



INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT

We Protect Hoosiers and Our Environment.

Mitchell E. Daniels Jr.
Governor

Thomas W. Easterly
Commissioner

100 North Senate Avenue
Indianapolis, Indiana 46204
(317) 232-8603
Toll Free (800) 451-6027
www.idem.IN.gov

TO: Interested Parties / Applicant

DATE: October 11, 2012

RE: HARSCO Minerals / 089-32287-00107

FROM: Matthew Stuckey, Branch Chief
Permits Branch
Office of Air Quality

Notice of Decision – Approval

Please be advised that on behalf of the Commissioner of the Department of Environmental Management, I have issued a decision regarding the enclosed matter. Pursuant to 326 IAC 2, this approval was effective immediately upon submittal of the application.

If you wish to challenge this decision, IC 4-21.5-3-7 requires that you file a petition for administrative review. This petition may include a request for stay of effectiveness and must be submitted to the Office of Environmental Adjudication, 100 North Senate Avenue, Government Center North, Suite N 501E, Indianapolis, IN 46204, **within eighteen (18) calendar days from the mailing of this notice**. The filing of a petition for administrative review is complete on the earliest of the following dates that apply to the filing:

- (1) the date the document is delivered to the Office of Environmental Adjudication (OEA);
- (2) the date of the postmark on the envelope containing the document, if the document is mailed to OEA by U.S. mail; or
- (3) The date on which the document is deposited with a private carrier, as shown by receipt issued by the carrier, if the document is sent to the OEA by private carrier.

The petition must include facts demonstrating that you are either the applicant, a person aggrieved or adversely affected by the decision or otherwise entitled to review by law. Please identify the permit, decision, or other order for which you seek review by permit number, name of the applicant, location, date of this notice and all of the following:

- (1) the name and address of the person making the request;
- (2) the interest of the person making the request;
- (3) identification of any persons represented by the person making the request;
- (4) the reasons, with particularity, for the request;
- (5) the issues, with particularity, proposed for considerations at any hearing; and
- (6) identification of the terms and conditions which, in the judgment of the person making the request, would be appropriate in the case in question to satisfy the requirements of the law governing documents of the type issued by the Commissioner.

If you have technical questions regarding the enclosed documents, please contact the Office of Air Quality, Permits Branch at (317) 233-0178. Callers from within Indiana may call toll-free at 1-800-451-6027, ext. 3-0178.

Enclosures
FNPER-AM.dot12/3/07



INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT

We Protect Hoosiers and Our Environment.

Mitchell E. Daniels Jr.
Governor

Thomas W. Easterly
Commissioner

100 North Senate Avenue
Indianapolis, Indiana 46204
(317) 232-8603
Toll Free (800) 451-6027
www.idem.IN.gov

Steve Stanislawczyk, Environmental Manager
HARSCO Minerals
5000 Ritter Road, Ste. 205
Mechanicsburg, PA 17055

October 11, 2012

Re: 089-32287-00207
Third Administrative Amendment to
F089-27389-00207

Dear Mr. Stanislawczyk:

HARSCO Minerals was issued a Federally Enforceable State Operating Permit (FESOP) Renewal No. F089-27389-00107 on October 19, 2009 for a stationary slag processing source located at 7100 West 9th Avenue, Gary, IN 46406. On September 10, 2012, the Office of Air Quality (OAQ) received an application from the source requesting that the permit be updated to include a revised Fugitive Dust Control Plan. This request for revision is pursuant to Administrative Consent Order EPA 5-12-113()-IN-01, issued to HARSCO on August 24, 2012.

Compliance Program Item 25 states:

"Within 90 days of the effective date of this order, HARSCO must submit a revised permit application to IDEM to request that IDEM incorporate the revised fugitive dust control plan (Revised FDCP), attached hereto as Attachment A to this order, into its state operating permit."

Section C.6 - Fugitive Particulate Matter Emissions [326 IAC 6.8-10-3] already requires that the Permittee shall control fugitive particulate matter emissions according to a Fugitive Dust Control Plan. This action is to update the existing Fugitive Dust Control Plan and is not a new requirement.

There are no changes in the emissions for this source and there are no changes in applicable requirements or permit conditions other than changes to descriptive information regarding the fugitive dust control plan. Therefore, pursuant to 326 IAC 2-8-10(a)(2)(B), this change to the permit is considered an administrative amendment because the permit is amended to change the descriptive information concerning the source or emissions unit, where the revision will not trigger a new applicable requirement.

All other conditions of the permit shall remain unchanged and in effect. Attached please find the entire revised permit.

A copy of the permit is available on the Internet at: <http://www.in.gov/ai/appfiles/idem-caats/>. For additional information about air permits and how the public and interested parties can participate, refer to the IDEM's Guide for Citizen Participation and Permit Guide on the Internet at: www.idem.in.gov

This decision is subject to the Indiana Administrative Orders and Procedures Act - IC 4-21.5-3-5. If you have any questions on this matter, please contact Deborah Cole, of my staff, at 317-234-5377 or 1-800-451-6027, and ask for extension 4-5377.

Sincerely,



Iryn Calilung, Section Chief
Permits Branch
Office of Air Quality

Attachments: Updated Permit and Fugitive Dust Control Plan

IC/dac

cc: File - Lake County
Lake County Health Department
U.S. EPA, Region V
Compliance and Enforcement Branch
Billing, Licensing and Training Section



INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT

We Protect Hoosiers and Our Environment.

Mitchell E. Daniels Jr.
Governor

Thomas W. Easterly
Commissioner

100 North Senate Avenue
Indianapolis, Indiana 46204
(317) 232-8603
Toll Free (800) 451-6027
www.idem.IN.gov

Federally Enforceable State Operating Permit Renewal OFFICE OF AIR QUALITY

HARSCO Minerals
7100 West 9th Avenue
Gary, Indiana 46406

(herein known as the Permittee) is hereby authorized to operate subject to the conditions contained herein, the source described in Section A (Source Summary) of this permit.

The Permittee must comply with all conditions of this permit. Noncompliance with any provisions of this permit is grounds for enforcement action; permit termination, revocation and reissuance, or modification; or denial of a permit renewal application. It shall not be a defense for the Permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit. An emergency does constitute an affirmative defense in an enforcement action provided the Permittee complies with the applicable requirements set forth in Section B, Emergency Provisions.

This permit is issued in accordance with 326 IAC 2 and 40 CFR Part 70 Appendix A and contains the conditions and provisions specified in 326 IAC 2-8 as required by 42 U.S.C. 7401, et. seq. (Clean Air Act as amended by the 1990 Clean Air Act Amendments), 40 CFR Part 70.6, IC 13-15 and IC 13-17.

Indiana statutes from IC 13 and rules from 326 IAC, quoted in conditions in this permit, are those applicable at the time the permit was issued. The issuance or possession of this permit shall not alone constitute a defense against an alleged violation of any law, regulation or standard, except for the requirement to obtain a FESOP under 326 IAC 2-8.

Operation Permit No.: F089-27389-00107	
Issued by: <i>Original signed by</i> Iryn Calilung, Section Chief Permits Branch Office of Air Quality	Issuance Date: October 19, 2009 Expiration Date: October 19, 2019

First Administrative Amendment No.: 089-29004-00107, issued on March 3, 2010.
Second Administrative Amendment No.: 089-32180-00107, issued on August 24, 2012

Third Administrative Amendment No.: 089-32287-00107	
Issued by:  Iryn Calilung, Section Chief Permits Branch Office of Air Quality	Issuance Date: October 11, 2012 Expiration Date: October 19, 2019

TABLE OF CONTENTS

A. SOURCE SUMMARY	5
A.1 General Information [326 IAC 2-8-3(b)]	
A.2 Source Definition [326 IAC 2-8-1] [326 IAC 2-7-1(22)]	
A.3 Emission Units and Pollution Control Equipment Summary [326 IAC 2-8-3(c)(3)]	
A.4 Insignificant Activities [326 IAC 2-7-1(21)][326 IAC 2-8-3(c)(3)(I)]	
A.5 FESOP Applicability [326 IAC 2-8-2]	
B. GENERAL CONDITIONS	9
B.1 Definitions [326 IAC 2-8-1]	
B.2 Permit Term [326 IAC 2-8-4(2)][326 IAC 2-1.1-9.5][IC 13-15-3-6(a)]	
B.3 Term of Conditions [326 IAC 2-1.1-9.5]	
B.4 Enforceability [326 IAC 2-8-6] [IC 13-17-12]	
B.5 Severability [326 IAC 2-8-4(4)]	
B.6 Property Rights or Exclusive Privilege [326 IAC 2-8-4(5)(D)]	
B.7 Duty to Provide Information [326 IAC 2-8-4(5)(E)]	
B.8 Certification [326 IAC 2-8-3(d)][326 IAC 2-8-4(3)(C)(i)][326 IAC 2-8-5(1)]	
B.9 Annual Compliance Certification [326 IAC 2-8-5(a)(1)]	
B.10 Compliance Order Issuance [326 IAC 2-8-5(b)]	
B.11 Preventive Maintenance Plan [326 IAC 1-6-3][326 IAC 2-8-4(9)] [326 IAC 2-8-5(a)(1)]	
B.12 Emergency Provisions [326 IAC 2-8-12]	
B.13 Prior Permits Superseded [326 IAC 2-1.1-9.5]	
B.14 Termination of Right to Operate [326 IAC 2-8-9][326 IAC 2-8-3(h)]	
B.15 Permit Modification, Reopening, Revocation and Reissuance, or Termination [326 IAC 2-8-4(5)(C)][326 IAC 2-8-7(a)][326 IAC 2-8-8]	
B.16 Permit Renewal [326 IAC 2-8-3(h)]	
B.17 Permit Amendment or Revision [326 IAC 2-8-10][326 IAC 2-8-11.1]	
B.18 Operational Flexibility [326 IAC 2-8-15][326 IAC 2-8-11.1]	
B.19 Source Modification Requirement [326 IAC 2-8-11.1]	
B.20 Inspection and Entry [326 IAC 2-8-5(a)(2)][IC 13-14-2-2][IC 13-17-3-2] [IC 13-30-3-1]	
B.21 Transfer of Ownership or Operational Control [326 IAC 2-8-10]	
B.22 Annual Fee Payment [326 IAC 2-7-19] [326 IAC 2-8-4(6)] [326 IAC 2-8-16] [326 IAC 2-1.1-7]	
B.23 Credible Evidence [326 IAC 2-8-4(3)][326 IAC 2-8-5][62 FR 8314] [326 IAC 1-1-6]	
C. SOURCE OPERATION CONDITIONS	19
Emission Limitations and Standards [326 IAC 2-8-4(1)]	
C.1 Overall Source Limit [326 IAC 2-8]	
C.2 Opacity [326 IAC 5-1]	
C.3 Open Burning [326 IAC 4-1] [IC 13-17-9]	
C.4 Incineration [326 IAC 4-2] [326 IAC 9-1-2]	
C.5 Fugitive Dust Emissions [326 IAC 6-4]	
C.6 Fugitive Dust Emissions [326 IAC 6.8-10-3]	
C.7 Asbestos Abatement Projects [326 IAC 14-10] [326 IAC 18] [40 CFR 61, Subpart M]	
Testing Requirements [326 IAC 2-8-4(3)]	
C. 8 Performance Testing [326 IAC 3-6]	

Compliance Requirements [326 IAC 2-1.1-11]

- C.9 Compliance Requirements [326 IAC 2-1.1-11]

Compliance Monitoring Requirements [326 IAC 2-8-4][326 IAC 2-8-5(a)(1)]

- C.10 Compliance Monitoring [326 IAC 2-8-4(3)][326 IAC 2-8-5(a)(1)]
- C.11 Monitoring Methods [326 IAC 3] [40 CFR 60] [40 CFR 63]
- C.12 Instrument Specifications [326 IAC 2-1.1-11] [326 IAC 2-8-4(3)]
[326 IAC 2-8-5(1)]

Corrective Actions and Response Steps [326 IAC 2-8-4][326 IAC 2-8-5(a)(1)]

- C.13 Risk Management Plan [326 IAC 2-8-4] [40 CFR 68]
- C.14 Response to Excursions or Exceedances [326 IAC 2-8-4] [326 IAC 2-8-5]
- C.15 Actions Related to Noncompliance Demonstrated by a Stack Test [326 IAC 2-8-4]
[326 IAC 2-8-5]

Record Keeping and Reporting Requirements [326 IAC 2-8-4(3)]

- C.16 General Record Keeping Requirements [326 IAC 2-8-4(3)] [326 IAC 2-8-5]
- C.17 General Reporting Requirements [326 IAC 2-8-4(3)(C)] [326 IAC 2-1.1-11]

Stratospheric Ozone Protection

- C.18 Compliance with 40 CFR 82 and 326 IAC 22-1

D.1. EMISSIONS UNIT OPERATION CONDITIONS..... 277

Emission Limitations and Standards [326 IAC 2-8-4(1)]

- D.1.1 PM, PM10, and PM2.5 Limitations [326 IAC 2- 8] [326 IAC 2-2] [326 IAC 2-1.1-5]
- D.1.2 PM10 Limitations [326 IAC 6.8-2]
- D.1.3 PM Limitations [326 IAC 6.8-1-2]
- D.1.4 Lake County Particulate Matter Contingency Measures [326 IAC 6.8-11]
- D.1.5 Preventive Maintenance Plan [326 IAC 2-8-4(9)]

Compliance Determination Requirements

- D.1.6 PM, PM10, and PM2.5 Control [326 IAC 2-8-5(a)(4)]
- D.1.7 Testing Requirements [326 IAC 2-1.1-11]

Compliance Monitoring Requirements [326 IAC 2-8-4][326 IAC 2-8-5(a)(1)]

- D.1.8 Visible Emission Notations
- D.1.9 Parametric Monitoring
- D.1.10 Scrubber Failure Detection
- D.1.11 Broken or Failed Bag Detection

Record Keeping and Reporting Requirements [326 IAC 2-8-4(3)]

- D.1.12 Record Keeping Requirement

D.2 EMISSIONS UNIT OPERATION CONDITIONS..... 33

Emission Limitations and Standards [326 IAC 2-8-4(1)]

- D.2.1 PM, PM10, and PM2.5 Limitations [326 IAC 2- 8] [326 IAC 2-2] [326 IAC 2-1.1-5]
- D.2.2 PM Limitations [326 IAC 6.8-2]
- D.2.3 Lake County Particulate Matter Contingency Measures [326 IAC 6.8-11]
- D.2.4 Preventive Maintenance Plan [326 IAC 2-8-4(9)]

Compliance Determination Requirements

- D.2.5 PM, PM10, and PM2.5 Control [326 IAC 2-8-5(a)(4)]
- D.2.6 Testing Requirements [326 IAC 2-1.1-11]

Compliance Monitoring Requirements [326 IAC 2-8-4][326 IAC 2-8-5(a)(1)]
D.2.7 Visible Emission Notations
D.2.8 Parametric Monitoring
D.2.9 Broken or Failed Bag Detection

Record Keeping and Reporting Requirements [326 IAC 2-8-4(3)]
D.2.10 Record Keeping Requirement

D.3. EMISSIONS UNIT OPERATION CONDITIONS 38

E.1. EMISSIONS UNIT OPERATION CONDITIONS 40

Emission Limitations and Standards [326 IAC 2-8-4(1)]
E.1.1 General Provisions Relating to NSPS [326 IAC 12-1] [40 CFR 60 Subpart A]
E.1.2 NSPS Subpart UUU Requirements [326 IAC 12] [40 CFR 60 Subpart UUU]

Certification Form 41
Emergency Occurrence Form 42
Quarterly Deviation and Compliance Monitoring Report Form 44

Attachment A - Fugitive Dust Control Plan
Attachment B - New Source Performance Standards (NSPS), Subpart UUU

SECTION A SOURCE SUMMARY

This permit is based on information requested by the Indiana Department of Environmental Management (IDEM), Office of Air Quality (OAQ). The information describing the source contained in conditions A.1 through A.3 is descriptive information and does not constitute enforceable conditions. However, the Permittee should be aware that a physical change or a change in the method of operation that may render this descriptive information obsolete or inaccurate may trigger requirements for the Permittee to obtain additional permits or seek modification of this permit pursuant to 326 IAC 2, or change other applicable requirements presented in the permit application.

A.1 General Information [326 IAC 2-8-3(b)]

The Permittee owns and operates stationary slag processing plants.

Source Address:	7100 West 9th Avenue, Gary, Indiana 46406
General Source Phone Number:	219-944-6256
SIC Code:	3295 (Minerals and Earths, Ground or Otherwise Treated)
County Location:	Lake
Source Location Status:	Nonattainment for 8-hour ozone standard Nonattainment for PM2.5 standard Attainment for all other criteria pollutants
Source Status:	Federally Enforceable State Operating Permit Program Minor Source, under PSD and Emission Offset Rules Minor Source, Section 112 of the Clean Air Act Not 1 of 28 Source Categories

A.2 Source Definition [326 IAC 2-8-1] [326 IAC 2-7-1(22)]

This slag processing company consists of two (2) plants at this location:

- (a) HARSCO Minerals – Plant 14 (Plant ID: #089-00107), a stationary slag processing plant, located at 7100 West 9th Avenue, Gary, Indiana 46406 (SIC: 3295), receiving boiler slag from power plants and producing roofing granules and abrasive grit; and
- (b) HARSCO Minerals – Plant 24 (Plant ID: #089-05242), a stationary slag processing plant, located at 7100 West 9th Avenue, Gary, Indiana 46406 (SIC: 3295), processing blast furnace slag and producing roofing granules.

Since the two (2) plants are located on the same property, have the same SIC codes, and are owned by one (1) company, they will be considered one (1) source, effective from the date of issuance of FESOP permit number 089-16215-00107, issued August 9, 2009, and modified with the issuance of FESOP permit number 089-25064-00107, issued March 17, 2008.

A.3 Emission Units and Pollution Control Equipment Summary [326 IAC 2-8-3(c)(3)]

This stationary source consists of the following emission units and pollution control devices:

- (a) Plant 14 consisting of one (1) stationary slag processing plant, consists of the following:
 - (1) One (1) natural gas-fired rotary dryer, identified as P01-14 and constructed in 2006, with a maximum heating capacity of 27 MMBtu/hr and a maximum throughput rate of 65 tons of coal slag per hour. This facility is equipped with a wet scrubber (identified as CE01-14) for particulate control, which exhausts through stack S01-14. Note: This Natural Gas rotary dryer replaced the fluidized bed dryer.

- (2) One (1) enclosed dry slag processing area, constructed in 1990, with a maximum throughput rate of 65 tons of coal slag per hour, using a baghouse (identified as CE02-14) for particulate control, which exhausts through stack S02-14. This area consists of the following:
 - (i) Three (3) crushers, identified as P03-14;
 - (ii) Eleven (11) screens, identified as P02-14;
 - (iii) Eight (8) bucket elevators, identified as M01-14;
 - (iv) One (1) conveying system, identified as M02-14, consisting of nine (9) conveyors;
 - (v) Six (6) blend silos, identified as M03-14;
 - (vi) Three (3) roofing silos, identified as M05-14;
 - (vii) Eight (8) blasting silos, identified as M04-14; and
 - (viii) One (1) chute to blasting silos, identified as M06-14.
 - (3) One (1) raw slag handling operation, constructed in 1990, with a maximum throughput rate of 65 tons of coal slag per hour, consisting of the following:
 - (i) One (1) loading hopper;
 - (ii) Three (3) conveyor transfer points; and
 - (iii) One (1) initial screening operation;
 - (4) Three (3) chutes to bagging machines, identified as M07-14 through M09-14, exhausting indoors; and
 - (5) One (1) 20-ton silo, identified as M10-14, exhausting through bin vent S03-14.
- (b) Plant 24 consisting of one (1) stationary slag processing plant for roofing granule production, constructed in 2004, with a maximum throughput rate of 25 tons of slag per hour, consists of the following:
- (1) One (1) feed hopper;
 - (2) Two (2) conveyors to the dryer, identified as M01-24 and M02-24;
 - (3) One (1) natural gas-fired rotary dryer, identified as P01-24, with a maximum heat input capacity of 12 MMBtu/hr, controlled by baghouse CE01-24, and exhausting through stack S01-24;
 - (4) One (1) conveyor to chute, identified as M03-24, controlled by baghouse CE01-24, and exhausting through stack S01-24;
 - (5) One (1) chute to the screen, identified as M04-24, controlled by baghouse CE01-24, and exhausting through stack S01-24;
 - (6) One (1) conveyor to the bucket elevator, identified as M05-24, controlled by

baghouse CE01-24, and exhausting through stack S01-24;

- (7) One (1) QC screen, identified as P03-24, controlled by baghouse CE01-24, and exhausting through stack S01-24;
- (8) One (1) bucket elevator, identified as M06-24, controlled by baghouse CE01-24, and exhausting through stack S01-24;
- (9) One bucket elevator, identified as M07-24, controlled by baghouse CE01-24, and exhausting through stack S01-24;
- (10) Two (2) bucket elevators, identified as M08-24 and M09-24, controlled by baghouse CE01-24, and exhausting through stack S01-24;
- (11) One (1) crusher, identified as P04-24, controlled by baghouse CE01-24, and exhausting through stack S01-24; and
- (12) One (1) J&H Hummer screen, identified as P05-24, controlled by baghouse CE01-24, and exhausting through stack S01-24.

A.4 Insignificant Activities [326 IAC 2-7-1(21)][326 IAC 2-8-3(c)(3)(I)]

This stationary source also includes the following insignificant activities:

- (a) The following equipment related to manufacturing activities not resulting in the emission of HAPs: brazing equipment, cutting torches, soldering equipment, welding equipment;
- (b) Natural gas-fired combustion sources with heat input equal to or less than ten million (10,000,000) Btu per hour;
- (c) Cleaners and solvents characterized as having a vapor pressure less than or equal to seven-tenths (0.7) kilo Pascal (five (5) millimeters of mercury or one-tenth (0.1) pound per square inch) measured at twenty degrees Centigrade (20°C) (sixty-eight degrees Fahrenheit (68°F) the use of which, for all cleaners and solvents combined, does not exceed one hundred forty-five (145) gallons per twelve (12) consecutive month periods;
- (d) Combustion source flame safety purging on startup;
- (e) A petroleum fuel (other than gasoline), dispensing facility, having a storage capacity of less than or equal to 10,500 gallons, and dispensing less than or equal to 230,000 gallons per month;
- (f) Vessels storing lubricating oils, hydraulic oils, machining oils, and machining fluids;
- (g) Refractory storage not requiring air pollution control equipment;
- (h) Paved and unpaved roads and parking lots with public access;
- (i) Purging of gas lines and vessels that is related to routine maintenance and repair of buildings, structures, or vehicles at the source where air emissions from those activities would not be associated with any production process;
- (j) Blowdown for any of the following: sight glass; boiler; compressors; pumps; and cooling tower;

- (k) Purge double block and bleed valves;
- (l) Other emission units, not regulated by a NESHAP, with PM₁₀ and SO₂ emissions less than five (5) pounds per hour or twenty-five (25) pounds per day, CO emissions less than twenty-five (25) pounds per day, lead emissions less than six-tenths (0.6) tons per year or three and twenty-nine hundredths (3.29) pounds per day, and emitting greater than one (1) pound per day but less than five (5) pounds per day or one (1) ton per year of a single HAP, or emitting greater than one (1) pound per day but less than twelve and five tenths (12.5) pounds per day or two and five tenths (2.5) ton per year of any combination of HAPs:
 - (1) One (1) coal slag pile, with a maximum capacity of 500,000 tons;
 - (2) One (1) fines pile, with a maximum capacity of 200,000 tons;
 - (3) Five (5) slag storage tanks, constructed in 2004;
 - (4) One (1) blast furnace slag pile;
 - (5) Two (2) temporary fines piles;
 - (6) Two (2) wet screws;
 - (7) Two (2) front end loading activities to move raw materials and fines;
 - (8) One (1) load out to truck;
 - (9) Six (6) storage silos;
 - (10) Two (2) bucket elevators, identified as M09-34 and M10-34, to six (6) storage tanks, controlled by the addition of granule oil and vented to the outside;
 - (11) The fines collected in baghouse CE01-34, and the undersized particles and fines from screen P02-34 are transported to temporary fines piles using wet screws and then transferred to an existing, permanent storage pile, using a front end loader. Particulate emissions are controlled with moisture; and
 - (12) One (1) oversize storage pile with a maximum capacity of 20,000 tons.

A.5 FESOP Applicability [326 IAC 2-8-2]

This stationary source, otherwise required to have a Part 70 permit as described in 326 IAC 2-7-2(a), has applied to the Indiana Department of Environmental Management (IDEM), Office of Air Quality (OAQ) to renew a Federally Enforceable State Operating Permit (FESOP).

SECTION B GENERAL CONDITIONS

B.1 Definitions [326 IAC 2-8-1]

Terms in this permit shall have the definition assigned to such terms in the referenced regulation. In the absence of definitions in the referenced regulation, the applicable definitions found in the statutes or regulations (IC 13-11, 326 IAC 1-2 and 326 IAC 2-7) shall prevail.

B.2 Permit Term [326 IAC 2-8-4(2)][326 IAC 2-1.1-9.5][IC 13-15-3-6(a)]

- (a) This permit, F089-27389-00107, is issued for a fixed term of ten (10) years from the issuance date of this permit, as determined in accordance with IC 4-21.5-3-5(f) and IC 13-15-5-3. Subsequent revisions, modifications, or amendments of this permit do not affect the expiration date of this permit.
- (b) If IDEM, OAQ, upon receiving a timely and complete renewal permit application, fails to issue or deny the permit renewal prior to the expiration date of this permit, this existing permit shall not expire and all terms and conditions shall continue in effect, until the renewal permit has been issued or denied.

B.3 Term of Conditions [326 IAC 2-1.1-9.5]

Notwithstanding the permit term of a permit to construct, a permit to operate, or a permit modification, any condition established in a permit issued pursuant to a permitting program approved in the state implementation plan shall remain in effect until:

- (a) the condition is modified in a subsequent permit action pursuant to Title I of the Clean Air Act; or
- (b) the emission unit to which the condition pertains permanently ceases operation.

B.4 Enforceability [326 IAC 2-8-6] [IC 13-17-12]

Unless otherwise stated, all terms and conditions in this permit, including any provisions designed to limit the source's potential to emit, are enforceable by IDEM, the United States Environmental Protection Agency (U.S. EPA) and by citizens in accordance with the Clean Air Act.

B.5 Severability [326 IAC 2-8-4(4)]

The provisions of this permit are severable; a determination that any portion of this permit is invalid shall not affect the validity of the remainder of the permit.

B.6 Property Rights or Exclusive Privilege [326 IAC 2-8-4(5)(D)]

This permit does not convey any property rights of any sort or any exclusive privilege.

B.7 Duty to Provide Information [326 IAC 2-8-4(5)(E)]

- (a) The Permittee shall furnish to IDEM, OAQ, within a reasonable time, any information that IDEM, OAQ may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating this permit, or to determine compliance with this permit. Upon request, the Permittee shall also furnish to IDEM, OAQ copies of records required to be kept by this permit.
- (b) For information furnished by the Permittee to IDEM, OAQ, the Permittee may include a claim of confidentiality in accordance with 326 IAC 17.1. When furnishing copies of requested records directly to U. S. EPA, the Permittee may assert a claim of confidentiality in accordance with 40 CFR 2, Subpart B.

B.8 Certification [326 IAC 2-8-3(d)][326 IAC 2-8-4(3)(C)(i)][326 IAC 2-8-5(1)]

- (a) A certification required by this permit meets the requirements of 326 IAC 2-8-5(a)(1) if:

- (1) it contains a certification by an "authorized individual", as defined by 326 IAC 2-1.1-1(1), and
 - (2) the certification states that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.
- (b) The Permittee may use the attached Certification Form, or its equivalent with each submittal requiring certification. One (1) certification may cover multiple forms in one (1) submittal.
 - (c) An "authorized individual" is defined at 326 IAC 2-1.1-1(1).

B.9 Annual Compliance Certification [326 IAC 2-8-5(a)(1)]

- (a) The Permittee shall annually submit a compliance certification report which addresses the status of the source's compliance with the terms and conditions contained in this permit, including emission limitations, standards, or work practices. All certifications shall cover the time period from January 1 to December 31 of the previous year, and shall be submitted no later than April 15 of each year to:

Indiana Department of Environmental Management
Compliance and Enforcement Branch, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251

- (b) The annual compliance certification report required by this permit shall be considered timely if the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ on or before the date it is due.
- (c) The annual compliance certification report shall include the following:
 - (1) The appropriate identification of each term or condition of this permit that is the basis of the certification;
 - (2) The compliance status;
 - (3) Whether compliance was continuous or intermittent;
 - (4) The methods used for determining the compliance status of the source, currently and over the reporting period consistent with 326 IAC 2-8-4(3); and
 - (5) Such other facts, as specified in Sections D of this permit, as IDEM, OAQ may require to determine the compliance status of the source.

The submittal by the Permittee does require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

B.10 Compliance Order Issuance [326 IAC 2-8-5(b)]

IDEM, OAQ may issue a compliance order to this Permittee upon discovery that this permit is in nonconformance with an applicable requirement. The order may require immediate compliance or contain a schedule for expeditious compliance with the applicable requirement.

B.11 Preventive Maintenance Plan [326 IAC 1-6-3][326 IAC 2-8-4(9)]

- (a) A Preventive Maintenance Plan meets the requirements of 326 IAC 1-6-3 if it includes, at a minimum:
- (1) Identification of the individual(s) responsible for inspecting, maintaining, and repairing emission control devices;
 - (2) A description of the items or conditions that will be inspected and the inspection schedule for said items or conditions; and
 - (3) Identification and quantification of the replacement parts that will be maintained in inventory for quick replacement.

The Permittee shall implement the PMPs.

- (b) If required by specific condition(s) in Section D of this permit where no PMP was previously required, the Permittee shall prepare and maintain Preventive Maintenance Plans (PMPs) no later than ninety (90) days after issuance of this permit or ninety (90) days after initial start-up, whichever is later, including the following information on each facility:
- (1) Identification of the individual(s) responsible for inspecting, maintaining, and repairing emission control devices;
 - (2) A description of the items or conditions that will be inspected and the inspection schedule for said items or conditions; and
 - (3) Identification and quantification of the replacement parts that will be maintained in inventory for quick replacement.

If, due to circumstances beyond the Permittee's control, the PMPs cannot be prepared and maintained within the above time frame, the Permittee may extend the date an additional ninety (90) days provided the Permittee notifies:

Indiana Department of Environmental Management
Compliance and Enforcement Branch, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251

The PMP extension notification does not require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

The Permittee shall implement the PMPs.

- (c) A copy of the PMPs shall be submitted to IDEM, OAQ upon request and within a reasonable time, and shall be subject to review and approval by IDEM, OAQ. IDEM, OAQ may require the Permittee to revise its PMPs whenever lack of proper maintenance causes or is the primary contributor to an exceedance of any limitation on emissions. The PMPs and their submittal do not require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

- (d) To the extent the Permittee is required by 40 CFR Part 60/63 to have an Operation Maintenance, and Monitoring (OMM) Plan for a unit, such Plan is deemed to satisfy the PMP requirements of 326 IAC 1-6-3 for that unit.

B.12 Emergency Provisions [326 IAC 2-8-12]

- (a) An emergency, as defined in 326 IAC 2-7-1(12), is not an affirmative defense for an action brought for noncompliance with a federal or state health-based emission limitation except as provided in 326 IAC 2-8-12.

- (b) An emergency, as defined in 326 IAC 2-7-1(12), constitutes an affirmative defense to an action brought for noncompliance with a health-based or technology-based emission limitation if the affirmative defense of an emergency is demonstrated through properly signed, contemporaneous operating logs or other relevant evidence that describe the following:

- (1) An emergency occurred and the Permittee can, to the extent possible, identify the causes of the emergency;
- (2) The permitted facility was at the time being properly operated;
- (3) During the period of an emergency, the Permittee took all reasonable steps to minimize levels of emissions that exceeded the emission standards or other requirements in this permit;
- (4) For each emergency lasting one (1) hour or more, the Permittee notified IDEM, OAQ, or Northwest Regional Office within four (4) daytime business hours after the beginning of the emergency, or after the emergency was discovered or reasonably should have been discovered;

Telephone Number: 1-800-451-6027 (ask for Office of Air Quality, Compliance and Enforcement Branch), or
Telephone Number: 317-233-0178 (ask for Office of Air Quality, Compliance and Enforcement Branch)
Facsimile Number: 317-233-6865
Northwest Regional Office phone: (219) 757-0265; fax: (219) 757-0267.

- (5) For each emergency lasting one (1) hour or more, the Permittee submitted the attached Emergency Occurrence Report Form or its equivalent, either by mail or facsimile to:

Indiana Department of Environmental Management
Compliance and Enforcement Branch, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251

within two (2) working days of the time when emission limitations were exceeded due to the emergency.

The notice fulfills the requirement of 326 IAC 2-8-4(3)(C)(ii) and must contain the following:

- (A) A description of the emergency;
- (B) Any steps taken to mitigate the emissions; and

(C) Corrective actions taken.

The notification which shall be submitted by the Permittee does not require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

- (6) The Permittee immediately took all reasonable steps to correct the emergency.
- (c) In any enforcement proceeding, the Permittee seeking to establish the occurrence of an emergency has the burden of proof.
- (d) This emergency provision supersedes 326 IAC 1-6 (Malfunctions). This permit condition is in addition to any emergency or upset provision contained in any applicable requirement.
- (e) The Permittee seeking to establish the occurrence of an emergency shall make records available upon request to ensure that failure to implement a PMP did not cause or contribute to an exceedance of any limitations on emissions. However, IDEM, OAQ may require that the Preventive Maintenance Plans required under 326 IAC 2-8-3(c)(6) be revised in response to an emergency.
- (f) Failure to notify IDEM, OAQ by telephone or facsimile of an emergency lasting more than one (1) hour in accordance with (b)(4) and (5) of this condition shall constitute a violation of 326 IAC 2-8 and any other applicable rules.
- (g) Operations may continue during an emergency only if the following conditions are met:
- (1) If the emergency situation causes a deviation from a technology-based limit, the Permittee may continue to operate the affected emitting facilities during the emergency provided the Permittee immediately takes all reasonable steps to correct the emergency and minimize emissions.
 - (2) If an emergency situation causes a deviation from a health-based limit, the Permittee may not continue to operate the affected emissions facilities unless:
 - (A) The Permittee immediately takes all reasonable steps to correct the emergency situation and to minimize emissions; and
 - (B) Continued operation of the facilities is necessary to prevent imminent injury to persons, severe damage to equipment, substantial loss of capital investment, or loss of product or raw material of substantial economic value.

Any operations shall continue no longer than the minimum time required to prevent the situations identified in (g)(2)(B) of this condition.

B.13 Prior Permits Superseded [326 IAC 2-1.1-9.5]

- (a) All terms and conditions of permits established prior to F089-27389-00107 and issued pursuant to permitting programs approved into the state implementation plan have been either:
- (1) incorporated as originally stated,
 - (2) revised, or

(3) deleted.

(b) All previous registrations and permits are superseded by this permit.

B.14 Termination of Right to Operate [326 IAC 2-8-9][326 IAC 2-8-3(h)]

The Permittee's right to operate this source terminates with the expiration of this permit unless a timely and complete renewal application is submitted at least nine (9) months prior to the date of expiration of the source's existing permit, consistent with 326 IAC 2-8-3(h) and 326 IAC 2-8-9.

**B.15 Permit Modification, Reopening, Revocation and Reissuance, or Termination
[326 IAC 2-8-4(5)(C)][326 IAC 2-8-7(a)][326 IAC 2-8-8]**

(a) This permit may be modified, reopened, revoked and reissued, or terminated for cause. The filing of a request by the Permittee for a Federally Enforceable State Operating Permit modification, revocation and reissuance, or termination, or of a notification of planned changes or anticipated noncompliance does not stay any condition of this permit. [326 IAC 2-8-4(5)(C)] The notification by the Permittee does require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

(b) This permit shall be reopened and revised under any of the circumstances listed in IC 13-15-7-2 or if IDEM, OAQ determines any of the following:

(1) That this permit contains a material mistake.

(2) That inaccurate statements were made in establishing the emissions standards or other terms or conditions.

(3) That this permit must be revised or revoked to assure compliance with an applicable requirement. [326 IAC 2-8-8(a)]

(c) Proceedings by IDEM, OAQ to reopen and revise this permit shall follow the same procedures as apply to initial permit issuance and shall affect only those parts of this permit for which cause to reopen exists. Such reopening and revision shall be made as expeditiously as practicable. [326 IAC 2-8-8(b)]

(d) The reopening and revision of this permit, under 326 IAC 2-8-8(a), shall not be initiated before notice of such intent is provided to the Permittee by IDEM, OAQ at least thirty (30) days in advance of the date this permit is to be reopened, except that IDEM, OAQ may provide a shorter time period in the case of an emergency. [326 IAC 2-8-8(c)]

B.16 Permit Renewal [326 IAC 2-8-3(h)]

(a) The application for renewal shall be submitted using the application form or forms prescribed by IDEM, OAQ and shall include the information specified in 326 IAC 2-8-3. Such information shall be included in the application for each emission unit at this source, except those emission units included on the trivial or insignificant activities list contained in 326 IAC 2-7-1(21) and 326 IAC 2-7-1(40). The renewal application does require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

Request for renewal shall be submitted to:

Indiana Department of Environmental Management
Permit Administration and Support Section, Office of Air Quality
100 North Senate Avenue

MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251

- (b) A timely renewal application is one that is:
- (1) Submitted at least nine (9) months prior to the date of the expiration of this permit; and
 - (2) If the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ on or before the date it is due.
- (c) If the Permittee submits a timely and complete application for renewal of this permit, the source's failure to have a permit is not a violation of 326 IAC 2-8 until IDEM, OAQ takes final action on the renewal application, except that this protection shall cease to apply if, subsequent to the completeness determination, the Permittee fails to submit by the deadline specified, pursuant to 326 IAC 2-8-3(g), in writing by IDEM, OAQ any additional information identified as being needed to process the application.

B.17 Permit Amendment or Revision [326 IAC 2-8-10][326 IAC 2-8-11.1]

- (a) Permit amendments and revisions are governed by the requirements of 326 IAC 2-8-10 or 326 IAC 2-8-11.1 whenever the Permittee seeks to amend or modify this permit.
- (b) Any application requesting an amendment or modification of this permit shall be submitted to:
- Indiana Department of Environmental Management
Permit Administration and Support Section, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251
- Any such application does require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).
- (c) The Permittee may implement administrative amendment changes addressed in the request for an administrative amendment immediately upon submittal of the request. [326 IAC 2-8-10(b)(3)]

B.18 Operational Flexibility [326 IAC 2-8-15][326 IAC 2-8-11.1]

- (a) The Permittee may make any change or changes at the source that are described in 326 IAC 2-8-15(b) and (c) without a prior permit revision, if each of the following conditions is met:
- (1) The changes are not modifications under any provision of Title I of the Clean Air Act;
 - (2) Any approval required by 326 IAC 2-8-11.1 has been obtained;
 - (3) The changes do not result in emissions which exceed the limitations provided in this permit (whether expressed herein as a rate of emissions or in terms of total emissions);
 - (4) The Permittee notifies the:

Indiana Department of Environmental Management
Permit Administration and Support Section, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251

and

United States Environmental Protection Agency, Region V
Air and Radiation Division, Regulation Development Branch - Indiana (AR-18J)
77 West Jackson Boulevard
Chicago, Illinois 60604-3590

in advance of the change by written notification at least ten (10) days in advance of the proposed change. The Permittee shall attach every such notice to the Permittee's copy of this permit; and

- (5) The Permittee maintains records on-site, on a rolling five (5) year basis, which document all such changes and emission trades that are subject to 326 IAC 2-8-15(b)(1) and (c). The Permittee shall make such records available, upon reasonable request, for public review.

Such records shall consist of all information required to be submitted to IDEM, OAQ in the notices specified in 326 IAC 2-8-15(b)(1) and (c).

- (b) Emission Trades [326 IAC 2-8-15(b)]
The Permittee may trade emissions increases and decreases at the source, where the applicable SIP provides for such emission trades without requiring a permit revision, subject to the constraints of Section (a) of this condition and those in 326 IAC 2-8-15(b).
- (c) Alternative Operating Scenarios [326 IAC 2-8-15(c)]
The Permittee may make changes at the source within the range of alternative operating scenarios that are described in the terms and conditions of this permit in accordance with 326 IAC 2-8-4(7). No prior notification of IDEM, OAQ, or U.S. EPA is required.
- (d) Backup fuel switches specifically addressed in, and limited under, Section D of this permit shall not be considered alternative operating scenarios. Therefore, the notification requirements of part (a) of this condition do not apply.

B.19 Source Modification Requirement [326 IAC 2-8-11.1]

A modification, construction, or reconstruction is governed by the requirements of 326 IAC 2.

B.20 Inspection and Entry [326 IAC 2-8-5(a)(2)][IC 13-14-2-2][IC 13-17-3-2][IC 13-30-3-1]

Upon presentation of proper identification cards, credentials, and other documents as may be required by law, and subject to the Permittee's right under all applicable laws and regulations to assert that the information collected by the agency is confidential and entitled to be treated as such, the Permittee shall allow IDEM, OAQ, U.S. EPA, or an authorized representative to perform the following:

- (a) Enter upon the Permittee's premises where a FESOP source is located, or emissions related activity is conducted, or where records must be kept under the conditions of this permit;

- (b) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, have access to and copy, at reasonable times, any records that must be kept under the conditions of this permit;
- (c) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, inspect, at reasonable times, any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under this permit;
- (d) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with this permit or applicable requirements; and
- (e) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, utilize any photographic, recording, testing, monitoring, or other equipment for the purpose of assuring compliance with this permit or applicable requirements.

B.21 Transfer of Ownership or Operational Control [326 IAC 2-8-10]

- (a) The Permittee must comply with the requirements of 326 IAC 2-8-10 whenever the Permittee seeks to change the ownership or operational control of the source and no other change in the permit is necessary.
- (b) Any application requesting a change in the ownership or operational control of the source shall contain a written agreement containing a specific date for transfer of permit responsibility, coverage and liability between the current and new Permittee. The application shall be submitted to:

Indiana Department of Environmental Management
Permit Administration and Support Section, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251

Any such application does require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).
- (c) The Permittee may implement administrative amendment changes addressed in the request for an administrative amendment immediately upon submittal of the request. [326 IAC 2-8-10(b)(3)]

B.22 Annual Fee Payment [326 IAC 2-7-19] [326 IAC 2-8-4(6)] [326 IAC 2-8-16][326 IAC 2-1.1-7]

- (a) The Permittee shall pay annual fees to IDEM, OAQ no later than thirty (30) calendar days of receipt of a billing. Pursuant to 326 IAC 2-7-19(b), if the Permittee does not receive a bill from IDEM, OAQ the applicable fee is due April 1 of each year.
- (b) Failure to pay may result in administrative enforcement action or revocation of this permit.
- (c) The Permittee may call the following telephone numbers: 1-800-451-6027 or 317-233-4230 (ask for OAQ, Billing, Licensing, and Training Section), to determine the appropriate permit fee.

B.23 Credible Evidence [326 IAC 2-8-4(3)][326 IAC 2-8-5][62 FR 8314] [326 IAC 1-1-6]

For the purpose of submitting compliance certifications or establishing whether or not the Permittee has violated or is in violation of any condition of this permit, nothing in this permit shall preclude the use, including the exclusive use, of any credible evidence or information relevant to whether the Permittee would have been in compliance with the condition of this permit if the appropriate performance or compliance test or procedure had been performed.

SECTION C

SOURCE OPERATION CONDITIONS

Entire Source

Emission Limitations and Standards [326 IAC 2-8-4(1)]

C.1 Overall Source Limit [326 IAC 2-8]

The purpose of this permit is to limit this source's potential to emit to less than major source levels for the purpose of Section 502(a) of the Clean Air Act.

- (a) Pursuant to 326 IAC 2-8:
- (1) The potential to emit volatile organic compounds (VOCs) from the entire source shall be limited to less than twenty-five (25) tons per twelve (12) consecutive month period;
 - (2) The potential to emit any regulated pollutant from the entire source, except particulate matter (PM) and volatile organic compounds (VOCs), shall be limited to less than one hundred (100) tons per twelve (12) consecutive month period;
 - (3) The potential to emit any individual hazardous air pollutant (HAP) from the entire source shall be limited to less than ten (10) tons per twelve (12) consecutive month period; and
 - (4) The potential to emit any combination of HAPs from the entire source shall be limited to less than twenty-five (25) tons per twelve (12) consecutive month period.
- (b) Pursuant to 326 IAC 2-2 (PSD), potential to emit particulate matter (PM) from the entire source shall be limited to less than one hundred (100) tons per twelve (12) consecutive month period.
- (c) This condition shall include all emission points at this source including those that are insignificant as defined in 326 IAC 2-7-1(21). The source shall be allowed to add insignificant activities not already listed in this permit, provided the source's potential to emit does not exceed the above specified limits.
- (d) Section D of this permit contains independently enforceable provisions to satisfy this requirement.

C.2 Opacity [326 IAC 5-1]

Pursuant to 326 IAC 5-1-2 (Opacity Limitations), except as provided in 326 IAC 5-1-1 (Applicability) and 326 IAC 5-1-3 (Temporary Alternative Opacity Limitations), opacity shall meet the following, unless otherwise stated in this permit:

- (a) Opacity shall not exceed an average of twenty percent (20%) in any one (1) six (6) minute averaging period as determined in 326 IAC 5-1-4.
- (b) Opacity shall not exceed sixty percent (60%) for more than a cumulative total of fifteen (15) minutes (sixty (60) readings as measured according to 40 CFR 60, Appendix A, Method 9 or fifteen (15) one (1) minute nonoverlapping integrated averages for a continuous opacity monitor) in a six (6) hour period.

C.3 Open Burning [326 IAC 4-1] [IC 13-17-9]

The Permittee shall not open burn any material except as provided in 326 IAC 4-1-3, 326 IAC 4-1-4 or 326 IAC 4-1-6. The previous sentence notwithstanding, the Permittee may open burn in accordance with an open burning approval issued by the Commissioner under 326 IAC 4-1-4.1.

C.4 Incineration [326 IAC 4-2] [326 IAC 9-1-2]

The Permittee shall not operate an incinerator except as provided in 326 IAC 4-2 or in this permit. The Permittee shall not operate a refuse incinerator or refuse burning equipment except as provided in 326 IAC 9-1-2 or in this permit.

C.5 Fugitive Dust Emissions [326 IAC 6-4]

The Permittee shall not allow fugitive dust to escape beyond the property line or boundaries of the property, right-of-way, or easement on which the source is located, in a manner that would violate 326 IAC 6-4 (Fugitive Dust Emissions).

C.6 Fugitive Particulate Matter Emissions [326 IAC 6.8-10-3]

Pursuant to 326 IAC 6.8-10-3 (formerly 326 IAC 6-1-11.1) (Lake County Fugitive Particulate Matter Control Requirements), the particulate matter emissions from source wide activities shall meet the following requirements:

- (a) The average instantaneous opacity of fugitive particulate emissions from a paved road shall not exceed ten percent (10%).
- (b) The average instantaneous opacity of fugitive particulate emissions from an unpaved road shall not exceed ten percent (10%).
- (c) The opacity of fugitive particulate emissions from exposed areas shall not exceed ten percent (10%) on a six (6) minute average.
- (d) The opacity of fugitive particulate emissions from continuous transfer of material onto and out of storage piles shall not exceed ten percent (10%) on a three (3) minute average.
- (e) The opacity of fugitive particulate emissions from storage piles shall not exceed ten percent (10%) on a six (6) minute average.
- (f) There shall be a zero (0) percent frequency of visible emission observations of a material during the inplant transportation of material by truck or rail at any time.
- (g) The opacity of fugitive particulate emissions from the inplant transportation of material by front end loaders and skip hoists shall not exceed ten percent (10%).
- (h) Material processing facilities shall include the following:
 - (1) There shall be a zero (0) percent frequency of visible emission observations from a building enclosing all or part of the material processing equipment, except from a vent in the building.
 - (2) The PM₁₀ emissions from building vents shall not exceed twenty-two thousandths (0.022) grains per dry standard cubic foot and ten percent (10%) opacity.
 - (3) The PM₁₀ stack emissions from a material processing facility shall not exceed twenty-two thousandths (0.022) grains per dry standard cubic foot and ten percent (10%) opacity.

- (4) The opacity of fugitive particulate emissions from the material processing facilities, except a crusher at which a capture system is not used, shall not exceed ten percent (10%) opacity.
- (5) The opacity of fugitive particulate emissions from a crusher at which a capture system is not used shall not exceed fifteen percent (15%).
- (i) The opacity of particulate emissions from dust handling equipment shall not exceed ten percent (10%).
- (j) Material transfer limits shall be as follows:
 - (1) The average instantaneous opacity of fugitive particulate emissions from batch transfer shall not exceed ten percent (10%).
 - (2) Where adequate wetting of the material for fugitive particulate emissions control is prohibitive to further processing or reuse of the material, the opacity shall not exceed ten percent (10%), three (3) minute average.
 - (3) Slag and kish handling activities at integrated iron and steel plants shall comply with the following particulate emissions limits:
 - (A) The opacity of fugitive particulate emissions from transfer from pots and trucks into pits shall not exceed twenty percent (20%) on a six (6) minute average.
 - (B) The opacity of fugitive particulate emissions from transfer from pits into front end loaders and from transfer from front end loaders into trucks shall comply with the fugitive particulate emission limits in 326 IAC 6.8-10-3(9).
- (k) Any facility or operation not specified in 326 IAC 6.8-10-3 shall meet a twenty percent (20%), three (3) minute average opacity standard.

The Permittee shall achieve these limits by controlling fugitive particulate matter emissions according to the attached Fugitive Dust Control Plan.

C.7 Asbestos Abatement Projects [326 IAC 14-10] [326 IAC 18] [40 CFR 61, Subpart M]

- (a) Notification requirements apply to each owner or operator. If the combined amount of regulated asbestos containing material (RACM) to be stripped, removed or disturbed is at least 260 linear feet on pipes or 160 square feet on other facility components, or at least thirty-five (35) cubic feet on all facility components, then the notification requirements of 326 IAC 14-10-3 are mandatory. All demolition projects require notification whether or not asbestos is present.
- (b) The Permittee shall ensure that a written notification is sent on a form provided by the Commissioner at least ten (10) working days before asbestos stripping or removal work or before demolition begins, per 326 IAC 14-10-3, and shall update such notice as necessary, including, but not limited to the following:
 - (1) When the amount of affected asbestos containing material increases or decreases by at least twenty percent (20%); or
 - (2) If there is a change in the following:

- (A) Asbestos removal or demolition start date;
 - (B) Removal or demolition contractor; or
 - (C) Waste disposal site.
- (c) The Permittee shall ensure that the notice is postmarked or delivered according to the guidelines set forth in 326 IAC 14-10-3(2).
- (d) The notice to be submitted shall include the information enumerated in 326 IAC 14-10-3(3).

All required notifications shall be submitted to:

Indiana Department of Environmental Management
Compliance and Enforcement Branch, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251

The notice shall include a signed certification from the owner or operator that the information provided in this notification is correct and that only Indiana licensed workers and project supervisors will be used to implement the asbestos removal project. The notifications do not require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

- (e) **Procedures for Asbestos Emission Control**
The Permittee shall comply with the applicable emission control procedures in 326 IAC 14-10-4 and 40 CFR 61.145(c). Per 326 IAC 14-10-1, emission control requirements are applicable for any removal or disturbance of RACM greater than three (3) linear feet on pipes or three (3) square feet on any other facility components or a total of at least 0.75 cubic feet on all facility components.
- (f) **Demolition and Renovation**
The Permittee shall thoroughly inspect the affected facility or part of the facility where the demolition or renovation will occur for the presence of asbestos pursuant to 40 CFR 61.145(a).
- (g) **Indiana Licensed Asbestos Inspector**
The Permittee shall comply with 326 IAC 14-10-1(a) that requires the owner or operator, prior to a renovation/demolition, to use an Indiana Licensed Asbestos Inspector to thoroughly inspect the affected portion of the facility for the presence of asbestos.

Testing Requirements [326 IAC 2-8-4(3)]

C.8 Performance Testing [326 IAC 3-6]

- (a) For performance testing required by this permit, a test protocol, except as provided elsewhere in this permit, shall be submitted to:

Indiana Department of Environmental Management
Compliance and Enforcement Branch, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251

no later than thirty-five (35) days prior to the intended test date. The protocol submitted by the Permittee does not require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

- (b) The Permittee shall notify IDEM, OAQ of the actual test date at least fourteen (14) days prior to the actual test date. The notification submitted by the Permittee does not require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).
- (c) Pursuant to 326 IAC 3-6-4(b), all test reports must be received by IDEM, OAQ not later than forty-five (45) days after the completion of the testing. An extension may be granted by IDEM, OAQ if the Permittee submits to IDEM, OAQ a reasonable written explanation not later than five (5) days prior to the end of the initial forty-five (45) day period.

Compliance Requirements [326 IAC 2-1.1-11]

C.9 Compliance Requirements [326 IAC 2-1.1-11]

The commissioner may require stack testing, monitoring, or reporting at any time to assure compliance with all applicable requirements by issuing an order under 326 IAC 2-1.1-11. Any monitoring or testing shall be performed in accordance with 326 IAC 3 or other methods approved by the commissioner or the U. S. EPA.

Compliance Monitoring Requirements [326 IAC 2-8-4][326 IAC 2-8-5(a)(1)]

C.10 Compliance Monitoring [326 IAC 2-8-4(3)][326 IAC 2-8-5(a)(1)]

Unless otherwise specified in this permit, for all monitoring requirements not already legally required, the Permittee shall be allowed up to ninety (90) days from the date of permit issuance or of initial start-up, whichever is later, to begin such monitoring. If due to circumstances beyond the Permittee's control, any monitoring equipment required by this permit cannot be installed and operated no later than ninety (90) days after permit issuance or the date of initial startup, whichever is later, the Permittee may extend the compliance schedule related to the equipment for an additional ninety (90) days provided the Permittee notifies:

Indiana Department of Environmental Management
Compliance and Enforcement Branch, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251

in writing, prior to the end of the initial ninety (90) day compliance schedule, with full justification of the reasons for the inability to meet this date.

The notification which shall be submitted by the Permittee does require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

Unless otherwise specified in the approval for the new emission unit(s), compliance monitoring for new emission units or emission units added through a permit revision shall be implemented when operation begins.

C.11 Instrument Specifications [326 IAC 2-1.1-11] [326 IAC 2-8-4(3)][326 IAC 2-8-5(1)]

- (a) When required by any condition of this permit, an analog instrument used to measure a parameter related to the operation of an air pollution control device shall have a scale

such that the expected maximum reading for the normal range shall be no less than twenty percent (20%) of full scale.

- (b) The Permittee may request that the IDEM, OAQ approve the use of an instrument that does not meet the above specifications provided the Permittee can demonstrate that an alternative instrument specification will adequately ensure compliance with permit conditions requiring the measurement of the parameters.

Corrective Actions and Response Steps [326 IAC 2-8-4][326 IAC 2-8-5(a)(1)]

C.12 Risk Management Plan [326 IAC 2-8-4] [40 CFR 68]

If a regulated substance, as defined in 40 CFR 68, is present at a source in more than a threshold quantity, the Permittee must comply with the applicable requirements of 40 CFR 68.

C.13 Response to Excursions or Exceedances [326 IAC 2-8-4] [326 IAC 2-8-5]

Upon detecting an excursion where a response step is required by the D Section or an exceedance of a limitation in this permit:

- (a) The Permittee shall take reasonable response steps to restore operation of the emissions unit (including any control device and associated capture system) to its normal or usual manner of operation as expeditiously as practicable in accordance with good air pollution control practices for minimizing excess emissions.
- (b) The response shall include minimizing the period of any startup, shutdown or malfunction. The response may include, but is not limited to, the following:
- (1) initial inspection and evaluation;
 - (2) recording that operations returned or are returning to normal without operator action (such as through response by a computerized distribution control system);
or
 - (3) any necessary follow-up actions to return operation to normal or usual manner of operation.
- (c) A determination of whether the Permittee has used acceptable procedures in response to an excursion or exceedance will be based on information available, which may include, but is not limited to, the following:
- (1) monitoring results;
 - (2) review of operation and maintenance procedures and records; and/or
 - (3) inspection of the control device, associated capture system, and the process.
- (d) Failure to take reasonable response steps shall be considered a deviation from the permit.
- (e) The Permittee shall record the reasonable response steps taken.

C.14 Actions Related to Noncompliance Demonstrated by a Stack Test [326 IAC 2-8-4][326 IAC 2-8-5]

-
- (a) When the results of a stack test performed in conformance with Section C - Performance Testing, of this permit exceed the level specified in any condition of this permit, the Permittee shall submit a description of its response actions to IDEM, OAQ, no later than seventy-five (75) days after the date of the test.

- (b) A retest to demonstrate compliance shall be performed no later than one hundred eighty (180) days after the date of the test. Should the Permittee demonstrate to IDEM, OAQ that retesting in one hundred eighty (180) days is not practicable, IDEM, OAQ may extend the retesting deadline.
- (c) IDEM, OAQ reserves the authority to take any actions allowed under law in response to noncompliant stack tests.

The response action documents submitted pursuant to this condition do require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

Record Keeping and Reporting Requirements [326 IAC 2-8-4(3)]

C.15 General Record Keeping Requirements [326 IAC 2-8-4(3)] [326 IAC 2-8-5]

- (a) Records of all required monitoring data, reports and support information required by this permit shall be retained for a period of at least five (5) years from the date of monitoring sample, measurement, report, or application. Support information includes the following:
 - (AA) All calibration and maintenance records.
 - (BB) All original strip chart recordings for continuous monitoring instrumentation.
 - (CC) Copies of all reports required by the FESOP.Records of required monitoring information include the following:
 - (AA) The date, place, as defined in this permit, and time of sampling or measurements.
 - (BB) The dates analyses were performed.
 - (CC) The company or entity that performed the analyses.
 - (DD) The analytical techniques or methods used.
 - (EE) The results of such analyses.
 - (FF) The operating conditions as existing at the time of sampling or measurement.

These records shall be physically present or electronically accessible at the source location for a minimum of three (3) years. The records may be stored elsewhere for the remaining two (2) years as long as they are available upon request. If the Commissioner makes a request for records to the Permittee, the Permittee shall furnish the records to the Commissioner within a reasonable time.

- (b) Unless otherwise specified in this permit, for all record keeping requirements not already legally required, the Permittee shall be allowed up to ninety (90) days from the date of permit issuance or the date of initial start-up, whichever is later, to begin such record keeping.

C.16 General Reporting Requirements [326 IAC 2-8-4(3)(C)] [326 IAC 2-1.1-11]

- (a) The Permittee shall submit the attached Quarterly Deviation and Compliance Monitoring Report or its equivalent. Proper notice submittal under Section B –Emergency Provisions satisfies the reporting requirements of this paragraph. Any deviation from permit requirements, the date(s) of each deviation, the cause of the deviation, and the response steps taken must be reported except that a deviation required to be reported pursuant to an applicable requirement that exists independent of this permit, shall be reported according to the schedule stated in the applicable requirement and does not need to be included in this report. This report shall be submitted not later than thirty (30) days after the end of the reporting period. The Quarterly Deviation and Compliance Monitoring

Report shall include a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1). A deviation is an exceedance of a permit limitation or a failure to comply with a requirement of the permit.

- (b) The address for report submittal is:

Indiana Department of Environmental Management
Compliance and Enforcement Branch, Office of Air Quality
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251

- (c) Unless otherwise specified in this permit, any notice, report, or other submission required by this permit shall be considered timely if the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ on or before the date it is due.
- (d) Reporting periods are based on calendar years, unless otherwise specified in this permit. For the purpose of this permit "calendar year" means the twelve (12) month period from January 1 to December 31 inclusive.

Stratospheric Ozone Protection

C.17 Compliance with 40 CFR 82 and 326 IAC 22-1

Pursuant to 40 CFR 82 (Protection of Stratospheric Ozone), Subpart F, except as provided for motor vehicle air conditioners in Subpart B, the Permittee shall comply with applicable standards for recycling and emissions reduction.

SECTION D.1 EMISSIONS UNIT OPERATION CONDITIONS

Facility Description [326 IAC 2-8-4(10)]: Plant 14

- (a) Plant 14 consisting of one (1) stationary slag processing plant, consists of the following:
- (1) One (1) natural gas-fired rotary dryer, identified as P01-14 and constructed in 2006, with a maximum heating capacity of 27 MMBtu/hr and a maximum throughput rate of 65 tons of coal slag per hour. This facility is equipped with a wet scrubber (identified as CE01-14) for particulate control, which exhausts through stack S01-14. Note: this Natural Gas rotary dryer replaced the fluidized bed dryer.
 - (2) One (1) enclosed dry slag processing area, constructed in 1990, with a maximum throughput rate of 65 tons of coal slag per hour, using a baghouse (identified as CE02-14) for particulate control, which exhausts through stack S02-14. This area consists of the following:
 - (i) Three (3) crushers, identified as P03-14;
 - (ii) Eleven (11) screens, identified as P02-14;
 - (iii) Eight (8) bucket elevators, identified as M01-14;
 - (iv) One (1) conveying system, identified as M02-14, consisting of nine (9) conveyors;
 - (v) Six (6) blend silos, identified as M03-14;
 - (vi) Three (3) roofing silos, identified as M05-14;
 - (vii) Eight (8) blasting silos, identified as M04-14; and
 - (viii) One (1) chute to blasting silo, identified as M06-14;
 - (3) One (1) raw slag handling operation, constructed in 1990, with a maximum throughput rate of 65 tons of coal slag per hour, consisting of the following:
 - (i) One (1) loading hopper;
 - (ii) Three (3) conveyor transfer points;
 - (iii) One (1) initial screening operation.
 - (4) Three (3) chutes to bagging machines, identified as M07-14 through M09-14, exhausting indoors; and
 - (5) One (1) 20-ton silo, identified as M10-14, exhausting through bin vent S03-14.

(The information describing the process contained in this emissions unit description box is descriptive information and does not constitute enforceable conditions.)

Emission Limitations and Standards [326 IAC 2-8-4(1)]

D.1.1 PM, PM10, and PM2.5 Limitations [326 IAC 2-8] [326 IAC 2-2] [326 IAC 2-1.1-5]

Pursuant to 326 IAC 2-8 (FESOP) and in order to make the requirements of 326 IAC 2-2 (PSD) and 326 IAC 2-1.1-5 (Nonattainment New Source Review) not applicable, the Permittee shall comply with the following requirements:

<u>Process / Emission Unit</u>	<u>PM Limit</u> (pounds per hour)	<u>PM10 Limit</u> (pounds per hour)	<u>PM2.5 Limit</u> (pounds per hour)
Plant 14 Slag Processing			
Rotary Dryer, P01-14 with wet scrubber, CE01-14	3.5	3.5	3.5
<u>Enclosed Dry Slag Process</u> (all controlled by Baghouse C02-14) Crushers P03-14a thru c Screens P02-14a thru k	3.5	3.5	7.5
(all controlled by Baghouse C02-14): Bucket elevators (8) -M01-14a thru h Conveyors (9) - M02-14a thru i Blend Silos (6) - M03-14a thru f Roofing Silos (3) - M05-14a thru c Blasting Silos (8) - M04-14a thru h Chute to Blasting Silo - M06-14			
<u>Raw Slag Handling</u> (all uncontrolled) Loading Hopper LH01-14	1.0	1.0	0.5
Conveyor Transfer Points (3) TP01-14a thru c	0.5 each	0.5 each	0.11 each
Initial Screening IS01-14	1.0	1.0	0.5

Compliance with these limits, combined with the PM, PM10, and PM2.5 emissions from Plant 24, and the insignificant activities, the emissions from the entire source are limited to less than 250 tons/yr for PM and less than 100 tons/yr for PM10 and PM2.5. Therefore, this source is a minor source under 326 IAC 2-2 (PSD), 326 IAC 2-1.1-5 (Nonattainment New Source Review), and the requirements of 326 IAC 2-7 (Part 70 Program) are not applicable.

D.1.2 PM10 Limitations [326 IAC 6.8-2]

Pursuant to 326 IAC 6.8-2-29, the PM10 emissions from the Plant 14 crushing and screening operations shall not exceed:

<u>Process / Emission Unit</u>	<u>PM10 Limit</u>
Plant 14 Slag Processing	
<u>Enclosed Dry Slag Process</u> (controlled by Baghouse C02-14) Crushers P03-14a thru c Screens P02-14a thru k	9.0 pound per hour 0.015 grain per dry standard cubic foot

D.1.3 PM Limitations [326 IAC 6.8-1-2]

Pursuant to 326 IAC 6.8-1-2 (formerly 326 IAC 6-1-2(a)), particulate matter (PM) emissions from the Plant 14 rotary dryer P01-14, the enclosed dry slag processing operation, and the raw slag handling operation shall not exceed:

<u>Process / Emission Unit</u>	<u>326 IAC 6.8-1-2</u>
	<u>PM Limit</u>
Plant 14	(grain per dry standard cubic foot)
One (1) natural as-fired rotary dryer, identified as P01-14, with wet scrubber as control.	0.03
<u>Enclosed Dry Slag Process</u> (all controlled by Baghouse C02-14) Bucket elevators (8) -M01-14a thru h Conveyors (9) - M02-14a thru i Blend Silos (6) - M03-14a thru f Roofing Silos (3) - M05-14a thru c Blasting Silos (8) - M04-14a thru h Chute to Blasting Silo - M06-14	0.03
<u>Raw Slag Handling</u> (all uncontrolled) Loading Hopper LH01-14 Conveyor Transfer Points (3) - TP01-14a thru c Initial Screening IS01-14	0.03

D.1.4 Lake County Particulate Matter Contingency Measures [326 IAC 6.8-11]

Pursuant to 326 IAC 6.8-11, upon notification from IDEM, OAQ that the source has caused or contributed to an exceedance of the twenty-four (24) hour ambient air quality standard for PM10, the Permittee shall implement any reduction measures required by 326 IAC 6.8-11 within one hundred eighty (180) days of the initial notification.

D.1.5 Preventive Maintenance Plan [326 IAC 2-8-4(9)]

A Preventive Maintenance Plan is required for these facilities and their control devices. Section B - Preventive Maintenance Plan contains the Permittee's obligation with regard to the preventive maintenance plan required by this condition.

Compliance Determination Requirements

D.1.6 PM, PM10, and PM2.5 Control [326 IAC 2-8-5(a)(4)]

(a) In order to comply with Conditions D.1.1 - PM, PM10, and PM2.5 Limitations, D.1.2 - PM10 Limitations, and D.1.3 - PM Limitations, scrubber CE01-14 controlling the PM, PM10, and PM2.5 emissions from the dryer P01-14, and baghouse CE02-14 controlling the PM, PM10, and PM2.5 emissions from the dry slag processing area shall be in operation and control PM, PM10, and PM2.5 emissions at all times that these units are in operation.

D.1.7 Testing Requirements [326 IAC 2-8-5(a)(1)] [326 IAC 2-1.1-11]

Pursuant to 326 IAC 2-8-5(1), and in order to demonstrate compliance with Conditions D.1.1 - PM, PM10, and PM2.5 Limitations, D.1.2 - PM10 Limitations, and D.1.3 - PM Limitations, the Permittee shall perform testing as follows:

(a) In order to demonstrate compliance with Condition D.1.1 - PM, PM10, and PM2.5 Limitations, the Permittee shall perform PM testing of the dryer utilizing methods approved by the Commissioner. This test shall be repeated at least once every five (5) years from the date of the most recent valid compliance demonstration.

- (b) In order to demonstrate compliance with Condition D.1.1 - PM, PM10, and PM2.5 Limitations, the Permittee shall perform PM2.5 and PM10 testing on the dryer not later than 180 days after promulgation of the new or revised condensable PM test method(s) referenced in the U.S. EPA's Final Rule for Implementation of the New Source Review (NSR) Program for Particulate Matter Less Than 2.5 Micrometers (PM2.5), signed on May 8th, 2008, or five (5) years from the most recent valid compliance stack test, whichever is later. This testing shall be conducted utilizing methods as approved by the Commissioner. These tests shall be repeated at least once every five (5) years from the date of the most recent valid compliance demonstration. Testing shall be conducted in accordance with the provisions of 326 IAC 3-6 (Source Sampling Procedures). Section C- Performance Testing contains the Permittee's obligation with regard to the performance testing required by this condition. PM10 and PM2.5 includes filterable and condensable PM.

Compliance Monitoring Requirements [326 IAC 2-8-4] [326 IAC 2-8-5(a)(1)]

D.1.8 Visible Emissions Notations

- (a) Visible emission notations of the stack exhausts from the scrubber, baghouse and each of the raw slag handling operations (including the hopper, the conveyor transfer points, and the initial screening facility) shall be performed once per day during normal daylight operations. A trained employee shall record whether emissions are normal or abnormal.
- (b) For processes operated continuously, "normal" means those conditions prevailing, or expected to prevail, at least eighty percent (80%) of the time the process is in operation, not counting startup or shut down time.
- (c) In the case of batch or discontinuous operations, readings shall be taken during that part of the operation that would normally be expected to cause the greatest emissions.
- (d) A trained employee is an employee who has worked at the plant at least one (1) month and has been trained in the appearance and characteristics of normal visible emissions for that specific process.
- (e) If abnormal emissions are observed, the Permittee shall take reasonable response steps in accordance with Section C - Response to Excursions or Exceedances. Failure to take response steps in accordance with Section C - Response to Excursions or Exceedances shall be considered a deviation from this permit.

D.1.9 Parametric Monitoring

- (a) The Permittee shall monitor and record the pressure drop and the flow rate for scrubber CE01-14 at the frequency specified in the table below, when the dryer P01-14 is in operation. Unless operated under conditions for which the Response to Excursions or Exceedances specifies otherwise, the pressure drop across the scrubber and the flow rate shall be maintained with the ranges listed in the table below or determined during the latest compliant stack test:

Scrubber ID	Monitoring Frequency	Minimum Pressure Reading (inches of water)	Minimum Flow Rate (gallons per minute)
CE01-14	Continuous	8.00	225

When, for any one reading, the pressure drop across the baghouse is outside of the normal range, the Permittee shall take a reasonable response. The normal range for this unit is a minimum pressure reading of 8 inches of water unless a different value is determined during the latest stack test. Section C - Response to Excursions or

Exceedances contains the Permittee's obligation with regard to to the reasonable response steps required by this condition. A pressure reading that is outside the above mentioned range is not a deviation from this permit. Failure to take response steps shall be considered a deviation from this permit.

- (b) The Permittee shall record the pressure drop across baghouse CE02-14, used in conjunction with the dry slag processing area, at least once per day when these units are in operation. When, for any one reading, the pressure drop across the baghouse is outside of the normal range, the Permittee shall take a reasonable response. The normal range for this unit is a pressure drop between 4.0 and 6.0 inches of water unless a different upper-bound or lower-bound value for this range is determined during the latest stack test. Section C - Response to Excursions or Exceedances contains the Permittee's obligation with regard to the reasonable response steps required by this condition. A pressure reading that is outside the above mentioned range is not a deviation from this permit. Failure to take response steps shall be considered a deviation from this permit.

The instrument used for determining the pressure shall comply with Section C - Instrument Specifications, of this permit, shall be subject to approval by IDEM, OAQ, and shall be calibrated or replaced at least once every twelve (12) months.

D.1.10 Scrubber Failure Detection

In the event that a scrubber malfunction has been observed:

Failed units and the associated process will be shut down immediately until the failed units have been repaired or replaced. Operations may continue only if the event qualifies as an emergency and the Permittee satisfies the requirements of the emergency provisions of this permit (Section B - Emergency Provisions). Failure to take response steps in accordance with Section C - Response to Excursions or Exceedances shall be considered a deviation from this permit.

D.1.11 Broken or Failed Bag Detection

- (a) For a single compartment baghouse controlling emissions from a process operated continuously, a failed unit and the associated process shall be shut down immediately until the failed unit has been repaired or replaced. Operations may continue only if the event qualifies as an emergency and the Permittee satisfies the requirements of the emergency provisions of this permit (Section B - Emergency Provisions).
- (b) For a single compartment baghouse controlling emissions from a batch process, the feed to the process shall be shut down immediately until the failed unit has been repaired or replaced. The emissions unit shall be shut down no later than the completion of the processing of the material in the emission unit. Operations may continue only if the event qualifies as an emergency and the Permittee satisfies the requirements of the emergency provisions of this permit (Section B - Emergency Provisions).

Bag failure can be indicated by a significant drop in the baghouse's pressure reading with abnormal visible emissions, by an opacity violation, or by other means such as gas temperature, flow rate, air infiltration, leaks, dust traces or triboflows.

Record Keeping and Reporting Requirements [326 IAC 2-8-4(3)] [326 IAC 2-8-16]

D.1.12 Record Keeping Requirements

- (a) To document the compliance status with Condition D.1.8 - Visible Emissions Notations, the Permittee shall maintain a once per day record of visible emission notations of each of the stack exhausts from the scrubber, baghouse and each of the raw slag handling

operations. The Permittee shall include in each daily record when a visible emission notation is not taken and the reason for the lack of visible emission notation (e.g. the process did not operate that day).

- (b) To document the compliance status with Condition D.1.9(a) - Parametric Monitoring, the Permittee shall maintain the following parameters for the scrubber during normal operation:
 - (1) The pressure drop; and
 - (2) Flow rate.
- (c) To document the compliance status with Condition D.1.9 (b) - Parametric Monitoring, the Permittee shall maintain a once per day record of the pressure drop during normal operation for the baghouse. The Permittee shall include in its daily record when a pressure drop reading is not taken and the reason for the lack of a pressure drop reading (e.g. the process did not operate that
- (d) Section C - General Record Keeping Requirements, of this permit contains the Permittee's obligations with regard to the records required by this condition.

SECTION D.2

EMISSIONS UNIT OPERATION CONDITIONS

Facility Description [326 IAC 2-8-4(10)]: Plant 24

- (a) Plant 24 consisting of one (1) stationary slag processing plant for roofing granule production, constructed in 2004, with a maximum throughput rate of 25 tons of slag per hour, consisting of the following:
- (1) One (1) feed hopper;
 - (2) Two (2) conveyors to the dryer, identified as M01-24 and M02-24;
 - (3) One (1) natural gas-fired rotary dryer, identified as P01-24, with a maximum heat input capacity of 12 MMBtu/hr, controlled by baghouse CE01-24, and exhausting through stack S01-24;
 - (4) One (1) conveyor to chute, identified as M03-24, controlled by baghouse CE01-24, and exhausting through stack S01-24;
 - (5) One (1) chute to the screen, identified as M04-24, controlled by baghouse CE01-24, and exhausting through stack S01-24;
 - (6) One (1) conveyor to the bucket elevator, identified as M05-24, controlled by baghouse CE01-24, and exhausting through stack S01-24;
 - (7) One (1) QC screen, identified as P03-24, controlled by baghouse CE01-24, and exhausting through stack S01-24;
 - (8) One (1) bucket elevator, identified as M06-24, controlled by baghouse CE01-24, and exhausting through stack S01-24;
 - (9) One bucket elevator, identified as M07-24, controlled by baghouse CE01-24, and exhausting through stack S01-24;
 - (10) Two (2) bucket elevators, identified as M08-24 and M09-24, controlled by baghouse CE01-24, and exhausting through stack S01-24;
 - (11) One (1) crusher, identified as P04-24, controlled by baghouse CE01-24, and exhausting through stack S01-24; and
 - (12) One (1) J&H Hummer screen, identified as P05-24, controlled by baghouse CE01-24, and exhausting through stack S01-24.

(The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.)

Emission Limitations and Standards [326 IAC 2-8-4(1)]

D.2.1 PM, PM10, and PM2.5 Limitations [326 IAC 2-8] [326 IAC 2-2] [326 IAC 2-1.1-5]

Pursuant to 326 IAC 2-8 (FESOP) and in order to make the requirements of 326 IAC 2-2 (PSD) and 326 IAC 2-1.1-5 (Nonattainment New Source Review) not applicable, the Permittee shall comply with the following requirements:

Process / Emission Unit	PM	PM10	PM2.5
	Limit (pounds per hour)	Limit (pounds per hour)	Limit (pounds per hour)
Plant 24 Slag Processing			
(all controlled by Baghouse C02-24) Rotary Dryer P01-24	3.5	3.5	3.5
(all controlled by Baghouse C02-24) Conveyors (2) -M03-24, M05-24 Chute to screen M04-24 Screens (2) -P03-24, P05-24 Bucket elevators (4) -M06-24, M07-24 -M08-24, M09-24 Crusher P04-24	6.05	6.05	5.98
Uncontrolled Units			
Feed Hopper FH01-24	0.25	0.25	0.05
Conveyors (2) -M01-24, M02-24	0.10 each	0.10 each	0.04 each

Combined with the PM, PM10, and PM2.5 emissions from Plant 14, and the insignificant activities, the emissions from the entire source are limited to less than 250 tons/yr for PM and less than 100 tons/yr for PM10 and PM2.5. Therefore, this source is a minor source under 326 IAC 2-2 (PSD), 326 IAC 2-1.1-5, and the requirements of 326 IAC 2-7 (Part 70 Program) are not applicable.

D.2.2 PM Limitations [326 IAC 6.8-1-2]

Pursuant to 326 IAC 6.8-1-2, particulate matter (PM) emissions from each unit of the slag processing operation of Plant 24 shall not exceed the following:

Process / Emission Unit	326 IAC 6.8-1-2
	PM Limit
Plant 24 Slag Processing	(grain per dry standard cubic foot)
(all controlled by Baghouse C02-24): Rotary Dryer P01-24 Conveyors (2) -M03-24, M05-24 Chute to screen M04-24 Screens (2) -P03-24, P05-24 Bucket elevators (4) -M06-24, M07-24, M08-24, M09-24 Crusher P04-24	0.03
Uncontrolled Units	
Feed Hopper FH01-24 Conveyors (2) -M01-24, M02-24	0.03

D.2.3 Lake County Particulate Matter Contingency Measures [326 IAC 6.8-11]

Pursuant to 326 IAC 6.8-11 (formerly 326 IAC 6-1-11.2), upon notification from IDEM, OAQ, that the source has caused or contributed to an exceedance of the twenty-four (24) hour ambient air quality standard for PM10, the Permittee shall implement any reduction measures required by 326 IAC 6.8-11 within one hundred eighty (180) days of the initial notification.

D.2.4 Preventive Maintenance Plan [326 IAC 2-8-4(9)]

A Preventive Maintenance Plan is required for these facilities and their control devices. Section B - Preventive Maintenance Plan contains the Permittee's obligation with regard to the preventive

maintenance plan required by this condition.

Compliance Determination Requirements

D.2.5 PM, PM10, and PM2.5 Control [326 IAC 2-8-5(a)(4)]

- (a) In order to comply with Condition D.2.1 - PM, PM10, and PM2.5 Limitations, baghouse CE01-24 shall be in operation and control PM, PM10, and PM2.5 emissions at all times that the dryer or the slag handling processes are in operation.

D.2.6 Testing Requirements [326 IAC 2-8-5(a)(1)] [326 IAC 2-1.1-11] [40 CFR 60, Subpart UUU]

Pursuant to 326 IAC 2-8-5(1), and in order to demonstrate compliance with Condition D.2.1 the Permittee shall perform testing as follows:

- (a) In order to demonstrate compliance with Condition D.2.1 - PM, PM10, and PM2.5 Limitations, the Permittee shall perform PM testing of the dryer/mixer utilizing methods approved by the Commissioner.
- (b) In order to demonstrate compliance with Conditions D.2.1 - PM, PM10, and PM2.5 Limitations, the Permittee shall perform PM2.5 and PM10 testing on the dryer not later than 180 days after promulgation of the new or revised condensable PM test method(s) referenced in the U.S. EPA's Final Rule for Implementation of the New Source Review (NSR) Program for Particulate Matter Less Than 2.5 Micrometers (PM2.5), signed on May 8th, 2008, or five (5) years from the most recent valid compliance stack test, whichever is later. This testing shall be conducted utilizing methods as approved by the Commissioner. These tests shall be repeated at least once every five (5) years from the date of the most recent valid compliance demonstration. Testing shall be conducted in accordance with the provisions of 326 IAC 3-6 (Source Sampling Procedures). Section C- Performance Testing contains the Permittee's obligation with regard to the performance testing required by this condition. PM10 and PM2.5 includes filterable and condensable PM.

Compliance Monitoring Requirements [326 IAC 2-8-4] [326 IAC 2-8-5(a)(1)]

D.2.7 Visible Emissions Notations

- (a) Visible emission notations of the exhaust from baghouse CE01-24 shall be performed once per day during normal daylight operations. A trained employee shall record whether emissions are normal or abnormal.
- (b) For processes operated continuously, "normal" means those conditions prevailing, or expected to prevail, at least eighty percent (80%) of the time the process is in operation, not counting startup or shut down time.
- (c) In the case of batch or discontinuous operations, readings shall be taken during that part of the operation that would normally be expected to cause the greatest emissions.
- (d) A trained employee is an employee who has worked at the plant at least one (1) month and has been trained in the appearance and characteristics of normal visible emissions for that specific process.
- (e) If abnormal emissions are observed, the Permittee shall take reasonable response steps. Section C- Response to Excursions or Exceedances contains the Permittee's obligation with regard to the reasonable response steps required by this condition. Failure to take response steps shall be considered a deviation from this permit.

D.2.8 Parametric Monitoring

The Permittee shall record the pressure drop across baghouse CE01-24 used in conjunction with the dryer and the slag handling operations, at least once per day when these units are in operation. When for any one reading, the pressure drop across the dust collector is outside the normal range, the Permittee shall take reasonable response. The normal range for this unit is a pressure drop between 3.0 and 5.5 inches of water unless a different upper-bound or lower-bound value for this range is determined during the latest stack test. Section C - Response to Excursions or Exceedances contains the Permittee's obligation with regard to the reasonable response steps required by this condition. A pressure reading that is outside the above mentioned range is not a deviation from this permit. Failure to take response steps shall be considered a deviation from this permit.

Baghouse ID	Pressure Drop Range (inches of water)
CE01-24	3.0 – 5.5

The instrument used for determining the pressure shall comply with Section C - Instrument Specifications, of this permit, shall be subject to approval by IDEM, OAQ, and shall be calibrated or replaced at least once every twelve (12) months.

D.2.9 Broken or Failed Bag Detection

- (a) For a single compartment baghouse controlling emissions from a process operated continuously, a failed unit and the associated process shall be shut down immediately until the failed unit has been repaired or replaced. Operations may continue only if the event qualifies as an emergency and the Permittee satisfies the requirements of the emergency provisions of this permit (Section B - Emergency Provisions).
- (b) For a single compartment baghouse controlling emissions from a batch process, the feed to the process shall be shut down immediately until the failed unit has been repaired or replaced. The emissions unit shall be shut down no later than the completion of the processing of the material in the emission unit. Operations may continue only if the event qualifies as an emergency and the Permittee satisfies the requirements of the emergency provisions of this permit (Section B - Emergency Provisions).

Bag failure can be indicated by a significant drop in the baghouse's pressure reading with abnormal visible emissions, by an opacity violation, or by other means such as gas temperature, flow rate, air infiltration, leaks, dust traces or triboflows.

Record Keeping and Reporting Requirements [326 IAC 2-8-4(3)] [326 IAC 2-8-16]

D.2.10 Record Keeping Requirements

- (a) To document the compliance status with Conditions D.2.7 - Visible Emissions Notations, the Permittee shall maintain a once per day record of visible emissions from the stack exhaust from baghouse CE01-24. The Permittee shall include in each daily record when a visible emission notation is not taken and the reason for the lack of visible emission notation (e.g. the process did not operate that day).
- (b) To document the compliance status with Condition D.2.8 - Parametric Monitoring, the Permittee shall maintain a once per day record of the pressure drop during normal operation for the baghouse. The Permittee shall include in its daily record when a pressure drop reading is not taken and the reason for the lack of a pressure drop reading (e.g. the process did not operate that day).

- (c) Section C - General Record Keeping Requirements of this permit contains the Permittee's obligations with regard to the records required by this condition.

SECTION D.3

FACILITY CONDITIONS

Facility Description [326 IAC 2-8-4(10)]: Insignificant Activities

- (a) The following equipment related to manufacturing activities not resulting in the emission of HAPs: brazing equipment, cutting torches, soldering equipment, welding equipment;
- (b) Natural gas-fired combustion sources with heat input equal to or less than ten million (10,000,000) Btu per hour;
- (c) Cleaners and solvents characterized as having a vapor pressure less than or equal to seven-tenths (0.7) kilo Pascal (five (5) millimeters of mercury or one-tenth (0.1) pound per square inch) measured at twenty degrees Centigrade (20°C) (sixty-eight degrees Fahrenheit (68°F)) the use of which, for all cleaners and solvents combined, does not exceed one hundred forty-five (145) gallons per twelve (12) consecutive month periods;
- (d) Combustion source flame safety purging on startup;
- (e) A petroleum fuel (other than gasoline), dispensing facility, having a storage capacity of less than or equal to 10,500 gallons, and dispensing less than or equal to 230,000 gallons per month;
- (f) Vessels storing lubricating oils, hydraulic oils, machining oils, and machining fluids;
- (g) Refractory storage not requiring air pollution control equipment;
- (h) Paved and unpaved roads and parking lots with public access;
- (i) Purging of gas lines and vessels that is related to routine maintenance and repair of buildings, structures, or vehicles at the source where air emissions from those activities would not be associated with any production process;
- (j) Blowdown for any of the following: sight glass; boiler; compressors; pumps; and cooling tower;
- (k) Purge double block and bleed valves;
- (l) Other emission units, not regulated by a NESHAP, with PM₁₀ and SO₂ emissions less than five (5) pounds per hour or twenty-five (25) pounds per day, CO emissions less than twenty-five (25) pounds per day, lead emissions less than six-tenths (0.6) tons per year or three and twenty-nine hundredths (3.29) pounds per day, and emitting greater than one (1) pound per day but less than five (5) pounds per day or one (1) ton per year of a single HAP, or emitting greater than one (1) pound per day but less than twelve and five tenths (12.5) pounds per day or two and five tenths (2.5) ton per year of any combination of HAPs:
 - (1) Coal slag piles, with a maximum capacity of 500,000 tons;
 - (2) Fines piles, with a maximum capacity of 200,000 tons;
 - (3) Five (5) slag storage tanks, constructed in 2004;
 - (4) One (1) blast furnace slag pile;
 - (5) Two (2) temporary fines piles;
 - (6) Two (2) wet screws;
 - (7) Two (2) front end loading activities to move raw materials and fines;
 - (8) One (1) load out to truck;
 - (9) Six (6) storage silos;

- (10) Two (2) bucket elevators, identified as M09-34 and M10-34, to six (6) storage tanks, controlled by the addition of granule oil and vented to the outside;
- (11) The fines collected in baghouse CE01-34, and the undersized particles and fines from screen P02-34 are transported to temporary fines piles using wet screws and then transferred to an existing, permanent storage pile, using a front end loader. Particulate emissions are controlled with moisture; and
- (12) One (1) oversize storage pile with a maximum capacity of 20,000 tons.

(The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.)

Emission Limitations and Standards [326 IAC 2-8-4(1)]

There are no applicable state or federal requirements for these units.

SECTION E.1

FACILITY CONDITIONS

Facility Description [326 IAC 2-8-4(10)]: Natural Gas-Fired Dryers

- (a) One (1) natural gas-fired rotary dryer, identified as P01-14 and constructed in 2006, with a maximum heating capacity of 27 MMBtu/hr and a maximum throughput rate of 65 tons of coal slag per hour. This facility is equipped with a wet scrubber (identified as CE01-14) for particulate control, which exhausts through stack S01-14; and
- (b) One (1) natural gas-fired rotary dryer, identified as P01-24, with a maximum heat input capacity of 12 MMBtu/hr, controlled by baghouse CE01-24, and exhausting through stack S01-24.

E.1.1 General Provisions Relating to NSPS [326 IAC 12-1] [40 CFR 60, Subpart A]

The provisions of 40 CFR 60, Subpart A - General Provisions, which are incorporated by reference in 326 IAC 12-1, apply to dryers P01-14 and P01-24, except when otherwise specified in 40 CFR 60, Subpart UUU (NSPS for Calciners and Dryers in Mineral Industries). Provisions of NSPS Subpart UUU are contained in Attachment B of this permit.

E.1.2 NSPS Subpart UUU Requirements - Standards of Performance for Calciners and Dryers in Mineral Industries [326 IAC 12] [40 CFR 60, Subpart UUU]

Pursuant 40 CFR Part 60, Subpart UUU, the Permittee shall comply with the provisions of 40 CFR Part 60, Subpart UUU, which are incorporated by reference as 326 IAC 12-1 for the slag processing plant as specified in Attachment B of this permit.

INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT
OFFICE OF AIR QUALITY
COMPLIANCE AND ENFORCEMENT BRANCH
FEDERALLY ENFORCEABLE STATE OPERATING PERMIT (FESOP)
CERTIFICATION

Source Name: HARSCO Minerals
Source Address: 7100 West 9th Avenue, Gary, Indiana 46406
FESOP Permit No.: F089-27389-00107

**This certification shall be included when submitting monitoring, testing reports/results
or other documents as required by this permit.**

Please check what document is being certified:

- Annual Compliance Certification Letter
- Test Result (specify)_____
- Report (specify)_____
- Notification (specify)_____
- Affidavit (specify)_____
- Other (specify)_____

I certify that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.

Signature:

Printed Name:

Title/Position:

Date:

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT
OFFICE OF AIR QUALITY
COMPLIANCE AND ENFORCEMENT BRANCH
100 North Senate Avenue
MC 61-53 IGCN 1003
Indianapolis, Indiana 46204-2251
Phone: (317) 233-0178
Fax: (317) 233-6865**

**FEDERALLY ENFORCEABLE STATE OPERATING PERMIT (FESOP)
EMERGENCY OCCURRENCE REPORT**

Source Name: HARSCO Minerals
Source Address: 7100 West 9th Avenue, Gary, Indiana 46406
FESOP Permit No.: F089-27389-00107

This form consists of 2 pages

Page 1 of 2

- | |
|--|
| <p><input type="checkbox"/> This is an emergency as defined in 326 IAC 2-7-1(12)</p> <ul style="list-style-type: none">• The Permittee must notify the Office of Air Quality (OAQ), within four (4) business hours (1-800-451-6027 or 317-233-0178, ask for Compliance Section); and• The Permittee must submit notice in writing or by facsimile within two (2) working days (Facsimile Number: 317-233-6865), and follow the other requirements of 326 IAC 2-7-16 |
|--|

If any of the following are not applicable, mark N/A

Facility/Equipment/Operation:
Control Equipment:
Permit Condition or Operation Limitation in Permit:
Description of the Emergency:
Describe the cause of the Emergency:

If any of the following are not applicable, mark N/A

Page 2 of 2

Date/Time Emergency started:
Date/Time Emergency was corrected:
Was the facility being properly operated at the time of the emergency? Y N Describe:
Type of Pollutants Emitted: TSP, PM-10, SO ₂ , VOC, NO _x , CO, Pb, other:
Estimated amount of pollutant(s) emitted during emergency:
Describe the steps taken to mitigate the problem:
Describe the corrective actions/response steps taken:
Describe the measures taken to minimize emissions:
If applicable, describe the reasons why continued operation of the facilities are necessary to prevent imminent injury to persons, severe damage to equipment, substantial loss of capital investment, or loss of product or raw materials of substantial economic value:

Form Completed by: _____

Title / Position: _____

Date: _____

Phone: _____

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT
OFFICE OF AIR QUALITY
COMPLIANCE AND ENFORCEMENT BRANCH
FEDERALLY ENFORCEABLE STATE OPERATING PERMIT (FESOP)
QUARTERLY DEVIATION AND COMPLIANCE MONITORING REPORT**

Source Name: HARSCO Minerals
Source Address: 7100 West 9th Avenue, Gary, Indiana 46406
FESOP Permit No.: F089-27389-00107

Months: _____ to _____ Year: _____

Page 1 of 2

<p>This report shall be submitted quarterly based on a calendar year. Proper notice submittal under Section B –Emergency Provisions satisfies the reporting requirements of paragraph (a) of Section C- General Reporting. Any deviation from the requirements of this permit, the date(s) of each deviation, the probable cause of the deviation, and the response steps taken must be reported. A deviation required to be reported pursuant to an applicable requirement that exists independent of the permit, shall be reported according to the schedule stated in the applicable requirement and does not need to be included in this report. Additional pages may be attached if necessary. If no deviations occurred, please specify in the box marked "No deviations occurred this reporting period".</p>	
<input type="checkbox"/> NO DEVIATIONS OCCURRED THIS REPORTING PERIOD.	
<input type="checkbox"/> THE FOLLOWING DEVIATIONS OCCURRED THIS REPORTING PERIOD	
Permit Requirement (specify permit condition #)	
Date of Deviation:	Duration of Deviation:
Number of Deviations:	
Probable Cause of Deviation:	
Response Steps Taken:	
Permit Requirement (specify permit condition #)	
Date of Deviation:	Duration of Deviation:
Number of Deviations:	
Probable Cause of Deviation:	
Response Steps Taken:	

Permit Requirement (specify permit condition #)	
Date of Deviation:	Duration of Deviation:
Number of Deviations:	
Probable Cause of Deviation:	
Response Steps Taken:	
Permit Requirement (specify permit condition #)	
Date of Deviation:	Duration of Deviation:
Number of Deviations:	
Probable Cause of Deviation:	
Response Steps Taken:	
Permit Requirement (specify permit condition #)	
Date of Deviation:	Duration of Deviation:
Number of Deviations:	
Probable Cause of Deviation:	
Response Steps Taken:	

Form Completed by: _____

Title / Position: _____

Date: _____

Phone: _____

ATTACHMENT A: FUGITIVE DUST CONTROL PLAN
HARSCO Minerals
7100 West 9th Avenue, Gary, Indiana
FESOP No.: 089-27389-00107

Background

Fugitive dust sources of significance from this site can be categorized into the following areas:

1. Slag processing building and processing equipment;
2. Loadout;
3. Areas adjacent to slag processing areas;
4. Roadways;
5. Fines stockpiles; and
6. Inactive ground level areas not dedicated to any particular use.

Total site size is 36.4 acres unpaved with 10,560 yd² of unpaved roadway (.6mi. x 10 yds).

Plan of Control

A. Person responsible for plan implementation:

Plant Superintendent
7100 West 9th Avenue
Gary, Indiana
(219) 944-6250

B. Slag Processing Building and Processing Equipment Control Measures

1. Monthly visual inspections shall be conducted of all building enclosures, outside chutes, and outside elevators for openings, not in the original or custom design, greater than 2" in diameter. Any such openings must be closed within 4 business days. A record must be maintained of the date of the visual inspections, the resulting observations, and the date of any repair.
2. Slag processing building doors shall be kept closed (except for immediate access, maintenance, servicing, and cleaning activities).
3. Monthly visual inspections shall be conducted of process equipment and associated ductwork (while the equipment is in normal operation), that is required by the FESOP to be controlled by the baghouse for openings greater than 2" in diameter, not in the original or custom design, through which dust is exiting the process. Any such openings must be closed within 4 business days. A record must be maintained of the date of the visual inspections, the resulting observations, and date of any repair.
4. An annual evaluation shall be conducted inside the slag processing building to identify areas of concern for accumulation of dust that could become airborne and exit the building. Monthly visual inspections shall be conducted of these. Excess accumulated material that could become airborne and exit the building that is identified in monthly inspections shall be removed within 10 days. Areas identified in the annual evaluation that receive three consecutive monthly inspections with no accumulated dust may be removed from the list. A record must be maintained of the date of the annual and monthly inspections, the resulting observations, and all follow-up actions.

C. Loadout

1. For finished material loadout, drop-height shall be reduced by the use of the longest static

tube from the bottom of each existing loadout hopper that can still clear the highest clearance receiving equipment, which is typically a railcar.

2. Monthly visual inspections shall be conducted of all loadout discharge pipes for openings, not in the original or custom design, greater than 2" in diameter. Any such openings must be closed within 4 business days. A record must be maintained of the date of the visual inspections, the resulting observations, and the date of any repair.

D. Outside Areas Adjacent to Slag Processing Buildings

1. Spills and other accumulated material from activities associated with slag processing shall be cleaned up promptly and the areas within 15 feet of the perimeter of buildings and equipment shall be kept at grade (except for material storage areas).

E. Roadway Control Measures

1. All active entrance roadways shall be clearly marked and traffic shall be restricted to controlled areas.
2. All vehicles shall not exceed 5 mph.
3. All active roadways shall be inspected daily to assure nominal thickness (2") of coarse aggregate oversize is maintained on all traffic areas. Required material shall be placed by an on-site front loader and/or dump truck. As an alternative to maintaining 2" coarse aggregate on roadways, a water truck can be used as needed to minimize fugitive dust.
4. Monthly representative incoming roadway (defined as gate to truck scale) aggregate samples shall be taken and analyzed to assure silt content (200 mesh) is less than 3%.

F. Fines stockpile control measures

Note: Raw material stockpiles are exempt from this plan, because silt content is .2% and moisture content is typical 5%.

1. Storage pile height shall be limited to 50 feet.
2. End loader bucket drop height shall be minimized to the lowest practical elevation.
3. Water shall be applied to fines stockpiles to control fugitive dust when necessary.
4. Water will not be applied to fines stockpiles when the following conditions prevail.
 - a. During freezing weather, typically between October 15 and April 15.
5. RMD completed a "green belt" alternatives study for fugitive dust control as follows:
 - a. Summer 1986 (June 1 – August 31) Select landscape consultant.
 - b. Fall 1986 (September 1 – October 31) Implement vegetative growth test areas.
 - c. Winter 1986 (November 1 – February 28) Inspect test areas, Document growth progress, Reseed winter damaged areas.
 - d. Spring 1987 (March 1 – May 30) Continue documentation of growth areas. Monitor and document progress.
 - e. Summer 1987 (June 1 – August 31) Review test program. Determine the most viable method of establishing a green belt on site. Prepare for Phase I implementation.
 - f. Fall 1987 (September 1 – October 31) Review test areas and evaluate results. Implement Phase I green belt control plan.
 - g. Spring 1988 (March 1 – April 30) Review and evaluate implementation of green

belt project. Prepare to implement Phase II construction of green belt. Repair any winter damage.

- h. Fall 1988 (May 1 – October 31) Implement Phase II green belt construction.
- i. Spring 1989 (March 1 – May 31) Review control plan and determine whether additional controls are required.

G. Open areas (Inactive)

- 1. All such classified areas shall be closed to truck traffic, except by special permit.
- 2. Natural vegetative encroachment shall be allowed and promoted. Green belt establishment such as this forbids the use of surface control chemicals which contaminate the existing surface and/or prevent vegetative root penetration.
- 3. All open areas with the greatest potential for reactivation as storage for fines shall be covered with oversize aggregate, as set forth in the roadway control measures.

H. All employees shall be trained as to the contents of this Plan annually or as procedure changes are made to this Plan.

I. Fugitive dust controls shall be inspected for compliance with this Plan according to the following:

1. Slag Processing Building Control Measures

- a. All slag processing building control measures outlined in this Plan shall be inspected at least monthly.

2. Loadout Control Measures

- a. All loadout control measures outlined in this Plan shall be inspected at least monthly.

3. Outside Areas Adjacent to Slag Processing Buildings

- a. All outside areas adjacent to slag processing buildings shall be inspected at least monthly.

4. Roadway Control Measures

- a. All roadway control measures shall be inspected at least monthly.

5. Fines stockpile control measures

- a. All fines and stockpile control measures shall be inspected at least monthly.

J. Fugitive dust inspection records shall be kept and maintained which document all control measures and activities to be implemented in accordance with the approved control plan. Said records shall be available upon the request of the Indiana Department of Environmental Management or the Gary Department of Environmental Affairs, and shall be retained for three (3) years.

K. Plan Implementation

The effective date of this plan was August 1, 1986.

Date of update: May 31, 2012.



INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT

We Protect Hoosiers and Our Environment.

Mitchell E. Daniels Jr.
Governor

Thomas W. Easterly
Commissioner

100 North Senate Avenue
Indianapolis, Indiana 46204
(317) 232-8603
Toll Free (800) 451-6027
www.idem.IN.gov

SENT VIA U.S. MAIL: CONFIRMED DELIVERY AND SIGNATURE REQUESTED

TO: Steve Stanislawczyk
HARSCO Minerals
5000 Ritter Road Ste 205
Mechanicsburg, PA 17055

DATE: October 11, 2012

FROM: Matt Stuckey, Branch Chief
Permits Branch
Office of Air Quality

SUBJECT: Final Decision
FESOP
089-32287-00107

Enclosed is the final decision and supporting materials for the air permit application referenced above. Please note that this packet contains the original, signed, permit documents.

The final decision is being sent to you because our records indicate that you are the contact person for this application. However, if you are not the appropriate person within your company to receive this document, please forward it to the correct person.

A copy of the final decision and supporting materials has also been sent via standard mail to:
OAQ Permits Branch Interested Parties List

If you have technical questions regarding the enclosed documents, please contact the Office of Air Quality, Permits Branch at (317) 233-0178, or toll-free at 1-800-451-6027 (ext. 3-0178), and ask to speak to the permit reviewer who prepared the permit. If you think you have received this document in error, please contact Joanne Smiddie-Brush of my staff at 1-800-451-6027 (ext 3-0185), or via e-mail at jbrush@idem.IN.gov.

Final Applicant Cover letter.dot 11/30/07

Mail Code 61-53

IDEM Staff	CDENNY 10/11/2012 HARSCO Minerals 089-32287-00107 (final)		Type of Mail: CERTIFICATE OF MAILING ONLY	AFFIX STAMP HERE IF USED AS CERTIFICATE OF MAILING
Name and address of Sender		Indiana Department of Environmental Management Office of Air Quality – Permits Branch 100 N. Senate Indianapolis, IN 46204		

Line	Article Number	Name, Address, Street and Post Office Address	Postage	Handing Charges	Act. Value (If Registered)	Insured Value	Due Send if COD	R.R. Fee	S.D. Fee	S.H. Fee	Rest. Del. Fee	Remarks
1		Steve Stanislawczyk HARSCO Minerals 5000 Ritter Rd, Ste 205 Mechanisburg PA 17055 (Source CAATS)										
2		East Chicago City Council 4525 Indianapolis Blvd East Chicago IN 46312 (Local Official)										
3		Gary - Hobart Water Corp 650 Madison St, P.O. Box M486 Gary IN 46401-0486 (Affected Party)										
4		Gary Mayors Office 401 Broadway # 203 Gary IN 46402 (Local Official)										
5		Lake County Health Department-Gary 1145 W. 5th Ave Gary IN 46402-1795 (Health Department)										
6		WJOB / WZVN Radio 6405 Olcott Ave Hammond IN 46320 (Affected Party)										
7		Shawn Sobocinski 3229 E. Atlanta Court Portage IN 46368 (Affected Party)										
8		Ms. Carolyn Marsh Lake Michigan Calumet Advisory Council 1804 Oliver St Whiting IN 46394-1725 (Affected Party)										
9		Mark Coleman 107 Diana Road Portage IN 46368 (Affected Party)										
10		Mr. Chris Hernandez Pipefitters Association, Local Union 597 8762 Louisiana St., Suite G Merrillville IN 46410 (Affected Party)										
11		Craig Hogarth 7901 West Morris Street Indianapolis IN 46231 (Affected Party)										
12		Lake County Commissioners 2293 N. Main St, Building A 3rd Floor Crown Point IN 46307 (Local Official)										
13		Anthony Copeland 2006 E. 140th Street East Chicago IN 46312 (Affected Party)										
14		Barbara G. Perez 506 Lilac Street East Chicago IN 46312 (Affected Party)										
15		Mr. Robert Garcia 3733 Parrish Avenue East Chicago IN 46312 (Affected Party)										

Total number of pieces Listed by Sender	Total number of Pieces Received at Post Office	Postmaster, Per (Name of Receiving employee)	The full declaration of value is required on all domestic and international registered mail. The maximum indemnity payable for the reconstruction of nonnegotiable documents under Express Mail document reconstructing insurance is \$50,000 per piece subject to a limit of \$50, 000 per occurrence. The maximum indemnity payable on Express mil merchandise insurance is \$500. The maximum indemnity payable is \$25,000 for registered mail, sent with optional postal insurance. See Domestic Mail Manual R900, S913, and S921 for limitations of coverage on inured and COD mail. See International Mail Manual for limitations o coverage on international mail. Special handling charges apply only to Standard Mail (A) and Standard Mail (B) parcels.
---	--	--	--

Mail Code 61-53

IDEM Staff	CDENNY 10/11/2012 HARSCO Minerals 089-32287-00107 (final)		Type of Mail: CERTIFICATE OF MAILING ONLY	AFFIX STAMP HERE IF USED AS CERTIFICATE OF MAILING
Name and address of Sender		Indiana Department of Environmental Management Office of Air Quality – Permits Branch 100 N. Senate Indianapolis, IN 46204		

Line	Article Number	Name, Address, Street and Post Office Address	Postage	Handling Charges	Act. Value (If Registered)	Insured Value	Due Send if COD	R.R. Fee	S.D. Fee	S.H. Fee	Rest. Del. Fee
											Remarks
1		Karen 8212 Madison Ave Munster IN 46321-1627 (Affected Party)									
2		Joseph Hero 11723 S Oakridge Drive St. John IN 46373 (Affected Party)									
3		Gary City Council 401 Broadway # 209 Gary IN 46402 (Local Official)									
4		Peter Julovich Gary Dept. of Environmental Affairs 839 Broadway N206 Gary IN 46402 (Local Official)									
5		Mr. Larry Davis 268 South, 600 West Hebron IN 46341 (Affected Party)									
6		Gitte Laasby Post Tribune 1433 E. 83rd Ave Merrillville IN 46410 (Affected Party)									
7		Susan Severtson City of Gary Law Dept. 401 Broadway 4th Floor Gary IN 46402 (Local Official)									
8											
9											
10											
11											
12											
13											
14											
15											

Total number of pieces Listed by Sender	Total number of Pieces Received at Post Office	Postmaster, Per (Name of Receiving employee)	The full declaration of value is required on all domestic and international registered mail. The maximum indemnity payable for the reconstruction of nonnegotiable documents under Express Mail document reconstructing insurance is \$50,000 per piece subject to a limit of \$50, 000 per occurrence. The maximum indemnity payable on Express mil merchandise insurance is \$500. The maximum indemnity payable is \$25,000 for registered mail, sent with optional postal insurance. See Domestic Mail Manual R900, S913, and S921 for limitations of coverage on inured and COD mail. See International Mail Manual for limitations o coverage on international mail. Special handling charges apply only to Standard Mail (A) and Standard Mail (B) parcels.
---	--	--	--