



INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT

We Protect Hoosiers and Our Environment.

Mitchell E. Daniels Jr.
Governor

Thomas W. Easterly
Commissioner

100 North Senate Avenue
Indianapolis, Indiana 46204
(317) 232-8603
Toll Free (800) 451-6027
www.idem.IN.gov

TO: Interested Parties / Applicant

DATE: Mar. 8, 2010

RE: Symmetry Medical Warsaw-Bldg #2 / 085-28971-00100

FROM: Matthew Stuckey, Branch Chief
Permits Branch
Office of Air Quality

Notice of Decision – Approval

Please be advised that on behalf of the Commissioner of the Department of Environmental Management, I have issued a decision regarding the enclosed matter. Pursuant to 326 IAC 2, this approval was effective immediately upon submittal of the application.

If you wish to challenge this decision, IC 4-21.5-3-7 requires that you file a petition for administrative review. This petition may include a request for stay of effectiveness and must be submitted to the Office of Environmental Adjudication, 100 North Senate Avenue, Government Center North, Suite N 501E, Indianapolis, IN 46204, **within eighteen (18) calendar days from the mailing of this notice**. The filing of a petition for administrative review is complete on the earliest of the following dates that apply to the filing:

- (1) the date the document is delivered to the Office of Environmental Adjudication (OEA);
- (2) the date of the postmark on the envelope containing the document, if the document is mailed to OEA by U.S. mail; or
- (3) The date on which the document is deposited with a private carrier, as shown by receipt issued by the carrier, if the document is sent to the OEA by private carrier.

The petition must include facts demonstrating that you are either the applicant, a person aggrieved or adversely affected by the decision or otherwise entitled to review by law. Please identify the permit, decision, or other order for which you seek review by permit number, name of the applicant, location, date of this notice and all of the following:

- (1) the name and address of the person making the request;
- (2) the interest of the person making the request;
- (3) identification of any persons represented by the person making the request;
- (4) the reasons, with particularity, for the request;
- (5) the issues, with particularity, proposed for considerations at any hearing; and
- (6) identification of the terms and conditions which, in the judgment of the person making the request, would be appropriate in the case in question to satisfy the requirements of the law governing documents of the type issued by the Commissioner.

If you have technical questions regarding the enclosed documents, please contact the Office of Air Quality, Permits Branch at (317) 233-0178. Callers from within Indiana may call toll-free at 1-800-451-6027, ext. 3-0178.

Enclosures
FNPER-AM.dot12/3/07



INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT

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Paul E. Sparkman, Jr.
Symmetry Medical Warsaw-Building #2
486 West 350 North
Warsaw, IN 46582

Mar. 8, 2010

Re: 085-28971-00100
Fourth Registration Notice-Only Change to
R085-20412-00100

Dear Mr. Sparkman:

Symmetry Medical USA, Inc. was issued a Registration No. R085-20412-00100 on January 28, 2005, for a stationary source that manufactures medical instruments and surgical appliances and supplies located at 111 North Clay Street, Claypool, IN 46510. On February 12, 2010, the Office of Air Quality (OAQ) received an application from the source requesting that the registration be updated to indicate a change in the company name. This change to the registration is considered a notice-only change pursuant to 326 IAC 2-5.5-6(d)(3).

The registration is hereby revised as follows, with deleted language as ~~strikeouts~~ and new language **bolded**:

Company Name: ~~Symmetry Medical USA, Inc.~~ **Symmetry Medical Warsaw-Building #2**

IDEM, OAQ has decided to make additional revisions to the registration as described below. The registration has been revised as follows with deleted language as ~~strikeouts~~ and new language **bolded**:

1. Several of IDEM's branches and sections have been renamed. Therefore, IDEM has updated the addresses listed in the registration. References to "Compliance Branch" have been changed to "Compliance and Enforcement Branch". The registration has been revised as follows:

~~Compliance Branch~~ **Compliance and Enforcement Branch**

2. IDEM has updated the telephone number listed in the registration. This change to the registration is considered a notice-only change pursuant to 326 IAC 2-5.5-6(d)(2). The registration has been revised as follows:

Source telephone number ~~574-374-2211~~ **574-267-8700**

The source shall continue to operate according to 326 IAC 2-5.5. Please find enclosed the revised registration. A copy of the registration is available on the Internet at: <http://www.in.gov/ai/appfiles/idem-caats/>. For additional information about air permits and how the public and interested parties can participate, refer to the IDEM's Guide for Citizen Participation and Permit Guide on the Internet at: www.idem.in.gov

This decision is subject to the Indiana Administrative Orders and Procedures Act - IC 4-21.5-3-5.
If you have any questions on this matter, please contact Pam K. Way at (800) 451-6027, press 0 and ask
for Pam K. Way or extension 4-4794, or dial (317) 234-4794.

Sincerely,



Alfred C. Dumauval, Ph. D., Section Chief
Permits Branch
Office of Air Quality

ACD/pkw

Attachment: Revised Registration

cc: File -Kosciusko County
Kosciusko County Health Department
Compliance and Enforcement Branch
Billing, Licensing and Training Section



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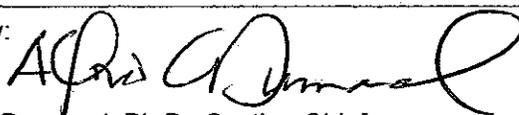
REGISTRATION OFFICE OF AIR QUALITY

**Symmetry Medical Warsaw-Building #2
111 North Clay Street
Claypool, Indiana 46510**

Pursuant to 326 IAC 2-5.1 (Construction of New Sources: Registrations) and 326 IAC 2-5.5 (Registrations), (herein known as the Registrant) is hereby authorized to construct and operate subject to the conditions contained herein, the source described in Section A (Source Summary) of this registration.

Registration No. 085-20412-00100	
Original signed by: Paul Dubénetzky, Chief Permits Branch Office of Air Quality	Issuance Date: January 28, 2005

First Registration Revision No. 085-23919-00100, issued on January 10, 2007
First Registration Notice-Only Change No. 085-26176-00100, issued on March 27, 2008
Second Notice-Only Change No. 085-26810-00100, issued on August 29, 2008
Third Notice-Only Change No. 085-27484-00100, issued on February 20, 2009

Fourth Notice-Only Change No. 085-28971-00100	
Issued by:  Alfred C. Dumauval, Ph.D., Section Chief Permits Branch Office of Air Quality	Issuance Date: Mar. 8, 2010

SECTION A

SOURCE SUMMARY

This registration is based on information requested by the Indiana Department of Environmental Management (IDEM), Office of Air Quality (OAQ). The information describing the source contained in conditions A.1 and A.2 is descriptive information and does not constitute enforceable conditions. However, the Registrant should be aware that a physical change or a change in the method of operation that may render this descriptive information obsolete or inaccurate may trigger requirements for the Registrant to obtain additional permits pursuant to 326 IAC 2.

A.1 General Information

The Registrant owns and operates a stationary source that manufactures medical instruments and surgical appliances and supplies.

Source Address:	111 North Clay Street, Claypool, IN 46510
Mailing Address:	486 West 350 North, Warsaw, IN 46582
General Source Phone Number:	574-267-8700
SIC Code:	3841
County Location:	Kosciusko County
Source Location Status:	Attainment for all criteria pollutants
Source Status:	Registration

A.2 Emission Units and Pollution Control Equipment Summary

This stationary source consists of the following emission units and pollution control devices:

- (a) Three (3) glass bead blasting units, identified as BB-01 through BB-03 and each having a capacity of 200 lbs per hour, using internal return air dust collectors, identified as BBC-01 through BBC-03, for particulate control and exhausting to interior of building;
- (b) Nine (9) polishing jacks, identified as PJ-01 through PJ-09 and each having a capacity of 200 lbs per hour, using internal return air dust collectors, identified as PJC-01 through PJC-09, for particulate control and exhausting to interior of building;
- (c) One (1) impro-clean parts washer, identified as PW-01, with a maximum solvent usage of less than 145 gallons per twelve (12) month period, using nonhalogenated solvents and exhausting to interior of building;
- (d) Vehicular traffic on paved plant roads with maximum capacity of 1,168 vehicle miles traveled per year;
- (e) Six (6) natural gas fired radiant heaters, identified as H-01 through H-06 and each having a capacity of 0.1 MMBtu per hour;
- (f) Two (2) natural gas fired HVAC units, identified as HVAC-01 and HVAC-02 and each having a capacity of 0.2 MMBtu per hour;
- (g) Five (5) natural gas fired HVAC units, identified as HVAC-03 through HVAC-07 and each having a capacity of 0.4 MMBtu per hour;
- (h) Seven (7) metal fabrication CNC lathes with no regulated air pollutant emissions.
- (i) Thirty-eight (38) metal fabrication CNC mill machines with no regulated air pollutant emissions.

- (j) Two (2) metal fabrication cut-off saw stations with no regulated air pollutant emissions.
- (k) Three (3) tungsten inert gas (TIG) stations, with a maximum wire consumption rate less than 625 lbs/day.
- (l) Twenty-three (23) EDM wire machines, coolant flooded with less than 1% by weight of VOC, with no regulated air pollutant emissions.
- (m) Four (4) EDM Rams, coolant flooded with less than 1% by weight of VOC, with no regulated air pollutant emissions.
- (n) One (1) laser etching station, with no regulated air pollutant emissions.
- (o) One (1) medical passivation process, approved for construction in 2009, with a maximum capacity of 75 pounds of stainless steel per hour (or 2.5 pounds of titanium per hour), exhausting to stack PPF1, consisting of:
 - (1) One (1) soap bath, identified as CLEAN 1, with a maximum capacity of 75 pounds of stainless steel per hour (or 2.5 pounds of titanium per hour);
 - (2) One (1) nitric acid bath, identified as NITRIC 1, with a maximum capacity of 75 pounds of stainless steel per hour (or 2.5 pounds of titanium per hour); and
 - (3) One (1) sodium dichromate bath, identified as DICROMATE 1, with a maximum capacity of 75 pounds of stainless steel per hour (or 2.5 pounds of titanium per hour).

SECTION B GENERAL CONDITIONS

B.1 Definitions [326 IAC 2-1.1-1]

Terms in this registration shall have the definition assigned to such terms in the referenced regulation. In the absence of definitions in the referenced regulation, the applicable definitions found in the statutes or regulations (IC 13-11, 326 IAC 1-2 and 326 IAC 2-1.1-1) shall prevail.

B.2 Effective Date of Registration [IC 13-15-5-3]

Pursuant to IC 13-15-5-3, this registration is effective immediately, unless a petition for stay of effectiveness is filed and granted according to IC 13-15-6-3, and may be revoked or modified in accordance with the provisions of IC 13-15-7-1.

B.3 Registration Revocation [326 IAC 2-1.1-9]

Pursuant to 326 IAC 2-1.1-9 (Revocation), this registration to operate may be revoked for any of the following causes:

- (a) Violation of any conditions of this registration.
- (b) Failure to disclose all the relevant facts, or misrepresentation in obtaining this registration.
- (c) Changes in regulatory requirements that mandate either a temporary or permanent reduction of discharge of contaminants. However, the amendment of appropriate sections of this registration shall not require revocation of this registration.
- (d) For any cause which establishes in the judgment of IDEM, the fact that continuance of this registration is not consistent with purposes of this article.

B.4 Prior Permits Superseded [326 IAC 2-1.1-9.5]

- (a) All terms and conditions of permits established prior to Registration No. 085-20412-00100 and issued pursuant to permitting programs approved into the state implementation plan have been either:
 - (1) incorporated as originally stated,
 - (2) revised, or
 - (3) deleted.
- (b) All previous registrations and permits are superseded by this registration.

B.5 Annual Notification [326 IAC 2-5.1-2(f)(3)] [326 IAC 2-5.5-4(a)(3)]

Pursuant to 326 IAC 2-5.1-2(f)(3) and 326 IAC 2-5.5-4(a)(3):

- (a) An annual notification shall be submitted by an authorized individual to the Office of Air Quality stating whether or not the source is in operation and in compliance with the terms and conditions contained in this registration.
- (b) The annual notice shall be submitted in the format attached no later than March 1 of each year to:

Indiana Department of Environmental Management
Compliance and Enforcement Branch, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, IN 46204-2251

- (c) The notification shall be considered timely if the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ on or before the date it is due.

B.6 Source Modification Requirement [326 IAC 2-5.5-6(a)]

Pursuant to 326 IAC 2-5.5-6(a), an application or notification shall be submitted in accordance with 326 IAC 2 to the Office of Air Quality (OAQ) if the source proposes to construct new emission units, modify existing emission units, or otherwise modify the source.

B.7 Registrations [326 IAC 2-5.1-2(i)]

Pursuant to 326 IAC 2-5.1-2(i), this registration does not limit the source's potential to emit.

SECTION C

SOURCE OPERATION CONDITIONS

Entire Source

Emission Limitations and Standards [326 IAC 2-5.1-2(g)] [326 IAC 2-5.5-4(b)]

C.1 Opacity [326 IAC 5-1]

Pursuant to 326 IAC 5-1-2 (Opacity Limitations), except as provided in 326 IAC 5-1-3 (Temporary Alternative Opacity Limitations), opacity shall meet the following, unless otherwise stated in this registration:

- (a) Opacity shall not exceed an average of forty percent (40%) in any one (1) six (6) minute averaging period as determined in 326 IAC 5-1-4.
- (b) Opacity shall not exceed sixty percent (60%) for more than a cumulative total of fifteen (15) minutes (sixty (60) readings as measured according to 40 CFR 60, Appendix A, Method 9 or fifteen (15) one (1) minute nonoverlapping integrated averages for a continuous opacity monitor) in a six (6) hour period.

C.2 Fugitive Dust Emissions [326 IAC 6-4]

The Registrant shall not allow fugitive dust to escape beyond the property line or boundaries of the property, right-of-way, or easement on which the source is located, in a manner that would violate 326 IAC 6-4 (Fugitive Dust Emissions).

SECTION D

OPERATION CONDITIONS

Facility Description [326 IAC 2-5.1-2(f)(2)] [326 IAC 2-5.5-4(a)(2)]:

- (a) Three (3) glass bead blasting units, identified as BB-01 through BB-03 and each having a capacity of 200 lbs per hour, using internal return air dust collectors, identified as BBC-01 through BBC-03, for particulate control and exhausting to interior of building;
- (b) Nine (9) polishing jacks, identified as PJ-01 through PJ-09 and each having a capacity of 200 lbs per hour, using internal return air dust collectors, identified as PJC-01 through PJC-09, for particulate control and exhausting to interior of building;
- (c) One (1) impro-clean parts washers, identified as PW-01, with a maximum solvent usage of less than 145 gallons per twelve (12) month period, using nonhalogenated solvents and exhausting to interior of building;

(The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.)

Emission Limitations and Standards [326 IAC 2-5.1-2(f)(1)] [326 IAC 2-5.5-4(a)(1)]

D.1 Particulate Emission Limitations for Manufacturing Process [326 IAC 6-3]

Pursuant to 326 IAC 6-3-2 (Particulate Emission Limitations for Manufacturing Processes), the allowable particulate emission rate from the following units shall not exceed 0.88 pounds per hour when operating at a maximum process weight rate of 200 pounds per hour:

- (a) Each of the three (3) glass bead blasting units, identified as BB-01 through BB-03; and
- (b) Each of the nine (9) polishing jacks, identified as PJ-01 through PJ-09.

The pounds per hour limitation was calculated with the following equation:

Interpolation of the data for the process weight rate up to 60,000 pounds per hour shall be accomplished by use of the equation:

$$E = 4.10 P^{0.67} \quad \text{where } E = \text{rate of emission in pounds per hour; and} \\ P = \text{process weight rate in tons per hour}$$

The Permittee shall operate the dust collectors, identified as BBC-01 through BBC-03 (for glass bead blasting units) and PJC-01 through PJC-09 (for polishing jacks), at all times the units are in operation to be in compliance with 326 IAC 6-3-2.

D.2 Volatile Organic Compounds [326 IAC 8-3-2]

Pursuant to 326 IAC 8-3-2, for parts washer (PW-01), the owner or operator shall:

- (a) Equip the cleaner with a cover;
- (b) Equip the cleaner with a facility for draining cleaned parts;
- (c) Close the degreaser cover whenever parts are not being handled in the cleaner;
- (d) Drain cleaned parts for at least fifteen (15) seconds or until dripping ceases;
- (e) Provide a permanent, conspicuous label summarizing the operation requirements; and

- (f) Store waste solvent only in covered containers and not dispose of waste solvent or transfer it to another party, in such a manner that greater than twenty percent (20%) of the waste solvent (by weight) can evaporate into the atmosphere.

D.3 Volatile Organic Compoundss [326 IAC 8-3-5]

- (a) Pursuant to 326 IAC 8-3-5(a), the owner or operator shall ensure that the following control equipment requirements are met for the parts washers (PW-01):
 - (1) Equip the degreaser with a cover. The cover must be designed so that it can be easily operated with one (1) hand if:
 - (A) the solvent volatility is greater than two (2) kilopascals (fifteen (15) millimeters of mercury or three-tenths (0.3) pounds per square inch) measured at thirty-eight degrees Celsius (38 °C) (one hundred degrees Fahrenheit (100 °F));
 - (B) the solvent is agitated; or
 - (C) the solvent is heated.
 - (2) Equip the degreaser with a facility for draining cleaned articles. If the solvent volatility is greater that four and three-tenths (4.3) kilopascals (thirty-two (32) millimeters of mercury) or six-tenths (0.6) pounds per square inch) measured at thirty-eight degrees Celsius (38 °C) (one hundred degrees Fahrenheit (100 °F)), then the drainage facility must be internal such that articles are enclosed under the cover while draining. The drainage facility may be external for applications where an internal type cannot fit into the cleaning system.
 - (3) Provide a permanent, conspicuous label which lists the operating requirements outlined in subsection (b).
 - (4) The solvent spray, if used, must be a solid, fluid stream and shall be applied at a pressure which does not cause excessive splashing.
 - (5) Equip the degreaser with one (1) of the following control devices if the solvent volatility is greater than four and three-tenths (4.3) kilopascals (thirty-two (32) millimeters of mercury) or six-tenths (0.6) pounds per square inch) measured at thirty-eight degrees Celsius (38 °C) (one hundred degrees Fahrenheit (100 °F)), or if the solvent is heated to a temperature greater than forty-eight and nine-tenths degrees Celsius (48.9 °C) (one hundred twenty degrees Fahrenheit (120 °F)):
 - (A) A freeboard that attains a freeboard ratio of seventy-five hundredths (0.75) or greater.
 - (B) A water cover when solvent is used is insoluble in, and heavier than, water.
 - (C) Other systems of demonstrated equivalent control such as a refrigerated chiller or carbon adsorption. Such systems shall be submitted to the U.S. EPA as a SIP revision.

- (b) Pursuant to 326 IAC 8-3-5(b), the owner or operator shall ensure that the following operating requirements are met for each of the parts washers (W1 through W7):
- (1) Close the cover whenever articles are not being handled in the degreaser.
 - (2) Drain cleaned articles for at least fifteen (15) seconds or until dripping ceases.
 - (3) Store waste solvent only in covered containers and prohibit the disposal or transfer of waste solvent in any manner in which greater than twenty percent (20%) of the waste solvent by weight could evaporate.

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT
OFFICE OF AIR QUALITY
COMPLIANCE AND ENFORCEMENT BRANCH**

**REGISTRATION
ANNUAL NOTIFICATION**

This form should be used to comply with the notification requirements under 326 IAC 2-5.1-2(f)(3) and 326 IAC 2-5.5-4(a)(3).

Company Name:	Symmetry Medical Warsaw-Building #2
Address:	111 North Clay Street
City:	Claypool, Indiana 46510
Phone Number:	574-267-8700
Registration No.:	085-20412-00100

I hereby certify that company name is :

- still in operation.
- no longer in operation.
- in compliance with the requirements of Registration No. 085-20412-00100.
- not in compliance with the requirements of Registration No. 085-20412-00100.

I hereby certify that company name is :

If there are any conditions or requirements for which the source is not in compliance, provide a narrative description of how the source did or will achieve compliance and the date compliance was, or will be achieved.

Noncompliance:



INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT

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Commissioner

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Indianapolis, Indiana 46204
(317) 232-8603
Toll Free (800) 451-6027
www.idem.IN.gov

SENT VIA U.S. MAIL: CONFIRMED DELIVERY AND SIGNATURE REQUESTED

TO: Paul E. Sparkman, Jr.
Env. Mgmt System Rep
Symmetry Medical Warsaw-Bldg. #2
486 W. 350 N.
Warsaw IN 46582

DATE: March 8, 2010

FROM: Matt Stuckey, Branch Chief
Permits Branch
Office of Air Quality

SUBJECT: Final Decision
Registration Notice Only
085-28971-00100

Enclosed is the final decision and supporting materials for the air permit application referenced above. Please note that this packet contains the original, signed, permit documents.

The final decision is being sent to you because our records indicate that you are the contact person for this application. However, if you are not the appropriate person within your company to receive this document, please forward it to the correct person.

A copy of the final decision and supporting materials has also been sent via standard mail to:
Michael L. Ferguson Ergo Resource Mgmt. Inc.
OAQ Permits Branch Interested Parties List

If you have technical questions regarding the enclosed documents, please contact the Office of Air Quality, Permits Branch at (317) 233-0178, or toll-free at 1-800-451-6027 (ext. 3-0178), and ask to speak to the permit reviewer who prepared the permit. If you think you have received this document in error, please contact Joanne Smiddie-Brush of my staff at 1-800-451-6027 (ext 3-0185), or via e-mail at jbrush@idem.IN.gov.

Final Applicant Cover letter.dot 11/30/07

Mail Code 61-53

IDEM Staff	BMILLER 3/8/2010 Symmetry Medical Warsaw-Building #2 085-28971-00100 (final)			AFFIX STAMP HERE IF USED AS CERTIFICATE OF MAILING
Name and address of Sender	▶	Indiana Department of Environmental Management Office of Air Quality – Permits Branch 100 N. Senate Indianapolis, IN 46204	Type of Mail: CERTIFICATE OF MAILING ONLY	

Line	Article Number	Name, Address, Street and Post Office Address	Postage	Handing Charges	Act. Value (If Registered)	Insured Value	Due Send if COD	R.R. Fee	S.D. Fee	S.H. Fee	Rest. Del. Fee
											Remarks
1		Paul E. Sparkman, Jr. Environmental Mgmt System Rep Symmetry Medical Warsaw-Building #2 486 W 350 N Warsaw IN 46582 (Source CAATS) <i>via Confirmed Delivery</i>									
2		Mr. Charles L. Berger Attorney Berger & Berger, Attorneys at Law 313 Main Street Evansville IN 47700 (Affected Party)									
3		Kosciusko County Board of Commissioners 100 W. Center St, Room 220 Warsaw IN 46580 (Local Official)									
4		Michael L. Ferguson Ergo Resource Management, Inc. 801 North Huntington Street, Suite 7 Syracuse IN 46567-0623 (Consultant)									
5		Claypool Town Council P.O. Box 6 Claypool IN 46510 (Local Official)									
6		Mr. Tim Thomas c/o Boilermakers Local 374 6333 Kennedy Ave. Hammond IN 46333 (Affected Party)									
7		Kosciusko County Health Department 100 W. Center Street, 3rd Floor Warsaw IN 46580-2877 (Health Department)									
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Total number of pieces Listed by Sender	Total number of Pieces Received at Post Office	Postmaster, Per (Name of Receiving employee)	The full declaration of value is required on all domestic and international registered mail. The maximum indemnity payable for the reconstruction of nonnegotiable documents under Express Mail document reconstructing insurance is \$50,000 per piece subject to a limit of \$50, 000 per occurrence. The maximum indemnity payable on Express mil merchandise insurance is \$500. The maximum indemnity payable is \$25,000 for registered mail, sent with optional postal insurance. See Domestic Mail Manual R900, S913, and S921 for limitations of coverage on inured and COD mail. See International Mail Manual for limitations o coverage on international mail. Special handling charges apply only to Standard Mail (A) and Standard Mail (B) parcels.
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