



# INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT

*We Protect Hoosiers and Our Environment.*

*Mitchell E. Daniels Jr.*  
Governor

*Thomas W. Easterly*  
Commissioner

100 North Senate Avenue  
Indianapolis, Indiana 46204  
(317) 232-8603  
Toll Free (800) 451-6027  
[www.idem.IN.gov](http://www.idem.IN.gov)

TO: Interested Parties / Applicant

DATE: February 17, 2011

RE: ADM Grain Rockport / 147-29714-00055

FROM: Matthew Stuckey, Branch Chief  
Permits Branch  
Office of Air Quality

## Notice of Decision – Approval

Please be advised that on behalf of the Commissioner of the Department of Environmental Management, I have issued a decision regarding the enclosed matter. Pursuant to 326 IAC 2, this approval was effective immediately upon submittal of the application.

If you wish to challenge this decision, IC 4-21.5-3-7 requires that you file a petition for administrative review. This petition may include a request for stay of effectiveness and must be submitted to the Office of Environmental Adjudication, 100 North Senate Avenue, Government Center North, Suite N 501E, Indianapolis, IN 46204, **within eighteen (18) calendar days from the mailing of this notice**. The filing of a petition for administrative review is complete on the earliest of the following dates that apply to the filing:

- (1) the date the document is delivered to the Office of Environmental Adjudication (OEA);
- (2) the date of the postmark on the envelope containing the document, if the document is mailed to OEA by U.S. mail; or
- (3) The date on which the document is deposited with a private carrier, as shown by receipt issued by the carrier, if the document is sent to the OEA by private carrier.

The petition must include facts demonstrating that you are either the applicant, a person aggrieved or adversely affected by the decision or otherwise entitled to review by law. Please identify the permit, decision, or other order for which you seek review by permit number, name of the applicant, location, date of this notice and all of the following:

- (1) the name and address of the person making the request;
- (2) the interest of the person making the request;
- (3) identification of any persons represented by the person making the request;
- (4) the reasons, with particularity, for the request;
- (5) the issues, with particularity, proposed for considerations at any hearing; and
- (6) identification of the terms and conditions which, in the judgment of the person making the request, would be appropriate in the case in question to satisfy the requirements of the law governing documents of the type issued by the Commissioner.

If you have technical questions regarding the enclosed documents, please contact the Office of Air Quality, Permits Branch at (317) 233-0178. Callers from within Indiana may call toll-free at 1-800-451-6027, ext. 3-0178.

Enclosures  
FNPER-AM.dot12/3/07



# INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT

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Miranda Gerard  
ADM Grain Company  
4666 Faries Parkway  
Decatur, Illinois, 62526

February 17, 2011

Re: 147-29914-00055  
First Notice-Only Change to  
M147-28763-00055

Dear Ms. Gerard:

ADM Company was issued a Minor Source Operating Permit (MSOP) Renewal No. M147-28763-00055 on March 30, 2010 for a stationary grain processing facility located at 609 N. State Road 66, Rockport, Indiana 47635. On November 22, 2010, the Office of Air Quality (OAQ) received an application from the source requesting to add one (1) Behlen grain storage bin with a maximum capacity of 1,000,040 bushels, one (1) reclaim conveyor and one (1) fill conveyor, each with a maximum capacity of 20,000 bushels per hour. ADM Company also requests that one (1) wet leg conveyor and one (1) dry leg conveyor, each with a maximum capacity of 6,500 bushels per hour, previously omitted from the MSOP Renewal be incorporated in the permit.

The new storage bin and associated conveyors will comply with the same applicable requirements and permit terms and conditions as the similar existing storage bins and conveyors, but will not cause the source's potential to emit to be greater than the threshold levels specified in 326 IAC 2-2 or 326 IAC 2-3. The uncontrolled/unlimited potential to emit of the entire source will continue to be less than the threshold levels specified in 326 IAC 2-7. The addition of the new equipment to the permit is considered a notice-only change pursuant to 326 IAC 2-6.1-6(d)(13). Pursuant to the provisions of 326 IAC 2-6.1-6, the permit is hereby revised as follows with the deleted language as ~~strikeouts~~ and new language **bolded**.

## A.2 Emission Units and Pollution Control Equipment Summary

This stationary source consists of the following emission units and pollution control devices:

...

- (b) One (1) completely enclosed internal handling operation, identified as EP-2, consisting of the following equipment:

...

**(13) One (1) enclosed storage bin reclaim conveyor, identified as Bin 35 Reclaim Conveyor, approved for constructed in 2011, with a maximum capacity of 20,000 bushels per hour, and exhausting to the atmosphere.**

**(14) One (1) enclosed storage bin fill conveyor, identified as Bin 35 Fill Conveyor, approved for constructed in 2011, with a maximum capacity of 20,000 bushels per hour, and exhausting to the atmosphere.**

- (c) One (1) storage area, identified as EP-5, consisting of the following equipment:

...

**(6) One (1) storage bin, identified as Bin 35, approved for constructed in 2011,**

**with a capacity of 1,000,040 bushels, and exhausting to the atmosphere.**

...

(g) One (1) dryer conveying area consisting of the following equipment:

...

**(4) One (1) conveyor, identified as Wet Leg, constructed in 2006, with a maximum capacity of 6,500 bushels per hour, and exhausting to the atmosphere.**

**(5) One (1) conveyor, identified as Dry Leg, constructed in 2006, with a maximum capacity of 6,500 bushels per hour, and exhausting to the atmosphere.**

...

SECTION D.1 EMISSIONS UNIT OPERATION CONDITIONS

Emissions Unit Description:

...

(b) One (1) completely enclosed internal handling operation, identified as EP-2, consisting of the following equipment:

...

**(13) One (1) enclosed storage bin reclaim conveyor, identified as Bin 35 Reclaim Conveyor, approved for constructed in 2011, with a maximum capacity of 20,000 bushels per hour, and exhausting to the atmosphere.**

**(14) One (1) enclosed storage bin fill conveyor, identified as Bin 35 Fill Conveyor, approved for constructed in 2011, with a maximum capacity of 20,000 bushels per hour, and exhausting to the atmosphere.**

(c) One (1) storage area, identified as EP-5, consisting of the following equipment:

...

**(6) One (1) storage bin, identified as Bin 35, approved for constructed in 2011, with a capacity of 1,000,040 bushels, and exhausting to the atmosphere.**

...

(g) One (1) dryer conveying area consisting of the following equipment:

...

**(4) One (1) conveyor, identified as Wet Leg, constructed in 2006, with a maximum capacity of 6,500 bushels per hour, and exhausting to the atmosphere.**

**(5) One (1) conveyor, identified as Dry Leg, constructed in 2006, with a maximum capacity of 6,500 bushels per hour, and exhausting to the atmosphere.**

...

Emission Limitations and Standards [326 IAC 2-6.1-5(a)(1)]

...

D.1.2 Particulate [326 IAC 6-3-2]

Pursuant to 326 IAC 6-3-2 (Particulate Emission Limitations for Manufacturing Processes), the allowable particulate emission rate from each process shall be limited by the table on the next page based on the following:

Interpolation and extrapolation of the data for the process weight rate in excess of sixty thousand (60,000) pounds per hour shall be accomplished by use of the equation:

$$E = 55.0 P^{0.11} - 40$$

where E = rate of emission in pounds per hour and  
 P = process weight rate in tons per hour

Emissions Units	Maximum Process Weight (tons/hour) for each unit of that type	326 IAC 6-3 Allowable Emission Rate (lbs/hr) for each unit of that type	Maximum Particulate Emissions before control (lb/hour)
Dump #1	540	69.9	97.2
River Dump #2	750	73.9	135.0
River Dump #3	750	73.9	135.0
Dump #2	540	69.9	97.2
Dump #1 Drag Conveyor	540	69.9	32.9
Receiving Leg #1	540	69.9	32.9
Bin 10 Reclaim Conveyor	600	71.2	36.6
Bin 20 Reclaim	600	71.2	36.6
Bin 30 Reclaim	600	71.2	36.6
Bin 15 Reclaim	600	71.2	36.6
Bin 25 Reclaim	600	71.2	36.6
Bin 25 Fill Conveyor	540	69.9	32.9
<b>Bin 35 Reclaim Conveyor</b>	<b>600</b>	<b>71.2</b>	<b>36.6</b>
<b>Bin 35 Fill Conveyor</b>	<b>600</b>	<b>71.2</b>	<b>36.6</b>
Dump #2 Conveyor	540	69.9	32.9
Receiving Leg #2	540	69.9	32.9
Grain Distributor	540	69.9	32.9
Bin 26 Reclaim Conveyor	600	71.2	36.6
Bin 26 Fill Conveyor	540	69.9	32.9
Shipping Conveyor	750	73.9	12.0
Barge Conveyor	750	73.9	12.0
Barge Loadout	750	73.9	12.0
Bin 20 Sidedraw Truck	180	57.4	5.2
Leg Spout Truck Loadout	540	69.9	15.7
Bin 15 Sidedraw Truck	180	57.4	5.2
Bin 25 Sidedraw Truck	180	57.4	5.2
Bin 10 Sidedraw Truck	180	57.4	5.2
Grain Dryer	120	53.1	26.4
Wet Drag	195	58.2	11.9
Bottom Dry Drag	195	58.2	11.9
Top Dry Drag	195	58.2	11.9
<b>Wet Leg</b>	<b>195</b>	<b>58.2</b>	<b>11.9</b>
<b>Dry Leg</b>	<b>195</b>	<b>58.2</b>	<b>11.9</b>

IDEM, OAQ has decided remove the source mailing address from the permit. Section A.1 of the permit and the reporting forms have been revised accordingly. IDEM, OAQ will continue to maintain records of the mailing address.

A.1 General Information [326 IAC 2-5.1-3(c)][326 IAC 2-6.1-4(a)]

---

The Permittee owns and operates a stationary country grain elevator.

Source Address:	609 N. State Road 66, Rockport, Indiana 47635
<del>Mailing Address:</del>	<del>4666 Faires Parkway, Decatur, IL 62526</del>
General Source Phone Number:	(217) 424-5200
SIC Code:	5153
County Location:	Spencer
Source Location Status:	Nonattainment for PM2.5 standard Attainment for all other criteria pollutants
Source Status:	Minor Source Operating Permit Program Minor Source, under PSD and Emission Offset Rules Minor Source, Section 112 of the Clean Air Act Not 1 of 28 Source Categories

INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT  
OFFICE OF AIR QUALITY  
COMPLIANCE AND ENFORCEMENT BRANCH

MSOP Quarterly Report

Source Name:	ADM Grain Company
Source Address:	609 N. State Road 66, Rockport, Indiana 47635
<del>Mailing Address:</del>	<del>4666 Faires Parkway, Decatur, IL 62526</del>
MSOP No.:	M147-28763-00055
Facilities:	Entire Source
Parameter:	Grain Throughput
Limit:	Less than 30,000,000 bushels (900,000 tons) per twelve (12) consecutive month period, with compliance determined at the end of each month.

...

All other conditions of the permit shall remain unchanged and in effect. Attached please find the entire revised permit.

A copy of the permit is available on the Internet at: <http://www.in.gov/ai/appfiles/idem-caats/>. For additional information about air permits and how the public and interested parties can participate, refer to the IDEM's Guide for Citizen Participation and Permit Guide on the Internet at: [www.idem.in.gov](http://www.idem.in.gov)

This decision is subject to the Indiana Administrative Orders and Procedures Act - IC 4-21.5-3-5. If you have any questions on this matter, please contact Duane Van Laningham, of my staff, at 317-234-6544 or 1-800-451-6027, and ask for extension 4-6544.

Sincerely,



Alfred C. Dumaul, Ph. D., Section Chief  
Permits Branch  
Office of Air Quality

Attachments: Updated Permit

ACD/dv

cc: File - Spencer County  
Spencer County Health Department  
U.S. EPA, Region V  
Compliance and Enforcement Branch  
Billing, Licensing and Training Section



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**Minor Source Operating Permit Renewal  
OFFICE OF AIR QUALITY**

**ADM Grain Company  
609 N. State Road 66  
Rockport, Indiana 47635**

(herein known as the Permittee) is hereby authorized to operate subject to the conditions contained herein, the source described in Section A (Source Summary) of this permit.

This permit is issued to the above mentioned company under the provisions of 326 IAC 2-1.1, 326 IAC 2-6.1 and 40 CFR 52.780, with conditions listed on the attached pages.

Indiana statutes from IC 13 and rules from 326 IAC, quoted in conditions in this permit, are those applicable at the time the permit was issued. The issuance or possession of this permit shall not alone constitute a defense against an alleged violation of any law, regulation or standard, except for the requirement to obtain a MSOP under 326 IAC 2-6.1.

Operation Permit No.: M147-28763-00055	
Issued by:	Issuance Date: March 30, 2010
Alfred C. Dumauual, Ph. D., Section Chief Permits Branch Office of Air Quality	Expiration Date: March 30, 2020

First Notice Only Change No: 147-29914-00055	
Issued by:	Issuance Date: February 17, 2011
 Alfred C. Dumauual, Ph. D., Section Chief Permits Branch Office of Air Quality	Expiration Date: March 30, 2020

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## SECTION A

## SOURCE SUMMARY

This permit is based on information requested by the Indiana Department of Environmental Management (IDEM), Office of Air Quality (OAQ). The information describing the source contained in conditions A.1 and A.2 is descriptive information and does not constitute enforceable conditions. However, the Permittee should be aware that a physical change or a change in the method of operation that may render this descriptive information obsolete or inaccurate may trigger requirements for the Permittee to obtain additional permits or seek modification of this permit pursuant to 326 IAC 2, or change other applicable requirements presented in the permit application.

### A.1 General Information [326 IAC 2-5.1-3(c)][326 IAC 2-6.1-4(a)]

---

The Permittee owns and operates a stationary country grain elevator.

Source Address:	609 N. State Road 66, Rockport, Indiana 47635
General Source Phone Number:	(217) 424-5200
SIC Code:	5153
County Location:	Spencer
Source Location Status:	Nonattainment for PM2.5 standard Attainment for all other criteria pollutants
Source Status:	Minor Source Operating Permit Program Minor Source, under PSD and Emission Offset Rules Minor Source, Section 112 of the Clean Air Act Not 1 of 28 Source Categories

### A.2 Emission Units and Pollution Control Equipment Summary

---

This stationary source consists of the following emission units and pollution control devices:

- (a) One (1) truck receiving operation, identified as EP-1, consisting of the following equipment:
  - (1) One (1) receiving pit, identified as Dump #1, constructed in 2002, receiving a maximum capacity of 18,000 bushels of grain per hour, with particulate emissions controlled by baffles, and exhausting to the atmosphere.
  - (2) One (1) receiving pit, identified as River Dump #2, constructed in 2002, receiving a maximum capacity of 25,000 bushels of grain per hour, with particulate emissions controlled by baffles, and exhausting to the atmosphere.
  - (3) One (1) receiving pit, identified as River Dump #3, constructed in 2002, receiving a maximum capacity of 25,000 bushels of grain per hour, with particulate emissions controlled by baffles, and exhausting to the atmosphere.
  - (4) One (1) receiving pit, identified as Dump #2, constructed in 2005, receiving a maximum capacity of 18,000 bushels of grain per hour, with particulate emissions controlled by baffles, and exhausting to the atmosphere.
- (b) One (1) completely enclosed internal handling operation, identified as EP-2, consisting of the following equipment:
  - (1) One (1) drag conveyor, identified as Dump #1 Drag Conveyor, constructed in 2002, with a maximum capacity of 18,000 bushels of grain per hour, and exhausting to the atmosphere.

- (2) One (1) receiving leg, identified as Receiving Leg #1, constructed in 2002, with a maximum capacity of 18,000 bushels of grain per hour, and exhausting to the atmosphere.
  - (3) One (1) bin 10 reclaim conveyor, identified as Bin 10 Reclaim Conveyor, constructed in 2002, with a maximum capacity of 20,000 bushels of grain per hour, and exhausting to the atmosphere.
  - (4) One (1) bin 20 reclaim, identified as Bin 20 Reclaim, constructed in 2002, with a maximum capacity of 20,000 bushels of grain per hour, and exhausting to the atmosphere.
  - (5) One (1) bin 30 reclaim, identified as Bin 30 Reclaim, constructed in 2002, with a maximum capacity of 20,000 bushels of grain per hour, and exhausting to the atmosphere.
  - (6) Two (2) storage bin reclaim conveyors, identified as Bin 15 Reclaim and Bin 25 Reclaim, constructed in 2005, each with a maximum capacity of 20,000 bushels of grain per hour, and exhausting to the atmosphere.
  - (7) One (1) storage bin fill conveyor, identified as Bin 25 Fill Conveyor, constructed in 2005, with a maximum capacity of 18,000 bushels of grain per hour, and exhausting to the atmosphere.
  - (8) One (1) receiving pit conveyor, identified as Dump #2 Conveyor, constructed in 2005, with a maximum capacity of 18,000 bushels of grain per hour, and exhausting to the atmosphere.
  - (9) One (1) receiving leg, identified as Receiving Leg #2, constructed in 2005, with a maximum capacity of 18,000 bushels of grain per hour, and exhausting to the atmosphere.
  - (10) One (1) enclosed grain distributor, identified as Grain Distributor, constructed in 2005, with a maximum capacity of 18,000 bushels of grain per hour, and exhausting to the atmosphere.
  - (11) One (1) storage bin reclaim conveyor, identified as Bin 26 Reclaim Conveyor, constructed in 2009, with a maximum capacity of 20,000 bushels of grain per hour, and exhausting to the atmosphere.
  - (12) One (1) storage bin fill conveyor, identified as Bin 26 Fill Conveyor, constructed in 2009, with a maximum capacity of 18,000 bushels of grain per hour, and exhausting to the atmosphere.
  - (13) One (1) enclosed storage bin reclaim conveyor, identified as Bin 35 Reclaim Conveyor, approved for constructed in 2011, with a maximum capacity of 20,000 bushels per hour, and exhausting to the atmosphere.
  - (14) One (1) enclosed storage bin fill conveyor, identified as Bin 35 Fill Conveyor, approved for constructed in 2011, with a maximum capacity of 20,000 bushels per hour, and exhausting to the atmosphere.
- (c) One (1) storage area, identified as EP-5, consisting of the following equipment:
- (1) Two (2) storage bins, identified as Bin 10 and Bin 30, constructed in 2002, respectively, with a storage capacity of 111,000 bushels, and exhausting to the atmosphere.

- (2) One (1) storage bin, identified as Bin 20, constructed in 2002, with a storage capacity of 24,000 bushels, and exhausting to the atmosphere.
  - (3) One (1) storage bin, identified as Bin 25, constructed in 2005, with a storage capacity of 450,000 bushels, and exhausting to the atmosphere.
  - (4) One (1) hopper bin, identified as Bin 15, constructed in 2005, with a storage capacity of 30,900 bushels, and exhausting to the atmosphere.
  - (5) One (1) storage bin, identified as Bin 26, constructed in 2009, with a storage capacity of 650,000 bushels, and exhausting to the atmosphere.
  - (6) One (1) storage bin, identified as Bin 35, approved for constructed in 2011, with a capacity of 1,040,000 bushels, and exhausting to the atmosphere.
- (d) One (1) barge shipping area, equipped with a spout, identified as EP-3, consisting of the following equipment:
- (1) One (1) shipping conveyor, identified as Shipping Conveyor, constructed in 2002, with a maximum capacity of 25,000 bushels per hour, and exhausting to the atmosphere.
  - (2) One (1) barge conveyor, identified as Barge Conveyor, constructed in 2002, with a maximum capacity of 25,000 bushels per hour, and exhausting to the atmosphere.
  - (3) One (1) barge loadout, identified as Barge Loadout, constructed in 2002, with a maximum capacity of 25,000 bushels per hour, and exhausting to the atmosphere.
- (e) One (1) truck shipping area, equipped with a sock/sleeve, identified as EP-4, consisting of the following equipment:
- (1) One (1) bin 20 sidedraw truck loadout, identified as Bin 20 Sidedraw Truck Loadout, constructed in 2002, with a maximum capacity of 6,000 bushels per hour, and exhausting to the atmosphere.
  - (2) One (1) leg spout truck loadout, identified as Leg Spout Truck Loadout, constructed in 2002, with a maximum capacity of 18,000 bushels per hour, and exhausting to the atmosphere.
  - (3) One (1) bin 15 sidedraw truck loadout, identified as Bin 15 Sidedraw Truck Loadout, constructed in 2005, with a maximum capacity of 6,000 bushels per hour, and exhausting to the atmosphere.
  - (4) One (1) bin 25 sidedraw truck loadout, identified as Bin 25 Sidedraw Truck Loadout, constructed in 2005, with a maximum capacity of 6,000 bushels per hour, and exhausting to the atmosphere.
  - (5) One (1) bin 10 sidedraw truck loadout, identified as Bin 10 Sidedraw Truck Loadout, constructed in 2002, capacity: with a maximum capacity of 6,000 bushels per hour, and exhausting to the atmosphere.
- (f) One (1) 41.6 million British thermal units (MMBtu) per hour natural gas-fired grain dryer, identified as EP-7, constructed in 2006, with a maximum capacity of 4,000 bushels of grain per hour, and exhausting to the atmosphere.

- (g) One (1) dryer conveying area consisting of the following equipment:
  - (1) One (1) conveyor, identified as Wet Drag, constructed in 2006, with a maximum capacity of 6,500 bushels per hour, and exhausting to the atmosphere.
  - (2) One (1) conveyor, identified as Bottom Dry Drag, constructed in 2006, with a maximum capacity of 6,500 bushels per hour, and exhausting to the atmosphere.
  - (3) One (1) conveyor, identified as Top Dry Drag, constructed in 2006, with a maximum capacity of 6,500 bushels per hour, and exhausting to the atmosphere.
  - (4) One (1) conveyor, identified as Wet Leg, constructed in 2006, with a maximum capacity of 6,500 bushels per hour, and exhausting to the atmosphere.
  - (5) One (1) conveyor, identified as Dry Leg, constructed in 2006, with a maximum capacity of 6,500 bushels per hour, and exhausting to the atmosphere.
- (h) Fugitive emissions from unpaved roads and parking lots. [326 IAC 6-5]

## **SECTION B GENERAL CONDITIONS**

### **B.1 Definitions [326 IAC 2-1.1-1]**

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Terms in this permit shall have the definition assigned to such terms in the referenced regulation. In the absence of definitions in the referenced regulation, the applicable definitions found in the statutes or regulations (IC 13-11, 326 IAC 1-2 and 326 IAC 2-1.1-1) shall prevail.

### **B.2 Permit Term [326 IAC 2-6.1-7(a)][326 IAC 2-1.1-9.5][IC 13-15-3-6(a)]**

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- (a) This permit, M147-28763-00055, is issued for a fixed term of ten (10) years from the issuance date of this permit, as determined in accordance with IC 4-21.5-3-5(f) and IC 13-15-5-3. Subsequent revisions, modifications, or amendments of this permit do not affect the expiration date of this permit.
- (b) If IDEM, OAQ, upon receiving a timely and complete renewal permit application, fails to issue or deny the permit renewal prior to the expiration date of this permit, this existing permit shall not expire and all terms and conditions shall continue in effect, until the renewal permit has been issued or denied.

### **B.3 Term of Conditions [326 IAC 2-1.1-9.5]**

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Notwithstanding the permit term of a permit to construct, a permit to operate, or a permit modification, any condition established in a permit issued pursuant to a permitting program approved in the state implementation plan shall remain in effect until:

- (a) the condition is modified in a subsequent permit action pursuant to Title I of the Clean Air Act; or
- (b) the emission unit to which the condition pertains permanently ceases operation.

### **B.4 Enforceability**

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Unless otherwise stated, all terms and conditions in this permit, including any provisions designed to limit the source's potential to emit, are enforceable by IDEM, the United States Environmental Protection Agency (U.S. EPA) and by citizens in accordance with the Clean Air Act.

### **B.5 Severability**

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The provisions of this permit are severable; a determination that any portion of this permit is invalid shall not affect the validity of the remainder of the permit.

### **B.6 Property Rights or Exclusive Privilege**

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This permit does not convey any property rights of any sort or any exclusive privilege.

### **B.7 Duty to Provide Information**

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- (a) The Permittee shall furnish to IDEM, OAQ, within a reasonable time, any information that IDEM, OAQ may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating this permit, or to determine compliance with this permit. Upon request, the Permittee shall also furnish to IDEM, OAQ copies of records required to be kept by this permit.
- (b) For information furnished by the Permittee to IDEM, OAQ, the Permittee may include a claim of confidentiality in accordance with 326 IAC 17.1. When furnishing copies of requested records directly to U. S. EPA, the Permittee may assert a claim of confidentiality in accordance with 40 CFR 2, Subpart B.

### **B.8 Reserved**

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**B.9 Annual Notification [326 IAC 2-6.1-5(a)(5)]**

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- (a) An annual notification shall be submitted by an authorized individual to the Office of Air Quality stating whether or not the source is in operation and in compliance with the terms and conditions contained in this permit.
- (b) The annual notice shall be submitted in the format attached no later than March 1 of each year to:  
  
Indiana Department of Environmental Management  
Compliance and Enforcement Branch, Office of Air Quality  
100 North Senate Avenue  
MC 61-53 IGCN 1003  
Indianapolis, IN 46204-2251
- (c) The notification shall be considered timely if the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ on or before the date it is due.

**B.10 Preventive Maintenance Plan [326 IAC 1-6-3]**

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- (a) A Preventive Maintenance Plan meets the requirements of 326 IAC 1-6-3 if it includes, at a minimum:
  - (1) Identification of the individual(s) responsible for inspecting, maintaining, and repairing emission control devices;
  - (2) A description of the items or conditions that will be inspected and the inspection schedule for said items or conditions; and
  - (3) Identification and quantification of the replacement parts that will be maintained in inventory for quick replacement.

The Permittee shall implement the PMPs.
- (b) If required by specific condition(s) in Section D of this permit where no PMP was previously required, the Permittee shall prepare and maintain Preventive Maintenance Plans (PMPs) no later than ninety (90) days after issuance of this permit or ninety (90) days after initial start-up, whichever is later, including the following information on each facility:
  - (1) Identification of the individual(s) responsible for inspecting, maintaining, and repairing emission control devices;
  - (2) A description of the items or conditions that will be inspected and the inspection schedule for said items or conditions; and
  - (3) Identification and quantification of the replacement parts that will be maintained in inventory for quick replacement.

If, due to circumstances beyond the Permittee's control, the PMPs cannot be prepared and maintained within the above time frame, the Permittee may extend the date an additional ninety (90) days provided the Permittee notifies:

Indiana Department of Environmental Management  
Compliance and Enforcement Branch, Office of Air Quality  
100 North Senate Avenue  
MC 61-53 IGCN 1003  
Indianapolis, Indiana 46204-2251

The Permittee shall implement the PMPs.

- (c) A copy of the PMPs shall be submitted to IDEM, OAQ upon request and within a reasonable time, and shall be subject to review and approval by IDEM, OAQ. IDEM, OAQ may require the Permittee to revise its PMPs whenever lack of proper maintenance causes or is the primary contributor to an exceedance of any limitation on emissions.
- (d) To the extent the Permittee is required by 40 CFR Part 60/63 to have an Operation Maintenance, and Monitoring (OMM) Plan for a unit, such Plan is deemed to satisfy the PMP requirements of 326 IAC 1-6-3 for that unit.

**B.11 Prior Permits Superseded [326 IAC 2-1.1-9.5]**

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- (a) All terms and conditions of permits established prior to M147-28763-00055 and issued pursuant to permitting programs approved into the state implementation plan have been either:
  - (1) incorporated as originally stated,
  - (2) revised, or
  - (3) deleted.
- (b) All previous registrations and permits are superseded by this permit.

**B.12 Termination of Right to Operate [326 IAC 2-6.1-7(a)]**

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The Permittee's right to operate this source terminates with the expiration of this permit unless a timely and complete renewal application is submitted at least one hundred twenty (120) days prior to the date of expiration of the source's existing permit, consistent with 326 IAC 2-6.1-7.

**B.13 Permit Renewal [326 IAC 2-6.1-7]**

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- (a) The application for renewal shall be submitted using the application form or forms prescribed by IDEM, OAQ and shall include the information specified in 326 IAC 2-6.1-7. Such information shall be included in the application for each emission unit at this source. The renewal application does require an affirmation that the statements in the application are true and complete by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

Request for renewal shall be submitted to:

Indiana Department of Environmental Management  
Permit Administration and Support Section, Office of Air Quality  
100 North Senate Avenue  
MC 61-53 IGCN 1003  
Indianapolis, Indiana 46204-2251

- (b) A timely renewal application is one that is:
  - (1) Submitted at least one hundred twenty (120) days prior to the date of the expiration of this permit; and

- (2) If the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ on or before the date it is due.
- (c) If the Permittee submits a timely and complete application for renewal of this permit, the source's failure to have a permit is not a violation of 326 IAC 2-6.1 until IDEM, OAQ takes final action on the renewal application, except that this protection shall cease to apply if, subsequent to the completeness determination, the Permittee fails to submit by the deadline specified, pursuant to 326 IAC 2-6.1-4(b), in writing by IDEM, OAQ any additional information identified as being needed to process the application.

**B.14 Permit Amendment or Revision [326 IAC 2-5.1-3(e)(3)][326 IAC 2-6.1-6]**

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- (a) Permit amendments and revisions are governed by the requirements of 326 IAC 2-6.1-6 whenever the Permittee seeks to amend or modify this permit.
- (b) Any application requesting an amendment or modification of this permit shall be submitted to:  
  
Indiana Department of Environmental Management  
Permit Administration and Support Section, Office of Air Quality  
100 North Senate Avenue  
MC 61-53 IGCN 1003  
Indianapolis, Indiana 46204-2251
- (c) The Permittee shall notify the OAQ no later than thirty (30) calendar days of implementing a notice-only change. [326 IAC 2-6.1-6(d)]

**B.15 Source Modification Requirement**

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A modification, construction, or reconstruction is governed by the requirements of 326 IAC 2.

**B.16 Inspection and Entry**  
[326 IAC 2-5.1-3(e)(4)(B)][326 IAC 2-6.1-5(a)(4)][IC 13-14-2-2][IC 13-17-3-2][IC 13-30-3-1]

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Upon presentation of proper identification cards, credentials, and other documents as may be required by law, and subject to the Permittee's right under all applicable laws and regulations to assert that the information collected by the agency is confidential and entitled to be treated as such, the Permittee shall allow IDEM, OAQ, U.S. EPA, or an authorized representative to perform the following:

- (a) Enter upon the Permittee's premises where a permitted source is located, or emissions related activity is conducted, or where records must be kept under the conditions of this permit;
- (b) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, have access to and copy, at reasonable times, any records that must be kept under the conditions of this permit;
- (c) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, inspect, at reasonable times, any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under this permit;
- (d) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with this permit or applicable requirements; and

- (e) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, utilize any photographic, recording, testing, monitoring, or other equipment for the purpose of assuring compliance with this permit or applicable requirements.

**B.17 Transfer of Ownership or Operational Control [326 IAC 2-6.1-6]**

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- (a) The Permittee must comply with the requirements of 326 IAC 2-6.1-6 whenever the Permittee seeks to change the ownership or operational control of the source and no other change in the permit is necessary.
- (b) Any application requesting a change in the ownership or operational control of the source shall contain a written agreement containing a specific date for transfer of permit responsibility, coverage and liability between the current and new Permittee. The application shall be submitted to:

Indiana Department of Environmental Management  
Permit Administration and Support Section, Office of Air Quality  
100 North Senate Avenue  
MC 61-53 IGCN 1003  
Indianapolis, Indiana 46204-2251

The application which shall be submitted by the Permittee does require an affirmation that the statements in the application are true and complete by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

- (c) The Permittee may implement notice-only changes addressed in the request for a notice-only change immediately upon submittal of the request. [326 IAC 2-6.1-6(d)(3)]

**B.18 Annual Fee Payment [326 IAC 2-1.1-7]**

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- (a) The Permittee shall pay annual fees due no later than thirty (30) calendar days of receipt of a bill from IDEM, OAQ.
- (b) The Permittee may call the following telephone numbers: 1-800-451-6027 or 317-233-4230 (ask for OAQ, Billing, Licensing, and Training Section), to determine the appropriate permit fee.

**B.19 Credible Evidence [326 IAC 1-1-6]**

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For the purpose of submitting compliance certifications or establishing whether or not the Permittee has violated or is in violation of any condition of this permit, nothing in this permit shall preclude the use, including the exclusive use, of any credible evidence or information relevant to whether the Permittee would have been in compliance with the condition of this permit if the appropriate performance or compliance test or procedure had been performed.

## SECTION C SOURCE OPERATION CONDITIONS

Entire Source

### Emission Limitations and Standards [326 IAC 2-6.1-5(a)(1)]

**C.1 Particulate Emission Limitations For Processes with Process Weight Rates Less Than One Hundred (100) Pounds per Hour [326 IAC 6-3-2]**

Pursuant to 326 IAC 6-3-2(e)(2), particulate emissions from any process not exempt under 326 IAC 6-3-1(b) or (c) which has a maximum process weight rate less than 100 pounds per hour and the methods in 326 IAC 6-3-2(b) through (d) do not apply shall not exceed 0.551 pounds per hour.

**C.2 Permit Revocation [326 IAC 2-1.1-9]**

Pursuant to 326 IAC 2-1.1-9 (Revocation of Permits), this permit to operate may be revoked for any of the following causes:

- (a) Violation of any conditions of this permit.
- (b) Failure to disclose all the relevant facts, or misrepresentation in obtaining this permit.
- (c) Changes in regulatory requirements that mandate either a temporary or permanent reduction of discharge of contaminants. However, the amendment of appropriate sections of this permit shall not require revocation of this permit.
- (d) Noncompliance with orders issued pursuant to 326 IAC 1-5 (Episode Alert Levels) to reduce emissions during an air pollution episode.
- (e) For any cause which establishes in the judgment of IDEM, the fact that continuance of this permit is not consistent with purposes of this article.

**C.3 Opacity [326 IAC 5-1]**

Pursuant to 326 IAC 5-1-2 (Opacity Limitations), except as provided in 326 IAC 5-1-1 (Applicability) and 326 IAC 5-1-3 (Temporary Alternative Opacity Limitations), opacity shall meet the following, unless otherwise stated in this permit:

- (a) Opacity shall not exceed an average of forty percent (40%) in any one (1) six (6) minute averaging period as determined in 326 IAC 5-1-4.
- (b) Opacity shall not exceed sixty percent (60%) for more than a cumulative total of fifteen (15) minutes (sixty (60) readings as measured according to 40 CFR 60, Appendix A, Method 9 or fifteen (15) one (1) minute nonoverlapping integrated averages for a continuous opacity monitor) in a six (6) hour period.

**C.4 Open Burning [326 IAC 4-1] [IC 13-17-9]**

The Permittee shall not open burn any material except as provided in 326 IAC 4-1-3, 326 IAC 4-1-4 or 326 IAC 4-1-6. The previous sentence notwithstanding, the Permittee may open burn in accordance with an open burning approval issued by the Commissioner under 326 IAC 4-1-4.1.

**C.5 Incineration [326 IAC 4-2] [326 IAC 9-1-2]**

The Permittee shall not operate an incinerator except as provided in 326 IAC 4-2 or in this permit. The Permittee shall not operate a refuse incinerator or refuse burning equipment except as provided in 326 IAC 9-1-2 or in this permit.

**C.6 Fugitive Dust Emissions [326 IAC 6-4]**

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The Permittee shall not allow fugitive dust to escape beyond the property line or boundaries of the property, right-of-way, or easement on which the source is located, in a manner that would violate 326 IAC 6-4 (Fugitive Dust Emissions).

**C.7 Fugitive Particulate Matter Emission Limitations [326 IAC 6-5]**

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Pursuant to 326 IAC 6-5 (Fugitive Particulate Matter Emission Limitations), fugitive particulate matter emissions shall be controlled according to the attached plan as in Attachment A.

**C.8 Asbestos Abatement Projects [326 IAC 14-10] [326 IAC 18] [40 CFR 61, Subpart M]**

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- (a) Notification requirements apply to each owner or operator. If the combined amount of regulated asbestos containing material (RACM) to be stripped, removed or disturbed is at least 260 linear feet on pipes or 160 square feet on other facility components, or at least thirty-five (35) cubic feet on all facility components, then the notification requirements of 326 IAC 14-10-3 are mandatory. All demolition projects require notification whether or not asbestos is present.
- (b) The Permittee shall ensure that a written notification is sent on a form provided by the Commissioner at least ten (10) working days before asbestos stripping or removal work or before demolition begins, per 326 IAC 14-10-3, and shall update such notice as necessary, including, but not limited to the following:
- (1) When the amount of affected asbestos containing material increases or decreases by at least twenty percent (20%); or
- (2) If there is a change in the following:
- (A) Asbestos removal or demolition start date;
- (B) Removal or demolition contractor; or
- (C) Waste disposal site.
- (c) The Permittee shall ensure that the notice is postmarked or delivered according to the guidelines set forth in 326 IAC 14-10-3(2).
- (d) The notice to be submitted shall include the information enumerated in 326 IAC 14-10-3(3).

All required notifications shall be submitted to:

Indiana Department of Environmental Management  
Compliance and Enforcement Branch, Office of Air Quality  
100 North Senate Avenue  
MC 61-53 IGCN 1003  
Indianapolis, Indiana 46204-2251

The notice shall include a signed certification from the owner or operator that the information provided in this notification is correct and that only Indiana licensed workers and project supervisors will be used to implement the asbestos removal project.

- (e) **Procedures for Asbestos Emission Control**  
The Permittee shall comply with the applicable emission control procedures in 326 IAC 14-10-4 and 40 CFR 61.145(c). Per 326 IAC 14-10-1, emission control requirements are applicable for any removal or disturbance of RACM greater than three (3) linear feet on pipes or three (3) square feet on any other facility components or a total of at least 0.75 cubic feet on all facility components.
- (f) **Demolition and Renovation**  
The Permittee shall thoroughly inspect the affected facility or part of the facility where the demolition or renovation will occur for the presence of asbestos pursuant to 40 CFR 61.145(a).
- (g) **Indiana Licensed Asbestos Inspector**  
The Permittee shall comply with 326 IAC 14-10-1(a) that requires the owner or operator, prior to a renovation/demolition, to use an Indiana Licensed Asbestos Inspector to thoroughly inspect the affected portion of the facility for the presence of asbestos. The requirement to use an Indiana Licensed Asbestos inspector is not federally enforceable.

### **Testing Requirements [326 IAC 2-6.1-5(a)(2)]**

#### **C.9 Performance Testing [326 IAC 3-6]**

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- (a) For performance testing required by this permit, a test protocol, except as provided elsewhere in this permit, shall be submitted to:  
  
Indiana Department of Environmental Management  
Compliance and Enforcement Branch, Office of Air Quality  
100 North Senate Avenue  
MC 61-53 IGCN 1003  
Indianapolis, Indiana 46204-2251  
  
no later than thirty-five (35) days prior to the intended test date.
- (b) The Permittee shall notify IDEM, OAQ of the actual test date at least fourteen (14) days prior to the actual test date.
- (c) Pursuant to 326 IAC 3-6-4(b), all test reports must be received by IDEM, OAQ not later than forty-five (45) days after the completion of the testing. An extension may be granted by IDEM, OAQ if the Permittee submits to IDEM, OAQ a reasonable written explanation not later than five (5) days prior to the end of the initial forty-five (45) day period.

### **Compliance Requirements [326 IAC 2-1.1-11]**

#### **C.10 Compliance Requirements [326 IAC 2-1.1-11]**

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The commissioner may require stack testing, monitoring, or reporting at any time to assure compliance with all applicable requirements by issuing an order under 326 IAC 2-1.1-11. Any monitoring or testing shall be performed in accordance with 326 IAC 3 or other methods approved by the commissioner or the U. S. EPA.

## Compliance Monitoring Requirements [326 IAC 2-6.1-5(a)(2)]

### C.11 Compliance Monitoring [326 IAC 2-1.1-11]

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Compliance with applicable requirements shall be documented as required by this permit. The Permittee shall be responsible for installing any necessary equipment and initiating any required monitoring related to that equipment. All monitoring and record keeping requirements not already legally required shall be implemented when operation begins.

### C.12 Reserved

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### C.13 Instrument Specifications [326 IAC 2-1.1-11]

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- (a) When required by any condition of this permit, an analog instrument used to measure a parameter related to the operation of an air pollution control device shall have a scale such that the expected maximum reading for the normal range shall be no less than twenty percent (20%) of full scale.
- (b) The Permittee may request that the IDEM, OAQ approve the use of an instrument that does not meet the above specifications provided the Permittee can demonstrate that an alternative instrument specification will adequately ensure compliance with permit conditions requiring the measurement of the parameters.

## Corrective Actions and Response Steps

### C.14 Response to Excursions or Exceedances

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Upon detecting an excursion where a response step is required by the D Section or an exceedance of a limitation in this permit:

- (a) The Permittee shall take reasonable response steps to restore operation of the emissions unit (including any control device and associated capture system) to its normal or usual manner of operation as expeditiously as practicable in accordance with good air pollution control practices for minimizing excess emissions.
- (b) The response shall include minimizing the period of any startup, shutdown or malfunction. The response may include, but is not limited to, the following:
  - (1) initial inspection and evaluation;
  - (2) recording that operations returned or are returning to normal without operator action (such as through response by a computerized distribution control system);  
or
  - (3) any necessary follow-up actions to return operation to normal or usual manner of operation.
- (c) A determination of whether the Permittee has used acceptable procedures in response to an excursion or exceedance will be based on information available, which may include, but is not limited to, the following:
  - (1) monitoring results;
  - (2) review of operation and maintenance procedures and records; and/or
  - (3) inspection of the control device, associated capture system, and the process.
- (d) Failure to take reasonable response steps shall be considered a deviation from the permit.

- (e) The Permittee shall record the reasonable response steps taken.

**C.15 Actions Related to Noncompliance Demonstrated by a Stack Test**

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- (a) When the results of a stack test performed in conformance with Section C - Performance Testing, of this permit exceed the level specified in any condition of this permit, the Permittee shall submit a description of its response actions to IDEM, OAQ, no later than seventy-five (75) days after the date of the test.
- (b) A retest to demonstrate compliance shall be performed no later than one hundred eighty (180) days after the date of the test. Should the Permittee demonstrate to IDEM, OAQ that retesting in one hundred eighty (180) days is not practicable, IDEM, OAQ may extend the retesting deadline
- (c) IDEM, OAQ reserves the authority to take any actions allowed under law in response to noncompliant stack tests.

**Record Keeping and Reporting Requirements [326 IAC 2-6.1-5(a)(2)]**

**C.16 Malfunctions Report [326 IAC 1-6-2]**

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Pursuant to 326 IAC 1-6-2 (Records; Notice of Malfunction):

- (a) A record of all malfunctions, including startups or shutdowns of any facility or emission control equipment, which result in violations of applicable air pollution control regulations or applicable emission limitations shall be kept and retained for a period of three (3) years and shall be made available to the Indiana Department of Environmental Management (IDEM), Office of Air Quality (OAQ) or appointed representative upon request.
- (b) When a malfunction of any facility or emission control equipment occurs which lasts more than one (1) hour, said condition shall be reported to OAQ, using the Malfunction Report Forms (2 pages). Notification shall be made by telephone or facsimile, as soon as practicable, but in no event later than four (4) daytime business hours after the beginning of said occurrence.
- (c) Failure to report a malfunction of any emission control equipment shall constitute a violation of 326 IAC 1-6, and any other applicable rules. Information of the scope and expected duration of the malfunction shall be provided, including the items specified in 326 IAC 1-6-2(a)(1) through (6).
- (d) Malfunction is defined as any sudden, unavoidable failure of any air pollution control equipment, process, or combustion or process equipment to operate in a normal and usual manner. [326 IAC 1-2-39]

**C.17 General Record Keeping Requirements [326 IAC 2-6.1-5]**

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- (a) Records of all required monitoring data, reports and support information required by this permit shall be retained for a period of at least five (5) years from the date of monitoring sample, measurement, report, or application. These records shall be physically present or electronically accessible at the source location for a minimum of three (3) years. The records may be stored elsewhere for the remaining two (2) years as long as they are available upon request. If the Commissioner makes a request for records to the Permittee, the Permittee shall furnish the records to the Commissioner within a reasonable time.
- (b) Unless otherwise specified in this permit, for all record keeping requirements not already legally required, the Permittee shall be allowed up to ninety (90) days from the date of permit issuance or the date of initial start-up, whichever is later, to begin such record keeping.

C.18 General Reporting Requirements [326 IAC 2-1.1-11] [326 IAC 2-6.1-2] [IC 13-14-1-13]

- (a) Reports required by conditions in Section D of this permit shall be submitted to:
- Indiana Department of Environmental Management  
Compliance and Enforcement Branch, Office of Air Quality  
100 North Senate Avenue  
MC 61-53 IGCN 1003  
Indianapolis, Indiana 46204-2251
- (b) Unless otherwise specified in this permit, any notice, report, or other submission required by this permit shall be considered timely if the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ on or before the date it is due.
- (c) Reserved
- (d) Reporting periods are based on calendar years, unless otherwise specified in this permit. For the purpose of this permit "calendar year" means the twelve (12) month period from January 1 to December 31 inclusive.

## SECTION D.1 EMISSIONS UNIT OPERATION CONDITIONS

### Emissions Unit Description:

- (a) One (1) truck receiving operation, identified as EP-1, consisting of the following equipment:
  - (1) One (1) receiving pit, identified as Dump #1, constructed in 2002, receiving a maximum capacity of 18,000 bushels of grain per hour, with particulate emissions controlled by baffles, and exhausting to the atmosphere.
  - (2) One (1) receiving pit, identified as River Dump #2, constructed in 2002, receiving a maximum capacity of 25,000 bushels of grain per hour, with particulate emissions controlled by baffles, and exhausting to the atmosphere.
  - (3) One (1) receiving pit, identified as River Dump #3, constructed in 2002, receiving a maximum capacity of 25,000 bushels of grain per hour, with particulate emissions controlled by baffles, and exhausting to the atmosphere.
  - (4) One (1) receiving pit, identified as Dump #2, constructed in 2005, receiving a maximum capacity of 18,000 bushels of grain per hour, with particulate emissions controlled by baffles, and exhausting to the atmosphere.
- (b) One (1) completely enclosed internal handling operation, identified as EP-2, consisting of the following equipment:
  - (1) One (1) drag conveyor, identified as Dump #1 Drag Conveyor, constructed in 2002, with a maximum capacity of 18,000 bushels of grain per hour, and exhausting to the atmosphere.
  - (2) One (1) receiving leg, identified as Receiving Leg #1, constructed in 2002, with a maximum capacity of 18,000 bushels of grain per hour, and exhausting to the atmosphere.
  - (3) One (1) bin 10 reclaim conveyor, identified as Bin 10 Reclaim Conveyor, constructed in 2002, with a maximum capacity of 20,000 bushels of grain per hour, and exhausting to the atmosphere.
  - (4) One (1) bin 20 reclaim, identified as Bin 20 Reclaim, constructed in 2002, with a maximum capacity of 20,000 bushels of grain per hour, and exhausting to the atmosphere.
  - (5) One (1) bin 30 reclaim, identified as Bin 30 Reclaim, constructed in 2002, with a maximum capacity of 20,000 bushels of grain per hour, and exhausting to the atmosphere.
  - (6) Two (2) storage bin reclaim conveyors, identified as Bin 15 Reclaim and Bin 25 Reclaim, constructed in 2005, each with a maximum capacity of 20,000 bushels of grain per hour, and exhausting to the atmosphere.
  - (7) One (1) storage bin fill conveyor, identified as Bin 25 Fill Conveyor, constructed in 2005, with a maximum capacity of 18,000 bushels of grain per hour, and exhausting to the atmosphere.
  - (8) One (1) receiving pit conveyor, identified as Dump #2 Conveyor, constructed in 2005,

with a maximum capacity of 18,000 bushels of grain per hour, and exhausting to the atmosphere.

- (9) One (1) receiving leg, identified as Receiving Leg #2, constructed in 2005, with a maximum capacity of 18,000 bushels of grain per hour, and exhausting to the atmosphere.
  - (10) One (1) enclosed grain distributor, identified as Grain Distributor, constructed in 2005, with a maximum capacity of 18,000 bushels of grain per hour, and exhausting to the atmosphere.
  - (11) One (1) storage bin reclaim conveyor, identified as Bin 26 Reclaim Conveyor, constructed in 2009, with a maximum capacity of 20,000 bushels of grain per hour, and exhausting to the atmosphere.
  - (12) One (1) storage bin fill conveyor, identified as Bin 26 Fill Conveyor, constructed in 2009, with a maximum capacity of 18,000 bushels of grain per hour, and exhausting to the atmosphere.
  - (13) One (1) enclosed storage bin reclaim conveyor, identified as Bin 35 Reclaim Conveyor, approved for constructed in 2011, with a maximum capacity of 20,000 bushels per hour, and exhausting to the atmosphere.
  - (14) One (1) enclosed storage bin fill conveyor, identified as Bin 35 Fill Conveyor, approved for constructed in 2011, with a maximum capacity of 20,000 bushels per hour, and exhausting to the atmosphere.
- (c) One (1) storage area, identified as EP-5, consisting of the following equipment:
- (1) Two (2) storage bins, identified as Bin 10 and Bin 30, constructed in 2002, respectively, with a storage capacity of 111,000 bushels, and exhausting to the atmosphere.
  - (2) One (1) storage bin, identified as Bin 20, constructed in 2002, with a storage capacity of 24,000 bushels, and exhausting to the atmosphere.
  - (3) One (1) storage bin, identified as Bin 25, constructed in 2005, with a storage capacity of 450,000 bushels, and exhausting to the atmosphere.
  - (4) One (1) hopper bin, identified as Bin 15, constructed in 2005, with a storage capacity of 30,900 bushels, and exhausting to the atmosphere.
  - (5) One (1) storage bin, identified as Bin 26, constructed in 2009, with a storage capacity of 650,000 bushels, and exhausting to the atmosphere.
  - (6) One (1) storage bin, identified as Bin 35, approved for constructed in 2011, with a capacity of 1,040,000 bushels, and exhausting to the atmosphere.
- (d) One (1) barge shipping area, equipped with a spout, identified as EP-3, consisting of the following equipment:
- (1) One (1) shipping conveyor, identified as Shipping Conveyor, constructed in 2002, with a maximum capacity of 25,000 bushels per hour, and exhausting to the atmosphere.
  - (2) One (1) barge conveyor, identified as Barge Conveyor, constructed in 2002, with a maximum capacity of 25,000 bushels per hour, and exhausting to the atmosphere.

- (3) One (1) barge loadout, identified as Barge Loadout, constructed in 2002, with a maximum capacity of 25,000 bushels per hour, and exhausting to the atmosphere.
- (e) One (1) truck shipping area, equipped with a sock/sleeve, identified as EP-4, consisting of the following equipment:
  - (1) One (1) bin 20 sidedraw truck loadout, identified as Bin 20 Sidedraw Truck Loadout, constructed in 2002, with a maximum capacity of 6,000 bushels per hour, and exhausting to the atmosphere.
  - (2) One (1) leg spout truck loadout, identified as Leg Spout Truck Loadout, constructed in 2002, with a maximum capacity of 18,000 bushels per hour, and exhausting to the atmosphere.
  - (3) One (1) bin 15 sidedraw truck loadout, identified as Bin 15 Sidedraw Truck Loadout, constructed in 2005, with a maximum capacity of 6,000 bushels per hour, and exhausting to the atmosphere.
  - (4) One (1) bin 25 sidedraw truck loadout, identified as Bin 25 Sidedraw Truck Loadout, constructed in 2005, with a maximum capacity of 6,000 bushels per hour, and exhausting to the atmosphere.
  - (5) One (1) bin 10 sidedraw truck loadout, identified as Bin 10 Sidedraw Truck Loadout, constructed in 2002, capacity: with a maximum capacity of 6,000 bushels per hour, and exhausting to the atmosphere.
- (f) One (1) 41.6 million British thermal units (MMBtu) per hour natural gas-fired grain dryer, identified as EP-7, constructed in 2006, with a maximum capacity of 4,000 bushels of grain per hour, and exhausting to the atmosphere.
- (g) One (1) dryer conveying area consisting of the following equipment:
  - (1) One (1) conveyor, identified as Wet Drag, constructed in 2006, with a maximum capacity of 6,500 bushels per hour, and exhausting to the atmosphere.
  - (2) One (1) conveyor, identified as Bottom Dry Drag, constructed in 2006, with a maximum capacity of 6,500 bushels per hour, and exhausting to the atmosphere.
  - (3) One (1) conveyor, identified as Top Dry Drag, constructed in 2006, with a maximum capacity of 6,500 bushels per hour, and exhausting to the atmosphere.
  - (4) One (1) conveyor, identified as Wet Leg, constructed in 2006, with a maximum capacity of 6,500 bushels per hour, and exhausting to the atmosphere.
  - (5) One (1) conveyor, identified as Dry Leg, constructed in 2006, with a maximum capacity of 6,500 bushels per hour, and exhausting to the atmosphere.
- (h) Fugitive emissions from unpaved roads and parking lots. [326 IAC 6-5]

(The information describing the process contained in this emissions unit description box is descriptive information and does not constitute enforceable conditions.)

### Emission Limitations and Standards [326 IAC 2-6.1-5(a)(1)]

#### D.1.1 Particulate Matter Emission Limitation [326 IAC 2-2]

Pursuant to 326 IAC 2-2, the source, identified as ADM Grain Company, shall meet the following emission limits:

- (a) The existing stationary grain elevator shall be limited to a throughput of less than 30,000,000 bushels (900,000 tons) of grain per 12 consecutive month period.
- (b) Particulate Matter (PM) emissions for each of the existing stationary grain elevator shall be limited as follows:

Emission Units	Limited Grain Throughput (tons/yr)	PM Emission Limit (lbs PM / ton)	Limited PM Emissions (tons/yr)
Drying	900,000	0.220	82.50
Receiving	900,000	0.15	67.50
Shipping	900,000	0.086	38.70
Handling	900,000	0.061	27.45
Storage	900,000	0.025	11.25

#### D.1.2 Particulate [326 IAC 6-3-2]

Pursuant to 326 IAC 6-3-2 (Particulate Emission Limitations for Manufacturing Processes), the allowable particulate emission rate from each process shall be limited by the table on the next page based on the following:

Interpolation and extrapolation of the data for the process weight rate in excess of sixty thousand (60,000) pounds per hour shall be accomplished by use of the equation:

$$E = 55.0 P^{0.11} - 40$$

where E = rate of emission in pounds per hour and  
P = process weight rate in tons per hour

Emissions Units	Maximum Process Weight (tons/hour) for each unit of that type	326 IAC 6-3 Allowable Emission Rate (lbs/hr) for each unit of that type	Maximum Particulate Emissions before control (lb/hour)
Dump #1	540	69.9	97.2
River Dump #2	750	73.9	135.0
River Dump #3	750	73.9	135.0
Dump #2	540	69.9	97.2
Dump #1 Drag Conveyor	540	69.9	32.9
Receiving Leg #1	540	69.9	32.9
Bin 10 Reclaim Conveyor	600	71.2	36.6
Bin 20 Reclaim	600	71.2	36.6
Bin 30 Reclaim	600	71.2	36.6
Bin 15 Reclaim	600	71.2	36.6
Bin 25 Reclaim	600	71.2	36.6
Bin 25 Fill Conveyor	540	69.9	32.9
Bin 35 Reclaim Conveyor	600	71.2	36.6
Bin 35 Fill Conveyor	600	71.2	36.6
Dump #2 Conveyor	540	69.9	32.9
Receiving Leg #2	540	69.9	32.9
Grain Distributor	540	69.9	32.9
Bin 26 Reclaim Conveyor	600	71.2	36.6
Bin 26 Fill Conveyor	540	69.9	32.9
Shipping Conveyor	750	73.9	12.0
Barge Conveyor	750	73.9	12.0
Barge Loadout	750	73.9	12.0
Bin 20 Sidedraw Truck	180	57.4	5.2
Leg Spout Truck Loadout	540	69.9	15.7
Bin 15 Sidedraw Truck	180	57.4	5.2
Bin 25 Sidedraw Truck	180	57.4	5.2
Bin 10 Sidedraw Truck	180	57.4	5.2
Grain Dryer	120	53.1	26.4
Wet Drag	195	58.2	11.9
Bottom Dry Drag	195	58.2	11.9
Top Dry Drag	195	58.2	11.9
Wet Leg	195	58.2	11.9
Dry Leg	195	58.2	11.9

**D.1.3 Preventive Maintenance Plan [326 IAC 1-6-3]**

A Preventive Maintenance Plan is required for these facilities and their control devices. Section B - Preventive Maintenance Plan contains the Permittee's obligation with regard to the preventive maintenance plan required by this condition.

**Compliance Determination Requirements**

**D.1.4 Particulate Control**

In order to comply with Conditions D.1.1 and D.1.2, the baffles for particulate control shall be in operation and control PM emissions from each of the three (3) receiving pits, identified as Dump #1, River Dump #2, and River Dump #3, and the one (1) receiving pit, identified as Dump #2, at all times that the three (3) receiving pits, identified as Dump #1, River Dump #2, and River Dump #3, and the one (1) receiving pit, identified as Dump #2, are in operation.

## Compliance Monitoring Requirements

### D.1.5 Monitoring

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To monitor the performance of the baffles, weekly inspections of the baffle panels shall be conducted to verify placement and configuration meet recommendations of the manufacturer. Section C- Response to Excursions or Exceedances shall be followed whenever a condition exists which should result in a response step. Section C - Response to Excursions or Exceedances contains the Permittee's obligation with regard to the reasonable response steps required by this condition. Failure to take response steps shall be considered a deviation from this permit.

### D.1.6 Record Keeping Requirements

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- (a) To document the compliance status with Condition D.1.1(a) and (b), the Permittee shall maintain monthly records of the grain throughput for the entire source, and for the grain throughput dried.
- (b) To document the compliance status with Condition D.1.5, the Permittee shall maintain a log of weekly inspections of the baffle panels.
- (c) Section C - General Record Keeping Requirements of this permit contains the Permittee's obligations with regard to the records required by this condition.

### D.1.7 Reporting Requirements

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A quarterly summary of the information to document the compliance status with Conditions D.1.1(a) shall be submitted not later than thirty (30) days after the end of the quarter being reported. Section C - General Reporting contains the Permittee's obligation with regard to the reporting required by this condition.

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT  
OFFICE OF AIR QUALITY  
COMPLIANCE AND ENFORCEMENT BRANCH**

**MINOR SOURCE OPERATING PERMIT  
ANNUAL NOTIFICATION**

This form should be used to comply with the notification requirements under 326 IAC 2-6.1-5(a)(5).

<b>Company Name:</b>	ADM Grain Company
<b>Address:</b>	609 N. State Road 66
<b>City:</b>	Rockport, Indiana 47635
<b>Phone #:</b>	(217) 424-5200
<b>MSOP #:</b>	M147-28763-00055

I hereby certify that ADM Grain Company is :

still in operation.

no longer in operation.

I hereby certify that ADM Grain Company is :

in compliance with the requirements of MSOP M147-28763-00055.

not in compliance with the requirements of MSOP M147-28763-00055.

<b>Authorized Individual (typed):</b>
<b>Title:</b>
<b>Signature:</b>
<b>Date:</b>

If there are any conditions or requirements for which the source is not in compliance, provide a narrative description of how the source did or will achieve compliance and the date compliance was, or will be achieved.

<b>Noncompliance:</b>

**MALFUNCTION REPORT**

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT  
OFFICE OF AIR QUALITY  
FAX NUMBER: (317) 233-6865**

**This form should only be used to report malfunctions applicable to Rule 326 IAC 1-6  
and to qualify for the exemption under 326 IAC 1-6-4.**

THIS FACILITY MEETS THE APPLICABILITY REQUIREMENTS BECAUSE IT HAS POTENTIAL TO EMIT 25 TONS/YEAR PARTICULATE MATTER ?\_\_\_\_, 25 TONS/YEAR SULFUR DIOXIDE ?\_\_\_\_, 25 TONS/YEAR NITROGEN OXIDES?\_\_\_\_, 25 TONS/YEAR VOC ?\_\_\_\_, 25 TONS/YEAR HYDROGEN SULFIDE ?\_\_\_\_, 25 TONS/YEAR TOTAL REDUCED SULFUR ?\_\_\_\_, 25 TONS/YEAR REDUCED SULFUR COMPOUNDS ?\_\_\_\_, 25 TONS/YEAR FLUORIDES ?\_\_\_\_, 100 TONS/YEAR CARBON MONOXIDE ?\_\_\_\_, 10 TONS/YEAR ANY SINGLE HAZARDOUS AIR POLLUTANT ?\_\_\_\_, 25 TONS/YEAR ANY COMBINATION HAZARDOUS AIR POLLUTANT ?\_\_\_\_, 1 TON/YEAR LEAD OR LEAD COMPOUNDS MEASURED AS ELEMENTAL LEAD ?\_\_\_\_, OR IS A SOURCE LISTED UNDER 326 IAC 2-5.1-3(2) ?\_\_\_\_. EMISSIONS FROM MALFUNCTIONING CONTROL EQUIPMENT OR PROCESS EQUIPMENT CAUSED EMISSIONS IN EXCESS OF APPLICABLE LIMITATION \_\_\_\_\_.

THIS MALFUNCTION RESULTED IN A VIOLATION OF: 326 IAC \_\_\_\_\_ OR, PERMIT CONDITION # \_\_\_\_\_ AND/OR PERMIT LIMIT OF \_\_\_\_\_

THIS INCIDENT MEETS THE DEFINITION OF "MALFUNCTION" AS LISTED ON REVERSE SIDE ?    Y        N

THIS MALFUNCTION IS OR WILL BE LONGER THAN THE ONE (1) HOUR REPORTING REQUIREMENT ?    Y        N

COMPANY: \_\_\_\_\_ PHONE NO. (    ) \_\_\_\_\_  
LOCATION: (CITY AND COUNTY) \_\_\_\_\_  
PERMIT NO. \_\_\_\_\_ AFS PLANT ID: \_\_\_\_\_ AFS POINT ID: \_\_\_\_\_ INSP: \_\_\_\_\_  
CONTROL/PROCESS DEVICE WHICH MALFUNCTIONED AND REASON: \_\_\_\_\_

DATE/TIME MALFUNCTION STARTED: \_\_\_\_/\_\_\_\_/20\_\_\_\_    \_\_\_\_\_ AM / PM

ESTIMATED HOURS OF OPERATION WITH MALFUNCTION CONDITION: \_\_\_\_\_

DATE/TIME CONTROL EQUIPMENT BACK-IN SERVICE \_\_\_\_/\_\_\_\_/20\_\_\_\_    \_\_\_\_\_ AM/PM

TYPE OF POLLUTANTS EMITTED: TSP, PM-10, SO2, VOC, OTHER: \_\_\_\_\_

ESTIMATED AMOUNT OF POLLUTANT EMITTED DURING MALFUNCTION: \_\_\_\_\_

MEASURES TAKEN TO MINIMIZE EMISSIONS: \_\_\_\_\_

REASONS WHY FACILITY CANNOT BE SHUTDOWN DURING REPAIRS:

CONTINUED OPERATION REQUIRED TO PROVIDE ESSENTIAL\* SERVICES: \_\_\_\_\_  
CONTINUED OPERATION NECESSARY TO PREVENT INJURY TO PERSONS: \_\_\_\_\_  
CONTINUED OPERATION NECESSARY TO PREVENT SEVERE DAMAGE TO EQUIPMENT: \_\_\_\_\_  
INTERIM CONTROL MEASURES: (IF APPLICABLE) \_\_\_\_\_

MALFUNCTION REPORTED BY: \_\_\_\_\_ TITLE: \_\_\_\_\_  
(SIGNATURE IF FAXED)

MALFUNCTION RECORDED BY: \_\_\_\_\_ DATE: \_\_\_\_\_ TIME: \_\_\_\_\_

\*SEE PAGE 2

**Please note - This form should only be used to report malfunctions applicable to Rule 326 IAC 1-6 and to qualify for the exemption under 326 IAC 1-6-4.**

**326 IAC 1-6-1 Applicability of rule**

Sec. 1. This rule applies to the owner or operator of any facility required to obtain a permit under 326 IAC 2-5.1 or 326 IAC 2-6.1.

**326 IAC 1-2-39 "Malfunction" definition**

Sec. 39. Any sudden, unavoidable failure of any air pollution control equipment, process, or combustion or process equipment to operate in a normal and usual manner.

**\*Essential services** are interpreted to mean those operations, such as, the providing of electricity by power plants. Continued operation solely for the economic benefit of the owner or operator shall not be sufficient reason why a facility cannot be shutdown during a control equipment shutdown.

If this item is checked on the front, please explain rationale:

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**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT  
OFFICE OF AIR QUALITY  
COMPLIANCE AND ENFORCEMENT BRANCH**

**MSOP Quarterly Report**

Source Name: ADM Grain Company  
Source Address: 609 N. State Road 66, Rockport, Indiana 47635  
Mailing Address: 4666 Faires Parkway, Decatur, IL 62526  
MSOP No.: M147-28763-00055  
Facilities: Entire Source  
Parameter: Grain Throughput  
Limit: Less than 30,000,000 bushels (900,000 tons) per twelve (12) consecutive month period, with compliance determined at the end of each month.

YEAR: \_\_\_\_\_

Month	Grain Throughput (tons)	Grain Throughput (tons)	Grain Throughput (tons)
	This Month	Previous 11 Months	12 Month Total

- No deviation occurred in this quarter.
- Deviation/s occurred in this quarter.  
Deviation has been reported on \_\_\_\_\_

Submitted by: \_\_\_\_\_

Title/Position: \_\_\_\_\_

Signature: \_\_\_\_\_

Date: \_\_\_\_\_

Phone: \_\_\_\_\_



**Appendix A: Emissions Calculations  
Grain Elevator**

**Company Name:** ADM Grain Company  
**Address City IN Zip:** 609 N. State Road 66, Rockport, IN 47635  
**Permit Number:** M147-28763-00055  
**First Notice Only Change:** 147-29914-00055  
**Reviewer:** Duane Van Laningham  
**Date:** 1/10/2011

Grain	bushels/year	<sup>1</sup> lbs / bushel	<sup>2</sup> Grain Throughput (tons/year)
Grain	30,000,000	60	900,000

Note 1: Assumes 60 lb/bushel for Wheat and Soybeans and 56 lb/bushel for corn; therefore, 60 lb/bushel was used to calculate the maximum PTE.

Note 2: Emissions based on a limited throughput equal to or less than 30,000,000 bushels/grain per year (900,000 tons per year) for receiving (by strait truck and hopper truck), for shipping (by truck and barge), for headhouse and grain handling, and for storage.

Unloading/Receiving					
<sup>3</sup> Strait Truck (lb/ton)			<sup>3</sup> Hopper Truck		
PM	PM-10	PM2.5	PM	PM-10	PM2.5
0.18	0.059	0.01	0.035	0.0078	0.0013

	Unloading/ Receiving	PM	PM10	PM2.5
	Strait Truck	81.000	26.550	4.500
PM= 0.15 <sup>5</sup>	Limited Truck	67.500	N/A	N/A
	Hopper Truck	15.750	3.510	0.585
	Total uncontrolled	81.000	26.550	4.500
	<sup>4</sup> Controlled	32.400	10.620	1.800

Note 3: Assumes that receiving can be done by both strait truck and hopper truck.

Note 4: 60% control efficiency due to baffles in the truck unloading.

Note 5: Pursuant to 326 IAC 2-2, the particulate matter emissions from receiving shall be less than 0.15 pounds of particulate matter per ton of grain received. Compliance with the above limit, combined with the potential to emit particulate matter from all other emission units at the source, shall limit particulate matter emissions from the entire source to less than 250 tons per twelve (12) consecutive month period and render 326 IAC 2-2 (PSD) not applicable. In order for the source to comply with the 0.15 lbs/particulate per ton of grain, the baffles for particulate control shall be in operation and control emissions from each of the three (3) receiving pits, identified as Dump #1, River Dump #2, and River Dump #3, and the one (1) receiving pit, identified as Dump #2, at all times that three (3) receiving pits, identified as Dump #1, River Dump #2, and River Dump #3, and the one (1) receiving pit, identified as Dump #2, are in operation.

<sup>6</sup> Shipping					
Truck (lb/ton)			Barge		
PM	PM-10	PM2.5	PM	PM-10	PM2.5
0.086	0.029	0.0049	0.016	0.004	0.00055

	Shipping	PM	PM10	PM2.5
	Strait Truck	38.700	13.050	2.205
	<sup>7</sup> Barge	7.200	1.800	0.248
	Total uncontrolled	38.700	13.050	2.205

Note 6: Assumes that shipping can be done by both strait truck and barge

Note 7: The AP-42 emission factor for barge shipping was determined with spouts.

**Methodology**

Emission factors are from AP 42 Table 9.9.1-1 Particulate Emission Factors for Grain Elevators (3/03)

Potential Emissions (ton/yr) = Throughput (ton/yr)\* Emission factor (lb/ton) / 2000 (lbs/ton)

Controlled Potential Emissions (ton/yr) = Throughput (ton/yr) \* Emission factor (lb/ton) / 2000 (lbs/ton)\* (1-Control Efficiency)

Drying		
PM	PM-10	PM2.5
0.22	0.055	0.0094

Drying	PM	PM10	PM2.5
Total uncontrolled	99.000	24.750	4.230

Headhouse and Grain Handling		
PM	PM-10	PM2.5
0.061	0.034	0.0058

	PM	PM10	PM2.5
Total uncontrolled	27.450	15.300	2.610
<sup>8</sup> Controlled (90%)	2.745	1.530	0.261

Note 8: All the conveyors are completely enclosed, but do not vent to a control device. According to the Air Pollution Engineering Manual (Buonicore and Davis, 1992), enclosure of material transfer points and storage piles can result in particulate emission reductions ranging from 70 to essentially 100 percent control, depending on the type of enclosure (partial of full), the type of operation, and whether or not the enclosure is vent is routed to a control device such as a baghouse. In order to be conservative, the control efficiency for handling is estimated at 90%

Storage		
PM	PM-10	PM2.5
0.025	0.0063	0.0011

storage	PM	PM10	PM2.5
uncontrolled	11.250	2.835	0.495

**Appendix A: Emissions Calculations  
Natural Gas Combustion Only  
MM BTU/HR <100**

**Company Name: ADM Grain Company  
Address City IN Zip: 609 N. State Road 66, Rockport, IN 47635  
Permit Number: M147-28763-00055  
Reviewer: Sarah Conner, Ph. D.  
Date: 12/22/2009**

Heat Input Capacity  
MMBtu/hr

Potential Throughput  
MMCF/yr

41.6

364.4

Emission Factor in lb/MMCF	Pollutant					
	PM*	PM10*	PM2.5	SO2	NOx	VOC
	1.9	7.6	7.6	0.6	100 **see below	5.5
Potential Emission in tons/yr	0.346	1.385	1.385	0.109	18.221	1.002

\*PM emission factor is filterable PM only. PM10 emission factor is filterable and condensable PM10 combined.

\*\*Emission Factors for NOx: Uncontrolled = 100, Low NOx Burner = 50, Low NOx Burners/Flue gas recirculation = 32

**Methodology**

All emission factors are based on normal firing.

MMBtu = 1,000,000 Btu

MMCF = 1,000,000 Cubic Feet of Gas

Emission Factors are from AP 42, Chapter 1.4, Tables 1.4-1, 1.4-2, 1.4-3, SCC #1-02-006-02, 1-01-006-02, 1-03-006-02, and 1-03-006-03

Potential Throughput (MMCF) = Heat Input Capacity (MMBtu/hr) x 8,760 hrs/yr x 1 MMCF/1,000 MMBtu

Emission (tons/yr) = Throughput (MMCF/yr) x Emission Factor (lb/MMCF)/2,000 lb/ton

See next page for HAPs emissions calculations.

**Appendix A: Emissions Calculations  
Natural Gas Combustion Only  
MM BTU/HR <100  
HAPs Emissions**

**Company Name: ADM Grain Company  
Address City IN Zip: 609 N. State Road 66, Rockport, IN 47635  
Permit Number: M147-28763-00055  
First Notice Only Change: 147-29914-00055  
Reviewer: Duane Van Laningham  
Date: 1/10/2011**

HAPs - Organics					
Emission Factor in lb/MMcf	Benzene 2.1E-03	Dichlorobenzene 1.2E-03	Formaldehyde 7.5E-02	Hexane 1.8E+00	Toluene 3.4E-03
Potential Emission in tons/yr	3.826E-04	2.186E-04	0.0137	0.3280	6.195E-04

HAPs - Metals						
Emission Factor in lb/MMcf	Lead 5.0E-04	Cadmium 0.0011	Chromium 0.0014	Manganese 3.8E-04	Nickel 0.0021	Total
Potential Emission in tons/yr	9.110E-05	2.004E-04	2.551E-04	6.924E-05	3.826E-04	0.3439

Methodology is the same as previous page.

The five highest organic and metal HAPs emission factors are provided above.  
Additional HAPs emission factors are available in AP-42, Chapter 1.4.

**Appendix A: Emissions Calculations  
Fugitive Dust Emissions - Unpaved Roads**

Company Name: ADM Grain Company  
Address City IN Zip: 609 N. State Road 66, Rockport, IN 47635  
Permit Number: M147-28763-00055  
First Notice Only Change: 147-29914-00055  
Reviewer: Duane Van Laningham  
Date: 1/10/2011

**Unpaved Roads at Industrial Site**

The following calculations determine the amount of emissions created by unpaved roads, based on 8,760 hours of use and AP-42, Ch 13.2.2 (12/2003).

Vehicle Information (provided by source)

Type	Maximum number of vehicles	Number of one-way trips per day per vehicle	Maximum trips per day (trip/day)	Maximum Weight Loaded (tons/trip)	Total Weight driven per day (ton/day)	Maximum one-way distance (feet/trip)	Maximum one-way distance (mi/trip)	Maximum one-way miles (miles/day)	Maximum one-way miles (miles/yr)
Vehicle (entering plant) (one-way trip)	72.0	1.0	72.0	*	2880.0	1848	0.350	25.2	9198.0
Vehicle (leaving plant) (one-way trip)	72.0	1.0	72.0	*	2880.0	1848	0.350	25.2	9198.0
<b>Total</b>			<b>144.0</b>		<b>5760.0</b>			<b>50.4</b>	<b>18396.0</b>

Average Vehicle Weight Per Trip =  tons/trip  
Average Miles Per Trip =  miles/trip

Unmitigated Emission Factor,  $E_f = k[(s/12)^a]^{(W/3)^b}$  (Equation 1a from AP-42 13.2.2)

	PM	PM10	PM2.5	
where k =	4.9	1.5	0.15	lb/mi = particle size multiplier (AP-42 Table 13.2.2-2 for Industrial Roads)
s =	4.8	4.8	6.4	% = mean % silt content of unpaved roads (AP-42 Table 13.2.2-3 Sand/Gravel Processing Plant Road)
a =	0.7	0.9	0.9	= constant (AP-42 Table 13.2.2-2)
W =	*	*	*	tons = average vehicle weight (provided by source)
b =	0.45	0.45	0.45	= constant (AP-42 Table 13.2.2-2)

Taking natural mitigation due to precipitation into consideration, Mitigated Emission Factor,  $E_{ext} = E_f [(365 - P)/365]$

Mitigated Emission Factor,  $E_{ext} = E_f [(365 - P)/365]$   
where P =  days of rain greater than or equal to 0.01 inches (see Fig. 13.2.2-1)

	PM	PM10	PM2.5	
Unmitigated Emission Factor, $E_f$ =	8.28	2.11	0.27	lb/mile
Mitigated Emission Factor, $E_{ext}$ =	5.44	1.39	0.18	lb/mile
Dust Control Efficiency =	50%	50%	50%	(pursuant to control measures outlined in fugitive dust control plan)

Process	Unmitigated PTE of PM (tons/yr)	Unmitigated PTE of PM10 (tons/yr)	Unmitigated PTE of PM2.5 (tons/yr)	Mitigated PTE of PM (tons/yr)	Mitigated PTE of PM10 (tons/yr)	Mitigated PTE of PM2.5 (tons/yr)	Controlled PTE of PM (tons/yr)	Controlled PTE of PM10 (tons/yr)	Controlled PTE of PM2.5 (tons/yr)
Vehicle (entering plant) (one-way trip)	38.06	9.70	1.26	25.03	6.38	0.83	12.51	3.19	0.41
Vehicle (leaving plant) (one-way trip)	38.06	9.70	1.26	25.03	6.38	0.83	12.51	3.19	0.41
	<b>76.13</b>	<b>19.40</b>	<b>2.51</b>	<b>50.06</b>	<b>12.76</b>	<b>1.65</b>	<b>25.03</b>	<b>6.38</b>	<b>0.83</b>

\* Indicates confidential information

**Methodology**

Total Weight driven per day (ton/day) = [Maximum Weight Loaded (tons/trip)] \* [Maximum trips per day (trip/day)]  
Maximum one-way distance (mi/trip) = [Maximum one-way distance (feet/trip)] / [5280 ft/mile]  
Maximum one-way miles (miles/day) = [Maximum trips per year (trip/day)] \* [Maximum one-way distance (mi/trip)]  
Average Vehicle Weight Per Trip (ton/trip) = SUM[Total Weight driven per day (ton/day)] / SUM[Maximum trips per day (trip/day)]  
Average Miles Per Trip (miles/trip) = SUM[Maximum one-way miles (miles/day)] / SUM[Maximum trips per year (trip/day)]  
Unmitigated PTE (tons/yr) = (Maximum one-way miles (miles/yr)) \* (Unmitigated Emission Factor (lb/mile)) \* (ton/2000 lbs)  
Mitigated PTE (tons/yr) = (Maximum one-way miles (miles/yr)) \* (Mitigated Emission Factor (lb/mile)) \* (ton/2000 lbs)  
Controlled PTE (tons/yr) = (Mitigated PTE (tons/yr)) \* (1 - Dust Control Efficiency)

**Abbreviations**

PM = Particulate Matter  
PM10 = Particulate Matter (<10 um)  
PM 2.5 = Particulate Matter (<2.5 um)  
PTE = Potential to Emit

**Attachement A: 326 IAC 6-3-2 Compliance  
Summary**

**Company Name: ADM Grain Company**  
**Address City IN Zip: 609 N. State Road 66, Rockport, IN 47635**  
**Permit Number: M147-28763-00055**  
**First Notice Only Change: 147-29914-00055**  
**Reviewer: Duane Van Laningham**  
**Date: 1/10/2011**

**Allowable Emissions Under 326 IAC 6-3-2**

Emissions Unit Description	Maximum (bushels/hr) for each unit of that type	Maximum Process Weight (tons/hr) for each unit of that type	PM Emission Factor (lbs/ton)	Control Efficiency (%)	PM Emissions Before Control (lbs/hr)	326 IAC 6-3-2 Allowable PM Emissions (lbs/hr) for each unit of that type	PM Emissions After Control (lbs/hr)
Dump #1	18,000	540	0.18	60%	97.2	69.9	38.9
River Dump #2	25,000	750	0.18	60%	135.0	73.9	54.0
River Dump #3	25,000	750	0.18	60%	135.0	73.9	54.0
Dump #2	18,000	540	0.18	60%	97.2	69.9	38.9
Dump #1 Drag Conveyor	18,000	540	0.061	99%	32.9	69.9	0.3
Receiving Leg #1	18,000	540	0.061	99%	32.9	69.9	0.3
Bin 10 Reclaim Conveyor	20,000	600	0.061	99%	36.6	71.2	0.4
Bin 20 Reclaim	20,000	600	0.061	99%	36.6	71.2	0.4
Bin 30 Reclaim	20,000	600	0.061	99%	36.6	71.2	0.4
Bin 15 Reclaim	20,000	600	0.061	99%	36.6	71.2	0.4
Bin 25 Reclaim	20,000	600	0.061	99%	36.6	71.2	0.4
Bin 25 Fill Conveyor	18,000	540	0.061	99%	32.9	69.9	0.3
Dump #2 Conveyor	18,000	540	0.061	99%	32.9	69.9	0.3
Receiving Leg #2	18,000	540	0.061	99%	32.9	69.9	0.3
Grain Distributor	18,000	540	0.061	99%	32.9	69.9	0.3
Bin 26 Reclaim Conveyor	20,000	600	0.061	99%	36.6	71.2	0.4
Bin 26 Fill Conveyor	18,000	540	0.061	99%	32.9	69.9	0.3
Bin 35 Reclaim Conveyor	20,000	600	0.061	99%	36.6	71.2	0.4
Bin 35 Fill Conveyor	18,000	540	0.061	99%	32.9	69.9	0.3
Shipping Conveyor	25,000	750	0.016	90%	12.0	73.9	1.2
Barge Conveyor	25,000	750	0.016	90%	12.0	73.9	1.2
Barge Loadout	25,000	750	0.016	90%	12.0	73.9	1.2
Bin 20 Sidedraw Truck	6,000	180	0.029	90%	5.2	57.4	0.5
Leg Spout Truck Loadout	18,000	540	0.029	90%	15.7	69.9	1.6
Bin 15 Sidedraw Truck	6,000	180	0.029	90%	5.2	57.4	0.5
Bin 25 Sidedraw Truck	6,000	180	0.029	90%	5.2	57.4	0.5
Bin 10 Sidedraw Truck	6,000	180	0.029	90%	5.2	57.4	0.5
Grain Dryer	4,000	120	0.22	N/A	26.4	53.1	26.4
Wet Drag	6,500	195	0.061	N/A	11.9	58.2	11.9
Bottom Dry Drag	6,500	195	0.061	N/A	11.9	58.2	11.9
Top Dry Drag	6,500	195	0.061	N/A	11.9	58.2	11.9
Wet Leg	6,500	195	0.061	N/A	11.9	58.2	11.9
Dry Leg	6,500	195	0.061	N/A	11.9	58.2	11.9

Allowable emissions under 326 IAC 6-3-2 are calculated using the equation where the process weight rate is in excess of sixty thousand pounds per hour (30 tons/hr):

$$E = 55.0 P^{0.11} - 40$$

where

E = rate of emission in pounds per hour

P = process weight rate in tons per hour

Emission factors are from AP 42 Table 9.9.1-1 Particulate Emission Factors for Grain Elevators (4/03)

**Methodology**

Maximum Grain Throughput (tons/hr) = Maximum Grain Throughput (bushels/hr) x 60 (lbs/bushel) x 1 ton/2000 lbs

PTE of PM/PM<sub>10</sub> Before Control (lbs/hr) = Maximum Throughput (tons/hr) x Emission factor (lbs/ton)

PTE of PM/PM<sub>10</sub> After Control (tons/yr) = Maximum Throughput (tons/hr) x Emission factor (lbs/ton) x (1- Control Efficiency (%))



# INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT

*We Protect Hoosiers and Our Environment.*

*Mitchell E. Daniels Jr.*  
**Governor**

*Thomas W. Easterly*  
**Commissioner**

100 North Senate Avenue  
Indianapolis, Indiana 46204  
(317) 232-8603  
Toll Free (800) 451-6027  
[www.idem.IN.gov](http://www.idem.IN.gov)

## **SENT VIA U.S. MAIL: CONFIRMED DELIVERY AND SIGNATURE REQUESTED**

**TO:** Miranda Gerard  
ADM Grain Company  
4666 Faries Pkwy  
Decatur, IL 62526

**DATE:** February 17, 2011

**FROM:** Matt Stuckey, Branch Chief  
Permits Branch  
Office of Air Quality

**SUBJECT:** Final Decision  
Notice Only  
147-29914-00055

Enclosed is the final decision and supporting materials for the air permit application referenced above. Please note that this packet contains the original, signed, permit documents.

The final decision is being sent to you because our records indicate that you are the contact person for this application. However, if you are not the appropriate person within your company to receive this document, please forward it to the correct person.

A copy of the final decision and supporting materials has also been sent via standard mail to:  
Jeffrey J Becker, Responsible Official  
OAQ Permits Branch Interested Parties List

If you have technical questions regarding the enclosed documents, please contact the Office of Air Quality, Permits Branch at (317) 233-0178, or toll-free at 1-800-451-6027 (ext. 3-0178), and ask to speak to the permit reviewer who prepared the permit. If you think you have received this document in error, please contact Joanne Smiddie-Brush of my staff at 1-800-451-6027 (ext 3-0185), or via e-mail at [jbrush@idem.IN.gov](mailto:jbrush@idem.IN.gov).

Final Applicant Cover letter.dot 11/30/07

# Mail Code 61-53

IDEM Staff	DPABST 2/17/2011 ADM Grain Company 147-29914-00055 (Final)		Type of Mail:  <b>CERTIFICATE OF MAILING ONLY</b>	AFFIX STAMP HERE IF USED AS CERTIFICATE OF MAILING
Name and address of Sender	▶	Indiana Department of Environmental Management Office of Air Quality – Permits Branch 100 N. Senate Indianapolis, IN 46204		

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											Remarks
1		Miranda Gerard ADM Grain Company 4666 Faries Pkwy Decatur IL 62526 (Source CAATS) (CONFIRM DELIVERY)									
2		Jeffrey J Becker VP - US Grain Ops & Engineering ADM Grain Company 4666 Faries Pkwy Decatur IL 62526 (RO CAATS)									
3		Mr. Wendell Hibdon Plumbers & Steam Fitters Union, Local 136 2300 St. Joe Industrial Park Dr Evansville IN 47720 (Affected Party)									
4		Ms. Francis Lueken 223 W. 10th Street, P.O. Box 206 Ferdinand IN 47532 (Affected Party)									
5		Rockport City Council and Mayors Office P.O. Box 151 Rockport IN 47635 (Local Official)									
6		Ms. Kathy Tretter Dubois-Spencer Counties Publishing Co, Inc P.O. Box 38 Ferdinand IN 47532-0038 (Affected Party)									
7		Spencer County Commissioner/Health Dept. 200 Main Street, Courthouse Rockport IN 47635 (Affected Party)									
8		Spencer County Commissioners 200 Main St., Courthouse Rockport IN 47635 (Local Official)									
9		Spencer County Health Department Main Street Courthouse, 1st Floor, Room 1 Roackport IN 47635-1492 (Health Department)									
10		Mr. John Blair 800 Adams Ave Evansville IN 47713 (Affected Party)									
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