



# INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT

*We Protect Hoosiers and Our Environment.*

*Mitchell E. Daniels Jr.*  
Governor

*Thomas W. Easterly*  
Commissioner

100 North Senate Avenue  
Indianapolis, Indiana 46204  
(317) 232-8603  
Toll Free (800) 451-6027  
[www.idem.IN.gov](http://www.idem.IN.gov)

TO: Interested Parties / Applicant

DATE: March 19, 2012

RE: New Castle Wallcovering / 065-31225-00016

FROM: Matthew Stuckey, Branch Chief  
Permits Branch  
Office of Air Quality

## Notice of Decision – Approval

Please be advised that on behalf of the Commissioner of the Department of Environmental Management, I have issued a decision regarding the enclosed matter. Pursuant to 326 IAC 2, this approval was effective immediately upon submittal of the application.

If you wish to challenge this decision, IC 4-21.5-3-7 requires that you file a petition for administrative review. This petition may include a request for stay of effectiveness and must be submitted to the Office of Environmental Adjudication, 100 North Senate Avenue, Government Center North, Suite N 501E, Indianapolis, IN 46204, **within eighteen (18) calendar days from the mailing of this notice**. The filing of a petition for administrative review is complete on the earliest of the following dates that apply to the filing:

- (1) the date the document is delivered to the Office of Environmental Adjudication (OEA);
- (2) the date of the postmark on the envelope containing the document, if the document is mailed to OEA by U.S. mail; or
- (3) The date on which the document is deposited with a private carrier, as shown by receipt issued by the carrier, if the document is sent to the OEA by private carrier.

The petition must include facts demonstrating that you are either the applicant, a person aggrieved or adversely affected by the decision or otherwise entitled to review by law. Please identify the permit, decision, or other order for which you seek review by permit number, name of the applicant, location, date of this notice and all of the following:

- (1) the name and address of the person making the request;
- (2) the interest of the person making the request;
- (3) identification of any persons represented by the person making the request;
- (4) the reasons, with particularity, for the request;
- (5) the issues, with particularity, proposed for considerations at any hearing; and
- (6) identification of the terms and conditions which, in the judgment of the person making the request, would be appropriate in the case in question to satisfy the requirements of the law governing documents of the type issued by the Commissioner.

If you have technical questions regarding the enclosed documents, please contact the Office of Air Quality, Permits Branch at (317) 233-0178. Callers from within Indiana may call toll-free at 1-800-451-6027, ext. 3-0178.

Enclosures  
FNPER-AM.dot12/3/07



# INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT

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Wally Neel, Technical Operations Manager  
New Castle Wallcovering, LLC  
2600 Troy Avenue  
New Castle, IN 47362

March 19, 2012

Re: 065-31225-00016  
First Notice-Only Change to  
M065-26474-00016

Dear Mr. Neel:

New Castle Wallcovering, LLC was issued a Minor Source Operating Permit (MSOP) Renewal No. M065 26474-00016 on August 11, 2008 for a stationary vinyl wall covering manufacturing operation located at 2600 Troy Avenue, New Castle, IN 47362. On December 7, 2011, the Office of Air Quality (OAQ) received an application from the source relating to the operation of an existing vinyl reclamation process at the source. The vinyl reclaim operation consists of the following:

- (1) Shredder - rolls or chunks of vinyl are shredded to 1" x 1" size; exhausting to room only;

Note: There are no emissions from this shredder due to large size of material.

- (2) Conveyor takes 1" x 1" pieces from shredder to granulator.

- (3) Granulator reduces size further to about 1/4" x 1/4";

Note: There are no emissions from this granulator due to the nature of the process.

- (4) Pneumatically blown overhead to mixer and (optionally) to the pulverizer.

- (5) Pulverizer (optional) with dust collector venting outside for non-woven material. Pulverizer transfers material to dust collector which transfers material to bins for storage prior to adding to mixer. Emissions from the dust collector vent to atmosphere.

- (6) Mixer mixes reclaim material with virgin vinyl powder. Mixer has cyclone that exhausts to room only.

Note: Emissions are minimal. Calculated emissions of the mixer with the same emission factor as the Littleford mixers used elsewhere in the plant to be consistent. The cyclone for this operation is the product feeder from the pneumatic conveying into the mixer. Mix one hour and then dump mix to supersacks for holding until used in extrusion.

The addition of this unit to the permit is considered a notice-only change, since the potential emissions of regulated criteria pollutants and hazardous air pollutants are less than the ranges specified 326 IAC 2-6.1-6(g)(4) and 326 IAC 2-6.1-6(d)(10), respectively. (See Appendix A for calculations.) The uncontrolled/unlimited potential to emit of the entire source will continue to be less than the threshold levels specified in 326 IAC 2-7. The addition of these units will not cause the source's potential to emit to be greater than the threshold levels specified in 326 IAC 2-2 or 326 IAC 2-3.

Pursuant to the provisions of 326 IAC 2-6.1-6, the permit is hereby revised as follows with the deleted language as ~~strikeouts~~ and new language **bolded**.

**Change 1** Section A.2 has been revised to include a description of the vinyl reclaim emissions units.

**A.2 Emission Units and Pollution Control Equipment Summary**

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This stationary source consists of the following emission units and pollution control devices:

...

**(e) One (1) vinyl reclaim operation, constructed in 2004, consisting of:**

- (1) One (1) shredder, constructed in 2004, in which rolls or chunks of vinyl are shredded to 1" by 1" size, exhausting to the room.**
- (2) One (1) conveyor which moves the 1" by 1" pices from the shredder and delivers them to the granulator.**
- (3) One (1) granulator, constructed in 2004, which reduces the 1" by 1" pieces to 1/4" by 1/4" size.**
- (4) One (1) reclaim pulverizier, constructed in 2004, with a maximum capacity of 62.50 pounds per hour of scrap vinyl per hour, (500 pounds per 8 hour shift), using a baghouse for control and exhausting to the atmosphere.**
- (5) One (1) reclaim mixer, constructed in 2004, with a maximum capacity of 7,000 pounds per hour of vinyl, using a cyclone for control and exhausting to the indoors.**

**Change 2**

Section A.1 of the permit has been revised to remove the reference to the source mailing address. IDEM, OAQ will continue to maintain records of the mailing address.

**A.1 General Information [326 IAC 2-5.1-3(c)][326 IAC 2-6.1-4(a)]**

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The Permittee owns and operates a vinyl wall covering manufacturing operation.

Source Address:	2600 Troy Avenue, New Castle, Indiana 47362
Mailing Address:	<del>2600 Troy Avenue, New Castle, Indiana 47362</del>
General Source Phone Number:	765-521-0188
SIC Code:	3081
County Location:	Henry
Source Location Status:	Attainment for all criteria pollutants
Source Status:	Minor Source Operating Permit Program Minor Source, under PSD and Emission Offset Rules Minor Source, Section 112 of the Clean Air Act Not 1 of 28 Source Categories

IDEM, OAQ has decided to make additional revisions to the permit as described below in order to update the language to match the most current version of the applicable rule, to eliminate redundancy within the permit, and to provide clarification regarding the requirements of these conditions.

1. Several of IDEM's branches and sections have been renamed. Therefore, IDEM has updated the addresses listed in the permit. References to "Permit Administration and Development Section" and the "Permits Branch" have been changed to "Permit Administration and Support Section". References to "Asbestos Section", "Compliance Data Section", "Air Compliance Section", and "Compliance Branch" have been changed to "Compliance and Enforcement Branch

2. For clarity, IDEM has changed references to the general conditions: "in accordance with Section B", in accordance with Section C", or other similar language to "Section C...contains the Permittee's obligations with regard to the records required by this condition."
3. IDEM has decided that the phrases "no later than" and "not later than" are clearer than "within" in relation to the end of a timeline. Therefore all timelines have been switched to "no later than" or "not later than" except when the underlying rule states "within."
4. IDEM has determined that rather than having a certification condition and various references throughout the permit as to whether a particular report, notice, or correspondence needs to include a certification, the specific conditions that require an affirmation of truth and completeness shall state so. The certification condition has been removed. All statements to whether a certification, pursuant to the former Section B - Certification, is needed or not has been removed. Section B - Credible Evidence and Section C - Asbestos Abatement Projects still require certification as the underlying rules also require certifications.
5. IDEM has decided to clarify the requirements of Section B – Preventive Maintenance Plan and to add a new paragraph (b) to handle a future situation where the Permittee adds units that need preventive maintenance plans.
6. IDEM has revised the language of the Section B - Preventive Maintenance Plan, Section C - General Record Keeping, and Section C - General Reporting to allow the Permittee to not have to begin implementing the requirements of these conditions until ninety days after initial start up.
7. IDEM has revised the language of the Section B - Permit Renewal and Section B - Termination of Right to Operate to change the MSOP renewal application due date to one hundred twenty (120) prior to expiration of the current permit in order to match the rule.
8. IDEM has revised Section B - Permit Renewal paragraph (c) to state which rule establishes the authority to set a deadline for the Permittee to submit additional information.
9. IDEM has added 326 IAC 5-1-1 to the exception clause of Section C - Opacity, since 326 IAC 5-1-1 does list exceptions.
10. IDEM has revised Section C - Incineration to more closely reflect the two underlying rules.
11. IDEM has revised the language of the Section C - Asbestos Abatement Projects to change the terminology "Accredited" to "Licensed" in order to match the rule.
12. IDEM has removed the first paragraph of Section C - Performance Testing as due to the fact that specific testing conditions elsewhere in the permit will specify the timeline and procedures.
13. IDEM has removed Section C - Monitoring Methods. The conditions that require the monitoring or testing, if required, state what methods shall be used.
14. IDEM has revised Section C - Response to Excursions or Exceedances. The introduction sentence has been added to clarify that it is only when an excursion or exceedance is detected that the requirements of this condition need to be followed. The word "excess" was added to the last sentence of paragraph (a) because the Permittee only has to minimize excess emissions. The middle of paragraph (b) has been deleted as it was duplicative of paragraph (a). The phrase "or are returning" was added to subparagraph (b)(2) as this is an acceptable response assuming the operation or emission unit does return to normal or its usual manner of operation. The phrase "within the indicator range, designated condition, or below the applicable emission limitation or standard, as applicable" was replaced with "normal or usual manner of operation" because the first phrase is just a limited list of the second phrase. The recordkeeping required by paragraph (e) was changed to require only records of the response because the previously listed items are required to be recorded elsewhere in the permit.

15. IDEM has revised Section C - Actions Related to Noncompliance Demonstrated by a Stack Test. The requirements to take response steps and minimize excess emissions have been removed because Section C - Response to Excursions or Exceedances already requires response steps related to exceedances and excess emissions minimization. The start of the timelines was switched from "the receipt of the test results" to "the date of the test." There was confusion if the "receipt" was by IDEM, the Permittee, or someone else. Since the start of the timelines has been moved up, the length of the timelines was increased. The new timelines require action within a comparable timeline; and the new timelines still ensure that the Permittee will return to compliance within a reasonable timeframe.
16. The voice of paragraph (b) of Section C - General Record Keeping Requirements has been changed to clearly indicate that it is the Permittee that must follow the requirements of the paragraph.

## SECTION B — GENERAL CONDITIONS

### ~~B.1 — Definitions [326 IAC 2-1.1-1]~~

~~Terms in this permit shall have the definition assigned to such terms in the referenced regulation. In the absence of definitions in the referenced regulation, the applicable definitions found in the statutes or regulations (IC 13-11, 326 IAC 1-2 and 326 IAC 2-1.1-1) shall prevail.~~

### ~~B.2 — Permit Term [326 IAC 2-6.1-7(a)][326 IAC 2-1.1-9.5][IC 13-15-3-6(a)]~~

~~(a) — This permit, MO65-26474-00016, is issued for a fixed term of ten (10) years from the issuance date of this permit, as determined in accordance with IC 4-21.5-3-5(f) and IC 13-15-5-3. Subsequent revisions, modifications, or amendments of this permit do not affect the expiration date of this permit.~~

~~(b) — If IDEM, OAQ, upon receiving a timely and complete renewal permit application, fails to issue or deny the permit renewal prior to the expiration date of this permit, this existing permit shall not expire and all terms and conditions shall continue in effect, until the renewal permit has been issued or denied.~~

### ~~B.3 — Term of Conditions [326 IAC 2-1.1-9.5]~~

~~Notwithstanding the permit term of a permit to construct, a permit to operate, or a permit modification, any condition established in a permit issued pursuant to a permitting program approved in the state implementation plan shall remain in effect until:~~

~~(a) — the condition is modified in a subsequent permit action pursuant to Title I of the Clean Air Act; or~~

~~(b) — the emission unit to which the condition pertains permanently ceases operation.~~

### ~~B.4 — Enforceability~~

~~Unless otherwise stated, all terms and conditions in this permit, including any provisions designed to limit the source's potential to emit, are enforceable by IDEM, the United States Environmental Protection Agency (U.S. EPA) and by citizens in accordance with the Clean Air Act.~~

### ~~B.5 — Severability~~

~~The provisions of this permit are severable; a determination that any portion of this permit is invalid shall not affect the validity of the remainder of the permit.~~

### ~~B.6 — Property Rights or Exclusive Privilege~~

~~This permit does not convey any property rights of any sort or any exclusive privilege.~~

### ~~B.7 — Duty to Provide Information~~

~~(a) — The Permittee shall furnish to IDEM, OAQ, within a reasonable time, any information that IDEM, OAQ may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating this permit, or to determine compliance with this permit. The submittal by the Permittee does require the certification by an "authorized~~

~~individual" as defined by 326 IAC 2-1.1-1(1). Upon request, the Permittee shall also furnish to IDEM, OAQ copies of records required to be kept by this permit.~~

- ~~(b) For information furnished by the Permittee to IDEM, OAQ, the Permittee may include a claim of confidentiality in accordance with 326 IAC 17.1. When furnishing copies of requested records directly to U. S. EPA, the Permittee may assert a claim of confidentiality in accordance with 40 CFR 2, Subpart B.~~

#### B.8 Certification

- ~~(a) Where specifically designated by this permit or required by an applicable requirement, any application form, report, or compliance certification submitted shall contain certification by an "authorized individual" of truth, accuracy, and completeness. This certification shall state that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.~~
- ~~(b) One (1) certification shall be included, using the attached Certification Form, with each submittal requiring certification. One (1) certification may cover multiple forms in one (1) submittal.~~
- ~~(c) An "authorized individual" is defined at 326 IAC 2-1.1-1(1).~~

#### B.9 Annual Notification [326 IAC 2-6.1-5(a)(5)]

- ~~(a) An annual notification shall be submitted by an authorized individual to the Office of Air Quality stating whether or not the source is in operation and in compliance with the terms and conditions contained in this permit.~~
- ~~(b) The annual notice shall be submitted in the format attached no later than March 1 of each year to:~~
- ~~Indiana Department of Environmental Management  
Compliance Branch, Office of Air Quality  
100 North Senate Avenue  
MC 61-53 IGCN 1003  
Indianapolis, IN 46204-2251~~
- ~~(c) The notification shall be considered timely if the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ on or before the date it is due.~~

#### B.10 Preventive Maintenance Plan [326 IAC 1-6-3]

- ~~(a) If required by specific condition(s) in Section D of this permit, the Permittee shall maintain and implement Preventive Maintenance Plans (PMPs) including the following information on each facility:~~
- ~~(1) Identification of the individual(s) responsible for inspecting, maintaining, and repairing emission control devices;~~
- ~~(2) A description of the items or conditions that will be inspected and the inspection schedule for said items or conditions; and~~
- ~~(3) Identification and quantification of the replacement parts that will be maintained in inventory for quick replacement.~~
- ~~(b) A copy of the PMPs shall be submitted to IDEM, OAQ upon request and within a reasonable time, and shall be subject to review and approval by IDEM, OAQ. IDEM, OAQ may require the Permittee to revise its PMPs whenever lack of proper maintenance causes or is the primary contributor to an exceedance of any limitation on emissions or potential to emit. The PMPs do not require the certification by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).~~

- ~~(c) To the extent the Permittee is required by 40 CFR Part 60/63 to have an Operation Maintenance, and Monitoring (OMM) Plan for a unit, such Plan is deemed to satisfy the PMP requirements of 326 IAC 1-6-3 for that unit.~~

~~B.11 Prior Permits Superseded [326 IAC 2-1.1-9.5]~~

- ~~(a) All terms and conditions of permits established prior to M065-26474-00016 and issued pursuant to permitting programs approved into the state implementation plan have been either:~~
- ~~(1) incorporated as originally stated,~~
  - ~~(2) revised, or~~
  - ~~(3) deleted.~~
- ~~(b) All previous registrations and permits are superseded by this permit.~~

~~B.12 Termination of Right to Operate [326 IAC 2-6.1-7(a)]~~

~~The Permittee's right to operate this source terminates with the expiration of this permit unless a timely and complete renewal application is submitted at least ninety (90) days prior to the date of expiration of the source's existing permit, consistent with 326 IAC 2-6.1-7.~~

~~B.13 Permit Renewal [326 IAC 2-6.1-7]~~

- ~~(a) The application for renewal shall be submitted using the application form or forms prescribed by IDEM, OAQ and shall include the information specified in 326 IAC 2-6.1-7. Such information shall be included in the application for each emission unit at this source. The renewal application does require the certification by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).~~

~~Request for renewal shall be submitted to:~~

~~Indiana Department of Environmental Management  
Permits Branch, Office of Air Quality  
100 North Senate Avenue  
MC 61-53 IGCN 1003  
Indianapolis, Indiana 46204-2254~~

- ~~(b) A timely renewal application is one that is:~~
- ~~(1) Submitted at least ninety (90) days prior to the date of the expiration of this permit; and~~
  - ~~(2) If the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ on or before the date it is due.~~
- ~~(c) If the Permittee submits a timely and complete application for renewal of this permit, the source's failure to have a permit is not a violation of 326 IAC 2-6.1 until IDEM, OAQ takes final action on the renewal application, except that this protection shall cease to apply if, subsequent to the completeness determination, the Permittee fails to submit by the deadline specified in writing by IDEM, OAQ any additional information identified as being needed to process the application.~~

~~B.14 Permit Amendment or Revision [326 IAC 2-5.1-3(e)(3)][326 IAC 2-6.1-6]~~

- ~~(a) Permit amendments and revisions are governed by the requirements of 326 IAC 2-6.1-6 whenever the Permittee seeks to amend or modify this permit.~~
- ~~(b) Any application requesting an amendment or modification of this permit shall be submitted to:~~

Indiana Department of Environmental Management  
Permits Branch, Office of Air Quality  
100 North Senate Avenue  
MC 61-53 IGCN 1003  
Indianapolis, Indiana 46204-2254

Any such application shall be certified by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

- (c) ~~The Permittee shall notify the OAQ within thirty (30) calendar days of implementing a notice-only change. [326 IAC 2-6.1-6(d)]~~

~~B.15 Source Modification Requirement~~

~~A modification, construction, or reconstruction is governed by the requirements of 326 IAC 2-~~

~~B.16 Inspection and Entry~~

~~[326 IAC 2-5.1-3(e)(4)(B)][326 IAC 2-6.1-5(a)(4)][IC 13-14-2-2][IC 13-17-3-2][IC 13-30-3-1]~~

~~Upon presentation of proper identification cards, credentials, and other documents as may be required by law, and subject to the Permittee's right under all applicable laws and regulations to assert that the information collected by the agency is confidential and entitled to be treated as such, the Permittee shall allow IDEM, OAQ, U.S. EPA, or an authorized representative to perform the following:~~

- (a) ~~Enter upon the Permittee's premises where a permitted source is located, or emissions related activity is conducted, or where records must be kept under the conditions of this permit;~~
- (b) ~~As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, have access to and copy, at reasonable times, any records that must be kept under the conditions of this permit;~~
- (c) ~~As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, inspect, at reasonable times, any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under this permit;~~
- (d) ~~As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with this permit or applicable requirements; and~~
- (e) ~~As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, utilize any photographic, recording, testing, monitoring, or other equipment for the purpose of assuring compliance with this permit or applicable requirements.~~

~~B.17 Transfer of Ownership or Operational Control [326 IAC 2-6.1-6]~~

- (a) ~~The Permittee must comply with the requirements of 326 IAC 2-6.1-6 whenever the Permittee seeks to change the ownership or operational control of the source and no other change in the permit is necessary.~~
- (b) ~~Any application requesting a change in the ownership or operational control of the source shall contain a written agreement containing a specific date for transfer of permit responsibility, coverage and liability between the current and new Permittee. The application shall be submitted to:~~

Indiana Department of Environmental Management  
Permits Branch, Office of Air Quality  
100 North Senate Avenue  
MC 61-53 IGCN 1003  
Indianapolis, Indiana 46204-2254

~~The application which shall be submitted by the Permittee does require the certification by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).~~

- ~~(c) The Permittee may implement notice-only changes addressed in the request for a notice-only change immediately upon submittal of the request. [326 IAC 2-6.1-6(d)(3)]~~

~~B.18 Annual Fee Payment [326 IAC 2-1.1-7]~~

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- ~~(a) The Permittee shall pay annual fees to IDEM, OAQ within thirty (30) calendar days of receipt of a billing.~~

- ~~(b) The Permittee may call the following telephone numbers: 1-800-451-6027 or 317-233-4230 (ask for OAQ, Billing, Licensing, and Training Section), to determine the appropriate permit fee.~~

~~B.19 Credible Evidence [326 IAC 1-1-6]~~

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~~For the purpose of submitting compliance certifications or establishing whether or not the Permittee has violated or is in violation of any condition of this permit, nothing in this permit shall preclude the use, including the exclusive use, of any credible evidence or information relevant to whether the Permittee would have been in compliance with the condition of this permit if the appropriate performance or compliance test or procedure had been performed.~~

## SECTION B GENERAL CONDITIONS

**B.1 Definitions [326 IAC 2-1.1-1]**

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Terms in this permit shall have the definition assigned to such terms in the referenced regulation. In the absence of definitions in the referenced regulation, the applicable definitions found in the statutes or regulations (IC 13-11, 326 IAC 1-2 and 326 IAC 2-1.1-1) shall prevail.

**B.2 Permit Term [326 IAC 2-6.1-7(a)][326 IAC 2-1.1-9.5][IC 13-15-3-6(a)]**

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- (a) This permit, M065-26474-00016, is issued for a fixed term of ten (10) years from the issuance date of this permit, as determined in accordance with IC 4-21.5-3-5(f) and IC 13-15-5-3. Subsequent revisions, modifications, or amendments of this permit do not affect the expiration date of this permit.
- (b) If IDEM, OAQ, upon receiving a timely and complete renewal permit application, fails to issue or deny the permit renewal prior to the expiration date of this permit, this existing permit shall not expire and all terms and conditions shall continue in effect, until the renewal permit has been issued or denied.

**B.3 Term of Conditions [326 IAC 2-1.1-9.5]**

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Notwithstanding the permit term of a permit to construct, a permit to operate, or a permit modification, any condition established in a permit issued pursuant to a permitting program approved in the state implementation plan shall remain in effect until:

- (a) the condition is modified in a subsequent permit action pursuant to Title I of the Clean Air Act; or
- (b) the emission unit to which the condition pertains permanently ceases operation.

**B.4 Enforceability**

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Unless otherwise stated, all terms and conditions in this permit, including any provisions designed to limit the source's potential to emit, are enforceable by IDEM, the United States Environmental Protection Agency (U.S. EPA) and by citizens in accordance with the Clean Air Act.

**B.5 Severability**

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The provisions of this permit are severable; a determination that any portion of this permit is invalid shall not affect the validity of the remainder of the permit.

**B.6 Property Rights or Exclusive Privilege**

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This permit does not convey any property rights of any sort or any exclusive privilege.

**B.7 Duty to Provide Information**

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- (a) The Permittee shall furnish to IDEM, OAQ, within a reasonable time, any information that IDEM, OAQ may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating this permit, or to determine compliance with this permit. Upon request, the Permittee shall also furnish to IDEM, OAQ copies of records required to be kept by this permit.
- (b) For information furnished by the Permittee to IDEM, OAQ, the Permittee may include a claim of confidentiality in accordance with 326 IAC 17.1. When furnishing copies of requested records directly to U. S. EPA, the Permittee may assert a claim of confidentiality in accordance with 40 CFR 2, Subpart B.

**B.8 Annual Notification [326 IAC 2-6.1-5(a)(5)]**

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- (a) An annual notification shall be submitted by an authorized individual to the Office of Air Quality stating whether or not the source is in operation and in compliance with the terms and conditions contained in this permit.
- (b) The annual notice shall be submitted in the format attached no later than March 1 of each year to:  
  
Indiana Department of Environmental Management  
Compliance and Enforcement Branch, Office of Air Quality  
100 North Senate Avenue  
MC 61-53 IGCN 1003  
Indianapolis, Indiana 46204-2251
- (c) The notification shall be considered timely if the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ on or before the date it is due.

**B.9 Preventive Maintenance Plan [326 IAC 1-6-3]**

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- (a) If required by specific condition(s) in Section D of this permit, the Permittee shall prepare and maintain Preventive Maintenance Plans (PMPs) no later than ninety (90) days after issuance of this permit or ninety (90) days after initial start-up, whichever is later, including the following information on each facility:
  - (1) Identification of the individual(s) responsible for inspecting, maintaining, and repairing emission control devices;
  - (2) A description of the items or conditions that will be inspected and the inspection schedule for said items or conditions; and
  - (3) Identification and quantification of the replacement parts that will be maintained in inventory for quick replacement.

If, due to circumstances beyond the Permittee's control, the PMPs cannot be prepared and maintained within the above time frame, the Permittee may extend the date an additional ninety (90) days provided the Permittee notifies:

**Indiana Department of Environmental Management  
Compliance and Enforcement Branch, Office of Air Quality  
100 North Senate Avenue  
MC 61-53 IGCN 1003  
Indianapolis, Indiana 46204-2251**

The Permittee shall implement the PMPs.

- (b) A copy of the PMPs shall be submitted to IDEM, OAQ upon request and within a reasonable time, and shall be subject to review and approval by IDEM, OAQ. IDEM, OAQ may require the Permittee to revise its PMPs whenever lack of proper maintenance causes or is the primary contributor to an exceedance of any limitation on emissions.
- (c) To the extent the Permittee is required by 40 CFR Part 60/63 to have an Operation Maintenance, and Monitoring (OMM) Plan for a unit, such Plan is deemed to satisfy the PMP requirements of 326 IAC 1-6-3 for that unit.

**B.10 Prior Permits Superseded [326 IAC 2-1.1-9.5]**

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- (a) All terms and conditions of permits established prior to M065-26474-00016 and issued pursuant to permitting programs approved into the state implementation plan have been either:
  - (1) incorporated as originally stated,
  - (2) revised, or
  - (4) deleted.
- (b) All previous registrations and permits are superseded by this permit.

**B.11 Termination of Right to Operate [326 IAC 2-6.1-7(a)]**

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The Permittee's right to operate this source terminates with the expiration of this permit unless a timely and complete renewal application is submitted at least one hundred twenty (120) days prior to the date of expiration of the source's existing permit, consistent with 326 IAC 2-6.1-7.

**B.12 Permit Renewal [326 IAC 2-6.1-7]**

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- (a) The application for renewal shall be submitted using the application form or forms prescribed by IDEM, OAQ and shall include the information specified in 326 IAC 2-6.1-7. Such information shall be included in the application for each emission unit at this source. The renewal application does require an affirmation that the statements in the application are true and complete by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

Request for renewal shall be submitted to:

**Indiana Department of Environmental Management  
Permit Administration and Support Section, Office of Air Quality  
100 North Senate Avenue  
MC 61-53 IGCN 1003  
Indianapolis, Indiana 46204-2251**

- (b) A timely renewal application is one that is:
  - (1) Submitted at least one hundred twenty (120) days prior to the date of the expiration of this permit; and

- (2) If the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ on or before the date it is due.
- (c) If the Permittee submits a timely and complete application for renewal of this permit, the source's failure to have a permit is not a violation of 326 IAC 2-6.1 until IDEM, OAQ takes final action on the renewal application, except that this protection shall cease to apply if, subsequent to the completeness determination, the Permittee fails to submit by the deadline specified, pursuant to 326 IAC 2-6.1-4(b), in writing by IDEM, OAQ any additional information identified as being needed to process the application.

**B.13 Permit Amendment or Revision [326 IAC 2-5.1-3(e)(3)][326 IAC 2-6.1-6]**

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- (a) Permit amendments and revisions are governed by the requirements of 326 IAC 2-6.1-6 whenever the Permittee seeks to amend or modify this permit.
- (b) Any application requesting an amendment or modification of this permit shall be submitted to:  
  
Indiana Department of Environmental Management  
Permit Administration and Support Section, Office of Air Quality  
100 North Senate Avenue  
MC 61-53 IGCN 1003  
Indianapolis, Indiana 46204-2251
- (c) The Permittee shall notify the OAQ no later than thirty (30) calendar days of implementing a notice-only change. [326 IAC 2-6.1-6(d)]

**B.14 Source Modification Requirement**

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A modification, construction, or reconstruction is governed by the requirements of 326 IAC 2.

**B.15 Inspection and Entry**  
**[326 IAC 2-5.1-3(e)(4)(B)][326 IAC 2-6.1-5(a)(4)][IC 13-14-2-2][IC 13-17-3-2][IC 13-30-3-1]**

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Upon presentation of proper identification cards, credentials, and other documents as may be required by law, and subject to the Permittee's right under all applicable laws and regulations to assert that the information collected by the agency is confidential and entitled to be treated as such, the Permittee shall allow IDEM, OAQ, U.S. EPA, or an authorized representative to perform the following:

- (a) Enter upon the Permittee's premises where a permitted source is located, or emissions related activity is conducted, or where records must be kept under the conditions of this permit;
- (b) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, have access to and copy, at reasonable times, any records that must be kept under the conditions of this permit;
- (c) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, inspect, at reasonable times, any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under this permit;
- (d) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with this permit or applicable requirements; and

- (e) **As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, utilize any photographic, recording, testing, monitoring, or other equipment for the purpose of assuring compliance with this permit or applicable requirements.**

**B.16 Transfer of Ownership or Operational Control [326 IAC 2-6.1-6]**

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- (a) **The Permittee must comply with the requirements of 326 IAC 2-6.1-6 whenever the Permittee seeks to change the ownership or operational control of the source and no other change in the permit is necessary.**
- (b) **Any application requesting a change in the ownership or operational control of the source shall contain a written agreement containing a specific date for transfer of permit responsibility, coverage and liability between the current and new Permittee. The application shall be submitted to:**

**Indiana Department of Environmental Management  
Permit Administration and Support Section, Office of Air Quality  
100 North Senate Avenue  
MC 61-53 IGCN 1003  
Indianapolis, Indiana 46204-2251**

**The application which shall be submitted by the Permittee does require an affirmation that the statements in the application are true and complete by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).**

- (c) **The Permittee may implement notice-only changes addressed in the request for a notice-only change immediately upon submittal of the request.  
[326 IAC 2-6.1-6(d)(3)]**

**B.17 Annual Fee Payment [326 IAC 2-1.1-7]**

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- (a) **The Permittee shall pay annual fees due no later than thirty (30) calendar days of receipt of a bill from IDEM, OAQ,.**
- (b) **The Permittee may call the following telephone numbers: 1-800-451-6027 or 317-233-4230 (ask for OAQ, Billing, Licensing, and Training Section), to determine the appropriate permit fee.**

**B.18 Credible Evidence [326 IAC 1-1-6]**

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**For the purpose of submitting compliance certifications or establishing whether or not the Permittee has violated or is in violation of any condition of this permit, nothing in this permit shall preclude the use, including the exclusive use, of any credible evidence or information relevant to whether the Permittee would have been in compliance with the condition of this permit if the appropriate performance or compliance test or procedure had been performed.**

## **SECTION C — SOURCE OPERATION CONDITIONS**

Entire Source

### **Emission Limitations and Standards [326 IAC 2-6.1-5(a)(1)]**

#### **C.1 — Particulate Emission Limitations For Processes with Process Weight Rates Less Than One Hundred (100) Pounds per Hour [326 IAC 6-3-2]**

Pursuant to 326 IAC 6-3-2(e)(2), particulate emissions from any process not exempt under 326 IAC 6-3-1(b) or (c) which has a maximum process weight rate less than 100 pounds per hour and the methods in 326 IAC 6-3-2(b) through (d) do not apply shall not exceed 0.551 pounds per hour.

#### **C.2 — Permit Revocation [326 IAC 2-1.1-9]**

Pursuant to 326 IAC 2-1.1-9 (Revocation of Permits), this permit to operate may be revoked for any of the following causes:

- (a) — Violation of any conditions of this permit.
- (b) — Failure to disclose all the relevant facts, or misrepresentation in obtaining this permit.
- (c) — Changes in regulatory requirements that mandate either a temporary or permanent reduction of discharge of contaminants. However, the amendment of appropriate sections of this permit shall not require revocation of this permit.
- (d) — Noncompliance with orders issued pursuant to 326 IAC 1-5 (Episode Alert Levels) to reduce emissions during an air pollution episode.
- (e) — For any cause which establishes in the judgment of IDEM, the fact that continuance of this permit is not consistent with purposes of this article.

#### **C.3 — Opacity [326 IAC 5-1]**

Pursuant to 326 IAC 5-1-2 (Opacity Limitations), except as provided in 326 IAC 5-1-3 (Temporary Alternative Opacity Limitations), opacity shall meet the following, unless otherwise stated in this permit:

- (a) — Opacity shall not exceed an average of forty percent (40%) in any one (1) six (6) minute averaging period as determined in 326 IAC 5-1-4.
- (b) — Opacity shall not exceed sixty percent (60%) for more than a cumulative total of fifteen (15) minutes (sixty (60) readings as measured according to 40 CFR 60, Appendix A, Method 9 or fifteen (15) one (1) minute nonoverlapping integrated averages for a continuous opacity monitor) in a six (6) hour period.

#### **C.4 — Open Burning [326 IAC 4-1] [IC 13-17-9]**

The Permittee shall not open burn any material except as provided in 326 IAC 4-1-3, 326 IAC 4-1-4 or 326 IAC 4-1-6. The previous sentence notwithstanding, the Permittee may open burn in accordance with an open burning approval issued by the Commissioner under 326 IAC 4-1-4.1.

#### **C.5 — Incineration [326 IAC 4-2] [326 IAC 9-1-2]**

The Permittee shall not operate an incinerator or incinerate any waste or refuse except as provided in 326 IAC 4-2 and 326 IAC 9-1-2.

#### **C.6 — Fugitive Dust Emissions [326 IAC 6-4]**

The Permittee shall not allow fugitive dust to escape beyond the property line or boundaries of the property, right-of-way, or easement on which the source is located, in a manner that would violate 326 IAC 6-4 (Fugitive Dust Emissions).

~~C.7 — Stack Height [326 IAC 1-7]~~

~~The Permittee shall comply with the applicable provisions of 326 IAC 1-7 (Stack Height Provisions), for all exhaust stacks through which a potential (before controls) of twenty-five (25) tons per year or more of particulate matter or sulfur dioxide is emitted.~~

~~C.8 — Asbestos Abatement Projects [326 IAC 14-10] [326 IAC 18] [40 CFR 61, Subpart M]~~

~~(a) — Notification requirements apply to each owner or operator. If the combined amount of regulated asbestos containing material (RACM) to be stripped, removed or disturbed is at least 260 linear feet on pipes or 160 square feet on other facility components, or at least thirty-five (35) cubic feet on all facility components, then the notification requirements of 326 IAC 14-10-3 are mandatory. All demolition projects require notification whether or not asbestos is present.~~

~~(b) — The Permittee shall ensure that a written notification is sent on a form provided by the Commissioner at least ten (10) working days before asbestos stripping or removal work or before demolition begins, per 326 IAC 14-10-3, and shall update such notice as necessary, including, but not limited to the following:~~

~~(1) — When the amount of affected asbestos containing material increases or decreases by at least twenty percent (20%); or~~

~~(2) — If there is a change in the following:~~

~~(A) — Asbestos removal or demolition start date;~~

~~(B) — Removal or demolition contractor; or~~

~~(C) — Waste disposal site.~~

~~(c) — The Permittee shall ensure that the notice is postmarked or delivered according to the guidelines set forth in 326 IAC 14-10-3(2).~~

~~(d) — The notice to be submitted shall include the information enumerated in 326 IAC 14-10-3(3).~~

All required notifications shall be submitted to:

Indiana Department of Environmental Management  
Asbestos Section, Office of Air Quality  
100 North Senate Avenue  
MC 61-52 IGCN 1003  
Indianapolis, Indiana 46204-2254

~~The notice shall include a signed certification from the owner or operator that the information provided in this notification is correct and that only Indiana licensed workers and project supervisors will be used to implement the asbestos removal project. The notifications do not require a certification by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).~~

~~(e) — Procedures for Asbestos Emission Control~~

~~The Permittee shall comply with the applicable emission control procedures in 326 IAC 14-10-4 and 40 CFR 61.145(c). Per 326 IAC 14-10-1, emission control requirements are applicable for any removal or disturbance of RACM greater than three (3) linear feet on pipes or three (3) square feet on any other facility components or a total of at least 0.75 cubic feet on all facility components.~~

~~(f) — Demolition and Renovation~~

~~The Permittee shall thoroughly inspect the affected facility or part of the facility where the demolition or renovation will occur for the presence of asbestos pursuant to 40 CFR 61.145(a).~~

- (g) ~~Indiana Licensed Asbestos Inspector~~  
The Permittee shall comply with 326 IAC 14-10-1(a) that requires the owner or operator, prior to a renovation/demolition, to use an Indiana Licensed Asbestos Inspector to thoroughly inspect the affected portion of the facility for the presence of asbestos. The requirement to use an Indiana Licensed Asbestos inspector is not federally enforceable.

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### **Testing Requirements [326 IAC 2-6.1-5(a)(2)]**

#### **C.9 ~~Performance Testing [326 IAC 3-6]~~**

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- (a) ~~All testing shall be performed according to the provisions of 326 IAC 3-6 (Source Sampling Procedures), except as provided elsewhere in this permit, utilizing any applicable procedures and analysis methods specified in 40 CFR 51, 40 CFR 60, 40 CFR 61, 40 CFR 63, 40 CFR 75, or other procedures approved by IDEM, OAQ.~~

A test protocol, except as provided elsewhere in this permit, shall be submitted to:

Indiana Department of Environmental Management  
Compliance Data Section, Office of Air Quality  
100 North Senate Avenue  
MC 61-53 IGCN 1003  
Indianapolis, Indiana 46204-2254

no later than thirty-five (35) days prior to the intended test date. The protocol submitted by the Permittee does not require certification by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

- (b) ~~The Permittee shall notify IDEM, OAQ of the actual test date at least fourteen (14) days prior to the actual test date. The notification submitted by the Permittee does not require certification by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).~~
- (c) ~~Pursuant to 326 IAC 3-6-4(b), all test reports must be received by IDEM, OAQ not later than forty-five (45) days after the completion of the testing. An extension may be granted by IDEM, OAQ if the Permittee submits to IDEM, OAQ, a reasonable written explanation not later than five (5) days prior to the end of the initial forty five (45) day period.~~

### **Compliance Requirements [326 IAC 2-1.1-11]**

#### **C.10 ~~Compliance Requirements [326 IAC 2-1.1-11]~~**

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The commissioner may require stack testing, monitoring, or reporting at any time to assure compliance with all applicable requirements by issuing an order under 326 IAC 2-1.1-11. Any monitoring or testing shall be performed in accordance with 326 IAC 3 or other methods approved by the commissioner or the U. S. EPA.

### **Compliance Monitoring Requirements [326 IAC 2-6.1-5(a)(2)]**

#### **C.11 ~~Compliance Monitoring [326 IAC 2-1.1-11]~~**

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Compliance with applicable requirements shall be documented as required by this permit. The Permittee shall be responsible for installing any necessary equipment and initiating any required monitoring related to that equipment. All monitoring and record keeping requirements not already legally required shall be implemented when operation begins.

#### **C.12 ~~Monitoring Methods [326 IAC 3] [40 CFR 60] [40 CFR 63]~~**

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Any monitoring or testing required by Section D of this permit shall be performed according to the provisions of 326 IAC 3, 40 CFR 60, Appendix A, 40 CFR 60, Appendix B, 40 CFR 63, or other approved methods as specified in this permit.

#### **C.13 ~~Instrument Specifications [326 IAC 2-1.1-11]~~**

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- (a) ~~When required by any condition of this permit, an analog instrument used to measure a parameter related to the operation of an air pollution control device shall have a scale~~

such that the expected maximum reading for the normal range shall be no less than twenty percent (20%) of full scale.

- (b) The Permittee may request that the IDEM, OAQ approve the use of an instrument that does not meet the above specifications provided the Permittee can demonstrate that an alternative instrument specification will adequately ensure compliance with permit conditions requiring the measurement of the parameters.

### **Corrective Actions and Response Steps**

#### C.14 Response to Excursions or Exceedances

- (a) Upon detecting an excursion or exceedance, the Permittee shall restore operation of the emissions unit (including any control device and associated capture system) to its normal or usual manner of operation as expeditiously as practicable in accordance with good air pollution control practices for minimizing emissions.
- (b) The response shall include minimizing the period of any startup, shutdown or malfunction and taking any necessary corrective actions to restore normal operation and prevent the likely recurrence of the cause of an excursion or exceedance (other than those caused by excused startup or shutdown conditions). Corrective actions may include, but are not limited to, the following:
  - (1) initial inspection and evaluation;
  - (2) recording that operations returned to normal without operator action (such as through response by a computerized distribution control system); or
  - (3) any necessary follow-up actions to return operation to within the indicator range, designated condition, or below the applicable emission limitation or standard, as applicable.
- (c) A determination of whether the Permittee has used acceptable procedures in response to an excursion or exceedance will be based on information available, which may include, but is not limited to, the following:
  - (1) monitoring results;
  - (2) review of operation and maintenance procedures and records; and/or
  - (3) inspection of the control device, associated capture system, and the process.
- (d) Failure to take reasonable response steps shall be considered a deviation from the permit.
- (e) The Permittee shall maintain the following records:
  - (1) monitoring data;
  - (2) monitor performance data, if applicable; and
  - (3) corrective actions taken.

#### C.15 Actions Related to Noncompliance Demonstrated by a Stack Test

- (a) When the results of a stack test performed in conformance with Section C - Performance Testing, of this permit exceed the level specified in any condition of this permit, the Permittee shall take appropriate response actions. The Permittee shall submit a description of these response actions to IDEM, OAQ, within thirty (30) days of receipt of the test results. The Permittee shall take appropriate action to minimize excess emissions from the affected facility while the response actions are being implemented.

- (b) ~~A retest to demonstrate compliance shall be performed within one hundred twenty (120) days of receipt of the original test results. Should the Permittee demonstrate to IDEM, OAQ that retesting in one hundred twenty (120) days is not practicable, IDEM, OAQ may extend the retesting deadline.~~
- (c) ~~IDEM, OAQ reserves the authority to take any actions allowed under law in response to noncompliant stack tests.~~

~~The response action documents submitted pursuant to this condition do require the certification by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).~~

### **Record Keeping and Reporting Requirements ~~[326 IAC 2-6.1-5(a)(2)]~~**

#### **~~C.16 Malfunctions Report [326 IAC 1-6-2]~~**

~~Pursuant to 326 IAC 1-6-2 (Records; Notice of Malfunction):~~

- (a) ~~A record of all malfunctions, including startups or shutdowns of any facility or emission control equipment, which result in violations of applicable air pollution control regulations or applicable emission limitations shall be kept and retained for a period of three (3) years and shall be made available to the Indiana Department of Environmental Management (IDEM), Office of Air Quality (OAQ) or appointed representative upon request.~~
- (b) ~~When a malfunction of any facility or emission control equipment occurs which lasts more than one (1) hour, said condition shall be reported to OAQ, using the Malfunction Report Forms (2 pages). Notification shall be made by telephone or facsimile, as soon as practicable, but in no event later than four (4) daytime business hours after the beginning of said occurrence.~~
- (c) ~~Failure to report a malfunction of any emission control equipment shall constitute a violation of 326 IAC 1-6, and any other applicable rules. Information of the scope and expected duration of the malfunction shall be provided, including the items specified in 326 IAC 1-6-2(a)(1) through (6).~~
- (d) ~~Malfunction is defined as any sudden, unavoidable failure of any air pollution control equipment, process, or combustion or process equipment to operate in a normal and usual manner. [326 IAC 1-2-39]~~

#### **~~C.17 General Record Keeping Requirements [326 IAC 2-6.1-5]~~**

- (a) ~~Records of all required monitoring data, reports and support information required by this permit shall be retained for a period of at least five (5) years from the date of monitoring sample, measurement, report, or application. These records shall be physically present or electronically accessible at the source location for a minimum of three (3) years. The records may be stored elsewhere for the remaining two (2) years as long as they are available upon request. If the Commissioner makes a request for records to the Permittee, the Permittee shall furnish the records to the Commissioner within a reasonable time.~~
- (b) ~~Unless otherwise specified in this permit, all record keeping requirements not already legally required shall be implemented within ninety (90) days of permit issuance.~~

#### **~~C.18 General Reporting Requirements [326 IAC 2-1.1-11] [326 IAC 2-6.1-2] [IC 13-14-1-13]~~**

- (a) ~~Reports required by conditions in Section D of this permit shall be submitted to:~~

~~Indiana Department of Environmental Management  
Compliance Data Section, Office of Air Quality  
100 North Senate Avenue  
MC 61-53 IGCN 1003  
Indianapolis, Indiana 46204-2254~~

- (b) ~~Unless otherwise specified in this permit, any notice, report, or other submission required by this permit shall be considered timely if the date postmarked on the envelope or~~

~~certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ on or before the date it is due.~~

- ~~(c) Unless otherwise specified in this permit, all reports required in Section D of this permit shall be submitted within thirty (30) days of the end of the reporting period. All reports do require the certification by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).~~
- ~~(d) Reporting periods are based on calendar years, unless otherwise specified in this permit. For the purpose of this permit "calendar year" means the twelve (12) month period from January 1 to December 31 inclusive.~~

**SECTION C**

**SOURCE OPERATION CONDITIONS**

**Entire Source**

**Emission Limitations and Standards [326 IAC 2-6.1-5(a)(1)]**

**C.1 Particulate Emission Limitations For Processes with Process Weight Rates Less Than One Hundred (100) Pounds per Hour [326 IAC 6-3-2]**

Pursuant to 326 IAC 6-3-2(e)(2), particulate emissions from any process not exempt under 326 IAC 6-3-1(b) or (c) which has a maximum process weight rate less than 100 pounds per hour and the methods in 326 IAC 6-3-2(b) through (d) do not apply shall not exceed 0.551 pounds per hour.

**C.2 Permit Revocation [326 IAC 2-1.1-9]**

Pursuant to 326 IAC 2-1.1-9 (Revocation of Permits), this permit to operate may be revoked for any of the following causes:

- (a) Violation of any conditions of this permit.
- (b) Failure to disclose all the relevant facts, or misrepresentation in obtaining this permit.
- (c) Changes in regulatory requirements that mandate either a temporary or permanent reduction of discharge of contaminants. However, the amendment of appropriate sections of this permit shall not require revocation of this permit.
- (d) Noncompliance with orders issued pursuant to 326 IAC 1-5 (Episode Alert Levels) to reduce emissions during an air pollution episode.
- (e) For any cause which establishes in the judgment of IDEM, the fact that continuance of this permit is not consistent with purposes of this article.

**C.3 Opacity [326 IAC 5-1]**

Pursuant to 326 IAC 5-1-2 (Opacity Limitations), except as provided in 326 IAC 5-1-1 (Applicability) and 326 IAC 5-1-3 (Temporary Alternative Opacity Limitations), opacity shall meet the following, unless otherwise stated in this permit:

- (a) Opacity shall not exceed an average of forty percent (40%) in any one (1) six (6) minute averaging period as determined in 326 IAC 5-1-4.
- (b) Opacity shall not exceed sixty percent (60%) for more than a cumulative total of fifteen (15) minutes (sixty (60) readings as measured according to 40 CFR 60, Appendix A, Method 9 or fifteen (15) one (1) minute nonoverlapping integrated averages for a continuous opacity monitor) in a six (6) hour period.

**C.4 Open Burning [326 IAC 4-1] [IC 13-17-9]**

The Permittee shall not open burn any material except as provided in 326 IAC 4-1-3, 326 IAC 4-1-4 or 326 IAC 4-1-6. The previous sentence notwithstanding, the Permittee may open burn in accordance with an open burning approval issued by the Commissioner under 326 IAC 4-1-4.1.

**C.5 Incineration [326 IAC 4-2] [326 IAC 9-1-2]**

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The Permittee shall not operate an incinerator except as provided in 326 IAC 4-2 or in this permit. The Permittee shall not operate a refuse incinerator or refuse burning equipment except as provided in 326 IAC 9-1-2 or in this permit.

**C.6 Fugitive Dust Emissions [326 IAC 6-4]**

---

The Permittee shall not allow fugitive dust to escape beyond the property line or boundaries of the property, right-of-way, or easement on which the source is located, in a manner that would violate 326 IAC 6-4 (Fugitive Dust Emissions).

**C.7 Stack Height [326 IAC 1-7]**

---

The Permittee shall comply with the applicable provisions of 326 IAC 1-7 (Stack Height Provisions), for all exhaust stacks through which a potential (before controls) of twenty-five (25) tons per year or more of particulate matter or sulfur dioxide is emitted.

**C.8 Asbestos Abatement Projects [326 IAC 14-10] [326 IAC 18] [40 CFR 61, Subpart M]**

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- (a) Notification requirements apply to each owner or operator. If the combined amount of regulated asbestos containing material (RACM) to be stripped, removed or disturbed is at least 260 linear feet on pipes or 160 square feet on other facility components, or at least thirty-five (35) cubic feet on all facility components, then the notification requirements of 326 IAC 14-10-3 are mandatory. All demolition projects require notification whether or not asbestos is present.
- (b) The Permittee shall ensure that a written notification is sent on a form provided by the Commissioner at least ten (10) working days before asbestos stripping or removal work or before demolition begins, per 326 IAC 14-10-3, and shall update such notice as necessary, including, but not limited to the following:
- (1) When the amount of affected asbestos containing material increases or decreases by at least twenty percent (20%); or
- (2) If there is a change in the following:
- (A) Asbestos removal or demolition start date;
- (B) Removal or demolition contractor; or
- (C) Waste disposal site.
- (c) The Permittee shall ensure that the notice is postmarked or delivered according to the guidelines set forth in 326 IAC 14-10-3(2).
- (d) The notice to be submitted shall include the information enumerated in 326 IAC 14-10-3(3).

All required notifications shall be submitted to:

Indiana Department of Environmental Management  
Compliance and Enforcement Branch, Office of Air Quality  
100 North Senate Avenue  
MC 61-53 IGCN 1003  
Indianapolis, Indiana 46204-2251

The notice shall include a signed certification from the owner or operator that the information provided in this notification is correct and that only Indiana licensed workers and project supervisors will be used to implement the asbestos removal project.

- (e) **Procedures for Asbestos Emission Control**  
The Permittee shall comply with the applicable emission control procedures in 326 IAC 14-10-4 and 40 CFR 61.145(c). Per 326 IAC 14-10-1, emission control requirements are applicable for any removal or disturbance of RACM greater than three (3) linear feet on pipes or three (3) square feet on any other facility components or a total of at least 0.75 cubic feet on all facility components.
- (f) **Demolition and Renovation**  
The Permittee shall thoroughly inspect the affected facility or part of the facility where the demolition or renovation will occur for the presence of asbestos pursuant to 40 CFR 61.145(a).
- (g) **Indiana Licensed Asbestos Inspector**  
The Permittee shall comply with 326 IAC 14-10-1(a) that requires the owner or operator, prior to a renovation/demolition, to use an Indiana Licensed Asbestos Inspector to thoroughly inspect the affected portion of the facility for the presence of asbestos. The requirement to use an Indiana Licensed Asbestos inspector is not federally enforceable.

**Testing Requirements [326 IAC 2-6.1-5(a)(2)]**

**C.9 Performance Testing [326 IAC 3-6]**

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- (a) For performance testing required by this permit, a test protocol, except as provided elsewhere in this permit, shall be submitted to:  
  
Indiana Department of Environmental Management  
Compliance and Enforcement Branch, Office of Air Quality  
100 North Senate Avenue  
MC 61-53 IGCN 1003  
Indianapolis, Indiana 46204-2251  
  
no later than thirty-five (35) days prior to the intended test date.
- (b) The Permittee shall notify IDEM, OAQ of the actual test date at least fourteen (14) days prior to the actual test date.
- (c) Pursuant to 326 IAC 3-6-4(b), all test reports must be received by IDEM, OAQ not later than forty-five (45) days after the completion of the testing. An extension may be granted by IDEM, OAQ if the Permittee submits to IDEM, OAQ a reasonable written explanation not later than five (5) days prior to the end of the initial forty-five (45) day period.

**Compliance Requirements [326 IAC 2-1.1-11]**

**C.10 Compliance Requirements [326 IAC 2-1.1-11]**

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The commissioner may require stack testing, monitoring, or reporting at any time to assure compliance with all applicable requirements by issuing an order under 326 IAC 2-1.1-11. Any monitoring or testing shall be performed in accordance with 326 IAC 3 or other methods approved by the commissioner or the U. S. EPA.

## **Compliance Monitoring Requirements [326 IAC 2-6.1-5(a)(2)]**

### **C.11 Compliance Monitoring [326 IAC 2-1.1-11]**

---

**Compliance with applicable requirements shall be documented as required by this permit. The Permittee shall be responsible for installing any necessary equipment and initiating any required monitoring related to that equipment. All monitoring and record keeping requirements not already legally required shall be implemented when operation begins.**

### **C.12 Instrument Specifications [326 IAC 2-1.1-11]**

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- (a) When required by any condition of this permit, an analog instrument used to measure a parameter related to the operation of an air pollution control device shall have a scale such that the expected maximum reading for the normal range shall be no less than twenty percent (20%) of full scale.**
- (c) The Permittee may request that the IDEM, OAQ approve the use of an instrument that does not meet the above specifications provided the Permittee can demonstrate that an alternative instrument specification will adequately ensure compliance with permit conditions requiring the measurement of the parameters.**

## **Corrective Actions and Response Steps**

### **C.13 Response to Excursions or Exceedances**

---

**Upon detecting an excursion where a response step is required by the D Section or an exceedance of a limitation in this permit:**

- (a) The Permittee shall take reasonable response steps to restore operation of the emissions unit (including any control device and associated capture system) to its normal or usual manner of operation as expeditiously as practicable in accordance with good air pollution control practices for minimizing excess emissions.**
- (b) The response shall include minimizing the period of any startup, shutdown or malfunction. The response may include, but is not limited to, the following:
  - (1) initial inspection and evaluation;**
  - (2) recording that operations returned or are returning to normal without operator action (such as through response by a computerized distribution control system); or**
  - (3) any necessary follow-up actions to return operation to normal or usual manner of operation.****
- (c) A determination of whether the Permittee has used acceptable procedures in response to an excursion or exceedance will be based on information available, which may include, but is not limited to, the following:
  - (1) monitoring results;**
  - (2) review of operation and maintenance procedures and records; and/or**
  - (3) inspection of the control device, associated capture system, and the process.****
- (d) Failure to take reasonable response steps shall be considered a deviation from the permit.**
- (e) The Permittee shall record the reasonable response steps taken.**

**C.14 Actions Related to Noncompliance Demonstrated by a Stack Test**

---

- (a) When the results of a stack test performed in conformance with Section C - Performance Testing, of this permit exceed the level specified in any condition of this permit, the Permittee shall submit a description of its response actions to IDEM, OAQ, no later than seventy-five (75) days after the date of the test.
- (b) A retest to demonstrate compliance shall be performed no later than one hundred eighty (180) days after the date of the test. Should the Permittee demonstrate to IDEM, OAQ that retesting in one hundred eighty (180) days is not practicable, IDEM, OAQ may extend the retesting deadline.
- (c) IDEM, OAQ reserves the authority to take any actions allowed under law in response to noncompliant stack tests.

**Record Keeping and Reporting Requirements [326 IAC 2-6.1-5(a)(2)]**

**C.15 Malfunctions Report [326 IAC 1-6-2]**

---

Pursuant to 326 IAC 1-6-2 (Records; Notice of Malfunction):

- (a) A record of all malfunctions, including startups or shutdowns of any facility or emission control equipment, which result in violations of applicable air pollution control regulations or applicable emission limitations shall be kept and retained for a period of three (3) years and shall be made available to the Indiana Department of Environmental Management (IDEM), Office of Air Quality (OAQ) or appointed representative upon request.
- (b) When a malfunction of any facility or emission control equipment occurs which lasts more than one (1) hour, said condition shall be reported to OAQ, using the Malfunction Report Forms (2 pages). Notification shall be made by telephone or facsimile, as soon as practicable, but in no event later than four (4) daytime business hours after the beginning of said occurrence.
- (c) Failure to report a malfunction of any emission control equipment shall constitute a violation of 326 IAC 1-6, and any other applicable rules. Information of the scope and expected duration of the malfunction shall be provided, including the items specified in 326 IAC 1-6-2(a)(1) through (6).
- (d) Malfunction is defined as any sudden, unavoidable failure of any air pollution control equipment, process, or combustion or process equipment to operate in a normal and usual manner. [326 IAC 1-2-39]

**C.16 General Record Keeping Requirements [326 IAC 2-6.1-5]**

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- (a) Records of all required monitoring data, reports and support information required by this permit shall be retained for a period of at least five (5) years from the date of monitoring sample, measurement, report, or application. Support information includes the following:
    - (AA) All calibration and maintenance records
    - (BB) All original strip chart recordings for continuous monitoring instrumentation
    - (CC) Copies of all reports required by the Minor Source Operating Permit.
- Records of required monitoring information include the following:
- (AA) The date, place, as defined in this permit, and time of sampling or measurements
  - (BB) The dates analyses were performed
  - (CC) The company or entity that performed the analyses
  - (DD) The analytical techniques or methods used

- (EE) The results of such analyses**
- (FF) The operating conditions as existing at the time of sampling or measurement**

**These records shall be physically present or electronically accessible at the source location for a minimum of three (3) years. The records may be stored elsewhere for the remaining two (2) years as long as they are available upon request. If the Commissioner makes a request for records to the Permittee, the Permittee shall furnish the records to the Commissioner within a reasonable time.**

- (b) Unless otherwise specified in this permit, for all record keeping requirements not already legally required, the Permittee shall be allowed up to ninety (90) days from the date of permit issuance or the date of initial start-up, whichever is later, to begin such record keeping.**

**C.17 General Reporting Requirements [326 IAC 2-1.1-11] [326 IAC 2-6.1-2] [IC 13-14-1-13]**

- (a) Reports required by conditions in Section D of this permit shall be submitted to:**

**Indiana Department of Environmental Management  
Compliance and Enforcement Branch, Office of Air Quality  
100 North Senate Avenue  
MC 61-53 IGCN 1003  
Indianapolis, Indiana 46204-2251**

- (b) Unless otherwise specified in this permit, any notice, report, or other submission required by this permit shall be considered timely if the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ on or before the date it is due.**
- (c) The first report shall cover the period commencing on the date of issuance of this permit or the date of initial start-up, whichever is later, and ending on the last day of the reporting period. Reporting periods are based on calendar years, unless otherwise specified in this permit. For the purpose of this permit, "calendar year" means the twelve (12) month period from January 1 to December 31 inclusive.**

### Change 3

#### SECTION D.1 EMISSIONS UNIT OPERATION CONDITIONS

##### Emission Unit Description:

- (a) Vinyl compounding operation consisting of:
- (1) Two (2) silos storing PVC resins, identified as Storage Silo 1 and Storage Silo 2, each with a maximum throughput rate of 1,660 pounds per hour and each is controlled by a bin vent. Silo 1 was constructed in 1987 and Silo 2 was constructed in 1977.
  - (2) Two (2) weigh/transfer units, identified as weigh/transfer to mixer 1 and weigh/transfer to mixer 2, each with a maximum throughput rate of 2,600 pounds per hour, and constructed in 1995.  
  
The two (2) weigh/transfer units and two (2) Littleford mixers are controlled by one (1) baghouse that vents to the inside.
  - (3) Two (2) Littleford mixers, identified as Mixer 1 and Mixer 2, each with a maximum mixing capacity of 3,500 pounds per hour, and constructed in 1995.
- (e) **One (1) vinyl reclaim operation, constructed in 2004, consisting of:**
- (1) **One (1) shredder, constructed in 2004, in which rolls or chunks of vinyl are shredded to 1" by 1" size, exhausting to the room.**
  - (2) **One (1) conveyor which moves the 1" by 1" pieces from the shredder and delivers them to the granulator.**
  - (3) **One (1) granulator, constructed in 2004, which reduces the 1" by 1" pieces to 1/4" by 1/4" size.**
  - (4) **One (1) reclaim pulverizier, constructed in 2004, with a maximum capacity of 62.50 pounds per hour of scrap vinyl (500 pounds per 8 hour shift), using a baghouse for control and exhausting to the atmosphere.**
  - (5) **One (1) reclaim mixer, constructed in 2004, with a maximum capacity of 7,000 pounds per hour of vinyl, using a cyclone for control and exhausting to the indoors.**

(The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.)

#### Emissions Limitations and Standards [326 IAC 2-6.1-5(1)]

##### D.1.1 Particulate [326 IAC 6-3-2]

Pursuant to 326 IAC 6-3-2 (Particulate Emission Limitations for Manufacturing Processes), the particulate emissions from the two (2) PVC resin storage silos, two (2) weigh/transfer units, two (2) mixers and the vinyl reclaim operation shall not exceed the particulate emission limit as shown in the table below.

	Process Weight		Particulate Emission Limit (lbs/hour)
	(lbs/hour)	(tons/hour)	
PVC Resin Silo 1	1,660	0.83	3.62
PVC Resin Silo 2	1,660	0.83	3.62
Weigh/Transfer to Mixer 1	2,600	1.30	4.89
Weigh/Transfer to Mixer 2	2,600	1.30	4.89
Littleford Mixer 1	3,500	1.75	5.97
Littleford Mixer 2	3,500	1.75	5.97
<b>Vinyl Reclaim Mixer</b>	<b>7,000</b>	<b>3.5</b>	<b>9.49</b>
<b>Vinyl Reclaim Pulverizer</b>	<b>62.50</b>	<b>0.031</b>	<b>0.402</b>

The pound per hour limits were calculated using the following equation:

Interpolation of the data for the process weight rate up to 60,000 pounds per hour shall be accomplished by use of the equation:

$$E = 4.10 P^{0.67} \quad \text{where } E = \text{rate of emission in pounds per hour; and } P = \text{process weight rate in tons per hour}$$

### Compliance Determination Requirements

#### D.1.2 Particulate Control

- (a) In order to comply with D.1.1, the two (2) bin vents shall be in operation and control emissions from the two (2) PVC resin storage silos at all times that the two (2) PVC resin storage silos are in operation.
- (b) In order to comply with D.1.1, the one (1) baghouse for particulate control shall be in operation and control emissions from the two (2) weigh/transfer units, and two (2) Littleford mixers at all times that the two (2) weigh/transfer units, and two (2) Littleford mixers are in operation.
- (c) **In order to comply with D.1.1, the baghouse and the cyclone for particulate control for the pulverizer and the mixer in the vinyl reclaim operation must be in operation at all times the vinyl reclaim operation is in operation.**

#### Change 4

The word "status" has been added to Section D - Record Keeping Requirements. The Permittee has the obligation to document the compliance status. The wording has been revised to properly reflect this.

### Record Keeping and Reporting Requirements [326 IAC 2-5.1-3(e)(2)] [326 IAC 2-6.1-5(a)(2)]

#### D.3.4 Record Keeping Requirements

- (a) To document **the** compliance **status** with Condition D.3.1, the Permittee shall maintain records in accordance with (1) through (5) below. Records maintained for (1) through (5) shall be taken monthly and shall be complete and sufficient to establish compliance with the VOC usage limits and the VOC emission limits established in Condition D.3.1.

...

**Change 5**

The reporting forms have been revised to remove the reference to the source mailing address. IDEM, OAQ will continue to maintain records of the mailing address.

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT**  
**OFFICE OF AIR QUALITY**  
**MINOR SOURCE OPERATING PERMIT (MSOP) RENEWAL**  
**CERTIFICATION**

Source Name: New Castle Wallcovering, LLC  
Source Address: 2600 Troy Avenue, New Castle, Indiana 47362  
Mailing Address: ~~2600 Troy Avenue, New Castle, Indiana 47362~~  
MSOP Permit No.: M065-26474-00016

...

**Change 6**

Pursuant to 326 IAC 2-7-1(39), starting July 1, 2011, greenhouse gases (GHGs) emissions are subject to regulation at a source with a potential to emit 100,000 tons per year or more of CO<sub>2</sub> equivalent emissions (CO<sub>2</sub>e). Therefore, CO<sub>2</sub>e emissions have been calculated for this source. Based on the calculations, the unlimited potential to emit greenhouse gases from the entire source is less than 100,000 tons of CO<sub>2</sub>e per year (see Appendix A for detailed calculations). This did not require any changes to the permit.

**Change 7**

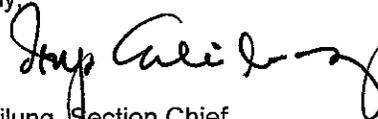
Identification of the emission units listed in Appendix A (calculations) has been revised to more clearly identify which process they relating to.

All other conditions of the permit shall remain unchanged and in effect. Attached please find the entire revised permit.

A copy of the permit is available on the Internet at: <http://www.in.gov/ai/appfiles/idem-caats/>. For additional information about air permits and how the public and interested parties can participate, refer to the IDEM's Guide for Citizen Participation and Permit Guide on the Internet at: [www.idem.in.gov](http://www.idem.in.gov)

This decision is subject to the Indiana Administrative Orders and Procedures Act - IC 4-21.5-3-5. If you have any questions on this matter, please contact Deborah Cole, of my staff, at 317-234-5377 or 1-800-451-6027, and ask for extension 4-5377.

Sincerely,



Iryn Calilung, Section Chief  
Permits Branch  
Office of Air Quality

Attachments: Updated Permit and Emission Calculations

New Castle Wallcovering, LLC  
New Castle, Indiana  
Permit Reviewer: Deborah Cole

Page 28 of 28  
Notice-Only Change No. 065-31225-00016

IC/dac

cc: File - Henry County  
Henry County Health Department  
U.S. EPA, Region V  
Compliance and Enforcement Branch  
Billing, Licensing and Training Section



# INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT

*We Protect Hoosiers and Our Environment.*

*Mitchell E. Daniels Jr.*  
Governor

*Thomas W. Easterly*  
Commissioner

100 North Senate Avenue  
Indianapolis, Indiana 46204  
(317) 232-8603  
Toll Free (800) 451-6027  
[www.idem.IN.gov](http://www.idem.IN.gov)

## Minor Source Operating Permit OFFICE OF AIR QUALITY

**New Castle Wallcovering, LLC  
2600 Troy Avenue  
New Castle Indiana 47362**

(herein known as the Permittee) is hereby authorized to operate subject to the conditions contained herein, the source described in Section A (Source Summary) of this permit.

This permit is issued to the above mentioned company under the provisions of 326 IAC 2-1.1, 326 IAC 2-6.1 and 40 CFR 52.780, with conditions listed on the attached pages.

Indiana statutes from IC 13 and rules from 326 IAC, quoted in conditions in this permit, are those applicable at the time the permit was issued. The issuance or possession of this permit shall not alone constitute a defense against an alleged violation of any law, regulation or standard, except for the requirement to obtain a MSOP under 326 IAC 2-6.1.

Operation Permit No.: M065-26474-00016	
Issued by: Original signed Iryn Calilung, Section Chief Permits Branch Office of Air Quality	Issuance Date: August 11, 2008  Expiration Date: August 11, 2018
First Notice Only Change No.: M065-31225-00016	
Issued by:  Iryn Calilung, Section Chief Permits Branch Office of Air Quality	Issuance Date: March 19, 2012  Expiration Date: August 11, 2018

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## SECTION A

## SOURCE SUMMARY

This permit is based on information requested by the Indiana Department of Environmental Management (IDEM), Office of Air Quality (OAQ). The information describing the source contained in conditions A.1 and A.2 is descriptive information and does not constitute enforceable conditions. However, the Permittee should be aware that a physical change or a change in the method of operation that may render this descriptive information obsolete or inaccurate may trigger requirements for the Permittee to obtain additional permits or seek modification of this permit pursuant to 326 IAC 2, or change other applicable requirements presented in the permit application.

### A.1 General Information [326 IAC 2-5.1-3(c)][326 IAC 2-6.1-4(a)]

---

The Permittee owns and operates a stationary vinyl wall covering manufacturing operation..

Source Address:	2600 Troy Avenue, New Castle Indiana, Indiana 47362
General Source Phone Number:	765-521-0188
SIC Code:	3081 (Unsupported Plastics Film and Sheet)
County Location:	Henry
Source Location Status:	Attainment for all criteria pollutants
Source Status:	Minor Source Operating Permit Program Minor Source, under PSD and Emission Offset Rules Minor Source, Section 112 of the Clean Air Act Not 1 of 28 Source Categories

### A.2 Emission Units and Pollution Control Equipment Summary

---

This stationary source consists of the following emission units and pollution control devices:

(a) Vinyl compounding operation consisting of:

- (1) Two (2) silos storing PVC resins, identified as Storage Silo 1, constructed in 1987, and Storage Silo 2, constructed in 1977 each with a maximum throughput rate of 1,660 pounds per hour and each is controlled by a bin vent.
- (2) Two (2) weigh/transfer units, identified as weigh/transfer to mixer 1 and weigh/transfer to mixer 2, constructed in 1995, each with a maximum throughput rate of 2,600 pounds per hour.
- (3) Two (2) Littleford mixers, identified as Mixer 1 and Mixer 2, constructed in 1995, each with a maximum mixing capacity of 3,500 pounds per hour.

The two (2) weigh/transfer units and two (2) Littleford mixers are controlled by one (1) baghouse that vents to the inside.

(b) Vinyl calendering and laminating operation consisting of:

- (1) Two (2) calender/embosser, identified as calender/embosser 1 and calender/embosser 2, constructed in 1977, each with a maximum process rate of 1,600 pounds per hour and a maximum plasticizer addition of twenty (20) percent.
- (2) One (1) laminator/embosser, identified as laminator/embosser, constructed in 1977, with a maximum process rate of 1,600 pounds per hour and a maximum plasticizer addition of twenty (20) percent.

- (c) Vinyl printing operation consisting of:
  - (1) one (1) rotogravure printing press, identified as Press 32, constructed in 1988, with a maximum line speed of 120 feet per minute, and exhausting at stack ID 32.
  - (2) one (1) rotogravure printing press, identified as Press 33, constructed in 1990, with a maximum line speed of 120 feet per minute, and exhausting at stack ID 33.
  - (3) one (1) rotogravure printing press, identified as Press 34, constructed in 1992, with a maximum line speed of 120 feet per minute, and exhausting at stack ID 34.
- (d) Six (6) drying ovens, one (1) furnace, two (2) radiant heaters, and six (6) space heaters, with a combined heat input capacity of six (6) MMBtu per hour.
- (e) One (1) vinyl reclaim operation, constructed in 2004, consisting of:
  - (1) One (1) shredder, constructed in 2004, in which rolls or chunks of vinyl are shredded to 1" by 1" size, exhausting to the room.
  - (2) One (1) conveyor which moves the 1" by 1" pieces from the shredder and delivers them to the granulator.
  - (3) One (1) granulator, constructed in 2004, which reduces the 1" by 1" pieces to 1/4" by 1/4" size.
  - (4) One (1) reclaim pulverizer, constructed in 2004, with a maximum capacity of 62.50 pounds per hour of scrap vinyl, (500 pounds per 8 hour shift), using a baghouse for control and exhausting to the atmosphere.
  - (5) One (1) reclaim mixer, constructed in 2004, with a maximum capacity of 7,000 pounds per hour of vinyl, using a cyclone for control and exhausting to the indoors.

## SECTION B GENERAL CONDITIONS

### B.1 Definitions [326 IAC 2-1.1-1]

---

Terms in this permit shall have the definition assigned to such terms in the referenced regulation. In the absence of definitions in the referenced regulation, the applicable definitions found in the statutes or regulations (IC 13-11, 326 IAC 1-2 and 326 IAC 2-1.1-1) shall prevail.

### B.2 Permit Term [326 IAC 2-6.1-7(a)][326 IAC 2-1.1-9.5][IC 13-15-3-6(a)]

---

- (a) This permit, M065-26474-00016, is issued for a fixed term of ten (10) years from the issuance date of this permit, as determined in accordance with IC 4-21.5-3-5(f) and IC 13-15-5-3. Subsequent revisions, modifications, or amendments of this permit do not affect the expiration date of this permit.
- (b) If IDEM, OAQ, upon receiving a timely and complete renewal permit application, fails to issue or deny the permit renewal prior to the expiration date of this permit, this existing permit shall not expire and all terms and conditions shall continue in effect, until the renewal permit has been issued or denied.

### B.3 Term of Conditions [326 IAC 2-1.1-9.5]

---

Notwithstanding the permit term of a permit to construct, a permit to operate, or a permit modification, any condition established in a permit issued pursuant to a permitting program approved in the state implementation plan shall remain in effect until:

- (a) the condition is modified in a subsequent permit action pursuant to Title I of the Clean Air Act; or
- (b) the emission unit to which the condition pertains permanently ceases operation.

### B.4 Enforceability

---

Unless otherwise stated, all terms and conditions in this permit, including any provisions designed to limit the source's potential to emit, are enforceable by IDEM, the United States Environmental Protection Agency (U.S. EPA) and by citizens in accordance with the Clean Air Act.

### B.5 Severability

---

The provisions of this permit are severable; a determination that any portion of this permit is invalid shall not affect the validity of the remainder of the permit.

### B.6 Property Rights or Exclusive Privilege

---

This permit does not convey any property rights of any sort or any exclusive privilege.

### B.7 Duty to Provide Information

---

- (a) The Permittee shall furnish to IDEM, OAQ, within a reasonable time, any information that IDEM, OAQ may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating this permit, or to determine compliance with this permit. Upon request, the Permittee shall also furnish to IDEM, OAQ copies of records required to be kept by this permit.
- (b) For information furnished by the Permittee to IDEM, OAQ, the Permittee may include a claim of confidentiality in accordance with 326 IAC 17.1. When furnishing copies of requested records directly to U. S. EPA, the Permittee may assert a claim of confidentiality in accordance with 40 CFR 2, Subpart B.

**B.8 Annual Notification [326 IAC 2-6.1-5(a)(5)]**

---

- (a) An annual notification shall be submitted by an authorized individual to the Office of Air Quality stating whether or not the source is in operation and in compliance with the terms and conditions contained in this permit.
- (b) The annual notice shall be submitted in the format attached no later than March 1 of each year to:  
  
Indiana Department of Environmental Management  
Compliance and Enforcement Branch, Office of Air Quality  
100 North Senate Avenue  
MC 61-53 IGCN 1003  
Indianapolis, Indiana 46204-2251
- (c) The notification shall be considered timely if the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ on or before the date it is due.

**B.9 Preventive Maintenance Plan [326 IAC 1-6-3]**

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- (a) If required by specific condition(s) in Section D of this permit, the Permittee shall prepare and maintain Preventive Maintenance Plans (PMPs) no later than ninety (90) days after issuance of this permit or ninety (90) days after initial start-up, whichever is later, including the following information on each facility:
  - (1) Identification of the individual(s) responsible for inspecting, maintaining, and repairing emission control devices;
  - (2) A description of the items or conditions that will be inspected and the inspection schedule for said items or conditions; and
  - (3) Identification and quantification of the replacement parts that will be maintained in inventory for quick replacement.

If, due to circumstances beyond the Permittee's control, the PMPs cannot be prepared and maintained within the above time frame, the Permittee may extend the date an additional ninety (90) days provided the Permittee notifies:

Indiana Department of Environmental Management  
Compliance and Enforcement Branch, Office of Air Quality  
100 North Senate Avenue  
MC 61-53 IGCN 1003  
Indianapolis, Indiana 46204-2251

The Permittee shall implement the PMPs.

- (b) A copy of the PMPs shall be submitted to IDEM, OAQ upon request and within a reasonable time, and shall be subject to review and approval by IDEM, OAQ. IDEM, OAQ may require the Permittee to revise its PMPs whenever lack of proper maintenance causes or is the primary contributor to an exceedance of any limitation on emissions.
- (c) To the extent the Permittee is required by 40 CFR Part 60/63 to have an Operation Maintenance, and Monitoring (OMM) Plan for a unit, such Plan is deemed to satisfy the PMP requirements of 326 IAC 1-6-3 for that unit.

**B.10 Prior Permits Superseded [326 IAC 2-1.1-9.5]**

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- (a) All terms and conditions of permits established prior to M065-26474-00016 and issued pursuant to permitting programs approved into the state implementation plan have been either:
- (1) incorporated as originally stated,
  - (2) revised, or
  - (3) deleted.
- (b) All previous registrations and permits are superseded by this permit.

**B.11 Termination of Right to Operate [326 IAC 2-6.1-7(a)]**

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The Permittee's right to operate this source terminates with the expiration of this permit unless a timely and complete renewal application is submitted at least one hundred twenty (120) days prior to the date of expiration of the source's existing permit, consistent with 326 IAC 2-6.1-7.

**B.12 Permit Renewal [326 IAC 2-6.1-7]**

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- (a) The application for renewal shall be submitted using the application form or forms prescribed by IDEM, OAQ and shall include the information specified in 326 IAC 2-6.1-7. Such information shall be included in the application for each emission unit at this source. The renewal application does require an affirmation that the statements in the application are true and complete by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

Request for renewal shall be submitted to:

Indiana Department of Environmental Management  
Permit Administration and Support Section, Office of Air Quality  
100 North Senate Avenue  
MC 61-53 IGCN 1003  
Indianapolis, Indiana 46204-2251

- (b) A timely renewal application is one that is:
- (1) Submitted at least one hundred twenty (120) days prior to the date of the expiration of this permit; and
  - (2) If the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ on or before the date it is due.
- (c) If the Permittee submits a timely and complete application for renewal of this permit, the source's failure to have a permit is not a violation of 326 IAC 2-6.1 until IDEM, OAQ takes final action on the renewal application, except that this protection shall cease to apply if, subsequent to the completeness determination, the Permittee fails to submit by the deadline specified, pursuant to 326 IAC 2-6.1-4(b), in writing by IDEM, OAQ any additional information identified as being needed to process the application.

**B.13 Permit Amendment or Revision [326 IAC 2-5.1-3(e)(3)][326 IAC 2-6.1-6]**

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- (a) Permit amendments and revisions are governed by the requirements of 326 IAC 2-6.1-6 whenever the Permittee seeks to amend or modify this permit.

- (b) Any application requesting an amendment or modification of this permit shall be submitted to:

Indiana Department of Environmental Management  
Permit Administration and Support Section, Office of Air Quality  
100 North Senate Avenue  
MC 61-53 IGCN 1003  
Indianapolis, Indiana 46204-2251

- (c) The Permittee shall notify the OAQ no later than thirty (30) calendar days of implementing a notice-only change. [326 IAC 2-6.1-6(d)]

#### B.14 Source Modification Requirement

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A modification, construction, or reconstruction is governed by the requirements of 326 IAC 2.

#### B.15 Inspection and Entry

[326 IAC 2-5.1-3(e)(4)(B)][326 IAC 2-6.1-5(a)(4)][IC 13-14-2-2][IC 13-17-3-2][IC 13-30-3-1]

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Upon presentation of proper identification cards, credentials, and other documents as may be required by law, and subject to the Permittee's right under all applicable laws and regulations to assert that the information collected by the agency is confidential and entitled to be treated as such, the Permittee shall allow IDEM, OAQ, U.S. EPA, or an authorized representative to perform the following:

- (a) Enter upon the Permittee's premises where a permitted source is located, or emissions related activity is conducted, or where records must be kept under the conditions of this permit;
- (b) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, have access to and copy, at reasonable times, any records that must be kept under the conditions of this permit;
- (c) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, inspect, at reasonable times, any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under this permit;
- (d) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with this permit or applicable requirements; and
- (e) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, utilize any photographic, recording, testing, monitoring, or other equipment for the purpose of assuring compliance with this permit or applicable requirements.

#### B.16 Transfer of Ownership or Operational Control [326 IAC 2-6.1-6]

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- (a) The Permittee must comply with the requirements of 326 IAC 2-6.1-6 whenever the Permittee seeks to change the ownership or operational control of the source and no other change in the permit is necessary.
- (b) Any application requesting a change in the ownership or operational control of the source shall contain a written agreement containing a specific date for transfer of permit responsibility, coverage and liability between the current and new Permittee. The application shall be submitted to:

Indiana Department of Environmental Management

Permit Administration and Support Section, Office of Air Quality  
100 North Senate Avenue  
MC 61-53 IGCN 1003  
Indianapolis, Indiana 46204-2251

The application which shall be submitted by the Permittee does require an affirmation that the statements in the application are true and complete by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

- (c) The Permittee may implement notice-only changes addressed in the request for a notice-only change immediately upon submittal of the request. [326 IAC 2-6.1-6(d)(3)]

**B.17 Annual Fee Payment [326 IAC 2-1.1-7]**

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- (a) The Permittee shall pay annual fees due no later than thirty (30) calendar days of receipt of a bill from IDEM, OAQ,.
- (b) The Permittee may call the following telephone numbers: 1-800-451-6027 or 317-233-4230 (ask for OAQ, Billing, Licensing, and Training Section), to determine the appropriate permit fee.

**B.18 Credible Evidence [326 IAC 1-1-6]**

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For the purpose of submitting compliance certifications or establishing whether or not the Permittee has violated or is in violation of any condition of this permit, nothing in this permit shall preclude the use, including the exclusive use, of any credible evidence or information relevant to whether the Permittee would have been in compliance with the condition of this permit if the appropriate performance or compliance test or procedure had been performed.

SECTION C

SOURCE OPERATION CONDITIONS

Entire Source

Emission Limitations and Standards [326 IAC 2-6.1-5(a)(1)]

C.1 Particulate Emission Limitations For Processes with Process Weight Rates Less Than One Hundred (100) Pounds per Hour [326 IAC 6-3-2]

Pursuant to 326 IAC 6-3-2(e)(2), particulate emissions from any process not exempt under 326 IAC 6-3-1(b) or (c) which has a maximum process weight rate less than 100 pounds per hour and the methods in 326 IAC 6-3-2(b) through (d) do not apply shall not exceed 0.551 pounds per hour.

C.2 Permit Revocation [326 IAC 2-1.1-9]

Pursuant to 326 IAC 2-1.1-9 (Revocation of Permits), this permit to operate may be revoked for any of the following causes:

- (a) Violation of any conditions of this permit.
- (b) Failure to disclose all the relevant facts, or misrepresentation in obtaining this permit.
- (c) Changes in regulatory requirements that mandate either a temporary or permanent reduction of discharge of contaminants. However, the amendment of appropriate sections of this permit shall not require revocation of this permit.
- (d) Noncompliance with orders issued pursuant to 326 IAC 1-5 (Episode Alert Levels) to reduce emissions during an air pollution episode.
- (e) For any cause which establishes in the judgment of IDEM, the fact that continuance of this permit is not consistent with purposes of this article.

C.3 Opacity [326 IAC 5-1]

Pursuant to 326 IAC 5-1-2 (Opacity Limitations), except as provided in 326 IAC 5-1-1 (Applicability) and 326 IAC 5-1-3 (Temporary Alternative Opacity Limitations), opacity shall meet the following, unless otherwise stated in this permit:

- (a) Opacity shall not exceed an average of forty percent (40%) in any one (1) six (6) minute averaging period as determined in 326 IAC 5-1-4.
- (b) Opacity shall not exceed sixty percent (60%) for more than a cumulative total of fifteen (15) minutes (sixty (60) readings as measured according to 40 CFR 60, Appendix A, Method 9 or fifteen (15) one (1) minute nonoverlapping integrated averages for a continuous opacity monitor) in a six (6) hour period.

C.4 Open Burning [326 IAC 4-1] [IC 13-17-9]

The Permittee shall not open burn any material except as provided in 326 IAC 4-1-3, 326 IAC 4-1-4 or 326 IAC 4-1-6. The previous sentence notwithstanding, the Permittee may open burn in accordance with an open burning approval issued by the Commissioner under 326 IAC 4-1-4.1.

C.5 Incineration [326 IAC 4-2] [326 IAC 9-1-2]

The Permittee shall not operate an incinerator except as provided in 326 IAC 4-2 or in this permit. The Permittee shall not operate a refuse incinerator or refuse burning equipment except as provided in 326 IAC 9-1-2 or in this permit.

C.6 Fugitive Dust Emissions [326 IAC 6-4]

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The Permittee shall not allow fugitive dust to escape beyond the property line or boundaries of the property, right-of-way, or easement on which the source is located, in a manner that would violate 326 IAC 6-4 (Fugitive Dust Emissions).

C.7 Stack Height [326 IAC 1-7]

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The Permittee shall comply with the applicable provisions of 326 IAC 1-7 (Stack Height Provisions), for all exhaust stacks through which a potential (before controls) of twenty-five (25) tons per year or more of particulate matter or sulfur dioxide is emitted.

C.8 Asbestos Abatement Projects [326 IAC 14-10] [326 IAC 18] [40 CFR 61, Subpart M]

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- (a) Notification requirements apply to each owner or operator. If the combined amount of regulated asbestos containing material (RACM) to be stripped, removed or disturbed is at least 260 linear feet on pipes or 160 square feet on other facility components, or at least thirty-five (35) cubic feet on all facility components, then the notification requirements of 326 IAC 14-10-3 are mandatory. All demolition projects require notification whether or not asbestos is present.
- (b) The Permittee shall ensure that a written notification is sent on a form provided by the Commissioner at least ten (10) working days before asbestos stripping or removal work or before demolition begins, per 326 IAC 14-10-3, and shall update such notice as necessary, including, but not limited to the following:
- (1) When the amount of affected asbestos containing material increases or decreases by at least twenty percent (20%); or
- (2) If there is a change in the following:
- (A) Asbestos removal or demolition start date;
- (B) Removal or demolition contractor; or
- (C) Waste disposal site.
- (c) The Permittee shall ensure that the notice is postmarked or delivered according to the guidelines set forth in 326 IAC 14-10-3(2).
- (d) The notice to be submitted shall include the information enumerated in 326 IAC 14-10-3(3).

All required notifications shall be submitted to:

Indiana Department of Environmental Management  
Compliance and Enforcement Branch, Office of Air Quality  
100 North Senate Avenue  
MC 61-53 IGCN 1003  
Indianapolis, Indiana 46204-2251

The notice shall include a signed certification from the owner or operator that the information provided in this notification is correct and that only Indiana licensed workers and project supervisors will be used to implement the asbestos removal project.

- (e) **Procedures for Asbestos Emission Control**  
The Permittee shall comply with the applicable emission control procedures in 326 IAC 14-10-4 and 40 CFR 61.145(c). Per 326 IAC 14-10-1, emission control requirements are applicable for any removal or disturbance of RACM greater than three (3) linear feet on pipes or three (3) square feet on any other facility components or a total of at least 0.75 cubic feet on all facility components.
- (f) **Demolition and Renovation**  
The Permittee shall thoroughly inspect the affected facility or part of the facility where the demolition or renovation will occur for the presence of asbestos pursuant to 40 CFR 61.145(a).
- (g) **Indiana Licensed Asbestos Inspector**  
The Permittee shall comply with 326 IAC 14-10-1(a) that requires the owner or operator, prior to a renovation/demolition, to use an Indiana Licensed Asbestos Inspector to thoroughly inspect the affected portion of the facility for the presence of asbestos. The requirement to use an Indiana Licensed Asbestos inspector is not federally enforceable.

Testing Requirements [326 IAC 2-6.1-5(a)(2)]

C.9 Performance Testing [326 IAC 3-6]

- (a) For performance testing required by this permit, a test protocol, except as provided elsewhere in this permit, shall be submitted to:  
  
Indiana Department of Environmental Management  
Compliance and Enforcement Branch, Office of Air Quality  
100 North Senate Avenue  
MC 61-53 IGCN 1003  
Indianapolis, Indiana 46204-2251  
  
no later than thirty-five (35) days prior to the intended test date.
- (b) The Permittee shall notify IDEM, OAQ of the actual test date at least fourteen (14) days prior to the actual test date.
- (c) Pursuant to 326 IAC 3-6-4(b), all test reports must be received by IDEM, OAQ not later than forty-five (45) days after the completion of the testing. An extension may be granted by IDEM, OAQ if the Permittee submits to IDEM, OAQ a reasonable written explanation not later than five (5) days prior to the end of the initial forty-five (45) day period.

Compliance Requirements [326 IAC 2-1.1-11]

C.10 Compliance Requirements [326 IAC 2-1.1-11]

The commissioner may require stack testing, monitoring, or reporting at any time to assure compliance with all applicable requirements by issuing an order under 326 IAC 2-1.1-11. Any monitoring or testing shall be performed in accordance with 326 IAC 3 or other methods approved by the commissioner or the U. S. EPA.

## Compliance Monitoring Requirements [326 IAC 2-6.1-5(a)(2)]

### C.11 Compliance Monitoring [326 IAC 2-1.1-11]

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Compliance with applicable requirements shall be documented as required by this permit. The Permittee shall be responsible for installing any necessary equipment and initiating any required monitoring related to that equipment. All monitoring and record keeping requirements not already legally required shall be implemented when operation begins.

### C.12 Instrument Specifications [326 IAC 2-1.1-11]

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- (a) When required by any condition of this permit, an analog instrument used to measure a parameter related to the operation of an air pollution control device shall have a scale such that the expected maximum reading for the normal range shall be no less than twenty percent (20%) of full scale.
- (b) The Permittee may request that the IDEM, OAQ approve the use of an instrument that does not meet the above specifications provided the Permittee can demonstrate that an alternative instrument specification will adequately ensure compliance with permit conditions requiring the measurement of the parameters.

## Corrective Actions and Response Steps

### C.13 Response to Excursions or Exceedances

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Upon detecting an excursion where a response step is required by the D Section or an exceedance of a limitation in this permit:

- (a) The Permittee shall take reasonable response steps to restore operation of the emissions unit (including any control device and associated capture system) to its normal or usual manner of operation as expeditiously as practicable in accordance with good air pollution control practices for minimizing excess emissions.
- (b) The response shall include minimizing the period of any startup, shutdown or malfunction. The response may include, but is not limited to, the following:
  - (1) initial inspection and evaluation;
  - (2) recording that operations returned or are returning to normal without operator action (such as through response by a computerized distribution control system);  
or
  - (3) any necessary follow-up actions to return operation to normal or usual manner of operation.
- (c) A determination of whether the Permittee has used acceptable procedures in response to an excursion or exceedance will be based on information available, which may include, but is not limited to, the following:
  - (1) monitoring results;
  - (2) review of operation and maintenance procedures and records; and/or
  - (3) inspection of the control device, associated capture system, and the process.
- (d) Failure to take reasonable response steps shall be considered a deviation from the permit.

- (e) The Permittee shall record the reasonable response steps taken.

**C.14 Actions Related to Noncompliance Demonstrated by a Stack Test**

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- (a) When the results of a stack test performed in conformance with Section C - Performance Testing, of this permit exceed the level specified in any condition of this permit, the Permittee shall submit a description of its response actions to IDEM, OAQ, no later than seventy-five (75) days after the date of the test.
- (b) A retest to demonstrate compliance shall be performed no later than one hundred eighty (180) days after the date of the test. Should the Permittee demonstrate to IDEM, OAQ that retesting in one hundred eighty (180) days is not practicable, IDEM, OAQ may extend the retesting deadline.
- (c) IDEM, OAQ reserves the authority to take any actions allowed under law in response to noncompliant stack tests.

**Record Keeping and Reporting Requirements [326 IAC 2-6.1-5(a)(2)]**

**C.15 Malfunctions Report [326 IAC 1-6-2]**

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Pursuant to 326 IAC 1-6-2 (Records; Notice of Malfunction):

- (a) A record of all malfunctions, including startups or shutdowns of any facility or emission control equipment, which result in violations of applicable air pollution control regulations or applicable emission limitations shall be kept and retained for a period of three (3) years and shall be made available to the Indiana Department of Environmental Management (IDEM), Office of Air Quality (OAQ) or appointed representative upon request.
- (b) When a malfunction of any facility or emission control equipment occurs which lasts more than one (1) hour, said condition shall be reported to OAQ, using the Malfunction Report Forms (2 pages). Notification shall be made by telephone or facsimile, as soon as practicable, but in no event later than four (4) daytime business hours after the beginning of said occurrence.
- (c) Failure to report a malfunction of any emission control equipment shall constitute a violation of 326 IAC 1-6, and any other applicable rules. Information of the scope and expected duration of the malfunction shall be provided, including the items specified in 326 IAC 1-6-2(a)(1) through (6).
- (d) Malfunction is defined as any sudden, unavoidable failure of any air pollution control equipment, process, or combustion or process equipment to operate in a normal and usual manner. [326 IAC 1-2-39]

**C.16 General Record Keeping Requirements [326 IAC 2-6.1-5]**

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- (a) Records of all required monitoring data, reports and support information required by this permit shall be retained for a period of at least five (5) years from the date of monitoring sample, measurement, report, or application. Support information includes the following:
  - (AA) All calibration and maintenance records
  - (BB) All original strip chart recordings for continuous monitoring instrumentation
  - (CC) Copies of all reports required by the Minor Source Operating Permit

Records of required monitoring information include the following:

- (AA) The date, place, as defined in this permit, and time of sampling or measurements

- (BB) The dates analyses were performed
- (CC) The company or entity that performed the analyses
- (DD) The analytical techniques or methods used
- (EE) The results of such analyses
- (FF) The operating conditions as existing at the time of sampling or measurement

These records shall be physically present or electronically accessible at the source location for a minimum of three (3) years. The records may be stored elsewhere for the remaining two (2) years as long as they are available upon request. If the Commissioner makes a request for records to the Permittee, the Permittee shall furnish the records to the Commissioner within a reasonable time.

- (b) Unless otherwise specified in this permit, for all record keeping requirements not already legally required, the Permittee shall be allowed up to ninety (90) days from the date of permit issuance or the date of initial start-up, whichever is later, to begin such record keeping.

C.17 General Reporting Requirements [326 IAC 2-1.1-11] [326 IAC 2-6.1-2] [IC 13-14-1-13]

- (a) Reports required by conditions in Section D of this permit shall be submitted to:

Indiana Department of Environmental Management  
Compliance and Enforcement Branch, Office of Air Quality  
100 North Senate Avenue  
MC 61-53 IGCN 1003  
Indianapolis, Indiana 46204-2251

- (b) Unless otherwise specified in this permit, any notice, report, or other submission required by this permit shall be considered timely if the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ on or before the date it is due.
- (c) The first report shall cover the period commencing on the date of issuance of this permit or the date of initial start-up, whichever is later, and ending on the last day of the reporting period. Reporting periods are based on calendar years, unless otherwise specified in this permit. For the purpose of this permit, "calendar year" means the twelve (12) month period from January 1 to December 31 inclusive.

## SECTION D.1 EMISSIONS UNIT OPERATION CONDITIONS

### Emission Unit Description:

- (a) Vinyl compounding operation consisting of:
- (1) Two (2) silos storing PVC resins, identified as Storage Silo 1 and Storage Silo 2, each with a maximum throughput rate of 1,660 pounds per hour and each is controlled by a bin vent. Silo 1 was constructed in 1987 and Silo 2 was constructed in 1977.
  - (2) Two (2) weigh/transfer units, identified as weigh/transfer to mixer 1 and weigh/transfer to mixer 2, each with a maximum throughput rate of 2,600 pounds per hour, and constructed in 1995.  
  
The two (2) weigh/transfer units and two (2) Littleford mixers are controlled by one (1) baghouse that vents to the inside.
  - (3) Two (2) Littleford mixers, identified as Mixer 1 and Mixer 2, each with a maximum mixing capacity of 3,500 pounds per hour, and constructed in 1995.
- (e) One (1) vinyl reclaim operation, constructed in 2004, consisting of:
- (1) One (1) shredder, constructed in 2004, in which rolls or chunks of vinyl are shredded to 1" by 1" size, exhausting to the room.
  - (2) One (1) conveyor which moves the 1" by 1" pieces from the shredder and delivers them to the granulator.
  - (3) One (1) granulator, constructed in 2004, which reduces the 1" by 1" pieces to 1/4" by 1/4" size.
  - (4) One (1) reclaim pulverizer, constructed in 2004, with a maximum capacity of 62.50 pounds per hour of scrap vinyl (500 pounds per 8 hour shift), using a baghouse for control and exhausting to the atmosphere.
  - (5) One (1) reclaim mixer, constructed in 2004, with a maximum capacity of 7,000 pounds per hour of vinyl, using a cyclone for control and exhausting to the indoors.

(The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.)

### Emissions Limitations and Standards [326 IAC 2-6.1-5(1)]

#### D.1.1 Particulate [326 IAC 6-3-2]

Pursuant to 326 IAC 6-3-2 (Particulate Emission Limitations for Manufacturing Processes), the particulate emissions from the two (2) PVC resin storage silos, two (2) weigh/transfer units, the two (2) mixers and the vinyl reclaim operation shall not exceed the particulate emission limit as shown in the table below.

	Process Weight		Particulate Emission Limit (lbs/hour)
	(lbs/hour)	(tons/hour)	
PVC Resin Silo 1	1,660	0.83	3.62
PVC Resin Silo 2	1,660	0.83	3.62
Weigh/Transfer to Mixer 1	2,600	1.30	4.89
Weigh/Transfer to Mixer 2	2,600	1.30	4.89
Littleford Mixer 1	3,500	1.75	5.97
Littleford Mixer 2	3,500	1.75	5.97
Vinyl Reclaim Mixer	7,000	3.5	9.49
Vinyl Reclaim Pulverizer	62.50	0.031	0.402

The pound per hour limits were calculated using the following equation:

Interpolation of the data for the process weight rate up to 60,000 pounds per hour shall be accomplished by use of the equation:

$$E = 4.10 P^{0.67}$$

where E = rate of emission in pounds per hour; and  
 P = process weight rate in tons per hour

### Compliance Determination Requirements

#### D.1.2 Particulate Control

- 
- (a) In order to comply with D.1.1, the two (2) bin vents shall be in operation and control emissions from the two (2) PVC resin storage silos at all times that the two (2) PVC resin storage silos are in operation.
  - (b) In order to comply with D.1.1, the one (1) baghouse for particulate control shall be in operation and control emissions from the two (2) weigh/transfer units, and two (2) Littleford mixers at all times that the two (2) weigh/transfer units, and two (2) Littleford mixers are in operation.
  - (c) In order to comply with D.1.1, the baghouse and the cyclone for particulate control for the vinyl reclaim operation must be in operation at all times the vinyl reclaim operation is in operation.

**SECTION D.2**

**EMISSIONS UNIT OPERATION CONDITIONS**

**Emission Unit Description:**

- (b) Vinyl calendering and laminating operation consisting of,
  - (1) Two (2) calender/embossers, identified as calender/embosser 1 and calender/embosser 2, each with a maximum process rate of 1,600 pounds per hour and a maximum plasticizer addition of twenty (20) percent, constructed in 1977.
  - (2) One (1) laminator/embosser, identified as laminator/embosser, with a maximum process rate of 1,600 pounds per hour and a maximum plasticizer addition of twenty (20) percent, constructed in 1977.

(The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.)

**Emission Limitations and Standards**

**D.2.1 Particulate [326 IAC 6-3-2]**

Pursuant to 326 IAC 6-3-2 (Particulate Emission Limitations for Manufacturing Processes), the particulate emissions from each of the two (2) calender/embossers, and one (1) laminator/embosser shall not exceed 3.53 pounds per hour when operating at a process weight rate of 0.80 tons per hour.

The pounds per hour limitation was calculated using the following equation:

Interpolation of the data for the process weight rate up to 60,000 pounds per hour shall be accomplished by use of the equation:

$$E = 4.10 P^{0.67}$$

where E = rate of emission in pounds per hour; and  
P = process weight rate in tons per hour

Emission Units	Process Weight		Particulate Emission Limit (lbs/hour)
	(lbs/hour)	(tons/hour)	
Calender/Embosser 1	1,660	0.80	3.53
Calender/Embosser 2	1,600	0.80	3.53
Laminator/Embosser	1,600	0.80	3.53

## SECTION D.3

## EMISSIONS UNIT OPERATION CONDITIONS

### Emission Unit Description:

- (c) Vinyl printing operation consisting of:
- (1) one (1) rotogravure printing press, identified as Press 32, constructed in 1988, with a maximum line speed of 120 feet per minute, and exhausting at stack ID 32.
  - (2) one (1) rotogravure printing press, identified as Press 33, constructed in 1990, with a maximum line speed of 120 feet per minute, and exhausting at stack ID 33.
  - (3) one (1) rotogravure printing press, identified as Press 34, constructed in 1992, with a maximum line speed of 120 feet per minute, and exhausting at stack ID 34.

(The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.)

### Emission Limitations and Standards

#### D.3.1 Volatile Organic Compounds (VOCs) [326 IAC 8-2-11]

Pursuant to 326 IAC 8-2-11 (Fabric and Vinyl Coating), the volatile organic compound (VOC) content of the coating from each rotogravure press shall not exceed 4.8 pounds of VOC per gallon of coating, excluding water, delivered to the coating applicator.

### Compliance Determination Requirements

#### D.3.2 Preventive Maintenance Plan [326 IAC 2-8-4(9)]

A Preventive Maintenance Plan is required for these facilities and their control devices. Section B - Preventive Maintenance Plan contains the Permittee's obligation with regard to the preventive maintenance plan required by this condition.

#### D.3.3 Volatile Organic Compounds (VOC)

Compliance with the VOC content and usage limitations contained in Conditions D.3.1 shall be determined pursuant to 326 IAC 8-1-4(a)(3) and 326 IAC 8-1-2(a) by preparing or obtaining from the manufacturer the copies of the  $\Delta$ as supplied $\Delta$  and  $\Delta$ as applied $\Delta$  VOC data sheets. IDEM, OAQ, reserves the authority to determine compliance using Method 24 in conjunction with the analytical procedures specified in 326 IAC 8-1-4.

### Record Keeping and Reporting Requirements [326 IAC 2-5.1-3(e)(2)] [326 IAC 2-6.1-5(a)(2)]

#### D.3.4 Record Keeping Requirements

- (a) To document the compliance status with Condition D.3.1, the Permittee shall maintain records in accordance with (1) through (5) below. Records maintained for (1) through (5) shall be taken monthly and shall be complete and sufficient to establish compliance with the VOC usage limits and the VOC emission limits established in Condition D.3.1.
- (1) The VOC content of each coating material and solvent used.
  - (2) The amount of coating material and solvent used less water on a monthly basis.

- (A) Records shall include purchase orders, invoices, and material safety data sheets (MSDS) necessary to verify the type and amount used.
  - (B) Solvent usage records shall differentiate between those added to coatings and those used as cleanup solvents.
- (3) The cleanup solvent usage for each month;
  - (4) The total VOC usage for each month; and
  - (5) The weight of VOCs emitted for each compliance period.
- (b) Section C - General Record Keeping Requirements contains the Permittee's obligations with regard to the records required by this condition.

## SECTION E.1 EMISSIONS UNIT OPERATION CONDITIONS

### Emissions Unit Description:

- (c) Vinyl printing operation consisting of:
- (1) one (1) rotogravure printing press, identified as Press 32, constructed in 1988, with a maximum line speed of 120 feet per minute, and exhausting at stack ID 32.
  - (2) one (1) rotogravure printing press, identified as Press 33, constructed in 1990, with a maximum line speed of 120 feet per minute, and exhausting at stack ID 33.
  - (3) one (1) rotogravure printing press, identified as Press 34, constructed in 1992, with a maximum line speed of 120 feet per minute, and exhausting at stack ID 34.

(The information describing the process contained in this emissions unit description box is descriptive information and does not constitute enforceable conditions.)

### New Source Performance Standards (NSPS) Requirements [326 IAC 2-7-5(1)]

#### E.1.1 General Provisions Relating to New Source Performance Standards [326 IAC 12-1] [40 CFR Part 60, Subpart A]

The provisions of 40 CFR 60, Subpart A - General Provisions, which are incorporated as 326 IAC 12-1, apply to this facility described in this section except when otherwise specified in 40 CFR 60, Subpart FFF.

- (a) Pursuant to 40 CFR 60.1, the Permittee shall comply with the provisions of 40 CFR Part 60 Subpart A – General Provisions, which are incorporated by reference as 326 IAC 12-1 for the vinyl printing operation except as otherwise specified in 40 CFR Part 60, Subpart FFF.
- (b) Pursuant to 40 CFR 60.10, the Permittee shall submit all required notifications and reports to:

Indiana Department of Environmental Management  
Compliance and Enforcement Branch, Office of Air Quality  
100 North Senate Avenue,  
MC 61-53 IGCN 1003  
Indianapolis, Indiana 46204-2251

#### E.1.2 New Source Performance Standards for Flexible Vinyl and Urethane Coating and Printing [40 CFR 60, Subpart FFF] [326 IAC 12]

Pursuant to 40 CFR Part 60, Subpart FFF, the Permittee shall comply with the following provisions of 40 CFR Part 60, Subpart FFF (included as Attachment A), which are incorporated by reference as 326 IAC 12 for Presses 32, 33 and 34.

- 40 CFR 60.580(a) and (b)
- 40 CFR 60.581
- 40 CFR 60.582(a)(1)
- 40 CFR 60.583
- 40 CFR 60.584(a)
- 40 CFR 60.585

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT  
OFFICE OF AIR QUALITY  
COMPLIANCE AND ENFORCEMENT BRANCH**

**MINOR SOURCE OPERATING PERMIT  
ANNUAL NOTIFICATION**

This form should be used to comply with the notification requirements under 326 IAC 2-6.1-5(a)(5).

<b>Company Name:</b>	New Castle Wallcovering, LLC
<b>Address:</b>	2600 Troy Avenue, New Castle Indiana
<b>City:</b>	Indiana 47362
<b>Phone #:</b>	765-521-0188
<b>MSOP #:</b>	M065-26474-00016

I hereby certify that New Castle Wallcovering, LLC is :

still in operation.

no longer in operation.

I hereby certify that New Castle Wallcovering, LLC is :

in compliance with the requirements of MSOP M065-26474-00016.

not in compliance with the requirements of MSOP M065-26474-00016.

<b>Authorized Individual (typed):</b>
<b>Title:</b>
<b>Signature:</b>
<b>Date:</b>

If there are any conditions or requirements for which the source is not in compliance, provide a narrative description of how the source did or will achieve compliance and the date compliance was, or will be achieved.

<b>Noncompliance:</b>

### MALFUNCTION REPORT

#### INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT OFFICE OF AIR QUALITY COMPLIANCE AND ENFORCEMENT BRANCH FAX NUMBER: (317) 233-6865

**This form should only be used to report malfunctions applicable to Rule 326 IAC 1-6  
and to qualify for the exemption under 326 IAC 1-6-4.**

THIS FACILITY MEETS THE APPLICABILITY REQUIREMENTS BECAUSE IT HAS POTENTIAL TO EMIT 25 TONS/YEAR PARTICULATE MATTER ?\_\_\_\_\_, 25 TONS/YEAR SULFUR DIOXIDE ?\_\_\_\_\_, 25 TONS/YEAR NITROGEN OXIDES?\_\_\_\_\_, 25 TONS/YEAR VOC ?\_\_\_\_\_, 25 TONS/YEAR HYDROGEN SULFIDE ?\_\_\_\_\_, 25 TONS/YEAR TOTAL REDUCED SULFUR ?\_\_\_\_\_, 25 TONS/YEAR REDUCED SULFUR COMPOUNDS ?\_\_\_\_\_, 25 TONS/YEAR FLUORIDES ?\_\_\_\_\_, 100 TONS/YEAR CARBON MONOXIDE ?\_\_\_\_\_, 10 TONS/YEAR ANY SINGLE HAZARDOUS AIR POLLUTANT ?\_\_\_\_\_, 25 TONS/YEAR ANY COMBINATION HAZARDOUS AIR POLLUTANT ?\_\_\_\_\_, 1 TON/YEAR LEAD OR LEAD COMPOUNDS MEASURED AS ELEMENTAL LEAD ?\_\_\_\_\_, OR IS A SOURCE LISTED UNDER 326 IAC 2-5.1-3(2) ?\_\_\_\_\_. EMISSIONS FROM MALFUNCTIONING CONTROL EQUIPMENT OR PROCESS EQUIPMENT CAUSED EMISSIONS IN EXCESS OF APPLICABLE LIMITATION \_\_\_\_\_.

THIS MALFUNCTION RESULTED IN A VIOLATION OF: 326 IAC \_\_\_\_\_ OR, PERMIT CONDITION # \_\_\_\_\_ AND/OR PERMIT LIMIT OF \_\_\_\_\_

THIS INCIDENT MEETS THE DEFINITION OF "MALFUNCTION" AS LISTED ON REVERSE SIDE ?    Y        N

THIS MALFUNCTION IS OR WILL BE LONGER THAN THE ONE (1) HOUR REPORTING REQUIREMENT ?    Y        N

COMPANY: \_\_\_\_\_ PHONE NO. (    ) \_\_\_\_\_  
LOCATION: (CITY AND COUNTY) \_\_\_\_\_  
PERMIT NO. \_\_\_\_\_ AFS PLANT ID: \_\_\_\_\_ AFS POINT ID: \_\_\_\_\_ INSP: \_\_\_\_\_  
CONTROL/PROCESS DEVICE WHICH MALFUNCTIONED AND REASON: \_\_\_\_\_

DATE/TIME MALFUNCTION STARTED: \_\_\_\_/\_\_\_\_/20\_\_\_\_    \_\_\_\_\_ AM / PM

ESTIMATED HOURS OF OPERATION WITH MALFUNCTION CONDITION: \_\_\_\_\_

DATE/TIME CONTROL EQUIPMENT BACK-IN SERVICE \_\_\_\_/\_\_\_\_/20\_\_\_\_    \_\_\_\_\_ AM/PM

TYPE OF POLLUTANTS EMITTED: TSP, PM-10, SO2, VOC, OTHER: \_\_\_\_\_

ESTIMATED AMOUNT OF POLLUTANT EMITTED DURING MALFUNCTION: \_\_\_\_\_

MEASURES TAKEN TO MINIMIZE EMISSIONS: \_\_\_\_\_

REASONS WHY FACILITY CANNOT BE SHUTDOWN DURING REPAIRS:

CONTINUED OPERATION REQUIRED TO PROVIDE ESSENTIAL\* SERVICES: \_\_\_\_\_

CONTINUED OPERATION NECESSARY TO PREVENT INJURY TO PERSONS: \_\_\_\_\_

CONTINUED OPERATION NECESSARY TO PREVENT SEVERE DAMAGE TO EQUIPMENT: \_\_\_\_\_

INTERIM CONTROL MEASURES: (IF APPLICABLE) \_\_\_\_\_

MALFUNCTION REPORTED BY: \_\_\_\_\_ TITLE: \_\_\_\_\_  
(SIGNATURE IF FAXED)

MALFUNCTION RECORDED BY: \_\_\_\_\_ DATE: \_\_\_\_\_ TIME: \_\_\_\_\_

\*SEE PAGE 2

**Please note - This form should only be used to report malfunctions applicable to Rule 326 IAC 1-6 and to qualify for the exemption under 326 IAC 1-6-4.**

**326 IAC 1-6-1 Applicability of rule**

Sec. 1. This rule applies to the owner or operator of any facility required to obtain a permit under 326 IAC 2-5.1 or 326 IAC 2-6.1.

**326 IAC 1-2-39 "Malfunction" definition**

Sec. 39. Any sudden, unavoidable failure of any air pollution control equipment, process, or combustion or process equipment to operate in a normal and usual manner.

\***Essential services** are interpreted to mean those operations, such as, the providing of electricity by power plants. Continued operation solely for the economic benefit of the owner or operator shall not be sufficient reason why a facility cannot be shutdown during a control equipment shutdown.

If this item is checked on the front, please explain rationale:

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**Attachment A**

**New Castle Wallcovering, LLC  
2600 Troy Avenue  
New Castle, Indiana 47362**

**Permit No. M065-31225-00016**

## **New Source Performance Standards for Subpart FFF—Standards of Performance for Flexible Vinyl and Urethane Coating and Printing**

**Source:** 49 FR 26892, June 29, 1984, unless otherwise noted.

### **§ 60.580 Applicability and designation of affected facility.**

(a) The affected facility to which the provisions of this subpart apply is each rotogravure printing line used to print or coat flexible vinyl or urethane products.

(b) This subpart applies to any affected facility which begins construction, modification, or reconstruction after January 18, 1983.

(c) For facilities controlled by a solvent recovery emission control device, the provisions of §60.584(a) requiring monitoring of operations will not apply until EPA has promulgated performance specifications under appendix B for the continuous monitoring system. After the promulgation of performance specifications, these provisions will apply to each affected facility under paragraph (b) of this section. Facilities controlled by a solvent recovery emission control device that become subject to the standard prior to promulgation of performance specifications must conduct performance tests in accordance with §60.13(b) after performance specifications are promulgated.

### **§ 60.581 Definitions and symbols.**

(a) All terms used in this subpart, not defined below, are given the same meaning as in the Act or in subpart A of this part.

*Emission control device* means any solvent recovery or solvent destruction device used to control volatile organic compounds (VOC) emissions from flexible vinyl and urethane rotogravure printing lines.

*Emission control system* means the combination of an emission control device and a vapor capture system for the purpose of reducing VOC emissions from flexible vinyl and urethane rotogravure printing lines.

*Flexible vinyl and urethane products* mean those products, except for resilient floor coverings (1977 Standard Industry Code 3996) and flexible packaging, that are more than 50 micrometers (0.002 inches) thick, and that consist of or contain a vinyl or urethane sheet or a vinyl or urethane coated web.

*Gravure cylinder* means a plated cylinder with a printing image consisting of minute cells or indentations, specifically engraved or etched into the cylinder's surface to hold ink when continuously revolved through a fountain of ink.

*Ink* means any mixture of ink, coating solids, organic solvents including dilution solvent, and water that is applied to the web of flexible vinyl or urethane on a rotogravure printing line.

*Ink solids* means the solids content of an ink as determined by Method 24, ink manufacturer's formulation data, or plant blending records.

*Inventory system* means a method of physically accounting for the quantity of ink, solvent, and solids used at one or more affected facilities during a time period. The system is based on plant purchase or inventory records.

*Plant blending records* means those records which document the weight fraction of organic solvents and solids used in the formulation or preparation of inks at the vinyl or urethane printing plant where they are used.

*Rotogravure print station* means any device designed to print or coat inks on one side of a continuous web or substrate using the intaglio printing process with a gravure cylinder.

*Rotogravure printing line* means any number of rotogravure print stations and associated dryers capable of printing or coating simultaneously on the same continuous vinyl or urethane web or substrate, which is fed from a continuous roll.

*Vapor capture system* means any device or combination of devices designed to contain, collect, and route organic solvent vapors emitted from the flexible vinyl or urethane rotogravure printing line.

(b) All symbols used in this subpart not defined below are given the same meaning as in the Act or in subpart A of this part.

a=the gas stream vents exiting the emission control device.

bthe gas stream vents entering the emission control device.

fthe gas stream vents which are not directed to an emission control device.

$C_{aj}$ =the concentration of VOC in each gas stream (j) for the time period exiting the emission control device, in parts per million by volume.

$C_{bi}$ =the concentration of VOC in each gas stream (i) for the time period entering the emission control device, in parts per million by volume.

$C_{fk}$ =the concentration of VOC in each gas stream (k) for the time period which is not directed to an emission control device, in parts per million by volume.

Gthe weighted average mass of VOC per mass of ink solids applied, in kilograms per kilogram.

$M_{ci}$ =the total mass of each ink (i) applied in the time period as determined from plant records, in kilograms.

$M_{dj}$ =the total mass of each dilution solvent (j) added at the print line in the time period determined from plant records, in kilograms.

$Q_{aj}$ =the volumetric flow rate of each effluent gas stream (j) exiting the emission control device, in standard cubic meters per hour.

$Q_{bi}$ =the volumetric flow rate of each effluent gas stream (i) entering the emission control device, in standard cubic meters per hour.

$Q_{fk}$ =the volumetric flow rate of each effluent gas stream (k) not directed to an emission control device, in standard cubic meters per hour.

Ethe VOC emission reduction efficiency (as a fraction) of the emission control device during performance testing.

Fthe VOC emission capture efficiency (as a fraction) of the vapor capture system during performance testing.

$W_{oi}$  = the weight fraction of VOC in each ink (i) used in the time period as determined from Method 24, manufacturer's formulation data, or plant blending records, in kilograms per kilogram.

$W_{si}$  means the weight fraction of solids in each ink (i) used in the time period as determined from Method 24, manufacturer's formulation data, or plant blending records, in kilograms per kilogram.

$W_{oj}$  = the weight fraction of VOC in each dilution solvent (j) added at the print line in the time period determined from Method 24, manufacturer's formulation data, or plant blending records, in kilograms per kilogram.

[49 FR 26892, June 29, 1984; 49 FR 32848, Aug. 17, 1984, as amended at 65 FR 61768, Oct. 17, 2000]

**§ 60.582 Standard for volatile organic compounds.**

(a) On and after the date on which the performance test required by §60.8 has been completed, each owner or operator subject to this subpart shall either:

- (1) Use inks with a weighted average VOC content less than 1.0 kilogram VOC per kilogram ink solids at each affected facility, or
- (2) Reduce VOC emissions to the atmosphere by 85 percent from each affected facility.

(b) [Reserved]

**§ 60.583 Test methods and procedures.**

(a) Methods in appendix A of this part, except as provided under §60.8(b), shall be used to determine compliance with §60.582(a) as follows:

- (1) Method 24 for analysis of inks. If nonphotochemically reactive solvents are used in the inks, standard gas chromatographic techniques may be used to identify and quantify these solvents. The results of Method 24 may be adjusted to subtract these solvents from the measured VOC content.
- (2) Method 25A for VOC concentration (the calibration gas shall be propane);
- (3) Method 1 for sample and velocity traverses;
- (4) Method 2 for velocity and volumetric flow rates;
- (5) Method 3 for gas analysis;
- (6) Method 4 for stack gas moisture.

(b) To demonstrate compliance with §60.582(a)(1), the owner or operator of an affected facility shall determine the weighted average VOC content of the inks according to the following procedures:

- (1) Determine and record the VOC content and amount of each ink used at the print head, including the VOC content and amount of diluent solvent, for any time periods when VOC emission control equipment is not used.
- (2) Compute the weighted average VOC content by the following equation:

$$G = \frac{\sum_{i=1}^n (W_{oi} M_{ci}) + \sum_{j=1}^m (W_{oj} M_{dj})}{\sum_{i=1}^n (M_{ci} W_{si})}$$

(3) The weighted average VOC content of the inks shall be calculated over a period that does not exceed one calendar month, or four consecutive weeks. A facility that uses an accounting system based on quarters consisting of two 28 calendar day periods and one 35 calendar day period may use an averaging period of 35 calendar days four times per year, provided the use of such an accounting system is documented in the initial performance test.

(4) Each determination of the weighted average VOC content shall constitute a performance test for any period when VOC emission control equipment is not used. Results of the initial performance test must be reported to the Administrator. Method 24 or ink manufacturers' formulation data along with plant blending records (if plant blending is done) may be used to determine VOC content. The Administrator may require the use of Method 24 if there is a question concerning the accuracy of the ink manufacturer's data or plant blending records.

(5) If, during the time periods when emission control equipment is not used, all inks used contain less than 1.0 kilogram VOC per kilogram ink solids, the owner or operator is not required to calculate the weighted average VOC content, but must verify and record the VOC content of each ink (including any added dilution solvent) used as determined by Method 24, ink manufacturers' formulation data, or plant blending records.

(c) To demonstrate compliance with §60.582(a)(1), the owner or operator may determine the weighted average VOC content using an inventory system.

(1) The inventory system shall accurately account to the nearest kilogram for the VOC content of all inks and dilution solvent used, recycled, and discarded for each affected facility during the averaging period. Separate records must be kept for each affected facility.

(2) To determine VOC content of inks and dilution solvent used or recycled, Method 24 or ink manufacturers' formulation data must be used in combination with plant blending records (if plant blending is done) or inventory records or purchase records for new inks or dilution solvent.

(3) For inks to be discarded, only Method 24 shall be used to determine the VOC content. Inks to be discarded may be combined prior to measurement of volume or weight and testing by Method 24.

(4) The Administrator may require the use of Method 24 if there is a question concerning the accuracy of the ink manufacturer's data or plant records.

(5) The Administrator shall approve the inventory system of accounting for VOC content prior to the initial performance test.

(d) To demonstrate compliance with §60.582(a)(2), the owner or operator of an affected facility controlled by a solvent recovery emission control device or an incineration control device shall conduct a performance test to determine overall VOC emission control efficiency according to the following procedures:

(1) The performance test shall consist of three runs. Each test run must last a minimum of 30 minutes and shall continue until the printing operation is interrupted or until 180 minutes of continuous operation occurs. During each test run, the print line shall be printing continuously and operating normally. The VOC emission reduction efficiency achieved for each test run is averaged over the entire test run period.

(2) VOC concentration values at each site shall be measured simultaneously.

(3) The volumetric flow rate shall be determined from one Method 2 measurement for each test run conducted immediately prior to, during, or after that test run. Volumetric flow rates at each site do not need to be measured simultaneously.

(4) In order to determine capture efficiency from an affected facility, all fugitive VOC emissions from the affected facility shall be captured and vented through stacks suitable for measurement. During a performance test, the owner or operator of an affected facility located in an area with other sources of VOC shall isolate the affected facility from other sources of VOC. These two requirements shall be accomplished using one of the following methods:

(i) Build a permanent enclosure around the affected facility;

(ii) Build a temporary enclosure around the affected facility and duplicate, to an extent that is reasonably feasible, the ventilation conditions that are in effect when the affected facility is not enclosed (one way to do this is to divide the room exhaust rate by the volume of the room and then duplicate that quotient or 20 air changes per hour, whichever is smaller, in the temporary enclosure); or

(iii) Shut down all other sources of VOC and continue to exhaust fugitive emissions from the affected facility through any building ventilation system and other room exhausts such as print line ovens and embossers.

(5) For each affected facility, compliance with §60.582(a)(2) has been demonstrated if the average value of the overall control efficiency (EF) for the three runs is equal to or greater than 85 percent. An overall control efficiency is calculated for each run as follows:

(i) For efficiency of the emission control device,

$$EF = \frac{\sum_{i=1}^n (Q_{bi} C_{bi}) - \sum_{j=1}^m (Q_{aj} C_{aj})}{\sum_{i=1}^n (Q_{bi} C_{bi})}$$

(ii) For efficiency of the vapor capture system,

$$F = \frac{\sum_{i=1}^n (Q_{bi} C_{bi})}{\sum_{i=1}^n (Q_{bi} C_{bi}) + \sum_{k=1}^p (Q_{fk} C_{fk})}$$

[49 FR 26892, June 29, 1984; 49 FR 32848, Aug. 17, 1984, as amended at 65 FR 61768, Oct. 17, 2000]

### § 60.584 Monitoring of operations and recordkeeping requirements.

(a) The owner or operator of an affected facility controlled by a solvent recovery emission control device shall install, calibrate, operate, and maintain a monitoring system which continuously measures and records the VOC concentration of the exhaust vent stream from the control device and shall comply with the following requirements:

(1) The continuous monitoring system shall be installed in a location that is representative of the VOC concentration in the exhaust vent, at least two equivalent stack diameters from the exhaust point, and protected from interferences due to wind, weather, or other processes.

(2) During the performance test, the owner or operator shall determine and record the average exhaust vent VOC concentration in parts per million by volume. After the performance test, the owner or operator shall determine and, in addition to the record made by the continuous monitoring device, record the average

exhaust vent VOC concentration for each 3-hour clock period of printing operation when the average concentration is greater than 50 ppm and more than 20 percent greater than the average concentration value demonstrated during the most recent performance test.

(b) The owner or operator of an affected facility controlled by a thermal incineration emission control device shall install, calibrate, operate, and maintain a monitoring device that continuously measures and records the temperature of the control device exhaust gases and shall comply with the following requirements:

(1) The continuous monitoring device shall be calibrated annually and have an accuracy of  $\pm 0.75$  percent of the temperature being measured, expressed in degrees Celsius, or  $\pm 2.5$  °C, whichever is greater.

(2) During the performance test, the owner or operator shall determine and record the average temperature of the control device exhaust gases. After the performance test, the owner or operator shall determine and record, in addition to the record made by the continuous monitoring device, the average temperature for each 3-hour clock period of printing operation when the average temperature of the exhaust gases is more than 28 °C (50 °F) below the average temperature demonstrated during the most recent performance test.

(c) The owner or operator of an affected facility controlled by a catalytic incineration emission control device shall install, calibrate, operate, and maintain monitoring devices that continuously measure and record the gas temperatures both upstream and downstream of the catalyst bed and shall comply with the following requirements:

(1) Each continuous monitoring device shall be calibrated annually and have an accuracy of  $\pm 0.75$  percent of the temperature being measured, expressed in degrees Celsius, or  $\pm 2.5$  °C, whichever is greater.

(2) During the performance test, the owner or operator shall determine and record the average gas temperature both upstream and downstream of the catalyst bed. After the performance test, the owner or operator shall determine and record, in addition to the record made by the continuous monitoring device, the average temperatures for each 3-hour clock period of printing operation when the average temperature of the gas stream before the catalyst bed is more than 28 °C below the average temperature demonstrated during the most recent performance test or the average temperature difference across the catalyst bed is less than 80 percent of the average temperature difference of the device during the most recent performance test.

(d) The owner or operator of an affected facility shall record time periods of operation when an emission control device is not in use.

[49 FR 26892, June 29, 1984, as amended at 65 FR 61768, Oct. 17, 2000]

#### **§ 60.585 Reporting requirements.**

(a) For all affected facilities subject to compliance with §60.582, the performance test data and results from the performance test shall be submitted to the Administrator as specified in §60.8(a).

(b) The owner or operator of each affected facility shall submit semiannual reports to the Administrator of occurrences of the following:

(1) Exceedances of the weighted average VOC content specified in §60.582(a)(1);

(2) Exceedances of the average value of the exhaust vent VOC concentration as defined under §60.584(a)(2);

(3) Drops in the incinerator temperature as defined under §60.584(b)(2); and

(4) Drops in the average temperature of the gas stream immediately before the catalyst bed or drops in the average temperature across the catalyst bed as defined under §60.584(c)(2).

(c) The reports required under paragraph (b) shall be postmarked within 30 days following the end of the second and fourth calendar quarters.

(d) The requirements of this subsection remain in force until and unless the Agency, in delegating enforcement authority to a State under section 111(c) of the Act, approves reporting requirements or an alternative means of compliance surveillance adopted by such States. In that event, affected sources within the State will be relieved of the obligation to comply with this subsection, provided that they comply with requirements established by the State.

**Appendix A: Emissions Calculations  
Summary Emissions**

**Company Name:** New Castle Wallcovering, LLC  
**Address:** 2600 Troy Avenue, New Castle, Indiana 47362  
**MSOP:** M065-26474-00016  
**NOC:** 065-31225-00016  
**Reviewer:** Deborah Cole  
**Date:** February 21, 2012

**POTENTIAL TO EMIT BEFORE CONTROLS IN TONS PER YEAR**

	PM	PM10	PM2.5	SO <sub>2</sub>	NOx	VOC	CO	GHG	Total HAPS	Worst Single HAP
Vinyl Compounding Operation	37.84	37.84	37.84	0.00	0.00	0.00	0.00	0.00	0.51	0.51
Calender, Embosser, Laminator	6.73	6.73	6.73	0.00	0.00	6.73	0.00	0.00	0.00	0.00
Vinyl Printing Operation	0.00	0.00	0.00	0.00	0.00	51.88	0.00	0.00	7.69	4.61
Combustion Units	0.05	0.20	0.20	0.02	2.63	0.14	2.21	3,172.79	0.05	0.05
Vinyl Reclaim Operation - Pulverizer	0.12	0.12	0.12	0.00	0.00	0.00	0.00	0.00	0.00	0.00
Vinyl Reclaim Operation - Mixer	9.20	9.20	9.20	0.00	0.00	0.00	0.00	0.00	0.00	0.00
<b>Total</b>	<b>53.94</b>	<b>54.09</b>	<b>54.09</b>	<b>0.02</b>	<b>2.63</b>	<b>58.75</b>	<b>2.21</b>	<b>3,172.79</b>	<b>8.26</b>	

**POTENTIAL TO EMIT AFTER CONTROLS IN TONS PER YEAR**

	PM	PM10	PM2.5	SO <sub>2</sub>	NOx	VOC	CO	GHG	HAPs	Worst Single HAP
Vinyl Compounding Operation	1.02	1.02	1.02	0.00	0.00	0.00	0.00	0.00	0.51	0.51
Calender, Embosser, Laminator	6.73	6.73	6.73	0.00	0.00	6.73	0.00	0.00	0.00	0.00
Vinyl Printing Operation	0.00	0.00	0.00	0.00	0.00	51.88	0.00	0.00	7.69	4.61
Combustion Units	0.05	0.20	0.20	0.02	2.63	0.14	2.21	3,172.79	0.05	0.05
Vinyl Reclaim Operation - Pulverizer	0.006	0.006	0.006	0.00	0.00	0.00	0.00	0.00	0.00	0.00
Vinyl Reclaim Operation - Mixer	0.46	0.46	0.46	0.00	0.00	0.00	0.00	0.00	0.00	0.00
<b>Total</b>	<b>8.26</b>	<b>8.41</b>	<b>8.41</b>	<b>0.02</b>	<b>2.63</b>	<b>58.75</b>	<b>2.21</b>	<b>3,172.79</b>	<b>8.26</b>	

**Appendix A: Emissions Calculations  
Material Handling Operations**

**Company Name:** New Castle Wallcovering, LLC  
**Address:** 2600 Troy Avenue, New Castle, Indiana 47362  
**MSOP:** M065-26474-00016  
**NOC:** 065-31225-00016  
**Reviewer:** Deborah Cole  
**Date:** February 21, 2012

Unit	Material	* Emission Factor (lb/ton)	Before Control		After Control		Control Efficiency %	** Max. Antimony Oxide %	PTE Antimony Oxide	
			Max. Throughput Rate (lb/hour)	(ton/hour)	PTE PM/PM10 (lb/hour)	(tons/year)			PTE PM/PM10 (tons/year)	(lbs/hour)
Silo 1 and 2		3.0	3320	1.66	4.98	21.8	0.22	-	-	-
Weigh/Transfer to Mixer 1 and 2	PVC Resin	0.6	5200	2.6	1.56	6.8	0.34	3.19%	0.05	0.22
Littleford Mixer 1 and 2		0.6	7000	3.5	2.10	9.2	0.46	3.19%	0.07	0.29
									<b>0.12</b>	<b>0.51</b>
					<b>37.84</b>		<b>1.02</b>			

Note: Assume all PM emissions are equal to PM10 emissions

\* Emission factors from AP-42, Chapter 11.13, Glass Fiber Manufacturing SCC 3-05-012-21, SCC 3-05-012-23 (September, 1985).

\*\* Maximum antimony oxide % is equal to 8.3 lbs antimony oxide per 260 lbs of dry material as provided by the source.

Control = two (2) bin vent for silo 1 and 2, one (1) baghouse for Weigh/Transfer 1, 2 and Littleford Mixers 1, 2.

**Methodology**

**Before Control**

PTE PM/PM10 (lbs/hour) = Max. Throughput Rate (lbs/hour) \* 1 ton/2000 lbs \* Emission Factor (lb/ton)

PTE PM/PM10 (tons/year) = Max. Throughput Rate (ton/hour) \* Emission Factor (lb/ton) \* 8760 hours/year \* 1ton/2000 lbs

PTE Antimony oxide (lbs/hour) = Max. Throughput Rate (ton/hour) \* Emission Factor (lb/ton) \* Max. Antimony Oxide %

PTE Antimony oxide (tons/year) = Max. Throughput Rate (ton/hour) \* Emission Factor (lb/ton) \* Max. Antimony Oxide % \* 8760 hours/year \* 1ton/2000 lbs

**After Control**

PTE PM/PM10 (tons/year) = Max. Throughput Rate (ton/hour) \* Emission Factor (lb/ton) \* 8760 hours/year \* 1ton/2000 lbs \* (1- Control Efficiency %)

**Appendix A: Emissions Calculations  
Calender/Embosser/Laminator**

**Company Name:** New Castle Wallcovering, LLC  
**Address:** 2600 Troy Avenue, New Castle, Indiana 47362  
**MSOP:** M065-26474-00016  
**NOC:** 065-31225-00016  
**Reviewer:** Deborah Cole  
**Date:** February 21, 2012

Unit	Max. Throughput Rate (lbs/hour)	Max. Plasticizer Added %	Max. Plasticizer Loss %	** PTE VOC	
				(lb/hour)	(tons/year)
Calender / Embosser 1 and 2	3200	20%	0.16%	1.02	4.49
Laminator / Embosser	1600	20%	0.16%	0.51	2.24
					<b>6.73</b>

\* Plasticizer loss in percent is based on the result of the pilot test performed by the source in 1994.

\*\* VOC emissions are considered equivalent to PM/PM10 emissions because they have an appearance of a haze.

**Methodology**

PTE VOC (lb/hr) = Max. Throughput Rate (lbs/hour) \* Max. Plasticizer Added % \* Max. Plasticizer Loss %

PTE VOC (tons/year) = Max. Throughput Rate (lbs/hour) \* Max. Plasticizer Added % \* Max. Plasticizer Loss % 8760 hours/year \* 1 ton/2000 lbs

**Appendix A: Emissions Calculations**  
**VOC Emissions**  
**From Rotogravure Printing Presses 32, 33 and 34**

**Company Name:** New Castle Wallcovering, LLC  
**Address:** 2600 Troy Avenue, New Castle, Indiana 47362  
**MSOP:** M065-26474-00016  
**NOC:** 065-31225-00016  
**Reviewer:** Deborah Cole  
**Date:** February 21, 2012

<b>THROUGHPUT</b>			
<b>Press I.D.</b>	<b>Maximum Line Speed (feet/min)</b>	<b>Maximum Print Width (inches)</b>	<b>MMin<sup>2</sup>/year</b>
Press 32	120	56	42,384.38
Press 33	120	56	42,384.38
Press 34	120	56	42,384.38

<b>INK VOCS</b>					
<b>Ink Name</b>	<b>Maximum Coverage</b>	<b>Weight % Volatiles*</b>	<b>*Flash Off %</b>	<b>Throughput</b>	<b>PTE</b>
<b>Press I.D</b>	<b>(lbs/MMin<sup>2</sup>)</b>			<b>(MMin<sup>2</sup>/year)</b>	<b>(tons/year)</b>
Worst Case Tint Ink/Press 32	15	8.72%	100%	42,384	27.72
Worst Case Print Ink/Press 33	15	3.80%	100%	42,384	12.08
Worst Case Print Ink/Press 34	15	3.80%	100%	42,384	12.08

<b>Total VOC Emissions =</b>	<b>51.88</b>	<b>ton/year</b>
------------------------------	--------------	-----------------

\*HEAT SET OFFSET PRINTING HAS AN ASSUMED FLASH OFF OF 80%. OTHER TYPES OF PRINTERS HAVE A FLASH OFF OF 100%.  
 (Source -OAQPS Draft Guidance, "Control of Volatile Organic Compound Emissions from Offset Lithographic Printing (9/93) )

**METHODOLOGY**

Throughput (Mmin<sup>2</sup>/year) = Maximum line speed (feet/minute) \* 12 inches/feet \* Maximum print width (inches) \* 60 minutes/ hour \* 8760 hours/year

PTE VOC (tons/year) = Maximum Coverage lbs/MMin<sup>2</sup> \* Weight % volatiles (weight % of water & organics - weight % of water = weight % organics) \* Flash off \* Throughput (Mmin<sup>2</sup>/year) \* 1 ton/ 2000 lbs

**Appendix A: Emissions Calculations  
HAP Emissions  
From Rotogravure Printing Presses 32, 33 and 34**

**Company Name:** New Castle Wallcovering, LLC  
**Address:** 2600 Troy Avenue, New Castle, Indiana 47362  
**MSOP:** M065-26474-00016  
**NOC:** 065-31225-00016  
**Reviewer:** Deborah Cole  
**Date:** February 21, 2012

Units	Worst Case Inks	Components	Max. Component Usage Rate (lbs/hour)	Ratio %	Max. Ink Usage Rate (lbs/hour)	Total Weight % HAP	PTE HAP	
							(lbs/hour)	(tons/year)
Press 32	Tint	39C588	72.6	98.0%	71.1	1.48%	1.05	4.61
		39R661D	72.6	2.00%	1.45	0.14%	2.0E-03	0.01
Press 33	Print	39C811	72.8	90.0%	65.5	0.52%	0.34	1.49
		39R661D	72.6	10.0%	7.26	0.14%	0.01	0.04
Press 34	Pint	39C811	72.8	90.0%	65.5	0.52%	0.34	1.49
		39R661D	72.6	10.0%	7.26	0.14%	0.01	0.04

**Combination of HAPs = 7.69**

**Methodology**

Maximum Ink Usage Rate (lbs/hour) = Max. Ink Component Usage Rate (lbs/hour) \* Ratio % of Component to Ink

PTE HAPs (lbs/hour) = Max. ink usage rate (lbs/hour) \* Ratio % of the component used \* Total HAP %

PTE HAPs (tons/year) = Max. ink usage rate (lbs/hour) \* Ratio % of the component used \* Total HAP % \* 8760 hours/year \* 1 ton/2000 lbs

**Appendix A: Emissions Calculations**  
**Natural Gas Combustion Only**  
**MM BTU/HR <100**

**Company Name:** New Castle Wallcovering, LLC  
**Address:** 2600 Troy Avenue, New Castle, Indiana 47362  
**NOC:** 065-31225-00016  
**MSOP:** M065-26474-00016  
**Reviewer:** Deborah Cole  
**Date:** February 21, 2012

Heat Input Capacity MMBtu/hr	HHV mmBtu mmscf	Potential Throughput MMCF/yr
6.0 (15 units total)	1000	52.6

Emission Factor in lb/MMCF	Pollutant						
	PM*	PM10*	direct PM2.5*	SO2	NOx 100 **see below	VOC	CO
Potential Emission in tons/yr	0.05	0.20	0.20	0.02	2.63	0.14	2.21

\*PM emission factor is filterable PM only. PM10 emission factor is filterable and condensable PM10 combined.

PM2.5 emission factor is filterable and condensable PM2.5 combined.

\*\*Emission Factors for NOx: Uncontrolled = 100, Low NOx Burner = 50, Low NOx Burners/Flue gas recirculation = 32

### Methodology

All emission factors are based on normal firing.

MMBtu = 1,000,000 Btu

MMCF = 1,000,000 Cubic Feet of Gas

Emission Factors are from AP 42, Chapter 1.4, Tables 1.4-1, 1.4-2, 1.4-3, SCC #1-02-006-02, 1-01-006-02, 1-03-006-02, and 1-03-006-03

Potential Throughput (MMCF) = Heat Input Capacity (MMBtu/hr) x 8,760 hrs/yr x 1 MMCF/1,000 MMBtu

Emission (tons/yr) = Throughput (MMCF/yr) x Emission Factor (lb/MMCF)/2,000 lb/ton

See page 2 for HAPs emissions calculations.

updated 7/11

**Appendix A: Emissions Calculations**  
**Natural Gas Combustion Only**  
**MM BTU/HR <100**  
**HAPs Emissions**

**Company Name:** New Castle Wallcovering, LLC  
**Address:** 2600 Troy Avenue, New Castle, Indiana 47362  
**MSOP:** M065-26474-00016  
**NOC:** 065-31225-00016  
**Reviewer:** Deborah Cole  
**Date:** February 21, 2012

	HAPs - Organics					TOTAL
Emission Factor in lb/MMcf	Benzene 2.1E-03	Dichlorobenzene 1.2E-03	Formaldehyde 7.5E-02	Hexane 1.8E+00	Toluene 3.4E-03	
Potential Emission in tons/yr	0.0001	0.0000	0.0020	0.0473	0.0001	0.0495

	HAPs - Metals					TOTAL
Emission Factor in lb/MMcf	Lead 5.0E-04	Cadmium 1.1E-03	Chromium 1.4E-03	Manganese 3.8E-04	Nickel 2.1E-03	
Potential Emission in tons/yr	0.0000	0.0000	0.0000	0.0000	0.0001	0.0001 0.0496

Methodology is the same as page 1.

The five highest organic and metal HAPs emission factors are provided above.  
 Additional HAPs emission factors are available in AP-42, Chapter 1.4.  
 See Page 3 for Greenhouse Gas calculations.

**Appendix A: Emissions Calculations****Natural Gas Combustion Only****MM BTU/HR <100****Greenhouse Gas Emissions****Company Name:** New Castle Wallcovering, LLC**Address:** 2600 Troy Avenue, New Castle, Indiana 47362**MSOP:** M065-26474-00016**NOC:** 065-31225-00016**Reviewer:** Deborah Cole**Date:** February 21, 2012

Emission Factor in lb/MMcf	Greenhouse Gas		
	CO2	CH4	N2O
120,000	2.3		2.2
Potential Emission in tons/yr	3,154	0.1	0.1
Summed Potential Emissions in tons/yr	3,154		
CO2e Total in tons/yr	3,173		

**Methodology**

The N2O Emission Factor for uncontrolled is 2.2. The N2O Emission Factor for low Nox burner is 0.64.

Emission Factors are from AP 42, Table 1.4-2 SCC #1-02-006-02, 1-01-006-02, 1-03-006-02, and 1-03-006-03.

Greenhouse Warming Potentials (GWP) from Table A-1 of 40 CFR Part 98 Subpart A.

Emission (tons/yr) = Throughput (MMCF/yr) x Emission Factor (lb/MMCF)/2,000 lb/ton

CO2e (tons/yr) = CO2 Potential Emission ton/yr x CO2 GWP (1) + CH4 Potential Emission ton/yr x CH4 GWP (21) + N2O Potential Emission ton/yr x N2O GWP (310).

updated 7/11

**Appendix A: Emissions Calculations  
Vinyl Reclaim Operation**

**Company Name:** New Castle Wallcovering, LLC  
**Address:** 2600 Troy Avenue, New Castle, Indiana 47362  
**MSOP:** M065-26474-00016  
**NOC:** 065-31225-00016  
**Reviewer:** Deborah Cole  
**Date:** February 21, 2012

- 1) Shredder - rolls or chunks of vinyl are shredded to 1" x 1" size - exhaust to room only - assumption of no emissions here due to large size of material
- 2) Conveyor takes 1" x 1" pieces from shredder to granulator
- 3) Granulator reduces size further to about 1/4" x 1/4" size - assumption of no emissions here due to nature of process
- 4) Pneumatically blown overhead to mixer or optionally to pulverizer
- 5) Optional pulverizer with dust collector venting outside for non-woven material. Pulverizer transfers material to dust collector which transfers material to bins for storage prior to adding to mixer. Emissions here from dust collector vent to atmosphere. Dust collector is integral to process operation but potential emissions are calculated uncontrolled anyway for simplicity.
- 6) Mixer mixes reclaim material with virgin vinyl powder. Mixer has cyclone that exhausts to room only. Emissions are minimal. Calculated emissions with same emission factor as Littleford mixers used elsewhere in the plant to be consistent. The cyclone for this operations is the product feeder from pneumatic conveying into the mixer. Mix one hour and then dump mix to supersacks for holding until used in extrusion process.

All process weight rates are maximum and provided by the source.

**Pulverizer**

500 lb/shift	(through pulverizer)
1500 lb/day	(through pulverizer)
0.022 lb/1000 lb	(emission factor after control)
0.033 lb/day	(controlled)
0.006 TPY	(controlled)
95%	(minimum efficiency of dust collector for pulverizer (assumed))
0.66 lb/day	(uncontrolled)
0.12 TPY	(uncontrolled)

Emission factor is from AP-42 11.26 for talc grinding with use of fabric filter. This emission factor was used for the pulverizer because it likely represents a "worst case" scenario for emissions from the pulverizer.

Methodology:  
 Throughput = throughput lb/shift \* 3 shift/day = lb/day  
 Controlled emissions = throughput lb/day \* EF (lb/lb)/2000 = lb/day  
 Controlled emissions = controlled emissions lb/day \* 365 days/year \* 1 ton/2000 lb = TPY  
 Uncontrolled emissions = uncontrolled lb/day / (1-CE) = lb/day  
 Uncontrolled emissions = uncontrolled lb/day \* 365 days/1 year \* 1 ton/2000 = TPY

**Mixer**

7000 lb/hr	(through mixer)
0.6 lb/ton	(emission factor before control)
95%	(control efficiency cyclone - vented to room)
2.1 lb/hr	(uncontrolled)
9.198 TYP	(uncontrolled)
0.11 lb/hr	(controlled)
0.46 TPY	(controlled)

Emission factor is from AP-42 11.13 for glass fiber manufacturing - mixer (uncontrolled). This emission factor was used in M065-17146-00016, issued on October 28, 2003, for the Littleford Mixers; for consistency, it is being used for the vinyl reclaim mixer as well.

Methodology:  
 Uncontrolled emissions = throughput lb/hr \* EF lb/ton \* 1 ton/2000 lbs = lb/hr  
 Uncontrolled emissions = uncontrolled lb/hr \* 8760 hr/yr \* 1 ton/2000 lbs = TPYr  
 Controlled emissions = uncontrolled (lb/hr) \* (1-CE) = lb/hr  
 Uncontrolled emissions = uncontrolled lb/hr \* 8760 hr/yr \* 1 ton/ 2000 lb = TPY

**326 IAC 6-3-2(e) Allowable Rate of Emissions**

Vinyl Reclaim	Process Rate	Process Weight Rate	Allowable PM Emissions	Allowable PM Emissions
	(materials throughput)			
	(lbs/hr)	(tons/hr)	(lbs/hr)	(tons/yr)
mixer	7,000	3.500	9.491	41.570
pulverizer	62.50	0.031	0.402	1.761

**Methodology**

Allowable Emissions (E) (lb/hr) = 4.10(Process Weight Rate)<sup>0.67</sup>  
 Allowable Emissions (tons/yr) = (Allowable Emissions (lb/hr)\*8760)/2000



# INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT

*We Protect Hoosiers and Our Environment.*

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**Governor**

*Thomas W. Easterly*  
**Commissioner**

100 North Senate Avenue  
Indianapolis, Indiana 46204  
(317) 232-8603  
Toll Free (800) 451-6027  
[www.idem.IN.gov](http://www.idem.IN.gov)

## **SENT VIA U.S. MAIL: CONFIRMED DELIVERY AND SIGNATURE REQUESTED**

**TO:** Wally Neel  
New Castle Wallcovering, LLC (formerly Imperial Ho  
2600 Troy Ave  
New Castle, IN 47362

**DATE:** March 19, 2012

**FROM:** Matt Stuckey, Branch Chief  
Permits Branch  
Office of Air Quality

**SUBJECT:** Final Decision  
MSOP  
065-31225-00016

Enclosed is the final decision and supporting materials for the air permit application referenced above. Please note that this packet contains the original, signed, permit documents.

The final decision is being sent to you because our records indicate that you are the contact person for this application. However, if you are not the appropriate person within your company to receive this document, please forward it to the correct person.

A copy of the final decision and supporting materials has also been sent via standard mail to:  
Holly Padovani (EHS Technology Group LLC)  
OAQ Permits Branch Interested Parties List

If you have technical questions regarding the enclosed documents, please contact the Office of Air Quality, Permits Branch at (317) 233-0178, or toll-free at 1-800-451-6027 (ext. 3-0178), and ask to speak to the permit reviewer who prepared the permit. If you think you have received this document in error, please contact Joanne Smiddie-Brush of my staff at 1-800-451-6027 (ext 3-0185), or via e-mail at [jbrush@idem.IN.gov](mailto:jbrush@idem.IN.gov).

Final Applicant Cover letter.dot 11/30/07



# INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT

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Indianapolis, Indiana 46204  
(317) 232-8603  
Toll Free (800) 451-6027  
[www.idem.IN.gov](http://www.idem.IN.gov)

TO: Interested Parties / Applicant

DATE: March 19, 2012

RE: New Castle Wallcovering / 065-31225-00016

FROM: Matthew Stuckey, Branch Chief  
Permits Branch  
Office of Air Quality

In order to conserve paper and reduce postage costs, IDEM's Office of Air Quality is now sending many permit decisions on CDs in Adobe PDF format. The enclosed CD contains information regarding the company named above.

This permit is also available on the IDEM website at:  
<http://www.in.gov/ai/appfiles/idem-caats/>

If you would like to request a paper copy of the permit document, please contact IDEM's central file room at:

Indiana Government Center North, Room 1201  
100 North Senate Avenue, MC 50-07  
Indianapolis, IN 46204  
Phone: 1-800-451-6027 (ext. 4-0965)  
Fax (317) 232-8659

**Please Note:** *If you feel you have received this information in error, or would like to be removed from the Air Permits mailing list, please contact Patricia Pear with the Air Permits Administration Section at 1-800-451-6027, ext. 3-6875 or via e-mail at [PPEAR@IDEM.IN.GOV](mailto:PPEAR@IDEM.IN.GOV).*

Enclosures  
CD Memo.dot 11/14/08

# Mail Code 61-53

IDEM Staff	CDENNY 3/19/2012 New Castle Wallcovering, LLC (formerly Imperial Home Decor)065-31225-00016 (final)		AFFIX STAMP HERE IF USED AS CERTIFICATE OF MAILING
Name and address of Sender	 Indiana Department of Environmental Management Office of Air Quality – Permits Branch 100 N. Senate Indianapolis, IN 46204	Type of Mail:  <b>CERTIFICATE OF MAILING ONLY</b>	

Line	Article Number	Name, Address, Street and Post Office Address	Postage	Handing Charges	Act. Value (If Registered)	Insured Value	Due Send if COD	R.R. Fee	S.D. Fee	S.H. Fee	Rest. Del. Fee	Remarks
1		Wally Neel New Castle Wallcovering, LLC (formerly Imperial Ho 2600 Troy Ave 2600 Troy Ave IN 47362 (Source CAATS)										
2		Lisa & Joe Hillman 2460 West 650 North Middletown IN 47356 (Affected Party)										
3		Mr. Stults 5363 W 300 N Middletown IN 47356 (Affected Party)										
4		Linda K. Bentle & Thom Horton & Brigham Robbins 8924 W. 550 N. Middletown IN 47356 (Affected Party)										
5		Ms. Nancy Fischer 5587 N 400 W Middletown IN 47356 (Affected Party)										
6		Beth & James Solomon 3888 W. 850 N. Middletown IN 47356 (Affected Party)										
7		Maynard & Mary Powell 130 N 6th St Middletown IN 47356 (Affected Party)										
8		Ms. Kim Bond 5261 N. CR 850 W. Middletown IN 47356 (Affected Party)										
9		John & Carolyn Hinton 4767 N. 450 W Middletown IN 47356 (Affected Party)										
10		Mr. & Mrs. Sam Todd 4351 N. CR 575 W. Middletown IN 47356 (Affected Party)										
11		Ferrell 2528 N. CR 500 W. Middletown IN 47356 (Affected Party)										
12		Mr & Mrs. Jim Minnick 144 N. 7th Street Middletown IN 47356 (Affected Party)										
13		Mr. Don Shaw 3322 W 400 N Middletown IN 47356 (Affected Party)										
14		Frank & Jeff McCrocklin 683 N 8th St Middletown IN 47356 (Affected Party)										
15		Eunice & Barb Stevens 6047 N CR 850 W Middletown IN 47356 (Affected Party)										

Total number of pieces Listed by Sender	Total number of Pieces Received at Post Office	Postmaster, Per (Name of Receiving employee)	The full declaration of value is required on all domestic and international registered mail. The maximum indemnity payable for the reconstruction of nonnegotiable documents under Express Mail document reconstructing insurance is \$50,000 per piece subject to a limit of \$50, 000 per occurrence. The maximum indemnity payable on Express mil merchandise insurance is \$500. The maximum indemnity payable is \$25,000 for registered mail, sent with optional postal insurance. See <b>Domestic Mail Manual R900, S913, and S921</b> for limitations of coverage on inured and COD mail. See <b>International Mail Manual</b> for limitations o coverage on international mail. Special handling charges apply only to Standard Mail (A) and Standard Mail (B) parcels.
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Line	Article Number	Name, Address, Street and Post Office Address	Postage	Handing Charges	Act. Value (If Registered)	Insured Value	Due Send if COD	R.R. Fee	S.D. Fee	S.H. Fee	Rest. Del. Fee	Remarks
1		Beverly 8206 N Raider Rd Middletown IN 47356 (Affected Party)										
2		Dr. James Rybarczyk 9815 N. CR. 300 E. Muncie IN 47303 (Affected Party)										
3		Mr. Ronnie Sowers 818 North 500 West New Castle IN 47362 (Affected Party)										
4		Marilyn & Vernon Cherrett 712 North 500 West New Castle IN 47362 (Affected Party)										
5		Don Miller 3632 W. CR 100 S New Castle IN 47362 (Affected Party)										
6		Jeffrey & Debbie Powell 120 N 600 W New Castle IN 47362 (Affected Party)										
7		Mary & Mark Pierce 1512 N 425 W New Castle IN 47362 (Affected Party)										
8		Cronk & McCraine Residence 1441 W. CR 100 South New Castle IN 47362 (Affected Party)										
9		Mr. Troy Howell 1354 Cadiz Pk New Castle IN 47362 (Affected Party)										
10		Mr. James Smith 4808 W SR 234 New Castle IN 47362 (Affected Party)										
11		Violet Wells 3828 West Street, Road 38 New Castle IN 47362 (Affected Party)										
12		Jack & Walter Thomas 4083 US Highway 35 E New Castle IN 47362 (Affected Party)										
13		Mr. & Mrs. Hersel Ankrom 903 Lincoln Avenue New Castle IN 47362 (Affected Party)										
14		Gerald & Roberta Haynes 2625 N CR 650 W New Castle IN 47362 (Affected Party)										
15		Mrs. Joyce Thompson 6663 E CR 2005 New Castle IN 47362 (Affected Party)										

Total number of pieces Listed by Sender	Total number of Pieces Received at Post Office	Postmaster, Per (Name of Receiving employee)	The full declaration of value is required on all domestic and international registered mail. The maximum indemnity payable for the reconstruction of nonnegotiable documents under Express Mail document reconstructing insurance is \$50,000 per piece subject to a limit of \$50, 000 per occurrence. The maximum indemnity payable on Express mil merchandise insurance is \$500. The maximum indemnity payable is \$25,000 for registered mail, sent with optional postal insurance. See <b>Domestic Mail Manual R900, S913, and S921</b> for limitations of coverage on inured and COD mail. See <b>International Mail Manual</b> for limitations o coverage on international mail. Special handling charges apply only to Standard Mail (A) and Standard Mail (B) parcels.
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Line	Article Number	Name, Address, Street and Post Office Address	Postage	Handing Charges	Act. Value (If Registered)	Insured Value	Due Send if COD	R.R. Fee	S.D. Fee	S.H. Fee	Rest. Del. Fee	Remarks
1		Rose & Thomas 137 N CR 500 W New Castle IN 47362 (Affected Party)										
2		New Castle City Council and Mayors Office 227 N Main St New Castle IN 47362 (Local Official)										
3		Henry County Board of Commissioners 101 S. Main St New Castle IN 47362 (Local Official)										
4		Mr. Jay Cory 478 N. Clover Drive New Castle IN 47362 (Affected Party)										
5		Mr. Thomas Lee Clevenger 4005 South Franks Lane Selma IN 47383 (Affected Party)										
6		Robert Harris 6110 W. 100 S. Shirley IN 47384 (Affected Party)										
7		Marsha & David Gratner P.O. Box 8 Sulphur Springs IN 47388 (Affected Party)										
8		Katherine & Stephen Fox PO Box 300 Shirley IN 47384 (Affected Party)										
9		Louis Crowe 3725 S. Memoria Drive New Castle IN 47362 (Affected Party)										
10		Belinda & Jeff Goble 5562 W. CR 100 N. New Castle IN 47362 (Affected Party)										
11		Ron Elliott 3079 N. CR 650 W New Castle IN 47362 (Affected Party)										
12		Henry County Health Department 1201 Race Street, Suite 208 New Castle IN 47362-4653 (Health Department)										
13		Ms. Holly Padovani EHS Technology Group, LLC 965 Capstone Dr. Suite 420 Miamisburg OH 45342 (Consultant)										
14												
15												

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