



INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT

We Protect Hoosiers and Our Environment.

Mitchell E. Daniels Jr.
Governor

Thomas W. Easterly
Commissioner

100 North Senate Avenue
Indianapolis, Indiana 46204
(317) 232-8603
Toll Free (800) 451-6027
www.idem.IN.gov

TO: Interested Parties / Applicant

DATE: Sept. 1, 2009

RE: ADM Grain Company / 163-28335-00035

FROM: Matthew Stuckey, Branch Chief
Permits Branch
Office of Air Quality

Notice of Decision – Approval

Please be advised that on behalf of the Commissioner of the Department of Environmental Management, I have issued a decision regarding the enclosed matter. Pursuant to 326 IAC 2, this approval was effective immediately upon submittal of the application.

If you wish to challenge this decision, IC 4-21.5-3-7 requires that you file a petition for administrative review. This petition may include a request for stay of effectiveness and must be submitted to the Office of Environmental Adjudication, 100 North Senate Avenue, Government Center North, Suite N 501E, Indianapolis, IN 46204, **within eighteen (18) calendar days from the mailing of this notice**. The filing of a petition for administrative review is complete on the earliest of the following dates that apply to the filing:

- (1) the date the document is delivered to the Office of Environmental Adjudication (OEA);
- (2) the date of the postmark on the envelope containing the document, if the document is mailed to OEA by U.S. mail; or
- (3) The date on which the document is deposited with a private carrier, as shown by receipt issued by the carrier, if the document is sent to the OEA by private carrier.

The petition must include facts demonstrating that you are either the applicant, a person aggrieved or adversely affected by the decision or otherwise entitled to review by law. Please identify the permit, decision, or other order for which you seek review by permit number, name of the applicant, location, date of this notice and all of the following:

- (1) the name and address of the person making the request;
- (2) the interest of the person making the request;
- (3) identification of any persons represented by the person making the request;
- (4) the reasons, with particularity, for the request;
- (5) the issues, with particularity, proposed for considerations at any hearing; and
- (6) identification of the terms and conditions which, in the judgment of the person making the request, would be appropriate in the case in question to satisfy the requirements of the law governing documents of the type issued by the Commissioner.

If you have technical questions regarding the enclosed documents, please contact the Office of Air Quality, Permits Branch at (317) 233-0178. Callers from within Indiana may call toll-free at 1-800-451-6027, ext. 3-0178.

Enclosures
FNPER-AM.dot12/3/07



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Ms. Miranda Gerard
ADM Grain Company
4666 Faries Pkwy
Decatur, Illinois 62526

Sept. 1, 2009

Re: 163-28335-00035
Third Notice-Only Change to
M163-27135-00035

Dear Ms. Gerard:

ADM Grain Company was issued a Minor Source Operating Permit (MSOP) No. M163-27135-00035 on December 11, 2008 for a stationary country grain elevator located at 2730 Dixie Flyer Road, Evansville, Indiana 47712. On August 10, 2009, the Office of Air Quality (OAQ) received an application from the source requesting that the permit be updated to indicate that an open rectangular aggregate pile equipped with concrete walls had been removed. This change at the source is considered a "minor physical change" as defined in 326 IAC 2-1.1-1(6). Pursuant to 326 IAC 2-1.1-3(h)(2), minor physical changes to a source do not require a permit revision under 326 IAC 2-6.1-6, if the minor physical change does not increase potential emissions from the source. This change to the permit is considered a notice-only change pursuant to 326 IAC 2-6.1-6(d)(2).

Pursuant to the provisions of 326 IAC 2-6.1-6, the permit is hereby revised as follows with the deleted language as ~~strikeouts~~ and new language **bolded**.

A.2 Emission Units and Pollution Control Equipment Summary

This stationary source consists of the following emission units and pollution control devices:

**

- (g) ~~Two~~ **One** (2 1) open rectangular aggregate piles equipped with concrete walls, constructed in 1999, with maximum throughput rate of 11,900. ~~and 23,800 tons per year,~~ ~~respectively~~

SECTION D.1 EMISSIONS UNIT OPERATION CONDITIONS

- (f) ~~Two~~ **One** (2 1) open rectangular aggregate piles equipped with concrete walls, constructed in 1999, with maximum throughput rate of 11,900. ~~and 23,800 tons per year,~~ ~~respectively~~

(The information describing the process contained in this emissions unit description box is descriptive information and does not constitute enforceable conditions.)

IDEM, OAQ has decided to make additional revisions to the permit as described below. The permit has been revised as follows with deleted language as ~~strikeouts~~ and new language **bolded**:

- Several of IDEM's branches and sections have been renamed. Therefore, IDEM has updated the addresses listed in the permit. References to "Permit Administration and Development Section"

and the "Permits Branch" have been changed to "Permit Administration and Support Section". References to "Asbestos Section", "Compliance Data Section", "Air Compliance Section", and "Compliance Branch" have been changed to "Compliance and Enforcement Branch". The permit has been revised as follows:

Indiana Department of Environmental Management
Permit Administration and Support Section, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251

Indiana Department of Environmental Management
Compliance and Enforcement Branch, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251

All other conditions of the permit shall remain unchanged and in effect. Attached please find the entire revised permit. A copy of the permit is available on the Internet at: <http://www.in.gov/ai/appfiles/idem-caats/>. For additional information about air permits and how the public and interested parties can participate, refer to the IDEM's Guide for Citizen Participation and Permit Guide on the Internet at: www.idem.in.gov

This decision is subject to the Indiana Administrative Orders and Procedures Act - IC 4-21.5-3-5. If you have any questions on this matter, please contact Gary Freeman, of my staff, at 317-233-5334 or 1-800-451-6027, and ask for extension 3-5334.

Sincerely,



Alfred C. Dumauval, Ph. D., Section Chief
Permits Branch
Office of Air Quality

Attachments: Updated Permit

ACD/gkf

cc: File - Vanderburgh County
Vanderburgh County Health Department
IDEM Southwest Regional Office
U.S. EPA, Region V
Compliance and Enforcement Branch
Billing, Licensing and Training Section



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Minor Source Operating Permit OFFICE OF AIR QUALITY

**ADM Grain Company
2730 Dixie Flyer Road
Evansville, Indiana 47712**

(herein known as the Permittee) is hereby authorized to operate subject to the conditions contained herein, the source described in Section A (Source Summary) of this permit.

This permit is issued to the above mentioned company under the provisions of 326 IAC 2-1.1, 326 IAC 2-6.1 and 40 CFR 52.780, with conditions listed on the attached pages.

Indiana statutes from IC 13 and rules from 326 IAC, quoted in conditions in this permit, are those applicable at the time the permit was issued. The issuance or possession of this permit shall not alone constitute a defense against an alleged violation of any law, regulation or standard, except for the requirement to obtain a MSOP under 326 IAC 2-6.1.

Operation Permit No.: M163-23635-00035	
Signed and Issued by: Nisha Sizemore, Chief Permits Branch Office of Air Quality	Issuance Date: November 19, 2007 Expiration Date: November 19, 2012

First Notice-Only Change 163-25936-00035, issued April 25, 2008
Second Notice-Only Change 163-27135-00035, December 11, 2009

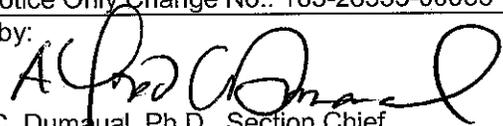
Third Notice Only Change No.: 163-28335-00035	
Issued by:  Alfred C. Dumaul, Ph.D., Section Chief Permits Branch Office of Air Quality	Issuance Date: Sept. 1, 2009 Expiration Date: November 19, 2012

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SECTION A SOURCE SUMMARY

This permit is based on information requested by the Indiana Department of Environmental Management (IDEM), Office of Air Quality (OAQ). The information describing the source contained in conditions A.1 and A.2 is descriptive information and does not constitute enforceable conditions. However, the Permittee should be aware that a physical change or a change in the method of operation that may render this descriptive information obsolete or inaccurate may trigger requirements for the Permittee to obtain additional permits or seek modification of this permit pursuant to 326 IAC 2, or change other applicable requirements presented in the permit application.

A.1 General Information [326 IAC 2-5.1-3(c)][326 IAC 2-6.1-4(a)]

The Permittee owns and operates a stationary country grain elevator.

Source Address:	2730 Dixie Flyer Road, Evansville, Indiana 47712
Mailing Address:	4666 Faries Parkway, Decatur, IL 62526
General Source Phone Number:	(217) 424-5817
SIC Code:	5153
County Location:	Vanderburgh
Source Location Status:	Nonattainment for PM 2.5 standard Attainment for all other criteria pollutants
Source Status:	Minor Source Operating Permit Program Minor Source, under PSD and Emission Offset Rules Minor Source, Section 112 of the Clean Air Act Not 1 of 28 Source Categories

A.2 Emission Units and Pollution Control Equipment Summary

This stationary source consists of the following emission units and pollution control devices:

- (a) One (1) truck receiving pit, identified as Pit #1 with a maximum receiving throughput of 360 tons per hour (12,000 bushels per hour at 60 pounds per bushel), constructed in 1978 and using baghouse #1 for particulate control.
- (b) One (1) enclosed internal grain handling operation, with a maximum throughput of 1,200,000 tons per year, constructed in 1978 and 2006, consisting of the following equipment, and using baghouses (#1, #2) and exhausting to stacks (#1 and #2) for particulate control:
 - (1) One (1) conveyor, identified as High Roller Tank #4 fill conveyor, constructed in 2006, with a maximum throughput of 450 tons per hour.
 - (2) One (1) conveyor, identified as High Roller Tank #4 reclaim conveyor, constructed in 2006, with a maximum throughput of 450 tons per hour.
 - (3) One (1) drag conveyor, identified as Top Drag Tank A & B fill, constructed in 1978, with a maximum throughput of 450 tons per hour.
 - (4) One (1) reclaim conveyor, identified as Reclaim Drag, constructed in 1978, with a maximum throughput of 450 tons per hour.
 - (5) One (1) reclaim conveyor, identified as A & B Reclaim Drag, constructed in 1978, with a maximum throughput of 450 tons per hour.

- (6) Three (3) reclaim screw conveyors, identified as Tank #1 Reclaim, Tank #2 Reclaim, and Tank #3 Reclaim, each conveyor unit was constructed in 1978. The maximum throughput of each conveyor unit is 180 tons per hour.
- (7) One (1) reclaim conveyor, identified as Pit Reclaim, constructed in 1978, with a maximum throughput of 360 tons per hour.
- (8) One (1) conveyor, identified as Leg #1, constructed in 1978, with a maximum throughput of 450 tons per hour.
- (9) One (1) conveyor, identified as Leg #2, constructed in 1978, with a maximum throughput of 450 tons per hour.
- (c) One (1) truck (or rail) loadout area with a maximum throughput of 450 tons per hour, constructed in 1978, and using baghouse #2 for particulate control.
- (d) One (1) barge loadout area with a maximum throughput of 450 tons per hour, constructed in 1978, and using baghouse #2 for particulate control.
- (e) Seven (7) storage silos and bins, each with a vent, consisting of the following bins:
 - (1) One (1) storage silo, identified as Tank #1, constructed in 1978, with a maximum capacity of 3,000 tons.
 - (2) One (1) storage silo, identified as Tank #2, constructed in 1978, with a maximum capacity of 3,000 tons.
 - (3) One (1) storage silo, identified as Tank #3, constructed in 1978, with a maximum capacity of 3,000 tons.
 - (4) One (1) storage silo, identified as Tank #4, constructed in 2006, with a maximum capacity of 10,200 tons.
 - (5) Two (2) storage silos, identified as Tanks A and B, construction in 1978, with a maximum capacity of 600 tons each.
 - (6) One (1) storage silo, identified as Tank #6, constructed in 1978, with a maximum capacity of 150 tons.
- (f) Unpaved haul roads. The permittee uses oil emulsion for dust suppression [326 IAC 6-4].
- (g) One (1) open rectangular aggregate piles equipped with concrete walls, constructed in 1999, with maximum throughput rate of 11,900.

SECTION B GENERAL CONDITIONS

B.1 Definitions [326 IAC 2-1.1-1]

Terms in this permit shall have the definition assigned to such terms in the referenced regulation. In the absence of definitions in the referenced regulation, the applicable definitions found in the statutes or regulations (IC 13-11, 326 IAC 1-2 and 326 IAC 2-1.1-1) shall prevail.

B.2 Permit Term [326 IAC 2-6.1-7(a)][326 IAC 2-1.1-9.5][IC 13-15-3-6(a)]

- (a) This permit, M163-23635-00035, is issued for a fixed term of five (5) years from the issuance date of this permit, as determined in accordance with IC 4-21.5-3-5(f) and IC 13-15-5-3. Subsequent revisions, modifications, or amendments of this permit do not affect the expiration date of this permit.
- (b) If IDEM, OAQ, upon receiving a timely and complete renewal permit application, fails to issue or deny the permit renewal prior to the expiration date of this permit, this existing permit shall not expire and all terms and conditions shall continue in effect, until the renewal permit has been issued or denied.

B.3 Term of Conditions [326 IAC 2-1.1-9.5]

Notwithstanding the permit term of a permit to construct, a permit to operate, or a permit modification, any condition established in a permit issued pursuant to a permitting program approved in the state implementation plan shall remain in effect until:

- (a) the condition is modified in a subsequent permit action pursuant to Title I of the Clean Air Act; or
- (b) the emission unit to which the condition pertains permanently ceases operation.

B.4 Enforceability

Unless otherwise stated, all terms and conditions in this permit, including any provisions designed to limit the source's potential to emit, are enforceable by IDEM, the United States Environmental Protection Agency (U.S. EPA) and by citizens in accordance with the Clean Air Act.

B.5 Severability

The provisions of this permit are severable; a determination that any portion of this permit is invalid shall not affect the validity of the remainder of the permit.

B.6 Property Rights or Exclusive Privilege

This permit does not convey any property rights of any sort or any exclusive privilege.

B.7 Duty to Provide Information

- (a) The Permittee shall furnish to IDEM, OAQ, within a reasonable time, any information that IDEM, OAQ may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating this permit, or to determine compliance with this permit. The submittal by the Permittee does require the certification by an "authorized individual" as defined by 326 IAC 2-1.1-1(1). Upon request, the Permittee shall also furnish to IDEM, OAQ copies of records required to be kept by this permit.
- (b) For information furnished by the Permittee to IDEM, OAQ, the Permittee may include a claim of confidentiality in accordance with 326 IAC 17.1. When furnishing copies of requested records directly to U. S. EPA, the Permittee may assert a claim of confidentiality in accordance with 40 CFR 2, Subpart B.

B.8 Certification

- (a) Where specifically designated by this permit or required by an applicable requirement, any application form, report, or compliance certification submitted shall contain certification by an "authorized individual" of truth, accuracy, and completeness. This certification shall state that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.
- (b) One (1) certification shall be included, using the attached Certification Form, with each submittal requiring certification. One (1) certification may cover multiple forms in one (1) submittal.
- (c) An "authorized individual" is defined at 326 IAC 2-1.1-1(1).

B.9 Annual Notification [326 IAC 2-6.1-5(a)(5)]

- (a) An annual notification shall be submitted by an authorized individual to the Office of Air Quality stating whether or not the source is in operation and in compliance with the terms and conditions contained in this permit.
- (b) The annual notice shall be submitted in the format attached no later than March 1 of each year to:

Indiana Department of Environmental Management
Compliance and Enforcement Branch, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, IN 46204-2251
- (c) The notification shall be considered timely if the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ on or before the date it is due.

B.10 Preventive Maintenance Plan [326 IAC 1-6-3]

- (a) If required by specific condition(s) in Section D of this permit, the Permittee shall prepare and maintain Preventive Maintenance Plans (PMPs) within ninety (90) days after issuance of this permit, including the following information on each facility:
 - (1) Identification of the individual(s) responsible for inspecting, maintaining, and repairing emission control devices;
 - (2) A description of the items or conditions that will be inspected and the inspection schedule for said items or conditions; and
 - (3) Identification and quantification of the replacement parts that will be maintained in inventory for quick replacement.

If, due to circumstances beyond the Permittee's control, the PMPs cannot be prepared and maintained within the above time frame, the Permittee may extend the date an additional ninety (90) days provided the Permittee notifies:

Indiana Department of Environmental Management
Compliance and Enforcement Branch, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251

The PMP extension notification does not require the certification by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

- (b) A copy of the PMPs shall be submitted to IDEM, OAQ upon request and within a reasonable time, and shall be subject to review and approval by IDEM, OAQ. IDEM, OAQ may require the Permittee to revise its PMPs whenever lack of proper maintenance causes or is the primary contributor to an exceedance of any limitation on emissions or potential to emit. The PMPs do not require the certification by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).
- (c) To the extent the Permittee is required by 40 CFR Part 60/63 to have an Operation Maintenance, and Monitoring (OMM) Plan for a unit, such Plan is deemed to satisfy the PMP requirements of 326 IAC 1-6-3 for that unit.

B.11 Prior Permits Superseded [326 IAC 2-1.1-9.5]

- (a) All terms and conditions of permits established prior to M163-23635-00035 and issued pursuant to permitting programs approved into the state implementation plan have been either:
 - (1) incorporated as originally stated,
 - (2) revised, or
 - (3) deleted.
- (b) All previous registrations and permits are superseded by this permit.

B.12 Termination of Right to Operate [326 IAC 2-6.1-7(a)]

The Permittee's right to operate this source terminates with the expiration of this permit unless a timely and complete renewal application is submitted at least ninety (90) days prior to the date of expiration of the source's existing permit, consistent with 326 IAC 2-6.1-7.

B.13 Permit Renewal [326 IAC 2-6.1-7]

- (a) The application for renewal shall be submitted using the application form or forms prescribed by IDEM, OAQ and shall include the information specified in 326 IAC 2-6.1-7. Such information shall be included in the application for each emission unit at this source. The renewal application does require the certification by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

Request for renewal shall be submitted to:

Indiana Department of Environmental Management
Permit Administration and Support Section, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251

- (b) A timely renewal application is one that is:
 - (1) Submitted at least ninety (90) days prior to the date of the expiration of this permit; and

- (2) If the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ on or before the date it is due.
- (c) If the Permittee submits a timely and complete application for renewal of this permit, the source's failure to have a permit is not a violation of 326 IAC 2-6.1 until IDEM, OAQ takes final action on the renewal application, except that this protection shall cease to apply if, subsequent to the completeness determination, the Permittee fails to submit by the deadline specified in writing by IDEM, OAQ any additional information identified as being needed to process the application.

B.14 Permit Amendment or Revision [326 IAC 2-5.1-3(e)(3)][326 IAC 2-6.1-6]

- (a) Permit amendments and revisions are governed by the requirements of 326 IAC 2-6.1-6 whenever the Permittee seeks to amend or modify this permit.
- (b) Any application requesting an amendment or modification of this permit shall be submitted to:

Indiana Department of Environmental Management
Permits Administration and Support Section, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251

Any such application shall be certified by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).
- (c) The Permittee shall notify the OAQ within thirty (30) calendar days of implementing a notice-only change. [326 IAC 2-6.1-6(d)]

B.15 Source Modification Requirement

A modification, construction, or reconstruction is governed by the requirements of 326 IAC 2.

B.16 Inspection and Entry [326 IAC 2-5.1-3(e)(4)(B)][326 IAC 2-6.1-5(a)(4)][IC 13-14-2-2][IC 13-17-3-2][IC 13-30-3-1]

Upon presentation of proper identification cards, credentials, and other documents as may be required by law, and subject to the Permittee's right under all applicable laws and regulations to assert that the information collected by the agency is confidential and entitled to be treated as such, the Permittee shall allow IDEM, OAQ, U.S. EPA, or an authorized representative to perform the following:

- (a) Enter upon the Permittee's premises where a permitted source is located, or emissions related activity is conducted, or where records must be kept under the conditions of this permit;
- (b) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, have access to and copy, at reasonable times, any records that must be kept under the conditions of this permit;
- (c) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, inspect, at reasonable times, any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under this permit;

- (d) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with this permit or applicable requirements; and
- (e) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, utili A.1 General Information [326 IAC 2-5.1-3(c)][326 IAC 2-6.1-4(a)]

B.17 Transfer of Ownership or Operational Control [326 IAC 2-6.1-6]

- (a) The Permittee must comply with the requirements of 326 IAC 2-6.1-6 whenever the Permittee seeks to change the ownership or operational control of the source and no other change in the permit is necessary.
- (b) Any application requesting a change in the ownership or operational control of the source shall contain a written agreement containing a specific date for transfer of permit responsibility, coverage and liability between the current and new Permittee. The application shall be submitted to:

Indiana Department of Environmental Management
Permits Administration and Support Section, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251

The application which shall be submitted by the Permittee does require the certification by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).
- (c) The Permittee may implement notice-only changes addressed in the request for a notice-only change immediately upon submittal of the request. [326 IAC 2-6.1-6(d)(3)]

B.18 Annual Fee Payment [326 IAC 2-1.1-7]

- (a) The Permittee shall pay annual fees to IDEM, OAQ, within thirty (30) calendar days of receipt of a billing.
- (b) The Permittee may call the following numbers: 1-800-451-6027 or 317 233-4230 (as for Billing, Licensing, and Training Section), to determine the appropriate permit fee.

B.19 Credible Evidence [326 IAC 1-1-6]

For the purpose of submitting compliance certifications or establishing whether or not the Permittee has violated or is in violation of any condition of this permit, nothing in this permit shall preclude the use, including the exclusive use, of any credible evidence or information relevant to whether the Permittee would have been in compliance with the condition of this permit if the appropriate performance or compliance test or procedure had been performed.

SECTION C

SOURCE OPERATION CONDITIONS

Entire Source

Emission Limitations and Standards [326 IAC 2-6.1-5(a)(1)]

C.1 Permit Revocation [326 IAC 2-1.1-9]

Pursuant to 326 IAC 2-1.1-9 (Revocation of Permits), this permit to operate may be revoked for any of the following causes:

- (a) Violation of any conditions of this permit.
- (b) Failure to disclose all the relevant facts, or misrepresentation in obtaining this permit.
- (c) Changes in regulatory requirements that mandate either a temporary or permanent reduction of discharge of contaminants. However, the amendment of appropriate sections of this permit shall not require revocation of this permit.
- (d) Noncompliance with orders issued pursuant to 326 IAC 1-5 (Episode Alert Levels) to reduce emissions during an air pollution episode.
- (e) For any cause which establishes in the judgment of IDEM, the fact that continuance of this permit is not consistent with purposes of this article.

C.2 Opacity [326 IAC 5-1]

Pursuant to 326 IAC 5-1-2 (Opacity Limitations), except as provided in 326 IAC 5-1-3 (Temporary Alternative Opacity Limitations), opacity shall meet the following, unless otherwise stated in this permit:

- (a) Opacity shall not exceed an average of thirty percent (30%) in any one (1) six (6) minute averaging period as determined in 326 IAC 5-1-4.
- (b) Opacity shall not exceed sixty percent (60%) for more than a cumulative total of fifteen (15) minutes (sixty (60) readings as measured according to 40 CFR 60, Appendix A, Method 9 or fifteen (15) one (1) minute nonoverlapping integrated averages for a continuous opacity monitor) in a six (6) hour period.

C.3 Open Burning [326 IAC 4-1] [IC 13-17-9]

The Permittee shall not open burn any material except as provided in 326 IAC 4-1-3, 326 IAC 4-1-4 or 326 IAC 4-1-6. The previous sentence notwithstanding, the Permittee may open burn in accordance with an open burning approval issued by the Commissioner under 326 IAC 4-1-4.1.

C.4 Incineration [326 IAC 4-2] [326 IAC 9-1-2]

The Permittee shall not operate an incinerator or incinerate any waste or refuse except as provided in 326 IAC 4-2 and 326 IAC 9-1-2.

C.5 Fugitive Dust Emissions [326 IAC 6-4]

The Permittee shall not allow fugitive dust to escape beyond the property line or boundaries of the property, right-of-way, or easement on which the source is located, in a manner that would violate 326 IAC 6-4 (Fugitive Dust Emissions).

C.6 Fugitive Particulate Matter Emission Limitations [326 IAC 6-5]

Pursuant to 326 IAC 6-5 (Fugitive Particulate Matter Emission Limitations), fugitive particulate matter emissions shall be controlled according to the plan submitted on June 13, 2007. The plan is included as Attachment A.

C.7 Asbestos Abatement Projects [326 IAC 14-10] [326 IAC 18] [40 CFR 61, Subpart M]

- (a) Notification requirements apply to each owner or operator. If the combined amount of regulated asbestos containing material (RACM) to be stripped, removed or disturbed is at least 260 linear feet on pipes or 160 square feet on other facility components, or at least thirty-five (35) cubic feet on all facility components, then the notification requirements of 326 IAC 14-10-3 are mandatory. All demolition projects require notification whether or not asbestos is present.
- (b) The Permittee shall ensure that a written notification is sent on a form provided by the Commissioner at least ten (10) working days before asbestos stripping or removal work or before demolition begins, per 326 IAC 14-10-3, and shall update such notice as necessary, including, but not limited to the following:
 - (1) When the amount of affected asbestos containing material increases or decreases by at least twenty percent (20%); or
 - (2) If there is a change in the following:
 - (A) Asbestos removal or demolition start date;
 - (B) Removal or demolition contractor; or
 - (C) Waste disposal site.
- (c) The Permittee shall ensure that the notice is postmarked or delivered according to the guidelines set forth in 326 IAC 14-10-3(2).
- (d) The notice to be submitted shall include the information enumerated in 326 IAC 14-10-3(3).

All required notifications shall be submitted to:

Indiana Department of Environmental Management
Compliance and Enforcement Branch, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251

The notice shall include a signed certification from the owner or operator that the information provided in this notification is correct and that only Indiana licensed workers and project supervisors will be used to implement the asbestos removal project. The notifications do not require a certification by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

- (e) **Procedures for Asbestos Emission Control**
The Permittee shall comply with the applicable emission control procedures in 326 IAC 14-10-4 and 40 CFR 61.145(c). Per 326 IAC 14-10-1, emission control requirements are applicable for any removal or disturbance of RACM greater than three (3) linear feet on pipes or three (3) square feet on any other facility components or a total of at least 0.75 cubic feet on all facility components.

- (f) **Demolition and Renovation**
The Permittee shall thoroughly inspect the affected facility or part of the facility where the demolition or renovation will occur for the presence of asbestos pursuant to 40 CFR 61.145(a).
- (g) **Indiana Accredited Asbestos Inspector**
The Permittee shall comply with 326 IAC 14-10-1(a) that requires the owner or operator, prior to a renovation/demolition, to use an Indiana Accredited Asbestos Inspector to thoroughly inspect the affected portion of the facility for the presence of asbestos. The requirement to use an Indiana Accredited Asbestos inspector is not federally enforceable.

Testing Requirements [326 IAC 2-6.1-5(a)(2)]

C.8 Performance Testing [326 IAC 3-6]

- (a) All testing shall be performed according to the provisions of 326 IAC 3-6 (Source Sampling Procedures), except as provided elsewhere in this permit, utilizing any applicable procedures and analysis methods specified in 40 CFR 51, 40 CFR 60, 40 CFR 61, 40 CFR 63, 40 CFR 75, or other procedures approved by IDEM, OAQ.

A test protocol, except as provided elsewhere in this permit, shall be submitted to:

Indiana Department of Environmental Management
Compliance and Enforcement Branch, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251

no later than thirty-five (35) days prior to the intended test date. The protocol submitted by the Permittee does not require certification by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

- (b) The Permittee shall notify IDEM, OAQ of the actual test date at least fourteen (14) days prior to the actual test date. The notification submitted by the Permittee does not require certification by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).
- (c) Pursuant to 326 IAC 3-6-4(b), all test reports must be received by IDEM, OAQ not later than forty-five (45) days after the completion of the testing. An extension may be granted by IDEM, OAQ if the Permittee submits to IDEM, OAQ, a reasonable written explanation not later than five (5) days prior to the end of the initial forty-five (45) day period.

Compliance Requirements [326 IAC 2-1.1-11]

C.9 Compliance Requirements [326 IAC 2-1.1-11]

The commissioner may require stack testing, monitoring, or reporting at any time to assure compliance with all applicable requirements by issuing an order under 326 IAC 2-1.1-11. Any monitoring or testing shall be performed in accordance with 326 IAC 3 or other methods approved by the commissioner or the U. S. EPA.

Compliance Monitoring Requirements [326 IAC 2-6.1-5(a)(2)]

C.10 Compliance Monitoring [326 IAC 2-1.1-11]

Compliance with applicable requirements shall be documented as required by this permit. The Permittee shall be responsible for installing any necessary equipment and initiating any required monitoring related to that equipment. All monitoring and record keeping requirements not already legally required shall be implemented when operation begins.

C.11 Monitoring Methods [326 IAC 3] [40 CFR 60] [40 CFR 63]

Any monitoring or testing required by Section D of this permit shall be performed according to the provisions of 326 IAC 3, 40 CFR 60, Appendix A, 40 CFR 60, Appendix B, 40 CFR 63, or other approved methods as specified in this permit.

C.12 Instrument Specifications [326 IAC 2-1.1-11]

- (a) When required by any condition of this permit, an analog instrument used to measure a parameter related to the operation of an air pollution control device shall have a scale such that the expected maximum reading for the normal range shall be no less than twenty percent (20%) of full scale.
- (b) The Permittee may request that the IDEM, OAQ approve the use of an instrument that does not meet the above specifications provided the Permittee can demonstrate that an alternative instrument specification will adequately ensure compliance with permit conditions requiring the measurement of the parameters.

Corrective Actions and Response Steps

C.13 Response to Excursions or Exceedances

- (a) Upon detecting an excursion or exceedance, the Permittee shall restore operation of the emissions unit (including any control device and associated capture system) to its normal or usual manner of operation as expeditiously as practicable in accordance with good air pollution control practices for minimizing emissions.
- (b) The response shall include minimizing the period of any startup, shutdown or malfunction and taking any necessary corrective actions to restore normal operation and prevent the likely recurrence of the cause of an excursion or exceedance (other than those caused by excused startup or shutdown conditions). Corrective actions may include, but are not limited to, the following:
 - (1) initial inspection and evaluation;
 - (2) recording that operations returned to normal without operator action (such as through response by a computerized distribution control system); or
 - (3) any necessary follow-up actions to return operation to within the indicator range, designated condition, or below the applicable emission limitation or standard, as applicable.
- (c) A determination of whether the Permittee has used acceptable procedures in response to an excursion or exceedance will be based on information available, which may include, but is not limited to, the following:
 - (1) monitoring results;
 - (2) review of operation and maintenance procedures and records; and/or

- (3) inspection of the control device, associated capture system, and the process.
- (d) Failure to take reasonable response steps shall be considered a deviation from the permit.
- (e) The Permittee shall maintain the following records:
 - (1) monitoring data;
 - (2) monitor performance data, if applicable; and
 - (3) corrective actions taken.

C.14 Actions Related to Noncompliance Demonstrated by a Stack Test

- (a) When the results of a stack test performed in conformance with Section C - Performance Testing, of this permit exceed the level specified in any condition of this permit, the Permittee shall take appropriate response actions. The Permittee shall submit a description of these response actions to IDEM, OAQ, within thirty (30) days of receipt of the test results. The Permittee shall take appropriate action to minimize excess emissions from the affected facility while the response actions are being implemented.
- (b) A retest to demonstrate compliance shall be performed within one hundred twenty (120) days of receipt of the original test results. Should the Permittee demonstrate to IDEM, OAQ that retesting in one hundred twenty (120) days is not practicable, IDEM, OAQ may extend the retesting deadline.
- (c) IDEM, OAQ reserves the authority to take any actions allowed under law in response to noncompliant stack tests.

The response action documents submitted pursuant to this condition do require the certification by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

Record Keeping and Reporting Requirements [326 IAC 2-6.1-5(a)(2)]

C.15 Malfunctions Report [326 IAC 1-6-2]

Pursuant to 326 IAC 1-6-2 (Records; Notice of Malfunction):

- (a) A record of all malfunctions, including startups or shutdowns of any facility or emission control equipment, which result in violations of applicable air pollution control regulations or applicable emission limitations shall be kept and retained for a period of three (3) years and shall be made available to the Indiana Department of Environmental Management (IDEM), Office of Air Quality (OAQ), or appointed representative upon request.
- (b) When a malfunction of any facility or emission control equipment occurs which lasts more than one (1) hour, said condition shall be reported to OAQ, using the Malfunction Report Forms (2 pages). Notification shall be made by telephone or facsimile, as soon as practicable, but in no event later than four (4) daytime business hours after the beginning of said occurrence.
- (c) Failure to report a malfunction of any emission control equipment shall constitute a violation of 326 IAC 1-6, and any other applicable rules. Information of the scope and expected duration of the malfunction shall be provided, including the items specified in 326 IAC 1-6-2(a)(1) through (6).

- (d) Malfunction is defined as any sudden, unavoidable failure of any air pollution control equipment, process, or combustion or process equipment to operate in a normal and usual manner. [326 IAC 1-2-39]

C.16 General Record Keeping Requirements [326 IAC 2-6.1-5]

- (a) Records of all required monitoring data, reports and support information required by this permit shall be retained for a period of at least five (5) years from the date of monitoring sample, measurement, report, or application. These records shall be physically present or electronically accessible at the source location for a minimum of three (3) years. The records may be stored elsewhere for the remaining two (2) years as long as they are available upon request. If the Commissioner makes a request for records to the Permittee, the Permittee shall furnish the records to the Commissioner within a reasonable time.
- (b) Unless otherwise specified in this permit, all record keeping requirements not already legally required shall be implemented within ninety (90) days of permit issuance.

C.17 General Reporting Requirements [326 IAC 2-1.1-11] [326 IAC 2-6.1-2] [IC 13-14-1-13]

- (a) Reports required by conditions in Section D of this permit shall be submitted to:

Indiana Department of Environmental Management
Compliance and Enforcement Branch, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251
- (b) Unless otherwise specified in this permit, any notice, report, or other submission required by this permit shall be considered timely if the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ on or before the date it is due.
- (c) Unless otherwise specified in this permit, all reports required in Section D of this permit shall be submitted within thirty (30) days of the end of the reporting period. All reports do require the certification by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).
- (d) The first report shall cover the period commencing on the date of issuance of this permit and ending on the last day of the reporting period. Reporting periods are based on calendar years, unless otherwise specified in this permit. For the purpose of this permit "calendar year" means the twelve (12) month period from January 1 to December 31 inclusive.

SECTION D.1 EMISSIONS UNIT OPERATION CONDITIONS

Emissions Unit Description:

- (a) One (1) truck receiving pit, identified as Pit #1 with a maximum receiving throughput of 360 tons per hour (12,000 bushels per hour at 60 pounds per bushel), constructed in 1978 and using baghouse #1 for particulate control.
- (b) One (1) enclosed internal grain handling operation, with a maximum throughput of 1,200,000 tons per year, constructed in 1978 and 2006, consisting of the following equipment, and using baghouses (#1, #2) and exhausting to stacks (#1 and #2) for particulate control:
 - (1) One (1) conveyor, identified as High Roller Tank #4 fill conveyor, constructed in 2006, with a maximum throughput of 450 tons per hour.
 - (2) One (1) conveyor, identified as High Roller Tank #4 reclaim conveyor, constructed in 2006, with a maximum throughput of 450 tons per hour.
 - (3) One (1) drag conveyor, identified as Top Drag Tank A & B fill, constructed in 1978, with a maximum throughput of 450 tons per hour.
 - (4) One (1) reclaim conveyor, identified as Reclaim Drag, constructed in 1978, with a maximum throughput of 450 tons per hour.
 - (5) One (1) reclaim conveyor, identified as A & B Reclaim Drag, constructed in 1978, with a maximum throughput of 450 tons per hour.
 - (6) Three (3) reclaim screw conveyors, identified as Tank #1 Reclaim, Tank #2 Reclaim, and Tank #3 Reclaim, each conveyor unit was constructed in 1978. The maximum throughput of each conveyor unit is 180 tons per hour.
 - (7) One (1) reclaim conveyor, identified as Pit Reclaim, constructed in 1978, with a maximum throughput of 360 tons per hour.
 - (8) One (1) conveyor, identified as Leg #1, constructed in 1978, with a maximum throughput of 450 tons per hour.
 - (9) One (1) conveyor, identified as Leg #2, constructed in 1978, with a maximum throughput of 450 tons per hour.
- (c) One (1) truck (or rail) loadout area with a maximum throughput of 450 tons per hour, constructed in 1978, and using baghouse #2 for particulate control.
- (d) One (1) barge loadout area with a maximum throughput of 450 tons per hour, constructed in 1978, and using baghouse #2 for particulate control.
- (e) Seven (7) storage silos and bins, each with a vent, consisting of the following bins:
 - (1) One (1) storage silo, identified as Tank #1, constructed in 1978, with a maximum capacity of 3,000 tons.
 - (2) One (1) storage silo, identified as Tank #2, constructed in 1978, with a maximum capacity of 3,000 tons.

- (3) One (1) storage silo, identified as Tank #3, constructed in 1978, with a maximum capacity of 3,000 tons.
 - (4) One (1) storage silo, identified as Tank #4, constructed in 2006, with a maximum capacity of 10,200 tons.
 - (5) Two (2) storage silos, identified as Tanks A and B, construction in 1978, with a maximum capacity of 600 tons each.
 - (6) One (1) storage silo, identified as Tank #6, constructed in 1978, with a maximum capacity of 150 tons.
 - (f) One (1) open rectangular aggregate piles equipped with concrete walls, constructed in 1999, with maximum throughput rate of 11,900.
- (The information describing the process contained in this emissions unit description box is descriptive information and does not constitute enforceable conditions.)

Emission Limitations and Standards [326 IAC 2-6.1-5(a)(1)]

D.1.1 Particulate Matter (PM) [326 IAC 6.5-1-2]

Pursuant to 326 IAC 6.5-1-2(a) (Vanderburgh County Particulate Limitations), particulate matter (PM) emissions from the facilities listed below shall be limited to 0.03 grains per dry standard cubic foot (gr/dscf).

Emission Unit	Control Description	Particulate Emission Limit (gr/dscf)
Truck Receiving Pit	Baghouse #1	0.03
High Roller Tank #4 Fill Conveyor	Enclosed	0.03
High Roller Tank #4 Reclaim Conveyor	Enclosed	0.03
Top Drag Tanks A & B Fill Conveyor	Enclosed	0.03
Reclaim Drag Conveyor	Enclosed	0.03
A & B Reclaim Drag Conveyor	Enclosed	0.03
Tank #1 Reclaim Conveyor	Enclosed	0.03
Tank #2 Reclaim Conveyor	Enclosed	0.03
Tank #3 Reclaim Conveyor	Enclosed	0.03
Pit Reclaim Conveyor	Enclosed	0.03
Leg #1 Conveyor	Enclosed	0.03
Leg #2 Conveyor	Enclosed	0.03
Truck (or Rail) Loadout	Baghouse #2	0.03
Barge Loadout	Baghouse #2	0.03
Tank #1	Enclosed	0.03
Tank #2	Enclosed	0.03
Tank #3	Enclosed	0.03
Tank #4	Enclosed	0.03
Tank A	Enclosed	0.03

Emission Unit	Control Description	Particulate Emission Limit (gr/dscf)
Tank B	Enclosed	0.03
Tank #6	Enclosed	0.03

D.1.2 Preventive Maintenance Plan [326 IAC 1-6-3]

A Preventive Maintenance Plan, in accordance with Section B - Preventive Maintenance Plan, of this permit, is required for this facility and its control devices.

Compliance Determination Requirements

D.1.3 Particulate Control

In order to comply with Condition D.1.1, the enclosures and baghouses shall be in operation and control particulate emissions from the the truck, tank, conveyor, and loadout areas at all times these facilities are in operation.

Compliance Monitoring Requirements [326 IAC 2-6.1-5(a)(2)]

D.1.4 Visible Emissions Notations

- (a) Daily visible emission notations of the baghouse stack exhausts shall be performed during normal daylight operations. A trained employee shall record whether emissions are normal or abnormal.
- (b) For processes operated continuously, "normal" means those conditions prevailing, or expected to prevail, eighty percent (80%) of the time the process is in operation, not counting startup or shut down time.
- (c) In the case of batch or discontinuous operations, readings shall be taken during that part of the operation that would normally be expected to cause the greatest emissions.
- (d) A trained employee is an employee who has worked at the plant at least one (1) month and has been trained in the appearance and characteristics of normal visible emissions for that specific process.
- (e) If abnormal emissions are observed, the Permittee shall take reasonable response steps in accordance with Section C - Response to Excursions or Exceedances. Failure to take response steps in accordance with Section C - Response to Excursions or Exceedances shall be considered a deviation from this permit.

D.1.5 Parametric Monitoring

The Permittee shall record the pressure drop across the baghouses (#1 and #2) used in conjunction with the receiving and loadout areas at least once per day when the receiving and loadout areas are in operation. When for any one reading, the pressure drop across the baghouse is outside the normal range of 0.5 and 4.5 inches of water or a range established during the latest stack test, the Permittee shall take reasonable response steps in accordance with Section C – Response to Excursions and Exceedances. A pressure reading that is outside the above mentioned range is not a deviation from this permit. Failure to take response steps in accordance with Section C - Response to Excursions or Exceedances, shall be considered a deviation from this permit.

The instrument used for determining the pressure shall comply with Section C - Instrument Specifications, of this permit, shall be subject to approval by IDEM, OAQ, and shall be calibrated at least once every six (6) months.

D.1.6 Broken or Failed Bag Detection

- (a) For a single compartment baghouse-controlling emissions from a process operated continuously, failed units and the associated process shall be shut down immediately until the failed unit have been repaired or replaced. Operations may continue only if the event qualifies as an emergency and the Permittee satisfies the requirements of the emergency provisions of this permit (Section B - Emergency Provisions).
- (b) For a single compartment baghouse controlling emissions from a batch process, the feed to the process shall be shut down immediately until the failed unit have been repaired or replaced. The emissions unit shall be shut down no later than the completion of the processing of the material in the line. Operations may continue only if the event qualifies as an emergency and the Permittee satisfies the requirements of the emergency provisions of this permit (Section B - Emergency Provisions).

Bag failure can be indicated by a significant drop in the baghouse's pressure reading with abnormal visible emissions, by an opacity violation, or by other means such as gas temperature, flow rate, air infiltration, leaks, dust traces or triboflows.

Record Keeping and Reporting Requirements [326 IAC 2-6.1-5(a)(2)]

D.1.7 Record Keeping Requirement

- (a) To document compliance with Condition D.1.4, the Permittee shall maintain records of daily visible emission notations of the baghouse stack exhausts. The Permittee shall include in its daily record when a visible emission notation is not taken and the reason for the lack of visible emission notation (e.g. the process did not operate that day).
- (b) To document compliance with Condition D.1.5, the Permittee shall maintain daily records of the pressure drop. The Permittee shall include in its daily record when a pressure drop reading is not taken and the reason for the lack of a pressure drop reading (e.g. the process did not operate that day).
- (c) All records shall be maintained in accordance with Section C - General Record Keeping Requirements, of this permit.

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT
OFFICE OF AIR QUALITY
COMPLIANCE AND ENFORCEMENT BRANCH**

**MINOR SOURCE OPERATING PERMIT
ANNUAL NOTIFICATION**

This form should be used to comply with the notification requirements under 326 IAC 2-6.1-5(a)(5).

Company Name:	ADM Grain Company
Address:	2730 Dixie Flyer Road
City:	Evansville, Indiana 47712
Phone #:	(217) 424-5817
MSOP #:	M163-23635-00035

I hereby certify that ADM Grain Company is :

still in operation.

no longer in operation.

I hereby certify that ADM Grain Company is :

in compliance with the requirements of MSOP M163-23635-00035.

not in compliance with the requirements of MSOP M163-23635-00035.

Authorized Individual (typed):
Title:
Signature:
Date:

If there are any conditions or requirements for which the source is not in compliance, provide a narrative description of how the source did or will achieve compliance and the date compliance was, or will be achieved.

Noncompliance:

MALFUNCTION REPORT

INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT OFFICE OF AIR QUALITY FAX NUMBER - 317 233-6865

This form should only be used to report malfunctions applicable to Rule 326 IAC 1-6 and to qualify for the exemption under 326 IAC 1-6-4.

THIS FACILITY MEETS THE APPLICABILITY REQUIREMENTS BECAUSE IT HAS POTENTIAL TO EMIT 25 TONS/YEAR PARTICULATE MATTER ?_____, 25 TONS/YEAR SULFUR DIOXIDE ?_____, 25 TONS/YEAR NITROGEN OXIDES?_____, 25 TONS/YEAR VOC ?_____, 25 TONS/YEAR HYDROGEN SULFIDE ?_____, 25 TONS/YEAR TOTAL REDUCED SULFUR ?_____, 25 TONS/YEAR REDUCED SULFUR COMPOUNDS ?_____, 25 TONS/YEAR FLUORIDES ?_____, 100TONS/YEAR CARBON MONOXIDE ?_____, 10 TONS/YEAR ANY SINGLE HAZARDOUS AIR POLLUTANT ?_____, 25 TONS/YEAR ANY COMBINATION HAZARDOUS AIR POLLUTANT ?_____, 1 TON/YEAR LEAD OR LEAD COMPOUNDS MEASURED AS ELEMENTAL LEAD ?_____, OR IS A SOURCE LISTED UNDER 326 IAC 2-5.1-3(2) ?_____. EMISSIONS FROM MALFUNCTIONING CONTROL EQUIPMENT OR PROCESS EQUIPMENT CAUSED EMISSIONS IN EXCESS OF APPLICABLE LIMITATION _____.

THIS MALFUNCTION RESULTED IN A VIOLATION OF: 326 IAC _____ OR, PERMIT CONDITION # _____ AND/OR PERM LIMIT OF _____

THIS INCIDENT MEETS THE DEFINITION OF >MALFUNCTION= AS LISTED ON REVERSE SIDE ? Y N

THIS MALFUNCTION IS OR WILL BE LONGER THAN THE ONE (1) HOUR REPORTING REQUIREMENT ? Y N

COMPANY: _____ PHONE NO. () _____

LOCATION: (CITY AND COUNTY) _____

PERMIT NO. _____ AFS PLANT ID: _____ AFS POINT ID: _____ INSP: _____

CONTROL/PROCESS DEVICE WHICH MALFUNCTIONED AND REASON: _____

DATE/TIME MALFUNCTION STARTED: ____/____/20____ _____ AM / PM

ESTIMATED HOURS OF OPERATION WITH MALFUNCTION CONDITION: _____

DATE/TIME CONTROL EQUIPMENT BACK-IN SERVICE ____/____/20____ _____ AM/PM

TYPE OF POLLUTANTS EMITTED: TSP, PM-10, SO2, VOC, OTHER: _____

ESTIMATED AMOUNT OF POLLUTANT EMITTED DURING MALFUNCTION: _____

MEASURES TAKEN TO MINIMIZE EMISSIONS: _____

REASONS WHY FACILITY CANNOT BE SHUTDOWN DURING REPAIRS:

CONTINUED OPERATION REQUIRED TO PROVIDE ESSENTIAL* SERVICES: _____

CONTINUED OPERATION NECESSARY TO PREVENT INJURY TO PERSONS: _____

CONTINUED OPERATION NECESSARY TO PREVENT SEVERE DAMAGE TO EQUIPMENT: _____

INTERIM CONTROL MEASURES: (IF APPLICABLE) _____

MALFUNCTION REPORTED BY: _____ TITLE: _____
(SIGNATURE IF FAXED)

MALFUNCTION RECORDED BY: _____ DATE: _____ TIME: _____

*SEE PAGE 2

Please note - This form should only be used to report malfunctions applicable to Rule 326 IAC 1-6 and to qualify for the exemption under 326 IAC 1-6-4.

326 IAC 1-6-1 Applicability of rule

Sec. 1. This rule applies to the owner or operator of any facility required to obtain a permit under 326 IAC 2-5.1 or 326 IAC 2-6.1.

326 IAC 1-2-39 "Malfunction" definition

Sec. 39. Any sudden, unavoidable failure of any air pollution control equipment, process, or combustion or process equipment to operate in a normal and usual manner.

***Essential services** are interpreted to mean those operations, such as, the providing of electricity by power plants. Continued operation solely for the economic benefit of the owner or operator shall not be sufficient reason why a facility cannot be shutdown during a control equipment shutdown.

If this item is checked on the front, please explain rationale:

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT
OFFICE OF AIR QUALITY**

**MINOR SOURCE OPERATING PERMIT (MSOP)
CERTIFICATION**

Source Name: ADM Grain Company
Source Address: 2730 Dixie Flyer Road, Evansville, Indiana 47712
Mailing Address: 4666 Faries Parkway, Decatur, Illinois 62526
MSOP No.: M163-23635-00035

This certification shall be included when submitting monitoring, testing reports/results or other documents as required by this permit.

Please check what document is being certified:

- Annual Compliance Certification Letter
- Test Result (specify)_____
- Report (specify)_____
- Notification (specify)_____
- Affidavit (specify)_____
- Other (specify)_____

I certify that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.

Signature:

Printed Name:

Title/Position:

Date:



Fugitive Particulate Matter Emission Control Plan

1. Name and Address of the source:

ADM Grain Company – Evansville
2730 Dixie Flyer Rd.
Evansville, IN 47712

2. Name and address of the owner or operator responsible for the execution of the control plan.

Same as above

3. Identification of all processes, operation, and areas which have the potential to emit fugitive particulate matter:

Truck Receiving
Internal Handling
Truck Shipping
Barge Shipping
Storage Bin Vents
Unpaved Roads

4. A map of the source showing aggregate pile areas, access areas around the aggregate pile, unpaved roads, paved roads, parking lots and location of conveyor and transfer points, etc.

This facility does not have any aggregate piles. The facility does however utilize a ground storage area for the one-turn storage of grain. This ground storage area is noted on the attached map.

5. The number a mix of vehicular activity occurring on paved roads, unpaved roads, and parking lots.

Heavy Duty Diesel Trucks will be delivering and receiving grain at the site. All roads on site are unpaved. There is no parking lot on site. Employees park in an area near the office.

6. Type and quantity of material handled.

This facility is a grain elevator handling up to approximately 8,000,000 bushels annually.

7. Equipment used to maintain aggregate piles.

The facility does not have an aggregate pile. However this facility has a ground storage area that is filled once per year with grain. The grain is placed in the area using a fill conveyor or track-hoe and removed from the ring using an end loader.

8. A description of the measures to be implemented to control fugitive particulate matter emissions resulting from emission points identified in section 3.

The facility has implemented several measures to control fugitive dust at the facility: The truck receiving pits are enclosed. The internal handling system is enclosed. The plant has 2 dust systems to handle the shipping and receiving of the grain. Grain piles are covered with tarps once that have been filled and they remain covered until they remove the grain from the pile. (See

systems information below)

9. A specification of the dust suppressant material, such as oil or chemical including estimated frequency of application rates and concentrations.

An oil emulsion has been applied on an as needed basis to the unpaved roadways.

10. A specification of the particulate matter collection equipment used as a fugitive particulate matter emission control measure.

See systems information below.

11. A schedule of compliance with the provisions of the control plan. Such schedule shall specify the amount of time the source requires to award any necessary contracts, commence and complete construction, installation, or modification of the fugitive particulate matter emission control measures.

The facility checks road conditions periodically and adds oil for fugitive PM suppression when necessary. Truck speed is restricted to 15 miles per hour.

12. Other relevant data.

No other data.

Systems Information

System # 1

Installation day - 1978

Number of bags per compartment - 144

Cleaning cycle – Continuous cleaning reverse air

Air to Cloth Ratio – 9.47

Gas Stream Flow Rate (inlet and outlet) - 30000 CFM

Gas Stream Temp (inlet and outlet) – Ambient

Gas Stream pressure (inches of water) (Range) - 0-10 P.S.I.G

Do you have a Preventative Maintenance Plan? - Read and record Mag gauges daily, Grease systems monthly, Hazmonitors on fan bearings, Change bags as needed.

System # 2

Installation day - 1978

Number of bags per compartment – 72

Cleaning cycle – Continuous cleaning reverse air

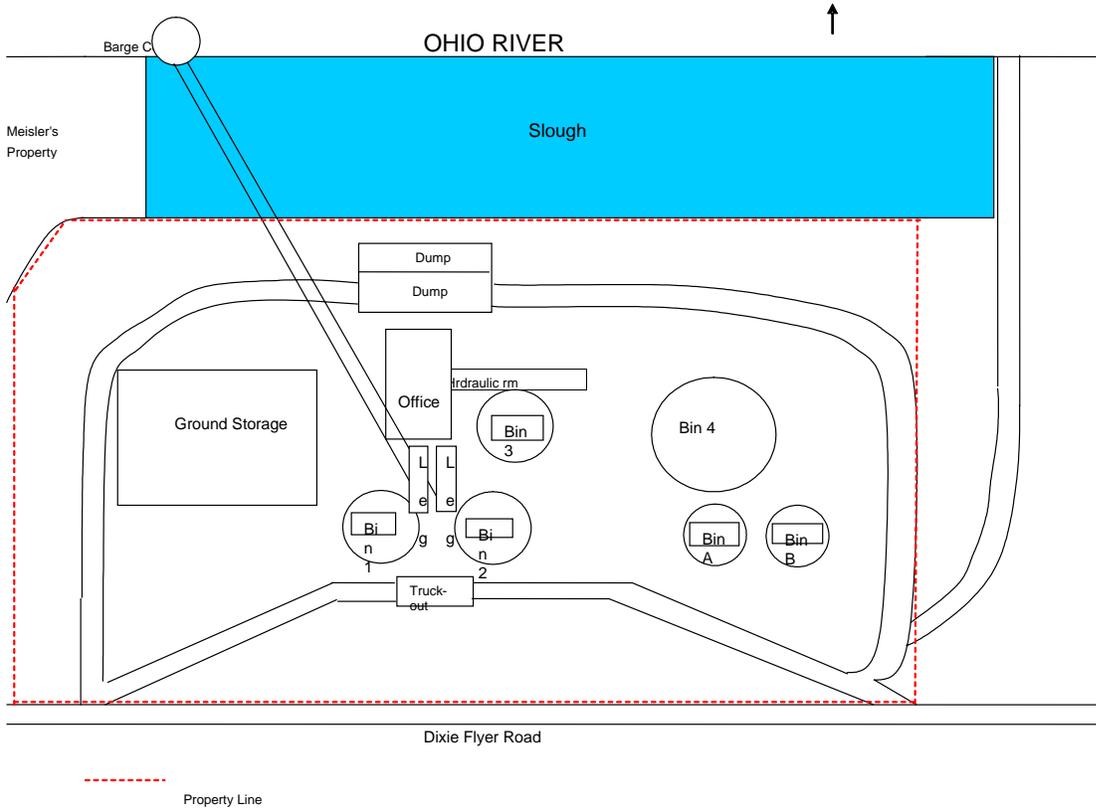
Air to Cloth Ratio – 10.52

Gas Stream Flow Rate (inlet and outlet) - 12500 CFM

Gas Stream Temp (inlet and outlet) – Ambient

Gas Stream pressure (inches of water) (Range) - 0-10 P.S.I.G

Do you have a Preventative Maintenance Plan? - Read and record Mag gauges daily, Grease systems monthly, Hazmonitors on fan bearings, Change bags as needed.



Appendix A: Emission Calculations

Company Name: ADM Grain Company
Address: 2730 Dixie Flyer Road, Evansville, IN 47712
MSOP: 163-23635-00035
Reviewer: ERG/BL
Date: May 30, 2007

Process/emission unit	Potential To Emit (tons/year)						
	PM	PM10	SO ₂	VOC	CO	NOx	HAPs
Receiving	54.0	17.7	-	-	-	-	-
Truck Loadout	25.8	8.70	-	-	-	-	-
Internal Handling	36.6	20.4	-	-	-	-	-
Storage Bins	7.50	1.89	-	-	-	-	-
Unpaved Roads	23.0	7.05	-	-	-	-	-
Ground Pile	0.02	0.01	-	-	-	-	-
TOTAL =	147	55.7	0.00	0.00	0.00	0.00	0.00

Process/emission unit	Potential to Emit After Issuance (tons/year)						
	PM	PM10	SO ₂	VOC	CO	NOx	HAPs
Receiving	5.40	1.77	-	-	-	-	-
Truck Loadout	2.58	0.87	-	-	-	-	-
Internal Handling	3.66	2.04	-	-	-	-	-
Storage Bins	7.50	1.89	-	-	-	-	-
Unpaved Roads	23.0	7.05	-	-	-	-	-
Ground Pile	0.02	0.01	-	-	-	-	-
TOTAL =	42.2	13.6	0.00	0.00	0.00	0.00	0.00

Appendix A: Emission Calculations
PM and PM10 Emissions From the Grain Handling, Storage and Drying Processes

Company Name: ADM Grain Company
Address: 2730 Dixie Flyer Road, Evansville, IN 47712
MSOP: 163-23635-00035
Reviewer: ERG/BL
Date: May 30, 2007

1. Maximum Processing Rate

	(bushels/yr)	(tons/yr)
Corn	16,800,000	504,000
Soybeans	1,600,000	48,000
Wheat	1,600,000	48,000
Total	20,000,000	600,000

680,000	20,400
---------	--------

Year	Grain Received	
	(bushels/yr)	(tons/yr)
2002	312,167	9,365
2003	386,100	11,583
2004	1,467,679	44,030
2005	4,384,678	131,540
2006	4,730,050	141,902

2. PTE Calculations

Emissions Unit Description	Maximum Grain Throughput (tons/yr)	PM Emission Factor (lbs/ton)	PM10 Emission Factor (lbs/ton)	Control Device(s)	Collection and Control Efficiency (%)	PTE of PM Before Control (tons/yr)	PTE of PM10 Before Control (tons/yr)	PTE of PM After Control (tons/yr)	PTE of PM10 After Control (tons/yr)
Receiving - Straight Truck	600,000	0.18	0.059	Baghouse	90%	54.0	17.7	5.40	1.77
Internal Handling	1,200,000	0.061	0.034	Enclosed / Baghouse	90%	36.6	20.4	3.66	2.04
Loadout - Truck *	600,000	0.086	0.029	Baghouse	90%	25.8	8.70	2.58	0.87
Storage - Silos and Bins **	600,000	0.025	0.0063	-	0%	7.50	1.89	7.50	1.89
Totals						124	48.7	19.1	6.57

Emission factors are from AP 42 Table 9.9.1-1 Particulate Emission Factors for Grain Elevators (3/03)

* Shipping by truck produces more particulate emissions than shipping by railcar or barge. To constitute a realistic maximum particulate emissions IDEM has assumed all shipping is handled by truck.

**The maximum storage capacity of the source is 20,400 tons (0.68 million U.S. bushels). One U.S. bushels is 60 pounds.

This source expects the annual amount of grain received to increase in the future as harvest yields improve. The source maximum processing rate is approximately four (4) times higher than the 2006 amount of grain received.

Methodology

Maximum Processing Rate (tons/yr) = Maximum Processing Rate (bushels/hr) x 60 (lbs/bushel) x 1 ton/2000 lbs

PTE of PM/PM10 Before Control (tons/yr) = Maximum Throughput (tons/yr) x Emission Factor (lbs/ton) x 1 ton/2,000 lbs

PTE of PM/PM10 After Control (tons/yr) = Maximum Throughput (tons/yr) x Emission Factor (lbs/ton) x 1 ton/2,000 lbs x (1- Control Efficiency (%))

Appendix A: Emission Calculations
PM Emissions From the Grain Handling, Storage and Drying Processes
Demonstration of Compliance with 326 IAC 6-3-2

Company Name: ADM Grain Company
Address: 2730 Dixie Flyer Road, Evansville, IN 47712
MSOP: 163-23635-00035
Reviewer: ERG/BL
Date: May 30, 2007

Allowable Emissions Under 326 IAC 6-3-2

Emissions Unit Description	Maximum Process Weight (tons/hr)	Maximum Process Weight (lbs/hr)	PM Emission Factor (lbs/ton)	Control Device(s)	Collection and Control Efficiency (%)	PTE of PM Before Control (lbs/hr)	326 IAC 6-3-2 Allowable PM Emissions (lbs/hr)	PTE of PM After Control (lbs/hr)
Truck Receiving	360	720,000	0.18	Baghouse	90%	64.8	65.1	6.48
High Roller Conveyor	450	900,000	0.061	Enclosed	90%	27.5	67.7	2.75
Top Drag Conveyor	450	900,000	0.061	Enclosed	90%	27.5	67.7	2.75
Reclaim Drag Conveyor	450	900,000	0.061	Enclosed	90%	27.5	67.7	2.75
A & B Reclaim Drag Conveyor	450	900,000	0.061	Enclosed	90%	27.5	67.7	2.75
Tank #1 Reclaim Conveyor	180	360,000	0.061	Enclosed	90%	11.0	57.4	1.10
Tank #2 Reclaim Conveyor	180	360,000	0.061	Enclosed	90%	11.0	57.4	1.10
Tank #3 Reclaim Conveyor	180	360,000	0.061	Enclosed	90%	11.0	57.4	1.10
Tank #4 Reclaim Conveyor	180	360,000	0.061	Enclosed	90%	11.0	57.4	1.10
Pit Reclaim Conveyor	360	720,000	0.061	Enclosed	90%	22.0	65.1	2.20
Leg #1 Conveyor	450	900,000	0.061	Enclosed	90%	27.5	67.7	2.75
Leg #2 Conveyor	450	900,000	0.061	Enclosed	90%	27.5	67.7	2.75
Truck (or Rail) Loadout	450	900,000	0.086	Baghouse	90%	38.7	67.7	3.87
Barge Loadout	450	900,000	0.016	Baghouse	90%	7.20	67.7	0.72

Allowable emissions under 326 IAC 6-3-2 are calculated using the equation below; All process weight rates are in excess of 60,000 lbs/hr.

$$E = 55.0 P^{0.11} - 40$$

where

E = rate of emission in pounds per hour and

P = process weight rate in tons per hour

Emission factors are from AP 42 Table 9.9.1-1 Particulate Emission Factors for Grain Elevators (3/03)

Methodology

Maximum Processing Rate (lbs/hr) = Maximum Processing Rate (tons/hr) x 1 ton/2000 lbs

PTE of PM Before Control (lbs/hr) = Maximum Throughput (tons/hr) x Emission Factor (lbs/ton)

PTE of PM After Control (tons/yr) = Maximum Throughput (tons/hr) x Emission Factor (lbs/ton) x (1- Control Efficiency (%))

**Appendix A: Emission Calculations
PM and PM10 Emissions from Vehicle Traffic
On Unpaved Roads**

Company Name: ADM Grain Company
Address: 2730 Dixie Flyer Road, Evansville, IN 47712
MSOP: 163-23635-00035
Reviewer: ERG/BL
Date: May 30, 2007

Truck Traffic

Trips (trips/hour)	5.0
Length of Trip, One Direction (miles)	0.11
Potential Operation (hrs/yr)	8,760

Vehicle Miles Traveled (miles/yr)	PM Emission Factor (lbs/mile)	PTE of PM (tons/yr)	PM10 Emission Factor (lbs/mile)	PTE of PM10 (tons/yr)
9,955	4.63	23.0	1.42	7.05

Emission factors are from AP 42 Section 13.2.2 Unpaved Roads, Final Section - November 2003
 Industrial roads equation with the effect of routine watering incorporated (see below).

Methodology

Vehicle Miles Traveled (miles/yr) = Trips (trips/hour) * Length of Trip, One Way (miles) * 2 * Potential Operation (hrs/yr)
 Potential to Emit (tons/yr) = Vehicle Miles Traveled (miles/yr) * Particulate Emission Factor (lbs/mile) * 1 ton / 2,000 lbs

$$E = k * (s/12)^a * W/3^b * (365-p)/365$$

Where:

- E = size-specific emission factor (lb/VMT)
- k (lb/VMT) = 1.5 industrial roads constant for PM-10
 4.9 industrial roads constant for PM
- s = 4.8 surface material silt content (%) [from Table 13.2.2-1. Sand and gravel processing]
- a = 0.9 industrial roads constant of PM and PM10
- W = 40 mean vehicle weight (tons)
- b = 0.45 industrial roads constant for PM and PM10
- P = 120 number of days in a year with at least 0.254 mm (0.01 in) of precipitation

**Appendix A: Emission Calculations
PM and PM10 Emissions from Ground Pile**

Company Name: ADM Grain Company
Address: 2730 Dixie Flyer Road, Evansville, IN 47712
MSOP: 163-23635-00035
Reviewer: ERG/BL
Date: May 30, 2007

Material Transferred (tons/yr)	PM Emission Factor (lbs/ton)	PTE of PM (tons/yr)	PM10 Emission Factor (lbs/ton)	PTE of PM10 (tons/yr)
11,900	4.17E-03	0.02	1.97E-03	0.01

Emission factors are from AP 42 Section 13.2.4 Aggregate Handling And Storage Piles - November 2006, Equation 1 (see below).
 Source moisture was from Table 13.2.4-1 - Stone quarrying and processing.

Methodology

Potential to Emit (tons/yr) = Material Transferred (tons/yr) * Particulate Emission Factor (lbs/ton) * 1 ton / 2,000 lbs

$$E = k (0.0032) * ((U/5)^{1.3}) / ((M/2)^{1.4})$$

Where:

E =	emission factor (lb particulate per ton of material transferred)
k =	0.35 particle size multiplier (dimensionless) for PM10
	0.74 particle size multiplier (dimensionless) for PM
U =	8.15 mean wind speed (miles per hour (mph))
M =	2.1 material moisture content (%)



INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT

We Protect Hoosiers and Our Environment.

Mitchell E. Daniels Jr.
Governor

Thomas W. Easterly
Commissioner

100 North Senate Avenue
Indianapolis, Indiana 46204
(317) 232-8603
Toll Free (800) 451-6027
www.idem.IN.gov

SENT VIA U.S. MAIL: CONFIRMED DELIVERY AND SIGNATURE REQUESTED

TO: Miranda Gerard
ADM Grain Company
4666 Faries Pkwy
Decatur IL 62526

DATE: Sept. 1, 2009

FROM: Matt Stuckey, Branch Chief
Permits Branch
Office of Air Quality

SUBJECT: Final Decision
Notice Only Change
163-28335-00035

Enclosed is the final decision and supporting materials for the air permit application referenced above. Please note that this packet contains the original, signed, permit documents.

The final decision is being sent to you because our records indicate that you are the contact person for this application. However, if you are not the appropriate person within your company to receive this document, please forward it to the correct person.

A copy of the final decision and supporting materials has also been sent via standard mail to:
Jeffrey J. Becker VP US Grain Ops ADM Grain Company
OAQ Permits Branch Interested Parties List

If you have technical questions regarding the enclosed documents, please contact the Office of Air Quality, Permits Branch at (317) 233-0178, or toll-free at 1-800-451-6027 (ext. 3-0178), and ask to speak to the permit reviewer who prepared the permit. If you think you have received this document in error, please contact Joanne Smiddie-Brush of my staff at 1-800-451-6027 (ext 3-0185), or via e-mail at jbrush@idem.IN.gov.

Final Applicant Cover letter.dot 11/30/07

Mail Code 61-53

IDEM Staff	BMILLER 9/1/2009 ADM Grain Company 163-28335-00035 (final)		Type of Mail: CERTIFICATE OF MAILING ONLY	AFFIX STAMP HERE IF USED AS CERTIFICATE OF MAILING
Name and address of Sender		Indiana Department of Environmental Management Office of Air Quality – Permits Branch 100 N. Senate Indianapolis, IN 46204		

Line	Article Number	Name, Address, Street and Post Office Address	Postage	Handling Charges	Act. Value (If Registered)	Insured Value	Due Send if COD	R.R. Fee	S.D. Fee	S.H. Fee	Rest. Del. Fee
											Remarks
1		Miranda Gerard ADM Grain Company 4666 Faries Pkwy Decatur IL 62526 (Source CAATS) <i>Via Confirmed Delivery</i>									
2		Jeffrey J Becker VP - US Grain Ops ADM Grain Company 4666 Faries Pkwy Decatur IL 62526 (RO CAATS)									
3		Vanderburgh County Commissioners 1 NW MLK Blvd, Rm 305 Evansville IN 47708 (Local Official)									
4		Mr. Charles L. Berger Berger & Berger, Attorneys at Law 313 Main Street Evansville IN 47700 (Affected Party)									
5		Mr. Randy Brown Plumbers & Steam Fitters Union, Local 136 2300 St. Joe Industrial Park Dr Evansville IN 47720 (Affected Party)									
6		Mr. Don Mottley Save Our Rivers 6222 Yankeetown Hwy Boonville IN 47601 (Affected Party)									
7		Vanderburgh County Health Dept. 420 Milberry Street Evansville IN 47713-1888 (Health Department)									
8		Kim Sherman 3355 Woodview Drive Newburgh IN 47630 (Affected Party)									
9		Mr. John Blair 800 Adams Ave Evansville IN 47713 (Affected Party)									
10		Evansville EPA 100 E. Walnut St. Suite 100, Newsome Center Evansville IN 47713 (Local Official)									
11											
12											
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