



# INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT

*We Protect Hoosiers and Our Environment.*

100 N. Senate Avenue • Indianapolis, IN 46204  
(800) 451-6027 • (317) 232-8603 • [www.idem.IN.gov](http://www.idem.IN.gov)

**Michael R. Pence**  
Governor

**Thomas W. Easterly**  
Commissioner

To: Interested Parties

Date: June 2, 2014

From: Matthew Stuckey, Chief  
Permits Branch  
Office of Air Quality

Source Name: JH Rudolph & Company, Inc.

Permit Level: FESOP – Significant Permit Revision

Permit Number: 163-33906-00186

Source Location: 3300 South Green River Road, Evansville, Indiana

Type of Action Taken: Modification at an existing source  
Revisions to permit requirements  
Changes that are administrative in nature

## Notice of Decision: Approval - Effective Immediately

Please be advised that on behalf of the Commissioner of the Department of Environmental Management, I have issued a decision regarding the matter referenced above.

The final decision is available on the IDEM website at: <http://www.in.gov/apps/idem/caats/>  
To view the document, select Search option 3, then enter permit 33906.

If you would like to request a paper copy of the permit document, please contact IDEM's central file room:

Indiana Government Center North, Room 1201  
100 North Senate Avenue, MC 50-07  
Indianapolis, IN 46204  
Phone: 1-800-451-6027 (ext. 4-0965)  
Fax (317) 232-8659

Pursuant to IC 13-15-5-3, this permit is effective immediately, unless a petition for stay of effectiveness is filed and granted according to IC 13-15-6-3, and may be revoked or modified in accordance with the provisions of IC 13-15-7-1.

*(continues on next page)*

If you wish to challenge this decision, IC 4-21.5-3 and IC 13-15-6-1 require that you file a petition for administrative review. This petition may include a request for stay of effectiveness and must be submitted to the Office of Environmental Adjudication, 100 North Senate Avenue, Government Center North, Suite N 501E, Indianapolis, IN 46204, **within eighteen (18) calendar days of the mailing of this notice**. The filing of a petition for administrative review is complete on the earliest of the following dates that apply to the filing:

- (1) the date the document is delivered to the Office of Environmental Adjudication (OEA);
- (2) the date of the postmark on the envelope containing the document, if the document is mailed to OEA by U.S. mail; or
- (3) The date on which the document is deposited with a private carrier, as shown by receipt issued by the carrier, if the document is sent to the OEA by private carrier.

The petition must include facts demonstrating that you are either the applicant, a person aggrieved or adversely affected by the decision or otherwise entitled to review by law. Please identify the permit, decision, or other order for which you seek review by permit number, name of the applicant, location, date of this notice and all of the following:

- (1) the name and address of the person making the request;
- (2) the interest of the person making the request;
- (3) identification of any persons represented by the person making the request;
- (4) the reasons, with particularity, for the request;
- (5) the issues, with particularity, proposed for considerations at any hearing; and
- (6) identification of the terms and conditions which, in the judgment of the person making the request, would be appropriate in the case in question to satisfy the requirements of the law governing documents of the type issued by the Commissioner.

If you have technical questions regarding the enclosed documents, please contact the Office of Air Quality, Permits Branch at (317) 233-0178. Callers from within Indiana may call toll-free at 1-800-451-6027, ext. 3-0178.



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Michael R. Pence  
Governor

Thomas W. Easterly  
Commissioner

Mr. Brian Peters  
J H Rudolph & Company, Inc.  
534 Mozart St  
Tell City, IN 47586

June 2, 2014

Re: 163-33906-00186  
Third Significant Revision to  
F163-23182-00186

Dear Mr. Peters:

J H Rudolph & Company, Inc. was issued a Federally Enforceable State Operating Permit (FESOP) Renewal No. F163-23182-00186, on January 12, 2007, for a stationary drum-mix asphalt plant, located at 3300 S. Green River Road, Evansville, Indiana. On November 21, 2013, the Office of Air Quality (OAQ) received an application from the source requesting approval to replace its existing aggregate dryer and drum mixer unit. The attached Technical Support Document (TSD) provides additional explanation of the changes to the source/permit. Pursuant to the provisions of 326 IAC 2-8-11.1, these changes to the permit are required to be reviewed in accordance with the Significant Permit Revision (SPR) procedures of 326 IAC 2-8-11.1(f). Pursuant to the provisions of 326 IAC 2-8-11.1, a significant permit revision to this permit is hereby approved as described in the attached Technical Support Document (TSD).

The following construction conditions are applicable to the proposed project:

1. General Construction Conditions  
The data and information supplied with the application shall be considered part of this source modification approval. Prior to any proposed change in construction which may affect the potential to emit (PTE) of the proposed project, the change must be approved by the Office of Air Quality (OAQ).
2. This approval to construct does not relieve the Permittee of the responsibility to comply with the provisions of the Indiana Environmental Management Law (IC 13-11 through 13-20; 13-22 through 13-25; and 13-30), the Air Pollution Control Law (IC 13-17) and the rules promulgated thereunder, as well as other applicable local, state, and federal requirements.
3. Effective Date of the Permit  
Pursuant to IC 13-15-5-3, this approval becomes effective upon its issuance.
4. Pursuant to 326 IAC 2-1.1-9 (Revocation), the Commissioner may revoke this approval if construction is not commenced within eighteen (18) months after receipt of this approval or if construction is suspended for a continuous period of one (1) year or more.
5. All requirements and conditions of this construction approval shall remain in effect unless modified in a manner consistent with procedures established pursuant to 326 IAC 2.

Pursuant to 326 IAC 2-8-11.1, this permit shall be revised by incorporating the significant permit revision into the permit. All other conditions of the permit shall remain unchanged and in effect. Attached please find the entire revised permit.

This decision is subject to the Indiana Administrative Orders and Procedures Act - IC 4-21.5-3-5.  
If you have any questions on this matter, please contact Ms. Hannah Desrosiers, of my staff, at (317) 233-9327 or toll free at 1-800-451-6027 extension 3-9327.

Sincerely,



Nathan C. Bell, Section Chief  
Permits Branch  
Office of Air Quality

Attachments: Technical Support Documents, and revised permit and associated attachments.

NB/hd

cc: File - Vanderburgh County  
Vanderburgh County Health Department  
U.S. EPA, Region V  
Compliance and Enforcement Branch  
Billing, Licensing and Training Section



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**NEW SOURCE REVIEW AND FEDERALLY ENFORCEABLE STATE OPERATING  
PERMIT RENEWAL  
INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT  
OFFICE OF AIR QUALITY**

**J.H. Rudolph & Company, Inc.  
3300 S. Green River Road  
Evansville, Indiana 47715**

(herein known as the Permittee) is hereby authorized to operate subject to the conditions contained herein, the source described in Section A (Source Summary) of this permit.

The Permittee must comply with all conditions of this permit. Noncompliance with any provisions of this permit is grounds for enforcement action; permit termination, revocation and reissuance, or modification; or denial of a permit renewal application. It shall not be a defense for the Permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit. An emergency does constitute an affirmative defense in an enforcement action provided the Permittee complies with the applicable requirements set forth in Section B, Emergency Provisions.

This permit is issued in accordance with 326 IAC 2 and 40 CFR Part 70 Appendix A and contains the conditions and provisions specified in 326 IAC 2-8 as required by 42 U.S.C. 7401, et. seq. (Clean Air Act as amended by the 1990 Clean Air Act Amendments), 40 CFR Part 70.6, IC 13-15 and IC 13-17. This permit also addresses certain new source review requirements for existing equipment and is intended to fulfill the new source review procedures pursuant to 326 IAC 2-8-11.1, applicable to those conditions

Indiana statutes from IC 13 and rules from 326 IAC, quoted in conditions in this permit, are those applicable at the time the permit was issued. The issuance or possession of this permit shall not alone constitute a defense against an alleged violation of any law, regulation or standard, except for the requirement to obtain a FESOP under 326 IAC 2-8.

Operation Permit No.: F163-23182-00186 (formerly plant ID 163-03408)	
Original signed by: Nisha Sizemore, Chief Permits Branch, Office of Air Quality	Issuance Date: January 12, 2007  Expiration Date: January 12, 2017

- First Administrative Amendment No.: F163-26043-00186, Issued February 19, 2008
- First Significant Permit Revision No.: F163-27958-00186, Issued September 16, 2009
- Second Administrative Amendment No.: F163-28549-00186, Issued November 18, 2009
- Third Administrative Amendment No.: F163-29055-00186, Issued May 7, 2010
- Fourth Administrative Amendment No.: F163-29299-00186, issued on September 21, 2010
- Fifth Administrative Amendment No.: F163-30567-00186, issued on July 27, 2011
- Sixth Administrative Amendment No.: F163-30830-00186, issued on October 19, 2011
- Second Significant Permit Revision No.: F163-31195-00186, issued on May 17, 2012
- Seventh Administrative Amendment No.: F163-32169-00186, issued on August 24, 2012

Third Significant Permit Revision No.: 163-33906-00186	
Issued by:  Nathan C. Bell, Section Chief Permits Branch Office of Air Quality	Issuance Date: June 2, 2014  Expiration Date: January 12, 2017

## TABLE OF CONTENTS

<b>A. SOURCE SUMMARY</b> .....	<b>5</b>
A.1	General Information [326 IAC 2-8-3(b)]
A.2	Emission Units and Pollution Control Equipment Summary [326 IAC 2-8-3(c)(3)]
A.3	Insignificant Activities [326 IAC 2-7-1(21)][326 IAC 2-8-3(c)(3)(l)]
A.4	FESOP Applicability [326 IAC 2-8-2]
<b>B. GENERAL CONDITIONS</b> .....	<b>8</b>
B.1	Definitions [326 IAC 2-8-1]
B.2	Permit Term [326 IAC 2-8-4(2)][326 IAC 2-1.1-9.5][IC 13-15-3-6(a)]
B.3	Term of Conditions [326 IAC 2-1.1-9.5]
B.4	Enforceability [326 IAC 2-8-6] [IC 13-17-12]
B.5	Severability [326 IAC 2-8-4(4)]
B.6	Property Rights or Exclusive Privilege [326 IAC 2-8-4(5)(D)]
B.7	Duty to Provide Information [326 IAC 2-8-4(5)(E)]
B.8	Certification [326 IAC 2-8-3(d)][326 IAC 2-8-4(3)(C)(i)][326 IAC 2-8-5(1)]
B.9	Annual Compliance Certification [326 IAC 2-8-5(a)(1)]
B.10	Compliance Order Issuance [326 IAC 2-8-5(b)]
B.11	Preventive Maintenance Plan [326 IAC 1-6-3][326 IAC 2-8-4(9)] [326 IAC 2-8-5(a)(1)]
B.12	Emergency Provisions [326 IAC 2-8-12]
B.13	Prior Permits Superseded [326 IAC 2-1.1-9.5]
B.14	Termination of Right to Operate [326 IAC 2-8-9][326 IAC 2-8-3(h)]
B.15	Permit Modification, Reopening, Revocation and Reissuance, or Termination [326 IAC 2-8-4(5)(C)][326 IAC 2-8-7(a)][326 IAC 2-8-8]
B.16	Permit Renewal [326 IAC 2-8-3(h)]
B.17	Permit Amendment or Revision [326 IAC 2-8-10][326 IAC 2-8-11.1]
B.18	Operational Flexibility [326 IAC 2-8-15][326 IAC 2-8-11.1]
B.19	Source Modification Requirement [326 IAC 2-8-11.1]
B.20	Inspection and Entry [326 IAC 2-8-5(a)(2)][IC 13-14-2-2][IC 13-17-3-2] [IC 13-30-3-1]
B.21	Transfer of Ownership or Operational Control [326 IAC 2-8-10]
B.22	Annual Fee Payment [326 IAC 2-7-19] [326 IAC 2-8-4(6)] [326 IAC 2-8-16] [326 IAC 2-1.1-7]
B.23	Advanced Source Modification Approval [326 IAC 2-8-4(11)] [326 IAC 2-1.1-9]
B.24	Credible Evidence [326 IAC 2-8-4(3)][326 IAC 2-8-5][62 FR 8314] [326 IAC 1-1-6]
<b>C. SOURCE OPERATION CONDITIONS</b> .....	<b>17</b>
<b>Emission Limitations and Standards [326 IAC 2-8-4(1)]</b>	
C.1	Particulate Emission Limitations For Processes with Process Weight Rates Less Than One Hundred (100) Pounds per Hour [326 IAC 6-3-2]
C.2	Overall Source Limit [326 IAC 2-8]
C.3	Opacity [326 IAC 5-1]
C.4	Open Burning [326 IAC 4-1] [IC 13-17-9]
C.5	Incineration [326 IAC 4-2] [326 IAC 9-1-2]
C.6	Fugitive Dust Emissions [326 IAC 6-4]
C.7	Fugitive Particulate Matter Emission Limitations [326 IAC 6-5]
C.8	Stack Height [326 IAC 1-7]
C.9	Asbestos Abatement Projects [326 IAC 14-10] [326 IAC 18] [40 CFR 61, Subpart M]
<b>Testing Requirements [326 IAC 2-8-4(3)]</b>	
C.10	Performance Testing [326 IAC 3-6]
<b>Compliance Requirements [326 IAC 2-1.1-11]</b>	
C.11	Compliance Requirements [326 IAC 2-1.1-11]

**Compliance Monitoring Requirements [326 IAC 2-8-4][326 IAC 2-8-5(a)(1)]**

- C.12 Compliance Monitoring [326 IAC 2-8-4(3)][326 IAC 2-8-5(a)(1)]
- C.13 Instrument Specifications [326 IAC 2-1.1-11] [326 IAC 2-8-4(3)]  
[326 IAC 2-8-5(1)]

**Corrective Actions and Response Steps [326 IAC 2-8-4][326 IAC 2-8-5(a)(1)]**

- C.14 Risk Management Plan [326 IAC 2-8-4] [40 CFR 68]
- C.15 Response to Excursions or Exceedances [326 IAC 2-8-4] [326 IAC 2-8-5]
- C.16 Actions Related to Noncompliance Demonstrated by a Stack Test [326 IAC 2-8-4]  
[326 IAC 2-8-5]

**Record Keeping and Reporting Requirements [326 IAC 2-8-4(3)]**

- C.17 General Record Keeping Requirements [326 IAC 2-8-4(3)] [326 IAC 2-8-5]
- C.18 General Reporting Requirements [326 IAC 2-8-4(3)(C)] [326 IAC 2-1.1-11]

**Stratospheric Ozone Protection**

- C.19 Compliance with 40 CFR 82 and 326 IAC 22-1

**D.1. EMISSIONS UNIT OPERATION CONDITIONS..... 25**

**Emission Limitations and Standards [326 IAC 2-8-4(1)]**

- D.1.1 PSD Minor Limit [326 IAC 2-2]
- D.1.2 FESOP Limits: PM10, PM2.5, NOx, VOC, and CO [326 IAC 2-8-4][326 IAC 2-2][326 IAC 8-1-6]
- D.1.3 FESOP Limits: SO2 and HAPs [326 IAC 2-8-4][326 IAC 2-2][326 IAC 2-4.1]
- D.1.4 Particulate Matter (PM) [326 IAC 6-2]
- D.1.5 Particulate Matter (PM) [326 IAC 6.5-1-2]
- D.1.6 Sulfur Dioxide (SO2) [326 IAC 7-1.1-1] [326 IAC 7-2-1]
- D.1.7 Preventive Maintenance Plan [326 IAC 2-8-4(9)]

**Compliance Determination Requirements**

- D.1.8 Particulate Matter (PM/PM10/PM2.5) Control
- D.1.9 Testing Requirements [326 IAC 2-8-5(a)(1), (4)] [326 IAC 2-1.1-11] [326 IAC 6.5-1-2(a)]  
[40 CFR 60, Subpart I]
- D.1.10 Sulfur Dioxide (SO2) Emissions and Sulfur Content
- D.1.11 Hydrogen Chloride (HCl) Emissions and Ash, Chlorine, and Lead Content
- D.1.12 Multiple Fuel and Slag Usage Limitations
- D.1.13 Shingle Asbestos Content

**Compliance Monitoring Requirements [326 IAC 2-8-4][326 IAC 2-8-5(a)(1)]**

- D.1.14 Visible Emissions Notations
- D.1.15 Parametric Monitoring
- D.1.16 Broken or Failed Bag Detection

**Record Keeping and Reporting Requirements [326 IAC 2-8-4(3)]**

- D.1.17 Record Keeping Requirements
- D.1.18 Reporting Requirements

**SECTION D.2 FACILITY OPERATION CONDITIONS – COLD MIX ASPHALT ..... 35**

**Emission Limitations and Standards [326 IAC 2-8-4(1)]**

- D.2.1 Volatile Organic Compounds (VOC) [326 IAC 8-5-2][326 IAC 2-8-4][326 IAC 2-2]

**Record Keeping and Reporting Requirements [326 IAC 2-8-4(3)]**

- D.2.2 Record Keeping Requirements
- D.2.3 Reporting Requirements

**E.1. FACILITY OPERATION CONDITIONS: Gasoline Fuel Transfer And Dispensing Operation ..... 38**

- E.1.1 General Provisions Relating to National Emission Standards for Hazardous Air Pollutants under 40 CFR Part 63 [326 IAC 20-1] [40 CFR Part 63, Subpart A]
- E.1.2 NESHAP Subpart 6C Requirements - National Emission Standards for Hazardous Air Pollutants for Source Category: Gasoline Dispensing Facilities [40 CFR 63, Subpart CCCCC]

**E.2. FACILITY OPERATION CONDITIONS: Hot-Mix Asphalt..... 39**

- E.2.1 General Provisions Relating to NSPS [326 IAC 12-1] [40 CFR 60, Subpart A]
- E.2.2 New Source Performance Standards (NSPS) for Hot-mix Asphalt Facilities [40 CFR Part 60, Subpart I] [326 IAC 12]
- E.2.3 Testing Requirements [40 CFR Part 60, Subpart I] [326 IAC 12-1] [326 IAC 2-8-5(a)(1), (4)] [326 IAC 2-1.1-11]

**E.3. FACILITY OPERATION CONDITIONS: Recycled Asphalt Pavement (RAP) System..... 41**

- E.3.1 General Provisions Relating to NSPS [326 IAC 12-1] [40 CFR 60, Subpart A]
- E.3.2 NSPS Subpart OOO Requirements - Standards of Performance for Nonmetallic Mineral Processing Plants [40 CFR Part 60, Subpart OOO] [326 IAC 12]
- E.3.3 Testing Requirements [40 CFR Part 60, Subpart OOO] [326 IAC 12] [326 IAC 2-8-5(a)(1),(4)] [326 IAC 2-1.1-11]

Certification ..... 43  
Emergency Occurrence Report ..... 44  
FESOP Quarterly Reports..... 46  
Quarterly Deviation and Compliance Monitoring Report Form ..... 53  
Affidavit of Construction ..... 55

Attachment A: Fugitive Dust Plan

Attachment B: NESHAP Subpart CCCCC - Area Source Standards for Source Category: Gasoline Dispensing Facilities [40 CFR 63, Subpart 6C]

Attachment C: NSPS Subpart I - Standards of Performance for Hot Mix Asphalt Facilities [40 CFR Part 60, Subpart I] [326 IAC 12]

Attachment D: NSPS Subpart OOO - Standards of Performance for Nonmetallic Mineral Processing Plants [40 CFR Part 60, Subpart OOO] [326 IAC 12]

## SECTION A

## SOURCE SUMMARY

This permit is based on information requested by the Indiana Department of Environmental Management (IDEM), Office of Air Quality (OAQ). The information describing the source contained in conditions A.1 through A.3 is descriptive information and does not constitute enforceable conditions. However, the Permittee should be aware that a physical change or a change in the method of operation that may render this descriptive information obsolete or inaccurate may trigger requirements for the Permittee to obtain additional permits or seek modification of this permit pursuant to 326 IAC 2, or change other applicable requirements presented in the permit application.

### A.1 General Information [326 IAC 2-8-3(b)]

---

The Permittee owns and operates a stationary drum-mix asphalt plant (formerly identified under plant ID 163-03408), with the capability of producing both hot-mix and warm-mix asphalt, a cold-mix asphalt, and magnetite production operation. This source processes steel slag and certified ground asbestos-free shingles in its aggregate mix. No grinding of shingles occurs at this source.

Source Address:	3300 S. Green River Road, Evansville, Indiana 47715
General Source Phone Number:	(812) 547-1400
SIC Code:	2951 (Asphalt Paving Mixtures and Blocks)
County Location:	Vanderburgh
Source Location Status:	Attainment for all other criteria pollutants
Source Status:	Federally Enforceable State Operating Permit Program Minor Source, under PSD and Emission Offset Rules Minor Source, Section 112 of the Clean Air Act Not 1 of 28 Source Categories

### A.2 Emission Units and Pollution Control Equipment Summary [326 IAC 2-8-3(c)(3)]

---

This stationary source consists of the following emission units and pollution control devices:

- (a) One (1) drum-mix, hot-mix asphalt plant, identified as JHR GRR AAAA Drum Mixer/Burner, approved for construction in 2014, with a maximum throughput capacity of 550 tons of raw material per hour, processing steel slag and pre-ground asbestos-free recycled asphalt shingles in the aggregate mix, equipped with one (1) 120 million British thermal units (MMBtu) per hour dryer burner, firing natural gas, No. 2 fuel oil, No. 4 fuel oil, biodiesel, or waste oil, as available, and equipped with one (1) jet-pulse baghouse for particulate control, exhausting through stack SV1. This unit has the capability of processing both hot-mix and warm-mix asphalt;

Under 40 CFR 60.90, Subpart I - New Source Performance Standards for Hot Mix Asphalt Facilities, this is considered an affected hot-mix asphalt facility.

- (b) A drying process, used to dry magnetite, with a maximum capacity of 75,000 tons per year, exhausting through a baghouse at stack SV1;
- (c) One (1) baghouse with a total filter area of 13,149 ft<sup>2</sup>, exhausting at stack SV1;
- (d) One (1) RAP feed bin with a maximum holding capacity of 25 tons.
- (e) Two (2) recycled asphalt pavement (RAP) crushers:
- (1) One (1) recycled asphalt pavement (RAP) crusher, rated at 300 tons per hour, constructed in 2011;

Under 40 CFR 60, Subpart OOO, New Source Performance Standards for Nonmetallic Mineral Processing Plants, this is considered an affected facility.

- (2) One (1) recycled asphalt pavement (RAP) crusher, identified as RAP breaker, with a maximum rate of 75 tons per hour, approved for construction in 2012;

Note: This RAP crusher was originally constructed in 1990; the grinding mechanism has been removed but this unit is used to crush large pieces of RAP into small pieces.

Under 40 CFR 60, Subpart OOO, New Source Performance Standards for Nonmetallic Mineral Processing Plants, this is considered an affected facility.

- (f) One (1) 20,000 gallon liquid storage tank (Tank #3) for PG 64-34, installed in 1996;
- (g) One (1) 30,000 gallon liquid asphalt storage tank (Tank #1) for AC-10, installed in June 1990;
- (h) One (1) 30,000 gallon liquid asphalt storage tank (Tank #2) for AC-20, installed in June 1990;
- (i) One (1) 18,000 gallon liquid asphalt storage tank (ID Tank #4), approved for installation in 2012;
- (j) One (1) 12,000 gallon liquid asphalt storage tank (ID Tank #5), approved for installation in 2012;
- (k) Two (2) 7,500 gallon emulsion half tanks, approved for installation in 2012;
- (l) One (1) 11,675 gallon tank (#2 On Road Diesel) for #2 fuel storage, installed in 1990; and
- (m) One (1) 6,600 gallon tank (ID #2 Off Road Diesel) for #2 fuel storage, installed in 1990.

A.3 Insignificant Activities [326 IAC 2-7-1(21)][326 IAC 2-8-3(c)(3)(I)]

This stationary source also includes the following insignificant activities:

- (a) Natural gas-fired combustion sources with a heat input equal to or less than 10 million British thermal units per hour;
- (1) One (1) hot oil heater, fired by natural gas and rated at 2.10 million British thermal units per hour, and exhausting to stack SV2, installed in June 1990;
- (b) Propane or liquefied petroleum gas, or butane-fired combustion sources with heat input equal to or less than 6 million British thermal units per hour;
- (c) Replacement or repair of electrostatic precipitators, bags in baghouses, and filters in other air filtration equipment;
- (d) A laboratory as defined in 326 IAC 2-7-1(21)(D);
- (e) paved roadways;
- (f) Two (2) storage silos, each with a maximum storage capacity of 200 tons, installed in May, 2002;
- (g) Three (3) storage silos, each with a maximum storage capacity of 300 tons, installed in June 1990;
- (h) Four (4) storage silos, each with a maximum storage capacity of 400 tons, installed in June 1990; and

- (i) One (1) 500 gallon gasoline storage tank, installed in 1990.

Under 40 CFR 63, Subpart CCCCCC: National Emission Standards for Hazardous Air Pollutants for Source Category: Gasoline Dispensing Facilities, the 500 gallon gasoline storage tank, and associated gasoline fuel transfer and dispensing operations, is considered an affected facility.

- (j) Two (2) #4 Diesel tanks, one (1) 11,675 gallons and one (1) 6,600 gallons, approved for installation in 2012.

#### A.4 FESOP Applicability [326 IAC 2-8-2]

---

This stationary source, otherwise required to have a Part 70 permit as described in 326 IAC 2-7-2(a), has applied to the Indiana Department of Environmental Management (IDEM), Office of Air Quality (OAQ) to renew a Federally Enforceable State Operating Permit (FESOP).

## SECTION B GENERAL CONDITIONS

### B.1 Definitions [326 IAC 2-8-1]

---

Terms in this permit shall have the definition assigned to such terms in the referenced regulation. In the absence of definitions in the referenced regulation, the applicable definitions found in the statutes or regulations (IC 13-11, 326 IAC 1-2 and 326 IAC 2-7) shall prevail.

### B.2 Permit Term [326 IAC 2-8-4(2)][326 IAC 2-1.1-9.5][IC 13-15-3-6(a)]

---

- (a) This permit, F163-23182-00186 (formerly plant ID 163-03408), is issued for a fixed term of ten (10) years from the issuance date of this permit, as determined in accordance with IC 4-21.5-3-5(f) and IC 13-15-5-3. Subsequent revisions, modifications, or amendments of this permit do not affect the expiration date of this permit.
- (b) If IDEM, OAQ, upon receiving a timely and complete renewal permit application, fails to issue or deny the permit renewal prior to the expiration date of this permit, this existing permit shall not expire and all terms and conditions shall continue in effect, until the renewal permit has been issued or denied.

### B.3 Term of Conditions [326 IAC 2-1.1-9.5]

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Notwithstanding the permit term of a permit to construct, a permit to operate, or a permit modification, any condition established in a permit issued pursuant to a permitting program approved in the state implementation plan shall remain in effect until:

- (a) the condition is modified in a subsequent permit action pursuant to Title I of the Clean Air Act; or
- (b) the emission unit to which the condition pertains permanently ceases operation.

### B.4 Enforceability [326 IAC 2-8-6] [IC 13-17-12]

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Unless otherwise stated, all terms and conditions in this permit, including any provisions designed to limit the source's potential to emit, are enforceable by IDEM, the United States Environmental Protection Agency (U.S. EPA) and by citizens in accordance with the Clean Air Act.

### B.5 Severability [326 IAC 2-8-4(4)]

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The provisions of this permit are severable; a determination that any portion of this permit is invalid shall not affect the validity of the remainder of the permit.

### B.6 Property Rights or Exclusive Privilege [326 IAC 2-8-4(5)(D)]

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This permit does not convey any property rights of any sort or any exclusive privilege.

### B.7 Duty to Provide Information [326 IAC 2-8-4(5)(E)]

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- (a) The Permittee shall furnish to IDEM, OAQ, within a reasonable time, any information that IDEM, OAQ may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating this permit, or to determine compliance with this permit. Upon request, the Permittee shall also furnish to IDEM, OAQ copies of records required to be kept by this permit.
- (b) For information furnished by the Permittee to IDEM, OAQ, the Permittee may include a claim of confidentiality in accordance with 326 IAC 17.1. When furnishing copies of requested records directly to U. S. EPA, the Permittee may assert a claim of confidentiality in accordance with 40 CFR 2, Subpart B.

B.8 Certification [326 IAC 2-8-3(d)][326 IAC 2-8-4(3)(C)(i)][326 IAC 2-8-5(1)]

- (a) A certification required by this permit meets the requirements of 326 IAC 2-8-5(a)(1) if:
- (i) it contains a certification by an "authorized individual", as defined by 326 IAC 2-1.1-1(1), and
  - (ii) the certification is based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.
- (b) The Permittee may use the attached Certification Form, or its equivalent, with each submittal requiring certification. One (1) certification may cover multiple forms in one (1) submittal.
- (c) An "authorized individual" is defined at 326 IAC 2-1.1-1(1).

B.9 Annual Compliance Certification [326 IAC 2-8-5(a)(1)]

- (a) The Permittee shall annually submit a compliance certification report, which addresses the status of the source's compliance with the terms and conditions contained in this permit, including emission limitations, standards, or work practices. All certifications shall cover the time period from January 1 to December 31 of the previous year, and shall be submitted no later than April 15 of each year to:

Indiana Department of Environmental Management  
Compliance and Enforcement Branch, Office of Air Quality  
100 North Senate Avenue  
MC 61-53 IGCN 1003  
Indianapolis, Indiana 46204-2251

- (b) The annual compliance certification report required by this permit shall be considered timely if the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ on or before the date it is due.
- (c) The annual compliance certification report shall include the following:
- (1) The appropriate identification of each term or condition of this permit that is the basis of the certification;
  - (2) The compliance status;
  - (3) Whether compliance was continuous or intermittent;
  - (4) The methods used for determining the compliance status of the source, currently and over the reporting period consistent with 326 IAC 2-8-4(3); and
  - (5) Such other facts, as specified in Sections D of this permit, as IDEM, OAQ may require to determine the compliance status of the source.

The submittal by the Permittee does require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

B.10 Compliance Order Issuance [326 IAC 2-8-5(b)]

IDEM, OAQ may issue a compliance order to this Permittee upon discovery that this permit is in nonconformance with an applicable requirement. The order may require immediate compliance or contain a schedule for expeditious compliance with the applicable requirement.

B.11 Preventive Maintenance Plan [326 IAC 1-6-3][326 IAC 2-8-4(9)]

- (a) A Preventive Maintenance Plan meets the requirements of 326 IAC 1-6-3 if it includes, at a minimum:
- (1) Identification of the individual(s) responsible for inspecting, maintaining, and repairing emission control devices;
  - (2) A description of the items or conditions that will be inspected and the inspection schedule for said items or conditions; and
  - (3) Identification and quantification of the replacement parts that will be maintained in inventory for quick replacement.

The Permittee shall implement the PMPs.

- (b) If required by specific condition(s) in Section D of this permit where no PMP was previously required, the Permittee shall prepare and maintain Preventive Maintenance Plans (PMPs) no later than ninety (90) days after issuance of this permit or ninety (90) days after initial start-up, whichever is later, including the following information on each facility:
- (1) Identification of the individual(s) responsible for inspecting, maintaining, and repairing emission control devices;
  - (2) A description of the items or conditions that will be inspected and the inspection schedule for said items or conditions; and
  - (3) Identification and quantification of the replacement parts that will be maintained in inventory for quick replacement.

If, due to circumstances beyond the Permittee's control, the PMPs cannot be prepared and maintained within the above time frame, the Permittee may extend the date an additional ninety (90) days provided the Permittee notifies:

Indiana Department of Environmental Management  
Compliance and Enforcement Branch, Office of Air Quality  
100 North Senate Avenue  
MC 61-53 IGCN 1003  
Indianapolis, Indiana 46204-2251

The PMP extension notification does not require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

The Permittee shall implement the PMPs.

- (c) A copy of the PMPs shall be submitted to IDEM, OAQ upon request and within a reasonable time, and shall be subject to review and approval by IDEM, OAQ. IDEM, OAQ may require the Permittee to revise its PMPs whenever lack of proper maintenance causes or is the primary contributor to an exceedance of any limitation on emissions. The PMPs and their submittal do not require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).
- (d) To the extent the Permittee is required by 40 CFR Part 60/63 to have an Operation Maintenance, and Monitoring (OMM) Plan for a unit, such Plan is deemed to satisfy the PMP requirements of 326 IAC 1-6-3 for that unit.

**B.12 Emergency Provisions [326 IAC 2-8-12]**

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- (a) An emergency, as defined in 326 IAC 2-7-1(12), is not an affirmative defense for an action brought for noncompliance with a federal or state health-based emission limitation except as provided in 326 IAC 2-8-12.
  
- (b) An emergency, as defined in 326 IAC 2-7-1(12), constitutes an affirmative defense to an action brought for noncompliance with a health-based or technology-based emission limitation if the affirmative defense of an emergency is demonstrated through properly signed, contemporaneous operating logs or other relevant evidence that describe the following:
  - (1) An emergency occurred and the Permittee can, to the extent possible, identify the causes of the emergency;
  - (2) The permitted facility was at the time being properly operated;
  - (3) During the period of an emergency, the Permittee took all reasonable steps to minimize levels of emissions that exceeded the emission standards or other requirements in this permit;
  - (4) For each emergency lasting one (1) hour or more, the Permittee notified IDEM, OAQ, SWRO within four (4) daytime business hours after the beginning of the emergency, or after the emergency was discovered or reasonably should have been discovered;

Telephone Number: 1-800-451-6027 (ask for Office of Air Quality, Compliance and Enforcement Branch), or  
Telephone Number: 317-233-0178 (ask for Office of Air Quality, Compliance and Enforcement Branch)  
Facsimile Number: 317-233-6865

- (5) For each emergency lasting one (1) hour or more, the Permittee submitted the attached Emergency Occurrence Report Form or its equivalent, either by mail or facsimile to:

Indiana Department of Environmental Management  
Compliance and Enforcement Branch, Office of Air Quality  
100 North Senate Avenue  
MC 61-53 IGCN 1003  
Indianapolis, Indiana 46204-2251

within two (2) working days of the time when emission limitations were exceeded due to the emergency.

The notice fulfills the requirement of 326 IAC 2-8-4(3)(C)(ii) and must contain the following:

- (A) A description of the emergency;
- (B) Any steps taken to mitigate the emissions; and
- (C) Corrective actions taken.

The notification which shall be submitted by the Permittee does not require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

- (6) The Permittee immediately took all reasonable steps to correct the emergency.

- (c) In any enforcement proceeding, the Permittee seeking to establish the occurrence of an emergency has the burden of proof.
- (d) This emergency provision supersedes 326 IAC 1-6 (Malfunctions). This permit condition is in addition to any emergency or upset provision contained in any applicable requirement.
- (e) The Permittee seeking to establish the occurrence of an emergency shall make records available upon request to ensure that failure to implement a PMP did not cause or contribute to an exceedance of any limitations on emissions. However, IDEM, OAQ may require that the Preventive Maintenance Plans required under 326 IAC 2-8-3(c)(6) be revised in response to an emergency.
- (f) Failure to notify IDEM, OAQ by telephone or facsimile of an emergency lasting more than one (1) hour in accordance with (b)(4) and (5) of this condition shall constitute a violation of 326 IAC 2-8 and any other applicable rules.
- (g) Operations may continue during an emergency only if the following conditions are met:
  - (1) If the emergency situation causes a deviation from a technology-based limit, the Permittee may continue to operate the affected emitting facilities during the emergency provided the Permittee immediately takes all reasonable steps to correct the emergency and minimize emissions.
  - (2) If an emergency situation causes a deviation from a health-based limit, the Permittee may not continue to operate the affected emissions facilities unless:
    - (A) The Permittee immediately takes all reasonable steps to correct the emergency situation and to minimize emissions; and
    - (B) Continued operation of the facilities is necessary to prevent imminent injury to persons, severe damage to equipment, substantial loss of capital investment, or loss of product or raw material of substantial economic value.

Any operations shall continue no longer than the minimum time required to prevent the situations identified in (g)(2)(B) of this condition.

B.13 Prior Permits Superseded [326 IAC 2-1.1-9.5]

- (a) All terms and conditions of permits established prior to F163-23182-00186 (formerly plant ID 163-03408) and issued pursuant to permitting programs approved into the state implementation plan have been either:
  - (1) incorporated as originally stated,
  - (2) revised, or
  - (3) deleted.
- (b) All previous registrations and permits are superseded by this permit.

B.14 Termination of Right to Operate [326 IAC 2-8-9][326 IAC 2-8-3(h)]

The Permittee's right to operate this source terminates with the expiration of this permit unless a timely and complete renewal application is submitted at least nine (9) months prior to the date of expiration of the source's existing permit, consistent with 326 IAC 2-8-3(h) and 326 IAC 2-8-9.

B.15 Permit Modification, Reopening, Revocation and Reissuance, or Termination  
[326 IAC 2-8-4(5)(C)][326 IAC 2-8-7(a)][326 IAC 2-8-8]

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- (a) This permit may be modified, reopened, revoked and reissued, or terminated for cause. The filing of a request by the Permittee for a Federally Enforceable State Operating Permit modification, revocation and reissuance, or termination, or of a notification of planned changes or anticipated noncompliance does not stay any condition of this permit. [326 IAC 2-8-4(5)(C)] The notification by the Permittee does require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).
- (b) This permit shall be reopened and revised under any of the circumstances listed in IC 13-15-7-2 or if IDEM, OAQ determines any of the following:
- (1) That this permit contains a material mistake.
  - (2) That inaccurate statements were made in establishing the emissions standards or other terms or conditions.
  - (3) That this permit must be revised or revoked to assure compliance with an applicable requirement. [326 IAC 2-8-8(a)]
- (c) Proceedings by IDEM, OAQ to reopen and revise this permit shall follow the same procedures as apply to initial permit issuance and shall affect only those parts of this permit for which cause to reopen exists. Such reopening and revision shall be made as expeditiously as practicable. [326 IAC 2-8-8(b)]
- (d) The reopening and revision of this permit, under 326 IAC 2-8-8(a), shall not be initiated before notice of such intent is provided to the Permittee by IDEM, OAQ at least thirty (30) days in advance of the date this permit is to be reopened, except that IDEM, OAQ may provide a shorter time period in the case of an emergency. [326 IAC 2-8-8(c)]

B.16 Permit Renewal [326 IAC 2-8-3(h)]

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- (a) The application for renewal shall be submitted using the application form or forms prescribed by IDEM, OAQ and shall include the information specified in 326 IAC 2-8-3. Such information shall be included in the application for each emission unit at this source, except those emission units included on the trivial or insignificant activities list contained in 326 IAC 2-7-1(21) and 326 IAC 2-7-1(40). The renewal application does require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

Request for renewal shall be submitted to:

Indiana Department of Environmental Management  
Permit Administration and Support Section, Office of Air Quality  
100 North Senate Avenue  
MC 61-53 IGCN 1003  
Indianapolis, Indiana 46204-2251

- (b) A timely renewal application is one that is:
- (1) Submitted at least nine (9) months prior to the date of the expiration of this permit; and
  - (2) If the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ on or before the date it is due.

- (c) If the Permittee submits a timely and complete application for renewal of this permit, the source's failure to have a permit is not a violation of 326 IAC 2-8 until IDEM, OAQ takes final action on the renewal application, except that this protection shall cease to apply if, subsequent to the completeness determination, the Permittee fails to submit by the deadline specified, pursuant to 326 IAC 2-8-3(g), in writing by IDEM, OAQ any additional information identified as being needed to process the application.

B.17 Permit Amendment or Revision [326 IAC 2-8-10][326 IAC 2-8-11.1]

- (a) Permit amendments and revisions are governed by the requirements of 326 IAC 2-8-10 or 326 IAC 2-8-11.1 whenever the Permittee seeks to amend or modify this permit.

- (b) Any application requesting an amendment or modification of this permit shall be submitted to:

Indiana Department of Environmental Management  
Permit Administration and Support Section, Office of Air Quality  
100 North Senate Avenue  
MC 61-53 IGCN 1003  
Indianapolis, Indiana 46204-2251

Any such application does require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

- (c) The Permittee may implement administrative amendment changes addressed in the request for an administrative amendment immediately upon submittal of the request. [326 IAC 2-8-10(b)(3)]

B.18 Operational Flexibility [326 IAC 2-8-15][326 IAC 2-8-11.1]

- (a) The Permittee may make any change or changes at the source that are described in 326 IAC 2-8-15(b) and (c) without a prior permit revision, if each of the following conditions is met:

- (1) The changes are not modifications under any provision of Title I of the Clean Air Act;
- (2) Any approval required by 326 IAC 2-8-11.1 has been obtained;
- (3) The changes do not result in emissions, which exceed the limitations provided in this permit (whether expressed herein as a rate of emissions or in terms of total emissions);
- (4) The Permittee notifies the:

Indiana Department of Environmental Management  
Permit Administration and Support Section, Office of Air Quality  
100 North Senate Avenue  
MC 61-53 IGCN 1003  
Indianapolis, Indiana 46204-2251  
and

United States Environmental Protection Agency, Region V  
Air and Radiation Division, Regulation Development Branch - Indiana (AR-18J)  
77 West Jackson Boulevard  
Chicago, Illinois 60604-3590

in advance of the change by written notification at least ten (10) days in advance of the proposed change. The Permittee shall attach every such notice to the Permittee's copy of this permit; and

- (5) The Permittee maintains records on-site, on a rolling five (5) year basis, which document all such changes and emission trades that are subject to 326 IAC 2-8-15(b)(1) and (c). The Permittee shall make such records available, upon reasonable request, for public review.

Such records shall consist of all information required to be submitted to IDEM, OAQ in the notices specified in 326 IAC 2-8-15(b)(1) and (c).

- (b) **Emission Trades [326 IAC 2-8-15(b)]**  
The Permittee may trade emissions increases and decreases at the source, where the applicable SIP provides for such emission trades without requiring a permit revision, subject to the constraints of Section (a) of this condition and those in 326 IAC 2-8-15(b).
- (c) **Alternative Operating Scenarios [326 IAC 2-8-15(c)]**  
The Permittee may make changes at the source within the range of alternative operating scenarios that are described in the terms and conditions of this permit in accordance with 326 IAC 2-8-4(7). No prior notification of IDEM, OAQ, or U.S. EPA is required.
- (d) Backup fuel switches specifically addressed in, and limited under, Section D of this permit shall not be considered alternative operating scenarios. Therefore, the notification requirements of part (a) of this condition do not apply.

**B.19 Source Modification Requirement [326 IAC 2-8-11.1]**

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A modification, construction, or reconstruction is governed by the requirements of 326 IAC 2.

**B.20 Inspection and Entry [326 IAC 2-8-5(a)(2)][IC 13-14-2-2][IC 13-17-3-2][IC 13-30-3-1]**

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Upon presentation of proper identification cards, credentials, and other documents as may be required by law, and subject to the Permittee's right under all applicable laws and regulations to assert that the information collected by the agency is confidential and entitled to be treated as such, the Permittee shall allow IDEM, OAQ, U.S. EPA, or an authorized representative to perform the following:

- (a) Enter upon the Permittee's premises where a FESOP source is located, or emissions related activity is conducted, or where records must be kept under the conditions of this permit;
- (b) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, have access to and copy, at reasonable times, any records that must be kept under the conditions of this permit;
- (c) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, inspect, at reasonable times, any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under this permit;
- (d) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with this permit or applicable requirements; and
- (e) As authorized by the Clean Air Act, IC 13-14-2-2, IC 13-17-3-2, and IC 13-30-3-1, utilize any photographic, recording, testing, monitoring, or other equipment for the purpose of assuring compliance with this permit or applicable requirements.

**B.21 Transfer of Ownership or Operational Control [326 IAC 2-8-10]**

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- (a) The Permittee must comply with the requirements of 326 IAC 2-8-10 whenever the Permittee seeks to change the ownership or operational control of the source and no other change in the permit is necessary.
- (b) Any application requesting a change in the ownership or operational control of the source shall contain a written agreement containing a specific date for transfer of permit responsibility, coverage and liability between the current and new Permittee. The application shall be submitted to:

Indiana Department of Environmental Management  
Permit Administration and Support Section, Office of Air Quality  
100 North Senate Avenue  
MC 61-53 IGCN 1003  
Indianapolis, Indiana 46204-2251

Any such application does require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

- (c) The Permittee may implement administrative amendment changes addressed in the request for an administrative amendment immediately upon submittal of the request. [326 IAC 2-8-10(b)(3)]

**B.22 Annual Fee Payment [326 IAC 2-7-19] [326 IAC 2-8-4(6)] [326 IAC 2-8-16][326 IAC 2-1.1-7]**

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- (a) The Permittee shall pay annual fees to IDEM, OAQ no later than thirty (30) calendar days of receipt of a billing. Pursuant to 326 IAC 2-7-19(b), if the Permittee does not receive a bill from IDEM, OAQ the applicable fee is due April 1 of each year.
- (b) Failure to pay may result in administrative enforcement action or revocation of this permit.
- (c) The Permittee may call the following telephone numbers: 1-800-451-6027 or 317-233-4230 (ask for OAQ, Billing, Licensing, and Training Section), to determine the appropriate permit fee.

**B.23 Advanced Source Modification Approval [326 IAC 2-8-4(11)] [326 IAC 2-1.1-9]**

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- (a) The requirements to obtain a permit modification under 326 IAC 2-8-11.1 are satisfied by this permit for the proposed emission units, control equipment or insignificant activities in Sections A.2 and A.3.
- (b) Pursuant to 326 IAC 2-1.1-9 any permit authorizing construction may be revoked if construction of the emission unit has not commenced within eighteen (18) months from the date of issuance of the permit, or if during the construction, work is suspended for a continuous period of one (1) year or more.

**B.24 Credible Evidence [326 IAC 2-8-4(3)][326 IAC 2-8-5][62 FR 8314] [326 IAC 1-1-6]**

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For the purpose of submitting compliance certifications or establishing whether or not the Permittee has violated or is in violation of any condition of this permit, nothing in this permit shall preclude the use, including the exclusive use, of any credible evidence or information relevant to whether the Permittee would have been in compliance with the condition of this permit if the appropriate performance or compliance test or procedure had been performed.

## SECTION C

## SOURCE OPERATION CONDITIONS

Entire Source

### Emission Limitations and Standards [326 IAC 2-8-4(1)]

#### C.1 Particulate Emission Limitations For Processes with Process Weight Rates Less Than One Hundred (100) Pounds per Hour [326 IAC 6-3-2]

Pursuant to 326 IAC 6 3 2(e)(2), particulate emissions from any process not exempt under 326 IAC 6 3 1(b) or (c) which has a maximum process weight rate less than one hundred (100) pounds per hour and the methods in 326 IAC 6 3 2(b) through (d) do not apply shall not exceed five hundred fifty-one thousandths (0.551) pounds per hour.

#### C.2 Overall Source Limit [326 IAC 2-8]

The purpose of this permit is to limit this source's potential to emit to less than major source levels for the purpose of Section 502(a) of the Clean Air Act.

(a) Pursuant to 326 IAC 2-8:

- (1) The potential to emit any regulated pollutant, except particulate matter (PM) and green house gases, from the entire source shall be limited to less than one hundred (100) tons per twelve (12) consecutive month period.
- (2) The potential to emit any individual hazardous air pollutant (HAP) from the entire source shall be limited to less than ten (10) tons per twelve (12) consecutive month period; and
- (3) The potential to emit any combination of HAPs from the entire source shall be limited to less than twenty-five (25) tons per twelve (12) consecutive month period.
- (4) The potential to emit greenhouse gases (GHGs) from the entire source shall be limited to less than one hundred thousand (100,000) tons of CO<sub>2</sub> equivalent emissions (CO<sub>2</sub>e) per twelve (12) consecutive month period.

(b) Pursuant to 326 IAC 2-2 (PSD), potential to emit particulate matter (PM) from the entire source shall be limited to less than two hundred fifty (250) tons per twelve (12) consecutive month period.

(c) This condition shall include all emission points at this source including those that are insignificant as defined in 326 IAC 2-7-1(21). The source shall be allowed to add insignificant activities not already listed in this permit, provided that the source's potential to emit does not exceed the above specified limits.

(d) Section D of this permit contains independently enforceable provisions to satisfy this requirement.

#### C.3 Opacity [326 IAC 5-1]

Pursuant to 326 IAC 5-1-2 (Opacity Limitations), except as provided in 326 IAC 5-1-1 (Applicability) and 326 IAC 5-1-3 (Temporary Alternative Opacity Limitations), opacity shall meet the following, unless otherwise stated in this permit:

- (a) Opacity shall not exceed an average of thirty percent (30%) in any one (1) six (6) minute averaging period as determined in 326 IAC 5-1-4.

- (b) Opacity shall not exceed sixty percent (60%) for more than a cumulative total of fifteen (15) minutes (sixty (60) readings as measured according to 40 CFR 60, Appendix A, Method 9 or fifteen (15) one (1) minute nonoverlapping integrated averages for a continuous opacity monitor) in a six (6) hour period.

**C.4 Open Burning [326 IAC 4-1] [IC 13-17-9]**

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The Permittee shall not open burn any material except as provided in 326 IAC 4-1-3, 326 IAC 4-1-4 or 326 IAC 4-1-6. The previous sentence notwithstanding, the Permittee may open burn in accordance with an open burning approval issued by the Commissioner under 326 IAC 4-1-4.1.

**C.5 Incineration [326 IAC 4-2] [326 IAC 9-1-2]**

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The Permittee shall not operate an incinerator except as provided in 326 IAC 4-2 or in this permit. The Permittee shall not operate a refuse incinerator or refuse burning equipment except as provided in 326 IAC 9-1-2 or in this permit.

**C.6 Fugitive Dust Emissions [326 IAC 6-4]**

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The Permittee shall not allow fugitive dust to escape beyond the property line or boundaries of the property, right-of-way, or easement on which the source is located, in a manner that would violate 326 IAC 6-4 (Fugitive Dust Emissions).

**C.7 Fugitive Particulate Matter Emission Limitations [326 IAC 6-5]**

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Pursuant to 326 IAC 6-5 (Fugitive Particulate Matter Emission Limitations), fugitive particulate matter emissions shall be controlled according to the attached plan as in Attachment A.

**C.8 Stack Height [326 IAC 1-7]**

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The Permittee shall comply with the applicable provisions of 326 IAC 1-7 (Stack Height Provisions), for all exhaust stacks through which a potential (before controls) of twenty-five (25) tons per year or more of particulate matter or sulfur dioxide is emitted.

**C.9 Asbestos Abatement Projects [326 IAC 14-10] [326 IAC 18] [40 CFR 61, Subpart M]**

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- (a) Notification requirements apply to each owner or operator. If the combined amount of regulated asbestos containing material (RACM) to be stripped, removed or disturbed is at least 260 linear feet on pipes or 160 square feet on other facility components, or at least thirty-five (35) cubic feet on all facility components, then the notification requirements of 326 IAC 14-10-3 are mandatory. All demolition projects require notification whether or not asbestos is present.
- (b) The Permittee shall ensure that a written notification is sent on a form provided by the Commissioner at least ten (10) working days before asbestos stripping or removal work or before demolition begins, per 326 IAC 14-10-3, and shall update such notice as necessary, including, but not limited to the following:
  - (1) When the amount of affected asbestos containing material increases or decreases by at least twenty percent (20%); or
  - (2) If there is a change in the following:
    - (A) Asbestos removal or demolitions start date;
    - (B) Removal or demolition contractor; or
    - (C) Waste disposal site.
- (c) The Permittee shall ensure that the notice is postmarked or delivered according to the guidelines set forth in 326 IAC 14-10-3(2).

- (d) The notice to be submitted shall include the information enumerated in 326 IAC 14-10-3(3).

All required notifications shall be submitted to:

Indiana Department of Environmental Management  
Compliance and Enforcement Branch, Office of Air Quality  
100 North Senate Avenue  
MC 61-53 IGCN 1003  
Indianapolis, Indiana 46204-2251

The notice shall include a signed certification from the owner or operator that the information provided in this notification is correct and that only Indiana licensed workers and project supervisors will be used to implement the asbestos removal project. The notifications do not require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

- (e) **Procedures for Asbestos Emission Control**  
The Permittee shall comply with the applicable emission control procedures in 326 IAC 14-10-4 and 40 CFR 61.145(c). Per 326 IAC 14-10-1, emission control requirements are applicable for any removal or disturbance of RACM greater than three (3) linear feet on pipes or three (3) square feet on any other facility components or a total of at least 0.75 cubic feet on all facility components.
- (f) **Demolition and Renovation**  
The Permittee shall thoroughly inspect the affected facility or part of the facility where the demolition or renovation will occur for the presence of asbestos pursuant to 40 CFR 61.145(a).
- (g) **Indiana Licensed Asbestos Inspector**  
The Permittee shall comply with 326 IAC 14-10-1(a) that requires the owner or operator, prior to a renovation/demolition, to use an Indiana Licensed Asbestos Inspector to thoroughly inspect the affected portion of the facility for the presence of asbestos.

### **Testing Requirements [326 IAC 2-8-4(3)]**

#### **C.10 Performance Testing [326 IAC 3-6]**

- 
- (a) For performance testing required by this permit, a test protocol, except as provided elsewhere in this permit, shall be submitted to:
- Indiana Department of Environmental Management  
Compliance and Enforcement Branch, Office of Air Quality  
100 North Senate Avenue  
MC 61-53 IGCN 1003  
Indianapolis, Indiana 46204-2251
- no later than thirty-five (35) days prior to the intended test date. The protocol submitted by the Permittee does not require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).
- (b) The Permittee shall notify IDEM, OAQ of the actual test date at least fourteen (14) days prior to the actual test date. The notification submitted by the Permittee does not require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).
- (c) Pursuant to 326 IAC 3-6-4(b), all test reports must be received by IDEM, OAQ not later than forty-five (45) days after the completion of the testing. An extension may be granted

by IDEM, OAQ if the Permittee submits to IDEM, OAQ a reasonable written explanation not later than five (5) days prior to the end of the initial forty-five (45) day period.

### **Compliance Requirements [326 IAC 2-1.1-11]**

#### **C.11 Compliance Requirements [326 IAC 2-1.1-11]**

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The commissioner may require stack testing, monitoring, or reporting at any time to assure compliance with all applicable requirements by issuing an order under 326 IAC 2-1.1-11. Any monitoring or testing shall be performed in accordance with 326 IAC 3 or other methods approved by the commissioner or the U. S. EPA.

### **Compliance Monitoring Requirements [326 IAC 2-8-4(3)][326 IAC 2-8-5(a)(1)]**

#### **C.12 Compliance Monitoring [326 IAC 2-8-4(3)][326 IAC 2-8-5(a)(1)]**

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(a) For new units:

Unless otherwise specified in the approval for the new emission unit(s), compliance monitoring for new emission units shall be implemented on and after the date of initial start-up.

(b) For existing units:

Unless otherwise specified in this permit, for all monitoring requirements not already legally required, the Permittee shall be allowed up to ninety (90) days from the date of permit issuance to begin such monitoring. If due to circumstances beyond the Permittee's control, any monitoring equipment required by this permit cannot be installed and operated no later than ninety (90) days after permit issuance the Permittee may extend the compliance schedule related to the equipment for an additional ninety (90) days provided the Permittee notifies:

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Compliance and Enforcement Branch, Office of Air Quality  
100 North Senate Avenue  
MC 61-53 IGCN 1003  
Indianapolis, Indiana 46204-2251

in writing, prior to the end of the initial ninety (90) day compliance schedule, with full justification of the reasons for the inability to meet this date.

The notification which shall be submitted by the Permittee does require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

#### **C.13 Instrument Specifications [326 IAC 2-1.1-11] [326 IAC 2-8-4(3)][326 IAC 2-8-5(1)]**

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(a) When required by any condition of this permit, an analog instrument used to measure a parameter related to the operation of an air pollution control device shall have a scale such that the expected maximum reading for the normal range shall be no less than twenty percent (20%) of full scale. The analog instrument shall be capable of measuring values outside of the normal range.

(b) The Permittee may request that the IDEM, OAQ approve the use of an instrument that does not meet the above specifications provided the Permittee can demonstrate that an alternative instrument specification will adequately ensure compliance with permit conditions requiring the measurement of the parameters.

## **Corrective Actions and Response Steps [326 IAC 2-8-4][326 IAC 2-8-5(a)(1)]**

### **C.14 Risk Management Plan [326 IAC 2-8-4] [40 CFR 68]**

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If a regulated substance, as defined in 40 CFR 68, is present at a source in more than a threshold quantity, the Permittee must comply with the applicable requirements of 40 CFR 68.

### **C.15 Response to Excursions or Exceedances [326 IAC 2-8-4] [326 IAC 2-8-5]**

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Upon detecting an excursion where a response step is required by the D Section or an exceedance of a limitation in this permit:

- (a) The Permittee shall take reasonable response steps to restore operation of the emissions unit (including any control device and associated capture system) to its normal or usual manner of operation as expeditiously as practicable in accordance with good air pollution control practices for minimizing excess emissions.
- (b) The response shall include minimizing the period of any startup, shutdown or malfunction. The response may include, but is not limited to, the following:
  - (1) initial inspection and evaluation;
  - (2) recording that operations returned or are returning to normal without operator action (such as through response by a computerized distribution control system); or
  - (3) any necessary follow-up actions to return operation to normal or usual manner of operation.
- (c) A determination of whether the Permittee has used acceptable procedures in response to an excursion or exceedance will be based on information available, which may include, but is not limited to, the following:
  - (1) monitoring results;
  - (2) review of operation and maintenance procedures and records; and/or
  - (3) inspection of the control device, associated capture system, and the process.
- (d) Failure to take reasonable response steps shall be considered a deviation from the permit.
- (e) The Permittee shall record the reasonable response steps taken.

### **C.16 Actions Related to Noncompliance Demonstrated by a Stack Test [326 IAC 2-8-4][326 IAC 2-8-5]**

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- (a) When the results of a stack test performed in conformance with Section C - Performance Testing, of this permit exceed the level specified in any condition of this permit, the Permittee shall submit a description of its response actions to IDEM, OAQ, no later than seventy-five (75) days after the date of the test.
- (b) A retest to demonstrate compliance shall be performed no later than one hundred eighty (180) days after the date of the test. Should the Permittee demonstrate to IDEM, OAQ that retesting in one hundred eighty (180) days is not practicable, IDEM, OAQ may extend the retesting deadline
- (c) IDEM, OAQ reserves the authority to take any actions allowed under law in response to noncompliant stack tests.

The response action documents submitted pursuant to this condition do require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

### **Record Keeping and Reporting Requirements [326 IAC 2-8-4(3)]**

#### **C.17 General Record Keeping Requirements [326 IAC 2-8-4(3)] [326 IAC 2-8-5]**

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- (a) Records of all required monitoring data, reports and support information required by this permit shall be retained for a period of at least five (5) years from the date of monitoring sample, measurement, report, or application. Support information includes the following, where applicable:
- (AA) All calibration and maintenance records.
  - (BB) All original strip chart recordings for continuous monitoring instrumentation.
  - (CC) Copies of all reports required by the FESOP.
- Records of required monitoring information include the following, where applicable:
- (AA) The date, place, as defined in this permit, and time of sampling or measurements.
  - (BB) The dates analyses were performed.
  - (CC) The company or entity that performed the analyses.
  - (DD) The analytical techniques or methods used.
  - (EE) The results of such analyses.
  - (FF) The operating conditions as existing at the time of sampling or measurement.

These records shall be physically present or electronically accessible at the source location for a minimum of three (3) years. The records may be stored elsewhere for the remaining two (2) years as long as they are available upon request. If the Commissioner makes a request for records to the Permittee, the Permittee shall furnish the records to the Commissioner within a reasonable time.

- (b) Unless otherwise specified in this permit, for all record keeping requirements not already legally required, the Permittee shall be allowed up to ninety (90) days from the date of permit issuance or the date of initial start-up, whichever is later, to begin such record keeping.
- (c) If there is a reasonable possibility (as defined in 40 CFR 51.165(a)(6)(vi)(A), 40 CFR 51.165(a)(6)(vi)(B), 40 CFR 51.166(r)(6)(vi)(a), and/or 40 CFR 51.166(r)(6)(vi)(b)) that a "project" (as defined in 326 IAC 2-2-1(qq) and/or 326 IAC 2-3-1(II)) at an existing emissions unit, other than projects at a source with a Plantwide Applicability Limitation (PAL), which is not part of a "major modification" (as defined in 326 IAC 2-2-1(ee) and/or 326 IAC 2-3-1(z)) may result in significant emissions increase and the Permittee elects to utilize the "projected actual emissions" (as defined in 326 IAC 2-2-1(rr) and/or 326 IAC 2-3-1(mm)), the Permittee shall comply with following:
- (1) Before beginning actual construction of the "project" (as defined in 326 IAC 2-2-1(qq) and/or 326 IAC 2-3-1(II)) at an existing emissions unit, document and maintain the following records:
    - (A) A description of the project.
    - (B) Identification of any emissions unit whose emissions of a regulated new source review pollutant could be affected by the project.
    - (C) A description of the applicability test used to determine that the project is not a major modification for any regulated NSR pollutant, including:
      - (i) Baseline actual emissions;

- (ii) Projected actual emissions;
  - (iii) Amount of emissions excluded under section 326 IAC 2-2-1(rr)(2)(A)(iii) and/or 326 IAC 2-3-1 (mm)(2)(A)(iii); and
  - (iv) An explanation for why the amount was excluded, and any netting calculations, if applicable.
- (d) If there is a reasonable possibility (as defined in 40 CFR 51.165(a)(6)(vi)(A) and/or 40 CFR 51.166(r)(6)(vi)(a)) that a "project" (as defined in 326 IAC 2-2-1(qq) and/or 326 IAC 2-3-1(ll)) at an existing emissions unit, other than projects at a source with a Plantwide Applicability Limitation (PAL), which is not part of a "major modification" (as defined in 326 IAC 2-2-1(ee) and/or 326 IAC 2-3-1(z)) may result in significant emissions increase and the Permittee elects to utilize the "projected actual emissions" (as defined in 326 IAC 2-2-1(rr) and/or 326 IAC 2-3-1(mm)), the Permittee shall comply with following:
  - (1) Monitor the emissions of any regulated NSR pollutant that could increase as a result of the project and that is emitted by any existing emissions unit identified in (1)(B) above; and
  - (2) Calculate and maintain a record of the annual emissions, in tons per year on a calendar year basis, for a period of five (5) years following resumption of regular operations after the change, or for a period of ten (10) years following resumption of regular operations after the change if the project increases the design capacity of or the potential to emit that regulated NSR pollutant at the emissions unit.

**C.18 General Reporting Requirements [326 IAC 2-8-4(3)(C)] [326 IAC 2-1.1-11]**

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- (a) The Permittee shall submit the attached Quarterly Deviation and Compliance Monitoring Report or its equivalent. Proper notice submittal under Section B –Emergency Provisions satisfies the reporting requirements of this paragraph. Any deviation from permit requirements, the date(s) of each deviation, the cause of the deviation, and the response steps taken must be reported except that a deviation required to be reported pursuant to an applicable requirement that exists independent of this permit, shall be reported according to the schedule stated in the applicable requirement and does not need to be included in this report. This report shall be submitted not later than thirty (30) days after the end of the reporting period. The Quarterly Deviation and Compliance Monitoring Report shall include a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1). A deviation is an exceedance of a permit limitation or a failure to comply with a requirement of the permit.
- (b) The address for report submittal is:  
  
Indiana Department of Environmental Management  
Compliance and Enforcement Branch, Office of Air Quality  
100 North Senate Avenue  
MC 61-53 IGCN 1003  
Indianapolis, Indiana 46204-2251
- (c) Unless otherwise specified in this permit, any notice, report, or other submission required by this permit shall be considered timely if the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAQ on or before the date it is due.

- (d) Reporting periods are based on calendar years, unless otherwise specified in this permit. For the purpose of this permit, "calendar year" means the twelve (12) month period from January 1 to December 31 inclusive.
- (e) If the Permittee is required to comply with the recordkeeping provisions of (d) in Section C - General Record Keeping Requirements for any "project" (as defined in 326 IAC 2-2-1 (qq) and/or 326 IAC 2-3-1 (ll)) at an existing emissions unit, and the project meets the following criteria, then the Permittee shall submit a report to IDEM, OAQ:
- (1) The annual emissions, in tons per year, from the project identified in (c)(1) in Section C- General Record Keeping Requirements exceed the baseline actual emissions, as documented and maintained under Section C- General Record Keeping Requirements (c)(1)(C)(i), by a significant amount, as defined in 326 IAC 2-2-1 (xx) and/or 326 IAC 2-3-1 (qq), for that regulated NSR pollutant, and
  - (2) The emissions differ from the preconstruction projection as documented and maintained under Section C - General Record Keeping Requirements (c)(1)(C)(ii).
- (f) The report for project at an existing emissions unit shall be submitted no later than sixty (60) days after the end of the year and contain the following:
- (1) The name, address, and telephone number of the major stationary source.
  - (2) The annual emissions calculated in accordance with (d)(1) and (2) in Section C - General Record Keeping Requirements.
  - (3) The emissions calculated under the actual-to-projected actual test stated in 326 IAC 2-2-2(d)(3) and/or 326 IAC 2-3-2(c)(3).
  - (4) Any other information that the Permittee wishes to include in this report such as an explanation as to why the emissions differ from the preconstruction projection.

Reports required in this part shall be submitted to:

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Compliance and Enforcement Branch, Office of Air Quality  
100 North Senate Avenue  
MC 61-53 IGCN 1003  
Indianapolis, Indiana 46204-2251

- (g) The Permittee shall make the information required to be documented and maintained in accordance with (c) in Section C- General Record Keeping Requirements available for review upon a request for inspection by IDEM, OAQ. The general public may request this information from the IDEM, OAQ under 326 IAC 17.1.

### **Stratospheric Ozone Protection**

#### **C.19 Compliance with 40 CFR 82 and 326 IAC 22-1**

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Pursuant to 40 CFR 82 (Protection of Stratospheric Ozone), Subpart F, except as provided for motor vehicle air conditioners in Subpart B, the Permittee shall comply with applicable standards for recycling and emissions reduction.

## SECTION D.1 EMISSIONS UNIT OPERATION CONDITIONS

### Facility Description [326 IAC 2-8-4(10)]:

- (a) One (1) drum-mix, hot-mix asphalt plant, identified as JHR GRR AAAA Drum Mixer/Burner, approved for construction in 2014, with a maximum throughput capacity of 550 tons of raw material per hour, processing steel slag and pre-ground asbestos-free recycled asphalt shingles in the aggregate mix, equipped with one (1) 120 million British thermal units (MMBtu) per hour dryer burner, firing natural gas, No. 2 fuel oil, No. 4 fuel oil, biodiesel, or waste oil, as available, and equipped with one (1) jet-pulse baghouse for particulate control, exhausting through stack SV1. This unit has the capability of processing both hot-mix and warm-mix asphalt;
- Under 40 CFR 60.90, Subpart I - New Source Performance Standards for Hot Mix Asphalt Facilities, this is considered an affected hot-mix asphalt facility.
- (b) A drying process, used to dry magnetite, with a maximum capacity of 75,000 tons per year, exhausting through a baghouse at stack SV1;
- (c) One (1) baghouse with a total filter area of 13,149 ft<sup>2</sup>, exhausting at stack SV1;
- (d) One (1) RAP feed bin with a maximum holding capacity of 25 tons.
- (e) Two (2) recycled asphalt pavement (RAP) crushers:
- (1) One (1) recycled asphalt pavement (RAP) crusher, rated at 300 tons per hour, constructed in 2011;
- Under 40 CFR 60, Subpart OOO, New Source Performance Standards for Nonmetallic Mineral Processing Plants, this is considered an affected facility.
- (2) One (1) recycled asphalt pavement (RAP) crusher, identified as RAP breaker, with a maximum rate of 75 tons per hour, approved for construction in 2012;
- Note: This RAP crusher was originally constructed in 1990; the grinding mechanism has been removed but this unit is used to crush large pieces of RAP into small pieces.
- Under 40 CFR 60, Subpart OOO, New Source Performance Standards for Nonmetallic Mineral Processing Plants, this is considered an affected facility.

### Insignificant Activities:

- (a) Natural gas-fired combustion sources with a heat input equal to or less than 10 million British thermal units per hour;
- (1) One (1) hot oil heater, fired by natural gas and rated at 2.10 million British thermal units per hour, and exhausting to stack SV2, installed in June 1990;

(The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.)

### Emission Limitations and Standards [326 IAC 2-8-4(1)]

#### D.1.1 PSD Minor Limit [326 IAC 2-2]

In order to render the requirements of 326 IAC 2-2 (Prevention of Significant Deterioration (PSD)) not applicable, the Permittee shall comply with the following:

- (a) The amount of hot-mix asphalt and warm-mix asphalt processed shall not exceed 700,000 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.

- (b) Magnetite throughput to the magnetite drying operation shall not exceed 75,000 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.
- (c) Pre-ground asbestos-free shingles usage shall not exceed 20,000 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.
- (d) PM emissions from the dryer/mixer shall not exceed 0.544 pounds per ton of asphalt processed.
- (e) PM emissions from the magnetite drying operation shall not exceed 0.040 pounds PM per ton of magnetite.

Compliance with these limits, combined with the potential to emit PM from all other emission units at this source, shall limit the source-wide total potential to emit of PM to less than 250 tons per 12 consecutive month period and shall render 326 IAC 2-2 (Prevention of Significant Deterioration (PSD)) not applicable.

D.1.2 FESOP Limits: PM10, PM2.5, VOC, and CO [326 IAC 2-8-4][326 IAC 2-2][326 IAC 8-1-6]

Pursuant to 326 IAC 2-8-4 (FESOP), and in order to render the requirements of 326 IAC 2-7 (Part 70 Permits), 326 IAC 2-2 (Prevention of Significant Deterioration (PSD)), and 326 IAC 2-3 (Emission Offset) not applicable, the Permittee shall comply with the following:

- (a) The amount of hot-mix and warm-mix asphalt processed shall not exceed 700,000 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.
- (b) Magnetite throughput to the magnetite drying operation shall not exceed 75,000 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.
- (c) Pre-ground asbestos-free shingles usage shall not exceed 20,000 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.
- (d) The PM10 emissions from the dryer/mixer shall not exceed 0.223 pounds per ton of asphalt processed.
- (e) PM10 emissions from the magnetite drying operation shall be limited to 0.040 pounds per ton of magnetite.
- (f) The PM2.5 emissions from the dryer/mixer shall not exceed 0.242 pounds per ton of asphalt processed.
- (g) PM2.5 emissions from the magnetite drying operation shall be limited to 0.040 pounds per ton of magnetite.
- (h) The VOC emissions from the dryer/mixer shall not exceed 0.032 pounds per ton of asphalt processed.
- (i) The CO emissions from the dryer/mixer shall not exceed 0.130 pounds per ton of asphalt processed.

Compliance with these limits, combined with the potential to emit PM10, PM2.5, VOC, and CO from all other emission units at this source, shall limit the source-wide total potential to emit of PM10, PM2.5, NOx, VOC, and CO to less than 100 tons per 12 consecutive month period, each, and shall render 326 IAC 2-7 (Part 70 Permits), 326 IAC 2-2 (Prevention of Significant Deterioration (PSD)), and 326 IAC 2-3 (Emission Offset) not applicable.

Additionally, compliance with the limit in condition D.1.2(h) shall limit the VOC emissions from the dryer/mixer to less than twenty-five (25) tons per twelve (12) consecutive month period and shall render the requirements of 326 IAC 8-1-6 (VOC Rules: General Reduction Requirements for New Facilities) not applicable.

D.1.3 FESOP Limits: SO<sub>2</sub>, NO<sub>x</sub>, and HAPs [326 IAC 2-8-4][326 IAC 2-2][326 IAC 2-4.1]

Pursuant to 326 IAC 2-8-4 (FESOP), and in order to render 326 IAC 2-2 (Prevention of Significant Deterioration (PSD)), 326 IAC 2-3 (Emission Offset), and 326 IAC 2-4.1 (Major Sources of Hazardous Air Pollutants (HAPs)) not applicable, the Permittee shall comply with the following:

(a) Fuel and Slag Specifications

- (1) The sulfur content of the No. 2 distillate fuel oil and biodiesel shall not exceed 0.49% by weight.
- (2) The sulfur content of the No. 4 distillate fuel oil shall not exceed 1.00% by weight.
- (3) The sulfur content of the waste oil shall not exceed 0.70% by weight.
- (4) The waste oil combusted in the dryer burner shall not contain more than 0.50% ash, 0.100% chlorine, and 0.003% lead.
- (5) HCl emissions shall not exceed 0.0066 pounds of HCl per gallon of waste oil burned.
- (6) The sulfur content of the steel slag shall not exceed 0.66% by weight.
- (7) SO<sub>2</sub> emissions from the dryer/mixer shall not exceed 0.0014 pounds per ton of Steel slag processed in the aggregate mix.

(b) Single Fuel and Slag Usage Limitations:

- (1) When combusting only one type of fuel per twelve (12) consecutive month period in the dryer/mixer burner, the usage of fuel shall be limited as follows:
  - (A) Natural Gas usage shall not exceed 945 MMCF per twelve (12) consecutive month period, with compliance determined at the end of each month.
  - (B) No. 2 fuel oil usage shall not exceed 2,593,095 gallons per twelve (12) consecutive month period, with compliance determined at the end of each month;
  - (C) No. 4 fuel oil usage shall not exceed 1,202,850 gallons per twelve (12) consecutive month period, with compliance determined at the end of each month;
  - (D) Waste oil usage shall not exceed 1,025,535 gallons per twelve (12) consecutive month period, with compliance determined at the end of each month; and
  - (E) Biodiesel usage shall not exceed 2,593,095 gallons per twelve (12) consecutive month period, with compliance determined at the end of each month;
  - (F) Steel slag usage shall not exceed 100,000 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.

Note: The source is only permitted to burn the above-mentioned fuels in the dryer/mixer burner.

(c) Multiple Fuel and Slag Usage Limitations:

When combusting more than one fuel per twelve (12) consecutive month period in the dryer/mixer burner, in conjunction with the use of slag in the aggregate mix, emissions from the dryer/mixer shall be limited as follows:

- (1) SO<sub>2</sub> emissions shall not exceed 90.28 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.
- (2) NO<sub>x</sub> emissions from the dryer/mixer shall not exceed 89.82 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.
- (3) HCl emissions shall not exceed 3.38 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.

(d) Asphalt Shingle Usage Limitation

Pursuant to 326 IAC 2-8-4 (FESOP), and in order to render the requirements of 326 IAC 2-7 (Part 70 Permits) and 326 IAC 2-4.1 (Major Sources of Hazardous Air Pollutants (HAPs)) not applicable, the Permittee shall not grind recycled asphalt shingles on-site and shall only use pre-ground certified asbestos-free recycled shingles, post consumer waste and/or factory seconds, as an additive in its aggregate mix.

Compliance with these limits, combined with the potential to emit SO<sub>2</sub>, NO<sub>x</sub>, and HAPs from all other emission units at this source, shall limit the source-wide total potential to emit of SO<sub>2</sub> and NO<sub>x</sub> to less than 100 tons per twelve (12) consecutive month period, any single HAP to less than ten (10) tons per twelve (12) consecutive month period, and total HAPs to less than twenty-five (25) tons per twelve (12) consecutive month period and shall render the requirements of 326 IAC 2-7 (Part 70 Permits), 326 IAC 2-2 (Prevention of Significant Deterioration (PSD)), 326 IAC 2-3 (Emission Offset), and 326 IAC 2-4.1 (Major Sources of Hazardous Air Pollutants (HAP)) not applicable.

D.1.4 Particulate Emission Limits [326 IAC 6-2]

Pursuant to 326 IAC 6-2-4, the particulate emissions from the hot oil heater, shall not exceed six tenths (0.6) pounds of particulate matter per MMBtu heat input.

D.1.5 Particulate Matter (PM) [326 IAC 6.5-1-2]

- (a) Pursuant to 326 IAC 6.5-1-2(a) (Particulate Matter Limitations Except Lake County), particulate matter (PM) emissions from the aggregate mixing and drying operation and magnetite drying operation shall be limited to 0.03 grains per dry standard cubic foot (gr/dscf) for particulate matter.
- (b) Pursuant to 326 IAC 6.5-1-2(a) (Particulate Matter Limitations Except Lake County), particulate matter (PM) emissions from each RAP crusher operation shall be limited to 0.03 grains per dry standard cubic foot (gr/dscf) for particulate matter.
- (c) Pursuant to 326 IAC 6.5-1-2(a) (Particulate Matter Limitations except Lake County), particulate matter (PM) emissions from the hot oil heater, propane or liquefied petroleum gas, or butane-fired combustion sources, and any enclosed systems for conveying, handling, weighing, screening, and/or storing materials such as aggregate, reclaimed asphalt pavement, recycled asphalt shingles, mineral filler, and asphalt concrete, and the loading, transfer, and storage systems associated with emission control systems, each, shall each not exceed three-hundredths (0.03) grains per dry standard cubic foot (dscf) of exhaust air.

D.1.6 Sulfur Dioxide (SO<sub>2</sub>) [326 IAC 7-1.1-1] [326 IAC 7-2-1]

- (a) Pursuant to 326 IAC 7-1.1 (Sulfur Dioxide Emission Limitations), the Permittee shall comply with the following:
- (1) The sulfur dioxide (SO<sub>2</sub>) emissions from the dryer/mixer burner, and diesel fuel-fired portable RAP crusher and screener, each, shall not exceed five tenths (0.5) pounds per MMBtu when using distillate oil.
  - (2) The sulfur dioxide (SO<sub>2</sub>) emissions from the dryer/mixer burner shall not exceed one and six tenths (1.6) pounds per MMBtu heat input when using residual oil.
- Note: No. 2 fuel oil, No. 4 fuel oil, diesel fuel oil and Biodiesel are considered distillate oils, and waste oil is considered residual oil.
- (b) Pursuant to 326 IAC 7-2-1, compliance shall be demonstrated on a calendar month average.

D.1.7 Preventive Maintenance Plan [326 IAC 2-8-4(9)]

A Preventive Maintenance Plan is required for these facilities and any corresponding control devices. Section B - Preventive Maintenance Plan contains the Permittee's obligation with regard to the preventive maintenance plan required by this condition.

**Compliance Determination Requirements**

D.1.8 Particulate Control (PM/PM10/PM2.5)

- (a) In order to comply with Conditions D.1.1(d), D.1.1(e), D.1.2(d), D.1.2(e), D.1.2(f) and D.1.2(g), the baghouse for particulate control shall be in operation and control emissions from the dryer/mixer at all times when the dryer/mixer is in operation.
- (b) In the event that bag failure is observed in a multi-compartment baghouse, if operations will continue for ten (10) days or more after the failure is observed before the failed units will be repaired or replaced, the Permittee shall promptly notify the IDEM, OAQ of the expected date the failed units will be repaired or replaced. The notification shall also include the status of the applicable compliance monitoring parameters with respect to normal, and the results of any response actions taken up to the time of notification.

D.1.9 Testing Requirements [326 IAC 2-8-5(a)(1), (4)] [326 IAC 2-1.1-11][326 IAC 6.5-1-2(a)] [40 CFR 60, Subpart I]

In order to demonstrate compliance with Conditions D.1.1(d), D.1.1(e), D.1.2(d), D.1.2(e), D.1.2(f) D.1.2(g) and D.1.5(a), the Permittee shall perform PM, PM10, and PM2.5 testing of the jet-pulse baghouse, controlling particulate emissions from dryer/mixer, not later than 180 days after startup, utilizing methods approved by the Commissioner. These tests shall be repeated at least once every five (5) years from the date of this valid compliance demonstration. Testing shall be conducted in accordance with the provisions of 326 IAC 3-6 (Source Sampling Procedures). Section C – Performance Testing contains the Permittee's obligation with regard to the performance testing required by this condition. PM10 and PM2.5 includes filterable and condensable particulate matter.

D.1.10 Sulfur Dioxide (SO<sub>2</sub>) Emissions and Sulfur Content

***Fuel Oil***

- (a) Compliance with the fuel limitations established in Conditions D.1.3(a)(1) through D.1.3(a)(3), and D.1.6, shall be determined utilizing one of the following options. Pursuant to 326 IAC 7-2-1 (Sulfur Dioxide Reporting Requirements), compliance shall be demonstrated on a thirty (30) day calendar-month average.
- (1) Providing vendor analysis of fuel delivered, if accompanied by a vendor certification; or

- (2) Analyzing the oil sample to determine the sulfur content of the oil via the procedures in 40 CFR 60, Appendix A, Method 19.
  - (A) Oil samples may be collected from the fuel tank immediately after the fuel tank is filled and before any oil is combusted; and
  - (B) If a partially empty fuel tank is refilled, a new sample and analysis would be required upon filling.
- (3) Compliance may also be determined by conducting a stack test for sulfur dioxide emissions from the burner, using 40 CFR 60, Appendix A, Method 6 in accordance with the procedures in 326 IAC 3-6.

A determination of noncompliance pursuant to any of the methods specified in (1) or (2) above shall not be refuted by evidence of compliance pursuant to the other method.

#### **Steel Slag**

- (b) Compliance with the Steel slag limitations established in Conditions D.1.3(a)(6) and D.1.3(a)(7) shall be determined utilizing one of the following options. Compliance shall be demonstrated on a thirty (30) day calendar-month average.
  - (1) Maintaining all records of vendor analyses or certifications of slag delivered; or
  - (2) Analyzing a sample of the Steel slag delivery if no vendor analyses or certifications are available, at least once per quarter, to determine the sulfur content of the Steel slag, utilizing any applicable procedures and analysis methods specified in 40 CFR 51, 40 CFR 60, 40 CFR 61, 40 CFR 63, 40 CFR 75, or other procedures approved by IDEM, OAQ.
  - (3) Compliance may also be determined by conducting a stack test for sulfur dioxide emissions from the burner, using 40 CFR 60, Appendix A, Method 6 in accordance with the procedures in 326 IAC 3-6, or other procedures approved by IDEM, OAQ.

A determination of noncompliance pursuant to any of the methods specified in (1) or (2) above shall not be refuted by evidence of compliance pursuant to the other method.

#### **D.1.11 Hydrogen Chloride (HCl) Emissions and Ash, Chlorine, and Lead Content**

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The Permittee shall demonstrate compliance with the waste oil ash, chlorine, and lead content limits established in Conditions D.1.3(a)(4) and D.1.3(a)(5), by providing a vendor analysis of each fuel delivery accompanied by a vendor certification.

#### **D.1.12 Multiple Fuel and Slag Usage Limitations**

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- (a) In order to comply with the Condition D.1.3(c)(1) when combusting more than one fuel per twelve (12) consecutive month period in the dryer/mixer burner, the Permittee shall limit fuel usage according to the following formulas:

##### Sulfur Dioxide (SO<sub>2</sub>) Emission Calculation

$$S = \frac{G(E_G) + O(E_O) + F(E_F) + W(E_W) + D(E_D) + T(E_T)}{2,000 \text{ lbs/ton}}$$

where:

- S = tons of sulfur dioxide emissions for a 12-month consecutive period  
G = million cubic feet of natural gas used in the last 12 months  
O = gallons of No. 2 fuel oil used in the last 12 months

F = gallons of No. 4 fuel oil used in the last 12 months  
W = gallons of waste oil used in the last 12 months  
D = gallons of Biodiesel used in the last 12 months  
T = tons of steel slag used in the last 12 months  
E<sub>G</sub> = 0.6 lb/MMCF of natural gas  
E<sub>O</sub> = 0.0696 lb/gallon of No. 2 fuel oil  
E<sub>F</sub> = 0.150 lb/gallon of No. 4 fuel oil  
E<sub>W</sub> = 0.1029 lb/gallon of waste oil  
E<sub>D</sub> = 0.0696 lb/gallon of Biodiesel  
E<sub>T</sub> = 0.0014 lb/ton of steel slag used

- (b) In order to comply with the Condition D.1.3(c)(2) when combusting more than one fuel per twelve (12) consecutive month period in the dryer/mixer burner, the Permittee shall limit fuel usage according to the following formulas:

Nitrogen Oxides (NO<sub>x</sub>) Emission Calculation

$$N = \frac{G(E_G) + O(E_O) + F(E_F) + W(E_W) + D(E_D)}{2,000 \text{ lbs/ton}}$$

where:

N = tons of nitrogen oxide emissions for twelve (12) month consecutive period  
G = million cubic feet of natural gas used in the last 12 months  
O = gallons of No. 2 fuel oil used in the last 12 months  
F = gallons of No. 4 fuel oil used in the last 12 months  
W = gallons of waste oil used in the last 12 months  
D = gallons of Biodiesel used in the last 12 months  
E<sub>G</sub> = 190 lb/MMCF of natural gas  
E<sub>O</sub> = 0.024 lb/gallon of No. 2 fuel oil  
E<sub>F</sub> = 0.047 lb/gallon of No. 4 fuel oil  
E<sub>W</sub> = 0.019 lb/gallon of waste oil  
E<sub>D</sub> = 0.0264 lb/gallon of Biodiesel

- (c) In order to comply with the Condition D.1.3(c)(3) when combusting more than one fuel per twelve (12) consecutive month period in the dryer/mixer burner, the Permittee shall limit fuel usage according to the following formulas:

HCl Emission Calculation

$$\text{HCl} = \frac{W(E_W)}{2,000 \text{ lbs/ton}}$$

where:

HCl = tons of Hydrogen Chloride emissions for twelve (12) month consecutive period  
W = gallons of waste oil used in the last 12 months  
E<sub>W</sub> = 0.0066 lbs/gallon of waste oil

D.1.13 Shingle Asbestos Content

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Pursuant to 326 IAC 2-8-4, compliance with Condition D.1.3(d) shall be determined utilizing one of the following options:

- (1) Providing shingle supplier certification that the factory second shingles do not contain asbestos; or
- (2) Analyzing a sample of the factory second shingles delivery to determine the asbestos content of the factory second shingles, utilizing any applicable procedures and analysis methods specified in 40 CFR 51, 40 CFR 60, 40 CFR 61, 40 CFR 63, 40 CFR 75, or other procedures approved by IDEM, OAQ.

A determination of noncompliance pursuant to any of the methods specified above shall not be refuted by evidence of compliance pursuant to the other method.

### **Compliance Monitoring Requirements [326 IAC 2-8-4][326 IAC 2-8-5(a)(1)]**

#### **D.1.14 Visible Emissions Notations**

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- (a) Visible emission notations from the conveyors, screens, material transfer points, crusher, and dryer/mixer stack (SV-1) exhaust shall be performed once per day during normal daylight operations. A trained employee shall record whether emissions are normal or abnormal.
- (b) For processes operated continuously, "normal" means those conditions prevailing, or expected to prevail, eighty percent (80%) of the time the process is in operation, not counting startup or shut down time.
- (c) In the case of batch or discontinuous operations, readings shall be taken during that part of the operation that would normally be expected to cause the greatest emissions.
- (d) A trained employee is an employee who has worked at the plant at least one (1) month and has been trained in the appearance and characteristics of normal visible emissions for that specific process.
- (e) If abnormal emissions are observed, the Permittee shall take reasonable response steps. Section C - Response to Excursions or Exceedances contains the Permittee's obligation with regard to the reasonable response steps required by this condition. An abnormal visible emission notation is not a deviation from this permit. Failure to take response steps shall be considered a deviation from this permit.

#### **D.1.15 Parametric Monitoring**

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The Permittee shall record the pressure drop across the baghouse used in conjunction with the dryer/mixer, at least once per day when the dryer/mixer is in operation. When, for any one reading, the pressure drop across the baghouse is outside of the normal range, the Permittee shall take a reasonable response. The normal range for this unit is a pressure drop between one-half (0.5) and six (6.0) inches of water unless a different upper-bound or lower-bound value for this range is determined during the latest stack test. Section C - Response to Excursions or Exceedances contains the Permittee's obligation with regard to the reasonable response steps required by this condition. A pressure reading that is outside the above-mentioned range is not a deviation from this permit. Failure to take response steps shall be considered a deviation from this permit.

The instrument used for determining the pressure shall comply with Section C - Instrument Specifications, of this permit, shall be subject to approval by IDEM, OAQ, and shall be calibrated or replaced at least once every six (6) months, or other time period specified by the manufacturer. The Permittee shall maintain records of the manufacturer specifications, if used.

#### **D.1.16 Broken or Failed Bag Detection**

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In the event that bag failure has been observed:

- (a) For a single compartment baghouses controlling emissions from a process operated continuously, a failed unit and the associated process shall be shut down immediately until the failed unit has been repaired or replaced. Operations may continue only if the event qualifies as an emergency and the Permittee satisfies the requirements of the emergency provisions of this permit (Section B - Emergency Provisions).

- (b) For a single compartment baghouse controlling emissions from a batch process, the feed to the process shall be shut down immediately until the failed unit has been repaired or replaced. The emissions unit shall be shut down no later than the completion of the processing of the material in the emissions unit. Operations may continue only if the event qualifies as an emergency and the Permittee satisfies the requirements of the emergency provisions of this permit (Section B - Emergency Provisions).

Bag failure can be indicated by a significant drop in the baghouse's pressure reading with abnormal visible emissions, by an opacity violation, or by other means such as gas temperature, flow rate, air infiltration, leaks, dust traces, or triboflows.

## **Record Keeping and Reporting Requirements [326 IAC 2-8-4(3)]**

### D.1.17 Record Keeping Requirements

- (a) To document the compliance status with Conditions D.1.1(a) and D.1.2(a) the Permittee shall keep monthly records of the amount of asphalt processed through the dryer/mixer.
- (b) To document the compliance status with Conditions D.1.1(b), and D.1.2(b) the Permittee shall keep monthly records of the amount of magnetite processed through the dryer/mixer.
- (c) To document the compliance status with Conditions D.1.1(c), and D.1.2(c) the Permittee shall keep monthly records of the amount of certified asbestos-free pre-ground shingles processed through the dryer/mixer.
- (d) To document the compliance status with Conditions D.1.3, D.1.6, D.1.10, and D.1.12, the Permittee shall maintain records in accordance with (1) through (10) below. Records maintained for (1) through (10) below shall be taken monthly and shall be complete and sufficient to establish compliance with the limits established in Conditions D.1.3, D.1.6, D.1.10, and D.1.12.
- (1) Calendar dates covered in the compliance determination period;
  - (2) Actual fuel usage, sulfur content, heat content, and equivalent sulfur dioxide emission rates for each fuel used at the source since the last compliance determination period;
  - (3) Actual waste oil usage, ash, chlorine, and lead content, and equivalent hydrogen chloride emission rate for waste oil used at the source since the last compliance determination period;
  - (4) A certification, signed by the owner or operator, that the records of the fuel supplier certifications represent all of the fuel combusted during the period; and
  - (5) If the fuel supplier certification is used to demonstrate compliance the following, as a minimum, shall be maintained:
    - (i) Fuel supplier certifications;
    - (ii) The name of the fuel supplier; and
    - (iii) A statement from the fuel supplier that certifies the sulfur content of the No. 2 fuel oil, No. 4 fuel oil, waste oil and Biodiesel, and the chlorine content of waste oil.
  - (6) Actual steel slag usage, sulfur content and equivalent sulfur dioxide emission rates for all steel slag used at the source since the last compliance determination period;

- (7) A certification, signed by the owner or operator, that the records of the steel slag supplier certifications represent all of the steel slag used during the period; and
- (8) If the slag supplier certification is used to demonstrate compliance the following, as a minimum, shall be maintained:
  - (i) Steel slag supplier certifications;
  - (ii) The name of the steel slag supplier; and
  - (iii) A statement from the steel slag supplier that certifies the sulfur content of the steel slag.
- (9) A certification, signed by the owner or operator, that the records of the shingle supplier certifications represent all of the shingles used during the period; and
- (10) If the shingle supplier certification is used to demonstrate compliance the following, as a minimum, shall be maintained:
  - (A) Shingle supplier certifications;
  - (B) The name of the shingle supplier(s); and
  - (C) A statement from the shingle supplier(s) that certifies the asbestos content of the shingles from their company.
- (e) To document the compliance status with Condition D.1.14, the Permittee shall maintain records of visible emission notations of the dryer/mixer stack (SV-1) exhaust once per day. The Permittee shall include in its daily record when a visible emission notation is not taken and the reason for the lack of visible emission notation (e.g., the process did not operate that day).
- (f) To document the compliance status with Condition D.1.15, the Permittee shall maintain records once per day of the pressure drop during normal operation. The Permittee shall include in its daily record when the pressure drop reading is not taken and the reason for the lack of a pressure drop reading (e.g., the process did not operate that day).
- (g) Section C - General Record Keeping Requirements contains the Permittee's obligations with regard to the records required by this condition.

#### D.1.18 Reporting Requirements

Quarterly summaries of the information to document compliance status with Conditions D.1.1(a), D.1.1(b), D.1.1(c), D.1.2(a), D.1.2(b), D.1.2(c), D.1.3, and D.1.12, shall be submitted using the reporting forms located at the end of this permit, or their equivalent, not later than thirty (30) days after the end of the quarter being reported. Section C - General Reporting contains the Permittee's obligation with regard to the reporting required by this condition. The reports submitted by the Permittee do require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by the "authorized individual" as defined by 326 IAC 2-1.1-1(1).

## SECTION D.2 FACILITY OPERATION CONDITIONS – COLD MIX ASPHALT

### Facility Description [326 IAC 2-8-4(10)]:

cold-mix (stockpile mix) asphalt manufacturing operations and storage piles.

(The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.)

### Emission Limitations and Standards [326 IAC 2-8-4(1)]

#### D.2.1 Volatile Organic Compounds (VOC) [326 IAC 8-5-2][326 IAC 2-8-4][326 IAC 2-2]

- (a) Pursuant to 326 IAC 8-5-2 (Miscellaneous Operations: Asphalt Paving), the use of cutback asphalt or asphalt emulsion shall not contain more than seven percent (7%) oil distillate by volume of emulsion for any paving application except the following purposes:
- (a) Penetrating prime coating
  - (b) Stockpile storage
  - (c) Application during the months of November, December, January, February and March.
- (b) The VOC solvent used as diluent in the liquid binder used in cold mix asphalt production from the plant shall be limited such that no more than 75.6 tons of VOC emissions emitted per twelve (12) consecutive months. This shall be achieved by limiting the total VOC solvent of any one selected binder to not exceed the stated limit for that binder during the last twelve (12) months. When more than one binder is used, the formula below must be applied so that the total VOC emitted does not exceed 75.6 tons per twelve (12) consecutive month period rolled on a monthly basis.

Liquid binders used in the production of cold mix asphalt shall be defined as follows:

- (1) Cut back asphalt rapid cure, containing a maximum of 25.3% of the liquid binder by weight of VOC solvent and 95% by weight of VOC solvent evaporating.
  - (2) Cut back asphalt medium cure, containing a maximum of 28.6% of the liquid binder by weight of VOC solvent and 70% by weight of VOC solvent evaporating.
  - (3) Cut back asphalt slow cure, containing a maximum of 20% of the liquid binder by weight of VOC solvent and 25% by weight of VOC solvent evaporating.
  - (4) Emulsified asphalt with solvent, containing a maximum of 15% of liquid binder by weight of VOC solvent and 46.4% by weight of the VOC solvent in the liquid blend evaporating. The percent oil distillate in emulsified asphalt with solvent liquid, as determined by ASTM, must be 7% or less of the total emulsion by volume
  - (5) Other asphalt with solvent binder, containing a maximum 25.9% of the liquid binder of VOC solvent and 2.5% by weight of the VOC solvent evaporating
- (c) The liquid binder used in cold mix asphalt production shall be limited as follows:
- (1) Cutback asphalt rapid cure liquid binder usage shall not exceed 79.5 tons of VOC solvent per twelve (12) consecutive month period rolled on a monthly basis.

- (2) Cutback asphalt medium cure liquid binder usage shall not exceed 107.9 tons of VOC solvent per twelve (12) consecutive month period rolled on a monthly basis.
- (3) Cutback asphalt slow cure liquid binder usage shall not exceed 300.0 tons of VOC solvent per twelve (12) consecutive month period rolled on a monthly basis.
- (4) Emulsified asphalt with solvent liquid binder usage shall not exceed 162.9 tons of VOC solvent per twelve (12) consecutive month period rolled on a monthly basis.
- (5) Other asphalt with solvent liquid binder shall not exceed 3,022.5 tons of VOC solvent per twelve (12) consecutive month period rolled on a monthly basis.
- (6) The VOC solvent allotments in subpart (c)(1) through (c)(5) of this condition shall be adjusted when more than one type of binder is used per twelve (12) month consecutive period rolled on a monthly basis. In order to determine the tons of VOC emitted per each type of binder, use the following formula and divide the tons of VOC solvent used for each type of binder by the corresponding adjustment ratio listed in the table that follows.

$$\frac{\text{Tons of solvent contained in binder}}{\text{Adjustment ratio}} = \text{tons of VOC emitted}$$

Type of binder	tons VOC solvent	adjustment ratio	tons VOC emitted
cutback asphalt rapid cure		1.053	
cutback asphalt medium cure		1.429	
cutback asphalt slow cure		4.000	
emulsified asphalt		2.155	
other asphalt		40.0	

The equivalent total tons of VOC of the combined liquid binders shall be less than 75.6 tons per twelve (12) consecutive month period rolled on a monthly basis.

**Record Keeping and Reporting Requirements [326 IAC 2-8-4(3)] [326 IAC 2-8-16]**

**D.2.2 Record Keeping Requirements**

To document the compliance status with Condition D.2.1(b) and (c), the Permittee shall maintain records in accordance with (a) through (d) below. Records maintained for (a) through (d) shall be taken monthly and shall be complete and sufficient to establish compliance with the VOC emission limits established in Condition D.2.1(b) and (c).

- (a) Calendar dates covered in the compliance determination period;
- (b) Asphalt binder usage per month since the last compliance determination period;
- (c) VOC solvent content by weight of the asphalt binder used each month; and
- (d) Amount of VOC solvent used in the production of cold mix asphalt, and the amount of VOC emitted each month.

Section C - General Record Keeping Requirements, contains the Permittee's obligations with regard to the records required by this condition.

### D.2.3 Reporting Requirements

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A quarterly summary of the information to document compliance with Condition D.2.1(b) and (c) shall be submitted using the reporting forms located at the end of this permit, or their equivalent, not later than thirty (30) days after the end of the quarter being reported. Section C - General Reporting Requirements contains the Permittee's obligation with regard to the reporting required by this condition. The report submitted by the Permittee does require a certification that meet the requirements of 326 IAC 2-8-5(a)(1) by an "authorized individual" as defined by 326 IAC 2-1.1-1(1).

**SECTION E.1**

**FACILITY OPERATION CONDITIONS**

**Emissions Unit Description [326 IAC 2-6.1-5(a)(1): Gasoline Dispensing Facilities**

(i) One (1) 500 gallon gasoline storage tank, installed in 1990.

Under 40 CFR 63, Subpart CCCCCC: National Emission Standards for Hazardous Air Pollutants for Source Category: Gasoline Dispensing Facilities, the gasoline fuel transfer and dispensing operation, including the 500 gallon gasoline storage tank, is considered an affected facility.

(The information describing the process contained in this facility description box is descriptive information and does not constitute enforceable conditions.)

**New Source Performance Standards (NSPS) Requirements [326 IAC 2-8-4(1)]**

**E.1.1 General Provisions Relating to National Emission Standards for Hazardous Air Pollutants under 40 CFR Part 63 [326 IAC 20-1] [40 CFR Part 63, Subpart A]**

(a) Pursuant to 40 CFR 63.11130, the Permittee shall comply with the provisions of 40 CFR 63, Subpart A – General Provisions, which are incorporated as 326 IAC 20-1, as specified in Table 3 of 40 CFR 63, Subpart CCCCCC in accordance with schedule in 40 CFR 63 Subpart CCCCCC; and

(b) Pursuant to 40 CFR 63.10, the Permittee shall submit all required notifications and reports to:

Indiana Department of Environmental Management  
Compliance and Enforcement Branch, Office of Air Quality  
100 North Senate Avenue  
MC 61-53 IGCN 1003  
Indianapolis, Indiana 46204-2251

**E.1.2 National Emission Standards for Hazardous Air Pollutants (NESHAPs): Area Source Standards for Source Category: Gasoline Dispensing Facilities [40 CFR 63, Subpart CCCCCC]**

Pursuant to 40 CFR § 63.11112(a), the emission sources to which this subpart applies are gasoline storage tanks and associated equipment components in vapor or liquid gasoline service at new, reconstructed, or existing gasoline dispensing facilities (GDF), located at an area source. The affected source includes each gasoline cargo tank during the delivery of product to a GDF and also includes each storage tank. Pressure/Vacuum vents on gasoline storage tanks and the equipment necessary to unload product from cargo tanks into the storage tanks at GDF are covered emission sources. The equipment used for the refueling of motor vehicles is not covered by this subpart.

The gasoline fuel transfer and dispensing operation is therefore subject to the following portions of 40 CFR 63, Subpart CCCCCC (6C) (included as Attachment B of this permit):

- (1) 40 CFR 63. 11110;
- (2) 40 CFR 63. 11111(a), (b), (e), (f);
- (3) 40 CFR 63. 11112(a), (d);
- (4) 40 CFR 63. 11113(b), (c);
- (5) 40 CFR 63. 11116;
- (6) 40 CFR 63. 11130;
- (7) 40 CFR 63. 11131;
- (8) 40 CFR 63. 11132; and
- (9) Table 3

## SECTION E.2

## FACILITY OPERATION CONDITIONS

### Emissions Unit Description: Hot-Mix Asphalt Plant

- (a) One (1) drum-mix, hot-mix asphalt plant, identified as JHR GRR AAAA Drum Mixer/Burner, approved for construction in 2014, with a maximum throughput capacity of 550 tons of raw material per hour, processing steel slag and pre-ground asbestos-free recycled asphalt shingles in the aggregate mix, equipped with one (1) 120 million British thermal units (MMBtu) per hour dryer burner, firing natural gas, No. 2 fuel oil, No. 4 fuel oil, biodiesel, or waste oil, as available, and equipped with one (1) jet-pulse baghouse for particulate control, exhausting through stack SV1. This unit has the capability of processing both hot-mix and warm-mix asphalt;

Under 40 CFR 60.90, Subpart I - New Source Performance Standards for Hot Mix Asphalt Facilities, this is considered an affected hot-mix asphalt facility.

- (b) A drying process, used to dry magnetite, with a maximum capacity of 75,000 tons per year, exhausting through a baghouse at stack SV1;
- (c) One (1) baghouse with a total filter area of 13,149 ft<sup>2</sup>, exhausting at stack SV1; and

(The information describing the process contained in this emissions unit description box is descriptive information and does not constitute enforceable conditions.)

### New Source Performance Standards (NSPS) Requirements [326 IAC 2-8-4(1)]

#### E.2.1 General Provisions Relating to NSPS [326 IAC 12-1] [40 CFR 60, Subpart A]

- (a) Pursuant to 40 CFR 60.1, the Permittee shall comply with the provisions of 40 CFR Part 60, Subpart A - General Provisions, which are incorporated by reference as 326 IAC 12-1, except as otherwise specified in 40 CFR 60, Subpart I.
- (b) Pursuant to 40 CFR 60.10, the Permittee shall submit all required notifications and reports to:

Indiana Department of Environmental Management  
Compliance and Enforcement Branch, Office of Air Quality  
100 North Senate Avenue  
MC 61-53 IGCN 1003  
Indianapolis, Indiana 46204-2251

#### E.2.2 New Source Performance Standards (NSPS) for Hot-mix Asphalt Facilities [40 CFR Part 60, Subpart I] [326 IAC 12]

The Permittee shall comply with the following provisions of 40 CFR Part 60, Subpart I (included as Attachment C of this permit), which are incorporated by reference as 326 IAC 12, except as otherwise specified in 40 CFR Part 60, Subpart I:

- (a) 40 CFR 60.90  
(b) 40 CFR 60.91  
(c) 40 CFR 60.92  
(d) 40 CFR 60.93

E.2.3 Testing Requirements [40 CFR Part 60, Subpart I][326 IAC 12][326 IAC 2-8-5(a)(1), (4)]  
[326 IAC 2-1.1-11]

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In order to demonstrate compliance with Condition E.2.2, the Permittee shall perform stack testing as required under NSPS 40 CFR 60, Subpart I, within 60 days after achieving the maximum production rate at which the affected facility will be operated, but not later than 180 days after initial startup of such facility, or at such other times specified by 40 CFR 60.8, utilizing methods as approved by the Commissioner. These tests shall be repeated at least once every five (5) years from the date of the last valid compliance demonstration. Testing shall be conducted in accordance with the provisions of 326 IAC 3-6 (Source Sampling Procedures). Section C - Performance Testing contains the Permittee's obligation with regard to the performance testing required by this condition.

## SECTION E.3

## FACILITY OPERATION CONDITIONS

### Emissions Unit Description: Recycled Asphalt Pavement (RAP) System

- (d) One (1) RAP feed bin with a maximum holding capacity of 25 tons.
- (e) Two (2) recycled asphalt pavement (RAP) crushers:
- (1) One (1) recycled asphalt pavement (RAP) crusher, rated at 300 tons per hour, constructed in 2011;
- Under 40 CFR 60, Subpart OOO, New Source Performance Standards for Nonmetallic Mineral Processing Plants, this is considered an affected facility.
- (2) One (1) recycled asphalt pavement (RAP) crusher, identified as RAP breaker, with a maximum rate of 75 tons per hour, approved for construction in 2012;
- Note: This RAP crusher was originally constructed in 1990; the grinding mechanism has been removed but this unit is used to crush large pieces of RAP into small pieces.
- Under 40 CFR 60, Subpart OOO, New Source Performance Standards for Nonmetallic Mineral Processing Plants, this is considered an affected facility.

(The information describing the process contained in this emissions unit description box is descriptive information and does not constitute enforceable conditions.)

### New Source Performance Standards (NSPS) Requirements [326 IAC 2-8-4(1)]

#### E.3.1 General Provisions Relating to NSPS [326 IAC 12-1] [40 CFR 60, Subpart A]

- (a) Pursuant to 40 CFR 60.1, the Permittee shall comply with the provisions of 40 CFR Part 60, Subpart A - General Provisions, which are incorporated by reference as 326 IAC 12-1, except as otherwise specified in 40 CFR 60, Subpart OOO.
- (b) Pursuant to 40 CFR 60.10, the Permittee shall submit all required notifications and reports to:
- Indiana Department of Environmental Management  
Compliance and Enforcement Branch, Office of Air Quality  
100 North Senate Avenue  
MC 61-53 IGCN 1003  
Indianapolis, Indiana 46204-2251

#### E.3.2 NSPS Subpart OOO Requirements - Standards of Performance for Nonmetallic Mineral Processing Plants [40 CFR Part 60, Subpart OOO] [326 IAC 12]

The Permittee shall comply with the following provisions of 40 CFR Part 60, Subpart OOO (included as Attachment D of this permit), which are incorporated by reference as 326 IAC 12, except as otherwise specified in 40 CFR Part 60, Subpart OOO:

- (a) 40 CFR 60.670(a), (d), (e), and (f)  
(b) 40 CFR 60.671  
(c) 40 CFR 60.672 (a), (b), (d), and (e)  
(d) 40 CFR 60.673  
(e) 40 CFR 60.674(b)  
(f) 40 CFR 60.675(a), (b), (c)(1)(i), (ii), (iii), (c)(3), (d), (e), (g), and (i)  
(g) 40 CFR 60.676(a), (b)(1), (f), (h), (i), (j), and (k)  
(h) Table 1 and Table 3

E.3.3 Testing Requirements [40 CFR Part 60, Subpart I] [326 IAC 12-1] [326 IAC 2-8-5(a)(1),(4)]  
[326 IAC 2-1.1-11]

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In order to demonstrate compliance with Condition E.3.2, the Permittee shall perform testing for fugitive emissions from affected facilities without water sprays, as required under NSPS 40 CFR 60, Subpart OOO, within 60 days after achieving the maximum production rate at which the affected facility will be operated, but not later than 180 days after initial startup, utilizing methods approved by the Commissioner. This test shall be repeated at least once every five (5) years from the date of this valid compliance demonstration. Section C – Performance Testing contains the Permittee's obligation with regard to the performance testing required by this condition.

Note: Pursuant to §60.674(b)(1), affected facilities controlled by water carryover from upstream water sprays that are inspected according to the requirements in §60.674(b) and §60.676(b) are exempt from this 5-year repeat testing requirement.

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT  
OFFICE OF AIR QUALITY  
COMPLIANCE AND ENFORCEMENT BRANCH**

**FEDERALLY ENFORCEABLE STATE OPERATING PERMIT (FESOP)  
CERTIFICATION**

Source Name: J.H. Rudolph & Company, Inc.  
Source Address: 3300 S. Green River Road, Evansville, Indiana 47715  
FESOP Permit No.: F163-23182-00186 (formerly plant ID 163-03408)

**This certification shall be included when submitting monitoring, testing reports/results or other documents as required by this permit.**

Please check what document is being certified:

- Annual Compliance Certification Letter
- Test Result (specify)\_\_\_\_\_
- Report (specify)\_\_\_\_\_
- Notification (specify)\_\_\_\_\_
- Affidavit (specify)\_\_\_\_\_
- Other (specify)\_\_\_\_\_

I certify that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.

Signature:

Printed Name:

Title/Position:

Date:

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT  
OFFICE OF AIR QUALITY  
COMPLIANCE AND ENFORCEMENT BRANCH  
100 North Senate Avenue  
MC 61-53 IGCN 1003  
Indianapolis, Indiana 46204-2251  
Phone: (317) 233-0178  
Fax: (317) 233-6865**

**FEDERALLY ENFORCEABLE STATE OPERATING PERMIT (FESOP)  
EMERGENCY OCCURRENCE REPORT**

Source Name: J.H. Rudolph & Company, Inc.  
Source Address: 3300 S. Green River Road, Evansville, Indiana 47715  
FESOP Permit No.: F163-23182-00186 (formerly plant ID 163-03408)

**This form consists of 2 pages**

**Page 1 of 2**

- |  |
|--|
| <p><input type="checkbox"/> This is an emergency as defined in 326 IAC 2-7-1(12)</p> <ul style="list-style-type: none"><li>• The Permittee must notify the Office of Air Quality (OAQ), within four (4) business hours (1-800-451-6027 or 317-233-0178, ask for Compliance Section); and</li><li>• The Permittee must submit notice in writing or by facsimile within two (2) working days (Facsimile Number: 317-233-6865), and follow the other requirements of 326 IAC 2-7-16</li></ul> |
|--|

If any of the following are not applicable, mark N/A

Facility/Equipment/Operation:
Control Equipment:
Permit Condition or Operation Limitation in Permit:
Description of the Emergency:
Describe the cause of the Emergency:

If any of the following are not applicable, mark N/A

**Page 2 of 2**

Date/Time Emergency started:
Date/Time Emergency was corrected:
Was the facility being properly operated at the time of the emergency?    Y    N Describe:
Type of Pollutants Emitted: TSP, PM-10, SO <sub>2</sub> , VOC, NO <sub>x</sub> , CO, Pb, other:
Estimated amount of pollutant(s) emitted during emergency:
Describe the steps taken to mitigate the problem:
Describe the corrective actions/response steps taken:
Describe the measures taken to minimize emissions:
If applicable, describe the reasons why continued operation of the facilities are necessary to prevent imminent injury to persons, severe damage to equipment, substantial loss of capital investment, or loss of product or raw materials of substantial economic value:

Form Completed by: \_\_\_\_\_

Title / Position: \_\_\_\_\_

Date: \_\_\_\_\_

Phone: \_\_\_\_\_

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT  
OFFICE OF AIR QUALITY  
COMPLIANCE AND ENFORCEMENT BRANCH**

**FESOP Quarterly Report**

Source Name: J.H. Rudolph & Company Inc.  
Source Address: 3300 S. Green River Road, Evansville, IN 47715  
FESOP No.: F163-23182-00186 (formerly plant ID 163-03408)  
Facility: 550 ton/hr aggregate mixer  
Parameter: **Combined Hot-Mix and Warm-Mix Asphalt Production**  
Limit: The annual throughput to the aggregate dryer shall be limited to 700,000 tons of hot-mix and warm-mix asphalt, combined, per twelve (12) consecutive month period, with compliance determined at the end of each month.

QUARTER: \_\_\_\_\_ YEAR: \_\_\_\_\_

Month	Column 1: Asphalt throughput (tons)	Column 2: Asphalt throughput (tons)	Column 1 + Column 2: Asphalt throughput (tons)
	This Month	Previous 11 Months	12 Month Total

- No deviation occurred in this quarter.
- Deviation/s occurred in this quarter.  
Deviation has been reported on: \_\_\_\_\_

Submitted by: \_\_\_\_\_  
Title / Position: \_\_\_\_\_  
Signature: \_\_\_\_\_  
Date: \_\_\_\_\_  
Phone: \_\_\_\_\_

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT  
OFFICE OF AIR QUALITY  
COMPLIANCE AND ENFORCEMENT BRANCH**

**FESOP Quarterly Report**

Source Name: J.H. Rudolph & Company Inc.  
Source Address: 3300 S. Green River Road, Evansville, IN 47715  
FESOP No.: F163-23182-00186 (formerly plant ID 163-03408)  
Facility: Magnetite drying operation

Parameter: **Magnetite Throughput**

Limit: The annual throughput to the magnetite drying operation shall be limited to 75,000 tons of magnetite per twelve (12) consecutive month period, with compliance determined at the end of each month.

QUARTER: \_\_\_\_\_ MONTH: \_\_\_\_\_ YEAR: \_\_\_\_\_

Month	Column 1: Magnetite throughput (tons)	Column 2: Magnetite throughput (tons)	Column 1 + Column 2: Magnetite throughput (tons)
	This Month	Previous 11 Months	12 Month Total

- No deviation occurred in this quarter.
- Deviation/s occurred in this quarter.  
Deviation has been reported on: \_\_\_\_\_

Submitted by: \_\_\_\_\_  
Title / Position: \_\_\_\_\_  
Signature: \_\_\_\_\_  
Date: \_\_\_\_\_  
Phone: \_\_\_\_\_

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT  
OFFICE OF AIR QUALITY  
COMPLIANCE AND ENFORCEMENT BRANCH**

**FESOP Quarterly Report**

Source Name: J.H. Rudolph & Company, Inc.  
Source Address: 3300 S. Green River Road, Evansville, IN 47715  
FESOP No.: F163-23182-00186 (formerly plant ID 163-03408)  
Facility: 550 ton/hr aggregate mixer  
Parameter: **Steel Slag Usage**  
Limit: Maximum steel slag usage shall not exceed 100,000 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.

QUARTER: \_\_\_\_\_ YEAR: \_\_\_\_\_

Month	Column 1 Steel Slag Usage (tons)	Column 2 Steel Slag Usage (tons)	Column 1 + Column 2 Steel Slag Usage (tons)
	This Month	Previous 11 Months	12 Month Total

- No deviation occurred in this quarter.
- Deviation/s occurred in this quarter.  
Deviation has been reported on: \_\_\_\_\_

Submitted by: \_\_\_\_\_  
Title / Position: \_\_\_\_\_  
Signature: \_\_\_\_\_  
Date: \_\_\_\_\_  
Phone: \_\_\_\_\_

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT  
OFFICE OF AIR QUALITY  
COMPLIANCE AND ENFORCEMENT BRANCH**

**FESOP Quarterly Report**

Source Name: J.H. Rudolph & Company Inc.  
Source Address: 3300 S. Green River Road, Evansville, IN 47715  
FESOP No.: F163-23182-00186 (formerly plant ID 163-03408)  
Facility: 550 ton/hr aggregate mixer

Parameter: **Pre-ground Certified Asbestos-free Shingles Usage**

Limit: The annual throughput of the pre-ground certified ground shingles added to the mixture process shall be limited to 20,000 tons of per twelve (12) consecutive month period, with compliance determined at the end of each month.

QUARTER: \_\_\_\_\_ YEAR: \_\_\_\_\_

Month	Column 1: ground shingles throughput (tons)	Column 2: ground shingles throughput (tons)	Column 1 + Column 2: ground shingles throughput (tons)
	This Month	Previous 11 Months	12 Month Total

No deviation occurred in this quarter.

Deviation/s occurred in this quarter.

Deviation has been reported on: \_\_\_\_\_

Submitted by: \_\_\_\_\_

Title / Position: \_\_\_\_\_

Signature: \_\_\_\_\_

Date: \_\_\_\_\_

Phone: \_\_\_\_\_

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT  
OFFICE OF AIR QUALITY  
COMPLIANCE AND ENFORCEMENT BRANCH**

**FESOP Quarterly Report**

Page 1 of 3

Source Name: J.H. Rudolph & Company, Inc.  
Source Address: 3300 S. Green River Road, Evansville, IN 47715  
FESOP No.: F163-23182-00186 (formerly plant ID 163-03408)

Facility: Dryer/Mixer (Unit No. 2) and Diesel Fuel-Fired Portable RAP Crusher & Screener

Parameter: **Fuel Usage / SO<sub>2</sub>, NO<sub>x</sub>, and HCl emissions**

Emission Limits: Sulfur dioxide (SO<sub>2</sub>) emissions shall not exceed 90.28 tons per twelve (12) consecutive month period, with compliance determined at the end of each month, using the equation found in Condition D.1.12.

Nitrogen Oxides (NO<sub>x</sub>) emissions shall not exceed 89.82 tons per twelve (12) consecutive month period, with compliance determined at the end of each month, using the equation found in Condition D.1.12.

Hydrogen Chloride (HCl) emissions shall not exceed 3.38 tons per twelve (12) consecutive month period, with compliance determined at the end of each month, using the equation found in Condition D.1.12.

Fuel & Slag Limits: When combusting only one type of fuel per twelve (12) consecutive month period in the dryer/mixer burner, in conjunction with the use of slag in the aggregate mix, fuel and slag usage shall not exceed the following:

Fuel Type (Units)	Fuel Usage Limit (per 12 consecutive month period)
Natural Gas (MMCF)	945
No. 2 Distillate Fuel Oil (gallons)	2,593,095
No. 4 Distillate Fuel Oil (gallons)	1,202,850
Waste Oil (gallons)	1,025,535
Biodiesel Fuel (gallons)	2,593,095

Facility: Cold-mix Asphalt Production

Parameter: **Binder Usage / VOC Emissions**

Emission Limits: Volatile Organic Compound (VOC) emissions from the sum of the binders shall not exceed 75.6 tons per twelve (12) consecutive month period with compliance determined at the end of each month, using the equation found in Condition D.2.1(c).

Binder Limits: When using only one type of liquid binder (asphalt emulsion) per twelve (12) consecutive month period in the production of cold-mix asphalt, liquid binder (asphalt emulsion) usage shall not exceed the following:

Type of Binder	Binder Usage Limit (tons per 12 consecutive month period)
Cutback Asphalt Rapid Cure	79.5
Cutback Asphalt Medium Cure	107.9
Cutback Asphalt Slow Cure	300.0
Emulsified Asphalt	162.9
Other Asphalt	3,022.5

**DRAFT**

**FESOP Quarterly Report - Fuel Usage / SO<sub>2</sub>, NO<sub>x</sub>, and HCl emissions**

QUARTER: \_\_\_\_\_ YEAR: \_\_\_\_\_

Month	Fuel Types (units)	Column 1	Column 2	Column 1 + Column 2	Equation Results	Equation Results	Equation Results
		Usage This Month	Usage Previous 11 Months	Usage 12 Month Total	Sulfur Dioxide (SO <sub>2</sub> ) Emissions (tons per 12 months)	Nitrogen Oxides (NO <sub>x</sub> ) Emissions (tons per 12 months)	Hydrogen Chloride (HCL) Emissions (tons per 12 months)
Month 1	Natural Gas (MMCF)						
	No. 2 Fuel Oil (gallons)						
	No. 4 Fuel Oil (gallons)						
	Waste Fuel Oil (gallons)						
	Biodiesel Fuel (gallons)						
Month 2	Natural Gas (MMCF)						
	No. 2 Fuel Oil (gallons)						
	No. 4 Fuel Oil (gallons)						
	Waste Fuel Oil (gallons)						
	Biodiesel Fuel (gallons)						
Month 3	Natural Gas (MMCF)						
	No. 2 Fuel Oil (gallons)						
	No. 4 Fuel Oil (gallons)						
	Waste Fuel Oil (gallons)						
	Biodiesel Fuel (gallons)						

No deviation occurred in this reporting period.

Submitted by: \_\_\_\_\_ Date: \_\_\_\_\_

Deviation/s occurred in this reporting period.

Title / Position: \_\_\_\_\_ Phone: \_\_\_\_\_

Deviation has been reported on: \_\_\_\_\_

Signature: \_\_\_\_\_

**DRAFT**

**FESOP Quarterly Report - Liquid Binder (Asphalt Emulsion) Usage / VOC Emissions**

**Page 3 of 3**

QUARTER: \_\_\_\_\_ YEAR: \_\_\_\_\_

Month	Binder/Emulsion Types (units)	Column 1	Column 2	Column 1 + Column 2	Equation Results
		Usage This Month	Usage Previous 11 Months	Usage 12 Month Total	VOC Emissions (tons per 12 months)
Month 1	Cutback asphalt rapid cure liquid binder (tons)				
	Cutback asphalt medium cure liquid binder (tons)				
	Cutback asphalt slow cure liquid binder (tons)				
	Emulsified asphalt with solvent liquid binder (tons)				
	Other asphalt with solvent liquid binder (tons)				
Month 2	Cutback asphalt rapid cure liquid binder (tons)				
	Cutback asphalt medium cure liquid binder (tons)				
	Cutback asphalt slow cure liquid binder (tons)				
	Emulsified asphalt with solvent liquid binder (tons)				
	Other asphalt with solvent liquid binder (tons)				
Month 3	Cutback asphalt rapid cure liquid binder (tons)				
	Cutback asphalt medium cure liquid binder (tons)				
	Cutback asphalt slow cure liquid binder (tons)				
	Emulsified asphalt with solvent liquid binder (tons)				
	Other asphalt with solvent liquid binder (tons)				

- No deviation occurred in this reporting period.
- Deviation/s occurred in this reporting period.  
 Deviation has been reported on: \_\_\_\_\_

Submitted by: \_\_\_\_\_ Date: \_\_\_\_\_  
 Title / Position: \_\_\_\_\_ Phone: \_\_\_\_\_  
 Signature: \_\_\_\_\_

$$\text{VOC Emitted (tons/year)} = \frac{\text{VOC solvent used for each binder (tons/year)}}{\text{Adjustment factor}}$$

Type of Binder	Adjustment Factor
Cutback Asphalt Rapid Cure	1.053
Cutback Asphalt Medium Cure	1.429
Cutback Asphalt Slow Cure	4.0
Emulsified Asphalt	2.155
Other Asphalt	40.0

**DRAFT**

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT  
OFFICE OF AIR QUALITY  
COMPLIANCE AND ENFORCEMENT BRANCH  
FEDERALLY ENFORCEABLE STATE OPERATING PERMIT (FESOP)  
QUARTERLY DEVIATION AND COMPLIANCE MONITORING REPORT**

Source Name: J.H. Rudolph & Company, Inc.  
Source Address: 3300 S. Green River Road, Evansville, Indiana 47715  
FESOP Permit No.: F163-23182-00186 (formerly plant ID 163-03408)

Months: \_\_\_\_\_ to \_\_\_\_\_ Year: \_\_\_\_\_

Page 1 of 2

<p>This report shall be submitted quarterly based on a calendar year. Proper notice submittal under Section B –Emergency Provisions satisfies the reporting requirements of paragraph (a) of Section C- General Reporting. Any deviation from the requirements of this permit, the date(s) of each deviation, the probable cause of the deviation, and the response steps taken must be reported. A deviation required to be reported pursuant to an applicable requirement that exists independent of the permit, shall be reported according to the schedule stated in the applicable requirement and does not need to be included in this report. Additional pages may be attached if necessary. If no deviations occurred, please specify in the box marked "No deviations occurred this reporting period".</p>	
<input type="checkbox"/> NO DEVIATIONS OCCURRED THIS REPORTING PERIOD.	
<input type="checkbox"/> THE FOLLOWING DEVIATIONS OCCURRED THIS REPORTING PERIOD	
<b>Permit Requirement</b> (specify permit condition #)	
<b>Date of Deviation:</b>	<b>Duration of Deviation:</b>
<b>Number of Deviations:</b>	
<b>Probable Cause of Deviation:</b>	
<b>Response Steps Taken:</b>	
<b>Permit Requirement</b> (specify permit condition #)	
<b>Date of Deviation:</b>	<b>Duration of Deviation:</b>
<b>Number of Deviations:</b>	
<b>Probable Cause of Deviation:</b>	
<b>Response Steps Taken:</b>	

**DRAFT**

<b>Permit Requirement</b> (specify permit condition #)	
<b>Date of Deviation:</b>	<b>Duration of Deviation:</b>
<b>Number of Deviations:</b>	
<b>Probable Cause of Deviation:</b>	
<b>Response Steps Taken:</b>	
<b>Permit Requirement</b> (specify permit condition #)	
<b>Date of Deviation:</b>	<b>Duration of Deviation:</b>
<b>Number of Deviations:</b>	
<b>Probable Cause of Deviation:</b>	
<b>Response Steps Taken:</b>	
<b>Permit Requirement</b> (specify permit condition #)	
<b>Date of Deviation:</b>	<b>Duration of Deviation:</b>
<b>Number of Deviations:</b>	
<b>Probable Cause of Deviation:</b>	
<b>Response Steps Taken:</b>	

Form Completed by: \_\_\_\_\_

Title / Position: \_\_\_\_\_

Date: \_\_\_\_\_

Phone: \_\_\_\_\_

**DRAFT**

Mail to: Permit Administration & Development Section  
Office of Air Quality  
100 North Senate Avenue  
MC 61-53 IGCN 1003  
Indianapolis, Indiana 46204-2251

J.H. Rudolph & Company, Inc.  
(formerly plant ID 163-03408)  
3300 S. Green River Road  
Evansville, Indiana 47715

**Affidavit of Construction**

I, \_\_\_\_\_, being duly sworn upon my oath, depose and say:  
(Name of the Authorized Representative)

1. I live in \_\_\_\_\_ County, Indiana and being of sound mind and over twenty-one (21) years of age, I am competent to give this affidavit.
2. I hold the position of \_\_\_\_\_ for \_\_\_\_\_.  
(Title) (Company Name)
3. By virtue of my position with \_\_\_\_\_, I have personal  
(Company Name)  
knowledge of the representations contained in this affidavit and am authorized to make these representations on behalf of \_\_\_\_\_.  
(Company Name)
4. I hereby certify that J. H. Rudolph & Company, located at 3300 S. Green River Rd, Evansville IN 47715, completed construction of the cold-mix (stockpile mix) asphalt manufacturing operations and storage piles on \_\_\_\_\_ in conformity with the requirements and intent of the Federally Enforceable Source Operating Permit application received by the Office of Air Quality on June 5, 2006 and as permitted pursuant to the FESOP Permit No. 163-23182-00186, Plant ID No. 163-00186, issued on \_\_\_\_\_.

Further Affiant said not.

I affirm under penalties of perjury that the representations contained in this affidavit are true, to the best of my information and belief.

\_\_\_\_\_  
Signature

\_\_\_\_\_  
Date

STATE OF INDIANA)  
)SS

COUNTY OF \_\_\_\_\_ )

Subscribed and sworn to me, a notary public in and for \_\_\_\_\_ County and State of  
Indiana on this \_\_\_\_\_ day of \_\_\_\_\_, 20 \_\_\_\_\_.

My Commission expires: \_\_\_\_\_.

\_\_\_\_\_  
Signature

\_\_\_\_\_  
Name (typed or printed)

## **Attachment A**

### **Federally Enforceable State Operating Permit (FESOP)**

#### **Hot-Mix Asphalt Plant Site Fugitive Dust Control Plan**

- (a) Fugitive particulate matter emissions from plant roadways, parking lots and yards shall be controlled by one of the following methods:
  - 1) Application of water and/or water-dust control material solutions;
  - 2) Sweeping between watering;
  - 3) Limiting vehicular speed to 10 miles per hour.
- (b) Fugitive particulate matter emissions from conveying/handling operations shall be controlled by minimizing all drop distances.
- (c) Fugitive particulate matter emissions from storage piles shall be controlled by one of the following methods:
  - 1) minimizing drop distances; and
  - 2) maintaining moisture content of materials above 1.5%.
- (d) Fugitive particulate matter emissions from plant RAP crusher operations shall be controlled by minimizing all drop distances.

## Attachment B

### Federally Enforceable State Operating Permit (FESOP)

#### Title 40: Protection of Environment

#### PART 63—NATIONAL EMISSION STANDARDS FOR HAZARDOUS AIR POLLUTANTS FOR SOURCE CATEGORIES

#### Subpart CCCCCC—National Emission Standards for Hazardous Air Pollutants for Source Category: Gasoline Dispensing Facilities

*Source: 73 FR 1945, Jan. 10, 2008, unless otherwise noted.*

#### **What This Subpart Covers**

##### **§ 63.11110 What is the purpose of this subpart?**

This subpart establishes national emission limitations and management practices for hazardous air pollutants (HAP) emitted from the loading of gasoline storage tanks at gasoline dispensing facilities (GDF). This subpart also establishes requirements to demonstrate compliance with the emission limitations and management practices.

##### **§ 63.11111 Am I subject to the requirements in this subpart?**

- (a) The affected source to which this subpart applies is each GDF that is located at an area source. The affected source includes each gasoline cargo tank during the delivery of product to a GDF and also includes each storage tank.
- (b) If your GDF has a monthly throughput of less than 10,000 gallons of gasoline, you must comply with the requirements in §63.11116.
- (c) If your GDF has a monthly throughput of 10,000 gallons of gasoline or more, you must comply with the requirements in §63.11117.
- (d) If your GDF has a monthly throughput of 100,000 gallons of gasoline or more, you must comply with the requirements in §63.11118.
- (e) An affected source shall, upon request by the Administrator, demonstrate that their monthly throughput is less than the 10,000-gallon or the 100,000-gallon threshold level, as applicable. For new or reconstructed affected sources, as specified in §63.11112(b) and (c), recordkeeping to document monthly throughput must begin upon startup of the affected source. For existing sources, as specified in §63.11112(d), recordkeeping to document monthly throughput must begin on January 10, 2008. For existing sources that are subject to this subpart only because they load gasoline into fuel tanks other than those in motor vehicles, as defined in §63.11132, recordkeeping to document monthly throughput must begin on January 24, 2011. Records required under this paragraph shall be kept for a period of 5 years.
- (f) If you are an owner or operator of affected sources, as defined in paragraph (a) of this section, you are not required to obtain a permit under 40 CFR part 70 or 40 CFR part 71 as a result of being subject to this subpart. However, you must still apply for and obtain a permit under 40 CFR part 70 or 40 CFR part 71 if you meet one or more of the applicability criteria found in 40 CFR 70.3(a) and (b) or 40 CFR 71.3(a) and (b).
- (g) The loading of aviation gasoline into storage tanks at airports, and the subsequent transfer of aviation gasoline within the airport, is not subject to this subpart.
- (h) Monthly throughput is the total volume of gasoline loaded into, or dispensed from, all the gasoline storage tanks located at a single affected GDF. If an area source has two or more GDF at separate locations within the area source, each GDF is treated as a separate affected source.

(i) If your affected source's throughput ever exceeds an applicable throughput threshold, the affected source will remain subject to the requirements for sources above the threshold, even if the affected source throughput later falls below the applicable throughput threshold.

(j) The dispensing of gasoline from a fixed gasoline storage tank at a GDF into a portable gasoline tank for the on-site delivery and subsequent dispensing of the gasoline into the fuel tank of a motor vehicle or other gasoline-fueled engine or equipment used within the area source is only subject to §63.11116 of this subpart.

(k) For any affected source subject to the provisions of this subpart and another Federal rule, you may elect to comply only with the more stringent provisions of the applicable subparts. You must consider all provisions of the rules, including monitoring, recordkeeping, and reporting. You must identify the affected source and provisions with which you will comply in your Notification of Compliance Status required under §63.11124. You also must demonstrate in your Notification of Compliance Status that each provision with which you will comply is at least as stringent as the otherwise applicable requirements in this subpart. You are responsible for making accurate determinations concerning the more stringent provisions, and noncompliance with this rule is not excused if it is later determined that your determination was in error, and, as a result, you are violating this subpart. Compliance with this rule is your responsibility and the Notification of Compliance Status does not alter or affect that responsibility.

[73 FR 1945, Jan. 10, 2008, as amended at 76 FR 4181, Jan. 24, 2011]

**§ 63.11112 What parts of my affected source does this subpart cover?**

(a) The emission sources to which this subpart applies are gasoline storage tanks and associated equipment components in vapor or liquid gasoline service at new, reconstructed, or existing GDF that meet the criteria specified in §63.11111. Pressure/Vacuum vents on gasoline storage tanks and the equipment necessary to unload product from cargo tanks into the storage tanks at GDF are covered emission sources. The equipment used for the refueling of motor vehicles is not covered by this subpart.

(b) An affected source is a new affected source if you commenced construction on the affected source after November 9, 2006, and you meet the applicability criteria in §63.11111 at the time you commenced operation.

(c) An affected source is reconstructed if you meet the criteria for reconstruction as defined in §63.2.

(d) An affected source is an existing affected source if it is not new or reconstructed.

**§ 63.11113 When do I have to comply with this subpart?**

(a) If you have a new or reconstructed affected source, you must comply with this subpart according to paragraphs (a)(1) and (2) of this section, except as specified in paragraph (d) of this section.

(1) If you start up your affected source before January 10, 2008, you must comply with the standards in this subpart no later than January 10, 2008.

(2) If you start up your affected source after January 10, 2008, you must comply with the standards in this subpart upon startup of your affected source.

(b) If you have an existing affected source, you must comply with the standards in this subpart no later than January 10, 2011.

(c) If you have an existing affected source that becomes subject to the control requirements in this subpart because of an increase in the monthly throughput, as specified in §63.11111(c) or §63.11111(d), you must comply with the standards in this subpart no later than 3 years after the affected source becomes subject to the control requirements in this subpart.

(d) If you have a new or reconstructed affected source and you are complying with Table 1 to this subpart, you must comply according to paragraphs (d)(1) and (2) of this section.

(1) If you start up your affected source from November 9, 2006 to September 23, 2008, you must comply no later than September 23, 2008.

(2) If you start up your affected source after September 23, 2008, you must comply upon startup of your affected source.

(e) The initial compliance demonstration test required under §63.11120(a)(1) and (2) must be conducted as specified in paragraphs (e)(1) and (2) of this section.

(1) If you have a new or reconstructed affected source, you must conduct the initial compliance test upon installation of the complete vapor balance system.

(2) If you have an existing affected source, you must conduct the initial compliance test as specified in paragraphs (e)(2)(i) or (e)(2)(ii) of this section.

(i) For vapor balance systems installed on or before December 15, 2009, you must test no later than 180 days after the applicable compliance date specified in paragraphs (b) or (c) of this section.

(ii) For vapor balance systems installed after December 15, 2009, you must test upon installation of the complete vapor balance system.

(f) If your GDF is subject to the control requirements in this subpart only because it loads gasoline into fuel tanks other than those in motor vehicles, as defined in §63.11132, you must comply with the standards in this subpart as specified in paragraphs (f)(1) or (f)(2) of this section.

(1) If your GDF is an existing facility, you must comply by January 24, 2014.

(2) If your GDF is a new or reconstructed facility, you must comply by the dates specified in paragraphs (f)(2)(i) and (ii) of this section.

(i) If you start up your GDF after December 15, 2009, but before January 24, 2011, you must comply no later than January 24, 2011.

(ii) If you start up your GDF after January 24, 2011, you must comply upon startup of your GDF.

[73 FR 1945, Jan. 10, 2008, as amended at 73 FR 35944, June 25, 2008; 76 FR 4181, Jan. 24, 2011]

### ***Emission Limitations and Management Practices***

#### **§ 63.11115 *What are my general duties to minimize emissions?***

Each owner or operator of an affected source under this subpart must comply with the requirements of paragraphs (a) and (b) of this section.

(a) You must, at all times, operate and maintain any affected source, including associated air pollution control equipment and monitoring equipment, in a manner consistent with safety and good air pollution control practices for minimizing emissions. Determination of whether such operation and maintenance procedures are being used will be based on information available to the Administrator which may include, but is not limited to, monitoring results, review of operation and maintenance procedures, review of operation and maintenance records, and inspection of the source.

(b) You must keep applicable records and submit reports as specified in §63.11125(d) and §63.11126(b).

[76 FR 4182, Jan. 24, 2011]

#### **§ 63.11116 *Requirements for facilities with monthly throughput of less than 10,000 gallons of gasoline.***

(a) You must not allow gasoline to be handled in a manner that would result in vapor releases to the atmosphere for extended periods of time. Measures to be taken include, but are not limited to, the following:

(1) Minimize gasoline spills;

(2) Clean up spills as expeditiously as practicable;

(3) Cover all open gasoline containers and all gasoline storage tank fill-pipes with a gasketed seal when not in use;

(4) Minimize gasoline sent to open waste collection systems that collect and transport gasoline to reclamation and recycling devices, such as oil/water separators.

(b) You are not required to submit notifications or reports as specified in §63.11125, §63.11126, or subpart A of this part, but you must have records available within 24 hours of a request by the Administrator to document your gasoline throughput.

(c) You must comply with the requirements of this subpart by the applicable dates specified in §63.11113.

(d) Portable gasoline containers that meet the requirements of 40 CFR part 59, subpart F, are considered acceptable for compliance with paragraph (a)(3) of this section.

[73 FR 1945, Jan. 10, 2008, as amended at 76 FR 4182, Jan. 24, 2011]

**§ 63.11117 Requirements for facilities with monthly throughput of 10,000 gallons of gasoline or more.**

(a) You must comply with the requirements in section §63.11116(a).

(b) Except as specified in paragraph (c) of this section, you must only load gasoline into storage tanks at your facility by utilizing submerged filling, as defined in §63.11132, and as specified in paragraphs (b)(1), (b)(2), or (b)(3) of this section. The applicable distances in paragraphs (b)(1) and (2) shall be measured from the point in the opening of the submerged fill pipe that is the greatest distance from the bottom of the storage tank.

(1) Submerged fill pipes installed on or before November 9, 2006, must be no more than 12 inches from the bottom of the tank.

(2) Submerged fill pipes installed after November 9, 2006, must be no more than 6 inches from the bottom of the tank.

(3) Submerged fill pipes not meeting the specifications of paragraphs (b)(1) or (b)(2) of this section are allowed if the owner or operator can demonstrate that the liquid level in the tank is always above the entire opening of the fill pipe. Documentation providing such demonstration must be made available for inspection by the Administrator's delegated representative during the course of a site visit.

(c) Gasoline storage tanks with a capacity of less than 250 gallons are not required to comply with the submerged fill requirements in paragraph (b) of this section, but must comply only with all of the requirements in §63.11116.

(d) You must have records available within 24 hours of a request by the Administrator to document your gasoline throughput.

(e) You must submit the applicable notifications as required under §63.11124(a).

(f) You must comply with the requirements of this subpart by the applicable dates contained in §63.11113.

[73 FR 1945, Jan. 10, 2008, as amended at 73 FR 12276, Mar. 7, 2008; 76 FR 4182, Jan. 24, 2011]

**§ 63.11118 Requirements for facilities with monthly throughput of 100,000 gallons of gasoline or more.**

(a) You must comply with the requirements in §§63.11116(a) and 63.11117(b).

(b) Except as provided in paragraph (c) of this section, you must meet the requirements in either paragraph (b)(1) or paragraph (b)(2) of this section.

(1) Each management practice in Table 1 to this subpart that applies to your GDF.

(2) If, prior to January 10, 2008, you satisfy the requirements in both paragraphs (b)(2)(i) and (ii) of this section, you will be deemed in compliance with this subsection.

(i) You operate a vapor balance system at your GDF that meets the requirements of either paragraph (b)(2)(i)(A) or paragraph (b)(2)(i)(B) of this section.

(A) Achieves emissions reduction of at least 90 percent.

(B) Operates using management practices at least as stringent as those in Table 1 to this subpart.

(ii) Your gasoline dispensing facility is in compliance with an enforceable State, local, or tribal rule or permit that contains requirements of either paragraph (b)(2)(i)(A) or paragraph (b)(2)(i)(B) of this section.

(c) The emission sources listed in paragraphs (c)(1) through (3) of this section are not required to comply with the control requirements in paragraph (b) of this section, but must comply with the requirements in §63.11117.

(1) Gasoline storage tanks with a capacity of less than 250 gallons that are constructed after January 10, 2008.

(2) Gasoline storage tanks with a capacity of less than 2,000 gallons that were constructed before January 10, 2008.

(3) Gasoline storage tanks equipped with floating roofs, or the equivalent.

(d) Cargo tanks unloading at GDF must comply with the management practices in Table 2 to this subpart.

(e) You must comply with the applicable testing requirements contained in §63.11120.

(f) You must submit the applicable notifications as required under §63.11124.

(g) You must keep records and submit reports as specified in §§63.11125 and 63.11126.

(h) You must comply with the requirements of this subpart by the applicable dates contained in §63.11113.

[73 FR 1945, Jan. 10, 2008, as amended at 73 FR 12276, Mar. 7, 2008]

### ***Testing and Monitoring Requirements***

#### **§ 63.11120 *What testing and monitoring requirements must I meet?***

(a) Each owner or operator, at the time of installation, as specified in §63.11113(e), of a vapor balance system required under §63.11118(b)(1), and every 3 years thereafter, must comply with the requirements in paragraphs (a)(1) and (2) of this section.

(1) You must demonstrate compliance with the leak rate and cracking pressure requirements, specified in item 1(g) of Table 1 to this subpart, for pressure-vacuum vent valves installed on your gasoline storage tanks using the test methods identified in paragraph (a)(1)(i) or paragraph (a)(1)(ii) of this section.

(i) California Air Resources Board Vapor Recovery Test Procedure TP–201.1E,—Leak Rate and Cracking Pressure of Pressure/Vacuum Vent Valves, adopted October 8, 2003 (incorporated by reference, see §63.14).

(ii) Use alternative test methods and procedures in accordance with the alternative test method requirements in §63.7(f).

(2) You must demonstrate compliance with the static pressure performance requirement specified in item 1(h) of Table 1 to this subpart for your vapor balance system by conducting a static pressure test on your gasoline storage tanks using the test methods identified in paragraphs (a)(2)(i), (a)(2)(ii), or (a)(2)(iii) of this section.

(i) California Air Resources Board Vapor Recovery Test Procedure TP–201.3,—Determination of 2-Inch WC Static Pressure Performance of Vapor Recovery Systems of Dispensing Facilities, adopted April 12, 1996, and amended March 17, 1999 (incorporated by reference, see §63.14).

(ii) Use alternative test methods and procedures in accordance with the alternative test method requirements in §63.7(f).

(iii) Bay Area Air Quality Management District Source Test Procedure ST–30—Static Pressure Integrity Test—Underground Storage Tanks, adopted November 30, 1983, and amended December 21, 1994 (incorporated by reference, see §63.14).

(b) Each owner or operator choosing, under the provisions of §63.6(g), to use a vapor balance system other than that described in Table 1 to this subpart must demonstrate to the Administrator or delegated authority under paragraph §63.11131(a) of this subpart, the equivalency of their vapor balance system to that described in Table 1 to this subpart using the procedures specified in paragraphs (b)(1) through (3) of this section.

(1) You must demonstrate initial compliance by conducting an initial performance test on the vapor balance system to demonstrate that the vapor balance system achieves 95 percent reduction using the California Air Resources Board Vapor Recovery Test Procedure TP-201.1,—Volumetric Efficiency for Phase I Vapor Recovery Systems, adopted April 12, 1996, and amended February 1, 2001, and October 8, 2003, (incorporated by reference, see §63.14).

(2) You must, during the initial performance test required under paragraph (b)(1) of this section, determine and document alternative acceptable values for the leak rate and cracking pressure requirements specified in item 1(g) of Table 1 to this subpart and for the static pressure performance requirement in item 1(h) of Table 1 to this subpart.

(3) You must comply with the testing requirements specified in paragraph (a) of this section.

(c) Conduct of performance tests. Performance tests conducted for this subpart shall be conducted under such conditions as the Administrator specifies to the owner or operator based on representative performance ( *i.e.*, performance based on normal operating conditions) of the affected source. Upon request, the owner or operator shall make available to the Administrator such records as may be necessary to determine the conditions of performance tests.

(d) Owners and operators of gasoline cargo tanks subject to the provisions of Table 2 to this subpart must conduct annual certification testing according to the vapor tightness testing requirements found in §63.11092(f).

[73 FR 1945, Jan. 10, 2008, as amended at 76 FR 4182, Jan. 24, 2011]

### **Notifications, Records, and Reports**

#### **§ 63.11124 What notifications must I submit and when?**

(a) Each owner or operator subject to the control requirements in §63.11117 must comply with paragraphs (a)(1) through (3) of this section.

(1) You must submit an Initial Notification that you are subject to this subpart by May 9, 2008, or at the time you become subject to the control requirements in §63.11117, unless you meet the requirements in paragraph (a)(3) of this section. If your affected source is subject to the control requirements in §63.11117 only because it loads gasoline into fuel tanks other than those in motor vehicles, as defined in §63.11132, you must submit the Initial Notification by May 24, 2011. The Initial Notification must contain the information specified in paragraphs (a)(1)(i) through (iii) of this section. The notification must be submitted to the applicable EPA Regional Office and delegated State authority as specified in §63.13.

(i) The name and address of the owner and the operator.

(ii) The address (*i.e.*, physical location) of the GDF.

(iii) A statement that the notification is being submitted in response to this subpart and identifying the requirements in paragraphs (a) through (c) of §63.11117 that apply to you.

(2) You must submit a Notification of Compliance Status to the applicable EPA Regional Office and the delegated State authority, as specified in §63.13, within 60 days of the applicable compliance date specified in §63.11113, unless you meet the requirements in paragraph (a)(3) of this section. The Notification of Compliance Status must be signed by a responsible official who must certify its accuracy, must indicate whether the source has complied with the requirements of this subpart, and must indicate whether the facilities' monthly throughput is calculated based on the volume of gasoline loaded into all storage tanks or on the volume of gasoline dispensed from all storage tanks. If your facility is in compliance with the requirements of this subpart at the time the Initial Notification required under paragraph (a)(1) of this section is due, the Notification of Compliance Status may be submitted in lieu of the Initial Notification provided it contains the information required under paragraph (a)(1) of this section.

(3) If, prior to January 10, 2008, you are operating in compliance with an enforceable State, local, or tribal rule or permit that requires submerged fill as specified in §63.11117(b), you are not required to submit an Initial Notification or a Notification of Compliance Status under paragraph (a)(1) or paragraph (a)(2) of this section.

(b) Each owner or operator subject to the control requirements in §63.11118 must comply with paragraphs (b)(1) through (5) of this section.

(1) You must submit an Initial Notification that you are subject to this subpart by May 9, 2008, or at the time you become subject to the control requirements in §63.11118. If your affected source is subject to the control requirements in §63.11118 only because it loads gasoline into fuel tanks other than those in motor vehicles, as defined in §63.11132, you must submit the Initial Notification by May 24, 2011. The Initial Notification must contain the information specified in paragraphs (b)(1)(i) through (iii) of this section. The notification must be submitted to the applicable EPA Regional Office and delegated State authority as specified in §63.13.

(i) The name and address of the owner and the operator.

(ii) The address (i.e., physical location) of the GDF.

(iii) A statement that the notification is being submitted in response to this subpart and identifying the requirements in paragraphs (a) through (c) of §63.11118 that apply to you.

(2) You must submit a Notification of Compliance Status to the applicable EPA Regional Office and the delegated State authority, as specified in §63.13, in accordance with the schedule specified in §63.9(h). The Notification of Compliance Status must be signed by a responsible official who must certify its accuracy, must indicate whether the source has complied with the requirements of this subpart, and must indicate whether the facility's throughput is determined based on the volume of gasoline loaded into all storage tanks or on the volume of gasoline dispensed from all storage tanks. If your facility is in compliance with the requirements of this subpart at the time the Initial Notification required under paragraph (b)(1) of this section is due, the Notification of Compliance Status may be submitted in lieu of the Initial Notification provided it contains the information required under paragraph (b)(1) of this section.

(3) If, prior to January 10, 2008, you satisfy the requirements in both paragraphs (b)(3)(i) and (ii) of this section, you are not required to submit an Initial Notification or a Notification of Compliance Status under paragraph (b)(1) or paragraph (b)(2) of this subsection.

(i) You operate a vapor balance system at your gasoline dispensing facility that meets the requirements of either paragraphs (b)(3)(i)(A) or (b)(3)(i)(B) of this section.

(A) Achieves emissions reduction of at least 90 percent.

(B) Operates using management practices at least as stringent as those in Table 1 to this subpart.

(ii) Your gasoline dispensing facility is in compliance with an enforceable State, local, or tribal rule or permit that contains requirements of either paragraphs (b)(3)(i)(A) or (b)(3)(i)(B) of this section.

(4) You must submit a Notification of Performance Test, as specified in §63.9(e), prior to initiating testing required by §63.11120(a) and (b).

(5) You must submit additional notifications specified in §63.9, as applicable.

[73 FR 1945, Jan. 10, 2008, as amended at 73 FR 12276, Mar. 7, 2008; 76 FR 4182, Jan. 24, 2011]

### **§ 63.11125 What are my recordkeeping requirements?**

(a) Each owner or operator subject to the management practices in §63.11118 must keep records of all tests performed under §63.11120(a) and (b).

(b) Records required under paragraph (a) of this section shall be kept for a period of 5 years and shall be made available for inspection by the Administrator's delegated representatives during the course of a site visit.

(c) Each owner or operator of a gasoline cargo tank subject to the management practices in Table 2 to this subpart must keep records documenting vapor tightness testing for a period of 5 years. Documentation must include each of the items specified in §63.11094(b)(2)(i) through (viii). Records of vapor tightness testing must be retained as specified in either paragraph (c)(1) or paragraph (c)(2) of this section.

(1) The owner or operator must keep all vapor tightness testing records with the cargo tank.

(2) As an alternative to keeping all records with the cargo tank, the owner or operator may comply with the requirements of paragraphs (c)(2)(i) and (ii) of this section.

(i) The owner or operator may keep records of only the most recent vapor tightness test with the cargo tank, and keep records for the previous 4 years at their office or another central location.

(ii) Vapor tightness testing records that are kept at a location other than with the cargo tank must be instantly available ( e.g., via e-mail or facsimile) to the Administrator's delegated representative during the course of a site visit or within a mutually agreeable time frame. Such records must be an exact duplicate image of the original paper copy record with certifying signatures.

(d) Each owner or operator of an affected source under this subpart shall keep records as specified in paragraphs (d)(1) and (2) of this section.

(1) Records of the occurrence and duration of each malfunction of operation ( i.e., process equipment) or the air pollution control and monitoring equipment.

(2) Records of actions taken during periods of malfunction to minimize emissions in accordance with §63.11115(a), including corrective actions to restore malfunctioning process and air pollution control and monitoring equipment to its normal or usual manner of operation.

[73 FR 1945, Jan. 10, 2008, as amended at 76 FR 4183, Jan. 24, 2011]

**§ 63.11126 What are my reporting requirements?**

(a) Each owner or operator subject to the management practices in §63.11118 shall report to the Administrator the results of all volumetric efficiency tests required under §63.11120(b). Reports submitted under this paragraph must be submitted within 180 days of the completion of the performance testing.

(b) Each owner or operator of an affected source under this subpart shall report, by March 15 of each year, the number, duration, and a brief description of each type of malfunction which occurred during the previous calendar year and which caused or may have caused any applicable emission limitation to be exceeded. The report must also include a description of actions taken by an owner or operator during a malfunction of an affected source to minimize emissions in accordance with §63.11115(a), including actions taken to correct a malfunction. No report is necessary for a calendar year in which no malfunctions occurred.

[76 FR 4183, Jan. 24, 2011]

**Other Requirements and Information**

**§ 63.11130 What parts of the General Provisions apply to me?**

Table 3 to this subpart shows which parts of the General Provisions apply to you.

**§ 63.11131 Who implements and enforces this subpart?**

(a) This subpart can be implemented and enforced by the U.S. EPA or a delegated authority such as the applicable State, local, or tribal agency. If the U.S. EPA Administrator has delegated authority to a State, local, or tribal agency, then that agency, in addition to the U.S. EPA, has the authority to implement and enforce this subpart. Contact the applicable U.S. EPA Regional Office to find out if implementation and enforcement of this subpart is delegated to a State, local, or tribal agency.

(b) In delegating implementation and enforcement authority of this subpart to a State, local, or tribal agency under subpart E of this part, the authorities contained in paragraph (c) of this section are retained by the Administrator of U.S. EPA and cannot be transferred to the State, local, or tribal agency.

(c) The authorities that cannot be delegated to State, local, or tribal agencies are as specified in paragraphs (c)(1) through (3) of this section.

(1) Approval of alternatives to the requirements in §§63.11116 through 63.11118 and 63.11120.

(2) Approval of major alternatives to test methods under §63.7(e)(2)(ii) and (f), as defined in §63.90, and as required in this subpart.

(3) Approval of major alternatives to recordkeeping and reporting under §63.10(f), as defined in §63.90, and as required in this subpart.

**§ 63.11132 What definitions apply to this subpart?**

As used in this subpart, all terms not defined herein shall have the meaning given them in the Clean Air Act (CAA), or in subparts A and BBBB of this part. For purposes of this subpart, definitions in this section supersede definitions in other parts or subparts.

*Dual-point vapor balance system* means a type of vapor balance system in which the storage tank is equipped with an entry port for a gasoline fill pipe and a separate exit port for a vapor connection.

*Gasoline* means any petroleum distillate or petroleum distillate/alcohol blend having a Reid vapor pressure of 27.6 kilopascals or greater, which is used as a fuel for internal combustion engines.

*Gasoline cargo tank* means a delivery tank truck or railcar which is loading or unloading gasoline, or which has loaded or unloaded gasoline on the immediately previous load.

*Gasoline dispensing facility (GDF)* means any stationary facility which dispenses gasoline into the fuel tank of a motor vehicle, motor vehicle engine, nonroad vehicle, or nonroad engine, including a nonroad vehicle or nonroad engine used solely for competition. These facilities include, but are not limited to, facilities that dispense gasoline into on- and off-road, street, or highway motor vehicles, lawn equipment, boats, test engines, landscaping equipment, generators, pumps, and other gasoline-fueled engines and equipment.

*Monthly throughput* means the total volume of gasoline that is loaded into, or dispensed from, all gasoline storage tanks at each GDF during a month. Monthly throughput is calculated by summing the volume of gasoline loaded into, or dispensed from, all gasoline storage tanks at each GDF during the current day, plus the total volume of gasoline loaded into, or dispensed from, all gasoline storage tanks at each GDF during the previous 364 days, and then dividing that sum by 12.

*Motor vehicle* means any self-propelled vehicle designed for transporting persons or property on a street or highway.

*Nonroad engine* means an internal combustion engine (including the fuel system) that is not used in a motor vehicle or a vehicle used solely for competition, or that is not subject to standards promulgated under section 7411 of this title or section 7521 of this title.

*Nonroad vehicle* means a vehicle that is powered by a nonroad engine, and that is not a motor vehicle or a vehicle used solely for competition.

*Submerged filling* means, for the purposes of this subpart, the filling of a gasoline storage tank through a submerged fill pipe whose discharge is no more than the applicable distance specified in §63.11117(b) from the bottom of the tank. Bottom filling of gasoline storage tanks is included in this definition.

*Vapor balance system* means a combination of pipes and hoses that create a closed system between the vapor spaces of an unloading gasoline cargo tank and a receiving storage tank such that vapors displaced from the storage tank are transferred to the gasoline cargo tank being unloaded.

*Vapor-tight* means equipment that allows no loss of vapors. Compliance with vapor-tight requirements can be determined by checking to ensure that the concentration at a potential leak source is not equal to or greater than 100 percent of the Lower Explosive Limit when measured with a combustible gas detector, calibrated with propane, at a distance of 1 inch from the source.

*Vapor-tight gasoline cargo tank* means a gasoline cargo tank which has demonstrated within the 12 preceding months that it meets the annual certification test requirements in §63.11092(f) of this part.

[73 FR 1945, Jan. 10, 2008, as amended at 76 FR 4183, Jan. 24, 2011]

**Table 1 to Subpart CCCCCC of Part 63—Applicability Criteria and Management Practices for Gasoline Dispensing Facilities With Monthly Throughput of 100,000 Gallons of Gasoline or More<sup>1</sup>**

If you own or operate	Then you must
1. A new, reconstructed, or existing GDF subject to §63.11118	Install and operate a vapor balance system on your gasoline storage tanks that meets the design criteria in paragraphs (a) through (h).
	(a) All vapor connections and lines on the storage tank shall be equipped with closures that seal upon disconnect.
	(b) The vapor line from the gasoline storage tank to the gasoline cargo tank shall be vapor-tight, as defined in §63.11132.
	(c) The vapor balance system shall be designed such that the pressure in the tank truck does not exceed 18 inches water pressure or 5.9 inches water vacuum during product transfer.
	(d) The vapor recovery and product adaptors, and the method of connection with the delivery elbow, shall be designed so as to prevent the over-tightening or loosening of fittings during normal delivery operations.
	(e) If a gauge well separate from the fill tube is used, it shall be provided with a submerged drop tube that extends the same distance from the bottom of the storage tank as specified in §63.11117(b).
	(f) Liquid fill connections for all systems shall be equipped with vapor-tight caps.
	(g) Pressure/vacuum (PV) vent valves shall be installed on the storage tank vent pipes. The pressure specifications for PV vent valves shall be: a positive pressure setting of 2.5 to 6.0 inches of water and a negative pressure setting of 6.0 to 10.0 inches of water. The total leak rate of all PV vent valves at an affected facility, including connections, shall not exceed 0.17 cubic foot per hour at a pressure of 2.0 inches of water and 0.63 cubic foot per hour at a vacuum of 4 inches of water.
	(h) The vapor balance system shall be capable of meeting the static pressure performance requirement of the following equation:
	$P_f = 2e^{-500.887/v}$
	Where:
	$P_f$ = Minimum allowable final pressure, inches of water.
	$v$ = Total ullage affected by the test, gallons.
	$e$ = Dimensionless constant equal to approximately 2.718.
	$2$ = The initial pressure, inches water.
2. A new or reconstructed GDF, or any storage tank(s) constructed after November 9, 2006, at an existing affected facility subject to §63.11118	Equip your gasoline storage tanks with a dual-point vapor balance system, as defined in §63.11132, and comply with the requirements of item 1 in this Table.

<sup>1</sup>The management practices specified in this Table are not applicable if you are complying with the requirements in §63.11118(b)(2), except that if you are complying with the requirements in §63.11118(b)(2)(i)(B), you must operate using management practices at least as stringent as those listed in this Table.

**Table 2 to Subpart CCCCCC of Part 63—Applicability Criteria and Management Practices for Gasoline Cargo Tanks Unloading at Gasoline Dispensing Facilities With Monthly Throughput of 100,000 Gallons of Gasoline or More**

If you own or operate	Then you must
A gasoline cargo tank	Not unload gasoline into a storage tank at a GDF subject to the control requirements in this subpart unless the following conditions are met:
	(i) All hoses in the vapor balance system are properly connected,
	(ii) The adapters or couplers that attach to the vapor line on the storage tank have closures that seal upon disconnect,
	(iii) All vapor return hoses, couplers, and adapters used in the gasoline delivery are vapor-tight,
	(iv) All tank truck vapor return equipment is compatible in size and forms a vapor-tight connection with the vapor balance equipment on the GDF storage tank, and
	(v) All hatches on the tank truck are closed and securely fastened.
	(vi) The filling of storage tanks at GDF shall be limited to unloading from vapor-tight gasoline cargo tanks. Documentation that the cargo tank has met the specifications of EPA Method 27 shall be carried with the cargo tank, as specified in §63.11125(c).

[73 FR 1945, Jan. 10, 2008, as amended at 76 FR 4184, Jan. 24, 2011]

**Table 3 to Subpart CCCCCC of Part 63—Applicability of General Provisions**

Citation	Subject	Brief description	Applies to subpart CCCCCC
§63.1	Applicability	Initial applicability determination; applicability after standard established; permit requirements; extensions, notifications	Yes, specific requirements given in §63.11111.
§63.1(c)(2)	Title V Permit	Requirements for obtaining a title V permit from the applicable permitting authority	Yes, §63.11111(f) of subpart CCCCCC exempts identified area sources from the obligation to obtain title V operating permits.
§63.2	Definitions	Definitions for part 63 standards	Yes, additional definitions in §63.11132.
§63.3	Units and Abbreviations	Units and abbreviations for part 63 standards	Yes.
§63.4	Prohibited Activities and Circumvention	Prohibited activities; Circumvention, severability	Yes.
§63.5	Construction/Reconstruction	Applicability; applications; approvals	Yes, except that these notifications are not required for facilities subject to §63.11116
§63.6(a)	Compliance with Standards/Operation & Maintenance—Applicability	General Provisions apply unless compliance extension; General Provisions apply to area sources that become major	Yes.

Citation	Subject	Brief description	Applies to subpart CCCCCC
§63.6(b)(1)–(4)	Compliance Dates for New and Reconstructed Sources	Standards apply at effective date; 3 years after effective date; upon startup; 10 years after construction or reconstruction commences for CAA section 112(f)	Yes.
§63.6(b)(5)	Notification	Must notify if commenced construction or reconstruction after proposal	Yes.
§63.6(b)(6)	[Reserved]		
§63.6(b)(7)	Compliance Dates for New and Reconstructed Area Sources That Become Major	Area sources that become major must comply with major source standards immediately upon becoming major, regardless of whether required to comply when they were an area source	No.
§63.6(c)(1)–(2)	Compliance Dates for Existing Sources	Comply according to date in this subpart, which must be no later than 3 years after effective date; for CAA section 112(f) standards, comply within 90 days of effective date unless compliance extension	No, §63.11113 specifies the compliance dates.
§63.6(c)(3)–(4)	[Reserved]		
§63.6(c)(5)	Compliance Dates for Existing Area Sources That Become Major	Area sources That become major must comply with major source standards by date indicated in this subpart or by equivalent time period (e.g., 3 years)	No.
§63.6(d)	[Reserved]		
63.6(e)(1)(i)	General duty to minimize emissions	Operate to minimize emissions at all times; information Administrator will use to determine if operation and maintenance requirements were met.	No. See §63.11115 for general duty requirement.
63.6(e)(1)(ii)	Requirement to correct malfunctions ASAP	Owner or operator must correct malfunctions as soon as possible.	No.
§63.6(e)(2)	[Reserved]		
§63.6(e)(3)	Startup, Shutdown, and Malfunction (SSM) Plan	Requirement for SSM plan; content of SSM plan; actions during SSM	No.
§63.6(f)(1)	Compliance Except During SSM	You must comply with emission standards at all times except during SSM	No.
§63.6(f)(2)–(3)	Methods for Determining Compliance	Compliance based on performance test, operation and maintenance plans, records, inspection	Yes.
§63.6(g)(1)–(3)	Alternative Standard	Procedures for getting an alternative standard	Yes.
§63.6(h)(1)	Compliance with Opacity/Visible Emission (VE) Standards	You must comply with opacity/VE standards at all times except during SSM	No.
§63.6(h)(2)(i)	Determining Compliance with Opacity/VE Standards	If standard does not State test method, use EPA Method 9 for opacity in appendix A of part 60 of this chapter and EPA Method 22 for VE in appendix A of part 60 of this chapter	No.
§63.6(h)(2)(ii)	[Reserved]		

Citation	Subject	Brief description	Applies to subpart CCCCCC
§63.6(h)(2)(iii)	Using Previous Tests To Demonstrate Compliance With Opacity/VE Standards	Criteria for when previous opacity/VE testing can be used to show compliance with this subpart	No.
§63.6(h)(3)	[Reserved]		
§63.6(h)(4)	Notification of Opacity/VE Observation Date	Must notify Administrator of anticipated date of observation	No.
§63.6(h)(5)(i), (iii)–(v)	Conducting Opacity/VE Observations	Dates and schedule for conducting opacity/VE observations	No.
§63.6(h)(5)(ii)	Opacity Test Duration and Averaging Times	Must have at least 3 hours of observation with 30 6-minute averages	No.
§63.6(h)(6)	Records of Conditions During Opacity/VE Observations	Must keep records available and allow Administrator to inspect	No.
§63.6(h)(7)(i)	Report Continuous Opacity Monitoring System (COMS) Monitoring Data From Performance Test	Must submit COMS data with other performance test data	No.
§63.6(h)(7)(ii)	Using COMS Instead of EPA Method 9	Can submit COMS data instead of EPA Method 9 results even if rule requires EPA Method 9 in appendix A of part 60 of this chapter, but must notify Administrator before performance test	No.
§63.6(h)(7)(iii)	Averaging Time for COMS During Performance Test	To determine compliance, must reduce COMS data to 6-minute averages	No.
§63.6(h)(7)(iv)	COMS Requirements	Owner/operator must demonstrate that COMS performance evaluations are conducted according to §63.8(e); COMS are properly maintained and operated according to §63.8(c) and data quality as §63.8(d)	No.
§63.6(h)(7)(v)	Determining Compliance with Opacity/VE Standards	COMS is probable but not conclusive evidence of compliance with opacity standard, even if EPA Method 9 observation shows otherwise. Requirements for COMS to be probable evidence-proper maintenance, meeting Performance Specification 1 in appendix B of part 60 of this chapter, and data have not been altered	No.
§63.6(h)(8)	Determining Compliance with Opacity/VE Standards	Administrator will use all COMS, EPA Method 9 (in appendix A of part 60 of this chapter), and EPA Method 22 (in appendix A of part 60 of this chapter) results, as well as information about operation and maintenance to determine compliance	No.
§63.6(h)(9)	Adjusted Opacity Standard	Procedures for Administrator to adjust an opacity standard	No.
§63.6(i)(1)–(14)	Compliance Extension	Procedures and criteria for Administrator to grant compliance extension	Yes.
§63.6(j)	Presidential Compliance Exemption	President may exempt any source from requirement to comply with this subpart	Yes.

Citation	Subject	Brief description	Applies to subpart CCCCCC
§63.7(a)(2)	Performance Test Dates	Dates for conducting initial performance testing; must conduct 180 days after compliance date	Yes.
§63.7(a)(3)	CAA Section 114 Authority	Administrator may require a performance test under CAA section 114 at any time	Yes.
§63.7(b)(1)	Notification of Performance Test	Must notify Administrator 60 days before the test	Yes.
§63.7(b)(2)	Notification of Re-scheduling	If have to reschedule performance test, must notify Administrator of rescheduled date as soon as practicable and without delay	Yes.
§63.7(c)	Quality Assurance (QA)/Test Plan	Requirement to submit site-specific test plan 60 days before the test or on date Administrator agrees with; test plan approval procedures; performance audit requirements; internal and external QA procedures for testing	Yes.
§63.7(d)	Testing Facilities	Requirements for testing facilities	Yes.
63.7(e)(1)	Conditions for Conducting Performance Tests	Performance test must be conducted under representative conditions	No, §63.11120(c) specifies conditions for conducting performance tests.
§63.7(e)(2)	Conditions for Conducting Performance Tests	Must conduct according to this subpart and EPA test methods unless Administrator approves alternative	Yes.
§63.7(e)(3)	Test Run Duration	Must have three test runs of at least 1 hour each; compliance is based on arithmetic mean of three runs; conditions when data from an additional test run can be used	Yes.
§63.7(f)	Alternative Test Method	Procedures by which Administrator can grant approval to use an intermediate or major change, or alternative to a test method	Yes.
§63.7(g)	Performance Test Data Analysis	Must include raw data in performance test report; must submit performance test data 60 days after end of test with the Notification of Compliance Status; keep data for 5 years	Yes.
§63.7(h)	Waiver of Tests	Procedures for Administrator to waive performance test	Yes.
§63.8(a)(1)	Applicability of Monitoring Requirements	Subject to all monitoring requirements in standard	Yes.
§63.8(a)(2)	Performance Specifications	Performance Specifications in appendix B of 40 CFR part 60 apply	Yes.
§63.8(a)(3)	[Reserved]		
§63.8(a)(4)	Monitoring of Flares	Monitoring requirements for flares in §63.11 apply	Yes.
§63.8(b)(1)	Monitoring	Must conduct monitoring according to standard unless Administrator approves alternative	Yes.

Citation	Subject	Brief description	Applies to subpart CCCCCC
§63.8(b)(2)–(3)	Multiple Effluents and Multiple Monitoring Systems	Specific requirements for installing monitoring systems; must install on each affected source or after combined with another affected source before it is released to the atmosphere provided the monitoring is sufficient to demonstrate compliance with the standard; if more than one monitoring system on an emission point, must report all monitoring system results, unless one monitoring system is a backup	No.
§63.8(c)(1)	Monitoring System Operation and Maintenance	Maintain monitoring system in a manner consistent with good air pollution control practices	No.
§63.8(c)(1)(i)–(iii)	Operation and Maintenance of Continuous Monitoring Systems (CMS)	Must maintain and operate each CMS as specified in §63.6(e)(1); must keep parts for routine repairs readily available; must develop a written SSM plan for CMS, as specified in §63.6(e)(3)	No.
§63.8(c)(2)–(8)	CMS Requirements	Must install to get representative emission or parameter measurements; must verify operational status before or at performance test	No.
§63.8(d)	CMS Quality Control	Requirements for CMS quality control, including calibration, etc.; must keep quality control plan on record for 5 years; keep old versions for 5 years after revisions	No.
§63.8(e)	CMS Performance Evaluation	Notification, performance evaluation test plan, reports	No.
§63.8(f)(1)–(5)	Alternative Monitoring Method	Procedures for Administrator to approve alternative monitoring	No.
§63.8(f)(6)	Alternative to Relative Accuracy Test	Procedures for Administrator to approve alternative relative accuracy tests for continuous emissions monitoring system (CEMS)	No.
§63.8(g)	Data Reduction	COMS 6-minute averages calculated over at least 36 evenly spaced data points; CEMS 1 hour averages computed over at least 4 equally spaced data points; data that cannot be used in average	No.
§63.9(a)	Notification Requirements	Applicability and State delegation	Yes.
§63.9(b)(1)–(2), (4)–(5)	Initial Notifications	Submit notification within 120 days after effective date; notification of intent to construct/reconstruct, notification of commencement of construction/reconstruction, notification of startup; contents of each	Yes.
§63.9(c)	Request for Compliance Extension	Can request if cannot comply by date or if installed best available control technology or lowest achievable emission rate	Yes.
§63.9(d)	Notification of Special Compliance Requirements for New Sources	For sources that commence construction between proposal and promulgation and want to comply 3 years after effective date	Yes.

<b>Citation</b>	<b>Subject</b>	<b>Brief description</b>	<b>Applies to subpart CCCCCC</b>
§63.9(e)	Notification of Performance Test	Notify Administrator 60 days prior	Yes.
§63.9(f)	Notification of VE/Opacity Test	Notify Administrator 30 days prior	No.
§63.9(g)	Additional Notifications when Using CMS	Notification of performance evaluation; notification about use of COMS data; notification that exceeded criterion for relative accuracy alternative	Yes, however, there are no opacity standards.
§63.9(h)(1)–(6)	Notification of Compliance Status	Contents due 60 days after end of performance test or other compliance demonstration, except for opacity/VE, which are due 30 days after; when to submit to Federal vs. State authority	Yes, however, there are no opacity standards.
§63.9(i)	Adjustment of Submittal Deadlines	Procedures for Administrator to approve change when notifications must be submitted	Yes.
§63.9(j)	Change in Previous Information	Must submit within 15 days after the change	Yes.
§63.10(a)	Recordkeeping/Reporting	Applies to all, unless compliance extension; when to submit to Federal vs. State authority; procedures for owners of more than one source	Yes.
§63.10(b)(1)	Recordkeeping/Reporting	General requirements; keep all records readily available; keep for 5 years	Yes.
§63.10(b)(2)(i)	Records related to SSM	Recordkeeping of occurrence and duration of startups and shutdowns	No.
§63.10(b)(2)(ii)	Records related to SSM	Recordkeeping of malfunctions	No. See §63.11125(d) for recordkeeping of (1) occurrence and duration and (2) actions taken during malfunction.
§63.10(b)(2)(iii)	Maintenance records	Recordkeeping of maintenance on air pollution control and monitoring equipment	Yes.
§63.10(b)(2)(iv)	Records Related to SSM	Actions taken to minimize emissions during SSM	No.
§63.10(b)(2)(v)	Records Related to SSM	Actions taken to minimize emissions during SSM	No.
§63.10(b)(2)(vi)–(xi)	CMS Records	Malfunctions, inoperative, out-of-control periods	No.
§63.10(b)(2)(xii)	Records	Records when under waiver	Yes.
§63.10(b)(2)(xiii)	Records	Records when using alternative to relative accuracy test	Yes.
§63.10(b)(2)(xiv)	Records	All documentation supporting Initial Notification and Notification of Compliance Status	Yes.
§63.10(b)(3)	Records	Applicability determinations	Yes.
§63.10(c)	Records	Additional records for CMS	No.

Citation	Subject	Brief description	Applies to subpart CCCCCC
§63.10(d)(1)	General Reporting Requirements	Requirement to report	Yes.
§63.10(d)(2)	Report of Performance Test Results	When to submit to Federal or State authority	Yes.
§63.10(d)(3)	Reporting Opacity or VE Observations	What to report and when	No.
§63.10(d)(4)	Progress Reports	Must submit progress reports on schedule if under compliance extension	Yes.
§63.10(d)(5)	SSM Reports	Contents and submission	No. See §63.11126(b) for malfunction reporting requirements.
§63.10(e)(1)–(2)	Additional CMS Reports	Must report results for each CEMS on a unit; written copy of CMS performance evaluation; two-three copies of COMS performance evaluation	No.
§63.10(e)(3)(i)–(iii)	Reports	Schedule for reporting excess emissions	No.
§63.10(e)(3)(iv)–(v)	Excess Emissions Reports	Requirement to revert to quarterly submission if there is an excess emissions and parameter monitor exceedances (now defined as deviations); provision to request semiannual reporting after compliance for 1 year; submit report by 30th day following end of quarter or calendar half; if there has not been an exceedance or excess emissions (now defined as deviations), report contents in a statement that there have been no deviations; must submit report containing all of the information in §§63.8(c)(7)–(8) and 63.10(c)(5)–(13)	No.
§63.10(e)(3)(iv)–(v)	Excess Emissions Reports	Requirement to revert to quarterly submission if there is an excess emissions and parameter monitor exceedances (now defined as deviations); provision to request semiannual reporting after compliance for 1 year; submit report by 30th day following end of quarter or calendar half; if there has not been an exceedance or excess emissions (now defined as deviations), report contents in a statement that there have been no deviations; must submit report containing all of the information in §§63.8(c)(7)–(8) and 63.10(c)(5)–(13)	No, §63.11130(K) specifies excess emission events for this subpart.
§63.10(e)(3)(vi)–(viii)	Excess Emissions Report and Summary Report	Requirements for reporting excess emissions for CMS; requires all of the information in §63.10(c)(5)–(13) and 63.8(c)(7)–(8)	No.
§63.10(e)(4)	Reporting COMS Data	Must submit COMS data with performance test data	No.
§63.10(f)	Waiver for Recordkeeping/Reporting	Procedures for Administrator to waive	Yes.
§63.11(b)	Flares	Requirements for flares	No.

Citation	Subject	Brief description	Applies to subpart CCCCCC
§63.12	Delegation	State authority to enforce standards	Yes.
§63.13	Addresses	Addresses where reports, notifications, and requests are sent	Yes.
§63.14	Incorporations by Reference	Test methods incorporated by reference	Yes.
§63.15	Availability of Information	Public and confidential information	Yes.

[73 FR 1945, Jan. 10, 2008, as amended at 76 FR 4184, Jan. 24, 2011]

**Resource**

EPA Summary of Regulations Controlling Air Emissions from Gasoline Dispensing Facilities (GDF) Fact Sheet  
<http://www.epa.gov/ttn/atw/area/gdfb.pdf>

**Reference**

The US EPA Electronic Code of Federal Regulations - 40 CFR 63, Subpart CCCCCC National Emission Standards for Hazardous Air Pollutants for Source Category: Gasoline Dispensing Facilities web address:  
<http://ecfr.gpoaccess.gov/cgi/t/text/text-idx?c=ecfr&sid=ec747058ccd5763d83153eaa83fe7220&rqn=div6&view=text&node=40:14.0.1.1.1.15&idno=40>

## Attachment C

### Federally Enforceable State Operating Permit (FESOP)

#### Title 40: Protection of Environment

#### PART 60—STANDARDS OF PERFORMANCE FOR NEW STATIONARY SOURCES

#### Subpart I—Standards of Performance for Hot Mix Asphalt Facilities

##### § 60.90 Applicability and designation of affected facility.

(a) The affected facility to which the provisions of this subpart apply is each hot mix asphalt facility. For the purpose of this subpart, a hot mix asphalt facility is comprised only of any combination of the following: dryers; systems for screening, handling, storing, and weighing hot aggregate; systems for loading, transferring, and storing mineral filler, systems for mixing hot mix asphalt; and the loading, transfer, and storage systems associated with emission control systems.

(b) Any facility under paragraph (a) of this section that commences construction or modification after June 11, 1973, is subject to the requirements of this subpart.

[42 FR 37936, July 25, 1977, as amended at 51 FR 12325, Apr. 10, 1986]

##### § 60.91 Definitions.

As used in this subpart, all terms not defined herein shall have the meaning given them in the Act and in subpart A of this part.

(a) *Hot mix asphalt facility* means any facility, as described in §60.90, used to manufacture hot mix asphalt by heating and drying aggregate and mixing with asphalt cements.

[51 FR 12325, Apr. 10, 1986]

##### § 60.92 Standard for particulate matter.

(a) On and after the date on which the performance test required to be conducted by §60.8 is completed, no owner or operator subject to the provisions of this subpart shall discharge or cause the discharge into the atmosphere from any affected facility any gases which:

(1) Contain particulate matter in excess of 90 mg/dscm (0.04 gr/dscf).

(2) Exhibit 20 percent opacity, or greater.

[39 FR 9314, Mar. 8, 1974, as amended at 40 FR 46259, Oct. 6, 1975]

##### § 60.93 Test methods and procedures.

(a) In conducting the performance tests required in §60.8, the owner or operator shall use as reference methods and procedures the test methods in appendix A of this part or other methods and procedures as specified in this section, except as provided in §60.8(b).

(b) The owner or operator shall determine compliance with the particulate matter standards in §60.92 as follows:

(1) Method 5 shall be used to determine the particulate matter concentration. The sampling time and sample volume for each run shall be at least 60 minutes and 0.90 dscm (31.8 dscf).

(2) Method 9 and the procedures in §60.11 shall be used to determine opacity.

[54 FR 6667, Feb. 14, 1989]

## Attachment D

### Federally Enforceable State Operating Permit (FESOP)

#### Title 40: Protection of Environment

#### PART 60—STANDARDS OF PERFORMANCE FOR NEW STATIONARY SOURCES

#### Subpart 000—Standards of Performance for Nonmetallic Mineral Processing Plants

**Source:** 74 FR 19309, Apr. 28, 2009, unless otherwise noted.

#### § 60.670 Applicability and designation of affected facility.

(a)(1) Except as provided in paragraphs (a)(2), (b), (c), and (d) of this section, the provisions of this subpart are applicable to the following affected facilities in fixed or portable nonmetallic mineral processing plants: each crusher, grinding mill, screening operation, bucket elevator, belt conveyor, bagging operation, storage bin, enclosed truck or railcar loading station. Also, crushers and grinding mills at hot mix asphalt facilities that reduce the size of nonmetallic minerals embedded in recycled asphalt pavement and subsequent affected facilities up to, but not including, the first storage silo or bin are subject to the provisions of this subpart.

(2) The provisions of this subpart do not apply to the following operations: All facilities located in underground mines; plants without crushers or grinding mills above ground; and wet material processing operations (as defined in §60.671).

(b) An affected facility that is subject to the provisions of subparts F or I of this part or that follows in the plant process any facility subject to the provisions of subparts F or I of this part is not subject to the provisions of this subpart.

(c) Facilities at the following plants are not subject to the provisions of this subpart:

(1) Fixed sand and gravel plants and crushed stone plants with capacities, as defined in §60.671, of 23 megagrams per hour (25 tons per hour) or less;

(2) Portable sand and gravel plants and crushed stone plants with capacities, as defined in §60.671, of 136 megagrams per hour (150 tons per hour) or less; and

(3) Common clay plants and pumice plants with capacities, as defined in §60.671, of 9 megagrams per hour (10 tons per hour) or less.

(d)(1) When an existing facility is replaced by a piece of equipment of equal or smaller size, as defined in §60.671, having the same function as the existing facility, and there is no increase in the amount of emissions, the new facility is exempt from the provisions of §§60.672, 60.674, and 60.675 except as provided for in paragraph (d)(3) of this section.

(2) An owner or operator complying with paragraph (d)(1) of this section shall submit the information required in §60.676(a).

(3) An owner or operator replacing all existing facilities in a production line with new facilities does not qualify for the exemption described in paragraph (d)(1) of this section and must comply with the provisions of §§60.672, 60.674 and 60.675.

(e) An affected facility under paragraph (a) of this section that commences construction, modification, or reconstruction after August 31, 1983, is subject to the requirements of this part.

(f) Table 1 of this subpart specifies the provisions of subpart A of this part 60 that do not apply to owners and operators of affected facilities subject to this subpart or that apply with certain exceptions.

#### § 60.671 Definitions.

All terms used in this subpart, but not specifically defined in this section, shall have the meaning given them in the Act and in subpart A of this part.

*Bagging operation* means the mechanical process by which bags are filled with nonmetallic minerals.

*Belt conveyor* means a conveying device that transports material from one location to another by means of an endless belt that is carried on a series of idlers and routed around a pulley at each end.

*Bucket elevator* means a conveying device of nonmetallic minerals consisting of a head and foot assembly which supports and drives an endless single or double strand chain or belt to which buckets are attached.

*Building* means any frame structure with a roof.

*Capacity* means the cumulative rated capacity of all initial crushers that are part of the plant.

*Capture system* means the equipment (including enclosures, hoods, ducts, fans, dampers, etc.) used to capture and transport particulate matter generated by one or more affected facilities to a control device.

*Control device* means the air pollution control equipment used to reduce particulate matter emissions released to the atmosphere from one or more affected facilities at a nonmetallic mineral processing plant.

*Conveying system* means a device for transporting materials from one piece of equipment or location to another location within a plant. Conveying systems include but are not limited to the following: Feeders, belt conveyors, bucket elevators and pneumatic systems.

*Crush or Crushing* means to reduce the size of nonmetallic mineral material by means of physical impaction of the crusher or grinding mill upon the material.

*Crusher* means a machine used to crush any nonmetallic minerals, and includes, but is not limited to, the following types: Jaw, gyratory, cone, roll, rod mill, hammermill, and impactor.

*Enclosed truck or railcar loading station* means that portion of a nonmetallic mineral processing plant where nonmetallic minerals are loaded by an enclosed conveying system into enclosed trucks or railcars.

*Fixed plant* means any nonmetallic mineral processing plant at which the processing equipment specified in §60.670(a) is attached by a cable, chain, turnbuckle, bolt or other means (except electrical connections) to any anchor, slab, or structure including bedrock.

*Fugitive emission* means particulate matter that is not collected by a capture system and is released to the atmosphere at the point of generation.

*Grinding mill* means a machine used for the wet or dry fine crushing of any nonmetallic mineral. Grinding mills include, but are not limited to, the following types: Hammer, roller, rod, pebble and ball, and fluid energy. The grinding mill includes the air conveying system, air separator, or air classifier, where such systems are used.

*Initial crusher* means any crusher into which nonmetallic minerals can be fed without prior crushing in the plant.

*Nonmetallic mineral* means any of the following minerals or any mixture of which the majority is any of the following minerals:

(1) Crushed and Broken Stone, including Limestone, Dolomite, Granite, Traprock, Sandstone, Quartz, Quartzite, Marl, Marble, Slate, Shale, Oil Shale, and Shell.

(2) Sand and Gravel.

(3) Clay including Kaolin, Fireclay, Bentonite, Fuller's Earth, Ball Clay, and Common Clay.

(4) Rock Salt.

(5) Gypsum (natural or synthetic).

(6) Sodium Compounds, including Sodium Carbonate, Sodium Chloride, and Sodium Sulfate.

- (7) Pumice.
- (8) Gilsonite.
- (9) Talc and Pyrophyllite.
- (10) Boron, including Borax, Kernite, and Colemanite.
- (11) Barite.
- (12) Fluorospar.
- (13) Feldspar.
- (14) Diatomite.
- (15) Perlite.
- (16) Vermiculite.
- (17) Mica.
- (18) Kyanite, including Andalusite, Sillimanite, Topaz, and Dumortierite.

*Nonmetallic mineral processing plant* means any combination of equipment that is used to crush or grind any nonmetallic mineral wherever located, including lime plants, power plants, steel mills, asphalt concrete plants, portland cement plants, or any other facility processing nonmetallic minerals except as provided in §60.670 (b) and (c).

*Portable plant* means any nonmetallic mineral processing plant that is mounted on any chassis or skids and may be moved by the application of a lifting or pulling force. In addition, there shall be no cable, chain, turnbuckle, bolt or other means (except electrical connections) by which any piece of equipment is attached or clamped to any anchor, slab, or structure, including bedrock that must be removed prior to the application of a lifting or pulling force for the purpose of transporting the unit.

*Production line* means all affected facilities (crushers, grinding mills, screening operations, bucket elevators, belt conveyors, bagging operations, storage bins, and enclosed truck and railcar loading stations) which are directly connected or are connected together by a conveying system.

*Saturated material* means, for purposes of this subpart, mineral material with sufficient surface moisture such that particulate matter emissions are not generated from processing of the material through screening operations, bucket elevators and belt conveyors. Material that is wetted solely by wet suppression systems is not considered to be "saturated" for purposes of this definition.

*Screening operation* means a device for separating material according to size by passing undersize material through one or more mesh surfaces (screens) in series, and retaining oversize material on the mesh surfaces (screens). Grizzly feeders associated with truck dumping and static (non-moving) grizzlies used anywhere in the nonmetallic mineral processing plant are not considered to be screening operations.

*Seasonal shut down* means shut down of an affected facility for a period of at least 45 consecutive days due to weather or seasonal market conditions.

*Size* means the rated capacity in tons per hour of a crusher, grinding mill, bucket elevator, bagging operation, or enclosed truck or railcar loading station; the total surface area of the top screen of a screening operation; the width of a conveyor belt; and the rated capacity in tons of a storage bin.

*Stack emission* means the particulate matter that is released to the atmosphere from a capture system.

*Storage bin* means a facility for storage (including surge bins) of nonmetallic minerals prior to further processing or loading.

*Transfer point* means a point in a conveying operation where the nonmetallic mineral is transferred to or from a belt conveyor except where the nonmetallic mineral is being transferred to a stockpile.

*Truck dumping* means the unloading of nonmetallic minerals from movable vehicles designed to transport nonmetallic minerals from one location to another. Movable vehicles include but are not limited to: Trucks, front end loaders, skip hoists, and railcars.

*Vent* means an opening through which there is mechanically induced air flow for the purpose of exhausting from a building air carrying particulate matter emissions from one or more affected facilities.

*Wet material processing operation(s)* means any of the following:

(1) Wet screening operations (as defined in this section) and subsequent screening operations, bucket elevators and belt conveyors in the production line that process saturated materials (as defined in this section) up to the first crusher, grinding mill or storage bin in the production line; or

(2) Screening operations, bucket elevators and belt conveyors in the production line downstream of wet mining operations (as defined in this section) that process saturated materials (as defined in this section) up to the first crusher, grinding mill or storage bin in the production line.

*Wet mining operation* means a mining or dredging operation designed and operated to extract any nonmetallic mineral regulated under this subpart from deposits existing at or below the water table, where the nonmetallic mineral is saturated with water.

*Wet screening operation* means a screening operation at a nonmetallic mineral processing plant which removes unwanted material or which separates marketable fines from the product by a washing process which is designed and operated at all times such that the product is saturated with water.

### **§ 60.672 Standard for particulate matter (PM).**

(a) Affected facilities must meet the stack emission limits and compliance requirements in Table 2 of this subpart within **60** days after achieving the maximum production rate at which the affected facility will be operated, but not later than 180 days after initial startup as required under §60.8. The requirements in Table 2 of this subpart apply for affected facilities with capture systems used to capture and transport particulate matter to a control device.

(b) Affected facilities must meet the fugitive emission limits and compliance requirements in Table 3 of this subpart within **60** days after achieving the maximum production rate at which the affected facility will be operated, but not later than 180 days after initial startup as required under §60.11. The requirements in Table 3 of this subpart apply for fugitive emissions from affected facilities without capture systems and for fugitive emissions escaping capture systems.

(c) [Reserved]

(d) Truck dumping of nonmetallic minerals into any screening operation, feed hopper, or crusher is exempt from the requirements of this section.

(e) If any transfer point on a conveyor belt or any other affected facility is enclosed in a building, then each enclosed affected facility must comply with the emission limits in paragraphs (a) and (b) of this section, or the building enclosing the affected facility or facilities must comply with the following emission limits:

(1) Fugitive emissions from the building openings (except for vents as defined in §60.671) must not exceed 7 percent opacity; and

(2) Vents (as defined in §60.671) in the building must meet the applicable stack emission limits and compliance requirements in Table 2 of this subpart.

(f) Any baghouse that controls emissions from only an individual, enclosed storage bin is exempt from the applicable stack PM concentration limit (and associated performance testing) in Table 2 of this subpart but must meet the applicable stack opacity limit and compliance requirements in Table 2 of this subpart. This exemption from the stack PM concentration limit does not apply for multiple storage bins with combined stack emissions.

### **§ 60.673 Reconstruction.**

(a) The cost of replacement of ore-contact surfaces on processing equipment shall not be considered in calculating either the "fixed capital cost of the new components" or the "fixed capital cost that would be required to construct a comparable new facility" under §60.15. Ore-contact surfaces are crushing surfaces; screen meshes, bars, and plates; conveyor belts; and elevator buckets.

(b) Under §60.15, the “fixed capital cost of the new components” includes the fixed capital cost of all depreciable components (except components specified in paragraph (a) of this section) which are or will be replaced pursuant to all continuous programs of component replacement commenced within any 2-year period following August 31, 1983.

### § 60.674 Monitoring of operations.

(a) The owner or operator of any affected facility subject to the provisions of this subpart which uses a wet scrubber to control emissions shall install, calibrate, maintain and operate the following monitoring devices:

(1) A device for the continuous measurement of the pressure loss of the gas stream through the scrubber. The monitoring device must be certified by the manufacturer to be accurate within  $\pm 250$  pascals  $\pm 1$  inch water gauge pressure and must be calibrated on an annual basis in accordance with manufacturer's instructions.

(2) A device for the continuous measurement of the scrubbing liquid flow rate to the wet scrubber. The monitoring device must be certified by the manufacturer to be accurate within  $\pm 5$  percent of design scrubbing liquid flow rate and must be calibrated on an annual basis in accordance with manufacturer's instructions.

(b) The owner or operator of any affected facility for which construction, modification, or reconstruction commenced on or after April 22, 2008, that uses wet suppression to control emissions from the affected facility must perform monthly periodic inspections to check that water is flowing to discharge spray nozzles in the wet suppression system. The owner or operator must initiate corrective action within 24 hours and complete corrective action as expeditiously as practical if the owner or operator finds that water is not flowing properly during an inspection of the water spray nozzles. The owner or operator must record each inspection of the water spray nozzles, including the date of each inspection and any corrective actions taken, in the logbook required under §60.676(b).

(1) If an affected facility relies on water carryover from upstream water sprays to control fugitive emissions, then that affected facility is exempt from the 5-year repeat testing requirement specified in Table 3 of this subpart provided that the affected facility meets the criteria in paragraphs (b)(1)(i) and (ii) of this section:

(i) The owner or operator of the affected facility conducts periodic inspections of the upstream water spray(s) that are responsible for controlling fugitive emissions from the affected facility. These inspections are conducted according to paragraph (b) of this section and §60.676(b), and

(ii) The owner or operator of the affected facility designates which upstream water spray(s) will be periodically inspected at the time of the initial performance test required under §60.11 of this part and §60.675 of this subpart.

(2) If an affected facility that routinely uses wet suppression water sprays ceases operation of the water sprays or is using a control mechanism to reduce fugitive emissions other than water sprays during the monthly inspection (for example, water from recent rainfall), the logbook entry required under §60.676(b) must specify the control mechanism being used instead of the water sprays.

(c) Except as specified in paragraph (d) or (e) of this section, the owner or operator of any affected facility for which construction, modification, or reconstruction commenced on or after April 22, 2008, that uses a baghouse to control emissions must conduct quarterly 30-minute visible emissions inspections using EPA Method 22 (40 CFR part 60, Appendix A-7). The Method 22 (40 CFR part 60, Appendix A-7) test shall be conducted while the baghouse is operating. The test is successful if no visible emissions are observed. If any visible emissions are observed, the owner or operator of the affected facility must initiate corrective action within 24 hours to return the baghouse to normal operation. The owner or operator must record each Method 22 (40 CFR part 60, Appendix A-7) test, including the date and any corrective actions taken, in the logbook required under §60.676(b). The owner or operator of the affected facility may establish a different baghouse-specific success level for the visible emissions test (other than no visible emissions) by conducting a PM performance test according to §60.675(b) simultaneously with a Method 22 (40 CFR part 60, Appendix A-7) to determine what constitutes normal visible emissions from that affected facility's baghouse when it is in compliance with the applicable PM concentration limit in Table 2 of this subpart. The revised visible emissions success level must be incorporated into the permit for the affected facility.

(d) As an alternative to the periodic Method 22 (40 CFR part 60, Appendix A-7) visible emissions inspections specified in paragraph (c) of this section, the owner or operator of any affected facility for which construction, modification, or reconstruction commenced on or after April 22, 2008, that uses a baghouse to control emissions may use a bag leak detection system. The owner or operator must install, operate, and maintain the bag leak detection system according to paragraphs (d)(1) through (3) of this section.

(1) Each bag leak detection system must meet the specifications and requirements in paragraphs (d)(1)(i) through (viii) of this section.

(i) The bag leak detection system must be certified by the manufacturer to be capable of detecting PM emissions at concentrations of 1 milligram per dry standard cubic meter (0.00044 grains per actual cubic foot) or less.

(ii) The bag leak detection system sensor must provide output of relative PM loadings. The owner or operator shall continuously record the output from the bag leak detection system using electronic or other means ( e.g. , using a strip chart recorder or a data logger).

(iii) The bag leak detection system must be equipped with an alarm system that will sound when the system detects an increase in relative particulate loading over the alarm set point established according to paragraph (d)(1)(iv) of this section, and the alarm must be located such that it can be heard by the appropriate plant personnel.

(iv) In the initial adjustment of the bag leak detection system, the owner or operator must establish, at a minimum, the baseline output by adjusting the sensitivity (range) and the averaging period of the device, the alarm set points, and the alarm delay time.

(v) Following initial adjustment, the owner or operator shall not adjust the averaging period, alarm set point, or alarm delay time without approval from the Administrator or delegated authority except as provided in paragraph (d)(1)(vi) of this section.

(vi) Once per quarter, the owner or operator may adjust the sensitivity of the bag leak detection system to account for seasonal effects, including temperature and humidity, according to the procedures identified in the site-specific monitoring plan required by paragraph (d)(2) of this section.

(vii) The owner or operator must install the bag leak detection sensor downstream of the fabric filter.

(viii) Where multiple detectors are required, the system's instrumentation and alarm may be shared among detectors.

(2) The owner or operator of the affected facility must develop and submit to the Administrator or delegated authority for approval of a site-specific monitoring plan for each bag leak detection system. The owner or operator must operate and maintain the bag leak detection system according to the site-specific monitoring plan at all times. Each monitoring plan must describe the items in paragraphs (d)(2)(i) through (vi) of this section.

(i) Installation of the bag leak detection system;

(ii) Initial and periodic adjustment of the bag leak detection system, including how the alarm set-point will be established;

(iii) Operation of the bag leak detection system, including quality assurance procedures;

(iv) How the bag leak detection system will be maintained, including a routine maintenance schedule and spare parts inventory list;

(v) How the bag leak detection system output will be recorded and stored; and

(vi) Corrective action procedures as specified in paragraph (d)(3) of this section. In approving the site-specific monitoring plan, the Administrator or delegated authority may allow owners and operators more than 3 hours to alleviate a specific condition that causes an alarm if the owner or operator identifies in the monitoring plan this specific condition as one that could lead to an alarm, adequately explains why it is not feasible to alleviate this condition within 3 hours of the time the alarm occurs, and demonstrates that the requested time will ensure alleviation of this condition as expeditiously as practicable.

(3) For each bag leak detection system, the owner or operator must initiate procedures to determine the cause of every alarm within 1 hour of the alarm. Except as provided in paragraph (d)(2)(vi) of this section, the owner or operator must alleviate the cause of the alarm within 3 hours of the alarm by taking whatever corrective action(s) are necessary. Corrective actions may include, but are not limited to the following:

(i) Inspecting the fabric filter for air leaks, torn or broken bags or filter media, or any other condition that may cause an increase in PM emissions;

(ii) Sealing off defective bags or filter media;

(iii) Replacing defective bags or filter media or otherwise repairing the control device;

(iv) Sealing off a defective fabric filter compartment;

(v) Cleaning the bag leak detection system probe or otherwise repairing the bag leak detection system; or

(vi) Shutting down the process producing the PM emissions.

(e) As an alternative to the periodic Method 22 (40 CFR part 60, Appendix A-7) visible emissions inspections specified in paragraph (c) of this section, the owner or operator of any affected facility that is subject to the requirements for processed stone handling operations in the Lime Manufacturing NESHAP (40 CFR part 63, subpart AAAAA) may follow the continuous compliance requirements in row 1 items (i) through (iii) of Table 6 to Subpart AAAAA of 40 CFR part 63.

### **§ 60.675 Test methods and procedures.**

(a) In conducting the performance tests required in §60.8, the owner or operator shall use as reference methods and procedures the test methods in appendices A-1 through A-7 of this part or other methods and procedures as specified in this section, except as provided in §60.8(b). Acceptable alternative methods and procedures are given in paragraph (e) of this section.

(b) The owner or operator shall determine compliance with the PM standards in §60.672(a) as follows:

(1) Except as specified in paragraphs (e)(3) and (4) of this section, Method 5 of Appendix A-3 of this part or Method 17 of Appendix A-6 of this part shall be used to determine the particulate matter concentration. The sample volume shall be at least 1.70 dscm (60 dscf). For Method 5 (40 CFR part 60, Appendix A-3), if the gas stream being sampled is at ambient temperature, the sampling probe and filter may be operated without heaters. If the gas stream is above ambient temperature, the sampling probe and filter may be operated at a temperature high enough, but no higher than 121 °C (250 °F), to prevent water condensation on the filter.

(2) Method 9 of Appendix A-4 of this part and the procedures in §60.11 shall be used to determine opacity.

(c)(1) In determining compliance with the particulate matter standards in §60.672(b) or §60.672(e)(1), the owner or operator shall use Method 9 of Appendix A-4 of this part and the procedures in §60.11, with the following additions:

(i) The minimum distance between the observer and the emission source shall be 4.57 meters (15 feet).

(ii) The observer shall, when possible, select a position that minimizes interference from other fugitive emission sources ( e.g., road dust). The required observer position relative to the sun (Method 9 of Appendix A-4 of this part, Section 2.1) must be followed.

(iii) For affected facilities using wet dust suppression for particulate matter control, a visible mist is sometimes generated by the spray. The water mist must not be confused with particulate matter emissions and is not to be considered a visible emission. When a water mist of this nature is present, the observation of emissions is to be made at a point in the plume where the mist is no longer visible.

(2)(i) In determining compliance with the opacity of stack emissions from any baghouse that controls emissions only from an individual enclosed storage bin under §60.672(f) of this subpart, using Method 9 (40 CFR part 60, Appendix A-4), the duration of the Method 9 (40 CFR part 60, Appendix A-4) observations shall be 1 hour (ten 6-minute averages).

(ii) The duration of the Method 9 (40 CFR part 60, Appendix A-4) observations may be reduced to the duration the affected facility operates (but not less than 30 minutes) for baghouses that control storage bins or enclosed truck or railcar loading stations that operate for less than 1 hour at a time.

(3) When determining compliance with the fugitive emissions standard for any affected facility described under §60.672(b) or §60.672(e)(1) of this subpart, the duration of the Method 9 (40 CFR part 60, Appendix A-4) observations must be 30 minutes (five 6-minute averages). Compliance with the applicable fugitive emission limits in Table 3 of this subpart must be based on the average of the five 6-minute averages.

(d) To demonstrate compliance with the fugitive emission limits for buildings specified in §60.672(e)(1), the owner or operator must complete the testing specified in paragraph (d)(1) and (2) of this section. Performance tests must be conducted while all affected facilities inside the building are operating.

(1) If the building encloses any affected facility that commences construction, modification, or reconstruction on or after April 22, 2008, the owner or operator of the affected facility must conduct an initial Method 9 (40 CFR part 60, Appendix A-4) performance test according to this section and §60.11.

(2) If the building encloses only affected facilities that commenced construction, modification, or reconstruction before April 22, 2008, and the owner or operator has previously conducted an initial Method 22 (40 CFR part 60, Appendix A-7) performance test showing zero visible emissions, then the owner or operator has demonstrated compliance with the opacity limit in §60.672(e)(1). If the owner or operator has not conducted an initial performance test for the building before April 22, 2008, then the owner or operator

must conduct an initial Method 9 (40 CFR part **60**, Appendix A–4) performance test according to this section and §**60.11** to show compliance with the opacity limit in §**60.672(e)(1)**.

(e) The owner or operator may use the following as alternatives to the reference methods and procedures specified in this section:

(1) For the method and procedure of paragraph (c) of this section, if emissions from two or more facilities continuously interfere so that the opacity of fugitive emissions from an individual affected facility cannot be read, either of the following procedures may be used:

(i) Use for the combined emission stream the highest fugitive opacity standard applicable to any of the individual affected facilities contributing to the emissions stream.

(ii) Separate the emissions so that the opacity of emissions from each affected facility can be read.

(2) A single visible emission observer may conduct visible emission observations for up to three fugitive, stack, or vent emission points within a 15-second interval if the following conditions are met:

(i) No more than three emission points may be read concurrently.

(ii) All three emission points must be within a 70 degree viewing sector or angle in front of the observer such that the proper sun position can be maintained for all three points.

(iii) If an opacity reading for any one of the three emission points equals or exceeds the applicable standard, then the observer must stop taking readings for the other two points and continue reading just that single point.

(3) Method 5I of Appendix A–3 of this part may be used to determine the PM concentration as an alternative to the methods specified in paragraph (b)(1) of this section. Method 5I (40 CFR part **60**, Appendix A–3) may be useful for affected facilities that operate for less than 1 hour at a time such as (but not limited to) storage bins or enclosed truck or railcar loading stations.

(4) In some cases, velocities of exhaust gases from building vents may be too low to measure accurately with the type S pitot tube specified in EPA Method 2 of Appendix A–1 of this part [ *i.e.*, velocity head <1.3 mm H<sub>2</sub>O (0.05 in. H<sub>2</sub>O)] and referred to in EPA Method 5 of Appendix A–3 of this part. For these conditions, the owner or operator may determine the average gas flow rate produced by the power fans ( *e.g.*, from vendor-supplied fan curves) to the building vent. The owner or operator may calculate the average gas velocity at the building vent measurement site using Equation 1 of this section and use this average velocity in determining and maintaining isokinetic sampling rates.

$$v_e = \frac{Q_f}{A_e} \quad (\text{Eq. 1})$$

Where:

V<sub>e</sub>= average building vent velocity (feet per minute);

Q<sub>f</sub>= average fan flow rate (cubic feet per minute); and

A<sub>e</sub>= area of building vent and measurement location (square feet).

(f) To comply with §**60.676(d)**, the owner or operator shall record the measurements as required in §**60.676(c)** using the monitoring devices in §**60.674 (a)(1)** and (2) during each particulate matter run and shall determine the averages.

(g) For performance tests involving only Method 9 (40 CFR part **60** Appendix A–4) testing, the owner or operator may reduce the 30-day advance notification of performance test in §**60.7(a)(6)** and **60.8(d)** to a 7-day advance notification.

(h) [Reserved]

(i) If the initial performance test date for an affected facility falls during a seasonal shut down (as defined in §60.671 of this subpart) of the affected facility, then with approval from the permitting authority, the owner or operator may postpone the initial performance test until no later than **60** calendar days after resuming operation of the affected facility.

### **§ 60.676 Reporting and recordkeeping.**

(a) Each owner or operator seeking to comply with §60.670(d) shall submit to the Administrator the following information about the existing facility being replaced and the replacement piece of equipment.

(1) For a crusher, grinding mill, bucket elevator, bagging operation, or enclosed truck or railcar loading station:

(i) The rated capacity in megagrams or tons per hour of the existing facility being replaced and

(ii) The rated capacity in tons per hour of the replacement equipment.

(2) For a screening operation:

(i) The total surface area of the top screen of the existing screening operation being replaced and

(ii) The total surface area of the top screen of the replacement screening operation.

(3) For a conveyor belt:

(i) The width of the existing belt being replaced and

(ii) The width of the replacement conveyor belt.

(4) For a storage bin:

(i) The rated capacity in megagrams or tons of the existing storage bin being replaced and

(ii) The rated capacity in megagrams or tons of replacement storage bins.

(b)(1) Owners or operators of affected facilities (as defined in §§60.670 and 60.671) for which construction, modification, or reconstruction commenced on or after April 22, 2008, must record each periodic inspection required under §60.674(b) or (c), including dates and any corrective actions taken, in a logbook (in written or electronic format). The owner or operator must keep the logbook onsite and make hard or electronic copies (whichever is requested) of the logbook available to the Administrator upon request.

(2) For each bag leak detection system installed and operated according to §60.674(d), the owner or operator must keep the records specified in paragraphs (b)(2)(i) through (iii) of this section.

(i) Records of the bag leak detection system output;

(ii) Records of bag leak detection system adjustments, including the date and time of the adjustment, the initial bag leak detection system settings, and the final bag leak detection system settings; and

(iii) The date and time of all bag leak detection system alarms, the time that procedures to determine the cause of the alarm were initiated, the cause of the alarm, an explanation of the actions taken, the date and time the cause of the alarm was alleviated, and whether the cause of the alarm was alleviated within 3 hours of the alarm.

(3) The owner or operator of each affected facility demonstrating compliance according to §60.674(e) by following the requirements for processed stone handling operations in the Lime Manufacturing NESHAP (40 CFR part 63, subpart AAAAA) must maintain records of visible emissions observations required by §63.7132(a)(3) and (b) of 40 CFR part 63, subpart AAAAA.

(c) During the initial performance test of a wet scrubber, and daily thereafter, the owner or operator shall record the measurements of both the change in pressure of the gas stream across the scrubber and the scrubbing liquid flow rate.

(d) After the initial performance test of a wet scrubber, the owner or operator shall submit semiannual reports to the Administrator of occurrences when the measurements of the scrubber pressure loss and liquid flow rate decrease by more than 30 percent from the average determined during the most recent performance test.

(e) The reports required under paragraph (d) of this section shall be postmarked within 30 days following end of the second and fourth calendar quarters.

(f) The owner or operator of any affected facility shall submit written reports of the results of all performance tests conducted to demonstrate compliance with the standards set forth in §60.672 of this subpart, including reports of opacity observations made using Method 9 (40 CFR part 60, Appendix A-4) to demonstrate compliance with §60.672(b), (e) and (f).

(g) The owner or operator of any wet material processing operation that processes saturated and subsequently processes unsaturated materials, shall submit a report of this change within 30 days following such change. At the time of such change, this screening operation, bucket elevator, or belt conveyor becomes subject to the applicable opacity limit in §60.672(b) and the emission test requirements of §60.11.

(h) The subpart A requirement under §60.7(a)(1) for notification of the date construction or reconstruction commenced is waived for affected facilities under this subpart.

(i) A notification of the actual date of initial startup of each affected facility shall be submitted to the Administrator.

(1) For a combination of affected facilities in a production line that begin actual initial startup on the same day, a single notification of startup may be submitted by the owner or operator to the Administrator. The notification shall be postmarked within 15 days after such date and shall include a description of each affected facility, equipment manufacturer, and serial number of the equipment, if available.

(2) For portable aggregate processing plants, the notification of the actual date of initial startup shall include both the home office and the current address or location of the portable plant.

(j) The requirements of this section remain in force until and unless the Agency, in delegating enforcement authority to a State under section 111(c) of the Act, approves reporting requirements or an alternative means of compliance surveillance adopted by such States. In that event, affected facilities within the State will be relieved of the obligation to comply with the reporting requirements of this section, provided that they comply with requirements established by the State.

(k) Notifications and reports required under this subpart and under subpart A of this part to demonstrate compliance with this subpart need only to be sent to the EPA Region or the State which has been delegated authority according to §60.4(b).

**Table 1 to Subpart 000—Exceptions to Applicability of Subpart A to Subpart 000**

**Table 1 to Subpart 000—Exceptions to Applicability of Subpart A to Subpart 000**

Subpart A reference	Applies to subpart 000	Explanation
60.4, Address	Yes	Except in §60.4(a) and (b) submittals need not be submitted to both the EPA Region and delegated State authority (§60.676(k)).
60.7, Notification and recordkeeping	Yes	Except in (a)(1) notification of the date construction or reconstruction commenced (§60.676(h)).
		Also, except in (a)(6) performance tests involving only Method 9 (40 CFR part 60, Appendix A-4) require a 7-day advance notification instead of 30 days (§60.675(g)).
60.8, Performance tests	Yes	Except in (d) performance tests involving only Method 9 (40 CFR part 60, Appendix A-4) require a 7-day advance notification instead of 30 days (§60.675(g)).
60.11, Compliance with standards and maintenance requirements	Yes	Except in (b) under certain conditions (§§60.675(c)), Method 9 (40 CFR part 60, Appendix A-4) observation is reduced from 3 hours to 30 minutes for fugitive emissions.
60.18, General control device	No	Flares will not be used to comply with the emission limits.

**Table 2 to Subpart 000—Stack Emission Limits for Affected Facilities With Capture Systems**

**Table 2 to Subpart 000—Stack Emission Limits for Affected Facilities With Capture Systems**

For * * *	The owner or operator must meet a PM limit of * * *	And the owner or operator must meet an opacity limit of * * *	The owner or operator must demonstrate compliance with these limits by conducting * * *
Affected facilities (as defined in §§60.670 and 60.671) that commenced construction, modification, or reconstruction after August 31, 1983 but before April 22, 2008	0.05 g/dscm (0.022 gr/dscf) <sup>a</sup>	7 percent for dry control devices <sup>b</sup>	An initial performance test according to §60.8 of this part and §60.675 of this subpart; and Monitoring of wet scrubber parameters according to §60.674(a) and §60.676(c), (d), and (e).
Affected facilities (as defined in §§60.670 and 60.671) that commence construction, modification, or reconstruction on or after April 22, 2008	0.032 g/dscm (0.014 gr/dscf) <sup>a</sup>	Not applicable (except for individual enclosed storage bins) 7 percent for dry control devices on individual enclosed storage bins	An initial performance test according to §60.8 of this part and §60.675 of this subpart; and Monitoring of wet scrubber parameters according to §60.674(a) and §60.676(c), (d), and (e); and
			Monitoring of baghouses according to §60.674(c), (d), or (e) and §60.676(b).

<sup>a</sup>Exceptions to the PM limit apply for individual enclosed storage bins and other equipment. See §60.672(d) through (f).

<sup>b</sup>The stack opacity limit and associated opacity testing requirements do not apply for affected facilities using wet scrubbers.

**Table 3 to Subpart OOO—Fugitive Emission Limits**

**Table 3 to Subpart OOO—Fugitive Emission Limits**

For * * *	The owner or operator must meet the following fugitive emissions limit for grinding mills, screening operations, bucket elevators, transfer points on belt conveyors, bagging operations, storage bins, enclosed truck or railcar loading stations or from any other affected facility (as defined in §§60.670 and 60.671) * * *	The owner or operator must meet the following fugitive emissions limit for crushers at which a capture system is not used * * *	The owner or operator must demonstrate compliance with these limits by conducting * * *
Affected facilities (as defined in §§60.670 and 60.671) that commenced construction, modification, or reconstruction after August 31, 1983 but before April 22, 2008	10 percent opacity	15 percent opacity	An initial performance test according to §60.11 of this part and §60.675 of this subpart.
Affected facilities (as defined in §§60.670 and 60.671) that commence construction, modification, or reconstruction on or after April 22, 2008	7 percent opacity	12 percent opacity	An initial performance test according to §60.11 of this part and §60.675 of this subpart; and Periodic inspections of water sprays according to §60.674(b) and §60.676(b); and
			A repeat performance test according to §60.11 of this part and §60.675 of this subpart within 5 years from the previous performance test for fugitive emissions from affected facilities without water sprays. Affected facilities controlled by water carryover from upstream water sprays that are inspected according to the requirements in §60.674(b) and §60.676(b) are exempt from this 5-year repeat testing requirement.

**Indiana Department of Environmental Management  
Office of Air Quality**

Addendum to the Technical Support Document (ATSD) for a Significant Permit  
Revision to a Federally Enforceable State Operating Permit (FESOP)

**Source Background and Description**

<b>Source Name:</b>	J. H. Rudolph & Company, Inc.
<b>Source Location:</b>	3300 S. Green River Road, Evansville, IN 47715
<b>County:</b>	Vanderburgh
<b>SIC Code:</b>	2951 (Asphalt Paving Mixtures and Blocks)
<b>Operation Permit No.:</b>	F163-23182-00186
<b>Operation Permit Issuance Date:</b>	January 12, 2007
<b>Significant Permit Revision No.:</b>	163-33906-00186
<b>Permit Reviewer:</b>	Hannah L. Desrosiers

On April 24, 2014, the Office of Air Quality (OAQ) had a notice published in The Evansville Courier, Evansville, Indiana, stating that J. H. Rudolph & Company, Inc. had applied for a significant revision of its FESOP, to replace its existing aggregate dryer and drum mixer unit. The notice also stated that the OAQ proposed to issue a Significant Permit Revision for this operation and provided information on how the public could review the proposed permit and other documentation. Finally, the notice informed interested parties that there was a period of thirty (30) days to provide comments on whether or not this permit should be issued as proposed.

**Comments and Responses**

No comments were received during the public notice period.

**Additional Changes**

The Technical Support Document (TSD) is used by IDEM, OAQ for historical purposes. IDEM, OAQ does not make any changes to the original TSD, but the Permit will have the updated changes.

IDEM, OAQ has decided to make additional revisions to the permit as described below, with deleted language as ~~strikeouts~~ and new language **bolded**.

1. Conditions D.1.12(a) Sulfur Dioxide (SO<sub>2</sub>) Emission Calculation and D.1.12(b) Nitrogen Oxides (NO<sub>x</sub>) Emission Calculation have been revised to correct an unintentional omission in the formulae used to determine compliance with the Multiple Fuel and Slag Usage Limitations contained in conditions D.1.3(c)(1) and D.1.3(c)(2), as follows:

**D.1.12 Multiple Fuel and Slag Usage Limitations**

- (a) In order to comply with the Condition D.1.3(c)(1) when combusting more than one fuel per twelve (12) consecutive month period in the dryer/mixer burner, the Permittee shall limit fuel usage according to the following formulas:

Sulfur Dioxide (SO<sub>2</sub>) Emission Calculation

$$S = \frac{G(E_G) + O(E_O) + F(E_F) + W(E_W) + D(E_D) + T(E_T)}{2,000 \text{ lbs/ton}}$$

\* \* \* \* \*

- (b) In order to comply with the Condition D.1.3(c)(2) when combusting more than one fuel per twelve (12) consecutive month period in the dryer/mixer burner, the Permittee shall limit fuel usage according to the following formulas:

Nitrogen Oxides (NOx) Emission Calculation

$$N = \frac{G(E_G) + O(E_O) + F(E_F) + W(E_W) + D(E_D)}{2,000 \text{ lbs/ton}}$$

\* \* \* \* \*

2. Section E.1 - Facility Operation Conditions for the Gasoline Fuel Transfer And Dispensing Operation has been revised as follows:

- A. A new Condition E.1.1 - General Provisions Relating to National Emission Standards for Hazardous Air Pollutants under 40 CFR Part 63 has been added to the permit to clarify the applicability of the 40 CFR 63 General Provisions to 40 CFR 63, Subpart CCCCCC.
- B. Existing condition E.1.1 - , renumbered as E.1.2, has been revised to correct the listed applicable portions of 40 CFR 63 Subpart CCCCCC [Gasoline Dispensing Facilities], since the listed portions of the rule do not correspond with Subpart CCCCCC, but instead refer to requirements in Subpart WWWWWW [Plating and Polishing Operations].

SECTION E.1 FACILITY OPERATION CONDITIONS

\* \* \* \* \*

**E.1.1 General Provisions Relating to National Emission Standards for Hazardous Air Pollutants under 40 CFR Part 63 [326 IAC 20-1] [40 CFR Part 63, Subpart A]**

- (a) Pursuant to 40 CFR 63.11130, the Permittee shall comply with the provisions of 40 CFR 63, Subpart A – General Provisions, which are incorporated as 326 IAC 20-1, as specified in Table 3 of 40 CFR 63, Subpart CCCCCC in accordance with schedule in 40 CFR 63 Subpart CCCCCC; and

- (b) Pursuant to 40 CFR 63.10, the Permittee shall submit all required notifications and reports to:

**Indiana Department of Environmental Management  
Compliance and Enforcement Branch, Office of Air Quality  
100 North Senate Avenue  
MC 61-53 IGCN 1003  
Indianapolis, Indiana 46204-2251**

**E.1.24 National Emission Standards for Hazardous Air Pollutants (NESHAPs): Area Source Standards for Source Category: Gasoline Dispensing Facilities [40 CFR 63, Subpart CCCCCC] [~~326 IAC 20~~]**

\* \* \* \* \*

The gasoline fuel transfer and dispensing operation is therefore subject to the following portions of **40 CFR 63, Subpart CCCCCC (6C) (included as Attachment B of this permit):**

- (1) **40 CFR 63.11110**~~§ 63.11504(a)(1)(iii), (a)(2), (a)(3);~~  
(2) **40 CFR 63.11111(a), (b), (e), (f)**~~§ 63.11505(a)(1), (b), (e);~~  
(3) **40 CFR 63.11112(a), (d)**~~§ 63.11506(a);~~  
(4) **40 CFR 63.11113(b), (c)**~~§ 63.11507(g);~~  
(5) **40 CFR 63.11116**~~§ 63.11508(a), (b), (d)(1), (d)(2), (d)(8);~~  
(6) **40 CFR 63.11130**~~§ 63.11509(a), (b), (c)(6), (c)(7), (d), (e), (f);~~  
(7) **40 CFR 63.11131**~~§ 63.11510;~~

- (8) **40 CFR 63.11132**~~§ 63.11511~~; and
- (9) **Table 3**~~§ 63.11512~~.

~~Non-applicable portions of the NESHAP are not included in the permit.~~

~~The requirements of 40 CFR 63 Subpart A – General Provisions, which are incorporated as 326 IAC 20-1-1, apply to the facility described in this section except when otherwise specified in 40 CFR 63, Subpart 6C.~~

~~A copy of the rule has been supplied as Attachment B to the Permit.~~

\* \* \* \* \*

- 3. In order to minimize future revisions to permit attachments, IDEM will no longer include the company name, source address, or permit writer name on the permit attachments. Furthermore, for consistency, no cover page will be included. Therefore, the following attachments have been revised to reflect this change:

Attachment A: Hot-Mix Asphalt Plant Site Fugitive Dust Control Plan

Attachment B: 40 CFR 63, Subpart CCCCC - National Emission Standards for Hazardous Air Pollutants for Source Category: Gasoline Dispensing Facilities

Attachment C: 40 CFR 60, Subpart I—Standards of Performance for Hot Mix Asphalt Facilities

Attachment D: 40 CFR 60, Subpart OOO—Standards of Performance for Nonmetallic Mineral Processing Plants

\* \* \* \* \*

No other changes have been made to the permit.

<b>IDEM Contact</b>
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- (a) Questions regarding this proposed permit can be directed to Ms. Hannah Desrosiers at the Indiana Department Environmental Management, Office of Air Quality, Permits Branch, 100 North Senate Avenue, MC 61-53 IGCN 1003, Indianapolis, Indiana 46204-2251 or by telephone at (317) 233-9327 or toll free at 1-800-451-6027 extension 3-9327.
- (b) A copy of the permit is available on the Internet at: <http://www.in.gov/ai/appfiles/idem-caats/>
- (c) For additional information about air permits and how the public and interested parties can participate, refer to the IDEM's Guide for Citizen Participation and Permit Guide on the Internet at: [www.idem.in.gov](http://www.idem.in.gov)

**Indiana Department of Environmental Management  
Office of Air Quality**

Technical Support Document (TSD) for a Significant Permit Revision to a  
Federally Enforceable State Operating Permit (FESOP)

**Source Description and Location**

<b>Source Name:</b>	J. H. Rudolph & Company, Inc.
<b>Source Location:</b>	3300 S. Green River Road, Evansville, IN 47715
<b>County:</b>	Vanderburgh
<b>SIC Code:</b>	2951 (Asphalt Paving Mixtures and Blocks)
<b>Operation Permit No.:</b>	F163-23182-00186
<b>Operation Permit Issuance Date:</b>	January 12, 2007
<b>Significant Permit Revision No.:</b>	163-33906-00186
<b>Permit Reviewer:</b>	Hannah L. Desrosiers

On November 21, 2013, the Office of Air Quality (OAQ) received an application from J. H. Rudolph & Company, Inc. related to a modification to an existing stationary drum hot-mix asphalt plant.

**Existing Approvals**

The source was issued FESOP Renewal No. 163-23182-00186 on January 12, 2007. The source has since received the following approvals:

- (a) First Administrative Amendment No.: 163-26043-00186, issued February 19, 2008;
- (b) First Significant Permit Revision No.: 163-27958-00186, issued September 16, 2009;
- (c) Second Administrative Amendment No.: 163-28549-00186, issued November 18, 2009;
- (d) Third Administrative Amendment No.: 163-29055-00186, issued May 7, 2010;
- (e) Fourth Administrative Amendment No.: 163-29299-00186, issued on September 21, 2010;
- (f) Fifth Administrative Amendment No.: 163-30567-00186, issued on July 27, 2011;
- (g) Sixth Administrative Amendment No. 163-30830-00186, issued on October 19, 2011;
- (h) Second Significant Permit Revision No.: 163-31195-00186, issued May 17, 2012; and
- (i) Seventh Administrative Amendment No. 163-32169-00186, issued on August 24, 2012.

**County Attainment Status**

The source is located in Vanderburgh County. The following attainment status designations are applicable to Vanderburgh County:

<b>Pollutant</b>	<b>Designation</b>
SO <sub>2</sub>	Better than national standards.
CO	Unclassifiable or attainment effective November 15, 1990.
O <sub>3</sub>	Unclassifiable or attainment effective July 20, 2012, for the 2008 8-hour ozone standard. <sup>1</sup>
PM <sub>2.5</sub>	Attainment effective October 27, 2011, for the annual PM <sub>2.5</sub> standard.
	Unclassifiable or attainment effective December 13, 2009, for the 24-hour PM <sub>2.5</sub> standard.
PM <sub>10</sub>	Unclassifiable effective November 15, 1990.
NO <sub>2</sub>	Cannot be classified or better than national standards.
Pb	Unclassifiable or attainment effective December 31, 2011.

<sup>1</sup>Attainment effective October 18, 2000, for the 1-hour ozone standard for the Evansville area, including Vanderburgh County, and is a maintenance area for the 1-hour ozone National Ambient Air Quality Standards (NAAQS) for purposes of 40 CFR 51, Subpart X\*. The 1-hour designation was revoked effective June 15, 2005.

- (a) Ozone Standards  
Volatile organic compounds (VOC) and Nitrogen Oxides (NO<sub>x</sub>) are regulated under the Clean Air Act (CAA) for the purposes of attaining and maintaining the National Ambient Air Quality Standards (NAAQS) for ozone. Therefore, VOC and NO<sub>x</sub> emissions are considered when evaluating the rule applicability relating to ozone. Vanderburgh County has been designated as attainment or unclassifiable for ozone. Therefore, VOC and NO<sub>x</sub> emissions were reviewed pursuant to the requirements for Prevention of Significant Deterioration (PSD), 326 IAC 2-2.
- (b) PM<sub>2.5</sub>  
Vanderburgh County has been classified as attainment for PM<sub>2.5</sub>. On May 8, 2008, U.S. EPA promulgated the requirements for Prevention of Significant Deterioration (PSD) for PM<sub>2.5</sub> emissions. These rules became effective on July 15, 2008. On May 4, 2011, the air pollution control board issued an emergency rule establishing the direct PM<sub>2.5</sub> significant level at ten (10) tons per year. This rule became effective June 28, 2011. Therefore, direct PM<sub>2.5</sub>, SO<sub>2</sub>, and NO<sub>x</sub> emissions were reviewed pursuant to the requirements for Prevention of Significant Deterioration (PSD), 326 IAC 2-2.
- (c) SO<sub>2</sub>  
Vanderburgh County has been classified as attainment for SO<sub>2</sub>. Therefore, these emissions were reviewed pursuant to the requirements for Prevention of Significant Deterioration (PSD), 326 IAC 2-2.
- (d) Lead  
Vanderburgh County has been classified as attainment or unclassifiable for lead. Therefore, these emissions were reviewed pursuant to the requirements for Prevention of Significant Deterioration (PSD), 326 IAC 2-2.
- (e) Other Criteria Pollutants  
Vanderburgh County has been classified as attainment or unclassifiable in Indiana for all other criteria pollutants. Therefore, these emissions were reviewed pursuant to the requirements for Prevention of Significant Deterioration (PSD), 326 IAC 2-2.

#### Fugitive Emissions

This type of operation is not one of the twenty-eight (28) listed source categories under 326 IAC 2-2, 326 IAC 2-3, or 326 IAC 2-7, however, there is an applicable New Source Performance Standard that was in effect on August 7, 1980, therefore fugitive emissions are counted toward the determination of PSD, Emission Offset, and Part 70 Permit applicability.

The source is subject to New Source Performance Standard (NSPS) Subpart I, Standards of Performance for Hot Mix Asphalt Facilities [40 CFR Part 60, Subpart I], which was in effect on August 7, 1980.

#### Status of the Existing Source

The table below summarizes the potential to emit of the entire source, prior to the proposed revision, after consideration of all enforceable limits established in the effective permits:

The emissions depicted in the following table are taken from page 1 of 20, of Appendix A.2: Emission Calculations to the Addendum to the Technical Support Document (ATSD) for FESOP Significant Permit Revision No. 163-31195-00186, issued on August 24, 2012, since no emissions limitations were changed as a result of Administrative Amendment No. 163-32169-00186.

Process/ Emission Unit	Potential To Emit of the Entire Source Prior to Revision (tons/year)									
	PM	PM10*	PM2.5 <sup>1</sup>	SO <sub>2</sub>	NOx	VOC	CO	CO <sub>2</sub> e***	Total HAPs	Worst Single HAP
<b>Ducted Emissions</b>										
Dryer Fuel Combustion (worst case)	17.99	14.33	14.33	94.21	93.82	2.72	41.48	59,698	4.99	3.71 (HCL)
Dryer/Mixer (Process)	203.98	83.69	90.78	21.75	20.63	12.00	48.75	12,470	4.00	1.16 (formaldehyde)
Magnetite Drying (Process)	1.50	1.50	1.50	0	0	0	0	0	0	0
Dryer/Mixer Slag Processing	0	0	0	0.07	0	0	0	0	0	0
Hot Oil Heater Fuel Combustion (worst case)	0.13	0.22	0.22	4.66	1.31	0.05	0.77	1,484	0.02	0.017 (hexane)
LPG-Butane - Commercial Boilers	0.05	0.21	0.21	0.05	3.86	0.28	2.16	3,757	0	0
<b>Total Process Emissions</b>	<b>205.66</b>	<b>85.62</b>	<b>92.70</b>	<b>99.00</b>	<b>99.00</b>	<b>12.33</b>	<b>51.69</b>	<b>64,940</b>	<b>5.01</b>	<b>3.71 (HCL)</b>
<b>Fugitive Emissions</b>										
Asphalt Load-Out, Silo Filling, On-Site Yard	0.42	0.42	0.42	0	0	6.42	1.08	0	0.11	0.03 (xylene, formaldehyde)
Material Storage Piles	1.95	0.68	0.68	0	0	0	0	0	0	0
Material Conveying and Handling	2.42	1.15	0.17	0	0	0	0	0	0	0
Material Crushing Screening, and Conveying	11.90	4.35	4.35	0	0	0	0	0	0	0
Unpaved and Paved Roads (worst case)	26.65	6.79	0.68	0	0	0	0	0	0	0
Cold Mix Asphalt Production	0	0	0	0	0	75.56	0	0	19.71	6.80 (xylene)
Gasoline Fuel Transfer and Dispensing	0	0	0	0	0	0.28	0	0	0.07	0.03 (xylene)
Volatile Organic Liquid Storage Vessels **	0	0	0	0	0	negl.	0	0	negl.	negl.
<b>Total Fugitive Emissions</b>	<b>43.34</b>	<b>13.38</b>	<b>6.30</b>	<b>0</b>	<b>0</b>	<b>82.27</b>	<b>1.08</b>	<b>0</b>	<b>19.89</b>	<b>6.83 (xylene)</b>
<b>Total Limited/Controlled Emissions</b>	<b>249.00<sup>(1)</sup></b>	<b>99.00<sup>(2)</sup></b>	<b>99.00<sup>(2)</sup></b>	<b>99.00<sup>(2),(5)</sup></b>	<b>99.00<sup>(3)</sup></b>	<b>94.60</b>	<b>52.77</b>	<b>64,940</b>	<b>24.90<sup>(2),(4)</sup></b>	<b>6.83 (HCL)</b>
Title V Major Source Thresholds**	NA	100	100	100	100	100	100	100,000	10	10
PSD Major Source Thresholds**	250	250	250	250	250	250	250	100,000	NA	NA
Emission Offset/ Nonattainment NSR Major Source Thresholds	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA
negl. = negligible      N/A = Not applicable      HCL = hydrogen chloride * Under the Part 70 Permit program (40 CFR 70), particulate matter with an aerodynamic diameter less than or equal to a nominal ten (10) micrometers (PM10), not particulate matter (PM), is considered as a "regulated air pollutant". ** Fugitive emissions from each of the volatile organic liquid storage tanks were calculated using the EPA Tanks 4.0.9d program and were determined to be negligible. *** The 100,000 CO <sub>2</sub> e threshold represents the Title V and PSD subject to regulation thresholds for CO <sub>2</sub> e in order to determine whether a source's emissions are a regulated NSR pollutant under Title V and PSD. 1. Effective October 27, 2011 Vanderburgh County is re-designated as attainment for PM2.5. (1) Limited PTE based upon existing annual throughput limit and fuel usage limitations to render 326 IAC 2-2 (PSD) not applicable (2) Limited PTE based upon existing annual throughput limit and fuel usage limitations to comply with 326 IAC 2-8 (FESOP). (3) PTE inherently limited by existing annual throughput limit and fuel usage limitations; therefore, no limit is necessary to comply with 326 IAC 2-8 (FESOP). (4) HAP values reflect worst-case chlorine content from the fuel(s) combusted in the 166 MMBtu aggregate dryer burner. (5) Limited PTE based upon annual steel slag characteristics and usage limitations to comply with 326 IAC 2-8 (FESOP).										

- (a) This existing source is not a major stationary source, under PSD (326 IAC 2-2), because no attainment regulated pollutant is emitted at a rate of 250 tons per year or more, and it is not one of the twenty-eight (28) listed source categories, as specified in 326 IAC 2-2-1(ff)(1).
- (b) This existing source is not a major source of HAPs, as defined in 40 CFR 63.41, because the Permittee has accepted limits on HAPs emissions to less than ten (10) tons per year for any single

HAP and less than twenty-five (25) tons per year of a combination of HAPs. Therefore, this source is an area source under Section 112 of the Clean Air Act (CAA).

### Description of Proposed Revision

The Office of Air Quality (OAQ) has reviewed an application, submitted by J.H. Rudolph & Company, Inc. on November 21, 2013, relating to the replacement of the existing drum mixer and dryer burner. The replacement was installed to prevent impending and imminent failure of the previous drum mixer and dryer burner.

The following is a list of the new emission unit(s) and pollution control device(s):

One (1) drum-mix, hot-mix asphalt plant, identified as JHR GRR AAAA Drum Mixer/Burner, approved for construction in 2014, with a maximum throughput capacity of 550 tons of raw material per hour, processing steel slag and pre-ground asbestos-free recycled asphalt shingles in the aggregate mix, equipped with one (1) 120 million British thermal units (MMBtu) per hour dryer burner, firing natural gas, No. 2 fuel oil, No. 4 fuel oil, biodiesel, or waste oil, as available, and equipped with one (1) jet-pulse baghouse for particulate control, exhausting through stack SV1. This unit has the capability of processing both hot-mix and warm-mix asphalt;

Additionally, J.H. Rudolph & Company, Inc. requests to increase the maximum limestone, gravel, and shingles storage pile sizes to increase the operational flexibility of the operation, and to decrease the gasoline throughput from 500 gallons/day to 10 gallons/day to reflect actual operations more closely.

*These changes increase operational flexibility. This is a Title I change.*

Furthermore, J.H. Rudolph & Company, Inc. requests to remove the nonroad residence time form from back of permit, since the form is optional and is cause for confusion.

Finally, upon review of the permit and supporting documentation, IDEM OAQ, in collaboration with the source, determined that a number of the existing permit limits required revision to accommodate the new unit and allow the source to maintain its FESOP Status. The source has elected to decrease the limits enough to allow the addition of several similar insignificant units in the future without necessitating another adjustment of the limits. See the "PTE of the Entire Source after Issuance of the FESOP Revision" section below for more details.

*This change increases operational flexibility. This is a Title I change.*

### Enforcement Issues

IDEM is aware that a new drum mixer and dryer burner were constructed and operated (replacing the previous drum mixer and dryer burner) in order to prevent impending and imminent failure of the previous drum mixer and dryer burner, and pursuant to 326 IAC 2-8-11.1(b). This proposed approval is intended to satisfy the requirements of the operating permit rules.

There are no pending enforcement actions related to this revision.

### Emission Calculations

See Appendices A.1 and A.2, of this TSD for the detailed calculations.

The following applies as a result of this revision:

1. On Friday, November 29, 2013, as published in 70 FR 230, EPA amended the Greenhouse Gas Reporting Rule's table of global warming potentials (GWPs) to revise the values for

certain greenhouse gases. These changes became effective on January 1, 2014. Therefore, IDEM has revised the emission calculations and updated the permit accordingly.

*This is a Title I change.*

2. The emissions calculations were updated to include greenhouse gases (GHGs) emissions from the hot oil heater process. This has resulted in a slight change to the "worst case" PTE from the hot oil heating system. *See the Potential To Emit of the Entire Source to accommodate the Proposed Revision (tons/year) table below.*
2. The dryer control efficiency (%) information, included on the emissions summary pages, has been removed from the emissions calculations, as this information serves no purpose other than as documentation. While the limits in the permit require the use of a properly maintained control device for compliance, and a minimum control efficiency of 95% is assumed, no specific minimum control efficiency requirements are included in the permit at this time.

**Permit Level Determination – FESOP Revision**

The following table is used to determine the appropriate permit level under 326 IAC 2-8.11.1. This table reflects the PTE before controls of the proposed revision. Control equipment is not considered federally enforceable until it has been required in a federally enforceable permit.

Process/ Emission Unit	PTE of Proposed Revision (tons/year)									
	PM	PM10*	PM2.5	SO2	NOx	VOC	CO	GHGs as CO <sub>2</sub> e	Total HAPs	Worst Single HAP
<b>Ducted Emissions</b>										
Dryer Fuel Combustion (worst case)	120.14	95.73	95.73	563.14	176.45	3.75	44.15	90,986	27.92	24.78 (HCL)
Dryer/Mixer (Process)	67,452	15,659	3,614	139.72	132.50	77.09	313.17	80,220	25.68	7.47 (formaldehyde)
<b>Worst Case Emissions*</b>	<b>67,452</b>	<b>15,659</b>	<b>3,614</b>	<b>563.14</b>	<b>176.45</b>	<b>77.09</b>	<b>313.17</b>	<b>90,980</b>	<b>27.92</b>	<b>24.78 (HCL)</b>
HCL = hydrogen chloride										
* Worst Case Emissions (tons/yr) = Worst Case Emissions from Dryer Fuel Combustion and Dryer/Mixer										

This FESOP is being revised through a FESOP Significant Permit Revision, as follows:

- (a) Pursuant to 326 IAC 2-8-11.1(f)(1)(E), because the proposed revision is not an Administrative Amendment or Minor Permit revision and the proposed revision involves the construction of new emission units with potential to emit greater than or equal to twenty-five (25) tons per year of particulates (PM, PM10, & PM2.5), sulfur dioxide (SO2), nitrogen oxides (NOx), and volatile organic compounds (VOCs);
- (b) Pursuant to 326 IAC 2-8-11.1(f)(1)(H), because the proposed revision is not an Administrative Amendment or Minor Permit revision and the proposed revision has a potential to emit greater than or equal to one hundred (100) tons per year of carbon monoxide (CO); and
- (c) Pursuant to 326 IAC 2-8-11.1(f)(1)(G), because the proposed revision is not an Administrative Amendment or Minor Permit revision and the proposed revision has a potential to emit greater than or equal to twenty-five (25) tons per year of any combination of HAPs, and ten (10) tons per year of a single HAP.

**PTE of the Entire Source After Issuance of the FESOP Revision**

The table below summarizes the potential to emit of the entire source (*reflecting adjustment of existing limits*), with updated emissions shown as **bold** values and previous emissions shown as ~~values~~.

Process/ Emission Unit	Potential To Emit of the Entire Source to accommodate the Proposed Revision (tons/year)									
	PM	PM10*	PM2.5 <sup>1</sup>	SO <sub>2</sub>	NO <sub>x</sub>	VOC	CO	GHGs as CO <sub>2</sub> e***	Total HAPs	Worst Single HAP
<b>Ducted Emissions</b>										
Dryer Fuel Combustion (worst case)	17.99 <b>16.41</b>	14.33 <b>13.08</b>	14.33 <b>13.08</b>	94.21 <b>90.21</b>	93.82 <b>89.82</b>	2.72 <b>2.60</b>	41.48 <b>39.71</b>	59,698 <b>57,145</b>	4.99 <b>4.60</b>	3.713.38 (HCL)
Dryer/Mixer (Process)	203.98 <b>190.38</b>	83.69 <b>78.11</b>	90.78 <b>84.73</b>	21.75 <b>20.30</b>	20.63 <b>19.25</b>	12.00 <b>11.20</b>	48.75 <b>45.50</b>	12,470 <b>11,655</b>	4.00 <b>3.73</b>	1.161.09 (formaldehyde)
Magnetite Drying (Process)	1.50	1.50	1.50	0	0	0	0	0	0	0
Dryer/Mixer Slag Processing	0	0	0	0.07	0	0	0	0	0	0
Hot Oil Heater Fuel Combustion (worst case)	0.13	0.22	0.22	4.66	1.31	0.05	0.77	1,484 <b>1,840</b>	0.02	0.017 (hexane)
LPG-Butane - Commercial Boilers	0.05	0.21	0.21	0.05	3.86	0.28	2.16	3,757 <b>3,755</b>	0	0
<b>Total Process Emissions</b>	<b>205.66</b> <b>192.06</b>	<b>85.62</b> <b>80.04</b>	<b>92.70</b> <b>86.65</b>	<b>99.00</b> <b>95.00</b>	<b>99.00</b> <b>95.00</b>	<b>12.33</b> <b>11.53</b>	<b>51.69</b> <b>48.44</b>	<b>64,940</b> <b>62,739</b>	<b>5.01</b> <b>4.62</b>	<b>3,713.38</b> (HCL)
<b>Fugitive Emissions</b>										
Asphalt Load-Out, Silo Filling, On-Site Yard	0.42 <b>0.39</b>	0.42 <b>0.39</b>	0.42 <b>0.39</b>	0	0	6.42 <b>6.00</b>	1.08 <b>1.01</b>	0	0.11 <b>0.10</b>	0.03 (xylene, formaldehyde)
Material Storage Piles	1.95 <b>2.81</b>	0.68 <b>0.98</b>	0.68 <b>0.98</b>	0	0	0	0	0	0	0
Material Conveying and Handling	2.42 <b>2.26</b>	1.15 <b>1.07</b>	0.17 <b>0.16</b>	0	0	0	0	0	0	0
Material Crushing Screening, and Conveying	11.90 <b>11.11</b>	4.35 <b>4.06</b>	4.35 <b>4.06</b>	0	0	0	0	0	0	0
Unpaved and Paved Roads (worst case)	26.65 <b>24.87</b>	6.79 <b>6.34</b>	0.68 <b>0.63</b>	0	0	0	0	0	0	0
Cold Mix Asphalt Production	0	0	0	0	0	75.56	0	0	19.71	6.80 (xylene)
Gasoline Fuel Transfer and Dispensing	0	0	0	0	0	0.28	0	0	0.07	0.03 (xylene)
Volatile Organic Liquid Storage Vessels **	0	0	0	0	0	negl.	0	0	negl.	negl.
<b>Total Fugitive Emissions</b>	<b>43.34</b> <b>41.43</b>	<b>13.38</b> <b>12.83</b>	<b>6.30</b> <b>6.22</b>	0	0	<b>82.27</b> <b>81.84</b>	<b>1.08</b> <b>1.01</b>	0	<b>19.89</b> <b>19.88</b>	<b>6.83</b> (xylene)
<b>Total Limited/Controlled Emissions</b>	<b>249.00</b> <b>233.49</b> <sup>(1)</sup>	<b>99.00</b> <b>92.87</b> <sup>(2)</sup>	<b>99.00</b> <b>92.87</b> <sup>(2)</sup>	<b>99.00</b> <b>95.00</b> <sup>(2),(5)</sup>	<b>99.00</b> <b>95.00</b> <sup>(3)</sup>	<b>94.60</b> <b>93.38</b>	<b>52.77</b> <b>49.45</b>	<b>64,940</b> <b>62,739</b>	<b>24.9</b> <b>24.5</b> <sup>(2),(4)</sup>	<b>6.83</b> (HCL)
Title V Major Source Thresholds**	NA	100	100	100	100	100	100	100,000	10	10
PSD Major Source Thresholds**	250	250	250	250	250	250	250	100,000	NA	NA
Emission Offset/ Nonattainment NSR Major Source Thresholds	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA
negl. = negligible      N/A = Not applicable      HCL = hydrogen chloride * Under the Part 70 Permit program (40 CFR 70), particulate matter with an aerodynamic diameter less than or equal to a nominal ten (10) micrometers (PM10), not particulate matter (PM), is considered as a "regulated air pollutant". ** Fugitive emissions from each of the volatile organic liquid storage tanks were calculated using the EPA Tanks 4.0.9d program and were determined to be negligible. *** The 100,000 CO <sub>2</sub> e threshold represents the Title V and PSD subject to regulation thresholds for CO <sub>2</sub> e in order to determine whether a source's emissions are a regulated NSR pollutant under Title V and PSD. 1. Effective October 27, 2011 Vanderburgh County is re-designated as attainment for PM2.5. (1) Limited PTE based upon existing annual throughput limit and fuel usage limitations to render 326 IAC 2-2 (PSD) not applicable (2) Limited PTE based upon existing annual throughput limit and fuel usage limitations to comply with 326 IAC 2-8 (FESOP). (3) PTE inherently limited by existing annual throughput limit and fuel usage limitations; therefore, no limit is necessary to comply with 326 IAC 2-8 (FESOP). (4) HAP values reflect worst-case chlorine content from the fuel(s) combusted in the 166 MMBtu aggregate dryer burner. (5) Limited PTE based upon annual steel slag characteristics and usage limitations to comply with 326 IAC 2-8 (FESOP).										

The table below summarizes the potential to emit of the entire source after issuance of this revision, reflecting all limits, of the emission units. Any control equipment is considered federally enforceable only after issuance of this FESOP permit revision, and only to the extent that the effect of the control equipment is made practically enforceable in the permit. (Note: the table below was generated from the above table, with bold text un-bolded and strikethrough text deleted)

Process/ Emission Unit	Potential To Emit of the Entire Source After Issuance of Revision (tons/year)									
	PM	PM10*	PM2.5 <sup>1</sup>	SO <sub>2</sub>	NO <sub>x</sub>	VOC	CO	GHGs as CO <sub>2</sub> e***	Total HAPs	Worst Single HAP
<b>Ducted Emissions</b>										
Dryer Fuel Combustion (worst case)	16.41	13.08	13.08	90.21	89.82	2.60	39.71	57,145	4.60	3.38 (HCL)
Dryer/Mixer (Process)	190.38	78.11	84.73	20.30	19.25	11.20	45.50	11,655	3.73	1.09 (formaldehyde)
Magnetite Drying (Process)	1.50	1.50	1.50	0	0	0	0	0	0	0
Dryer/Mixer Slag Processing	0	0	0	0.07	0	0	0	0	0	0
Hot Oil Heater Fuel Combustion (worst case)	0.13	0.22	0.22	4.66	1.31	0.05	0.77	1,840	0.02	0.017 (hexane)
LPG-Butane - Commercial Boilers	0.05	0.21	0.21	0.05	3.86	0.28	2.16	3,755	0	0
<b>Total Process Emissions</b>	<b>192.06</b>	<b>80.04</b>	<b>86.65</b>	<b>95.00</b>	<b>95.00</b>	<b>11.53</b>	<b>48.44</b>	<b>62,739</b>	<b>4.62</b>	<b>3.38 (HCL)</b>
<b>Fugitive Emissions</b>										
Asphalt Load-Out, Silo Filling, On-Site Yard	0.39	0.39	0.39	0	0	6.00	1.01	0	0.10	0.03 (formaldehyde)
Material Storage Piles	2.81	0.98	0.98	0	0	0	0	0	0	0
Material Conveying and Handling	2.26	1.07	0.16	0	0	0	0	0	0	0
Material Crushing Screening, and Conveying	11.11	4.06	4.06	0	0	0	0	0	0	0
Unpaved and Paved Roads (worst case)	24.87	6.34	0.63	0	0	0	0	0	0	0
Cold Mix Asphalt Production	0	0	0	0	0	75.56	0	0	19.71	6.80 (xylene)
Gasoline Fuel Transfer and Dispensing	0	0	0	0	0	0.28	0	0	0.07	0.03 (xylene)
Volatile Organic Liquid Storage Vessels **	0	0	0	0	0	negl.	0	0	negl.	negl.
<b>Total Fugitive Emissions</b>	<b>41.43</b>	<b>12.83</b>	<b>6.22</b>	<b>0</b>	<b>0</b>	<b>81.84</b>	<b>1.01</b>	<b>0</b>	<b>19.88</b>	<b>6.83 (xylene)</b>
<b>Total Limited/Controlled Emissions</b>	<b>233.49<sup>(1)</sup></b>	<b>92.87<sup>(2)</sup></b>	<b>92.87<sup>(2)</sup></b>	<b>95.00<sup>(2),(5)</sup></b>	<b>95.00<sup>(3)</sup></b>	<b>93.38</b>	<b>49.45</b>	<b>62,739</b>	<b>24.5<sup>(2),(4)</sup></b>	<b>6.83 (xylene)</b>
Title V Major Source Thresholds**	NA	100	100	100	100	100	100	100,000	10	10
PSD Major Source Thresholds**	250	250	250	250	250	250	250	100,000	NA	NA
Emission Offset/ Nonattainment NSR Major Source Thresholds	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA
negl. = negligible      N/A = Not applicable      HCL = hydrogen chloride * Under the Part 70 Permit program (40 CFR 70), particulate matter with an aerodynamic diameter less than or equal to a nominal ten (10) micrometers (PM10), not particulate matter (PM), is considered as a "regulated air pollutant". ** Fugitive emissions from each of the volatile organic liquid storage tanks were calculated using the EPA Tanks 4.0.9d program and were determined to be negligible. *** The 100,000 CO <sub>2</sub> e threshold represents the Title V and PSD subject to regulation thresholds for CO <sub>2</sub> e in order to determine whether a source's emissions are a regulated NSR pollutant under Title V and PSD. 1. Effective October 27, 2011 Vanderburgh County is re-designated as attainment for PM2.5. (1) Limited PTE based upon existing annual throughput limit and fuel usage limitations to render 326 IAC 2-2 (PSD) not applicable (2) Limited PTE based upon existing annual throughput limit and fuel usage limitations to comply with 326 IAC 2-8 (FESOP). (3) PTE inherently limited by existing annual throughput limit and fuel usage limitations; therefore, no limit is necessary to comply with 326 IAC 2-8 (FESOP). (4) HAP values reflect worst-case chlorine content from the fuel(s) combusted in the 166 MMBtu aggregate dryer burner. (5) Limited PTE based upon annual steel slag characteristics and usage limitations to comply with 326 IAC 2-8 (FESOP).										

**FESOP and PSD Minor Status**

This revision to an existing Title V minor stationary source will not change the minor status, because the potential to emit criteria pollutants from the entire source will still be limited to less than the Title V major source threshold levels. Therefore, the source will still be subject to the provisions of 326 IAC 2-8 (FESOP).

Additionally, this modification to an existing PSD minor stationary source will not change the PSD minor status, because the potential to emit of all attainment regulated pollutants from the entire source will continue

to be less than the PSD major source threshold levels. Therefore, pursuant to 326 IAC 2-2, the PSD requirements do not apply.

(a) In order to render the requirements of 326 IAC 2-2 (Prevention of Significant Deterioration (PSD)) not applicable, the source shall comply with the following:

- (1) The amount of hot-mix asphalt and warm-mix asphalt processed shall not exceed 700,000 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.

***This is a change from 750,000 tons per twelve (12) consecutive month period. This is a Title I change.***

- (2) Magnetite throughput to the magnetite drying operation shall not exceed 75,000 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.

*This is an existing requirement for this source.*

- (3) Pre-ground asbestos-free shingles usage shall not exceed 20,000 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.

*This is an existing requirement for this source.*

- (3) PM emissions from the dryer/mixer shall not exceed 0.544 pounds per ton of asphalt processed.

*This is an existing requirement for this source.*

- (4) PM emissions from the magnetite drying operation shall not exceed 0.040 pounds PM per ton of magnetite.

*This is an existing requirement for this source.*

Compliance with these limits, combined with the potential to emit PM from all other emission units at this source, shall limit the source-wide total potential to emit of PM to less than 250 tons per 12 consecutive month period and shall render 326 IAC 2-2 (Prevention of Significant Deterioration (PSD)) not applicable.

(b) Pursuant to 326 IAC 2-8-4 (FESOP), and in order to render the requirements of 326 IAC 2-7 (Part 70 Permits), 326 IAC 2-2 (Prevention of Significant Deterioration (PSD)), and 326 IAC 2-3 (Emission Offset) not applicable, PM10, PM2.5, VOC, and CO emissions from the dryer/mixer process shall be limited as follows:

- (1) The amount of hot-mix asphalt and warm-mix asphalt processed shall not exceed 700,000 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.

***This is a change from 750,000 tons per twelve (12) consecutive month period. This is a Title I change.***

- (2) Magnetite throughput to the magnetite drying operation shall not exceed 75,000 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.

*This is an existing requirement for this source.*

- (3) Pre-ground asbestos-free shingles usage shall not exceed 20,000 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.

*This is an existing requirement for this source.*

- (4) The PM10 emissions from the dryer/mixer shall not exceed 0.223 pounds per ton of asphalt processed.

*This is an existing requirement for this source.*

- (5) PM10 emissions from the magnetite drying operation shall be limited to 0.040 pounds per ton of magnetite.

*This is an existing requirement for this source.*

- (6) The PM2.5 emissions from the dryer/mixer shall not exceed 0.242 pounds per ton of asphalt processed.

*This is an existing requirement for this source.*

- (7) PM2.5 emissions from the magnetite drying operation shall be limited to 0.040 pounds per ton of magnetite.

*This is an existing requirement for this source.*

- (8) The VOC emissions from the dryer/mixer shall not exceed 0.032 pounds per ton of asphalt processed.

*This is an existing requirement for this source.*

- (9) The CO emissions from the dryer/mixer shall not exceed 0.130 pounds per ton of asphalt processed.

*This is an existing requirement for this source.*

Compliance with these limits, combined with the potential to emit PM10, PM2.5, VOC, and CO from all other emission units at this source, shall limit the source-wide total potential to emit of PM10, PM2.5, VOC, and CO to less than one hundred (100) tons per twelve (12) consecutive month period, each, and shall render 326 IAC 2-7 (Part 70 Permits), 326 IAC 2-2 (Prevention of Significant Deterioration (PSD)), and 326 IAC 2-3 (Emission Offset), not applicable.

- (c) Pursuant to 326 IAC 2-8-4 (FESOP), and in order to render 326 IAC 2-7 (Part 70 Permits), 326 IAC 2-2 (Prevention of Significant Deterioration (PSD)), 326 IAC 2-3 (Emission Offset), and 326 IAC 2-4.1 (Major Sources of Hazardous Air Pollutants (HAPs)) not applicable, SO<sub>2</sub>, NO<sub>x</sub>, and HAPs emissions from the dryer/mixer shall be limited as follows:

(1) Fuel and Slag Specifications

- (A) The sulfur content of the No. 2 distillate fuel oil and biodiesel shall not exceed 0.49% by weight.

*This is an existing requirement for this source.*

- (B) The sulfur content of the No. 4 distillate fuel oil shall not exceed 1.00% by weight.

*This is an existing requirement for this source.*

- (C) The sulfur content of the waste oil shall not exceed 0.70% by weight.

*This is an existing requirement for this source.*

- (D) The waste oil combusted in the dryer burner shall not contain more than 0.50% ash, 0.100% chlorine, and 0.003% lead.

*This is an existing requirement for this source.*

- (E) HCl emissions shall not exceed 6.6 pounds of HCl per 1,000 gallons of waste oil burned.

*This is an existing requirement for this source.*

- (F) The sulfur content of the steel slag shall not exceed 0.66% by weight.

*This is an existing requirement for this source.*

- (G) SO<sub>2</sub> emissions from the dryer/mixer shall not exceed 0.0014 pounds per ton of Steel slag processed in the aggregate mix.

*This is an existing requirement for this source.*

(b) Single Fuel and Slag Usage Limitations:

- (1) When combusting only one type of fuel per twelve (12) consecutive month period in the dryer/mixer burner, the usage of fuel shall be limited as follows:

- (A) Natural Gas usage shall not exceed 945 MMCF per twelve (12) consecutive month period, with compliance determined at the end of each month.

*This is an existing requirement for this source.*

- (B) No. 2 fuel oil usage shall not exceed 2,593,095 gallons per twelve (12) consecutive month period, with compliance determined at the end of each month;

*This is an existing requirement for this source.*

- (C) No. 4 fuel oil usage shall not exceed 1,202,850 gallons per twelve (12) consecutive month period, with compliance determined at the end of each month;

*This is an existing requirement for this source.*

- (D) Waste oil usage shall not exceed 1,025,535 gallons per twelve (12) consecutive month period, with compliance determined at the end of each month; and

*This is an existing requirement for this source.*

- (E) Biodiesel usage shall not exceed 2,593,095 gallons per twelve (12) consecutive month period, with compliance determined at the end of each month;

*This is an existing requirement for this source.*

Note: The source is only permitted to burn the above-mentioned fuels in the dryer/mixer burner.

*This is an existing requirement for this source.*

(F) Steel slag usage shall not exceed 100,000 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.

*This is an existing requirement for this source.*

(c) Multiple Fuel and Slag Usage Limitations:

When combusting more than one fuel per twelve (12) consecutive month period in the dryer/mixer burner, in conjunction with the use of slag in the aggregate mix, emissions from the dryer/mixer shall be limited as follows:

(1) SO<sub>2</sub> emissions shall not exceed 90.28 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.

***This is a change from 94.21 tons per twelve (12) consecutive month period, with compliance determined at the end of each month. This is a Title I change.***

$$\text{SO}_2 = 90.21 + 0.07 = 90.28$$

The Permittee shall limit fuel usage in the dryer/mixer burner according to the following formula:

$$S = \frac{G(E_G) + O(E_O) + F(E_F) + W(E_W) + D(E_D) + T(E_T)}{2,000 \text{ lbs/ton}}$$

where:

- S = tons of sulfur dioxide emissions for a 12-month consecutive period
- G = million cubic feet of natural gas used in the last 12 months
- O = gallons of No. 2 fuel oil used in the last 12 months
- F = gallons of No. 4 fuel oil used in the last 12 months
- W = gallons of waste oil used in the last 12 months
- D = gallons of Biodiesel used in the last 12 months
- T = tons of steel slag used in the last 12 months
- E<sub>G</sub> = 0.6 lb/MMCF of natural gas
- E<sub>O</sub> = 0.0696 lb/gallon of No. 2 fuel oil
- E<sub>F</sub> = 0.150 lb/gallon of No. 4 fuel oil
- E<sub>W</sub> = 0.1029 lb/gallon of waste oil
- E<sub>D</sub> = 0.0696 lb/gallon of Biodiesel
- E<sub>T</sub> = 0.0014 lb/ton of steel slag used

*This is an existing requirement for this source.*

(2) NO<sub>x</sub> emissions from the dryer/mixer shall not exceed 89.82 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.

*This is an existing requirement for this source.*

The Permittee shall limit fuel usage in the dryer/mixer burner according to the following formula:

$$N = \frac{G(E_G) + O(E_O) + F(E_F) + W(E_W) + D(E_D)}{2,000 \text{ lbs/ton}}$$

*where:*

N = tons of nitrogen oxide emissions for twelve (12) month consecutive period  
G = million cubic feet of natural gas used in the last 12 months  
O = gallons of No. 2 fuel oil used in the last 12 months  
F = gallons of No. 4 fuel oil used in the last 12 months  
W = gallons of waste oil used in the last 12 months  
D = gallons of Biodiesel used in the last 12 months  
E<sub>G</sub> = 190 lb/MMCF of natural gas  
E<sub>O</sub> = 0.024 lb/gallon of No. 2 fuel oil  
E<sub>F</sub> = 0.047 lb/gallon of No. 4 fuel oil  
E<sub>W</sub> = 0.019 lb/gallon of waste oil  
E<sub>D</sub> = 0.0264 lb/gallon of Biodiesel

*This is an existing requirement for this source.*

- (3) HCl emissions shall not exceed 3.38 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.

*This is an existing requirement for this source.*

The Permittee shall limit fuel usage in the dryer/mixer burner according to the following formula:

$$\text{HCl} = \frac{W(E_w)}{2,000 \text{ lbs/ton}}$$

*where:*

HCl = tons of Hydrogen Chloride emissions for twelve (12) month consecutive period  
W = gallons of waste oil used in the last 12 months  
E<sub>w</sub> = 0.0066 lbs/gallon of waste oil

*This is an existing requirement for this source.*

Compliance with these limits, combined with the limited potential to emit SO<sub>2</sub>, NO<sub>x</sub>, and HAPs from all other emission units at this source, shall limit the source-wide total potential to emit of SO<sub>2</sub> and NO<sub>x</sub> to less than one hundred (100) tons per twelve (12) consecutive month period, each, any single HAP to less than ten (10) tons per twelve (12) consecutive month period, and total HAPs to less than twenty-five (25) tons per twelve (12) consecutive month period and shall render 326 IAC 2-7 (Part 70 Permits) 326 IAC 2-2 (Prevention of Significant Deterioration (PSD)) 326 IAC 2-3 (Emission Offset), and 326 IAC 2-4.1 (Major Sources of Hazardous Air Pollutants (HAPs)) not applicable.

- (e) Pursuant to 326 IAC 2-8-4 (FESOP), and in order to render the requirements of 326 IAC 2-7 (Part 70 Permits) and 326 IAC 2-4.1 (Major Sources of Hazardous Air Pollutants (HAPs)) not applicable, the Permittee shall not grind recycled asphalt shingles on-site and shall only use pre-ground certified asbestos-free recycled shingles, post consumer waste and/or factory seconds, as an additive in its aggregate mix.

*This is an existing requirement for this source.*

Compliance with these limits, combined with the limited potential to emit HAPs from all other emission units at this source, shall limit the source-wide total potential to emit any single HAP to less than ten (10) tons per twelve (12) consecutive month period, and any combination of HAPs to less than twenty-five (25) tons per twelve (12) consecutive month period, and shall render the requirements of 326 IAC 2-7 (Part 70 Permits), and 326 IAC 2-4.1 (Major Sources of Hazardous Air Pollutants (HAP)) not applicable.

## Federal Rule Applicability Determination

### *New Source Performance Standards (NSPS)*

(a) 40 CFR 60, Subpart I - Standards for Hot-mix Asphalt Facilities

The stationary drum-mix asphalt plant, identified as JHR GRR AAAA Drum Mixer/Burner, approved for construction in 2014, is subject to the New Source Performance Standard, 40 CFR 60, Subpart I (326 IAC 12), because it was constructed after June 11, 1973, and continues to meet the definition of a hot-mix asphalt facility pursuant to the rule.

The units subject to this rule include the following:

- (1) Dryers
- (2) Systems for screening, handling, storing, and weighing hot aggregate
- (3) Systems for loading, transferring, and storing mineral filler
- (4) Systems for mixing hot-mix asphalt
- (5) The loading, transfer, and storage systems associated with emission control systems

Therefore, pursuant to 40 CFR 60.92(a), particulate matter emissions from the above listed units, shall not exceed four hundredths (0.04) grains per dry standard cubic foot (gr/dscf), and visible emissions shall not exceed twenty percent (20%) opacity.

The source will comply with this rule by using a baghouse to limit particulate matter emissions from the dryer/mixer to less than four hundredths (0.04) gr/dscf, and by applying the management techniques outlined in their Fugitive Dust Plan (included as Attachment A of the permit).

The hot-mix asphalt facility is still subject to the following portions of 40 CFR 60, Subpart I (included as Attachment B of the permit):

- (1) 40 CFR 60.90.
- (2) 40 CFR 60.91.
- (3) 40 CFR 60.92.
- (4) 40 CFR 60.93.

*Note: this NSPS includes testing requirements applicable to the new drum dryer/mixer unit.*

The provisions of 40 CFR 60 Subpart A – General Provisions, which are incorporated as 326 IAC 12-1, apply to the hot-mix asphalt facility except when otherwise specified in 40 CFR 60 Subpart I.

***This is a revised requirement for this source.***

(b) 40 CFR 60, Subpart Dc - Standards for Small Industrial/Commercial/Institutional Steam Generating Units

The requirements of the New Source Performance Standard for Small Industrial-Commercial-Institutional Steam Generating Units, 40 CFR 60, Subpart Dc (326 IAC 12), are not included in the permit, for the aggregate dryer burner, identified as JHR GRR AAAA Drum Mixer/Burner, because the dryer burner is a direct-fired process unit and not a steam generating unit, as defined in 40 CFR 60.41c.

(c) 40 CFR 60, Subpart UU - Standards for Asphalt Processing and Asphalt Roofing Manufacture

The requirements of the New Source Performance Standard for Asphalt Processing and Asphalt Roofing Manufacture, 40 CFR 60, Subpart UU (2U) (326 IAC 12), are not included in the permit, because the stationary drum-mix asphalt plant does not meet the definition of an asphalt processing plant, since it does not blow asphalt, or an asphalt roofing plant since it does not produce asphalt

roofing products, and finally pursuant to §60.101(a) the stationary drum-mix asphalt plant is not a petroleum refinery since it is not engaged in producing gasoline, kerosene, distillate fuel oils, residual fuel oils, lubricants, or other products through distillation of petroleum or through redistillation, cracking or reforming of unfinished petroleum derivatives.

- (d) 40 CFR 60, Subpart UUU - Standards for Calciners and Dryers in Mineral Industries  
The requirements of the New Source Performance Standard for Calciners and Dryers in Mineral Industries, 40 CFR 60, Subpart UUU (3U) (326 IAC 12), are not included in the permit, because the stationary drum-mix asphalt plant does not meet the definition of a mineral processing plant, since it does not process or produce any of the following minerals, their concentrates or any mixture of which the majority (>50 percent) is any of the following minerals or a combination of these minerals: alumina, ball clay, bentonite, diatomite, feldspar, fire clay, fuller's earth, gypsum, industrial sand, kaolin, lightweight aggregate, magnesium compounds, perlite, roofing granules, talc, titanium dioxide, and vermiculite.
- (e) There are no other New Source Performance Standards (NSPS)(326 IAC 12 and 40 CFR 60) included in the permit for this revision.

*National Emission Standards for Hazardous Air Pollutants (NESHAP)*

- (a) 40 CFR 63, Subpart DDDDD - NESHAPs for Industrial, Commercial, and Institutional Boilers and Process Heaters  
The requirements of the National Emission Standards for Hazardous Air Pollutants (NESHAPs) for Industrial, Commercial, and Institutional Boilers and Process Heaters, 40 CFR 63, Subpart DDDDD (5D) (326 IAC 20), are not included in the permit, since this source is not a major source of HAPs, and is not located at nor is a part of a major source of HAP emissions.
- (b) 40 CFR 63, Subpart LLLLL - NESHAPs for Asphalt Processing and Asphalt Roofing Manufacturing  
The requirements of the National Emission Standards for Hazardous Air Pollutants (NESHAPs) for Asphalt Processing and Asphalt Roofing Manufacturing, 40 CFR 63, Subpart LLLLL (5L) (326 IAC 20-71), are not included in the permit, because the stationary drum-mix asphalt plant does not meet the definition of an asphalt processing plant or an asphalt roofing manufacturing facility, since it does not engage in the preparation of asphalt flux or asphalt roofing materials. Additionally, it is not a major source of HAPs, and is not located at nor is it a part of a major source of HAP emissions.
- (c) 40 CFR 63, Subpart JJJJJ - NESHAPs for Industrial, Commercial, and Institutional Boilers Area Sources  
The requirements of the National Emission Standards for Hazardous Air Pollutants (NESHAPs) for Industrial, Commercial, and Institutional Boilers Area Sources, 40 CFR 63, Subpart JJJJJ (6J), are not included in the permit for the dryer/mixer burner, since although this existing source is an area source of hazardous air pollutants (HAP), as defined in §63.2, the dryer burner is a direct-fired process unit and not a boiler, as defined in 40 CFR 63.11237.
- (d) 40 CFR 63, Subpart AAAAAAA - NESHAP for Area Sources: Asphalt Processing and Asphalt Roofing Manufacturing  
The requirements of the National Emission Standards for Hazardous Air Pollutants (NESHAPs) for Area Sources: Asphalt Processing and Asphalt Roofing Manufacturing, 40 CFR 63, Subpart AAAAAAA (7A) (326 IAC 20), are not included in the permit, because although the stationary drum-mix asphalt plant is an area source of hazardous air pollutant (HAP) emissions, as defined in §63.2, it does not meet the definition of an asphalt processing operation or an asphalt roofing manufacturing operation, as defined in §63.11566, since it does not engage in the preparation of asphalt flux or asphalt roofing materials.
- (e) There are no National Emission Standards for Hazardous Air Pollutants (NESHAPs) (326 IAC 14, 326 IAC 20 and 40 CFR Part 63) included in the permit for this revision.

### *Compliance Assurance Monitoring (CAM)*

Pursuant to 40 CFR 64.2, Compliance Assurance Monitoring (CAM) is not included in the permit, because the potential to emit of the source is limited to less than the Title V major source thresholds and the source is not required to obtain a Part 70 or Part 71 permit.

<b>State Rule Applicability Determination</b>
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The following state rules are applicable to the proposed revision:

- (a) 326 IAC 2-8-4 (FESOP)  
This revision to an existing Title V minor stationary source will not change the minor status, because the potential to emit criteria pollutants from the entire source will still be limited to less than the Title V major source threshold levels. Therefore, the source will still be subject to the provisions of 326 IAC 2-8 (FESOP). See PTE of the Entire Source After Issuance of the FESOP Revision Section above.
- (b) 326 IAC 2-2 (Prevention of Significant Deterioration(PSD))  
This modification to an existing PSD minor stationary source will not change the PSD minor status, because the potential to emit of all attainment regulated pollutants from the entire source will continue to be less than the PSD major source threshold levels. Therefore, pursuant to 326 IAC 2-2, the PSD requirements do not apply. See PTE of the Entire Source After Issuance of the FESOP Revision Section above.
- (c) 326 IAC 2-3 (Emission Offset)  
Vanderburgh County has been classified as attainment or unclassifiable in Indiana for all criteria pollutants. Therefore, the requirements of 326 IAC 2-3 (Emission Offset) do not apply and are not included in the permit.
- (d) 326 IAC 2-4.1 (Major Sources of Hazardous Air Pollutants (HAP))  
The unlimited potential to emit of HAPs from the new drum mixer and dryer burner is greater than ten (10) tons per year for any single HAP and/or greater than twenty-five (25) tons per year of a combination of HAPs. However, the source shall continue to limit the potential to emit of HAPs from the new units to less than ten (10) tons per year for any single HAP and less than twenty-five (25) tons per year of a combination of HAPs. Therefore, the proposed revision is not subject to the requirements of 326 IAC 2-4.1. See PTE of the Entire Source After Issuance of the FESOP Revision Section above.
- (d) 326 IAC 2-6 (Emission Reporting)  
Pursuant to 326 IAC 2-6-1, this source is not subject to this rule, because it is not required to have an operating permit under 326 IAC 2-7 (Part 70), it is not located in Lake, Porter, or LaPorte County, and it does not emit lead into the ambient air at levels equal to or greater than 5 tons per year. Therefore, pursuant to 326 IAC 2-6-1(b), the source is only subject to additional information requests as provided for in 326 IAC 2-6-5.
- (e) 326 IAC 5-1 (Opacity Limitations)  
Pursuant to 326 IAC 5-1-2 (Opacity Limitations), except as provided in 326 IAC 5-1-3 (Temporary Alternative Opacity Limitations), opacity shall meet the following, unless otherwise stated in this permit:
  - (1) Opacity shall not exceed an average of thirty percent (30%) in any one (1) six (6) minute averaging period as determined in 326 IAC 5-1-4.
  - (2) Opacity shall not exceed sixty percent (60%) for more than a cumulative total of fifteen (15) minutes (sixty (60) readings as measured according to 40 CFR 60, Appendix A, Method 9 or fifteen (15) one (1) minute nonoverlapping integrated averages for a continuous opacity monitor) in a six (6) hour period.

- (f) 326 IAC 6-4 (Fugitive Dust Emissions Limitations)  
Pursuant to 326 IAC 6-4 (Fugitive Dust Emissions Limitations), the source shall not allow fugitive dust to escape beyond the property line or boundaries of the property, right-of-way, or easement on which the source is located, in a manner that would violate 326 IAC 6-4.

*This is an existing requirement for this source.*

- (g) 326 IAC 6-5 (Fugitive Particulate Matter Emission Limitations)  
Pursuant to 326 IAC 6-5, fugitive particulate matter emissions shall be controlled according to the Fugitive Dust Control Plan included as Attachment A to the permit.

*This is an existing requirement for this source.*

- (h) 326 IAC 6.5 (PM Limitations Except Lake County)  
This proposed revision is subject to the requirements of 326 IAC 6.5-1-2 because the potential to emit particulate matter (PM) before controls is greater than one hundred (100) tons per year and this stationary source is located in Vanderburgh County. Therefore, pursuant to 6.5-1-2(a), PM emissions from the drum mixer, dryer burner, hot oil heater, any systems for crushing, conveying, handling, screening, weighing, and/or storing materials such as aggregate, reclaimed asphalt pavement, recycled asphalt shingles, mineral filler, and asphalt concrete, and the loading, transfer, and storage systems associated with emission control systems, shall not exceed seven hundredths (0.07) gram per dry standard cubic meter (g/dscm) (three-hundredths (0.03) grain per dry standard cubic foot (dscf)).

This limitation is more stringent than the applicable requirement of four hundredths (0.04) grains per dry standard cubic foot established by 326 IAC 12 (New Source Performance Standards) (40 CFR 60, Subpart I Standards of Performance for Hot Mix Asphalt Facilities). Therefore, compliance with 326 IAC 6.5-1-2(a) will satisfy the grain loading limitation specified in 326 IAC 12 and 40 CFR 60, Subpart I.

*This is an existing requirement for this source.*

- (i) 326 IAC 12 (New Source Performance Standards)  
See Federal Rule Applicability Section of this TSD.
- (j) 326 IAC 20 (Hazardous Air Pollutants)  
See Federal Rule Applicability Section of this TSD.

<b>State Rule Applicability – Individual Facilities</b>
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*Drum-Mix Asphalt Plant - Material Handling & Aggregate Mixing Process*

- (a) 326 IAC 6-3 (Particulate Emission Limitations for Manufacturing Processes)  
The drum-mix asphalt plant, including the systems for handling, mixing, screening, storing, weighing and/or conveying hot aggregate (which includes RAP, slag, and recycled shingles), is subject to 40 CFR 60, Subpart I (Standards of Performance for Hot Mix Asphalt Facilities), which is incorporated by reference through 326 IAC 12. Therefore, pursuant to 326 IAC 6-3-1(c)(5), the dryer/mixer is not subject to the requirements of 326 IAC 6-3 because it is subject to the more stringent particulate limitations established in 326 IAC 6.5-1-2(a) and 326 IAC 12.
- (b) 326 IAC 6.5 (PM Limitations Except Lake County)  
See the "State Rule Applicability Determination - Entire Source" Section above.
- (c) 326 IAC 8-1-6 (VOC rules: General Reduction Requirements for New Facilities)  
The unlimited potential VOC emissions from the drum mixer are greater than twenty-five (25) tons per year. However, the source has opted to continue to limit potential VOC emissions from the drum

mixer to less than twenty-five (25) tons per year, therefore, rendering the requirements of 326 IAC 8-1-6 Best Available Control Technology (BACT) not applicable.

In order to render the requirements of 326 IAC 8-1-6 not applicable, the existing dryer/mixer shall be limited as follows:

- (1) The amount of hot-mix and warm-mix asphalt processed shall not exceed 700,000 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.

***This is a change from 750,000 tons per twelve (12) consecutive month period. This is a Title I change.***

- (2) VOC emissions from the dryer/mixer shall not exceed 0.032 pounds of VOC per ton of asphalt produced.

*This is an existing requirement for this source;*

Compliance with these limits shall limit the potential VOC emissions from the existing dryer/mixer to less than twenty-five (25) tons per twelve (12) consecutive month period and shall render the requirements of 326 IAC 8-1-6 BACT not applicable.

See Appendices A.1 and A.2, for the detailed calculations.

- (d) 326 IAC 8-6 (Organic Solvent Emission Limitations)  
The unlimited potential VOC emissions from the drum mixer are less than 100 tons per year ("worst case" unlimited potential emissions are 77.09 tons per year). Therefore, the requirements of 326 IAC 8-6 (Organic Solvent Emission Limitations) do not apply to the drum mixer and are not included in the permit.
- (e) There are no other 326 IAC 8 Rules that are applicable to the drum-mix, hot-mix asphalt plant.

*Drum Mix Asphalt Plant - Dryer Burner Combustion*

- (a) 326 IAC 6-2 (Particulate Emissions from Indirect Heating Units)  
The dryer burner is not a source of indirect heating, as defined in 326 IAC 1-2-19 "Combustion for Indirect Heating". Therefore, the requirements of 326 IAC 6-2 do not apply, and are not included in the permit.
- (b) 326 IAC 6-3 (Particulate Emission Limitations for Manufacturing Processes)  
The aggregate dryer is subject to 40 CFR 60, Subpart I (Standards of Performance for Hot-mix Asphalt Facilities), incorporated by reference through 326 IAC 12. Therefore, pursuant to 326 IAC 6-3-1(c)(5), the dryer/mixer is not subject to the requirements of 326 IAC 6-3 because it is subject to the more stringent particulate limitations established in 326 IAC 6.5-1-2(a) and 326 IAC 12.
- (c) 326 IAC 6.5 (PM Limitations Except Lake County)  
See the "State Rule Applicability Determination - Entire Source" Section above.
- (d) 326 IAC 7-1.1 (Sulfur Dioxide Emissions Limitations)  
The dryer burner is subject to 326 IAC 7-1.1 because its potential to emit SO<sub>2</sub> is equal to or greater than twenty-five (25) tons/year, or ten (10) pounds/hour, (unlimited potential emissions are 563.14 tons per year). Therefore, pursuant to this rule, sulfur dioxide emissions from the dryer burner shall be limited to:
  - (A) Five-tenths (0.5) pounds per million Btu heat input for distillate oil combustion.
  - (B) One and six tenths (1.6) pounds per million Btu heat input for residual oils.

Note: No. 2 fuel oil, No. 4 fuel oil, diesel fuel oil and Biodiesel are considered distillate oils, and waste oil is considered residual oil.

See Appendices A.1 and A.2, for the detailed calculations.

*This is an existing requirement for this source;*

- (e) 326 IAC 7-2-1 (Sulfur Dioxide Reporting Requirements)  
Pursuant to 326 IAC 7-2-1(c), the source shall continue to submit reports of calendar month average sulfur content, heat content, fuel consumption, and sulfur dioxide emission rate (pounds SO<sub>2</sub> per MMBtu), to the OAQ upon request.

*This is an existing requirement for this source;*

- (f) 326 IAC 8-1-6 (VOC rules: General Reduction Requirements for New Facilities)  
The unlimited VOC potential emissions from the dryer burner fuel combustion is less than twenty-five (25) tons per year. Therefore, the requirements of 326 IAC 8-1-6 do not apply, and are not included in the permit for the fuel combustion.

See Appendices A.1 and A.2, for the detailed calculations.

- (g) 326 IAC 8-6 (Organic Solvent Emission Limitations)  
The unlimited potential VOC emissions from the dryer burner are less than 100 tons per year ("worst case" unlimited potential emissions are 3.75 tons per year). Therefore, the requirements of 326 IAC 8-6 (Organic Solvent Emission Limitations) do not apply to the dryer burner and are not included in the permit.

- (h) There are no other 326 IAC 8 Rules that are applicable to the dryer burner.

- (i) 326 IAC 9-1 (Carbon Monoxide Emission Limits)  
The drum-mix asphalt plant dryer burner is not one of the source types listed in 326 IAC 9-1-2. Therefore, the requirements of 326 IAC 9-1 do not apply and are not included in the permit.

- (j) 326 IAC 10-3 (Nitrogen Oxide Reduction Program for Specific Source Category)  
The 120.0 MMBtu/hr dryer burner does not meet the definition of an affected facility, as defined in 326 IAC 10-3-1(a), because it has a maximum a heat input of less than two hundred fifty million (250,000,000) British thermal units per hour (MMBtu/hr); therefore, it is not subject to this rule and the requirements are not included in the permit.

- (k) 326 IAC 10-5 (Nitrogen Oxide Reduction Program for Internal Combustion Engines (ICE))  
The 120.0 MMBtu/hr dryer burner does not meet the definition of an affected facility, as defined in 326 IAC 10-5-2(1), because it is an external combustion unit and not an internal combustion engine; therefore, it is not subject to this rule and the requirements are not included in the permit..

### **Compliance Determination, Monitoring and Testing Requirements**

- (a) The compliance determination requirements applicable to this proposed revision are as follows:
- (1) In order to comply with the PM, PM<sub>10</sub>, and PM<sub>2.5</sub> limitations in the permit, the baghouse for the dryer/mixer, shall be in operation and control emissions from the dryer/mixer at all times when the dryer/mixer is in operation.  
  
*This is an existing requirement for this source.*
  - (2) The annual hot-mix asphalt production rate will be used to verify compliance with the PSD PM emission limitation, the FESOP PM<sub>10</sub>, PM<sub>2.5</sub>, SO<sub>2</sub>, VOC, and CO emission limitations,

and the BACT avoidance VOC emission limitation.

*This is an existing requirement for this source.*

- (3) The annual magnetite throughput to the magnetite drying operation will be used to verify compliance with the PSD PM emission limitation, the FESOP PM10 and PM2.5 emission limitations.

*This is an existing requirement for this source.*

- (4) The annual shingles usage rate will be used to verify compliance with the will be used to verify compliance with the PSD PM emission limitation, the FESOP PM10 and PM2.5 emission limitations.

*This is an existing requirement for this source.*

- (5) The slag and fuel characteristics (i.e., sulfur content) and usage rates will be used to verify compliance with the SO2 and HAPs emission limitations.

*This is an existing requirement for this source.*

- (6) The waste oil characteristics (i.e., ash, chlorine, and lead content) and usage rates will be used to verify compliance with the FESOP PM, PM10, PM2.5, and HAP limitations.

*This is an existing requirement for this source.*

- (7) Shingle supplier certifications are used to document that the shingles do not contain asbestos.

*This is an existing requirement for this source.*

- (b) The testing requirements applicable to this proposed revision are as follows:

<b>Emission Unit</b>	<b>Control Device</b>	<b>Pollutant</b>	<b>Timeframe for Testing</b>	<b>Frequency of Testing</b>
Dryer/mixer	Baghouse	PM/PM10/PM2.5	Within 180 days after initial use	Once every five (5) years

These testing requirements are required to ensure compliance with 40 CFR 60, Subpart I, 326 IAC 2-8 (FESOP), and 326 IAC 6.5 (Particulate Matter Limitations Except Lake County).

*This is a new requirement for the new drum dryer/mixer unit.*

Note: Performance testing, a form of compliance determination, is covered under Conditions C.10 "Performance Testing" and D.1.9 "Testing Requirements" and addresses the above-required stack testing. J H Rudolph has "not later than 180 days after startup" to test the reconstructed dryer/mixer unit and existing baghouse to ensure that everything is operating as it should.

- (c) The compliance monitoring requirements applicable to this proposed revision are as follows:

Emission Unit & Control Device	Parameter	Frequency	Range/Rate	Excursions and Exceedances
Dryer/mixer baghouse stack exhaust (SV1)	Visible Emissions	Once per day	normal/abnormal	Response Steps
	Pressure Drop	Once per day	0.5 to 6.0 inches	Response Steps

These monitoring conditions are necessary because the baghouse used in conjunction with the new dryer/mixer must operate properly to ensure continued compliance with 40 CFR 60, Subpart I, 326 IAC 2-8 (FESOP), and 326 IAC 6.5 (Particulate Matter Limitations Except Lake County), and the limits that render 326 IAC 2-2 (PSD) and 326 IAC 2-7 (Part 70 Permit Program) not applicable.

*This is an existing requirement for this source*

Note: Compliance monitoring, covered under Conditions C.12 “Compliance Monitoring”, D.1.14 “Visible Emissions”, D.1.15 “Pressure Drop”, and D.1.16 “Broken Or Failed Bag Detection”, address the above-required visible emissions monitoring and pressure drop readings and were written to provide the greatest flexibility for the broadest range of sources.

All other existing compliance determination, monitoring, and testing requirements will not change as a result of this revision. The source shall continue to comply with the applicable requirements and permit conditions as contained in permit.

<b>Proposed Changes</b>
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The following changes listed below are due to the proposed revision:

1. Existing permit conditions A.2(a) - Emission Units and Pollution Control Equipment Summary - asphalt plant description, D.1 - Emissions Unit Operation Conditions - Facility Description, and E.1.2 - Facility Operation Conditions - Facility Description, and the FESOP Quarterly Reports, as applicable, have been revised to reflect the replacement of the drum dryer/mixer unit;
2. Existing permit condition D.1.1(a) - PSD Minor Limit, D.1.2(a) - FESOP Limits: PM10, PM2.5, VOC, and CO, and the FESOP Quarterly Report - Combined Hot-Mix and Warm-Mix Asphalt Production have been revised to update the hot-mix asphalt production limit;
3. Existing permit condition D.1.3(a)(1) - FESOP Limits: SO2 and HAPs - Fuel and Slag Specifications, has been revised to update the sulfur content limitation for the No. 2 distillate fuel oil and Biodiesel;
4. Existing permit condition D.1.3(b) - FESOP Limits: SO2 and HAPs - Single Fuel and Slag Usage Limitations, and the FESOP Quarterly Report - Fuel / SO2 emissions, have been revised to update the fuel usage limitations;
5. Existing permit condition D.1.3(c) - FESOP Limits: SO2 and HAPs - Multiple Fuel and Slag Usage Limitations, and the FESOP Quarterly Report - Fuel Usage / SO2, NOx, and HCl emissions, has been revised to update the SO2, NOx, and HCl emissions limitation;
6. Existing permit condition D.1.9 - Testing Requirements has been revised to include testing to confirm that the new dryer/mixer is working properly;
7. Existing permit condition D.1.12(a) and (b) - Multiple Fuel and Slag Usage Limitations has been revised to update the sulfur dioxide limitations based on the updated fuel sulfur content limitations and to specify the emission factors in units of lb/gallon;
8. Existing permit condition D.1.17(d) - Record Keeping Requirements has been revised to include reference to Condition D.1.10; and

9. The existing optional "Nonroad Residence Time" Form has been removed from back of permit at the request of the source.

Upon further review, IDEM, OAQ has decided to make the following changes to the permit. Deleted language appears as ~~strikethrough~~ text and new language appears as **bold** text:

1. IDEM has clarified Sections A.1 - General Information, A.2 - Emission Units and Pollution Control Equipment Summary, and Section D.1 - Emissions Unit Operation Conditions for the Hot-Mix Asphalt Plant, as applicable, to indicate which (regulated) materials are processed, crushed, and/or ground at this stationary source.
2. IDEM, OAQ is changing the Section C Compliance Monitoring Condition to clearly describe when new monitoring for new and existing units must begin.
3. IDEM has clarified the Section C Instrument Specifications Condition to indicate that the analog instrument must be capable of measuring the parameters outside the normal range.
4. IDEM, OAQ has added "where applicable" to the lists in the Section C General Record Keeping Requirements Condition to more closely match the underlying rule.
5. IDEM, OAQ has clarified the interaction of the Quarterly Deviation and Compliance Monitoring Report and the Emergency Provisions.
6. IDEM, OAQ has included reference to warm-mix asphalt in the asphalt production limitation contained in Condition D.1.1(a) to be consistent with condition D.1.2(a).
7. IDEM, OAQ has included the pre-ground asbestos-free shingles usage limit as a new Condition D.1.1(c), since shingles are an additive to the aggregate mix and as such a source of particulate emissions under 326 IAC 2-2 (PSD). The remaining, existing permit conditions have been renumbered accordingly.
8. IDEM, OAQ has included references to 326 IAC 2-3 (Emission Offset) to conditions D.1.2 and D.1.3, since Vanderburgh was historically non-attainment for PM<sub>2.5</sub> and for compliance with the anti-backsliding provisions of the Clean Air Act.
9. IDEM, OAQ has revised the magnetite drying emission limits contained in permit conditions D.1.2(f), renumbered as D.1.2(e), and D.1.2(h), renumbered as D.1.2(g), to agree with the emission limit contained in permit condition D.1.1(d), renumbered as D.1.1(e), and in TSD Appendices A.1 and A.2.
10. IDEM, OAQ has revised the emission limits contained in permit conditions D.1.3(a)(4) to agree with the content limit contained in TSD Appendix A.2.
11. IDEM, OAQ has clarified Condition D.1.5 - Particulate Matter (PM) to match the underlying rule more closely.
12. IDEM, OAQ has revised Condition D.1.10 - Sulfur Dioxide Emissions and Sulfur Content, item (a), to include reference to the sulfur dioxide (SO<sub>2</sub>) emission limitations for the No. 2 and No. 4 fuel oils, since it is necessary to determine compliance with the limitations contained in the permit. Also item (b) has been corrected to include reference to the sulfur content limit contained in Condition D.1.3(a)(6);
13. IDEM, OAQ has revised Condition D.1.11 - Hydrogen Chloride (HCl) Emissions and Ash, Chlorine, and Lead Content to correct the reference;
14. IDEM, OAQ has added new Conditions D.1.17(b) and D.17(c) - Record Keeping Requirements to confirm the compliance status with the magnetite and certified asbestos-free pre-ground shingles

usage limits in the permit. This is supported by the existing FESOP Quarterly Reports found at the back of the permit; and

15. IDEM, OAQ has revised existing condition D.2.1(b) - Volatile Organic Compounds (VOC) solvent usage to agree with the statement following the table under D.2.1(c)(6). This change implements the revision requested under FESOP Significant Permit Revision (SPR) No.: 163-31195-00186, issued May 17, 2012, as documented in the Addendum to the TSD.
16. IDEM, OAQ has revised existing condition E.2.3 - Testing Requirements for clarity, and to more closely match the underlying rules.

Unaffected permit conditions have been re-numbered and the Table of Contents updated, as applicable. The Permit has been revised as follows, with deleted language shown as ~~strikeouts~~ and new language **bolded**.

A.1 General Information [326 IAC 2-8-3(b)]

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The Permittee owns and operates a stationary drum-mix asphalt plant (formerly identified under plant ID 163-03408), with the capability of producing both hot-mix and warm-mix asphalt, a cold-mix asphalt, and magnetite production operation. This source processes steel slag and certified ground asbestos-free shingles in its aggregate mix. **No grinding of shingles occurs at this source.**

\* \* \* \* \*

A.2 Emission Units and Pollution Control Equipment Summary [326 IAC 2-8-3(c)(3)]

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This stationary source consists of the following emission units and pollution control devices:

- (a) **One (1) drum-mix, hot-mix asphalt plant, identified as JHR GRR AAAA Drum Mixer/Burner, approved for construction in 2014, with a maximum throughput capacity of 550 tons of raw material per hour, processing steel slag and pre-ground asbestos-free recycled asphalt shingles in the aggregate mix, equipped with one (1) 120 million British thermal units (MMBtu) per hour dryer burner, firing natural gas, No. 2 fuel oil, No. 4 fuel oil, biodiesel, or waste oil, as available, and equipped with one (1) jet-pulse baghouse for particulate control, exhausting through stack SV1.** ~~One (1) six hundred fifty (650) tons per hour aggregate dryer, installed in June 1990, processing steel slag and certified ground asbestos-free shingles\*, in the aggregate mix, with a burner capacity of 116 million British thermal units per hour 163, and exhausting through a baghouse at stack SV1. This dryer is fired by natural gas, #2 fuel oil, #4 fuel oil, #4 waste oil, and biodiesel, as available. This unit has the capability of processing both hot-mix and warm-mix asphalt;~~

~~[Note: \*approved to process certified asbestos-free shingles in 2011 and no grinding of shingles occurs at this source.]~~

\* \* \* \* \*

\* \* \* \* \*

C.12 Compliance Monitoring [326 IAC 2-8-4(3)][326 IAC 2-8-5(a)(1)]

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- (a) **For new units:**

**Unless otherwise specified in the approval for the new emission unit(s), compliance monitoring for new emission units shall be implemented on and after the date of initial start-up.**

- (b) **For existing units:**

Unless otherwise specified in this permit, for all monitoring requirements not already legally required, the Permittee shall be allowed up to ninety (90) days from the date of permit issuance ~~or of initial start-up, whichever is later,~~ to begin such monitoring. If due to circumstances beyond the Permittee's control, any monitoring equipment required by this

permit cannot be installed and operated no later than ninety (90) days after permit issuance ~~or the date of initial startup, whichever is later~~, the Permittee may extend the compliance schedule related to the equipment for an additional ninety (90) days provided the Permittee notifies:

\* \* \* \* \*

~~Unless otherwise specified in the approval for the new emission unit(s), compliance monitoring for new emission units or emission units added through a permit revision shall be implemented when operation begins.~~

C.13 Instrument Specifications [326 IAC 2-1.1-11] [326 IAC 2-8-4(3)][326 IAC 2-8-5(1)]

- (a) When required by any condition of this permit, an analog instrument used to measure a parameter related to the operation of an air pollution control device shall have a scale such that the expected maximum reading for the normal range shall be no less than twenty percent (20%) of full scale. **The analog instrument shall be capable of measuring values outside of the normal range.**

\* \* \* \* \*

\* \* \* \* \*

C.17 General Record Keeping Requirements [326 IAC 2-8-4(3)] [326 IAC 2-8-5]

- (a) Records of all required monitoring data, reports and support information required by this permit shall be retained for a period of at least five (5) years from the date of monitoring sample, measurement, report, or application. Support information includes the following, **where applicable:**

\* \* \* \* \*

Records of required monitoring information include the following, **where applicable:**

\* \* \* \* \*

\* \* \* \* \*

\* \* \* \* \*

SECTION D.1 EMISSIONS UNIT OPERATION CONDITIONS

Facility Description [326 IAC 2-8-4(10)]:

- (a) **One (1) drum-mix, hot-mix asphalt plant, identified as JHR GRR AAAA Drum Mixer/Burner, approved for construction in 2014, with a maximum throughput capacity of 550 tons of raw material per hour, processing steel slag and pre-ground asbestos-free recycled asphalt shingles in the aggregate mix, equipped with one (1) 120 million British thermal units (MMBtu) per hour dryer burner, firing natural gas, No. 2 fuel oil, No. 4 fuel oil, biodiesel, or waste oil, as available, and equipped with one (1) jet-pulse baghouse for particulate control, exhausting through stack SV1. One (1) six hundred fifty (650) tons per hour aggregate dryer, installed in June 1990, processing steel slag and certified ground asbestos-free shingles\*, in the aggregate mix, with a burner capacity of 116 million British thermal units per hour, and exhausting through a baghouse at stack SV1. This dryer is fired by natural gas, #2 fuel oil, #4 fuel oil, #4 waste oil, and biodiesel, as available. This unit has the capability of processing both hot-mix and warm-mix asphalt;**

[~~Note: \*approved to process certified asbestos-free shingles in 2011 and no grinding of shingles occurs at this source.~~]

\* \* \* \* \*

\* \* \* \* \*

\* \* \* \* \*

D.1.1 PSD Minor Limit [326 IAC 2-2]

In order to render the requirements of 326 IAC 2-2 (Prevention of Significant Deterioration (PSD)) not applicable, the Permittee shall comply with the following:

- (a) The amount of hot-mix asphalt **and warm-mix asphalt** processed shall not exceed ~~750~~**700**,000 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.
- (b) **Magnetite** ~~The annual~~ throughput to the magnetite drying operation shall not exceed 75,000 tons of magnetite per twelve (12) consecutive month period, with compliance determined at the end of each month.
- (c) **Pre-ground asbestos-free shingles usage shall not exceed 20,000 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.**
- (db) PM emissions from the dryer/mixer shall not exceed 0.544 pounds per ton of asphalt processed.
- ~~(c) The annual throughput to the magnetite drying operation shall not exceed 75,000 tons of magnetite per twelve (12) consecutive month period, with compliance determined at the end of each month.~~
- (ed) PM emissions from the magnetite drying operation shall not exceed 0.040 pounds PM per ton of magnetite.

\* \* \* \* \*

D.1.2 FESOP Limits: PM10, PM2.5, VOC, and CO [326 IAC 2-8-4][326 IAC 2-2][326 IAC 8-1-6]

Pursuant to 326 IAC 2-8-4 (FESOP), and in order to render the requirements of 326 IAC 2-7 (Part 70 Permits), 326 IAC 2-2 (Prevention of Significant Deterioration (PSD)), and 326 IAC 2-3 (Emission Offset) not applicable, the Permittee shall comply with the following:

- (a) The amount of hot-mix asphalt and warm-mix asphalt processed shall not exceed ~~750~~**700**,000 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.
- (b) **Magnetite** ~~The annual~~ throughput to the magnetite drying operation shall not exceed 75,000 tons of magnetite per twelve (12) consecutive month period, with compliance determined at the end of each month.
- ~~(c) The Permittee shall use only certified asbestos-free shingles.~~
- (cd) **Pre-ground**~~The maximum~~ asbestos-free shingles usage shall not exceed 20,000 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.
- (ed) The PM10 emissions from the dryer/mixer shall not exceed 0.223 pounds per ton of asphalt processed.
- (fe) PM10 emissions from the magnetite drying operation shall be limited to 0.040 pounds per ton of magnetite.
- (gf) The PM2.5 emissions from the dryer/mixer shall not exceed 0.242 pounds per ton of asphalt processed.
- (hg) PM2.5 emissions from the magnetite drying operation shall be limited to 0.040 pounds per ton of magnetite.
- (ih) The VOC emissions from the dryer/mixer shall not exceed 0.032 pounds per ton of asphalt processed.

- (ji) The CO emissions from the dryer/mixer shall not exceed 0.130 pounds per ton of asphalt processed.

Compliance with these limits, combined with the potential to emit PM10, PM2.5, VOC, and CO from all other emission units at this source, shall limit the source-wide total potential to emit of PM10, PM2.5, NOx, VOC, and CO to less than 100 tons per 12 consecutive month period, each, and shall render 326 IAC 2-7 (Part 70 Permits), and 326 IAC 2-2 (Prevention of Significant Deterioration (PSD)), and **326 IAC 2-3 (Emission Offset)** not applicable.

Additionally, compliance with the limit in condition D.1.2(hi) shall limit the VOC emissions from the dryer/mixer to less than twenty-five (25) tons per twelve (12) consecutive month period and shall render **the requirements of 326 IAC 8-1-6 (VOC Rules: General Reduction Requirements for New Facilities)** not applicable.

D.1.3 FESOP Limits: SO2, NOx, and HAPs [326 IAC 2-8-4][326 IAC 2-2][326 IAC 2-4.1]

Pursuant to 326 IAC 2-8-4 (**FESOP**), and in order to render 326 IAC 2-2 (**Prevention of Significant Deterioration (PSD)**), **326 IAC 2-3 (Emission Offset)**, and 326 IAC 2-4.1 (**Major Sources of Hazardous Air Pollutants (HAPs)**) not applicable, the Permittee shall comply with the following:

(a) Fuel and Slag Specifications

- (1) The sulfur content of the No. 2 distillate fuel oil and biodiesel shall not exceed ~~0.5049~~**0.0049**% by weight.

\* \* \* \* \*

- (4) The waste oil combusted in the dryer burner shall not contain more than 0.50% ash, ~~0.100~~**0.100**% chlorine, and 0.003% lead.

- (5) ~~The~~ HCl emissions shall not exceed ~~6.6~~**0.0066** pounds of HCl per ~~4,000~~ gallons of waste oil burned.

\* \* \* \* \*

- (7) ~~The~~ SO2 emissions from the dryer/mixer shall not exceed 0.0014 pounds per ton of Steel slag processed in the aggregate mix.

(b) Single Fuel and Slag Usage Limitations:

- (1) When combusting only one type of fuel per twelve (12) consecutive month period in the dryer/mixer burner, the usage of fuel shall be limited as follows:

- (A) Natural Gas usage shall not exceed ~~987,599~~**987,599** MMCF per twelve (12) consecutive month period, with compliance determined at the end of each month.

- (B) No. 2 fuel oil usage shall not exceed ~~2,653,909~~**2,593,095** gallons per twelve (12) consecutive month period, with compliance determined at the end of each month;

- (C) No. 4 fuel oil usage shall not exceed ~~4,256,184~~**4,256,184** gallons per twelve (12) consecutive month period, with compliance determined at the end of each month;

- (D) Waste oil usage shall not exceed ~~4,124,242~~**1,025,535** gallons per twelve (12) consecutive month period, with compliance determined at the end of each month; and

- (E) Biodiesel usage shall not exceed ~~2,452,079~~**2,593,095** gallons per twelve (12) consecutive month period, with compliance determined at the end of each month;

- (F) ~~The~~ Steel slag usage shall not exceed 100,000 tons per twelve (12) consecutive month period, with compliance determined at the end of each month.

\* \* \* \* \*

(c) Multiple Fuel and Slag Usage Limitation:

When combusting more than one fuel per twelve (12) consecutive month period in the dryer/mixer burner, in conjunction with the use of slag in the aggregate mix, emissions from the dryer/mixer shall be limited as follows:

- (1) SO<sub>2</sub> emissions shall not exceed ~~94.21~~**90.28** tons per twelve (12) consecutive month period, with compliance determined at the end of each month.
- (2) NO<sub>x</sub> emissions from the dryer/mixer shall not exceed ~~9389~~**89.82** tons per twelve (12) consecutive month period, with compliance determined at the end of each month.
- (3) HCl emissions shall not exceed ~~9.93~~**3.38** tons per twelve (12) consecutive month period, with compliance determined at the end of each month.

(d) Asphalt Shingle Usage Limitation

Pursuant to 326 IAC 2-8-4 (FESOP), and in order to render the requirements of **326 IAC 2-7 (Part 70 Permits)** ~~326 IAC 2-2 (PSD)~~ and 326 IAC 2-4.1 (Major Sources of Hazardous Air Pollutants (HAPs)) not applicable, the Permittee shall not grind recycled asphalt shingles on-site and shall only use **pre-ground** certified asbestos-free recycled shingles, post consumer waste and/or factory seconds, as an additive in its aggregate mix.

Compliance with these limits, combined with the potential to emit SO<sub>2</sub>, **NO<sub>x</sub>**, and HAPs from all other emission units at this source, shall limit the source-wide total potential to emit of SO<sub>2</sub> and **NO<sub>x</sub>** to less than 100 tons per twelve (12) consecutive month period, any single HAP to less than ten (10) tons per twelve (12) consecutive month period, and total HAPs to less than twenty-five (25) tons per twelve (12) consecutive month period and shall render the requirements of 326 IAC 2-7 (Part 70 Permits), 326 IAC 2-2 (Prevention of Significant Deterioration (PSD)), **326 IAC 2-3 (Emission Offset)**, and 326 IAC 2-4.1 (Major Sources of Hazardous Air Pollutants (HAP)) not applicable.

\* \* \* \* \*

D.1.5 Particulate Matter (PM) [326 IAC 6.5-1-2]

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\* \* \* \* \*

- (b) Pursuant to 326 IAC 6.5-1-2(a) (Particulate Matter Limitations Except Lake County), particulate matter (PM) emissions from each RAP crusher operation shall be limited to 0.03 grains per dry standard cubic foot (gr/dscf) for particulate matter, ~~each~~.
- (c) **Pursuant to 326 IAC 6.5-1-2(a) (Particulate Matter Limitations except Lake County), particulate matter (PM) emissions from the hot oil heater, propane or liquefied petroleum gas, or butane-fired combustion sources, and any enclosed systems for conveying, handling, weighing, screening, and/or storing materials such as aggregate, reclaimed asphalt pavement, recycled asphalt shingles, mineral filler, and asphalt concrete, and the loading, transfer, and storage systems associated with emission control systems, each, shall each not exceed three-hundredths (0.03) grains per dry standard cubic foot (dscf) of exhaust air.**

\* \* \* \* \*

D.1.8 Particulate Control (PM/PM10/PM2.5)

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- (a) In order to comply with Conditions D.1.1(~~bd~~), D.1.1(~~de~~), D.1.2(~~ed~~), D.1.2(~~fe~~), D.1.2(~~gf~~) and D.1.2(~~hg~~), the baghouse for particulate control shall be in operation and control emissions from the dryer/mixer at all times when the dryer/mixer is in operation.

\* \* \* \* \*

D.1.9 Testing Requirements [326 IAC 2-8-5(a)(1), (4)] [326 IAC 2-1.1-11] **[326 IAC 6.5-1-2(a)]**  
**[40 CFR 60, Subpart I]**

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**In order to demonstrate compliance with Conditions D.1.1(d), D.1.1(e), D.1.2(d), D.1.2(e), D.1.2(f), D.1.2(g), and D.1.5(a), the Permittee shall perform PM, PM10, and PM2.5 testing of the jet-pulse baghouse, controlling particulate emissions from dryer/mixer, not later than 180 days after startup, utilizing methods approved by the Commissioner. Not later than five (5) years from October 26, 2004, in order to demonstrate compliance with Conditions D.1.1(b), D.1.1(d), D.1.2(e), D.1.2(f), D.1.2(g) and D.1.2(h), the Permittee shall perform PM, PM10, and PM2.5 testing of the dryer/mixer not later than five (5) years from the most recent valid compliance demonstration, utilizing methods approved by the Commissioner.** These tests shall be repeated at least once every five (5) years from the date of this valid compliance demonstration. Testing shall be conducted in accordance with the provisions of 326 IAC 3-6 (Source Sampling Procedures). Section C – Performance Testing contains the Permittee’s obligation with regard to the performance testing required by this condition. PM10 and PM2.5 includes filterable and condensable particulate matter.

D.1.10 Sulfur Dioxide (SO<sub>2</sub>) Emissions and Sulfur Content

---

*Fuel Oil*

(a) Compliance with the fuel limitations established in Conditions D.1.3(a)(1) through D.1.3(a)(43), **and D.1.6**, shall be determined utilizing one of the following options. Pursuant to 326 IAC 7-2-1 (Sulfur Dioxide Reporting Requirements), compliance shall be demonstrated on a thirty (30) day calendar-month average.

\* \* \* \* \*

*Steel Slag*

(b) Compliance with the Steel slag limitations established in Conditions **D.1.3(a)(6) and D.1.3(a)(7)** shall be determined utilizing one of the following options. Compliance shall be demonstrated on a thirty (30) day calendar-month average.

\* \* \* \* \*

D.1.11 Hydrogen Chloride (HCl) Emissions and Ash, Chlorine, and Lead Content

---

The Permittee shall demonstrate compliance with the waste oil ash, chlorine, and lead content limits established in Conditions **D.1.3(a)(4) and D.1.3(a)(5)**, by providing a vendor analysis of each fuel delivery accompanied by a vendor certification.

D.1.12 Multiple Fuel and Slag Usage Limitations

---

(a) In order to comply with the Condition D.1.3(c)(1) when combusting more than one fuel per twelve (12) consecutive month period in the dryer/mixer burner, the Permittee shall limit fuel usage according to the following formulas:

Sulfur Dioxide (SO<sub>2</sub>) Emission Calculation

$$S = \frac{G(E_G) + O(E_O) + F(E_F) + W(E_W) + D(E_D) + T(E_T)}{2,000 \text{ lbs/ton}}$$

where:

- S = tons of sulfur dioxide emissions for a 12-month consecutive period
- G = million cubic feet of natural gas used in the last 12 months
- O = gallons of No. 2 fuel oil used in the last 12 months
- F = gallons of No. 4 fuel oil used in the last 12 months
- W = gallons of waste oil used in the last 12 months
- D = gallons of Biodiesel used in the last 12 months
- T = tons of steel slag used in the last 12 months
- E<sub>G</sub> = 0.6 lb/MMCF of natural gas
- E<sub>O</sub> = ~~71.00~~**0.0696** lb/4000-gallons of No. 2 fuel oil
- E<sub>F</sub> = ~~75.00~~**0.150** lb/4000-gallons of No. 4 fuel oil
- E<sub>W</sub> = ~~147.00~~**0.1029** lb/4000-gallons of waste oil

$$E_D = 71.00.0696 \text{ lb/4000-gallons of Biodiesel}$$
$$E_T = 0.0014 \text{ lb/ton of steel slag used}$$

- (b) In order to comply with the Condition D.1.3(c)(2) when combusting more than one fuel per twelve (12) consecutive month period in the dryer/mixer burner, the Permittee shall limit fuel usage according to the following formulas:

Nitrogen Oxides (NOx) Emission Calculation

$$N = \frac{G(E_G) + O(E_O) + F(E_F) + W(E_W) + D(E_D)}{2,000 \text{ lbs/ton}}$$

where:

- N = tons of nitrogen oxide emissions for twelve (12) month consecutive period  
G = million cubic feet of natural gas used in the last 12 months  
O = gallons of No. 2 fuel oil used in the last 12 months  
F = gallons of No. 4 fuel oil used in the last 12 months  
W = gallons of waste oil used in the last 12 months  
D = gallons of Biodiesel used in the last 12 months  
E<sub>G</sub> = 190 lb/MMCF of natural gas  
E<sub>O</sub> = 0.024-0 lb/4000-gallons of No. 2 fuel oil  
E<sub>F</sub> = 0.047-0 lb/4000-gallons of No. 4 fuel oil  
E<sub>W</sub> = 0.019-0 lb/4000-gallons of waste oil  
E<sub>D</sub> = 0.026-4 lb/4000-gallons of Biodiesel

- (c) In order to comply with the Condition D.1.3(c)(3) when combusting more than one fuel per twelve (12) consecutive month period in the dryer/mixer burner, the Permittee shall limit fuel usage according to the following formulas:

HCl Emission Calculation

$$\text{HCl} = \frac{W(E_W)}{2,000 \text{ lbs/ton}}$$

where:

- HCl = tons of Hydrogen Chloride emissions for twelve (12) month consecutive period  
W = gallons of waste oil used in the last 12 months  
E<sub>W</sub> = 6.6/4000-0.0066 lbs/gallons of waste oil

\* \* \* \* \*

D.1.17 Record Keeping Requirements

- (a) To document the compliance status with Conditions D.1.1(a), ~~D.1.1(b)~~, **and** D.1.2(a) ~~and D.1.2(b)~~ the Permittee shall keep monthly records of the amount of asphalt processed through the dryer/mixer.
- (b) **To document the compliance status with Conditions D.1.1(b), and D.1.2(b) the Permittee shall keep monthly records of the amount of magnetite processed through the dryer/mixer.**
- (b) **To document the compliance status with Conditions D.1.1(c), and D.1.2(c) the Permittee shall keep monthly records of the amount of certified asbestos-free pre-ground shingles processed through the dryer/mixer.**
- (~~b~~d) To document the compliance status with Conditions D.1.3, ~~and~~ D.1.6, **D.1.10, and D.1.12**, the Permittee shall maintain records in accordance with (1) through (10) below. Records maintained for (1) through (10) below shall be taken monthly and shall be complete and

sufficient to establish compliance with the limits established in Conditions D.1.3, and D.1.6, ~~D.1.10, and D.1.12.~~

\* \* \* \* \*

- (2) Actual fuel usage, sulfur content, heat content, and equivalent sulfur dioxide emission rates for each fuel used at the source since the last compliance determination period;
- (de) To document the compliance status with Condition D.1.14~~5~~, the Permittee shall maintain records of visible emission notations of the dryer/mixer stack (SV-1) exhaust once per day. The Permittee shall include in its daily record when a visible emission notation is not taken and the reason for the lack of visible emission notation (e.g., the process did not operate that day).
- (ef) To document the compliance status with Condition D.1.15~~6~~, the Permittee shall maintain records once per day of the pressure drop during normal operation. The Permittee shall include in its daily record when the pressure drop reading is not taken and the reason for the lack of a pressure drop reading (e.g., the process did not operate that day).
- (fg) Section C - General Record Keeping Requirements contains the Permittee's obligations with regard to the records required by this condition.

#### D.1.18 Reporting Requirements

Quarterly summaries of the information to document compliance status with Conditions D.1.1(a), ~~D.1.1(b), D.1.1(c), D.1.2(a), D.1.2(b), D.1.2(c), and D.1.3, and D.1.12,~~ shall be submitted using the reporting forms located at the end of this permit, or their equivalent, not later than thirty (30) days after the end of the quarter being reported. Section C - General Reporting contains the Permittee's obligation with regard to the reporting required by this condition. The reports submitted by the Permittee ~~does~~ require a certification that meets the requirements of 326 IAC 2-8-5(a)(1) by the "authorized individual" as defined by 326 IAC 2-1.1-1(1).

\* \* \* \* \*

#### D.2.1 Volatile Organic Compounds (VOC) [326 IAC 8-5-2][326 IAC 2-8-4][326 IAC 2-2]

\* \* \* \* \*

- (a) The VOC solvent used as diluent in the liquid binder used in cold mix asphalt production from the plant shall be limited such that no more than ~~66.475.6~~ tons of VOC emissions emitted per twelve (12) consecutive months. This shall be achieved by limiting the total VOC solvent of any one selected binder to not exceed the stated limit for that binder during the last twelve (12) months. When more than one binder is used, the formula below must be applied so that the total VOC emitted does not exceed ~~56.6275.6~~ tons per twelve (12) consecutive month period rolled on a monthly basis.

\* \* \* \* \*

\* \* \* \* \*

### SECTION E.2

### FACILITY OPERATION CONDITIONS

Emissions Unit Description: Hot-Mix Asphalt Plant

- (a) **One (1) drum-mix, hot-mix asphalt plant, identified as JHR GRR AAAA Drum Mixer/Burner, approved for construction in 2014, with a maximum throughput capacity of 550 tons of raw material per hour, processing steel slag and pre-ground asbestos-free recycled asphalt shingles in the aggregate mix, equipped with one (1) 120 million British thermal units (MMBtu) per hour dryer burner, firing natural gas, No. 2 fuel oil, No. 4 fuel oil, biodiesel, or waste oil, as available, and equipped with one (1) jet-pulse baghouse for particulate control, exhausting through stack SV1. ~~One (1) six hundred fifty (650) tons per hour aggregate dryer, installed in June 1990, processing steel slag and certified ground asbestos-free shingles\*, in the aggregate mix, with a burner capacity of 116~~**

million British thermal units per hour, and exhausting through a baghouse at stack SV1. This dryer is fired by natural gas, #2 fuel oil, #4 fuel oil, #4 waste oil, and biodiesel, as available. This unit has the capability of processing both hot-mix and warm-mix asphalt;  
\* \* \* \* \*

\* \* \* \* \*

E.2.3 Testing Requirements [40 CFR Part 60, Subpart I][326 IAC 12][326 IAC 2-8-5(a)(1), (4)]  
[326 IAC 2-1.1-11]

**In order to demonstrate compliance with Condition E.2.2, the Permittee shall perform the stack testing as required under NSPS 40 CFR 60, Subpart I, within 60 days after achieving the maximum production rate at which the affected facility will be operated, but not later than 180 days after initial startup of such facility, or at such other times specified by 40 CFR 60.8, utilizing methods as approved by the Commissioner to document compliance with Condition E.2.2. These tests shall be repeated at least once every five (5) years from the date of the last valid compliance demonstration. Testing shall be conducted in accordance with the provisions of 326 IAC 3-6 (Source Sampling Procedures). Section C - Performance Testing contains the Permittee's obligation with regard to the performance testing required by this condition.**

\* \* \* \* \*

FESOP Quarterly Report

Source Name: J.H. Rudolph & Company Inc.  
Source Address: 3300 S. Green River Road, Evansville, IN 47715  
FESOP No.: F163-23182-00186 (formerly plant ID 163-03408)  
Facility: 650-550 ton/hr aggregate mixer  
Parameter: Combined Hot-Mix and Warm-Mix Asphalt Production  
Limit: The annual throughput to the aggregate dryer shall be limited to 750,000 tons of hot-mix and warm-mix asphalt, combined, per twelve (12) consecutive month period, with compliance determined at the end of each month.

\* \* \* \* \*

FESOP Quarterly Report

Source Name: J.H. Rudolph & Company Inc.  
Source Address: 3300 S. Green River Road, Evansville, IN 47715  
FESOP No.: F163-23182-00186 (formerly plant ID 163-03408)  
Facility: Magnetite drying operation  
Parameter: **Magnetite Throughput**

\* \* \* \* \*

FESOP Quarterly Report

Source Name: J.H. Rudolph & Company, Inc.  
Source Address: 3300 S. Green River Road, Evansville, IN 47715  
FESOP No.: F163-23182-00186 (formerly plant ID 163-03408)  
Facility: 650-550 ton/hr aggregate mixer  
Parameter: Steel Slag Usage

\* \* \* \* \*

FESOP Quarterly Report

Source Name: J.H. Rudolph & Company Inc.  
Source Address: 3300 S. Green River Road, Evansville, IN 47715  
FESOP No.: F163-23182-00186 (formerly plant ID 163-03408)  
Facility: 550 ton/hr aAggregate Dryermixer  
Parameter: **Pre-ground Certified Asbestos-free Shingles UsageThroughput**

Limit: The annual throughput of the **pre-ground** certified ground shingles added to the mixture process shall be limited to 20,000 tons of per twelve (12) consecutive month period, with compliance determined at the end of each month.

\* \* \* \* \*

FESOP Quarterly Report

Source Name: J.H. Rudolph & Company, Inc.  
Source Address: 3300 S. Green River Road, Evansville, IN 47715  
FESOP No.: F163-23182-00186 (formerly plant ID 163-03408)

Facility: Dryer/Mixer (Unit No. 2) and Diesel Fuel-Fired Portable RAP Crusher & Screener  
Parameter: Fuel **Usage** / SO<sub>2</sub>, **NO<sub>x</sub>**, and **HCl** emissions

Emission Limits: Sulfur dioxide (SO<sub>2</sub>) emissions shall not exceed ~~94.24~~**90.28** tons per twelve (12) consecutive month period, with compliance determined at the end of each month, using the equation found in Condition D.1.12.

Nitrogen Oxides (NO<sub>x</sub>) emissions shall not exceed ~~93~~**89.82** tons per twelve (12) consecutive month period, with compliance determined at the end of each month, using the equation found in Condition D.1.12.

Hydrogen Chloride (HCl) emissions shall not exceed ~~9.93~~**9.38** tons per twelve (12) consecutive month period, with compliance determined at the end of each month, using the equation found in Condition D.1.12.

Fuel & Slag Limits: When combusting only one type of fuel per twelve (12) consecutive month period in the dryer/mixer burner, in conjunction with the use of slag in the aggregate mix, fuel and slag usage shall not exceed the following:

Fuel Type (Units)	Fuel Usage Limit (per 12 consecutive month period)
Natural Gas (MMCF)	<del>945</del> <b>987.59</b>
No. 2 Distillate Fuel Oil (gallons)	<del>2,593,095</del> <b>2,653,909</b>
No. 4 Distillate Fuel Oil (gallons)	<del>1,202,850</del> <b>1,256,184</b>
Waste Oil (gallons)	<del>1,025,535</del> <b>1,124,242</b>
Biodiesel Fuel (gallons)	<del>2,593,095</del> <b>2,452,079</b>

Facility: Cold-mix Asphalt Production  
Parameter: Binder Usage / VOC Emissions

Emission Limits: Volatile Organic Compound (VOC) emissions from the sum of the binders shall not exceed 75.6 tons per twelve (12) consecutive month period with compliance determined at the end of each month, using the equation found in Condition D.2.12(c).

\* \* \* \* \*

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT  
 OFFICE OF AIR QUALITY  
 COMPLIANCE AND ENFORCEMENT BRANCH**

**FESOP Quarterly Report**

Source Name: \_\_\_\_\_ J.H. Rudolph & Company, Inc. \_\_\_\_\_  
 Source Address: \_\_\_\_\_ 3300 S. Green River Road, Evansville, IN 47715 \_\_\_\_\_  
 FESOP No.: \_\_\_\_\_ F163-23182-00186 \_\_\_\_\_ (formerly plant ID 163-03408)  
 Facility: \_\_\_\_\_ Diesel Fuel-Fired Recycled Asphalt Pavement (RAP) Crusher Operation \_\_\_\_\_  
 Limit: \_\_\_\_\_ The diesel fuel-fired Recycled Asphalt Pavement (RAP) Crusher Operation shall remain at a location for a period not to exceed twelve (12) consecutive months. \_\_\_\_\_

Manufacture Date: \_\_\_\_\_ Installation Date: \_\_\_\_\_

Make: \_\_\_\_\_ Removal Date: \_\_\_\_\_

Model: \_\_\_\_\_ Model Year: \_\_\_\_\_

Horsepower Rating: \_\_\_\_\_ MMBtu/hr Rating: \_\_\_\_\_

QUARTER: \_\_\_\_\_ YEAR: \_\_\_\_\_

Month	Column 1	Column 2	Column 1 - Column 2
	Number of Days Onsite This Month	Number of Days Onsite Previous 11 Months	12 Month Total Number of Days Onsite
Month 1			
Month 2			
Month 3			

Submitted by: \_\_\_\_\_

Title / Position: \_\_\_\_\_

Signature: \_\_\_\_\_

Date: \_\_\_\_\_

Phone: \_\_\_\_\_

\* \* \* \* \*

FEDERALLY ENFORCEABLE STATE OPERATING PERMIT (FESOP)  
QUARTERLY DEVIATION AND COMPLIANCE MONITORING REPORT

\* \* \* \* \*

This report shall be submitted quarterly based on a calendar year. **Proper notice submittal under Section B –Emergency Provisions satisfies the reporting requirements of paragraph (a) of Section C-General Reporting.** Any deviation from the requirements of this permit, the date(s) of each deviation, the probable cause of the deviation, and the response steps taken must be reported. A deviation required to be reported pursuant to an applicable requirement that exists independent of the permit, shall be reported according to the schedule stated in the applicable requirement and does not need to be included in this report. Additional pages may be attached if necessary. If no deviations occurred, please specify in the box marked "No deviations occurred this reporting period".

\* \* \* \* \*

\* \* \* \* \*

No other changes were made to the permit as a result of this revision.

**Conclusion and Recommendation**

Unless otherwise stated, information used in this review was derived from the application and additional information submitted by the applicant. An application for the purposes of this review was received on November 21, 2013.

The construction and operation of this proposed revision shall be subject to the conditions of the attached proposed FESOP Significant Permit Revision No. 163-33906-00186. The staff recommends to the Commissioner that this FESOP Significant Permit Revision be approved.

**IDEM Contact**

- (a) Questions regarding this proposed permit can be directed to Ms. Hannah Desrosiers at the Indiana Department Environmental Management, Office of Air Quality, Permits Branch, 100 North Senate Avenue, MC 61-53 IGCN 1003, Indianapolis, Indiana 46204-2251 or by telephone at (317) 233-9327 or toll free at 1-800-451-6027 extension 3-9327.
- (b) A copy of the findings is available on the Internet at: <http://www.in.gov/ai/appfiles/idem-caats/>
- (c) For additional information about air permits and how the public and interested parties can participate, refer to the IDEM's Guide for Citizen Participation and Permit Guide on the Internet at: [www.idem.in.gov](http://www.idem.in.gov)

**Appendix A.1: Unlimited Emissions Calculations**  
**Entire Source - Drum Mix**

**Company Name:** J.H. Rudolph & Company, Inc.  
**Source Address:** 3300 South Green River Road, Evansville, IN 47715  
**Permit Number:** F163-33906-00186 (formerly plant ID 163-03408)  
**Reviewer:** Hannah L. Desrosiers

**Asphalt Plant Maximum Capacity - Drum Mix**

Maximum Hourly Asphalt Production =	550	ton/hr										
Maximum Annual Asphalt Production =	4,818,000	ton/yr										
Maximum Annual Magnetite Usage =	75,000	ton/yr										
Maximum Annual Blast Furnace Slag Usage =	0	ton/yr								0	% sulfur	
Maximum Annual Steel Slag Usage =	2,023,560	ton/yr								0.66	% sulfur	
Maximum Annual Magnetite Drying Throughput =	25	ton/yr										
Maximum Annual RAP Crushing Throughput =	657	ton/yr										
Maximum Dryer Fuel Input Rate =	120.0	MMBtu/hr										
Natural Gas Usage =	1,051	MMCF/yr										
No. 2 Fuel Oil Usage =	7,508,571	gal/yr, and								0.49	% sulfur	
No. 4 Fuel Oil Usage =	7,508,571	gal/yr, and								1.00	% sulfur	
Residual (No. 5 or No. 6) Fuel Oil Usage =	0	gal/yr, and								0	% sulfur	
Propane Usage =	0	gal/yr, and								0	gr/100 ft3 sulfur	
Butane Usage =	0	gal/yr, and								0	gr/100 ft3 sulfur	
Used/Waste Oil Usage =	7,508,571	gal/yr, and								0.70	% sulfur	
Biodiesel Usage =	7,508,571	gal/yr, and								0.49	% sulfur	
Diesel Fuel Usage - Generator < 600 HP =	0	gal/yr; and										
Diesel Fuel Usage - Generator > 600 HP =	0	gal/yr, and									0	% sulfur
Unlimited PM Dryer/Mixer Emission Factor =	28.0	lb/ton of asphalt production										
Unlimited PM10 Dryer/Mixer Emission Factor =	6.5	lb/ton of asphalt production										
Unlimited PM2.5 Dryer/Mixer Emission Factor =	1.5	lb/ton of asphalt production										
Unlimited VOC Dryer/Mixer Emission Factor =	0.032	lb/ton of asphalt production										
Unlimited CO Dryer/Mixer Emission Factor =	0.13	lb/ton of asphalt production										
Unlimited PM Magnetite Dryer/Mixer Emission Factor =	19.70	lb/ton of magnetite processed										
Unlimited PM10 Magnetite Dryer/Mixer Emission Factor =	12	lb/ton of magnetite processed										
Unlimited PM2.5 Magnetite Dryer/Mixer Emission Factor =	12	lb/ton of magnetite processed										
Unlimited Blast Furnace Slag SO2 Dryer/Mixer Emission Factor =	0	lb/ton of slag processed										
Unlimited Steel Slag SO2 Dryer/Mixer Emission Factor =	0.0014	lb/ton of slag processed										

**Unlimited/Uncontrolled Emissions**

Process Description	Unlimited/Uncontrolled Potential to Emit (tons/year)										
	Criteria Pollutants							Greenhouse Gas Pollutants	Hazardous Air Pollutants		
	PM	PM10	PM2.5	SO2	NOx	VOC	CO	CO <sub>2e</sub>	Total HAPs	Worst Case HAP	
<b>Ducted Emissions</b>											
Dryer Fuel Combustion (worst case)	120.14	95.73	95.73	563.14	176.45	3.75	44.15	90,986	27.92	24.78	(hydrogen chloride)
Dryer/Mixer (Process)	67,452	15,659	3,614	139.72	132.50	77.09	313.17	80,220	25.68	7.47	(formaldehyde)
Dryer/Mixer Magnetite Processing	738.64	449.94	449.94	0	0	0	0	0	0	0	
Dryer/Mixer Slag Processing (worst case)	0	0	0	1.42	0	0	0	0	0	0	
Hot Oil Heater Fuel Combustion/Process (worst case)	0.13	0.22	0.22	4.66	1.31	0.05	0.77	1,840	0.021	0.017	(hexane)
LPG-Butane - Commercial Boilers <6 MMB/tu	0.05	0.21	0.21	0.05	3.86	0.28	2.16	3,755	0	0	
Diesel-Fired Generator < 600 HP	0	0	0	0	0	0	0	0	0	0	(formaldehyde)
Diesel-Fired Generator > 600 HP	0	0	0	0	0	0	0	0	0	0	(benzene)
<b>Worst Case Emissions*</b>	<b>68,191</b>	<b>16,109</b>	<b>4,064</b>	<b>569.28</b>	<b>181.63</b>	<b>77.42</b>	<b>316.11</b>	<b>96,580</b>	<b>27.95</b>	<b>24.78</b>	(hydrogen chloride)
<b>Fugitive Emissions</b>											
Asphalt Load-Out, Silo Filling, On-Site Yard	2.67	2.67	2.67	0	0	41.27	6.94	0	0.69	0.21	(formaldehyde)
Material Storage Piles	2.81	0.98	0.98	0	0	0	0	0	0	0	
Material Processing and Handling	15.56	7.36	1.11	0	0	0	0	0	0	0	
Material Crushing, Screening, and Conveying	76.44	27.92	27.92	0	0	0	0	0	0	0	
Unpaved and Paved Roads (worst case)	171.04	43.59	4.36	0	0	0	0	0	0	0	
Cold Mix Asphalt Production	0	0	0	0	0	57,900	0	0	15,103	5,211	(xylenes)
Gasoline Fuel Transfer and Dispensing	0	0	0	0	0	0.28	0	0	0.07	0.03	(xylenes)
Volatile Organic Liquid Storage Vessels	0	0	0	0	0	negl	0	0	negl	0	
<b>Total Fugitive Emissions</b>	<b>268.52</b>	<b>82.52</b>	<b>37.04</b>	<b>0</b>	<b>0</b>	<b>57,942</b>	<b>6.94</b>	<b>0</b>	<b>15,103</b>	<b>5,211</b>	(xylenes)
<b>Totals Unlimited/Uncontrolled PTE</b>	<b>68,459</b>	<b>16,191</b>	<b>4,101</b>	<b>569.28</b>	<b>181.63</b>	<b>58,019</b>	<b>323.05</b>	<b>96,580</b>	<b>15,131</b>	<b>5,211</b>	(xylenes)

negl = negligible

Worst Case Fuel Combustion is based on the fuel with the highest emissions for each specific pollutant.

\*Worst Case Emissions (tons/yr) = Worst Case Emissions from Dryer Fuel Combustion and Dryer/Mixer + Worst Case Emissions From Dryer/Mixer Slag Processing + Worst Case Emissions from Hot Oil Heater Fuel Combustion and Hot Oil Heating System + Diesel-Fired Generator < 600 HP + Diesel-Fired Generator > 600 HP

Fuel component percentages provided by the source.

**Appendix A.1: Unlimited Emissions Calculations  
Dryer/Mixer Fuel Combustion with Maximum Capacity > 100 MMBtu/hr**

**Company Name:** J.H. Rudolph & Company, Inc.  
**Source Address:** 3300 South Green River Road, Evansville, IN 47715  
**Permit Number:** F163-33906-00186 (formerly plant ID 163-03408)  
**Reviewer:** Hannah L. Desrosiers

The following calculations determine the unlimited/uncontrolled emissions created from the combustion of natural gas, fuel oil, propane, butane, or used/waste oil in the dryer/mixer at the source.

**Maximum Capacity**

Maximum Fuel Input Rate =	120	MMBtu/hr			
Natural Gas Usage =	1,051	MMCF/yr			
No. 2 Fuel Oil Usage =	7,508,571	gal/yr, and	0.49	% sulfur	
No. 4 Fuel Oil Usage =	7,508,571	gal/yr, and	1.00	% sulfur	
Residual (No. 5 or No. 6) Fuel Oil Usage =	0	gal/yr, and	0.00	% sulfur	
Propane Usage =	0	gal/yr, and	0.00	gr/100 ft3 sulfur	
Butane Usage =	0	gal/yr, and	0.00	gr/100 ft3 sulfur	
Used/Waste Oil Usage =	7,508,571	gal/yr, and	0.70	% sulfur	0.50 % ash, 0.100 % chlorine, 0.003 % lead
Biodiesel Usage =	7,508,571	gal/yr, and	0.49	% sulfur	

**Unlimited/Uncontrolled Emissions**

Criteria Pollutant	Emission Factor (units)									Unlimited/Uncontrolled Potential to Emit (tons/yr)								
	Natural Gas (lb/MMCF)	No. 2 Fuel Oil (lb/kgal)	No. 4 Fuel Oil* (lb/kgal)	Residual (No. 5 or No. 6) Fuel Oil (lb/kgal)	Propane (lb/kgal)	Butane (lb/kgal)	Used/Waste Oil (lb/kgal)	Biodiesel ** (lb/kgal)	Natural Gas (tons/yr)	No. 2 Fuel Oil (tons/yr)	No. 4 Fuel Oil (tons/yr)	Residual (No. 5 or No. 6) Fuel Oil (tons/yr)	Propane (tons/yr)	Butane (tons/yr)	Used/Waste Oil (tons/yr)	Biodiesel ** (tons/yr)	Worse Case Fuel (tons/yr)	
PM	1.9	2.0	7.0	3.22	0.5	0.6	32.0	2.0	1.00	7.51	26.28	0.00	0.000	0.000	120.14	7.51	120.14	
PM10/PM2.5	7.6	3.3	8.3	4.72	0.5	0.6	25.5	3.3	3.99	12.39	31.16	0.00	0.000	0.000	95.73	12.39	95.73	
SO2	0.6	69.6	150.0	0.0	0.000	0.000	102.9	69.6	0.32	261.22	563.14	0.00	0.000	0.000	386.32	261.22	563.14	
NOx	190	24.0	47.0	47.0	13.0	15.0	19.0	26.4	99.86	90.10	176.45	0.00	0.00	0.00	71.33	99.11	176.45	
VOC	5.5	0.20	0.20	0.28	1.00	1.10	1.0	0.2	2.89	0.75	0.75	0.00	0.00	0.00	3.75	0.75	3.75	
CO	84	5.0	5.0	5.0	7.5	8.4	5.0	5.0	44.1504	18.77	18.77	0.00	0.00	0.00	18.77	18.77	44.15	
<b>Hazardous Air Pollutant</b>																		
HCl							6.6								24.78		24.78	
Antimony			5.25E-03	5.25E-03			negl				1.97E-02	0.00E+00					0.020	
Arsenic	2.0E-04	5.6E-04	1.32E-03	1.32E-03			1.1E-01	5.6E-04	1.1E-04	2.10E-03	4.96E-03	0.00E+00			4.13E-01	2.10E-03	0.413	
Beryllium	1.2E-05	4.2E-04	2.78E-05	2.78E-05			negl	4.2E-04	6.3E-06	1.58E-03	1.04E-04	0.00E+00			negl	1.58E-03	1.6E-03	
Cadmium	1.1E-03	4.2E-04	3.98E-04	3.98E-04			9.3E-03	4.2E-04	5.8E-04	1.58E-03	1.49E-03	0.00E+00			3.49E-02	1.58E-03	0.035	
Chromium	1.4E-03	4.2E-04	8.45E-04	8.45E-04			2.0E-02	4.2E-04	7.4E-04	1.58E-03	3.17E-03	0.00E+00			7.51E-02	1.58E-03	0.075	
Cobalt	8.4E-05		6.02E-03	6.02E-03			2.1E-04		4.4E-05		2.26E-02	0.00E+00			7.88E-04		0.023	
Lead	5.0E-04	1.3E-03	1.51E-03	1.51E-03			0.165	1.3E-03	2.6E-04	4.73E-03	5.67E-03	0.00E+00			6.2E-01	4.73E-03	0.619	
Manganese	3.8E-04	8.4E-04	3.00E-03	3.00E-03			6.8E-02	8.4E-04	2.0E-04	3.15E-03	1.13E-02	0.00E+00			2.55E-01	3.15E-03	0.255	
Mercury	2.6E-04	4.2E-04	1.13E-04	1.13E-04			4.2E-04		1.4E-04	1.58E-03	4.24E-04	0.00E+00			1.58E-03		1.6E-03	
Nickel	2.1E-03	4.2E-04	8.45E-02	8.45E-02			1.1E-02	4.2E-04	1.1E-03	1.58E-03	3.17E-01	0.00E+00			4.13E-02	1.58E-03	0.317	
Selenium	2.4E-05	2.1E-03	6.83E-04	6.83E-04			negl	2.1E-03	1.3E-05	7.88E-03	2.56E-03	0.00E+00			negl	7.88E-03	7.9E-03	
1,1,1-Trichloroethane			2.36E-04	2.36E-04							8.86E-04	0.00E+00					8.9E-04	
1,3-Butadiene																	0	
Acetaldehyde																	0	
Acrolein																	0	
Benzene	2.1E-03		2.14E-04	2.14E-04					1.1E-03		8.03E-04	0.00E+00					1.1E-03	
Bis(2-ethylhexyl)phthalate							2.2E-03								8.26E-03		8.3E-03	
Dichlorobenzene	1.2E-03						8.0E-07		6.3E-04						3.00E-06		6.3E-04	
Ethylbenzene			6.36E-05	6.36E-05							2.39E-04	0.00E+00					2.4E-04	
Formaldehyde	7.5E-02	6.10E-02	3.30E-02	3.30E-02				6.10E-02	3.9E-02	2.29E-01	1.24E-01	0.00E+00				2.29E-01	0.229	
Hexane	1.8E+00								0.95								0.946	
Phenol							2.4E-03								9.01E-03		9.0E-03	
Toluene	3.4E-03		6.20E-03	6.20E-03					1.8E-03		2.33E-02	0.00E+00					0.023	
Total PAH Haps	negl		1.13E-03	1.13E-03			3.9E-02		negl		4.24E-03	0.00E+00			1.47E-01		0.147	
Polycyclic Organic Matter		3.30E-03								1.24E-02						1.24E-02	0.012	
Xylene			1.09E-04	1.09E-04							4.09E-04	0.00E+00					4.1E-04	
<b>Total HAPs</b>									<b>0.99</b>	<b>0.27</b>	<b>0.54</b>	<b>0.00</b>	<b>0</b>	<b>0</b>	<b>26.38</b>	<b>0.27</b>	<b>27.92</b>	
<b>Worst "Single" HAP</b>																	<b>24.78</b>	<b>(HCL)</b>

**Methodology**

Natural Gas Usage (MMCF/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 MMCF/1,000 MMBtu]  
 Oil Usage (gal/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 gal/0.140 MMBtu]  
 Propane Usage (gal/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 gal/0.0905 MMBtu]  
 Butane Usage (gal/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 gal/0.0974 MMBtu]  
 Natural Gas: Unlimited/Uncontrolled Potential to Emit (tons/yr) = [Maximum Natural Gas Usage (MMCF/yr)] \* [Emission Factor (lb/MMCF)] \* [ton/2000 lbs]  
 All Other Fuels: Unlimited/Uncontrolled Potential to Emit (tons/yr) = [Maximum Fuel Usage (gals/yr)] \* [Emission Factor (lb/kgal)] \* [kgal/1000 gal] \* [ton/2000 lbs]  
 Sources of AP-42 Emission Factors for fuel combustion:  
 Natural Gas : AP-42 Chapter 1.4 (dated 7/98), Tables 1.4-1, 1.4-2, 1.4-3, and 1.4-4  
 No. 2, No.4, and No.6 Fuel Oil: AP-42 Chapter 1.3 (dated 5/10), Tables 1.3-1, 1.3-2, 1.3-3, 1.3-8, 1.3-9, 1.3-10, and 1.3-11  
 Propane and Butane: AP-42 Chapter 1.5 (dated 7/08), Tables 1.5-1 (assuming PM = PM10)  
 Waste Oil: AP-42 Chapter 1.11 (dated 10/96), Tables 1.11-1, 1.11-2, 1.11-3, 1.11-4, and 1.11-5

\*Since there are no specific AP-42 HAP emission factors for combustion of No. 4 fuel oil, it was assumed that HAP emissions from combustion of No. 4 fuel oil were equal to combustion of residual or No. 6 fuel oil.

\*\* Since there are no specific AP-42 emission factors for combustion of Biodiesel, a "worst case" scenario was assumed where PM, PM10/PM2.5, SO2, VOC, CO and HAP emissions are the same as from combustion of No. 2 fuel oil, and based on the U.S. EPA draft technical report titled "A Comprehensive Analysis of Biodiesel Impacts on Exhaust Emissions", dated October 2002 (EPA420-P-02-001) NOx emissions are 10% greater than from combustion of No. 2 fuel oil. This was done to allow the source to use any grade of biodiesel available, maximizing operational flexibility.

**Abbreviations**

PM = Particulate Matter  
 PM10 = Particulate Matter (<10 um)  
 PM2.5 = Particulate Matter (< 2.5 um)  
 SO2 = Sulfur Dioxide  
 NOx = Nitrous Oxides  
 VOC = Volatile Organic Compounds  
 CO = Carbon Monoxide  
 HAP = Hazardous Air Pollutant

HCl = Hydrogen Chloride  
 PAH = Polyaromatic Hydrocarbon

**Appendix A.1: Unlimited Emissions Calculations  
Greenhouse Gas (CO2e) Emissions from the  
Dryer/Mixer Fuel Combustion with Maximum Capacity ≥ 100 MMBtu/hr**

**Company Name:** J.H. Rudolph & Company, Inc.  
**Source Address:** 3300 South Green River Road, Evansville, IN 47715  
**Permit Number:** F163-33906-00186 (formerly plant ID 163-03408)  
**Reviewer:** Hannah L. Desrosiers

The following calculations determine the unlimited/uncontrolled emissions created from the combustion of natural gas, fuel oil, propane, butane, or used/waste oil in the dryer/mixer at the source.

**Maximum Capacity**

Maximum Fuel Input Rate =	120	MMBtu/hr								
Natural Gas Usage =	1,051	MMCF/yr								
No. 2 Fuel Oil Usage =	7,508,571	gal/yr, and	0.49	% sulfur						
No. 4 Fuel Oil Usage =	7,508,571	gal/yr, and	1.00	% sulfur						
Residual (No. 5 or No. 6) Fuel Oil Usage =	0	gal/yr, and	0.00	% sulfur						
Propane Usage =	0	gal/yr, and	0.00	gr/100 ft3 sulfur						
Butane Usage =	0	gal/yr, and	0.00	gr/100 ft3 sulfur						
Used/Waste Oil Usage =	7,508,571	gal/yr, and	0.70	% sulfur	0.50	% ash	0.100	% chlorine,	0.003	% lead
Biodiesel Usage =	7,508,571	gal/yr, and	0.49	% sulfur						

**Unlimited/Uncontrolled Emissions**

CO2e Fraction	Emission Factor (units)								Global Warming Potentials (GWP)			
	Natural Gas (lb/MMCF)	No. 2 Fuel Oil (lb/kgal)	No. 4 Fuel Oil (lb/kgal)	Residual (No. 5 or No. 6) Fuel Oil (lb/kgal)	Propane (lb/kgal)	Butane (lb/kgal)	Used/Waste Oil (lb/kgal)	Biodiesel * (lb/kgal)	Name	Chemical Formula	10/30/2009 Global warming potentials	11/29/2013 Global warming potentials
CO2	120,161.84	22,501.41	24,153.46	24,835.04	12,500.00	14,506.73	22,024.15	22,501.41	Carbon dioxide	CO <sub>2</sub>	1	1
CH4	2.49	0.91	0.97	1.00	0.60	0.67	0.89	0.91	Methane	CH <sub>4</sub>	21	25
N2O	2.2	0.26	0.19	0.53	0.9	0.9	0.18	0.26	Nitrous oxide	N <sub>2</sub> O	310	298

CO2e Fraction	Controlled							
	Natural Gas (tons/yr)	No. 2 Fuel Oil (tons/yr)	No. 4 Fuel Oil (tons/yr)	Residual (No. 5 or No. 6) Fuel Oil (tons/yr)	Propane (tons/yr)	Butane (tons/yr)	Used/ Waste Oil (tons/yr)	Biodiesel * (tons/yr)
CO2	63,157.06	84,476.72	90,679.00	0.00	0.00	0.00	82,684.97	84,476.72
CH4	1.31	3.43	3.63	0.00	0.00	0.00	3.35	3.43
N2O	1.16	0.98	0.73	0.00	0.00	0.00	0.68	0.98
Total	63,159.53	84,481.13	90,683.36	0.00	0.00	0.00	82,688.99	84,481.13

CO2e Equivalent Emissions (tons/yr) based on 10/30/2009 GWP	63,543.05	84,851.29	90,979.90	0.00	0.00	0.00	82,964.85	84,851.29
CO2e Equivalent Emissions (tons/yr) based on 11/29/2013 GWP	63,534.41	84,853.28	90,985.70	0.00	0.00	0.00	82,970.15	84,853.28

**CO2e for  
Worst Case  
Fuel\*  
(tons/yr)**

**90,985.70**

**Methodology**

\* Assume Biodiesel is equal to No. 2 fuel oil  
Fuel Usage from TSD Appendix A.1, page 1 of 14.  
Natural Gas Usage (MMCF/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 MMCF/1,000 MMBtu]  
Fuel Oil Usage (gal/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 gal/0.140 MMBtu]  
Propane Usage (gal/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 gal/0.0915 MMBtu]  
Butane Usage (gal/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 gal/0.102 MMBtu]  
Global Warming Potentials (GWP) from Table A-1 of 40 CFR Part 98 Subpart A.  
Sources of Emission Factors for fuel combustion: (Note: To form a conservative estimate, the "worst case" emission factors have been used.)  
Natural Gas: Emission Factors for CO2 and CH4 from 40 CFR Part 98 Subpart C, Tables C-1 and 2, have been converted from kg/mmBtu to lb/MMCF. Emission Factor for N2O from AP-42 Chapter 1.4 (dated 7/98), Table 1.4-2

**Abbreviations**

PTE = Potential to Emit  
CO2 = Carbon Dioxide  
CH4 = Methane  
N2O = Nitrogen Dioxide

No. 2, No. 4, and Residual (No. 5 or No. 6) Emission Factors for CO2 and CH4 from 40 CFR Part 98 Subpart C, Tables C-1 and 2, have been converted from kg/mmBtu to lb/kgal. Emission Factor for N2O from AP-42 Chapter 1.3 (dated 5/10), Table 1.3-8  
Fuel Oil:  
Propane: Emission Factor for CH4 from 40 CFR Part 98 Subpart C, Tables C-1 and 2, has been converted from kg/mmBtu to lb/kgal. Emission Factors for CO2 and N2O from AP-42 Chapter 1.5 (dated 7/08), Table 1.5-1

Butane: Emission Factors for CO2 and CH4 from 40 CFR Part 98 Subpart C, Tables C-1 and 2, have been converted from kg/mmBtu to lb/kgal. Emission Factor for N2O from AP-42 Chapter 1.5 (dated 7/08), Table 1.5-1

Waste Oil: Emission Factors for CO2, CH4, and N2O from 40 CFR Part 98 Subpart C, Tables C-1 and 2, have been converted from kg/mmBtu to lb/kgal.

**Emission Factor (EF) Conversions:**

Natural Gas: EF (lb/MMCF) = [EF (kg/MMBtu) \* Conversion Factor (2.20462 lbs/kg) \* Heating Value of Natural Gas (MMBtu/scf) \* Conversion Factor (1,000,000 scf/MMCF)]  
Fuel Oils: EF (lb/kgal) = [EF (kg/MMBtu) \* Conversion Factor (2.20462 lbs/kg) \* Heating Value of the Fuel Oil (MMBtu/gal) \* Conversion Factor (1000 gal/kgal)]  
Natural Gas: Unlimited/Uncontrolled Potential to Emit (tons/yr) = [Maximum Natural Gas Usage (MMCF/yr)] \* [Emission Factor (lb/MMCF)] \* [ton/2000 lbs]  
All Other Fuels: Unlimited/Uncontrolled Potential to Emit (tons/yr) = [Maximum Fuel Usage (gals/yr)] \* [Emission Factor (lb/kgal)] \* [kgal/1000 gal] \* [ton/2000 lbs]

**Equations:**

Unlimited Potential to Emit CO2e (tons/yr) based on 10/30/2009 federal GWPs = CO2 Potential Emission ton/yr x CO2 GWP (1) + CH4 Potential Emission ton/yr x CH4 GWP (21) + N2O Potential Emission ton/yr x N2O GWP (310).  
Unlimited Potential to Emit CO2e (tons/yr) based on 11/29/2013 federal GWPs = CO2 Potential Emission ton/yr x CO2 GWP (1) + CH4 Potential Emission ton/yr x CH4 GWP (25) + N2O Potential Emission ton/yr x N2O GWP (298).

**Appendix A.1: Unlimited Emissions Calculations  
Dryer/Mixer - Process Emissions**

**Company Name:** J.H. Rudolph & Company, Inc.  
**Source Address:** 3300 South Green River Road, Evansville, IN 47715  
**Permit Number:** F163-33906-00186 (formerly plant ID 163-03408)  
**Reviewer:** Hannah L. Desrosiers

The following calculations determine the unlimited/uncontrolled emissions from the aggregate drying/mixing

Maximum Hourly Asphalt Production = 550 ton/hr  
 Maximum Annual Asphalt Production = 4,818,000 ton/yr

Criteria Pollutant	Uncontrolled Emission Factors (lb/ton)			Unlimited/Uncontrolled Potential to Emit (tons/yr)			Worse Case PTE
	Drum-Mix Plant (dryer/mixer)			Drum-Mix Plant (dryer/mixer)			
	Natural Gas	No. 2 Fuel Oil	Waste Oil	Natural Gas	No. 2 Fuel Oil	Waste Oil	
PM*	28	28	28	67,452.0	67,452.0	67,452.0	<b>67,452.0</b>
PM10*	6.5	6.5	6.5	15,658.5	15,658.5	15,658.5	<b>15,658.5</b>
PM2.5*	1.5	1.5	1.5	3,613.5	3,613.5	3,613.5	<b>3,613.5</b>
SO2**	0.0034	0.011	0.058	8.2	26.5	139.7	<b>139.7</b>
NOx**	0.026	0.055	0.055	62.6	132.5	132.5	<b>132.5</b>
VOC**	0.032	0.032	0.032	77.1	77.1	77.1	<b>77.1</b>
CO***	0.13	0.13	0.13	313.2	313.2	313.2	<b>313.2</b>
<b>Hazardous Air Pollutant</b>							
HCl			2.10E-04			5.06E-01	<b>0.51</b>
Antimony	1.80E-07	1.80E-07	1.80E-07	4.34E-04	4.34E-04	4.34E-04	<b>4.34E-04</b>
Arsenic	5.60E-07	5.60E-07	5.60E-07	1.35E-03	1.35E-03	1.35E-03	<b>1.35E-03</b>
Beryllium	negl	negl	negl	negl	negl	negl	<b>0</b>
Cadmium	4.10E-07	4.10E-07	4.10E-07	9.88E-04	9.88E-04	9.88E-04	<b>9.88E-04</b>
Chromium	5.50E-06	5.50E-06	5.50E-06	1.32E-02	1.32E-02	1.32E-02	<b>1.32E-02</b>
Cobalt	2.60E-08	2.60E-08	2.60E-08	6.26E-05	6.26E-05	6.26E-05	<b>6.26E-05</b>
Lead	6.20E-07	1.50E-05	1.50E-05	1.49E-03	3.61E-02	3.61E-02	<b>3.61E-02</b>
Manganese	7.70E-06	7.70E-06	7.70E-06	1.85E-02	1.85E-02	1.85E-02	<b>1.85E-02</b>
Mercury	2.40E-07	2.60E-06	2.60E-06	5.78E-04	6.26E-03	6.26E-03	<b>6.26E-03</b>
Nickel	6.30E-05	6.30E-05	6.30E-05	0.15	0.15	0.15	<b>0.15</b>
Selenium	3.50E-07	3.50E-07	3.50E-07	8.43E-04	8.43E-04	8.43E-04	<b>8.43E-04</b>
2,2,4 Trimethylpentane	4.00E-05	4.00E-05	4.00E-05	0.10	0.10	0.10	<b>0.10</b>
Acetaldehyde			1.30E-03			3.13	<b>3.13</b>
Acrolein			2.60E-05			6.26E-02	<b>6.26E-02</b>
Benzene	3.90E-04	3.90E-04	3.90E-04	0.94	0.94	0.94	<b>0.94</b>
Ethylbenzene	2.40E-04	2.40E-04	2.40E-04	0.58	0.58	0.58	<b>0.58</b>
Formaldehyde	3.10E-03	3.10E-03	3.10E-03	7.47	7.47	7.47	<b>7.47</b>
Hexane	9.20E-04	9.20E-04	9.20E-04	2.22	2.22	2.22	<b>2.22</b>
Methyl chloroform	4.80E-05	4.80E-05	4.80E-05	0.12	0.12	0.12	<b>0.12</b>
MEK			2.00E-05			0.05	<b>0.05</b>
Propionaldehyde			1.30E-04			0.31	<b>0.31</b>
Quinone			1.60E-04			0.39	<b>0.39</b>
Toluene	1.50E-04	2.90E-03	2.90E-03	0.36	6.99	6.99	<b>6.99</b>
Total PAH Haps	1.90E-04	8.80E-04	8.80E-04	0.46	2.12	2.12	<b>2.12</b>
Xylene	2.00E-04	2.00E-04	2.00E-04	0.48	0.48	0.48	<b>0.48</b>

**Total HAPs 25.68**  
**Worst Single HAP 7.47 (formaldehyde)**

**Methodology**

Unlimited/Uncontrolled Potential to Emit (tons/yr) = (Maximum Annual Asphalt Production (tons/yr)) \* (Emission Factor (lb/ton)) \* (ton/2000 lbs)

Emission Factors from AP-42 Chapter 11.1 (dated 3/04), Tables 11.1-3, 11.1-7, 11.1-8, 11.1-10, and 11.1-12

Natural gas, No. 2 fuel oil, and waste oil represent the worst possible emissions scenario. AP-42 did not provide emission factors for any other fuels.

\* PM, PM10, and PM2.5 AP-42 emission factors based on drum mix dryer fired with natural gas, propane, fuel oil, and waste oil. According to AP-42 fuel type does not significantly effect PM, PM10, and PM2.5 emissions.

\*\* SO2, NOx, and VOC AP-42 emission factors are for natural gas, No. 2 fuel oil, and waste oil only.

\*\*\* CO AP-42 emission factor determined by combining data from drum mix dryer fired with natural gas, No. 6 fuel oil, and No. 2 fuel oil to develop single CO emission factor.

**Abbreviations**

PM = Particulate Matter	SO2 = Sulfur Dioxide	CO = Carbon Monoxide	PAH = Polyaromatic Hydrocarbon
PM10 = Particulate Matter (<10 um)	NOx = Nitrous Oxides	HAP = Hazardous Air Pollutant	
PM2.5 = Particulate Matter (< 2.5 um)	VOC - Volatile Organic Compounds	HCl = Hydrogen Chloride	

**Appendix A.1: Unlimited Emissions Calculations  
Greenhouse Gas (CO2e) Emissions from the  
Drum-Mix Plant (Dryer/Mixer) Process Emissions**

**Company Name:** J.H. Rudolph & Company, Inc.  
**Source Address:** 3300 South Green River Road, Evansville, IN 47715  
**Permit Number:** F163-33906-00186 (formerly plant ID 163-03408)  
**Reviewer:** Hannah L. Desrosiers

The following calculations determine the unlimited/uncontrolled emissions from the aggregate drying/mixing

Maximum Hourly Asphalt Production = 550 ton/hr  
 Maximum Annual Asphalt Production = 4,818,000 ton/yr

Criteria Pollutant	Emission Factor (lb/ton)			Unlimited/Uncontrolled Potential to Emit (tons/yr)		
	Drum-Mix Plant (dryer/mixer)			Drum-Mix Plant (dryer/mixer)		
	Natural Gas	No. 2 Fuel Oil	Waste Oil	Natural Gas	No. 2 Fuel Oil	Waste Oil
CO2	33	33	33	79,497.00	79,497.00	79,497.00
CH4	0.0120	0.0120	0.0120	28.91	28.91	28.91
N2O				0	0	0
	Total			79,525.91	79,525.91	79,525.91

Global Warming Potentials (GWP)	
10/30/2009 Federal Global Warming Potentials (GWP)	11/29/2013 Federal Global Warming Potentials (GWP)
1	1
21	25
310	298

CO2e Equivalent Emissions (tons/yr) based on 10/30/2009 GWP	80,104.07	80,104.07	80,104.07
CO2e Equivalent Emissions (tons/yr) based on 11/29/2013 GWP	80,219.70	80,219.70	80,219.70

CO2e for Worst Case Fuel (tons/yr)
<b>80,219.70</b>

**Methodology**

Natural gas, No. 2 fuel oil, and waste oil represent the worst possible emissions scenario. AP-42 did not provide emission factors for any other fuels. Emission Factors from AP-42 Chapter 11.1 (dated 3/04), Tables 11.1-7 and 11.1-8

There are no emission factors for N2O available in either the 40 CFR 98, Subpart C or AP-42 Chapter 11.1. Therefore, it is assumed that there are no N2O emission anticipated from this process.

Equations:

Unlimited/Uncontrolled Potential to Emit (tons/yr) = (Maximum Annual Asphalt Production (tons/yr)) \* (Emission Factor (lb/ton)) \* (ton/2000 lbs)

Unlimited Potential to Emit CO2e (tons/yr) based on 10/30/2009 federal GWPs = CO2 Potential Emission ton/yr x CO2 GWP (1) + CH4 Potential Emission ton/yr x CH4 GWP (21) + N2O Potential Emission ton/yr x N2O GWP (310).

Unlimited Potential to Emit CO2e (tons/yr) based on 11/29/2013 federal GWPs= CO2 Potential Emission ton/yr x CO2 GWP (1) + CH4 Potential Emission ton/yr x CH4 GWP (25) + N2O Potential Emission ton/yr x N2O GWP (298).

**Abbreviations**

CO2 = Carbon Dioxide    CH4 = Methane    N2O = Nitrogen Dioxide    PTE = Potential to Emit

**Appendix A.1: Emissions Calculations  
Dryer/Mixer Magnetite Processing  
Unlimited Process Emissions**

**Company Name:** J.H. Rudolph & Company, Inc.  
**Source Address:** 3300 South Green River Road, Evansville, IN 47715  
**Permit Number:** F163-33906-00186 (formerly plant ID 163-03408)  
**Reviewer:** Hannah L. Desrosiers

The following calculations determine the unlimited emissions from the magnetite drying process before controls and based on 8760 hrs of operation

Maximum Annual Magnetite Usage* =	75,000	ton/yr
Unlimited PM Magnetite Dryer/Mixer Emission Factor =	19.70	lb/ton of magnetite processed
Unlimited PM10 Magnetite Dryer/Mixer Emission Factor =	12	lb/ton of magnetite processed
Unlimited PM2.5 Magnetite Dryer/Mixer Emission Factor =	12	lb/ton of magnetite processed

Criteria Pollutant	Emission Factor (lb/ton)**	Unlimited Potential to Emit (tons/yr)
PM	19.70	738.64
PM10	12	449.94
PM2.5	12	449.94

Methodology

\* The maximum annual magnetite usage was provided by the source.

Unlimited Potential to Emit from Magnetite (tons/yr) = [(Maximum Annual Magnetite Usage (ton/yr)] \* [Emission Factor (lb/ton)] \* [ton/2000 lbs]

Emission Factors from AP-42, 5th Edition, Section 11.24 - Metallic Minerals Processing, Table 11.24-2 for drying of high-moisture ore.

\*\* Since there are no specific AP-42 emission factors for PM2.5 emissions from drying of high-moisture ore, a "worst case" scenario was assumed where PM2.5 emissions are the same as PM10 emissions.

Abbreviations

PM = Particulate Matter

PM10 = Particulate Matter (<10 um)

PM2.5 = Particulate Matter (< 2.5 um)

**Appendix A.1: Unlimited Emissions Calculations  
Dryer/Mixer Slag Processing**

**Company Name:** J.H. Rudolph & Company, Inc.  
**Source Address:** 3300 South Green River Road, Evansville, IN 47715  
**Permit Number:** F163-33906-00186 (formerly plant ID 163-03408)  
**Reviewer:** Hannah L. Desrosiers

The following calculations determine the unlimited emissions from the processing of slag in the aggregate drying/mixing

Maximum Annual Blast Furnace Slag Usage = 

0
---

 ton/yr                      

0
---

 % sulfur  
Maximum Annual Steel Slag Usage = 

2,023,560
-----------

 ton/yr                      

0.66
------

 % sulfur

Type of Slag	SO2 Emission Factor (lb/ton)	Unlimited Potential to Emit SO2 (tons/yr)
Blast Furnace Slag*	0.00	0.0
Steel Slag**	0.0014	1.42

**Methodology**

The maximum annual slag usage was provided by the source.

\* Testing results for blast furnace slag, obtained January 9, 2009 from similar operations at Rieth-Riley Construction Co., Inc. facility located in Valparaiso, IN (permit #127-27075-05241), produced an Emission Factor of 0.54 lb/ton from blast furnace slag containing 1.10% sulfur content. The source has requested a safety factor of 0.20 lb/ton be added to the tested value for use at this location to allow for a sulfur content up to 1.5%.

\*\* Testing results for steel slag, obtained June 2009 from E & B Paving, Inc. facility located in Huntington, IN. The testing results showed a steel slag emission factor of 0.0007 lb/ton from slag containing 0.33% sulfur content.

Unlimited Potential to Emit SO2 from Slag (tons/yr) = [(Maximum Annual Slag Usage (ton/yr)] \* [Emission Factor (lb/ton)] \* [ton/2000 lbs]

**Abbreviations**

SO2 = Sulfur Dioxide

**Appendix A.1: Unlimited Emissions Calculations  
Hot Oil Heater**

**Fuel Combustion with Maximum Capacity < 100 MMBtu/hr**

**Company Name:** J.H. Rudolph & Company, Inc.  
**Source Location:** 3300 South Green River Road, Evansville, IN 47715  
**Permit Number:** F163-33906-00186 (formerly plant ID 163-03408)  
**Reviewer:** Hannah L. Desrosiers

Maximum Hot Oil Heater Fuel Input Rate = 2.10 MMBtu/hr  
 Natural Gas Usage = 18 MMCF/yr  
 No. 2 Fuel Oil Usage = 131,400 gal/yr, and 0.49 % sulfur

**Unlimited/Uncontrolled Emissions**

Criteria Pollutant	Emission Factor (units)		Unlimited/Uncontrolled Potential to Emit (tons/yr)		Worse Case Fuel (tons/yr)
	Hot Oil Heater		Hot Oil Heater		
	Natural Gas (lb/MMCF)	No. 2 Fuel Oil (lb/kgal)	Natural Gas (tons/yr)	No. 2 Fuel Oil (tons/yr)	
PM	1.9	2.0	0.017	0.131	<b>0.13</b>
PM10/PM2.5	7.6	3.3	0.070	0.217	<b>0.22</b>
SO2	0.6	71.0	0.006	4.665	<b>4.66</b>
NOx	100	20.0	0.920	1.314	<b>1.31</b>
VOC	5.5	0.20	0.051	0.013	<b>0.05</b>
CO	84	5.0	0.773	0.329	<b>0.77</b>
<b>Hazardous Air Pollutant</b>					
Arsenic	2.0E-04	5.6E-04	1.8E-06	3.68E-05	<b>3.7E-05</b>
Beryllium	1.2E-05	4.2E-04	1.1E-07	2.76E-05	<b>2.8E-05</b>
Cadmium	1.1E-03	4.2E-04	1.0E-05	2.76E-05	<b>2.8E-05</b>
Chromium	1.4E-03	4.2E-04	1.3E-05	2.76E-05	<b>2.8E-05</b>
Cobalt	8.4E-05		7.7E-07		<b>7.7E-07</b>
Lead	5.0E-04	1.3E-03	4.6E-06	8.28E-05	<b>8.3E-05</b>
Manganese	3.8E-04	8.4E-04	3.5E-06	5.52E-05	<b>5.5E-05</b>
Mercury	2.6E-04	4.2E-04	2.4E-06	2.76E-05	<b>2.8E-05</b>
Nickel	2.1E-03	4.2E-04	1.9E-05	2.76E-05	<b>2.8E-05</b>
Selenium	2.4E-05	2.1E-03	2.2E-07	1.38E-04	<b>1.4E-04</b>
Benzene	2.1E-03		1.9E-05		<b>1.9E-05</b>
Dichlorobenzene	1.2E-03		1.1E-05		<b>1.1E-05</b>
Ethylbenzene					<b>0.0E+00</b>
Formaldehyde	7.5E-02	6.10E-02	6.9E-04	4.01E-03	<b>4.0E-03</b>
Hexane	1.8E+00		1.7E-02		<b>1.7E-02</b>
Phenol					<b>0.0E+00</b>
Toluene	3.4E-03		3.1E-05		<b>3.1E-05</b>
Total PAH Haps	negl		negl		<b>0.0E+00</b>
Polycyclic Organic Matter		3.30E-03		2.17E-04	<b>2.2E-04</b>
<b>Total HAPs =</b>			<b>1.7E-02</b>	<b>4.7E-03</b>	<b>0.021</b>
<b>Worst Single HAP =</b>			<b>1.7E-02</b>	<b>4.0E-03</b>	<b>1.7E-02</b>
			<b>(Hexane)</b>	<b>(Formaldehyde)</b>	<b>(Hexane)</b>

**Methodology**

Equivalent Natural Gas Usage (MMCF/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 MMCF/1,000 MMBtu]

Equivalent Oil Usage (gal/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 gal/0.140 MMBtu]

Natural Gas: Unlimited/Uncontrolled Potential to Emit (tons/yr) = [Maximum Natural Gas Usage (MMCF/yr)] \* [Emission Factor (lb/MMCF)] \* [ton/2000 lbs]

All Other Fuels: Unlimited/Uncontrolled Potential to Emit (tons/yr) = [Maximum Fuel Usage (gals/yr)] \* [Emission Factor (lb/kgal)] \* [kgal/1000 gal] \* [ton/2000 lbs]

Sources of AP-42 Emission Factors for fuel combustion:

Natural Gas : AP-42 Chapter 1.4 (dated 7/98), Tables 1.4-1, 1.4-2, 1.4-3, and 1.4-4

No. 2 Fuel Oil: AP-42 Chapter 1.3 (dated 5/10), Tables 1.3-1, 1.3-2, 1.3-3, 1.3-8, 1.3-9, 1.3-10, and 1.3-11

**Abbreviations**

PM = Particulate Matter

PM10 = Particulate Matter (<10 um)

PM2.5 = Particulate Matter (<2.5 um)

SO2 = Sulfur Dioxide

NOx = Nitrous Oxides

VOC - Volatile Organic Compounds

CO = Carbon Monoxide

HAP = Hazardous Air Pollutant

HCl = Hydrogen Chloride

PAH = Polyaromatic Hydrocarbon

**Appendix A.1: Unlimited Emissions Calculations  
Greenhouse Gas (CO<sub>2</sub>e) Emissions from  
Hot Oil Heater Fuel Combustion with Maximum Capacity < 100 MMBtu/hr**

**Company Name:** J.H. Rudolph & Company, Inc.  
**Source Address:** 3300 South Green River Road, Evansville, IN 47715  
**Permit Number:** F163-33906-00186 (formerly plant ID 163-03408)  
**Reviewer:** Hannah L. Desrosiers

Maximum Hot Oil Heater Fuel Input Rate = 2.10 MMBtu/hr  
 Natural Gas Usage = 18 MMCF/yr  
 No. 2 Fuel Oil Usage = 131,400 gal/yr, 0.49 % sulfur

**Unlimited/Uncontrolled Emissions**

Criteria Pollutant	Emission Factor (units)		Unlimited/Uncontrolled Potential to Emit (tons/yr)	
	Natural Gas (lb/MMCF)	No. 2 Fuel Oil (lb/kgal)	Natural Gas (tons/yr)	No. 2 Fuel Oil (tons/yr)
CO <sub>2</sub>	120,161.84	22,501.41	1,105.25	1,478.34
CH <sub>4</sub>	2.49	0.91	0.02	0.06
N <sub>2</sub> O	2.2	0.26	0.02	0.02
			1,105.29	1,478.42

Global Warming Potentials (GWP)	
10/30/2009 Federal Global Warming Potentials (GWP)	11/29/2013 Federal Global Warming Potentials (GWP)
1	1
21	25
310	298

CO <sub>2</sub> e Equivalent Emissions (tons/yr) based on 10/30/2009 GWP	6.75	6.55
CO <sub>2</sub> e Equivalent Emissions (tons/yr) based on 11/29/2013 GWP	6.60	6.59

Worse Case CO <sub>2</sub> e Emissions (tons/yr)
<b>6.60</b>

**Methodology**

Global Warming Potentials (GWP) from Table A-1 of 40 CFR Part 98 Subpart A.

Equivalent Natural Gas Usage (MMCF/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 MMCF/1,000 MMBtu]

Equivalent Oil Usage (gal/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 gal/0.140 MMBtu]

Sources of Emission Factors for fuel combustion: (Note: To form a conservative estimate, the "worst case" emission factors have been used.)

Natural Gas: Emission Factors for CO<sub>2</sub> and CH<sub>4</sub> from 40 CFR Part 98 Subpart C, Tables C-1 and 2, have been converted from kg/mmBtu to lb/MMCF. Emission Factor for N<sub>2</sub>O from AP-42 Chapter 1.4 (dated 7/98), Table 1.4-2

No. 2 Fuel Oil: Emission Factors for CO<sub>2</sub> and CH<sub>4</sub> from 40 CFR Part 98 Subpart C, Tables C-1 and 2, have been converted from kg/mmBtu to lb/kgal. Emission Factor for N<sub>2</sub>O from AP-42 Chapter 1.3 (dated 5/10), Table 1.3-8

Emission Factor (EF) Conversions:

Natural Gas: EF (lb/MMCF) = [EF (kg/MMBtu) \* Conversion Factor (2.20462 lbs/kg) \* Heating Value of Natural Gas (MMBtu/scf) \* Conversion Factor (1,000,000 scf/MMCF)]

Fuel Oils: EF (lb/kgal) = [EF (kg/MMBtu) \* Conversion Factor (2.20462 lbs/kg) \* Heating Value of the Fuel Oil (MMBtu/gal) \* Conversion Factor (1000 gal/kgal)]

Natural Gas: Unlimited/Uncontrolled Potential to Emit (tons/yr) = [Maximum Natural Gas Usage (MMCF/yr)] \* [Emission Factor (lb/MMCF)] \* [ton/2000 lbs]

All Other Fuels: Unlimited/Uncontrolled Potential to Emit (tons/yr) = [Maximum Fuel Usage (gals/yr)] \* [Emission Factor (lb/kgal)] \* [kgal/1000 gal] \* [ton/2000 lbs]

Equations:

Unlimited Potential to Emit CO<sub>2</sub>e (tons/yr) based on 10/30/2009 federal GWPs = CO<sub>2</sub> Potential Emission ton/yr x CO<sub>2</sub> GWP (1) + CH<sub>4</sub> Potential Emission ton/yr x CH<sub>4</sub> GWP (21) + N<sub>2</sub>O Potential Emission ton/yr x N<sub>2</sub>O GWP (310).

Unlimited Potential to Emit CO<sub>2</sub>e (tons/yr) based on 11/29/2013 federal GWPs = CO<sub>2</sub> Potential Emission ton/yr x CO<sub>2</sub> GWP (1) + CH<sub>4</sub> Potential Emission ton/yr x CH<sub>4</sub> GWP (25) + N<sub>2</sub>O Potential Emission ton/yr x N<sub>2</sub>O GWP (298).

**Abbreviations**

CO<sub>2</sub> = Carbon Dioxide  
 CH<sub>4</sub> = Methane

N<sub>2</sub>O = Nitrogen Dioxide  
 PTE = Potential to Emit

**Appendix A.1: Unlimited Emissions Calculations  
Hot Oil Heating System - Process Emissions**

**Company Name:** J.H. Rudolph & Company, Inc.  
**Source Address:** 3300 South Green River Road, Evansville, IN 47715  
**Permit Number:** F163-33906-00186 (formerly plant ID 163-03408)  
**Reviewer:** Hannah L. Desrosiers

The following calculations determine the unlimited/uncontrolled emissions from the combustion of natural gas and No. 2 fuel oil in the hot oil heating system, which is used to heat a specially designed transfer oil. The hot transfer oil is then pumped through a piping system that passes through the asphalt cement storage tanks, in order to keep the asphalt cement at the correct temperature.

Maximum Fuel Input Rate To Hot Oil Heater = 2.10 MMBtu/hr  
 Natural Gas Usage = 18 MMCF/yr, and  
 No. 2 Fuel Oil Usage = 131,400 gal/yr

Criteria Pollutant	Emission Factors		Unlimited/Uncontrolled Potential to Emit (tons/yr)		Worse Case PTE
	Natural Gas (lb/ft3)	No. 2 Fuel Oil (lb/gal)	Natural Gas	No. 2 Fuel Oil	
VOC	2.60E-08	2.65E-05	2.39E-04	0.002	<b>0.002</b>
CO	8.90E-06	0.0012	0.082	0.079	<b>0.082</b>
Greenhouse Gas as CO2e*					
CO2	0.20	28.00	1839.60	1839.60	<b>1,840</b>
Hazardous Air Pollutant					
Formaldehyde	2.60E-08	3.50E-06	2.39E-04	2.30E-04	<b>2.39E-04</b>
Acenaphthene		5.30E-07		3.48E-05	<b>3.48E-05</b>
Acenaphthylene		2.00E-07		1.31E-05	<b>1.31E-05</b>
Anthracene		1.80E-07		1.18E-05	<b>1.18E-05</b>
Benzo(b)fluoranthene		1.00E-07		6.57E-06	<b>6.57E-06</b>
Fluoranthene		4.40E-08		2.89E-06	<b>2.89E-06</b>
Fluorene		3.20E-08		2.10E-06	<b>2.10E-06</b>
Naphthalene		1.70E-05		1.12E-03	<b>1.12E-03</b>
Phenanthrene		4.90E-06		3.22E-04	<b>3.22E-04</b>
Pyrene		3.20E-08		2.10E-06	<b>2.10E-06</b>
<b>Total HAPs</b>					<b>1.75E-03</b>
<b>Worst Single HAP</b>					<b>1.12E-03 (Naphthalene)</b>

**Methodology**

Natural Gas Usage (MMCF/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 MMCF/1,000 MMBtu]  
 No. 2 Fuel Oil Usage (gal/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 gal/0.140 MMBtu]  
 Natural Gas: Potential to Emit (tons/yr) = (Natural Gas Usage (MMCF/yr))\*(Emission Factor (lb/CF))\*(1000000 CF/MMCF)\*(ton/2000 lbs)  
 No. 2 Fuel Oil: Potential to Emit (tons/yr) = (No. 2 Fuel Oil Usage (gals/yr))\*(Emission Factor (lb/gal))\*(ton/2000 lbs)  
 Unlimited Potential to Emit CO2e (tons/yr) = Unlimited Potential to Emit CO2 (ton/yr) x CO2 GWP (1)  
 1 gallon of No. 2 Fuel Oil has a heating value of 140,000 Btu  
 Emission Factors from AP-42 Chapter 11.1 (dated 3/04), Table 11.1-13

\*Note: There are no emission factors for CH4 and N2O available in either 40 CFR 98, Subpart C or AP-42 Chapter 11.1. Therefore, it is assumed that there are no CH4 and N2O emission anticipated from this process.

**Abbreviations**

CO = Carbon Monoxide                      VOC = Volatile Organic Compound                      CO2 = Carbon Dioxide



**Appendix A.1: Emission Calculations**  
**LPG-Butane - Commercial Boilers**  
**(Heat input capacity: > 0.03 MMBtu/hr and < 10 MMBtu/hr)**  
**Greenhouse Gas**

**Company Name:** J.H. Rudolph & Company, Inc.  
**Source Address:** 3300 South Green River Road, Evansville, IN 47715  
**Permit Number:** F163-33906-00186 (formerly plant ID 163-03408)  
**Reviewer:** Hannah L. Desrosiers

	Greenhouse Gas		
	CO2	CH4	N2O
Emission Factor in lb/kgal	14,300	0.2	0.9
Potential Emission in tons/yr	3,684	0.1	0.2
Summed Potential Emissions in tons/yr	3,685		
CO2e Equivalent Emissions (tons/yr) based on 10/30/2009 GWP	3,757		
CO2e Equivalent Emissions (tons/yr) based on 11/29/2013 GWP	3,755		

**Methodology**

The CO2 Emission Factor for Propane is 12,500. The CO2 Emission Factor for Butane is 14,300.

Emission Factors are from AP 42 (7/08), Table 1.5-1 (SCC #1-03-010-01)

Greenhouse Warming Potentials (GWP) from Table A-1 of 40 CFR Part 98 Subpart A.

Equations:

$$\text{Emission (tons/yr)} = \text{Throughput (kgals/yr)} \times \text{Emission Factor (lb/kgal)} / 2,000 \text{ lb/ton}$$

Unlimited Potential to Emit CO2e (tons/yr) based on 10/30/2009 federal GWPs = CO2 Potential Emission ton/yr x CO2 GWP (1) + CH4 Potential Emission ton/yr x CH4 GWP (21) + N2O Potential Emission ton/yr x N2O GWP (310).

Unlimited Potential to Emit CO2e (tons/yr) based on 11/29/2013 federal GWPs = CO2 Potential Emission ton/yr x CO2 GWP (1) + CH4 Potential Emission ton/yr x CH4 GWP (25) + N2O Potential Emission ton/yr x N2O GWP (298).

lpgpi.xls 9/95kaw

updated 2/14 hd.

**Appendix A.1: Unlimited Emissions Calculations  
Reciprocating Internal Combustion Engines - Diesel Fuel  
Output Rating (<=600 HP)**

**Company Name:** J.H. Rudolph & Company, Inc.  
**Source Address:** 3300 South Green River Road, Evansville, IN 47715  
**Permit Number:** F163-33906-00186 (formerly plant ID 163-03408)  
**Reviewer:** Hannah L. Desrosiers

Output Horsepower Rating (hp)	0.0
Maximum Hours Operated per Year	8760
Potential Throughput (hp-hr/yr)	0
Maximum Diesel Fuel Usage (gal/yr)	0

	Pollutant						
	PM <sup>2</sup>	PM10 <sup>2</sup>	direct PM2.5 <sup>2</sup>	SO2	NOx	VOC	CO
Emission Factor in lb/hp-hr	0.0022	0.0022	0.0022	0.0021	0.0310	0.0025	0.0067
Emission Factor in lb/kgal <sup>1</sup>	43.07	43.07	43.07	40.13	606.85	49.22	130.77
Potential Emission in tons/yr	0.00	0.00	0.00	0.00	0.00	0.00	0.00

<sup>1</sup>The AP-42 Chapter 3.3-1 emission factors in lb/hp-hr were converted to lb/kgal emission factors using an average brake specific fuel consumption of 7,000 Btu / hp-hr, diesel heating value of 19,300 Btu / lb, and diesel fuel density of 7.1 lb / gal (AP-42 Tables 3.3-1 and 3.4.1) since the source will limit the emissions from this unit by limiting the fuel usage.

<sup>1</sup>Emission factor (lb/kgal) = AP-42 EF (lb/hp-hr) \* 1/7,000 (hp-hr/Btu) \* 19,300 (Btu/lb) \* 7.1 (lb/gal) \* 1,000 (gal/kgal)

<sup>2</sup>PM and PM2.5 emission factors are assumed to be equivalent to PM10 emission factors. No information was given regarding which method was used to determine the factor or the fraction of PM10 which is condensable.

**Hazardous Air Pollutants (HAPs)**

	Pollutant							
	Benzene	Toluene	Xylene	1,3-Butadiene	Formaldehyde	Acetaldehyde	Acrolein	Total PAH HAPs <sup>3</sup>
Emission Factor in lb/MMBtu	9.33E-04	4.09E-04	2.85E-04	3.91E-05	1.18E-03	7.67E-04	9.25E-05	1.68E-04
Emission Factor in lb/kgal <sup>4</sup>	1.28E-01	5.60E-02	3.91E-02	5.36E-03	1.62E-01	1.05E-01	1.27E-02	2.30E-02
Potential Emission in tons/yr	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

<sup>3</sup>PAH = Polyaromatic Hydrocarbon (PAHs are considered HAPs, since they are considered Polycyclic Organic Matter)

<sup>4</sup>The AP-42 Chapter 3.3-1 emission factors in lb/MMBtu were converted to lb/kgal emission factors using an average diesel heating value of 19,300 Btu / lb and diesel fuel density of 7.1 lb / gal (AP-42 Tables 3.3-1 and 3.4.1) since the source will limit the emissions from this unit by limiting the fuel usage.

<sup>4</sup>Emission factor (lb/kgal) = AP-42 EF (lb/MMBtu) \* 1/10<sup>6</sup> (MMBtu/Btu) \* 19,300 (Btu/lb) \* 7.1 (lb/gal) \* 1,000 (gal/kgal)

<b>Potential Emission of Total HAPs (tons/yr)</b>	<b>0.00E+00</b>
<b>Potential Emission of Worst Case HAPs (tons/yr)</b>	<b>0.00E+00</b>

**Green House Gas Emissions (GHG)**

	Pollutant		
	CO2 <sup>5</sup>	CH4 <sup>6</sup>	N2O <sup>6</sup>
Emission Factor in lb/hp-hr	1.15	NA	NA
Emission Factor in kg/MMBtu	NA	0.003	0.0006
Emission Factor in lb/kgal	22,512.07	0.91	0.18
Potential Emission in tons/yr	0.00	0.000	0.000

<sup>5</sup>The AP-42 Chapter 3.3-1 emission factor in lb/hp-hr was converted to lb/kgal emission factor using an average brake specific fuel consumption of 7,000 Btu / hp-hr, diesel heating value of 19,300 Btu / lb, and diesel fuel density of 7.1 lb / gal (AP-42 Tables 3.3-1 and 3.4.1) since the source will limit the emissions from this unit by limiting the fuel usage.

<sup>5</sup>Emission factor (lb/kgal) = AP-42 EF (lb/hp-hr) \* 1/7,000 (hp-hr/Btu) \* 19,300 (Btu/lb) \* 7.1 (lb/gal) \* 1,000 (gal/kgal)

<sup>6</sup>The 40 CFR 98 Subpart C emission factors in kg/MMBtu were converted to lb/kgal emission factors using an average diesel heating value of 19,300 Btu / lb and diesel fuel density of 7.1 lb / gal (AP-42 Tables 3.3-1 and 3.4.1) since the source will limit the emissions from this unit by limiting the fuel usage.

<sup>6</sup>Emission factor (lb/kgal) = 40 CFR 98 EF (kg/MMBtu) \* 2.20462 (lb/kg) \* 1/10<sup>6</sup> (MMBtu/Btu) \* 19,300 (Btu/lb) \* 7.1 (lb/gal) \* 1,000 (gal/kgal)

<b>Summed Potential Emissions in tons/yr</b>	<b>0.00</b>
<b>CO2e Total in tons/yr based on 10/30/2009 federal GWPs</b>	<b>0.00E+00</b>
<b>CO2e Total in tons/yr based on 11/29/2013 federal GWPs</b>	<b>0.00E+00</b>

**Methodology**

Potential Throughput (hp-hr/yr) = [Output Horsepower Rating (hp)] \* [Maximum Hours Operated per Year]

Maximum Diesel Fuel Usage (gal/yr) = Potential Throughput (hp-hr/yr) \* 7000 (Btu/hp-hr) \* 1/19300 (lb/Btu) \* 1/7.1 (gal/lb)

Emission Factors are from AP42 (Supplement B 10/96), Tables 3.3-1 and 3.3-2 and have been converted to lb/kgal

CH4 and N2O Emission Factor from 40 CFR 98 Subpart C Table C-2 and have been converted to lb/kgal

Global Warming Potentials (GWP) from Table A-1 of 40 CFR Part 98 Subpart A.

Potential Emissions (tons/yr) = [Maximum Diesel Fuel Usage (gal/yr) x Emission Factor (lb/kgal)] / (1,000 gal/kgal) / (2,000 lb/ton)

CO2e (tons/yr) based on 10/30/2009 federal GWPs = CO2 Potential Emission ton/yr x CO2 GWP (1) + CH4 Potential Emission ton/yr x CH4 GWP (21) + N2O Potential Emission ton/yr x N2O GWP (310).

CO2e (tons/yr) based on 11/29/2013 federal GWPs= CO2 Potential Emission ton/yr x CO2 GWP (1) + CH4 Potential Emission ton/yr x CH4 GWP (25) + N2O Potential Emission ton/yr x N2O GWP (298).

**Appendix A.1: Unlimited Emissions Calculations**  
**Large Reciprocating Internal Combustion Engines - Diesel Fuel**  
**Output Rating (>600 HP)**

**Company Name:** J.H. Rudolph & Company, Inc.  
**Source Address:** 3300 South Green River Road, Evansville, IN 47715  
**Permit Number:** F163-33906-00186 (formerly plant ID 163-03408)  
**Reviewer:** Hannah L. Desrosiers

Output Horsepower Rating (hp)	0.0
Maximum Hours Operated per Year	8760
Potential Throughput (hp-hr/yr)	0
Maximum Diesel Fuel Usage (gal/yr)	0

Sulfur Content (S) of Fuel (% by weight) 0

	Pollutant						
	PM	PM10 <sup>2</sup>	direct PM2.5 <sup>2</sup>	SO2	NOx	VOC	CO
Emission Factor in lb/hp-hr	7.00E-04			0.00E+00 (.00809S)	2.40E-02	7.05E-04	5.50E-03
Emission Factor in lb/MMBtu		0.0573	0.0573				
Emission Factor in lb/kgal <sup>1</sup>	13.70	7.85	7.85	0.00	469.82	13.80	107.67
Potential Emission in tons/yr	0.00	0.00	0.00	0.00	0.00	0.00	0.00

<sup>1</sup> The AP-42 Chapter 3.4-1 emission factors in lb/hp-hr were converted to lb/kgal emission factors using an average brake specific fuel consumption of 7,000 Btu / hp-hr, diesel heating value of 19,300 Btu / lb, and diesel fuel density of 7.1 lb / gal (AP-42 Tables 3.3-1 and 3.4.1) since the source will limit the emissions from this unit by limiting the fuel usage.

<sup>1</sup>Emission factor (lb/kgal) = AP-42 EF (lb/hp-hr) \* 1/7,000 (hp-hr/Btu) \* 19,300 (Btu/lb) \* 7.1 (lb/gal) \* 1,000 (gal/kgal)

<sup>2</sup>Emission factors in lb/kgal were converted from the AP-42 Chapter 3.4-1 emission factors in lb/MMBtu using an average diesel heating value of 19,300 Btu / lb and diesel fuel density of 7.1 lb / gal (AP-42 Tables 3.3-1 and 3.4.1) since the source will limit the emissions from this unit by limiting the fuel usage.

<sup>2</sup>Emission factor (lb/kgal) = AP-42 EF (lb/MMBtu) \* 1/10<sup>6</sup> (MMBtu/Btu) \* 19,300 (Btu/lb) \* 7.1 (lb/gal) \* 1,000 (gal/kgal)

**Hazardous Air Pollutants (HAPs)**

	Pollutant						
	Benzene	Toluene	Xylene	Formaldehyde	Acetaldehyde	Acrolein	Total PAH HAPs <sup>3</sup>
Emission Factor in lb/MMBtu	7.76E-04	2.81E-04	1.93E-04	7.89E-05	2.52E-05	7.88E-06	2.12E-04
Emission Factor in lb/kgal <sup>4</sup>	1.06E-01	3.85E-02	2.64E-02	1.08E-02	3.45E-03	1.08E-03	2.91E-02
Potential Emission in tons/yr	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

<sup>3</sup>PAH = Polyaromatic Hydrocarbon (PAHs are considered HAPs, since they are considered Polycyclic Organic Matter)

<sup>4</sup>Emission factors in lb/kgal were converted from the AP-42 Chapter 3.4-1 emission factors in lb/MMBtu using an average diesel heating value of 19,300 Btu / lb and diesel fuel density of 7.1 lb / gal (AP-42 Tables 3.3-1 and 3.4.1) since the source will limit the emissions from this unit by limiting the fuel usage.

<sup>4</sup>Emission factor (lb/kgal) = AP-42 EF (lb/MMBtu) \* 1/10<sup>6</sup> (MMBtu/Btu) \* 19,300 (Btu/lb) \* 7.1 (lb/gal) \* 1,000 (gal/kgal)

<b>Potential Emission of Total HAPs (tons/yr)</b>	<b>0.00E+00</b>
<b>Potential Emission of Worst Case HAPs (tons/yr)</b>	<b>0.00E+00</b>

**Green House Gas Emissions (GHG)**

	Pollutant		
	CO2 <sup>5</sup>	CH4 <sup>5,6</sup>	N2O <sup>7</sup>
Emission Factor in lb/hp-hr	1.16	6.35E-05	NA
Emission Factor in kg/MMBtu	NA	NA	0.0006
Emission Factor in lb/kgal	22,707.83	1.24	0.18
Potential Emission in tons/yr	0.00	0.00	0.00

<sup>5</sup> The AP-42 Chapter 3.4-1 emission factors in lb/hp-hr were converted to lb/kgal emission factors using an average brake specific fuel consumption of 7,000 Btu / hp-hr, diesel heating value of 19,300 Btu / lb, and diesel fuel density of 7.1 lb / gal (AP-42 Tables 3.3-1 and 3.4.1) since the source will limit the emissions from this unit by limiting the fuel usage.

<sup>5</sup>Emission factor (lb/kgal) = AP-42 EF (lb/hp-hr) \* 1/7,000 (hp-hr/Btu) \* 19,300 (Btu/lb) \* 7.1 (lb/gal) \* 1,000 (gal/kgal)

<sup>6</sup>According to AP-42, Table 3.4-1, TOC (as CH4) is 9% methane by weight. As a result, the lb/hp-hr emission factor for TOC (as CH4) in AP-42 has been multiplied by 9% to determine the portion that is emitted as methane.

<sup>7</sup>The 40 CFR 98 Subpart C emission factors in kg/MMBtu were converted to lb/kgal emission factors using an average diesel heating value of 19,300 Btu / lb and diesel fuel density of 7.1 lb / gal (AP-42 Tables 3.3-1 and 3.4.1) since the source will limit the emissions from this unit by limiting the fuel usage.

<sup>7</sup>Emission factor (lb/kgal) = 40 CFR 98 EF (kg/MMBtu) \* 2.20462 (lb/kg) \* 1/10<sup>6</sup> (MMBtu/Btu) \* 19,300 (Btu/lb) \* 7.1 (lb/gal) \* 1,000 (gal/kgal)

<b>Summed Potential Emissions in tons/yr</b>	<b>0.00</b>
<b>CO2e Total in tons/yr based on 10/30/2009 federal GWPs</b>	<b>0.00</b>
<b>CO2e Total in tons/yr based on 11/29/2013 federal GWPs</b>	<b>0.00</b>

**Methodology**

Potential Throughput (hp-hr/yr) = [Output Horsepower Rating (hp)] \* [Maximum Hours Operated per Year]

Maximum Diesel Fuel Usage (gal/yr) = Potential Throughput (hp-hr/yr) \* 7000 (Btu/hp-hr) \* 1/19300 (lb/Btu) \* 1/7.1 (gal/lb)

Emission Factors are from AP 42 (Supplement B 10/96) Tables 3.4-1, 3.4-2, 3.4-3, and 3.4-4 and have been converted to lb/kgal.

N2O Emission Factor from 40 CFR 98 Subpart C Table C-2 and have been converted to lb/kgal.

Global Warming Potentials (GWP) from Table A-1 of 40 CFR Part 98 Subpart A.

Potential Emissions (tons/yr) = [Maximum Diesel Fuel Usage (gal/yr) x Emission Factor (lb/kgal)] / (1,000 gal/kgal) / (2,000 lb/ton)

CO2e (tons/yr) based on 10/30/2009 federal GWPs = CO2 Potential Emission ton/yr x CO2 GWP (1) + CH4 Potential Emission ton/yr x CH4 GWP (21) + N2O Potential Emission ton/yr x N2O GWP (310).

CO2e (tons/yr) based on 11/29/2013 federal GWPs= CO2 Potential Emission ton/yr x CO2 GWP (1) + CH4 Potential Emission ton/yr x CH4 GWP (25) + N2O Potential Emission ton/yr x N2O GWP (298).

**Appendix A.1: Unlimited Emissions Calculations  
Asphalt Load-Out, Silo Filling, and Yard Emissions**

**Company Name:** J.H. Rudolph & Company, Inc.  
**Source Address:** 3300 South Green River Road, Evansville, IN 47715  
**Permit Number:** F163-33906-00186 (formerly plant ID 163-03408)  
**Reviewer:** Hannah L. Desrosiers

The following calculations determine the unlimited/uncontrolled fugitive emissions from hot asphalt mix load-out, silo filling, and on-site yard for a drum mix hot mix asphalt plant

Asphalt Temperature, T =	325	F
Asphalt Volatility Factor, V =	-0.5	
Maximum Annual Asphalt Production =	4,818,000	tons/yr

Pollutant	Emission Factor (lb/ton asphalt)			Unlimited/Uncontrolled Potential to Emit (tons/yr)			
	Load-Out	Silo Filling	On-Site Yard	Load-Out	Silo Filling	On-Site Yard	Total
Total PM*	5.2E-04	5.9E-04	NA	1.26	1.41	NA	2.67
Organic PM	3.4E-04	2.5E-04	NA	0.82	0.612	NA	1.43
TOC	0.004	0.012	0.001	10.02	29.36	2.650	42.0
CO	0.001	0.001	3.5E-04	3.25	2.843	0.848	6.94

NA = Not Applicable (no AP-42 Emission Factor)

<b>PM/HAPs</b>	<b>0.058</b>	<b>0.069</b>	<b>0</b>	<b>0.127</b>
<b>VOC/HAPs</b>	<b>0.148</b>	<b>0.373</b>	<b>0.039</b>	<b>0.560</b>
<b>non-VOC/HAPs</b>	<b>7.7E-04</b>	<b>7.9E-05</b>	<b>2.0E-04</b>	<b>1.1E-03</b>
<b>non-VOC/non-HAPs</b>	<b>0.73</b>	<b>0.42</b>	<b>0.19</b>	<b>1.33</b>

<b>Total VOCs</b>	<b>9.42</b>	<b>29.36</b>	<b>2.5</b>	<b>41.3</b>
<b>Total HAPs</b>	<b>0.21</b>	<b>0.44</b>	<b>0.039</b>	<b>0.69</b>
<b>Worst Single HAP</b>				<b>0.214</b>
				<b>(formaldehyde)</b>

**Methodology**

The asphalt temperature and volatility factor were provided by the source.

Unlimited/Uncontrolled Potential to Emit (tons/yr) = (Maximum Annual Asphalt Production (tons/yr)) \* (Emission Factor (lb/ton)) \* (ton/2000 lbs)

Emission Factors from AP-42 Chapter 11.1 (dated 3/04), Tables 11.1-14, 11.1-15, and 11.1-16

Plant Load-Out Emission Factor Equations (AP-42 Table 11.1-14)::

Total PM/PM10/PM2.5 Ef = 0.000181 + 0.00141(-V)e<sup>-(0.0251)(T+460)-20.43</sup>  
 Organic PM Ef = 0.00141(-V)e<sup>-(0.0251)(T+460)-20.43</sup>  
 TOC Ef = 0.0172(-V)e<sup>-(0.0251)(T+460)-20.43</sup>  
 CO Ef = 0.00558(-V)e<sup>-(0.0251)(T+460)-20.43</sup>

Silo Filling Emission Factor Equations (AP-42 Table 11.1-14):

PM/PM10 Ef = 0.000332 + 0.00105(-V)e<sup>-(0.0251)(T+460)-20.43</sup>  
 Organic PM Ef = 0.00105(-V)e<sup>-(0.0251)(T+460)-20.43</sup>  
 TOC Ef = 0.0504(-V)e<sup>-(0.0251)(T+460)-20.43</sup>  
 CO Ef = 0.00488(-V)e<sup>-(0.0251)(T+460)-20.43</sup>

On Site Yard CO emissions estimated by multiplying the TOC emissions by 0.32

\*No emission factors available for PM10 or PM2.5, therefore IDEM assumes PM10 and PM2.5 are equivalent to Total PM.

**Abbreviations**

- TOC = Total Organic Compounds
- CO = Carbon Monoxide
- PM = Particulate Matter
- PM10 = Particulate Matter (<10 um)
- PM2.5 = Particulate Matter (<2.5 um)
- HAP = Hazardous Air Pollutant
- VOC = Volatile Organic Compound

**Appendix A.1: Unlimited Emissions Calculations  
Asphalt Load-Out, Silo Filling, and Yard Emissions (continued)**

**Company Name:** J.H. Rudolph & Company, Inc.  
**Source Address:** 3300 South Green River Road, Evansville, IN 47715  
**Permit Number:** F163-33906-00186 (formerly plant ID 163-03408)  
**Reviewer:** Hannah L. Desrosiers

**Organic Particulate-Based Compounds (Table 11.1-15)**

Pollutant	CASRN	Category	HAP Type	Source	Speciation Profile		Unlimited/Uncontrolled Potential to Emit (tons/yr)			
					Load-out and Onsite Yard (% by weight of Total Organic PM)	Silo Filling and Asphalt Storage Tank (% by weight of Total Organic PM)	Load-out	Silo Filling	Onsite Yard	Total
<b>PAH HAPs</b>										
Acenaphthene	83-32-9	PM/HAP	POM	Organic PM	0.26%	0.47%	2.1E-03	2.9E-03	NA	5.0E-03
Acenaphthylene	208-96-8	PM/HAP	POM	Organic PM	0.028%	0.014%	2.3E-04	8.6E-05	NA	3.2E-04
Anthracene	120-12-7	PM/HAP	POM	Organic PM	0.07%	0.13%	5.7E-04	8.0E-04	NA	1.4E-03
Benzo(a)anthracene	56-55-3	PM/HAP	POM	Organic PM	0.019%	0.056%	1.6E-04	3.4E-04	NA	5.0E-04
Benzo(b)fluoranthene	205-99-2	PM/HAP	POM	Organic PM	0.0076%	0	6.2E-05	0	NA	6.2E-05
Benzo(k)fluoranthene	207-08-9	PM/HAP	POM	Organic PM	0.0022%	0	1.8E-05	0	NA	1.8E-05
Benzo(g,h,i)perylene	191-24-2	PM/HAP	POM	Organic PM	0.0019%	0	1.6E-05	0	NA	1.6E-05
Benzo(a)pyrene	50-32-8	PM/HAP	POM	Organic PM	0.0023%	0	1.9E-05	0	NA	1.9E-05
Benzo(e)pyrene	192-97-2	PM/HAP	POM	Organic PM	0.0078%	0.0095%	6.4E-05	5.8E-05	NA	1.2E-04
Chrysene	218-01-9	PM/HAP	POM	Organic PM	0.103%	0.21%	8.5E-04	1.3E-03	NA	2.1E-03
Dibenz(a,h)anthracene	53-70-3	PM/HAP	POM	Organic PM	0.00037%	0	3.0E-06	0	NA	3.0E-06
Fluoranthene	206-44-0	PM/HAP	POM	Organic PM	0.05%	0.15%	4.1E-04		NA	4.1E-04
Fluorene	86-73-7	PM/HAP	POM	Organic PM	0.77%	1.01%	6.3E-03	6.2E-03	NA	1.3E-02
Indeno(1,2,3-cd)pyrene	193-39-5	PM/HAP	POM	Organic PM	0.00047%	0	3.9E-06	0	NA	3.9E-06
2-Methylnaphthalene	91-57-6	PM/HAP	POM	Organic PM	2.38%	5.27%	2.0E-02	3.2E-02	NA	0.052
Naphthalene	91-20-3	PM/HAP	POM	Organic PM	1.25%	1.82%	1.0E-02	1.1E-02	NA	2.1E-02
Perylene	198-55-0	PM/HAP	POM	Organic PM	0.022%	0.03%	1.8E-04	1.8E-04	NA	3.6E-04
Phenanthrene	85-01-8	PM/HAP	POM	Organic PM	0.81%	1.80%	6.7E-03	1.1E-02	NA	1.8E-02
Pyrene	129-00-0	PM/HAP	POM	Organic PM	0.15%	0.44%	1.2E-03	2.7E-03	NA	3.9E-03
<b>Total PAH HAPs</b>							<b>0.049</b>	<b>0.069</b>	<b>NA</b>	<b>0.118</b>
<b>Other semi-volatile HAPs</b>										
Phenol		PM/HAP	---	Organic PM	1.18%	0	9.7E-03	0	0	9.7E-03

NA = Not Applicable (no AP-42 Emission Factor)

**Methodology**

Unlimited/Uncontrolled Potential to Emit (tons/yr) = [Speciation Profile (%)] \* [Organic PM (tons/yr)]

Speciation Profiles from AP-42 Chapter 11.1 (dated 3/04), Tables 11.1-15 and 11.1-16

**Abbreviations**

PM = Particulate Matter

HAP = Hazardous Air Pollutant

POM = Polycyclic Organic Matter

**Appendix A.1: Unlimited Emissions Calculations  
Asphalt Load-Out, Silo Filling, and Yard Emissions (continued)**

**Organic Volatile-Based Compounds (Table 11.1-16)**

Pollutant	CASRN	Category	HAP Type	Source	Speciation Profile		Unlimited/Uncontrolled Potential to Emit (tons/yr)			
					Load-out and Onsite Yard (% by weight of TOC)	Silo Filling and Asphalt Storage Tank (% by weight of TOC)	Load-out	Silo Filling	Onsite Yard	Total
<b>VOC</b>		VOC	---	TOC	94%	100%	<b>9.42</b>	<b>29.36</b>	<b>2.49</b>	<b>41.27</b>
non-VOC/non-HAPS										
Methane	74-82-8	non-VOC/non-HAP	---	TOC	6.50%	0.26%	6.5E-01	7.6E-02	1.7E-01	0.900
Acetone	67-64-1	non-VOC/non-HAP	---	TOC	0.046%	0.055%	4.6E-03	1.6E-02	1.2E-03	0.022
Ethylene	74-85-1	non-VOC/non-HAP	---	TOC	0.71%	1.10%	7.1E-02	3.2E-01	1.9E-02	0.413
<b>Total non-VOC/non-HAPS</b>					<b>7.30%</b>	<b>1.40%</b>	<b>0.731</b>	<b>0.411</b>	<b>0.193</b>	<b>1.34</b>
Volatile organic HAPs										
Benzene	71-43-2	VOC/HAP	---	TOC	0.052%	0.032%	5.2E-03	9.4E-03	1.4E-03	1.6E-02
Bromomethane	74-83-9	VOC/HAP	---	TOC	0.0096%	0.0049%	9.6E-04	1.4E-03	2.5E-04	2.7E-03
2-Butanone	78-93-3	VOC/HAP	---	TOC	0.049%	0.039%	4.9E-03	1.1E-02	1.3E-03	1.8E-02
Carbon Disulfide	75-15-0	VOC/HAP	---	TOC	0.013%	0.016%	1.3E-03	4.7E-03	3.4E-04	6.3E-03
Chloroethane	75-00-3	VOC/HAP	---	TOC	0.00021%	0.004%	2.1E-05	1.2E-03	5.6E-06	1.2E-03
Chloromethane	74-87-3	VOC/HAP	---	TOC	0.015%	0.023%	1.5E-03	6.8E-03	4.0E-04	8.7E-03
Cumene	92-82-8	VOC/HAP	---	TOC	0.11%	0	1.1E-02	0	2.9E-03	1.4E-02
Ethylbenzene	100-41-4	VOC/HAP	---	TOC	0.28%	0.038%	2.8E-02	1.1E-02	7.4E-03	0.047
Formaldehyde	50-00-0	VOC/HAP	---	TOC	0.088%	0.69%	8.8E-03	2.0E-01	2.3E-03	0.214
n-Hexane	100-54-3	VOC/HAP	---	TOC	0.15%	0.10%	1.5E-02	2.9E-02	4.0E-03	0.048
Isooctane	540-84-1	VOC/HAP	---	TOC	0.0018%	0.00031%	1.8E-04	9.1E-05	4.8E-05	3.2E-04
Methylene Chloride	75-09-2	non-VOC/HAP	---	TOC	0	0.00027%	0	7.9E-05	0	7.9E-05
MTBE	1634-04-4	VOC/HAP	---	TOC	0	0	0	0	0	0
Styrene	100-42-5	VOC/HAP	---	TOC	0.0073%	0.0054%	7.3E-04	1.6E-03	1.9E-04	2.5E-03
Tetrachloroethene	127-18-4	non-VOC/HAP	---	TOC	0.0077%	0	7.7E-04	0	2.0E-04	9.8E-04
Toluene	100-88-3	VOC/HAP	---	TOC	0.21%	0.062%	2.1E-02	1.8E-02	5.6E-03	0.045
1,1,1-Trichloroethane	71-55-6	VOC/HAP	---	TOC	0	0	0	0	0	0
Trichloroethene	79-01-6	VOC/HAP	---	TOC	0	0	0	0	0	0
Trichlorofluoromethane	75-69-4	VOC/HAP	---	TOC	0.0013%	0	1.3E-04	0	3.4E-05	1.6E-04
m-/p-Xylene	1330-20-7	VOC/HAP	---	TOC	0.41%	0.20%	4.1E-02	5.9E-02	1.1E-02	0.111
o-Xylene	95-47-6	VOC/HAP	---	TOC	0.08%	0.057%	8.0E-03	1.7E-02	2.1E-03	2.7E-02
<b>Total volatile organic HAPs</b>					<b>1.50%</b>	<b>1.30%</b>	<b>0.150</b>	<b>0.382</b>	<b>0.040</b>	<b>0.572</b>

**Methodology**

Unlimited/Uncontrolled Potential to Emit (tons/yr) = [Speciation Profile (%)] \* [TOC (tons/yr)]  
Speciation Profiles from AP-42 Chapter 11.1 (dated 3/04), Tables 11.1-15 and 11.1-16

**Abbreviations**

TOC = Total Organic Compounds  
HAP = Hazardous Air Pollutant  
VOC = Volatile Organic Compound  
MTBE = Methyl tert butyl ether

**Appendix A.1: Unlimited Emissions Calculations  
Material Storage Piles**

**Company Name:** J.H. Rudolph & Company, Inc.  
**Source Address:** 3300 South Green River Road, Evansville, IN 47715  
**Permit Number:** F163-33906-00186 (formerly plant ID 163-03408)  
**Reviewer:** Hannah L. Desrosiers

The following calculations determine the amount of emissions created by wind erosion of storage stockpiles, based on 8,760 hours of use and USEPA's AP-42 (Pre 1983 Edition), Section 11.2.3.

$$E_f = 1.7 * (s/1.5) * (365-p) / 235 * (f/15)$$
 where  $E_f$  = emission factor (lb/acre/day)  
 $s$  = silt content (wt %)  
 $p$  =  days of rain greater than or equal to 0.01 inches  
 $f$  =  % of wind greater than or equal to 12 mph

Material	Silt Content (wt %)*	Emission Factor (lb/acre/day)	Maximum Anticipated Pile Size (acres)**	PTE of PM (tons/yr)	PTE of PM10/PM2.5 (tons/yr)
Sand	2.6	3.01	0.49	0.269	0.094
Limestone	1.6	1.85	2.60	0.879	0.308
RAP	0.5	0.58	0.47	0.050	0.017
Gravel	1.6	1.85	2.32	0.784	0.274
Ground Shingles	0.5	0.58	0.20	0.021	0.007
Slag	3.8	4.40	1.00	0.803	0.281
<b>Totals</b>				<b>2.81</b>	<b>0.98</b>

**Methodology**

PTE of PM (tons/yr) = (Emission Factor (lb/acre/day)) \* (Maximum Pile Size (acres)) \* (ton/2000 lbs) \* (8760 hours/yr)

PTE of PM10/PM2.5 (tons/yr) = (Potential PM Emissions (tons/yr)) \* 35%

\*Silt content values obtained from AP-42 Table 13.2.4-1 (dated 1/95)

\*\*Maximum anticipated pile size (acres) provided by the source.

PM2.5 = PM10

**Abbreviations**

PM = Particulate Matter

PM10 = Particulate Matter (<10 um)

PM2.5 = Particulate Matter (<2.5 um)

PTE = Potential to Emit

RAP = Recycled Asphalt Pavement

**Appendix A.1: Unlimited Emissions Calculations**  
**Material Processing, Handling, Crushing, Screening, and Conveying**

**Company Name:** J.H. Rudolph & Company, Inc.  
**Source Address:** 3300 South Green River Road, Evansville, IN 47715  
**Permit Number:** F163-33906-00186 (formerly plant ID 163-03408)  
**Reviewer:** Hannah L. Desrosiers

**Batch or Continuous Drop Operations (AP-42 Section 13.2.4)**

To estimate potential fugitive dust emissions from processing and handling of raw materials (batch or continuous drop operations), AP-42 emission factors for Aggregate Handling, Section 13.2.4 (fifth edition, 1/95) are utilized.

$$E_f = k \cdot (0.0032)^k \cdot [(U/5)^{1.3} / (M/2)^{1.4}]$$

where:  $E_f$  = Emission factor (lb/ton)

$k$ (PM) =	0.74	= particle size multiplier (0.74 assumed for aerodynamic diameter $\leq 100$ $\mu\text{m}$ )
$k$ (PM10) =	0.35	= particle size multiplier (0.35 assumed for aerodynamic diameter $\leq 10$ $\mu\text{m}$ )
$k$ (PM2.5) =	0.053	= particle size multiplier (0.053 assumed for aerodynamic diameter $\leq 2.5$ $\mu\text{m}$ )
$U$ =	10.2	= worst case annual mean wind speed (Source: NOAA, 2006*)
$M$ =	4.0	= material % moisture content of aggregate (Source: AP-42 Section 11.1.1.1)
$E_f$ (PM) =	2.27E-03	lb PM/ton of material handled
$E_f$ (PM10) =	1.07E-03	lb PM10/ton of material handled
$E_f$ (PM2.5) =	1.62E-04	lb PM2.5/ton of material handled

Maximum Annual Asphalt Production = 4,818,000 tons/yr  
 Percent Asphalt Cement/Binder (weight %) = 5.0%  
 Maximum Material Handling Throughput = 4,577,100 tons/yr

Type of Activity	Unlimited/Uncontrolled PTE of PM (tons/yr)	Unlimited/Uncontrolled PTE of PM10 (tons/yr)	Unlimited/Uncontrolled PTE of PM2.5 (tons/yr)
Truck unloading of materials into storage piles	5.19	2.45	0.37
Front-end loader dumping of materials into feeder bins	5.19	2.45	0.37
Conveyor dropping material into dryer/mixer or batch tower	5.19	2.45	0.37
<b>Total (tons/yr)</b>	<b>15.56</b>	<b>7.36</b>	<b>1.11</b>

**Methodology**

The percent asphalt cement/binder provided by the source.  
 Maximum Material Handling Throughput (tons/yr) = [Annual Asphalt Production Limitation (tons/yr)] \* [1 - Percent Asphalt Cement/Binder (weight %)]  
 Unlimited Potential to Emit (tons/yr) = (Maximum Material Handling Throughput (tons/yr)) \* (Emission Factor (lb/ton)) \* (ton/2000 lbs)  
 Raw materials may include limestone, sand, recycled asphalt pavement (RAP), gravel, slag, and other additives  
 \*Worst case annual mean wind speed (Indianapolis, IN) from "Comparative Climatic Data", National Climatic Data Center, NOAA, 2006

**Material Screening and Conveying (AP-42 Section 11.19.2)**

To estimate potential fugitive dust emissions from raw material crushing, screening, and conveying, AP-42 emission factors for Crushed Stone Processing Operations, Section 11.19.2 (dated 8/04) are utilized.

Operation	Uncontrolled Emission Factor for PM (lbs/ton)*	Uncontrolled Emission Factor for PM10 (lbs/ton)*	Unlimited/Uncontrolled PTE of PM (tons/yr)	Unlimited/Uncontrolled PTE of PM10/PM2.5 (tons/yr)**
Crushing	0.0054	0.0024	12.36	5.49
Screening	0.025	0.0087	57.21	19.91
Conveying	0.003	0.0011	6.87	2.52
<b>Unlimited Potential to Emit (tons/yr) =</b>			<b>76.44</b>	<b>27.92</b>

**Methodology**

Maximum Material Handling Throughput (tons/yr) = [Annual Asphalt Production Limitation (tons/yr)] \* [1 - Percent Asphalt Cement/Binder (weight %)]  
 Unlimited Potential to Emit (tons/yr) = [Maximum Material Handling Throughput (tons/yr)] \* [Emission Factor (lb/ton)] \* [ton/2000 lbs]  
 Raw materials may include stone/gravel, slag, and recycled asphalt pavement (RAP)  
 Emission Factors from AP-42 Chapter 11.19.2 (dated 8/04), Table 11.19.2-2  
 \*Uncontrolled emissions factors for PM/PM10 represent tertiary crushing of stone with moisture content ranging from 0.21 to 1.3 percent by weight (Table 11.19.2-2). The bulk moisture content of aggregate in the storage piles at a hot mix asphalt production plant typically stabilizes between 3 to 5 percent by weight (Source: AP-42 Section 11.1.1.1).  
 \*\*Assumes PM10 = PM2.5

**Abbreviations**

PM = Particulate Matter  
 PM10 = Particulate Matter (<10  $\mu\text{m}$ )  
 PM2.5 = Particulate matter (< 2.5  $\mu\text{m}$ )  
 PTE = Potential to Emit

**Appendix A.1: Unlimited Emissions Calculations  
Unpaved Roads**

**Company Name:** J.H. Rudolph & Company, Inc.  
**Source Address:** 3300 South Green River Road, Evansville, IN 47715  
**Permit Number:** F163-33906-00186 (formerly plant ID 163-03408)  
**Reviewer:** Hannah L. Desrosiers

**Unpaved Roads at Industrial Site**

The following calculations determine the amount of emissions created by unpaved roads, based on 8,760 hours of use and AP-42, Ch 13.2.2 (12/2003).

Maximum Annual Asphalt Production =	4,818,000	tons/yr
Percent Asphalt Cement/Binder (weight %) =	5.0%	
Maximum Material Handling Throughput =	4,577,100	tons/yr
Maximum Asphalt Cement/Binder Throughput =	240,900	tons/yr
Maximum No. 2 Fuel Oil Usage =	7,508,571	gallons/yr

Process	Vehicle Type	Maximum Weight of Vehicle (tons)	Maximum Weight of Load (tons)	Maximum Weight of Vehicle and Load (tons/trip)	Maximum trips per year (trip/yr)	Total Weight driven per year (ton/yr)	Maximum one-way distance (feet/trip)	Maximum one-way distance (mi/trip)	Maximum one-way miles (miles/yr)
Aggregate/RAP Truck Enter Full	Dump truck (16 CY)	17.0	22.4	39.4	2.0E+05	8.1E+06	300	0.057	11609.9
Aggregate/RAP Truck Leave Empty	Dump truck (16 CY)	17.0	0	17.0	2.0E+05	3.5E+06	300	0.057	11609.9
Asphalt Cement/Binder Truck Enter Full	Tanker truck (6000 gal)	12.0	36.0	48.0	6.7E+03	3.2E+05	300	0.057	380.2
Asphalt Cement/Binder Truck Leave Empty	Tanker truck (6000 gal)	12.0	0	12.0	6.7E+03	8.0E+04	300	0.057	380.2
Fuel Oil Truck Enter Full	Tanker truck (6000 gal)	12.0	32.0	44.0	7.9E+02	3.5E+04	300	0.057	45.1
Fuel Oil Truck Leave Empty	Tanker truck (6000 gal)	12.0	0	12.0	7.9E+02	9.5E+03	300	0.057	45.1
Aggregate/RAP Loader Full	Front-end loader (3 CY)	15.0	4.2	19.2	1.1E+06	2.1E+07	300	0.057	61919.6
Aggregate/RAP Loader Empty	Front-end loader (3 CY)	15.0	0	15.0	1.1E+06	1.6E+07	300	0.057	61919.6
Asphalt Concrete Truck Leave Full	Dump truck (16 CY)	17.0	24.0	41.0	2.0E+05	8.2E+06	300	0.057	11406.3
Asphalt Concrete Truck Enter Empty	Dump truck (16 CY)	17.0	0	17.0	2.0E+05	3.4E+06	300	0.057	11406.3
<b>Total</b>					<b>3.0E+06</b>	<b>6.1E+07</b>			<b>1.7E+05</b>

Average Vehicle Weight Per Trip =	20.3	tons/trip
Average Miles Per Trip =	0.057	miles/trip

Unmitigated Emission Factor,  $E_f = k \cdot [(s/12)^a] \cdot [(W/3)^b]$  (Equation 1a from AP-42 13.2.2)

	PM	PM10	PM2.5	
where k =	4.9	1.5	0.15	lb/mi = particle size multiplier (AP-42 Table 13.2.2-2 for Industrial Roads)
s =	4.8	4.8	4.8	% = mean % silt content of unpaved roads (AP-42 Table 13.2.2-3 Sand/Gravel Processing Plant Road)
a =	0.7	0.9	0.9	= constant (AP-42 Table 13.2.2-2)
W =	20.3	20.3	20.3	tons = average vehicle weight (provided by source)
b =	0.45	0.45	0.45	= constant (AP-42 Table 13.2.2-2)

Taking natural mitigation due to precipitation into consideration, Mitigated Emission Factor,  $E_{ext} = E_f \cdot [(365 - P)/365]$   
 Mitigated Emission Factor,  $E_{ext} = E_f \cdot [(365 - P)/365]$   
 where P = 125 days of rain greater than or equal to 0.01 inches (see Fig. 13.2.2-1)

	PM	PM10	PM2.5	
Unmitigated Emission Factor, $E_f =$	6.09	1.55	0.16	lb/mile
Mitigated Emission Factor, $E_{ext} =$	4.01	1.02	0.10	lb/mile
Dust Control Efficiency =	50%	50%	50%	(pursuant to control measures outlined in fugitive dust control plan)

Process	Vehicle Type	Unmitigated PTE of PM (tons/yr)	Unmitigated PTE of PM10 (tons/yr)	Unmitigated PTE of PM2.5 (tons/yr)	Mitigated PTE of PM (tons/yr)	Mitigated PTE of PM10 (tons/yr)	Mitigated PTE of PM2.5 (tons/yr)	Controlled PTE of PM (tons/yr)	Controlled PTE of PM10 (tons/yr)	Controlled PTE of PM2.5 (tons/yr)
Aggregate/RAP Truck Enter Full	Dump truck (16 CY)	35.38	9.02	0.90	23.26	5.93	0.59	11.63	2.96	0.30
Aggregate/RAP Truck Leave Empty	Dump truck (16 CY)	35.38	9.02	0.90	23.26	5.93	0.59	11.63	2.96	0.30
Asphalt Cement/Binder Truck Enter Full	Tanker truck (6000 gal)	1.159	0.295	0.03	0.762	0.194	0.02	0.381	0.097	0.01
Asphalt Cement/Binder Truck Leave Empty	Tanker truck (6000 gal)	1.159	0.295	0.03	0.762	0.194	0.02	0.381	0.097	0.01
Fuel Oil Truck Enter Full	Tanker truck (6000 gal)	0.137	0.035	0.00	0.090	0.023	0.00	0.045	0.012	0.00
Fuel Oil Truck Leave Empty	Tanker truck (6000 gal)	0.137	0.035	0.00	0.090	0.023	0.00	0.045	0.012	0.00
Aggregate/RAP Loader Full	Front-end loader (3 CY)	188.69	48.09	4.81	124.07	31.62	3.16	62.04	15.81	1.58
Aggregate/RAP Loader Empty	Front-end loader (3 CY)	188.69	48.09	4.81	124.07	31.62	3.16	62.04	15.81	1.58
Asphalt Concrete Truck Leave Full	Dump truck (16 CY)	34.76	8.86	0.89	22.86	5.82	0.58	11.43	2.91	0.29
Asphalt Concrete Truck Enter Empty	Dump truck (16 CY)	34.76	8.86	0.89	22.86	5.82	0.58	11.43	2.91	0.29
<b>Totals</b>		<b>520.25</b>	<b>132.59</b>	<b>13.26</b>	<b>342.08</b>	<b>87.18</b>	<b>8.72</b>	<b>171.04</b>	<b>43.59</b>	<b>4.36</b>

**Methodology**

Maximum Material Handling Throughput = [Annual Asphalt Production Limitation (tons/yr)] \* [1 - Percent Asphalt Cement/Binder (weight %)]  
 Maximum Asphalt Cement/Binder Throughput = [Annual Asphalt Production Limitation (tons/yr)] \* [Percent Asphalt Cement/Binder (weight %)]  
 Maximum Weight of Vehicle and Load (tons/trip) = [Maximum Weight of Vehicle (tons/trip)] + [Maximum Weight of Load (tons/trip)]  
 Maximum trips per year (trip/yr) = [Throughput (tons/yr)] / [Maximum Weight of Load (tons/trip)]  
 Total Weight driven per year (ton/yr) = [Maximum Weight of Vehicle and Load (tons/trip)] \* [Maximum trips per year (trip/yr)]  
 Maximum one-way distance (mi/trip) = [Maximum one-way distance (feet/trip)] / [5280 ft/mile]  
 Maximum one-way miles (miles/yr) = [Maximum trips per year (trip/yr)] \* [Maximum one-way distance (mi/trip)]  
 Average Vehicle Weight Per Trip (ton/trip) = SUM[Total Weight driven per year (ton/yr)] / SUM[Maximum trips per year (trip/yr)]  
 Average Miles Per Trip (miles/trip) = SUM[Maximum one-way miles (miles/yr)] / SUM[Maximum trips per year (trip/yr)]  
 Unmitigated PTE (tons/yr) = (Maximum one-way miles (miles/yr)) \* (Unmitigated Emission Factor (lb/mile)) \* (ton/2000 lbs)  
 Mitigated PTE (tons/yr) = (Maximum one-way miles (miles/yr)) \* (Mitigated Emission Factor (lb/mile)) \* (ton/2000 lbs)  
 Controlled PTE (tons/yr) = (Mitigated PTE (tons/yr)) \* (1 - Dust Control Efficiency)

**Abbreviations**

PM = Particulate Matter      PM10 = Particulate Matter (<10 um)      PM2.5 = Particulate Matter (<2.5 um)      PTE = Potential to Emit

**Appendix A.1: Unlimited Emissions Calculations  
Paved Roads**

**Company Name:** J.H. Rudolph & Company, Inc.  
**Source Address:** 3300 South Green River Road, Evansville, IN 47715  
**Permit Number:** F163-33906-00186 (formerly plant ID 163-03408)  
**Reviewer:** Hannah L. Desrosiers

**Paved Roads at Industrial Site**

The following calculations determine the amount of emissions created by paved roads, based on 8,760 hours of use and AP-42, Ch 13.2.1 (12/2003).

Maximum Annual Asphalt Production =	4,818,000	tons/yr
Percent Asphalt Cement/Binder (weight %) =	5.0%	
Maximum Material Handling Throughput =	4,577,100	tons/yr
Maximum Asphalt Cement/Binder Throughput =	240,900	tons/yr
Maximum No. 2 Fuel Oil Usage =	7,508,571	gallons/yr

Process	Vehicle Type	Maximum Weight of Vehicle (tons)	Maximum Weight of Load (tons)	Maximum Weight of Vehicle and Load (tons/trip)	Maximum trips per year (trip/yr)	Total Weight driven per day (ton/yr)	Maximum one-way distance (feet/trip)	Maximum one-way distance (mi/trip)	Maximum one-way miles (miles/yr)
Aggregate/RAP Truck Enter Full	Dump truck (16 CY)	17.0	22.4	39.40	2.0E+05	8.1E+06	300	0.057	11609.9
Aggregate/RAP Truck Leave Empty	Dump truck (16 CY)	17.0	0	17.00	2.0E+05	3.5E+06	300	0.057	11609.9
Asphalt Cement/Binder Truck Enter Full	Tanker truck (6000 gal)	12.0	36.0	48.00	6.7E+03	3.2E+05	300	0.057	380.2
Asphalt Cement/Binder Truck Leave Empty	Tanker truck (6000 gal)	12.0	0	12.00	6.7E+03	8.0E+04	300	0.057	380.2
Fuel Oil Truck Enter Full	Tanker truck (6000 gal)	12.0	32.0	44.00	7.9E+02	3.5E+04	300	0.057	45.1
Fuel Oil Truck Leave Empty	Tanker truck (6000 gal)	12.0	0	12.00	7.9E+02	9.5E+03	300	0.057	45.1
Aggregate/RAP Loader Full	Front-end loader (3 CY)	15.0	4.2	19.20	1.1E+06	2.1E+07	300	0.057	61919.6
Aggregate/RAP Loader Empty	Front-end loader (3 CY)	15.0	0	15.00	1.1E+06	1.6E+07	300	0.057	61919.6
Asphalt Concrete Truck Leave Full	Dump truck (16 CY)	17.0	24.0	41.00	2.0E+05	8.2E+06	300	0.057	11406.3
Asphalt Concrete Truck Enter Empty	Dump truck (16 CY)	17.0	0	17.00	2.0E+05	3.4E+06	300	0.057	11406.3
<b>Total</b>					<b>3.0E+06</b>	<b>6.1E+07</b>			<b>1.7E+05</b>

Average Vehicle Weight Per Trip =	20.3	tons/trip
Average Miles Per Trip =	0.057	miles/trip

Unmitigated Emission Factor,  $E_f = [k * (sL)^{0.91} * (W)^{1.02}]$  (Equation 1 from AP-42 13.2.1)

	PM	PM10	PM2.5	
where k =	0.011	0.0022	0.00054	lb/mi = particle size multiplier (AP-42 Table 13.2.1-1)
W =	20.3	20.3	20.3	tons = average vehicle weight (provided by source)
sL =	0.6	0.6	0.6	g/m <sup>2</sup> = Ubiquitous Baseline Silt Loading Values of paved roads (Table 13.2.1-3 for summer months)

Taking natural mitigation due to precipitation into consideration, Mitigated Emission Factor,  $E_{ext} = E_f * [1 - (p/4N)]$

Mitigated Emission Factor, $E_{ext} = E_f * [1 - (p/4N)]$	
where p =	125 days of rain greater than or equal to 0.01 inches (see Fig. 13.2.1-2)
N =	365 days per year

	PM	PM10	PM2.5	
Unmitigated Emission Factor, $E_f =$	0.15	0.03	0.01	lb/mile
Mitigated Emission Factor, $E_{ext} =$	0.14	0.03	0.01	lb/mile
Dust Control Efficiency =	50%	50%	50%	(pursuant to control measures outlined in fugitive dust control plan)

Process	Vehicle Type	Unmitigated PTE of PM (tons/yr)	Unmitigated PTE of PM10 (tons/yr)	Unmitigated PTE of PM2.5 (tons/yr)	Mitigated PTE of PM (tons/yr)	Mitigated PTE of PM10 (tons/yr)	Mitigated PTE of PM2.5 (tons/yr)	Controlled PTE of PM (tons/yr)	Controlled PTE of PM10 (tons/yr)	Controlled PTE of PM2.5 (tons/yr)
Aggregate/RAP Truck Enter Full	Dump truck (16 CY)	0.86	0.17	0.04	0.79	0.16	0.04	0.39	0.08	0.02
Aggregate/RAP Truck Leave Empty	Dump truck (16 CY)	0.86	0.17	0.04	0.79	0.16	0.04	0.39	0.08	0.02
Asphalt Cement/Binder Truck Enter Full	Tanker truck (6000 gal)	0.028	0.006	1.4E-03	0.026	0.005	1.3E-03	0.013	2.6E-03	6.3E-04
Asphalt Cement/Binder Truck Leave Empty	Tanker truck (6000 gal)	0.028	0.006	1.4E-03	0.026	0.005	1.3E-03	0.013	2.6E-03	6.3E-04
Fuel Oil Truck Enter Full	Tanker truck (6000 gal)	3.4E-03	6.7E-04	1.6E-04	3.1E-03	6.1E-04	1.5E-04	1.5E-03	3.1E-04	7.5E-05
Fuel Oil Truck Leave Empty	Tanker truck (6000 gal)	3.4E-03	6.7E-04	1.6E-04	3.1E-03	6.1E-04	1.5E-04	1.5E-03	3.1E-04	7.5E-05
Aggregate/RAP Loader Full	Front-end loader (3 CY)	4.60	0.92	0.23	4.21	0.84	0.21	2.10	0.42	0.10
Aggregate/RAP Loader Empty	Front-end loader (3 CY)	4.60	0.92	0.23	4.21	0.84	0.21	2.10	0.42	0.10
Asphalt Concrete Truck Leave Full	Dump truck (16 CY)	0.85	0.17	0.04	0.78	0.16	0.04	0.39	0.08	0.02
Asphalt Concrete Truck Enter Empty	Dump truck (16 CY)	0.85	0.17	0.04	0.78	0.16	0.04	0.39	0.08	0.02
<b>Totals</b>		<b>12.69</b>	<b>2.54</b>	<b>0.62</b>	<b>11.61</b>	<b>2.32</b>	<b>0.57</b>	<b>5.80</b>	<b>1.16</b>	<b>0.28</b>

**Methodology**

Maximum Material Handling Throughput = [Annual Asphalt Production Limitation (tons/yr)] \* [1 - Percent Asphalt Cement/Binder (weight %)]  
 Maximum Asphalt Cement/Binder Throughput = [Annual Asphalt Production Limitation (tons/yr)] \* [Percent Asphalt Cement/Binder (weight %)]  
 Maximum Weight of Vehicle and Load (tons/trip) = [Maximum Weight of Vehicle (tons/trip)] + [Maximum Weight of Load (tons/trip)]  
 Maximum trips per year (trip/yr) = [Throughput (tons/yr)] / [Maximum Weight of Load (tons/trip)]  
 Total Weight driven per year (ton/yr) = [Maximum Weight of Vehicle and Load (tons/trip)] \* [Maximum trips per year (trip/yr)]  
 Maximum one-way distance (mi/trip) = [Maximum one-way distance (feet/trip)] / [5280 ft/mile]  
 Maximum one-way miles (miles/yr) = [Maximum trips per year (trip/yr)] \* [Maximum one-way distance (mi/trip)]  
 Average Vehicle Weight Per Trip (ton/trip) = SUM[Total Weight driven per year (ton/yr)] / SUM[Maximum trips per year (trip/yr)]  
 Average Miles Per Trip (miles/trip) = SUM[Maximum one-way miles (miles/yr)] / SUM[Maximum trips per year (trip/yr)]  
 Unmitigated PTE (tons/yr) = (Maximum one-way miles (miles/yr)) \* (Unmitigated Emission Factor (lb/mile)) \* (ton/2000 lbs)  
 Mitigated PTE (tons/yr) = (Maximum one-way miles (miles/yr)) \* (Mitigated Emission Factor (lb/mile)) \* (ton/2000 lbs)  
 Controlled PTE (tons/yr) = (Mitigated PTE (tons/yr)) \* (1 - Dust Control Efficiency)

**Abbreviations**

PM = Particulate Matter      PM10 = Particulate Matter (<10 um)      PM2.5 = Particulate Matter (<2.5 um)      PTE = Potential to Emit

**Appendix A.1: Unlimited Emissions Calculations  
Cold Mix Asphalt Production and Stockpiles**

**Company Name:** J.H. Rudolph & Company, Inc.  
**Source Address:** 3300 South Green River Road, Evansville, IN 47715  
**Permit Number:** F163-33906-00186 (formerly plant ID 163-03408)  
**Reviewer:** Hannah L. Desrosiers

The following calculations determine the amount of VOC and HAP emissions created from volatilization of solvent used as diluent in the liquid binder for cold mix asphalt production

Maximum Annual Asphalt Production = 4,818,000 tons/yr  
 Percent Asphalt Cement/Binder (weight %) = 5.0%  
 Maximum Asphalt Cement/Binder Throughput = 240,900 tons/yr

**Volatile Organic Compounds**

	Maximum weight % of VOC solvent in binder*	Weight % VOC solvent in binder that evaporates	Maximum VOC Solvent Usage (tons/yr)	PTE of VOC (tons/yr)
Cut back asphalt rapid cure (assuming gasoline or naphtha solvent)	25.3%	95.0%	60,947.7	57,900.3
Cut back asphalt medium cure (assuming kerosene solvent)	28.6%	70.0%	68,897.4	48,228.2
Cut back asphalt slow cure (assuming fuel oil solvent)	20.0%	25.0%	48,180.0	12,045.0
Emulsified asphalt with solvent (assuming water, emulsifying agent, and 15% fuel oil solvent)	15.0%	46.4%	36,135.0	16,766.6
Other asphalt with solvent binder	25.9%	2.5%	62,393.1	1,559.8
<b>Worst Case PTE of VOC =</b>				<b>57,900.3</b>

**Hazardous Air Pollutants**

Worst Case Total HAP Content of VOC solvent (weight %)* =	26.08%
Worst Case Single HAP Content of VOC solvent (weight %)* =	9.0% Xylenes
<b>PTE of Total HAPs (tons/yr) =</b>	<b>15,102.54</b>
<b>PTE of Single HAP (tons/yr) =</b>	<b>5,211.03 Xylenes</b>

**Hazardous Air Pollutant (HAP) Content (% by weight) For Various Petroleum Solvents\***

Volatile Organic HAP	CAS#	Hazardous Air Pollutant (HAP) Content (% by weight)* For Various Petroleum Solvents				
		Gasoline	Kerosene	Diesel (#2) Fuel Oil	No. 2 Fuel Oil	No. 6 Fuel Oil
1,3-Butadiene	106-99-0	3.70E-5%				
2,2,4-Trimethylpentane	540-84-1	2.40%				
Acenaphthene	83-32-9		4.70E-5%		1.80E-4%	
Acenaphthylene	208-96-8		4.50E-5%		6.00E-5%	
Anthracene	120-12-7		1.20E-6%	5.80E-5%	2.80E-5%	5.00E-5%
Benzene	71-43-2	1.90%		2.90E-4%		
Benzo(a)anthracene	56-55-3			9.60E-7%	4.50E-7%	5.50E-4%
Benzo(a)pyrene	50-32-8			2.20E-6%	2.10E-7%	4.40E-5%
Benzo(g,h,i)perylene	191-24-2			1.20E-7%	5.70E-8%	
Biphenyl	92-52-4			6.30E-4%	7.20E-5%	
Chrysene	218-01-9			4.50E-7%	1.40E-6%	6.90E-4%
Ethylbenzene	100-41-4	1.70%		0.07%	3.40E-4%	
Fluoranthene	206-44-0		7.10E-6%	5.90E-5%	1.40E-5%	2.40E-4%
Fluorene	86-73-7		4.20E-5%	8.60E-4%	1.90E-4%	
Indeno(1,2,3-cd)pyrene	193-39-5			1.60E-7%		1.00E-4%
Methyl-tert-butylether	1634-04-4	0.33%				
Naphthalene	91-20-3	0.25%	0.31%	0.26%	0.22%	4.20E-5%
n-Hexane	110-54-3	2.40%				
Phenanthrene	85-01-8		8.60E-6%	8.80E-4%	7.90E-4%	2.10E-4%
Pyrene	129-00-0		2.40E-6%	4.60E-5%	2.90E-5%	2.30E-5%
Toluene	108-88-3	8.10%		0.18%	6.20E-4%	
Total Xylenes	1330-20-7	9.00%		0.50%	0.23%	
<b>Total Organic HAPs</b>		<b>26.08%</b>	<b>0.33%</b>	<b>1.29%</b>	<b>0.68%</b>	<b>0.19%</b>
<b>Worst Single HAP</b>		<b>9.00%</b>	<b>0.31%</b>	<b>0.50%</b>	<b>0.23%</b>	<b>0.07%</b>
		<b>Xylenes</b>	<b>Naphthalene</b>	<b>Xylenes</b>	<b>Xylenes</b>	<b>Chrysene</b>

**Methodology**

Maximum Asphalt Cement/Binder Throughput = [Annual Asphalt Production Limitation (tons/yr)] \* [Percent Asphalt Cement/Binder (weight %)]  
 Maximum VOC Solvent Usage (tons/yr) = [Maximum Asphalt Cement/Binder Throughput (tons/yr)] \* [Maximum Weight % of VOC Solvent in Binder]  
 PTE of VOC (tons/yr) = [Weight % VOC solvent in binder that evaporates] \* [Maximum VOC Solvent Usage (tons/yr)]  
 PTE of Total HAPs (tons/yr) = [Worst Case Total HAP Content of VOC solvent (weight %)] \* [Worst Case Limited PTE of VOC (tons/yr)]  
 PTE of Single HAP (tons/yr) = [Worst Case Single HAP Content of VOC solvent (weight %)] \* [Worst Case Limited PTE of VOC (tons/yr)]

\*Source: Petroleum Liquids. Potter, T.L. and K.E. Simmons. 1998. Total Petroleum Hydrocarbon Criteria Working Group Series, Volume 2. Composition of Petroleum Mixtures. The Association for Environmental Health and Science.

**Abbreviations**

VOC = Volatile Organic Compounds  
 PTE = Potential to Emit

**Appendix A.1: Unlimited Emissions Calculations  
Gasoline Fuel Transfer and Dispensing Operation**

**Company Name:** J.H. Rudolph & Company, Inc.  
**Source Address:** 3300 South Green River Road, Evansville, IN 47715  
**Permit Number:** F163-33906-00186 (formerly plant ID 163-03408)  
**Reviewer:** Hannah L. Desrosiers

To calculate evaporative emissions from the gasoline dispensing fuel transfer and dispensing operation handling emission factors from AP-42 Table 5.2-7 were used. The total potential emission of VOC is as follows:

$$\begin{aligned} \text{Gasoline Throughput} &= 500 \text{ gallons/day} \\ &= 182.5 \text{ kgal/yr} \end{aligned}$$

**Volatile Organic Compounds**

Emission Source	Emission Factor (lb/kgal of throughput)	PTE of VOC (tons/yr)*
Filling storage tank (balanced submerged filling)	0.3	0.03
Tank breathing and emptying	1.0	0.09
Vehicle refueling (displaced losses - controlled)	1.1	0.10
Spillage	0.7	0.06
<b>Total</b>		<b>0.28</b>

**Hazardous Air Pollutants**

Worst Case Total HAP Content of VOC solvent (weight %)* =	26.08%
Worst Case Single HAP Content of VOC solvent (weight %)* =	9.0% Xylenes
<b>Limited PTE of Total HAPs (tons/yr) =</b>	<b>0.07</b>
<b>Limited PTE of Single HAP (tons/yr) =</b>	<b>0.03 Xylenes</b>

**Methodology**

The gasoline throughput was provided by the source.

Gasoline Throughput (kgal/yr) = [Gasoline Throughput (lbs/day)] \* [365 days/yr] \* [kgal/1000 gal]

PTE of VOC (tons/yr) = [Gasoline Throughput (kgal/yr)] \* [Emission Factor (lb/kgal)] \* [ton/2000 lb]

PTE of Total HAPs (tons/yr) = [Worst Case Total HAP Content of VOC solvent (weight %)] \* [PTE of VOC (tons/yr)]

PTE of Single HAP (tons/yr) = [Worst Case Single HAP Content of VOC solvent (weight %)] \* [PTE of VOC (tons/yr)]

\*Source: Petroleum Liquids. Potter, T.L. and K.E. Simmons. 1998. Total Petroleum Hydrocarbon Criteria Working Group Series, Volume 2. Composition of Petroleum Mixtures. The Association for Environmental Health and Science.

**Abbreviations**

VOC = Volatile Organic Compounds

PTE = Potential to Emit



**Appendix A.2: Limited Emissions Summary**  
**Dryer/Mixer Fuel Combustion with Maximum Capacity > 100 MMBtu/hr**

**Company Name:** J.H. Rudolph & Company, Inc.  
**Source Address:** 3300 South Green River Road, Evansville, IN 47715  
**Permit Number:** F163-33906-00186 (formerly plant ID 163-03408)  
**Reviewer:** Hannah L. Desrosiers

The following calculations determine the limited emissions created from the combustion of natural gas, fuel oil, propane, butane, or used/waste oil in the dryer/mixer and all other fuel combustion sources at the source.

**Fuel Limitations**

Maximum Fuel Input Rate =	120	MMBtu/hr																	
Natural Gas Limitation =	945	MMCF/yr																	
No. 2 Fuel Oil Limitation =	2,593,095	gal/yr, and	0.49	% sulfur															
No. 4 Fuel Oil Limitation =	1,202,850	gal/yr, and	1.00	% sulfur															
Residual (No. 5 or No. 6) Fuel Oil Limitation =	0	gal/yr, and	0.00	% sulfur															
Propane Limitation =	0	gal/yr, and	0.00	gr/100 ft3 sulfur															
Butane Limitation =	0	gal/yr, and	0.00	gr/100 ft3 sulfur															
Used/Waste Oil Limitation =	1,025,535	gal/yr, and	0.70	% sulfur	0.50	% ash	0.100	% chlorine,	0.003	% lead									
Biodiesel Limitation =	2,593,095	gal/yr, and	0.49	% sulfur															

**Limited Emissions**

Criteria Pollutant	Emission Factor (units)								Limited Potential to Emit (tons/yr)								Worse Case Fuel (tons/yr)		
	Natural Gas (lb/MMCF)	No. 2 Fuel Oil (lb/kgal)	No. 4 Fuel Oil* (lb/kgal)	Residual (No. 5 or No. 6) Fuel Oil (lb/kgal)	Propane (lb/kgal)	Butane (lb/kgal)	Used/Waste Oil (lb/kgal)	Biodiesel ** (lb/kgal)	Natural Gas (tons/yr)	No. 2 Fuel Oil (tons/yr)	No. 4 Fuel Oil (tons/yr)	Residual (No. 5 or No. 6) Fuel Oil (tons/yr)	Propane (tons/yr)	Butane (tons/yr)	Used/Waste Oil (tons/yr)	Biodiesel ** (tons/yr)			
PM	1.9	2	7	3.22	0.5	0.6	32	2.0	0.90	2.59	4.21	0.00	0.000	0.000	0.000	16.41	2.59	16.41	
PM10/PM2.5	7.6	3.3	8.3	4.72	0.5	0.6	25.5	3.3	3.59	4.28	4.99	0.00	0.000	0.000	0.000	13.08	4.28	13.08	
SO2	0.6	69.6	150.0	0.0	0.000	0.000	102.9	69.6	0.28	90.21	90.21	0.00	0.000	0.000	0.000	52.76	90.21	90.21	
NOx	190	24.0	47.0	47.0	13.0	15.0	19.0	26.4	89.82	31.12	28.27	0.00	0.00	0.00	0.00	9.74	34.23	89.82	
VOC	5.5	0.20	0.20	0.28	1.00	1.10	1.0	0.2	2.60	0.26	0.12	0.00	0.00	0.00	0.51	0.26	0.26	2.60	
CO	84	5.0	5.0	5.0	7.5	8.4	5.0	5.0	39.71	6.48	3.01	0.00	0.00	0.00	2.56	6.48	6.48	39.71	
<b>Hazardous Air Pollutant</b>																			
HCl							6.6									3.38			3.38
Antimony			5.25E-03	5.25E-03			negl	5.6E-04	9.5E-05	7.26E-04	7.94E-04	0.00E+00				negl			3.2E-03
Arsenic	2.0E-04	5.6E-04	1.32E-03	1.32E-03			1.1E-01	5.6E-04	5.7E-06	5.45E-04	1.67E-05	0.00E+00				5.64E-02	7.26E-04		0.06
Beryllium	1.2E-05	4.2E-04	2.78E-05	2.78E-05			negl	4.2E-04	5.2E-04	5.45E-04	2.39E-04	0.00E+00				negl	5.45E-04		5.4E-04
Cadmium	1.1E-03	4.2E-04	3.98E-04	3.98E-04			9.3E-03	4.2E-04	5.2E-04	5.45E-04	2.39E-04	0.00E+00				4.77E-03	5.45E-04		4.8E-03
Chromium	1.4E-03	4.2E-04	8.45E-04	8.45E-04			2.0E-02	4.2E-04	6.6E-04	5.45E-04	5.08E-04	0.00E+00				1.03E-02	5.45E-04		0.01
Cobalt	8.4E-05		6.02E-03	6.02E-03			2.1E-04		4.0E-05		3.62E-03	0.00E+00				1.08E-04			3.6E-03
Lead	5.0E-04	1.3E-03	1.51E-03	1.51E-03			0.165	1.3E-03	2.4E-04	1.63E-03	9.08E-04	0.00E+00				8.5E-02	1.63E-03		0.08
Manganese	3.8E-04	8.4E-04	3.00E-03	3.00E-03			6.8E-02	8.4E-04	1.8E-04	1.09E-03	1.80E-03	0.00E+00				3.49E-02	1.09E-03		0.03
Mercury	2.6E-04	4.2E-04	1.13E-04	1.13E-04			4.2E-04	4.2E-04	1.2E-04	5.45E-04	6.80E-05	0.00E+00					5.45E-04		5.4E-04
Nickel	2.1E-03	4.2E-04	8.45E-02	8.45E-02			1.1E-02	4.2E-04	9.9E-04	5.45E-04	5.08E-02	0.00E+00				5.64E-03	5.45E-04		0.051
Selenium	2.4E-05	2.1E-03	6.83E-04	6.83E-04			negl	2.1E-03	1.1E-05	2.72E-03	4.11E-04	0.00E+00				negl	2.72E-03		2.7E-03
1,1,1-Trichloroethane			2.36E-04	2.36E-04							1.42E-04	0.00E+00							1.4E-04
1,3-Butadiene																			0
Acetaldehyde																			0
Acrolein																			0
Benzene	2.1E-03		2.14E-04	2.14E-04					9.9E-04		1.29E-04	0.00E+00							9.9E-04
Bis(2-ethylhexyl)phthalate							2.2E-03										1.13E-03		1.1E-03
Dichlorobenzene	1.2E-03						8.0E-07		5.7E-04							4.10E-07			5.7E-04
Ethylbenzene			6.36E-05	6.36E-05							3.83E-05	0.00E+00							3.8E-05
Formaldehyde	7.5E-02	6.10E-02	3.30E-02	3.30E-02				6.10E-02	3.5E-02	7.91E-02	1.98E-02	0.00E+00					7.91E-02		0.079
Hexane	1.8E+00								0.85										0.851
Phenol							2.4E-03								1.23E-03				1.2E-03
Toluene	3.4E-03		6.20E-03	6.20E-03					1.6E-03		3.73E-03	0.00E+00							3.7E-03
Total PAH Haps	negl		1.13E-03	1.13E-03			3.9E-02		negl		6.80E-04	0.00E+00				2.00E-02			0.02
Polycyclic Organic Matter		3.30E-03								4.28E-03							4.28E-03		4.3E-03
Xylene			1.09E-04	1.09E-04							6.56E-05	0.00E+00							6.6E-05
<b>Total HAPs</b>									<b>0.89</b>	<b>0.09</b>	<b>0.09</b>	<b>0.00</b>	<b>0</b>	<b>0</b>	<b>3.60</b>	<b>0.09</b>	<b>4.60</b>	<b>3.38 (HCL)</b>	

**Methodology**

Natural Gas: Limited Potential to Emit (tons/yr) = (Natural Gas Limitation (MMCF/yr)) \* (Emission Factor (lb/MMCF)) \* (ton/2000 lbs)  
 All Other Fuels: Limited Potential to Emit (tons/yr) = (Fuel Limitation (gals/yr)) \* (Emission Factor (lb/kgal)) \* (ton/2000 lbs)  
 Sources of AP-42 Emission Factors for fuel combustion:  
 Natural Gas : AP-42 Chapter 1.4 (dated 7/98), Tables 1.4-1, 1.4-2, 1.4-3, and 1.4-4  
 No. 2, No.4, and No.6 Fuel Oil: AP-42 Chapter 1.3 (dated 5/10), Tables 1.3-1, 1.3-2, 1.3-3, 1.3-8, 1.3-9, 1.3-10, and 1.3-11  
 Propane and Butane: AP-42 Chapter 1.5 (dated 7/08), Tables 1.5-1 (assuming PM = PM10)  
 Waste Oil: AP-42 Chapter 1.11 (dated 10/96), Tables 1.11-1, 1.11-2, 1.11-3, 1.11-4, and 1.11-5

\*Since there are no specific AP-42 HAP emission factors for combustion of No. 4 fuel oil, it was assumed that HAP emissions from combustion of No. 4 fuel oil were equal to combustion of residual or No. 6 fuel oil.

**Abbreviations**

PM = Particulate Matter  
 PM10 = Particulate Matter (<10 um)  
 PM2.5 = Particulate Matter (< 2.5 um)  
 SO2 = Sulfur Dioxide  
 NOx = Nitrous Oxides  
 VOC = Volatile Organic Compounds  
 CO = Carbon Monoxide  
 HAP = Hazardous Air Pollutant  
 HCl = Hydrogen Chloride  
 PAH = Polyaromatic Hydrocarbon

**Appendix A.2: Limited Emissions Summary  
Greenhouse Gas (CO2e) Emissions from the  
Dryer/Mixer Fuel Combustion with Maximum Capacity ≥ 100 MMBtu/hr**

**Company Name:** J.H. Rudolph & Company, Inc.  
**Source Address:** 3300 South Green River Road, Evansville, IN 47715  
**Permit Number:** F163-33906-00186 (formerly plant ID 163-03408)  
**Reviewer:** Hannah L. Desrosiers

The following calculations determine the limited emissions created from the combustion of natural gas, fuel oil, propane, butane, or used/waste oil in the dryer/mixer and all other fuel combustion sources at the source.

**Fuel Limitations**

Maximum Fuel Input Rate =	120	MMBtu/hr								
Natural Gas Limitation =	945	MMCF/yr								
No. 2 Fuel Oil Limitation =	2,593,095	gal/yr, and	0.49	% sulfur						
No. 4 Fuel Oil Limitation =	1,202,850	gal/yr, and	1.00	% sulfur						
Residual (No. 5 or No. 6) Fuel Oil Limitation =	0	gal/yr, and	0.00	% sulfur						
Propane Limitation =	0	gal/yr, and	0.00	gr/100 ft <sup>3</sup> sulfur						
Butane Limitation =	0	gal/yr, and	0.00	gr/100 ft <sup>3</sup> sulfur						
Used/Waste Oil Limitation =	1,025,535	gal/yr, and	0.70	% sulfur	0.50	% ash	0.100	% chlorine,	0.003	% lead
Biodiesel Limitation =	2,593,095	gal/yr, and	0.49	% sulfur						

**Limited Emissions**

CO2e Fraction	Emission Factor (units)								Global Warming Potentials (GWP)			
	Natural Gas (lb/MMCF)	No. 2 Fuel Oil (lb/kgal)	No. 4 Fuel Oil (lb/kgal)	Residual (No. 5 or No. 6) Fuel Oil (lb/kgal)	Propane (lb/kgal)	Butane (lb/kgal)	Used/Waste Oil (lb/kgal)	Biodiesel *	Pollutant	Chemical Formula	10/30/2009 Global warming potentials	11/29/2013 Global warming potentials
CO2	120,161.84	22,501.41	24,153.46	24,835.04	12,500.00	14,506.73	22,024.15	22,501.41	Carbon dioxide	CO <sub>2</sub>	1	1
CH4	2.49	0.91	0.97	1.00	0.60	0.67	0.89	0.91	Methane	CH <sub>4</sub>	21	25
N2O	2.20	0.26	0.19	0.53	0.90	0.90	0.18	0.26	Nitrous oxide	N <sub>2</sub> O	310	298

CO2e Fraction	Limited Potential to Emit (tons/yr)							
	Natural Gas (tons/yr)	No. 2 Fuel Oil (tons/yr)	No. 4 Fuel Oil (tons/yr)	Residual (No. 5 or No. 6) Fuel Oil (tons/yr)	Propane (tons/yr)	Butane (tons/yr)	Used/Waste Oil (tons/yr)	Biodiesel *
CO2	56,805.75	29,174.15	14,526.50	0.00	0.00	0.00	11,293.27	29,174.15
CH4	1.18	1.18	0.58	0.00	0.00	0.00	0.46	1.18
N2O	1.04	0.34	0.12	0.00	0.00	0.00	0.09	0.34
<b>Total</b>	<b>56,807.97</b>	<b>29,175.67</b>	<b>14,527.20</b>	<b>0.00</b>	<b>0.00</b>	<b>0.00</b>	<b>11,293.82</b>	<b>29,175.67</b>

CO2e Equivalent Emissions (tons/yr) based on 10/30/2009 GWP	57,152.91	29,303.50	14,574.70	0.00	0.00	0.00	11,331.50	29,303.50
CO2e Equivalent Emissions (tons/yr) based on 11/29/2013 GWP	57,145.15	29,304.19	14,575.63	0.00	0.00	0.00	11,332.22	29,304.19

<b>CO2e for Worst Case Fuel* (tons/yr)</b>
<b>57,145.15</b>

**Methodology**

Fuel Limitations from TSD Appendix A.2, page 1 of 15.

Global Warming Potentials (GWP) from Table A-1 of 40 CFR Part 98 Subpart A.

Sources of Emission Factors for fuel combustion: (Note: To form a conservative estimate, the "worst case" emission factors have been used.)

Natural Gas: Emission Factors for CO<sub>2</sub> and CH<sub>4</sub> from 40 CFR Part 98 Subpart C, Tables C-1 and 2, have been converted from kg/mmBtu to lb/MMCF. Emission Factor for N<sub>2</sub>O from AP-42 Chapter 1.4 (dated 7/98), Table No. 2, No. 4, and Residual (No. 5 or No. 6) Fuel Emission Factors for CO<sub>2</sub> and CH<sub>4</sub> from 40 CFR Part 98 Subpart C, Tables C-1 and 2, have been converted from kg/mmBtu to lb/kgal. Emission Factor for N<sub>2</sub>O from AP-42 Chapter 1.3 (dated 5/10), Table 1.3-8 Oil:

Propane and Butane: Emission Factors for CO<sub>2</sub> and CH<sub>4</sub> from 40 CFR Part 98 Subpart C, Tables C-1 and 2, have been converted from kg/mmBtu to lb/kgal. Emission Factor for N<sub>2</sub>O from AP-42 Chapter 1.5 (dated 7/08), Table 1.5-1

Waste Oil: Emission Factors for CO<sub>2</sub>, CH<sub>4</sub>, and N<sub>2</sub>O from 40 CFR Part 98 Subpart C, Tables C-1 and 2, have been converted from kg/mmBtu to lb/kgal.

**Emission Factor (EF) Conversions**

Natural Gas: EF (lb/MMCF) = [EF (kg/MMBtu) \* Conversion Factor (2.20462 lbs/kg) \* Heating Value of Natural Gas (MMBtu/scf) \* Conversion Factor (1,000,000 scf/MMCF)]

Fuel Oils: EF (lb/kgal) = [EF (kg/MMBtu) \* Conversion Factor (2.20462 lbs/kg) \* Heating Value of the Fuel Oil (MMBtu/gal) \* Conversion Factor (1000 gal/kgal)]

Natural Gas: Limited Potential to Emit (tons/yr) = (Natural Gas Limitation (MMCF/yr)) \* (Emission Factor (lb/MMCF)) \* (ton/2000 lbs)

All Other Fuels: Limited Potential to Emit (tons/yr) = (Fuel Limitation (gals/yr)) \* (Emission Factor (lb/kgal)) \* (kgal/1000 gal) \* (ton/2000 lbs)

Limited CO<sub>2</sub>e Emissions (tons/yr) based on 10/30/2009 federal GWPs = CO<sub>2</sub> Potential Emission ton/yr x CO<sub>2</sub> GWP (1) + CH<sub>4</sub> Potential Emission ton/yr x CH<sub>4</sub> GWP (21) + N<sub>2</sub>O Potential Emission ton/yr x N<sub>2</sub>O GWP (310).

Limited CO<sub>2</sub>e Emissions (tons/yr) based on 11/29/2013 federal GWPs = CO<sub>2</sub> Potential Emission ton/yr x CO<sub>2</sub> GWP (1) + CH<sub>4</sub> Potential Emission ton/yr x CH<sub>4</sub> GWP (25) + N<sub>2</sub>O Potential Emission ton/yr x N<sub>2</sub>O GWP (298).

**Abbreviations**

CH<sub>4</sub> = Methane

CO<sub>2</sub> = Carbon Dioxide

N<sub>2</sub>O = Nitrogen Dioxide

PTE = Potential to Emit

**Appendix A.2: Limited Emissions Summary  
Dryer/Mixer - Process Emissions**

**Company Name:** J.H. Rudolph & Company, Inc.  
**Source Address:** 3300 South Green River Road, Evansville, IN 47715  
**Permit Number:** F163-33906-00186 (formerly plant ID 163-03408)  
**Reviewer:** Hannah L. Desrosiers

The following calculations determine the limited emissions from the aggregate drying/mixing

Maximum Hourly Asphalt Production =	550	ton/hr
Annual Asphalt Production Limitation =	700,000	ton/yr
PM Dryer/Mixer Limitation =	0.544	lb/ton of asphalt production
PM10 Dryer/Mixer Limitation =	0.223	lb/ton of asphalt production
PM2.5 Dryer/Mixer Limitation =	0.242	lb/ton of asphalt production
CO Dryer/Mixer Limitation =	0.130	lb/ton of asphalt production
VOC Dryer/Mixer Limitation =	0.032	lb/ton of asphalt production

Criteria Pollutant	Emission Factor or Limitation (lb/ton)			Limited/Controlled Potential to Emit (tons/yr)			Worse Case PTE
	Drum-Mix Plant (dryer/mixer, controlled by fabric filter)			Drum-Mix Plant (dryer/mixer, controlled by fabric filter)			
	Natural Gas	No. 2 Fuel Oil	Waste Oil	Natural Gas	No. 2 Fuel Oil	Waste Oil	
PM*	0.544	0.544	0.544	190.4	190.4	190.4	<b>190.4</b>
PM10*	0.223	0.223	0.223	78.1	78.1	78.1	<b>78.1</b>
PM2.5*	0.242	0.242	0.242	84.7	84.7	84.7	<b>84.7</b>
SO2**	0.003	0.011	0.058	1.2	3.9	20.3	<b>20.3</b>
NOx**	0.026	0.055	0.055	9.1	19.3	19.3	<b>19.3</b>
VOC**	0.032	0.032	0.032	11.2	11.2	11.2	<b>11.2</b>
CO***	0.130	0.130	0.130	45.5	45.5	45.5	<b>45.5</b>
<b>Hazardous Air Pollutant</b>							
HCl			2.10E-04			0.07	<b>0.07</b>
Antimony	1.80E-07	1.80E-07	1.80E-07	6.30E-05	6.30E-05	6.30E-05	<b>6.30E-05</b>
Arsenic	5.60E-07	5.60E-07	5.60E-07	1.96E-04	1.96E-04	1.96E-04	<b>1.96E-04</b>
Beryllium	negl	negl	negl	negl	negl	negl	<b>0.00E+00</b>
Cadmium	4.10E-07	4.10E-07	4.10E-07	1.44E-04	1.44E-04	1.44E-04	<b>1.44E-04</b>
Chromium	5.50E-06	5.50E-06	5.50E-06	1.93E-03	1.93E-03	1.93E-03	<b>1.93E-03</b>
Cobalt	2.60E-08	2.60E-08	2.60E-08	9.10E-06	9.10E-06	9.10E-06	<b>9.10E-06</b>
Lead	6.20E-07	1.50E-05	1.50E-05	2.17E-04	5.25E-03	5.25E-03	<b>5.25E-03</b>
Manganese	7.70E-06	7.70E-06	7.70E-06	2.70E-03	2.70E-03	2.70E-03	<b>2.70E-03</b>
Mercury	2.40E-07	2.60E-06	2.60E-06	8.40E-05	9.10E-04	9.10E-04	<b>9.10E-04</b>
Nickel	6.30E-05	6.30E-05	6.30E-05	2.21E-02	2.21E-02	2.21E-02	<b>2.21E-02</b>
Selenium	3.50E-07	3.50E-07	3.50E-07	1.23E-04	1.23E-04	1.23E-04	<b>1.23E-04</b>
2,2,4 Trimethylpentane	4.00E-05	4.00E-05	4.00E-05	1.40E-02	1.40E-02	1.40E-02	<b>1.40E-02</b>
Acetaldehyde			1.30E-03			0.46	<b>0.46</b>
Acrolein			2.60E-05			9.10E-03	<b>9.10E-03</b>
Benzene	3.90E-04	3.90E-04	3.90E-04	0.14	0.14	0.14	<b>0.14</b>
Ethylbenzene	2.40E-04	2.40E-04	2.40E-04	0.08	0.08	0.08	<b>0.08</b>
Formaldehyde	3.10E-03	3.10E-03	3.10E-03	1.09	1.09	1.09	<b>1.09</b>
Hexane	9.20E-04	9.20E-04	9.20E-04	0.32	0.32	0.32	<b>0.32</b>
Methyl chloroform	4.80E-05	4.80E-05	4.80E-05	0.02	0.02	0.02	<b>0.02</b>
MEK			2.00E-05			0.01	<b>0.01</b>
Propionaldehyde			1.30E-04			0.05	<b>0.05</b>
Quinone			1.60E-04			0.06	<b>0.06</b>
Toluene	1.50E-04	2.90E-03	2.90E-03	0.05	1.02	1.02	<b>1.02</b>
Total PAH Haps	1.90E-04	8.80E-04	8.80E-04	0.07	0.31	0.31	<b>0.31</b>
Xylene	2.00E-04	2.00E-04	2.00E-04	0.07	0.07	0.07	<b>0.07</b>

**Total HAPs 3.73**  
**Worst Single HAP 1.085 (formaldehyde)**

**Methodology**

Limited/Controlled Potential to Emit (tons/yr) = (Annual Asphalt Production Limitation (tons/yr)) \* (Emission Factor (lb/ton)) \* (ton/2000 lbs)

Emission Factors from AP-42 Chapter 11.1 (dated 3/04), Tables 11.1-3, 11.1-4, 11.1-7, 11.1-8, 11.1-10, and 11.1-12

Natural gas, No. 2 fuel oil, and waste oil represent the worst possible emissions scenario. AP-42 did not provide emission factors for any other fuels.

\* PM, PM10, and PM2.5 AP-42 emission factors based on drum mix dryer fired with natural gas, propane, fuel oil, and waste oil. According to AP-42 fuel type does not significantly effect PM, PM10, and PM2.5 emissions.

\*\* SO2, NOx, and VOC AP-42 emission factors are for natural gas, No. 2 fuel oil, and waste oil only.

\*\*\* CO AP-42 emission factor determined by combining data from drum mix dryer fired with natural gas, No. 6 fuel oil, and No. 2 fuel oil to develop single CO emission factor.

**Abbreviations**

PM = Particulate Matter	SO2 = Sulfur Dioxide	CO = Carbon Monoxide	PAH = Polyaromatic Hydrocarbon
PM10 = Particulate Matter (<10 um)	NOx = Nitrous Oxides	HAP = Hazardous Air Pollutant	
PM2.5 = Particulate Matter (< 2.5 um)	VOC - Volatile Organic Compounds	HCl = Hydrogen Chloride	

**Appendix A.2: Limited Emissions Summary  
Greenhouse Gas (CO2e) Emissions from the  
Drum-Mix Plant (Dryer/Mixer) Process Emissions**

**Company Name:** J.H. Rudolph & Company, Inc.  
**Source Address:** 3300 South Green River Road, Evansville, IN 47715  
**Permit Number:** F163-33906-00186 (formerly plant ID 163-03408)  
**Reviewer:** Hannah L. Desrosiers

The following calculations determine the limited emissions from the aggregate drying/mixing

Maximum Hourly Asphalt Production = 

550
-----

 ton/hr  
 Annual Asphalt Production Limitation = 

700,000
---------

 ton/yr

Criteria Pollutant	Emission Factor (lb/ton)			Limited Potential to Emit (tons/yr)		
	Drum-Mix Plant (dryer/mixer)			Drum-Mix Plant (dryer/mixer)		
	Natural Gas	No. 2 Fuel Oil	Waste Oil	Natural Gas	No. 2 Fuel Oil	Waste Oil
CO2	33	33	33	11,550.00	11,550.00	11,550.00
CH4	0.0120	0.0120	0.0120	4.20	4.20	4.20
N2O				0	0	0
	Total			11,554.20	11,554.20	11,554.20

Global Warming Potentials (GWP)	
10/30/2009 Federal Global Warming Potentials (GWP)	11/29/2013 Federal Global Warming Potentials (GWP)
1	1
21	25
310	298

CO2e Equivalent Emissions (tons/yr) based on 10/30/2009 GWP	11,638.20	11,638.20	11,638.20
CO2e Equivalent Emissions (tons/yr) based on 11/29/2013 GWP	11,655.00	11,655.00	11,655.00

CO2e for Worst Case Fuel (tons/yr)
<b>11,655.00</b>

**Methodology**

Emission Factors from AP-42 Chapter 11.1 (dated 3/04), Tables 11.1-7 and 11.1-8

There are no emission factors for N2O available in either the 40 CFR 98, Subpart C or AP-42 Chapter 11.1. Therefore, it is assumed that there are no N2O emission anticipated from this process.

Limited/Controlled Potential to Emit (tons/yr) = (Annual Asphalt Production Limitation (tons/yr)) \* (Emission Factor (lb/ton)) \* (ton/2000 lbs)

Natural gas, No. 2 fuel oil, and waste oil represent the worst possible emissions scenario. AP-42 did not provide emission factors for any other fuels.

Limited CO2e Emissions (tons/yr) based on 10/30/2009 federal GWPs = CO2 Potential Emission ton/yr x CO2 GWP (1) + CH4 Potential Emission ton/yr x CH4 GWP (21) + N2O Potential Emission ton/yr x N2O GWP (310).

Limited CO2e Emissions (tons/yr) based on 11/29/2013 federal GWPs= CO2 Potential Emission ton/yr x CO2 GWP (1) + CH4 Potential Emission ton/yr x CH4 GWP (25) + N2O Potential Emission ton/yr x N2O GWP (298).

**Abbreviations**

CO2 = Carbon Dioxide

CH4 = Methane

N2O = Nitrogen Dioxide

PTE = Potential to Emit

**Appendix A.2: Emissions Calculations  
Dryer/Mixer Magnetite Processing  
Limited Process Emissions**

**Company Name:** J.H. Rudolph & Company, Inc.  
**Source Address:** 3300 South Green River Road, Evansville, IN 47715  
**Permit Number:** F163-33906-00186 (formerly plant ID 163-03408)  
**Reviewer:** Hannah L. Desrosiers

The following calculations determine the limited emissions from the magnetite drying process before controls and based on 8760 hrs of operation

Magnetite Drying Limitation =	75,000	ton/yr
PM Magnetite Drying Limitation =	0.040	lb/ton of magnetite processed
PM10 Magnetite Drying Limitation =	0.040	lb/ton of magnetite processed
PM2.5 Magnetite Drying Limitation =	0.040	lb/ton of magnetite processed

Criteria Pollutant	Emission Factor (lb/ton)**	Limited Potential to Emit (tons/yr)
PM	0.040	1.50
PM10	0.040	1.50
PM2.5	0.040	1.50

Methodology

Limited Potential to Emit from Magnetite (tons/yr) = [(Magnetite Drying Limitation (ton/yr)] \* [Magnetite PM/PM10/PM2.5 Drying Limitation (lb/ton)] \* [ton/2000 lbs]

Emission Factors from AP-42, 5th Edition, Section 11.24 - Metallic Minerals Processing, Table 11.24-2 for drying of high-moisture ore.

\*\* Since there are no specific AP-42 emission factors for PM2.5 emissions from drying of high-moisture ore, a "worst case" scenario was assumed where PM2.5 emissions are the same as PM10 emissions.

Abbreviations

PM = Particulate Matter  
 PM10 = Particulate Matter (<10 um)  
 PM2.5 = Particulate Matter (< 2.5 um)

**Appendix A.2: Limited Emissions Summary  
Dryer/Mixer Slag Processing**

**Company Name:** J.H. Rudolph & Company, Inc.  
**Source Address:** 3300 South Green River Road, Evansville, IN 47715  
**Permit Number:** F163-33906-00186 (formerly plant ID 163-03408)  
**Reviewer:** Hannah L. Desrosiers

The following calculations determine the limited emissions from the processing of slag in the aggregate drying/mixing

Limited Blast Furnace Slag Usage = 

0
---

 ton/yr 

0
---

 % sulfur  
 Limited Annual Steel Slag Usage = 

100,000
---------

 ton/yr 

0.66
------

 % sulfur

Type of Slag	SO2 Emission Factor (lb/ton)	Limited Potential to Emit SO2 (tons/yr)
Blast Furnace Slag*	0.000	0.00
Steel Slag**	0.0014	0.07

**Methodology**

\* Testing results for blast furnace slag, obtained January 9, 2009 from similar operations at Rieth-Riley Construction Co., Inc. facility located in Valparaiso, IN (permit #127-27075-05241), produced an Emission Factor of 0.54 lb/ton from blast furnace slag containing 1.10% sulfur content. The source has requested a safety factor of 0.20 lb/ton be added to the tested value for use at this location to allow for a sulfur content up to 1.5%.

\*\* Testing results for steel slag, obtained June 2009 from E & B Paving, Inc. facility located in Huntington, IN. The testing results showed a steel slag emission factor of 0.0007 lb/ton from slag containing 0.33% sulfur content.

Limited Potential to Emit SO2 from Slag (tons/yr) = [(Limited Slag Usage (ton/yr)] \* [Emission Factor (lb/ton)] \* [ton/2000 lbs]

**Abbreviations**

SO2 = Sulfur Dioxide

**Appendix A.2: Limited Emissions Summary**

**Hot Oil Heater**

**Fuel Combustion with Maximum Capacity < 100 MMBtu/hr**

**Company Name:** J.H. Rudolph & Company, Inc.  
**Source Location:** 3300 South Green River Road, Evansville, IN 47715  
**Permit Number:** F163-33906-00186 (formerly plant ID 163-03408)  
**Reviewer:** Hannah L. Desrosiers

Maximum Hot Oil Heater Fuel Input Rate = 2.10 MMBtu/hr  
 Natural Gas Usage = 18 MMCF/yr  
 No. 2 Fuel Oil Usage = 131,400 gal/yr, and 0.49 % sulfur

**Unlimited/Uncontrolled Emissions**

Criteria Pollutant	Emission Factor (units)		Unlimited/Uncontrolled Potential to Emit (tons/yr)		Worse Case Fuel (tons/yr)
	Hot Oil Heater		Hot Oil Heater		
	Natural Gas (lb/MMCF)	No. 2 Fuel Oil (lb/kgal)	Natural Gas (tons/yr)	No. 2 Fuel Oil (tons/yr)	
PM	1.9	2.0	0.017	0.131	<b>0.13</b>
PM10/PM2.5	7.6	3.3	0.070	0.217	<b>0.22</b>
SO2	0.6	71.0	0.006	4.665	<b>4.66</b>
NOx	100	20.0	0.920	1.314	<b>1.31</b>
VOC	5.5	0.20	0.051	0.013	<b>0.05</b>
CO	84	5.0	0.773	0.329	<b>0.77</b>
<b>Hazardous Air Pollutant</b>					
Arsenic	2.0E-04	5.6E-04	1.8E-06	3.68E-05	<b>3.7E-05</b>
Beryllium	1.2E-05	4.2E-04	1.1E-07	2.76E-05	<b>2.8E-05</b>
Cadmium	1.1E-03	4.2E-04	1.0E-05	2.76E-05	<b>2.8E-05</b>
Chromium	1.4E-03	4.2E-04	1.3E-05	2.76E-05	<b>2.8E-05</b>
Cobalt	8.4E-05		7.7E-07		<b>7.7E-07</b>
Lead	5.0E-04	1.3E-03	4.6E-06	8.28E-05	<b>8.3E-05</b>
Manganese	3.8E-04	8.4E-04	3.5E-06	5.52E-05	<b>5.5E-05</b>
Mercury	2.6E-04	4.2E-04	2.4E-06	2.76E-05	<b>2.8E-05</b>
Nickel	2.1E-03	4.2E-04	1.9E-05	2.76E-05	<b>2.8E-05</b>
Selenium	2.4E-05	2.1E-03	2.2E-07	1.38E-04	<b>1.4E-04</b>
Benzene	2.1E-03		1.9E-05		<b>1.9E-05</b>
Dichlorobenzene	1.2E-03		1.1E-05		<b>1.1E-05</b>
Ethylbenzene					<b>0</b>
Formaldehyde	7.5E-02	6.10E-02	6.9E-04	4.01E-03	<b>0.004</b>
Hexane	1.8E+00		0.02		<b>0.017</b>
Phenol					<b>0</b>
Toluene	3.4E-03		3.1E-05		<b>3.1E-05</b>
Total PAH Haps	negl		negl		<b>0</b>
Polycyclic Organic Matter		3.30E-03		2.17E-04	<b>2.2E-04</b>

**Total HAPs = 1.7E-02 4.7E-03 0.021**  
**Worst Single HAP = 1.7E-02 4.0E-03 1.7E-02**  
**(Hexane) (Formaldehyde) (Hexane)**

**Methodology**

Equivalent Natural Gas Usage (MMCF/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 MMCF/1,000 MMBtu]  
 Equivalent Oil Usage (gal/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 gal/0.140 MMBtu]  
 Natural Gas: Unlimited/Uncontrolled Potential to Emit (tons/yr) = [Maximum Natural Gas Usage (MMCF/yr)] \* [Emission Factor (lb/MMCF)] \* [ton/2000 lbs]  
 All Other Fuels: Unlimited/Uncontrolled Potential to Emit (tons/yr) = [Maximum Fuel Usage (gals/yr)] \* [Emission Factor (lb/kgal)] \* [kgal/1000 gal] \* [ton/2000 lbs]  
 Sources of AP-42 Emission Factors for fuel combustion:

Natural Gas : AP-42 Chapter 1.4 (dated 7/98), Tables 1.4-1, 1.4-2, 1.4-3, and 1.4-4  
 No. 2 Fuel Oil: AP-42 Chapter 1.3 (dated 5/10), Tables 1.3-1, 1.3-2, 1.3-3, 1.3-8, 1.3-9, 1.3-10, and 1.3-11

**Abbreviations**

PM = Particulate Matter  
 PM10 = Particulate Matter (<10 um)  
 PM2.5 = Particulate Matter (<2.5 um)  
 SO2 = Sulfur Dioxide  
 NOx = Nitrous Oxides  
 VOC - Volatile Organic Compounds  
 CO = Carbon Monoxide  
 HAP = Hazardous Air Pollutant  
 HCl = Hydrogen Chloride  
 PAH = Polyaromatic Hydrocarbon

**Appendix A.2: Limited Emissions Summary  
Greenhouse Gas (CO<sub>2</sub>e) Emissions from  
Hot Oil Heater Fuel Combustion with Maximum Capacity < 100 MMBtu/hr**

**Company Name:** J.H. Rudolph & Company, Inc.  
**Source Address:** 3300 South Green River Road, Evansville, IN 47715  
**Permit Number:** F163-33906-00186 (formerly plant ID 163-03408)  
**Reviewer:** Hannah L. Desrosiers

Maximum Hot Oil Heater Fuel Input Rate = 2.10 MMBtu/hr  
 Natural Gas Usage = 18 MMCF/yr  
 No. 2 Fuel Oil Usage = 131,400 gal/yr, 0.49 % sulfur

**Unlimited/Uncontrolled Emissions**

Criteria Pollutant	Emission Factor (units)		Unlimited/Uncontrolled Potential to Emit (tons/yr)	
	Natural Gas (lb/MMCF)	No. 2 Fuel Oil (lb/kgal)	Natural Gas (tons/yr)	No. 2 Fuel Oil (tons/yr)
CO <sub>2</sub>	120,161.84	22,501.41	1,105.25	1,478.34
CH <sub>4</sub>	2.49	0.91	0.023	6.00E-02
N <sub>2</sub> O	2.20	0.26	0.020	1.71E-02
Total			1,105.29	1,478.42

Global Warming Potentials (GWP)	
10/30/2009 Federal Global Warming Potentials (GWP)	11/29/2013 Federal Global Warming Potentials (GWP)
1	1
21	25
310	298

CO <sub>2</sub> e Equivalent Emissions (tons/yr) based on 10/30/2009 GWP	1,112.00	1,484.90
CO <sub>2</sub> e Equivalent Emissions (tons/yr) based on 11/29/2013 GWP	1,111.85	1,484.93

Worse Case CO <sub>2</sub> e Emissions (tons/yr)
<b>1,484.93</b>

**Methodology**

Global Warming Potentials (GWP) from Table A-1 of 40 CFR Part 98 Subpart A.

Sources of Emission Factors for fuel combustion: (Note: To form a conservative estimate, the "worst case" emission factors have been used.)

Natural Gas : Emission Factors for CO<sub>2</sub> and CH<sub>4</sub> from 40 CFR Part 98 Subpart C, Tables C-1 and 2, have been converted from kg/mmBtu to lb/MMCF. Emission Factor for N<sub>2</sub>O from AP-42 Chapter 1.4 (dated 7/98), Table 1.4-2

No. 2 Fuel Oil: Emission Factors for CO<sub>2</sub> and CH<sub>4</sub> from 40 CFR Part 98 Subpart C, Tables C-1 and 2, have been converted from kg/mmBtu to lb/kgal. Emission Factor for N<sub>2</sub>O from AP-42 Chapter 1.3 (dated 5/10), Table 1.3-8

**Emission Factor (EF) Conversions**

Natural Gas: EF (lb/MMCF) = [EF (kg/MMBtu) \* Conversion Factor (2.20462 lbs/kg) \* Heating Value of Natural Gas (MMBtu/scf) \* Conversion Factor (1,000,000 scf/MMCF)]

Fuel Oils: EF (lb/kgal) = [EF (kg/MMBtu) \* Conversion Factor (2.20462 lbs/kg) \* Heating Value of the Fuel Oil (MMBtu/gal) \* Conversion Factor (1000 gal/kgal)]

Equivalent Natural Gas Usage (MMCF/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 MMCF/1,000 MMBtu]

Equivalent Oil Usage (gal/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 gal/0.140 MMBtu]

Natural Gas: Unlimited/Uncontrolled Potential to Emit (tons/yr) = [Maximum Natural Gas Usage (MMCF/yr)] \* [Emission Factor (lb/MMCF)] \* [ton/2000 lbs]

All Other Fuels: Unlimited/Uncontrolled Potential to Emit (tons/yr) = [Maximum Fuel Usage (gals/yr)] \* [Emission Factor (lb/kgal)] \* [kgal/1000 gal] \* [ton/2000 lbs]

CO<sub>2</sub>e Emissions (tons/yr) based on 10/30/2009 federal GWPs = CO<sub>2</sub> Potential Emission ton/yr x CO<sub>2</sub> GWP (1) + CH<sub>4</sub> Potential Emission ton/yr x CH<sub>4</sub> GWP (21) + N<sub>2</sub>O Potential Emission ton/yr x N<sub>2</sub>O GWP (310).

CO<sub>2</sub>e Emissions (tons/yr) based on 11/29/2013 federal GWPs= CO<sub>2</sub> Potential Emission ton/yr x CO<sub>2</sub> GWP (1) + CH<sub>4</sub> Potential Emission ton/yr x CH<sub>4</sub> GWP (25) + N<sub>2</sub>O Potential Emission ton/yr x N<sub>2</sub>O GWP (298).

**Abbreviations**

CH<sub>4</sub> = Methane

N<sub>2</sub>O = Nitrogen Dioxide

CO<sub>2</sub> = Carbon Dioxide

PTE = Potential to Emit

**Appendix A.2: Limited Emissions Summary  
Hot Oil Heating System - Process Emissions**

**Company Name:** J.H. Rudolph & Company, Inc.  
**Source Address:** 3300 South Green River Road, Evansville, IN 47715  
**Permit Number:** F163-33906-00186 (formerly plant ID 163-03408)  
**Reviewer:** Hannah L. Desrosiers

The following calculations determine the unlimited/uncontrolled emissions from the combustion of natural gas and No. 2 fuel oil in the hot oil heating system, which is used to heat a specially designed transfer oil. The hot transfer oil is then pumped through a piping system that passes through the asphalt cement storage tanks, in order to keep the asphalt cement at the correct temperature.

Maximum Fuel Input Rate To Hot Oil Heater = 2.10 MMBtu/hr  
 Natural Gas Usage = 18 MMCF/yr, and  
 No. 2 Fuel Oil Usage = 131,400 gal/yr

Criteria Pollutant	Emission Factors		Unlimited/Uncontrolled Potential to Emit (tons/yr)		Worse Case PTE
	Natural Gas (lb/ft3)	No. 2 Fuel Oil (lb/gal)	Natural Gas	No. 2 Fuel Oil	
VOC	2.60E-08	2.65E-05	2.39E-04	0.002	<b>0.002</b>
CO	8.90E-06	0.0012	0.082	0.079	<b>0.082</b>
Greenhouse Gas as CO2e*					
CO2	0.20	28.00	1839.60	1839.60	<b>1,840</b>
Hazardous Air Pollutant					
Formaldehyde	2.60E-08	3.50E-06	2.39E-04	2.30E-04	<b>2.39E-04</b>
Acenaphthene		5.30E-07		3.48E-05	<b>3.48E-05</b>
Acenaphthylene		2.00E-07		1.31E-05	<b>1.31E-05</b>
Anthracene		1.80E-07		1.18E-05	<b>1.18E-05</b>
Benzo(b)fluoranthene		1.00E-07		6.57E-06	<b>6.57E-06</b>
Fluoranthene		4.40E-08		2.89E-06	<b>2.89E-06</b>
Fluorene		3.20E-08		2.10E-06	<b>2.10E-06</b>
Naphthalene		1.70E-05		1.12E-03	<b>1.12E-03</b>
Phenanthrene		4.90E-06		3.22E-04	<b>3.22E-04</b>
Pyrene		3.20E-08		2.10E-06	<b>2.10E-06</b>

**Total HAPs** 1.75E-03  
**Worst Single HAP** 1.12E-03 (Naphthalene)

**Methodology**

Natural Gas Usage (MMCF/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 MMCF/1,000 MMBtu]  
 No. 2 Fuel Oil Usage (gal/yr) = [Maximum Fuel Input Rate (MMBtu/hr)] \* [8,760 hrs/yr] \* [1 gal/0.140 MMBtu]  
 Natural Gas: Potential to Emit (tons/yr) = (Natural Gas Usage (MMCF/yr))\*(Emission Factor (lb/CF))\*(1000000 CF/MMCF)\*(ton/2000 lbs)  
 No. 2 Fuel Oil: Potential to Emit (tons/yr) = (No. 2 Fuel Oil Usage (gals/yr))\*(Emission Factor (lb/gal))\*(ton/2000 lbs)  
 Unlimited Potential to Emit CO2e (tons/yr) = Unlimited Potential to Emit CO2 (ton/yr) x CO2 GWP (1)  
 1 gallon of No. 2 Fuel Oil has a heating value of 140,000 Btu  
 Emission Factors from AP-42 Chapter 11.1 (dated 3/04), Table 11.1-13

\*Note: There are no emission factors for CH4 and N2O available in either 40 CFR 98, Subpart C or AP-42 Chapter 11.1. Therefore, it is assumed that there are no CH4 and N2O emission anticipated from this process.

**Abbreviations**

CO = Carbon Monoxide                      VOC = Volatile Organic Compound                      CO2 = Carbon Dioxide

**Appendix A.2: Emission Calculations**  
**LPG-Butane - Commercial Boilers**  
**(Heat input capacity: > 0.03 MMBtu/hr and < 10 MMBtu/hr)**

**Company Name:** J.H. Rudolph & Company, Inc.  
**Source Address:** 3300 South Green River Road, Evansville, IN 47715  
**Permit Number:** F163-33906-00186 (formerly plant ID 163-03408)  
**Reviewer:** Hannah L. Desrosiers

Heat Input Capacity  
MMBtu/hr

Potential Throughput  
kgals/year

S = Sulfur Content =  grains/100ft<sup>3</sup>

Emission Factor in lb/kgal	Pollutant						
	PM*	PM10*	direct PM2.5**	SO2	NOx	VOC	CO
	0.2	0.8	0.8	0.2 (0.09S)	15.0	1.1 **TOC value	8.4
Potential Emission in tons/yr	0.05	0.21	0.21	0.05	3.86	0.28	2.16

\*PM emission factor is filterable PM only. PM emissions are stated to be all less than 10 microns in aerodynamic equivalent diameter, footnote in Table 1.5-1, therefore PM10 is based on the filterable and condensable PM emission factors.

\*\* No direct PM2.5 emission factor was given. Direct PM2.5 is a subset of PM10. If one assumes all PM10 to be all direct PM2.5, then a worst case assumption of direct PM2.5 can be made.

\*\*The VOC value given is TOC. The methane emission factor is 0.2 lb/kgal.

SO2 Emission factor = 0.09 x S

**Methodology**

1 gallon of LPG has a heating value of 94,000 Btu

1 gallon of butane has a heating value of 102,000 Btu (use this to convert emission factors to an energy basis for butane)

(Source - AP-42 (Supplement B 10/96) page 1.5-1)

Potential Throughput (kgals/year) = Heat Input Capacity (MMBtu/hr) x 8,760 hrs/yr x 1kgal per 1000 gallon x 1 gal per 0.0915 MMBtu

Emission Factors are from AP42 (7/08), Table 1.5-1 (SCC #1-02-010-02)

Propane Emission Factors shown. Please see AP-42 for butane.

Emission (tons/yr) = Throughput (kgals/yr) x Emission Factor (lb/kgal) / 2,000 lb/ton

See Page 2 for Greenhouse Gas calculations.

**Appendix A.2: Emission Calculations**  
**LPG-Butane - Commercial Boilers**  
**(Heat input capacity: > 0.03 MMBtu/hr and < 10 MMBtu/hr)**  
**Greenhouse Gas**

**Company Name:** J.H. Rudolph & Company, Inc.  
**Source Address:** 3300 South Green River Road, Evansville, IN 47715  
**Permit Number:** F163-33906-00186 (formerly plant ID 163-03408)  
**Reviewer:** Hannah L. Desrosiers

	Greenhouse Gas		
	CO2	CH4	N2O
Emission Factor in lb/kgal	14,300	0.2	0.9
Potential Emission in tons/yr	3,684	0.1	0.2
Summed Potential Emissions in tons/yr	3,685		
CO2e Equivalent Emissions (tons/yr) based on 10/30/2009 GWP	3,757		
CO2e Equivalent Emissions (tons/yr) based on 11/29/2013 GWP	3,755		

**Methodology**

The CO2 Emission Factor for Propane is 12500. The CO2 Emission Factor for Butane is 14300.

Emission Factors are from AP 42 (7/08), Table 1.5-1 (SCC #1-03-010-01)

Greenhouse Warming Potentials (GWP) from Table A-1 of 40 CFR Part 98 Subpart A.

Emission (tons/yr) = Throughput (kgals/ yr) x Emission Factor (lb/kgal)/2,000 lb/ton

CO2e Emissions (tons/yr) based on 10/30/2009 federal GWPs = CO2 Potential Emission ton/yr x CO2 GWP (1) + CH4 Potential Emission ton/yr x CH4 GWP (21) + N2O Potential Emission ton/yr x N2O GWP (310).

CO2e Emissions (tons/yr) based on 11/29/2013 federal GWPs= CO2 Potential Emission ton/yr x CO2 GWP (1) + CH4 Potential Emission ton/yr x CH4 GWP (25) + N2O Potential Emission ton/yr x N2O GWP (298).

**Appendix A.2: Limited Emissions Summary**  
**Reciprocating Internal Combustion Engines - Diesel Fuel**  
**Output Rating (<=600 HP)**

**Company Name:** J.H. Rudolph & Company, Inc.  
**Source Address:** 3300 South Green River Road, Evansville, IN 47715  
**Permit Number:** F163-33906-00186 (formerly plant ID 163-03408)  
**Reviewer:** Hannah L. Desrosiers

Output Horsepower Rating (hp)	0.0
Limited Hours Operated per Year	0
Limited Throughput (hp-hr/yr)	0
Limited Diesel Fuel Usage (gal/yr)	0

	Pollutant						
	PM <sup>2</sup>	PM10 <sup>2</sup>	direct PM2.5 <sup>2</sup>	SO2	NOx	VOC	CO
Emission Factor in lb/hp-hr	0.0022	0.0022	0.0022	0.0021	0.0310	0.0025	0.0067
Emission Factor in lb/kgal <sup>1</sup>	43.07	43.07	43.07	40.13	606.85	49.22	130.77
Limited Emission in tons/yr	0.00	0.00	0.00	0.00	0.00	0.00	0.00

<sup>1</sup>The AP-42 Chapter 3.3-1 emission factors in lb/hp-hr were converted to lb/kgal emission factors using an average brake specific fuel consumption of 7,000 Btu / hp-hr, diesel heating value of 19,300 Btu / lb, and diesel fuel density of 7.1 lb / gal (AP-42 Tables 3.3-1 and 3.4.1) since the source will limit the emissions from this unit by limiting the fuel usage.

<sup>1</sup>Emission factor (lb/kgal) = AP-42 EF (lb/hp-hr) \* 1/7,000 (hp-hr/Btu) \* 19,300 (Btu/lb) \* 7.1 (lb/gal) \* 1,000 (gal/kgal)

<sup>2</sup>PM and PM2.5 emission factors are assumed to be equivalent to PM10 emission factors. No information was given regarding which method was used to determine the factor or the fraction of PM10 which is condensable.

**Hazardous Air Pollutants (HAPs)**

	Pollutant							
	Benzene	Toluene	Xylene	1,3-Butadiene	Formaldehyde	Acetaldehyde	Acrolein	Total PAH HAPs <sup>3</sup>
Emission Factor in lb/MMBtu	9.33E-04	4.09E-04	2.85E-04	3.91E-05	1.18E-03	7.67E-04	9.25E-05	1.68E-04
Emission Factor in lb/kgal <sup>4</sup>	1.28E-01	5.60E-02	3.91E-02	5.36E-03	1.62E-01	1.05E-01	1.27E-02	2.30E-02
Limited Emission in tons/yr	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

<sup>3</sup>PAH = Polyaromatic Hydrocarbon (PAHs are considered HAPs, since they are considered Polycyclic Organic Matter)

<sup>4</sup>The AP-42 Chapter 3.3-1 emission factors in lb/MMBtu were converted to lb/kgal emission factors using an average diesel heating value of 19,300 Btu / lb and diesel fuel density of 7.1 lb / gal (AP-42 Tables 3.3-1 and 3.4.1) since the source will limit the emissions from this unit by limiting the fuel usage.

<sup>4</sup>Emission factor (lb/kgal) = AP-42 EF (lb/MMBtu) \* 1/10<sup>6</sup> (MMBtu/Btu) \* 19,300 (Btu/lb) \* 7.1 (lb/gal) \* 1,000 (gal/kgal)

<b>Limited Emission of Total HAPs (tons/yr)</b>	<b>0.00E+00</b>
<b>Limited Emission of Worst Case HAPs (tons/yr)</b>	<b>0.00E+00</b>

**Green House Gas Emissions (GHG)**

	Pollutant		
	CO2 <sup>5</sup>	CH4 <sup>6</sup>	N2O <sup>6</sup>
Emission Factor in lb/hp-hr	1.15	NA	NA
Emission Factor in kg/MMBtu	NA	0.003	0.0006
Emission Factor in lb/kgal	22,512.07	0.91	0.18
Limited Emission in tons/yr	0.00	0.000	0.000

<sup>5</sup>The AP-42 Chapter 3.3-1 emission factor in lb/hp-hr was converted to lb/kgal emission factor using an average brake specific fuel consumption of 7,000 Btu / hp-hr, diesel heating value of 19,300 Btu / lb, and diesel fuel density of 7.1 lb / gal (AP-42 Tables 3.3-1 and 3.4.1) since the source will limit the emissions from this unit by limiting the fuel usage.

<sup>5</sup>Emission factor (lb/kgal) = AP-42 EF (lb/hp-hr) \* 1/7,000 (hp-hr/Btu) \* 19,300 (Btu/lb) \* 7.1 (lb/gal) \* 1,000 (gal/kgal)

<sup>6</sup>The 40 CFR 98 Subpart C emission factors in kg/MMBtu were converted to lb/kgal emission factors using an average diesel heating value of 19,300 Btu / lb and diesel fuel density of 7.1 lb / gal (AP-42 Tables 3.3-1 and 3.4.1) since the source will limit the emissions from this unit by limiting the fuel usage.

<sup>6</sup>Emission factor (lb/kgal) = 40 CFR 98 EF (kg/MMBtu) \* 2.20462 (lb/kg) \* 1/10<sup>6</sup> (MMBtu/Btu) \* 19,300 (Btu/lb) \* 7.1 (lb/gal) \* 1,000 (gal/kgal)

<b>Summed Limited Emissions in tons/yr</b>	<b>0.00</b>
<b>CO2e Total in tons/yr</b>	<b>0.00</b>

**Methodology**

Limited Throughput (hp-hr/yr) = [Output Horsepower Rating (hp)] \* [Limited Hours Operated per Year]

Limited Diesel Fuel Usage (gal/yr) = Limited Throughput (hp-hr/yr) \* 7000 (Btu/hp-hr) \* 1/19300 (lb/Btu) \* 1/7.1 (gal/lb)

Emission Factors are from AP42 (Supplement B 10/96), Tables 3.3-1 and 3.3-2 and have been converted to lb/kgal

CH4 and N2O Emission Factor from 40 CFR 98 Subpart C Table C-2 and have been converted to lb/kgal

Global Warming Potentials (GWP) from Table A-1 of 40 CFR Part 98 Subpart A.

Limited Emissions (tons/yr) = [Limited Diesel Fuel Usage (gal/yr) x Emission Factor (lb/kgal)] / (1,000 gal/kgal) / (2,000 lb/ton)

CO2e (tons/yr) = CO2 Potential Emission ton/yr x CO2 GWP (1) + CH4 Potential Emission ton/yr x CH4 GWP (21) + N2O Potential Emission ton/yr x N2O GWP (310).

**Appendix A.2: Limited Emissions Summary**  
**Large Reciprocating Internal Combustion Engines - Diesel Fuel**  
**Output Rating (>600 HP)**

**Company Name:** J.H. Rudolph & Company, Inc.  
**Source Address:** 3300 South Green River Road, Evansville, IN 47715  
**Permit Number:** F163-33906-00186 (formerly plant ID 163-03408)  
**Reviewer:** Hannah L. Desrosiers

Output Horsepower Rating (hp)	0.0	Sulfur Content (S) of Fuel (% by weight)	0.0
Limited Hours Operated per Year	0		
Limited Throughput (hp-hr/yr)	0		
Limited Diesel Fuel Usage (gal/yr)	0		

	Pollutant						
	PM	PM10 <sup>2</sup>	direct PM2.5 <sup>2</sup>	SO2	NOx	VOC	CO
Emission Factor in lb/hp-hr	7.00E-04			0.00E+00 (.00809S)	2.40E-02	7.05E-04	5.50E-03
Emission Factor in lb/MMBtu		0.0573	0.0573				
Emission Factor in lb/kgal <sup>1</sup>	13.70	7.85	7.85	0.00	469.82	13.80	107.67
Limited Emission in tons/yr	0.00	0.00	0.00	0.00	0.00	0.00	0.00

<sup>1</sup> The AP-42 Chapter 3.4-1 emission factors in lb/hp-hr were converted to lb/kgal emission factors using an average brake specific fuel consumption of 7,000 Btu / hp-hr, diesel heating value of 19,300 Btu / lb, and diesel fuel density of 7.1 lb / gal (AP-42 Tables 3.3-1 and 3.4.1) since the source will limit the emissions from this unit by limiting the fuel usage.

<sup>1</sup> Emission factor (lb/kgal) = AP-42 EF (lb/hp-hr) \* 1/7,000 (hp-hr/Btu) \* 19,300 (Btu/lb) \* 7.1 (lb/gal) \* 1,000 (gal/kgal)

<sup>2</sup> Emission factors in lb/kgal were converted from the AP-42 Chapter 3.4-1 emission factors in lb/MMBtu using an average diesel heating value of 19,300 Btu / lb and diesel fuel density of 7.1 lb / gal (AP-42 Tables 3.3-1 and 3.4.1) since the source will limit the emissions from this unit by limiting the fuel usage.

<sup>2</sup> Emission factor (lb/kgal) = AP-42 EF (lb/MMBtu) \* 1/10<sup>6</sup> (MMBtu/Btu) \* 19,300 (Btu/lb) \* 7.1 (lb/gal) \* 1,000 (gal/kgal)

**Hazardous Air Pollutants (HAPs)**

	Pollutant						
	Benzene	Toluene	Xylene	Formaldehyde	Acetaldehyde	Acrolein	Total PAH HAPs <sup>3</sup>
Emission Factor in lb/MMBtu	7.76E-04	2.81E-04	1.93E-04	7.89E-05	2.52E-05	7.88E-06	2.12E-04
Emission Factor in lb/kgal <sup>4</sup>	1.06E-01	3.85E-02	2.64E-02	1.08E-02	3.45E-03	1.08E-03	2.91E-02
Limited Emission in tons/yr	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

<sup>3</sup> PAH = Polyaromatic Hydrocarbon (PAHs are considered HAPs, since they are considered Polycyclic Organic Matter)

<sup>4</sup> Emission factors in lb/kgal were converted from the AP-42 Chapter 3.4-1 emission factors in lb/MMBtu using an average diesel heating value of 19,300 Btu / lb and diesel fuel density of 7.1 lb / gal (AP-42 Tables 3.3-1 and 3.4.1) since the source will limit the emissions from this unit by limiting the fuel usage.

<sup>4</sup> Emission factor (lb/kgal) = AP-42 EF (lb/MMBtu) \* 1/10<sup>6</sup> (MMBtu/Btu) \* 19,300 (Btu/lb) \* 7.1 (lb/gal) \* 1,000 (gal/kgal)

<b>Limited Emission of Total HAPs (tons/yr)</b>	<b>0.00E+00</b>
<b>Limited Emission of Worst Case HAPs (tons/yr)</b>	<b>0.00E+00</b>

**Green House Gas Emissions (GHG)**

	Pollutant		
	CO2 <sup>5</sup>	CH4 <sup>5,6</sup>	N2O <sup>7</sup>
Emission Factor in lb/hp-hr	1.16	6.35E-05	NA
Emission Factor in kg/MMBtu	NA	NA	0.0006
Emission Factor in lb/kgal	22,707.83	1.24	0.18
Limited Emission in tons/yr	0.00	0.00	0.00

<sup>5</sup> The AP-42 Chapter 3.4-1 emission factors in lb/hp-hr were converted to lb/kgal emission factors using an average brake specific fuel consumption of 7,000 Btu / hp-hr, diesel heating value of 19,300 Btu / lb, and diesel fuel density of 7.1 lb / gal (AP-42 Tables 3.3-1 and 3.4.1) since the source will limit the emissions from this unit by limiting the fuel usage.

<sup>5</sup> Emission factor (lb/kgal) = AP-42 EF (lb/hp-hr) \* 1/7,000 (hp-hr/Btu) \* 19,300 (Btu/lb) \* 7.1 (lb/gal) \* 1,000 (gal/kgal)

<sup>6</sup> According to AP-42, Table 3.4-1, TOC (as CH4) is 9% methane by weight. As a result, the lb/hp-hr emission factor for TOC (as CH4) in AP-42 has been multiplied by 9% to determine the portion that is emitted as methane.

<sup>7</sup> The 40 CFR 98 Subpart C emission factors in kg/MMBtu were converted to lb/kgal emission factors using an average diesel heating value of 19,300 Btu / lb and diesel fuel density of 7.1 lb / gal (AP-42 Tables 3.3-1 and 3.4.1) since the source will limit the emissions from this unit by limiting the fuel usage.

<sup>7</sup> Emission factor (lb/kgal) = 40 CFR 98 EF (kg/MMBtu) \* 2.20462 (lb/kg) \* 1/10<sup>6</sup> (MMBtu/Btu) \* 19,300 (Btu/lb) \* 7.1 (lb/gal) \* 1,000 (gal/kgal)

<b>Summed Potential Emissions in tons/yr</b>	<b>0.00</b>
<b>CO2e Total in tons/yr</b>	<b>0.00</b>

**Methodology**

Limited Throughput (hp-hr/yr) = [Output Horsepower Rating (hp)] \* [Limited Hours Operated per Year]

Limited Diesel Fuel Usage (gal/yr) = Limited Throughput (hp-hr/yr) \* 7000 (Btu/hp-hr) \* 1/19300 (lb/Btu) \* 1/7.1 (gal/lb)

Emission Factors are from AP 42 (Supplement B 10/96) Tables 3.4-1, 3.4-2, 3.4-3, and 3.4-4 and have been converted to lb/kgal.

N2O Emission Factor from 40 CFR 98 Subpart C Table C-2 and have been converted to lb/kgal.

Global Warming Potentials (GWP) from Table A-1 of 40 CFR Part 98 Subpart A.

Limited Emissions (tons/yr) = [Limited Diesel Fuel Usage (gal/yr) x Emission Factor (lb/kgal)] / (1,000 gal/kgal) / (2,000 lb/ton)

CO2e (tons/yr) = CO2 Potential Emission ton/yr x CO2 GWP (1) + CH4 Potential Emission ton/yr x CH4 GWP (21) + N2O

Potential Emission ton/yr x N2O GWP (310).

**Appendix A.2: Limited Emissions Summary  
Asphalt Load-Out, Silo Filling, and Yard Emissions**

**Company Name:** J.H. Rudolph & Company, Inc.  
**Source Address:** 3300 South Green River Road, Evansville, IN 47715  
**Permit Number:** F163-33906-00186 (formerly plant ID 163-03408)  
**Reviewer:** Hannah L. Desrosiers

The following calculations determine the limited fugitive emissions from hot asphalt mix load-out, silo filling, and on-site yard for a drum mix hot mix asphalt plant

Asphalt Temperature, T =	325	F
Asphalt Volatility Factor, V =	-0.5	
Annual Asphalt Production Limitation =	700,000	tons/yr

Pollutant	Emission Factor (lb/ton asphalt)			Limited Potential to Emit (tons/yr)			
	Load-Out	Silo Filling	On-Site Yard	Load-Out	Silo Filling	On-Site Yard	Total
Total PM*	5.2E-04	5.9E-04	NA	0.18	0.21	NA	0.39
Organic PM	3.4E-04	2.5E-04	NA	0.12	0.089	NA	0.21
TOC	0.004	0.012	0.001	1.46	4.27	0.385	6.1
CO	0.001	0.001	3.5E-04	0.47	0.413	0.123	1.01

NA = Not Applicable (no AP-42 Emission Factor)

<b>PM/HAPs</b>	<b>0.008</b>	<b>0.010</b>	<b>0</b>	<b>0.019</b>
<b>VOC/HAPs</b>	<b>0.022</b>	<b>0.054</b>	<b>0.006</b>	<b>0.081</b>
<b>non-VOC/HAPs</b>	<b>1.1E-04</b>	<b>1.2E-05</b>	<b>3.0E-05</b>	<b>1.5E-04</b>
<b>non-VOC/non-HAPs</b>	<b>0.11</b>	<b>0.06</b>	<b>0.03</b>	<b>0.19</b>

<b>Total VOCs</b>	<b>1.37</b>	<b>4.27</b>	<b>0.4</b>	<b>6.0</b>
<b>Total HAPs</b>	<b>0.03</b>	<b>0.06</b>	<b>0.006</b>	<b>0.10</b>
		<b>Worst Single HAP</b>		<b>0.031</b>
				<b>(formaldehyde)</b>

**Methodology**

The asphalt temperature and volatility factor were provided by the source.

Limited Potential to Emit (tons/yr) = (Annual Asphalt Production Limitation (tons/yr)) \* (Emission Factor (lb/ton)) \* (ton/2000 lbs)

Emission Factors from AP-42 Chapter 11.1 (dated 3/04), Tables 11.1-14, 11.1-15, and 11.1-16

Plant Load-Out Emission Factor Equations (AP-42 Table 11.1-14)::

Total PM/PM10 Ef =  $0.000181 + 0.00141(-V)e^{(0.0251)(T+460)-20.43}$

Organic PM Ef =  $0.00141(-V)e^{(0.0251)(T+460)-20.43}$

TOC Ef =  $0.0172(-V)e^{(0.0251)(T+460)-20.43}$

CO Ef =  $0.00558(-V)e^{(0.0251)(T+460)-20.43}$

Silo Filling Emission Factor Equations (AP-42 Table 11.1-14):

PM/PM10 Ef =  $0.000332 + 0.00105(-V)e^{(0.0251)(T+460)-20.43}$

Organic PM Ef =  $0.00105(-V)e^{(0.0251)(T+460)-20.43}$

TOC Ef =  $0.0504(-V)e^{(0.0251)(T+460)-20.43}$

CO Ef =  $0.00488(-V)e^{(0.0251)(T+460)-20.43}$

On Site Yard CO emissions estimated by multiplying the TOC emissions by 0.32

\*No emission factors available for PM10 or PM2.5, therefore IDEM assumes PM10 and PM2.5 are equivalent to Total PM.

**Abbreviations**

TOC = Total Organic Compounds

CO = Carbon Monoxide

PM = Particulate

Matter

PM10 = Particulate Matter (<10 um)

PM2.5 = Particulate Matter (<2.5 um)

HAP = Hazardous Air Pollutant

VOC = Volatile Organic Compound

**Appendix A.2: Limited Emissions Summary  
Asphalt Load-Out, Silo Filling, and Yard Emissions (continued)**

**Company Name:** J.H. Rudolph & Company, Inc.  
**Source Address:** 3300 South Green River Road, Evansville, IN 47715  
**Permit Number:** F163-33906-00186 (formerly plant ID 163-03408)  
**Reviewer:** Hannah L. Desrosiers

**Organic Particulate-Based Compounds (Table 11.1-15)**

Pollutant	CASRN	Category	HAP Type	Source	Speciation Profile		Limited Potential to Emit (tons/yr)			
					Load-out and Onsite Yard (% by weight of Total Organic PM)	Silo Filling and Asphalt Storage Tank (% by weight of Total Organic PM)	Load-out	Silo Filling	Onsite Yard	Total
<b>PAH HAPs</b>										
Acenaphthene	83-32-9	PM/HAP	POM	Organic PM	0.26%	0.47%	3.1E-04	4.2E-04	NA	7.3E-04
Acenaphthylene	208-96-8	PM/HAP	POM	Organic PM	0.028%	0.014%	3.3E-05	1.2E-05	NA	4.6E-05
Anthracene	120-12-7	PM/HAP	POM	Organic PM	0.07%	0.13%	8.4E-05	1.2E-04	NA	2.0E-04
Benzo(a)anthracene	56-55-3	PM/HAP	POM	Organic PM	0.019%	0.056%	2.3E-05	5.0E-05	NA	7.2E-05
Benzo(b)fluoranthene	205-99-2	PM/HAP	POM	Organic PM	0.0076%	0	9.1E-06	0	NA	9.1E-06
Benzo(k)fluoranthene	207-08-9	PM/HAP	POM	Organic PM	0.0022%	0	2.6E-06	0	NA	2.6E-06
Benzo(g,h,i)perylene	191-24-2	PM/HAP	POM	Organic PM	0.0019%	0	2.3E-06	0	NA	2.3E-06
Benzo(a)pyrene	50-32-8	PM/HAP	POM	Organic PM	0.0023%	0	2.7E-06	0	NA	2.7E-06
Benzo(e)pyrene	192-97-2	PM/HAP	POM	Organic PM	0.0078%	0.0095%	9.3E-06	8.4E-06	NA	1.8E-05
Chrysene	218-01-9	PM/HAP	POM	Organic PM	0.103%	0.21%	1.2E-04	1.9E-04	NA	3.1E-04
Dibenz(a,h)anthracene	53-70-3	PM/HAP	POM	Organic PM	0.00037%	0	4.4E-07	0	NA	4.4E-07
Fluoranthene	206-44-0	PM/HAP	POM	Organic PM	0.05%	0.15%	6.0E-05	1.3E-04	NA	1.9E-04
Fluorene	86-73-7	PM/HAP	POM	Organic PM	0.77%	1.01%	9.2E-04	9.0E-04	NA	1.8E-03
Indeno(1,2,3-cd)pyrene	193-39-5	PM/HAP	POM	Organic PM	0.00047%	0	5.6E-07	0	NA	5.6E-07
2-Methylnaphthalene	91-57-6	PM/HAP	POM	Organic PM	2.38%	5.27%	2.8E-03	4.7E-03	NA	0.008
Naphthalene	91-20-3	PM/HAP	POM	Organic PM	1.25%	1.82%	1.5E-03	1.6E-03	NA	3.1E-03
Perylene	198-55-0	PM/HAP	POM	Organic PM	0.022%	0.03%	2.6E-05	2.7E-05	NA	5.3E-05
Phenanthrene	85-01-8	PM/HAP	POM	Organic PM	0.81%	1.80%	9.7E-04	1.6E-03	NA	2.6E-03
Pyrene	129-00-0	PM/HAP	POM	Organic PM	0.15%	0.44%	1.8E-04	3.9E-04	NA	5.7E-04
<b>Total PAH HAPs</b>							<b>0.007</b>	<b>0.010</b>	<b>NA</b>	<b>0.017</b>
<b>Other semi-volatile HAPs</b>										
Phenol		PM/HAP	---	Organic PM	1.18%	0	1.4E-03	0	0	1.4E-03

NA = Not Applicable (no AP-42 Emission Factor)

**Methodology**

Limited Potential to Emit (tons/yr) = [Speciation Profile (%)] \* [Organic PM (tons/yr)]

Speciation Profiles from AP-42 Chapter 11.1 (dated 3/04), Tables 11.1-15 and 11.1-16

**Abbreviations**

PM = Particulate Matter

HAP = Hazardous Air Pollutant

POM = Polycyclic Organic Matter

**Appendix A.2: Limited Emissions Summary**  
**Asphalt Load-Out, Silo Filling, and Yard Emissions (continued)**  
**Limited Emissions**

**Organic Volatile-Based Compounds (Table 11.1-16)**

Pollutant	CASRN	Category	HAP Type	Source	Speciation Profile		Limited Potential to Emit (tons/yr)			
					Load-out and Onsite Yard (% by weight of TOC)	Silo Filling and Asphalt Storage Tank (% by weight of TOC)	Load-out	Silo Filling	Onsite Yard	Total
<b>VOC</b>		VOC	---	TOC	94%	100%	<b>1.37</b>	<b>4.27</b>	<b>0.36</b>	<b>6.00</b>
non-VOC/non-HAPS										
Methane	74-82-8	non-VOC/non-HAP	---	TOC	6.50%	0.26%	9.5E-02	1.1E-02	2.5E-02	0.131
Acetone	67-64-1	non-VOC/non-HAP	---	TOC	0.046%	0.055%	6.7E-04	2.3E-03	1.8E-04	0.003
Ethylene	74-85-1	non-VOC/non-HAP	---	TOC	0.71%	1.10%	1.0E-02	4.7E-02	2.7E-03	0.060
<b>Total non-VOC/non-HAPS</b>					<b>7.30%</b>	<b>1.40%</b>	<b>0.106</b>	<b>0.060</b>	<b>0.028</b>	<b>0.19</b>
Volatile organic HAPs										
Benzene	71-43-2	VOC/HAP	---	TOC	0.052%	0.032%	7.6E-04	1.4E-03	2.0E-04	2.3E-03
Bromomethane	74-83-9	VOC/HAP	---	TOC	0.0096%	0.0049%	1.4E-04	2.1E-04	3.7E-05	3.9E-04
2-Butanone	78-93-3	VOC/HAP	---	TOC	0.049%	0.039%	7.1E-04	1.7E-03	1.9E-04	2.6E-03
Carbon Disulfide	75-15-0	VOC/HAP	---	TOC	0.013%	0.016%	1.9E-04	6.8E-04	5.0E-05	9.2E-04
Chloroethane	75-00-3	VOC/HAP	---	TOC	0.00021%	0.004%	3.1E-06	1.7E-04	8.1E-07	1.7E-04
Chloromethane	74-87-3	VOC/HAP	---	TOC	0.015%	0.023%	2.2E-04	9.8E-04	5.8E-05	1.3E-03
Cumene	92-82-8	VOC/HAP	---	TOC	0.11%	0	1.6E-03	0	4.2E-04	2.0E-03
Ethylbenzene	100-41-4	VOC/HAP	---	TOC	0.28%	0.038%	4.1E-03	1.6E-03	1.1E-03	0.007
Formaldehyde	50-00-0	VOC/HAP	---	TOC	0.088%	0.69%	1.3E-03	2.9E-02	3.4E-04	0.031
n-Hexane	100-54-3	VOC/HAP	---	TOC	0.15%	0.10%	2.2E-03	4.3E-03	5.8E-04	0.007
Isooctane	540-84-1	VOC/HAP	---	TOC	0.0018%	0.00031%	2.6E-05	1.3E-05	6.9E-06	4.6E-05
Methylene Chloride	75-09-2	non-VOC/HAP	---	TOC	0	0.00027%	0	1.2E-05	0	1.2E-05
MTBE	1634-04-4	VOC/HAP	---	TOC	0	0	0	0	0	0
Styrene	100-42-5	VOC/HAP	---	TOC	0.0073%	0.0054%	1.1E-04	2.3E-04	2.8E-05	3.6E-04
Tetrachloroethene	127-18-4	non-VOC/HAP	---	TOC	0.0077%	0	1.1E-04	0	3.0E-05	1.4E-04
Toluene	100-88-3	VOC/HAP	---	TOC	0.21%	0.062%	3.1E-03	2.6E-03	8.1E-04	0.007
1,1,1-Trichloroethane	71-55-6	VOC/HAP	---	TOC	0	0	0	0	0	0
Trichloroethene	79-01-6	VOC/HAP	---	TOC	0	0	0	0	0	0
Trichlorofluoromethane	75-69-4	VOC/HAP	---	TOC	0.0013%	0	1.9E-05	0	5.0E-06	2.4E-05
m-/p-Xylene	1330-20-7	VOC/HAP	---	TOC	0.41%	0.20%	6.0E-03	8.5E-03	1.6E-03	0.016
o-Xylene	95-47-6	VOC/HAP	---	TOC	0.08%	0.057%	1.2E-03	2.4E-03	3.1E-04	3.9E-03
<b>Total volatile organic HAPs</b>					<b>1.50%</b>	<b>1.30%</b>	<b>0.022</b>	<b>0.055</b>	<b>0.006</b>	<b>0.083</b>

**Methodology**

Limited Potential to Emit (tons/yr) = [Speciation Profile (%)] \* [TOC (tons/yr)]

Speciation Profiles from AP-42 Chapter 11.1 (dated 3/04), Tables 11.1-15 and 11.1-16

**Abbreviations**

TOC = Total Organic Compounds  
HAP = Hazardous Air Pollutant  
VOC = Volatile Organic Compound  
MTBE = Methyl tert butyl ether

**Appendix A.2: Limited Emissions Summary  
Material Storage Piles**

**Company Name:** J.H. Rudolph & Company, Inc.  
**Source Address:** 3300 South Green River Road, Evansville, IN 47715  
**Permit Number:** F163-33906-00186 (formerly plant ID 163-03408)  
**Reviewer:** Hannah L. Desrosiers

Note: Since the emissions from the storage piles are minimal, the limited emissions are equal to the unlimited emissions.

The following calculations determine the amount of emissions created by wind erosion of storage stockpiles, based on 8,760 hours of use and USEPA's AP-42 (Pre 1983 Edition), Section 11.2.3.

$E_f = 1.7 \cdot (s/1.5) \cdot (365-p) / 235 \cdot (f/15)$ <p>where <math>E_f</math> = emission factor (lb/acre/day)  <math>s</math> = silt content (wt %)  <math>p</math> = <input type="text" value="125"/> days of rain greater than or equal to 0.01 inches  <math>f</math> = <input type="text" value="15"/> % of wind greater than or equal to 12 mph</p>
---

Material	Silt Content (wt %)*	Emission Factor (lb/acre/day)	Maximum Anticipated Pile Size (acres)**	PTE of PM (tons/yr)	PTE of PM10/PM2.5 (tons/yr)
Sand	2.6	3.01	0.49	0.269	0.094
Limestone	1.6	1.85	2.60	0.879	0.308
RAP	0.5	0.58	0.47	0.050	0.017
Gravel	1.6	1.85	2.32	0.784	0.274
Shingles	0.5	0.58	0.20	0.021	0.007
Slag	3.8	4.40	1.00	0.803	0.281
<b>Totals</b>				<b>2.81</b>	<b>0.98</b>

**Methodology**

PTE of PM (tons/yr) = (Emission Factor (lb/acre/day)) \* (Maximum Pile Size (acres)) \* (ton/2000 lbs) \* (8760 hours/yr)

PTE of PM10/PM2.5 (tons/yr) = (Potential PM Emissions (tons/yr)) \* 35%

\*Silt content values obtained from AP-42 Table 13.2.4-1 (dated 1/95)

\*\*Maximum anticipated pile size (acres) provided by the source.

PM2.5 = PM10

**Abbreviations**

RAP = recycled asphalt pavement

PM = Particulate Matter

PM10 = Particulate Matter (<10 um)

PM2.5 = Particulate Matter (<2.5 um)

PTE = Potential to Emit

**Appendix A.2: Limited Emissions Summary**  
**Material Processing, Handling, Crushing, Screening, and Conveying**

**Company Name:** J.H. Rudolph & Company, Inc.  
**Source Address:** 3300 South Green River Road, Evansville, IN 47715  
**Permit Number:** F163-33906-00186 (formerly plant ID 163-03408)  
**Reviewer:** Hannah L. Desrosiers

**Batch or Continuous Drop Operations (AP-42 Section 13.2.4)**

To estimate potential fugitive dust emissions from processing and handling of raw materials (batch or continuous drop operations), AP-42 emission factors for Aggregate Handling, Section 13.2.4 (fifth edition, 1/95) are utilized.

$$E_f = k \cdot (0.0032) \cdot [(U/5)^{1.3} / (M/2)^{1.4}]$$

where:  $E_f$  = Emission factor (lb/ton)

k (PM) =	0.74	= particle size multiplier (0.74 assumed for aerodynamic diameter <=100 um)
k (PM10) =	0.35	= particle size multiplier (0.35 assumed for aerodynamic diameter <=10 um)
k (PM2.5) =	0.053	= particle size multiplier (0.053 assumed for aerodynamic diameter <=2.5 um)
U =	10.2	= worst case annual mean wind speed (Source: NOAA, 2006*)
M =	4.0	= material % moisture content of aggregate (Source: AP-42 Section 11.1.1.1)
$E_f$ (PM) =	2.27E-03	lb PM/ton of material handled
$E_f$ (PM10) =	1.07E-03	lb PM10/ton of material handled
$E_f$ (PM2.5) =	1.62E-04	lb PM2.5/ton of material handled

Annual Asphalt Production Limitation =	700,000	tons/yr
Percent Asphalt Cement/Binder (weight %) =	5.0%	
Maximum Material Handling Throughput =	665,000	tons/yr

Type of Activity	Limited PTE of PM (tons/yr)	Limited PTE of PM10 (tons/yr)	Limited PTE of PM2.5 (tons/yr)
Truck unloading of materials into storage piles	0.75	0.36	0.05
Front-end loader dumping of materials into feeder bins	0.75	0.36	0.05
Conveyor dropping material into dryer/mixer or batch tower	0.75	0.36	0.05
<b>Total (tons/yr)</b>	<b>2.26</b>	<b>1.07</b>	<b>0.16</b>

**Methodology**

The percent asphalt cement/binder provided by the source.  
Maximum Material Handling Throughput (tons/yr) = [Annual Asphalt Production Limitation (tons/yr)] \* [1 - Percent Asphalt Cement/Binder (weight %)]  
Limited Potential to Emit (tons/yr) = (Maximum Material Handling Throughput (tons/yr)) \* (Emission Factor (lb/ton)) \* (ton/2000 lbs)  
Raw materials may include limestone, sand, recycled asphalt pavement (RAP), gravel, slag, and other additives  
\*Worst case annual mean wind speed (Indianapolis, IN) from "Comparative Climatic Data", National Climatic Data Center, NOAA, 2006

**Material Screening and Conveying (AP-42 Section 19.2.2)**

To estimate potential fugitive dust emissions from raw material crushing, screening, and conveying, AP-42 emission factors for Crushed Stone Processing Operations, Section 19.2.2 (dated 8/04) are utilized.

Operation	Uncontrolled Emission Factor for PM (lbs/ton)*	Uncontrolled Emission Factor for PM10 (lbs/ton)*	Limited PTE of PM (tons/yr)	Limited PTE of PM10/PM2.5 (tons/yr)**
Crushing	0.0054	0.0024	1.80	0.80
Screening	0.025	0.0087	8.31	2.89
Conveying	0.003	0.0011	1.00	0.37
<b>Limited Potential to Emit (tons/yr) =</b>			<b>11.11</b>	<b>4.06</b>

**Methodology**

Maximum Material Handling Throughput (tons/yr) = [Annual Asphalt Production Limitation (tons/yr)] \* [1 - Percent Asphalt Cement/Binder (weight %)]  
Limited Potential to Emit (tons/yr) = [Maximum Material Handling Throughput (tons/yr)] \* [Emission Factor (lb/ton)] \* [ton/2000 lbs]  
Raw materials may include stone/gravel, slag, and recycled asphalt pavement (RAP)  
Emission Factors from AP-42 Chapter 11.19.2 (dated 8/04), Table 11.19.2-2  
\*Uncontrolled emissions factors for PM/PM10 represent tertiary crushing of stone with moisture content ranging from 0.21 to 1.3 percent by weight (Table 11.19.2-2). The bulk moisture content of aggregate in the storage piles at a hot mix asphalt production plant typically stabilizes between 3 to 5 percent by weight (Source: AP-42 Section 11.1.1.1).  
\*\*Assumes PM10 = PM2.5

**Abbreviations**

PM = Particulate Matter  
PM10 = Particulate Matter (<10 um)  
PM2.5 = Particulate Matter (<2.5 um)  
PTE = Potential to Emit

**Appendix A.2: Limited Emissions Summary  
Unpaved Roads**

**Company Name:** J.H. Rudolph & Company, Inc.  
**Source Address:** 3300 South Green River Road, Evansville, IN 47715  
**Permit Number:** F163-33906-00186 (formerly plant ID 163-03408)  
**Reviewer:** Hannah L. Desrosiers

**Unpaved Roads at Industrial Site**

The following calculations determine the amount of emissions created by unpaved roads, based on 8,760 hours of use and AP-42, Ch 13.2.2 (12/2003).

Annual Asphalt Production Limitation =	700,000	tons/yr
Percent Asphalt Cement/Binder (weight %) =	5.0%	
Maximum Material Handling Throughput =	665,000	tons/yr
Maximum Asphalt Cement/Binder Throughput =	35,000	tons/yr
No. 2 Fuel Oil Limitation =	2,593,095	gallons/yr

Process	Vehicle Type	Maximum Weight of Vehicle (tons)	Maximum Weight of Load (tons)	Maximum Weight of Vehicle and Load (tons/trip)	Maximum trips per year (trip/yr)	Total Weight driven per year (ton/yr)	Maximum one-way distance (feet/trip)	Maximum one-way distance (mi/trip)	Maximum one-way miles (miles/yr)
Aggregate/RAP Truck Enter Full	Dump truck (16 CY)	17.0	22.4	39.4	3.0E+04	1.2E+06	300	0.057	1686.8
Aggregate/RAP Truck Leave Empty	Dump truck (16 CY)	17.0	0	17.0	3.0E+04	5.0E+05	300	0.057	1686.8
Asphalt Cement/Binder Truck Enter Full	Tanker truck (6000 gal)	12.0	36.0	48.0	9.7E+02	4.7E+04	300	0.057	55.2
Asphalt Cement/Binder Truck Leave Empty	Tanker truck (6000 gal)	12.0	0	12.0	9.7E+02	1.2E+04	300	0.057	55.2
Fuel Oil Truck Enter Full	Tanker truck (6000 gal)	12.0	32.0	44.0	2.7E+02	1.2E+04	300	0.057	15.6
Fuel Oil Truck Leave Empty	Tanker truck (6000 gal)	12.0	0	12.0	2.7E+02	3.3E+03	300	0.057	15.6
Aggregate/RAP Loader Full	Front-end loader (3 CY)	15.0	4.2	19.2	1.6E+05	3.0E+06	300	0.057	8996.2
Aggregate/RAP Loader Empty	Front-end loader (3 CY)	15.0	0	15.0	1.6E+05	2.4E+06	300	0.057	8996.2
Asphalt Concrete Truck Leave Full	Dump truck (16 CY)	17.0	24.0	41.0	2.9E+04	1.2E+06	300	0.057	1657.2
Asphalt Concrete Truck Enter Empty	Dump truck (16 CY)	17.0	0	17.0	2.9E+04	5.0E+05	300	0.057	1657.2
<b>Total</b>					<b>4.4E+05</b>	<b>8.9E+06</b>			<b>2.5E+04</b>

Average Vehicle Weight Per Trip =	20.3	tons/trip
Average Miles Per Trip =	0.057	miles/trip

Unmitigated Emission Factor,  $E_f = k \cdot [(s/12)^a] \cdot [(W/3)^b]$  (Equation 1a from AP-42 13.2.2)

	PM	PM10	PM2.5	
where k =	4.9	1.5	0.15	lb/mi = particle size multiplier (AP-42 Table 13.2.2-2 for Industrial Roads)
s =	4.8	4.8	4.8	% = mean % silt content of unpaved roads (AP-42 Table 13.2.2-3 Sand/Gravel Processing Plant Road)
a =	0.7	0.9	0.9	= constant (AP-42 Table 13.2.2-2)
W =	20.3	20.3	20.3	tons = average vehicle weight (provided by source)
b =	0.45	0.45	0.45	= constant (AP-42 Table 13.2.2-2)

Taking natural mitigation due to precipitation into consideration, Mitigated Emission Factor,  $E_{ext} = E \cdot [(365 - P)/365]$   
 Mitigated Emission Factor,  $E_{ext} = E \cdot [(365 - P)/365]$   
 where P = 125 days of rain greater than or equal to 0.01 inches (see Fig. 13.2.2-1)

	PM	PM10	PM2.5	
Unmitigated Emission Factor, $E_f =$	6.10	1.55	0.16	lb/mile
Mitigated Emission Factor, $E_{ext} =$	4.01	1.02	0.10	lb/mile
Dust Control Efficiency =	50%	50%	50%	(pursuant to control measures outlined in fugitive dust control plan)

Process	Vehicle Type	Unmitigated PTE of PM (tons/yr)	Unmitigated PTE of PM10 (tons/yr)	Unmitigated PTE of PM2.5 (tons/yr)	Mitigated PTE of PM (tons/yr)	Mitigated PTE of PM10 (tons/yr)	Mitigated PTE of PM2.5 (tons/yr)	Controlled PTE of PM (tons/yr)	Controlled PTE of PM10 (tons/yr)	Controlled PTE of PM2.5 (tons/yr)
Aggregate/RAP Truck Enter Full	Dump truck (16 CY)	5.14	1.31	0.13	3.38	0.86	0.09	1.69	0.43	0.04
Aggregate/RAP Truck Leave Empty	Dump truck (16 CY)	5.14	1.31	0.13	3.38	0.86	0.09	1.69	0.43	0.04
Asphalt Cement/Binder Truck Enter Full	Tanker truck (6000 gal)	0.168	0.043	0.00	0.111	0.028	2.8E-03	0.055	0.014	1.4E-03
Asphalt Cement/Binder Truck Leave Empty	Tanker truck (6000 gal)	0.168	0.043	0.00	0.111	0.028	2.8E-03	0.055	0.014	1.4E-03
Fuel Oil Truck Enter Full	Tanker truck (6000 gal)	0.047	0.012	1.2E-03	0.031	0.008	7.9E-04	0.016	0.004	4.0E-04
Fuel Oil Truck Leave Empty	Tanker truck (6000 gal)	0.047	0.012	1.2E-03	0.031	0.008	7.9E-04	0.016	0.004	4.0E-04
Aggregate/RAP Loader Full	Front-end loader (3 CY)	27.42	6.99	0.70	18.03	4.59	0.46	9.01	2.30	0.23
Aggregate/RAP Loader Empty	Front-end loader (3 CY)	27.42	6.99	0.70	18.03	4.59	0.46	9.01	2.30	0.23
Asphalt Concrete Truck Leave Full	Dump truck (16 CY)	5.05	1.29	0.13	3.32	0.85	0.08	1.66	0.42	0.04
Asphalt Concrete Truck Enter Empty	Dump truck (16 CY)	5.05	1.29	0.13	3.32	0.85	0.08	1.66	0.42	0.04
<b>Totals</b>		<b>75.65</b>	<b>19.28</b>	<b>1.93</b>	<b>49.74</b>	<b>12.68</b>	<b>1.27</b>	<b>24.87</b>	<b>6.34</b>	<b>0.63</b>

**Methodology**

Maximum Material Handling Throughput = [Annual Asphalt Production Limitation (tons/yr)] \* [1 - Percent Asphalt Cement/Binder (weight %)]  
 Maximum Asphalt Cement/Binder Throughput = [Annual Asphalt Production Limitation (tons/yr)] \* [Percent Asphalt Cement/Binder (weight %)]  
 Maximum Weight of Vehicle and Load (tons/trip) = [Maximum Weight of Vehicle (tons/trip)] + [Maximum Weight of Load (tons/trip)]  
 Maximum trips per year (trip/yr) = [Throughput (tons/yr)] / [Maximum Weight of Load (tons/trip)]  
 Total Weight driven per year (ton/yr) = [Maximum Weight of Vehicle and Load (tons/trip)] \* [Maximum trips per year (trip/yr)]  
 Maximum one-way distance (mi/trip) = [Maximum one-way distance (feet/trip)] / [5280 ft/mile]  
 Maximum one-way miles (miles/yr) = [Maximum trips per year (trip/yr)] \* [Maximum one-way distance (mi/trip)]  
 Average Vehicle Weight Per Trip (ton/trip) = SUM[Total Weight driven per year (ton/yr)] / SUM[Maximum trips per year (trip/yr)]  
 Average Miles Per Trip (miles/trip) = SUM[Maximum one-way miles (miles/yr)] / SUM[Maximum trips per year (trip/yr)]  
 Unmitigated PTE (tons/yr) = (Maximum one-way miles (miles/yr)) \* (Unmitigated Emission Factor (lb/mile)) \* (ton/2000 lbs)  
 Mitigated PTE (tons/yr) = (Maximum one-way miles (miles/yr)) \* (Mitigated Emission Factor (lb/mile)) \* (ton/2000 lbs)  
 Controlled PTE (tons/yr) = (Mitigated PTE (tons/yr)) \* (1 - Dust Control Efficiency)

**Abbreviations**

PM = Particulate Matter                      PM10 = Particulate Matter (<10 um)                      PM2.5 = Particulate Matter (<2.5 um)                      PTE = Potential to Emit

**Appendix A.2: Limited Emissions Summary**  
**Paved Roads**  
**Limited Emissions**

**Company Name:** J.H. Rudolph & Company, Inc.  
**Source Address:** 3300 South Green River Road, Evansville, IN 47715  
**Permit Number:** F163-33906-00186 (formerly plant ID 163-03408)  
**Reviewer:** Hannah L. Desrosiers

**Paved Roads at Industrial Site**

The following calculations determine the amount of emissions created by paved roads, based on 8,760 hours of use and AP-42, Ch 13.2.1 (12/2003).

Annual Asphalt Production Limitation =	700,000	tons/yr
Percent Asphalt Cement/Binder (weight %) =	5.0%	
Maximum Material Handling Throughput =	665,000	tons/yr
Maximum Asphalt Cement/Binder Throughput =	35,000	tons/yr
No. 2 Fuel Oil Limitation =	2,593,095	gallons/yr

Process	Vehicle Type	Maximum Weight of Vehicle (tons)	Maximum Weight of Load (tons)	Maximum Weight of Vehicle and Load (tons/trip)	Maximum trips per year (trip/yr)	Total Weight driven per day (ton/yr)	Maximum one-way distance (feet/trip)	Maximum one-way distance (mi/trip)	Maximum one-way miles (miles/yr)
Aggregate/RAP Truck Enter Full	Dump truck (16 CY)	17.0	22.4	39.40	3.0E+04	1.2E+06	300	0.057	1686.8
Aggregate/RAP Truck Leave Empty	Dump truck (16 CY)	17.0	0	17.00	3.0E+04	5.0E+05	300	0.057	1686.8
Asphalt Cement/Binder Truck Enter Full	Tanker truck (6000 gal)	12.0	36.0	48.00	9.7E+02	4.7E+04	300	0.057	55.2
Asphalt Cement/Binder Truck Leave Empty	Tanker truck (6000 gal)	12.0	0	12.00	9.7E+02	1.2E+04	300	0.057	55.2
Fuel Oil Truck Enter Full	Tanker truck (6000 gal)	12.0	32.0	44.00	2.7E+02	1.2E+04	300	0.057	15.6
Fuel Oil Truck Leave Empty	Tanker truck (6000 gal)	12.0	0	12.00	2.7E+02	3.3E+03	300	0.057	15.6
Aggregate/RAP Loader Full	Front-end loader (3 CY)	15.0	4.2	19.20	1.6E+05	3.0E+06	300	0.057	8996.2
Aggregate/RAP Loader Empty	Front-end loader (3 CY)	15.0	0	15.00	1.6E+05	2.4E+06	300	0.057	8996.2
Asphalt Concrete Truck Leave Full	Dump truck (16 CY)	17.0	24.0	41.00	2.9E+04	1.2E+06	300	0.057	1657.2
Asphalt Concrete Truck Enter Empty	Dump truck (16 CY)	17.0	0	17.00	2.9E+04	5.0E+05	300	0.057	1657.2
<b>Total</b>					<b>4.4E+05</b>	<b>8.9E+06</b>			<b>2.5E+04</b>

Average Vehicle Weight Per Trip =	20.3	tons/trip
Average Miles Per Trip =	0.057	miles/trip

Unmitigated Emission Factor,  $E_f = [k * (sL)^{0.91} * (W)^{1.02}]$  (Equation 1 from AP-42 13.2.1)

	PM	PM10	PM2.5	
where k =	0.011	0.0022	0.00054	lb/mi = particle size multiplier (AP-42 Table 13.2.1-1)
W =	20.3	20.3	20.3	tons = average vehicle weight (provided by source)
sL =	0.6	0.6	0.6	g/m <sup>2</sup> = Ubiquitous Baseline Silt Loading Values of paved roads (Table 13.2.1-3 for summer months)

Taking natural mitigation due to precipitation into consideration, Mitigated Emission Factor,  $E_{ext} = E_f * [1 - (p/4N)]$

Mitigated Emission Factor, $E_{ext} =$	$E_f * [1 - (p/4N)]$
where p =	125 days of rain greater than or equal to 0.01 inches (see Fig. 13.2.1-2)
N =	365 days per year

	PM	PM10	PM2.5	
Unmitigated Emission Factor, $E_f =$	0.15	0.03	0.01	lb/mile
Mitigated Emission Factor, $E_{ext} =$	0.14	0.03	0.01	lb/mile
Dust Control Efficiency =	50%	50%	50%	(pursuant to control measures outlined in fugitive dust control plan)

Process	Vehicle Type	Unmitigated PTE of PM (tons/yr)	Unmitigated PTE of PM10 (tons/yr)	Unmitigated PTE of PM2.5 (tons/yr)	Mitigated PTE of PM (tons/yr)	Mitigated PTE of PM10 (tons/yr)	Mitigated PTE of PM2.5 (tons/yr)	Controlled PTE of PM (tons/yr)	Controlled PTE of PM10 (tons/yr)	Controlled PTE of PM2.5 (tons/yr)
Aggregate/RAP Truck Enter Full	Dump truck (16 CY)	0.13	0.03	0.01	0.11	0.02	0.01	0.06	0.01	0.00
Aggregate/RAP Truck Leave Empty	Dump truck (16 CY)	0.13	0.03	0.01	0.11	0.02	0.01	0.06	0.01	0.00
Asphalt Cement/Binder Truck Enter Full	Tanker truck (6000 gal)	0.004	0.001	2.0E-04	0.004	0.001	1.8E-04	0.002	3.8E-04	9.2E-05
Asphalt Cement/Binder Truck Leave Empty	Tanker truck (6000 gal)	0.004	0.001	2.0E-04	0.004	0.001	1.8E-04	0.002	3.8E-04	9.2E-05
Fuel Oil Truck Enter Full	Tanker truck (6000 gal)	1.2E-03	2.3E-04	5.7E-05	1.1E-03	2.1E-04	5.2E-05	5.3E-04	1.1E-04	2.6E-05
Fuel Oil Truck Leave Empty	Tanker truck (6000 gal)	1.2E-03	2.3E-04	5.7E-05	1.1E-03	2.1E-04	5.2E-05	5.3E-04	1.1E-04	2.6E-05
Aggregate/RAP Loader Full	Front-end loader (3 CY)	0.67	0.13	0.03	0.61	0.12	0.03	0.31	0.06	0.02
Aggregate/RAP Loader Empty	Front-end loader (3 CY)	0.67	0.13	0.03	0.61	0.12	0.03	0.31	0.06	0.02
Asphalt Concrete Truck Leave Full	Dump truck (16 CY)	0.12	0.02	0.01	0.11	0.02	0.01	0.06	0.01	0.00
Asphalt Concrete Truck Enter Empty	Dump truck (16 CY)	0.12	0.02	0.01	0.11	0.02	0.01	0.06	0.01	0.00
<b>Totals</b>		<b>1.85</b>	<b>0.37</b>	<b>0.09</b>	<b>1.69</b>	<b>0.34</b>	<b>0.08</b>	<b>0.84</b>	<b>0.17</b>	<b>0.04</b>

**Methodology**

Maximum Material Handling Throughput = [Annual Asphalt Production Limitation (tons/yr)] \* [1 - Percent Asphalt Cement/Binder (weight %)]  
 Maximum Asphalt Cement/Binder Throughput = [Annual Asphalt Production Limitation (tons/yr)] \* [Percent Asphalt Cement/Binder (weight %)]  
 Maximum Weight of Vehicle and Load (tons/trip) = [Maximum Weight of Vehicle (tons/trip)] + [Maximum Weight of Load (tons/trip)]  
 Maximum trips per year (trip/yr) = [Throughput (tons/yr)] / [Maximum Weight of Load (tons/trip)]  
 Total Weight driven per year (ton/yr) = [Maximum Weight of Vehicle and Load (tons/trip)] \* [Maximum trips per year (trip/yr)]  
 Maximum one-way distance (mi/trip) = [Maximum one-way distance (feet/trip)] / [5280 ft/mile]  
 Maximum one-way miles (miles/yr) = [Maximum trips per year (trip/yr)] \* [Maximum one-way distance (mi/trip)]  
 Average Vehicle Weight Per Trip (ton/trip) = SUM[Total Weight driven per year (ton/yr)] / SUM[Maximum trips per year (trip/yr)]  
 Average Miles Per Trip (miles/trip) = SUM[Maximum one-way miles (miles/yr)] / SUM[Maximum trips per year (trip/yr)]  
 Unmitigated PTE (tons/yr) = (Maximum one-way miles (miles/yr)) \* (Unmitigated Emission Factor (lb/mile)) \* (ton/2000 lbs)  
 Mitigated PTE (tons/yr) = (Maximum one-way miles (miles/yr)) \* (Mitigated Emission Factor (lb/mile)) \* (ton/2000 lbs)  
 Controlled PTE (tons/yr) = (Mitigated PTE (tons/yr)) \* (1 - Dust Control Efficiency)

**Abbreviations**

PM = Particulate Matter                      PM10 = Particulate Matter (<10 um)                      PM2.5 = Particulate Matter (<2.5 um)                      PTE = Potential to Emit

**Appendix A.2: Limited Emissions Summary  
Cold Mix Asphalt Production and Stockpiles**

**Company Name:** J.H. Rudolph & Company, Inc.  
**Source Address:** 3300 South Green River Road, Evansville, IN 47715  
**Permit Number:** F163-33906-00186 (formerly plant ID 163-03408)  
**Reviewer:** Hannah L. Desrosiers

The following calculations determine the amount of VOC and HAP emissions created from volatilization of solvent used as diluent in the liquid binder for cold mix asphalt production

Limited VOC Emissions from the Sum of the Liquid Binders = 75.6 tons/yr

**Volatile Organic Compounds**

	Maximum weight % of VOC solvent in binder	Weight % VOC solvent in binder that evaporates	VOC Solvent Usage Limitation (tons/yr)	Limited PTE of VOC (tons/yr)	Liquid Binder Adjustment Ratio
Cut back asphalt rapid cure (assuming gasoline or naphtha solvent)	25.3%	95.0%	79.5	75.6	1.053
Cut back asphalt medium cure (assuming kerosene solvent)	28.6%	70.0%	107.9	75.6	1.429
Cut back asphalt slow cure (assuming fuel oil solvent)	20.0%	25.0%	300.0	75.0	4.000
Emulsified asphalt with solvent (assuming water, emulsifying agent, and 15% fuel oil solvent)	15.0%	46.4%	162.9	75.6	2.155
Other asphalt with solvent binder	25.9%	2.5%	3022.5	75.6	40.0
<b>Worst Case Limited PTE of VOC =</b>				<b>75.6</b>	

**Hazardous Air Pollutants**

Worst Case Total HAP Content of VOC solvent (weight %)* =	26.08%
Worst Case Single HAP Content of VOC solvent (weight %)* =	9.0% Xylenes
<b>Limited PTE of Total HAPs (tons/yr) =</b>	<b>19.71</b>
<b>Limited PTE of Single HAP (tons/yr) =</b>	<b>6.80 Xylenes</b>

**Hazardous Air Pollutant (HAP) Content (% by weight) For Various Petroleum Solvents\***

	CAS#	Hazardous Air Pollutant (HAP) Content (% by weight)* For Various Petroleum Solvents				
		Gasoline	Kerosene	Diesel (#2) Fuel Oil	No. 2 Fuel Oil	No. 6 Fuel Oil
Volatile Organic HAP						
1,3-Butadiene	106-99-0	3.70E-5%				
2,2,4-Trimethylpentane	540-84-1	2.40%				
Acenaphthene	83-32-9		4.70E-5%		1.80E-4%	
Acenaphthylene	208-96-8		4.50E-5%		6.00E-5%	
Anthracene	120-12-7		1.20E-6%	5.80E-5%	2.80E-5%	5.00E-5%
Benzene	71-43-2	1.90%		2.90E-4%		
Benzo(a)anthracene	56-55-3			9.60E-7%	4.50E-7%	5.50E-4%
Benzo(a)pyrene	50-32-8			2.20E-6%	2.10E-7%	4.40E-5%
Benzo(g,h,i)perylene	191-24-2			1.20E-7%	5.70E-8%	
Biphenyl	92-52-4			6.30E-4%	7.20E-5%	
Chrysene	218-01-9			4.50E-7%	1.40E-6%	6.90E-4%
Ethylbenzene	100-41-4	1.70%		0.07%	3.40E-4%	
Fluoranthene	206-44-0		7.10E-6%	5.90E-5%	1.40E-5%	2.40E-4%
Fluorene	86-73-7		4.20E-5%	8.60E-4%	1.90E-4%	
Indeno(1,2,3-cd)pyrene	193-39-5			1.60E-7%		1.00E-4%
Methyl-tert-butylether	1634-04-4	0.33%				
Naphthalene	91-20-3	0.25%	0.31%	0.26%	0.22%	4.20E-5%
n-Hexane	110-54-3	2.40%				
Phenanthrene	85-01-8		8.60E-6%	8.80E-4%	7.90E-4%	2.10E-4%
Pyrene	129-00-0		2.40E-6%	4.60E-5%	2.90E-5%	2.30E-5%
Toluene	108-88-3	8.10%		0.18%	6.20E-4%	
Total Xylenes	1330-20-7	9.00%		0.50%	0.23%	
<b>Total Organic HAPs</b>		<b>26.08%</b>	<b>0.33%</b>	<b>1.29%</b>	<b>0.68%</b>	<b>0.19%</b>
<b>Worst Single HAP</b>		<b>9.00%</b>	<b>0.31%</b>	<b>0.50%</b>	<b>0.23%</b>	<b>0.07%</b>
		<b>Xylenes</b>	<b>Naphthalene</b>	<b>Xylenes</b>	<b>Xylenes</b>	<b>Chrysene</b>

**Methodology**

Limited PTE of VOC (tons/yr) = [Weight % VOC solvent in binder that evaporates] \* [VOC Solvent Usage Limitation (tons/yr)]

Limited PTE of Total HAPs (tons/yr) = [Worst Case Total HAP Content of VOC solvent (weight %)] \* [Worst Case Limited PTE of VOC (tons/yr)]

Limited PTE of Single HAP (tons/yr) = [Worst Case Single HAP Content of VOC solvent (weight %)] \* [Worst Case Limited PTE of VOC (tons/yr)]

\*Source: Petroleum Liquids. Potter, T.L. and K.E. Simmons. 1998. Total Petroleum Hydrocarbon Criteria Working Group Series, Volume 2. Composition of Petroleum Mixtures. The Association for Environmental Health and Science.

**Abbreviations**

VOC = Volatile Organic Compounds

PTE = Potential to Emit

**Appendix A.2: Limited Emissions Summary  
Gasoline Fuel Transfer and Dispensing Operation**

**Company Name:** J.H. Rudolph & Company, Inc.  
**Source Address:** 3300 South Green River Road, Evansville, IN 47715  
**Permit Number:** F163-33906-00186 (formerly plant ID 163-03408)  
**Reviewer:** Hannah L. Desrosiers

Note: Since the emissions from the gasoline fuel transfer and dispensing operation are minimal, the limited emissions are equal to the unlimited emissions.

To calculate evaporative emissions from the gasoline dispensing fuel transfer and dispensing operation handling emission factors from AP-42 Table 5.2-7 were used. The total potential emission of VOC is as follows:

$$\begin{aligned} \text{Gasoline Throughput} &= 500 \text{ gallons/day} \\ &= 182.5 \text{ kgal/yr} \end{aligned}$$

**Volatile Organic Compounds**

Emission Source	Emission Factor (lb/kgal of throughput)	PTE of VOC (tons/yr)*
Filling storage tank (balanced submerged filling)	0.3	0.03
Tank breathing and emptying	1.0	0.09
Vehicle refueling (displaced losses - controlled)	1.1	0.10
Spillage	0.7	0.06
<b>Total</b>		<b>0.28</b>

**Hazardous Air Pollutants**

Worst Case Total HAP Content of VOC solvent (weight %)* =	26.08%	
Worst Case Single HAP Content of VOC solvent (weight %)* =	9.0%	Xylenes
<b>Limited PTE of Total HAPs (tons/yr) =</b>	<b>0.07</b>	
<b>Limited PTE of Single HAP (tons/yr) =</b>	<b>0.03</b>	<b>Xylenes</b>

**Methodology**

The gasoline throughput was provided by the source.

Gasoline Throughput (kgal/yr) = [Gasoline Throughput (lbs/day)] \* [365 days/yr] \* [kgal/1000 gal]

PTE of VOC (tons/yr) = [Gasoline Throughput (kgal/yr)] \* [Emission Factor (lb/kgal)] \* [ton/2000 lb]

PTE of Total HAPs (tons/yr) = [Worst Case Total HAP Content of VOC solvent (weight %)] \* [PTE of VOC (tons/yr)]

PTE of Single HAP (tons/yr) = [Worst Case Single HAP Content of VOC solvent (weight %)] \* [PTE of VOC (tons/yr)]

\*Source: Petroleum Liquids. Potter, T.L. and K.E. Simmons. 1998. Total Petroleum Hydrocarbon Criteria Working Group Series, Volume 2. Composition of Petroleum Mixtures. The Association for Environmental Health and Science.

**Abbreviations**

VOC = Volatile Organic Compounds

PTE = Potential to Emit



# INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT

*We Protect Hoosiers and Our Environment.*

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**Michael R. Pence**  
*Governor*

**Thomas W. Easterly**  
*Commissioner*

## SENT VIA U.S. MAIL: CONFIRMED DELIVERY AND SIGNATURE REQUESTED

TO: Brian Peters  
JH Rudolph & Company, Inc.  
534 Mozart Street  
Tell City, Indiana 47586

DATE: June 2, 2014

FROM: Matt Stuckey, Branch Chief  
Permits Branch  
Office of Air Quality

SUBJECT: Final Decision  
FESOP – Significant Permit Revision  
163-33906-00186

Enclosed is the final decision and supporting materials for the air permit application referenced above. Please note that this packet contains the original, signed, permit documents.

The final decision is being sent to you because our records indicate that you are the contact person for this application. However, if you are not the appropriate person within your company to receive this document, please forward it to the correct person.

A copy of the final decision and supporting materials has also been sent via standard mail to:  
Tim Mulzer, CEO / JH Rudolph & Company, Inc.  
Christopher Zirkelbach / Environmental and Safety Solutions  
OAQ Permits Branch Interested Parties List

If you have technical questions regarding the enclosed documents, please contact the Office of Air Quality, Permits Branch at (317) 233-0178, or toll-free at 1-800-451-6027 (ext. 3-0178), and ask to speak to the permit reviewer who prepared the permit. If you think you have received this document in error, please contact Joanne Smiddie-Brush of my staff at 1-800-451-6027 (ext 3-0185), or via e-mail at [jbrush@idem.IN.gov](mailto:jbrush@idem.IN.gov).

Final Applicant Cover letter.dot 6/13/2013



# INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT

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**Michael R. Pence**  
*Governor*

**Thomas W. Easterly**  
*Commissioner*

June 2, 2014

TO: Evansville-Vanderburgh Public Library

From: Matthew Stuckey, Branch Chief  
Permits Branch  
Office of Air Quality

Subject: **Important Information for Display Regarding a Final Determination**

**Applicant Name: JH Rudolph & Company, Inc.**  
**Permit Number: 163-33906-00186**

You previously received information to make available to the public during the public comment period of a draft permit. Enclosed is a copy of the final decision and supporting materials for the same project. Please place the enclosed information along with the information you previously received. To ensure that your patrons have ample opportunity to review the enclosed permit, **we ask that you retain this document for at least 60 days.**

The applicant is responsible for placing a copy of the application in your library. If the permit application is not on file, or if you have any questions concerning this public review process, please contact Joanne Smiddie-Brush, OAQ Permits Administration Section at 1-800-451-6027, extension 3-0185.

Enclosures  
Final Library.dot 6/13/2013

# Mail Code 61-53

IDEM Staff	AWELLS 6/2/2014 J H Rudolph & Company, Inc 163-33906-00186 Final		Type of Mail:  <b>CERTIFICATE OF MAILING ONLY</b>	AFFIX STAMP HERE IF USED AS CERTIFICATE OF MAILING
Name and address of Sender		Indiana Department of Environmental Management Office of Air Quality – Permits Branch 100 N. Senate Indianapolis, IN 46204		

Line	Article Number	Name, Address, Street and Post Office Address	Postage	Handing Charges	Act. Value (If Registered)	Insured Value	Due Send if COD	R.R. Fee	S.D. Fee	S.H. Fee	Rest. Del. Fee	Remarks
1		Brian Peters J H Rudolph & Company, Inc 534 Mozart Street Tell City IN 47586 (Source CAATS) confirmed delivery										
2		Tim Mulzer CEO J H Rudolph & Company, Inc 534 Mozart Street Tell City IN 47586 (RO CAATS)										
3		Evansville Vanderburgh Library - North Park Branch 960 Koehler Drive Evansville IN 47710 (Library)										
4		Evansville City Council and Mayors Office 1NW MLK Blvd, Rm 302 Evansville IN 47708 (Local Official)										
5		Vanderburgh County Commissioners 1 NW MLK Blvd, Rm 305 Evansville IN 47708 (Local Official)										
6		Mr. Don Mottley Save Our Rivers 6222 Yankeetown Hwy Boonville IN 47601 (Affected Party)										
7		Vanderburgh County Health Dept. 420 Milberry Street Evansville IN 47713-1888 (Health Department)										
8		Kim Sherman 3355 Woodview Drive Newburgh IN 47630 (Affected Party)										
9		Mr. Mark Wilson Evansville Courier & Press P.O. Box 268 Evansville IN 47702-0268 (Affected Party)										
10		Evansville EPA 100 E. Walnut St. Suite 100, Newsome Center Evansville IN 47713 (Local Official)										
11		Christopher Zirkelbach Environmental & Safety Solutions 123 NW 4th Street, courthouse Building Ste 703 Evansville IN 47708 (Consultant)										
12		David Boggs 216 Western Hills Dr Mt Vernon IN 47620 (Affected Party)										
13		John Blair 800 Adams Ave Evansville IN 47713 (Affected Party)										
14		Chris & Jane Wathen 3101 South New Green River Road Evansville IN 47715 (Affected Party)										
15		Doanld G Wathen 3101 Soiuth Green River Road Evansville IN 47715 (Affected Party)										

Total number of pieces Listed by Sender	Total number of Pieces Received at Post Office	Postmaster, Per (Name of Receiving employee)	The full declaration of value is required on all domestic and international registered mail. The maximum indemnity payable for the reconstruction of nonnegotiable documents under Express Mail document reconstructing insurance is \$50,000 per piece subject to a limit of \$50, 000 per occurrence. The maximum indemnity payable on Express mil merchandise insurance is \$500. The maximum indemnity payable is \$25,000 for registered mail, sent with optional postal insurance. See <b>Domestic Mail Manual R900, S913, and S921</b> for limitations of coverage on inured and COD mail. See <b>International Mail Manual</b> for limitations o coverage on international mail. Special handling charges apply only to Standard Mail (A) and Standard Mail (B) parcels.
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Line	Article Number	Name, Address, Street and Post Office Address	Postage	Handing Charges	Act. Value (If Registered)	Insured Value	Due Send if COD	R.R. Fee	S.D. Fee	S.H. Fee	Rest. Del. Fee	Remarks
1		Janice Faye Lewis 2510 Vann Avenue Evansville IN 47714 (Affected Party)										
2		Texas Gas Transmision PO Box 20008 Owensboro KY 42304 (Affected Party)										
3		Richard & Penny Christ 4986 Veach Road Owensboro KY 42303 (Affected Party)										
4		Jerry & Celesta Krietzer 5621 Pollack Avenue Evansville IN 47715 (Affected Party)										
5		Green River Investments, LLP 4929 Riverwind Pointe Drive Evansville IN 47715 (Affected Party)										
6		Pams, LLC PO Box 167928 Irving TX 75016 (Affected Party)										
7												
8												
9												
10												
11												
12												
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15												

Total number of pieces Listed by Sender	Total number of Pieces Received at Post Office	Postmaster, Per (Name of Receiving employee)	The full declaration of value is required on all domestic and international registered mail. The maximum indemnity payable for the reconstruction of nonnegotiable documents under Express Mail document reconstructing insurance is \$50,000 per piece subject to a limit of \$50, 000 per occurrence. The maximum indemnity payable on Express mil merchandise insurance is \$500. The maximum indemnity payable is \$25,000 for registered mail, sent with optional postal insurance. See <b>Domestic Mail Manual R900, S913, and S921</b> for limitations of coverage on inured and COD mail. See <b>International Mail Manual</b> for limitations o coverage on international mail. Special handling charges apply only to Standard Mail (A) and Standard Mail (B) parcels.
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