established in Condition D.1.4(d) and D.1.4(e)(6).**

- (1) Calendar dates covered in the compliance determination period;**
- (2) Mix temperature of cold mix asphalt produced since the last compliance determination period;**
- (3) Amount of cold mix asphalt produced since the last compliance determination period;**
- (4) Percent of cutback asphalt binder used in the production of cold mix asphalt since the last compliance determination period;**
- (5) Percent of solvent in the cutback asphalt binder used in the production of cold mix asphalt since the last compliance determination period; and**
- (6) Evaporation rate of the solvent in the cutback asphalt binder used in production of cold mix asphalt since the last compliance determination period and the amount of VOC emitted since the last compliance determination period.**

Records may include: delivery tickets, manufacturer's data, material safety data sheets (MSDS), and other documents necessary to verify the type and amount used. Test results of ASTM tests for asphalt cutback and asphalt emulsion may be used to document volatilization.

- ~~(e) — To document compliance with Conditions D.1.3(e) and D.1.10 when combusting more than one fuel per three hundred sixty five (365) consecutive day period in the dryer/mixer burner and all other combustion equipment, the Permittee shall maintain records of actual fuel usage and equivalent sulfur dioxide, hydrogen chloride, and nitrogen oxides emission rates for each fuel used at the source per month.~~

- ~~(f) — The Permittee shall maintain records sufficient to verify compliance with the procedures specified in Condition D.1.11 and D.1.12. Records shall be maintained for a period of five (5) years and shall be made available upon request by IDEM, OAQ.~~

- (ge) To document **the** compliance **status** with Condition D.1.15, the Permittee shall maintain records of visible emission notations of the dryer/~~burner~~**mixer** stack exhaust (SV1) at least once per day. The Permittee shall include in its daily record when a visible emission notation is not taken and the reason for the lack of visible emission notation (e.g., the plant did not operate that day).
- (hf) To document **the** compliance **status** with Condition D.1.16, the Permittee shall maintain ~~records of the pressure drop daily~~ **a daily record of the pressure drop across the baghouse controlling the dryer/mixer**. The Permittee shall include in its daily record when a pressure drop reading is not taken and the reason for the lack of a pressure drop reading, (e.g., the dryer/mixer did not operate that day).
- (ig) ~~The Permittee shall maintain records of all recording/monitoring data and support information in accordance with Section C—General Record Keeping Requirements, of this permit. Support information includes all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation, and copies of all reports required by this permit.~~ **Section C - General Record Keeping Requirements contains the Permittee's obligations with regard to the records required by this condition.**

D.1.2019 Reporting Requirements

A quarterly summary of the information to document **the** compliance **status** with Conditions D.1.1(a), ~~D.1.1(b)~~, D.1.2(a), ~~D.1.2(b)~~, ~~D.1.2(c)~~, ~~D.1.2(d)~~, ~~D.1.2(e)~~, ~~D.1.2(g)~~, ~~D.1.3(d)~~, ~~D.1.3(e)~~, **and** D.1.4(a), ~~D.1.4(b)~~ D.1.5, D.1.9, and D.1.10 shall be submitted to the address listed in Section C—~~General Reporting Requirements~~, of this permit, using the reporting forms located at the end of this permit, or their equivalent, within thirty (30) days after the end of the quarter being reported **not later than thirty (30) days after the end of the quarter being reported**. **Section C - General Reporting contains the Permittee's obligation with regard to the reporting required by this condition.** The report submitted by the Permittee does require the certification that meet the requirements of 326 IAC 2-8-5(a)(1) by the "authorized individual" as defined by 326 IAC 2-1.1-1(1).

...

- (b) Upon further review, IDEM, OAQ has decided to make the following changes to the permit. Deleted language appears as ~~strikethrough~~ text and new language appears as **bold** text:
 - (1) IDEM, OAQ has decided to remove all references to the source mailing address. IDEM, OAQ will continue to maintain records of the mailing address.
 - (2) IDEM has begun implementing a new procedure and will no longer list the name or title of the Authorized Individual (A.I.) in the permit document.
 - (3) Section A.1 has been revised to indicate that Saint Joseph County is now attainment for the 8-hour ozone standard.
 - (4) For clarity, IDEM has changed references to the general conditions: "*in accordance with Section B*", "*in accordance with Section C*", or other similar language, to "Section C ... *contains the Permit tee's obligations with regard to the records required by this condition.*"
 - (5) IDEM has decided that the phrases "*no later than*" and "*not later than*" are clearer than "*within*" in relation to the end of a timeline. Therefore, all timelines have been switched to "*no later than*" or "*not later than*" except for the timelines in Section B - Emergency Provisions because the underlying rule states for these conditions to specify "*within*."
 - (6) Section B -Duty to Provide Information has been revised.

- (7) IDEM, OAQ has decided to clarify Section B - Certification to be consistent with the rule.
- (8) IDEM has decided to clarify what rule requirements a certification needs to meet. IDEM has decided to remove the last sentence dealing with the need for certification from the forms because the Conditions requiring the forms already address this issue.
- (9) IDEM, OAQ has decided to clarify Section B - Preventive Maintenance Plan to be consistent with the rule.
- (10) IDEM is revising Section B - Emergency Provisions to delete paragraph (h). 326 IAC 2-8-4(3) (C) (ii) allows that deviations reported under an independent requirement do not have to be included in the Quarterly Deviation and Compliance Monitoring Report.
- (11) IDEM has decided to state which rule establishes the authority to set a deadline for the Permittee to submit additional information. Therefore, Section B - Permit Renewal has been revised.
- (12) IDEM has decided to reference 326 IAC 2 in Section B-Source Modification Requirements, rather than specific construction rule.
- (13) IDEM has added 326 IAC 5-1-1 to the exception clause of Section C - Opacity, since 326 IAC 5-1-1 does list exceptions.
- (14) IDEM has revised Section C - Incineration to more closely reflect the two underlying rules.
- (15) IDEM has removed the first paragraph of Section C - Performance Testing because specific testing conditions elsewhere in the permit will specify the timeline and procedures.
- (16) IDEM has removed Section C - Monitoring Methods. The conditions that require the monitoring or testing, if required, state what methods shall be used.
- (17) IDEM has revised Section C - Compliance Monitoring. The reference to recordkeeping has been removed because other conditions already address recordkeeping. The voice of the condition has been changed to clearly indicate that it is the Permittee that must follow the requirements of the condition.
- (18) IDEM has revised Section C - Response to Excursions or Exceedances. The introduction sentence has been added to clarify that it is only when an excursion or exceedance is detected that the requirements of this condition need to be followed. The word "excess" was added to the last sentence of paragraph (a) because the Permittee only has to minimize excess emissions. The middle of paragraph (b) has been deleted as it was duplicative of paragraph (a). The phrase "or are returning" was added to subparagraph (b)(2) as this is an acceptable response assuming the operation or emission unit does return to normal or its usual manner of operation. The phrase "within the indicator range, designated condition, or below the applicable emission limitation or standard, as applicable" was replaced with "normal or usual manner of operation" because the first phrase is just a limited list of the second phrase. The recordkeeping required by paragraph (e) was changed to require only records of the response because the previously listed items are required to be recorded elsewhere in the permit.
- (19) IDEM has revised Section C - Actions Related to Noncompliance Demonstrated by a Stack Test. The requirements to take response steps and minimize excess emissions have been removed because Section C - Response to Excursions or Exceedances already requires response steps related to exceedances and excess emissions minimization. The start of the timelines was switched from "the receipt of the test results"

to "the date of the test." There was confusion if the "receipt" was by IDEM, the Permittee, or someone else. Since the start of the timelines has been moved up, the length of the timelines was increased. The new timelines require action within a comparable timeline; and the new timelines still ensure that the Permittee will return to compliance within a reasonable timeframe.

- (20) The voice of paragraph (b) of Section C - General Record Keeping Requirements has been change to clearly indicate that it is the Permittee that must follow the requirements of the paragraph.
- (21) IDEM, OAQ has decided that having a separate condition for the reporting of deviations is unnecessary. Therefore, IDEM has removed Section B - Deviation form Permit Requirements and Conditions and added the requirements of that condition to Section C - General Reporting Requirements. Paragraph (d) of Section C - General Reporting Requirements has been removed because IDEM already states the timeline and certification needs of each report in the condition requiring the report.
- (22) IDEM has decided to simplify the referencing in Section C - Compliance with 40 CFR 82 and 326 IAC 22-1.
- (23) Upon further review, the dryer/mixer and heaters at this source are subject to 326 IAC 6.5-1; therefore Section D.1 has been revised to include Condition D.1.3 - Particulate Matter, which includes the requirements of 326 IAC 6.5-1.
- (24) Section D.1 - Sulfur Dioxide (SO₂) has been revised to more accurately reflect the language in 326 IAC 7-1.1-2 and 326 IAC 7-2-1.
- (25) Section D.1 - Volatile Organic Compounds (VOC) has been revised to more accurately reflect the language in 326 IAC 8-5-2.
- (26) IDEM has decided to clarify Section D.1 - Testing Requirements.
- (27) Section D.1 - Particulate Control has been revised to clarify when the baghouse must operate. In addition, for multi-compartment baghouses, the permit will not specify what actions the Permittee needs to take in response to a broken bag. Therefore, a requirement has been added to Section D.1 – Particulate Control requiring the Permittee to notify IDEM if a broken bag is detected and the control device will not be repaired for more than ten (10) days. This notification allows IDEM to take any appropriate actions if the emission unit will continue to operate for a long period of time while the control device is not operating in optimum condition.
- (28) Section D.1 - Hydrogen Chloride (HCl) Emissions and Chlorine Content has been updated to clarify that the requirements are only applicable to waste oil used in the dryer/mixer.
- (29) IDEM has revised Section D.1 - Visible Emissions Notations to clarify which emission units require daily visible emission notations.
- (30) IDEM has included the replacement of an instrument as an acceptable action in Section D.1 - Parametric Monitoring.
- (31) The word "status" has been added to Section D - Record Keeping Requirements. The Permittee has the obligation to document the compliance status. The wording has been revised to properly reflect this (see changes above).
- (32) The NSPS Subpart I requirements found in Section D.1 have been removed from the permit and replaced with Section E.1.

- (33) The phrase "of this permit" has been added to the paragraph of the Quarterly Deviation and Compliance Monitoring Report to match the underlying rule.

...

A.1 General Information [326 IAC 2-8-3(b)]

...

Authorized individual: _____ Environmental Engineer

...

Mailing Address: _____ PO Box 477, Goshen, Indiana 46527

...

Source Location Status: St. Joseph
Nonattainment for 8-hour Ozone
Attainment for all other criteria pollutants

...

B.1 ~~Permit No Defense [IC 13]~~

~~Indiana statutes from IC 13 and rules from 326 IAC, quoted in conditions in this permit, are those applicable at the time the permit was issued. The issuance or possession of this permit shall not alone constitute a defense against an alleged violation of any law, regulation or standard, except for the requirement to obtain a FESOP under 326 IAC 2-8.~~

B.2 ~~Definitions [326 IAC 2-8-1]~~

~~Terms in this permit shall have the definition assigned to such terms in the referenced regulation. In the absence of definitions in the referenced regulation, the applicable definitions found in the statutes or regulations (IC 13-11, 326 IAC 1-2, and 326 IAC 2-7) shall prevail.~~

B.3 ~~Permit Term [326 IAC 2-8-4(2)][326 IAC 2-1.1-9.5]~~

~~(a) This permit, F141-22022-00027, is issued for a fixed term of ten (10) years from the issuance date of this permit, as determined in accordance with IC 4-21.5-3-5(f) and IC 13-15-5-3. Subsequent revisions, modifications, or amendments of this permit do not affect the expiration date of this permit.~~

~~(b) If IDEM, OAQ, upon receiving a timely and complete renewal permit application, fails to issue or deny the permit renewal prior to the expiration date of this permit, this existing permit shall not expire and all terms and conditions shall continue, in effect, including any permit shield provided in 326 IAC 2-7-15, until the renewal permit has been issued or denied.~~

B.4 ~~Term of Conditions [326 IAC 2-1.1-9.5]~~

~~Notwithstanding the permit term of a permit to construct, a permit to operate, or a permit modification, any condition established in a permit issued pursuant to a permitting program approved in the state implementation plan shall remain in effect until:~~

~~(a) the condition is modified in a subsequent permit action pursuant to Title I of the Clean Air Act; or~~

~~(b) the emission unit to which the condition pertains permanently ceases operation.~~

B.5 ~~Enforceability [326 IAC 2-8-6]~~

~~Unless otherwise stated, all terms and conditions in this permit, including any provisions designed to limit the source's potential to emit, are enforceable by IDEM, the United States Environmental Protection Agency (U.S. EPA) and by citizens in accordance with the Clean Air Act.~~

B.6 ~~Termination of Right to Operate [326 IAC 2-8-9] [326 IAC 2-8-3(h)]~~

~~The Permittee's right to operate this source terminates with the expiration of this permit unless a~~

~~timely and complete renewal application is submitted at least nine (9) months prior to the date of expiration of the source's existing permit, consistent with 326 IAC 2-8-3(h) and 326 IAC 2-8-9.~~

~~B.7 Severability [326 IAC 2-8-4(4)]~~

~~The provisions of this permit are severable; a determination that any portion of this permit is invalid shall not affect the validity of the remainder of the permit.~~

~~B.8 Property Rights or Exclusive Privilege [326 IAC 2-8-4(5)(D)]~~

~~This permit does not convey any property rights of any sort, or any exclusive privilege.~~

~~B.9 Duty to Provide Information [326 IAC 2-8-4(5)(E)]~~

~~(a) The Permittee shall furnish to IDEM, OAQ, within a reasonable time, any information that IDEM, OAQ, may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating this permit, or to determine compliance with this permit. The submittal by the Permittee does require the certification by the "authorized individual" as defined by 326 IAC 2-1.1-1(1). Upon request, the Permittee shall also furnish to IDEM, OAQ, copies of records required to be kept by this permit.~~

~~(b) For information furnished by the Permittee to IDEM, OAQ, the Permittee may include a claim of confidentiality in accordance with 326 IAC 17.1 when furnishing copies of requested records directly to U. S. EPA, the Permittee may assert a claim of confidentiality in accordance with 40 CFR 2, Subpart B.~~

~~B.10 Compliance Order Issuance [326 IAC 2-8-5(b)]~~

~~IDEM, OAQ may issue a compliance order to this Permittee upon discovery that this permit is in nonconformance with an applicable requirement. The order may require immediate compliance or contain a schedule for expeditious compliance with the applicable requirement.~~

~~B.11 Certification [326 IAC 2-8-3(d)] [326 IAC 2-8-4(3)(C)(i)] [326 IAC 2-8-5(1)]~~

~~(a) Where specifically designated by this permit or required by an applicable requirement, any application form, report, or compliance certification submitted shall contain certification by an authorized individual of truth, accuracy, and completeness. This certification, shall state that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.~~

~~(b) One (1) certification shall be included, using the attached Certification Form, with each submittal requiring certification. One (1) certification may cover multiple forms in one (1) submittal.~~

~~(c) An authorized individual is defined at 326 IAC 2-1.1-1(1).~~

~~B.12 Annual Compliance Certification [326 IAC 2-8-5(a)(1)]~~

~~(a) The Permittee shall annually submit a compliance certification report which addresses the status of the source's compliance with the terms and conditions contained in this permit, including emission limitations, standards, or work practices. All certifications shall cover the time period from January 1 to December 31 of the previous year, and shall be submitted no later than July 1 of each year to:~~

Indiana Department of Environmental Management
Compliance Branch, Office of Air Quality
MC 61-53 IGCN 1003
100 North Senate Avenue
Indianapolis, Indiana 46204-2251

~~(b) The annual compliance certification report required by this permit shall be considered~~

~~timely if the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ, on or before the date it is due.~~

~~(c) The annual compliance certification report shall include the following:~~

- ~~(1) The appropriate identification of each term or condition of this permit that is the basis of the certification;~~
- ~~(2) The compliance status;~~
- ~~(3) Whether compliance was continuous or intermittent;~~
- ~~(4) The methods used for determining the compliance status of the source, currently and over the reporting period consistent with 326 IAC 2-8-4(3); and~~
- ~~(5) Such other facts as specified in Sections D of this permit, IDEM, OAQ, may be required to determine the compliance status of the source.~~

~~The notification which shall be submitted by the Permittee does require the certification by the "authorized individual" as defined by 326 IAC 2-1.1-1(1).~~

~~B.13 Preventive Maintenance Plan [326 IAC 1-6-3] [326 IAC 2-8-4(9)] [326 IAC 2-8-5(a)(1)]~~

~~(a) If required by specific condition(s) in Section D of this permit, the Permittee shall maintain and implement Preventive Maintenance Plans (PMPs), including the following information on each facility:~~

- ~~(1) Identification of the individual(s) responsible for inspecting, maintaining, and repairing emission control devices;~~
- ~~(2) A description of the items or conditions that will be inspected and the inspection schedule for said items or conditions; and~~
- ~~(3) Identification and quantification of the replacement parts that will be maintained in inventory for quick replacement.~~

~~(b) A copy of the PMPs shall be submitted to IDEM, OAQ, upon request and within a reasonable time, and shall be subject to review and approval by IDEM, OAQ. IDEM, OAQ, may require the Permittee to revise its PMPs whenever lack of proper maintenance causes or is the primary contributor to an exceedance of any limitation on emissions or potential to emit. The PMPs do not require the certification by the "authorized individual" as defined by 326 IAC 2-1.1-1(1).~~

~~(c) To the extent the Permittee is required by 40 CFR Part 60/63 to have an Operation, Maintenance, and Monitoring (OMM) Plan for a unit, such Plan is deemed to satisfy the PMP requirements of 326 IAC 1-6-3 for that unit.~~

~~B.14 Emergency Provisions [326 IAC 2-8-12]~~

~~(a) An emergency, as defined in 326 IAC 2-7-1(12), is not an affirmative defense for an action brought for noncompliance with a federal or state health-based emission limitation, except as provided in 326 IAC 2-8-12.~~

~~(b) An emergency, as defined in 326 IAC 2-7-1(12), constitutes an affirmative defense to an action brought for noncompliance with a technology-based emission limitation if the~~

~~affirmative defense of an emergency is demonstrated through properly signed, contemporaneous operating logs or other relevant evidence that describes the following:~~

- ~~(1) An emergency occurred and the Permittee can, to the extent possible, identify the causes of the emergency;~~
- ~~(2) The permitted facility was at the time being properly operated;~~
- ~~(3) During the period of an emergency, the Permittee took all reasonable steps to minimize levels of emissions that exceeded the emission standards or other requirements in this permit;~~
- ~~(4) For each emergency lasting one (1) hour or more, the Permittee notified IDEM, OAQ, within four (4) daytime business hours after the beginning of the emergency, or after the emergency was discovered or reasonably should have been discovered;~~

~~Telephone No.: 1-800-451-6027 (ask for Office of Air Quality, Compliance Section) or,
Telephone No.: 317-233-0178 (ask for Compliance Section)
Facsimile No.: 317-233-6865
Northern Regional Office: 574-245-4875~~

- ~~(5) For each emergency lasting one (1) hour or more, the Permittee submitted the attached Emergency Occurrence Report Form or its equivalent, either by mail or facsimile to:~~

~~Indiana Department of Environmental Management
Compliance Branch, Office of Air Quality
MC 61-53 IGCN 1003
100 North Senate Avenue
Indianapolis, Indiana 46204-2251~~

~~within two (2) working days of the time when emission limitations were exceeded due to the emergency.~~

~~The notice fulfills the requirement of 326 IAC 2-8-4(3)(C)(ii) and must contain the following:~~

- ~~(A) A description of the emergency;~~
- ~~(B) Any steps taken to mitigate the emissions; and~~
- ~~(C) Corrective actions taken.~~

~~The notification which shall be submitted by the Permittee does not require the certification by the "authorized individual" as defined by 326 IAC 2-1.1-1(1).~~

- ~~(6) The Permittee immediately took all reasonable steps to correct the emergency.~~
- ~~(c) In any enforcement proceeding, the Permittee seeking to establish the occurrence of an emergency has the burden of proof.~~
 - ~~(d) This emergency provision supersedes 326 IAC 1-6 (Malfunctions). This permit condition is in addition to any emergency or upset provision contained in any applicable~~

~~requirement.~~

- ~~(e) — The Permittee seeking to establish the occurrence of an emergency shall make records available upon request to ensure that failure to implement a PMP did not cause or contribute to an exceedance of any limitations on emissions. However, IDEM, OAQ, may require that the Preventive Maintenance Plans required under 326 IAC 2-8-3(c)(6) be revised in response to an emergency.~~
- ~~(f) — Failure to notify IDEM, OAQ, by telephone or facsimile of an emergency lasting more than one (1) hour in accordance with (b)(4) and (5) of this condition shall constitute a violation of 326 IAC 2-8 and any other applicable rules.~~
- ~~(g) — Operations may continue during an emergency only if the following conditions are met:
 - ~~(1) — If the emergency situation causes a deviation from a technology-based limit, the Permittee may continue to operate the affected emitting facilities during the emergency provided the Permittee immediately takes all reasonable steps to correct the emergency and minimize emissions.~~
 - ~~(2) — If an emergency situation causes a deviation from a health based limit, the Permittee may not continue to operate the affected emissions facilities unless:
 - ~~(A) — The Permittee immediately takes all reasonable steps to correct the emergency situation and to minimize emissions; and~~
 - ~~(B) — Continued operation of the facilities is necessary to prevent imminent injury to persons, severe damage to equipment, substantial loss of capital investment, or loss of product or raw material of substantial economic value.~~~~~~

~~Any operations shall continue no longer than the minimum time required to prevent the situations identified in (g)(2)(B) of this condition.~~

- ~~(h) — The Permittee shall include all emergencies in the Quarterly Deviation and Compliance Monitoring Report.~~

~~B.15 — Prior Permits Superseded [326 IAC 2-1.1-9.5]~~

- ~~(a) — All terms and conditions established prior to F141-22022-00027 and issued pursuant to permitting programs approved into the state implementation plan have been either
 - ~~(1) — incorporated as originally stated,~~
 - ~~(2) — revised, or~~
 - ~~(3) — deleted.~~~~
- ~~(b) — All previous registrations and permits are superseded by this permit.~~

~~B.16 — Deviations from Permit Requirements and Conditions [326 IAC 2-8-4(3)(C)(ii)]~~

- ~~(a) — Deviations from any permit requirements (for emergencies see Section B – Emergency Provision), the probable cause of such deviations, and any response steps or preventive measures taken shall be reported to:~~

~~Indiana Department of Environmental Management~~

~~Compliance Data Section, Office of Air Quality
MC 61-53 IGCN 1003
100 North Senate Avenue
Indianapolis, Indiana 46204-2254~~

~~using the attached Quarterly Deviation and Compliance Monitoring Report, or its equivalent. A deviation required to be reported pursuant to an applicable requirement that exists independent of this permit, shall be reported according to the schedule stated in the applicable requirement and does need to be included in this report.~~

~~The Quarterly Deviation and Compliance Monitoring Report does require the certification by the "authorized individual" as defined by 326 IAC 2-1.1-1(1).~~

- ~~(b) A deviation is an exceedance of a permit limitation or a failure to comply with a requirement of the permit.~~

~~B.17 Permit Modification, Reopening, Revocation and Reissuance, or Termination
[326 IAC 2-8-4(5)(C)] [326 IAC 2-8-7(a)] [326 IAC 2-8-8]~~

- ~~(a) This permit may be modified, reopened, revoked and reissued, or terminated for cause. The filing of a request by the Permittee for a FESOP modification, revocation and reissuance, or termination, or of a notification of planned changes or anticipated noncompliance does not stay any condition of this permit. [326 IAC 2-8-4(5)(C)] The notification by the Permittee does require the certification by the "authorized individual" as defined by 326 IAC 2-1.1-1(1).~~

- ~~(b) This permit shall be reopened and revised under any of the circumstances listed in IC 13-15-7-2 or if IDEM, OAQ determines any of the following:~~

~~(1) That this permit contains a material mistake.~~

~~(2) That inaccurate statements were made in establishing the emissions standards or other terms or conditions.~~

~~(3) That this permit must be revised or revoked to assure compliance with an applicable requirement. [326 IAC 2-8-8(a)]~~

- ~~(c) Proceedings by IDEM, OAQ, to reopen and revise this permit shall follow the same procedures as apply to initial permit issuance and shall affect only those parts of this permit for which cause to reopen exists. Such reopening and revision shall be made as expeditiously as practicable. [326 IAC 2-8-8(b)]~~

- ~~(d) The reopening and revision of this permit, under 326 IAC 2-8-8(a), shall not be initiated before notice of such intent is provided to the Permittee by IDEM, OAQ, at least thirty (30) days in advance of the date this permit is to be reopened, except that IDEM, OAQ, may provide a shorter time period in the case of an emergency. [326 IAC 2-8-8(c)]~~

~~B.18 Permit Renewal [326 IAC 2-8-3(h)]~~

- ~~(a) The application for renewal shall be submitted using the application form or forms prescribed by IDEM, OAQ and shall include the information specified in 326 IAC 2-8-3. Such information shall be included in the application for each emission unit at this source, except those emission units included on the trivial or insignificant activities list contained in 326 IAC 2-7-1(21) and 326 IAC 2-7-1(40). The renewal application does require the certification by the "authorized individual" as defined by 326 IAC 2-1.1-1(1).~~

~~Request for renewal shall be submitted to:~~

Indiana Department of Environmental Management
Permits Branch, Office of Air Quality
100 North Senate Avenue
Indianapolis, IN 46204-2251

- (b) ~~A timely renewal application is one that is:~~
- (1) ~~Submitted at least nine (9) months prior to the date of the expiration of this permit; and~~
 - (2) ~~If the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ, on or before the date it is due.~~
- (c) ~~If the Permittee submits a timely and complete application for renewal of this permit, the source's failure to have a permit is not a violation of 326 IAC 2-8 until IDEM, OAQ takes final action on the renewal application, except that this protection shall cease to apply if, subsequent to the completeness determination, the Permittee fails to submit by the deadline specified in writing by IDEM, OAQ, any additional information identified as needed to process the application.~~

~~B.19 Permit Amendment or Revision [326 IAC 2-8-10][326 IAC 2-8-11.1]~~

- (a) ~~Permit amendments and revisions are governed by the requirements of 326 IAC 2-8-10 or 326 IAC 2-8-11.1 whenever the Permittee seeks to amend or modify this permit.~~
- (b) ~~Any application requesting an amendment or modification of this permit shall be submitted to:~~

Indiana Department of Environmental Management
Permits Branch, Office of Air Quality
100 North Senate Avenue
Indianapolis, Indiana 46204-2251

~~Any such application shall be certified by the "authorized individual" as defined by 326 IAC 2-1.1-1(1).~~

- (c) ~~The Permittee may implement the administrative amendment changes addressed in the request for an administrative amendment immediately upon submittal of the request. [326 IAC 2-8-10(b)(3)]~~

~~B.20 Operational Flexibility [326 IAC 2-8-15][326 IAC 2-8-11.1]~~

- (a) ~~The Permittee may make any change or changes at this source that are described in 326 IAC 2-8-15(b) through (d), without prior permit revision, if each of the following conditions is met:~~
- (1) ~~The changes are not modifications under any provision of Title I of the Clean Air Act;~~
 - (2) ~~Any approval required by 326 IAC 2-8-11.1 has been obtained;~~
 - (3) ~~The changes do not result in emissions which exceed the limitations provided in this permit (whether expressed herein as a rate of emissions or in terms of total~~

emissions);

(4) — The Permittee notifies the:

Indiana Department of Environmental Management
Permits Branch, Office of Air Quality
100 North Senate Avenue
Indianapolis, Indiana 46204-2251

and

United States Environmental Protection Agency, Region V
Air and Radiation Division, Regulation Development Branch—Indiana (AR-18J)
77 West Jackson Boulevard
Chicago, Illinois 60604-3590

in advance of the change by written notification at least ten (10) days in advance of the proposed change. The Permittee shall attach every such notice to the Permittee's copy of this permit; and

(5) — The Permittee maintains records on-site, on a rolling five (5) year basis, which document all such changes and emissions trades that are subject to 326 IAC 2-8-15(b) through (d). The Permittee shall make such records available, upon reasonable request, to public review.

Such records shall consist of all information required to be submitted to IDEM, OAQ, in the notices specified in 326 IAC 2-8-15(b)(2), (c)(1), and (d).

(b) — Emission Trades [326 IAC 2-8-15(c)]

The Permittee may trade emissions increases and decreases at the source, where the applicable SIP provides for such emission trades without requiring a permit revision, subject to the constraints of Section (a) of this condition and those in 326 IAC 2-8-15(c).

(c) — Alternative Operating Scenarios [326 IAC 2-8-15(d)]

The Permittee may make changes at the source within the range of alternative operating scenarios that are described in the terms and conditions of this permit in accordance with 326 IAC 2-8-4(7). No prior notification of IDEM, OAQ or U.S. EPA is required.

(d) — Backup fuel switches specifically addressed in, and limited under, Section D of this permit shall not be considered alternative operating scenarios. Therefore, the notification requirements of part (a) of this condition do not apply.

B.21 — Permit Revision Requirement [326 IAC 2-8-11.1]

A modification, construction, or reconstruction is governed by the requirements of 326 IAC 2 and 326 IAC 2-8-11.1.

B.22 — Inspection and Entry [326 IAC 2-8-5(a)(2)][IC 13-14-2-2][IC 13-17-3-2][IC 13-17-3-2] — [IC13-30-3-1]

Upon presentation of proper identification cards, credentials, and other documents as may be required by law, and subject to the Permittee's right under all applicable laws and regulations to assert that the information collected by the agency is confidential and entitled to be treated as such, the Permittee shall allow IDEM, OAQ, U.S. EPA, or an authorized representative to perform the following:

(a) — Enter upon the Permittee's premises where a FESOP source is located, or

~~emissions related activity is conducted, or where records must be kept under the conditions of this permit;~~

- ~~(b) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, have access to and copy, at reasonable times, any records that must be kept under the conditions of this permit;~~
- ~~(c) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, inspect at reasonable times, any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under this permit;~~
- ~~(d) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with this permit or applicable requirements; and~~
- ~~(e) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, utilize any photographic, recording, testing, monitoring, or other equipment for the purpose of assuring compliance with this permit or applicable requirements.~~

~~B.23 Transfer of Ownership or Operational Control [326 IAC 2-8-10]~~

- ~~(a) The Permittee must comply with the requirements of 326 IAC 2-8-10 whenever the Permittee seeks to change the ownership or operational control of the source and no other change in the permit is necessary.~~
- ~~(b) Any application requesting a change in the ownership or operational control of the source shall contain a written agreement containing a specific date for transfer of permit responsibility, coverage and liability between the current and new Permittee. The application shall be submitted to:~~

~~Indiana Department of Environmental Management
Permits Branch, Office of Air Quality
100 North Senate Avenue
Indianapolis, Indiana 46204-2251~~

~~The application which shall be submitted by the Permittee does require the certification by the "authorized individual" as defined by 326 IAC 2-1.1-1(1).~~

- ~~(c) The Permittee may implement administrative amendment changes addressed in the request for an administrative amendment immediately upon submittal of the request. [326 IAC 2-8-10(b)(3)]~~

~~B.24 Annual Fee Payment [326 IAC 2-7-19] [326 IAC 2-8-4(6)] [326 IAC 2-8-16] [326 IAC 2-1.1-7]~~

- ~~(a) The Permittee shall pay annual fees to IDEM, OAQ, within thirty (30) calendar days of receipt of a billing. Pursuant to 326 IAC 2-7-19(b), if the Permittee does not receive a bill from IDEM, OAQ the applicable fee is due April 1 of each year.~~
- ~~(b) Failure to pay may result in administrative enforcement action, or revocation of this permit.~~

~~(c) The Permittee may call the following telephone numbers: 1-800-451-6027 or 317-233-4320 (ask for OAQ, Billing, Licensing, and Training Section), to determine the appropriate permit fee.~~

~~B.25 Credible Evidence [326 IAC 2-8-4(3)] [326 IAC 2-8-5] [62 FR 8314] [326 IAC 1-1-6]~~

~~For the purpose of submitting compliance certifications or establishing whether or not the Permittee has violated or is in violation of any condition of this permit, nothing in this permit shall~~

~~preclude the use, including the exclusive use, of any credible evidence or information relevant to whether the Permittee would have been in compliance with the condition of this permit if the appropriate performance or compliance test or procedure had been performed.~~

B.1 Definitions [326 IAC 2-8-1]

Terms in this permit shall have the definition assigned to such terms in the referenced regulation. In the absence of definitions in the referenced regulation, the applicable definitions found in the statutes or regulations (IC 13-11, 326 IAC 1-2 and 326 IAC 2-7) shall prevail.

B.2 Permit Term [326 IAC 2-8-4(2)][326 IAC 2-1.1-9.5][IC 13-15-3-6(a)]

- (a) This permit, F141-22022-00027, is issued for a fixed term of ten (10) years from the issuance date of this permit, as determined in accordance with IC 4-21.5-3-5(f) and IC 13-15-5-3. Subsequent revisions, modifications, or amendments of this permit do not affect the expiration date of this permit.
- (b) If IDEM, OAQ, upon receiving a timely and complete renewal permit application, fails to issue or deny the permit renewal prior to the expiration date of this permit, this existing permit shall not expire and all terms and conditions shall continue in effect, until the renewal permit has been issued or denied.

B.3 Term of Conditions [326 IAC 2-1.1-9.5]

Notwithstanding the permit term of a permit to construct, a permit to operate, or a permit modification, any condition established in a permit issued pursuant to a permitting program approved in the state implementation plan shall remain in effect until:

- (a) the condition is modified in a subsequent permit action pursuant to Title I of the Clean Air Act; or
- (b) the emission unit to which the condition pertains permanently ceases operation.

B.4 Enforceability [326 IAC 2-8-6] [IC 13-17-12]

Unless otherwise stated, all terms and conditions in this permit, including any provisions designed to limit the source's potential to emit, are enforceable by IDEM, the United States Environmental Protection Agency (U.S. EPA) and by citizens in accordance with the Clean Air Act.

B.5 Severability [326 IAC 2-8-4(4)]

The provisions of this permit are severable; a determination that any portion of this permit is invalid shall not affect the validity of the remainder of the permit.

B.6 Property Rights or Exclusive Privilege [326 IAC 2-8-4(5)(D)]

This permit does not convey any property rights of any sort or any exclusive privilege.

B.7 Duty to Provide Information [326 IAC 2-8-4(5)(E)]

- (a) The Permittee shall furnish to IDEM, OAQ, within a reasonable time, any information that IDEM, OAQ may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating this permit, or to determine compliance with this permit. Upon request, the Permittee shall also furnish to IDEM, OAQ copies of records required to be kept by this permit.
- (b) For information furnished by the Permittee to IDEM, OAQ, the Permittee may include a claim of confidentiality in accordance with 326 IAC 17.1. When

furnishing copies of requested records directly to U. S. EPA, the Permittee may assert a claim of confidentiality in accordance with 40 CFR 2, Subpart B.

B.8 Certification [326 IAC 2-8-3(d)][326 IAC 2-8-4(3)(C)(i)][326 IAC 2-8-5(1)]

- (a) A certification required by this permit meets the requirements of 326 IAC 2-8-5(a)(1) if:
- (1) it contains a certification by an "authorized individual", as defined by 326 IAC 2-1.1-1(1), and
 - (2) the certification states that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.
- (b) The Permittee may use the attached Certification Form, or its equivalent with each submittal requiring certification. One (1) certification may cover multiple forms in one (1) submittal.
- (c) An "authorized individual" is defined at 326 IAC 2-1.1-1(1).

B.9 Annual Compliance Certification [326 IAC 2-8-5(a)(1)]

- (a) The Permittee shall annually submit a compliance certification report which addresses the status of the source's compliance with the terms and conditions contained in this permit, including emission limitations, standards, or work practices. All certifications shall cover the time period from January 1 to December 31 of the previous year, and shall be submitted no later than April 15 of each year to:
- Indiana Department of Environmental Management
Compliance and Enforcement Branch, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251
- (b) The annual compliance certification report required by this permit shall be considered timely if the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ on or before the date it is due.
- (c) The annual compliance certification report shall include the following:
- (1) The appropriate identification of each term or condition of this permit that is the basis of the certification;
 - (2) The compliance status;
 - (3) Whether compliance was continuous or intermittent;
 - (4) The methods used for determining the compliance status of the source, currently and over the reporting period consistent with 326 IAC 2-8-4(3); and
 - (5) Such other facts, as specified in Sections D of this permit, as IDEM, OAQ may require to determine the compliance status of the source.

The submittal by the Permittee does require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

B.10 Compliance Order Issuance [326 IAC 2-8-5(b)]

IDEM, OAQ may issue a compliance order to this Permittee upon discovery that this permit is in nonconformance with an applicable requirement. The order may require immediate compliance or contain a schedule for expeditious compliance with the applicable requirement.

B.11 Preventive Maintenance Plan [326 IAC 1-6-3][326 IAC 2-8-4(9)][326 IAC 2-8-5(a)(1)]

(a) A Preventive Maintenance Plan meets the requirements of 326 IAC 1-6-3 if it includes, at a minimum:

- (1) Identification of the individual(s) responsible for inspecting, maintaining, and repairing emission control devices;
- (2) A description of the items or conditions that will be inspected and the inspection schedule for said items or conditions; and
- (3) Identification and quantification of the replacement parts that will be maintained in inventory for quick replacement.

The Permittee shall implement the PMPs.

(b) If required by specific condition(s) in Section D of this permit where no PMP was previously required, the Permittee shall prepare and maintain Preventive Maintenance Plans (PMPs) no later than ninety (90) days after issuance of this permit or ninety (90) days after initial start-up, whichever is later, including the following information on each facility:

- (1) Identification of the individual(s) responsible for inspecting, maintaining, and repairing emission control devices;
- (2) A description of the items or conditions that will be inspected and the inspection schedule for said items or conditions; and
- (3) Identification and quantification of the replacement parts that will be maintained in inventory for quick replacement.

If, due to circumstances beyond the Permittee's control, the PMPs cannot be prepared and maintained within the above time frame, the Permittee may extend the date an additional ninety (90) days provided the Permittee notifies:

Indiana Department of Environmental Management
Compliance and Enforcement Branch, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251

The PMP extension notification does not require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

The Permittee shall implement the PMPs.

- (c) **A copy of the PMPs shall be submitted to IDEM, OAQ upon request and within a reasonable time, and shall be subject to review and approval by IDEM, OAQ. IDEM, OAQ may require the Permittee to revise its PMPs whenever lack of proper maintenance causes or is the primary contributor to an exceedance of any limitation on emissions. The PMPs and their submittal do not require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).**
- (d) **To the extent the Permittee is required by 40 CFR Part 60/63 to have an Operation Maintenance, and Monitoring (OMM) Plan for a unit, such Plan is deemed to satisfy the PMP requirements of 326 IAC 1-6-3 for that unit.**

B.12 Emergency Provisions [326 IAC 2-8-12]

- (a) **An emergency, as defined in 326 IAC 2-7-1(12), is not an affirmative defense for an action brought for noncompliance with a federal or state health-based emission limitation except as provided in 326 IAC 2-8-12.**
- (b) **An emergency, as defined in 326 IAC 2-7-1(12), constitutes an affirmative defense to an action brought for noncompliance with a health-based or technology-based emission limitation if the affirmative defense of an emergency is demonstrated through properly signed, contemporaneous operating logs or other relevant evidence that describe the following:**

- (1) **An emergency occurred and the Permittee can, to the extent possible, identify the causes of the emergency;**
- (2) **The permitted facility was at the time being properly operated;**
- (3) **During the period of an emergency, the Permittee took all reasonable steps to minimize levels of emissions that exceeded the emission standards or other requirements in this permit;**
- (4) **For each emergency lasting one (1) hour or more, the Permittee notified IDEM, OAQ, or Northern Regional Office within four (4) daytime business hours after the beginning of the emergency, or after the emergency was discovered or reasonably should have been discovered;**

**Telephone Number: 1-800-451-6027 (ask for Office of Air Quality, Compliance and Enforcement Branch), or
Telephone Number: 317-233-0178 (ask for Office of Air Quality, Compliance and Enforcement Branch)
Facsimile Number: 317-233-6865
Northern Regional Office phone: (574) 245-4870; fax: (574) 245-4877.**

- (5) **For each emergency lasting one (1) hour or more, the Permittee submitted the attached Emergency Occurrence Report Form or its equivalent, either by mail or facsimile to:**

**Indiana Department of Environmental Management
Compliance and Enforcement Branch, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251**

within two (2) working days of the time when emission limitations were exceeded due to the emergency.

The notice fulfills the requirement of 326 IAC 2-8-4(3)(C)(ii) and must contain the following:

- (A) A description of the emergency;**
- (B) Any steps taken to mitigate the emissions; and**
- (C) Corrective actions taken.**

The notification which shall be submitted by the Permittee does not require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

- (6) The Permittee immediately took all reasonable steps to correct the emergency.**
- (c) In any enforcement proceeding, the Permittee seeking to establish the occurrence of an emergency has the burden of proof.**
- (d) This emergency provision supersedes 326 IAC 1-6 (Malfunctions). This permit condition is in addition to any emergency or upset provision contained in any applicable requirement.**
- (e) The Permittee seeking to establish the occurrence of an emergency shall make records available upon request to ensure that failure to implement a PMP did not cause or contribute to an exceedance of any limitations on emissions. However, IDEM, OAQ may require that the Preventive Maintenance Plans required under 326 IAC 2-8-3(c)(6) be revised in response to an emergency.**
- (f) Failure to notify IDEM, OAQ by telephone or facsimile of an emergency lasting more than one (1) hour in accordance with (b)(4) and (5) of this condition shall constitute a violation of 326 IAC 2-8 and any other applicable rules.**
- (g) Operations may continue during an emergency only if the following conditions are met:**
 - (1) If the emergency situation causes a deviation from a technology-based limit, the Permittee may continue to operate the affected emitting facilities during the emergency provided the Permittee immediately takes all reasonable steps to correct the emergency and minimize emissions.**
 - (2) If an emergency situation causes a deviation from a health-based limit, the Permittee may not continue to operate the affected emissions facilities unless:**
 - (A) The Permittee immediately takes all reasonable steps to correct the emergency situation and to minimize emissions; and**
 - (B) Continued operation of the facilities is necessary to prevent imminent injury to persons, severe damage to equipment,**

substantial loss of capital investment, or loss of product or raw material of substantial economic value.

Any operations shall continue no longer than the minimum time required to prevent the situations identified in (g)(2)(B) of this condition.

B.13 Prior Permits Superseded [326 IAC 2-1.1-9.5]

- (a) All terms and conditions of permits established prior to F141-22022-00027 and issued pursuant to permitting programs approved into the state implementation plan have been either:
- (1) incorporated as originally stated,
 - (2) revised, or
 - (3) deleted.
- (b) All previous registrations and permits are superseded by this permit.

B.14 Termination of Right to Operate [326 IAC 2-8-9][326 IAC 2-8-3(h)]

The Permittee's right to operate this source terminates with the expiration of this permit unless a timely and complete renewal application is submitted at least nine (9) months prior to the date of expiration of the source's existing permit, consistent with 326 IAC 2-8-3(h) and 326 IAC 2-8-9.

B.15 Permit Modification, Reopening, Revocation and Reissuance, or Termination [326 IAC 2-8-4(5)(C)][326 IAC 2-8-7(a)][326 IAC 2-8-8]

- (a) This permit may be modified, reopened, revoked and reissued, or terminated for cause. The filing of a request by the Permittee for a Federally Enforceable State Operating Permit modification, revocation and reissuance, or termination, or of a notification of planned changes or anticipated noncompliance does not stay any condition of this permit. [326 IAC 2-8-4(5)(C)] The notification by the Permittee does require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).
- (b) This permit shall be reopened and revised under any of the circumstances listed in IC 13-15-7-2 or if IDEM, OAQ determines any of the following:
- (1) That this permit contains a material mistake.
 - (2) That inaccurate statements were made in establishing the emissions standards or other terms or conditions.
 - (3) That this permit must be revised or revoked to assure compliance with an applicable requirement. [326 IAC 2-8-8(a)]
- (c) Proceedings by IDEM, OAQ to reopen and revise this permit shall follow the same procedures as apply to initial permit issuance and shall affect only those parts of this permit for which cause to reopen exists. Such reopening and revision shall be made as expeditiously as practicable. [326 IAC 2-8-8(b)]
- (d) The reopening and revision of this permit, under 326 IAC 2-8-8(a), shall not be initiated before notice of such intent is provided to the Permittee by IDEM, OAQ at least thirty (30) days in advance of the date this permit is to be reopened, except

that IDEM, OAQ may provide a shorter time period in the case of an emergency.
[326 IAC 2-8-8(c)]

B.16 Permit Renewal [326 IAC 2-8-3(h)]

- (a) The application for renewal shall be submitted using the application form or forms prescribed by IDEM, OAQ and shall include the information specified in 326 IAC 2-8-3. Such information shall be included in the application for each emission unit at this source, except those emission units included on the trivial or insignificant activities list contained in 326 IAC 2-7-1(21) and 326 IAC 2-7-1(40). The renewal application does require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

Request for renewal shall be submitted to:

Indiana Department of Environmental Management
Permit Administration and Support Section, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251

- (b) A timely renewal application is one that is:
- (1) Submitted at least nine (9) months prior to the date of the expiration of this permit; and
 - (2) If the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ on or before the date it is due.
- (c) If the Permittee submits a timely and complete application for renewal of this permit, the source's failure to have a permit is not a violation of 326 IAC 2-8 until IDEM, OAQ takes final action on the renewal application, except that this protection shall cease to apply if, subsequent to the completeness determination, the Permittee fails to submit by the deadline specified, pursuant to 326 IAC 2-8-3(g), in writing by IDEM, OAQ any additional information identified as being needed to process the application.

B.17 Permit Amendment or Revision [326 IAC 2-8-10][326 IAC 2-8-11.1]

- (a) Permit amendments and revisions are governed by the requirements of 326 IAC 2-8-10 or 326 IAC 2-8-11.1 whenever the Permittee seeks to amend or modify this permit.
- (b) Any application requesting an amendment or modification of this permit shall be submitted to:

Indiana Department of Environmental Management
Permit Administration and Support Section, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251

Any such application does require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

- (c) **The Permittee may implement administrative amendment changes addressed in the request for an administrative amendment immediately upon submittal of the request. [326 IAC 2-8-10(b)(3)]**

B.18 Operational Flexibility [326 IAC 2-8-15][326 IAC 2-8-11.1]

- (a) **The Permittee may make any change or changes at the source that are described in 326 IAC 2-8-15(b) through (d) without a prior permit revision, if each of the following conditions is met:**

- (1) **The changes are not modifications under any provision of Title I of the Clean Air Act;**
- (2) **Any approval required by 326 IAC 2-8-11.1 has been obtained;**
- (3) **The changes do not result in emissions which exceed the limitations provided in this permit (whether expressed herein as a rate of emissions or in terms of total emissions);**
- (4) **The Permittee notifies the:**

**Indiana Department of Environmental Management
Permit Administration and Support Section, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251**

and

**United States Environmental Protection Agency, Region V
Air and Radiation Division, Regulation Development Branch - Indiana (AR-18J)
77 West Jackson Boulevard
Chicago, Illinois 60604-3590**

in advance of the change by written notification at least ten (10) days in advance of the proposed change. The Permittee shall attach every such notice to the Permittee's copy of this permit; and

- (5) **The Permittee maintains records on-site, on a rolling five (5) year basis, which document all such changes and emission trades that are subject to 326 IAC 2-8-15(b) through (d). The Permittee shall make such records available, upon reasonable request, for public review.**

Such records shall consist of all information required to be submitted to IDEM, OAQ in the notices specified in 326 IAC 2-8-15(b)(2), (c)(1), and (d).

- (b) **Emission Trades [326 IAC 2-8-15(c)]**
The Permittee may trade emissions increases and decreases at the source, where the applicable SIP provides for such emission trades without requiring a permit revision, subject to the constraints of Section (a) of this condition and those in 326 IAC 2-8-15(c).
- (c) **Alternative Operating Scenarios [326 IAC 2-8-15(d)]**
The Permittee may make changes at the source within the range of alternative operating scenarios that are described in the terms and conditions of this permit in

accordance with 326 IAC 2-8-4(7). No prior notification of IDEM, OAQ, or U.S. EPA is required.

- (d) Backup fuel switches specifically addressed in, and limited under, Section D of this permit shall not be considered alternative operating scenarios. Therefore, the notification requirements of part (a) of this condition do not apply.

B.19 Source Modification Requirement [326 IAC 2-8-11.1]

A modification, construction, or reconstruction is governed by the requirements of 326 IAC 2.

B.20 Inspection and Entry [326 IAC 2-8-5(a)(2)][IC 13-14-2-2][IC 13-17-3-2][IC 13-30-3-1]

Upon presentation of proper identification cards, credentials, and other documents as may be required by law, and subject to the Permittee's right under all applicable laws and regulations to assert that the information collected by the agency is confidential and entitled to be treated as such, the Permittee shall allow IDEM, OAQ, U.S. EPA, or an authorized representative to perform the following:

- (a) Enter upon the Permittee's premises where a FESOP source is located, or emissions related activity is conducted, or where records must be kept under the conditions of this permit;
- (b) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, have access to and copy, at reasonable times, any records that must be kept under the conditions of this permit;
- (c) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, inspect, at reasonable times, any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under this permit;
- (d) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with this permit or applicable requirements; and
- (e) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, utilize any photographic, recording, testing, monitoring, or other equipment for the purpose of assuring compliance with this permit or applicable requirements.

B.21 Transfer of Ownership or Operational Control [326 IAC 2-8-10]

- (a) The Permittee must comply with the requirements of 326 IAC 2-8-10 whenever the Permittee seeks to change the ownership or operational control of the source and no other change in the permit is necessary.
- (b) Any application requesting a change in the ownership or operational control of the source shall contain a written agreement containing a specific date for transfer of permit responsibility, coverage and liability between the current and new Permittee. The application shall be submitted to:

Indiana Department of Environmental Management
Permit Administration and Support Section, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251

Any such application does require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

- (c) **The Permittee may implement administrative amendment changes addressed in the request for an administrative amendment immediately upon submittal of the request. [326 IAC 2-8-10(b)(3)]**

B.22 Annual Fee Payment [326 IAC 2-7-19] [326 IAC 2-8-4(6)] [326 IAC 2-8-16][326 IAC 2-1.1-7]

- (a) **The Permittee shall pay annual fees to IDEM, OAQ no later than thirty (30) calendar days of receipt of a billing. Pursuant to 326 IAC 2-7-19(b), if the Permittee does not receive a bill from IDEM, OAQ the applicable fee is due April 1 of each year.**
- (b) **Failure to pay may result in administrative enforcement action or revocation of this permit.**
- (c) **The Permittee may call the following telephone numbers: 1-800-451-6027 or 317-233-4230 (ask for OAQ, Billing, Licensing, and Training Section), to determine the appropriate permit fee.**

B.23 Credible Evidence [326 IAC 2-8-4(3)][326 IAC 2-8-5][62 FR 8314] [326 IAC 1-1-6]

For the purpose of submitting compliance certifications or establishing whether or not the Permittee has violated or is in violation of any condition of this permit, nothing in this permit shall preclude the use, including the exclusive use, of any credible evidence or information relevant to whether the Permittee would have been in compliance with the condition of this permit if the appropriate performance or compliance test or procedure had been performed.

...

C.1 Overall Source Limit [326 IAC 2-8]

The purpose of this permit is to limit this source's potential to emit to less than major source levels for the purpose of Section 502(a) of the Clean Air Act.

- (a) **Pursuant to 326 IAC 2-8:**

(1) **The potential to emit any regulated pollutant, except particulate matter (PM), from the entire source shall be limited to less than one hundred (100) tons per twelve (12) consecutive month period. This limitation shall also satisfy the requirements of 326 IAC 2-3 (Emission Offset);**

(2) **The potential to emit any individual hazardous air pollutant (HAP) from the entire source shall be limited to less than ten (10) tons per twelve (12) consecutive month period; and**

(3) **The potential to emit any combination of HAPs from the entire source shall be limited to less than twenty five (25) tons per twelve (12) consecutive month period.**

- (b) **This condition shall include all emission points at this source including those that are insignificant as defined in 326 IAC 2-7-1(21). The source shall be allowed to add insignificant activities not already listed in this permit, provided the source's potential to emit does not exceed the above specified limits.**

- (c) **Section D of this permit contains independently enforceable provisions to satisfy this requirement.**

C.2 Opacity [326 IAC 5-1]

Pursuant to ~~326 IAC 5-1-2 (Opacity Limitations)~~, except as provided in ~~326 IAC 5-1-3 (Temporary Alternative Opacity Limitations)~~, opacity shall meet the following, unless otherwise stated in this permit:

- (a) ~~Opacity shall not exceed an average of thirty percent (30%) in any one (1) six (6) minute averaging period as determined in 326 IAC 5-1-4.~~
- (b) ~~Opacity shall not exceed sixty percent (60%) for more than a cumulative total of fifteen (15) minutes (sixty (60) readings as measured according to 40 CFR 60, Appendix A, Method 9 or fifteen (15) one (1) minute nonoverlapping integrated averages for a continuous opacity monitor) in a six (6) hour period.~~

~~C.3 Open Burning [326 IAC 4-1] [IC 13-17-9]~~

~~The Permittee shall not open burn any material except as provided in 326 IAC 4-1-3, 326 IAC 4-1-4 or 326 IAC 4-1-6. The previous sentence notwithstanding, the Permittee may open burn in accordance with an open burning approval issued by the Commissioner under 326 IAC 4-1-4.1.~~

~~C.4 Incineration [326 IAC 4-2] [326 IAC 9-1-2(3)]~~

~~The Permittee shall not operate an incinerator or incinerate any waste or refuse except as provided in 326 IAC 4-2 and in 326 IAC 9-1-2.~~

~~C.5 Fugitive Dust Emissions [326 IAC 6-4]~~

~~The Permittee shall not allow fugitive dust to escape beyond the property line or boundaries of the property, right-of-way, or easement on which the source is located, in a manner that would violate 326 IAC 6-4 (Fugitive Dust Emissions).~~

~~C.6 Fugitive Particulate Matter Emission Limitations [326 IAC 6-5]~~

~~Pursuant to 326 IAC 6-5 (Fugitive Particulate Matter Emission Limitations), a fugitive particulate matter emissions control plan shall be submitted within ninety (90) days after issuance of this permit.~~

~~C.7 Stack Height [326 IAC 1-7]~~

~~The Permittee shall comply with the applicable provisions of 326 IAC 1-7 (Stack Height Provisions), for all exhaust stacks through which a potential (before controls) of twenty five (25) tons per year or more of particulate matter or sulfur dioxide is emitted.~~

~~C.8 Asbestos Abatement Projects [326 IAC 14-10] [326 IAC 18] [40 CFR 61, Subpart M]~~

- (a) ~~Notification requirements apply to each owner or operator. If the combined amount of regulated asbestos containing material (RACM) to be stripped, removed or disturbed is at least 260 linear feet on pipes or 160 square feet on other facility components, or at least thirty five (35) cubic feet on all facility components, then the notification requirements of 326 IAC 14-10-3 are mandatory. All demolition projects require notification whether or not asbestos is present.~~
- (b) ~~The Permittee shall ensure that a written notification is sent on a form provided by the Commissioner at least ten (10) working days before asbestos stripping or removal work or before demolition begins, per 326 IAC 14-10-3, and shall update such notice as necessary, including, but not limited to the following:~~
 - (1) ~~When the amount of affected asbestos containing material increases or decreases by at least twenty percent (20%); or~~
 - (2) ~~If there is a change in the following:~~
 - (A) ~~Asbestos removal or demolition start date;~~

~~(B) — Removal or demolition contractor; or~~

~~(C) — Waste disposal site.~~

~~(c) — The Permittee shall ensure that the notice is postmarked or delivered according to the guidelines set forth in 326 IAC 14-10-3(2).~~

~~(d) — The notice to be submitted shall include the information enumerated in 326 IAC 14-10-3(3).~~

All required notifications shall be submitted to:

Indiana Department of Environmental Management
Asbestos Section, Office of Air Quality
MC 61-52 IGCN 1003
100 North Senate Avenue
Indianapolis, Indiana 46204-2251

The notice shall include a signed certification from the owner or operator that the information provided in this notification is correct and that only Indiana licensed workers and project supervisors will be used to implement the asbestos removal project. The notifications do not require a certification by the "authorized individual" as defined by 326 IAC 2-1.1-1(1).

~~(e) — Procedures for Asbestos Emission Control~~

~~The Permittee shall comply with the applicable emission control procedures in 326 IAC 14-10-4 and 40 CFR 61.145(e). Per 326 IAC 14-10-1 emission control requirements are applicable for any removal or disturbance of RACM greater than three (3) linear feet on pipes or three (3) square feet on any other facility components or a total of at least 0.75 cubic feet on all facility components.~~

~~(f) — Demolition and renovation~~

~~The Permittee shall thoroughly inspect the affected facility or part of the facility where the demolition or renovation will occur for the presence of asbestos pursuant to 40 CFR 61.145(a).~~

~~(g) — Indiana Accredited Asbestos Inspector~~

~~The Permittee shall comply with 326 IAC 14-10-1(a) that requires the owner or operator, prior to a renovation/demolition, to use an Indiana Accredited Asbestos Inspector to thoroughly inspect the affected portion of the facility for the presence of asbestos. The requirement to use an Indiana Accredited Asbestos inspector is not federally enforceable.~~

...

~~C.9 — Performance Testing [326 IAC 3-6]~~

~~(a) — All testing shall be performed according to the provisions of 326 IAC 3-6 (Source Sampling Procedures), except as provided elsewhere in this permit, utilizing any applicable procedures and analysis methods specified in 40 CFR 51, 40 CFR 60, 40 CFR 61, 40 CFR 63, 40 CFR 75, or other procedures approved by IDEM, OAQ.~~

~~A test protocol, except as provided elsewhere in this permit, shall be submitted to:~~

~~Indiana Department of Environmental Management
Compliance Data Section, Office of Air Quality
MC 61-53 IGCN 1003
100 North Senate Avenue~~

~~Indianapolis, Indiana 46204-2254~~

~~no later than thirty-five (35) days prior to the intended test date. The protocol submitted by the Permittee does not require certification by the "authorized individual" as defined by 326 IAC 2-1.1-1(1).~~

~~(b) The Permittee shall notify IDEM, OAQ of the actual test date at least fourteen (14) days prior to the actual test date. The notification submitted by the Permittee does not require certification by the "authorized individual" as defined by 326 IAC 2-1.1-1(1).~~

~~(c) Pursuant to 326 IAC 3-6-4(b), all test reports must be received by IDEM, OAQ not later than forty-five (45) days after the completion of the testing. An extension may be granted by IDEM, OAQ, if the Permittee submits to IDEM, OAQ, a reasonable written explanation not later than five (5) days prior to the end of the initial forty five (45) day period.~~

...
~~C.10 Compliance Requirements [326 IAC 2-1.1-11]~~

~~The commissioner may require stack testing, monitoring, or reporting at any time to assure compliance with all applicable requirements by issuing an order under 326 IAC 2-1.1-11. Any monitoring or testing shall be performed in accordance with 326 IAC 3 or other methods approved by the commissioner or the U. S. EPA.~~

...
~~C.11 Compliance Monitoring [326 IAC 2-8-4(3)] [326 IAC 2-8-5(a)(1)]~~

~~Unless otherwise specified in this permit, all monitoring and record keeping requirements not already legally required shall be implemented upon issuance of this permit. If required by Section D, the Permittee shall be responsible for installing any necessary equipment and initiating any required monitoring related to that equipment.~~

~~Unless otherwise specified in the approval for the new emissions unit, compliance monitoring for new emission units or emission units added through a permit revision shall be implemented when operation begins.~~

~~C.12 Monitoring Methods [326 IAC 3] [40 CFR 60] [40 CFR 63]~~

~~Any monitoring or testing required by Section D of this permit shall be performed according to the provisions of 326 IAC 3, 40 CFR 60, Appendix A, 40 CFR 60 Appendix B, 40 CFR 63 or other approved methods as specified in this permit.~~

~~C.13 Instrument Specifications [326 IAC 2-1.1-11] [326 IAC 2-8-4(3)] [326 IAC 2-8-5(1)]~~

~~(a) When required by any condition of this permit, an analog instrument used to measure a parameter related to the operation of an air pollution control device shall have a scale such that the expected maximum reading for the normal range shall be no less than twenty percent (20%) of full scale.~~

~~(b) The Permittee may request that the IDEM, OAQ approve the use of an instrument that does not meet the above specifications provided the Permittee can demonstrate that an alternative instrument specification will adequately ensure compliance with permit conditions requiring the measurement of the parameters.~~

...
~~C.14 Emergency Reduction Plans [326 IAC 1-5-2] [326 IAC 1-5-3]~~

~~Pursuant to 326 IAC 1-5-2 (Emergency Reduction Plans; Submission):~~

~~(a) The Permittee shall prepare written emergency reduction plans (ERPs) consistent with safe operating procedures.~~

~~(b) These ERPs shall be submitted for approval to:~~

Indiana Department of Environmental Management
Compliance Branch, Office of Air Quality
MC 61-53 IGCN 1003
100 North Senate Avenue
Indianapolis, Indiana 46204-2254

within ninety (90) days from the date of issuance of this permit.

The ERP does not require the certification by the "authorized individual" as defined by 326 IAC 2-1.1-1(1).

- ~~(c) If the ERP is disapproved by IDEM, OAQ, the Permittee shall have an additional thirty (30) days to resolve the differences and submit an approvable ERP.~~
- ~~(d) These ERPs shall state those actions that will be taken, when each episode level is declared, to reduce or eliminate emissions of the appropriate air pollutants.~~
- ~~(e) Said ERPs shall also identify the sources of air pollutants, the approximate amount of reduction of the pollutants, and a brief description of the manner in which the reduction will be achieved.~~
- ~~(f) Upon direct notification by IDEM, OAQ, that a specific air pollution episode level is in effect, the Permittee shall immediately put into effect the actions stipulated in the approved ERP for the appropriate episode level. [326 IAC 1-5-3]~~

~~C.15 Risk Management Plan [326 IAC 2-8-4] [40 CFR 68]~~

~~If a regulated substance, as defined in 40 CFR 68, is present at a source in more than a threshold quantity, the Permittee must comply with the applicable requirements of 40 CFR 68.~~

~~C.16 Response to Excursions and Exceedances [326 IAC 2-8-4] [326 IAC 2-8-5]~~

- ~~(a) Upon detecting an excursion or exceedance, the Permittee shall restore operation of the emissions unit (including any control device and associated capture system) to its normal or usual manner of operation as expeditiously as practicable in accordance with good air pollution control practices for minimizing emissions.~~
- ~~(b) The response shall include minimizing the period of any startup, shutdown or malfunction and taking any necessary corrective actions to restore normal operation and prevent the likely recurrence of the cause of an excursion or exceedance (other than those caused by excused startup or shutdown conditions). Corrective actions may include, but are not limited to, the following:
 - ~~(1) initial inspection and evaluation;~~
 - ~~(2) recording that operations returned to normal without operator action (such as through response by a computerized distribution control system); or~~
 - ~~(3) any necessary follow up actions to return operation to within the indicator range, designated condition, or below the applicable emission limitation or standard, as applicable.~~~~
- ~~(c) A determination of whether the Permittee has used acceptable procedures in response to an excursion or exceedance will be based on information available, which may include, but is not limited to, the following:
 - ~~(1) monitoring results;~~~~

- ~~(2) — review of operation and maintenance procedures and records;~~
- ~~(3) — inspection of the control device, associated capture system, and the process.~~
- ~~(d) — Failure to take reasonable response steps shall be considered a deviation from the permit.~~
- ~~(e) — The Permittee shall maintain the following records:
 - ~~(1) — monitoring data;~~
 - ~~(2) — monitor performance data, if applicable; and~~
 - ~~(3) — corrective actions taken.~~~~

~~C.17 — Actions Related to Noncompliance Demonstrated by a Stack Test [326 IAC 2-8-4][326 IAC 2-8-5]~~

- ~~(a) — When the results of a stack test performed in conformance with Section C - Performance Testing, of this permit exceed the level specified in any condition of this permit, the Permittee shall take appropriate response actions. The Permittee shall submit a description of these response actions to IDEM, OAQ, within thirty (30) days of receipt of the test results. The Permittee shall take appropriate action to minimize excess emissions from the affected facility while the response actions are being implemented.~~
- ~~(b) — A retest to demonstrate compliance shall be performed within one hundred twenty (120) days of receipt of the original test results. Should the Permittee demonstrate to IDEM, OAQ that retesting in one hundred and twenty (120) days is not practicable, IDEM, OAQ may extend the retesting deadline.~~
- ~~(c) — IDEM, OAQ reserves the authority to take any actions allowed under law in response to noncompliant stack tests.~~

~~The response action documents submitted pursuant to this condition do require the certification by the "authorized individual" as defined by 326 IAC 2-1.1-1(1).~~

~~...~~
~~C.18 — General Record Keeping Requirements [326 IAC 2-8-4(3)] [326 IAC 2-8-5]~~

- ~~(a) — Records of all required monitoring data, reports and support information required by this permit shall be retained for a period of at least five (5) years from the date of monitoring sample, measurement, report, or application. These records shall be physically present or electronically accessible at the source location for a minimum of three (3) years. The records may be stored elsewhere for the remaining two (2) years as long as they are available upon request. If the Commissioner makes a request for records to the Permittee, the Permittee shall furnish the records to the Commissioner within a reasonable time.~~
- ~~(b) — Unless otherwise specified in this permit, all record keeping requirements not already legally required shall be implemented within ninety (90) days of permit issuance.~~

~~C.19 — General Reporting Requirements [326 IAC 2-8-4(3)(C)] [326 IAC 2-1.1-11]~~

- ~~(a) — The Permittee shall submit the attached Quarterly Deviation and Compliance Monitoring Report or its equivalent. Any deviation from permit requirements, the date(s) of each deviation, the cause of the deviation, and the response steps taken must be reported. This report shall be submitted within thirty (30) days of the end of the reporting period. The Quarterly Deviation and Compliance Monitoring Report shall include the certification by the "authorized individual" as defined by 326 IAC 2-1.1-1(1).~~

- ~~(b) The report required in (a) of this condition and reports required by conditions in Section D of this permit shall be submitted to:~~

~~Indiana Department of Environmental Management
Compliance Data Section, Office of Air Quality
MC 61-53 IGCN 1003
100 North Senate Avenue
Indianapolis, Indiana 46204-2251~~

- ~~(c) Unless otherwise specified in this permit, any notice, report, or other submission required by this permit shall be considered timely if the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ, on or before the date it is due.~~
- ~~(d) Unless otherwise specified in this permit, all reports required in Section D of this permit shall be submitted within thirty (30) days of the end of the reporting period. All reports do require the certification by the "authorized individual" as defined by 326 IAC 2-1.1-1(1).~~
- ~~(e) Reporting periods are based on calendar years, unless otherwise specified in this permit. For the purpose of this permit "calendar year" means the twelve (12) month period from January 1 to December 31 inclusive.~~

...
~~C.20 Compliance with 40 CFR 82 and 326 IAC 22-1~~

~~Pursuant to 40 CFR 82 (Protection of Stratospheric Ozone), Subpart F, except as provided for motor vehicle air conditioners in Subpart B, the Permittee shall comply with the standards for recycling and emissions reduction:~~

- ~~(a) Persons opening appliances for maintenance, service, repair or disposal must comply with the required practices pursuant to 40 CFR 82.156~~
- ~~(b) Equipment used during the maintenance, service, repair or disposal of appliances must comply with the standards for recycling and recovery equipment pursuant to 40 CFR 82.158.~~
- ~~(c) Persons performing maintenance, service, repair or disposal of appliances must be certified by an approved technician certification program pursuant to 40 CFR 82.161.~~

...
~~C.1 Overall Source Limit [326 IAC 2-8]~~

~~The purpose of this permit is to limit this source's potential to emit to less than major source levels for the purpose of Section 502(a) of the Clean Air Act.~~

- ~~(a) Pursuant to 326 IAC 2-8:~~
- ~~(1) The potential to emit any regulated pollutant, except particulate matter (PM), from the entire source shall be limited to less than one hundred (100) tons per twelve (12) consecutive month period.~~
 - ~~(2) The potential to emit any individual hazardous air pollutant (HAP) from the entire source shall be limited to less than ten (10) tons per twelve (12) consecutive month period; and~~
 - ~~(3) The potential to emit any combination of HAPs from the entire source shall be limited to less than twenty-five (25) tons per twelve (12) consecutive month period.~~

- (b) Pursuant to 326 IAC 2-2 (PSD), potential to emit particulate matter (PM) from the entire source shall be limited to less than two hundred fifty (250) tons per twelve (12) consecutive month period.
- (c) This condition shall include all emission points at this source including those that are insignificant as defined in 326 IAC 2-7-1(21). The source shall be allowed to add insignificant activities not already listed in this permit, provided that the source's potential to emit does not exceed the above specified limits.
- (d) Section D of this permit contains independently enforceable provisions to satisfy this requirement.

C.2 Opacity [326 IAC 5-1]

Pursuant to 326 IAC 5-1-2 (Opacity Limitations), except as provided in 326 IAC 5-1-1 (Applicability) and 326 IAC 5-1-3 (Temporary Alternative Opacity Limitations), opacity shall meet the following, unless otherwise stated in this permit:

- (a) Opacity shall not exceed an average of thirty percent (30%) in any one (1) six (6) minute averaging period as determined in 326 IAC 5-1-4.
- (b) Opacity shall not exceed sixty percent (60%) for more than a cumulative total of fifteen (15) minutes (sixty (60) readings as measured according to 40 CFR 60, Appendix A, Method 9 or fifteen (15) one (1) minute nonoverlapping integrated averages for a continuous opacity monitor) in a six (6) hour period.

C.3 Open Burning [326 IAC 4-1] [IC 13-17-9]

The Permittee shall not open burn any material except as provided in 326 IAC 4-1-3, 326 IAC 4-1-4 or 326 IAC 4-1-6. The previous sentence notwithstanding, the Permittee may open burn in accordance with an open burning approval issued by the Commissioner under 326 IAC 4-1-4.1.

C.4 Incineration [326 IAC 4-2] [326 IAC 9-1-2]

The Permittee shall not operate an incinerator except as provided in 326 IAC 4-2 or in this permit. The Permittee shall not operate a refuse incinerator or refuse burning equipment except as provided in 326 IAC 9-1-2 or in this permit.

C.5 Fugitive Dust Emissions [326 IAC 6-4]

The Permittee shall not allow fugitive dust to escape beyond the property line or boundaries of the property, right-of-way, or easement on which the source is located, in a manner that would violate 326 IAC 6-4 (Fugitive Dust Emissions).

C.6 Fugitive Particulate Matter Emission Limitations [326 IAC 6-5]

Pursuant to 326 IAC 6-5 (Fugitive Particulate Matter Emission Limitations), fugitive particulate matter emissions shall be controlled according to the attached plan as in Attachment A.

C.7 Stack Height [326 IAC 1-7]

The Permittee shall comply with the applicable provisions of 326 IAC 1-7 (Stack Height Provisions), for all exhaust stacks through which a potential (before controls) of twenty-five (25) tons per year or more of particulate matter or sulfur dioxide is emitted.

C.8 Asbestos Abatement Projects [326 IAC 14-10] [326 IAC 18] [40 CFR 61, Subpart M]

- (a) **Notification requirements apply to each owner or operator. If the combined amount of regulated asbestos containing material (RACM) to be stripped, removed or disturbed is at least 260 linear feet on pipes or 160 square feet on other facility components, or at least thirty-five (35) cubic feet on all facility components, then the notification requirements of 326 IAC 14-10-3 are mandatory. All demolition projects require notification whether or not asbestos is present.**
- (b) **The Permittee shall ensure that a written notification is sent on a form provided by the Commissioner at least ten (10) working days before asbestos stripping or removal work or before demolition begins, per 326 IAC 14-10-3, and shall update such notice as necessary, including, but not limited to the following:**
 - (1) **When the amount of affected asbestos containing material increases or decreases by at least twenty percent (20%); or**
 - (2) **If there is a change in the following:**
 - (A) **Asbestos removal or demolition start date;**
 - (B) **Removal or demolition contractor; or**
 - (C) **Waste disposal site.**
- (c) **The Permittee shall ensure that the notice is postmarked or delivered according to the guidelines set forth in 326 IAC 14-10-3(2).**
- (d) **The notice to be submitted shall include the information enumerated in 326 IAC 14-10-3(3).**

All required notifications shall be submitted to:

**Indiana Department of Environmental Management
Compliance and Enforcement Branch, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251**

The notice shall include a signed certification from the owner or operator that the information provided in this notification is correct and that only Indiana licensed workers and project supervisors will be used to implement the asbestos removal project. The notifications do not require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

- (e) **Procedures for Asbestos Emission Control**
The Permittee shall comply with the applicable emission control procedures in 326 IAC 14-10-4 and 40 CFR 61.145(c). Per 326 IAC 14-10-1, emission control requirements are applicable for any removal or disturbance of RACM greater than three (3) linear feet on pipes or three (3) square feet on any other facility components or a total of at least 0.75 cubic feet on all facility components.
- (f) **Demolition and Renovation**
The Permittee shall thoroughly inspect the affected facility or part of the facility where the demolition or renovation will occur for the presence of asbestos pursuant to 40 CFR 61.145(a).

- (g) **Indiana Licensed Asbestos Inspector**
The Permittee shall comply with 326 IAC 14-10-1(a) that requires the owner or operator, prior to a renovation/demolition, to use an Indiana Licensed Asbestos Inspector to thoroughly inspect the affected portion of the facility for the presence of asbestos.

...
C.9 Performance Testing [326 IAC 3-6]

- (a) For performance testing required by this permit, a test protocol, except as provided elsewhere in this permit, shall be submitted to:

Indiana Department of Environmental Management
Compliance and Enforcement Branch, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251

no later than thirty-five (35) days prior to the intended test date. The protocol submitted by the Permittee does not require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

- (b) The Permittee shall notify IDEM, OAQ of the actual test date at least fourteen (14) days prior to the actual test date. The notification submitted by the Permittee does not require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).
- (c) Pursuant to 326 IAC 3-6-4(b), all test reports must be received by IDEM, OAQ not later than forty-five (45) days after the completion of the testing. An extension may be granted by IDEM, OAQ if the Permittee submits to IDEM, OAQ a reasonable written explanation not later than five (5) days prior to the end of the initial forty-five (45) day period.

...
C.10 Compliance Requirements [326 IAC 2-1.1-11]

The commissioner may require stack testing, monitoring, or reporting at any time to assure compliance with all applicable requirements by issuing an order under 326 IAC 2-1.1-11. Any monitoring or testing shall be performed in accordance with 326 IAC 3 or other methods approved by the commissioner or the U. S. EPA.

...
C.11 Compliance Monitoring [326 IAC 2-8-4(3)][326 IAC 2-8-5(a)(1)]

Unless otherwise specified in this permit, for all monitoring requirements not already legally required, the Permittee shall be allowed up to ninety (90) days from the date of permit issuance or of initial start-up, whichever is later, to begin such monitoring. If due to circumstances beyond the Permittee's control, any monitoring equipment required by this permit cannot be installed and operated no later than ninety (90) days after permit issuance or the date of initial startup, whichever is later, the Permittee may extend the compliance schedule related to the equipment for an additional ninety (90) days provided the Permittee notifies:

Indiana Department of Environmental Management
Compliance and Enforcement Branch, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251

in writing, prior to the end of the initial ninety (90) day compliance schedule, with full justification of the reasons for the inability to meet this date.

The notification which shall be submitted by the Permittee does require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

Unless otherwise specified in the approval for the new emission unit(s), compliance monitoring for new emission units or emission units added through a permit revision shall be implemented when operation begins.

C.12 Instrument Specifications [326 IAC 2-1.1-11] [326 IAC 2-8-4(3)][326 IAC 2-8-5(1)]

- (a) When required by any condition of this permit, an analog instrument used to measure a parameter related to the operation of an air pollution control device shall have a scale such that the expected maximum reading for the normal range shall be no less than twenty percent (20%) of full scale.**
- (b) The Permittee may request that the IDEM, OAQ approve the use of an instrument that does not meet the above specifications provided the Permittee can demonstrate that an alternative instrument specification will adequately ensure compliance with permit conditions requiring the measurement of the parameters.**

...

C.13 Emergency Reduction Plans [326 IAC 1-5-2] [326 IAC 1-5-3]

Pursuant to 326 IAC 1-5-2 (Emergency Reduction Plans; Submission):

- (a) The Permittee shall maintain the most recently submitted written emergency reduction plans (ERPs) consistent with safe operating procedures.**
- (b) Upon direct notification by IDEM, OAQ that a specific air pollution episode level is in effect, the Permittee shall immediately put into effect the actions stipulated in the approved ERP for the appropriate episode level. [326 IAC 1-5-3]**

C.14 Risk Management Plan [326 IAC 2-8-4] [40 CFR 68]

If a regulated substance, as defined in 40 CFR 68, is present at a source in more than a threshold quantity, the Permittee must comply with the applicable requirements of 40 CFR 68.

C.15 Response to Excursions or Exceedances [326 IAC 2-8-4] [326 IAC 2-8-5]

Upon detecting an excursion where a response step is required by the D Section or an exceedance of a limitation in this permit:

- (a) The Permittee shall take reasonable response steps to restore operation of the emissions unit (including any control device and associated capture system) to its normal or usual manner of operation as expeditiously as practicable in accordance with good air pollution control practices for minimizing excess emissions.**
- (b) The response shall include minimizing the period of any startup, shutdown or malfunction. The response may include, but is not limited to, the following:**
 - (1) initial inspection and evaluation;**
 - (2) recording that operations returned or are returning to normal without operator action (such as through response by a computerized distribution control system); or**

- (3) any necessary follow-up actions to return operation to normal or usual manner of operation.
- (c) A determination of whether the Permittee has used acceptable procedures in response to an excursion or exceedance will be based on information available, which may include, but is not limited to, the following:
 - (1) monitoring results;
 - (2) review of operation and maintenance procedures and records; and/or
 - (3) inspection of the control device, associated capture system, and the process.
- (d) Failure to take reasonable response steps shall be considered a deviation from the permit.
- (e) The Permittee shall record the reasonable response steps taken.

C.16 Actions Related to Noncompliance Demonstrated by a Stack Test
[326 IAC 2-8-4][326 IAC 2-8-5]

- (a) When the results of a stack test performed in conformance with Section C - Performance Testing, of this permit exceed the level specified in any condition of this permit, the Permittee shall submit a description of its response actions to IDEM, OAQ, no later than seventy-five (75) days after the date of the test.
- (b) A retest to demonstrate compliance shall be performed no later than one hundred eighty (180) days after the date of the test. Should the Permittee demonstrate to IDEM, OAQ that retesting in one hundred eighty (180) days is not practicable, IDEM, OAQ may extend the retesting deadline.
- (c) IDEM, OAQ reserves the authority to take any actions allowed under law in response to noncompliant stack tests.

The response action documents submitted pursuant to this condition do require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

...

C.17 General Record Keeping Requirements [326 IAC 2-8-4(3)] [326 IAC 2-8-5]

- (a) Records of all required monitoring data, reports and support information required by this permit shall be retained for a period of at least five (5) years from the date of monitoring sample, measurement, report, or application. These records shall be physically present or electronically accessible at the source location for a minimum of three (3) years. The records may be stored elsewhere for the remaining two (2) years as long as they are available upon request. If the Commissioner makes a request for records to the Permittee, the Permittee shall furnish the records to the Commissioner within a reasonable time.
- (b) Unless otherwise specified in this permit, for all record keeping requirements not already legally required, the Permittee shall be allowed up to ninety (90) days from the date of permit issuance or the date of initial start-up, whichever is later, to begin such record keeping.

C.18 General Reporting Requirements [326 IAC 2-8-4(3)(C)] [326 IAC 2-1.1-11]

- (a) The Permittee shall submit the attached Quarterly Deviation and Compliance Monitoring Report or its equivalent. Any deviation from permit requirements, the date(s) of each deviation, the cause of the deviation, and the response steps taken must be reported except that a deviation required to be reported pursuant to an applicable requirement that exists independent of this permit, shall be reported according to the schedule stated in the applicable requirement and does not need to be included in this report. This report shall be submitted not later than thirty (30) days after the end of the reporting period. The Quarterly Deviation and Compliance Monitoring Report shall include a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1). A deviation is an exceedance of a permit limitation or a failure to comply with a requirement of the permit.
- (b) The address for report submittal is:
- Indiana Department of Environmental Management
Compliance and Enforcement Branch, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251
- (c) Unless otherwise specified in this permit, any notice, report, or other submission required by this permit shall be considered timely if the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ on or before the date it is due.
- (d) Reporting periods are based on calendar years, unless otherwise specified in this permit. For the purpose of this permit "calendar year" means the twelve (12) month period from January 1 to December 31 inclusive.

...
C.19 Compliance with 40 CFR 82 and 326 IAC 22-1

Pursuant to 40 CFR 82 (Protection of Stratospheric Ozone), Subpart F, except as provided for motor vehicle air conditioners in Subpart B, the Permittee shall comply with applicable standards for recycling and emissions reduction.

...
D.1.3 Particulate Matter (PM) [326 IAC 6.5-1-2]

Pursuant to 326 IAC 6.5-1-2 (Particulate Matter Limitations Except Lake County), particulate matter (PM) emissions from the dryer/mixer, hot oil heaters, and A.C. tank heaters shall not exceed 0.03 grain per dry standard cubic foot of exhaust air, each.

...
~~D.1.4 Sulfur Dioxide (SO₂) [326 IAC 7-1.1-2]~~

- ~~(a) Pursuant to 326 IAC 7-1.1-2, the sulfur content of the No. 2 and No. 4 distillate oils shall not exceed five tenth (0.5) pounds per MMBtu, which is equivalent to five tenths percent (0.5%) by weight. Pursuant to 326 IAC 7-2-1, compliance shall be demonstrated on a calendar month average.~~
- ~~(b) Pursuant to 326 IAC 7-1.1-2, the sulfur content of the waste oil shall not exceed one and six tenths (1.6) pounds per MMBtu, which is equivalent to one and sixty-two thousandths percent (1.062%) by weight, with compliance demonstrated on a calendar month average.~~

D.1.5 Sulfur Dioxide (SO₂) [326 IAC 7-1.1-1] [326 IAC 7-2-1]

Pursuant to 326 IAC 7-1.1 (Sulfur Dioxide Emission Limitations), the Permittee shall comply with the following:

- (a) The sulfur dioxide (SO₂) emissions from the dryer/mixer burner shall not exceed 0.5 pounds per MMBtu when using distillate oil.
- (b) The sulfur dioxide (SO₂) emissions from the dryer/mixer burner shall not exceed 1.60 pounds per MMBtu heat input when using residual oil.
- (c) Pursuant to 326 IAC 7-2-1, compliance shall be demonstrated on a calendar month average.

~~D.1.6 Volatile Organic Compounds (VOC) [326 IAC 8-5-2]~~

~~Pursuant to 326 IAC 8-5-2 (Miscellaneous Operations: asphalt paving), the owner or operator shall not cause or allow the use of cutback asphalt or asphalt emulsion containing more than seven percent (7%) oil distillate by volume of emulsion for any paving application except the following purposes: Pursuant to 326 IAC 8-5-2, Volatile Organic Compound Rules for Asphalt Pavers, the cutback asphalt or asphalt emulsions produced by the source shall not contain more than seven percent (7%) oil distillate by volume of emulsion as determined by ASTM D244-80a "Emulsific Asphalts" ASTM part 15, 1981 ASTM 1916 Race St., Philadelphia, PA 19103, Library of Congress Card Catalog #40-10712, for any paving application except as used for the following purposes:~~

...

D.1.7 Preventive Maintenance Plan [326 IAC 2-8-4(9)]

A Preventive Maintenance Plan, in accordance with Section B - Preventive Maintenance Plan, of this permit, is required for the mixer/burner **this facility** and any control devices. **Section B - Preventive Maintenance Plan contains the Permittee's obligation with regard to the preventive maintenance plan required by this condition.**

D.1.8 Testing Requirements [326 IAC 2-8-5(a)(1), (4)] [326 IAC 2-1.1-11]

- ~~(a) Within 180 days of publication of the new or revised condensable PM test method(s) referenced in the U. S. EPA's Final Rule for Implementation of the New Source Review (NSR) Program for Particulate Matter Less Than 2.5 Micrometers (PM_{2.5}), signed on May 8th, 2008, the Permittee shall perform PM_{2.5}, PM and PM₁₀ testing for the dryer/mixer, dryer/mixer burner and 90,000 acfm baghouse, in order to demonstrate compliance with Conditions D.1.1(b) and D.1.2(b), utilizing methods as approved by the Commissioner. These tests shall be repeated at least once every five (5) years from the date of this valid compliance demonstration. PM₁₀ and PM_{2.5}, each, includes filterable and condensable PM. Testing shall be conducted in accordance with Section C - Performance Testing.~~
- ~~(b) Within five (5) years from the issuance date of this revision (SPR 141-270073-00027), the Permittee shall perform SO₂ testing for the dryer/mixer, in order to demonstrate compliance with Conditions D.1.2(f) and D.1.2(g), utilizing methods as approved by the Commissioner. This test shall be repeated at least once every five (5) years from the date of the last valid compliance demonstration. Testing shall be conducted in accordance with Section C - Performance Testing.~~
- (a) In order to demonstrate compliance with Conditions D.1.1(b) and D.1.3, the Permittee shall perform PM testing of the dryer/mixer not later than five (5) years from the date of the most recent valid compliance demonstration. This testing shall be conducted utilizing methods approved by the Commissioner and shall be repeated at least once every five (5) years from the date of this valid compliance demonstration. Testing shall be conducted in accordance with the provisions of

326 IAC 3-6 (Source Sampling Procedures). Section C – Performance Testing contains the Permittee’s obligation with regard to the performance testing required by this condition.

- (b) In order to demonstrate compliance with Conditions D.1.2(b) and D.1.2(c), the Permittee shall perform PM10 and PM2.5 testing on the dryer/mixer no later than 180 days after promulgation of the new or revised condensable PM test method(s) referenced in the U.S. EPA's Final Rule for Implementation of the New Source Review (NSR) Program for Particulate Matter Less Than 2.5 Micrometers (PM2.5), signed on May 8th, 2008 or not later than five (5) years from the date of the most recent valid compliance demonstration, whichever is later. This testing shall be conducted utilizing methods as approved by the Commissioner. This test shall be repeated at least once every five (5) years from the date of the most recent valid compliance demonstration. Testing shall be conducted in accordance with the provisions of 326 IAC 3-6 (Source Sampling Procedures). Section C – Performance Testing contains the Permittee’s obligation with regard to the performance testing required by this condition. PM10 and PM2.5 includes filterable and condensable PM.

~~D.1.139~~ Particulate Control [~~326 IAC 2-8-6(6)~~]

- (a) Pursuant to F 141-14093-00027, issued on August 21, 2001, and in order to comply with Conditions D.1.1, D.1.2, and D.1.3 the baghouses for PM and PM₁₀ particulate control shall be in operation and control emissions from the ~~dryer/mixer/~~burner at all times that the ~~dryer/mixer/~~burner are is in operation and exhausting to the outside atmosphere.
- (b) In the event that bag failure is observed in a multi-compartment baghouse, if operations will continue for ten (10) days or more after the failure is observed before the failed units will be repaired or replaced, the Permittee shall promptly notify the IDEM, OAQ of the expected date the failed units will be repaired or replaced. The notification shall also include the status of the applicable compliance monitoring parameters with respect to normal, and the results of any response actions taken up to the time of notification.

...
D.1.123 Hydrogen Chloride (HCl) Emissions and Chlorine Content

In order to comply with Conditions ~~D.1.3(b) and D.1.3(c)~~ D.1.4(a)(9), the Permittee shall demonstrate that the chlorine content of the ~~fuel waste oil combusted in used for the~~ dryer/mixer burner ~~all other fuel combustion equipment~~ does not exceed forty hundredths of a percent (0.40%) by weight, ~~when combusting waste oil,~~ by providing a vendor analysis of each fuel delivery accompanied by a vendor certification.

...
D.1.15 Visible Emissions Notations

- (a) Visible emission notations of the ~~conveyors, material transfer points, and the~~ ~~mixer/burner~~ **dryer/mixer** stack (SV1) exhaust shall be performed at least once per day during normal daylight operations when exhausting to the atmosphere. A trained employee shall record whether emissions are normal or abnormal.
- (e) If abnormal emissions is **are** observed, the Permittee shall take reasonable response steps. ~~in accordance with Section C- Response to Excursions and Exceedances~~ **contains the Permittee’s obligation with regard to the reasonable response steps required by this condition.** Failure to take response steps ~~in accordance with Section C – Response to Excursions and Exceedances~~ shall be considered a deviation from this permit.

D.1.16 Parametric Monitoring

The Permittee shall record the pressure drop across the baghouses used in conjunction with the ~~mixer/turner~~ **dryer/mixer**, at least once per day when ~~the mixing/burning process~~ **dryer/mixer** is in operation ~~when venting to the atmosphere~~. When for any one reading, the pressure drop across the baghouse is outside the normal range of 2.0 and 8.0 inches of water or a range established during the latest stack test, the Permittee shall take reasonable response. ~~steps in accordance with Section C – Response to Excursions and Exceedances~~ **contains the Permittee's obligation with regard to the reasonable response steps required by this condition**. A pressure reading that is outside of the above mentioned range is not a deviation from this permit. Failure to take response steps ~~in accordance with Section C – Response to Excursions and Exceedances~~, shall be considered a deviation from this permit.

The instrument used for determining the pressure shall comply with Section C - Instrument Specifications, of this permit, shall be subject to approval by IDEM, OAQ, and shall be calibrated **or replaced** at least once every six (6) months.

...

~~New Source Performance Standards (NSPS) Requirements [326 IAC 2-7-5(1)]~~

~~D.1.21 General Provisions Relating to New Source Performance Standards (NSPS) for Hot Mix Asphalt Facilities [326 IAC 12-1][40 CFR 60, Subpart A][40 CFR 60, Subpart I]~~

~~The provisions of 40 CFR 60, Subpart A – General Provisions, that are incorporated by reference in 326 IAC 12-1, apply to this source, except when otherwise specified in 40 CFR 60, Subpart I.~~

~~D.1.22 New Source Performance Standards (NSPS) for Hot Mix Asphalt Facilities [40 CFR 60, Subpart I]~~

~~Pursuant to 40 CFR 60, Subpart I, the Permittee shall comply with the provisions of 40 CFR 60, Subpart I specified as follows:~~

~~-~~

~~§ 60.90 Applicability and designation of affected facility.~~

~~(a) The affected facility to which the provisions of this subpart apply is each hot mix asphalt facility. For the purpose of this subpart, a hot mix asphalt facility is comprised only of any combination of the following: dryers; systems for screening, handling, storing, and weighing hot aggregate; systems for loading, transferring, and storing mineral filler; systems for mixing hot mix asphalt; and the loading, transfer, and storage systems associated with emission control systems.~~

~~(b) Any facility under paragraph (a) of this section that commences construction or modification after June 11, 1973, is subject to the requirements of this subpart.~~

~~§ 60.91 Definitions.~~

~~As used in this subpart, all terms not defined herein shall have the meaning given them in the Act and in subpart A of this part.~~

~~(a) *Hot mix asphalt facility* means any facility, as described in §60.90, used to manufacture hot mix asphalt by heating and drying aggregate and mixing with asphalt cements.~~

~~§ 60.92 Standard for particulate matter.~~

~~(a) On and after the date on which the performance test required to be conducted by §60.8 is completed, no owner or operator subject to the provisions of this subpart shall discharge or cause the discharge into the atmosphere from any affected facility any gases which:~~

~~(1) Contain particulate matter in excess of 90 mg/dscm (0.04 gr/dscf).~~

~~(2) Exhibit 20 percent opacity, or greater.~~

~~§ 60.93 Test methods and procedures.~~

~~(a) In conducting the performance tests required in §60.8, the owner or operator shall use as reference methods and procedures the test methods in appendix A of this part or other methods and procedures as specified in this section, except as provided in §60.8(b).~~

~~(b) The owner or operator shall determine compliance with the particulate matter standards in §60.92 as follows:~~

~~(1) Method 5 shall be used to determine the particulate matter concentration. The sampling time and sample volume for each run shall be at least 60 minutes and 0.90 dscm (31.8 dscf).~~

~~(2) Method 9 and the procedures in §60.11 shall be used to determine opacity.~~

SECTION E.1 EMISSIONS UNIT OPERATION CONDITIONS

Emissions Unit Description [326 IAC 2-8-4(10)]:

- (a) One (1) aggregate rotary dryer and drum hot-mix unit (dryer/mixer), identified as DRUM, approved for construction in 2009, with a maximum capacity of four hundred fifty (450) tons of asphalt per hour, processing blast furnace slag, electric arc furnace steel mill slag, and certified asbestos-free factory second and/or post consumer waste shingles in the aggregate mix, equipped with one (1) dryer/mixer burner, having a maximum heat input capacity of one hundred fifty (150) MMBtu per hour, firing waste oil as primary fuel, using No. 2 fuel oil, No. 4 fuel oil, natural gas, propane gas, and butane gas as backup fuels, equipped with a ninety thousand (90,000) actual cubic feet per minute (acfm) baghouse for particulate control and exhausting through Stack SV1. No shingles are ground at this source.

Under 40 CFR 60, subpart I, this is considered an affected facility.

(The information describing the process contained in this emissions unit description box is descriptive information and does not constitute enforceable conditions.)

New Source Performance Standards (NSPS) Requirements [326 IAC 2-8-4(1)]

E.1.1 General Provisions Relating to NSPS [326 IAC 12-1] [40 CFR 60, Subpart A]

- (a) Pursuant to 40 CFR 60.1, the Permittee shall comply with the provisions of 40 CFR Part 60, Subpart A - General Provisions, which are incorporated by reference as 326 IAC 12-1, except as otherwise specified in 40 CFR 60, Subpart I.

- (b) Pursuant to 40 CFR 60.10, the Permittee shall submit all required notifications and reports to:

Indiana Department of Environmental Management
Compliance and Enforcement Branch, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251

E.1.2 New Source Performance Standards (NSPS) for Hot Mix Asphalt Facilities [40 CFR Part 60, Subpart I] [326 IAC 12]

The Permittee shall comply with the following provisions of 40 CFR Part 60, Subpart I (included as Attachment B of this permit), which are incorporated by reference as 326 IAC 12, except as otherwise specified in 40 CFR Part 60, Subpart I:

- (a) 40 CFR 60.90
- (b) 40 CFR 60.91
- (c) 40 CFR 60.92
- (d) 40 CFR 60.93

...

This report shall be submitted quarterly based on a calendar year. Any deviation from the requirements of this permit, the date(s) of each deviation, the probable cause of the deviation, and the response steps taken must be reported.

...

Conclusion and Recommendation

Unless otherwise stated, information used in this review was derived from the application and additional information submitted by the applicant. An application for the purposes of this review was received on March 11, 2009.

The construction and operation of this proposed revision shall be subject to the conditions of the attached proposed FESOP Significant Revision No. 141-27607-00027. The staff recommends to the Commissioner that this FESOP Significant Revision be approved.

IDEM Contact

- (a) Questions regarding this proposed permit can be directed to Brian Williams at the Indiana Department Environmental Management, Office of Air Quality, Permits Branch, 100 North Senate Avenue, MC 61-53 IGCN 1003, Indianapolis, Indiana 46204-2251 or by telephone at (317) 234-5375 or toll free at 1-800-451-6027 extension 4-5375.
- (b) A copy of the findings is available on the Internet at: <http://www.in.gov/ai/appfiles/idem-caats/>
- (c) For additional information about air permits and how the public and interested parties can participate, refer to the IDEM's Guide for Citizen Participation and Permit Guide on the Internet at: www.idem.in.gov

**Appendix A.1: Unlimited Emissions Calculations
Entire Source**

Company Name: Rieth-Riley Construction Co., Inc.
Source Address: 25200 State Road 23, South Bend, IN 46614
Permit Number: 141-27607-00027
Reviewer: Brian Williams

Asphalt Plant Maximum Capacity

Maximum Hourly Asphalt Production =	450	ton/hr								
Maximum Annual Asphalt Production =	3,942,000	ton/yr								
Maximum Annual Blast Furnace Slag Usage =	1,655,640	ton/yr	1.5	% sulfur						
Maximum Annual Steel Slag Usage =	1,655,640	ton/yr	0.66	% sulfur						
Maximum Dryer Fuel Input Rate =	150.0	MMBtu/hr								
Natural Gas Usage =	1,314	MMCF/yr								
No. 2 Fuel Oil Usage =	9,385,714	gal/yr, and	0.50	% sulfur						
No. 4 Fuel Oil Usage =	9,385,714	gal/yr, and	0.50	% sulfur						
Residual (No. 5 or No. 6) Fuel Oil Usage =	0	gal/yr, and	0.00	% sulfur						
Propane Usage =	14,360,656	gal/yr, and	0.20	gr/100 ft3 sulfur						
Butane Usage =	12,882,353	gal/yr, and	0.22	gr/100 ft3 sulfur						
Used/Waste Oil Usage =	9,385,714	gal/yr, and	1.00	% sulfur	0.50	% ash	0.40	% chlorine,	0.010	% lead
Unlimited PM Dryer/Mixer Emission Factor =	28.0	lb/ton of asphalt production								
Unlimited PM10 Dryer/Mixer Emission Factor =	6.5	lb/ton of asphalt production								
Unlimited PM2.5 Dryer/Mixer Emission Factor =	1.5	lb/ton of asphalt production								
Unlimited VOC Dryer/Mixer Emission Factor =	0.032	lb/ton of asphalt production								
Unlimited CO Dryer/Mixer Emission Factor =	0.13	lb/ton of asphalt production								
Unlimited Blast Furnace Slag SO2 Dryer/Mixer Emission Factor =	0.74	lb/ton of slag processed								
Unlimited Steel Slag SO2 Dryer/Mixer Emission Factor =	0.0014	lb/ton of slag processed								

Unlimited/Uncontrolled Emissions

Process Description	Unlimited/Uncontrolled Potential to Emit (tons/year)								
	Criteria Pollutants						Hazardous Air Pollutants		
	PM	PM10	PM2.5	SO2	NOx	VOC	CO	Total HAPs	Worst Case HAP
Ducted Emissions									
Dryer Fuel Combustion (worst case)	150.17	119.67	119.67	689.85	220.56	7.18	55.19	129.63	123.89 (hydrogen chloride)
Dryer/Mixer (Process)	55188.00	12811.50	2956.50	114.32	108.41	63.07	256.23	21.01	6.11 (formaldehyde)
Dryer/Mixer Slag Processing	0	0	0	612.59	0	0	0	0	0
Hot Oil Heater Fuel Combustion (worst case)	0.31	0.51	0.51	11.02	3.10	0.03	0.78	0.011	0.009 (formaldehyde)
Worst Case Emissions*	55188.31	12812.01	2957.01	1313.45	223.67	63.10	257.01	129.64	123.89 (hydrogen chloride)
Fugitive Emissions									
Asphalt Load-Out, Silo Filling, On-Site Yard	2.18	2.18	2.18	0	0	33.76	5.68	0.56	0.17 (formaldehyde)
Material Storage Piles	2.02	0.71	0.71	0	0	0	0	0	0
Material Processing and Handling	12.73	6.02	0.91	0	0	0	0	0	0
Material Crushing, Screening, and Conveying	62.54	22.84	22.84	0	0	0	0	0	0
Unpaved and Paved Roads (worst case)	261.16	66.56	6.66	0	0	0	0	0	0
Cold Mix Asphalt Production	0	0	0	0	0	47372.99	0	12356.63	4263.57 (xylenes)
Gasoline Fuel Transfer and Dispensing	0	0	0	0	0	0.00	0	0.00	0.00 (xylenes)
Volatile Organic Liquid Storage Vessels	0	0	0	0	0	negl	0	negl	0
Total Fugitive Emissions	340.64	98.32	33.30	0	0.00	47406.75	5.68	12357.19	4263.57 (xylenes)
Totals Unlimited/Uncontrolled PTE	55528.95	12910.33	2990.31	1313.45	223.67	47469.85	262.68	12486.83	4263.57 (xylenes)

negl = negligible

Worst Case Fuel Combustion is based on the fuel with the highest emissions for each specific pollutant.

*Worst Case Emissions (tons/yr) = Worst Case Emissions from Dryer Fuel Combustion and Dryer/Mixer + Worst Case Emissions from Dryer/Mixer Slag Processing + Worst Case Emissions from Hot Oil Heater Fuel Combustion
 Fuel component percentages provided by the source.

Appendix A.1: Unlimited Emissions Calculations
Dryer/Mixer Fuel Combustion with Maximum Capacity > 100 MMBtu/hr

Company Name: Rieth-Riley Construction Co., Inc.
Source Address: 25200 State Road 23, South Bend, IN 46614
Permit Number: 141-27607-00027
Reviewer: Brian Williams

The following calculations determine the unlimited/uncontrolled emissions created from the combustion of natural gas, fuel oil, propane, butane, or used/waste oil in the dryer/mixer at the source.

Maximum Capacity

Maximum Hourly Asphalt Production =	450	ton/hr
Maximum Annual Asphalt Production =	3,942,000	ton/yr
Maximum Fuel Input Rate =	150	MMBtu/hr
Natural Gas Usage =	1,314	MMCF/yr
No. 2 Fuel Oil Usage =	9,385,714	gal/yr, and
No. 4 Fuel Oil Usage =	9,385,714	gal/yr, and
Residual (No. 5 or No. 6) Fuel Oil Usage =	0	gal/yr, and
Propane Usage =	14,360,656	gal/yr, and
Butane Usage =	12,882,353	gal/yr, and
Used/Waste Oil Usage =	9,385,714	gal/yr, and
	0.50	% sulfur
	0.50	% sulfur
	0.00	% sulfur
	0.20	gr/100 ft3 sulfur
	0.22	gr/100 ft3 sulfur
	1.00	% sulfur
	0.50	% ash
	0.400	% chlorine
	0.010	% lead

Unlimited/Uncontrolled Emissions

Criteria Pollutant	Emission Factor (units)							Unlimited/Uncontrolled Potential to Emit (tons/yr)							Worse Case Fuel (tons/yr)	
	Natural Gas (lb/MMCF)	No. 2 Fuel Oil (lb/kgal)	No. 4 Fuel Oil* (lb/kgal)	Residual (No. 5 or No. 6) Fuel Oil (lb/kgal)	Propane (lb/kgal)	Butane (lb/kgal)	Used/ Waste Oil (lb/kgal)	Natural Gas (tons/yr)	No. 2 Fuel Oil (tons/yr)	No. 4 Fuel Oil (tons/yr)	Residual (No. 5 or No. 6) Fuel Oil (tons/yr)	Propane (tons/yr)	Butane (tons/yr)	Used/ Waste Oil (tons/yr)		
PM	1.9	2.0	7.0	3.22	0.5	0.6	32.0	1.25	9.39	32.85	0.00	3.590	3.865	150.17	150.17	
PM10/PM2.5	7.6	3.3	8.3	4.72	0.5	0.6	25.5	4.99	15.49	38.95	0.00	3.590	3.865	119.67	119.67	
SO2	0.6	71.0	75.0	0.0	0.020	0.020	147.0	0.39	333.19	351.96	0.00	0.144	0.128	689.85	689.85	
NOx	190	24.0	47.0	47.0	13.0	15.0	19.0	124.83	112.63	220.56	0.00	93.34	96.62	89.16	220.56	
VOC	5.5	0.20	0.20	0.28	1.00	1.10	1.0	3.61	0.94	0.94	0.00	7.18	7.09	4.69	7.18	
CO	84	5.0	5.0	5.0	7.5	8.4	5.0	55.188	23.46	23.46	0.00	53.85	54.11	23.46	55.19	
Hazardous Air Pollutant																
HCl							26.4								123.89	123.89
Antimony			5.25E-03	5.25E-03			negl			2.46E-02	0.00E+00				negl	2.5E-02
Arsenic	2.0E-04	5.6E-04	1.32E-03	1.32E-03			1.1E-01	1.3E-04	2.63E-03	6.19E-03	0.00E+00				5.16E-01	5.2E-01
Beryllium	1.2E-05	4.2E-04	2.79E-05	2.79E-05			negl	7.9E-06	1.97E-03	1.30E-04	0.00E+00				negl	2.0E-03
Cadmium	1.1E-03	4.2E-04	3.98E-04	3.98E-04			9.9E-03	7.2E-04	1.97E-03	1.87E-03	0.00E+00				4.36E-02	4.4E-02
Chromium	1.4E-03	4.2E-04	8.45E-04	8.45E-04			2.0E-02	9.2E-04	1.97E-03	3.97E-03	0.00E+00				9.39E-02	9.4E-02
Cobalt	8.4E-05	6.02E-03	6.02E-03	6.02E-03			2.1E-04	5.5E-05		2.83E-02	0.00E+00				9.86E-04	2.8E-02
Lead	5.0E-04	1.3E-03	1.51E-03	1.51E-03			0.55	3.3E-04	5.91E-03	7.09E-03	0.00E+00				2.6E+00	2.58
Manganese	3.8E-04	8.4E-04	3.00E-03	3.00E-03			6.8E-02	2.5E-04	3.94E-03	1.41E-02	0.00E+00				3.19E-01	0.32
Mercury	2.6E-04	4.2E-04	1.13E-04	1.13E-04				1.7E-04	1.97E-03	5.30E-04	0.00E+00					2.0E-03
Nickel	2.1E-03	4.2E-04	8.45E-02	8.45E-02			1.1E-02	1.4E-03	1.97E-03	3.97E-01	0.00E+00				5.16E-02	0.397
Selenium	2.4E-05	2.1E-03	6.83E-04	6.83E-04			negl	1.6E-05	9.86E-03	3.21E-03	0.00E+00				negl	9.9E-03
1,1,1-Trichloroethane			2.36E-04	2.36E-04						1.11E-03	0.00E+00					1.1E-03
1,3-Butadiene																0.0E+00
Acetaldehyde																0.0E+00
Acrolein																0.0E+00
Benzene	2.1E-03		2.14E-04	2.14E-04				1.4E-03		1.00E-03	0.00E+00					1.4E-03
Bis(2-ethylhexyl)phthalate							2.2E-03								1.03E-02	1.0E-02
Dichlorobenzene	1.2E-03						8.0E-07	7.9E-04							1.03E-06	7.9E-04
Ethylbenzene			6.36E-05	6.36E-05						2.98E-04	0.00E+00					3.0E-04
Formaldehyde	7.5E-02	6.10E-02	3.30E-02	3.30E-02				4.9E-02	2.86E-01	1.55E-01	0.00E+00					0.286
Hexane	1.8E+00							1.18								1.183
Phenol							2.4E-03								1.13E-02	1.1E-02
Toluene	3.4E-03		6.20E-03	6.20E-03				2.2E-03		2.91E-02	0.00E+00					2.9E-02
Total PAH Haps	negl		1.13E-03	1.13E-03			3.9E-02	negl		5.30E-03	0.00E+00				1.83E-01	1.8E-01
Polycyclic Organic Matter		3.30E-03							1.55E-02							1.5E-02
Xylene			1.09E-04	1.09E-04						5.12E-04	0.00E+00					5.1E-04
Total HAPs								1.24	0.33	0.68	0.00	0	0	127.70	129.63	

Methodology

Natural Gas Usage (MMCF/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] * [8,760 hrs/yr] * [1 MMCF/1,000 MMBtu]
 Oil Usage (gal/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] * [8,760 hrs/yr] * [1 gal/0.140 MMBtu]
 Propane Usage (gal/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] * [8,760 hrs/yr] * [1 gal/0.0915 MMBtu]
 Butane Usage (gal/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] * [8,760 hrs/yr] * [1 gal/0.102 MMBtu]
 Natural Gas: Unlimited/Uncontrolled Potential to Emit (tons/yr) = [Maximum Natural Gas Usage (MMCF/yr)] * [Emission Factor (lb/MMCF)] * [ton/2000 lbs]
 All Other Fuels: Unlimited/Uncontrolled Potential to Emit (tons/yr) = [Maximum Fuel Usage (gals/yr)] * [Emission Factor (lb/kgal)] * [kgal/1000 gal] * [ton/2000 lbs]
 Sources of AP-42 Emission Factors for fuel combustion:
 Natural Gas: AP-42 Chapter 1.4 (dated 7/98), Tables 1.4-1, 1.4-2, 1.4-3, and 1.4-4
 No. 2, No. 4, and No. 6 Fuel Oil: AP-42 Chapter 1.3 (dated 9/98), Tables 1.3-1, 1.3-2, 1.3-3, 1.3-4, 1.3-9, 1.3-10, and 1.3-11
 Propane and Butane: AP-42 Chapter 1.5 (dated 7/08), Tables 1.5-1 (assuming PM = PM10)
 Waste Oil: AP-42 Chapter 1.11 (dated 10/96), Tables 1.11-1, 1.11-2, 1.11-3, 1.11-4, and 1.11-5

Abbreviations

PM = Particulate Matter
 PM10 = Particulate Matter (<10 um)
 PM2.5 = Particulate Matter (< 2.5 um)
 SO2 = Sulfur Dioxide
 NOx = Nitrous Oxides
 VOC = Volatile Organic Compounds
 CO = Carbon Monoxide
 HAP = Hazardous Air Pollutant
 HCl = Hydrogen Chloride
 PAH = Polyaromatic Hydrocarbon

*Since there are no specific AP-42 HAP emission factors for combustion of No. 4 fuel oil, it was assumed that HAP emissions from combustion of No. 4 fuel oil were equal to combustion of residual or No. 6 fuel oil.

**Appendix A.1: Unlimited Emissions Calculations
Dryer/Mixer**

**Company Name: Rieth-Riley Construction Co., Inc.
Source Address: 25200 State Road 23, South Bend, IN 46614
Permit Number: 141-27607-00027
Reviewer: Brian Williams**

The following calculations determine the unlimited/uncontrolled emissions from the aggregate drying/mixing

Maximum Hourly Asphalt Production = ton/hr
Maximum Annual Asphalt Production = ton/yr

Criteria Pollutant	Uncontrolled Emission Factors (lb/ton)			Unlimited/Uncontrolled Potential to Emit (tons/yr)			Worse Case PTE
	Drum-Mix Plant (dryer/mixer)			Drum-Mix Plant (dryer/mixer)			
	Natural Gas	No. 2 Fuel Oil	Waste Oil	Natural Gas	No. 2 Fuel Oil	Waste Oil	
PM*	28	28	28	55188	55188	55188	55188
PM10*	6.5	6.5	6.5	12811.5	12811.5	12811.5	12811.5
PM2.5*	1.5	1.5	1.5	2956.5	2956.5	2956.5	2957
SO2**	0.0034	0.011	0.058	6.7	21.7	114.3	114.3
NOx**	0.026	0.055	0.055	51.2	108.4	108.4	108.4
VOC**	0.032	0.032	0.032	63.1	63.1	63.1	63.1
CO***	0.13	0.13	0.13	256.2	256.2	256.2	256.2
Hazardous Air Pollutant							
HCl			2.10E-04			4.14E-01	0.41
Antimony	1.80E-07	1.80E-07	1.80E-07	3.55E-04	3.55E-04	3.55E-04	3.55E-04
Arsenic	5.60E-07	5.60E-07	5.60E-07	1.10E-03	1.10E-03	1.10E-03	1.10E-03
Beryllium	negl	negl	negl	negl	negl	negl	0.00E+00
Cadmium	4.10E-07	4.10E-07	4.10E-07	8.08E-04	8.08E-04	8.08E-04	8.08E-04
Chromium	5.50E-06	5.50E-06	5.50E-06	1.08E-02	1.08E-02	1.08E-02	1.08E-02
Cobalt	2.60E-08	2.60E-08	2.60E-08	5.12E-05	5.12E-05	5.12E-05	5.12E-05
Lead	6.20E-07	1.50E-05	1.50E-05	1.22E-03	2.96E-02	2.96E-02	2.96E-02
Manganese	7.70E-06	7.70E-06	7.70E-06	1.52E-02	1.52E-02	1.52E-02	1.52E-02
Mercury	2.40E-07	2.60E-06	2.60E-06	4.73E-04	5.12E-03	5.12E-03	5.12E-03
Nickel	6.30E-05	6.30E-05	6.30E-05	0.12	0.12	0.12	0.12
Selenium	3.50E-07	3.50E-07	3.50E-07	6.90E-04	6.90E-04	6.90E-04	6.90E-04
2,2,4 Trimethylpentane	4.00E-05	4.00E-05	4.00E-05	0.08	0.08	0.08	0.08
Acetaldehyde			1.30E-03			2.56	2.56
Acrolein			2.60E-05			5.12E-02	5.12E-02
Benzene	3.90E-04	3.90E-04	3.90E-04	0.77	0.77	0.77	0.77
Ethylbenzene	2.40E-04	2.40E-04	2.40E-04	0.47	0.47	0.47	0.47
Formaldehyde	3.10E-03	3.10E-03	3.10E-03	6.11	6.11	6.11	6.11
Hexane	9.20E-04	9.20E-04	9.20E-04	1.81	1.81	1.81	1.81
Methyl chloroform	4.80E-05	4.80E-05	4.80E-05	0.09	0.09	0.09	0.09
MEK			2.00E-05			0.04	0.04
Propionaldehyde			1.30E-04			0.26	0.26
Quinone			1.60E-04			0.32	0.32
Toluene	1.50E-04	2.90E-03	2.90E-03	0.30	5.72	5.72	5.72
Total PAH Haps	1.90E-04	8.80E-04	8.80E-04	0.37	1.73	1.73	1.73
Xylene	2.00E-04	2.00E-04	2.00E-04	0.39	0.39	0.39	0.39

Total HAPs 21.01

Worst Single HAP 6.11 (formaldehyde)

Methodology

Unlimited/Uncontrolled Potential to Emit (tons/yr) = (Maximum Annual Asphalt Production (tons/yr)) * (Emission Factor (lb/ton)) * (ton/2000 lbs)

Emission Factors from AP-42 Chapter 11.1 (dated 3/04), Tables 11.1-3, 11.1-7, 11.1-8, 11.1-10, and 11.1-12

Natural gas, No. 2 fuel oil, and waste oil represent the worst possible emissions scenario. AP-42 did not provide emission factors for any other fuels.

* PM, PM10, and PM2.5 AP-42 emission factors based on drum mix dryer fired with natural gas, propane, fuel oil, and waste oil. According to AP-42 fuel type does not significantly effect PM, PM10, and PM2.5 emissions.

** SO2, NOx, and VOC AP-42 emission factors are for natural gas, No. 2 fuel oil, and waste oil only.

*** CO AP-42 emission factor determined by combining data from drum mix dryer fired with natural gas, No. 6 fuel oil, and No. 2 fuel oil to develop single CO emission factor.

Abbreviations

VOC - Volatile Organic Compounds

HAP = Hazardous Air Pollutant

HCl = Hydrogen Chloride

PAH = Polyaromatic Hydrocarbon

SO2 = Sulfur Dioxide

**Appendix A.1: Unlimited Emissions Calculations
Dryer/Mixer Slag Processing**

Company Name: Rieth-Riley Construction Co., Inc.
Source Address: 25200 State Road 23, South Bend, IN 46614
Permit Number: 141-27607-00027
Reviewer: Brian Williams

The following calculations determine the unlimited emissions from the processing of slag in the aggregate drying/mixing

Maximum Annual Blast Furnace Slag Usage ¹ =	1,655,640	ton/yr	1.5	% sulfur
Maximum Annual Steel Slag Usage ¹ =	1,655,640	ton/yr	0.66	% sulfur

Slag Type	SO2 Emission Factor (lb/ton) ^{2,3}	Unlimited Potential to Emit SO2 (tons/yr)
Blast Furnace Slag	0.74	612.59
Steel Slag	0.0014	1.16

Methodology

¹ The maximum annual slag usage was provided by the source.

² Testing results for Slag, obtained January 9, 2009 from similar operations at Rieth-Riley Construction Co., Inc. facility located in Valparaiso, IN (permit #127-27075-05241), produced an Emission Factor of 0.54 lb/ton from slag containing 1.10% sulfur content. The source has requested a safety factor of 0.20 lb/ton be added to the tested value for use at this location to allow for a sulfur content up to 1.5%.

³ Testing results for steel slag, obtained June 2009 from E & B Paving, Inc. facility located in Huntington, IN. The testing results showed a steel slag emission factor of 0.0007 lb/ton from slag containing 0.33% sulfur content.
 Unlimited Potential to Emit SO2 from Slag (tons/yr) = [(Maximum Annual Slag Usage (ton/yr)) * [Emission Factor (lb/ton)] * [ton/2000 lbs]

Abbreviations

SO2 = Sulfur Dioxide

**Appendix A.1: Unlimited Emissions Calculations
Hot Oil Heater
Fuel Combustion with Maximum Capacity < 100 MMBtu/hr**

Company Name: Rieth-Riley Construction Co., Inc.
Source Location: 25200 State Road 23, South Bend, IN 46614
Permit Number: 141-27607-00027
Reviewer: Brian Williams

Maximum Hot Oil Heater Fuel Input Rate =	4.96	MMBtu/hr		
Natural Gas Usage =	0	MMCF/yr		
No. 2 Fuel Oil Usage =	310,354	gal/yr,	0.50	% sulfur
Propane Usage =	3,976	gal/yr, and	0.20	gr/100 ft3 sulfur
Butane Usage =	443	gal/yr,	0.22	gr/100 ft3 sulfur

Unlimited/Uncontrolled Emissions

Criteria Pollutant	Emission Factor (units)				Unlimited/Uncontrolled Potential to Emit (tons/yr)				Worse Case Fuel (tons/yr)
	Hot Oil Heater				Hot Oil Heater				
	Natural Gas (lb/MMCF)	No. 2 Fuel Oil (lb/kgal)	Propane (lb/kgal)	Butane (lb/kgal)	Natural Gas (tons/yr)	No. 2 Fuel Oil (tons/yr)	Propane (tons/yr)	Butane (tons/yr)	
PM	1.9	2.0	0.5	0.6	0.000	0.310	9.94E-04	1.33E-04	0.31
PM10/PM2.5	7.6	3.3	0.5	0.6	0.000	0.512	9.94E-04	1.33E-04	0.51
SO2	0.6	71.0	0.02	0.02	0.000	11.018	3.98E-05	4.39E-06	11.02
NOx	100	20.0	13.0	15.0	0.000	3.104	2.58E-02	3.32E-03	3.10
VOC	5.5	0.20	1.00	1.10	0.000	0.031	1.99E-03	2.44E-04	0.03
CO	84	5.0	7.5	8.4	0.000	0.776	1.49E-02	1.86E-03	0.78
Hazardous Air Pollutant									
Arsenic	2.0E-04	5.6E-04			0.0	8.69E-05			8.7E-05
Beryllium	1.2E-05	4.2E-04			0.0	6.52E-05			6.5E-05
Cadmium	1.1E-03	4.2E-04			0.0	6.52E-05			6.5E-05
Chromium	1.4E-03	4.2E-04			0.0	6.52E-05			6.5E-05
Cobalt	8.4E-05				0.0				0.0
Lead	5.0E-04	1.3E-03			0.0	1.96E-04			2.0E-04
Manganese	3.8E-04	8.4E-04			0.0	1.30E-04			1.3E-04
Mercury	2.6E-04	4.2E-04			0.0	6.52E-05			6.5E-05
Nickel	2.1E-03	4.2E-04			0.0	6.52E-05			6.5E-05
Selenium	2.4E-05	2.1E-03			0.0	3.26E-04			3.3E-04
Benzene	2.1E-03				0.0				0.0
Dichlorobenzene	1.2E-03				0.0				0.0
Ethylbenzene									0.0
Formaldehyde	7.5E-02	6.10E-02			0.0	9.47E-03			9.5E-03
Hexane	1.8E+00				0.0				0.0
Phenol									0.0
Toluene	3.4E-03				0.0				0.0
Total PAH Haps	negl				negl				0.0
Polycyclic Organic Matter		3.30E-03				5.12E-04			5.1E-04
Total HAPs =					0.0	1.1E-02	0.0	0.0	0.011

Methodology

Equivalent Natural Gas Usage (MMCF/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] * [8,760 hrs/yr] * [1 MMCF/1,000 MMBtu]
 Equivalent Oil Usage (gal/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] * [8,760 hrs/yr] * [1 gal/0.140 MMBtu]
 Propane Usage (gal/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] * [8,760 hrs/yr] * [1 gal/0.0915 MMBtu]
 Butane Usage (gal/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] * [8,760 hrs/yr] * [1 gal/0.102 MMBtu]
 Natural Gas: Unlimited/Uncontrolled Potential to Emit (tons/yr) = [Maximum Natural Gas Usage (MMCF/yr)] * [Emission Factor (lb/MMCF)] * [ton/2000 lbs]
 All Other Fuels: Unlimited/Uncontrolled Potential to Emit (tons/yr) = [Maximum Fuel Usage (gals/yr)] * [Emission Factor (lb/kgal)] * [kgal/1000 gal] * [ton/2000 lbs]
 Sources of AP-42 Emission Factors for fuel combustion:

Natural Gas : AP-42 Chapter 1.4 (dated 7/98), Tables 1.4-1, 1.4-2, 1.4-3, and 1.4-4
 No. 2 Fuel Oil: AP-42 Chapter 1.3 (dated 9/98), Tables 1.3-1, 1.3-2, 1.3-3, 1.3-8, 1.3-9, 1.3-10, and 1.3-11
 Propane and Butane: AP-42 Chapter 1.5 (dated 7/08), Tables 1.5-1 (assuming PM = PM10)

Abbreviations

PM = Particulate Matter
 PM10 = Particulate Matter (<10 um)
 SO2 = Sulfur Dioxide
 NOx = Nitrous Oxides
 VOC = Volatile Organic Compounds
 CO = Carbon Monoxide
 HAP = Hazardous Air Pollutant
 HCl = Hydrogen Chloride
 PAH = Polyaromatic Hydrocarbon

**Appendix A.1: Unlimited Emissions Calculations
Asphalt Load-Out, Silo Filling, and Yard Emissions**

**Company Name: Rieth-Riley Construction Co., Inc.
Source Address: 25200 State Road 23, South Bend, IN 46614
Permit Number: 141-27607-00027
Reviewer: Brian Williams**

The following calculations determine the unlimited/uncontrolled fugitive emissions from hot asphalt mix load-out, silo filling, and on-site yard for a drum mix hot mix asphalt plant

Asphalt Temperature, T =	325	F
Asphalt Volatility Factor, V =	-0.5	
Maximum Annual Asphalt Production =	3,942,000	tons/yr

Pollutant	Emission Factor (lb/ton asphalt)			Unlimited/Uncontrolled Potential to Emit (tons/yr)			
	Load-Out	Silo Filling	On-Site Yard	Load-Out	Silo Filling	On-Site Yard	Total
Total PM*	5.2E-04	5.9E-04	NA	1.03	1.15	NA	2.18
Organic PM	3.4E-04	2.5E-04	NA	0.67	0.500	NA	1.17
TOC	0.004	0.012	0.001	8.20	24.02	2.168	34.4
CO	0.001	0.001	3.5E-04	2.66	2.326	0.694	5.68

NA = Not Applicable (no AP-42 Emission Factor)

PM/HAPs	0.048	0.056	0	0.104
VOC/HAPs	0.121	0.305	0.032	0.459
non-VOC/HAPs	6.3E-04	6.5E-05	1.7E-04	8.6E-04
non-VOC/non-HAPs	0.59	0.34	0.16	1.09

Total VOCs	7.71	24.02	2.0	33.8
Total HAPs	0.17	0.36	0.032	0.56
		Worst Single HAP		0.175
				(formaldehyde)

Methodology

The asphalt temperature and volatility factor were provided by the source.
 Unlimited/Uncontrolled Potential to Emit (tons/yr) = (Maximum Annual Asphalt Production (tons/yr)) * (Emission Factor (lb/ton)) * (ton/2000 lbs)
 Emission Factors from AP-42 Chapter 11.1 (dated 3/04), Tables 11.1-14, 11.1-15, and 11.1-16
 Plant Load-Out Emission Factor Equations (AP-42 Table 11.1-14)::
 Total PM/PM10/PM2.5 Ef = 0.000181 + 0.00141(-V)e^((0.0251)(T+460)-20.43)
 Organic PM Ef = 0.00141(-V)e^((0.0251)(T+460)-20.43)
 TOC Ef = 0.0172(-V)e^((0.0251)(T+460)-20.43)
 CO Ef = 0.00558(-V)e^((0.0251)(T+460)-20.43)
 Silo Filling Emission Factor Equations (AP-42 Table 11.1-14):
 PM/PM10 Ef = 0.000332 + 0.00105(-V)e^((0.0251)(T+460)-20.43)
 Organic PM Ef = 0.00105(-V)e^((0.0251)(T+460)-20.43)
 TOC Ef = 0.0504(-V)e^((0.0251)(T+460)-20.43)
 CO Ef = 0.00488(-V)e^((0.0251)(T+460)-20.43)
 On Site Yard CO emissions estimated by multiplying the TOC emissions by 0.32
 *No emission factors available for PM10 or PM2.5, therefore IDEM assumes PM10 and PM2.5 are equivalent to Total PM.

Abbreviations

TOC = Total Organic Compounds
 CO = Carbon Monoxide
 PM = Particulate Matter
 PM10 = Particulate Matter (<10 um)
 PM2.5 = Particulate Matter (<2.5 um)
 HAP = Hazardous Air Pollutant
 VOC = Volatile Organic Compound

**Appendix A.1: Unlimited Emissions Calculations
Asphalt Load-Out, Silo Filling, and Yard Emissions (continued)**

Company Name: Rieth-Riley Construction Co., Inc.
 Source Address: 25200 State Road 23, South Bend, IN 46614
 Permit Number: 141-27607-00027
 Reviewer: Brian Williams

Organic Particulate-Based Compounds (Table 11.1-15)

Pollutant	CASRN	Category	HAP Type	Source	Speciation Profile		Unlimited/Uncontrolled Potential to Emit (tons/yr)			
					Load-out and Onsite Yard (% by weight of Total Organic PM)	Silo Filling and Asphalt Storage Tank (% by weight of Total Organic PM)	Load-out	Silo Filling	Onsite Yard	Total
PAH HAPs										
Acenaphthene	83-32-9	PM/HAP	POM	Organic PM	0.26%	0.47%	1.7E-03	2.4E-03	NA	4.1E-03
Acenaphthylene	208-96-8	PM/HAP	POM	Organic PM	0.028%	0.014%	1.9E-04	7.0E-05	NA	2.6E-04
Anthracene	120-12-7	PM/HAP	POM	Organic PM	0.07%	0.13%	4.7E-04	6.5E-04	NA	1.1E-03
Benzo(a)anthracene	56-55-3	PM/HAP	POM	Organic PM	0.019%	0.056%	1.3E-04	2.8E-04	NA	4.1E-04
Benzo(b)fluoranthene	205-99-2	PM/HAP	POM	Organic PM	0.0076%	0	5.1E-05	0	NA	5.1E-05
Benzo(k)fluoranthene	207-08-9	PM/HAP	POM	Organic PM	0.0022%	0	1.5E-05	0	NA	1.5E-05
Benzo(g,h,i)perylene	191-24-2	PM/HAP	POM	Organic PM	0.0019%	0	1.3E-05	0	NA	1.3E-05
Benzo(a)pyrene	50-32-8	PM/HAP	POM	Organic PM	0.0023%	0	1.5E-05	0	NA	1.5E-05
Benzo(e)pyrene	192-97-2	PM/HAP	POM	Organic PM	0.0078%	0.0095%	5.2E-05	4.8E-05	NA	1.0E-04
Chrysene	218-01-9	PM/HAP	POM	Organic PM	0.103%	0.21%	6.9E-04	1.1E-03	NA	1.7E-03
Dibenz(a,h)anthracene	53-70-3	PM/HAP	POM	Organic PM	0.00037%	0	2.5E-06	0	NA	2.5E-06
Fluoranthene	206-44-0	PM/HAP	POM	Organic PM	0.05%	0.15%	3.4E-04		NA	3.4E-04
Fluorene	86-73-7	PM/HAP	POM	Organic PM	0.77%	1.01%	5.2E-03	5.1E-03	NA	1.0E-02
Indeno(1,2,3-cd)pyrene	193-39-5	PM/HAP	POM	Organic PM	0.00047%	0	3.2E-06	0	NA	3.2E-06
2-Methylnaphthalene	91-57-6	PM/HAP	POM	Organic PM	2.38%	5.27%	1.6E-02	2.6E-02	NA	0.042
Naphthalene	91-20-3	PM/HAP	POM	Organic PM	1.25%	1.82%	8.4E-03	9.1E-03	NA	1.8E-02
Perylene	198-55-0	PM/HAP	POM	Organic PM	0.022%	0.03%	1.5E-04	1.5E-04	NA	3.0E-04
Phenanthrene	85-01-8	PM/HAP	POM	Organic PM	0.81%	1.80%	5.4E-03	9.0E-03	NA	1.4E-02
Pyrene	129-00-0	PM/HAP	POM	Organic PM	0.15%	0.44%	1.0E-03	2.2E-03	NA	3.2E-03
Total PAH HAPs							0.040	0.056	NA	0.096
Other semi-volatile HAPs										
Phenol		PM/HAP	---	Organic PM	1.18%	0	7.9E-03	0	0	7.9E-03

NA = Not Applicable (no AP-42 Emission Factor)

Methodology

Unlimited/Uncontrolled Potential to Emit (tons/yr) = [Speciation Profile (%)] * [Organic PM (tons/yr)]
 Speciation Profiles from AP-42 Chapter 11.1 (dated 3/04), Tables 11.1-15 and 11.1-16

Abbreviations

PM = Particulate Matter
 HAP = Hazardous Air Pollutant
 POM = Polycyclic Organic Matter

**Appendix A.1: Unlimited Emissions Calculations
Asphalt Load-Out, Silo Filling, and Yard Emissions (continued)**

Organic Volatile-Based Compounds (Table 11.1-16)

Pollutant	CASRN	Category	HAP Type	Source	Speciation Profile		Unlimited/Uncontrolled Potential to Emit (tons/yr)			
					Load-out and Onsite Yard (% by weight of TOC)	Silo Filling and Asphalt Storage Tank (% by weight of TOC)	Load-out	Silo Filling	Onsite Yard	Total
VOC		VOC	---	TOC	94%	100%	7.71	24.02	2.04	33.76
non-VOC/non-HAPS										
Methane	74-82-8	non-VOC/non-HAP	---	TOC	6.50%	0.26%	5.3E-01	6.2E-02	1.4E-01	0.736
Acetone	67-64-1	non-VOC/non-HAP	---	TOC	0.046%	0.055%	3.8E-03	1.3E-02	1.0E-03	0.018
Ethylene	74-85-1	non-VOC/non-HAP	---	TOC	0.71%	1.10%	5.8E-02	2.6E-01	1.5E-02	0.338
Total non-VOC/non-HAPS					7.30%	1.40%	0.598	0.336	0.158	1.09
Volatile organic HAPs										
Benzene	71-43-2	VOC/HAP	---	TOC	0.052%	0.032%	4.3E-03	7.7E-03	1.1E-03	1.3E-02
Bromomethane	74-83-9	VOC/HAP	---	TOC	0.0096%	0.0049%	7.9E-04	1.2E-03	2.1E-04	2.2E-03
2-Butanone	78-93-3	VOC/HAP	---	TOC	0.049%	0.039%	4.0E-03	9.4E-03	1.1E-03	1.4E-02
Carbon Disulfide	75-15-0	VOC/HAP	---	TOC	0.013%	0.016%	1.1E-03	3.8E-03	2.8E-04	5.2E-03
Chloroethane	75-00-3	VOC/HAP	---	TOC	0.00021%	0.004%	1.7E-05	9.6E-04	4.6E-06	9.8E-04
Chloromethane	74-87-3	VOC/HAP	---	TOC	0.015%	0.023%	1.2E-03	5.5E-03	3.3E-04	7.1E-03
Cumene	92-82-8	VOC/HAP	---	TOC	0.11%	0	9.0E-03	0	2.4E-03	1.1E-02
Ethylbenzene	100-41-4	VOC/HAP	---	TOC	0.28%	0.038%	2.3E-02	9.1E-03	6.1E-03	0.038
Formaldehyde	50-00-0	VOC/HAP	---	TOC	0.088%	0.69%	7.2E-03	1.7E-01	1.9E-03	0.175
n-Hexane	100-54-3	VOC/HAP	---	TOC	0.15%	0.10%	1.2E-02	2.4E-02	3.3E-03	0.040
Isooctane	540-84-1	VOC/HAP	---	TOC	0.0018%	0.00031%	1.5E-04	7.4E-05	3.9E-05	2.6E-04
Methylene Chloride	75-09-2	non-VOC/HAP	---	TOC	0	0.00027%	0	6.5E-05	0	6.5E-05
MTBE	1634-04-4	VOC/HAP	---	TOC	0	0	0	0	0	0
Styrene	100-42-5	VOC/HAP	---	TOC	0.0073%	0.0054%	6.0E-04	1.3E-03	1.6E-04	2.1E-03
Tetrachloroethene	127-18-4	non-VOC/HAP	---	TOC	0.0077%	0	6.3E-04	0	1.7E-04	8.0E-04
Toluene	100-88-3	VOC/HAP	---	TOC	0.21%	0.062%	1.7E-02	1.5E-02	4.6E-03	0.037
1,1,1-Trichloroethane	71-55-6	VOC/HAP	---	TOC	0	0	0	0	0	0
Trichloroethene	79-01-6	VOC/HAP	---	TOC	0	0	0	0	0	0
Trichlorofluoromethane	75-69-4	VOC/HAP	---	TOC	0.0013%	0	1.1E-04	0	2.8E-05	1.3E-04
m-/p-Xylene	1330-20-7	VOC/HAP	---	TOC	0.41%	0.20%	3.4E-02	4.8E-02	8.9E-03	0.091
o-Xylene	95-47-6	VOC/HAP	---	TOC	0.08%	0.057%	6.6E-03	1.4E-02	1.7E-03	2.2E-02
Total volatile organic HAPs					1.50%	1.30%	0.123	0.312	0.033	0.468

Methodology

Unlimited/Uncontrolled Potential to Emit (tons/yr) = [Speciation Profile (%)] * [TOC (tons/yr)]
Speciation Profiles from AP-42 Chapter 11.1 (dated 3/04), Tables 11.1-15 and 11.1-16

Abbreviations

TOC = Total Organic Compounds
HAP = Hazardous Air Pollutant
VOC = Volatile Organic Compound
MTBE = Methyl tert butyl ether

**Appendix A.1: Unlimited Emissions Calculations
Material Storage Piles**

Company Name: Rieth-Riley Construction Co., Inc.
Source Address: 25200 State Road 23, South Bend, IN 46614
Permit Number: 141-27607-00027
Reviewer: Brian Williams

The following calculations determine the amount of emissions created by wind erosion of storage stockpiles, based on 8,760 hours of use and USEPA's AP-42 (Pre 1983 Edition), Section 11.2.3.

$$E_f = 1.7 \cdot (s/1.5) \cdot (365-p) / 235 \cdot (f/15)$$

where E_f = emission factor (lb/acre/day)
 s = silt content (wt %)
 p = days of rain greater than or equal to 0.01 inches
 f = % of wind greater than or equal to 12 mph

Material	Silt Content (wt %)*	Emission Factor (lb/acre/day)	Maximum Anticipated Pile Size (acres)**	PTE of PM (tons/yr)	PTE of PM10/PM2.5 (tons/yr)
Sand	2.6	3.01	0.58	0.317	0.111
Limestone	1.6	1.85	1.00	0.338	0.118
RAP	0.5	0.58	2.40	0.253	0.089
Gravel	1.6	1.85	0.78	0.264	0.093
Shingles	0.5	0.58	0.40	0.042	0.015
Slag	3.8	4.40	1.00	0.803	0.281
Totals				2.02	0.71

Methodology

PTE of PM (tons/yr) = (Emission Factor (lb/acre/day)) * (Maximum Pile Size (acres)) * (ton/2000 lbs) * (8760 hours/yr)

PTE of PM10/PM2.5 (tons/yr) = (Potential PM Emissions (tons/yr)) * 35%

*Silt content values obtained from AP-42 Table 13.2.4-1 (dated 1/95)

**Maximum anticipated pile size (acres) provided by the source.

RAP - recycled asphalt pavement

Abbreviations

PM = Particulate Matter

PM10 = Particulate Matter (<10 um)

PM2.5 = Particulate Matter (<2.5 um)

PM2.5 = PM10

PTE = Potential to Emit

Appendix A.1: Unlimited Emissions Calculations
Material Processing, Handling, Crushing, Screening, and Conveying

Company Name: Rieth-Riley Construction Co., Inc.
Source Address: 25200 State Road 23, South Bend, IN 46614
Permit Number: 141-27607-00027
Reviewer: Brian Williams

Batch or Continuous Drop Operations (AP-42 Section 13.2.4)

To estimate potential fugitive dust emissions from processing and handling of raw materials (batch or continuous drop operations), AP-42 emission factors for Aggregate Handling, Section 13.2.4 (fifth edition, 1/95) are utilized.

$$E_f = k \cdot (0.0032) \cdot [(U/5)^{1.3} / (M/2)^{1.4}]$$

where: E_f = Emission factor (lb/ton)

k (PM) =	0.74	= particle size multiplier (0.74 assumed for aerodynamic diameter <=100 um)
k (PM10) =	0.35	= particle size multiplier (0.35 assumed for aerodynamic diameter <=10 um)
k (PM2.5) =	0.053	= particle size multiplier (0.053 assumed for aerodynamic diameter <=2.5 um)
U =	10.2	= worst case annual mean wind speed (Source: NOAA, 2006*)
M =	4.0	= material % moisture content of aggregate (Source: AP-42 Section 11.1.1.1)
Ef (PM) =	2.27E-03	lb PM/ton of material handled
Ef (PM10) =	1.07E-03	lb PM10/ton of material handled
Ef (PM2.5) =	1.62E-04	lb PM2.5/ton of material handled

Maximum Annual Asphalt Production =	3,942,000	tons/yr
Percent Asphalt Cement/Binder (weight %) =	5.0%	
Maximum Material Handling Throughput =	3,744,900	tons/yr

Type of Activity	Unlimited/Uncontrolled PTE of PM (tons/yr)	Unlimited/Uncontrolled PTE of PM10 (tons/yr)	Unlimited/Uncontrolled PTE of PM2.5 (tons/yr)
Truck unloading of materials into storage piles	4.24	2.01	0.30
Front-end loader dumping of materials into feeder bins	4.24	2.01	0.30
Conveyor dropping material into dryer/mixer or batch tower	4.24	2.01	0.30
Total (tons/yr)	12.73	6.02	0.91

Methodology

The percent asphalt cement/binder provided by the source.
 Maximum Material Handling Throughput (tons/yr) = [Annual Asphalt Production Limitation (tons/yr)] * [1 - Percent Asphalt Cement/Binder (weight %)]
 Unlimited Potential to Emit (tons/yr) = (Maximum Material Handling Throughput (tons/yr)) * (Emission Factor (lb/ton)) * (ton/2000 lbs)
 Raw materials may include limestone, sand, recycled asphalt pavement (RAP), gravel, slag, and other additives
 *Worst case annual mean wind speed (Indianapolis, IN) from "Comparative Climatic Data", National Climatic Data Center, NOAA, 2006

Material Screening and Conveying (AP-42 Section 11.19.2)

To estimate potential fugitive dust emissions from raw material crushing, screening, and conveying, AP-42 emission factors for Crushed Stone Processing Operations, Section 11.19.2 (dated 8/04) are utilized.

Operation	Uncontrolled Emission Factor for PM (lbs/ton)*	Uncontrolled Emission Factor for PM10 (lbs/ton)*	Unlimited/Uncontrolled PTE of PM (tons/yr)	Unlimited/Uncontrolled PTE of PM10/PM2.5 (tons/yr)**
Crushing	0.0054	0.0024	10.11	4.49
Screening	0.025	0.0087	46.81	16.29
Conveying	0.003	0.0011	5.62	2.06
Unlimited Potential to Emit (tons/yr) =			62.54	22.84

Methodology

Maximum Material Handling Throughput (tons/yr) = [Annual Asphalt Production Limitation (tons/yr)] * [1 - Percent Asphalt Cement/Binder (weight %)]
 Unlimited Potential to Emit (tons/yr) = [Maximum Material Handling Throughput (tons/yr)] * [Emission Factor (lb/ton)] * [ton/2000 lbs]
 Raw materials may include stone/gravel, slag, and recycled asphalt pavement (RAP)
 Emission Factors from AP-42 Chapter 11.19.2 (dated 8/04), Table 11.19.2-2
 *Uncontrolled emissions factors for PM/PM10 represent tertiary crushing of stone with moisture content ranging from 0.21 to 1.3 percent by weight (Table 11.19.2-2). The bulk moisture content of aggregate in the storage piles at a hot mix asphalt production plant typically stabilizes between 3 to 5 percent by weight (Source: AP-42 Section 11.1.1.1).
 **Assumes PM10 = PM2.5

Abbreviations

PM = Particulate Matter
 PM10 = Particulate Matter (<10 um)
 PM2.5 = Particulate matter (< 2.5 um)
 PTE = Potential to Emit

Appendix A.1: Unlimited Emissions Calculations
Unpaved Roads

Company Name: Rieth-Riley Construction Co., Inc.
Source Address: 25200 State Road 23, South Bend, IN 46614
Permit Number: 141-27607-00027
Reviewer: Brian Williams

Unpaved Roads at Industrial Site

The following calculations determine the amount of emissions created by unpaved roads, based on 8,760 hours of use and AP-42, Ch 13.2.2 (12/2003).

Maximum Annual Asphalt Production	= 3,942,000	tons/yr
Percent Asphalt Cement/Binder (weight %)	= 5.0%	
Maximum Material Handling Throughput	= 3,744,900	tons/yr
Maximum Asphalt Cement/Binder Throughput	= 197,100	tons/yr
Maximum No. 2 Fuel Oil Usage	= 9,385,714	gallons/yr

Process	Vehicle Type	Maximum Weight of Vehicle (tons)	Maximum Weight of Load (tons)	Maximum Weight of Vehicle and Load (tons/trip)	Maximum trips per year (trip/yr)	Total Weight driven per year (ton/yr)	Maximum one-way distance (feet/trip)	Maximum one-way distance (mi/trip)	Maximum one-way miles (miles/yr)
Aggregate/RAP Truck Enter Full	Dump truck (16 CY)	17.0	22.4	39.4	1.7E+05	6.6E+06	560	0.106	17721.4
Aggregate/RAP Truck Leave Empty	Dump truck (16 CY)	17.0	0	17.0	1.7E+05	2.8E+06	560	0.106	17721.4
Asphalt Cement/Binder Truck Enter Full	Tanker truck (6000 gal)	12.0	36.0	48.0	5.5E+03	2.6E+05	560	0.106	580.4
Asphalt Cement/Binder Truck Leave Empty	Tanker truck (6000 gal)	12.0	0	12.0	5.5E+03	6.6E+04	560	0.106	580.4
Fuel Oil Truck Enter Full	Tanker truck (6000 gal)	12.0	32.0	44.0	9.9E+02	4.4E+04	560	0.106	105.1
Fuel Oil Truck Leave Empty	Tanker truck (6000 gal)	12.0	0	12.0	9.9E+02	1.2E+04	560	0.106	105.1
Aggregate/RAP/Shingle Loader Full	Front-end loader (3 CY)	15.0	4.2	19.2	8.9E+05	1.7E+07	560	0.106	94514.1
Aggregate/RAP/Shingle Loader Empty	Front-end loader (3 CY)	15.0	0	15.0	8.9E+05	1.3E+07	560	0.106	94514.1
Asphalt Concrete Truck Leave Full	Dump truck (16 CY)	17.0	24.0	41.0	1.6E+05	6.7E+06	560	0.106	17410.5
Asphalt Concrete Truck Enter Empty	Dump truck (16 CY)	17.0	0	17.0	1.6E+05	2.8E+06	560	0.106	17410.5
Total					2.5E+06	5.0E+07			2.6E+05

Average Vehicle Weight Per Trip =	20.3	tons/trip
Average Miles Per Trip =	0.106	miles/trip

Unmitigated Emission Factor, $E_f = k \left[\frac{s}{12} \right]^a \left[\frac{W}{3} \right]^b$ (Equation 1a from AP-42 13.2.2)

	PM	PM10	PM2.5	
where k =	4.9	1.5	0.15	lb/mi = particle size multiplier (AP-42 Table 13.2.2-2 for Industrial Roads)
s =	4.8	4.8	4.8	% = mean % silt content of unpaved roads (AP-42 Table 13.2.2-3 Sand/Gravel Processing Plant Road)
a =	0.7	0.9	0.9	= constant (AP-42 Table 13.2.2-2)
W =	20.3	20.3	20.3	tons = average vehicle weight (provided by source)
b =	0.45	0.45	0.45	= constant (AP-42 Table 13.2.2-2)

Taking natural mitigation due to precipitation into consideration, Mitigated Emission Factor, $E_{ext} = E_f \cdot [(365 - P)/365]$

Mitigated Emission Factor, $E_{ext} = E_f \cdot [(365 - P)/365]$	
where P =	125 days of rain greater than or equal to 0.01 inches (see Fig. 13.2.2-1)

	PM	PM10	PM2.5	
Unmitigated Emission Factor, $E_f =$	6.09	1.55	0.16	lb/mile
Mitigated Emission Factor, $E_{ext} =$	4.01	1.02	0.10	lb/mile
Dust Control Efficiency =	50%	50%	50%	(pursuant to control measures outlined in fugitive dust control plan)

Process	Vehicle Type	Unmitigated PTE of PM (tons/yr)	Unmitigated PTE of PM10 (tons/yr)	Unmitigated PTE of PM2.5 (tons/yr)	Mitigated PTE of PM (tons/yr)	Mitigated PTE of PM10 (tons/yr)	Mitigated PTE of PM2.5 (tons/yr)	Controlled PTE of PM (tons/yr)	Controlled PTE of PM10 (tons/yr)	Controlled PTE of PM2.5 (tons/yr)
Aggregate/RAP Truck Enter Full	Dump truck (16 CY)	54.01	13.76	1.38	35.51	9.05	0.91	17.76	4.53	0.45
Aggregate/RAP Truck Leave Empty	Dump truck (16 CY)	54.01	13.76	1.38	35.51	9.05	0.91	17.76	4.53	0.45
Asphalt Cement/Binder Truck Enter Full	Tanker truck (6000 gal)	1.769	0.451	0.05	1.163	0.296	0.03	0.581	0.148	0.01
Asphalt Cement/Binder Truck Leave Empty	Tanker truck (6000 gal)	1.769	0.451	0.05	1.163	0.296	0.03	0.581	0.148	0.01
Fuel Oil Truck Enter Full	Tanker truck (6000 gal)	0.320	0.082	0.01	0.211	0.054	0.01	0.105	0.027	0.00
Fuel Oil Truck Leave Empty	Tanker truck (6000 gal)	0.320	0.082	0.01	0.211	0.054	0.01	0.105	0.027	0.00
Aggregate/RAP Loader Full	Front-end loader (3 CY)	288.03	73.41	7.34	189.39	48.27	4.83	94.69	24.13	2.41
Aggregate/RAP Loader Empty	Front-end loader (3 CY)	288.03	73.41	7.34	189.39	48.27	4.83	94.69	24.13	2.41
Asphalt Concrete Truck Leave Full	Dump truck (16 CY)	53.06	13.52	1.35	34.89	8.89	0.89	17.44	4.45	0.44
Asphalt Concrete Truck Enter Empty	Dump truck (16 CY)	53.06	13.52	1.35	34.89	8.89	0.89	17.44	4.45	0.44
Totals		794.37	202.45	20.25	522.32	133.12	13.31	261.16	66.56	6.66

Methodology

- Maximum Material Handling Throughput = [Annual Asphalt Production Limitation (tons/yr)] * [1 - Percent Asphalt Cement/Binder (weight %)]
- Maximum Asphalt Cement/Binder Throughput = [Annual Asphalt Production Limitation (tons/yr)] * [Percent Asphalt Cement/Binder (weight %)]
- Maximum Weight of Vehicle and Load (tons/trip) = [Maximum Weight of Vehicle (tons/trip)] + [Maximum Weight of Load (tons/trip)]
- Maximum trips per year (trip/yr) = [Throughput (tons/yr)] / [Maximum Weight of Load (tons/trip)]
- Total Weight driven per year (ton/yr) = [Maximum Weight of Vehicle and Load (tons/trip)] * [Maximum trips per year (trip/yr)]
- Maximum one-way distance (mi/trip) = [Maximum one-way distance (feet/trip)] / [5280 ft/mile]
- Maximum one-way miles (miles/yr) = [Maximum trips per year (trip/yr)] * [Maximum one-way distance (mi/trip)]
- Average Vehicle Weight Per Trip (ton/trip) = SUM[Total Weight driven per year (ton/yr)] / SUM[Maximum trips per year (trip/yr)]
- Average Miles Per Trip (miles/trip) = SUM[Maximum one-way miles (miles/yr)] / SUM[Maximum trips per year (trip/yr)]
- Unmitigated PTE (tons/yr) = (Maximum one-way miles (miles/yr)) * (Unmitigated Emission Factor (lb/mile)) * (ton/2000 lbs)
- Mitigated PTE (tons/yr) = (Maximum one-way miles (miles/yr)) * (Mitigated Emission Factor (lb/mile)) * (ton/2000 lbs)
- Controlled PTE (tons/yr) = (Mitigated PTE (tons/yr)) * (1 - Dust Control Efficiency)

Abbreviations

- PM = Particulate Matter
- PM10 = Particulate Matter (<10 um)
- PM2.5 = Particulate Matter (<2.5 um)
- PM10.5 = PM10
- PTE = Potential to Emit

**Appendix A: Unlimited Emissions Calculations
Paved Roads**

Company Name: Rieth-Riley Construction Co., Inc.
Source Address: 25200 State Road 23, South Bend, IN 46614
Permit Number: 141-27607-00027
Reviewer: Brian Williams

Paved Roads at Industrial Site

The following calculations determine the amount of emissions created by paved roads, based on 8,760 hours of use and AP-42, Ch 13.2.1 (12/2003).

Maximum Annual Asphalt Production	= 3,942,000	tons/yr
Percent Asphalt Cement/Binder (weight %)	= 5.0%	
Maximum Material Handling Throughput	= 3,744,900	tons/yr
Maximum Asphalt Cement/Binder Throughput	= 197,100	tons/yr
Maximum No. 2 Fuel Oil Usage	= 9,385,714	gallons/yr

Process	Vehicle Type	Maximum Weight of Vehicle (tons)	Maximum Weight of Load (tons)	Maximum Weight of Vehicle and Load (tons/trip)	Maximum trips per year (trip/yr)	Total Weight driven per day (ton/yr)	Maximum one-way distance (feet/trip)	Maximum one-way distance (mi/trip)	Maximum one-way miles (miles/yr)
Aggregate/RAP Truck Enter Full	Dump truck (16 CY)	17.0	22.4	39.40	1.7E+05	6.6E+06	560	0.106	17721.4
Aggregate/RAP Truck Leave Empty	Dump truck (16 CY)	17.0	0	17.00	1.7E+05	2.8E+06	560	0.106	17721.4
Asphalt Cement/Binder Truck Enter Full	Tanker truck (6000 gal)	12.0	36.0	48.00	5.5E+03	2.6E+05	560	0.106	580.4
Asphalt Cement/Binder Truck Leave Empty	Tanker truck (6000 gal)	12.0	0	12.00	5.5E+03	6.6E+04	560	0.106	580.4
Fuel Oil Truck Enter Full	Tanker truck (6000 gal)	12.0	32.0	44.00	9.9E+02	4.4E+04	560	0.106	105.1
Fuel Oil Truck Leave Empty	Tanker truck (6000 gal)	12.0	0	12.00	9.9E+02	1.2E+04	560	0.106	105.1
Aggregate/RAP/Shingle Loader Full	Front-end loader (3 CY)	15.0	4.2	19.20	8.9E+05	1.7E+07	560	0.106	94514.1
Aggregate/RAP/Shingle Loader Empty	Front-end loader (3 CY)	15.0	0	15.00	8.9E+05	1.3E+07	560	0.106	94514.1
Asphalt Concrete Truck Leave Full	Dump truck (16 CY)	17.0	24.0	41.00	1.6E+05	6.7E+06	560	0.106	17410.5
Asphalt Concrete Truck Enter Empty	Dump truck (16 CY)	17.0	0	17.00	1.6E+05	2.8E+06	560	0.106	17410.5
Total					2.5E+06	5.0E+07			2.6E+05

Average Vehicle Weight Per Trip	= 20.3	tons/trip
Average Miles Per Trip	= 0.106	miles/trip

Unmitigated Emission Factor, Ef = [k * (sL/2)^0.65 * (W/3)^1.5 - C] (Equation 1 from AP-42 13.2.1)

	PM	PM10	PM2.5	
where k =	0.082	0.016	0.0024	lb/mi = particle size multiplier (AP-42 Table 13.2.1-1)
W =	20.3	20.3	20.3	tons = average vehicle weight (provided by source)
C =	0.00047	0.00047	0.00036	lb/mi = emission factor for vehicle exhaust, brake wear, and tire wear (AP-42 Table 13.2.1-2)
sL =	0.6	0.6	0.6	g/m ² = Ubiquitous Baseline Silt Loading Values of paved roads (Table 13.2.1-3 for summer months)

Taking natural mitigation due to precipitation into consideration, Mitigated Emission Factor, Eext = E * [1 - (p/4N)]

Mitigated Emission Factor, Eext = Ef * [1 - (p/4N)]	
where p =	125 days of rain greater than or equal to 0.01 inches (see Fig. 13.2.1-2)
N =	365 days per year

	PM	PM10	PM2.5	
Unmitigated Emission Factor, Ef =	0.66	0.13	0.02	lb/mile
Mitigated Emission Factor, Eext =	0.60	0.12	0.02	lb/mile
Dust Control Efficiency =	50%	50%	50%	(pursuant to control measures outlined in fugitive dust control plan)

Process	Vehicle Type	Unmitigated PTE of PM (tons/yr)	Unmitigated PTE of PM10 (tons/yr)	Unmitigated PTE of PM2.5 (tons/yr)	Mitigated PTE of PM (tons/yr)	Mitigated PTE of PM10 (tons/yr)	Mitigated PTE of PM2.5 (tons/yr)	Controlled PTE of PM (tons/yr)	Controlled PTE of PM10 (tons/yr)	Controlled PTE of PM2.5 (tons/yr)
Aggregate/RAP Truck Enter Full	Dump truck (16 CY)	5.83	1.13	0.17	5.33	1.04	0.15	2.66	0.52	0.08
Aggregate/RAP Truck Leave Empty	Dump truck (16 CY)	5.83	1.13	0.17	5.33	1.04	0.15	2.66	0.52	0.08
Asphalt Cement/Binder Truck Enter Full	Tanker truck (6000 gal)	0.191	0.037	5.5E-03	0.175	0.034	5.0E-03	0.087	1.7E-02	2.5E-03
Asphalt Cement/Binder Truck Leave Empty	Tanker truck (6000 gal)	0.191	0.037	5.5E-03	0.175	0.034	5.0E-03	0.087	1.7E-02	2.5E-03
Fuel Oil Truck Enter Full	Tanker truck (6000 gal)	3.5E-02	6.7E-03	9.9E-04	3.2E-02	6.1E-03	9.1E-04	1.6E-02	3.1E-03	4.5E-04
Fuel Oil Truck Leave Empty	Tanker truck (6000 gal)	3.5E-02	6.7E-03	9.9E-04	3.2E-02	6.1E-03	9.1E-04	1.6E-02	3.1E-03	4.5E-04
Aggregate/RAP Loader Full	Front-end loader (3 CY)	31.08	6.05	0.89	28.42	5.53	0.82	14.21	2.76	0.41
Aggregate/RAP Loader Empty	Front-end loader (3 CY)	31.08	6.05	0.89	28.42	5.53	0.82	14.21	2.76	0.41
Asphalt Concrete Truck Leave Full	Dump truck (16 CY)	5.73	1.11	0.16	5.24	1.02	0.15	2.62	0.51	0.08
Asphalt Concrete Truck Enter Empty	Dump truck (16 CY)	5.73	1.11	0.16	5.24	1.02	0.15	2.62	0.51	0.08
Totals		85.73	16.68	2.46	78.39	15.25	2.25	39.19	7.63	1.13

Methodology

Maximum Material Handling Throughput = [Annual Asphalt Production Limitation (tons/yr)] * [1 - Percent Asphalt Cement/Binder (weight %)]
 Maximum Asphalt Cement/Binder Throughput = [Annual Asphalt Production Limitation (tons/yr)] * [Percent Asphalt Cement/Binder (weight %)]
 Maximum Weight of Vehicle and Load (tons/trip) = [Maximum Weight of Vehicle (tons/trip)] + [Maximum Weight of Load (tons/trip)]
 Maximum trips per year (trip/yr) = [Throughput (tons/yr)] / [Maximum Weight of Load (tons/trip)]
 Total Weight driven per year (ton/yr) = [Maximum Weight of Vehicle and Load (tons/trip)] * [Maximum trips per year (trip/yr)]
 Maximum one-way distance (mi/trip) = [Maximum one-way distance (feet/trip)] / [5280 ft/mile]
 Maximum one-way miles (miles/yr) = [Maximum trips per year (trip/yr)] * [Maximum one-way distance (mi/trip)]
 Average Vehicle Weight Per Trip (ton/trip) = SUM[Total Weight driven per year (ton/yr)] / SUM[Maximum trips per year (trip/yr)]
 Average Miles Per Trip (miles/trip) = SUM[Maximum one-way miles (miles/yr)] / SUM[Maximum trips per year (trip/yr)]
 Unmitigated PTE (tons/yr) = (Maximum one-way miles (miles/yr)) * (Unmitigated Emission Factor (lb/mile)) * (ton/2000 lbs)
 Mitigated PTE (tons/yr) = (Maximum one-way miles (miles/yr)) * (Mitigated Emission Factor (lb/mile)) * (ton/2000 lbs)
 Controlled PTE (tons/yr) = (Mitigated PTE (tons/yr)) * (1 - Dust Control Efficiency)

Abbreviations

PM = Particulate Matter
 PM10 = Particulate Matter (<10 um)
 PM2.5 = Particulate Matter (<2.5 um)
 PM2.5 = PM10
 PTE = Potential to Emit

**Appendix A.1: Unlimited Emissions Calculations
Cold Mix Asphalt Production and Stockpiles**

Company Name: Rieth-Riley Construction Co., Inc.
Source Address: 25200 State Road 23, South Bend, IN 46614
Permit Number: 141-27607-00027
Reviewer: Brian Williams

The following calculations determine the amount of VOC and HAP emissions created from volatilization of solvent used as diluent in the liquid binder for cold mix asphalt production

Maximum Annual Asphalt Production =	3,942,000	tons/yr
Percent Asphalt Cement/Binder (weight %) =	5.0%	
Maximum Asphalt Cement/Binder Throughput =	197,100	tons/yr

Volatile Organic Compounds

	Maximum weight % of VOC solvent in binder*	Weight % VOC solvent in binder that evaporates	Maximum VOC Solvent Usage (tons/yr)	PTE of VOC (tons/yr)
Cut back asphalt rapid cure (assuming gasoline or naphtha solvent)	25.3%	95.0%	49866.3	47373.0
Cut back asphalt medium cure (assuming kerosene solvent)	28.6%	70.0%	56370.6	39459.4
Cut back asphalt slow cure (assuming fuel oil solvent)	20.0%	25.0%	39420.0	9855.0
Emulsified asphalt with solvent (assuming water, emulsifying agent, and 15% fuel oil solvent)	15.0%	46.4%	29565.0	13718.2
Other asphalt with solvent binder	25.9%	2.5%	51048.9	1276.2
Worst Case PTE of VOC =				47373.0

Hazardous Air Pollutants

Worst Case Total HAP Content of VOC solvent (weight %)* =	26.08%
Worst Case Single HAP Content of VOC solvent (weight %)* =	9.0% Xylenes
PTE of Total HAPs (tons/yr) =	12356.63
PTE of Single HAP (tons/yr) =	4263.57 Xylenes

Hazardous Air Pollutant (HAP) Content (% by weight) For Various Petroleum Solvents*

Volatile Organic HAP	CAS#	Hazardous Air Pollutant (HAP) Content (% by weight)* For Various Petroleum Solvents				
		Gasoline	Kerosene	Diesel (#2) Fuel Oil	No. 2 Fuel Oil	No. 6 Fuel Oil
1,3-Butadiene	106-99-0	3.70E-5%				
2,2,4-Trimethylpentane	540-84-1	2.40%				
Acenaphthene	83-32-9		4.70E-5%		1.80E-4%	
Acenaphthylene	208-96-8		4.50E-5%		6.00E-5%	
Anthracene	120-12-7		1.20E-6%	5.80E-5%	2.80E-5%	5.00E-5%
Benzene	71-43-2	1.90%		2.90E-4%		
Benzo(a)anthracene	56-55-3			9.60E-7%	4.50E-7%	5.50E-4%
Benzo(a)pyrene	50-32-8			2.20E-6%	2.10E-7%	4.40E-5%
Benzo(g,h,i)perylene	191-24-2			1.20E-7%	5.70E-8%	
Biphenyl	92-52-4			6.30E-4%	7.20E-5%	
Chrysene	218-01-9			4.50E-7%	1.40E-6%	6.90E-4%
Ethylbenzene	100-41-4	1.70%		0.07%	3.40E-4%	
Fluoranthene	206-44-0		7.10E-6%	5.90E-5%	1.40E-5%	2.40E-4%
Fluorene	86-73-7		4.20E-5%	8.60E-4%	1.90E-4%	
Indeno(1,2,3-cd)pyrene	193-39-5			1.60E-7%		1.00E-4%
Methyl-tert-butylether	1634-04-4	0.33%				
Naphthalene	91-20-3	0.25%	0.31%	0.26%	0.22%	4.20E-5%
n-Hexane	110-54-3	2.40%				
Phenanthrene	85-01-8		8.60E-6%	8.80E-4%	7.90E-4%	2.10E-4%
Pyrene	129-00-0		2.40E-6%	4.60E-5%	2.90E-5%	2.30E-5%
Toluene	108-88-3	8.10%		0.18%	6.20E-4%	
Total Xylenes	1330-20-7	9.00%		0.50%	0.23%	
Total Organic HAPs		26.08%	0.33%	1.29%	0.68%	0.19%
Worst Single HAP		9.00%	0.31%	0.50%	0.23%	0.07%
		Xylenes	Naphthalene	Xylenes	Xylenes	Chrysene

Methodology

Maximum Asphalt Cement/Binder Throughput = [Annual Asphalt Production Limitation (tons/yr)] * [Percent Asphalt Cement/Binder (weight %)]
 Maximum VOC Solvent Usage (tons/yr) = [Maximum Asphalt Cement/Binder Throughput (tons/yr)] * [Maximum Weight % of VOC Solvent in Binder]
 PTE of VOC (tons/yr) = [Weight % VOC solvent in binder that evaporates] * [Maximum VOC Solvent Usage (tons/yr)]
 PTE of Total HAPs (tons/yr) = [Worst Case Total HAP Content of VOC solvent (weight %)] * [Worst Case Limited PTE of VOC (tons/yr)]
 PTE of Single HAP (tons/yr) = [Worst Case Single HAP Content of VOC solvent (weight %)] * [Worst Case Limited PTE of VOC (tons/yr)]
 *Source: Petroleum Liquids. Potter, T.L. and K.E. Simmons. 1998. Total Petroleum Hydrocarbon Criteria Working Group Series, Volume 2. Composition of Petroleum Mixtures. The Association for Environmental Health and Science. Available on the Internet at: <http://www.aehs.com/publications/catalog/contents/tp.htm>

Abbreviations

VOC = Volatile Organic Compounds
 PTE = Potential to Emit

**Appendix A.1: Unlimited Emissions Calculations
Gasoline Fuel Transfer and Dispensing Operation**

**Company Name: Rieth-Riley Construction Co., Inc.
Source Address: 25200 State Road 23, South Bend, IN 46614
Permit Number: 141-27607-00027
Reviewer: Brian Williams**

To calculate evaporative emissions from the gasoline dispensing fuel transfer and dispensing operation handling emission factors from AP-42 Table 5.2-7 were used. The total potential emission of VOC is as follows:

$$\begin{aligned} \text{Gasoline Throughput} &= \boxed{0} \text{ gallons/day} \\ &= \boxed{0.0} \text{ kgal/yr} \end{aligned}$$

Volatile Organic Compounds

Emission Source	Emission Factor (lb/kgal of throughput)	PTE of VOC (tons/yr)*
Filling storage tank (balanced submerged filling)	0.3	0.00
Tank breathing and emptying	1.0	0.00
Vehicle refueling (displaced losses - controlled)	1.1	0.00
Spillage	0.7	0.00
Total		0.00

Hazardous Air Pollutants

Worst Case Total HAP Content of VOC solvent (weight %)* =	26.08%
Worst Case Single HAP Content of VOC solvent (weight %)* =	9.0% Xylenes
Limited PTE of Total HAPs (tons/yr) =	0.00
Limited PTE of Single HAP (tons/yr) =	0.00 Xylenes

Methodology

The gasoline throughput was provided by the source.

Gasoline Throughput (kgal/yr) = [Gasoline Throughput (lbs/day)] * [365 days/yr] * [kgal/1000 gal]

PTE of VOC (tons/yr) = [Gasoline Throughput (kgal/yr)] * [Emission Factor (lb/kgal)] * [ton/2000 lb]

PTE of Total HAPs (tons/yr) = [Worst Case Total HAP Content of VOC solvent (weight %)] * [PTE of VOC (tons/yr)]

PTE of Single HAP (tons/yr) = [Worst Case Single HAP Content of VOC solvent (weight %)] * [PTE of VOC (tons/yr)]

*Source: Petroleum Liquids. Potter, T.L. and K.E. Simmons. 1998. Total Petroleum Hydrocarbon Criteria Working Group Series, Volume 2. Composition of Petroleum Mixtures. The Association for Environmental Health and Science. Available on the Internet at: <http://www.aehs.com/publications/catalog/contents/tp.htm>

Abbreviations

VOC = Volatile Organic Compounds

PTE = Potential to Emit

**Appendix A.2: Limited Emissions Summary
Entire Source**

**Company Name: Rieth-Riley Construction Co., Inc.
Source Address: 25200 State Road 23, South Bend, IN 46614
Permit Number: 141-27607-00027
Reviewer: Brian Williams**

Asphalt Plant Limitations

Maximum Hourly Asphalt Production =	450	ton/hr			
Annual Asphalt Production Limitation =	1,000,000	ton/yr			
Blast Furnace Slag Content Limitation =	1.50	% sulfur			
Steel Slag Content Limitation =	0.66	% sulfur			
No. 2 Fuel Oil Limitation =	0.50	% sulfur			
No. 4 Fuel Oil Limitation =	0.50	% sulfur			
Residual (No. 5 or No. 6) Fuel Oil Limitation =	0.00	% sulfur			
Propane Limitation =	0.20	gr/100 ft3 sulfur			
Butane Limitation =	0.22	gr/100 ft3 sulfur			
Used/Waste Oil Limitation =	1.00	% sulfur	0.50	% ash	0.40 % chlorine, 0.010 % lead
PM Dryer/Mixer Limitation =	0.322	lb/ton of asphalt production			
PM10 Dryer/Mixer Limitation =	0.146	lb/ton of asphalt production			
PM2.5 Dryer/Mixer Limitation =	0.179	lb/ton of asphalt production			
CO Dryer/Mixer Limitation =	0.130	lb/ton of asphalt production			
VOC Dryer/Mixer Limitation =	0.032	lb/ton of asphalt production			
Blast Furnace Slag SO2 Dryer/Mixer Limitation =	0.740	lb/ton of slag processed			
Steel Slag SO2 Dryer/Mixer Limitation =	0.0014	lb/ton of slag processed			
Cold Mix Asphalt VOC Usage Limitation =	51.28	tons/yr			
HCl Limitation =	26.4	lb/kgal			

Limited/Controlled Emissions

Process Description	Limited/Controlled Potential Emissions (tons/year)									
	Criteria Pollutants						Hazardous Air Pollutants			
	PM	PM10	PM2.5	SO2 ²	NOx ²	VOC	CO	Total HAPs	Worst Case HAP	
Ducted Emissions										
Dryer Fuel Combustion (worst case)	12.00	10.96	10.96			7.18	54.11	11.37	9.90	(hydrogen chloride)
Dryer/Mixer (Process) ¹	160.76	73.02	89.51	99.00	99.00	16.00	65.00	5.33	1.55	(formaldehyde)
Dryer/Mixer Slag Processing	0	0	0			0	0	0	0	
Hot Oil Heater Fuel Combustion (worst case)	0.31	0.51	0.51			0.03	0.78	0.011	0.009	(formaldehyde)
Worst Case Emissions³	161.07	73.53	90.02	99.00	99.00	16.03	65.78	11.38	9.90	(hydrogen chloride)
Fugitive Emissions										
Asphalt Load-Out, Silo Filling, On-Site Yard	0.55	0.55	0.55	0	0	8.57	1.44	0.14	0.04	(formaldehyde)
Material Storage Piles	2.02	0.71	0.71	0	0	0	0	0	0	
Material Processing and Handling	3.23	1.53	0.23	0	0	0	0	0	0	
Material Crushing, Screening, and Conveying	15.87	5.80	5.80	0	0	0	0	0	0	
Unpaved and Paved Roads (worst case)	66.26	16.89	1.69	0	0	0	0	0	0	
Cold Mix Asphalt Production	0	0	0	0	0	51.28	0	13.38	4.62	(xylenes)
Gasoline Fuel Transfer and Dispensing	0	0	0	0	0	0.00	0	0.00	0.00	(xylenes)
Volatile Organic Liquid Storage Vessels	0	0	0	0	0	negl	0	negl	negl	
Total Fugitive Emissions	87.93	25.47	8.98	0	0	59.85	1.44	13.52	4.62	(xylenes)
Totals Limited/Controlled Emissions	249.00	99.00	99.00	99.00	99.00	75.88	67.22	24.90	9.90	(xylenes)

negl = negligible

Worst Case Fuel Combustion is based on the fuel with the highest emissions for each specific pollutant.
Fuel component percentages provided by the source.

¹ Based on the unlimited and limited potential to emit, the dryer/mixer process represents the worst case emissions of PM, PM10, PM2.5, and CO. Therefore, the source has elected to limit PM, PM10, PM2.5, and CO emissions to less than Title V and PSD applicability by accepting an asphalt production limit and a lb/ton emission limit (see TSD for more detail).

² The source will limit the combined SO2 emissions from the dryer mixer burner, hot oil heaters, and slag processing and the combined NOx emissions from the dryer mixer burner and hot oil heaters such that the SO2 and NOx emissions do not exceed 99.0 tons per year, each. In addition, the source will limit the HCl emissions from the combustion of waste oil such that they do not exceed 9.9 tons per year. Compliance with these limits will be demonstrated using equations.

³ Worst Case PM, PM10, PM2.5, CO, and Total HAPs Emissions (tons/yr) = Worst Case Emissions from Dryer/Mixer + Hot Oil Heater.

Appendix A.2: Limited Emissions Summary
Dryer/Mixer Fuel Combustion with Maximum Capacity > 100 MMBtu/hr

Company Name: Rieth-Riley Construction Co., Inc.
Source Address: 25200 State Road 23, South Bend, IN 46614
Permit Number: 141-27607-00027
Reviewer: Brian Williams

The following calculations determine the limited emissions created from the combustion of natural gas, fuel oil, propane, butane, or used/waste oil in the dryer/mixer and all other fuel combustion sources at the source.

Production and Fuel Limitations

Maximum Hourly Asphalt Production	450	ton/hr
Annual Asphalt Production Limitation	1,000,000	ton/yr
Natural Gas Limitation	1,042.11	MMCF/yr
No. 2 Fuel Oil Limitation	2,788.732	gal/yr, and
No. 4 Fuel Oil Limitation	2,640.000	gal/yr, and
Residual (No. 5 or No. 6) Fuel Oil Limitation	0	gal/yr, and
Propane Usage ¹	14,360.656	gal/yr, and
Butane Usage ¹	12,882.353	gal/yr, and
Used/Waste Oil Usage ¹	750,000	gal/yr, and
	0.50	% sulfur
	0.50	% sulfur
	0.00	% sulfur
	0.20	gr/100 ft ³ sulfur
	0.22	gr/100 ft ³ sulfur
	1.00	% sulfur
	0.50	% ash
	0.400	% chlorine
	0.010	% lead

Limited Emissions

Criteria Pollutant	Emission Factor (units)							Limited Potential to Emit (tons/yr)							
	Natural Gas (lb/MMCF)	No. 2 Fuel Oil (lb/kgal)	No. 4 Fuel Oil* (lb/kgal)	Residual (No. 5 or No. 6) Fuel Oil (lb/kgal)	Propane (lb/kgal)	Butane (lb/kgal)	Used/Waste Oil (lb/kgal)	Natural Gas (tons/yr)	No. 2 Fuel Oil (tons/yr)	No. 4 Fuel Oil (tons/yr)	Residual (No. 5 or No. 6) Fuel Oil (tons/yr)	Propane (tons/yr)	Butane (tons/yr)	Used/Waste Oil (tons/yr)	Worse Case Fuel (tons/yr)
PM ¹⁰	1.9	2	7	3.22	0.5	0.6	32	0.99	2.79	9.24	0.00	3.590	3.865	12.00	12.00
PM ¹⁰ ²	7.6	3.3	8.3	4.72	0.5	0.6	25.5	3.96	4.60	10.96	0.00	3.590	3.865	9.56	10.96
SO ²	0.6	71.0	75.0	0.0	0.020	0.020	147.0	0.31	99.00	99.00	0.00	0.144	0.128	55.13	99.00
NO ^x	190	24.0	47.0	47.0	13.0	15.0	19.0	99.00	33.46	62.04	0.00	93.34	96.62	7.13	99.00
VOC	5.5	0.20	0.20	0.28	1.00	1.10	1.0	2.87	0.28	0.26	0.00	7.18	7.09	0.38	7.18
CO ²	84	5.0	5.0	5.0	7.5	8.4	5.0	43.77	6.97	6.60	0.00	53.85	54.11	1.88	54.11
Hazardous Air Pollutant															
HCl ¹							26.4							9.90	9.90
Antimony			5.25E-03	5.25E-03			negl			6.93E-03	0.00E+00			negl	6.9E-03
Arsenic	2.0E-04	5.6E-04	1.32E-03	1.32E-03			1.1E-01	1.0E-04	7.81E-04	1.74E-03	0.00E+00			4.13E-02	4.1E-02
Beryllium	1.2E-05	4.2E-04	2.78E-05	2.78E-05			negl	6.3E-06	5.86E-04	3.67E-05	0.00E+00			negl	5.9E-04
Cadmium	1.1E-03	4.2E-04	3.98E-04	3.98E-04			9.3E-03	5.7E-04	5.86E-04	5.25E-04	0.00E+00			3.49E-03	3.5E-03
Chromium	1.4E-03	4.2E-04	8.45E-04	8.45E-04			2.0E-02	7.3E-04	5.86E-04	1.12E-03	0.00E+00			7.50E-03	7.5E-03
Cobalt	8.4E-05		6.02E-03	6.02E-03			2.1E-04	4.4E-05	7.95E-03	0.00E+00				7.88E-05	7.9E-03
Lead	5.0E-04	1.3E-03	1.51E-03	1.51E-03			0.55	2.6E-04	1.76E-03	1.99E-03	0.00E+00			2.1E-01	0.21
Manganese	3.8E-04	8.4E-04	3.00E-03	3.00E-03			6.8E-02	2.0E-04	1.17E-03	3.96E-03	0.00E+00			2.55E-02	0.03
Mercury	2.6E-04	4.2E-04	1.13E-04	1.13E-04			1.4E-04	5.86E-04	1.49E-04	0.00E+00				5.9E-04	
Nickel	2.1E-03	4.2E-04	8.45E-02	8.45E-02			1.1E-02	1.1E-03	5.86E-04	1.12E-01	0.00E+00			4.13E-03	0.112
Selenium	2.4E-05	2.1E-03	6.83E-04	6.83E-04			negl	1.3E-05	2.93E-03	9.02E-04	0.00E+00			negl	2.9E-03
1,1,1-Trichloroethane			2.36E-04	2.36E-04						3.12E-04	0.00E+00				3.1E-04
1,3-Butadiene															0.0E+00
Acetaldehyde															0.0E+00
Acrolein															0.0E+00
Benzene	2.1E-03		2.14E-04	2.14E-04				1.1E-03		2.82E-04	0.00E+00				1.1E-03
Bis(2-ethylhexyl)phthalate							2.2E-03							8.25E-04	8.3E-04
Dichlorobenzene	1.2E-03						8.0E-07	6.3E-04						3.00E-07	6.3E-04
Ethylbenzene			6.36E-05	6.36E-05						8.40E-05	0.00E+00				8.4E-05
Formaldehyde	7.5E-02	6.10E-02	3.30E-02	3.30E-02				3.9E-02	8.51E-02	4.36E-02	0.00E+00				0.085
Hexane	1.8E+00							0.94							0.938
Phenol							2.4E-03							9.00E-04	9.0E-04
Toluene	3.4E-03		6.20E-03	6.20E-03				1.8E-03		8.18E-03	0.00E+00				8.2E-03
Total PAH Haps	negl		1.13E-03	1.13E-03			3.9E-02	negl		1.49E-03	0.00E+00			1.47E-02	1.5E-02
Polycyclic Organic Matter		3.30E-03							4.60E-03						4.6E-03
Xylene			1.09E-04	1.09E-04						1.44E-04	0.00E+00				1.4E-04
							Total HAPs	0.98	0.10	0.19	0.00	0	0	10.20	11.37

Methodology

¹The propane and butane fuel usage rates were determined using the maximum fuel input rate for the dryer (see Appendix A.1 for more details).

²Based on the unlimited potential to emit, the dryer/mixer process (page 3 of Appendix A.1) represents the worst case emissions of PM, PM₁₀, PM_{2.5}, and CO. Therefore, the source has elected to limit PM, PM₁₀, PM_{2.5}, and CO emissions to less than Title V and PSD applicability by accepting an asphalt production limit and a lb/ton emission limit (see page 3 of Appendix A.2 for more detail).

³The source will limit the combined SO₂ emissions from the dryer mixer burner, hot oil heaters, and slag processing and the combined NO_x emissions from the dryer mixer burner and hot oil heaters such that the SO₂ and NO_x emissions do not exceed 99.0 tons per year, each. Compliance with these limits will be demonstrated using equations.

⁴Hydrogen Chloride emissions from waste oil combustion shall not exceed 9.90 tons per year. This would be equivalent to combusting 750,000 gallons of waste oil per year with a chlorine content of 0.4%. Compliance with this limit will be demonstrated using an equation.

Natural Gas: Limited Potential to Emit (tons/yr) = (Natural Gas Limitation (MMCF/yr)) * (Emission Factor (lb/MMCF)) * (ton/2000 lbs)
 All Other Fuels: Limited Potential to Emit (tons/yr) = (Fuel Limitation (gals/yr)) * (Emission Factor (lb/kgal)) * (kgal/1000 gal) * (ton/2000 lbs)
 Sources of AP-42 Emission Factors for fuel combustion:
 Natural Gas: AP-42 Chapter 1.4 (dated 7/98), Tables 1.4-1, 1.4-2, 1.4-3, and 1.4-4
 No. 2, No. 4, and No. 6 Fuel Oil: AP-42 Chapter 1.3 (dated 9/98), Tables 1.3-1, 1.3-2, 1.3-3, 1.3-8, 1.3-9, 1.3-10, and 1.3-11
 Propane and Butane: AP-42 Chapter 1.5 (dated 7/08), Tables 1.5-1 (assuming PM = PM₁₀)
 Waste Oil: AP-42 Chapter 1.11 (dated 10/96), Tables 1.11-1, 1.11-2, 1.11-3, 1.11-4, and 1.11-5

*Since there are no specific AP-42 HAP emission factors for combustion of No. 4 fuel oil, it was assumed that HAP emissions from combustion of No. 4 fuel oil were equal to combustion of residual or No. 6 fuel oil.

Abbreviations
 PM = Particulate Matter
 PM₁₀ = Particulate Matter (<10 um)
 SO₂ = Sulfur Dioxide
 NO_x = Nitrous Oxides
 VOC = Volatile Organic Compounds
 CO = Carbon Monoxide
 HAP = Hazardous Air Pollutant
 HCl = Hydrogen Chloride
 PAH = Polycyclic Aromatic Hydrocarbon

**Appendix A.2: Limited Emissions Summary
Dryer/Mixer**

Company Name: Rieth-Riley Construction Co., Inc.
Source Address: 25200 State Road 23, South Bend, IN 46614
Permit Number: 141-27607-00027
Reviewer: Brian Williams

The following calculations determine the limited emissions from the aggregate drying/mixing

Maximum Hourly Asphalt Production =	450	ton/hr
Annual Asphalt Production Limitation =	1,000,000	ton/yr
PM Dryer/Mixer Limitation =	0.322	lb/ton of asphalt production
PM10 Dryer/Mixer Limitation =	0.146	lb/ton of asphalt production
PM2.5 Dryer/Mixer Limitation =	0.179	lb/ton of asphalt production
CO Dryer/Mixer Limitation =	0.130	lb/ton of asphalt production
VOC Dryer/Mixer Limitation =	0.032	lb/ton of asphalt production

Criteria Pollutant	Emission Factor or Limitation (lb/ton)			Limited/Controlled Potential to Emit (tons/yr)			Worse Case PTE
	Drum-Mix Plant (dryer/mixer, controlled by fabric filter)			Drum-Mix Plant (dryer/mixer, controlled by fabric filter)			
	Natural Gas	No. 2 Fuel Oil	Waste Oil	Natural Gas	No. 2 Fuel Oil	Waste Oil	
PM ¹	0.322	0.322	0.322	160.8	160.8	160.8	160.8
PM10 ¹	0.146	0.146	0.146	73.0	73.0	73.0	73.0
PM2.5 ¹	0.179	0.179	0.179	89.5	89.5	89.5	89.5
SO2 ^{2,4}	0.003	0.011	0.058	1.7	5.5	29.0	29.0
NOx ^{2,4}	0.026	0.055	0.055	13.0	27.5	27.5	27.5
VOC ²	0.032	0.032	0.032	16.0	16.0	16.0	16.0
CO ²	0.130	0.130	0.130	65.0	65.0	65.0	65.0
Hazardous Air Pollutant							
HCl			2.10E-04			0.11	0.11
Antimony	1.80E-07	1.80E-07	1.80E-07	9.00E-05	9.00E-05	9.00E-05	9.00E-05
Arsenic	5.60E-07	5.60E-07	5.60E-07	2.80E-04	2.80E-04	2.80E-04	2.80E-04
Beryllium	negl	negl	negl	negl	negl	negl	0.00E+00
Cadmium	4.10E-07	4.10E-07	4.10E-07	2.05E-04	2.05E-04	2.05E-04	2.05E-04
Chromium	5.50E-06	5.50E-06	5.50E-06	2.75E-03	2.75E-03	2.75E-03	2.75E-03
Cobalt	2.60E-08	2.60E-08	2.60E-08	1.30E-05	1.30E-05	1.30E-05	1.30E-05
Lead	6.20E-07	1.50E-05	1.50E-05	3.10E-04	7.50E-03	7.50E-03	7.50E-03
Manganese	7.70E-06	7.70E-06	7.70E-06	3.85E-03	3.85E-03	3.85E-03	3.85E-03
Mercury	2.40E-07	2.60E-06	2.60E-06	1.20E-04	1.30E-03	1.30E-03	1.30E-03
Nickel	6.30E-05	6.30E-05	6.30E-05	3.15E-02	3.15E-02	3.15E-02	3.15E-02
Selenium	3.50E-07	3.50E-07	3.50E-07	1.75E-04	1.75E-04	1.75E-04	1.75E-04
2,2,4 Trimethylpentane	4.00E-05	4.00E-05	4.00E-05	2.00E-02	2.00E-02	2.00E-02	2.00E-02
Acetaldehyde			1.30E-03			0.65	0.65
Acrolein			2.60E-05			1.30E-02	1.30E-02
Benzene	3.90E-04	3.90E-04	3.90E-04	0.20	0.20	0.20	0.20
Ethylbenzene	2.40E-04	2.40E-04	2.40E-04	0.12	0.12	0.12	0.12
Formaldehyde	3.10E-03	3.10E-03	3.10E-03	1.55	1.55	1.55	1.55
Hexane	9.20E-04	9.20E-04	9.20E-04	0.46	0.46	0.46	0.46
Methyl chloroform	4.80E-05	4.80E-05	4.80E-05	0.02	0.02	0.02	0.02
MEK			2.00E-05			0.01	0.01
Propionaldehyde			1.30E-04			0.07	0.07
Quinone			1.60E-04			0.08	0.08
Toluene	1.50E-04	2.90E-03	2.90E-03	0.08	1.45	1.45	1.45
Total PAH Haps	1.90E-04	8.80E-04	8.80E-04	0.10	0.44	0.44	0.44
Xylene	2.00E-04	2.00E-04	2.00E-04	0.10	0.10	0.10	0.10
Total HAPs							5.33
Worst Single HAP							1.55 (formaldehyde)

Methodology

Limited/Controlled Potential to Emit (tons/yr) = (Annual Asphalt Production Limitation (tons/yr)) * (Emission Factor (lb/ton)) * (ton/2000 lbs)

Emission Factors from AP-42 Chapter 11.1 (dated 3/04), Tables 11.1-3, 11.1-4, 11.1-7, 11.1-8, 11.1-10, and 11.1-12

Natural gas, No. 2 fuel oil, and waste oil represent the worst possible emissions scenario. AP-42 did not provide emission factors for any other fuels.

¹PM, PM10, and PM2.5 AP-42 emission factors based on drum mix dryer fired with natural gas, propane, fuel oil, and waste oil. According to AP-42 fuel type does not significantly effect PM, PM10, and PM2.5 emissions.

²SO2, NOx, and VOC AP-42 emission factors are for natural gas, No. 2 fuel oil, and waste oil only.

³CO AP-42 emission factor determined by combining data from drum mix dryer fired with natural gas, No. 6 fuel oil, and No. 2 fuel oil to develop single CO emission factor.

⁴The source will limit the combined SO2 emissions from the dryer mixer burner, hot oil heaters, and slag processing and the combined NOx emissions from the dryer mixer burner and hot oil heaters such that the SO2 and NOx emissions do not exceed 99.0 tons per year, each. Compliance with these limits will be demonstrated using equations.

Abbreviations

VOC - Volatile Organic Compounds
HCl = Hydrogen Chloride
SO2 = Sulfur Dioxide

HAP = Hazardous Air Pollutant
PAH = Polyaromatic Hydrocarbon

**Appendix A.2: Limited Emissions Summary
Dryer/Mixer Slag Processing**

Company Name: Rieth-Riley Construction Co., Inc.
Source Address: 25200 State Road 23, South Bend, IN 46614
Permit Number: 141-27607-00027
Reviewer: Brian Williams

The following calculations determine the limited emissions from the processing of slag in the aggregate drying/mixing

Blast Furnace Slag Usage Limitation¹ =

0.740

 ton/yr

1.50

 % sulfur
 Steel Slag Usage Limitation² =

0.0014

 ton/yr

0.66

 % sulfur

Slag Type	Emission Factor or Limitation (lb/ton)*	Limited Potential to Emit (tons/yr)
Blast Furnace Slag	0.740	see note ³
Steel Slag	0.0014	see note ³

Methodology

¹ Testing results for blast furnace slag, obtained January 9, 2009 from similar operations at Rieth-Riley Construction Co., Inc. facility located in Valparaiso, IN (permit #127-27075-05241), produced an Emission Factor of 0.54 lb/ton from blast furnace slag containing 1.10% sulfur content. The source has requested a safety factor of 0.20 lb/ton be added to the tested value for use at this location to allow for a sulfur content up to 1.5%.

² Testing results for steel slag, obtained June 2009 from E & B Paving, Inc. facility located in Huntington, IN. The testing results showed a steel slag emission factor of 0.0007 lb/ton from slag containing 0.33% sulfur content.

³ The source will limit the combined SO₂ emissions from the dryer mixer burner, hot oil heaters, and slag processing such that the SO₂ emissions do not exceed 99.0 tons per year. Compliance with this limit will be demonstrated using an equation.

Limited Potential to Emit SO₂ from Slag (tons/yr) = (Slag Usage Limitation (ton/yr)) * [Limited Emission Factor (lb/ton)] * [ton/2000 lbs]

Abbreviations

SO₂ = Sulfur Dioxide

Appendix A.2: Limited Emissions Summary
Hot Oil Heater
Fuel Combustion with Maximum Capacity < 100 MMBtu/hr

Company Name: Rieth-Riley Construction Co., Inc.
Source Location: 25200 State Road 23, South Bend, IN 46614
Permit Number: 141-27607-00027
Reviewer: Brian Williams

Maximum Hot Oil Heater Fuel Input Rate =	4.96	MMBtu/hr		
Natural Gas Usage =	0	MMCF/yr		
No. 2 Fuel Oil Usage =	310,354	gal/yr,	0.50	% sulfur
Propane Usage =	3,976	gal/yr, and	0.20	gr/100 ft3 sulfur
Butane Usage =	443	gal/yr,	0.22	gr/100 ft3 sulfur

Unlimited/Uncontrolled Emissions

Criteria Pollutant	Emission Factor (units)				Unlimited/Uncontrolled Potential to Emit (tons/yr)				Worse Case Fuel (tons/yr)
	Hot Oil Heater				Hot Oil Heater				
	Natural Gas (lb/MMCF)	No. 2 Fuel Oil (lb/kgal)	Propane lb/kgal	Butane lb/kgal	Natural Gas (tons/yr)	No. 2 Fuel Oil (tons/yr)	Propane (tons/yr)	Butane (tons/yr)	
PM	1.9	2.0	0.5	0.6	0.0	0.310	9.94E-04	1.33E-04	0.31
PM10/PM2.5	7.6	3.3	0.5	0.6	0.0	0.512	9.94E-04	1.33E-04	0.51
SO2*	0.6	71.0	0.02	0.02	0.0	11.018	3.98E-05	4.39E-06	11.02
NOx*	100	20.0	13.0	15.0	0.0	3.104	2.58E-02	3.32E-03	3.10
VOC	5.5	0.20	1.00	1.10	0.0	0.031	1.99E-03	2.44E-04	0.03
CO	84	5.0	7.5	8.4	0.0	0.776	1.49E-02	1.86E-03	0.78
Hazardous Air Pollutant									
Arsenic	2.0E-04	5.6E-04			0.0	8.69E-05			8.7E-05
Beryllium	1.2E-05	4.2E-04			0.0	6.52E-05			6.5E-05
Cadmium	1.1E-03	4.2E-04			0.0	6.52E-05			6.5E-05
Chromium	1.4E-03	4.2E-04			0.0	6.52E-05			6.5E-05
Cobalt	8.4E-05				0.0				0.0
Lead	5.0E-04	1.3E-03			0.0	1.96E-04			2.0E-04
Manganese	3.8E-04	8.4E-04			0.0	1.30E-04			1.3E-04
Mercury	2.6E-04	4.2E-04			0.0	6.52E-05			6.5E-05
Nickel	2.1E-03	4.2E-04			0.0	6.52E-05			6.5E-05
Selenium	2.4E-05	2.1E-03			0.0	3.26E-04			3.3E-04
Benzene	2.1E-03				0.0				0.0
Dichlorobenzene	1.2E-03				0.0				0.0
Ethylbenzene									0.0
Formaldehyde	7.5E-02	6.10E-02			0.0	9.47E-03			9.5E-03
Hexane	1.8E+00				0.0				0.0
Phenol									0.0
Toluene	3.4E-03				0.0				0.0
Total PAH Haps	negl				negl				0.0
Polycyclic Organic Matter		3.30E-03				5.12E-04			5.1E-04
Total HAPs =					0.0	0.011	0.0	0.0	0.011

Methodology

*The source will limit the combined SO2 emissions from the dryer mixer burner, hot oil heaters, and slag processing and the combined NOx emissions from the dryer mixer burner and hot oil heaters such that the SO2 and NOx emissions do not exceed 99.0 tons per year, each.

Equivalent Natural Gas Usage (MMCF/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] * [8,760 hrs/yr] * [1 MMCF/1,000 MMBtu]

Equivalent Oil Usage (gal/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] * [8,760 hrs/yr] * [1 gal/0.140 MMBtu]

Natural Gas: Unlimited/Uncontrolled Potential to Emit (tons/yr) = [Maximum Natural Gas Usage (MMCF/yr)] * [Emission Factor (lb/MMCF)] * [ton/2000 lbs]

All Other Fuels: Unlimited/Uncontrolled Potential to Emit (tons/yr) = [Maximum Fuel Usage (gals/yr)] * [Emission Factor (lb/kgal)] * [kgal/1000 gal] * [ton/2000 lbs]

Sources of AP-42 Emission Factors for fuel combustion:

Natural Gas : AP-42 Chapter 1.4 (dated 7/98), Tables 1.4-1, 1.4-2, 1.4-3, and 1.4-4

No. 2 Fuel Oil: AP-42 Chapter 1.3 (dated 9/98), Tables 1.3-1, 1.3-2, 1.3-3, 1.3-8, 1.3-9, 1.3-10, and 1.3-11

Abbreviations

PM = Particulate Matter
 PM10 = Particulate Matter (<10 um)
 SO2 = Sulfur Dioxide
 NOx = Nitrous Oxides
 VOC - Volatile Organic Compounds

CO = Carbon Monoxide
 HAP = Hazardous Air Pollutant
 HCl = Hydrogen Chloride
 PAH = Polyaromatic Hydrocarbon

**Appendix A.2: Limited Emissions Summary
Asphalt Load-Out, Silo Filling, and Yard Emissions**

Company Name: Rieth-Riley Construction Co., Inc.
Source Address: 25200 State Road 23, South Bend, IN 46614
Permit Number: 141-27607-00027
Reviewer: Brian Williams

The following calculations determine the limited fugitive emissions from hot asphalt mix load-out, silo filling, and on-site yard for a drum mix hot mix asphalt plant

Asphalt Temperature, T =	325	F
Asphalt Volatility Factor, V =	-0.5	
Annual Asphalt Production Limitation =	1,000,000	tons/yr

Pollutant	Emission Factor (lb/ton asphalt)			Limited Potential to Emit (tons/yr)			
	Load-Out	Silo Filling	On-Site Yard	Load-Out	Silo Filling	On-Site Yard	Total
Total PM*	5.2E-04	5.9E-04	NA	0.26	0.29	NA	0.55
Organic PM	3.4E-04	2.5E-04	NA	0.17	0.127	NA	0.30
TOC	0.004	0.012	0.001	2.08	6.09	0.550	8.7
CO	0.001	0.001	3.5E-04	0.67	0.590	0.176	1.44

NA = Not Applicable (no AP-42 Emission Factor)

PM/HAPs	0.012	0.014	0	0.027
VOC/HAPs	0.031	0.077	0.008	0.116
non-VOC/HAPs	1.6E-04	1.6E-05	4.2E-05	2.2E-04
non-VOC/non-HAPs	0.15	0.09	0.04	0.28

Total VOCs	1.95	6.09	0.5	8.6
Total HAPs	0.04	0.09	0.008	0.14
		Worst Single HAP		0.044
				(formaldehyde)

Methodology

The asphalt temperature and volatility factor were provided by the source.

Limited Potential to Emit (tons/yr) = (Annual Asphalt Production Limitation (tons/yr)) * (Emission Factor (lb/ton)) * (ton/2000 lbs)

Emission Factors from AP-42 Chapter 11.1 (dated 3/04), Tables 11.1-14, 11.1-15, and 11.1-16

Plant Load-Out Emission Factor Equations (AP-42 Table 11.1-14)::

$$\text{Total PM/PM10 Ef} = 0.000181 + 0.00141(-V)e^{((0.0251)(T+460)-20.43)}$$

$$\text{Organic PM Ef} = 0.00141(-V)e^{((0.0251)(T+460)-20.43)}$$

$$\text{TOC Ef} = 0.0172(-V)e^{((0.0251)(T+460)-20.43)}$$

$$\text{CO Ef} = 0.00558(-V)e^{((0.0251)(T+460)-20.43)}$$

Silo Filling Emission Factor Equations (AP-42 Table 11.1-14):

$$\text{PM/PM10 Ef} = 0.000332 + 0.00105(-V)e^{((0.0251)(T+460)-20.43)}$$

$$\text{Organic PM Ef} = 0.00105(-V)e^{((0.0251)(T+460)-20.43)}$$

$$\text{TOC Ef} = 0.0504(-V)e^{((0.0251)(T+460)-20.43)}$$

$$\text{CO Ef} = 0.00488(-V)e^{((0.0251)(T+460)-20.43)}$$

On Site Yard CO emissions estimated by multiplying the TOC emissions by 0.32

*No emission factors available for PM10 or PM2.5, therefore IDEM assumes PM10 and PM2.5 are equivalent to Total PM.

Abbreviations

TOC = Total Organic Compounds

CO = Carbon Monoxide

PM = Particulate

Matter

PM10 = Particulate Matter (<10 um)

PM2.5 = Particulate Matter (<2.5 um)

HAP = Hazardous Air Pollutant

VOC = Volatile Organic Compound

Appendix A.2: Limited Emissions Summary
Asphalt Load-Out, Silo Filling, and Yard Emissions (continued)

Company Name: Rieth-Riley Construction Co., Inc.
 Source Address: 25200 State Road 23, South Bend, IN 46614
 Permit Number: 141-27607-00027
 Reviewer: Brian Williams

Organic Particulate-Based Compounds (Table 11.1-15)

Pollutant	CASRN	Category	HAP Type	Source	Speciation Profile		Limited Potential to Emit (tons/yr)			
					Load-out and Onsite Yard (% by weight of Total Organic PM)	Silo Filling and Asphalt Storage Tank (% by weight of Total Organic PM)	Load-out	Silo Filling	Onsite Yard	Total
PAH HAPs										
Acenaphthene	83-32-9	PM/HAP	POM	Organic PM	0.26%	0.47%	4.4E-04	6.0E-04	NA	1.0E-03
Acenaphthylene	208-96-8	PM/HAP	POM	Organic PM	0.028%	0.014%	4.8E-05	1.8E-05	NA	6.6E-05
Anthracene	120-12-7	PM/HAP	POM	Organic PM	0.07%	0.13%	1.2E-04	1.7E-04	NA	2.8E-04
Benzo(a)anthracene	56-55-3	PM/HAP	POM	Organic PM	0.019%	0.056%	3.2E-05	7.1E-05	NA	1.0E-04
Benzo(b)fluoranthene	205-99-2	PM/HAP	POM	Organic PM	0.0076%	0	1.3E-05	0	NA	1.3E-05
Benzo(k)fluoranthene	207-08-9	PM/HAP	POM	Organic PM	0.0022%	0	3.8E-06	0	NA	3.8E-06
Benzo(g,h,i)perylene	191-24-2	PM/HAP	POM	Organic PM	0.0019%	0	3.2E-06	0	NA	3.2E-06
Benzo(a)pyrene	50-32-8	PM/HAP	POM	Organic PM	0.0023%	0	3.9E-06	0	NA	3.9E-06
Benzo(e)pyrene	192-97-2	PM/HAP	POM	Organic PM	0.0078%	0.0095%	1.3E-05	1.2E-05	NA	2.5E-05
Chrysene	218-01-9	PM/HAP	POM	Organic PM	0.103%	0.21%	1.8E-04	2.7E-04	NA	4.4E-04
Dibenz(a,h)anthracene	53-70-3	PM/HAP	POM	Organic PM	0.00037%	0	6.3E-07	0	NA	6.3E-07
Fluoranthene	206-44-0	PM/HAP	POM	Organic PM	0.05%	0.15%	8.5E-05	1.9E-04	NA	2.8E-04
Fluorene	86-73-7	PM/HAP	POM	Organic PM	0.77%	1.01%	1.3E-03	1.3E-03	NA	2.6E-03
Indeno(1,2,3-cd)pyrene	193-39-5	PM/HAP	POM	Organic PM	0.00047%	0	8.0E-07	0	NA	8.0E-07
2-Methylnaphthalene	91-57-6	PM/HAP	POM	Organic PM	2.38%	5.27%	4.1E-03	6.7E-03	NA	0.011
Naphthalene	91-20-3	PM/HAP	POM	Organic PM	1.25%	1.82%	2.1E-03	2.3E-03	NA	4.4E-03
Perylene	198-55-0	PM/HAP	POM	Organic PM	0.022%	0.03%	3.8E-05	3.8E-05	NA	7.6E-05
Phenanthrene	85-01-8	PM/HAP	POM	Organic PM	0.81%	1.80%	1.4E-03	2.3E-03	NA	3.7E-03
Pyrene	129-00-0	PM/HAP	POM	Organic PM	0.15%	0.44%	2.6E-04	5.6E-04	NA	8.1E-04
Total PAH HAPs							0.010	0.014	NA	0.025
Other semi-volatile HAPs										
Phenol		PM/HAP	---	Organic PM	1.18%	0	2.0E-03	0	0	2.0E-03

NA = Not Applicable (no AP-42 Emission Factor)

Methodology

Limited Potential to Emit (tons/yr) = [Speciation Profile (%)] * [Organic PM (tons/yr)]
 Speciation Profiles from AP-42 Chapter 11.1 (dated 3/04), Tables 11.1-15 and 11.1-16

Abbreviations

PM = Particulate Matter
 HAP = Hazardous Air Pollutant
 POM = Polycyclic Organic Matter

Appendix A.2: Limited Emissions Summary
Asphalt Load-Out, Silo Filling, and Yard Emissions (continued)
Limited Emissions

Organic Volatile-Based Compounds (Table 11.1-16)

Pollutant	CASRN	Category	HAP Type	Source	Speciation Profile		Limited Potential to Emit (tons/yr)			
					Load-out and Onsite Yard (% by weight of TOC)	Silo Filling and Asphalt Storage Tank (% by weight of TOC)	Load-out	Silo Filling	Onsite Yard	Total
VOC		VOC	---	TOC	94%	100%	1.95	6.09	0.52	8.57
non-VOC/non-HAPS										
Methane	74-82-8	non-VOC/non-HAP	---	TOC	6.50%	0.26%	1.4E-01	1.6E-02	3.6E-02	0.187
Acetone	67-64-1	non-VOC/non-HAP	---	TOC	0.046%	0.055%	9.6E-04	3.4E-03	2.5E-04	0.005
Ethylene	74-85-1	non-VOC/non-HAP	---	TOC	0.71%	1.10%	1.5E-02	6.7E-02	3.9E-03	0.086
Total non-VOC/non-HAPS					7.30%	1.40%	0.152	0.085	0.040	0.28
Volatile organic HAPs										
Benzene	71-43-2	VOC/HAP	---	TOC	0.052%	0.032%	1.1E-03	1.9E-03	2.9E-04	3.3E-03
Bromomethane	74-83-9	VOC/HAP	---	TOC	0.0096%	0.0049%	2.0E-04	3.0E-04	5.3E-05	5.5E-04
2-Butanone	78-93-3	VOC/HAP	---	TOC	0.049%	0.039%	1.0E-03	2.4E-03	2.7E-04	3.7E-03
Carbon Disulfide	75-15-0	VOC/HAP	---	TOC	0.013%	0.016%	2.7E-04	9.7E-04	7.2E-05	1.3E-03
Chloroethane	75-00-3	VOC/HAP	---	TOC	0.00021%	0.004%	4.4E-06	2.4E-04	1.2E-06	2.5E-04
Chloromethane	74-87-3	VOC/HAP	---	TOC	0.015%	0.023%	3.1E-04	1.4E-03	8.3E-05	1.8E-03
Cumene	92-82-8	VOC/HAP	---	TOC	0.11%	0	2.3E-03	0	6.1E-04	2.9E-03
Ethylbenzene	100-41-4	VOC/HAP	---	TOC	0.28%	0.038%	5.8E-03	2.3E-03	1.5E-03	0.010
Formaldehyde	50-00-0	VOC/HAP	---	TOC	0.088%	0.69%	1.8E-03	4.2E-02	4.8E-04	0.044
n-Hexane	100-54-3	VOC/HAP	---	TOC	0.15%	0.10%	3.1E-03	6.1E-03	8.3E-04	0.010
Isooctane	540-84-1	VOC/HAP	---	TOC	0.0018%	0.00031%	3.7E-05	1.9E-05	9.9E-06	6.6E-05
Methylene Chloride	75-09-2	non-VOC/HAP	---	TOC	0	0.00027%	0	1.6E-05	0	1.6E-05
MTBE	1634-04-4	VOC/HAP	---	TOC	0	0	0	0	0	0
Styrene	100-42-5	VOC/HAP	---	TOC	0.0073%	0.0054%	1.5E-04	3.3E-04	4.0E-05	5.2E-04
Tetrachloroethene	127-18-4	non-VOC/HAP	---	TOC	0.0077%	0	1.6E-04	0	4.2E-05	2.0E-04
Toluene	100-88-3	VOC/HAP	---	TOC	0.21%	0.062%	4.4E-03	3.8E-03	1.2E-03	0.009
1,1,1-Trichloroethane	71-55-6	VOC/HAP	---	TOC	0	0	0	0	0	0
Trichloroethene	79-01-6	VOC/HAP	---	TOC	0	0	0	0	0	0
Trichlorofluoromethane	75-69-4	VOC/HAP	---	TOC	0.0013%	0	2.7E-05	0	7.2E-06	3.4E-05
m-p-Xylene	1330-20-7	VOC/HAP	---	TOC	0.41%	0.20%	8.5E-03	1.2E-02	2.3E-03	0.023
o-Xylene	95-47-6	VOC/HAP	---	TOC	0.08%	0.057%	1.7E-03	3.5E-03	4.4E-04	5.6E-03
Total volatile organic HAPs					1.50%	1.30%	0.031	0.079	0.008	0.119

Methodology

Limited Potential to Emit (tons/yr) = [Speciation Profile (%)] * [TOC (tons/yr)]

Speciation Profiles from AP-42 Chapter 11.1 (dated 3/04), Tables 11.1-15 and 11.1-16

Abbreviations

TOC = Total Organic Compounds

HAP = Hazardous Air Pollutant

VOC = Volatile Organic Compound

MTBE = Methyl tert butyl ether

**Appendix A.2: Limited Emissions Summary
Material Storage Piles**

Company Name: Rieth-Riley Construction Co., Inc.
Source Address: 25200 State Road 23, South Bend, IN 46614
Permit Number: 141-27607-00027
Reviewer: Brian Williams

Note: Since the emissions from the storage piles are minimal, the limited emissions are equal to the unlimited emissions.

The following calculations determine the amount of emissions created by wind erosion of storage stockpiles, based on 8,760 hours of use and USEPA's AP-42 (Pre 1983 Edition), Section 11.2.3.

$$E_f = 1.7 \cdot (s/1.5)^3 \cdot (365-p) / 235 \cdot (f/15)$$

where E_f = emission factor (lb/acre/day)
 s = silt content (wt %)
 p = 125 days of rain greater than or equal to 0.01 inches
 f = 15 % of wind greater than or equal to 12 mph

Material	Silt Content (wt %)*	Emission Factor (lb/acre/day)	Maximum Anticipated Pile Size (acres)**	PTE of PM (tons/yr)	PTE of PM10/PM2.5 (tons/yr)
Sand	2.6	3.01	0.58	0.317	0.111
Limestone	1.6	1.85	1.00	0.338	0.118
RAP	0.5	0.58	2.40	0.253	0.089
Gravel	1.6	1.85	0.78	0.264	0.093
Shingles	0.5	0.58	0.40	0.042	0.015
Slag	3.8	4.40	1.00	0.803	0.281
Totals				2.02	0.71

Methodology

PTE of PM (tons/yr) = (Emission Factor (lb/acre/day)) * (Maximum Pile Size (acres)) * (ton/2000 lbs) * (8760 hours/yr)

PTE of PM10/PM2.5 (tons/yr) = (Potential PM Emissions (tons/yr)) * 35%

*Silt content values obtained from AP-42 Table 13.2.4-1 (dated 1/95)

**Maximum anticipated pile size (acres) provided by the source.

Abbreviations

PM = Particulate Matter

PM10 = Particulate Matter (<10 um)

PM2.5 = Particulate Matter (<2.5 um)

PM2.5 = PM10

PTE = Potential to Emit

Appendix A.2: Limited Emissions Summary
Material Processing, Handling, Crushing, Screening, and Conveying

Company Name: Rieth-Riley Construction Co., Inc.
Source Address: 25200 State Road 23, South Bend, IN 46614
Permit Number: 141-27607-00027
Reviewer: Brian Williams

Batch or Continuous Drop Operations (AP-42 Section 13.2.4)

To estimate potential fugitive dust emissions from processing and handling of raw materials (batch or continuous drop operations), AP-42 emission factors for Aggregate Handling, Section 13.2.4 (fifth edition, 1/95) are utilized.

$$E_f = k \cdot (0.0032)^k \cdot (U/5)^{1.3} / (M/2)^{1.4}$$

where: E_f = Emission factor (lb/ton)

k (PM) = 0.74	= particle size multiplier (0.74 assumed for aerodynamic diameter ≤ 100 μ m)
k (PM10) = 0.35	= particle size multiplier (0.35 assumed for aerodynamic diameter ≤ 10 μ m)
k (PM2.5) = 0.053	= particle size multiplier (0.053 assumed for aerodynamic diameter ≤ 2.5 μ m)
U = 10.2	= worst case annual mean wind speed (Source: NOAA, 2006*)
M = 4.0	= material % moisture content of aggregate (Source: AP-42 Section 11.1.1.1)
E_f (PM) = 2.27E-03	lb PM/ton of material handled
E_f (PM10) = 1.07E-03	lb PM10/ton of material handled
E_f (PM2.5) = 1.62E-04	lb PM2.5/ton of material handled

Annual Asphalt Production Limitation =	1,000,000	tons/yr
Percent Asphalt Cement/Binder (weight %) =	5.0%	
Maximum Material Handling Throughput =	950,000	tons/yr

Type of Activity	Limited PTE of PM (tons/yr)	Limited PTE of PM10 (tons/yr)	Limited PTE of PM2.5 (tons/yr)
Truck unloading of materials into storage piles	1.08	0.51	0.08
Front-end loader dumping of materials into feeder bins	1.08	0.51	0.08
Conveyor dropping material into dryer/mixer or batch tower	1.08	0.51	0.08
Total (tons/yr)	3.23	1.53	0.23

Methodology

The percent asphalt cement/binder provided by the source.
 Maximum Material Handling Throughput (tons/yr) = [Annual Asphalt Production Limitation (tons/yr)] * [1 - Percent Asphalt Cement/Binder (weight %)]
 Limited Potential to Emit (tons/yr) = (Maximum Material Handling Throughput (tons/yr)) * (Emission Factor (lb/ton)) * (ton/2000 lbs)
 Raw materials may include limestone, sand, recycled asphalt pavement (RAP), gravel, slag, and other additives
 *Worst case annual mean wind speed (Indianapolis, IN) from "Comparative Climatic Data", National Climatic Data Center, NOAA, 2006

Material Screening and Conveying (AP-42 Section 19.2.2)

To estimate potential fugitive dust emissions from raw material crushing, screening, and conveying, AP-42 emission factors for Crushed Stone Processing Operations, Section 19.2.2 (dated 8/04) are utilized.

Operation	Uncontrolled Emission Factor for PM (lbs/ton)*	Uncontrolled Emission Factor for PM10 (lbs/ton)*	Limited PTE of PM (tons/yr)	Limited PTE of PM10/PM2.5 (tons/yr)**
Crushing	0.0054	0.0024	2.57	1.14
Screening	0.025	0.0087	11.88	4.13
Conveying	0.003	0.0011	1.43	0.52
Limited Potential to Emit (tons/yr) =			15.87	5.80

Methodology

Maximum Material Handling Throughput (tons/yr) = [Annual Asphalt Production Limitation (tons/yr)] * [1 - Percent Asphalt Cement/Binder (weight %)]
 Limited Potential to Emit (tons/yr) = [Maximum Material Handling Throughput (tons/yr)] * [Emission Factor (lb/ton)] * [ton/2000 lbs]
 Raw materials may include stone/gravel, slag, and recycled asphalt pavement (RAP)
 Emission Factors from AP-42 Chapter 11.19.2 (dated 8/04), Table 11.19.2-2
 *Uncontrolled emissions factors for PM/PM10 represent tertiary crushing of stone with moisture content ranging from 0.21 to 1.3 percent by weight (Table 11.19.2-2). The bulk moisture content of aggregate in the storage piles at a hot mix asphalt production plant typically stabilizes between 3 to 5 percent by weight (Source: AP-42 Section 11.1.1.1).
 **Assumes PM10 = PM2.5

Abbreviations

PM = Particulate Matter
 PM10 = Particulate Matter (<10 μ m)
 PM2.5 = Particulate Matter (<2.5 μ m)
 PTE = Potential to Emit

**Appendix A.2: Limited Emissions Summary
Unpaved Roads**

Company Name: Rieth-Riley Construction Co., Inc.
Source Address: 25200 State Road 23, South Bend, IN 46614
Permit Number: 141-27607-00027
Reviewer: Brian Williams

Unpaved Roads at Industrial Site

The following calculations determine the amount of emissions created by unpaved roads, based on 8,760 hours of use and AP-42, Ch 13.2.2 (12/2003).

Annual Asphalt Production Limitation	1,000,000	tons/yr
Percent Asphalt Cement/Binder (weight %)	5.0%	
Maximum Material Handling Throughput	950,000	tons/yr
Maximum Asphalt Cement/Binder Throughput	50,000	tons/yr
No. 2 Fuel Oil Limitation	2,788,732	gallons/yr

Process	Vehicle Type	Maximum Weight of Vehicle (tons)	Maximum Weight of Load (tons)	Maximum Weight of Vehicle and Load (tons/trip)	Maximum trips per year (trip/yr)	Total Weight driven per year (ton/yr)	Maximum one-way distance (feet/trip)	Maximum one-way distance (mi/trip)	Maximum one-way miles (miles/yr)
Aggregate/RAP Truck Enter Full	Dump truck (16 CY)	17.0	22.4	39.4	4.2E+04	1.7E+06	560	0.106	4495.5
Aggregate/RAP Truck Leave Empty	Dump truck (16 CY)	17.0	0	17.0	4.2E+04	7.2E+05	560	0.106	147.2
Asphalt Cement/Binder Truck Enter Full	Tanker truck (6000 gal)	12.0	36.0	48.0	1.4E+03	6.7E+04	560	0.106	147.2
Asphalt Cement/Binder Truck Leave Empty	Tanker truck (6000 gal)	12.0	0	12.0	1.4E+03	1.7E+04	560	0.106	31.2
Fuel Oil Truck Enter Full	Tanker truck (6000 gal)	12.0	32.0	44.0	2.9E+02	1.3E+04	560	0.106	23976.2
Fuel Oil Truck Leave Empty	Tanker truck (6000 gal)	12.0	0	12.0	2.9E+02	3.5E+03	560	0.106	31.2
Aggregate/RAP/Shingle Loader Full	Front-end loader (3 CY)	15.0	4.2	19.2	2.3E+05	4.3E+06	560	0.106	23976.2
Aggregate/RAP/Shingle Loader Empty	Front-end loader (3 CY)	15.0	0	15.0	2.3E+05	3.4E+06	560	0.106	4416.7
Asphalt Concrete Truck Leave Full	Dump truck (16 CY)	17.0	24.0	41.0	4.2E+04	1.7E+06	560	0.106	4416.7
Asphalt Concrete Truck Enter Empty	Dump truck (16 CY)	17.0	0	17.0	4.2E+04	7.1E+05	560	0.106	6.6E+04
Total					6.2E+05	1.3E+07			

Average Vehicle Weight Per Trip	20.3	tons/trip
Average Miles Per Trip	0.106	miles/trip

Unmitigated Emission Factor, $E_f = k \cdot [(s/12)^a] \cdot [(W/3)^b]$ (Equation 1a from AP-42 13.2.2)

	PM	PM10	PM2.5	
where k =	4.9	1.5	0.15	lb/mi = particle size multiplier (AP-42 Table 13.2.2-2 for Industrial Roads)
s =	4.8	4.8	4.8	% = mean % silt content of unpaved roads (AP-42 Table 13.2.2-3 Sand/Gravel Processing Plant Road)
a =	0.7	0.9	0.9	= constant (AP-42 Table 13.2.2-2)
W =	20.3	20.3	20.3	tons = average vehicle weight (provided by source)
b =	0.45	0.45	0.45	= constant (AP-42 Table 13.2.2-2)

Taking natural mitigation due to precipitation into consideration, Mitigated Emission Factor, $E_{ext} = E_f \cdot [(365 - P)/365]$

Mitigated Emission Factor, E_{ext}	$E_f \cdot [(365 - P)/365]$
where P =	125
	days of rain greater than or equal to 0.01 inches (see Fig. 13.2.2-1)

	PM	PM10	PM2.5	
Unmitigated Emission Factor, E_f	6.10	1.55	0.16	lb/mile
Mitigated Emission Factor, E_{ext}	4.01	1.02	0.10	lb/mile
Dust Control Efficiency =	50%	50%	50%	(pursuant to control measures outlined in fugitive dust control plan)

Process	Vehicle Type	Unmitigated PTE of PM (tons/yr)	Unmitigated PTE of PM10 (tons/yr)	Unmitigated PTE of PM2.5 (tons/yr)	Mitigated PTE of PM (tons/yr)	Mitigated PTE of PM10 (tons/yr)	Mitigated PTE of PM2.5 (tons/yr)	Controlled PTE of PM (tons/yr)	Controlled PTE of PM10 (tons/yr)	Controlled PTE of PM2.5 (tons/yr)
Aggregate/RAP Truck Enter Full	Dump truck (16 CY)	13.70	3.49	0.35	9.01	2.30	0.23	4.50	1.15	0.11
Aggregate/RAP Truck Leave Empty	Dump truck (16 CY)	13.70	3.49	0.35	9.01	2.30	0.23	4.50	1.15	0.11
Asphalt Cement/Binder Truck Enter Full	Tanker truck (6000 gal)	0.449	0.114	0.01	0.295	0.075	7.5E-03	0.148	0.038	3.8E-03
Asphalt Cement/Binder Truck Leave Empty	Tanker truck (6000 gal)	0.449	0.114	0.01	0.295	0.075	7.5E-03	0.148	0.038	3.8E-03
Fuel Oil Truck Enter Full	Tanker truck (6000 gal)	0.095	0.024	2.4E-03	0.063	0.016	1.6E-03	0.031	0.008	8.0E-04
Fuel Oil Truck Leave Empty	Tanker truck (6000 gal)	0.095	0.024	2.4E-03	0.063	0.016	1.6E-03	0.031	0.008	8.0E-04
Aggregate/RAP/Shingle Loader Full	Front-end loader (3 CY)	73.07	18.62	1.86	48.05	12.24	1.22	24.02	6.12	0.61
Aggregate/RAP/Shingle Loader Empty	Front-end loader (3 CY)	73.07	18.62	1.86	48.05	12.24	1.22	24.02	6.12	0.61
Asphalt Concrete Truck Leave Full	Dump truck (16 CY)	13.46	3.43	0.34	8.85	2.26	0.23	4.43	1.13	0.11
Asphalt Concrete Truck Enter Empty	Dump truck (16 CY)	13.46	3.43	0.34	8.85	2.26	0.23	4.43	1.13	0.11
Totals		201.55	51.37	5.14	132.52	33.78	3.38	66.26	16.89	1.69

Methodology

Maximum Material Handling Throughput = [Annual Asphalt Production Limitation (tons/yr)] * [1 - Percent Asphalt Cement/Binder (weight %)]
 Maximum Asphalt Cement/Binder Throughput = [Annual Asphalt Production Limitation (tons/yr)] * [Percent Asphalt Cement/Binder (weight %)]
 Maximum Weight of Vehicle and Load (tons/trip) = [Maximum Weight of Vehicle (tons/trip)] + [Maximum Weight of Load (tons/trip)]
 Maximum trips per year (trip/yr) = [Throughput (tons/yr)] / [Maximum Weight of Load (tons/trip)]
 Total Weight driven per year (ton/yr) = [Maximum Weight of Vehicle and Load (tons/trip)] * [Maximum trips per year (trip/yr)]
 Maximum one-way distance (mi/trip) = [Maximum one-way distance (feet/trip)] / [5280 ft/mile]
 Maximum one-way miles (miles/yr) = [Maximum trips per year (trip/yr)] * [Maximum one-way distance (mi/trip)]
 Average Vehicle Weight Per Trip (tons/trip) = SUM[Total Weight driven per year (ton/yr)] / SUM[Maximum trips per year (trip/yr)]
 Average Miles Per Trip (miles/trip) = SUM[Maximum one-way miles (miles/yr)] / SUM[Maximum trips per year (trip/yr)]
 Unmitigated PTE (tons/yr) = (Maximum one-way miles (miles/yr)) * (Unmitigated Emission Factor (lb/mile)) * (ton/2000 lbs)
 Mitigated PTE (tons/yr) = (Maximum one-way miles (miles/yr)) * (Mitigated Emission Factor (lb/mile)) * (ton/2000 lbs)
 Controlled PTE (tons/yr) = (Mitigated PTE (tons/yr)) * (1 - Dust Control Efficiency)

Abbreviations

PM = Particulate Matter
 PM10 = Particulate Matter (<10 um)
 PM2.5 = Particulate Matter (<2.5 um)
 PM2.5 = PM10
 PTE = Potential to Emit

Appendix A.2: Limited Emissions Summary
Paved Roads
Limited Emissions

Company Name: Rieth-Riley Construction Co., Inc.
Source Address: 25200 State Road 23, South Bend, IN 46614
Permit Number: 141-27607-00027
Reviewer: Brian Williams

Paved Roads at Industrial Site

The following calculations determine the amount of emissions created by paved roads, based on 8,760 hours of use and AP-42, Ch 13.2.1 (12/2003).

Annual Asphalt Production Limitation =	1,000,000	tons/yr
Percent Asphalt Cement/Binder (weight %) =	5.0%	
Maximum Material Handling Throughput =	950,000	tons/yr
Maximum Asphalt Cement/Binder Throughput =	50,000	tons/yr
No. 2 Fuel Oil Limitation =	2,788,732	gallons/yr

Process	Vehicle Type	Maximum Weight of Vehicle (tons)	Maximum Weight of Load (tons)	Maximum Weight of Vehicle and Load (tons/trip)	Maximum trips per year (trip/yr)	Total Weight driven per day (ton/yr)	Maximum one-way distance (feet/trip)	Maximum one-way distance (mi/trip)	Maximum one-way miles (miles/yr)
Aggregate/RAP Truck Enter Full	Dump truck (16 CY)	17.0	22.4	39.40	4.2E+04	1.7E+06	560	0.106	4495.5
Aggregate/RAP Truck Leave Empty	Dump truck (16 CY)	17.0	0	17.00	4.2E+04	7.2E+05	560	0.106	4495.5
Asphalt Cement/Binder Truck Enter Full	Tanker truck (6000 gal)	12.0	36.0	48.00	1.4E+03	6.7E+04	560	0.106	147.2
Asphalt Cement/Binder Truck Leave Empty	Tanker truck (6000 gal)	12.0	0	12.00	1.4E+03	1.7E+04	560	0.106	147.2
Fuel Oil Truck Enter Full	Tanker truck (6000 gal)	12.0	32.0	44.00	2.9E+02	1.3E+04	560	0.106	31.2
Fuel Oil Truck Leave Empty	Tanker truck (6000 gal)	12.0	0	12.00	2.9E+02	3.5E+03	560	0.106	31.2
Aggregate/RAP/Shingle Loader Full	Front-end loader (3 CY)	15.0	4.2	19.20	2.3E+05	4.3E+06	560	0.106	23976.2
Aggregate/RAP/Shingle Loader Empty	Front-end loader (3 CY)	15.0	0	15.00	2.3E+05	3.4E+06	560	0.106	23976.2
Asphalt Concrete Truck Leave Full	Dump truck (16 CY)	17.0	24.0	41.00	4.2E+04	1.7E+06	560	0.106	4416.7
Asphalt Concrete Truck Enter Empty	Dump truck (16 CY)	17.0	0	17.00	4.2E+04	7.1E+05	560	0.106	4416.7
Total						6.2E+05	1.3E+07		6.6E+04

Average Vehicle Weight Per Trip = $\frac{20.3}{0.106}$ tons/trip
Average Miles Per Trip = $\frac{20.3}{0.106}$ miles/trip

Unmitigated Emission Factor, Ef = $[k * (sL/2)^{0.65} * (W/3)^{1.5} * C]$ (Equation 1 from AP-42 13.2.1)

	PM	PM10	PM2.5	
where k =	0.082	0.016	0.0024	lb/mi = particle size multiplier (AP-42 Table 13.2.1-1)
W =	20.3	20.3	20.3	tons = average vehicle weight (provided by source)
C =	0.00047	0.00047	0.00038	lb/mi = emission factor for vehicle exhaust, brake wear, and tire wear (AP-42 Table 13.2.1-2)
sL =	0.6	0.6	0.6	g/m ² = Ubiquitous Baseline Silt Loading Values of paved roads (Table 13.2.1-3 for summer months)

Taking natural mitigation due to precipitation into consideration, Mitigated Emission Factor, Eext = $E * [1 - (p/4N)]$

Mitigated Emission Factor, Eext = $Ef * [1 - (p/4N)]$
where p = $\frac{125}{365}$ days of rain greater than or equal to 0.01 inches (see Fig. 13.2.1-2)
N = 365 days per year

	PM	PM10	PM2.5	
Unmitigated Emission Factor, Ef =	0.66	0.13	0.02	lb/mile
Mitigated Emission Factor, Eext =	0.60	0.12	0.02	lb/mile
Dust Control Efficiency =	50%	50%	50%	(pursuant to control measures outlined in fugitive dust control plan)

Process	Vehicle Type	Unmitigated PTE of PM (tons/yr)	Unmitigated PTE of PM10 (tons/yr)	Unmitigated PTE of PM2.5 (tons/yr)	Mitigated PTE of PM (tons/yr)	Mitigated PTE of PM10 (tons/yr)	Mitigated PTE of PM2.5 (tons/yr)	Controlled PTE of PM (tons/yr)	Controlled PTE of PM10 (tons/yr)	Controlled PTE of PM2.5 (tons/yr)
Aggregate/RAP Truck Enter Full	Dump truck (16 CY)	1.48	0.29	0.04	1.35	0.26	0.04	0.68	0.13	0.02
Aggregate/RAP Truck Leave Empty	Dump truck (16 CY)	1.48	0.29	0.04	1.35	0.26	0.04	0.68	0.13	0.02
Asphalt Cement/Binder Truck Enter Full	Tanker truck (6000 gal)	0.048	0.009	1.4E-03	0.044	0.009	1.3E-03	0.022	4.3E-03	6.4E-04
Asphalt Cement/Binder Truck Leave Empty	Tanker truck (6000 gal)	0.048	0.009	1.4E-03	0.044	0.009	1.3E-03	0.022	4.3E-03	6.4E-04
Fuel Oil Truck Enter Full	Tanker truck (6000 gal)	1.0E-02	2.0E-03	3.0E-04	9.4E-03	1.8E-03	2.7E-04	4.7E-03	9.1E-04	1.3E-04
Fuel Oil Truck Leave Empty	Tanker truck (6000 gal)	1.0E-02	2.0E-03	3.0E-04	9.4E-03	1.8E-03	2.7E-04	4.7E-03	9.1E-04	1.3E-04
Aggregate/RAP/Shingle Loader Full	Front-end loader (3 CY)	7.89	1.53	0.23	7.21	1.40	0.21	3.61	0.70	0.10
Aggregate/RAP/Shingle Loader Empty	Front-end loader (3 CY)	7.89	1.53	0.23	7.21	1.40	0.21	3.61	0.70	0.10
Asphalt Concrete Truck Leave Full	Dump truck (16 CY)	1.45	0.28	0.04	1.33	0.26	0.04	0.66	0.13	0.02
Asphalt Concrete Truck Enter Empty	Dump truck (16 CY)	1.45	0.28	0.04	1.33	0.26	0.04	0.66	0.13	0.02
Totals		21.75	4.23	0.63	19.89	3.87	0.57	9.94	1.93	0.29

Methodology

Maximum Material Handling Throughput = [Annual Asphalt Production Limitation (tons/yr)] * [1 - Percent Asphalt Cement/Binder (weight %)]
Maximum Asphalt Cement/Binder Throughput = [Annual Asphalt Production Limitation (tons/yr)] * [Percent Asphalt Cement/Binder (weight %)]
Maximum Weight of Vehicle and Load (tons/trip) = [Maximum Weight of Vehicle (tons/trip)] + [Maximum Weight of Load (tons/trip)]
Maximum trips per year (trip/yr) = [Throughput (tons/yr)] / [Maximum Weight of Load (tons/trip)]
Total Weight driven per year (ton/yr) = [Maximum Weight of Vehicle and Load (tons/trip)] * [Maximum trips per year (trip/yr)]
Maximum one-way distance (mi/trip) = [Maximum one-way distance (feet/trip)] / [5280 ft/mile]
Maximum one-way miles (miles/yr) = [Maximum trips per year (trip/yr)] * [Maximum one-way distance (mi/trip)]
Average Vehicle Weight Per Trip (ton/trip) = SUM[Total Weight driven per year (ton/yr)] / SUM[Maximum trips per year (trip/yr)]
Average Miles Per Trip (miles/trip) = SUM[Maximum one-way miles (miles/yr)] / SUM[Maximum trips per year (trip/yr)]
Unmitigated PTE (tons/yr) = (Maximum one-way miles (miles/yr)) * (Unmitigated Emission Factor (lb/mile)) * (ton/2000 lbs)
Mitigated PTE (tons/yr) = (Maximum one-way miles (miles/yr)) * (Mitigated Emission Factor (lb/mile)) * (ton/2000 lbs)
Controlled PTE (tons/yr) = (Mitigated PTE (tons/yr)) * (1 - Dust Control Efficiency)

Abbreviations

PM = Particulate Matter
PM10 = Particulate Matter (<10 um)
PM2.5 = Particulate Matter (<2.5 um)
PM2.5 = PM10
PTE = Potential to Emit

**Appendix A.2: Limited Emissions Summary
Cold Mix Asphalt Production and Stockpiles**

Company Name: Rieth-Riley Construction Co., Inc.
Source Address: 25200 State Road 23, South Bend, IN 46614
Permit Number: 141-27607-00027
Reviewer: Brian Williams

The following calculations determine the amount of VOC and HAP emissions created from volatilization of solvent used as diluent in the liquid binder for cold mix asphalt production

Cold Mix Asphalt VOC Usage Limitation = tons/yr

Volatile Organic Compounds

	Maximum weight % of VOC solvent in binder	Weight % VOC solvent in binder that evaporates	VOC Solvent Usage Limitation (tons/yr)	Limited PTE of VOC (tons/yr)	Liquid Binder Adjustment Ratio
Cut back asphalt rapid cure (assuming gasoline or naphtha solvent)	25.3%	95.0%	54.0	51.3	1.053
Cut back asphalt medium cure (assuming kerosene solvent)	28.6%	70.0%	73.3	51.3	1.429
Cut back asphalt slow cure (assuming fuel oil solvent)	20.0%	25.0%	205.1	51.3	4.000
Emulsified asphalt with solvent (assuming water, emulsifying agent, and 15% fuel oil solvent)	15.0%	46.4%	110.5	51.3	2.155
Other asphalt with solvent binder	25.9%	2.5%	2051.4	51.3	40.0
Worst Case Limited PTE of VOC =				51.3	

Hazardous Air Pollutants

Worst Case Total HAP Content of VOC solvent (weight %) =	26.08%
Worst Case Single HAP Content of VOC solvent (weight %) =	9.0% Xylenes
Limited PTE of Total HAPs (tons/yr) =	13.38
Limited PTE of Single HAP (tons/yr) =	4.62 Xylenes

Hazardous Air Pollutant (HAP) Content (% by weight) For Various Petroleum Solvents*

Volatile Organic HAP	CAS#	Hazardous Air Pollutant (HAP) Content (% by weight)* For Various Petroleum Solvents				
		Gasoline	Kerosene	Diesel (#2) Fuel Oil	No. 2 Fuel Oil	No. 6 Fuel Oil
1,3-Butadiene	106-99-0	3.70E-5%				
2,2,4-Trimethylpentane	540-84-1	2.40%				
Acenaphthene	83-32-9		4.70E-5%		1.80E-4%	
Acenaphthylene	208-96-8		4.50E-5%		6.00E-5%	
Anthracene	120-12-7		1.20E-6%	5.80E-5%	2.80E-5%	5.00E-5%
Benzene	71-43-2	1.90%		2.90E-4%		
Benzo(a)anthracene	56-55-3			9.60E-7%	4.50E-7%	5.50E-4%
Benzo(a)pyrene	50-32-8			2.20E-6%	2.10E-7%	4.40E-5%
Benzo(g,h,i)perylene	191-24-2			1.20E-7%	5.70E-8%	
Biphenyl	92-52-4			6.30E-4%	7.20E-5%	
Chrysene	218-01-9			4.50E-7%	1.40E-6%	6.90E-4%
Ethylbenzene	100-41-4	1.70%		0.07%	3.40E-4%	
Fluoranthene	206-44-0		7.10E-6%	5.90E-5%	1.40E-5%	2.40E-4%
Fluorene	86-73-7		4.20E-5%	8.60E-4%	1.90E-4%	
Indeno(1,2,3-cd)pyrene	193-39-5			1.60E-7%		1.00E-4%
Methyl-tert-butylether	1634-04-4	0.33%				
Naphthalene	91-20-3	0.25%	0.31%	0.26%	0.22%	4.20E-5%
n-Hexane	110-54-3	2.40%				
Phenanthrene	85-01-8		8.60E-6%	8.80E-4%	7.90E-4%	2.10E-4%
Pyrene	129-00-0		2.40E-6%	4.60E-5%	2.90E-5%	2.30E-5%
Toluene	108-88-3	8.10%		0.18%	6.20E-4%	
Total Xylenes	1330-20-7	9.00%		0.50%	0.23%	
Total Organic HAPs		26.08%	0.33%	1.29%	0.68%	0.19%
Worst Single HAP		9.00%	0.31%	0.50%	0.23%	0.07%
		Xylenes	Naphthalene	Xylenes	Xylenes	Chrysene

Methodology

Limited PTE of VOC (tons/yr) = [Weight % VOC solvent in binder that evaporates] * [VOC Solvent Usage Limitation (tons/yr)]
 Limited PTE of Total HAPs (tons/yr) = [Worst Case Total HAP Content of VOC solvent (weight %)] * [Worst Case Limited PTE of VOC (tons/yr)]
 Limited PTE of Single HAP (tons/yr) = [Worst Case Single HAP Content of VOC solvent (weight %)] * [Worst Case Limited PTE of VOC (tons/yr)]
 *Source: Petroleum Liquids. Potter, T.L. and K.E. Simmons. 1998. Total Petroleum Hydrocarbon Criteria Working Group Series, Volume 2. Composition of Petroleum Mixtures. The Association for Environmental Health and Science. Available on the Internet at: <http://www.aehs.com/publications/catalog/contents/tph.htm>

Abbreviations

VOC = Volatile Organic Compounds
 PTE = Potential to Emit

**Appendix A.2: Limited Emissions Summary
Gasoline Fuel Transfer and Dispensing Operation**

Company Name: Rieth-Riley Construction Co., Inc.
Source Address: 25200 State Road 23, South Bend, IN 46614
Permit Number: 141-27607-00027
Reviewer: Brian Williams

Note: Since the emissions from the gasoline fuel transfer and dispensing operation are minimal, the limited emissions are equal to the unlimited emissions.

To calculate evaporative emissions from the gasoline dispensing fuel transfer and dispensing operation handling emission factors from AP-42 Table 5.2-7 were used. The total potential emission of VOC is as follows:

$$\begin{aligned} \text{Gasoline Throughput} &= 0 \text{ gallons/day} \\ &= 0.0 \text{ kgal/yr} \end{aligned}$$

Volatile Organic Compounds

Emission Source	Emission Factor (lb/kgal of throughput)	PTE of VOC (tons/yr)*
Filling storage tank (balanced submerged filling)	0.3	0.00
Tank breathing and emptying	1.0	0.00
Vehicle refueling (displaced losses - controlled)	1.1	0.00
Spillage	0.7	0.00
Total		0.00

Hazardous Air Pollutants

Worst Case Total HAP Content of VOC solvent (weight %)* =	26.08%	
Worst Case Single HAP Content of VOC solvent (weight %)* =	9.0%	Xylenes
Limited PTE of Total HAPs (tons/yr) =	0.00	
Limited PTE of Single HAP (tons/yr) =	0.00	Xylenes

Methodology

The gasoline throughput was provided by the source.

Gasoline Throughput (kgal/yr) = [Gasoline Throughput (lbs/day)] * [365 days/yr] * [kgal/1000 gal]

PTE of VOC (tons/yr) = [Gasoline Throughput (kgal/yr)] * [Emission Factor (lb/kgal)] * [ton/2000 lb]

PTE of Total HAPs (tons/yr) = [Worst Case Total HAP Content of VOC solvent (weight %)] * [PTE of VOC (tons/yr)]

PTE of Single HAP (tons/yr) = [Worst Case Single HAP Content of VOC solvent (weight %)] * [PTE of VOC (tons/yr)]

*Source: Petroleum Liquids. Potter, T.L. and K.E. Simmons. 1998. Total Petroleum Hydrocarbon Criteria Working Group Series, Volume 2.

Composition of Petroleum Mixtures. The Association for Environmental Health and Science. Available on the Internet at:

<http://www.aehs.com/publications/catalog/contents/tph.htm>

Abbreviations

VOC = Volatile Organic Compounds

PTE = Potential to Emit



INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT

We Protect Hoosiers and Our Environment.

Mitchell E. Daniels Jr.
Governor

Thomas W. Easterly
Commissioner

100 North Senate Avenue
Indianapolis, Indiana 46204
(317) 232-8603
Toll Free (800) 451-6027
www.idem.IN.gov

SENT VIA U.S. MAIL: CONFIRMED DELIVERY AND SIGNATURE REQUESTED

TO: Edward Clements
Rieth-Riley Construction Co., In
P.O. Box 477
Goshen, IN 46527

DATE: September 24, 2010

FROM: Matt Stuckey, Branch Chief
Permits Branch
Office of Air Quality

SUBJECT: Final Decision
Significant Permit Revision
141-27607-00027

Enclosed is the final decision and supporting materials for the air permit application referenced above. Please note that this packet contains the original, signed, permit documents.

The final decision is being sent to you because our records indicate that you are the contact person for this application. However, if you are not the appropriate person within your company to receive this document, please forward it to the correct person.

A copy of the final decision and supporting materials has also been sent via standard mail to:
Joel Bowers (Barnes & Thornburg)
OAQ Permits Branch Interested Parties List

If you have technical questions regarding the enclosed documents, please contact the Office of Air Quality, Permits Branch at (317) 233-0178, or toll-free at 1-800-451-6027 (ext. 3-0178), and ask to speak to the permit reviewer who prepared the permit. If you think you have received this document in error, please contact Joanne Smiddie-Brush of my staff at 1-800-451-6027 (ext 3-0185), or via e-mail at jbrush@idem.IN.gov.

Final Applicant Cover letter.dot 11/30/07



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September 24, 2010

TO: St. Joseph Public Library – LaSalle Branch

From: Matthew Stuckey, Branch Chief
Permits Branch
Office of Air Quality

Subject: **Important Information for Display Regarding a Final Determination**

Applicant Name: Rieth-Riley Construction Co., Inc
Permit Number: 141-27607-00027

You previously received information to make available to the public during the public comment period of a draft permit. Enclosed is a copy of the final decision and supporting materials for the same project. Please place the enclosed information along with the information you previously received. To ensure that your patrons have ample opportunity to review the enclosed permit, **we ask that you retain this document for at least 60 days.**

The applicant is responsible for placing a copy of the application in your library. If the permit application is not on file, or if you have any questions concerning this public review process, please contact Joanne Smiddie-Brush, OAQ Permits Administration Section at 1-800-451-6027, extension 3-0185.

Enclosures
Final Library.dot 11/30/07

Mail Code 61-53

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1		Edward J Clements Rieth-Riley Asphalt Plant #365 PO Box 477 Goshen IN 46527 (Source CAATS) via confirmed delivery										
2		Mr. Charles L. Berger Attorney Berger & Berger, Attorneys at Law 313 Main Street Evansville IN 47700 (Affected Party)										
3		Henry & Helen Schultz 15278 Kerlin Dr Granger IN 46530 (Affected Party)										
4		Laurence A. McHugh Barnes & Thornburg 100 North Michigan South Bend IN 46601-1632 (Affected Party)										
5		Mr. Wayne Falda South Bend Tribune 255 W Colfax Ave South Bend IN 46626 (Affected Party)										
6		LaSalle Branch - St. Joseph County Public Library 3232 West Ardmore Trail South Bend IN 46628 (Library)										
7		Mr. John Leader 3014 E Jefferson Square South Bend IN 46615 (Affected Party)										
8		Ralph & Wanda Williams 18011 Cleveland Rd South Bend IN 46637 (Affected Party)										
9		Mr. William Foose 51740 Juniper Rd South Bend IN 46637 (Affected Party)										
10		South Bend City Council / Mayors Office 227 W. Jefferson Blvd. South Bend IN 46601 (Local Official)										
11		St. Joseph County Board of Commissioners 227 West Jefferson Blvd, South Bend IN 46601 (Local Official)										
12		St. Joseph County Health Department 227 W Jefferson Blvd, Room 825 South Bend IN 46601-1870 (Health Department)										
13		Joel Bowers Barnes & Thornburg 100 N. Michigan Street, 6th Floor South Bend IN 46601 (Attorney)										
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