



INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT

We Protect Hoosiers and Our Environment.

Mitchell E. Daniels Jr.
Governor

Thomas W. Easterly
Commissioner

100 North Senate Avenue
Indianapolis, Indiana 46204
(317) 232-8603
Toll Free (800) 451-6027
www.idem.IN.gov

TO: Interested Parties / Applicant

DATE: August 3, 2011

RE: ADM Grain Company / 173-30598-00011

FROM: Matthew Stuckey, Branch Chief
Permits Branch
Office of Air Quality

Notice of Decision – Approval

Please be advised that on behalf of the Commissioner of the Department of Environmental Management, I have issued a decision regarding the enclosed matter. Pursuant to 326 IAC 2, this approval was effective immediately upon submittal of the application.

If you wish to challenge this decision, IC 4-21.5-3-7 requires that you file a petition for administrative review. This petition may include a request for stay of effectiveness and must be submitted to the Office of Environmental Adjudication, 100 North Senate Avenue, Government Center North, Suite N 501E, Indianapolis, IN 46204, **within eighteen (18) calendar days from the mailing of this notice**. The filing of a petition for administrative review is complete on the earliest of the following dates that apply to the filing:

- (1) the date the document is delivered to the Office of Environmental Adjudication (OEA);
- (2) the date of the postmark on the envelope containing the document, if the document is mailed to OEA by U.S. mail; or
- (3) The date on which the document is deposited with a private carrier, as shown by receipt issued by the carrier, if the document is sent to the OEA by private carrier.

The petition must include facts demonstrating that you are either the applicant, a person aggrieved or adversely affected by the decision or otherwise entitled to review by law. Please identify the permit, decision, or other order for which you seek review by permit number, name of the applicant, location, date of this notice and all of the following:

- (1) the name and address of the person making the request;
- (2) the interest of the person making the request;
- (3) identification of any persons represented by the person making the request;
- (4) the reasons, with particularity, for the request;
- (5) the issues, with particularity, proposed for considerations at any hearing; and
- (6) identification of the terms and conditions which, in the judgment of the person making the request, would be appropriate in the case in question to satisfy the requirements of the law governing documents of the type issued by the Commissioner.

If you have technical questions regarding the enclosed documents, please contact the Office of Air Quality, Permits Branch at (317) 233-0178. Callers from within Indiana may call toll-free at 1-800-451-6027, ext. 3-0178.

Enclosures
FNPER-AM.dot12/3/07



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Karena S. Musgrave
ADM Grain Company
4666 Faries Parkway
Decatur, IL 62526

August 3, 2011

Re: 173-30598-00011
Third Notice-Only Change to
M173-26638-00011

Dear Ms. Musgrave:

ADM Grain Company was issued a Minor Source Operating Permit (MSOP) Renewal No. M173-26638-00011 on November 19, 2008; for a stationary country grain elevator located at 9521 W. State Road 662, Newburgh, Indiana 47630. On June 2, 2011, the Office of Air Quality (OAQ) received an application from the source relating to the construction and operation of one bucket elevator and three associated drag conveyors that are of the same type as the other permitted storage and conveyor facilities. These new units will replace the current internal handling operations that were constructed in 1975. In addition, the source requested to remove from the permit one (1) grain cleaner, constructed in 2000, with a maximum throughput of 15,000 bushels per hour. The new bucket elevator and drag conveyors will comply with the same applicable requirements and permit terms and conditions as the existing bucket elevator and drag conveyors, but will not cause the source's potential to emit to be greater than the threshold levels specified in 326 IAC 2-2 or 326 IAC 2-3. The uncontrolled/unlimited potential to emit of the entire source will continue to be less than the threshold levels specified in 326 IAC 2-7. The source-wide potential grain throughput of 797,538 tons per year (equal to the highest annual throughput in the past five years multiplied by 1.2) will not increase as a result of the addition of the new bucket elevator and drag conveyors, and therefore the potential emissions from the source will also not increase. The source-wide potential to emit calculations included in MSOP Renewal No. M173-26638-00011, issued November 19, 2008, will not change as a result of the addition of the new bucket elevator and drag conveyors. Therefore, the addition of the new bucket elevator and drag conveyors to the permit is considered a notice-only change pursuant to 326 IAC 2-6.1-6(d)(13). Pursuant to the provisions of 326 IAC 2-6.1-6, the permit is hereby revised as follows with the deleted language as ~~strikeouts~~ and new language **bolded**.

1. The emission unit descriptions in Section A.2 and Section D.1 are revised as follows:

A.2 Emission Units and Pollution Control Equipment Summary

This stationary source consists of the following emission units and pollution control devices:

...

- (a) One (1) truck receiving facility, known as dump 1, constructed in 1975, with a maximum throughput of ~~15,000~~ **30,000** bushels per hour, with particulate matter controlled by baghouse #1, rated at 40,000 acfm, exhausting to stack No. 1.
- (b) One (1) truck receiving facility, known as dump 2, constructed in 1980, with a maximum throughput of 30,000 bushels per hour, equipped with baffles for air pollution control.
- (c) One (1) truck receiving facility, known as dump 3, constructed in 1983, with a maximum throughput of ~~15,000~~ **20,000** bushels per hour, with particulate matter controlled by baghouse #1, rated at 40,000 acfm, exhausting to stack No. 1.

- (d) One (1) truck receiving facility, known as dump 4, approved for construction in 2010, with a maximum throughput of 30,000 bushels per hour, equipped with baffles for particulate control.
- (e) One (1) truck loadout, known as loadout-dump 1, constructed in 1975, with a maximum throughput of ~~15,000~~ **30,000** bushels per hour.
- (f) One (1) truck loadout, known as loadout-bin 9, constructed in 1992, with a maximum throughput of 5,000 bushels per hour.
- (g) One (1) truck loadout, known as loadout-bin 10, constructed in 1999, with a maximum throughput of 10,000 bushels per hour.
- (h) One (1) truck loadout, known as loadout-bin 11, constructed in 1999, with a maximum throughput of 10,000 bushels per hour.
- ~~(i) One (1) grain cleaner, constructed in 2000, with a maximum throughput of 15,000 bushels per hour.~~
- (i) One (1) bucket elevator, known as Leg 1, approved for construction in 2011, with a maximum throughput of 30,000 bushels per hour.**
- (j) One (1) natural gas-fired column grain dryer, constructed in 2003, rated at 32 MMBtu per hour, with a maximum throughput of 3,000 bushels per hour.
- (k) One (1) barge belt, constructed in 1975, with a maximum throughput of 30,000 bushels per hour.
- (l) One (1) Hi Roller, known as T-8, constructed in 2011, with a maximum throughput of 35,000 bushels per hour.
- (m) One (1) Hi Roller, known as T-7, constructed in 2011, with a maximum capacity of 35,000 bushels per hour.
- (n) One (1) reclaim Hi Roller, known as B-8, constructed in 2011, with a maximum capacity of 20,000 bushels per hour.
- (o) Two (2) drag conveyors, known as B-6 and T-6, constructed in 2011, each with a maximum capacity of 20,000 bushels per hour.
- (p) One (1) bucket elevator, known as Leg 3, constructed in 2011, with a maximum capacity of 20,000 bushels per hour.
- ~~(q) Internal handling operations, constructed in 1975, are controlled by conveyors which are completely enclosed except at the river belt. In addition internal handling operations are controlled by baghouse #1 which is attached to truck dumps 1 and 3 and both of the truck legs.~~
- (q) One (1) Hi Roller, known as B-4, constructed in 2006, with a maximum throughput of 15,000 bushels per hour.**
- (r) Two (2) drag conveyors, known as T-5 and B-5, constructed in 1975, with a maximum throughput of 8,000 bushels per hour.
- (s) One (1) drag conveyor, known as T-9, constructed in 2003, with a maximum throughput of 15,000 bushels per hour.

- (t) One (1) drag conveyor, known as T-10, constructed in 2005, with a maximum throughput of 15,000 bushels per hour.
- (u) Two (2) drag conveyors, known as B-2 and B-3, constructed in 1982, with a maximum throughput of 15,000 bushels per hour.
- (v) One (1) drag conveyor, known as B-1, constructed in 1982, with a maximum throughput of 30,000 bushels per hour.
- (w) One (1) drag conveyor, known as B-9, constructed in 1992, with a maximum throughput of 15,000 bushels per hour.
- (x) One (1) bucket elevator, known as Wet Leg, constructed in 2004, with a maximum throughput of 8,000 bushels per hour.
- (y) One (1) bucket elevator, known as Dry Leg, constructed in 1975, with a maximum throughput of 8,000 bushels per hour.
- (z) Three (3) drag conveyors, known as T-2, T-3, T-4, constructed in 2011, with a maximum throughput of 30,000 bushels per hour.
- (aa) One (1) river belt, constructed in 1975, with a maximum capacity of 30,000 bushels per hour.
- (bb) One (1) drag conveyor, known as B-7, constructed in 1989, with a maximum throughput of 15,000 bushels per hour.
- (cc) One (1) bag house dust collector, known as Bag house 1, constructed in 2007.
- (~~r~~) (dd) Three (3) storage bins, known as bins 1, 2 and 3, constructed in 1975, each with a storage capacity of 20,000 bushels.
- (~~s~~) (ee) Two (2) storage bins, known as bins 4 and 5, constructed in 1975, each with a storage capacity of 100,000 bushels.
- (~~t~~) (ff) Three (3) storage bins, known as bins 7, 8 and 9, constructed in 1992, each with a storage capacity of 30,000 bushels.
- (~~u~~) (gg) Two (2) storage bins, known as bins 10 and 11, constructed in 1999, each with a storage capacity of 5,000 bushels.
- (~~v~~) (hh) Two (2) steel storage bins, known as bins 12 and 13, constructed in 2011 each with a maximum storage capacity of 1,042,100 bushels.

SECTION D.1 EMISSIONS UNIT OPERATION CONDITIONS

Emissions Unit Description:

- ...
- (a) One (1) truck receiving facility, known as dump 1, constructed in 1975, with a maximum throughput of ~~45,000~~ **30,000** bushels per hour, with particulate matter controlled by baghouse #1, rated at 40,000 acfm, exhausting to stack No. 1.
 - (b) One (1) truck receiving facility, known as dump 2, constructed in 1980, with a maximum throughput of 30,000 bushels per hour, equipped with baffles for air pollution control.
 - (c) One (1) truck receiving facility, known as dump 3, constructed in 1983, with a maximum throughput of ~~45,000~~ **20,000** bushels per hour, with particulate matter controlled by baghouse #1, rated at 40,000 acfm, exhausting to stack No. 1.
 - (d) One (1) truck receiving facility, known as dump 4, approved for construction in 2010, with a maximum throughput of 30,000 bushels per hour, equipped with baffles for particulate control.
 - (e) One (1) truck loadout, known as loadout-dump 1, constructed in 1975, with a maximum throughput of ~~45,000~~ **30,000** bushels per hour.
 - ~~(h) One (1) grain cleaner, constructed in 2000, with a maximum throughput of 15,000 bushels per hour.~~
 - (i) One (1) bucket elevator, known as Leg 1, approved for construction in 2011, with a maximum throughput of 30,000 bushels per hour.**
 - ...
 - ~~(g) Internal handling operations, constructed in 1975, are controlled by conveyors which are completely enclosed except at the river belt. In addition internal handling operations are controlled by baghouse #1 which is attached to truck dumps 1 & 3 and both of the truck legs.~~
 - (q) **One (1) Hi Roller, known as B-4, constructed in 2006, with a maximum throughput of 15,000 bushels per hour.**
 - (r) **Two (2) drag conveyors, known as T-5 and B-5, constructed in 1975, with a maximum throughput of 8,000 bushels per hour.**
 - (s) **One (1) drag conveyor, known as T-9, constructed in 2003, with a maximum throughput of 15,000 bushels per hour.**
 - (t) **One (1) drag conveyor, known as T-10, constructed in 2005, with a maximum throughput of 15,000 bushels per hour.**
 - (u) **Two (2) drag conveyors, known as B-2 and B-3, constructed in 1982, with a maximum throughput of 15,000 bushels per hour.**
 - (v) **One (1) drag conveyor, known as B-1, constructed in 1982, with a maximum throughput of 30,000 bushels per hour.**

- (w) One (1) drag conveyor, known as B-9, constructed in 1992, with a maximum throughput of 15,000 bushels per hour.
- (x) One (1) bucket elevator, known as Wet Leg, constructed in 2004, with a maximum throughput of 8,000 bushels per hour.
- (y) One (1) bucket elevator, known as Dry Leg, constructed in 1975, with a maximum throughput of 8,000 bushels per hour.
- (z) Three (3) drag conveyors, known as T-2, T-3, T-4, constructed in 2011, with a maximum throughput of 30,000 bushels per hour.
- (aa) One (1) river belt, constructed in 1975, with a maximum capacity of 30,000 bushels per hour.
- (bb) One (1) drag conveyor, known as B-7, constructed in 1989, with a maximum throughput of 15,000 bushels per hour.
- (cc) One (1) bag house dust collector, known as Bag house 1, constructed in 2007.
- (r) (dd) Three (3) storage bins, known as bins 1, 2 and 3, constructed in 1975, each with a storage capacity of 20,000 bushels.
- (s) (ee) Two (2) storage bins, known as bins 4 and 5, constructed in 1975, each with a storage capacity of 100,000 bushels.
- (t) (ff) Three (3) storage bins, known as bins 7, 8 and 9, constructed in 1992, each with a storage capacity of 30,000 bushels.
- (u) (gg) Two (2) storage bins, known as bins 10 and 11, constructed in 1999, each with a storage capacity of 5,000 bushels.
- (v) (hh) Two (2) steel storage bins, known as bins 12 and 13, constructed in 2011 each with a maximum storage capacity of 1,042,100 bushels.

...

(The information describing the process contained in this emissions unit description box is descriptive information and does not constitute enforceable conditions.)

- ...
2. Condition D.1.2 of the permit is revised as follows to include add 326 IAC 6-3 limits for the proposed new units, to remove 326 IAC 6-3 limits for units that will be removed from the source, and to correct a 326 IAC 6-3 limit for Bucket elevator Leg-3:

D.1.2 Particulate [326 IAC 6-3-2]

Pursuant to 326 IAC 6-3-2 (Particulate Emission Limitations for Manufacturing Processes), the allowable particulate emission rate from each process shall be limited by the following:

Interpolation and extrapolation of the data for the process weight rate in excess of sixty thousand (60,000) pounds per hour shall be accomplished by use of the equation:

$$E = 55.0 P^{0.11} - 40 \quad \text{where } E = \text{rate of emission in pounds per hour; and} \\ P = \text{process weight rate in tons per hour}$$

Emissions Unit	326 IAC 6-3 Limit Allowable Particulate Emission Rate (pounds per hour)
Dump 1	67.70 76.23
Dump 2	76.20
Dump 3	67.70 71.16
Dump 4	76.20
Loadout-dump 1	67.70 76.23
Loadout-bin 9	55.40
Loadout-bin 10	63.00
Loadout-bin 11	63.00
Grain cleaner	67.70
Internal handling operations	67.70
Column grain dryer	50.20
Barge belt	76.23
Hi Roller T-8	78.22
Hi Roller T-7	78.22
Reclaim Hi Roller B-8	71.16
Hi-Roller B-4	67.70
Drag Conveyor B-1	71.16
Drag Conveyor B-2	67.70
Drag Conveyor B-3	67.70
Drag Conveyor B-5	60.50
Drag Conveyor B-6	71.16
Drag Conveyor B-7	67.70
Drag Conveyor B-9	67.70
River Belt	76.23
Bucket elevator Leg-3	73.93 71.16
Bucket elevator Leg 1	76.23
Bucket Elevator Wet Leg	60.50
Bucket Elevator Dry Leg	60.50
Drag Conveyor T-2	76.23
Drag Conveyor T-3	76.23
Drag Conveyor T-4	76.23
Drag Conveyor T-5	60.50
Drag Conveyor T-6	71.16
Drag Conveyor T-9	67.70
Drag Conveyor T-10	67.70

All other conditions of the permit shall remain unchanged and in effect. Attached please find the entire revised permit.

A copy of the permit is available on the Internet at: <http://www.in.gov/ai/appfiles/idem-caats/>. For additional information about air permits and how the public and interested parties can participate, refer to the IDEM's Guide for Citizen Participation and Permit Guide on the Internet at: www.idem.in.gov

This decision is subject to the Indiana Administrative Orders and Procedures Act - IC 4-21.5-3-5. If you have any questions on this matter, please contact Charles Sullivan, of my staff, at 317-234-6544 or 1-800-451-6027, and ask for extension 4-6544.

Sincerely,



Alfred C. Dumauval, Ph. D., Section Chief
Permits Branch
Office of Air Quality

Attachment: Updated Permit

ACD/cbs

cc: File - Warrick County
Warrick County Health Department
U.S. EPA, Region V
Compliance and Enforcement Branch
Billing, Licensing and Training Section



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**Minor Source Operating Permit Renewal
OFFICE OF AIR QUALITY**

**ADM Grain Company
9521 W. State Road 662
Newburgh, Indiana 47630**

(herein known as the Permittee) is hereby authorized to operate subject to the conditions contained herein, the source described in Section A (Source Summary) of this permit.

This permit is issued to the above mentioned company under the provisions of 326 IAC 2-1.1, 326 IAC 2-6.1 and 40 CFR 52.780, with conditions listed on the attached pages.

Indiana statutes from IC 13 and rules from 326 IAC, quoted in conditions in this permit, are those applicable at the time the permit was issued. The issuance or possession of this permit shall not alone constitute a defense against an alleged violation of any law, regulation or standard, except for the requirement to obtain a MSOP under 326 IAC 2-6.1.

Operation Permit No.: M173-26638-00011	
<i>Original signed/issued by:</i>	Issuance Date: November 19, 2008
Alfred C. Dumauval, Ph. D., Section Chief Permits Branch Office of Air Quality	Expiration Date: November 19, 2018
First Notice-Only Change No.: 173-29756-00011	Issuance Date: November 9, 2010
Second Notice-Only Change No.: 173-29890-00011	Issuance Date: April 7, 2011
Third Notice-Only Change No.: 173-30598-00011	
Issued by:  Alfred C. Dumauval, Ph. D., Section Chief Permits Branch Office of Air Quality	Issuance Date: August 3, 2011 Expiration Date: November 19, 2018

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SECTION A

SOURCE SUMMARY

This permit is based on information requested by the Indiana Department of Environmental Management (IDEM), Office of Air Quality (OAQ). The information describing the source contained in conditions A.1 and A.2 is descriptive information and does not constitute enforceable conditions. However, the Permittee should be aware that a physical change or a change in the method of operation that may render this descriptive information obsolete or inaccurate may trigger requirements for the Permittee to obtain additional permits or seek modification of this permit pursuant to 326 IAC 2, or change other applicable requirements presented in the permit application.

A.1 General Information [326 IAC 2-5.1-3(c)][326 IAC 2-6.1-4(a)]

The Permittee owns and operates a stationary country grain elevator.

Source Address:	9521 W. State Road 662, Newburgh, Indiana 47630
General Source Phone Number:	(812) 853-2986
SIC Code:	5153
County Location:	Warrick
Source Location Status:	Attainment for all criteria pollutants
Source Status:	Minor Source Operating Permit Program Minor Source, under PSD and Emission Offset Rules Minor Source, Section 112 of the Clean Air Act Not 1 of 28 Source Categories

A.2 Emission Units and Pollution Control Equipment Summary

This stationary source consists of the following emission units and pollution control devices:

- (a) One (1) truck receiving facility, known as dump 1, constructed in 1975, with a maximum throughput of 30,000 bushels per hour, with particulate matter controlled by baghouse #1, rated at 40,000 acfm, exhausting to stack No. 1.
- (b) One (1) truck receiving facility, known as dump 2, constructed in 1980, with a maximum throughput of 30,000 bushels per hour, equipped with baffles for air pollution control.
- (c) One (1) truck receiving facility, known as dump 3, constructed in 1983, with a maximum throughput of 20,000 bushels per hour, with particulate matter controlled by baghouse #1, rated at 40,000 acfm, exhausting to stack No. 1.
- (d) One (1) truck receiving facility, known as dump 4, approved for construction in 2010, with a maximum throughput of 30,000 bushels per hour, equipped with baffles for particulate control.
- (e) One (1) truck loadout, known as loadout-dump 1, constructed in 1975, with a maximum throughput of 30,000 bushels per hour.
- (f) One (1) truck loadout, known as loadout-bin 9, constructed in 1992, with a maximum throughput of 5,000 bushels per hour.
- (g) One (1) truck loadout, known as loadout-bin 10, constructed in 1999, with a maximum throughput of 10,000 bushels per hour.
- (h) One (1) truck loadout, known as loadout-bin 11, constructed in 1999, with a maximum throughput of 10,000 bushels per hour.
- (i) One (1) bucket elevator, known as Leg 1, approved for construction in 2011, with a maximum throughput of 30,000 bushels per hour.

- (j) One (1) natural gas-fired column grain dryer, constructed in 2003, rated at 32 MMBtu per hour, with a maximum throughput of 3,000 bushels per hour.
- (k) One (1) barge belt, constructed in 1975, with a maximum throughput of 30,000 bushels per hour.
- (l) One (1) Hi Roller, known as T-8, constructed in 2011, with a maximum throughput of 35,000 bushels per hour.
- (m) One (1) Hi Roller, known as T-7, constructed in 2011, with a maximum capacity of 35,000 bushels per hour.
- (n) One (1) reclaim Hi Roller, known as B-8, constructed in 2011, with a maximum capacity of 20,000 bushels per hour.
- (o) Two (2) drag conveyors, known as B-6 and T-6, constructed in 2011, each with a maximum capacity of 20,000 bushels per hour.
- (p) One (1) bucket elevator, known as Leg 3, constructed in 2011, with a maximum capacity of 20,000 bushels per hour.
- (q) One (1) Hi Roller, known as B-4, constructed in 2006, with a maximum throughput of 15,000 bushels per hour.
- (r) Two (2) drag conveyors, known as T-5 and B-5, constructed in 1975, with a maximum throughput of 8,000 bushels per hour.
- (s) One (1) drag conveyor, known as T-9, constructed in 2003, with a maximum throughput of 15,000 bushels per hour.
- (t) One (1) drag conveyor, known as T-10, constructed in 2005, with a maximum throughput of 15,000 bushels per hour.
- (u) Two (2) drag conveyors, known as B-2 and B-3, constructed in 1982, with a maximum throughput of 15,000 bushels per hour.
- (v) One (1) drag conveyor, known as B-1, constructed in 1982, with a maximum throughput of 30,000 bushels per hour.
- (w) One (1) drag conveyor, known as B-9, constructed in 1992, with a maximum throughput of 15,000 bushels per hour.
- (x) One (1) bucket elevator, known as Wet Leg, constructed in 2004, with a maximum throughput of 8,000 bushels per hour.
- (y) One (1) bucket elevator, known as Dry Leg, constructed in 1975, with a maximum throughput of 8,000 bushels per hour.
- (z) Three (3) drag conveyors, known as T-2, T-3, T-4, constructed in 2011, with a maximum throughput of 30,000 bushels per hour.
- (aa) One (1) river belt, constructed in 1975, with a maximum capacity of 30,000 bushels per hour.

- (bb) One (1) drag conveyor, known as B-7, constructed in 1989, with a maximum throughput of 15,000 bushels per hour.
- (cc) One (1) bag house dust collector, known as Bag house 1, constructed in 2007.
- (dd) Three (3) storage bins, known as bins 1, 2 and 3, constructed in 1975, each with a storage capacity of 20,000 bushels.
- (ee) Two (2) storage bins, known as bins 4 and 5, constructed in 1975, each with a storage capacity of 100,000 bushels.
- (ff) Three (3) storage bins, known as bins 7, 8 and 9, constructed in 1992, each with a storage capacity of 30,000 bushels.
- (gg) Two (2) storage bins, known as bins 10 and 11, constructed in 1999, each with a storage capacity of 5,000 bushels.
- (hh) Two (2) steel storage bins, known as bins 12 and 13, constructed in 2011 each with a maximum storage capacity of 1,042,100 bushels.

SECTION B

GENERAL CONDITIONS

B.1 Definitions [326 IAC 2-1.1-1]

Terms in this permit shall have the definition assigned to such terms in the referenced regulation. In the absence of definitions in the referenced regulation, the applicable definitions found in the statutes or regulations (IC 13-11, 326 IAC 1-2 and 326 IAC 2-1.1-1) shall prevail.

B.2 Permit Term [326 IAC 2-6.1-7(a)][326 IAC 2-1.1-9.5][IC 13-15-3-6(a)]

(a) This permit, M173-26638-00011, is issued for a fixed term of ten (10) years from the issuance date of this permit, as determined in accordance with IC 4-21.5-3-5(f) and IC 13-15-5-3. Subsequent revisions, modifications, or amendments of this permit do not affect the expiration date of this permit.

(b) If IDEM, OAQ, upon receiving a timely and complete renewal permit application, fails to issue or deny the permit renewal prior to the expiration date of this permit, this existing permit shall not expire and all terms and conditions shall continue in effect, until the renewal permit has been issued or denied.

B.3 Term of Conditions [326 IAC 2-1.1-9.5]

Notwithstanding the permit term of a permit to construct, a permit to operate, or a permit modification, any condition established in a permit issued pursuant to a permitting program approved in the state implementation plan shall remain in effect until:

(a) the condition is modified in a subsequent permit action pursuant to Title I of the Clean Air Act; or

(b) the emission unit to which the condition pertains permanently ceases operation.

B.4 Enforceability

Unless otherwise stated, all terms and conditions in this permit, including any provisions designed to limit the source's potential to emit, are enforceable by IDEM, the United States Environmental Protection Agency (U.S. EPA) and by citizens in accordance with the Clean Air Act.

B.5 Severability

The provisions of this permit are severable; a determination that any portion of this permit is invalid shall not affect the validity of the remainder of the permit.

B.6 Property Rights or Exclusive Privilege

This permit does not convey any property rights of any sort or any exclusive privilege.

B.7 Duty to Provide Information

(a) The Permittee shall furnish to IDEM, OAQ, within a reasonable time, any information that IDEM, OAQ may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating this permit, or to determine compliance with this permit. Upon request, the Permittee shall also furnish to IDEM, OAQ copies of records required to be kept by this permit.

(b) For information furnished by the Permittee to IDEM, OAQ, the Permittee may include a claim of confidentiality in accordance with 326 IAC 17.1. When furnishing copies of requested records directly to U. S. EPA, the Permittee may assert a claim of confidentiality in accordance with 40 CFR 2, Subpart B.

B.8 Annual Notification [326 IAC 2-6.1-5(a)(5)]

- (a) An annual notification shall be submitted by an authorized individual to the Office of Air Quality stating whether or not the source is in operation and in compliance with the terms and conditions contained in this permit.
- (b) The annual notice shall be submitted in the format attached no later than March 1 of each year to:
- Indiana Department of Environmental Management
Compliance and Enforcement Branch, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251
- (c) The notification shall be considered timely if the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ on or before the date it is due.

B.9 Preventive Maintenance Plan [326 IAC 1-6-3]

- (a) A Preventive Maintenance Plan meets the requirements of 326 IAC 1-6-3 if it includes, at a minimum:
- (1) Identification of the individual(s) responsible for inspecting, maintaining, and repairing emission control devices;
 - (2) A description of the items or conditions that will be inspected and the inspection schedule for said items or conditions; and
 - (3) Identification and quantification of the replacement parts that will be maintained in inventory for quick replacement.

The Permittee shall implement the PMPs.

- (b) If required by specific condition(s) in Section D of this permit where no PMP was previously required, the Permittee shall prepare and maintain Preventive Maintenance Plans (PMPs) no later than ninety (90) days after issuance of this permit or ninety (90) days after initial start-up, whichever is later, including the following information on each facility:
- (1) Identification of the individual(s) responsible for inspecting, maintaining, and repairing emission control devices;
 - (2) A description of the items or conditions that will be inspected and the inspection schedule for said items or conditions; and
 - (3) Identification and quantification of the replacement parts that will be maintained in inventory for quick replacement.

If, due to circumstances beyond the Permittee's control, the PMPs cannot be prepared and maintained within the above time frame, the Permittee may extend the date an additional ninety (90) days provided the Permittee notifies:

Indiana Department of Environmental Management
Compliance and Enforcement Branch, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251

The Permittee shall implement the PMPs.

- (c) A copy of the PMPs shall be submitted to IDEM, OAQ upon request and within a reasonable time, and shall be subject to review and approval by IDEM, OAQ. IDEM, OAQ may require the Permittee to revise its PMPs whenever lack of proper maintenance causes or is the primary contributor to an exceedance of any limitation on emissions.
- (d) To the extent the Permittee is required by 40 CFR Part 60/63 to have an Operation Maintenance, and Monitoring (OMM) Plan for a unit, such Plan is deemed to satisfy the PMP requirements of 326 IAC 1-6-3 for that unit.

B.10 Prior Permits Superseded [326 IAC 2-1.1-9.5]

- (a) All terms and conditions of permits established prior to M173-26638-00011 and issued pursuant to permitting programs approved into the state implementation plan have been either:
 - (1) incorporated as originally stated,
 - (2) revised, or
 - (3) deleted.
- (b) All previous registrations and permits are superseded by this permit.

B.11 Termination of Right to Operate [326 IAC 2-6.1-7(a)]

The Permittee's right to operate this source terminates with the expiration of this permit unless a timely and complete renewal application is submitted at least one hundred twenty (120) days prior to the date of expiration of the source's existing permit, consistent with 326 IAC 2-6.1-7.

B.12 Permit Renewal [326 IAC 2-6.1-7]

- (a) The application for renewal shall be submitted using the application form or forms prescribed by IDEM, OAQ and shall include the information specified in 326 IAC 2-6.1-7. Such information shall be included in the application for each emission unit at this source. The renewal application does require an affirmation that the statements in the application are true and complete by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

Request for renewal shall be submitted to:

Indiana Department of Environmental Management
Permit Administration and Support Section, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251

- (b) A timely renewal application is one that is:
 - (1) Submitted at least one hundred twenty (120) days prior to the date of the expiration of this permit; and

- (2) If the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ on or before the date it is due.
- (c) If the Permittee submits a timely and complete application for renewal of this permit, the source's failure to have a permit is not a violation of 326 IAC 2-6.1 until IDEM, OAQ takes final action on the renewal application, except that this protection shall cease to apply if, subsequent to the completeness determination, the Permittee fails to submit by the deadline specified, pursuant to 326 IAC 2-6.1-4(b), in writing by IDEM, OAQ any additional information identified as being needed to process the application.

B.13 Permit Amendment or Revision [326 IAC 2-5.1-3(e)(3)][326 IAC 2-6.1-6]

- (a) Permit amendments and revisions are governed by the requirements of 326 IAC 2-6.1-6 whenever the Permittee seeks to amend or modify this permit.
- (b) Any application requesting an amendment or modification of this permit shall be submitted to:

Indiana Department of Environmental Management
Permit Administration and Support Section, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251
- (c) The Permittee shall notify the OAQ no later than thirty (30) calendar days of implementing a notice-only change. [326 IAC 2-6.1-6(d)]

B.14 Source Modification Requirement

A modification, construction, or reconstruction is governed by the requirements of 326 IAC 2.

B.15 Inspection and Entry

[326 IAC 2-5.1-3(e)(4)(B)][326 IAC 2-6.1-5(a)(4)][IC 13-14-2-2][IC 13-17-3-2][IC 13-30-3-1]

Upon presentation of proper identification cards, credentials, and other documents as may be required by law, and subject to the Permittee's right under all applicable laws and regulations to assert that the information collected by the agency is confidential and entitled to be treated as such, the Permittee shall allow IDEM, OAQ, U.S. EPA, or an authorized representative to perform the following:

- (a) Enter upon the Permittee's premises where a permitted source is located, or emissions related activity is conducted, or where records must be kept under the conditions of this permit;
- (b) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, have access to and copy, at reasonable times, any records that must be kept under the conditions of this permit;
- (c) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, inspect, at reasonable times, any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under this permit;
- (d) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with this permit or applicable requirements; and

- (e) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, utilize any photographic, recording, testing, monitoring, or other equipment for the purpose of assuring compliance with this permit or applicable requirements.

B.16 Transfer of Ownership or Operational Control [326 IAC 2-6.1-6]

- (a) The Permittee must comply with the requirements of 326 IAC 2-6.1-6 whenever the Permittee seeks to change the ownership or operational control of the source and no other change in the permit is necessary.
- (b) Any application requesting a change in the ownership or operational control of the source shall contain a written agreement containing a specific date for transfer of permit responsibility, coverage and liability between the current and new Permittee. The application shall be submitted to:

Indiana Department of Environmental Management
Permit Administration and Support Section, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251

The application which shall be submitted by the Permittee does require an affirmation that the statements in the application are true and complete by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

- (c) The Permittee may implement notice-only changes addressed in the request for a notice-only change immediately upon submittal of the request. [326 IAC 2-6.1-6(d)(3)]

B.17 Annual Fee Payment [326 IAC 2-1.1-7]

- (a) The Permittee shall pay annual fees due no later than thirty (30) calendar days of receipt of a bill from IDEM, OAQ.
- (b) The Permittee may call the following telephone numbers: 1-800-451-6027 or 317-233-4230 (ask for OAQ, Billing, Licensing, and Training Section), to determine the appropriate permit fee.

B.18 Credible Evidence [326 IAC 1-1-6]

For the purpose of submitting compliance certifications or establishing whether or not the Permittee has violated or is in violation of any condition of this permit, nothing in this permit shall preclude the use, including the exclusive use, of any credible evidence or information relevant to whether the Permittee would have been in compliance with the condition of this permit if the appropriate performance or compliance test or procedure had been performed.

SECTION C SOURCE OPERATION CONDITIONS

Entire Source

Emission Limitations and Standards [326 IAC 2-6.1-5(a)(1)]

C.1 Particulate Emission Limitations For Processes with Process Weight Rates Less Than One Hundred (100) Pounds per Hour [326 IAC 6-3-2]

Pursuant to 326 IAC 6-3-2(e)(2), particulate emissions from any process not exempt under 326 IAC 6-3-1(b) or (c) which has a maximum process weight rate less than 100 pounds per hour and the methods in 326 IAC 6-3-2(b) through (d) do not apply shall not exceed 0.551 pounds per hour.

C.2 Permit Revocation [326 IAC 2-1.1-9]

Pursuant to 326 IAC 2-1.1-9 (Revocation of Permits), this permit to operate may be revoked for any of the following causes:

- (a) Violation of any conditions of this permit.
- (b) Failure to disclose all the relevant facts, or misrepresentation in obtaining this permit.
- (c) Changes in regulatory requirements that mandate either a temporary or permanent reduction of discharge of contaminants. However, the amendment of appropriate sections of this permit shall not require revocation of this permit.
- (d) Noncompliance with orders issued pursuant to 326 IAC 1-5 (Episode Alert Levels) to reduce emissions during an air pollution episode.
- (e) For any cause which establishes in the judgment of IDEM, the fact that continuance of this permit is not consistent with purposes of this article.

C.3 Opacity [326 IAC 5-1]

Pursuant to 326 IAC 5-1-2 (Opacity Limitations), except as provided in 326 IAC 5-1-1 (Applicability) and 326 IAC 5-1-3 (Temporary Alternative Opacity Limitations), opacity shall meet the following, unless otherwise stated in this permit:

- (a) Opacity shall not exceed an average of forty percent (40%) in any one (1) six (6) minute averaging period as determined in 326 IAC 5-1-4.
- (b) Opacity shall not exceed sixty percent (60%) for more than a cumulative total of fifteen (15) minutes (sixty (60) readings as measured according to 40 CFR 60, Appendix A, Method 9 or fifteen (15) one (1) minute nonoverlapping integrated averages for a continuous opacity monitor) in a six (6) hour period.

C.4 Open Burning [326 IAC 4-1] [IC 13-17-9]

The Permittee shall not open burn any material except as provided in 326 IAC 4-1-3, 326 IAC 4-1-4 or 326 IAC 4-1-6. The previous sentence notwithstanding, the Permittee may open burn in accordance with an open burning approval issued by the Commissioner under 326 IAC 4-1-4.1.

C.5 Incineration [326 IAC 4-2] [326 IAC 9-1-2]

The Permittee shall not operate an incinerator except as provided in 326 IAC 4-2 or in this permit. The Permittee shall not operate a refuse incinerator or refuse burning equipment except as provided in 326 IAC 9-1-2 or in this permit.

C.6 Fugitive Dust Emissions [326 IAC 6-4]

The Permittee shall not allow fugitive dust to escape beyond the property line or boundaries of the property, right-of-way, or easement on which the source is located, in a manner that would violate 326 IAC 6-4 (Fugitive Dust Emissions).

C.7 Fugitive Particulate Matter Emission Limitations [326 IAC 6-5]

Pursuant to 326 IAC 6-5 (Fugitive Particulate Matter Emission Limitations), fugitive particulate matter emissions shall be controlled according to the attached plan as in Attachment A.

C.8 Asbestos Abatement Projects [326 IAC 14-10] [326 IAC 18] [40 CFR 61, Subpart M]

(a) Notification requirements apply to each owner or operator. If the combined amount of regulated asbestos containing material (RACM) to be stripped, removed or disturbed is at least 260 linear feet on pipes or 160 square feet on other facility components, or at least thirty-five (35) cubic feet on all facility components, then the notification requirements of 326 IAC 14-10-3 are mandatory. All demolition projects require notification whether or not asbestos is present.

(b) The Permittee shall ensure that a written notification is sent on a form provided by the Commissioner at least ten (10) working days before asbestos stripping or removal work or before demolition begins, per 326 IAC 14-10-3, and shall update such notice as necessary, including, but not limited to the following:

(1) When the amount of affected asbestos containing material increases or decreases by at least twenty percent (20%); or

(2) If there is a change in the following:

(A) Asbestos removal or demolition start date;

(B) Removal or demolition contractor; or

(C) Waste disposal site.

(c) The Permittee shall ensure that the notice is postmarked or delivered according to the guidelines set forth in 326 IAC 14-10-3(2).

(d) The notice to be submitted shall include the information enumerated in 326 IAC 14-10-3(3).

All required notifications shall be submitted to:

Indiana Department of Environmental Management
Compliance and Enforcement Branch, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251

The notice shall include a signed certification from the owner or operator that the information provided in this notification is correct and that only Indiana licensed workers and project supervisors will be used to implement the asbestos removal project.

(e) Procedures for Asbestos Emission Control
The Permittee shall comply with the applicable emission control procedures in 326 IAC 14-10-4 and 40 CFR 61.145(c). Per 326 IAC 14-10-1, emission control

requirements are applicable for any removal or disturbance of RACM greater than three (3) linear feet on pipes or three (3) square feet on any other facility components or a total of at least 0.75 cubic feet on all facility components.

- (f) **Demolition and Renovation**
The Permittee shall thoroughly inspect the affected facility or part of the facility where the demolition or renovation will occur for the presence of asbestos pursuant to 40 CFR 61.145(a).
- (g) **Indiana Licensed Asbestos Inspector**
The Permittee shall comply with 326 IAC 14-10-1(a) that requires the owner or operator, prior to a renovation/demolition, to use an Indiana Licensed Asbestos Inspector to thoroughly inspect the affected portion of the facility for the presence of asbestos. The requirement to use an Indiana Licensed Asbestos inspector is not federally enforceable.

Testing Requirements [326 IAC 2-6.1-5(a)(2)]

C.9 Performance Testing [326 IAC 3-6]

- (a) For performance testing required by this permit, a test protocol, except as provided elsewhere in this permit, shall be submitted to:

Indiana Department of Environmental Management
Compliance and Enforcement Branch, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251

no later than thirty-five (35) days prior to the intended test date.
- (b) The Permittee shall notify IDEM, OAQ of the actual test date at least fourteen (14) days prior to the actual test date.
- (c) Pursuant to 326 IAC 3-6-4(b), all test reports must be received by IDEM, OAQ not later than forty-five (45) days after the completion of the testing. An extension may be granted by IDEM, OAQ if the Permittee submits to IDEM, OAQ a reasonable written explanation not later than five (5) days prior to the end of the initial forty-five (45) day period.

Compliance Requirements [326 IAC 2-1.1-11]

C.10 Compliance Requirements [326 IAC 2-1.1-11]

The commissioner may require stack testing, monitoring, or reporting at any time to assure compliance with all applicable requirements by issuing an order under 326 IAC 2-1.1-11. Any monitoring or testing shall be performed in accordance with 326 IAC 3 or other methods approved by the commissioner or the U. S. EPA.

Compliance Monitoring Requirements [326 IAC 2-6.1-5(a)(2)]

C.11 Compliance Monitoring [326 IAC 2-1.1-11]

Compliance with applicable requirements shall be documented as required by this permit. The Permittee shall be responsible for installing any necessary equipment and initiating any required monitoring related to that equipment. All monitoring and record keeping requirements not already legally required shall be implemented when operation begins.

C.12 Instrument Specifications [326 IAC 2-1.1-11]

- (a) When required by any condition of this permit, an analog instrument used to measure a parameter related to the operation of an air pollution control device shall have a scale such that the expected maximum reading for the normal range shall be no less than twenty percent (20%) of full scale.
- (b) The Permittee may request that the IDEM, OAQ approve the use of an instrument that does not meet the above specifications provided the Permittee can demonstrate that an alternative instrument specification will adequately ensure compliance with permit conditions requiring the measurement of the parameters.

Corrective Actions and Response Steps

C.13 Response to Excursions or Exceedances

Upon detecting an excursion where a response step is required by the D Section or an exceedance of a limitation in this permit:

- (a) The Permittee shall take reasonable response steps to restore operation of the emissions unit (including any control device and associated capture system) to its normal or usual manner of operation as expeditiously as practicable in accordance with good air pollution control practices for minimizing excess emissions.
- (b) The response shall include minimizing the period of any startup, shutdown or malfunction. The response may include, but is not limited to, the following:
 - (1) initial inspection and evaluation;
 - (2) recording that operations returned or are returning to normal without operator action (such as through response by a computerized distribution control system);
or
 - (3) any necessary follow-up actions to return operation to normal or usual manner of operation.
- (c) A determination of whether the Permittee has used acceptable procedures in response to an excursion or exceedance will be based on information available, which may include, but is not limited to, the following:
 - (1) monitoring results;
 - (2) review of operation and maintenance procedures and records; and/or
 - (3) inspection of the control device, associated capture system, and the process.
- (d) Failure to take reasonable response steps shall be considered a deviation from the permit.
- (e) The Permittee shall record the reasonable response steps taken.

C.14 Actions Related to Noncompliance Demonstrated by a Stack Test

- (a) When the results of a stack test performed in conformance with Section C - Performance Testing, of this permit exceed the level specified in any condition of this permit, the Permittee shall submit a description of its response actions to IDEM, OAQ, no later than seventy-five (75) days after the date of the test.

- (b) A retest to demonstrate compliance shall be performed no later than one hundred eighty (180) days after the date of the test. Should the Permittee demonstrate to IDEM, OAQ that retesting in one hundred eighty (180) days is not practicable, IDEM, OAQ may extend the retesting deadline
- (c) IDEM, OAQ reserves the authority to take any actions allowed under law in response to noncompliant stack tests.

Record Keeping and Reporting Requirements [326 IAC 2-6.1-5(a)(2)]

C.15 Malfunctions Report [326 IAC 1-6-2]

Pursuant to 326 IAC 1-6-2 (Records; Notice of Malfunction):

- (a) A record of all malfunctions, including startups or shutdowns of any facility or emission control equipment, which result in violations of applicable air pollution control regulations or applicable emission limitations shall be kept and retained for a period of three (3) years and shall be made available to the Indiana Department of Environmental Management (IDEM), Office of Air Quality (OAQ) or appointed representative upon request.
- (b) When a malfunction of any facility or emission control equipment occurs which lasts more than one (1) hour, said condition shall be reported to OAQ, using the Malfunction Report Forms (2 pages). Notification shall be made by telephone or facsimile, as soon as practicable, but in no event later than four (4) daytime business hours after the beginning of said occurrence.
- (c) Failure to report a malfunction of any emission control equipment shall constitute a violation of 326 IAC 1-6, and any other applicable rules. Information of the scope and expected duration of the malfunction shall be provided, including the items specified in 326 IAC 1-6-2(a)(1) through (6).
- (d) Malfunction is defined as any sudden, unavoidable failure of any air pollution control equipment, process, or combustion or process equipment to operate in a normal and usual manner. [326 IAC 1-2-39]

C.16 General Record Keeping Requirements [326 IAC 2-6.1-5]

- (a) Records of all required monitoring data, reports and support information required by this permit shall be retained for a period of at least five (5) years from the date of monitoring sample, measurement, report, or application. These records shall be physically present or electronically accessible at the source location for a minimum of three (3) years. The records may be stored elsewhere for the remaining two (2) years as long as they are available upon request. If the Commissioner makes a request for records to the Permittee, the Permittee shall furnish the records to the Commissioner within a reasonable time.
- (b) Unless otherwise specified in this permit, for all record keeping requirements not already legally required, the Permittee shall be allowed up to ninety (90) days from the date of permit issuance or the date of initial start-up, whichever is later, to begin such record keeping.

C.17 General Reporting Requirements [326 IAC 2-1.1-11] [326 IAC 2-6.1-2] [IC 13-14-1-13]

- (a) Reports required by conditions in Section D of this permit shall be submitted to:

Indiana Department of Environmental Management
Compliance and Enforcement Branch, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251

- (b) Unless otherwise specified in this permit, any notice, report, or other submission required by this permit shall be considered timely if the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ on or before the date it is due.
- (c) Reporting periods are based on calendar years, unless otherwise specified in this permit. For the purpose of this permit "calendar year" means the twelve (12) month period from January 1 to December 31 inclusive.

SECTION D.1 EMISSIONS UNIT OPERATION CONDITIONS

Emissions Unit Description:

- (a) One (1) truck receiving facility, known as dump 1, constructed in 1975, with a maximum throughput of 30,000 bushels per hour, with particulate matter controlled by baghouse #1, rated at 40,000 acfm, exhausting to stack No. 1.
- (b) One (1) truck receiving facility, known as dump 2, constructed in 1980, with a maximum throughput of 30,000 bushels per hour, equipped with baffles for air pollution control.
- (c) One (1) truck receiving facility, known as dump 3, constructed in 1983, with a maximum throughput of 20,000 bushels per hour, with particulate matter controlled by baghouse #1, rated at 40,000 acfm, exhausting to stack No. 1.
- (d) One (1) truck receiving facility, known as dump 4, approved for construction in 2010, with a maximum throughput of 30,000 bushels per hour, equipped with baffles for particulate control.
- (e) One (1) truck loadout, known as loadout-dump 1, constructed in 1975, with a maximum throughput of 30,000 bushels per hour.
- (f) One (1) truck loadout, known as loadout-bin 9, constructed in 1992, with a maximum throughput of 5,000 bushels per hour.
- (g) One (1) truck loadout, known as loadout-bin 10, constructed in 1999, with a maximum throughput of 10,000 bushels per hour.
- (h) One (1) truck loadout, known as loadout-bin 11, constructed in 1999, with a maximum throughput of 10,000 bushels per hour.
- (i) One (1) bucket elevator, known as Leg 1, approved for construction in 2011, with a maximum throughput of 30,000 bushels per hour.
- (j) One (1) natural gas-fired column grain dryer, constructed in 2003, rated at 32 MMBtu per hour, with a maximum throughput of 3,000 bushels per hour.
- (k) One (1) barge belt, constructed in 1975, with a maximum throughput of 30,000 bushels per hour.
- (l) One (1) Hi Roller, known as T-8, constructed in 2011, with a maximum throughput of 35,000 bushels per hour.
- (m) One (1) Hi Roller, known as T-7, constructed in 2011, with a maximum capacity of 35,000 bushels per hour.
- (n) One (1) reclaim Hi Roller, known as B-8, constructed in 2011, with a maximum capacity of 20,000 bushels per hour.
- (o) Two (2) drag conveyors, known as B-6 and T-6, constructed in 2011, each with a maximum capacity of 20,000 bushels per hour.
- (p) One (1) bucket elevator, known as Leg 3, constructed in 2011, with a maximum capacity of 20,000 bushels per hour.

- (q) One (1) Hi Roller, known as B-4, constructed in 2006, with a maximum throughput of 15,000 bushels per hour.
- (r) Two (2) drag conveyors, known as T-5 and B-5, constructed in 1975, with a maximum throughput of 8,000 bushels per hour.
- (s) One (1) drag conveyor, known as T-9, constructed in 2003, with a maximum throughput of 15,000 bushels per hour.
- (t) One (1) drag conveyor, known as T-10, constructed in 2005, with a maximum throughput of 15,000 bushels per hour.
- (u) Two (2) drag conveyors, known as B-2 and B-3, constructed in 1982, with a maximum throughput of 15,000 bushels per hour.
- (v) One (1) drag conveyor, known as B-1, constructed in 1982, with a maximum throughput of 30,000 bushels per hour.
- (w) One (1) drag conveyor, known as B-9, constructed in 1992, with a maximum throughput of 15,000 bushels per hour.
- (x) One (1) bucket elevator, known as Wet Leg, constructed in 2004, with a maximum throughput of 8,000 bushels per hour.
- (y) One (1) bucket elevator, known as Dry Leg, constructed in 1975, with a maximum throughput of 8,000 bushels per hour.
- (z) Three (3) drag conveyors, known as T-2, T-3, T-4, constructed in 2011, with a maximum throughput of 30,000 bushels per hour.
- (aa) One (1) river belt, constructed in 1975, with a maximum capacity of 30,000 bushels per hour.
- (bb) One (1) drag conveyor, known as B-7, constructed in 1989, with a maximum throughput of 15,000 bushels per hour.
- (cc) One (1) bag house dust collector, known as Bag house 1, constructed in 2007.
- (dd) Three (3) storage bins, known as bins 1, 2 and 3, constructed in 1975, each with a storage capacity of 20,000 bushels.
- (ee) Two (2) storage bins, known as bins 4 and 5, constructed in 1975, each with a storage capacity of 100,000 bushels.
- (ff) Three (3) storage bins, known as bins 7, 8 and 9, constructed in 1992, each with a storage capacity of 30,000 bushels.
- (gg) Two (2) storage bins, known as bins 10 and 11, constructed in 1999, each with a storage capacity of 5,000 bushels.
- (hh) Two (2) steel storage bins, known as bins 12 and 13, constructed in 2011 each with a maximum storage capacity of 1,042,100 bushels.

(The information describing the process contained in this emissions unit description box is descriptive information and does not constitute enforceable conditions.)

Emission Limitations and Standards [326 IAC 2-6.1-5(a)(1)]

D.1.1 PSD Minor Limit [326 IAC 2-2]

- (a) PM from the two primary truck receiving facilities, dump 1 and dump 3, shall be limited to 0.158 pounds per ton of grain throughput, equivalent to 62.8 tons per year when operating at the maximum process weight rate of 797,538 tons per year.
- (b) PM from internal grain handling operations, consisting of conveyors, shall be limited to 0.0305 pounds per ton of grain throughput, equivalent to 24.325 tons per year when operating at the maximum process weight rate of 1,595,076 tons per year.

Compliance with these limits, combined with the potential to emit PM from all other emission units at this source shall limit the source-wide total potential to emit of PM to less than 250 tons per 12 month consecutive month period, and shall render 326 IAC 2-2 (Prevention of Significant Deterioration) not applicable.

D.1.2 Particulate [326 IAC 6-3-2]

Pursuant to 326 IAC 6-3-2 (Particulate Emission Limitations for Manufacturing Processes), the allowable particulate emission rate from each process shall be limited by the following:

Interpolation and extrapolation of the data for the process weight rate in excess of sixty thousand (60,000) pounds per hour shall be accomplished by use of the equation:

$$E = 55.0 P^{0.11} - 40 \quad \text{where } E = \text{rate of emission in pounds per hour; and} \\ P = \text{process weight rate in tons per hour}$$

Emissions Unit	326 IAC 6-3 Allowable Particulate Emission Rate (pounds per hour)
Dump 1	76.23
Dump 2	76.20
Dump 3	71.16
Dump 4	76.20
Loadout-dump 1	76.23
Loadout-bin 9	55.40
Loadout-bin 10	63.00
Loadout-bin 11	63.00
Column grain dryer	50.20
Barge belt	76.23
Hi Roller T-8	78.22
Hi Roller T-7	78.22
Reclaim Hi Roller B-8	71.16
Hi-Roller B-4	67.70
Drag Conveyor B-1	71.16
Drag Conveyor B-2	67.70
Drag Conveyor B-3	67.70
Drag Conveyor B-5	60.50
Drag Conveyor B-6	71.16
Drag Conveyor B-7	67.70
Drag Conveyor B-9	67.70
River Belt	76.23
Bucket elevator Leg-3	71.16

Emissions Unit	326 IAC 6-3 Allowable Particulate Emission Rate (pounds per hour)
Bucket elevator Leg 1	76.23
Bucket Elevator Wet Leg	60.50
Bucket Elevator Dry Leg	60.50
Drag Conveyor T-2	76.23
Drag Conveyor T-3	76.23
Drag Conveyor T-4	76.23
Drag Conveyor T-5	60.50
Drag Conveyor T-6	71.16
Drag Conveyor T-9	67.70
Drag Conveyor T-10	67.70

D.1.3 Preventive Maintenance Plan [326 IAC 1-6-3]

A Preventive Maintenance Plan is required for these facilities and their control devices. Section B - Preventive Maintenance Plan contains the Permittee's obligation with regard to the preventive maintenance plan required by this condition.

Compliance Determination Requirements

D.1.4 Particulate Control

- (a) In order to comply with Conditions D.1.1 and D.1.2, the baghouse for particulate control shall be in operation and control emissions from the truck receiving facilities known as dump 1 and dump 3 at all times that the truck receiving facilities are in operation.
- (b) In order to comply with Condition D.1.2, the baffles for particulate control shall be in operation and control emissions from the truck receiving facilities known as dump 2 and dump 4 at all times that the truck receiving facilities are in operation.
- (c) In order to comply with Condition D.1.1 and D.1.2, the baghouse for particulate control shall be in operation and control emissions from internal grain handling operations at all times that grain handling operations are in operation.
- (d) In the event that bag failure is observed in a multi-compartment baghouse, if operations will continue for ten (10) days or more after the failure is observed before the failed units will be repaired or replaced, the Permittee shall promptly notify the IDEM, OAQ of the expected date the failed units will be repaired or replaced. The notification shall also include the status of the applicable compliance monitoring parameters with respect to normal, and the results of any response actions taken up to the time of notification.

Compliance Monitoring Requirements [326 IAC 2-6.1-5(a)(2)]

D.1.5 Visible Emissions Notations

- (a) Visible emission notations of the Baghouse #1 stack exhaust shall be performed once per day during normal daylight operations. A trained employee shall record whether emissions are normal or abnormal.
- (b) For processes operated continuously, "normal" means those conditions prevailing, or expected to prevail, eighty percent (80%) of the time the process is in operation, not counting startup or shut down time.
- (c) In the case of batch or discontinuous operations, readings shall be taken during that part of the operation that would normally be expected to cause the greatest emissions.
- (d) A trained employee is an employee who has worked at the plant at least one (1) month and has been trained in the appearance and characteristics of normal visible emissions for that specific process.
- (e) If abnormal emissions are observed, the Permittee shall take reasonable response steps. Section C- Response to Excursions or Exceedances contains the Permittee's obligation with regard to the reasonable response steps required by this condition. Failure to take response steps shall be considered a deviation from this permit.

D.1.6 Baghouse Parametric Monitoring

- (a) The Permittee shall record the pressure drop across the baghouse #1 used in conjunction with the internal grain handling operations and truck receiving facilities at least once per day when the internal grain handling operations and truck receiving facilities are in operation. When for any one reading, the pressure drop across the baghouse is outside the normal range of 0.1 to 3.0 inches of water or a range established during the latest stack test, the Permittee shall take reasonable response steps. Section C- Response to Excursions or Exceedances contains the Permittee's obligation with regard to the reasonable response steps required by this condition. A pressure reading that is outside the above mentioned range is not a deviation from this permit. Failure to take response steps shall be considered a deviation from this permit.
- (b) The instrument used for determining the pressure shall comply with Section C - Instrument Specifications, of this permit, shall be subject to approval by IDEM, OAQ, and shall be calibrated or replaced at least once every six (6) months.

D.1.7 Broken or Failed Bag Detection

- (a) For a single compartment baghouse controlling emissions from a process operated continuously, a failed unit and the associated process shall be shut down immediately until the failed unit has been repaired or replaced.
- (b) For a single compartment baghouse controlling emissions from a batch process, the feed to the process shall be shut down immediately until the failed unit has been repaired or replaced. The emissions unit shall be shut down no later than the completion of the processing of the material in the line. Bag failure can be indicated by a significant drop in the baghouse's pressure reading with abnormal visible emissions, by an opacity violation, or by other means such as gas temperature, flow rate, air infiltration, leaks, dust traces or triboflows.

Record Keeping and Reporting Requirements [326 IAC 2-6.1-5(a)(2)]

D.1.8 Recordkeeping Requirements

- (a) To document the compliance status with Condition D.1.1, the Permittee shall maintain monthly records of the grain throughput for the entire source.
- (b) To document the compliance status with Condition D.1.5, the Permittee shall maintain records of visible emission notations of the baghouse stack exhaust once per day. The Permittee shall include in its daily record when a visible emission notation is not taken and the reason for the lack of visible emission notation (i.e., the process did not operate that day).
- (c) To document the compliance status with Condition D.1.6, the Permittee shall maintain the following once per day records of the pressure drop during normal operation, and documentation of the dates vents are redirected. The Permittee shall include in its daily record when a pressure drop reading is not taken and the reason for the lack of a reading (i.e., the process did not operate that day).
- (d) Section C - General Recordkeeping Requirements of this permit contains the Permittee's obligations with regard to the records required by this condition.

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT
OFFICE OF AIR QUALITY
COMPLIANCE AND ENFORCEMENT BRANCH**

**MINOR SOURCE OPERATING PERMIT
ANNUAL NOTIFICATION**

This form should be used to comply with the notification requirements under 326 IAC 2-6.1-5(a)(5).

Company Name:	ADM Grain Company
Address:	9521 W. State Road 662
City:	Newburgh, Indiana 47630
Phone #:	(812) 853-2986
MSOP #:	M173-26638-00011

I hereby certify that ADM Grain Company is :

still in operation.

no longer in operation.

I hereby certify that ADM Grain Company is :

in compliance with the requirements of MSOP M173-26638-00011.

not in compliance with the requirements of MSOP M173-26638-00011.

Authorized Individual (typed):
Title:
Signature:
Date:

If there are any conditions or requirements for which the source is not in compliance, provide a narrative description of how the source did or will achieve compliance and the date compliance was, or will be achieved.

Noncompliance:

MALFUNCTION REPORT

INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT OFFICE OF AIR QUALITY COMPLIANCE AND ENFORCEMENT BRANCH FAX NUMBER: (317) 233-6865

This form should only be used to report malfunctions applicable to Rule 326 IAC 1-6 and to qualify for the exemption under 326 IAC 1-6-4.

THIS FACILITY MEETS THE APPLICABILITY REQUIREMENTS BECAUSE IT HAS POTENTIAL TO EMIT 25 TONS/YEAR PARTICULATE MATTER ? _____, 25 TONS/YEAR SULFUR DIOXIDE ? _____, 25 TONS/YEAR NITROGEN OXIDES? _____, 25 TONS/YEAR VOC ? _____, 25 TONS/YEAR HYDROGEN SULFIDE ? _____, 25 TONS/YEAR TOTAL REDUCED SULFUR ? _____, 25 TONS/YEAR REDUCED SULFUR COMPOUNDS ? _____, 25 TONS/YEAR FLUORIDES ? _____, 100 TONS/YEAR CARBON MONOXIDE ? _____, 10 TONS/YEAR ANY SINGLE HAZARDOUS AIR POLLUTANT ? _____, 25 TONS/YEAR ANY COMBINATION HAZARDOUS AIR POLLUTANT ? _____, 1 TON/YEAR LEAD OR LEAD COMPOUNDS MEASURED AS ELEMENTAL LEAD ? _____, OR IS A SOURCE LISTED UNDER 326 IAC 2-5.1-3(2) ? _____. EMISSIONS FROM MALFUNCTIONING CONTROL EQUIPMENT OR PROCESS EQUIPMENT CAUSED EMISSIONS IN EXCESS OF APPLICABLE LIMITATION _____.

THIS MALFUNCTION RESULTED IN A VIOLATION OF: 326 IAC _____ OR, PERMIT CONDITION # _____ AND/OR PERMIT LIMIT OF _____

THIS INCIDENT MEETS THE DEFINITION OF "MALFUNCTION" AS LISTED ON REVERSE SIDE ? Y N

THIS MALFUNCTION IS OR WILL BE LONGER THAN THE ONE (1) HOUR REPORTING REQUIREMENT ? Y N

COMPANY: _____ PHONE NO. () _____
LOCATION: (CITY AND COUNTY) _____
PERMIT NO. _____ AFS PLANT ID: _____ AFS POINT ID: _____ INSP: _____
CONTROL/PROCESS DEVICE WHICH MALFUNCTIONED AND REASON: _____

DATE/TIME MALFUNCTION STARTED: _____ / _____ / 20____ AM / PM

ESTIMATED HOURS OF OPERATION WITH MALFUNCTION CONDITION: _____

DATE/TIME CONTROL EQUIPMENT BACK-IN SERVICE _____ / _____ / 20____ AM/PM

TYPE OF POLLUTANTS EMITTED: TSP, PM-10, SO2, VOC, OTHER: _____

ESTIMATED AMOUNT OF POLLUTANT EMITTED DURING MALFUNCTION: _____

MEASURES TAKEN TO MINIMIZE EMISSIONS: _____

REASONS WHY FACILITY CANNOT BE SHUTDOWN DURING REPAIRS:

CONTINUED OPERATION REQUIRED TO PROVIDE ESSENTIAL* SERVICES: _____
CONTINUED OPERATION NECESSARY TO PREVENT INJURY TO PERSONS: _____
CONTINUED OPERATION NECESSARY TO PREVENT SEVERE DAMAGE TO EQUIPMENT: _____
INTERIM CONTROL MEASURES: (IF APPLICABLE) _____

MALFUNCTION REPORTED BY: _____ TITLE: _____
(SIGNATURE IF FAXED)

MALFUNCTION RECORDED BY: _____ DATE: _____ TIME: _____

*SEE PAGE 2

Please note - This form should only be used to report malfunctions applicable to Rule 326 IAC 1-6 and to qualify for the exemption under 326 IAC 1-6-4.

326 IAC 1-6-1 Applicability of rule

Sec. 1. This rule applies to the owner or operator of any facility required to obtain a permit under 326 IAC 2-5.1 or 326 IAC 2-6.1.

326 IAC 1-2-39 "Malfunction" definition

Sec. 39. Any sudden, unavoidable failure of any air pollution control equipment, process, or combustion or process equipment to operate in a normal and usual manner.

***Essential services** are interpreted to mean those operations, such as, the providing of electricity by power plants. Continued operation solely for the economic benefit of the owner or operator shall not be sufficient reason why a facility cannot be shutdown during a control equipment shutdown.

If this item is checked on the front, please explain rationale:



INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT

We Protect Hoosiers and Our Environment.

Mitchell E. Daniels Jr.
Governor

Thomas W. Easterly
Commissioner

100 North Senate Avenue
Indianapolis, Indiana 46204
(317) 232-8603
Toll Free (800) 451-6027
www.idem.IN.gov

SENT VIA U.S. MAIL: CONFIRMED DELIVERY AND SIGNATURE REQUESTED

TO: Karena Musgrave
ADM Grain Company
4666 Faries Pkwy
Decatur, IL 62526

DATE: August 3, 2011

FROM: Matt Stuckey, Branch Chief
Permits Branch
Office of Air Quality

SUBJECT: Final Decision
MSOP
173-30598-00011

Enclosed is the final decision and supporting materials for the air permit application referenced above. Please note that this packet contains the original, signed, permit documents.

The final decision is being sent to you because our records indicate that you are the contact person for this application. However, if you are not the appropriate person within your company to receive this document, please forward it to the correct person.

A copy of the final decision and supporting materials has also been sent via standard mail to:
Jeffrey Becker, Responsible Official
OAQ Permits Branch Interested Parties List

If you have technical questions regarding the enclosed documents, please contact the Office of Air Quality, Permits Branch at (317) 233-0178, or toll-free at 1-800-451-6027 (ext. 3-0178), and ask to speak to the permit reviewer who prepared the permit. If you think you have received this document in error, please contact Joanne Smiddie-Brush of my staff at 1-800-451-6027 (ext 3-0185), or via e-mail at jbrush@idem.IN.gov.

Final Applicant Cover letter.dot 11/30/07

Mail Code 61-53

IDEM Staff DPABST 8/3/2011 ADM Grain Company 173-30598-00011 (Final)	 Indiana Department of Environmental Management Office of Air Quality – Permits Branch 100 N. Senate Indianapolis, IN 46204	Type of Mail: CERTIFICATE OF MAILING ONLY	AFFIX STAMP HERE IF USED AS CERTIFICATE OF MAILING
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2		Jeffrey Becker VP of US Grain Operations ADM Grain Company 4666 Faries Pkwy Decatur IL 62526 (RO CAATS)										
3		Warrick County Board of Commissioners 107 W. Locust Street Suite # 301 Boonville IN 47601-0585 (Local Official)										
4		Warrick County Health Department 107 W Locust, Suite 204 Boonville IN 47601-1701 (Health Department)										
5		Mr. Charles L. Berger Berger & Berger, Attorneys at Law 313 Main Street Evansville IN 47700 (Affected Party)										
6		Mr. Wendell Hibdon Plumbers & Steam Fitters Union, Local 136 2300 St. Joe Industrial Park Dr Evansville IN 47720 (Affected Party)										
7		Mr. Don Mottley Save Our Rivers 6222 Yankeetown Hwy Boonville IN 47601 (Affected Party)										
8		Newburgh Town Council and Town Manager P.O Box 6 Newburgh IN 47630 (Local Official)										
9		Kim Sherman 3355 Woodview Drive Newburgh IN 47630 (Affected Party)										
10		Mr. Bill Musgrove PO Box 565 Boonville IN 47601 (Affected Party)										
11		Mr. Bill Musgrove PO Box 520 Chandler IN 47610 (Affected Party)										
12		Mr. John Blair 800 Adams Ave Evansville IN 47713 (Affected Party)										
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