#### INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT



We Protect Hoosiers and Our Environment.

Mitchell E. Daniels Jr. Governor

Thomas W. Easterly Commissioner

100 North Senate Avenue Indianapolis, Indiana 46204 (317) 232-8603 Toll Free (800) 451-6027 www.idem.IN.gov

TO: Interested Parties / Applicant

DATE: December 20, 2011

RE: Chrysler Group LLC / 067-30939-00058

FROM: Matthew Stuckey, Branch Chief

> Permits Branch Office of Air Quality

# Notice of Decision: Approval – Effective Immediately

Please be advised that on behalf of the Commissioner of the Department of Environmental Management, I have issued a decision regarding the enclosed matter. Pursuant to IC 13-17-3-4 and 326 IAC 2, this permit modification is effective immediately, unless a petition for stay of effectiveness is filed and granted, and may be revoked or modified in accordance with the provisions of IC 13-15-7-1.

If you wish to challenge this decision, IC 4-21.5-3-7 and IC 13-15-7-3 require that you file a petition for administrative review. This petition may include a request for stay of effectiveness and must be submitted to the Office Environmental Adjudication, 100 North Senate Avenue, Government Center North, Suite N 501E, Indianapolis, IN 46204, within eighteen (18) days of the mailing of this notice. The filing of a petition for administrative review is complete on the earliest of the following dates that apply to the filing:

- the date the document is delivered to the Office of Environmental Adjudication (OEA);
- (2)the date of the postmark on the envelope containing the document, if the document is mailed to OEA by U.S. mail; or
- The date on which the document is deposited with a private carrier, as shown by receipt issued (3)by the carrier, if the document is sent to the OEA by private carrier.

The petition must include facts demonstrating that you are either the applicant, a person aggrieved or adversely affected by the decision or otherwise entitled to review by law. Please identify the permit, decision, or other order for which you seek review by permit number, name of the applicant, location, date of this notice and all of the following:

- the name and address of the person making the request; (1)
- the interest of the person making the request; (2)
- (3)identification of any persons represented by the person making the request;
- (4) the reasons, with particularity, for the request;
- the issues, with particularity, proposed for considerations at any hearing; and (5)
- (6) identification of the terms and conditions which, in the judgment of the person making the request, would be appropriate in the case in question to satisfy the requirements of the law governing documents of the type issued by the Commissioner.



Pursuant to 326 IAC 2-7-18(d), any person may petition the U.S. EPA to object to the issuance of a Title V operating permit or modification within sixty (60) days of the end of the forty-five (45) day EPA review period. Such an objection must be based only on issues that were raised with reasonable specificity during the public comment period, unless the petitioner demonstrates that it was impractible to raise such issues, or if the grounds for such objection arose after the comment period.

To petition the U.S. EPA to object to the issuance of a Title V operating permit, contact:

U.S. Environmental Protection Agency 401 M Street Washington, D.C. 20406

If you have technical questions regarding the enclosed documents, please contact the Office of Air Quality, Permits Branch at (317) 233-0178. Callers from within Indiana may call toll-free at 1-800-451-6027, ext. 3-0178.





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100 North Senate Avenue Indianapolis, Indiana 46204 (317) 232-8603 Toll Free (800) 451-6027 www.idem.IN.gov

Kevin Bemis Chrysler Group, LLC - Indiana Transmission Plant 3660 U.S. Highway 31 Kokomo, IN 46901

December 20,2011

Re:

067-30939-00058

Significant Permit Modification to

Part 70 Renewal No.: T 067-23318-00058

#### Dear Mr. Bemis:

Chrysler Group, LLC - Indiana Transmission Plant was issued a Part 70 Operating Permit Renewal on December 14, 2007 for a transmission production facility. A letter requesting changes to this permit was received on September 9, 2011. Pursuant to the provisions of 326 IAC 2-7-12 a significant permit modification to this permit is hereby approved as described in the attached Technical Support Document.

The modification consists of the addition of a New transmission line for the EP2 FWD transmission, consisting of the following units:

- Five (5) shot blast units, permitted in 2011, identified as SB1, SB2, SB3, SB4 and SB5, each with (a) a maximum capacity of 8.000 lb/hr and nominal flow rate of 2,000 acfm, using canister or similar type dust collectors. CDC1, as control, and exhausting inside the building or to atmosphere.
- Three (3) electrically heated carburizing furnaces, permitted in 2011, identified as F1, F2 and F3, (b) utilizing acetylene and nitrogen with a helium quench and reclamation system and exhausting to atmosphere.
- Twenty-five (25) dry hobbing units, permitted in 2011, identified as DH1, with a flow rate of 500 (c) acfm, using cartridge dust collectors as control, and exhausting inside the building or to atmosphere.
- Forty-three (43) dry machines, permitted in 2011, identified as DM1, each with a flow rate of 500 (d) acfm, using cartridge dust collectors as control, and exhausting to Stack 1.
- Eighty-six (86) wet machines, permitted in 2011, identified as WM1, each with a flow rate of 750 (e) acfm, using an oil mist collector CDC4 as control, and exhausting to Stack 2.

Insignificant:

- Six (6) laser welders, permitted in 2011, identified as W1, each with a flow rate of 1,500 acfm. (a) using cartridge dust collectors as control, and exhausting inside the building.
- Thirty (30) parts washers, permitted in 2011, identified as PW1, maximum washer compound (b) usage of 4,000 gallons/year, exhausting to stack2.
- Two (2) nitriding furnaces, permitted in 2011, identified as NF1, each with a heat input capacity of (c) 0.409 MMBtu/hr, exhausting to stack 3.

- (d) Nine (9) high-pressure Deburr units, permitted in 2011, identified as D1, each with a maximum rate of 90 gallons/year, exhausting to stack4.
- (e) Two (2) Endothermic Gas Generators, permitted in 2011, identified as EG1, each with burner heat input capacity of 0.5 MMBtu/hr and Endo Gas capacity of 1.1017 MMBtu/hr, exhausting to stack 3.

All other conditions of the permit shall remain unchanged and in effect. For your convenience, the entire Part 70 Operating Permit as modified will be provided at issuance.

This decision is subject to the Indiana Administrative Orders and Procedures Act – IC 4-21.5-3-5. If you have any questions on this matter, please contact Heath Hartley, OAQ, 100 North Senate Avenue, MC 61-53, Room 1003, Indianapolis, Indiana, 46204-2251, or call at (800) 451-6027, and ask for Heath Hartley or extension (2-8217), or dial (317) 232-8217.

Sincerely,

Tripurari P. Sinha, Ph. D., Section Chief Permits Branch

Office of Air Quality

Attachments:

Updated Permit Technical Support Document PTE Calculations

hh

cc: File - Howard County

Howard County Health Department

U.S. EPA, Region V

Compliance and Enforcement Branch

**Brad Clark** 

Chrysler Group, LLC - Indiana Transmission Plant

3660 U.S. Highway 31

Kokomo, IN 46901

John Schneider GZA GeoEnvironmental, Inc. 19500 Victor Parkway, Suite 300

Livonia, MI 48152

# IDEM 1546

# INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT

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Mitchell E. Daniels Jr. Governor

Thomas W. Easterly Commissioner

100 North Senate Avenue Indianapolis, Indiana 46204 (317) 232-8603 Toll Free (800) 451-6027 www.idem.IN.gov

# Part 70 Operating Permit Renewal OFFICE OF AIR QUALITY

Chrysler Group LLC - Indiana Transmission Plant 3660 North US Highway Kokomo, Indiana 46901

(herein known as the Permittee) is hereby authorized to operate subject to the conditions contained herein, the source described in Section A (Source Summary) of this permit.

The Permittee must comply with all conditions of this permit. Noncompliance with any provisions of this permit is grounds for enforcement action; permit termination, revocation and reissuance, or modification; or denial of a permit renewal application. Noncompliance with any provision of this permit, except any provision specifically designated as not federally enforceable, constitutes a violation of the Clean Air Act. It shall not be a defense for the Permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit. An emergency does constitute an affirmative defense in an enforcement action provided the Permittee complies with the applicable requirements set forth in Section B, Emergency Provisions.

This permit is issued in accordance with 326 IAC 2 and 40 CFR Part 70 Appendix A and contains the conditions and provisions specified in 326 IAC 2-7 as required by 42 U.S.C. 7401, et. seq. (Clean Air Act as amended by the 1990 Clean Air Act Amendments), 40 CFR Part 70.6, IC 13-15 and IC 13-17.

Operation Permit No.: T067-23318-00058

Issued by: Original Signed
Matthew Stuckey, Branch Chief
Permits Branch
Office of Air Quality

Issuance Date: December 14, 2007

Expiration Date: December 14, 2012

Significant Permit Modification No.: 067-30939-00058

Issued by:

Issuance Date: December 20, 2011

Tripured P. Sinha, Ph.D., Section C

Permits Branch
Office of Air Quality

Expiration Date: December 14, 2012

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#### **SECTION A**

#### **SOURCE SUMMARY**

This permit is based on information requested by the Indiana Department of Environmental Management (IDEM), Office of Air Quality (OAQ). The information describing the source contained in conditions A.1 through A.3 is descriptive information and does not constitute enforceable conditions. However, the Permittee should be aware that a physical change or a change in the method of operation that may render this descriptive information obsolete or inaccurate may trigger requirements for the Permittee to obtain additional permits or seek modification of this permit pursuant to 326 IAC 2, or change other applicable requirements presented in the permit application.

#### General Information [326 IAC 2-7-4(c)][326 IAC 2-7-5(15)][326 IAC 2-7-1(22)] A.1

The Permittee owns and operates a stationary transmission production facility.

3660 North US Highway, Kokomo, Indiana 46901 Source Address:

General Source Phone Number: (765) 854-4183

SIC Code: 3714 County Location: Howard

Source Location Status: Attainment for all criteria pollutants Source Status: Part 70 Operating Permit Program Major Source, under PSD Rules

Minor Source, Section 112 of the Clean Air Act

Not 1 of 28 Source Categories

#### A.2 Emission Units and Pollution Control Equipment Summary [326 IAC 2-7-4(c)(3)][326 IAC 2-7-5(15)]

This stationary source consists of the following emission units and pollution control devices:

- Three (3) atmosphere generators, identified as Atmos Gen 1 3, each with a maximum heat (a) input capacity of 6 MMBtu/hr, constructed in 1997, and each exhausting combustion emissions through one (1) stack. The produced reaction gas is directed to heat treat furnace(s) and is flared as it exits the heat treat furnace(s).
- (b) One (1) atmosphere generator, identified as Atmos Gen 4, with a maximum heat input capacity of 3.0 MMBtu/hr, constructed in 1997, and exhausting combustion emissions through one (1) stack. The produced reaction gas is directed to heat treat furnace(s) and is flared as it exits the heat treat furnace(s).
- (c) Two (2) dynamometer test cells each utilizing a reciprocating internal combustion engine. identified as Test Cell 1 and Test Cell 2, each fueled by gasoline, each with a maximum heat capacity of 4.2 million British thermal units (MMBtu) per hour, constructed in 1999, and each exhausting through one (1) stack.
- (d) Five (5) shot blast units, permitted in 2011, identified as SB1, SB2, SB3, SB4 and SB5, each with a maximum shot recirculation capacity of 8,000 lb/hr and nominal flow rate of 2,000 acfm, using cartridge collectors, as control, and exhausting inside the building or to atmosphere.
- (e) Three (3) electrically heated carburizing furnaces, permitted in 2011, identified as F1, F2 and F3, utilizing acetylene and nitrogen with a helium quench and reclamation system and exhausting to atmosphere.
- (f) Twenty-five (25) dry hobbing units, permitted in 2011, identified as DH1, each with a flow rate of 500 acfm, using cartridge collectors as control, and exhausting inside the building or to atmosphere.
- (g) Forty-three (43) dry machines, permitted in 2011, identified as DM1, each with a flow rate of 500 acfm, using cartridge collectors as control, and exhausting inside the building or to atmosphere.

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(h) Eighty-six (86) wet machines, permitted in 2011, identified as WM1, each with a flow rate of 750 acfm, using oil mist collectors as control, and exhausting to atmosphere.

- A.3 Specifically Regulated Insignificant Activities [326 IAC 2-7-1(21)] [326 IAC 2-7-4(c)] [326 IAC 2-7-5(15)] This stationary source also includes the following insignificant activities which are specifically regulated, as defined in 326 IAC 2-7-1(21):
  - (a) The following equipment related to manufacturing activities not resulting in the emission of HAPs: brazing equipment, cutting torches, soldering equipment, welding equipment including the following: [326 IAC 6.5-1-2]
    - (1) Laser welding stations, each controlled by a baghouse for particulate matter control and exhausting inside the building.
  - (b) Grinding and machining operations controlled with fabric filters, scrubbers, mist collectors, wet collectors and electrostatic precipitators with a design grain loading of less than or equal to 0.03 grains per actual cubic foot and flow rate less than or equal to 4000 actual cubic feet per minute, including the following: deburring; buffing; polishing; abrasive blasting; pneumatic conveying; and woodworking operations including the following: [326 IAC 6.5-1-2]
  - (c) The following are insignificant units with potential PM and PM10 emissions less than the levels defined in 326 IAC 2-1.1-3(e)(1):
    - (1) High pressure deburring units exhausting within the building.
    - (2) Wet Machining operations.
    - (3) Dry Machining operations consisting of dry hobbing units.
    - (4) Shotblast machines, each controlled by a dust collector for particulate matter control with a gas flow rate of less than 4,000 actual cubic feet per minute, and exhausting inside the building.
  - (d) Paved and unpaved roads and parking lots with public access. [326 IAC 6-4]
  - (e) Degreasing operations that do not exceed 145 gallons per 12 months, except if subject to 326 IAC 20-6, with potential VOC and HAP emissions less than the levels defined in 326 IAC 2-1.1-3(e)(1). [326 IAC 8-3-2] [ 326 IAC 8-3-5]
  - (f) Six (6) laser welders, permitted in 2011, identified as TBD W1, each with a flow rate of 1,500 acfm, using cartridge dust collectors as control, and exhausting inside the building.

#### A.4 Part 70 Permit Applicability [326 IAC 2-7-2]

This stationary source is required to have a Part 70 permit by 326 IAC 2-7-2 (Applicability) because:

- (a) It is a major source, as defined in 326 IAC 2-7-1(22);
- (b) It is a source in a source category designated by the United States Environmental Protection Agency (U.S. EPA) under 40 CFR 70.3 (Part 70 Applicability).

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#### **SECTION B**

#### **GENERAL CONDITIONS**

#### B.1 Definitions [326 IAC 2-7-1]

Terms in this permit shall have the definition assigned to such terms in the referenced regulation. In the absence of definitions in the referenced regulation, the applicable definitions found in the statutes or regulations (IC 13-11, 326 IAC 1-2 and 326 IAC 2-7) shall prevail.

#### B.2 Permit Term [326 IAC 2-7-5(2)][326 IAC 2-1.1-9.5][326 IAC 2-7-4(a)(1)(D)][IC 13-15-3-6(a)]

- (a) This permit, T067-23318-00058, is issued for a fixed term of five (5) years from the issuance date of this permit, as determined in accordance with IC 4-21.5-3-5(f) and IC 13-15-5-3. Subsequent revisions, modifications, or amendments of this permit do not affect the expiration date of this permit.
- (b) If IDEM, OAQ, upon receiving a timely and complete renewal permit application, fails to issue or deny the permit renewal prior to the expiration date of this permit, this existing permit shall not expire and all terms and conditions shall continue in effect, including any permit shield provided in 326 IAC 2-7-15, until the renewal permit has been issued or denied.

#### B.3 Term of Conditions [326 IAC 2-1.1-9.5]

Notwithstanding the permit term of a permit to construct, a permit to operate, or a permit modification, any condition established in a permit issued pursuant to a permitting program approved in the state implementation plan shall remain in effect until:

- (a) the condition is modified in a subsequent permit action pursuant to Title I of the Clean Air Act; or
- (b) the emission unit to which the condition pertains permanently ceases operation.

#### B.4 Enforceability [326 IAC 2-7-7]

Unless otherwise stated, all terms and conditions in this permit, including any provisions designed to limit the source's potential to emit, are enforceable by IDEM, the United States Environmental Protection Agency (U.S. EPA) and by citizens in accordance with the Clean Air Act.

#### B.5 Severability [326 IAC 2-7-5(5)]

The provisions of this permit are severable; a determination that any portion of this permit is invalid shall not affect the validity of the remainder of the permit.

#### B.6 Property Rights or Exclusive Privilege [326 IAC 2-7-5(6)(D)]

This permit does not convey any property rights of any sort or any exclusive privilege.

#### B.7 Duty to Provide Information [326 IAC 2-7-5(6)(E)]

- (a) The Permittee shall furnish to IDEM, OAQ, within a reasonable time, any information that IDEM, OAQ may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating this permit, or to determine compliance with this permit. Upon request, the Permittee shall also furnish to IDEM, OAQ copies of records required to be kept by this permit.
- (b) For information furnished by the Permittee to IDEM, OAQ, the Permittee may include a claim of confidentiality in accordance with 326 IAC 17.1. When furnishing copies of requested records directly to U. S. EPA, the Permittee may assert a claim of confidentiality in accordance with 40 CFR 2, Subpart B.

#### B.8 Certification [326 IAC 2-7-4(f)][326 IAC 2-7-6(1)][326 IAC 2-7-5(3)(C)]

- (a) A certification required by this permit meets the requirements of 326 IAC 2-7-6(1) if:
  - (i) it contains a certification by a "responsible official", as defined by 326 IAC 2-7-1 (34), and
  - (ii) the certification states that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.
- (b) The Permittee may use the attached Certification Form or its equivalent, with each submittal requiring certification. One (1) certification may cover multiple forms in one (1) submittal.
- (c) A "responsible official" is defined at 326 IAC 2-7-1(34).

#### B.9 Annual Compliance Certification [326 IAC 2-7-6(5)]

(a) The Permittee shall annually submit a compliance certification report which addresses the status of the source's compliance with the terms and conditions contained in this permit, including emission limitations, standards, or work practices. All certifications shall cover the time period from January 1 to December 31 of the previous year, and shall be submitted no later than July 1 of each year to:

Indiana Department of Environmental Management Compliance and Enforcement Branch, Office of Air Quality 100 North Senate Avenue MC 61-53 IGCN 1003 Indianapolis, Indiana 46204-2251

and

United States Environmental Protection Agency, Region V Air and Radiation Division, Air Enforcement Branch - Indiana (AE-17J) 77 West Jackson Boulevard Chicago, Illinois 60604-3590

- (b) The annual compliance certification report required by this permit shall be considered timely if the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ on or before the date it is due.
- (c) The annual compliance certification report shall include the following:
  - (1) The appropriate identification of each term or condition of this permit that is the basis of the certification;
  - (2) The compliance status;
  - (3) Whether compliance was continuous or intermittent;
  - (4) The methods used for determining the compliance status of the source, currently and over the reporting period consistent with 326 IAC 2-7-5(3); and
  - (5) Such other facts, as specified in Sections D of this permit, as IDEM, OAQ may require to determine the compliance status of the source.

The submittal by the Permittee does require the certification by a "responsible official" as defined by 326 IAC 2-7-1(34).

## B.10 Preventive Maintenance Plan [326 IAC 2-7-5(1),(3) and (13)][326 IAC 2-7-6(1) and (6)][326 IAC 1-6-3]

- (a) A Preventive Maintenance Plan meets the requirements of 326 IAC 1-6-3 if it includes, at a minimum:
  - (1) Identification of the individual(s) responsible for inspecting, maintaining, and repairing emission control devices;
  - (2) A description of the items or conditions that will be inspected and the inspection schedule for said items or conditions; and
  - (3) Identification and quantification of the replacement parts that will be maintained in inventory for quick replacement.

The Permittee shall implement the PMPs.

- (b) If required by specific condition(s) in Section D of this permit where no PMP was previously required, the Permittee shall prepare and maintain Preventive Maintenance Plans (PMPs) no later than ninety (90) days after issuance of this permit or ninety (90) days after initial start-up, whichever is later, including the following information on each facility:
  - (1) Identification of the individual(s) responsible for inspecting, maintaining, and repairing emission control devices:
  - (2) A description of the items or conditions that will be inspected and the inspection schedule for said items or conditions; and
  - (3) Identification and quantification of the replacement parts that will be maintained in inventory for quick replacement.

If, due to circumstances beyond the Permittee's control, the PMPs cannot be prepared and maintained within the above time frame, the Permittee may extend the date an additional ninety (90) days provided the Permittee notifies:

Indiana Department of Environmental Management Compliance and Enforcement Branch, Office of Air Quality 100 North Senate Avenue MC 61-53 IGCN 1003 Indianapolis, Indiana 46204-2251

The PMP extension notification does not require a certification that meets the requirements of 326 IAC 2-7-6(1), by a "responsible official" as defined in 326 IAC 2-7-1(34).

The Permittee shall implement the PMPs.

- (c) A copy of the PMPs shall be submitted to IDEM, OAQ upon request and within a reasonable time, and shall be subject to review and approval by IDEM, OAQ. IDEM, OAQ may require the Permittee to revise its PMPs whenever lack of proper maintenance causes or is the primary contributor to an exceedance of any limitation on emissions or potential to emit. PMPs and their submittal do not require a certification that meets the requirements of 326 IAC 2-7-6(1) by a "responsible official" as defined by 326 IAC 2-7-1(34).
- (d) To the extent the Permittee is required by 40 CFR Part 60/63 to have an Operation Maintenance, and Monitoring (OMM) Plan for a unit, such Plan is deemed to satisfy the PMP requirements of 326 IAC 1-6-3 for that unit.

# B.11 Emergency Provisions [326 IAC 2-7-16]

(a) An emergency, as defined in 326 IAC 2-7-1(12), is not an affirmative defense for an action brought for noncompliance with a federal or state health-based emission limitation.

- (b) An emergency, as defined in 326 IAC 2-7-1(12), constitutes an affirmative defense to an action brought for noncompliance with a technology-based emission limitation if the affirmative defense of an emergency is demonstrated through properly signed, contemporaneous operating logs or other relevant evidence that describe the following:
  - (1) An emergency occurred and the Permittee can, to the extent possible, identify the causes of the emergency;
  - (2) The permitted facility was at the time being properly operated;
  - (3) During the period of an emergency, the Permittee took all reasonable steps to minimize levels of emissions that exceeded the emission standards or other requirements in this permit;
  - (4) For each emergency lasting one (1) hour or more, the Permittee notified IDEM, OAQ, within four (4) daytime business hours after the beginning of the emergency, or after the emergency was discovered or reasonably should have been discovered;

Telephone Number: 1-800-451-6027 (ask for Office of Air Quality, Compliance Section), or

Telephone Number: 317-233-0178 (ask for Compliance Section)

Facsimile Number: 317-233-6865

(5) For each emergency lasting one (1) hour or more, the Permittee submitted the attached Emergency Occurrence Report Form or its equivalent, either by mail or facsimile to:

Indiana Department of Environmental Management Compliance and Enforcement Branch, Office of Air Quality 100 North Senate Avenue MC 61-53 IGCN 1003 Indianapolis, Indiana 46204-2251

within two (2) working days of the time when emission limitations were exceeded due to the emergency.

The notice fulfills the requirement of 326 IAC 2-7-5(3)(C)(ii) and must contain the following:

- (A) A description of the emergency;
- (B) Any steps taken to mitigate the emissions; and
- (C) Corrective actions taken.

The notification which shall be submitted by the Permittee does not require the certification by a "responsible official" as defined by 326 IAC 2-7-1(34).

- (6) The Permittee immediately took all reasonable steps to correct the emergency.
- (c) In any enforcement proceeding, the Permittee seeking to establish the occurrence of an emergency has the burden of proof.
- (d) This emergency provision supersedes 326 IAC 1-6 (Malfunctions). This permit condition is in addition to any emergency or upset provision contained in any applicable requirement.

- (e) The Permittee seeking to establish the occurrence of an emergency shall make records available upon request to ensure that failure to implement a PMP did not cause or contribute to an exceedance of any limitations on emissions. However, IDEM, OAQ may require that the Preventive Maintenance Plans required under 326 IAC 2-7-4(c)(9) be revised in response to an emergency.
- (f) Failure to notify IDEM, OAQ by telephone or facsimile of an emergency lasting more than one (1) hour in accordance with (b)(4) and (5) of this condition shall constitute a violation of 326 IAC 2-7 and any other applicable rules.
- (g) If the emergency situation causes a deviation from a technology-based limit, the Permittee may continue to operate the affected emitting facilities during the emergency provided the Permittee immediately takes all reasonable steps to correct the emergency and minimize emissions.

#### B.12 Permit Shield [326 IAC 2-7-15][326 IAC 2-7-20][326 IAC 2-7-12]

(a) Pursuant to 326 IAC 2-7-15, the Permittee has been granted a permit shield. The permit shield provides that compliance with the conditions of this permit shall be deemed compliance with any applicable requirements as of the date of permit issuance, provided that either the applicable requirements are included and specifically identified in this permit or the permit contains an explicit determination or concise summary of a determination that other specifically identified requirements are not applicable. The Indiana statutes from IC 13 and rules from 326 IAC, referenced in conditions in this permit, are those applicable at the time the permit was issued. The issuance or possession of this permit shall not alone constitute a defense against an alleged violation of any law, regulation or standard, except for the requirement to obtain a Part 70 permit under 326 IAC 2-7 or for applicable requirements for which a permit shield has been granted.

This permit shield does not extend to applicable requirements which are promulgated after the date of issuance of this permit unless this permit has been modified to reflect such new requirements.

- (b) If, after issuance of this permit, it is determined that the permit is in nonconformance with an applicable requirement that applied to the source on the date of permit issuance, IDEM, OAQ, shall immediately take steps to reopen and revise this permit and issue a compliance order to the Permittee to ensure expeditious compliance with the applicable requirement until the permit is reissued. The permit shield shall continue in effect so long as the Permittee is in compliance with the compliance order.
- (c) No permit shield shall apply to any permit term or condition that is determined after issuance of this permit to have been based on erroneous information supplied in the permit application. Erroneous information means information that the Permittee knew to be false, or in the exercise of reasonable care should have been known to be false, at the time the information was submitted.
- (d) Nothing in 326 IAC 2-7-15 or in this permit shall alter or affect the following:
  - (1) The provisions of Section 303 of the Clean Air Act (emergency orders), including the authority of the U.S. EPA under Section 303 of the Clean Air Act;
  - (2) The liability of the Permittee for any violation of applicable requirements prior to or at the time of this permit's issuance;
  - (3) The applicable requirements of the acid rain program, consistent with Section 408(a) of the Clean Air Act; and

- (4) The ability of U.S. EPA to obtain information from the Permittee under Section 114 of the Clean Air Act.
- (e) This permit shield is not applicable to any change made under 326 IAC 2-7-20(b)(2) (Sections 502(b)(10) of the Clean Air Act changes) and 326 IAC 2-7-20(c)(2) (trading based on State Implementation Plan (SIP) provisions).
- (f) This permit shield is not applicable to modifications eligible for group processing until after IDEM, OAQ, has issued the modifications. [326 IAC 2-7-12(c)(7)]
- (g) This permit shield is not applicable to minor Part 70 permit modifications until after IDEM, OAQ, has issued the modification. [326 IAC 2-7-12(b)(8)]

#### B.13 Prior Permits Superseded [326 IAC 2-1.1-9.5][326 IAC 2-7-10.5]

- (a) All terms and conditions of permits established prior to T067-23318-00058 and issued pursuant to permitting programs approved into the state implementation plan have been either:
  - (1) incorporated as originally stated,
  - (2) revised under 326 IAC 2-7-10.5, or
  - (3) deleted under 326 IAC 2-7-10.5.
- (b) Provided that all terms and conditions are accurately reflected in this permit, all previous registrations and permits are superseded by this Part 70 operating permit.

#### B.14 Termination of Right to Operate [326 IAC 2-7-10][326 IAC 2-7-4(a)]

The Permittee's right to operate this source terminates with the expiration of this permit unless a timely and complete renewal application is submitted at least nine (9) months prior to the date of expiration of the source's existing permit, consistent with 326 IAC 2-7-3 and 326 IAC 2-7-4(a).

#### B.15 Reserved

# B.16 Permit Modification, Reopening, Revocation and Reissuance, or Termination [326 IAC 2-7-5(6)(C)][326 IAC 2-7-8(a)][326 IAC 2-7-9]

- (a) This permit may be modified, reopened, revoked and reissued, or terminated for cause. The filing of a request by the Permittee for a Part 70 Operating Permit modification, revocation and reissuance, or termination, or of a notification of planned changes or anticipated noncompliance does not stay any condition of this permit. [326 IAC 2-7-5(6)(C)] The notification by the Permittee does require the certification by a "responsible official" as defined by 326 IAC 2-7-1(34).
- (b) This permit shall be reopened and revised under any of the circumstances listed in IC 13-15-7-2 or if IDEM, OAQ determines any of the following:
  - (1) That this permit contains a material mistake.
  - (2) That inaccurate statements were made in establishing the emissions standards or other terms or conditions.
  - (3) That this permit must be revised or revoked to assure compliance with an applicable requirement. [326 IAC 2-7-9(a)(3)]
- (c) Proceedings by IDEM, OAQ to reopen and revise this permit shall follow the same procedures as apply to initial permit issuance and shall affect only those parts of this permit for which cause to

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reopen exists. Such reopening and revision shall be made as expeditiously as practicable. [326 IAC 2-7-9(b)]

(d) The reopening and revision of this permit, under 326 IAC 2-7-9(a), shall not be initiated before notice of such intent is provided to the Permittee by IDEM, OAQ at least thirty (30) days in advance of the date this permit is to be reopened, except that IDEM, OAQ may provide a shorter time period in the case of an emergency. [326 IAC 2-7-9(c)]

#### B.17 Permit Renewal [326 IAC 2-7-3][326 IAC 2-7-4][326 IAC 2-7-8(e)]

(a) The application for renewal shall be submitted using the application form or forms prescribed by IDEM, OAQ and shall include the information specified in 326 IAC 2-7-4. Such information shall be included in the application for each emission unit at this source, except those emission units included on the trivial or insignificant activities list contained in 326 IAC 2-7-1(21) and 326 IAC 2-7-1(40). The renewal application does require the certification by a "responsible official" as defined by 326 IAC 2-7-1(34).

Request for renewal shall be submitted to:

Indiana Department of Environmental Management
Permit Administration and Support Section, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251

- (b) A timely renewal application is one that is:
  - (1) Submitted at least nine (9) months prior to the date of the expiration of this permit; and
  - (2) If the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ on or before the date it is due.
- (c) If the Permittee submits a timely and complete application for renewal of this permit, the source's failure to have a permit is not a violation of 326 IAC 2-7 until IDEM, OAQ takes final action on the renewal application, except that this protection shall cease to apply if, subsequent to the completeness determination, the Permittee fails to submit by the deadline specified pursuant to 326 IAC 2-7-4(a)(2)(D), in writing by IDEM, OAQ any additional information identified as being needed to process the application.

#### B.18 Permit Amendment or Modification [326 IAC 2-7-11][326 IAC 2-7-12]

- (a) Permit amendments and modifications are governed by the requirements of 326 IAC 2-7-11 or 326 IAC 2-7-12 whenever the Permittee seeks to amend or modify this permit.
- (b) Any application requesting an amendment or modification of this permit shall be submitted to:

Indiana Department of Environmental Management
Permit Administration and Support Section, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251

Any such application does require a certification that meets the requirements of 326 IAC 2-7-6(1) by a "responsible official," as defined by 326 IAC 2-7-1(34).

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(c) The Permittee may implement administrative amendment changes addressed in the request for an administrative amendment immediately upon submittal of the request. [326 IAC 2-7-11(c)(3)]

# B.19 Permit Revision Under Economic Incentives and Other Programs [326 IAC 2-7-5(8)][326 IAC 2-7-12(b)(2)]

- (a) No Part 70 permit revision or notice shall be required under any approved economic incentives, marketable Part 70 permits, emissions trading, and other similar programs or processes for changes that are provided for in a Part 70 permit.
- (b) Notwithstanding 326 IAC 2-7-12(b)(1) and 326 IAC 2-7-12(c)(1), minor Part 70 permit modification procedures may be used for Part 70 modifications involving the use of economic incentives, marketable Part 70 permits, emissions trading, and other similar approaches to the extent that such minor Part 70 permit modification procedures are explicitly provided for in the applicable State Implementation Plan (SIP) or in applicable requirements promulgated or approved by the U.S. EPA.

#### B.20 Operational Flexibility [326 IAC 2-7-20][326 IAC 2-7-10.5]

- (a) The Permittee may make any change or changes at the source that are described in 326 IAC 2-7-20(b),(c), or (e) without a prior permit revision, if each of the following conditions is met:
  - (1) The changes are not modifications under any provision of Title I of the Clean Air Act;
  - (2) Any preconstruction approval required by 326 IAC 2-7-10.5 has been obtained;
  - (3) The changes do not result in emissions which exceed the limitations provided in this permit (whether expressed herein as a rate of emissions or in terms of total emissions);
  - (4) The Permittee notifies the:

Indiana Department of Environmental Management
Permit Administration and Support Section, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251

and

United States Environmental Protection Agency, Region V Air and Radiation Division, Regulation Development Branch - Indiana (AR-18J) 77 West Jackson Boulevard Chicago, Illinois 60604-3590

in advance of the change by written notification at least ten (10) days in advance of the proposed change. The Permittee shall attach every such notice to the Permittee's copy of this permit; and

(5) The Permittee maintains records on-site, on a rolling five (5) year basis, which document all such changes and emission trades that are subject to 326 IAC 2-7-20(b),(c), or (e). The Permittee shall make such records available, upon reasonable request, for public review.

Such records shall consist of all information required to be submitted to IDEM, OAQ in the notices specified in 326 IAC 2-7-20(b)(1), (c)(1), and (e)(2).

Permit Reviewer: AY/EVP Modified by: Heath Hartley

> (b) The Permittee may make Section 502(b)(10) of the Clean Air Act changes (this term is defined at 326 IAC 2-7-1(36)) without a permit revision, subject to the constraint of 326 IAC 2-7-20(a). For each such Section 502(b)(10) of the Clean Air Act change, the required written notification shall include the following:

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- (1) A brief description of the change within the source;
- (2) The date on which the change will occur;
- (3)Any change in emissions; and
- (4) Any permit term or condition that is no longer applicable as a result of the change.

The notification which shall be submitted is not considered an application form, report or compliance certification. Therefore, the notification by the Permittee does not require the certification by a "responsible official" as defined by 326 IAC 2-7-1(34).

- Emission Trades [326 IAC 2-7-20(c)] (c) The Permittee may trade emissions increases and decreases at the source, where the applicable SIP provides for such emission trades without requiring a permit revision, subject to the constraints of Section (a) of this condition and those in 326 IAC 2-7-20(c).
- (d) Alternative Operating Scenarios [326 IAC 2-7-20(d)] The Permittee may make changes at the source within the range of alternative operating scenarios that are described in the terms and conditions of this permit in accordance with 326 IAC 2-7-5(9). No prior notification of IDEM, OAQ, or U.S. EPA is required.
- Backup fuel switches specifically addressed in, and limited under, Section D of this permit shall (e) not be considered alternative operating scenarios. Therefore, the notification requirements of part (a) of this condition do not apply.

#### B.21 Source Modification Requirement [326 IAC 2-7-10.5]

A modification, construction, or reconstruction is governed by the requirements of 326 IAC 2 and 326 IAC 2-7-10.5.

#### Inspection and Entry [326 IAC 2-7-6][IC 13-14-2-2][IC 13-30-3-1][IC 13-17-3-2] B.22

Upon presentation of proper identification cards, credentials, and other documents as may be required by law, and subject to the Permittee's right under all applicable laws and regulations to assert that the information collected by the agency is confidential and entitled to be treated as such, the Permittee shall allow IDEM, OAQ, U.S. EPA, or an authorized representative to perform the following:

- Enter upon the Permittee's premises where a Part 70 source is located, or emissions related (a) activity is conducted, or where records must be kept under the conditions of this permit;
- As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, have access to (b) and copy any records that must be kept under the conditions of this permit;
- As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, inspect any (c) facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under this permit;
- (d) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, sample or monitor substances or parameters for the purpose of assuring compliance with this permit or applicable requirements; and

(e) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, utilize any photographic, recording, testing, monitoring, or other equipment for the purpose of assuring compliance with this permit or applicable requirements.

#### B.23 Transfer of Ownership or Operational Control [326 IAC 2-7-11]

- (a) The Permittee must comply with the requirements of 326 IAC 2-7-11 whenever the Permittee seeks to change the ownership or operational control of the source and no other change in the permit is necessary.
- (b) Any application requesting a change in the ownership or operational control of the source shall contain a written agreement containing a specific date for transfer of permit responsibility, coverage and liability between the current and new Permittee. The application shall be submitted to:

Indiana Department of Environmental Management
Permit Administration and Support Section, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251

Any such application does require a certification that meets the requirements of 326 IAC 2-7-6(1) by a "responsible official," as defined by 326 IAC 2-7-1(34).

(c) The Permittee may implement administrative amendment changes addressed in the request for an administrative amendment immediately upon submittal of the request. [326 IAC 2-7-11(c)(3)]

#### B.24 Annual Fee Payment [326 IAC 2-7-19] [326 IAC 2-7-5(7)][326 IAC 2-1.1-7]

- (a) The Permittee shall pay annual fees to IDEM, OAQ within thirty (30) calendar days of receipt of a billing. Pursuant to 326 IAC 2-7-19(b), if the Permittee does not receive a bill from IDEM, OAQ the applicable fee is due April 1 of each year.
- (b) Except as provided in 326 IAC 2-7-19(e), failure to pay may result in administrative enforcement action or revocation of this permit.
- (c) The Permittee may call the following telephone numbers: 1-800-451-6027 or 317-233-4230 (ask for OAQ, Billing, Licensing, and Training Section), to determine the appropriate permit fee.

#### B.25 Credible Evidence [326 IAC 2-7-5(3)][326 IAC 2-7-6][62 FR 8314] [326 IAC 1-1-6]

For the purpose of submitting compliance certifications or establishing whether or not the Permittee has violated or is in violation of any condition of this permit, nothing in this permit shall preclude the use, including the exclusive use, of any credible evidence or information relevant to whether the Permittee would have been in compliance with the condition of this permit if the appropriate performance or compliance test or procedure had been performed.

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#### **SECTION C**

#### **SOURCE OPERATION CONDITIONS**

#### **Entire Source**

#### Emission Limitations and Standards [326 IAC 2-7-5(1)]

#### C.1 Opacity [326 IAC 5-1]

Pursuant to 326 IAC 5-1-2 (Opacity Limitations), except as provided in **326 IAC 5-1-1 (Applicability) and** 326 IAC 5-1-3 (Temporary Alternative Opacity Limitations), opacity shall meet the following, unless otherwise stated in this permit:

- (a) Opacity shall not exceed an average of forty percent (40%) in any one (1) six (6) minute averaging period as determined in 326 IAC 5-1-4.
- (b) Opacity shall not exceed sixty percent (60%) for more than a cumulative total of fifteen (15) minutes (sixty (60) readings as measured according to 40 CFR 60, Appendix A, Method 9 or fifteen (15) one (1) minute nonoverlapping integrated averages for a continuous opacity monitor) in a six (6) hour period.

# C.2 Open Burning [326 IAC 4-1] [IC 13-17-9]

The Permittee shall not open burn any material except as provided in 326 IAC 4-1-3, 326 IAC 4-1-4 or 326 IAC 4-1-6. The previous sentence notwithstanding, the Permittee may open burn in accordance with an open burning approval issued by the Commissioner under 326 IAC 4-1-4.1.

## C.3 Incineration [326 IAC 4-2] [326 IAC 9-1-2]

The Permittee shall not operate an incinerator except as provided in 326 IAC 4-2 or in this permit. The Permittee shall not operate a refuse incinerator or refuse burning equipment except as provided in 326 IAC 9-1-2 or in this permit.

#### C.4 Fugitive Dust Emissions [326 IAC 6-4]

The Permittee shall not allow fugitive dust to escape beyond the property line or boundaries of the property, right-of-way, or easement on which the source is located, in a manner that would violate 326 IAC 6-4 (Fugitive Dust Emissions).

#### C.5 Stack Height [326 IAC 1-7]

The Permittee shall comply with the applicable provisions of 326 IAC 1-7 (Stack Height Provisions), for all exhaust stacks through which a potential (before controls) of twenty-five (25) tons per year or more of particulate matter or sulfur dioxide is emitted.

#### C.6 Asbestos Abatement Projects [326 IAC 14-10] [326 IAC 18] [40 CFR 61, Subpart M]

- (a) Notification requirements apply to each owner or operator. If the combined amount of regulated asbestos containing material (RACM) to be stripped, removed or disturbed is at least 260 linear feet on pipes or 160 square feet on other facility components, or at least thirty-five (35) cubic feet on all facility components, then the notification requirements of 326 IAC 14-10-3 are mandatory. All demolition projects require notification whether or not asbestos is present.
- (b) The Permittee shall ensure that a written notification is sent on a form provided by the Commissioner at least ten (10) working days before asbestos stripping or removal work or before demolition begins, per 326 IAC 14-10-3, and shall update such notice as necessary, including, but not limited to the following:
  - (1) When the amount of affected asbestos containing material increases or decreases by at least twenty percent (20%); or

- (2) If there is a change in the following:
  - (A) Asbestos removal or demolition start date;
  - (B) Removal or demolition contractor; or
  - (C) Waste disposal site.
- (c) The Permittee shall ensure that the notice is postmarked or delivered according to the guidelines set forth in 326 IAC 14-10-3(2).
- (d) The notice to be submitted shall include the information enumerated in 326 IAC 14-10-3(3).

All required notifications shall be submitted to:

Indiana Department of Environmental Management Compliance and Enforcement Branch, Office of Air Quality 100 North Senate Avenue MC 61-53 IGCN 1003 Indianapolis, Indiana 46204-2251

The notice shall include a signed certification from the owner or operator that the information provided in this notification is correct and that only Indiana licensed workers and project supervisors will be used to implement the asbestos removal project. The notifications do not require a certification by a "responsible official" as defined by 326 IAC 2-7-1(34).

- (e) Procedures for Asbestos Emission Control
  The Permittee shall comply with the applicable emission control procedures in 326 IAC 14-10-4
  and 40 CFR 61.145(c). Per 326 IAC 14-10-1, emission control requirements are applicable for
  any removal or disturbance of RACM greater than three (3) linear feet on pipes or three (3)
  square feet on any other facility components or a total of at least 0.75 cubic feet on all facility
  components.
- (f) Demolition and Renovation

  The Permittee shall thoroughly inspect the affected facility or part of the facility where the demolition or renovation will occur for the presence of asbestos pursuant to 40 CFR 61.145(a).
- (g) Indiana Licensed Asbestos Inspector
  The Permittee shall comply with 326 IAC 14-10-1(a) that requires the owner or operator, prior to a renovation/demolition, to use an Indiana Licensed Asbestos Inspector to thoroughly inspect the affected portion of the facility for the presence of asbestos. The requirement to use an Indiana Licensed Asbestos inspector is not federally enforceable.

#### Testing Requirements [326 IAC 2-7-6(1)]

# C.7 Performance Testing [326 IAC 3-6]

(a) For performance testing required by this permit, a test protocol, except as provided elsewhere in this permit, shall be submitted to:

Indiana Department of Environmental Management Compliance and Enforcement Branch, Office of Air Quality 100 North Senate Avenue MC 61-53 IGCN 1003 Indianapolis, Indiana 46204-2251

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no later than thirty-five (35) days prior to the intended test date. The protocol submitted by the Permittee does not require a certification the requirements of 326 IAC 2-7-6(1) by a "responsible official" as defined by 326 IAC 2-7-1(34).

- (b) The Permittee shall notify IDEM, OAQ of the actual test date at least fourteen (14) days prior to the actual test date. The notification submitted by the Permittee does not require certification by a "responsible official" as defined by 326 IAC 2-7-1(34).
- (c) Pursuant to 326 IAC 3-6-4(b), all test reports must be received by IDEM, OAQ not later than forty-five (45) days after the completion of the testing. An extension may be granted by IDEM, OAQ if the Permittee submits to IDEM, OAQ, a reasonable written explanation not later than five (5) days prior to the end of the initial forty-five (45) day period.

#### Compliance Requirements [326 IAC 2-1.1-11]

#### C.8 Compliance Requirements [326 IAC 2-1.1-11]

The commissioner may require stack testing, monitoring, or reporting at any time to assure compliance with all applicable requirements by issuing an order under 326 IAC 2-1.1-11. Any monitoring or testing shall be performed in accordance with 326 IAC 3 or other methods approved by the commissioner or the U. S. EPA.

#### Compliance Monitoring Requirements [326 IAC 2-7-5(1)][326 IAC 2-7-6(1)]

# C.9 Compliance Monitoring [326 IAC 2-7-5(3)][326 IAC 2-7-6(1)]

Unless otherwise specified in this permit, for all monitoring requirements not already legally required, the Permittee shall be allowed up to ninety (90) days from the date of permit issuance or of initial start-up, whichever is later, to begin such monitoring. If due to circumstances beyond the Permittee's control, any monitoring equipment required by this permit cannot be installed and operated no later than ninety (90) days after permit issuance or the date of initial startup, whichever is later, the Permittee may extend the compliance schedule related to the equipment for an additional ninety (90) days provided the Permittee notifies:

Indiana Department of Environmental Management Compliance and Enforcement Branch, Office of Air Quality 100 North Senate Avenue MC 61-53 IGCN 1003 Indianapolis, Indiana 46204-2251

in writing, prior to the end of the initial ninety (90) day compliance schedule, with full justification of the reasons for the inability to meet this date.

The notification which shall be submitted by the Permittee does require a certification that meets the requirements of 326 IAC 2-7-6(1) by a "responsible official" as defined by 326 IAC 2-7-1(34).

Unless otherwise specified in the approval for the new emission unit(s), compliance monitoring for new emission units or emission units added through a source modification shall be implemented when operation begins.

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#### C.10 Reserved

#### C.11 Instrument Specifications [326 IAC 2-1.1-11] [326 IAC 2-7-5(3)] [326 IAC 2-7-6(1)]

- (a) When required by any condition of this permit, an analog instrument used to measure a parameter related to the operation of an air pollution control device shall have a scale such that the expected maximum reading for the normal range shall be no less than twenty percent (20%) of full scale.
- (b) The Permittee may request that the IDEM, OAQ approve the use of an instrument that does not meet the above specifications provided the Permittee can demonstrate that an alternative instrument specification will adequately ensure compliance with permit conditions requiring the measurement of the parameters.

#### Corrective Actions and Response Steps [326 IAC 2-7-5][326 IAC 2-7-6]

#### C.12 Emergency Reduction Plans [326 IAC 1-5-2] [326 IAC 1-5-3]

Pursuant to 326 IAC 1-5-2 (Emergency Reduction Plans; Submission):

- (a) The Permittee prepared and submitted written emergency reduction plans (ERPs) consistent with safe operating procedures on August 9, 2002.
- (b) Upon direct notification by IDEM, OAQ that a specific air pollution episode level is in effect, the Permittee shall immediately put into effect the actions stipulated in the approved ERP for the appropriate episode level. [326 IAC 1-5-3]

#### C.13 Risk Management Plan [326 IAC 2-7-5(12)] [40 CFR 68]

If a regulated substance, as defined in 40 CFR 68, is present at a source in more than a threshold quantity, the Permittee must comply with the applicable requirements of 40 CFR 68.

#### C.14 Response to Excursions or Exceedances [326 IAC 2-7-5] [326 IAC 2-7-6]

- (a) Upon detecting an excursion where a response step is required by the D Section or an exceedance of a limitation in this permit, the Permittee shall take reasonable response steps to restore operation of the emissions unit (including any control device and associated capture system) to its normal or usual manner of operation as expeditiously as practicable in accordance with good air pollution control practices for minimizing excess emissions.
- (b) The response shall include minimizing the period of any startup, shutdown or malfunction. The response may include, but is not limited to, the following:
  - (1) initial inspection and evaluation
  - (2) recording that operations returned or are returning to normal without operator action (such as through response by a computerized distribution control system); or
  - (3) any necessary follow-up actions to return operation to normal or usual manner of operation.
- (c) A determination of whether the Permittee has used acceptable procedures in response to an excursion or exceedance will be based on information available, which may include, but is not limited to, the following:
  - (1) monitoring results;
  - (2) review of operation and maintenance procedures and records;

- inspection of the control device, associated capture system, and the process.
- (d) Failure to take reasonable response steps shall be considered a deviation from the permit.
- (e) The Permittee shall record the reasonable responses steps taken.

#### C.15 Actions Related to Noncompliance Demonstrated by a Stack Test [326 IAC 2-7-5][326 IAC 2-7-6]

- (a) When the results of a stack test performed in conformance with Section C Performance Testing, of this permit exceed the level specified in any condition of this permit, the Permittee shall submit a description of its response actions to IDEM, OAQ, no later than seventy-five (75) days after the date of the test.
- (b) A retest to demonstrate compliance shall be performed no later than one hundred eighty (180) days after the date of the test. Should the Permittee demonstrate to IDEM, OAQ that retesting in one hundred eighty (180) days is not practicable, IDEM, OAQ may extend the retesting deadline.
- (c) IDEM, OAQ reserves the authority to take any actions allowed under law in response to noncompliant stack tests.

The response action documents submitted pursuant to this condition do require a certification that meets the requirements of 326 IAC 326 IAC 2-7-6(1) by a "responsible official" as defined by 326 IAC 2-7-1(34).

#### Record Keeping and Reporting Requirements [326 IAC 2-7-5(3)] [326 IAC 2-7-19]

#### C.16 Emission Statement [326 IAC 2-7-5(3)(C)(iii)][326 IAC 2-7-5(7)][326 IAC 2-7-19(c)][326 IAC 2-6]

- (a) Pursuant to 326 IAC 2-6-3(a)(1), the Permittee shall submit by July 1 of each year an emission statement covering the previous calendar year. The emission statement shall contain, at a minimum, the information specified in 326 IAC 2-6-4(c) and shall meet the following requirements:
  - (1) Indicate estimated actual emissions of all pollutants listed in 326 IAC 2-6-4(a);
  - (2) Indicate estimated actual emissions of regulated pollutants as defined by 326 IAC 2-7-1(32) ("Regulated pollutant, which is used only for purposes of Section 19 of this rule") from the source, for purpose of fee assessment.

The statement must be submitted to:

Indiana Department of Environmental Management Technical Support and Modeling Section, Office of Air Quality 100 North Senate Avenue MC 61-50 IGCN 1003 Indianapolis, Indiana 46204-2251

The emission statement does require the certification by a "responsible official" as defined by 326 IAC 2-7-1(34).

#### C.17 General Record Keeping Requirements [326 IAC 2-7-5(3)] [326 IAC 2-7-6] [326 IAC 2-2][326 IAC 2-3]

(a) Records of all required monitoring data, reports and support information required by this permit shall be retained for a period of at least five (5) years from the date of monitoring sample, measurement, report, or application. These records shall be physically present or electronically accessible at the source location for a minimum of three (3) years. The records may be stored elsewhere for the remaining two (2) years as long as they are available upon request. If the Commissioner makes a request for records to the Permittee, the Permittee shall furnish the records to the Commissioner within a reasonable time.

- (b) Unless otherwise specified in this permit, for all record keeping requirements not already legally required, the Permittee shall be allowed up to ninety (90) days from the date of permit issuance or the date of initial start-up, whichever is later, to begin such record keeping.
- (c) If there is a "project" (as defined in 326 IAC 2-2-1(qq)) at an existing emissions unit or at a source with Plantwide Applicability Limitation (PAL), which is not part of a "major modification" (as defined in 326 IAC 2-2-1(ee)) and the Permittee elects to utilize the "projected actual emissions" (as defined in 326 IAC 2-2-1(rr) and/or 326 IAC 2-3-1(mm)), the Permittee shall comply with following:
  - (1) Before beginning actual construction of the "project" (as defined in 326 IAC 2-2-1(qq) and/or 326 IAC 2-3-1(II)) at an existing emissions unit, document and maintain the following records:
    - (A) A description of the project.
    - (B) Identification of any emissions unit whose emissions of a regulated new source review pollutant could be affected by the project.
    - (C) A description of the applicability test used to determine that the project is not a major modification for any regulated NSR pollutant, including:
      - (i) Baseline actual emissions;
      - (ii) Projected actual emissions;
      - (iii) Amount of emissions excluded under section 326 IAC 2-2-1(rr)(2)(A)(iii) and/or 326 IAC 2-3-1 (mm)(2)(A)(iii); and
      - (iv) An explanation for why the amount was excluded, and any netting calculations, if applicable.
  - (2) Monitor the emissions of any regulated NSR pollutant that could increase as a result of the project and that is emitted by any existing emissions unit identified in (1)(B) above; and
  - (3) Calculate and maintain a record of the annual emissions, in tons per year on a calendar year basis, for a period of five (5) years following resumption of regular operations after the change, or for a period of ten (10) years following resumption of regular operations after the change if the project increases the design capacity of or the potential to emit that regulated NSR pollutant at the emissions unit.

#### C.18 General Reporting Requirements [326 IAC 2-7-5(3)(C)] [326 IAC 2-1.1-11] [326 IAC 2-2]

- (a) The Permittee shall submit the attached Quarterly Deviation and Compliance Monitoring Report or its equivalent. Any deviation from permit requirements, the date(s) of each deviation, the cause of the deviation, and the response steps taken must be reported except that a deviation required to be reported pursuant to an applicable requirement that exists independent of this permit, shall be reported according to the schedule stated in the applicable requirement and does not need to be included in this report. This report shall be submitted within thirty (30) days of the end of the reporting period. The Quarterly Deviation and Compliance Monitoring Report shall include a certification that meets the requirements of 326 IAC 2-7-6(1) by a "responsible official" as defined by 326 IAC 2-7-1(34). A deviation is an exceedance of a permit limitation or a failure to comply with a requirement of the permit.
- (b) The address for report submittal is:

Indiana Department of Environmental Management Compliance and Enforcement Branch, Office of Air Quality 100 North Senate Avenue MC 61-53 IGCN 1003 Indianapolis, Indiana 46204-2251

- (c) Unless otherwise specified in this permit, any notice, report, or other submission required by this permit shall be considered timely if the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ on or before the date it is due.
- (d) Reserved
- (e) Reporting periods are based on calendar years, unless otherwise specified in this permit. For the purpose of this permit "calendar year" means the twelve (12) month period from January 1 to December 31 inclusive.
- (f) If the Permittee is required to comply with the recordkeeping provisions of (c) in Section C General Record Keeping Requirements for any "project" (as defined in 326 IAC 2-2-1 (qq) and/or 326 IAC 2-3-1 (II) at an existing emissions unit, and the project meets the following criteria, then the Permittee shall submit a report to IDEM, OAQ:
  - (1) The annual emissions, in tons per year, from the project identified in (c)(1) in Section C-General Record Keeping Requirements exceed the baseline actual emissions, as documented and maintained under Section C- General Record Keeping Requirements (c)(1)(C)(i), by a significant amount, as defined in 326 IAC 2-2-1 (xx) and/or 326 IAC 2-3-1 (qq), for that regulated NSR pollutant, and
  - (2) The emissions differ from the preconstruction projection as documented and maintained under Section C General Record Keeping Requirements (c)(1)(C)(ii).
- (g) The report for project at an existing emissions unit shall be submitted within sixty (60) days after the end of the year and contain the following:
  - (1) The name, address, and telephone number of the major stationary source.
  - (2) The annual emissions calculated in accordance with (c)(2) and (3) in Section C General Record Keeping Requirements.
  - (3) The emissions calculated under the actual-to-projected actual test stated in 326 IAC 2-2-2(d)(3) and/or 326 IAC 2-3-2(c)(3).
  - (4) Any other information that the Permittee wishes to include in this report such as an explanation as to why the emissions differ from the preconstruction projection.

Reports required in this part shall be submitted to:

Indiana Department of Environmental Management Compliance and Enforcement Branch, Office of Air Quality 100 North Senate Avenue MC 61-53 IGCN 1003 Indianapolis, Indiana 46204-2251 Chrysler Group LLC- Indiana Transmission Plant
Kokomo, Indiana Significant Permit Modification No. 067-30939-00058
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(h) The Permittee shall make the information required to be documented and maintained in accordance with (c) in Section C- General Record Keeping Requirements available for review upon a request for inspection by IDEM, OAQ. The general public may request this information from the IDEM, OAQ under 326 IAC 17.1.

### **Sratospheric Ozone Protection**

### C.19 Compliance with 40 CFR 82 and 326 IAC 22-1

Pursuant to 40 CFR 82 (Protection of Stratospheric Ozone), Subpart F, except as provided for motor vehicle air conditioners in Subpart B, the Permittee shall comply with applicable standards for recycling and emissions reduction:

#### **SECTION D.1**

#### **EMISSIONS UNIT OPERATION CONDITIONS**

#### **Emissions Unit Description:**

- (a) Three (3) atmosphere generators, identified as Atmos Gen 1 3, each with a maximum heat input capacity of 6 MMBtu/hr, constructed in 1997, and each exhausting combustion emissions through one (1) stack. The produced reaction gas is directed to heat treat furnace(s) and is flared as it exits the heat treat furnace(s).
- (b) One (1) atmosphere generator, identified as Atmos Gen 4, with a maximum heat input capacity of 3.0 MMBtu/hr, constructed in 1997, and exhausting combustion emissions through one (1) stack. The produced reaction gas is directed to heat treat furnace(s) and is flared as it exits the heat treat furnace(s).
- (c) Two (2) dynamometer test cells each utilizing a reciprocating internal combustion engine, identified as Test Cell 1 and Test Cell 2, each fueled by gasoline, each with a maximum heat capacity of 4.2 million British thermal units (MMBtu) per hour, constructed in 1999, and each exhausting through one (1) stack.

(The information describing the process contained in this emissions unit description box is descriptive information and does not constitute enforceable conditions.)

#### Emission Limitations and Standards [326 IAC 2-7-5(1)]

#### D.1.1 PSD Minor Limit [326 IAC 2-2]

- (a) The input of gasoline to the two (2) dynamometer test cells (Test cell 1 and 2) shall be limited to less than 80,294 gallons per twelve (12) consecutive month period with compliance determined at the end of each month.
- (b) The CO emissions from each dynomometer test cell shall not exceed 3.40 pounds per gallon of gasoline combusted. This CO emission limit in conjunction with the above gasoline usage limit shall limit the sourcewide CO emissions to less than 250 tons per year.

Compliance with above emission limits will render the requirements of 326 IAC 2-2 (PSD) not applicable.

#### **Compliance Determination Requirements**

#### D.1.2 Testing Requirements [326 IAC 2-7-6(1),(6)] [326 IAC 2-1.1-11]

In order to demonstrate the compliance status with D.1.1, and verify the CO emission factors with Condition D.1.1, the Permittee shall perform CO emissions stack testing for one (1) of atmosphere generators and one (1) of the dynamometer test cells utilizing the methods as approved by the Commissioner at least once every five years from the date of the most recent valid compliance demonstration. Testing shall be conducted in accordance with the provisions of 326 IAC 3-6 (Source Sampling Procedures). Section C - Performance Testing contains the Permittee's obligation with regard to the performance testing required by this condition.

#### Record Keeping and Reporting Requirements [326 IAC 2-7-5(3)] [326 IAC 2-7-19]

#### D.1.3 Record Keeping Requirement

- (a) To document the compliance status with Condition D.1.1, the Permittee shall maintain records of fuel input to the two (2) dynamometer test cells.
- (b) Section C General Record Keeping Requirements contains the Permittee's obligations with regard to the records required by this condition.

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## D.1.4 Reporting Requirements

A quarterly summary of the information to document the compliance status with Condition D.1.1 shall be submitted not later than thirty (30) days after the end of the quarter being reported. Section C - General Reporting contains the Permittee's obligation with regard to the reporting required by this condition. The report submitted by the Permittee does require a certification that meets the requirements of 326 IAC 2-7-6(1) by a "responsible official," as defined by 326 IAC 2-7-1 (34).

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#### **SECTION D.2**

#### **FACILITY OPERATION CONDITIONS**

#### Facility Description [326 IAC 2-7-5(15)]:

Insignificant Activities

- The following equipment related to manufacturing activities not resulting in the emission of HAPs: brazing (a) equipment, cutting torches, soldering equipment, welding equipment including the following: [326 IAC 6.5-1-2]
  - (1) Laser welding stations, each controlled by a baghouse for particulate matter control and exhausting inside the building.
- (b) Grinding and machining operations controlled with fabric filters, scrubbers, mist collectors, wet collectors and electrostatic precipitators with a design grain loading of less than or equal to 0.03 grains per actual cubic foot and flow rate less than or equal to 4000 actual cubic feet per minute, including the following: deburring; buffing; polishing; abrasive blasting; pneumatic conveying; and woodworking operations including the following: [326 IAC 6.5-1-2]

The following are insignificant units with potential PM and PM10 emissions less than the levels defined in 326 IAC 2-1.1-3(e)(1):

- High pressure deburring units exhausting within the building. (1)
- (2)Wet Machining operations.
- (3)Dry Machining operations consisting of dry hobbing units.
- (4) Shotblast machines, each controlled by a dust collector for particulate matter control with a gas flow rate of less than 4,000 actual cubic feet per minute, and exhausting inside the building.
- Degreasing operations that do not exceed 145 gallons per 12 months, except if subject to 326 IAC 20-6, (c) with potential VOC and HAP emissions less than the levels defined in 326 IAC 2-1.1-3(e)(1). [326 IAC 8-3-2] [ 326 IAC 8-3-5]

(The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.)

#### Emission Limitations and Standards [326 IAC 2-7-5(1)]

#### Particulate Matter (PM) [326 IAC 6.5-1-2]

- (a) Pursuant to 326 IAC 6.5-1-2(a), particulate matter (PM) emissions from the following insignificant activities shall be limited to 0.03 grains per dry standard cubic foot (gr/dscf):
  - (1) The following equipment related to manufacturing activities not resulting in the emission of HAPs: brazing equipment, cutting torches, soldering equipment, welding equipment including the following: [326 IAC 6.5-1-2]
    - (i) Laser welding stations, each controlled by a baghouse for particulate matter control and exhausting inside the building.
  - (2) Grinding and machining operations controlled with fabric filters, scrubbers, mist collectors, wet collectors and electrostatic precipitators with a design grain loading of less than or equal to 0.03 grains per actual cubic foot and flow rate less than or equal to 4000 actual cubic feet per minute, including the following: deburring; buffing; polishing; abrasive blasting; pneumatic conveying; and woodworking operations including the following: [326 IAC 6.5-1-2]

The following are insignificant units with potential PM and PM10 emissions less than the levels defined in 326 IAC 2-1.1-3(e)(1):

- (i) High pressure deburring units exhausting within the building.
- (ii) Wet Machining operations.
- (iii) Dry Machining operations consisting of dry hobbing units.
- (iv) Shotblast machines, each controlled by a dust collector for particulate matter control with a gas flow rate of less than 4,000 actual cubic feet per minute, and exhausting inside the building.

#### D.2.2 Volatile Organic Compounds (VOC) [326 IAC 8-3-2]

Pursuant to 326 IAC 8-3-2 (Cold Cleaner Operations), for cold cleaning operations constructed after January 1, 1980, the Permittee shall:

- (a) Equip the cleaner with a cover;
- (b) Equip the cleaner with a facility for draining cleaned parts;
- (c) Close the degreaser cover whenever parts are not being handled in the cleaner;
- (d) Drain cleaned parts for at least fifteen (15) seconds or until dripping ceases;
- (e) Provide a permanent, conspicuous label summarizing the operation requirements;
- (f) Store waste solvent only in covered containers and not dispose of waste solvent or transfer it to another party, in such a manner that greater than twenty percent (20%) of the waste solvent (by weight) can evaporate into the atmosphere.

#### D.2.3 Volatile Organic Compounds (VOC) [326 IAC 8-3-5]

- (a) Pursuant to 326 IAC 8-3-5(a) (Cold Cleaner Degreaser Operation and Control), for cold cleaner degreaser operations without remote solvent reservoirs constructed after July 1, 1990, the Permittee shall ensure that the following control equipment requirements are met:
  - (1) Equip the degreaser with a cover. The cover must be designed so that it can be easily operated with one (1) hand if:
    - (A) The solvent volatility is greater than two (2) kiloPascals (fifteen (15) millimeters of mercury or three-tenths (0.3) pounds per square inch) measured at thirty-eight degrees Celsius (38°C) (one hundred degrees Fahrenheit (100°F));
    - (B) The solvent is agitated; or
    - (C) The solvent is heated.
  - (2) Equip the degreaser with a facility for draining cleaned articles. If the solvent volatility is greater than four and three-tenths (4.3) kiloPascals (thirty-two (32) millimeters of mercury or six-tenths (0.6) pounds per square inch) measured at thirty-eight degrees Celsius (38°C) (one hundred degrees Fahrenheit (100°F)), then the drainage facility must be internal such that articles are enclosed under the cover while draining. The drainage facility may be external for applications where an internal type cannot fit into the cleaning system.
  - (3) Provide a permanent, conspicuous label which lists the operating requirements outlined in subsection (b).
  - (4) The solvent spray, if used, must be a solid, fluid stream and shall be applied at a pressure which does not cause excessive splashing.

- (5) Equip the degreaser with one (1) of the following control devices if the solvent volatility is greater than four and three-tenths (4.3) kiloPascals (thirty-two (32) millimeters of mercury or six-tenths (0.6) pounds per square inch) measured at thirty-eight degrees Celsius (38°C) (one hundred degrees Fahrenheit (100°F)), or if the solvent is heated to a temperature greater than forty-eight and nine-tenths degrees Celsius (48.9°C) (one hundred twenty degrees Fahrenheit (120°F)):
  - (A) A freeboard that attains a freeboard ratio of seventy-five hundredths (0.75) or greater.
  - (B) A water cover when solvent is used is insoluble in, and heavier than, water.
  - (C) Other systems of demonstrated equivalent control such as a refrigerated chiller of carbon adsorption. Such systems shall be submitted to the U.S. EPA as a SIP revision.
- (b) Pursuant to 326 IAC 8-3-5(b) (Cold Cleaner Degreaser Operation and Control), the owner or operator of a cold cleaning facility construction of which commenced after July 1, 1990, shall ensure that the following operating requirements are met:
  - (1) Close the cover whenever articles are not being handled in the degreaser.
  - (2) Drain cleaned articles for at least fifteen (15) seconds or until dripping ceases.
  - (3) Store waste solvent only in covered containers and prohibit the disposal or transfer of waste solvent in any manner in which greater than twenty percent (20%) of the waste solvent by weight could evaporate.

#### **Compliance Determination Requirements**

#### D.2.4 Particulate Control

In order to assure compliance with condition D.2.1, the dust collectors for particulate control for the shotblast units and laser welder stations shall be in operation and control emissions from each shotblast unit and laser welding station at all times when each shotblast unit and laser welder station is in operation.

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#### **SECTION D.3 FACILITY OPERATION CONDITIONS**

#### Facility Description [326 IAC 2-7-5(15)]:

- (d) Five (5) shot blast units, permitted in 2011, identified as SB1, SB2, SB3, SB4 and SB5, each with a maximum shot recirculation capacity of 8,000 lb/hr and nominal flow rate of 2,000 acfm, using cartridge collectors as control, and exhausting inside the building or to atmosphere.
- Three (3) electrically heated carburizing furnaces, permitted in 2011, identified as F1, F2 and F3, utilizing (e) acetylene and nitrogen with a helium quench and reclamation system and exhausting to atmosphere.
- (f) Twenty-five (25) dry hobbing units, permitted in 2011, identified as DH1, with a flow rate of 500 acfm, using cartridge collectors as control, and exhausting inside the building or to atmosphere.
- (g) Forty-three (43) dry machines, permitted in 2011, identified as DM1, each with a flow rate of 500 acfm, using cartridge collectors as control, and exhausting inside the building or to atmosphere.
- Eighty-six (86) wet machines, permitted in 2011, identified as WM1, each with a flow rate of 750 acfm, (h) using oil mist collectors as control, and exhausting to atmosphere.

#### Insignificant Activities:

Six (6) laser welders, permitted in 2011, identified as W1, each with a flow rate of 1,500 acfm, using (f) cartridge collectors as control, and exhausting inside the building or to atmosphere.

(The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.)

#### Emission Limitations and Standards [326 IAC 2-7-5(1)]

#### D.3.1 PSD Minor Limits [326 IAC 2-2]

- The PM emission rate from each of the five (5) shot blast units, identified as SB1, SB2, SB3, SB4 (a) and SB5, controlled by cartridge collectors CDC1, shall each not exceed 0.849 pounds per hour.
- The PM<sub>10</sub> emission rate from each of the five (5) shot blast units, identified as SB1, SB2, SB3, (b) SB4 and SB5, controlled by cartridge collectors CDC1, shall each not exceed 0.392 pounds per hour.
- The PM<sub>2.5</sub> emission rate from each of the five (5) shot blast units, identified as SB1, SB2, SB3, (c) SB4 and SB5, controlled by cartridge collectors CDC1, shall each not exceed 0.164 pounds per hour.
- (d) The PM/PM<sub>10</sub>/PM<sub>2.5</sub> emission rate from each of the twenty-five (25) dry hobbing units, identified as DH1, controlled by cartridge collectors, shall each not exceed 0.005 pounds per hour.
- (e) The PM/PM<sub>10</sub>/PM<sub>2.5</sub> emission rate from each of the forty-three (43) dry machines, identified as DM1, controlled by cartridge collectors shall each not exceed 0.005 pounds per hour.
- (f) The PM/PM<sub>10</sub>/PM<sub>2.5</sub> emission rate from each of the six (6) laser welders, identified as W1, controlled by cartridge collectors shall each not exceed 0.01 pounds per hour.
- The PM/PM<sub>10</sub>/PM<sub>2.5</sub> emission rate from each of the eighty-six (86) wet machines, identified as (g) WM1, controlled by oil mist collectors, shall each not exceed 0.012 pounds per hour.

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#### Particulate Matter (PM) [326 IAC 6.5-1-2]

Pursuant to 326 IAC 6-5.1-2, the particulate matter (PM) from the shot blast units SB1, SB2, SB3, SB4 and SB5, dry hobbing units DH1, dry machines, identified as DM1, wet machines WM1 and laser welders W1 shall each not exceed 0.07 gram per dry standard cubic meter (g/dscm) (0.03 grain per dry standard cubic foot (dscf) pounds per hour.

#### D.3.3 Preventive Maintenance Plan [326 IAC 2-7-5(13)]

A Preventive Maintenance Plan is required for these facilities and their control equipment. Section B -Preventive Maintenance Plan contains the Permittee's obligation with regard to the preventive maintenance plan required by this condition.

#### **Compliance Determination Requirements**

#### Particulate Control [326 IAC 2-7-6(6)] D.3.4

- In order to ensure compliance with Conditions D.3.1 and D.3.2, the cartridge collectors for particulate control shall be in operation and control emissions from the shot blasting units SB1, SB2, SB3, SB4 and SB5, dry hobbing units DH1, dry machines DM1 and laser welders W1 at all times that these units are in operation.
- (b) In the event that cartridge collector failure is observed in a multi-compartment unit, if operations will continue for ten (10) days or more after the failure is observed before the failed units will be repaired or replaced, the Permittee shall promptly notify the IDEM, OAQ of the expected date the failed units will be repaired or replaced. The notification shall also include the status of the applicable compliance monitoring parameters with respect to normal, and the results of any response actions taken up to the time of notification.

#### Particulate Control [326 IAC 2-7-6(6)]

In order to ensure compliance with D.3.1, the oil mist collectors for particulate control shall be in operation and control emissions from the wet machines WM1 at all times that the wet machines WM1 are in operation.

#### D.3.6 Testing Requirements [326 IAC 2-7-6(1)][326 IAC 2-1.1-11]

- In order to demonstrate the compliance with Condition D.3.1, within one hundred and eighty (180) days after initial startup of the shot blast units SB1, SB2, SB3, SB4 and SB5, the Permittee shall perform PM, PM<sub>10</sub> and PM<sub>2.5</sub> testing on one representative cartridge collector controlling shot blast units SB1, SB2, SB3, SB4 and SB5 utilizing methods as approved by the Commissioner at least once every five (5) years from the date of the most recent valid compliance demonstration. Testing shall be conducted in accordance the provisions of 326 IAC 3-6 (Source Sampling Procedures). Section C - Performance Testing contains the Permittee's obligation with regard to the performance testing required by this condition.
- (b) In order to demonstrate the compliance with Conditions D.3.1 and D.3.2, within one hundred and eighty (180) days after initial startup of the wet machines WM1, the Permittee shall perform PM, PM<sub>10</sub> and PM<sub>2.5</sub> testing on the exhaust stacks of two representative oil mist collectors controlling wet machines WM1 utilizing methods as approved by the Commissioner at least once every five (5) years from the date of the most recent valid compliance demonstration. Testing shall be conducted in accordance the provisions of 326 IAC 3-6 (Source Sampling Procedures). Section C - Performance Testing contains the Permittee's obligation with regard to the performance testing required by this condition.

#### Broken or Failed Cartridge Dust Collector Detection D.3.7

For a single compartment cartridge collector controlling emissions from a process operated (a) continously, a failed unit and the associated process shall be shut down immediately until the failed unit has been repaired or replaced. Operations may continue only if the event qualifies as

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an emergency and the Permittee satisfies the requirements of the emergency provisions of this permit (Section B - Emergency Provisions).

(b) For a single compartment cartridge collector controlling emissions from a batch process, the feed to the process shall be shut down immediately until the failed unit has been repaired or replaced. The emissions unit shall be shut down no later than the completion of the processing of the material in the line or emissions unit. Operations may continue only if the event qualifies as an emergency and the Permittee satisfies the requirements of the emergency provisions of this permit (Section B - Emergency Provisions).

Cartridge collector failure can be indicated by a significant drop in the filtration units pressure reading with abnormal visible emissions, by an opacity violation, or by other means such as gas temperature, flow rate, air infiltration, leaks, dust traces or triboflows.

## Compliance Monitoring Requirements [326 IAC 2-7-6(1)] [326 IAC 2-7-5(1)]

#### D.3.8 Visible Emission Notations

- (a) Visible emission notations of the cartridge collectors controlling the shotblast machines SB1, SB2, SB3, SB4 and SB5, dry hobbing units DH1, dry machines DM1 and laser welders W1 and of the oil mist collectors controlling the wet machines WM1 shall be performed once per day during normal daylight operations. A trained employee shall record whether emissions are normal or abnormal.
- (b) For processes operated continuously, "normal" means those conditions prevailing, or expected to prevail, eighty percent (80%) of the time the process is in operation, not counting startup or shut down time.
- (c) In the case of batch or discontinuous operations, readings shall be taken during that part of the operation that would normally be expected to cause the greatest emissions.
- (d) A trained employee is an employee who has worked at the plant at least one (1) month and has been trained in the appearance and characteristics of normal visible emissions for that specific process.
- (e) If abnormal emissions are observed, the Permittee shall take reasonable response. Section C-Response to Excursions and Exceedances contains the Permittee's obligation with regard to the reasonable response steps required by this condition. Failure to take response steps shall be considered a deviation from this permit.

#### Record Keeping and Reporting Requirements [326 IAC 2-7-5(3)] [326 IAC 2-7-19]

#### D.3.9 Record Keeping Requirements

- (a) To document the compliance status with Condition D.3.8 Visible Emissions, the Permittee shall maintain the daily records of the visible emissions of the cartridge collectors controlling the shotblast machines SB1, SB2, SB3, SB4 and SB5, dry hobbing units DH1, dry machines DM1 and laser welders W1 and oil mist collector controlling the wet machines. The Permittee shall include in its daily record when a visible emission reading is not taken and the reason for the lack of a visible emission reading, (e.g. the process did not operate that day, the process exhausted inside the building). If an emission unit does not have an external exhaust stack then a daily record is not required.
- (b) Section C General Record Keeping Requirements contains the Permittee's obligations with regard to the records required by this condition.

Chrysler Group LLC- Indiana Transmission Plant
Kokomo, Indiana Significant Permit Modification No. 067-30939-00058
Permit Reviewer: AY/EVP Modified by: Heath Hartley

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# INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT OFFICE OF AIR QUALITY PART 70 OPERATING PERMIT CERTIFICATION

Source Name: Chrysler Group LLC - Indiana Transmission Plant Source Address: 3660 North US Highway, Kokomo, Indiana 46901

Part 70 Permit No.: T067-23318-00058

This certification shall be included when submitting monitoring, testing reports/results or other documents as required by this permit.		
Please check what document is being certified:		
□ Annual Compliance Certification Letter		
□ Test Result (specify)		
□ Report (specify)		
□ Notification (specify)		
□ Affidavit (specify)		
□ Other (specify)		
I certify that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.		
Signature:		
Printed Name:		
Title/Position:		
Phone:		
Date:		

Chrysler Group LLC- Indiana Transmission Plant Significant Permit Modification No. 067-30939-00058 Kokomo, Indiana Permit Reviewer: AY/EVP

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# INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT OFFICE OF AIR QUALITY

Modified by: Heath Hartley

COMPLIANCE AND ENFORCEMENT BRANCH

100 North Senate Avenue MC 61-53 IGCN 1003 Indianapolis, Indiana 46204-2251 Phone: 317-233-0178 Fax: 317-233-6865

# **PART 70 OPERATING PERMIT EMERGENCY OCCURRENCE REPORT**

Source Name: Chrysler Group LLC- Indiana Transmission Plant Source Address: 3660 North US Highway, Kokomo, Indiana 46901

Part 70 Permit No.: T067-23318-00058

# This form consists of 2 pages

Page 1 of 2

- ☐ This is an emergency as defined in 326 IAC 2-7-1(12)
  - The Permittee must notify the Office of Air Quality (OAQ), within four (4) business hours (1-800-451-6027 or 317-233-0178, ask for Compliance Section); and
  - The Permittee must submit notice in writing or by facsimile within two (2) working days (Facsimile Number: 317-233-6865), and follow the other requirements of 326 IAC 2-7-16.

If any of the following are not applicable, mark N/A Facility/Equipment/Operation: Control Equipment: Permit Condition or Operation Limitation in Permit: Description of the Emergency: Describe the cause of the Emergency:

Chrysler Group LLC- Indiana Transmission Plant
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If any of the following are not applicable, mark N/A

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Date/Time Emergency started: Date/Time Emergency was corrected: Was the facility being properly operated at the time of the emergency? Ν Type of Pollutants Emitted: TSP, PM-10, SO<sub>2</sub>, VOC, NO<sub>X</sub>, CO, Pb, other: Estimated amount of pollutant(s) emitted during emergency: Describe the steps taken to mitigate the problem: Describe the corrective actions/response steps taken: Describe the measures taken to minimize emissions: If applicable, describe the reasons why continued operation of the facilities are necessary to prevent imminent injury to persons, severe damage to equipment, substantial loss of capital investment, or loss of product or raw materials of substantial economic value: Form Completed by: Title / Position: Date:\_\_\_ Phone: \_\_\_

A certification is not required for this report.

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# INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT OFFICE OF AIR QUALITY COMPLIANCE AND ENFORCEMENT BRANCH

Source Name: Source Address: Part 70 Permit No.: Facility: Parameter: Limit: Chrysler Group LLC- Indiana Transmission Plant 3660 North US Highway, Kokomo, Indiana 46901 T067-23318-00058 Two (2) dynamometer test cells (Test cell 1 and 2) Gasoline fuel usage Gasoline fuel usage not to exceed 80,294 gallons per twelve (12) consecutive month period with compliance determined at the end of each month.								
	YEA	NR:						
Month	Column 1	Column 2	Column 1 + Column 2					
	Fuel Usage This Month	Fuel Usage Previous 11 Months	Fuel Usage 12 Month Total					
Month 1								
Month 2								
Month 3								
□ De	o deviation occurred in the eviation/s occurred in the eviation has been repor	s quarter.						

Attach a signed certification to complete this report.

Submitted by:
Title / Position:
Signature:
Date:
Phone:

Chrysler Group LLC- Indiana Transmission Plant
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# INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT OFFICE OF AIR QUALITY COMPLIANCE AND ENFORCEMENT BRANCH PART 70 OPERATING PERMIT QUARTERLY DEVIATION AND COMPLIANCE MONITORING REPORT

Source Name: Chrysler Group LLC- Indiana Transmission Plant Source Address: 3660 North US Highway, Kokomo, Indiana 46901 T067-23318-00058

Fait 70 Feithit No 1007-23310-00030							
Months: to	Year:						
	Page 1 of 2						
This report shall be submitted quarterly based on a requirements, the date(s) of each deviation, the prosteps taken must be reported. A deviation required requirement that exists independent of the permit, s in the applicable requirement and does not need to be attached if necessary. If no deviations occurred occurred this reporting period".	bbable cause of the deviation, and the response to be reported pursuant to an applicable shall be reported according to the schedule stated be included in this report. Additional pages may						
☐ NO DEVIATIONS OCCURRED THIS REPORTI	NG PERIOD.						
☐ THE FOLLOWING DEVIATIONS OCCURRED T	HIS REPORTING PERIOD						
Permit Requirement (specify permit condition #)							
Date of Deviation:	Duration of Deviation:						
Number of Deviations:							
Probable Cause of Deviation:							
Response Steps Taken:							
Permit Requirement (specify permit condition #)							
Date of Deviation:	Duration of Deviation:						
Number of Deviations:							
Probable Cause of Deviation:							
Response Steps Taken:							

Page 2 of 2

Permit Requirement (specify permit condition #)					
Date of Deviation:	Duration of Deviation:				
Number of Deviations:					
Probable Cause of Deviation:					
Response Steps Taken:					
Permit Requirement (specify permit condition #)					
Date of Deviation:	Duration of Deviation:				
Number of Deviations:					
Probable Cause of Deviation:					
Response Steps Taken:					
Permit Requirement (specify permit condition #)					
Date of Deviation:	Duration of Deviation:				
Number of Deviations:					
Probable Cause of Deviation:					
Response Steps Taken:					
Form Completed by:					
Title / Position:					
Date:					
Phone:					

Attach a signed certification to complete this report.

# Indiana Department of Environmental Management Office of Air Quality

Addendum to the Technical Support Document (TSD) for a Part 70 Significant Source Modification and Significant Permit Modification

# **Source Description and Location**

Source Name: Chrysler Group, LLC - Indiana Transmission Plant

Source Location: 3660 US Highway 31, Kokomo, IN 46904

County: Howard SIC Code: 3714

Operation Permit Renewal No.: T 067-23318-00058
Operation Permit Issuance Date: December 14, 2007
Significant Source Modification No.: 067-30897-00058
Significant Permit Modification No.: 067-30939-00058
Permit Reviewer: Heath Hartley

# **Public Notice Information**

On October 22, 2011, the Office of Air Quality (OAQ) had a notice published in Kokomo Tribune in Kokomo, Indiana, stating that the Chrysler Group, LLC Indiana Transmission Plant had applied for a significant modification to their Part 70 Operating Permit Renewal issued on December 14, 2007 to add a new transmission line for the EP2 FWD transmission. The notice also stated that OAQ proposed to issue a permit for this operation and provided information on how the public could review the proposed permit and other documentation. Finally, the notice informed interested parties that there was a period of thirty (30) days to provide comments on whether or not this permit should be issued as proposed.

# **Comments Received**

OAQ received comments from the following people (and groups of people):

Chrysler Group, LLC Indiana Transmission Plant

The comments are summarized in the subsequent pages, with IDEM's corresponding responses.

The IDEM does not amend the Technical Support Document (TSD). The TSD is maintained to document the original review. This addendum to the TSD is used to document comments, responses to comments and changes made from the time the permit was drafted until a final decision is made.

Chrysler Group, LLC Indiana Transmission Plant Comments and IDEM's Responses

On November 23, 2011, OAQ received comments from Chrysler Group, LLC - Indiana Transmission Plant. The summary of the comments and IDEM, OAQ responses, including changes to the permit (language deleted is shown in strikeout and language added is shown in bold) are as follows:

Comment 1: The facility descriptions in A.2 and D.3 have been modified as shown below.

**IDEM Response 1:** IDEM agrees with these changes

Chrysler Group, LLC Indiana Transmission Plant

Kokomo, Indiana

Permit Reviewer: Heath Hartley

Page 2 of 3 Source Modification No.: 067-30897-00058 Permit Modification No.: 067-30939-00058

# Comment 2:

(a) Would like to add "When exhausting to atmosphere" to the beginning of D.3.8(a).

(b) Would like to add " If an emission unit does not have an external exhaust stack then a daily record is not required." to D.3.9.

**IDEM Response 2:** (a) IDEM does not agree with this change. (b) IDEM agrees.

Comment 3: Would like to remove "for residual oil" from D.1.4

**IDEM Response 3:** IDEM agrees.

A.2 Emission Units and Pollution Control Equipment Summary [326 IAC 2-7-4(c)(3)][326 IAC 2-7-5(15)]

This stationary source consists of the following emission units and pollution control devices:

(g) Forty-three (43) dry machines, permitted in 2011, identified as TBD DM1, each with a flow rate of 500 acfm, using cartridge collectors as control, and exhausting **inside the building or** to atmosphere.

# D.1.4 Reporting Requirements

......

A quarterly summary of the information to document the compliance status with Condition D.1.1 shall be submitted not later than thirty (30) days after the end of the quarter being reported for residual oil. Section C - General Reporting contains the Permittee's obligation with regard to the reporting required by this condition. The report submitted by the Permittee does require a certification that meets the requirements of 326 IAC 2-7-6(1) by a "responsible official," as defined by 326 IAC 2-7-1 (34).

.....

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SECTION D.3 FACILITY OPERATION CONDITIONS

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e of

(h) Eighty-six (86) wet machines, permitted in 2011, identified as WM1, each with a flow rate of 750 acfm, using oil mist collectors as control, and exhausting to **atmosphere** stack TBD Stack 2

.....

Chrysler Group, LLC Indiana Transmission Plant

Kokomo, Indiana

Source Modification No.: 067-30897-00058 Permit Reviewer: Heath Hartley Permit Modification No.: 067-30939-00058

# Record Keeping Requirements

To document the compliance status with Condition D.3.8 - Visible Emissions, the Permittee shall maintain the daily records of the visible emissions of the cartridge collectors controlling the shotblast machines SB1, SB2, SB3, SB4 and SB5, dry hobbing units DH1, dry machines DM1 and laser welders W1 and oil mist collectors controlling the wet machines. The Permittee shall include in its daily record when a visible emission reading is not taken and the reason for the lack of a visible emission reading, (e.g. the process did not operate that day, the process exhausted inside the building). If an emission unit does not have an external exhaust stack then a daily record is not required.

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# **IDEM Contact**

Questions regarding this proposed permit can be directed to Heath Hartley at the Indiana Department Environmental Management, Office of Air Quality, MC 61-53, Room 1003, 100 North Senate Avenue, Indianapolis, Indiana 46204-2251 or by telephone at (317) 232-8217 or toll free at 1-800-451-6027 extension 2-8217.

# Indiana Department of Environmental Management Office of Air Quality

# Technical Support Document (TSD) for a Part 70 Significant Source AND Significant Permit Modification

# **Source Description and Location**

Source Name: Chrysler Group, LLC - Indiana Transmission Plant

Source Location: 3660 US Highway 31, Kokomo, IN 46904

County: Howard SIC Code: 3714

Operation Permit Renewal No.: T 067-23318-00058
Operation Permit Issuance Date: December 14, 2007
Significant Source Modification No.: 067-30897-00058
Significant Permit Modification No.: 067-30939-00058
Permit Reviewer: Heath Hartley

# **Existing Approvals**

The source was issued Part 70 Operating Permit No. T 067-23318-00058 on December 14, 2007. The source has since received the following approvals:

(a) Administrative Amendment No. T 067-28188-00058, issued on July 22, 2009.

# **County Attainment Status**

The source is located in Howard County.

Pollutant	Designation
SO <sub>2</sub>	Better than national standards.
CO	Unclassifiable or attainment effective November 15, 1990.
O <sub>3</sub>	Unclassifiable or attainment effective June 15, 2004, for the 8-hour ozone standard. <sup>1</sup>
PM <sub>10</sub>	Unclassifiable effective November 15, 1990.
PM <sub>2.5</sub>	Unclassifiable or attainment effective April 5, 2005
NO <sub>2</sub>	Cannot be classified or better than national standards.
Pb	Not designated.
1 Inclassifiable	or attainment effective October 18, 2000, for the 1-hour grope standard which was revoked

<sup>1</sup>Unclassifiable or attainment effective October 18, 2000, for the 1-hour ozone standard which was revoked effective June 15, 2005.

# (a) Ozone Standards

Volatile organic compounds (VOC) and Nitrogen Oxides (NOx) are regulated under the Clean Air Act (CAA) for the purposes of attaining and maintaining the National Ambient Air Quality Standards (NAAQS) for ozone. Therefore, VOC and NOx emissions are considered when evaluating the rule applicability relating to ozone. Howard County has been designated as attainment or unclassifiable for ozone. Therefore, VOC and NOx emissions were reviewed pursuant to the requirements for Prevention of Significant Deterioration (PSD), 326 IAC 2-2.

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(b)  $PM_{2.5}$ 

Howard County has been classified as attainment for  $PM_{2.5}$ . On May 8, 2008 U.S. EPA promulgated the requirements for Prevention of Significant Deterioration (PSD) for  $PM_{2.5}$  emissions. These rules became effective on July 15, 2008. On May 4, 2011 the air pollution control board issued an emergency rule establishing the direct  $PM_{2.5}$  significant level at ten (10) tons per year. This rule became effective, June 28, 2011. Therefore, direct  $PM_{2.5}$  and  $SO_2$  emissions were reviewed pursuant to the requirements for Prevention of Significant Deterioration (PSD), 326 IAC 2-2. See the State Rule Applicability – Entire Source section.

(c) Other Criteria Pollutants

Howard County has been classified as attainment or unclassifiable in Indiana for SO<sub>2</sub>, CO, PM<sub>10</sub>, NO<sub>2</sub> and Pb. Therefore, these emissions were reviewed pursuant to the requirements for Prevention of Significant Deterioration (PSD), 326 IAC 2-2.

# **Fugitive Emissions**

Since this type of operation is not one of the twenty-eight (28) listed source categories under 326 IAC 2-2, 326 IAC 2-3, or 326 IAC 2-7, and there is no applicable New Source Performance Standard that was in effect on August 7, 1980, fugitive emissions are not counted toward the determination of PSD, Emission Offset, and Part 70 Permit applicability.

# **Source Status**

The table below summarizes the potential to emit of the entire source, prior to the proposed modification, after consideration of all enforceable limits established in the effective permits:

Pollutant	Emissions (ton/yr)
PM	300.5
PM <sub>10</sub>	300.5
PM <sub>2.5</sub>	300.5
SO <sub>2</sub>	1.66
VOC	14.25
CO	186.99
NO <sub>X</sub>	128.48
GHGs	NA
Benzene	1.966
Total HAPs	2.72

- (a) This existing source is a major stationary source, under PSD (326 IAC 2-2), because a regulated pollutant is emitted at a rate of 250 tons per year or more, and it is not one of the twenty-eight (28) listed source categories, as specified in 326 IAC 2-2-1(ff)(1).
- (b) These emissions are based upon Part 70 Operating Permit Renewal No. 067-23318-00058.
- (c) This existing source is not a major source of HAPs, as defined in 40 CFR 63.2, because HAPs emissions are less than ten (10) tons per year for any single HAP and less than twenty-five (25) tons per year of a combination of HAPs. Therefore, this source is an area source under Section 112 of the Clean Air Act (CAA).

# **Description of Proposed Modification**

Chrysler Group, LLC - Indiana Transmission Plant on September 9, 2011, is installing a new EP2 FWD transmission line. The following is a list of the proposed emission unit(s) and pollution control device(s):

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Kokomo, Indiana TSD for Significant Source Modification No.: 067-30897-00058
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(a) Five (5) shot blast units, permitted in 2011, identified as SB1, SB2, SB3, SB4 and SB5 each with a maximum capacity of 8,000 lb/hr and nominal flow rate of 2,000 acfm, using cartridge collectors as control, and exhausting inside the building or to atmosphere.

- (b) Three (3) electrically heated carburizing furnaces, permitted in 2011, identified as F1, F2 and F3, utilizing acetylene and nitrogen with a helium quench and reclamation system and exhausting to atmosphere.
- (c) Twenty-five (25) dry hobbing units, permitted in 2011, identified as DH1, each with a flow rate of 500 acfm, using cartridge collectors as control, and exhausting inside the building or to atmosphere.
- (d) Forty-three (43) dry machines, permitted in 2011, identified as DM1, each with a flow rate of 500 acfm, using cartridge collectors as control, and exhausting to atmosphere.
- (e) Eighty-six (86) wet machines, permitted in 2011, identified as WM1, each with a flow rate of 750 acfm, using oil mist collectors as control, and exhausting to atmosphere.

# Insignificant Activities:

- (a) Six (6) laser welders, permitted in 2011, identified as W1, each with a flow rate of 1,500 acfm, using cartridge collectors as control, and exhausting inside the building or to atmosphere.
- (b) Thirty (30) parts washers, permitted in 2011, identified as PW1, maximum washer compound usage of 4,000 gallons/year, each with a flow rate of TBD acfm, exhausting to stack 2.
- (c) Two (2) nitriding furnaces, permitted in 2011, identified as NF1, each with a heat input capacity of 0.409 MMBtu/hr, exhausting to stack 3.
- (d) Nine (9) high-pressure Deburr units, permitted in 2011, identified as D1, each with a maximum rate of 90 gallons/year, exhausting to stack 4.
- (e) Two (2) Endothermic Gas Generators, permitted in 2011, identified as EG1, each with burner heat input capacity of 0.5 MMBtu/hr and Endo Gas capacity of 1.1017 MMBtu/hr, exhausting to stack 3.

# **Enforcement Issues**

There are no pending enforcement actions.

# **Emission Calculations**

See Appendix A of this Technical Support Document for detailed emission calculations.

# Permit Level Determination - Part 70

Pursuant to 326 IAC 2-1.1-1(16), Potential to Emit is defined as "the maximum capacity of a stationary source or emission unit to emit any air pollutant under its physical and operational design. Any physical or operational limitation on the capacity of a source to emit an air pollutant, including air pollution control equipment and restrictions on hours of operation or type or amount of material combusted, stored, or processed shall be treated as part of its design if the limitation is enforceable by the U. S. EPA, IDEM, or the appropriate local air pollution control agency."

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TSD for Significant Source Modification No.: 067-30897-00058 TSD for Significant Permit Modification No.: 067-30939-00058

The following table is used to determine the appropriate permit level under 326 IAC 2-7-10.5. This table reflects the PTE before controls. Control equipment is not considered federally enforceable until it has been required in a federally enforceable permit.

PTE Before Controls of the Modification				
Pollutant	Potential To Emit (ton/yr)			
PM	80			
PM <sub>10</sub> / PM <sub>2.5</sub>	80			
SO <sub>2</sub>	0			
VOC	21			
CO	7			
NO <sub>X</sub>	1			
GHGs	961			
Benzene	0.2			
Total HAPs	1.5			

Appendix A of this TSD reflects the unrestricted potential emissions of the modification. This source modification is subject to 326 IAC 2-7-10.5(f)(4) since PTE of PM and PM<sub>10</sub> is greater than 25 tons per year. Additionally, the modification will be incorporated into the Part 70 Operating Permit through a significant permit modification issued pursuant to 326 IAC 2-7-12(d), because there is a case-by-case determination of an emission limit.

# Permit Level Determination - PSD

The table below summarizes the potential to emit, reflecting all limits, of the emission units. Any control equipment is considered federally enforceable only after issuance of this Part 70 source and permit modification, and only to the extent that the effect of the control equipment is made practically enforceable in the permit.

·	Potential to Emit (ton/yr)								
Process / Emission Unit	PM	PM <sub>10</sub>	PM <sub>2.5</sub>	SO <sub>2</sub>	VOC	СО	NO <sub>x</sub>	GHGs	Benzene
Shotblast	18.59	8.58	3.59	0	0	0	0	0	0
Carburizing Furn	0	0	0	0	20	0	0	0	0.2
Dry Hobbing	0.55	0.55	0.55	0	0	0	0	0	0
Laser Welder	0.34	0.34	0.34	0	0	0	0	0	0
Wet Machining	4.36	4.36	4.36	0	0	0	0	0	0
Dry Machining	0.94	0.94	0.94	0	0	0	0	0	0
Parts Washer	0	0	0	0	1	0	0	0	0
HP Water Deburr	0	0	0	0	0	0	0	0	0
Combustion	0	0	0	0	0	0	0.4	433	0
Endothermic Atm Gen	0	0	0	0	0	7	0.4	529	0
Total for Modification	< 25	<15	<10	0	21	7	0.8	961	0.2
Significant Level	25	15	10	40	40	100	40	75,000 CO <sub>2</sub> e	10

<sup>\*</sup>PM<sub>2.5</sub> listed is direct PM<sub>2.5</sub>.

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Kokomo, Indiana

TSD for Significant Source Modification No.: 067-30897-00058

Kokomo, Indiana Permit Reviewer: Heath Hartley

This modification to an existing major stationary source is not major because the emissions increases are less than the PSD significant levels. Therefore, pursuant to 326 IAC 2-2, the PSD requirements do not apply to this modification.

TSD for Significant Permit Modification No.: 067-30939-00058

Since this source is considered a major PSD source and the unrestricted potential to emit of this modification is greater than twenty-five (25) tons of PM per year, fifteen (15) tons of PM $_{10}$  per year and ten (10) tons of PM $_{2.5}$  per year, this source has elected to limit the potential to emit of this modification as follows:

- (a) The PM emission rate from each of the five (5) shot blast units, identified as SB1, SB2, SB3, SB4 and SB5, controlled by cartridge collectors, shall each not exceed 0.849 pounds per hour.
- (b) The PM<sub>10</sub> emission rate from each of the five (5) shot blast units, identified as SB1, SB2, SB3 and SB4, controlled by cartridge collectors, shall each not exceed 0.392 pounds per hour.
- (c) The PM<sub>2.5</sub> emission rate from each of the five (5) shot blast units, identified as SB1, SB2, SB3 and SB4, controlled by cartridge collectors, shall each not exceed 0.164 pounds per hour.
- (d) The PM/PM<sub>10</sub>/PM<sub>2.5</sub> emission rate from each of the twenty-five (25) dry hobbing units, identified as DH1, controlled by cartridge collectors, shall each not exceed 0.005 pounds per hour.
- (e) The PM/PM<sub>10</sub>/PM<sub>2.5</sub> emission rate from each of the forty-three (43) dry machines, identified as DM1, controlled by cartridge collectors, shall each not exceed 0.005 pounds per hour.
- (f) The PM/PM<sub>10</sub>/PM<sub>2.5</sub> emission rate from each of the six (6) laser welders, identified as W1, controlled by cartridge collectors, shall each not exceed 0.01 pounds per hour.
- (g) The PM/PM<sub>10</sub>/PM<sub>2.5</sub> emission rate from each of the eighty-six (86) wet machines, identified as WM1, controlled by oil mist collectors, shall each not exceed 0.0116 pounds per hour.

Compliance with these emission limits will ensure that the potential to emit from this modification is less than twenty-five (25) tons of PM per year, less than fifteen (15) tons of PM $_{10}$  per year and less than ten (10) tons of PM $_{2.5}$  per year and therefore will render the requirements of 326 IAC 2-2 not applicable to this modification.

# **Federal Rule Applicability Determination**

The following federal rules are applicable to the source due to this modification:

# NSPS:

(a) There are no New Source Performance Standards (NSPS)(326 IAC 12 and 40 CFR Part 60) applicable to this proposed modification.

# **NESHAP:**

- (b) There are no National Emission Standards for Hazardous Air Pollutants (NESHAPs) (326 IAC 14, 326 IAC 20 and 40 CFR Part 63) applicable to this proposed modification.
- (c) Pursuant to 40 CFR 64.2, Compliance Assurance Monitoring (CAM) is applicable to new or modified emission units that involve a pollutant-specific emission unit and meet the following criteria:
  - (1) has a potential to emit before controls equal to or greater than the Part 70 major source threshold for the pollutant involved;

Chrysler Group, LLC - ITP Page 6 of 20 TSD for Significant Source Modification No.: 067-30897-00058 Kokomo, Indiana

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- (2) is subject to an emission limitation or standard for that pollutant; and
- (3)uses a control device, as defined in 40 CFR 64.1, to comply with that emission limitation or standard.

All of the new units have potential to emit less than Part 70 major source thresholds, therefore, the requirements of 40 CFR Part 64, CAM are not applicable to any of the new units as part of this modification.

# **State Rule Applicability Determination**

The following state rules are applicable to the source due to the modification:

# 326 IAC 2-2 (PSD)

PSD applicability is discussed under the Permit Level Determination – PSD section.

# 326 IAC 2-4.1 (Major Sources of Hazardous Air Pollutants (HAP))

The operation of each new unit as part of this modification will emit less than ten (10) tons per year for a single HAP and less than twenty-five (25) tons per year for a combination of HAPs. Therefore, 326 IAC 2-4.1 does not apply.

# 326 IAC 6.5 (Particulate Emission Limitations)

Pursuant to 326 IAC 6-5.1-2, the particulate matter (PM) from the shot blast units SB1, SB2, SB3 and SB4, dry hobbing units DH1, dry machines, identified as DM1, wet machines WM1 and laser welders W1 shall each not exceed 0.07 gram per dry standard cubic meter (g/dscm) (0.03 grain per dry standard cubic foot (dscf) pounds per hour.

# **Compliance Determination and Monitoring Requirements**

Permits issued under 326 IAC 2-7 are required to ensure that sources can demonstrate compliance with all applicable state and federal rules on a continuous basis. All state and federal rules contain compliance provisions; however, these provisions do not always fulfill the requirement for a continuous demonstration. When this occurs, IDEM, OAQ, in conjunction with the source, must develop specific conditions to satisfy 326 IAC 2-7-5. As a result, Compliance Determination Requirements are included in the permit. The Compliance Determination Requirements in Section D of the permit are those conditions that are found directly within state and federal rules and the violation of which serves as grounds for enforcement action.

If the Compliance Determination Requirements are not sufficient to demonstrate continuous compliance, they will be supplemented with Compliance Monitoring Requirements, also in Section D of the permit. Unlike Compliance Determination Requirements, failure to meet Compliance Monitoring conditions would serve as a trigger for corrective actions and not grounds for enforcement action. However, a violation in relation to a compliance monitoring condition will arise through a source's failure to take the appropriate corrective actions within a specific time period.

The Compliance Determination Requirements applicable to this modification are as follows:

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Summary of Testing Requirements						
Emission Unit	Control Device	Pollutant	Frequency of Testing	Limit or Requirement		
Shotblast units SB1, SB2, SB3, SB4 and SB5	Cartridge collectors	PM/PM <sub>10</sub> /PM <sub>2.5</sub>	One representative unit every 5 years since last valid compliance demonstration	PM: 0.849 lb/hr PM <sub>10</sub> : 0.392 lb/hr PM <sub>2.5</sub> : 0.164 lb/hr		
Wet machines WM1	Oil Mist Collectors	PM/PM <sub>10</sub> /PM <sub>2.5</sub>	Two representative units every 5 years since last valid compliance demonstration	PM/PM <sub>10</sub> /PM <sub>2.5</sub> : 0.0116 lb/hr		

- The five new shotblast units included in this modification, SB1, SB2, SB3, SB4 and SB5, are each controlled by a cartridge collectors, designated as BH A1. The PM/PM10/PM2.5 emissions from the addition of these three new shotblast units are listed above.
- These requirements are required to render 326 IAC 2-2 (PSD) not applicable.

The compliance monitoring requirements applicable to this modification are as follows:

Control	Parameter	Frequency	Range	Excursions and Exceedances
Cartridge collectors for Shot blast units SB1-SB5	Visible Emissions	Daily	Normal- Abnormal	Response Steps
Mist Collectors to control wet machines WM1			Abriorniai	

These monitoring conditions are necessary because:

- the cartridge collectors for the shot blast units SB1-SB4 must operate properly to ensure compliance with 326 IAC 2-2 (PSD Minor Limit).
- the mist collectors for the wet machines WM1 must operate properly to ensure compliance with 326 IAC 6.5 (Process Operations) and 326 IAC 2-2 (PSD).

# **Proposed Changes**

The changes listed below have been made to Part 70 Operating Permit No. T 067-23318-00058. Deleted language appears as strikethroughs and new language appears in **bold**:

### **SECTION D.3 FACILITY OPERATION CONDITIONS**

# Facility Description [326 IAC 2-7-5(15)]

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- Five (5) shot blast units, permitted in 2011, identified as SB1, SB2, SB3, SB4 and SB5, each (d) with a maximum capacity of 8,000 lb/hr and nominal flow rate of 2,000 acfm, using cartridge collectors as control, and exhausting inside the building or to atmosphere.
- (e) Three (3) electrically heated carburizing furnaces, permitted in 2011, identified as F1, F2 and F3, utilizing acetylene and nitrogen with a helium quench and reclamation system and exhausting to atmosphere.
- (f) Twenty-five (25) dry hobbing units, permitted in 2011, identified as DH1, each with a flow rate of 500 acfm, using cartridge collectors as control, and exhausting inside the building or to atmosphere.

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(g) Forty-three (43) dry machines, permitted in 2011, identified as DM1, each with a flow rate of 500 acfm, using cartridge collectors as control, and exhausting inside the bulding or to atmosphere.

(h) Eighty-six (86) wet machines, permitted in 2011, identified as WM1, each with a flow rate of 750 acfm, using oil mist collectors as control, and exhausting to atmosphere.

# **Insignificant Activities:**

(f) Six (6) laser welders, permitted in 2011, identified as W1, each with a flow rate of 1,500 acfm, using cartridge collectors as control, and exhausting inside the building or to atmosphere.

(The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.)

Emission Limitations and Standards [326 IAC 2-7-5(1)]

# D.3.1 PSD Minor Limits [326 IAC 2-2]

- (a) The PM emission rate from each of the five (5) shot blast units, identified as SB1, SB2, SB3, SB4 and SB5, controlled by cartridge collectors shall each not exceed 0.849 pounds per hour.
- (b) The PM<sub>10</sub> emission rate from each of the five (5) shot blast units, identified as SB1, SB2, SB3 and SB4, controlled by cartridge collectors shall each not exceed 0.392 pounds per hour.
- (c) The PM<sub>2.5</sub> emission rate from each of the five (5) shot blast units, identified as SB1, SB2, SB3 and SB4, controlled by cartridge collectors shall each not exceed 0.164 pounds per hour.
- (d) The PM/PM<sub>10</sub>/PM<sub>2.5</sub> emission rate from each of the twenty-five (25) dry hobbing units, identified as TBD DH1, controlled by cartridge collectors shall each not exceed 0.005 pounds per hour.
- (e) The PM/PM<sub>10</sub>/PM<sub>2.5</sub> emission rate from each of the forty-three (43) dry machines, identified as DM1, controlled by cartridge collectors shall each not exceed 0.005 pounds per hour.
- (f) The PM/PM<sub>10</sub>/PM<sub>2.5</sub> emission rate from each of the six (6) laser welders, identified as W1, controlled by cartridge cartridge collectors shall each not exceed 0.01 pounds per hour.
- (g) The PM/PM<sub>10</sub>/PM<sub>2.5</sub> emission rate from each of the eighty-six (86) wet machines, identified as WM1, controlled by cartridge collectors shall each not exceed 0.0116 pounds per hour.

# D.3.2 Particulate Matter (PM) [326 IAC 6.5-1-2]

Pursuant to 326 IAC 6-5.1-2, the particulate matter (PM) from the shot blast units SB1, SB2, SB3, SB4 and SB5, dry hobbing units DH1, dry machines, identified as DM1, wet machines WM1 and laser welders W1 shall each not exceed 0.07 gram per dry standard cubic meter (g/dscm) (0.03 grain per dry standard cubic foot (dscf)) pounds per hour.

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# D.3.3 Preventive Maintenance Plan [326 IAC 2-7-5(13)]

A Preventive Maintenance Plan is required for these facilities and their control equipment. Section B - Preventive Maintenance Plan contains the Permittee's obligation with regard to the preventive maintenance plan required by this condition.

# **Compliance Determination Requirements**

# D.3.4 Particulate Control [326 IAC 2-7-6(6)]

- (a) In order to ensure compliance with Conditions D.3.1 and D.3.2, the baghouse for particulate control shall be in operation and control emissions from the shot blasting units SB1, SB2, SB3, SB4 and SB5, dry hobbing units DH1, dry machines DM1 and laser welders W1 at all times that these units are in operation.
- (b) In the event that cartridge dust collector failure is observed in a multi-compartment unit, if operations will continue for ten (10) days or more after the failure is observed before the failed units will be repaired or replaced, the Permittee shall promptly notify the IDEM, OAQ of the expected date the failed units will be repaired or replaced. The notification shall also include the status of the applicable compliance monitoring parameters with respect to normal, and the results of any response actions taken up to the time of notification.

# D.3.5 Particulate Control [326 IAC 2-7-6(6)]

In order to ensure compliance with D.3.1, the oil mist collectors for particulate control shall be in operation and control emissions from the wet machines WM1 at all times that the wet machines WM1 are in operation.

# D.3.6 Testing Requirements [326 IAC 2-7-6(1)][326 IAC 2-1.1-11]

- (a) In order to demonstrate the compliance with Condition D.3.1, within one hundred and eighty (180) days after initial startup of the shot blast units SB1, SB2, SB3, SB4 and SB5, the Permittee shall perform PM, PM<sub>10</sub> and PM<sub>2.5</sub> testing on one representative cartridge collector controlling shot blast units SB1, SB2, SB3, SB4 and SB5 utilizing methods as approved by the Commissioner at least once every five (5) years from the date of the most recent valid compliance demonstration. Testing shall be conducted in accordance the provisions of 326 IAC 3-6 (Source Sampling Procedures). Section C Performance Testing contains the Permittee's obligation with regard to the performance testing required by this condition.
- (b) In order to demonstrate the compliance with Conditions D.3.1 and D.3.2, within one hundred and eighty (180) days after initial startup of the wet machines WM1, the Permittee shall perform PM, PM<sub>10</sub> and PM<sub>2.5</sub> testing on the exhaust stacks of two representative oil mist collectors controlling wet machines WM1 utilizing methods as approved by the Commissioner at least once every five (5) years from the date of the most recent valid compliance demonstration. Testing shall be conducted in accordance the provisions of 326 IAC 3-6 (Source Sampling Procedures). Section C Performance Testing contains the Permittee's obligation with regard to the performance testing required by this condition.

# D.3.7 Broken or Failed Cartridge Dust Collector Detection

- (a) For a single compartment cartridge collector unit controlling emissions from a process operated continuously, a failed unit and the associated process shall be shut down immediately until the failed unit has been repaired or replaced. Operations may continue only if the event qualifies as an emergency and the Permittee satisfies the requirements of the emergency provisions of this permit (Section B Emergency Provisions).
- (b) For a single compartment cartridge collector unit controlling emissions from a

batch process, the feed to the process shall be shut down immediately until the failed unit has been repaired or replaced. The emissions unit shall be shut down no later than the completion of the processing of the material in the line or emissions unit. Operations may continue only if the event qualifies as an emergency and the Permittee satisfies the requirements of the emergency provisions of this permit (Section B - Emergency Provisions).

Cartridge collector failure can be indicated by a significant drop in the filtration units pressure, reading with abnormal visible emissions, by an opacity violation, or by other means such as gas temperature, flow rate, air infiltration, leaks, dust traces or triboflows.

Compliance Monitoring Requirements [326 IAC 2-7-6(1)] [326 IAC 2-7-5(1)]

### **Visible Emissions Notations** D.3.8

- (a) Visible emission notations of the cartridge collectors controlling the shotblast machines SB1, SB2, SB3, SB4 and SB5, dry hobbing units DH1, dry machines DM1 and laser welders W1 shall be performed once per day during normal daylight operations. A trained employee shall record whether emissions are normal or abnormal.
- For processes operated continuously, "normal" means those conditions prevailing, (b) or expected to prevail, eighty percent (80%) of the time the process is in operation, not counting startup or shut down time.
- (c) In the case of batch or discontinuous operations, readings shall be taken during that part of the operation that would normally be expected to cause the greatest emissions.
- A trained employee is an employee who has worked at the plant at least one (1) (d) month and has been trained in the appearance and characteristics of normal visible emissions for that specific process.
- If abnormal emissions are observed, the Permittee shall take reasonable response. (e) Section C- Response to Excursions and Exceedances contains the Permittee's obligation with regard to the reasonable response steps required by this condition. Failure to take response steps shall be considered a deviation from this permit.

Record Keeping and Reporting Requirements [326 IAC 2-7-5(3)] [326 IAC 2-7-19]

### D.3.9 **Record Keeping Requirements**

- To document the compliance status with Condition D.3.8 Visible Emissions, the (a) Permittee shall maintain the daily records of the visible emissions of the cartridge collectors controlling the shotblast machines SB1, SB2, SB3, SB4 and SB5, dry hobbing units DH1, dry machines DM1 and laser welders W1 and the oil mist collectors controlling the wet machines. The Permittee shall include in its daily record when a visible emission reading is not taken and the reason for the lack of a visible emission reading, (e.g. the process did not operate that day, the process exhausted inside the building).
- Section C General Record Keeping Requirements contains the Permittee's (b) obligations with regard to the records required by this condition.

# Other Changes

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1. B.7 Duty to Provide Information has been revised:

# B.7 Duty to Provide Information [326 IAC 2-7-5(6)(E)]

- (a) The Permittee shall furnish to IDEM, OAQ, within a reasonable time, any information that IDEM, OAQ may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating this permit, or to determine compliance with this permit. The submittal by the Permittee does require the certification by the "responsible official" as defined by 326 IAC 2-7-1(34). Upon request, the Permittee shall also furnish to IDEM, OAQ copies of records required to be kept by this permit.
- 2. 326 IAC 2-7 requires that "a responsible official" perform certain actions. 326 IAC 2-7-1(34) allows for multiple people to meet the definition of "responsible official." Therefore, IDEM, OAQ is revising all instances of "the responsible official" to read "a responsible official."

B.18	Permit Amendment or I	Modification [3	326 IAC 2-7-11]	[326 IAC 2-7-12]	[40 CFR 72]

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Any such application shall be certified by the "responsible official" as defined by 326 IAC 2-7-1(34).

Any such application does require a certification that meets the requirements of 326 IAC 2-7-6(1) by a "responsible official," as defined by 326 IAC 2-7-1(34).

B.23 Transfer of the B.23 T	f Ownershi	p or O	perational	Control	[326 IAC	2-7-11	l
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Any such application shall be certified by the "responsible official" as defined by 326 IAC 2-7-1(34).

Any such application does require a certification that meets the requirements of 326 IAC 2-7-6(1) by a "responsible official," as defined by 326 IAC 2-7-1(34).

3. To clarify that Section B - Certification only states what a certification must be IDEM, OAQ has revised the condition.

# B.8 Certification [326 IAC 2-7-4(f)] [326 IAC 2-7-6(1)] [326 IAC 2-7-5(3)(C)]

- (a) Where specifically designated by this permit or required by an applicable requirement, any application form, report, or compliance certification submitted shall contain certification by the "responsible official" of truth, accuracy, and completeness. This certification shall state that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete. A certification required by this permit meets the requirements of 326 IAC 2-7-6(1) if:
  - (i) it contains a certification by a "responsible official", as defined by 326 IAC 2-7-1 (34), and
  - (ii) the certification states that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.

(b)	One (1) certification shall be included, using The Permittee may use the	attached
	Certification Form, or its equivalent with each submittal requiring certification.	One (1)
	certification may cover multiple forms in one (1) submittal.	

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4. IDEM, OAQ has added a new paragraph (b) to handle a future situation where the Permittee adds units that need preventive maintenance plans developed. IDEM, OAQ has decided to clarify other aspects of Section B - Preventive Maintenance Plan.

- B.10 Preventive Maintenance Plan [326 IAC 2-7-5(1),(3) and (13)] [326 IAC 2-7-6(1) and (6)] [326 IAC 1-6-3]
  - (a) The Permittee shall maintain and implement Preventive Maintenance Plans (PMPs) for the source as described in 326 IAC 1-6-3. At a minimum, the PMPs shall include: A Preventive Maintenance Plan meets the requirements of 326 IAC 1-6-3 if it includes, at a minimum:
    - (1) Identification of the individual(s) responsible for inspecting, maintaining, and repairing emission control devices;
    - (2) A description of the items or conditions that will be inspected and the inspection schedule for said items or conditions; and
    - (3) Identification and quantification of the replacement parts that will be maintained in inventory for quick replacement.

The Permittee shall implement the PMPs.

- (b) If required by specific condition(s) in Section D of this permit where no PMP was previously required, the Permittee shall prepare and maintain Preventive Maintenance Plans (PMPs) no later than ninety (90) days after issuance of this permit or ninety (90) days after initial start-up, whichever is later, including the following information on each facility:
  - (1) Identification of the individual(s) responsible for inspecting, maintaining, and repairing emission control devices;
  - (2) A description of the items or conditions that will be inspected and the inspection schedule for said items or conditions; and
  - (3) Identification and quantification of the replacement parts that will be maintained in inventory for quick replacement.

If, due to circumstances beyond the Permittee's control, the PMPs cannot be prepared and maintained within the above time frame, the Permittee may extend the date an additional ninety (90) days provided the Permittee notifies:

Indiana Department of Environmental Management Compliance and Enforcement Branch, Office of Air Quality 100 North Senate Avenue MC 61-53 IGCN 1003 Indianapolis, Indiana 46204-2251

The PMP extension notification does not require a certification that meets the requirements of 326 IAC 2-7-6(1), by a "responsible official" as defined in 326 IAC 2-7-1(34).

The Permittee shall implement the PMPs.

(bc) A copy of the PMPs shall be submitted to IDEM, OAQ upon request and within a reasonable time, and shall be subject to review and approval by IDEM, OAQ. IDEM, OAQ may require the Permittee to revise its PMPs whenever lack of proper maintenance causes or is the primary contributor to an exceedance of any limitation on emissions or potential to emit. The PMPs and their submittal do not require thea certification that meets the requirements of 326 IAC 2-7-6(1) by thea "responsible official" as defined by 326 IAC 2-7-1(34).

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5. IDEM, OAQ is revising Section B - Emergency Provisions to delete paragraph (h). 326 IAC 2-7-5(3)(C)(ii) allows that deviations reported under an independent requirement do not have to be included in the Quarterly Deviation and Compliance Monitoring Report.

# B.11 Emergency Provisions [326 IAC 2-7-16]

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- (h) The Permittee shall include all emergencies in the Quarterly Deviation and Compliance Monitoring Report.
- 6. IDEM, OAQ has decided that having a separate condition for the reporting of deviations is unnecessary. Therefore, IDEM, OAQ has removed Section B Deviation form Permit Requirements and Conditions and added the requirements of that condition to Section C General Reporting Requirements. Paragraph (d) of Section C General Reporting Requirements has been removed because IDEM, OAQ already states the timeline and certification needs of each report in the condition requiring the report.

# B.15 Deviations from Permit Requirements and Conditions [326 IAC 2-7-5(3)(C)(ii)]Reserved

(a) Deviations from any permit requirements (for emergencies see Section B - Emergency Provisions), the probable cause of such deviations, and any response steps or preventive measures taken shall be reported to:

Indiana Department of Environmental Management Compliance Data Section, Office of Air Quality 100 North Senate Avenue MC 61-53 IGCN 1003 Indianapolis, Indiana 46204-2251

using the attached Quarterly Deviation and Compliance Monitoring Report, or its equivalent. A deviation required to be reported pursuant to an applicable requirement that exists independent of this permit, shall be reported according to the schedule stated in the applicable requirement and does not need to be included in this report.

The Quarterly Deviation and Compliance Monitoring Report does require the certification by the "responsible official" as defined by 326 IAC 2-7-1(34).

[326

(b) A deviation is an exceedance of a permit limitation or a failure to comply with a requirement of the permit.

.....

C.18 General Reporting Requirements [326 IAC 2-7-5(3)(C)] [326 IAC 2-1.1-11] [326 IAC 2-2] IAC 2-3]

The Permittee shall submit the attached Quarterly Deviation and Compliance Monitoring Report or its equivalent. Any deviation from permit requirements, the date(s) of each deviation, the cause of the deviation, and the response steps taken must be reported except that a deviation required to be reported pursuant to an applicable requirement that exists independent of this permit, shall be reported according to the schedule stated in the applicable requirement and does not need to be included in this report. This report shall be submitted within thirty (30) days of the end of the reporting period. The Quarterly Deviation and Compliance Monitoring Report shall include thea certification that meets the requirements of 326 IAC 2-7-6(1) by a "responsible official" as defined by 326 IAC 2-7-1(34). A deviation is an exceedance of a permit limitation or a failure to comply with a requirement of the permit.

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(b) The report required in (a) of this condition and reports required by conditions in Section D of this permit shall be submitted to address for report submittal is:

Indiana Department of Environmental Management Compliance Data Section, Office of Air Quality 100 North Senate Avenue MC 61-53 IGCN 1003 Indianapolis, Indiana 46204-2251

- (c) Unless otherwise specified in this permit, any notice, report, or other submission required by this permit shall be considered timely if the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ on or before the date it is due.
- (d) ReservedUnless otherwise specified in this permit, all reports required in Section D of this permit shall be submitted within thirty (30) days of the end of the reporting period. All reports do require the certification by the "responsible official" as defined by 326 IAC 2-7-1(34).
- (e) Reporting periods are based on calendar years, unless otherwise specified in this permit. For the purpose of this permit "calendar year" means the twelve (12) month period from January 1 to December 31 inclusive.
- (f) If the Permittee is required to comply with the recordkeeping provisions of (d) in Section C General Record Keeping Requirements for any "project" (as defined in 326 IAC 2-2-1 (qq) and/or 326 IAC 2-3-1 (II)) at an existing emissions unit, and the project meets the following criteria, then the Permittee shall submit a report to IDEM, OAQ:
  - (1) The annual emissions, in tons per year, from the project identified in (c)(1) in Section C- General Record Keeping Requirements exceed the baseline actual emissions, as documented and maintained under Section C- General Record Keeping Requirements (c)(1)(C)(i), by a significant amount, as defined in 326 IAC 2-2-1 (xx) and/or 326 IAC 2-3-1 (qq), for that regulated NSR pollutant, and
  - (2) The emissions differ from the preconstruction projection as documented and maintained under Section C General Record Keeping Requirements (c)(1)(C)(ii).
- (g) The report for project at an existing emissions unit shall be submitted within sixty (60) days after the end of the year and contain the following:
  - (1) The name, address, and telephone number of the major stationary source.
  - (2) The annual emissions calculated in accordance with (d)(1) and (2) in Section C General Record Keeping Requirements.
  - The emissions calculated under the actual-to-projected actual test stated in 326 IAC 2-2-2(d)(3) and/or 326 IAC 2-3-2(c)(3).
  - (4) Any other information that the Permittee deems fitwishes to include in this report such as an explanation as to why the emissions differ from the preconstruction projection.

<sup>7.</sup> IDEM, OAQ has decided to state which rule establishes the authority to set a deadline for the Permittee to submit additional information. Therefore, Section B - Permit Renewal has been

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revised.

# B.17 Permit Renewal [326 IAC 2-7-3] [326 IAC 2-7-4] [326 IAC 2-7-8(e)]

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- (c) If the Permittee submits a timely and complete application for renewal of this permit, the source's failure to have a permit is not a violation of 326 IAC 2-7 until IDEM, OAQ takes final action on the renewal application, except that this protection shall cease to apply if, subsequent to the completeness determination, the Permittee fails to submit by the deadline specified **pursuant to 326 IAC 2-7-4(a)(2)(D)**, in writing by IDEM, OAQ any additional information identified as being needed to process the application.
- 8. IDEM, OAQ has decided to state that no notice is required for approved changes in Section B Permit Revision Under Economic Incentives and Other Programs.
- B.19 Permit Revision Under Economic Incentives and Other Programs [326 IAC 2-7-5(8)] [326 IAC 2-7-12(b)(2)]
  - (a) No Part 70 permit revision **or notice** shall be required under any approved economic incentives, marketable Part 70 permits, emissions trading, and other similar programs or processes for changes that are provided for in a Part 70 permit.

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- 9. IDEM, OAQ has added 326 IAC 5-1-1 to the exception clause of Section C Opacity, since 326 IAC 5-1-1 does list exceptions.
- C.1 Opacity [326 IAC 5-1]

Pursuant to 326 IAC 5-1-2 (Opacity Limitations), except as provided in **326 IAC 5-1-1 (Applicability)** and 326 IAC 5-1-3 (Temporary Alternative Opacity Limitations), opacity shall meet the following, unless otherwise stated in this permit:

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- 10. IDEM, OAQ has revised Section C Incineration to more closely reflect the two underlying rules.
- C.3 Incineration [326 IAC 4-2] [326 IAC 9-1-2]

The Permittee shall not operate an incinerator or incinerate any waste or refuse except as provided in 326 IAC 4-2 and 326 IAC 9-1-2 or in this permit. The Permittee shall not operate a refuse incinerator or refuse burning equipment except as provided in 326 IAC 9-1-2 or in this permit.

- 11. IDEM, OAQ has removed the first paragraph of Section C Performance Testing due to the fact that specific testing conditions elsewhere in the permit will specify the timeline and procedures.
- C.7 Performance Testing [326 IAC 3-6]
  - (a) All testing shall be performed according to the provisions of 326 IAC 3-6 (Source Sampling Procedures), except as provided elsewhere in this permit, utilizing any applicable procedures and analysis methods specified in 40 CFR 51, 40 CFR 60, 40 CFR 61, 40 CFR 63, 40 CFR 75, or other procedures approved by IDEM, OAQ.

A-For performance testing required by this permit, a test protocol, except as provided elsewhere in this permit, shall be submitted to:

Indiana Department of Environmental Management Compliance Data Section, Office of Air Quality 100 North Senate Avenue MC 61-53 IGCN 1003 Indianapolis, Indiana 46204-2251 Chrysler Group, LLC - ITP
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no later than thirty-five (35) days prior to the intended test date. The protocol submitted

by the Permittee does not require a certification the requirements of 326 IAC 2-7-6(1) by

the a "responsible official" as defined by 326 IAC 2-7-1(34).

.....

12. IDEM, OAQ has revised Section C - Compliance Monitoring. The reference to recordkeeping has been removed due to the fact that other conditions already address recordkeeping. The voice of the condition has been changed to clearly indicate that it is the Permittee that must follow the requirements of the condition.

C.9 Compliance Monitoring [326 IAC 2-7-5(3)] [326 IAC 2-7-6(1)]

Unless otherwise specified in this permit, for all monitoring and record keeping requirements not already legally required, the Permittee shall be allowed up to shall be implemented within ninety (90) days of from the date of permit issuance or ninety (90) days of initial start-up, whichever is later, to begin such monitoring. If required by Section D, the Permittee shall be responsible for installing any necessary equipment and initiating any required monitoring related to that equipment. If due to circumstances beyond its the Permittee's control, that any monitoring equipment required by this permit cannot be installed and operated within no later than ninety (90) days after permit issuance or the date of initial startup, whichever is later, the Permittee may extend the compliance schedule related to the equipment for an additional ninety (90) days provided the Permittee notifies:

Indiana Department of Environmental Management Compliance and Enforcement Branch, Office of Air Quality 100 North Senate Avenue MC 61-53 IGCN 1003 Indianapolis, Indiana 46204-2251

in writing, prior to the end of the initial ninety (90) day compliance schedule, with full justification of the reasons for the inability to meet this date.

The notification which shall be submitted by the Permittee does require the a certification that meets the requirements of 326 IAC 2-7-6(1) by the a "responsible official" as defined by 326 IAC 2-7-1(34).

.....

13. IDEM, OAQ has removed Section C - Monitoring Methods. The conditions that require the monitoring or testing, if required, state what methods shall be used.

C.10 Reserved Monitoring Methods [326 IAC 3] [40 CFR 60] [40 CFR 63]

Any monitoring or testing required by Section D of this permit shall be performed according to the provisions of 326 IAC 3, 40 CFR 60, Appendix A, 40 CFR 60, Appendix B, 40 CFR 63, or other approved methods as specified in this permit.

14. This condition has been added to the permit. IDEM, OAQ has revised Section C - Response to Excursions or Exceedances. The introduction sentence has been added to clarify that it is only when an excursion or exceedance is detected that the requirements of this condition need to be followed. The word "excess" was added to the last sentence of paragraph (a) because the Permittee only has to minimize excess emissions. The middle of paragraph (b) has been deleted as it was duplicative of paragraph (a). The phrase "or are returning" was added to subparagraph (b)(2) as this is an acceptable response assuming the operation or emission unit does return to normal or its usual manner of operation. The phrase "within the indicator range, designated condition, or below the applicable emission limitation or standard, as applicable" was replaced with "normal or usual manner of operation" because the first phrase is just a limited list of the second phrase. The recordkeeping required by paragraph (e) was changed to require only records of the response because the previously listed items are required to be recorded elsewhere in the permit.

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# C.14 Response to Excursions or Exceedances [326 IAC 2-7-5] [326 IAC 2-7-6]

(a) Upon detecting an excursion where a response step is required by the D Section or an exceedance of a limitation in this permit, the Permittee shall take reasonable response steps to restore operation of the emissions unit (including any control device and associated capture system) to its normal or usual manner of operation as expeditiously as practicable in accordance with good air pollution control practices for minimizing excess emissions.

- (b) The response shall include minimizing the period of any startup, shutdown or malfunction. The response may include, but is not limited to, the following:
  - (1) initial inspection and evaluation
  - (2) recording that operations returned or are returning to normal without operator action (such as through response by a computerized distribution control system); or
  - (3) any necessary follow-up actions to return operation to normal or usual manner of operation.
- (c) A determination of whether the Permittee has used acceptable procedures in response to an excursion or exceedance will be based on information available, which may include, but is not limited to, the following:
  - (1) monitoring results;
  - (2) review of operation and maintenance procedures and records;
  - (3) inspection of the control device, associated capture system, and the process.
- (d) Failure to take reasonable response steps shall be considered a deviation from the permit.
- (e) The Permittee shall record the reasonable responses steps taken.
- 15. IDEM, OAQ has revised Section C Actions Related to Noncompliance Demonstrated by a Stack Test. The requirements to take response steps and minimize excess emissions have been removed because Section C Response to Excursions or Exceedances already requires response steps related to exceedances and excess emissions minimization. The start of the timelines was switched from "the receipt of the test results" to "the date of the test". There was confusion if the "receipt" was by IDEM, OAQ, the Permittee, or someone else. Since the start of the timelines has been moved up, the length of the timelines was increased. The new timelines require action within a comparable timeline; and the new timelines still ensure that the Permittee will return to compliance within a reasonable timeframe.

# C.15 Actions Related to Noncompliance Demonstrated by a Stack Test [326 IAC 2-7-5][326 IAC 2-7-6]

- (a) When the results of a stack test performed in conformance with Section C Performance Testing, of this permit exceed the level specified in any condition of this permit, the Permittee shall take appropriate response actions. The Permittee shall submit a description of its these response actions to IDEM, OAQ, within no later than thirty (30) days of receipt of the test results seventy-five (75) days after the date of the test. The Permittee shall take appropriate action to minimize excess emissions from the affected facility while the response actions are being implemented.
- (b) A retest to demonstrate compliance shall be performed within no later than one hundred eighty (180) twenty (120) days of receipt of the original test results days after the date of the test. Should the Permittee demonstrate to IDEM, OAQ that retesting in one hundred eighty (180) twenty (120) days is not practicable, IDEM, OAQ may extend the

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retesting deadline.

(c) IDEM, OAQ reserves the authority to take any actions allowed under law in response to noncompliant stack tests.

The response action documents submitted pursuant to this condition do require the a certification that meets the requirements of 326 IAC 326 IAC 2-7-6(1) by the a "responsible official" as defined by 326 IAC 2-7-1(34).

Paragraph (b) of Section C - Emission Statement has been removed. It was duplicative of the requirement in Section C - General Reporting Requirements.
C.16 Emission Statement [326 IAC 2-7-5(3)(C)(iii)] [326 IAC 2-7-5(7)] [326 IAC 2-7-19(c)] [326 IAC 2-6]
(b) The emission statement required by this permit shall be considered timely if the date

- postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ on or before the date it is due.
- 17. The voice of paragraph (b) of Section C General Record Keeping Requirements has been changed to clearly indicate that it is the Permittee that must follow the requirements of the paragraph.
- C.17 General Record Keeping Requirements [326 IAC 2-7-5(3)] [326 IAC 2-7-6] [326 IAC 2-2][326 IAC 2-3]

.....

- (b) Unless otherwise specified in this permit, **for** all record keeping requirements not already legally required, **the Permittee shall be allowed up to shall be implemented within** ninety (90) days **from the date** of permit issuance or ninety (90) days **the date** of initial start-up, whichever is later, **to begin such record keeping**.
- 18. IDEM, OAQ has decided to simplify the referencing in Section C Compliance with 40 CFR 82 and 326 IAC 22-1.
- C.19 Compliance with 40 CFR 82 and 326 IAC 22-1

Pursuant to 40 CFR 82 (Protection of Stratospheric Ozone), Subpart F, except as provided for motor vehicle air conditioners in Subpart B, the Permittee shall comply with the applicable standards for recycling and emissions reduction:

- (a) Persons opening appliances for maintenance, service, repair, or disposal must comply with the required practices pursuant to 40 CFR 82.156.
- (b) Equipment used during the maintenance, service, repair, or disposal of appliances must comply with the standards for recycling and recovery equipment pursuant to 40 CFR 82.158.
- (c) Persons performing maintenance, service, repair, or disposal of appliances must be certified by an approved technician certification program pursuant to 40 CFR 82.161.
- 19. The Compliance Determination requirements throughout the D Section have been revised as follows:

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# D.1.2 Testing Requirements [326 IAC 2-7-6(1),(6)] [326 IAC 2-1.1-11]

In order to **demonstrate the compliance status with D.1.1, and** verify the CO emission factors and determine compliance with Condition D.1.1, the Permittee shall perform CO emissions stack testing for one (1) of atmosphere generators and one (1) of the dynamometer test cells by March 20, 2008, utilizing the methods as approved by the Commissioner. This test shall be repeated at least once every five years from the date of the most recent valid compliance demonstration. Testing shall be conducted in accordance with **the provisions of 326 IAC 3-6 (Source Sampling Procedures).** Section C - Performance Testing **contains the Permittee's obligation with regard to the performance testing required by this condition**.

.....

# D.2.4 Particulate Control

In order to **assure** complycompliance with condition D.2.1, the dust collectors for particulate control for the shotblast units and laser welder stations shall be in operation and control emissions from each shotblast unit and laser welding station at all times when each shotblast unit and laser welder station is in operation.

20. The Record Keeping requirements throughout the D Section have been revised as follows:

# D.1.3 Record Keeping Requirement

- (a) To document **the** compliance **status** with Condition D.1.1, the Permittee shall maintain records of fuel input to the two (2) dynamometer test cells.
- (b) All records shall be maintained in accordance with Section C General Record Keeping Requirements, of this permit. Section C General Record Keeping Requirements contains the Permittee's obligations with regard to the records required by this condition.
- 21. The Reporting requirements throughout the D Section have been revised as follows:

# D.1.4 Reporting Requirements

A quarterly summary of the information to document the compliance status with Condition D.1.1 shall be submitted to the address listed in Section C - General Reporting Requirements, using the reporting forms located at the end of this permit, or their equivalent, within not later than thirty (30) days after the end of the quarter being reported for residual oil. Section C - General Reporting contains the Permittee's obligation with regard to the reporting required by this condition. The report submitted by the Permittee does require a certification that meets the requirements of 326 IAC 2-7-6(1) by a "responsible official," as defined by 326 IAC 2-7-1 (34).

22. IDEM, OAQ has decided to remove all references to the source mailing address. IDEM, OAQ will continue to maintain records of the mailing address.

# **Conclusion and Recommendation**

The construction of this proposed modification shall be subject to the conditions of the attached proposed Part 70 Significant Source Modification No. 067-30897-00058 and Significant Permit Modification 067-30939-00058. The staff recommend to the Commissioner that this Part 70 Significant Source and Significant Permit Modification be approved.

# **IDEM Contact**

(a) Questions regarding this proposed permit can be directed to Heath Hartley at the Indiana Department Environmental Management, Office of Air Quality, Permits Branch, 100 North Senate Avenue, MC 61-53 IGCN 1003, Indianapolis, Indiana 46204-2251 or by telephone at (317) 232-8217 or toll free at 1-800-451-6027 extension 232-8217.

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(b) A copy of the findings is available on the Internet at: <a href="http://www.in.gov/ai/appfiles/idem-caats/">http://www.in.gov/ai/appfiles/idem-caats/</a>

(c) For additional information about air permits and how the public and interested parties can participate, refer to the IDEM's Guide for Citizen Participation and Permit Guide on the Internet at: <a href="https://www.idem.in.gov">www.idem.in.gov</a>

# Appendix A: Secondary Metal Production

**Company Name:** Chrysler LLC - Indiana Transmission Plant **Address City IN Zip:** 3660 US Highway 31, Kokomo, IN 46904

**Permit Number:** SSM 067-30897-00058 SPM 067-30939-00058

Reviewer: Heath Hartley

**Date:** 9/9/2011

# **Uncontrolled Potential Emissions**

Emission Unit	PM (tons/yr)	PM <sub>10</sub> (tons/yr)	PM <sub>2.5</sub> (tons/yr)	SO <sub>2</sub> (tons/yr)	NOx (tons/yr)	VOC (tons/yr)	CO (tons/yr)	CO₂e (tons/yr)	Benzene (tons/yr)	Total HAPs (tons/yr)
Shotblast	39.4	39.4	39.4	0	0	0	0	0	0	0.54
Carburizing Furn	0	0	0	0	0	20.5	0	0	0.2	0.91
Dry Hobbing	5.5	5.5	5.5	0	0	0	0	0	0	0
Laser Welder	3.4	3.4	3.4	0	0	0	0	0	0	0
Wet Machining	21.8	21.8	21.8	0	0	0	0	0	0	0
Dry Machining	9.4	9.4	9.4	0	0	0	0	0	0	0
Parts Washer	0	0	0	0	0	0.8	0	0	0	0
HP Water Deburr	0.1	0.1	0.1	0	0	0	0	0	0	0
Combustion	0.01	0.03	0.03	0	0.36	0	0.3	433	0	0
Endothermic Atm Gen	0.01	0.03	0.03	0	0.44	0	6.7	529	0	0
Total Emissions	80	80	80	0	0.8	21	7	961	0.2	1.5

# **Limited Potential Emissions**

	PM	PM <sub>10</sub>	PM <sub>2.5</sub>	SO <sub>2</sub>	NOx	VOC	СО	CO <sub>2</sub> e	Benzene	HAPs
Emission Unit	(tons/yr)	(tons/yr)	(tons/yr)	(tons/yr)	(tons/yr)	(tons/yr)	(tons/yr)	(tons/yr)	(tons/yr)	(tons/yr)
Shotblast	18.59	8.58	3.59	0	0	0	0	0	0	1
Carburizing Furn	0	0	0	0	0	20	0	0	0	1
Dry Hobbing	0.55	0.55	0.55	0	0	0	0	0	0	0
Laser Welder	0.34	0.34	0.34	0	0	0	0	0	0	0
Wet Machining	4.36	4.36	4.36	0	0	0	0	0	0	0
Dry Machining	0.94	0.94	0.94	0	0	0	0	0	0	0
Parts Washer	0	0	0	0	0	1	0	0	0	0
HP Water Deburr	0.15	0.15	0.15	0	0	0	0	0	0	0
Combustion	0.01	0.03	0.03	0	0.4	0	0	433	0	0
Endothermic Atm Gen	0.01	0.03	0.03	0	0.4	0	7	529	0	0
Total Emissions	< 25	< 15	< 10	0	1	21	7	961	0	1

# Appendix A: Emission Calculations Shotblast Machines

Company Name: Chrysler LLC - Indiana Transmission Plant Plant Location: 3660 US Highway 31, Kokomo, IN 46904 Permit Number SSM 067-30897-00058 SPM 067-30939-00058

Permit Reviewer: Heath Hartley Date: 9/9/2011

# **Uncontrolled PTE - Shotblast units**

Process	Shotblast Recirculation Rate	Emission Factor	PM/PM <sub>10</sub> /P M <sub>2.5</sub> Emissions	Control	After Control PM/PM <sub>10</sub> /P M <sub>2.5</sub>
	lb/hr	lb PM / lb shot	ton/yr	pct.	tons/yr
Shotblast Machine	8000	0.000225	7.9	95%	0.39
Total (5 units):	40000	0.000225	39.4	95%	1.97

Methodology

Uncontrolled Emissions = Capacity (lb/hr)\*Emission Factor (lb/lb)\*8760hrs/yr \*1 ton/2000lb Emission factor based on stack test performed March 1996 from an existing shot blast unit.

	HAPs - Metals						
	Lead	Manganese	Chromium	Nickel			
Emission Factor in lb/lb	2.3E-07	2.0E-06	5.6E-07	2.7E-07	PTE Total	Control efficiency	After Control PM/PM <sub>10</sub> /P M <sub>2.5</sub>
Potential Emission in tons/yr	7.88E-03	7.10E-02	1.97E-02	9.46E-03	tons/yr	pct.	tons/yr
Emission Factors from SCC # 3-04-0	per unit	0.11	95%	0.005			
Uncontrolled Emissions=Capacity(lb/	nr)*Emission Fact	or (lb/lb)*8760/20	000	total	0.54	95%	0.027

**Uncontrolled PTE - Carburizing Furnaces** 

	Emission	VOC
Process	Factor	Emissions
	lb VOC / hr /	ton/ur
	cell	ton/yr
Per Unit	0.195	6.8
Total (3 units):		20.5

8 cells per furnace

Methodology

Uncontrolled Emissions = Capacity (lb/hr)\*Emission Factor (lb/lb)\*8760hrs/yr \*1 ton/2000lb Emission factor based from prior permit review.

	HAPs -	Metals			
	Benzene	Napthalene	Total		
Emission Factor % HAP	2.22	2.22	per unit:	3 units	
Potential Emission in tons/yr	0.15	0.15	0.30	0.91	

**Uncontrolled PTE - High-pressure Deburr Units** 

estimated usage per machine	estimated usage per machine	density	Max usage per machine	Emission Factor	PM/PM <sub>10</sub> / PM <sub>2.5</sub> Emissions						
gal/yr	gal/hr	lb/gal	lb/hr	%	ton/yr						
114	0.013	8.10	0.105	3.5	0.016						
Total (9 units):					0.145						

# **Appendix A: Emission Calculations Dry Hobbing**

Company Name: Chrysler LLC - Indiana Transmission Plant Plant Location: 3660 US Highway 31, Kokomo, IN 46904 Permit Number SSM 067-30897-00058 SPM 067-30939-00058

Permit Reviewer: Heath Hartley

Date: 9/9/2011

Uncontrolled PTE - Dry Hob	bing					Uncontrolled	Controlled
	Outlet				Emission	PM/PM <sub>10</sub> /P	PM/PM <sub>10</sub> /P
Process	Grain	Control Eff.	Inlet	Air Flow	Factor	M <sub>2.5</sub> Emissions	M <sub>2.5</sub> Emissions
F100e55	Loading			All Flow	lb PM /		
	(gr/acf)	%	(gr/acf)	(acfm)	hr	ton/yr	ton/yr
Per Unit	0.00117	90	0.012	500	0.050	0.22	0.022
Total (25 units):						5.49	0.549

# Methodology

Uncontrolled Emissions = Inlet (gr/acf)\*Flow(acfm)\*1lb/7000gr\*60min/1 hr\*8760hrs/yr \*1 ton/2000lb Emission factor based on stack test performed March 1996 from an existing shot blast unit.

		HAPs - Metals							
Emission Factor % HAP	Lead 0.10	Manganes e 0.21	Chromium 0.10	Nickel 0.10					
Potential Emission in tons/yr	0.0002	0.0005	0.0002	0.0002		1 C			

25 units unit 0.028 001

Unacostrollad Controllad

Uncontrolled Emissions = PM Emissions (ton/yr)\*Emission Factor (%)

# Uncentralled DTE Lager Wolders

Uncontrolled PTE - Laser W	ncontrolled PIE - Laser Welders							
	Outlet				Emission	PM/PM <sub>10</sub> /P	PM/PM <sub>10</sub> /P	
	Grain				Factor	$M_{2.5}$	$M_{2.5}$	
Process	Loading	Control Eff.	Inlet	Air Flow	1 40101	Emissions	Emissions	
					lb PM /	ton/yr	ton/yr	
	(gr/acf)	%	(gr/acf)	(acfm)	hr	tOII/yI	ton/yr	
Per Unit	0.001	90	0.010	1500	0.129	0.56	0.056	
Total (6 units):						3.38	0.338	

## Methodology

Emission Factor (lb/hr) = Inlet (gr/acf)\*Flow(acfm)\*1lb/7000gr\*60min/1 hr

# Appendix A: Emission Calculations Wet Machining

Company Name: Chrysler LLC - Indiana Transmission Plant Plant Location: 3660 US Highway 31, Kokomo, IN 46904 Permit Number SSM 067-30897-00058 SPM 067-30939-00058

Permit Reviewer: Heath Hartley
Date: 9/9/2011

86 units

**Uncontrolled PTE - Wet Machining** 

Controlled

Process	Outlet Grain Loading (gr/acf)	Control Eff.	Inlet (gr/acf)	Air Flow (acfm)	Emission Factor	PM/PM <sub>10</sub> /P M <sub>2.5</sub> Emissions ton/yr	PM/PM <sub>10</sub> /P M <sub>2.5</sub> Emissions ton/yr
Per Unit	0.0018	80	0.009	750	0.058	0.25	0.05
Total (86 units):						21.8	4.36

## Methodology

Uncontrolled Emissions = Inlet (gr/acf)\*Flow(acfm)\*1lb/7000gr\*60min/1 hr\*8760hrs/yr \*1 ton/2000lb Emission factor based on stack test performed May 2002 and back calculating based on grain loading.

## VOC

	Max fluid			Emissions
	usage per			
Process	unit	VOC EF	VOC Content	per machine
	(lb/hr)	%	%	ton VOC / yr
Per Unit	0.91	100%	0.01%	0.0004
Total (86 units):				0.034

Uncontrolled Emissions = fluid per unit (lb/hr)\*VOC EF (%) \* VOC Content(%)\*8760hrs/yr \*1 ton/2000lb

# **Uncontrolled PTE - Parts Washers**

Process	Max fluid usage per unit (lb/hr)	VOC Content wt %	EF % Emitted	VOC Emissions per machine (ton/yr)
Per Unit	3.96	15%	1.00%	0.03
Total (30 units):				0.78

Max fluid per unit (lb/hr) = 4000 gal/yr \* 8.6632 lb/gal \* 1 yr / 8760 hrs Uncontrolled Emissions (ton/yr) = Max fluid per unit (lb/hr) \* VOC wt % \* % Emitted \*8760/2000

# 43 units

**Uncontrolled PTE - Dry Machining** 

Controlled

Process	Outlet Grain Loading (gr/acf)	Control Eff.	Inlet (gr/acf)	Air Flow (acfm)	Emission Factor	PM/PM <sub>10</sub> /P M <sub>2.5</sub> Emissions ton/yr	PM/PM <sub>10</sub> /P M <sub>2.5</sub> Emissions ton/yr
Per Unit	0.00117	90	0.0117	500	0.050	0.22	0.02
Total (43 units):						9.4	0.94

# Methodology

Uncontrolled Emissions = Inlet (gr/acf)\*Flow(acfm)\*1lb/7000gr\*60min/1 hr\*8760hrs/yr \*1 ton/2000lb Emission factor based on stack test performed May 2002 and back calculating based on grain loading. HAPs emissions are negligible

# **Appendix A: Emissions Calculations Natural Gas Combustion Only** MM BTU/HR <100

Company Name: Chrysler LLC - Indiana Transmission Plant Address City IN Zip: 3660 US Highway 31, Kokomo, IN 46904 Permit Number: SSM 067-30897-00058 SPM 067-30939-00058

> **Reviewer:** Heath Hartley Date: 9/9/2011

**Heat Input Capacity** HHV Potential Throughput

MMBtu/hr mmBtu MMCF/yr

mmscf

0.8 1000

2 units 0.409 mmbtu/hr each

		Pollutant					
	PM*	PM10*	direct PM2.5*	SO2	NOx	VOC	CO
Emission Factor in lb/MMCF	1.9	7.6	7.6	0.6	100	5.5	84
					**see below		
Potential Emission in tons/yr	0.01	0.03	0.03	0.00	0.36	0.02	0.30

<sup>\*</sup>PM emission factor is filterable PM only. PM10 emission factor is filterable and condensable PM10 combined.

7.2

# Methodology

All emission factors are based on normal firing.

MMBtu = 1,000,000 Btu

Emission Factors are from AP 42, Chapter 1.4, Tables 1.4-1, 1.4-2, 1.4-3, SCC #1-02-006-02, 1-01-006-02, 1-03-006-02, and 1-03-006-03

Potential Throughput (MMCF) = Heat Input Capacity (MMBtu/hr) x 8,760 hrs/yr x 1 MMCF/1,000 MMBtu

Emission (tons/yr) = Throughput (MMCF/yr) x Emission Factor (lb/MMCF)/2,000 lb/ton

	G	reenhouse G	as
Emission Factor in lb/MMcf	CO2 120,000	CH4 2.3	N2O 2.2
Potential Emission in tons/yr	430	0.0	0.0
Summed Potential Emissions in tons/yr		430	
CO2e Total in tons/yr		433	

## Methodology

The N2O Emission Factor for uncontrolled is 2.2. The N2O Emission Factor for low Nox burner is 0.64.

Emission Factors are from AP 42, Table 1.4-2 SCC #1-02-006-02, 1-01-006-02, 1-03-006-02, and 1-03-006-03.

Greenhouse Warming Potentials (GWP) from Table A-1 of 40 CFR Part 98 Subpart A.

Emission (tons/yr) = Throughput (MMCF/yr) x Emission Factor (lb/MMCF)/2,000 lb/ton

CO2e (tons/yr) = CO2 Potential Emission ton/yr x CO2 GWP (1) + CH4 Potential Emission ton/yr x CH4 GWP (21)

+ N2O Potential Emission ton/yr x N2O GWP (310).

PM2.5 emission factor is filterable and condensable PM2.5 combined.

<sup>\*\*</sup>Emission Factors for NOx: Uncontrolled = 100, Low NOx Burner = 50, Low NOx Burners/Flue gas recirculation =

# **Appendix A: Emissions Calculations Endothermic Gas Generators** MM BTU/HR <100

Company Name: Chrysler LLC - Indiana Transmission Plant Address City IN Zip: 3660 US Highway 31, Kokomo, IN 46904 Permit Number: SSM 067-30897-00058 SPM 067-30939-00058

> **Reviewer:** Heath Hartley **Date:** 9/9/2011

**Heat Input Capacity** HHV Potential Throughput

MMBtu/hr MMCF/yr mmBtu

mmscf

1000

2 units 0.5 MMBtu/hr each

1.0

		Pollutant						
Emission Factor in lb/MMCF	PM* 1.9	PM10* 7.6	direct PM2.5* 7.6	SO2 0.6	NOx 100	VOC 5.5	CO 84	CO-Atmosphere 1428
					**see below			
Potential Emission in tons/yr	0.01	0.03	0.03	0.00	0.44	0.02	0.37	6.38

<sup>\*</sup>PM emission factor is filterable PM only. PM10 emission factor is filterable and condensable PM10 combined.

8.8

PM2.5 emission factor is filterable and condensable PM2.5 combined.

## Methodology

All emission factors are based on normal firing.

MMBtu = 1,000,000 Btu

Emission Factors are from AP 42, Chapter 1.4, Tables 1.4-1, 1.4-2, 1.4-3, SCC #1-02-006-02, 1-01-006-02, 1-03-006-02, and 1-03-006-03

Potential Throughput (MMCF) = Heat Input Capacity (MMBtu/hr) x 8,760 hrs/yr x 1 MMCF/1,000 MMBtu

Emission (tons/yr) = Throughput (MMCF/yr) x Emission Factor (lb/MMCF)/2,000 lb/ton

	G	reenhouse Ga	as	
	CO2	CH4	N2O	
Emission Factor in lb/MMcf	120,000	2.3	2.2	
Potential Emission in tons/yr	526	0.0	0.0	
Summed Potential Emissions in tons/yr	526			
CO2e Total in tons/yr	529			

# Methodology

The N2O Emission Factor for uncontrolled is 2.2. The N2O Emission Factor for low Nox burner is 0.64.

Emission Factors are from AP 42, Table 1.4-2 SCC #1-02-006-02, 1-01-006-02, 1-03-006-02, and 1-03-006-03.

Greenhouse Warming Potentials (GWP) from Table A-1 of 40 CFR Part 98 Subpart A.

Emission (tons/yr) = Throughput (MMCF/yr) x Emission Factor (lb/MMCF)/2,000 lb/ton

CO2e (tons/yr) = CO2 Potential Emission ton/yr x CO2 GWP (1) + CH4 Potential Emission ton/yr x CH4 GWP

(21) + N2O Potential Emission ton/yr x N2O GWP (310).

<sup>\*\*</sup>Emission Factors for NOx: Uncontrolled = 100, Low NOx Burner = 50, Low NOx Burners/Flue gas recirculation = 32 HAPs emissions are negligible





We Protect Hoosiers and Our Environment.

Mitchell E. Daniels Jr. Governor

Thomas W. Easterly Commissioner

100 North Senate Avenue Indianapolis, Indiana 46204 (317) 232-8603 Toll Free (800) 451-6027 www.idem.IN.gov

# SENT VIA U.S. MAIL: CONFIRMED DELIVERY AND SIGNATURE REQUESTED

TO: Kevin Bemis

> Chrysler Group, LLC 3660 US Hwy 31 Kokomo, IN 46901

December 20, 2011 DATE:

FROM: Matt Stuckey, Branch Chief

> Permits Branch Office of Air Quality

SUBJECT: Final Decision

Title V

067-30939-00058

Enclosed is the final decision and supporting materials for the air permit application referenced above. Please note that this packet contains the original, signed, permit documents.

The final decision is being sent to you because our records indicate that you are the contact person for this application. However, if you are not the appropriate person within your company to receive this document, please forward it to the correct person.

A copy of the final decision and supporting materials has also been sent via standard mail to: OAQ Permits Branch Interested Parties List

If you have technical questions regarding the enclosed documents, please contact the Office of Air Quality, Permits Branch at (317) 233-0178, or toll-free at 1-800-451-6027 (ext. 3-0178), and ask to speak to the permit reviewer who prepared the permit. If you think you have received this document in error, please contact Joanne Smiddie-Brush of my staff at 1-800-451-6027 (ext 3-0185), or via e-mail at jbrush@idem.IN.gov.

Final Applicant Cover letter.dot 11/30/07







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Mitchell E. Daniels Jr. Governor

Thomas W. Easterly Commissioner

100 North Senate Avenue Indianapolis, Indiana 46204 (317) 232-8603 Toll Free (800) 451-6027 www.idem.IN.gov

December 20, 2011

TO: Kokomo Public Library

From: Matthew Stuckey, Branch Chief

> Permits Branch Office of Air Quality

Subject: Important Information for Display Regarding a Final Determination

> **Chrysler Group LLC Applicant Name: Permit Number:** 067-30939-00058

You previously received information to make available to the public during the public comment period of a draft permit. Enclosed is a copy of the final decision and supporting materials for the same project. Please place the enclosed information along with the information you previously received. To ensure that your patrons have ample opportunity to review the enclosed permit, we ask that you retain this document for at least 60 days.

The applicant is responsible for placing a copy of the application in your library. If the permit application is not on file, or if you have any questions concerning this public review process, please contact Joanne Smiddie-Brush, OAQ Permits Administration Section at 1-800-451-6027. extension 3-0185.

> Enclosures Final Library.dot 11/30/07



# Mail Code 61-53

IDEM Staff	CDENNY 12/20/	/2011		
	Chrysler Group,	LLC 067-30939-00058 (final)		AFFIX STAMP
Name and address of Sender		Indiana Department of Environmental Management Office of Air Quality – Permits Branch 100 N. Senate Indianapolis, IN 46204	Type of Mail:  CERTIFICATE OF  MAILING ONLY	HERE IF USED AS CERTIFICATE OF MAILING

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											Remarks
1		Kevin Bemis Chrysler Group, LLC 3660 US Hwy 31 Kokomo IN 46901 (Source CAA)	ΓS)								
2		Brad Clark Plant Mgr Chrysler Group, LLC 3660 US Hwy 31 Kokomo IN 46901 (RC	CAATS)								
3		Kokomo City Council and Mayors Office City Hall, 100 S. Union Street Kokomo IN 4	16901 <i>(Local</i>	Official)							
4		Kokomo Howard Co Public Library 220 N Union St Kokomo IN 46901-4600 (Library)									
5		Howard County Commissioners 220 North Main Kokomo IN 46901-4624 (Local Official)									
6		Howard County Health Department 120 E. Mulberry St, Suite 206 Kokomo IN 46901-4657 (Health Department)									
7		Mr. Leslie Ellison Howard County Council, District 3 408 East Mulberry Street Kokomo	e IN 46901	(Affected Party	/)						
8		Mark Zeltwanger 26545 CR 52 Nappanee IN 46550 (Affected Party)									
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