

**PART 70 OPERATING PERMIT
and ENHANCED NEW SOURCE REVIEW
OFFICE OF AIR MANAGEMENT**

**R. M. Wieland Co.
13737 Main Street
and
13802 Sawmill Road
Grabill, Indiana 46741**

(herein known as the Permittee) is hereby authorized to operate subject to the conditions contained herein, the source described in Section A (Source Summary) of this permit.

This permit is issued in accordance with 326 IAC 2 and 40 CFR Part 70 Appendix A and contains the conditions and provisions specified in 326 IAC 2-7 and 326 IAC 2-1-3.2 as required by 42 U.S.C. 7401, et. seq. (Clean Air Act as amended by the 1990 Clean Air Act Amendments), 40 CFR Part 70.6, IC 13-15 and IC 13-17.

Operation Permit No.: T003-7733-00169	
Issued by: Janet G. McCabe, Assistant Commissioner Office of Air Management	Issuance Date:

SECTION A SOURCE SUMMARY

This permit is based on information requested by the Indiana Department of Environmental Management (IDEM), Office of Air Management (OAM). The information describing the source contained in conditions A.1 through A.3 is descriptive information and does not constitute enforceable conditions. However, the Permittee should be aware that a physical change or a change in the method of operation that may render this descriptive information obsolete or inaccurate may trigger requirements for the Permittee to obtain additional permits or seek modification of this permit pursuant to 326 IAC 2, or change other applicable requirements presented in the permit application.

A.1 General Information [326 IAC 2-7-4(c)] [326 IAC 2-7-5(15)]

The Permittee owns and operates a stationary wood furniture manufacturing operation.

Responsible Official: **Blair Wieland, General Manager**
Source Address: **13737 Main Street, Grabill, IN 46741, and
13802 Sawmill Road, Grabill, IN 46741**
Mailing Address: **P.O. Box 1000, Grabill, IN 46741**
SIC Code: **2511, 2521**
County Location: **Allen**
County Status: **Attainment for all criteria pollutants**
Source Status: **Part 70 Permit Program
Minor Source, under PSD Rules
Major Source, Section 112 of the Clean Air Act**

A.2 Emission Units and Pollution Control Equipment Summary [326 IAC 2-7-4(c)(3)] [326 IAC 2-7-5(15)]

This stationary source consists of the following emission units and pollution control devices:

- (a) One (1) sealer coat spray booth, identified as E12, with a maximum capacity of 445.21 pounds of wood pieces per hour, using dry filters for particulate control, and exhausting to stack S1.
- (b) One (1) top coat spray booth, identified as E13, with a maximum capacity of 445.21 pounds of wood pieces per hour, using dry filters for particulate control, and exhausting to stack S2.
- (c) One (1) finish coat spray booth, identified as E14, with a maximum capacity of 222.6 pounds of wood pieces per hour, using dry filters for particulate control, and exhausting to stack S3.
- (d) Six (6) adhesive spray guns, two (2) high volume-low pressure (HVLP), identified as E1 and E2, and four (4) air atomized, identified as E11, E15, E16, and E17, each with a maximum capacity of 400 square feet of foam glued per hour, exhausting to vent V8.
- (e) Four (4) adhesive spray guns, air atomized, identified as E3, E4, E5, and E6, each with a maximum capacity of 400 square feet of foam glued per hour, exhausting to vent V6.
- (f) Five (5) adhesive spray guns, air atomized, identified as E7, E8, E9, E10 and E29, each with a maximum capacity of 400 square feet of foam glued per hour, exhausting to vent V7.
- (g) One (1) sawmill including various woodworking equipment with particulate matter controlled by two (2) baghouses, BH1 and BH3, exhausting through vents S14 and S15 into the building; one (1) spray booth type enclosure with a dry filter array, exhausting through vent S17 into the building; and one (1) cyclone, CY1, exhausting through vent S16 into the building.

- (h) One (1) finish coat spray booth, identified as E30, to be constructed within eighteen (18) months, with a maximum capacity of 222.6 pounds of wood pieces per hour, using dry filters for particulate control, and exhausting to stack S3.

A.3 Specifically Regulated Insignificant Activities [326 IAC 2-7-1(21)] [326 IAC 2-7-4(c)]
[326 IAC 2-7-5(15)]

This stationary source also includes the following insignificant activities which are specifically regulated, as defined in 326 IAC 2-7-1(21):

Other activities or categories not previously identified with potential, uncontrolled emissions equal to or less than thresholds require listing only. Pb 0.6 ton per year or 3.29 pounds per day, SO₂ 5 pounds per hour or 25 pounds per day. NO_x 5 pounds per hour or 25 pounds per day, CO 25 pounds per day, PM 5 pounds per hour or 25 pounds per day, VOC 3 pounds per hour or 15 pounds per day.

Woodworking processes in the furniture manufacturing plant, primarily for design purposes.

A.4 Part 70 Permit Applicability [326 IAC 2-7-2]

This stationary source is required to have a Part 70 permit by 326 IAC 2-7-2 (Applicability) because:

- (a) It is a major source, as defined in 326 IAC 2-7-1(22);
- (b) It is a source in a source category designated by the United States Environmental Protection Agency (U.S. EPA) under 40 CFR 70.3 (Part 70 - Applicability).

SECTION B GENERAL CONDITIONS

B.1 Permit No Defense [326 IAC 2-1-10] [IC 13]

- (a) Indiana statutes from IC 13 and rules from 326 IAC, quoted in conditions in this permit, are those applicable at the time the permit was issued. The issuance or possession of this permit shall not alone constitute a defense against an alleged violation of any law, regulation or standard, except for the requirement to obtain a Part 70 permit under 326 IAC 2-7.
- (b) This prohibition shall not apply to alleged violations of applicable requirements for which the Commissioner has granted a permit shield in accordance with 326 IAC 2-1-3.2 or 326 IAC 2-7-15, as set out in this permit in the Section B condition entitled "Permit Shield."

B.2 Definitions [326 IAC 2-7-1]

Terms in this permit shall have the definition assigned to such terms in the referenced regulation. In the absence of definitions in the referenced regulation, any applicable definitions found in IC 13-11, 326 IAC 1-2 and 326 IAC 2-7 shall prevail.

B.3 Permit Term [326 IAC 2-7-5(2)]

This permit is issued for a fixed term of five (5) years from the effective date, as determined in accordance with IC 4-21.5-3-5(f) and IC 13-15-5-3.

B.4 Enforceability [326 IAC 2-7-7(a)]

- (a) All terms and conditions in this permit, including any provisions designed to limit the source's potential to emit, are enforceable by IDEM.
- (b) Unless otherwise stated, terms and conditions of this permit, including any provisions to limit the source's potential to emit, are enforceable by the United States Environmental Protection Agency (U.S. EPA) and citizens under the Clean Air Act.

B.5 Termination of Right to Operate [326 IAC 2-7-10] [326 IAC 2-7-4(a)]

The Permittee's right to operate this source terminates with the expiration of this permit unless a timely and complete renewal application is submitted at least nine (9) months prior to the date of expiration of the source's existing permit, consistent with 326 IAC 2-7-3 and 326 IAC 2-7-4(a).

B.6 Severability [326 IAC 2-7-5(5)]

The provisions of this permit are severable; a determination that any portion of this permit is invalid shall not affect the validity of the remainder of the permit.

B.7 Property Rights or Exclusive Privilege [326 IAC 2-7-5(6)(D)]

This permit does not convey any property rights of any sort, or any exclusive privilege.

B.8 Duty to Supplement and Provide Information [326 IAC 2-7-4(b)] [326 IAC 2-7-5(6)(E)]

- (a) The Permittee, upon becoming aware that any relevant facts were omitted or incorrect information was submitted in the permit application, shall promptly submit such supplementary facts or corrected information to:

Indiana Department of Environmental Management
Permits Branch, Office of Air Management
100 North Senate Avenue, P. O. Box 6015
Indianapolis, Indiana 46206-6015

- (b) The Permittee shall furnish to IDEM, OAM, within a reasonable time, any information that IDEM, OAM, may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating this permit, or to determine compliance with this permit.
- (c) Upon request, the Permittee shall also furnish to IDEM, OAM, copies of records required to be kept by this permit. If the Permittee wishes to assert a claim of confidentiality over any of the furnished records, the Permittee must furnish such records to IDEM, OAM, along with a claim of confidentiality under 326 IAC 17. If requested by IDEM, OAM, or the U.S. EPA, to furnish copies of requested records directly to U. S. EPA, and if the Permittee is making a claim of confidentiality regarding the furnished records, then the Permittee must furnish such confidential records directly to the U.S. EPA along with a claim of confidentiality under 40 CFR 2, Subpart B.

B.9 Compliance with Permit Conditions [326 IAC 2-7-5(6)(A)] [326 IAC 2-7-5(6)(B)]

- (a) The Permittee must comply with all conditions of this permit. Noncompliance with any provisions of this permit constitutes a violation of the Clean Air Act and is grounds for:
 - (1) Enforcement action;
 - (2) Permit termination, revocation and reissuance, or modification; or
 - (3) Denial of a permit renewal application.
- (b) It shall not be a defense for the Permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit.

B.10 Certification [326 IAC 2-7-4(f)] [326 IAC 2-7-6(1)]

- (a) Any application form, report, or compliance certification submitted under this permit shall contain certification by a responsible official of truth, accuracy, and completeness. This certification, and any other certification required under this permit, shall state that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.
- (b) One (1) certification shall be included, on the attached Certification Form, with each submittal.
- (c) A responsible official is defined at 326 IAC 2-7-1(34).

B.11 Annual Compliance Certification [326 IAC 2-7-6(5)]

- (a) The Permittee shall annually submit a compliance certification report which addresses the status of the source's compliance with the terms and conditions contained in this permit, including emission limitations, standards, or work practices. The certification shall cover the time period from January 1 to December 31 of the previous year, and shall be submitted in letter form no later than July 1 of each year to:

Indiana Department of Environmental Management
Compliance Data Section, Office of Air Management
100 North Senate Avenue, P. O. Box 6015
Indianapolis, Indiana 46206-6015

and

United States Environmental Protection Agency, Region V
Air and Radiation Division, Air Enforcement Branch - Indiana (AE-17J)
77 West Jackson Boulevard
Chicago, Illinois 60604-3590

- (b) The annual compliance certification report required by this permit shall be considered timely if the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAM, on or before the date it is due.
- (c) The annual compliance certification report shall include the following:
- (1) The identification of each term or condition of this permit that is the basis of the certification;
 - (2) The compliance status;
 - (3) Whether compliance was based on continuous or intermittent data;
 - (4) The methods used for determining compliance of the source, currently and over the reporting period consistent with 326 IAC 2-7-5(3);
 - (5) Any insignificant activity that has been added without a permit revision; and
 - (6) Such other facts, as specified in Sections D of this permit, as IDEM, OAM, may require to determine the compliance status of the source.

The submittal by the Permittee does require the certification by the "responsible official" as defined by 326 IAC 2-7-1(34).

B.12 Preventive Maintenance Plan [326 IAC 2-7-5(1),(3) and (13)] [326 IAC 2-7-6(1) and (6)]
[326 IAC 1-6-3]

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- (a) If required by specific condition(s) in Section D of this permit, the Permittee shall prepare and maintain Preventive Maintenance Plans (PMP) within ninety (90) days after issuance of this permit, including the following information on each facility:
- (1) Identification of the individual(s) responsible for inspecting, maintaining, and repairing emission control devices;
 - (2) A description of the items or conditions that will be inspected and the inspection schedule for said items or conditions;
 - (3) Identification and quantification of the replacement parts that will be maintained in inventory for quick replacement.

If due to circumstances beyond its control, the PMP cannot be prepared and maintained within the above time frame, the Permittee may extend the date an additional ninety (90) days provided the Permittee notifies:

Indiana Department of Environmental Management
Compliance Branch, Office of Air Management
100 North Senate Avenue, P. O. Box 6015
Indianapolis, Indiana 46206-6015

- (b) The Permittee shall implement the Preventive Maintenance Plans as necessary to ensure that lack of proper maintenance does not cause or contribute to a violation of any limitation on emissions or potential to emit.
- (c) PMP's shall be submitted to IDEM, OAM, upon request and shall be subject to review and approval by IDEM, OAM.

B.13 Emergency Provisions [326 IAC 2-7-16]

- (a) An emergency, as defined in 326 IAC 2-7-1(12), is not an affirmative defense for an action brought for noncompliance with a federal or state health-based emission limitation, except as provided in 326 IAC 2-7-16.
- (b) An emergency, as defined in 326 IAC 2-7-1(12), constitutes an affirmative defense to an action brought for noncompliance with a health-based or technology-based emission limitation if the affirmative defense of an emergency is demonstrated through properly signed, contemporaneous operating logs or other relevant evidence that describe the following:
 - (1) An emergency occurred and the Permittee can, to the extent possible, identify the causes of the emergency;
 - (2) The permitted facility was at the time being properly operated;
 - (3) During the period of an emergency, the Permittee took all reasonable steps to minimize levels of emissions that exceeded the emission standards or other requirements in this permit;
 - (4) For each emergency lasting one (1) hour or more, the Permittee notified IDEM, OAM, within four (4) daytime business hours after the beginning of the emergency, or after the emergency was discovered or reasonably should have been discovered;

Telephone Number: 1-800-451-6027 (ask for Office of Air Management, Compliance Section), or
Telephone Number: 317-233-5674 (ask for Compliance Section)
Facsimile Number: 317-233-5967.

- (5) For each emergency lasting one (1) hour or more, the Permittee submitted notice, either in writing or facsimile, of the emergency to:

Indiana Department of Environmental Management
Compliance Branch, Office of Air Management
100 North Senate Avenue, P. O. Box 6015
Indianapolis, Indiana 46206-6015

within two (2) working days of the time when emission limitations were exceeded due to the emergency.

The notice fulfills the requirement of 326 IAC 2-7-5(3)(C)(ii) and must contain the following:

- (A) A description of the emergency;
- (B) Any steps taken to mitigate the emissions; and

(C) Corrective actions taken.

The notification which shall be submitted by the Permittee does not require the certification by the "responsible official" as defined by 326 IAC 2-7-1(34).

- (6) The Permittee immediately took all reasonable steps to correct the emergency.
- (c) In any enforcement proceeding, the Permittee seeking to establish the occurrence of an emergency has the burden of proof.
- (d) This emergency provision supersedes 326 IAC 1-6 (Malfunctions) for sources subject to this rule after the effective date of this rule. This permit condition is in addition to any emergency or upset provision contained in any applicable requirement.
- (e) IDEM, OAM, may require that the Preventive Maintenance Plans required under 326 IAC 2-7-4-(c)(9) be revised in response to an emergency.
- (f) Failure to notify IDEM, OAM, by telephone or facsimile of an emergency lasting more than one (1) hour in compliance with (b)(4) and (5) of this condition shall constitute a violation of 326 IAC 2-7 and any other applicable rules.
- (g) Operations may continue during an emergency only if the following conditions are met:
- (1) If the emergency situation causes a deviation from a technology-based limit, the Permittee may continue to operate the affected emitting facilities during the emergency provided the Permittee immediately takes all reasonable steps to correct the emergency and minimize emissions.
- (2) If an emergency situation causes a deviation from a health-based limit, the Permittee may not continue to operate the affected emissions facilities unless:
- (A) The Permittee immediately takes all reasonable steps to correct the emergency situation and to minimize emissions; and
- (B) Continued operation of the facilities is necessary to prevent imminent injury to persons, severe damage to equipment, substantial loss of capital investment, or loss of product or raw materials of substantial economic value.

Any operation shall continue no longer than the minimum time required to prevent the situations identified in (g)(2)(B) of this condition.

B.14 Permit Shield [326 IAC 2-7-15]

- (a) This condition provides a permit shield as addressed in 326 IAC 2-7-15.
- (b) This permit shall be used as the primary document for determining compliance with applicable requirements established by previously issued permits. Compliance with the conditions of this permit shall be deemed in compliance with any applicable requirements as of the date of permit issuance, provided that:
- (1) The applicable requirements are included and specifically identified in this permit; or

- (2) The permit contains an explicit determination or concise summary of a determination that other specifically identified requirements are not applicable.
- (c) If, after issuance of this permit, it is determined that the permit is in nonconformance with an applicable requirement that applied to the source on the date of permit issuance, including any term or condition from a previously issued construction or operation permit, IDEM, OAM, shall immediately take steps to reopen and revise this permit and issue a compliance order to the Permittee to ensure expeditious compliance with the applicable requirement until the permit is reissued. The permit shield shall continue in effect so long as the Permittee is in compliance with the compliance order.
- (d) No permit shield shall apply to any permit term or condition that is determined after issuance of this permit to have been based on erroneous information supplied in the permit application.
- (e) Nothing in 326 IAC 2-7-15 or in this permit shall alter or affect the following:
 - (1) The provisions of Section 303 of the Clean Air Act (emergency orders), including the authority of the U.S. EPA under Section 303 of the Clean Air Act;
 - (2) The liability of the Permittee for any violation of applicable requirements prior to or at the time of this permit's issuance;
 - (3) The applicable requirements of the acid rain program, consistent with Section 408(a) of the Clean Air Act; and
 - (4) The ability of U.S. EPA to obtain information from the Permittee under Section 114 of the Clean Air Act.
- (f) This permit shield is not applicable to any change made under 326 IAC 2-7-20(b)(2) (Sections 502(b)(10) of the Clean Air Act changes) and 326 IAC 2-7-20(c)(2) (trading based on State Implementation Plan (SIP) provisions).
- (g) This permit shield is not applicable to modifications eligible for group processing until after IDEM, OAM, has issued the modifications. [326 IAC 2-7-12(c)(7)]
- (h) This permit shield is not applicable to minor Part 70 permit modifications until after IDEM, OAM, has issued the modification. [326 IAC 2-7-12(b)(8)]

B.15 Multiple Exceedances [326 IAC 2-7-5(1)(E)]

Any exceedance of a permit limitation or condition contained in this permit, which occurs contemporaneously with an exceedance of an associated surrogate or operating parameter established to detect or assure compliance with that limit or condition, both arising out of the same act or occurrence, shall constitute a single potential violation of this permit.

B.16 Deviations from Permit Requirements and Conditions [326 IAC 2-7-5(3)(C)(ii)]

- (a) Deviations from any permit requirements (for emergencies see Section B - Emergency Provisions), the probable cause of such deviations, and any response steps or preventive measures taken shall be reported to:

Indiana Department of Environmental Management
Compliance Branch, Office of Air Management
100 North Senate Avenue, P.O. Box 6015
Indianapolis, Indiana 46206-6015

within ten (10) calendar days from the date of the discovery of the deviation.

- (b) A deviation is an exceedance of a permit limitation or a failure to comply with a requirement of the permit or a rule. It does not include:
- (1) An excursion from compliance monitoring parameters as identified in Section D of this permit unless tied to an applicable rule or limit; or
 - (2) An emergency as defined in 326 IAC 2-7-1(12); or
 - (3) Failure to implement elements of the Preventive Maintenance Plan unless lack of maintenance has caused or contributed to a deviation.
 - (4) Failure to make or record information required by the compliance monitoring provisions of Section D unless such failure exceeds 5% of the required data in any calendar quarter.

A Permittee's failure to take the appropriate response step when an excursion of a compliance monitoring parameter has occurred is a deviation.

- (c) Written notification shall be submitted on the attached Emergency/Deviation Occurrence Reporting Form or its substantial equivalent. The notification does not need to be certified by the "responsible official" as defined by 326 IAC 2-7-1(34).
- (d) Proper notice submittal under 326 IAC 2-7-16 satisfies the requirement of this subsection.

B.17 Permit Modification, Reopening, Revocation and Reissuance, or Termination

[326 IAC 2-7-5(6)(C)] [326 IAC 2-7-8(a)] [326 IAC 2-7-9]

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- (a) This permit may be modified, reopened, revoked and reissued, or terminated for cause. The filing of a request by the Permittee for a Part 70 permit modification, revocation and reissuance, or termination, or of a notification of planned changes or anticipated noncompliance does not stay any condition of this permit. [326 IAC 2-7-5(6)(C)]
- (b) This permit shall be reopened and revised under any of the circumstances listed in IC 13-15-7-2 or if IDEM, OAM, determines any of the following:
- (1) That this permit contains a material mistake.
 - (2) That inaccurate statements were made in establishing the emissions standards or other terms or conditions.
 - (3) That this permit must be revised or revoked to assure compliance with an applicable requirement. [326 IAC 2-7-9(a)(3)]
- (c) Proceedings by IDEM, OAM, to reopen and revise this permit shall follow the same procedures as apply to initial permit issuance and shall affect only those parts of this permit for which cause to reopen exists. Such reopening and revision shall be made as expeditiously as practicable. [326 IAC 2-7-9(b)]
- (d) The reopening and revision of this permit, under 326 IAC 2-7-9(a), shall not be initiated before notice of such intent is provided to the Permittee by IDEM, OAM at least thirty (30) days in advance of the date this permit is to be reopened, except that IDEM, OAM, may provide a shorter time period in the case of an emergency. [326 IAC 2-7-9(c)]

B.18 Permit Renewal [326 IAC 2-7-4]

- (a) The application for renewal shall be submitted using the application form or forms prescribed by IDEM, OAM, and shall include the information specified in 326 IAC 2-7-4. Such information shall be included in the application for each emission unit at this source, except those emission units included on the trivial or insignificant activities list contained in 326 IAC 2-7-1(21) and 326 IAC 2-7-1(40).

Request for renewal shall be submitted to:

Indiana Department of Environmental Management
Permits Branch, Office of Air Management
100 North Senate Avenue, P.O. Box 6015
Indianapolis, Indiana 46206-6015

- (b) Timely Submittal of Permit Renewal [326 IAC 2-7-4(a)(1)(D)]
- (1) A timely renewal application is one that is:
- (A) Submitted at least nine (9) months prior to the date of the expiration of this permit; and
- (B) If the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAM, on or before the date it is due. [326 IAC 2-5-3]
- (2) If IDEM, OAM, upon receiving a timely and complete permit application, fails to issue or deny the permit renewal prior to the expiration date of this permit, this existing permit shall not expire and all terms and conditions shall continue in effect, including any permit shield provided in 326 IAC 2-7-15, until the renewal permit has been issued or denied.
- (c) Right to Operate After Application for Renewal [326 IAC 2-7-3]
If the Permittee submits a timely and complete application for renewal of this permit, the source's failure to have a permit is not a violation of 326 IAC 2-7 until IDEM, OAM, takes final action on the renewal application, except that this protection shall cease to apply if, subsequent to the completeness determination, the Permittee fails to submit by the deadline specified in writing by IDEM, OAM, any additional information identified as being needed to process the application.
- (d) United States Environmental Protection Agency Authority [326 IAC 2-7-8(e)]
If IDEM, OAM, fails to act in a timely way on a Part 70 permit renewal, the U.S. EPA may invoke its authority under Section 505(e) of the Clean Air Act to terminate or revoke and reissue a Part 70 permit.

B.19 Permit Amendment or Modification [326 IAC 2-7-11] [326 IAC 2-7-12]

- (a) The Permittee must comply with the requirements of 326 IAC 2-7-11 or 326 IAC 2-7-12 whenever the Permittee seeks to amend or modify this permit.
- (b) Any application requesting an amendment or modification of this permit shall be submitted to:

Indiana Department of Environmental Management
Permits Branch, Office of Air Management
100 North Senate Avenue, P.O. Box 6015
Indianapolis, Indiana 46206-6015

Any such application should be certified by the "responsible official" as defined by 326 IAC 2-7-1(34) only if a certification is required by the terms of the applicable rule

- (c) The Permittee may implement administrative amendment changes addressed in the request for an administrative amendment immediately upon submittal of the request. [326 IAC 2-7-11(c)(3)]

B.20 Permit Revision Under Economic Incentives and Other Programs [326 IAC 2-7-5(8)]
[326 IAC 2-7-12 (b)(2)]

- (a) No Part 70 permit revision shall be required under any approved economic incentives, marketable Part 70 permits, emissions trading, and other similar programs or processes for changes that are provided for in a Part 70 permit.
- (b) Notwithstanding 326 IAC 2-7-12(b)(1)(D)(i) and 326 IAC 2-7-12(c)(1), minor Part 70 permit modification procedures may be used for Part 70 modifications involving the use of economic incentives, marketable Part 70 permits, emissions trading, and other similar approaches to the extent that such minor Part 70 permit modification procedures are explicitly provided for in the applicable State Implementation Plan (SIP) or in applicable requirements promulgated or approved by the U.S. EPA.

B.21 Changes Under Section 502(b)(10) of the Clean Air Act [326 IAC 2-7-20(b)]

The Permittee may make Section 502(b)(10) of the Clean Air Act changes (this term is defined at 326 IAC 2-7-1(36)) without a permit revision, subject to the constraint of 326 IAC 2-7-20(a) and the following additional conditions:

- (a) For each such change, the required written notification shall include a brief description of the change within the source, the date on which the change will occur, any change in emissions, and any permit term or condition that is no longer applicable as a result of the change.
- (b) The permit shield, described in 326 IAC 2-7-15, shall not apply to any change made under 326 IAC 2-7-20(b).

B.22 Operational Flexibility [326 IAC 2-7-20]

- (a) The Permittee may make any change or changes at the source that are described in 326 IAC 2-7-20(b), (c), or (e), without a prior permit revision, if each of the following conditions is met:
 - (1) The changes are not modifications under any provision of Title I of the Clean Air Act;
 - (2) Any approval required by 326 IAC 2-1 has been obtained;
 - (3) The changes do not result in emissions which exceed the emissions allowable under this permit (whether expressed herein as a rate of emissions or in terms of total emissions);

- (4) The Permittee notifies the:

Indiana Department of Environmental Management
Permits Branch, Office of Air Management
100 North Senate Avenue, P. O. Box 6015
Indianapolis, Indiana 46206-6015

and

United States Environmental Protection Agency, Region V
Air and Radiation Division, Regulation Development Branch - Indiana (AR-18J)
77 West Jackson Boulevard
Chicago, Illinois 60604-3590

in advance of the change by written notification at least ten (10) days in advance of the proposed change. The Permittee shall attach every such notice to the Permittee's copy of this permit; and

- (5) The Permittee maintains records on-site which document, on a rolling five (5) year basis, all such changes and emissions trading that are subject to 326 IAC 2-7-20(b), (c), or (e) and makes such records available, upon reasonable request, for public review.

Such records shall consist of all information required to be submitted to IDEM, OAM, in the notices specified in 326 IAC 2-7-20(b), (c)(1), and (e)(2).

- (b) For each such Section 502(b)(10) of the Clean Air Act change, the required written notification shall include the following:

- (1) A brief description of the change within the source;
- (2) The date on which the change will occur;
- (3) Any change in emissions; and
- (4) Any permit term or condition that is no longer applicable as a result of the change.

The notification which shall be submitted by the Permittee does not require the certification by the "responsible official" as defined by 326 IAC 2-7-1(34).

- (c) Emission Trades [326 IAC 2-7-20(c)]
The Permittee may trade increases and decreases in emissions in the source, where the applicable SIP provides for such emission trades without requiring a permit revision, subject to the constraints of Section (a) of this condition and those in 326 IAC 2-7-20(c).
- (d) Alternative Operating Scenarios [326 IAC 2-7-20(d)]
The Permittee may make changes at the source within the range of alternative operating scenarios that are described in the terms and conditions of this permit in accordance with 326 IAC 2-7-5(9). No prior notification of IDEM, OAM, or U.S. EPA is required.
- (e) Backup fuel switches specifically addressed in, and limited under, Section D of this permit shall not be considered alternative operating scenarios. Therefore, the notification requirements of part (a) of this condition do not apply.

B.23 Construction Permit Requirement [326 IAC 2]

Except as allowed by Indiana P.L. 130-1996 Section 12, as amended by P.L. 244-1997, modification, construction, or reconstruction shall be approved as required by and in accordance with 326 IAC 2.

B.24 Inspection and Entry [326 IAC 2-7-6(2)]

Upon presentation of proper identification cards, credentials, and other documents as may be required by law, the Permittee shall allow IDEM, OAM, U.S. EPA, or an authorized representative to perform the following:

- (a) Enter upon the Permittee's premises where a Part 70 source is located, or emissions related activity is conducted, or where records must be kept under the conditions of this permit;
- (b) Have access to and copy, at reasonable times, any records that must be kept under the conditions of this permit;
- (c) Inspect, at reasonable times, any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under this permit;
- (d) Sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with this permit or applicable requirements; and
- (e) Utilize any photographic, recording, testing, monitoring, or other equipment for the purpose of assuring compliance with this permit or applicable requirements.
[326 IAC 2-7-6(6)]
 - (1) The Permittee may assert a claim that, in the opinion of the Permittee, information removed or about to be removed from the source by IDEM, OAM, or an authorized representative, contains information that is confidential under IC 5-14-3-4(a). The claim shall be made in writing before or at the time the information is removed from the source. In the event that a claim of confidentiality is so asserted, neither IDEM, OAM, nor an authorized representative, may disclose the information unless and until IDEM, OAM, makes a determination under 326 IAC 17-1-7 through 326 IAC 17-1-9 that the information is not entitled to confidential treatment and that determination becomes final. [IC 5-14-3-4; IC 13-14-11-3; 326 IAC 17-1-7 through 326 IAC 17-1-9]
 - (2) The Permittee, and IDEM, OAM, acknowledge that the federal law applies to claims of confidentiality made by the Permittee with regard to information removed or about to be removed from the source by U.S. EPA. [40 CFR Part 2, Subpart B]

B.25 Transfer of Ownership or Operation [326 IAC 2-1-6] [326 IAC 2-7-11]

Pursuant to 326 IAC 2-1-6 and 326 IAC 2-7-11:

- (a) In the event that ownership of this source is changed, the Permittee shall notify IDEM, OAM, Permits Branch, within thirty (30) days of the change. Notification shall include a written agreement containing a specific date for transfer of permit responsibility, coverage, and liability between the Permittee and the new owner.

- (b) The written notification shall be sufficient to transfer the permit to the new owner by an administrative amendment pursuant to 326 IAC 2-7-11. The notification which shall be submitted by the Permittee does not require the certification by the "responsible official" as defined by 326 IAC 2-7-1(34).
- (c) IDEM, OAM, shall reserve the right to issue a new permit.

B.26 Annual Fee Payment [326 IAC 2-7-19] [326 IAC 2-7-5(7)]

- (a) The Permittee shall pay annual fees to IDEM, OAM, within thirty (30) calendar days of receipt of a billing. If the Permittee does not receive a bill from IDEM, OAM the applicable fee is due April 1 of each year.
- (b) Failure to pay may result in administrative enforcement action, or revocation of this permit.
- (c) The Permittee may call the following telephone numbers: 1-800-451-6027 or 317-233-0425 (ask for OAM, Technical Support and Modeling Section), to determine the appropriate permit fee.

B.27 Enhanced New Source Review [326 IAC 2]

The requirements of the construction permit rules in 326 IAC 2 are satisfied by this permit for any previously unpermitted facilities and facilities to be constructed within eighteen (18) months after the date of issuance of this permit, as listed in Sections A.2 and A.3.

SECTION C SOURCE OPERATION CONDITIONS

Entire Source

Emission Limitations and Standards [326 IAC 2-7-5(1)]

C.1 PSD Minor Source Status [326 IAC 2-2] [40 CFR 52.21]

- (a) The total source potential to emit of PM and VOC are less than 250 tons per year. Therefore the requirements of 326 IAC 2-2 (Prevention of Significant Deterioration) and 40 CFR 52.21 will not apply.
- (b) Any change or modification which may increase potential to emit to 250 tons per year from this source, shall cause this source to be considered a major source under PSD, 326 IAC 2-2 and 40 CFR 52.21, and shall require approval from IDEM, OAM prior to making the change.

C.2 Particulate Matter Emission Limitations For Processes with Process Weight Rates Less Than One Hundred (100) pounds per hour [326 IAC 6-3-2(c)]

Pursuant to 326 IAC 6-3-2(c), the allowable particulate matter emissions rate from any process not already regulated by 326 IAC 6-1 or any New Source Performance Standard, and which has a maximum process weight rate less than 100 pounds per hour shall not exceed 0.551 pounds per hour.

C.3 Opacity [326 IAC 5-1]

Pursuant to 326 IAC 5-1-2 (Opacity Limitations), except as provided in 326 IAC 5-1-3 (Temporary Exemptions), opacity shall meet the following, unless otherwise stated in this permit:

- (a) Opacity shall not exceed an average of forty percent (40%) in any one (1) six (6)-minute averaging period as determined in 326 IAC 5-1-4.
- (b) Opacity shall not exceed sixty percent (60%) for more than a cumulative total of fifteen (15) minutes (sixty (60) readings as measured according to 40 CFR 60, Appendix A, Method 9 or fifteen (15) one (1)-minute non-overlapping integrated averages for a continuous opacity monitor) in a six (6) hour period.

C.4 Open Burning [326 IAC 4-1] [IC 13-17-9]

The Permittee shall not open burn any material except as provided in 326 IAC 4-1-3, 326 IAC 4-1-4 or 326 IAC 4-1-6. The previous sentence notwithstanding, the Permittee may open burn in accordance with an open burning approval issued by the Commissioner under 326 IAC 4-1-4.1. 326 IAC 4-1-3 (a)(2)(A) and (B) are not federally enforceable.

C.5 Incineration [326 IAC 4-2][326 IAC 9-1-2]

The Permittee shall not operate an incinerator or incinerate any waste or refuse except as provided in 326 IAC 4-2 and 326 IAC 9-1-2.

C.6 Fugitive Dust Emissions [326 IAC 6-4]

The Permittee shall not allow fugitive dust to escape beyond the property line or boundaries of the property, right-of-way, or easement on which the source is located, in a manner that would violate 326 IAC 6-4 (Fugitive Dust Emissions). 326 IAC 6-4-2(4) is not federally enforceable.

C.7 Operation of Equipment [326 IAC 2-7-6(6)]

All air pollution control equipment listed in this permit and used to comply with an applicable requirement shall be operated at all times that the emission units vented to the control equipment are in operation.

C.8 Stack Height [326 IAC 1-7]

The Permittee shall comply with the applicable provisions of 326 IAC 1-7 (Stack Height Provisions), for all exhaust stacks through which a potential (before controls) of twenty-five (25) tons per year or more of particulate matter or sulfur dioxide is emitted.

C.9 Asbestos Abatement Projects [326 IAC 14-10] [326 IAC 18] [40 CFR 61.140]

- (a) Notification requirements apply to each owner or operator. If the combined amount of regulated asbestos containing material (RACM) to be stripped, removed or disturbed is at least 260 linear feet on pipes or 160 square feet on other facility components, or at least thirty-five (35) cubic feet on all facility components, then the notification requirements of 326 IAC 14-10-3 are mandatory. All demolition projects require notification whether or not asbestos is present.
- (b) The Permittee shall ensure that a written notification is sent on a form provided by the Commissioner at least ten (10) working days before asbestos stripping or removal work or before demolition begins, per 326 IAC 14-10-3, and shall update such notice as necessary, including, but not limited to the following:
 - (1) When the amount of affected asbestos containing material increases or decreases by at least twenty percent (20%); or
 - (2) If there is a change in the following:
 - (A) Asbestos removal or demolition start date;
 - (B) Removal or demolition contractor; or
 - (C) Waste disposal site.
- (c) The Permittee shall ensure that the notice is postmarked or delivered according to the guidelines set forth in 326 IAC 14-10-3(2).
- (d) The notice to be submitted shall include the information enumerated in 326 IAC 14-10-3(3).

All required notifications shall be submitted to:

Indiana Department of Environmental Management
Asbestos Section, Office of Air Management
100 North Senate Avenue, P.O. Box 6015
Indianapolis, Indiana 46206-6015

The notifications do not require a certification by the "responsible official" as defined by 326 IAC 2-7-1(34).

- (e) **Procedures for Asbestos Emission Control**
The Permittee shall comply with the emission control procedures in 326 IAC 14-10-4 and 40 CFR 61.145(c). Per 326 IAC 14-10-4 emission control requirements are mandatory for any removal or disturbance of RACM greater than three (3) linear feet on pipes or three (3) square feet on any other facility components or a total of at least 0.75 cubic feet on all facility components.

- (f) Indiana Accredited Asbestos Inspector
The Permittee shall comply with 326 IAC 14-10-1(a) that requires the owner or operator, prior to a renovation/demolition, to use an Indiana Accredited Asbestos Inspector to thoroughly inspect the affected portion of the facility for the presence of asbestos. The requirement that the inspector be accredited is federally enforceable.

Testing Requirements [326 IAC 2-7-6(1)]

C.10 Performance Testing [326 IAC 3-6]

- (a) All testing shall be performed according to the provisions of 326 IAC 3-6 (Source Sampling Procedures), except as provided elsewhere in this permit, utilizing methods approved by IDEM, OAM.

A test protocol, except as provided elsewhere in this permit, shall be submitted to:

Indiana Department of Environmental Management
Compliance Data Section, Office of Air Management
100 North Senate Avenue, P. O. Box 6015
Indianapolis, Indiana 46206-6015

no later than thirty-five (35) days prior to the intended test date. The Permittee shall submit a notice of the actual test date to the above address so that it is received at least two weeks prior to the test date.

- (b) All test reports must be received by IDEM, OAM within forty-five (45) days after the completion of the testing. An extension may be granted by the Commissioner, if the source submits to IDEM, OAM, a reasonable written explanation within five (5) days prior to the end of the initial forty-five (45) day period.

The documentation submitted by the Permittee does not require certification by the "responsible official" as defined by 326 IAC 2-7-1(34).

Compliance Monitoring Requirements [326 IAC 2-7-5(1)] [326 IAC 2-7-6(1)]

C.11 Compliance Schedule [326 IAC 2-7-6(3)]

The Permittee:

- (a) Has certified that all facilities at this source are in compliance with all applicable requirements; and
- (b) Has submitted a statement that the Permittee will continue to comply with such requirements; and
- (c) Will comply with such applicable requirements that become effective during the term of this permit.

C.12 Compliance Monitoring [326 IAC 2-7-5(3)] [326 IAC 2-7-6(1)]

Compliance with applicable requirements shall be documented as required by this permit. The Permittee shall be responsible for installing any necessary equipment and initiating any required monitoring related to that equipment, no more than ninety (90) days after receipt of this permit. If due to circumstances beyond its control, this schedule cannot be met, the Permittee may extend compliance schedule an additional ninety (90) days provided the Permittee notifies:

Indiana Department of Environmental Management
Compliance Branch, Office of Air Management
100 North Senate Avenue, P. O. Box 6015
Indianapolis, Indiana 46206-6015

in writing, prior to the end of the initial ninety (90) day compliance schedule, with full justification of the reasons for the inability to meet this date.

The notification which shall be submitted by the Permittee does require the certification by the "responsible official" as defined by 326 IAC 2-7-1(34).

C.13 Maintenance of Monitoring Equipment [326 IAC 2-7-5(3)(A)(iii)]

- (a) In the event that a breakdown of the monitoring equipment occurs, a record shall be made of the times and reasons of the breakdown and efforts made to correct the problem. To the extent practicable, supplemental or intermittent monitoring of the parameter should be implemented at intervals no less frequent than required in Section D of this permit until such time as the monitoring equipment is back in operation. In the case of continuous monitoring, supplemental or intermittent monitoring of the parameter should be implemented at intervals no less than one (1) hour until such time as the continuous monitor is back in operation.
- (b) The Permittee shall install, calibrate, quality assure, maintain, and operate all necessary monitors and related equipment. In addition, prompt corrective action shall be initiated whenever indicated.

C.14 Monitoring Methods [326 IAC 3]

Any monitoring or testing performed to meet the applicable requirements of this permit shall be performed according to the provisions of 326 IAC 3, 40 CFR 60, Appendix A, or other approved methods as specified in this permit.

C.15 Pressure Gauge Specifications

Whenever a condition in this permit requires the measurement of pressure drop across any part of the unit or its control device, the gauge employed shall have a scale such that the expected normal reading shall be no less than twenty percent (20%) of full scale and be accurate within plus or minus two percent ($\pm 2\%$) of full scale reading.

Corrective Actions and Response Steps [326 IAC 2-7-5] [326 IAC 2-7-6]

C.16 Emergency Reduction Plans [326 IAC 1-5-2] [326 IAC 1-5-3]

Pursuant to 326 IAC 1-5-2 (Emergency Reduction Plans; Submission):

- (a) The Permittee shall prepare written emergency reduction plans (ERPs) consistent with safe operating procedures.
- (b) These ERPs shall be submitted for approval to:

Indiana Department of Environmental Management
Compliance Branch, Office of Air Management
100 North Senate Avenue, P.O. Box 6015
Indianapolis, Indiana 46206-6015

within ninety (90) days after the date of issuance of this permit.

The ERP does not require the certification by the “responsible official” as defined by 326 IAC 2-7-1(34).

- (c) If the ERP is disapproved by IDEM, OAM, the Permittee shall have an additional thirty (30) days to resolve the differences and submit an approvable ERP.
- (d) These ERPs shall state those actions that will be taken, when each episode level is declared, to reduce or eliminate emissions of the appropriate air pollutants.
- (e) Said ERPs shall also identify the sources of air pollutants, the approximate amount of reduction of the pollutants, and a brief description of the manner in which the reduction will be achieved.
- (f) Upon direct notification by IDEM, OAM, that a specific air pollution episode level is in effect, the Permittee shall immediately put into effect the actions stipulated in the approved ERP for the appropriate episode level. [326 IAC 1-5-3]

C.17 Risk Management Plan [326 IAC 2-7-5(12)] [40 CFR 68.215]

If a regulated substance, subject to 40 CFR 68, is present in a process in more than the threshold quantity, 40 CFR 68 is an applicable requirement and the Permittee shall:

- (a) Submit:
 - (1) A compliance schedule for meeting the requirements of 40 CFR 68 by the date provided in 40 CFR 68.10(a); or
 - (2) As a part of the compliance certification submitted under 326 IAC 2-7-6(5), a certification statement that the source is in compliance with all the requirements of 40 CFR 68, including the registration and submission of a Risk Management Plan (RMP); and
 - (3) A verification to IDEM, OAM, that a RMP or a revised plan was prepared and submitted as required by 40 CFR 68.
- (b) Provide annual certification to IDEM, OAM, that the Risk Management Plan is being properly implemented.

All documents submitted pursuant to this condition shall include the certification by the “responsible official” as defined by 326 IAC 2-7-1(34).

C.18 Compliance Monitoring Plan - Failure to Take Response Steps [326 IAC 2-7-5][326 IAC 2-7-6] [326 IAC 1-6]

- (a) The Permittee is required to implement a compliance monitoring plan to ensure that reasonable information is available to evaluate its continuous compliance with applicable requirements. This compliance monitoring plan is comprised of:
 - (1) This condition;
 - (2) The Compliance Determination Requirements in Section D of this permit;
 - (3) The Compliance Monitoring Requirements in Section D of this permit;

- (4) The Record Keeping and Reporting Requirements in Section C (Monitoring Data Availability, General Record Keeping Requirements, and General Reporting Requirements) and in Section D of this permit; and
- (5) A Compliance Response Plan (CRP) for each compliance monitoring condition of this permit. CRP's shall be submitted to IDEM, OAM upon request and shall be subject to review and approval by IDEM, OAM. The CRP shall be prepared within ninety (90) days after issuance of this permit by the Permittee and maintained on site, and is comprised of :
 - (A) Response steps that will be implemented in the event that compliance related information indicates that a response step is needed pursuant to the requirements of Section D of this permit; and
 - (B) A time schedule for taking such response steps including a schedule for devising additional response steps for situations that may not have been predicted.
- (b) For each compliance monitoring condition of this permit, appropriate response steps shall be taken when indicated by the provisions of that compliance monitoring condition. Failure to perform the actions detailed in the compliance monitoring conditions or failure to take the response steps within the time prescribed in the Compliance Response Plan, shall constitute a violation of the permit unless taking the response steps set forth in the Compliance Response Plan would be unreasonable.
- (c) After investigating the reason for the excursion, the Permittee is excused from taking further response steps for any of the following reasons:
 - (1) The monitoring equipment malfunctioned, giving a false reading. This shall be an excuse from taking further response steps providing that prompt action was taken to correct the monitoring equipment.
 - (2) The Permittee has determined that the compliance monitoring parameters established in the permit conditions are technically inappropriate, has previously submitted a request for an administrative amendment to the permit, and such request has not been denied or;
 - (3) An automatic measurement was taken when the process was not operating; or
 - (4) The process has already returned to operating within "normal" parameters and no response steps are required.
- (d) Records shall be kept of all instances in which the compliance related information was not met and of all response steps taken. In the event of an emergency, the provisions of 326 IAC 2-7-16 (Emergency Provisions) requiring prompt corrective action to mitigate emissions shall prevail.

**C.19 Actions Related to Noncompliance Demonstrated by a Stack Test [326 IAC 2-7-5]
[326 IAC 2-7-6]**

- (a) When the results of a stack test performed in conformance with Section C - Performance Testing, of this permit exceed the level specified in any condition of this permit, the Permittee shall take appropriate corrective actions. The Permittee shall submit a description of these corrective actions to IDEM, OAM, within thirty (30) days of receipt of the test results. The Permittee shall take appropriate action to minimize emissions from the affected facility while the corrective actions are being implemented. IDEM, OAM shall notify the Permittee within thirty (30) days, if the corrective actions taken are deficient. The Permittee shall submit a description of additional corrective actions taken to IDEM, OAM within thirty (30) days of receipt of the notice of deficiency. IDEM, OAM reserves the authority to use enforcement activities to resolve noncompliant stack tests.
- (b) A retest to demonstrate compliance shall be performed within one hundred twenty (120) days of receipt of the original test results. Should the Permittee demonstrate to IDEM, OAM that retesting in one-hundred and twenty (120) days is not practicable, IDEM, OAM may extend the retesting deadline. Failure of the second test to demonstrate compliance with the appropriate permit conditions may be grounds for immediate revocation of the permit to operate the affected facility.

The documents submitted pursuant to this condition do not require the certification by the "responsible official" as defined by 326 IAC 2-7-1(34).

Record Keeping and Reporting Requirements [326 IAC 2-7-5(3)] [326 IAC 2-7-19]

C.20 Emission Statement [326 IAC 2-7-5(3)(C)(iii)][326 IAC 2-7-5(7)][326 IAC 2-7-19(c)][326 IAC 2-6]

- (a) The Permittee shall submit an annual emission statement certified pursuant to the requirements of 326 IAC 2-6, that must be received by July 1 of each year and must comply with the minimum requirements specified in 326 IAC 2-6-4. The annual emission statement shall meet the following requirements:
- (1) Indicate actual emissions of criteria pollutants from the source, in compliance with 326 IAC 2-6 (Emission Reporting);
 - (2) Indicate actual emissions of other regulated pollutants from the source, for purposes of Part 70 fee assessment.
- (b) The annual emission statement covers the twelve (12) consecutive month time period starting January 1 and ending December 31. The annual emission statement must be submitted to:
- Indiana Department of Environmental Management
Technical Support and Modeling Section, Office of Air Management
100 North Senate Avenue, P. O. Box 6015
Indianapolis, Indiana 46206-6015
- (c) The annual emission statement required by this permit shall be considered timely if the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAM, on or before the date it is due.

C.21 Monitoring Data Availability [326 IAC 2-7-6(1)] [326 IAC 2-7-5(3)]

- (a) With the exception of performance tests conducted in accordance with Section C-Performance Testing, all observations, sampling, maintenance procedures, and record keeping, required as a condition of this permit shall be performed at all times the equipment is operating at normal representative conditions.
- (b) As an alternative to the observations, sampling, maintenance procedures, and record keeping of subsection (a) above, when the equipment listed in Section D of this permit is not operating, the Permittee shall either record the fact that the equipment is shut down or perform the observations, sampling, maintenance procedures, and record keeping that would otherwise be required by this permit.
- (c) If the equipment is operating but abnormal conditions prevail, additional observations and sampling should be taken with a record made of the nature of the abnormality.
- (d) If for reasons beyond its control, the operator fails to make required observations, sampling, maintenance procedures, or record keeping, reasons for this must be recorded.
- (e) At its discretion, IDEM may excuse such failure providing adequate justification is documented and such failures do not exceed five percent (5%) of the operating time in any quarter.
- (f) Temporary, unscheduled unavailability of staff qualified to perform the required observations, sampling, maintenance procedures, or record keeping shall be considered a valid reason for failure to perform the requirements stated in (a) above.

C.22 General Record Keeping Requirements [326 IAC 2-7-5(3)][326 IAC 2-7-6]

- (a) Records of all required monitoring data and support information shall be retained for a period of at least five (5) years from the date of monitoring sample, measurement, report, or application. These records shall be kept at the source location for a minimum of three (3) years and available upon the request of an IDEM, OAM, representative. The records may be stored elsewhere for the remaining two (2) years as long as they are available upon request. If the Commissioner makes a written request for records to the Permittee, the Permittee shall furnish the records to the Commissioner within a reasonable time.
- (b) Records of required monitoring information shall include, where applicable:
 - (1) The date, place, and time of sampling or measurements;
 - (2) The dates analyses were performed;
 - (3) The company or entity performing the analyses;
 - (4) The analytic techniques or methods used;
 - (5) The results of such analyses; and
 - (6) The operating conditions existing at the time of sampling or measurement.
- (c) Support information shall include, where applicable:
 - (1) Copies of all reports required by this permit;
 - (2) All original strip chart recordings for continuous monitoring instrumentation;

- (3) All calibration and maintenance records;
- (4) Records of preventive maintenance shall be sufficient to demonstrate that improper maintenance did not cause or contribute to a violation of any limitation on emissions or potential to emit. To be relied upon subsequent to any such violation, these records may include, but are not limited to: work orders, parts inventories, and operator's standard operating procedures. Records of response steps taken shall indicate whether the response steps were performed in accordance with the Compliance Response Plan required by Section C - Compliance Monitoring Plan - Failure to take Response Steps, of this permit, and whether a deviation from a permit condition was reported. All records shall briefly describe what maintenance and response steps were taken and indicate who performed the tasks.
- (d) All record keeping requirements not already legally required shall be implemented within ninety (90) days of permit issuance.

C.23 General Reporting Requirements [326 IAC 2-7-5(3)(C)]

- (a) To affirm that the source has met all the compliance monitoring requirements stated in this permit the source shall submit a Semi-annual Compliance Monitoring Report. Any deviation from the requirements and the date(s) of each deviation must be reported.
- (b) The report required in (a) of this condition and reports required by conditions in Section D of this permit shall be submitted to:

Indiana Department of Environmental Management
Compliance Data Section, Office of Air Management
100 North Senate Avenue, P. O. Box 6015
Indianapolis, Indiana 46206-6015
- (c) Unless otherwise specified in this permit, any notice, report, or other submission required by this permit shall be considered timely if the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAM, on or before the date it is due.
- (d) Unless otherwise specified in this permit, any semi-annual report shall be submitted within thirty (30) days of the end of the reporting period.
- (e) All instances of deviations as described in Section B- Deviations from Permit Requirements Conditions must be clearly identified in such reports.
- (f) Any corrective actions or response steps taken as a result of each deviation must be clearly identified in such reports.
- (g) The first report shall cover the period commencing on the date of issuance of this permit and ending on the last day of the reporting period.

The documents submitted pursuant to this condition do not require the certification by the "responsible official" as defined by 326 IAC 2-7-1(34).

Stratospheric Ozone Protection

C.24 Compliance with 40 CFR 82 and 326 IAC 22-1

Pursuant to 40 CFR 82 (Protection of Stratospheric Ozone), Subpart F, except as provided for motor vehicle air conditioners in Subpart B, the Permittee shall comply with the standards for recycling and emissions reduction:

- (a) Persons opening appliances for maintenance, service, repair, or disposal must comply with the required practices pursuant to 40 CFR 82.156.
- (b) Equipment used during the maintenance, service, repair, or disposal of appliances must comply with the standards for recycling and recovery equipment pursuant to 40 CFR 82.158.
- (c) Persons performing maintenance, service, repair, or disposal of appliances must be certified by an approved technician certification program pursuant to 40 CFR 82.161.

SECTION D.1 FACILITY OPERATION CONDITIONS

Facility Description [326 IAC 2-7-5(15)]

- (a) One (1) sealer coat spray booth, identified as E12, with a maximum capacity of 445.21 pounds of wood pieces per hour, using dry filters for particulate control, and exhausting to stack S1.
- (b) One (1) top coat spray booth, identified as E13, with a maximum capacity of 445.21 pounds of wood pieces per hour, using dry filters for particulate control, and exhausting to stack S2.
- (c) One (1) finish coat spray booth, identified as E14, with a maximum capacity of 222.6 pounds of wood pieces per hour, using dry filters for particulate control, and exhausting to stack S3.
- (d) Six (6) adhesive spray guns, two (2) high volume-low pressure (HVLP), identified as E1 and E2, and four (4) air atomized, identified as E11, E15, E16, and E17, each with a maximum capacity of 400 square feet of foam glued per hour, exhausting to vent V8.
- (e) Four (4) adhesive spray guns, air atomized, identified as E3, E4, E5, and E6, each with a maximum capacity of 400 square feet of foam glued per hour, exhausting to vent V6.
- (f) Five (5) adhesive spray guns, air atomized, identified as E7, E8, E9, E10 and E29, each with a maximum capacity of 400 square feet of foam glued per hour, exhausting to vent V7.

Emission Limitations and Standards [326 IAC 2-7-5(1)]

D.1.1 Volatile Organic Compounds (VOC) [326 IAC 8]

Any change or modification which may increase potential emissions from the surface coating operation, shall require prior approval from the OAM to determine applicability requirements of 326 IAC 8, before such change may occur.

D.1.2 Wood Furniture NESHAP [40 CFR 63, Subpart JJ]

- (a) The wood furniture coating operation is subject to the National Emission Standards for Hazardous Air Pollutants (NESHAP), 326 IAC 20-14, (40 CFR 63, Subpart JJ), with a compliance date of December 7, 1998.
- (b) Pursuant to 40 CFR 63, Subpart JJ, the wood furniture coating operations shall comply with the following conditions:
 - (1) Limit the Volatile Hazardous Air Pollutants (VHAP) emissions from finishing operations as follows:
 - (A) Achieve a weighted average volatile hazardous air pollutant (VHAP) content across all coatings of one (1.0) pound VHAP per pound solids, as applied; or
 - (B) Use compliant finishing materials in which all stains, washcoats, sealers, topcoats, basecoats and enamels have a maximum VHAP content of one (1.0) pound VHAP per pound solid, as applied. Thinners used for on-site formulation of washcoats, basecoats, and enamels have a three percent (3.0%) maximum VHAP content by weight. All other thinners have a ten percent (10.0%) maximum VHAP content by weight; or

- (C) Use a control device to limit emissions to one (1.0) pound VHAP per pound solids; or
 - (D) Use any combination of (A), (B), and (C).
- (2) Limit VHAP emissions from contact adhesives as follows:
- (A) Use compliant contact adhesives as follows:
 - (i) For foam adhesives used in products that meet the upholstered seating flammability requirements, the VHAP content shall not exceed 1.8 pound VHAP per pound solids;
 - (ii) For all other contact adhesives (except aerosols and contact adhesives applied to nonporous substrates) the VHAP content shall not exceed one (1.0) pound VHAP per pound solids;or
 - (B) Use a control device to limit emissions to one (1.0) for existing pound VHAP per pound solids.
- (3) The strippable spray booth material shall have a maximum VOC content of eight-tenths (0.8) pounds VOC per pound solids.

D.1.3 Work Practice Standards [40 CFR 63.803]

The owner or operator of an affected source subject to this subpart shall prepare and maintain a written work practice implementation plan within sixty (60) calendar days after the compliance date. The work practice implementation plan must define environmentally desirable work practices for each wood furniture manufacturing operation and at a minimum address each of the following work practice standards as defined under 40 CFR 63.803:

- (a) Operator training course.
- (b) Leak inspection and maintenance plan.
- (c) Cleaning and washoff solvent accounting system.
- (d) Chemical composition of cleaning and washoff solvents.
- (e) Spray booth cleaning.
- (f) Storage requirements.
- (g) Conventional air spray guns shall only be used under the circumstances defined under 40 CFR 63.803(h).
- (h) Line cleaning.
- (i) Gun cleaning.
- (j) Washoff operations.
- (k) Formulation assessment plan for finishing operations.

D.1.4 Particulate Matter (PM) [326 IAC 6-3-2(c)]

The PM from each of the coating spray booths, E12, E13, and E14, shall each not exceed the pound per hour emission rate established as E in the following formula:

Interpolation and extrapolation of the data for the process weight rate up to sixty thousand (60,000) pounds per hour shall be accomplished by use of the equation:

$$E = 4.10 P^{0.67}$$

where E = rate of emission in pounds per hour; and
P = process weight rate in tons per hour

D.1.5 Preventive Maintenance Plan [326 IAC 2-7-5(13)]

A Preventive Maintenance Plan, in accordance with Section B - Preventive Maintenance Plan, of this permit, is required for this facility and any control devices.

Compliance Determination Requirements

D.1.6 Testing Requirements [326 IAC 2-7-6(1),(6)] [40 CFR 63]

- (e) Pursuant to 40 CFR 63, Subpart JJ, if the Permittee elects to demonstrate compliance using 63.804(a)(3) or 63.804(c)(2) or 63.804(d)(3) or 63.804(e)(2), performance testing must be conducted in accordance with 40 CFR 63, Subpart JJ and 326 IAC 3-6.
- (f) The Permittee is not required to test these facilities by this permit. IDEM may require compliance testing at any specific time when necessary to determine if the facility is in compliance. If testing is required by IDEM, compliance with the VOC limit specified in Condition D.1.2 shall be determined by a performance test conducted in accordance with Section C - Performance Testing.

D.1.7 Volatile Organic Compounds (VOC)

Compliance with the VOC content and usage limitations contained in Conditions D.1.2 shall be determined pursuant to 326 IAC 8-1-4(a)(3) and 326 IAC 8-1-2(a) using formulation data supplied by the coating manufacturer. IDEM, OAM, reserves the authority to determine compliance using Method 24 in conjunction with the analytical procedures specified in 326 IAC 8-1-4.

Compliance Monitoring Requirements [326 IAC 2-7-6(1)] [326 IAC 2-7-5(1)]

D.1.8 Particulate Matter (PM)

The dry filters for PM control shall be in operation at all times when coating spray booth E12, E13, or E14 is in operation.

D.1.9 Monitoring

- (a) Daily inspections shall be performed to verify the placement, integrity and particle loading of the filters. To monitor the performance of the dry filters, weekly observations shall be made of the overspray while one or more of the booths are in operation. The Compliance Response Plan shall be followed whenever a condition exists which should result in a response step. Failure to take response steps in accordance with Section C - Compliance Monitoring Plan - Failure to Take Response Steps, shall be considered a violation of this permit.
- (b) Monthly inspections shall be performed of the coating emissions from the stack and the presence of overspray on the rooftops and the nearby ground. The Compliance Response Plan for this unit shall contain troubleshooting contingency and response steps for when a noticeable change in overspray emissions, or evidence of overspray emission is observed. The Compliance Response Plan shall be followed whenever a condition exists which should result in a response step. Failure to take response steps in accordance with Section C - Compliance Monitoring Plan - Failure to Take Response Steps, shall be considered a violation of this permit.
- (c) Additional inspections and preventive measures shall be performed as prescribed in the Preventive Maintenance Plan.

Record Keeping and Reporting Requirements [326 IAC 2-7-5(3)] [326 IAC 2-7-19]

D.1.10 Record Keeping Requirements

- (a) To document compliance with Condition D.1.2, the Permittee shall maintain records in accordance with (1) through (5) below. Records maintained for (1) through (5) shall be complete and sufficient to establish compliance with the VHAP usage limits established in Condition D.1.2.
- (1) Certified Product Data Sheet for each finishing material, thinner, contact adhesive and strippable booth coating.
 - (2) The HAP content in pounds of VHAP per pounds of solids, as applied, for all finishing materials and contact adhesives used.
 - (3) The VOC content in pounds of VOC per pounds of solids, as applied, for each strippable coating used.
 - (4) The VHAP content in weight percent of each thinner used.
 - (5) When the averaging compliance method is used, copies of the averaging calculations for each month as well as the data on the quantity of coating and thinners used to calculate the average.
- (b) To document compliance with Condition D.1.3, the Permittee shall maintain records demonstrating actions have been taken to fulfill the Work Practice Implementation Plan.
- (c) To document compliance with Conditions D.1.8 and D.1.9, the Permittee shall maintain a log of weekly overspray observations, daily and monthly inspections, and those additional inspections prescribed by the Preventive Maintenance Plan.
- (d) All records shall be maintained in accordance with Section C - General Record Keeping Requirements, of this permit.

D.1.11 Reporting Requirements

- (a) An Initial Compliance Report to document compliance with Condition D.1.2 and the Certification form, shall be submitted within sixty (60) days following the compliance date of December 7, 1998. The Initial Compliance Report must include data from the entire month that the compliance date falls.
- (b) A semi-annual Continuous Compliance Report to document compliance with Condition D.1.2 and the Certification form, shall be submitted within thirty (30) days after the end of the six (6) months being reported.

The six (6) month periods shall cover the following months:

- (1) January 1 through June 30.
- (2) July 1 through December 31.

- (c) The reports required in (a), and (b) of this condition shall be submitted to:

Indiana Department of Environmental Management
Compliance Data Section, Office of Air Management
100 North Senate Avenue, P.O. Box 6015
Indianapolis, Indiana 46206-6015

and

United States Environmental Protection Agency, Region V
Air and Radiation Division, Air Enforcement Branch - Indiana (AE-17J)
77 West Jackson Boulevard
Chicago, Illinois 60604-3590

SECTION D.2 FACILITY OPERATION CONDITIONS

Facility Description [326 IAC 2-7-5(15)]

- (g) One (1) sawmill including various woodworking equipment with particulate matter controlled by two (2) baghouses, BH1 and BH3, exhausting through vents S14 and S15 into the building; one (1) spray booth type enclosure with a dry filter array, exhausting through vent S17 into the building; and one (1) cyclone, CY1, exhausting through vent S16 into the building.

Emission Limitations and Standards [326 IAC 2-7-5(1)]

D.2.1 Particulate Matter (PM) [326 IAC 6-3-2(c)]

Pursuant to 326 IAC 6-3-2(c) (Process Operations), the allowable PM emission rate from the sawmill facilities shall not exceed 2.8 pounds per hour when operating at a process weight rate of 1135.6 pounds per hour.

The pounds per hour limitation was calculated with the following equation:

Interpolation and extrapolation of the data for the process weight rate up to 60,000 pounds per hour shall be accomplished by use of the equation:

$$E = 4.10 P^{0.67} \quad \text{where } E = \text{rate of emission in pounds per hour; and} \\ P = \text{process weight rate in tons per hour}$$

D.2.2 Preventive Maintenance Plan [326 IAC 2-7-5(13)]

A Preventive Maintenance Plan, in accordance with Section B - Preventive Maintenance Plan, of this permit, is required for this facility and its control device.

Compliance Determination Requirements

D.2.3 Testing Requirements [326 IAC 2-7-6(1)]

Testing of these facilities is not specifically required by this permit. However, if testing is required, compliance with the PM limit specified in Condition D.2.1 shall be determined by a performance test conducted in accordance with Section C - Performance Testing. This does not preclude testing requirements on these facilities under 326 IAC 2-7-5 and 326 IAC 2-7-6.

D.2.4 Particulate Matter (PM)

The baghouses, dry filter array, and cyclone for PM control shall be in operation at all times when the sawmill is in operation.

Compliance Monitoring Requirements [326 IAC 2-7-6(1)] [326 IAC 2-7-5(1)]

D.2.5 Visible Emissions Notations

- (a) Daily visible emission notations of each baghouse exhaust, the dry filter array exhaust, and the cyclone exhaust shall be performed during normal daylight operations when exhausting to the atmosphere. A trained employee shall record whether emissions are normal or abnormal.
- (b) For processes operated continuously, "normal" means those conditions prevailing, or expected to prevail, eighty percent (80%) of the time the process is in operation, not counting startup or shut down time.

- (c) In the case of batch or discontinuous operations, readings shall be taken during that part of the operation that would normally be expected to cause the greatest emissions.
- (d) A trained employee is an employee who has worked at the plant at least one (1) month and has been trained in the appearance and characteristics of normal visible emissions for that specific process.
- (e) The Compliance Response Plan for this unit shall contain troubleshooting contingency and response steps for when an abnormal emission is observed.

D.2.6 Parametric Monitoring

The Permittee shall record the total static pressure drop across the baghouses, BH1 and BH3, used in conjunction with the woodworking process, at least once weekly when the woodworking process is in operation when venting to the atmosphere. Unless operated under conditions for which the Compliance Response Plan specifies otherwise, the pressure drop across the baghouse shall be maintained within the range of 1.0 and 10.0 inches of water or a range established during the latest stack test. The Compliance Response Plan for this unit shall contain troubleshooting contingency and response steps for when the pressure reading is outside of the above mentioned range for any one reading.

The instrument used for determining the pressure shall comply with Section C - Pressure Gauge Specifications, of this permit, shall be subject to approval by IDEM, OAM and shall be calibrated at least once every six (6) months.

D.2.7 Broken or Failed Bag Detection

In the event that bag failure has been observed:

- (a) The affected compartments will be shut down immediately until the failed units have been repaired or replaced. Within eight (8) hours of the determination of failure, response steps according to the timetable described in the Compliance Response Plan shall be initiated. For any failure with corresponding response steps and timetable not described in the Compliance Response Plan, response steps shall be devised within eight (8) hours of discovery of the failure and shall include a timetable for completion. Operations may continue only if the event qualifies as an emergency and the Permittee satisfies the requirements of the emergency provisions of this permit (Section B - Emergency Provisions).
- (b) For single compartment baghouses, failed units and the associated process will be shut down immediately until the failed units have been repaired or replaced. Operations may continue only if the event qualifies as an emergency and the Permittee satisfies the requirements of the emergency provisions of this permit (Section B - Emergency Provisions).

D.2.8 Dry Filter Array and Cyclone Inspections

An inspection shall be performed each calendar quarter of the dry filter array and the cyclone, CY1, controlling the woodworking operation when venting to the atmosphere. A cyclone inspection shall be performed within three months of redirecting vents to the atmosphere and every three months thereafter. An inspection of the dry filter array shall be performed within three months of redirecting the vent to the atmosphere and every three months thereafter. Inspections are optional when venting to the indoors.

Record Keeping and Reporting Requirement [326 IAC 2-7-5(3)] [326 IAC 2-7-19]

D.2.9 Record Keeping Requirements

- (a) To document compliance with Condition D.2.5, the Permittee shall maintain records of daily visible emission notations of the baghouse, dry filter array, and cyclone stack exhaust.
- (b) To document compliance with Condition D.2.6, the Permittee shall maintain daily records of the inlet and outlet differential static pressure during normal operation when venting to the atmosphere.
- (c) To document compliance with Condition D.2.8, the Permittee shall maintain records of the results of the inspections required under Condition and the dates the vents are redirected.
- (d) All records shall be maintained in accordance with Section C - General Record Keeping Requirements, of this permit.

SECTION D.3 FACILITY CONDITIONS

Facility Description [326 IAC 2-7-5(15)]

- (h) One (1) finish coat spray booth, identified as E30, with a maximum capacity of 222.6 pounds of wood pieces per hour, using dry filters for particulate control, and exhausting to stack S3.

THIS SECTION OF THE PERMIT IS BEING ISSUED UNDER THE PROVISIONS OF 326 IAC 2-1 AND 40 CFR 52.780, WITH CONDITIONS LISTED BELOW.

Construction Conditions [326 IAC 2-1-3.2]

General Construction Conditions

- D.3.1 This permit to construct does not relieve the Permittee of the responsibility to comply with the provisions of the Indiana Environmental Management Law (IC 13-11 through 13-20; 13-22 through 13-25; and 13-30), the Air Pollution Control Law (IC 13-17) and the rules promulgated thereunder, as well as other applicable local, state, and federal requirements.

Effective Date of the Permit

- D.3.2 Pursuant to IC 13-15-5-3, this section of this permit becomes effective upon its issuance.
- D.3.3 Pursuant to 326 IAC 2-1-9(b) (Revocation of Permits), IDEM, OAM revoke this section of the approved permit if construction is not commenced within eighteen (18) months after receipt of this permit or if construction is suspended for a continuous period of one (1) year or more.
- D.3.4 All requirements of these construction conditions shall remain in effect unless modified in a manner consistent with procedures established for modifications of construction permits pursuant to 326 IAC 2 (Permit Review Rules).

First Time Operation Permit

- D.3.5 This document shall also become the first-time operation permit for the facilities under this section of this permit, pursuant to 326 IAC 2-1-4 (Operating Permits) when, prior to start of operation, the following requirements are met:
- (a) The attached affidavit of shall be submitted to:
- Indiana Department of Environmental Management
Permit Administration & Development Section, Office of Air Management
100 North Senate Avenue, P.O. Box 6015
Indianapolis, Indiana 46206-6015
- verifying that the facilities were constructed as proposed in the application. The facilities covered in this section of this permit may begin operating on the date the Affidavit of Construction is postmarked or hand delivered to IDEM.
- (b) If construction is completed in phases; i.e., the entire construction is not done continuously, a separate affidavit must be submitted for each phase of construction. Any permit conditions associated with operation start up dates such as stack testing for New Source Performance Standards (NSPS) shall be applicable to each individual phase.

- (c) The permittee shall receive an Operation Permit Validation Letter from the Chief of the Permit Administration & Development Section and attach it to this permit.

Operation Conditions

Emission Limitations and Standards [326 IAC 2-7-5(1)]

D.3.6 Volatile Organic Compounds (VOC) [326 IAC 8]

Any change or modification which may increase potential emissions from the surface coating operation, shall require prior approval from the OAM to determine applicability requirements of 326 IAC 8, before such change may occur.

D.3.7 Wood Furniture NESHAP [40 CFR 63, Subpart JJ]

- (a) The wood furniture coating operation is subject to the National Emission Standards for Hazardous Air Pollutants (NESHAP), 326 IAC 20-14, (40 CFR 63, Subpart JJ), with a compliance date of December 7, 1998.
- (b) Pursuant to 40 CFR 63, Subpart JJ, the wood furniture coating operations shall comply with the following conditions:
- (1) Limit the Volatile Hazardous Air Pollutants (VHAP) emissions from finishing operations as follows:
- (A) Achieve a weighted average volatile hazardous air pollutant (VHAP) content across all coatings of one (1.0) pound VHAP per pound solids as applied; or
- (B) Use compliant finishing materials in which all stains, washcoats, sealers, topcoats, basecoats and enamels have a maximum VHAP content of one (1.0) pound VHAP per pound solid, as applied. Thinners used for on-site formulation of washcoats, basecoats, and enamels have a three percent (3.0%) maximum VHAP content by weight. All other thinners have a ten percent (10.0%) maximum VHAP content by weight; or
- (C) Use a control device to limit emissions to one (1.0) pound VHAP per pound solids; or
- (D) Use any combination of (A), (B), and (C).
- (2) Limit VHAP emissions from contact adhesives as follows:
- (A) Use compliant contact adhesives as follows:
- (i) For foam adhesives used in products that meet the upholstered seating flammability requirements, the VHAP content shall not exceed 1.8 pound VHAP per pound solids;
- (ii) For all other contact adhesives (except aerosols and contact adhesives applied to nonporous substrates) the VHAP content shall not exceed one (1.0) pound VHAP per pound solids;
- or
- (B) Use a control device to limit emissions to one (1.0) for existing pound VHAP per pound solids.

- (3) The strippable spray booth material shall have a maximum VOC content of eight-tenths (0.8) pounds VOC per pound solids.

D.3.8 Work Practice Standards [40 CFR 63.803]

The owner or operator of an affected source subject to this subpart shall prepare and maintain a written work practice implementation plan within sixty (60) calendar days after the compliance date. The work practice implementation plan must define environmentally desirable work practices for each wood furniture manufacturing operation and at a minimum address each of the following work practice standards as defined under 40 CFR 63.803:

- (a) Operator training course.
- (b) Leak inspection and maintenance plan.
- (c) Cleaning and washoff solvent accounting system.
- (d) Chemical composition of cleaning and washoff solvents.
- (e) Spray booth cleaning.
- (f) Storage requirements.
- (g) Conventional air spray guns shall only be used under the circumstances defined under 40 CFR 63.803(h).
- (h) Line cleaning.
- (i) Gun cleaning.
- (j) Washoff operations.
- (k) Formulation assessment plan for finishing operations.

D.3.9 Particulate Matter (PM) [326 IAC 6-3-2(c)]

The PM from the coating spray booth, E30, shall not exceed the pound per hour emission rate established as E in the following formula:

Interpolation and extrapolation of the data for the process weight rate up to sixty thousand (60,000) pounds per hour shall be accomplished by use of the equation:

$$E = 4.10 P^{0.67} \quad \text{where } E = \text{rate of emission in pounds per hour; and} \\ P = \text{process weight rate in tons per hour}$$

D.3.10 Preventive Maintenance Plan [326 IAC 2-7-5(13)]

A Preventive Maintenance Plan, in accordance with Section B - Preventive Maintenance Plan, of this permit, is required for this facility and any control devices.

Compliance Determination Requirements

D.3.11 Testing Requirements [326 IAC 2-7-6(1),(6)] [40 CFR 63]

- (a) Pursuant to 40 CFR 63, Subpart JJ, if the Permittee elects to demonstrate compliance using 63.804(a)(3) or 63.804(c)(2) or 63.804(d)(3) or 63.804(e)(2), performance testing must be conducted in accordance with 40 CFR 63, Subpart JJ and 326 IAC 3-6.
- (b) The Permittee is not required to test these facilities by this permit. IDEM may require compliance testing at any specific time when necessary to determine if the facility is in compliance. If testing is required by IDEM, compliance with the VOC limit specified in Condition D.3.7 shall be determined by a performance test conducted in accordance with Section C - Performance Testing.

D.3.12 Volatile Organic Compounds (VOC)

Compliance with the VOC content and usage limitations contained in Conditions D.3.7 shall be determined pursuant to 326 IAC 8-1-4(a)(3) and 326 IAC 8-1-2(a) using formulation data supplied by the coating manufacturer. IDEM, OAM, reserves the authority to determine compliance using Method 24 in conjunction with the analytical procedures specified in 326 IAC 8-1-4.

Compliance Monitoring Requirements [326 IAC 2-7-6(1)] [326 IAC 2-7-5(1)]

D.3.13 Particulate Matter (PM)

The dry filters for PM control shall be in operation at all times when coating spray booth E30 is in operation.

D.3.14 Monitoring

- (a) Daily inspections shall be performed to verify the placement, integrity and particle loading of the filters. To monitor the performance of the dry filters, weekly observations shall be made of the overspray while one or more of the booths are in operation. The Compliance Response Plan shall be followed whenever a condition exists which should result in a response step. Failure to take response steps in accordance with Section C - Compliance Monitoring Plan - Failure to Take Response Steps, shall be considered a violation of this permit.
- (b) Monthly inspections shall be performed of the coating emissions from the stack and the presence of overspray on the rooftops and the nearby ground. The Compliance Response Plan for this unit shall contain troubleshooting contingency and response steps for when a noticeable change in overspray emissions, or evidence of overspray emission is observed. The Compliance Response Plan shall be followed whenever a condition exists which should result in a response step. Failure to take response steps in accordance with Section C - Compliance Monitoring Plan - Failure to Take Response Steps, shall be considered a violation of this permit.
- (c) Additional inspections and preventive measures shall be performed as prescribed in the Preventive Maintenance Plan.

Record Keeping and Reporting Requirements [326 IAC 2-7-5(3)] [326 IAC 2-7-19]

D.3.15 Record Keeping Requirements

- (a) To document compliance with Condition D.3.7, the Permittee shall maintain records in accordance with (1) through (5) below. Records maintained for (1) through (5) shall be complete and sufficient to establish compliance with the VHAP usage limits established in Condition D.3.7.
 - (1) Certified Product Data Sheet for each finishing material, thinner, contact adhesive and strippable booth coating.
 - (2) The HAP content in pounds of VHAP per pounds of solids, as applied, for all finishing materials and contact adhesives used.
 - (3) The VOC content in pounds of VOC per pounds of solids, as applied, for each strippable coating used.
 - (4) The VHAP content in weight percent of each thinner used.

- (5) When the averaging compliance method is used, copies of the averaging calculations for each month as well as the data on the quantity of coating and thinners used to calculate the average.
- (b) To document compliance with Condition D.3.8, the Permittee shall maintain records demonstrating actions have been taken to fulfill the Work Practice Implementation Plan.
- (c) To document compliance with Conditions D.3.13 and D.3.14, the Permittee shall maintain a log of weekly overspray observations, daily and monthly inspections, and those additional inspections prescribed by the Preventive Maintenance Plan.
- (d) All records shall be maintained in accordance with Section C - General Record Keeping Requirements, of this permit.

D.3.16 Reporting Requirements

- (a) An Initial Compliance Report to document compliance with Condition D.3.7 and the Certification form, shall be submitted within sixty (60) days following the compliance date of December 7, 1998. The Initial Compliance Report must include data from the entire month that the compliance date falls.
- (b) A semi-annual Continuous Compliance Report to document compliance with Condition D.3.7 and the Certification form, shall be submitted within thirty (30) days after the end of the six (6) months being reported.

The six (6) month periods shall cover the following months:

- (1) January 1 through June 30.
- (2) July 1 through December 31.
- (c) The reports required in (a), and (b) of this condition shall be submitted to:

Indiana Department of Environmental Management
Compliance Data Section, Office of Air Management
100 North Senate Avenue, P.O. Box 6015
Indianapolis, Indiana 46206-6015

and

United States Environmental Protection Agency, Region V
Air and Radiation Division, Air Enforcement Branch - Indiana (AE-17J)
77 West Jackson Boulevard
Chicago, Illinois 60604-3590

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT
OFFICE OF AIR MANAGEMENT
COMPLIANCE DATA SECTION**

**PART 70 OPERATING PERMIT
CERTIFICATION**

Source Name: R. M. Wieland Co.
Source Address: 13737 Main Street, Grabill, IN 46741
13802 Sawmill Road, Grabill, IN 46741
Mailing Address: P. O. Box 1000, Grabill, IN 46741
Part 70 Permit No.: T003-7733-00169

This certification shall be included when submitting monitoring, testing reports/results or other documents as required by this permit.

Please check what document is being certified:

- 9 Annual Compliance Certification Letter
- 9 Test Result (specify) _____
- 9 Report (specify) _____
- 9 Notification (specify) _____
- 9 Other (specify) _____

I certify that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.

Signature:

Printed Name:

Title/Position:

Date:

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT
OFFICE OF AIR MANAGEMENT
COMPLIANCE DATA SECTION
P.O. Box 6015
100 North Senate Avenue
Indianapolis, Indiana 46206-6015
Phone: 317-233-5674
Fax: 317-233-5967**

**PART 70 OPERATING PERMIT
EMERGENCY/DEVIATION OCCURRENCE REPORT**

Source Name: R. M. Wieland Co.
Source Address: 13737 Main Street, Grabill, IN 46741
13802 Sawmill Road, Grabill, IN 46741
Mailing Address: P. O. Box 1000, Grabill, IN 46741
Part 70 Permit No.: T003-7733-00169

This form consists of 2 pages

Page 1 of 2

Check either No. 1 or No.2	
9	1. This is an emergency as defined in 326 IAC 2-7-1(12) C The Permittee must notify the Office of Air Management (OAM), within four (4) business hours (1-800-451-6027 or 317-233-5674, ask for Compliance Section); and C The Permittee must submit notice in writing or by facsimile within two (2) days (Facsimile Number: 317-233-5967), and follow the other requirements of 326 IAC 2-7-16
9	2. This is a deviation, reportable per 326 IAC 2-7-5(3)(c) C The Permittee must submit notice in writing within ten (10) calendar days

If any of the following are not applicable, mark N/A

Facility/Equipment/Operation:
Control Equipment:
Permit Condition or Operation Limitation in Permit:
Description of the Emergency/Deviation:
Describe the cause of the Emergency/Deviation:

If any of the following are not applicable, mark N/A

Page 2 of 2

Date/Time Emergency/Deviation started:
Date/Time Emergency/Deviation was corrected:
Was the facility being properly operated at the time of the emergency/deviation? Y N Describe:
Type of Pollutants Emitted: TSP, PM-10, SO ₂ , VOC, NO _x , CO, Pb, other:
Estimated amount of pollutant(s) emitted during emergency/deviation:
Describe the steps taken to mitigate the problem:
Describe the corrective actions/response steps taken:
Describe the measures taken to minimize emissions:
If applicable, describe the reasons why continued operation of the facilities are necessary to prevent imminent injury to persons, severe damage to equipment, substantial loss of capital investment, or loss of product or raw materials of substantial economic value:

Form Completed by: _____
Title / Position: _____
Date: _____
Phone: _____

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT
 OFFICE OF AIR MANAGEMENT
 COMPLIANCE DATA SECTION**

**PART 70 OPERATING PERMIT
 Semi-Annual Report
 VOC and VHAP Usage - Wood Furniture NESHAP**

Source Name: R. M. Wieland Co.
 Source Address: 13737 Main Street, Grabill, IN 46741
 Mailing Address: P. O. Box 1000, Grabill, IN 46741
 Part 70 Permit No.: T003-7733-00169
 Facility: Surface Coating and Adhesive Application
 Parameter: VOC and VHAPs - NESHAP
 Limit: (1) Finishing operations: 1.0 pound VHAP/pound solids
 (2) Thinners used for on-site formulation of washcoats, basecoats and enamels:
 3% VHAP content by weight
 (3) All other thinner mixtures: 10% VHAP content by weight
 (4) Foam adhesives meeting the upholstered seating flammability requirements:
 1.8 pounds VHAP/pound solids
 (5) All other contact adhesives: 1.0 pound VOC VHAP/pound solids
 (6) Strippable spray booth material: 0.8 pound VOC per pound solids

YEAR: _____

Month	Finishing Operations (lb VHAP/lb solid)	Thinners used for on-site formulation (% by weight)	All other thinner mixtures (% by weight)	Foam Adhesives (upholstered) (lb VHAP/lb solid)	Contact Adhesives (lb VHAP/lb solid)	Strippable Spray Booth Material (lb VOC/lb solid)
1						
2						
3						
4						
5						
6						

9 No deviation occurred in this six month period.

9 Deviation/s occurred in this six month period.

Deviation has been reported on: _____

Submitted by: _____
 Title / Position: _____

Signature: _____
 Date: _____
 Phone: _____

**INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT
 OFFICE OF AIR MANAGEMENT
 COMPLIANCE DATA SECTION**

**PART 70 OPERATING PERMIT
 SEMI-ANNUAL COMPLIANCE MONITORING REPORT**

Source Name: R. M. Wieland Co.
 Source Address: 13737 Main Street, Grabill, IN 46741
 13802 Sawmill Road, Grabill, IN 46741
 Mailing Address: P. O. Box 1000, Grabill, IN 46741
 Part 70 Permit No.: T003-7733-00169

Months: _____ **to** _____ **Year:** _____

This report is an affirmation that the source has met all the compliance monitoring requirements stated in this permit. This report shall be submitted semi-annually. Any deviation from the compliance monitoring requirements and the date(s) of each deviation must be reported. Additional pages may be attached if necessary. This form can be supplemented by attaching the Emergency/Deviation Occurrence Report. If no deviations occurred, please specify in the box marked "No deviations occurred this reporting period".

9 NO DEVIATIONS OCCURRED THIS REPORTING PERIOD

9 THE FOLLOWING DEVIATIONS OCCURRED THIS REPORTING PERIOD.

Compliance Monitoring Requirement (e.g. Permit Condition D.1.3)	Number of Deviations	Date of each Deviation

Form Completed By: _____
 Title/Position: _____
 Date: _____
 Phone: _____

Attach a signed certification to complete this report.

Indiana Department of Environmental Management Office of Air Management

Technical Support Document (TSD) for a Part 70 Operating Permit and Enhanced New Source Review (ENSR)

Source Background and Description

Source Name: R. M. Wieland Co.
Source Location: 13737 Main Street, Grabill, IN 46741, and
13802 Sawmill Road, Grabill, IN 46741
County: Allen
SIC Code: 2511, 2521
Operation Permit No.: T003-7731-00169
Permit Reviewer: Vickie Cordell

The Office of Air Management (OAM) has reviewed a Part 70 permit application from R. M. Wieland Co. relating to the operation of a wood furniture manufacturing operation.

Source Definition

This wood furniture manufacturing company consists of two (2) plants:

- (1) Plant 1, the sawmill, is located at 13802 Sawmill Road, Grabill, Indiana; and
- (2) Plant 2, the furniture manufacturing plant, is located at 13737 Main Street, Grabill, Indiana.

Since the two (2) plants are located approximately two blocks apart, and are owned and controlled by one (1) company, and approximately 95% of the sawmill products are used by the furniture manufacturing plant, they will be considered one (1) source. A Source Specific Operating Agreement (SSOA) application was submitted for the sawmill but was combined with the Title V application. No previous permits have been issued for the sawmill; therefore, the sawmill was never given a separate source ID number.

Permitted Emission Units and Pollution Control Equipment

The source consists of the following registered emission units and pollution control devices:

- (1) One (1) sealer spray booth, identified as E12, with a maximum capacity of 69 square feet of wood pieces per hour, using dry filters for particulate control, and exhausting to stack S1.
- (2) One (1) top coat spray booth, identified as E13, with a maximum capacity of 69 square feet of wood pieces per hour, using dry filters for particulate control, and exhausting to stack S2.
- (3) One (1) black enamel coating booth, identified as E14, with a maximum capacity of 69 square feet of wood pieces per hour, using dry filters for particulate control, and exhausting to stack S3.

NOTE: The reported maximum capacity of each of these three booths has been increased since the registration was issued in 1992. The combined potential VOC emissions now exceed registration level, therefore, these booths have also been included in the following section of unpermitted units requiring ENSR, with the new maximum capacities.

Unpermitted Emission Units and Pollution Control Equipment Requiring ENSR

The source consists of the following unpermitted facilities/units:

- (1) One (1) sealer coat spray booth, identified as E12, with a maximum capacity of 445.21 pounds of wood pieces per hour, using dry filters for particulate control, and exhausting to stack S1.
- (2) One (1) top coat spray booth, identified as E13, with a maximum capacity of 445.21 pounds of wood pieces per hour, using dry filters for particulate control, and exhausting to stack S2.
- (3) Two (2) finish coat spray booths, identified as E14 and E30, with a combined maximum capacity of 445.21 pounds of wood pieces per hour, using dry filters for particulate control, and exhausting to stack S3.
- (4) Six (6) adhesive spray stations, two (2) with high volume-low pressure (HVLP) spray guns, identified as E1 and E2, and four (4) with air atomized spray guns, identified as E11, E15, E16, and E17, each with a maximum capacity of 56.67 board feet of foam per hour, exhausting to vent V8.
- (5) Four (4) adhesive spray stations with air atomized spray guns, identified as E3, E4, E5, and E6, each with a maximum capacity of 56.67 board feet of foam per hour, exhausting to vent V6.
- (6) Five (5) adhesive spray stations with air atomized spray guns, identified as E7, E8, E9, E10 and E29, each with a maximum capacity of 56.67 board feet of foam per hour, exhausting to vent V7.
- (7) One (1) sawmill including various woodworking equipment with particulate matter controlled by two (2) baghouses, BH1 and BH3, exhausting through vents S14 and S15 into the building; one (1) spray booth type enclosure with a dry filter array, exhausting through vent S17 into the building; and one (1) cyclone, CY1, exhausting through vent S16 into the building.

New Emission Units and Pollution Control Equipment Requiring ENSR

There are no new facilities to be reviewed under the ENSR process.

Insignificant Activities

The source also consists of the following insignificant activities, as defined in 326 IAC 2-7-1(21):

- (1) Space heaters, process heaters, or boilers using the following fuels:
 - Natural gas-fired combustion sources with heat input equal to or less than ten million (10,000,000) Btu per hour.
- (2) Replacement or repair of electrostatic precipitators, bags in baghouses and filters in other air filtration equipment.
- (3) Paved and unpaved roads and parking lots with public access.

- (4) Other activities or categories not previously identified with potential, uncontrolled emissions equal to or less than thresholds require listing only. Pb 0.6 ton per year or 3.29 pounds per day, SO₂ 5 pounds per hour or 25 pounds per day. NO_x 5 pounds per hour or 25 pounds per day, CO 25 pounds per day, PM 5 pounds per hour or 25 pounds per day, VOC 3 pounds per hour or 15 pounds per day:

Woodworking processes in the furniture manufacturing plant for design purposes.

Existing Approvals

The source has been operating under previous approvals including, but not limited to, the following:

CP 003-00169, a registration, issued on November 10, 1992.

All conditions from previous approvals were incorporated into this Part 70 permit.

Enforcement Issue

- (a) IDEM is aware that equipment has been constructed and operated prior to receipt of the proper permit. The subject equipment is listed in this Technical Support Document under the condition entitled *Unpermitted Emission Units and Pollution Control Equipment Requiring ENSR*.
- (b) IDEM is reviewing this matter and will take appropriate action. This proposed permit is intended to satisfy the requirements of the construction permit rules.

Recommendation

The staff recommends to the Commissioner that the Part 70 permit be approved. This recommendation is based on the following facts and conditions:

Unless otherwise stated, information used in this review was derived from the application and additional information submitted by the applicant.

An administratively complete Part 70 permit application for the purposes of this review was received on December 16, 1996. Additional information was received on October 27, November 19, and December 19, 1997.

A notice of completeness letter was mailed to the source on January 24, 1997.

Emission Calculations

See Appendix A of this document for detailed emissions calculations (Appendix A, pages 1 - 5.)

Potential Emissions

Pursuant to 326 IAC 1-2-55, Potential Emissions are defined as "emissions of any one (1) pollutant which would be emitted from a facility, if that facility were operated without the use of pollution control equipment unless such control equipment is necessary for the facility to produce its normal product or is integral to the normal operation of the facility."

Pollutant	Potential Emissions (tons/year)
PM	greater than 250
PM-10	less than 100
SO ₂	less than 100
VOC	less than 100
CO	less than 100
NO _x	less than 100

Note: For the purpose of determining Title V applicability for particulates, PM-10, not PM, is the regulated pollutant in consideration.

HAP's	Potential Emissions (tons/year)
Ethyl Benzene	less than 10
Formaldehyde	less than 10
Glycol Ether	less than 10
Methyl Alcohol	less than 10
Methyl Ethyl Ketone	less than 10
Methyl Isobutyl Ketone	less than 10
Methylene Chloride	greater than 10
Toluene	greater than 10
Xylene	less than 10
TOTAL	greater than 25

- (a) The potential emissions (as defined in 326 IAC 1-2-55) of any single HAP is equal to or greater than ten (10) tons per year and the potential emissions (as defined in 326 IAC 1-2-55) of a combination HAPs is greater than or equal to twenty-five (25) tons per year. Therefore, the source is subject to the provisions of 326 IAC 2-7.
- (c) Fugitive Emissions
 Since this type of operation is not one of the twenty-eight (28) listed source categories under 326 IAC 2-2 and since there are no applicable New Source Performance Standards that were in effect on August 7, 1980, the fugitive particulate matter (PM) and volatile organic compound (VOC) emissions are not counted toward determination of PSD and Emission Offset applicability.

Actual Emissions

The following table shows the actual emissions from the source, as reported in the Title V application.

Pollutant	Actual Emissions (tons/year)
PM	not reported
PM-10	0.12
SO ₂	not reported
VOC	14.22
CO	not reported
NO _x	not reported
HAP (specify)	not reported

No previous emission data has been received from the source.

Limited Potential to Emit / Source Status

The table below summarizes the total potential to emit, reflecting all limits, of the significant emission units (emissions after controls, based on 8,760 hours of operation per year at rated capacity and/or as otherwise limited):

Process/facility	Limited Potential to Emit (tons/year)			
	PM	PM-10	VOC	HAPs
spray application	4.43	4.43	47.06	79.08
sawmill*	12.29	12.29	0	0
Total Emissions	16.72	16.72	47.06	79.08

* PM from this process is limited by 326 IAC 6-3 (Process Operations). PM-10 is not directly limited by any rule. However, there is no condensible PM-10 from the sawmill operations; all the PM-10 is filterable and therefore would be considered PM pursuant to 326 IAC 6-3.

- (a) This new source is **not** a major stationary source because no attainment pollutant is emitted at a rate of 250 tons per year or greater and it is not in one of the 28 listed source categories. Therefore, pursuant to 326 IAC 2-2, and 40 CFR 52.21, the PSD requirements do not apply.
- (b) The woodworking PM is limited to a total of 16.72 tons/yr, therefore, the 326 IAC 2-2, PSD requirements do not apply. The individual process limits are equivalent to the wood throughput shown on Appendix A page 5.

County Attainment Status

The source is located in Allen County.

Pollutant	Status
PM-10	attainment
SO ₂	attainment
NO ₂	attainment
Ozone	attainment
CO	attainment
Lead	attainment

- (a) Volatile organic compounds (VOC) and oxides of nitrogen (NO_x) are precursors for the formation of ozone. Therefore, VOC and NO_x emissions are considered when evaluating the rule applicability relating to the ozone standards. Allen County has been designated as attainment or unclassifiable for ozone.

Federal Rule Applicability

- (a) There are no New Source Performance Standards (326 IAC 12, 40 CFR Part 60) applicable to this source.

- (b) The wood furniture coating operation is subject to the National Emission Standards for Hazardous Air Pollutants (NESHAP), 326 IAC 20-14, (40 CFR 63, Subpart JJ (National Emission Standards for Wood Furniture Manufacturing Operations)), with a compliance date of December 7, 1998.

Pursuant to 40 CFR 63, Subpart JJ, the wood furniture coating operations shall comply with the following conditions:

- (1) Limit the Volatile Hazardous Air Pollutants (VHAP) emissions from finishing operations as follows:
 - (A) Achieve a weighted average volatile hazardous air pollutant (VHAP) content across all coatings of one (1.0) pound VHAP per pound solids; or
 - (B) Use compliant finishing materials in which all stains, washcoats, sealers, topcoats, basecoats and enamels have a maximum VHAP content of one (1.0) pound VHAP per pound solid, as applied. Thinners used for on-site formulation of washcoats, basecoats, and enamels have a three percent (3.0%) maximum VHAP content by weight. All other thinners have a ten percent (10.0%) maximum VHAP content by weight; or
 - (C) Use a control device to limit emissions to one (1.0) pound VHAP per pound solids; or
 - (D) Use a combination of (A), (B), and (C).
- (2) Limit VHAP emissions contact adhesives as follows:
 - (A) For foam adhesives used in products that meet the upholstered seating flammability requirements, the VHAP content shall not exceed 1.8 pound VHAP per pound solids.
 - (B) For all other contact adhesives (except aerosols and contact adhesives applied to nonporous substrates) the VHAP content shall not exceed one (1.0) pound VHAP per pound solids.
 - (C) Use a control device to limit emissions to one (1.0) for existing pound VHAP per pound solids.
- (3) The strippable spray booth material shall have a maximum VOC content of eight-tenths (0.8) pounds VOC per pound solids.

The owner or operator of an affected source subject to this subpart shall prepare and maintain a written work practice implementation plan within sixty (60) calendar days after the compliance date. The work practice implementation plan must define environmentally desirable work practices for each wood furniture manufacturing operation and at a minimum address each of the following work practice standards as defined under 40 CFR 63.803:

- (a) Operator training course.
- (b) Leak inspection and maintenance plan.
- (c) Cleaning and washoff solvent accounting system.
- (d) Chemical composition of cleaning and washoff solvents.
- (e) Spray booth cleaning.
- (f) Storage requirements.

- (g) Conventional air spray guns shall only be used under the circumstances defined under 40 CFR 63.803(h).
- (h) Line cleaning.
- (i) Gun cleaning.
- (j) Washoff operations.
- (k) Formulation assessment plan for finishing operations.

State Rule Applicability - Entire Source

326 IAC 2-1-3.4 (New Source Toxics Control)

This rule does not apply to any of the facilities at this source because all of the facilities were constructed before July 27, 1997.

326 IAC 2-6 (Emission Reporting)

This source is subject to 326 IAC 2-6 (Emission Reporting), because it has the potential to emit more than one hundred (100) tons per year of PM. Pursuant to this rule, the owner/operator of the source must annually submit an emission statement for the source. The annual statement must be received by July 1 of each year and contain the minimum requirement as specified in 326 IAC 2-6-4. The submittal should cover the period defined in 326 IAC 2-6-2(8)(Emission Statement Operating Year).

326 IAC 5-1 (Visible Emissions Limitations)

Pursuant to 326 IAC 5-1-2 (Visible Emissions Limitations), except as provided in 326 IAC 5-1-3 (Temporary Exemptions), visible emissions shall meet the following, unless otherwise stated in this permit:

- (a) Visible emissions shall not exceed an average of forty percent (40%) opacity in twenty-four (24) consecutive readings as determined by 326 IAC 5-1-4,
- (b) Visible emissions shall not exceed sixty percent (60%) opacity for more than a cumulative total of fifteen (15) minutes (sixty (60) readings) in a six (6) hour period.

State Rule Applicability - Individual Facilities

326 IAC 8-2-1 (Surface Coating Emission Limitations: Applicability)

326 IAC 8-2-12 (Wood Furniture and Cabinet Coating)

Pursuant to 326 IAC 8-2-1 (Surface Coating Emission Limitations: Applicability), the surface coating booths and adhesive spray stations that were installed in 1985 (E3 - E 14), and the surface coating booth installed in 1988 (E30) each have potential VOC emissions less than twenty-five (25) tons per year, and the adhesive spray stations installed in 1993 (E 15 - 17 and E29) each have actual VOC emissions less than fifteen (15) pounds per day. Therefore, 326 IAC 8-2-12 (Wood Furniture and Cabinet Coating) does not currently apply to any of the booths or spray stations.

Any change or modification which may increase potential emissions from the surface coating operation, shall require prior approval from the OAM to determine applicability requirements of 326 IAC 8, before such change may occur.

326 IAC 8-6 (Organic Solvent Emission Limitations)

This rule is not applicable because the source did not begin operation between October 7, 1974, and January 1, 1980. In addition, the potential VOC emissions from the source were, and continue to be, less than 100 tons per year.

There are no 326 IAC 8 rules that apply.

326 IAC 6-3-2 (Process Operations)

The particulate matter (PM) from each of the coating spray booths shall not exceed the pound per

hour emission rate established as E in the following formula:

Interpolation and extrapolation of the data for the process weight rate up to sixty thousand (60,000) pounds per hour shall be accomplished by use of the equation:

$$E = 4.10 P^{0.67} \quad \text{where } E = \text{rate of emission in pounds per hour and} \\ P = \text{process weight rate in tons per hour}$$

The dry filters shall be in operation at all times the coating spray booths are in operation in order to comply with this limit.

Pursuant to 326 IAC 6-3 (Process Operations), the allowable PM emission rate from the sawmill operations shall not exceed 2.80 pounds per hour when operating at a process weight rate of 1135.6 pounds per hour. The pounds per hour limitation was calculated with the above equation. Compliance calculations for the sawmill operation are shown on Appendix A page 5.

Note: There are no particulate emissions from the adhesive spray stations due to the inherent properties of the adhesive; any overspray drops to the floor.

Compliance Requirements

Permits issued under 326 IAC 2-7 are required to ensure that sources can demonstrate compliance with applicable state and federal rules on a more or less continuous basis. All state and federal rules contain compliance provisions, however, these provisions do not always fulfill the requirement for a more or less continuous demonstration. When this occurs IDEM, OAM, in conjunction with the source, must develop specific conditions to satisfy 326 IAC 2-7-5. As a result, compliance requirements are divided into two sections: Compliance Determination Requirements and Compliance Monitoring Requirements.

Compliance Determination Requirements in Section D of the permit are those conditions that are found more or less directly within state and federal rules and the violation of which serves as grounds for enforcement action. If these conditions are not sufficient to demonstrate continuous compliance, they will be supplemented with Compliance Monitoring Requirements, also Section D of the permit. Unlike Compliance Determination Requirements, failure to meet Compliance Monitoring conditions would serve as a trigger for corrective actions and not grounds for enforcement action. However, a violation in relation to a compliance monitoring condition will arise through a source's failure to take the appropriate corrective actions within a specific time period.

The coating spray booths have applicable compliance monitoring conditions as specified below:

1. Particulate Matter (PM)
The dry filters for PM control shall be in operation at all times when coating spray booth E12, E13, E14, or E30 is in operation.
2. Monitoring
 - (a) Daily inspections shall be performed to verify the placement, integrity and particle loading of the filters. To monitor the performance of the dry filters, daily observations shall be made of the overspray while one or more of the booths are in operation. The Compliance Response Plan shall be followed whenever a condition exists which should result in a response step. Failure to take response steps in accordance with Section C - Compliance Monitoring Plan - Failure to Take Response Steps, shall be considered a violation of this permit.

- (b) Weekly inspections shall be performed of the coating emissions from the stack and the presence of overspray on the rooftops and the nearby ground. The Compliance Response Plan for this unit shall contain troubleshooting contingency and response steps for when a noticeable change in overspray emissions, or evidence of overspray emission is observed. The Compliance Response Plan shall be followed whenever a condition exists which should result in a response step. Failure to take response steps in accordance with Section C - Compliance Monitoring Plan - Failure to Take Response Steps, shall be considered a violation of this permit.
- (c) Additional inspections and preventive measures shall be performed as prescribed in the Preventive Maintenance Plan.

The sawmill has applicable compliance monitoring conditions as specified below:

1. Visible Emissions Notations

- (a) Daily visible emission notations of each baghouse exhaust, the dry filter array exhaust, and the cyclone exhaust shall be performed during normal daylight operations when exhausting to the atmosphere. A trained employee shall record whether emissions are normal or abnormal.
- (b) For processes operated continuously, "normal" means those conditions prevailing, or expected to prevail, eighty percent (80%) of the time the process is in operation, not counting startup or shut down time.
- (c) In the case of batch or discontinuous operations, readings shall be taken during that part of the operation that would normally be expected to cause the greatest emissions.
- (d) A trained employee is an employee who has worked at the plant at least one (1) month and has been trained in the appearance and characteristics of normal visible emissions for that specific process.
- (e) The Compliance Response Plan for this unit shall contain troubleshooting contingency and response steps for when an abnormal emission is observed.

2. Parametric Monitoring

The Permittee shall record the total static pressure drop across the baghouses, BH1 and BH3, used in conjunction with the woodworking process, at least once weekly when the woodworking process is in operation when venting to the atmosphere. Unless operated under conditions for which the Compliance Response Plan specifies otherwise, the pressure drop across the baghouse shall be maintained within the range of 1.0 and 10.0 inches of water or a range established during the latest stack test. The Compliance Response Plan for this unit shall contain troubleshooting contingency and response steps for when the pressure reading is outside of the above mentioned range for any one reading.

The instrument used for determining the pressure shall comply with Section C - Pressure Gauge Specifications, of this permit, shall be subject to approval by IDEM, OAM and shall be calibrated at least once every six (6) months.

3. Broken Bag or Failure Detection

In the event that bag failure has been observed:

- (a) The affected compartments will be shut down immediately until the failed units have been repaired or replaced.
- (b) Within eight (8) hours of the determination of failure, response steps according to the timetable described in the Compliance Response Plan shall be initiated. For any failure with corresponding response steps and timetable not described in the Compliance Response Plan, response steps shall be devised within eight (8) hours of discovery of the failure and shall include a timetable for completion.

4. Dry Filter Array and Cyclone Inspections

An inspection shall be performed each calendar quarter of the dry filter array and the cyclone controlling the woodworking operation when venting to the atmosphere. A cyclone inspection shall be performed within three months of redirecting vents to the atmosphere and every three months thereafter. An inspection of the dry filter array shall be performed within three month of redirecting the vent to the atmosphere and every three months thereafter. Inspections are optional when venting to the indoors.

These monitoring conditions are necessary because the dry filters, baghouses, and cyclone must operate properly to ensure compliance with 326 IAC 6-3 (Process Operations) and 326 IAC 2-7 (Part 70).

Air Toxic Emissions

Indiana presently requests applicants to provide information on emissions of the 187 hazardous air pollutants (HAPs) set out in the Clean Air Act Amendments of 1990. These pollutants are either carcinogenic or otherwise considered toxic and are commonly used by industries. They are listed as air toxics on the Office of Air Management (OAM) Part 70 Application Form GSD-08.

- (a) This source will emit levels of air toxics greater than those that constitute major source applicability according to Section 112 of the Clean Air Act. The concentrations of these air toxics were modeled and found to be (in worst case possible) as follows: methylene chloride, 1740000 $\mu\text{g}/\text{m}^3$; toluene, 750000 $\mu\text{g}/\text{m}^3$; xylene, 435000 $\mu\text{g}/\text{m}^3$; methyl isobutyl ketone, 410000; methyl alcohol, 260000 $\mu\text{g}/\text{m}^3$; formaldehyde, 930 $\mu\text{g}/\text{m}^3$; methyl ethyl ketone, 590000; ethyl benzene, 435000 $\mu\text{g}/\text{m}^3$. The concentrations of these air toxics were compared to the Permissible Exposure Limits (PEL) developed by the Occupational Safety and Health Administration (OSHA). None of the maximum concentrations calculated for an eight (8) hour period were found to exceed 0.5% of the PEL for that compound.
- (b) See attached calculations for detailed air toxic calculations, Appendix A pages 2, 3, and 4.

Conclusion

The operation of this wood furniture manufacturing operation shall be subject to the conditions of the attached proposed **Part 70 Permit No. T003-7733-00169**.

Indiana Department of Environmental Management Office of Air Management

Addendum to the Technical Support Document for a Part 70 Operating Permit and Enhanced New Source Review (ENSR)

Source Name: **R. M. Wieland Company**
Source Location: **13737 Main Street, Grabill, IN 46741, and
13802 Sawmill Road, Grabill, IN 46741**
County: **Allen**
SIC Code: **2511, 2521**
Operation Permit No.: **T003-7733-00169**
Permit Reviewer: **Vickie Cordell**

On October 10, 1998, the Office of Air Management (OAM) had a notice published in the Ft. Wayne Journal Gazette, Ft. Wayne, Indiana, stating that R. M. Wieland Company had applied for a Part 70 Operating Permit to operate a wood furniture manufacturing operation. The notice also stated that OAM proposed to issue a permit for this operation and provided information on how the public could review the proposed permit and other documentation. Finally, the notice informed interested parties that there was a period of thirty (30) days to provide comments on whether or not this permit should be issued as proposed.

On October 13, 1998, Innovative Environmental Technologies, Inc. (IET, Inc.) submitted comments on the proposed Part 70 permit on behalf of R. M. Wieland Co. The following is a summary of the comments. In the responses, additions to the permit are bolded for emphasis; the language with a line through it has been deleted. The Table Of Contents has been modified to reflect these changes.

Comment 1:

There are currently three spray booths at the site. Installation of another booth, E30, is planned in the near future. This was not clear in the application. The original application just listed it in the Limited Liability section for (existing) units that had not been registered.

Comment 2:

In the process flow diagram in the permit application the process weight rate for foam is listed at 793.4 board feet per hour. This is not accurate. The 10.66 square feet surface area per cushion would better represent the application of glue. The rate should be changed to 400 square feet glued per gun station per hour. Sections A.2 (d), (e), and (f), and D.2 (d), (e), and (f) should be changed to read spray ~~guns~~ at 400 sq. ft. glued/gun/hr.

Comment 3:

The glue guns are not located at spray booths. Rather, they are all located in an open area, since there are no particulate emissions from these guns. The maximum glue rate for each gun is listed as 1.336 lb/hr on the application process flow diagram. The actual spray rate is 1.53 lb/min per gun. The number used on the flow diagram was probably obtained from the total consumption for the year divided over normal operating hours. The maximum adhesive application rate should be changed to 30 lbs/hr/gun. At this rate any assembly line production rate would not put the company in violation of their permit for any gun.

Response to Comments 1, 2 and 3:

The following changes have been made to Sections A and D.1 as a result of these comments:

A.2 Emission Units and Pollution Control Equipment Summary [326 IAC 2-7-4(c)(3)]
[326 IAC 2-7-5(15)]

This stationary source consists of the following emission units and pollution control devices:

- (a) One (1) sealer coat spray booth, identified as E12, with a maximum capacity of 445.21 pounds of wood pieces per hour, using dry filters for particulate control, and exhausting to stack S1.
- (b) One (1) top coat spray booth, identified as E13, with a maximum capacity of 445.21 pounds of wood pieces per hour, using dry filters for particulate control, and exhausting to stack S2.
- (c) ~~Two (2)~~ **One (1)** finish coat spray booth, identified as E14 ~~and E30~~, with a ~~combined~~ maximum capacity of ~~445.21~~ **222.6** pounds of wood pieces per hour, using dry filters for particulate control, and exhausting to stack S3.
- (d) Six (6) adhesive spray ~~stations, guns, two (2) with high volume-low pressure (HVLP) spray guns, identified as E1 and E2, and four (4) with air atomized spray guns, identified as E11, E15, E16, and E17, each with a maximum capacity of 56.67 board 400 square feet of foam glued per hour, exhausting to vent V8.~~
- (e) Four (4) adhesive spray ~~stations guns, with air atomized spray guns, identified as E3, E4, E5, and E6, each with a maximum capacity of 56.67 board 400 square feet of foam glued per hour, exhausting to vent V6.~~
- (f) Five (5) adhesive spray ~~stations guns, with air atomized spray guns, identified as E7, E8, E9, E10 and E29, each with a maximum capacity of 56.67 board 400 square feet of foam glued per hour, exhausting to vent V7.~~
- (g) One (1) sawmill including various woodworking equipment with particulate matter controlled by two (2) baghouses, BH1 and BH3, exhausting through vents S14 and S15 into the building; one (1) spray booth type enclosure with a dry filter array, exhausting through vent S17 into the building; and one (1) cyclone, CY1, exhausting through vent S16 into the building.
- (h) **One (1) finish coat spray booth, identified as E30, to be constructed within eighteen (18) months, with a maximum capacity of 222.6 pounds of wood pieces per hour, using dry filters for particulate control, and exhausting to stack S3.**

SECTION D.1 FACILITY CONDITIONS

Facility Description [326 IAC 2-7-5(15)]

- (a) One (1) sealer coat spray booth, identified as E12, with a maximum capacity of 445.21 pounds of wood pieces per hour, using dry filters for particulate control, and exhausting to stack S1.
- (b) One (1) top coat spray booth, identified as E13, with a maximum capacity of 445.21 pounds of wood pieces per hour, using dry filters for particulate control, and exhausting to stack S2.
- (c) ~~Two (2)~~ **One (1)** finish coat spray booth, identified as E14 ~~and E30~~, with a ~~combined~~ maximum capacity of ~~445.21~~ **222.6** pounds of wood pieces per hour, using dry filters for particulate control, and exhausting to stack S3.
- (d) Six (6) adhesive spray ~~stations, guns, two (2) with high volume-low pressure (HVL) spray guns, identified as E1 and E2, and four (4) with air atomized spray guns, identified as E11, E15, E16, and E17, each with a maximum capacity of 56.67 board~~ **400 square** feet of foam **glued** per hour, exhausting to vent V8.
- (e) Four (4) adhesive spray ~~stations guns, with air atomized spray guns, identified as E3, E4, E5, and E6, each with a maximum capacity of 56.67 board~~ **400 square** feet of foam **glued** per hour, exhausting to vent V6.
- (f) Five (5) adhesive spray ~~stations guns, with air atomized spray guns, identified as E7, E8, E9, E10 and E29, each with a maximum capacity of 56.67 board~~ **400 square** feet of foam **glued** per hour, exhausting to vent V7.

D.1.4 Particulate Matter (PM) [326 IAC 6-3-2(c)]

The PM from each of the coating spray booths, E12, E13, **and E14**, ~~and E30~~, shall each not exceed the pound per hour emission rate established as E in the following formula:

Interpolation and extrapolation of the data for the process weight rate up to sixty thousand (60,000) pounds per hour shall be accomplished by use of the equation:

$$E = 4.10 P^{0.67}$$

where E = rate of emission in pounds per hour; and
P = process weight rate in tons per hour

D.1.8 Particulate Matter (PM)

The dry filters for PM control shall be in operation at all times when coating spray booth E12, E13, **or E14**, ~~or E30~~ is in operation.

The new spray coating booth has been reviewed under the ENSR process. An Affidavit of Construction has been added for spray booth E30; a copy of the Affidavit is included with this Addendum as Appendix B. All of Section D.3 has been added to the permit as a result of Comment 1. For clarity, only the portions that appear bold in the permit are shown in bold face type in this Addendum.

SECTION D.3 FACILITY CONDITIONS

Facility Description [326 IAC 2-7-5(15)]

- (h) One (1) finish coat spray booth, identified as E30, with a maximum capacity of 222.6 pounds of wood pieces per hour, using dry filters for particulate control, and exhausting to stack S3.

THIS SECTION OF THE PERMIT IS BEING ISSUED UNDER THE PROVISIONS OF 326 IAC 2-1 AND 40 CFR 52.780, WITH CONDITIONS LISTED BELOW.

Construction Conditions [326 IAC 2-1-3.2]

General Construction Conditions

- D.3.1 This permit to construct does not relieve the Permittee of the responsibility to comply with the provisions of the Indiana Environmental Management Law (IC 13-11 through 13-20; 13-22 through 13-25; and 13-30), the Air Pollution Control Law (IC 13-17) and the rules promulgated thereunder, as well as other applicable local, state, and federal requirements.

Effective Date of the Permit

- D.3.2 Pursuant to IC 13-15-5-3, this section of this permit becomes effective upon its issuance.
- D.3.3 Pursuant to 326 IAC 2-1-9(b) (Revocation of Permits), IDEM, OAM revoke this section of the approved permit if construction is not commenced within eighteen (18) months after receipt of this permit or if construction is suspended for a continuous period of one (1) year or more.
- D.3.4 All requirements of these construction conditions shall remain in effect unless modified in a manner consistent with procedures established for modifications of construction permits pursuant to 326 IAC 2 (Permit Review Rules).

First Time Operation Permit

- D.3.5 This document shall also become the first-time operation permit for the facilities under this section of this permit, pursuant to 326 IAC 2-1-4 (Operating Permits) when, prior to start of operation, the following requirements are met:
- (a) The attached affidavit of shall be submitted to:
- Indiana Department of Environmental Management
Permit Administration & Development Section, Office of Air Management
100 North Senate Avenue, P.O. Box 6015
Indianapolis, Indiana 46206-6015
- verifying that the facilities were constructed as proposed in the application. The facilities covered in this section of this permit may begin operating on the date the Affidavit of Construction is postmarked or hand delivered to IDEM.
- (b) If construction is completed in phases; i.e., the entire construction is not done continuously, a separate affidavit must be submitted for each phase of construction. Any permit conditions associated with operation start up dates such as stack testing for New Source Performance Standards (NSPS) shall be applicable to each individual phase.
- (c) The permittee shall receive an Operation Permit Validation Letter from the Chief of the Permit Administration & Development Section and attach it to this permit.

Operation Conditions

Emission Limitations and Standards [326 IAC 2-7-5(1)]

D.3.6 Volatile Organic Compounds (VOC) [326 IAC 8]

Any change or modification which may increase potential emissions from the surface coating operation, shall require prior approval from the OAM to determine applicability requirements of 326 IAC 8, before such change may occur.

D.3.7 Wood Furniture NESHAP [40 CFR 63, Subpart JJ]

- (a) The wood furniture coating operation is subject to the National Emission Standards for Hazardous Air Pollutants (NESHAP), 326 IAC 20-14, (40 CFR 63, Subpart JJ), with a compliance date of December 7, 1998.
- (b) Pursuant to 40 CFR 63, Subpart JJ, the wood furniture coating operations shall comply with the following conditions:
- (1) Limit the Volatile Hazardous Air Pollutants (VHAP) emissions from finishing operations as follows:
 - (A) Achieve a weighted average volatile hazardous air pollutant (VHAP) content across all coatings of one (1.0) pound VHAP per pound solids, as applied; or
 - (B) Use compliant finishing materials in which all stains, washcoats, sealers, topcoats, basecoats and enamels have a maximum VHAP content of one (1.0) pound VHAP per pound solid, as applied. Thinners used for on-site formulation of washcoats, basecoats, and enamels have a three percent (3.0%) maximum VHAP content by weight. All other thinners have a ten percent (10.0%) maximum VHAP content by weight; or
 - (C) Use a control device to limit emissions to one (1.0) pound VHAP per pound solids; or
 - (D) Use any combination of (A), (B), and (C).
 - (2) Limit VHAP emissions from contact adhesives as follows:
 - (A) Use compliant contact adhesives as follows:
 - (i) For foam adhesives used in products that meet the upholstered seating flammability requirements, the VHAP content shall not exceed 1.8 pound VHAP per pound solids;
 - (ii) For all other contact adhesives (except aerosols and contact adhesives applied to nonporous substrates) the VHAP content shall not exceed one (1.0) pound VHAP per pound solids;or
 - (B) Use a control device to limit emissions to one (1.0) for existing pound VHAP per pound solids.
 - (3) The strippable spray booth material shall have a maximum VOC content of eight-tenths (0.8) pounds VOC per pound solids.

D.3.8 Work Practice Standards [40 CFR 63.803]

The owner or operator of an affected source subject to this subpart shall prepare and maintain a written work practice implementation plan within sixty (60) calendar days after the compliance date. The work practice implementation plan must define environmentally desirable work practices for each wood furniture manufacturing operation and at a minimum address each of the following work practice standards as defined under 40 CFR 63.803:

- (a) Operator training course.
- (b) Leak inspection and maintenance plan.
- (c) Cleaning and washoff solvent accounting system.
- (d) Chemical composition of cleaning and washoff solvents.
- (e) Spray booth cleaning.
- (f) Storage requirements.
- (g) Conventional air spray guns shall only be used under the circumstances defined under 40 CFR 63.803(h).
- (h) Line cleaning.
- (i) Gun cleaning.
- (j) Washoff operations.
- (k) Formulation assessment plan for finishing operations.

D.3.9 Particulate Matter (PM) [326 IAC 6-3-2(c)]

The PM from the coating spray booth, E30, shall not exceed the pound per hour emission rate established as E in the following formula:

Interpolation and extrapolation of the data for the process weight rate up to sixty thousand (60,000) pounds per hour shall be accomplished by use of the equation:

$$E = 4.10 P^{0.67} \quad \text{where } E = \text{rate of emission in pounds per hour; and} \\ P = \text{process weight rate in tons per hour}$$

D.3.10 Preventive Maintenance Plan [326 IAC 2-7-5(13)]

A Preventive Maintenance Plan, in accordance with Section B - Preventive Maintenance Plan, of this permit, is required for this facility and any control devices.

Compliance Determination Requirements

D.3.11 Testing Requirements [326 IAC 2-7-6(1),(6)] [40 CFR 63]

- (a) Pursuant to 40 CFR 63, Subpart JJ, if the Permittee elects to demonstrate compliance using 63.804(a)(3) or 63.804(c)(2) or 63.804(d)(3) or 63.804(e)(2), performance testing must be conducted in accordance with 40 CFR 63, Subpart JJ and 326 IAC 3-6.
- (b) The Permittee is not required to test these facilities by this permit. IDEM may require compliance testing at any specific time when necessary to determine if the facility is in compliance. If testing is required by IDEM, compliance with the VOC limit specified in Condition D.3.7 shall be determined by a performance test conducted in accordance with Section C - Performance Testing.

D.3.12 Volatile Organic Compounds (VOC)

Compliance with the VOC content and usage limitations contained in Conditions D.3.7 shall be determined pursuant to 326 IAC 8-1-4(a)(3) and 326 IAC 8-1-2(a) using formulation data supplied by the coating manufacturer. IDEM, OAM, reserves the authority to determine compliance using Method 24 in conjunction with the analytical procedures specified in 326 IAC 8-1-4.

Compliance Monitoring Requirements [326 IAC 2-7-6(1)] [326 IAC 2-7-5(1)]

D.3.13 Particulate Matter (PM)

The dry filters for PM control shall be in operation at all times when coating spray booth E30 is in operation.

D.3.14 Monitoring

- (a) Daily inspections shall be performed to verify the placement, integrity and particle loading of the filters. To monitor the performance of the dry filters, weekly observations shall be made of the overspray while one or more of the booths are in operation. The Compliance Response Plan shall be followed whenever a condition exists which should result in a response step. Failure to take response steps in accordance with Section C - Compliance Monitoring Plan - Failure to Take Response Steps, shall be considered a violation of this permit.
- (b) Monthly inspections shall be performed of the coating emissions from the stack and the presence of overspray on the rooftops and the nearby ground. The Compliance Response Plan for this unit shall contain troubleshooting contingency and response steps for when a noticeable change in overspray emissions, or evidence of overspray emission is observed. The Compliance Response Plan shall be followed whenever a condition exists which should result in a response step. Failure to take response steps in accordance with Section C - Compliance Monitoring Plan - Failure to Take Response Steps, shall be considered a violation of this permit.
- (c) Additional inspections and preventive measures shall be performed as prescribed in the Preventive Maintenance Plan.

Record Keeping and Reporting Requirements [326 IAC 2-7-5(3)] [326 IAC 2-7-19]

D.3.15 Record Keeping Requirements

- (a) To document compliance with Condition D.3.7, the Permittee shall maintain records in accordance with (1) through (5) below. Records maintained for (1) through (5) shall be complete and sufficient to establish compliance with the VHAP usage limits established in Condition D.3.7.
 - (1) Certified Product Data Sheet for each finishing material, thinner, contact adhesive and strippable booth coating.
 - (2) The HAP content in pounds of VHAP per pounds of solids, as applied, for all finishing materials and contact adhesives used.
 - (3) The VOC content in pounds of VOC per pounds of solids, as applied, for each strippable coating used.
 - (4) The VHAP content in weight percent of each thinner used.
 - (5) When the averaging compliance method is used, copies of the averaging calculations for each month as well as the data on the quantity of coating and thinners used to calculate the average.
- (b) To document compliance with Condition D.3.8, the Permittee shall maintain records demonstrating actions have been taken to fulfill the Work Practice Implementation Plan.

- (c) To document compliance with Conditions D.3.13 and D.3.14, the Permittee shall maintain a log of weekly overspray observations, daily and monthly inspections, and those additional inspections prescribed by the Preventive Maintenance Plan.
- (d) All records shall be maintained in accordance with Section C - General Record Keeping Requirements, of this permit.

D.3.16 Reporting Requirements

- (a) An Initial Compliance Report to document compliance with Condition D.3.7 and the Certification form, shall be submitted within sixty (60) days following the compliance date of December 7, 1998. The Initial Compliance Report must include data from the entire month that the compliance date falls.
- (b) A semi-annual Continuous Compliance Report to document compliance with Condition D.3.7 and the Certification form, shall be submitted within thirty (30) days after the end of the six (6) months being reported.

The six (6) month periods shall cover the following months:

- (1) January 1 through June 30.
- (2) July 1 through December 31.
- (c) The reports required in (a), and (b) of this condition shall be submitted to:

Indiana Department of Environmental Management
Compliance Data Section, Office of Air Management
100 North Senate Avenue, P.O. Box 6015
Indianapolis, Indiana 46206-6015

and

United States Environmental Protection Agency, Region V
Air and Radiation Division, Air Enforcement Branch - Indiana (AE-17J)
77 West Jackson Boulevard
Chicago, Illinois 60604-3590

The following additional changes have been made in response to Comment 3:

The VOC and HAP spreadsheets for the Technical Support Document (TSD) have been amended with the revised adhesive application rate and revised units per hour for the foam pieces. Updated MSDS information was received from the adhesive supplier and used for these calculations. The amended spreadsheets have been added to this TSD Addendum as Appendix A, pages 1 and 2. The Actual Emissions table from the TSD has been corrected to include HAPs. To reflect the change in potential emissions, the Limited Potential to Emit table and Air Toxic Emissions section from the TSD have been revised.

Actual Emissions

The following table shows the actual emissions from the source, as reported in the Title V application.

Pollutant	Actual Emissions (tons/year)
PM	not reported
PM-10	0.15
SO ₂	not reported
VOC	29.15
CO	not reported
NO _x	not reported
Ethyl Benzene	0.31
Glycol Ethers	0.27
Methanol	0.30
Methyl Isobutyl Ketone	0.53
Methylene Chloride	13.12
Toluene	1.71
Xylene	1.83

Limited Potential to Emit / Source Status

The table below summarizes the total potential to emit, reflecting all limits, of the significant emission units (emissions after controls, based on 8,760 hours of operation per year at rated capacity and/or as otherwise limited):

Process/facility	Limited Potential to Emit (tons/year)			
	PM	PM-10	VOC	HAPs
surface coating	4.61	4.61	37.66	26.39
adhesive application	0	0	4.45	1184.57
sawmill*	12.29	12.29	0	0
Total Emissions	16.90	16.90	42.11	1210.96

* PM from this process is limited by 326 IAC 6-3 (Process Operations). PM-10 is not directly limited by any rule. However, there is no condensible PM-10 from the sawmill operations; all the PM-10 is filterable and therefore would be considered PM pursuant to 326 IAC 6-3.

- (a) This new source is **not** a major stationary source because no attainment pollutant is emitted at a rate of 250 tons per year or greater and it is not in one of the 28 listed source categories. Therefore, pursuant to 326 IAC 2-2, and 40 CFR 52.21, the PSD requirements do not apply. Methylene chloride is a Hazardous Air Pollutant but is not photochemically reactive, therefore, it is not a VOC and PSD evaluation is not applicable.
- (b) The woodworking PM is limited to a total of 16.72 tons/yr, therefore, the 326 IAC 2-2, PSD requirements do not apply. The individual process limits are equivalent to the wood throughput shown on Appendix A page 5.

Air Toxic Emissions

Indiana presently requests applicants to provide information on emissions of the 187 hazardous air pollutants (HAPs) set out in the Clean Air Act Amendments of 1990. These pollutants are either carcinogenic or otherwise considered toxic and are commonly used by industries. They are listed as air toxics on the Office of Air Management (OAM) Part 70 Application Form GSD-08.

- (a) This source will emit levels of air toxics greater than those that constitute major source applicability according to Section 112 of the Clean Air Act. The concentrations of these air toxics were modeled and found to be (in worst case possible) as follows: methylene chloride, 108382 $\mu\text{g}/\text{m}^3$; toluene, 218 $\mu\text{g}/\text{m}^3$; xylene, 91.7 $\mu\text{g}/\text{m}^3$; methyl isobutyl ketone, 51.4 $\mu\text{g}/\text{m}^3$; methyl alcohol, 22.7 $\mu\text{g}/\text{m}^3$; formaldehyde, 1.0 $\mu\text{g}/\text{m}^3$; methyl ethyl ketone, 8.0; ethyl benzene, 16.9 $\mu\text{g}/\text{m}^3$; propylene oxide, 550 $\mu\text{g}/\text{m}^3$. The concentrations of these air toxics were compared to the Permissible Exposure Limits (PEL) developed by the Occupational Safety and Health Administration (OSHA). The Office of Air Management (OAM) does not have at this time any specific statutory or regulatory authority over these substances. (The PELs were inadvertently listed in the original TSD, rather than the modeled concentrations. Only the modeled methylene chloride and propylene oxide concentrations have changed with the increased adhesive rate.)
- (b) See attached spreadsheet for detailed air toxic calculations for the adhesive, Addendum Appendix A, page 1.

No change will be made to the TSD. The OAM prefers that the TSD reflect the permit that was on public notice. Changes to the permit or technical support material that occur after the public notice are documented in this Addendum to the Technical Support Document. This accomplishes the desired result of ensuring that these types of concerns are documented and part of the record regarding this permit decision.

Upon further review, the OAM has decided to make the following revisions to the permit (bolded language has been added, the language with a line through it has been deleted).

1. Condition B.28 (Credible Evidence) has been deleted. The IDEM now believes that this condition is not necessary and has removed it from the permit. The issues regarding credible evidence can be adequately addressed during a showing of compliance or noncompliance. Indiana's statutes, and the rules adopted under their authority, govern the admissibility of evidence in any proceeding. Indiana law contains no provisions that limit the use of any credible evidence and an explicit statement is not required in the permit.

~~B.28 Credible Evidence [326 IAC 2-7-5(3)][62 Federal Register 8313][326 IAC 2-7-6]~~

~~Notwithstanding the conditions of this permit that state specific methods that may be used to assess compliance or noncompliance with applicable requirements, other credible evidence may be used to demonstrate compliance or non-compliance.~~

2. Condition C.3 (Opacity) has been modified for consistency with the November 1, 1998 update to 326 IAC 5. The condition is now as follows:

C.3 Opacity [326 IAC 5-1]

Pursuant to 326 IAC 5-1-2 (~~Visible Emissions~~ **Opacity** Limitations), except as provided in 326 IAC 5-1-3 (Temporary Exemptions), ~~visible emissions~~ **opacity** shall meet the following, unless otherwise stated in this permit:

- (a) ~~Visible emissions~~ **Opacity** shall not exceed an average of forty percent (40%) ~~opacity in twenty four (24) consecutive readings,~~ **in any one (1) six (6)-minute averaging period** as determined in 326 IAC 5-1-4.

- (b) ~~Visible emissions~~ **Opacity** shall not exceed sixty percent (60%) ~~opacity~~ for more than a cumulative total of fifteen (15) minutes (sixty (60) readings **as measured according to 40 CFR 60, Appendix A, Method 9 or fifteen (15) one (1)-minute non-overlapping integrated averages for a continuous opacity monitor**) in a six (6) hour period.

3. Condition D.1.2 (Wood Furniture NESHAP) has been amended to better reflect the language of the rule, 40 CFR 63 Subpart JJ.

D.1.2 Wood Furniture NESHAP [40 CFR 63, Subpart JJ]

- (a) The wood furniture coating operation is subject to the National Emission Standards for Hazardous Air Pollutants (NESHAP), 326 IAC 20-14, (40 CFR 63, Subpart JJ), with a compliance date of December 7, 1998.
- (b) Pursuant to 40 CFR 63, Subpart JJ, the wood furniture coating operations shall comply with the following conditions:
- (1) Limit the Volatile Hazardous Air Pollutants (VHAP) emissions from finishing operations as follows:
- (A) Achieve a weighted average volatile hazardous air pollutant (VHAP) content across all coatings of one (1.0) pound VHAP per pound solids, **as applied**; or
- (B) Use compliant finishing materials in which all stains, washcoats, sealers, topcoats, basecoats and enamels have a maximum VHAP content of one (1.0) pound VHAP per pound solid, as applied. Thinners used for on-site formulation of washcoats, basecoats, and enamels have a three percent (3.0%) maximum VHAP content by weight. All other thinners have a ten percent (10.0%) maximum VHAP content by weight; or
- (C) Use a control device to limit emissions to one (1.0) pound VHAP per pound solids; or
- (D) Use **any** combination of (A), (B), and (C).
- (2) Limit VHAP emissions **from** contact adhesives as follows:
- (A) **Use compliant contact adhesives as follows:**
- (i) For foam adhesives used in products that meet the upholstered seating flammability requirements, the VHAP content shall not exceed 1.8 pound VHAP per pound solids;
- (ii) For all other contact adhesives (except aerosols and contact adhesives applied to nonporous substrates) the VHAP content shall not exceed one (1.0) pound VHAP per pound solids;
- or**
- (B) Use a control device to limit emissions to one (1.0) for existing pound VHAP per pound solids.
- (3) The strippable spray booth material shall have a maximum VOC content of eight-tenths (0.8) pounds VOC per pound solids.

4. The OAM believes that the daily filter checks for the surface coating booths are a very effective means of ensuring ongoing compliance. Additional monitoring of emissions is still useful to ensure that the filter is operating as designed; however, this can be done less frequently. Conditions D.1.9 (Monitoring) and D.1.10(c) (Record Keeping Requirements) have been changed as follows:

D.1.9 Monitoring

- (a) Daily inspections shall be performed to verify the placement, integrity and particle loading of the filters. To monitor the performance of the dry filters, ~~daily~~ **weekly** observations shall be made of the overspray while one or more of the booths are in operation. The Compliance Response Plan shall be followed whenever a condition exists which should result in a response step. Failure to take response steps in accordance with Section C - Compliance Monitoring Plan - Failure to Take Response Steps, shall be considered a violation of this permit.
- (b) ~~Weekly~~ **Monthly** inspections shall be performed of the coating emissions from the stack and the presence of overspray on the rooftops and the nearby ground. The Compliance Response Plan for this unit shall contain troubleshooting contingency and response steps for when a noticeable change in overspray emissions, or evidence of overspray emission is observed. The Compliance Response Plan shall be followed whenever a condition exists which should result in a response step. Failure to take response steps in accordance with Section C - Compliance Monitoring Plan - Failure to Take Response Steps, shall be considered a violation of this permit.
- (c) Additional inspections and preventive measures shall be performed as prescribed in the Preventive Maintenance Plan.

D.1.10 Record Keeping Requirements

- (c) To document compliance with Conditions D.1.8 and D.1.9, the Permittee shall maintain a log of ~~daily~~ **weekly** overspray observations, daily and ~~weekly~~ **monthly** inspections, and those additional inspections prescribed by the Preventive Maintenance Plan.

5. Condition D.2.7 (Broken Bag or Failure Detection) has been modified to provide clarification for the operation of single compartment baghouses, and to clarify that the emergency provisions of the Title V rule and general permit condition may take precedence if applicable.

D.2.7 Broken ~~or Failed~~ Bag ~~or Failure~~ Detection

In the event that bag failure has been observed:

- (a) The affected compartments will be shut down immediately until the failed units have been repaired or replaced. ~~For single compartment baghouses, failed units and the associated process will be shut down immediately until the failed units have been repaired or replaced.~~
- (b) Within eight (8) hours of the determination of failure, response steps according to the timetable described in the Compliance Response Plan shall be initiated. For any failure with corresponding response steps and timetable not described in the Compliance Response Plan, response steps shall be devised within eight (8) hours of discovery of the failure and shall include a timetable for completion. **Operations may continue only if the event qualifies as an emergency and the Permittee satisfies the requirements of the emergency provisions of this permit (Section B - Emergency Provisions).**
- (b) **For single compartment baghouses, failed units and the associated process will be shut down immediately until the failed units have been repaired or replaced. Operations may continue only if the event qualifies as an emergency and the Permittee satisfies the requirements of the emergency provisions of this permit (Section B - Emergency Provisions).**

6. The Technical Support Document (TSD) stated the permit number incorrectly in the Source Background and Description section on Page 1. The number was shown correctly in the TSD header and Conclusion and in the permit. The correct number is:

Operation Permit No.: T003-7733-00169.

The TSD stated that a Source Specific Operating Agreement (SSOA) application was submitted for the sawmill but was combined with the Title V application, and that the sawmill was never given a separate source ID number. However, a SSOA (003-7900-00277) was actually issued on June 11, 1998. Review of the sawmill operations for the Title V permit determined that the sawmill does not meet the SSOA qualifications. Specifically, the outlet grain loading of the dry filter array and the cyclone, CY1, each exceed 0.001 grain per actual cubic foot of outlet air. The SSOA was revoked (R-003-10382-00277) on December 1, 1998. The combined source of R. M. Wieland, located at 13737 Main Street and 13802 Sawmill Road, Grabill, Indiana, is assigned a single Plant Identification of 033-00169. The plant identification previously assigned to the woodworking operation is null and void.

As previously explained, no change will be made to the TSD. Changes to the technical support material that occur after the public notice are documented in this Addendum to the Technical Support Document.

**Appendix A: Emissions Calculations
VOC and Particulate
From Adhesive and Surface Coating Operations**

**Company Name: R. M. Wieland Co.
Address City IN Zip: 13737 Main Street, Grabill, IN 46741
Permit No/Plt ID: T003-7733-00169
Reviewer: V. Cordell
Date: November 11, 1997**

Booth ID	Stack ID	Material	Density (Lb/Gal)*	Weight % Volatile (H2O & Organics)	Weight % Water	Weight % Organics	Volume % Water	Volume % Non-Vol (solids)	Gal of Mat (gal/unit)	Maximum (unit/hour)**	Pounds VOC per gallon of coating less water	Pounds VOC per gallon of coating	Potential VOC pounds per hour	Potential VOC pounds per day	Potential VOC tons per year	Particulate Potential ton/yr	lb VOC /gal solids	Transfer Efficiency***
E1 & E2	V8	Parabond A-1535	9.746	65.00%	54.30%	10.70%	63.53%	35.00%	0.00242	113.340	2.86	1.04	0.29	6.87	1.25	0.00	2.98	100%
E3-11	V6, V7, & V8	Parabond A-1535	9.746	65.00%	54.30%	10.70%	63.53%	35.00%	0.00242	510.030	2.86	1.04	1.29	30.90	5.64	0.00	2.98	100%
E15-17, & 29	V7 & V8	Parabond A-1535	9.746	65.00%	54.30%	10.70%	63.53%	35.00%	0.00242	226.680	2.86	1.04	0.57	13.73	2.51	0.00	2.98	100%
E12	S1	Chemgard Sealer	7.550	80.79%	0.00%	80.79%	0.00%	13.00%	0.10490	4.4521	6.10	6.10	2.85	68.37	12.48	1.78	46.92	40%
E13	S2	Supergard #20	7.439	85.95%	5.64%	80.32%	5.03%	13.79%	0.19950	4.4521	6.29	5.97	5.31	127.36	23.24	2.44	43.33	40%
		Supergard #30	7.467	85.91%	5.71%	80.20%	5.12%	13.81%	0.19950	4.4521	6.31	5.99	5.32	127.66	23.30	2.46	43.37	40%
		Supergard #60	7.453	85.82%	4.41%	81.41%	3.95%	13.91%	0.19950	4.4521	6.32	6.07	5.39	129.33	23.60	2.47	43.63	40%
E14 & E30****	S3	Manilla finish	7.655	96.92%	12.72%	84.20%	11.69%	3.04%	0.01240	4.4521	7.30	6.45	0.36	8.54	1.56	0.02	212.16	70%
		Maple Nut finish	8.455	70.19%	0.30%	69.90%	0.30%	29.17%	0.01240	4.4521	5.93	5.91	0.33	7.83	1.43	0.18	20.26	70%
		Med Graintone fin.	7.664	77.41%	0.54%	76.87%	0.49%	22.28%	0.01240	4.4521	5.92	5.89	0.33	7.81	1.42	0.13	26.44	70%
		Teak finish	7.164	93.84%	2.34%	91.50%	2.01%	6.11%	0.01240	4.4521	6.69	6.55	0.36	8.68	1.58	0.03	107.21	70%
		Violet finish	7.036	97.15%	4.51%	92.64%	3.81%	2.84%	0.01240	4.4521	6.78	6.52	0.36	8.64	1.58	0.01	229.82	70%
		Cleaner H783-C	7.036	97.15%	4.51%	92.64%	3.81%	2.84%	0.01240	4.4521	6.78	6.52	0.36	8.64	1.58	0.01	229.82	70%

State Potential Emissions **Add worst case coating (highlighted values) to all solvents** **10.75 257.89 47.06 4.43**

METHODOLOGY

Pounds of VOC per Gallon Coating less Water = (Density (lb/gal) * Weight % Organics) / (1-Volume % water)
 Pounds of VOC per Gallon Coating = (Density (lb/gal) * Weight % Organics)
 Potential VOC Pounds per Hour = Pounds of VOC per Gallon coating (lb/gal) * Gal of Material (gal/unit) * Maximum (units/hr)
 Potential VOC Pounds per Day = Pounds of VOC per Gallon coating (lb/gal) * Gal of Material (gal/unit) * Maximum (units/hr) * (24 hr/day)
 Potential VOC Tons per Year = Pounds of VOC per Gallon coating (lb/gal) * Gal of Material (gal/unit) * Maximum (units/hr) * (8760 hr/yr) * (1 ton/2000 lbs)
 Particulate Potential Tons per Year = (units/hour) * (gal/unit) * (lbs/gal) * (1- Weight % Volatiles) * (1-Transfer efficiency) * (8760 hrs/yr) *(1 ton/2000 lbs)
 Pounds VOC per Gallon of Solids = (Density (lbs/gal) * Weight % organics) / (Volume % solids)
 Total = Worst Coating + Sum of all solvents used

ADDITIONAL NOTES

Booths E1 - E11, E15 - E17, E29, and E30 are CWOP/OWOP. Booths E12, E13, and E14 are previously registered.
 * All materials "as applied".
 ** Units per hour are board foot of foam for Parabond; 100 pounds of hardwood for finishes.
 ***Used 100% transfer efficiency for Parabond booths because no airborne particulate matter is anticipated from adhesive. Transfer efficiency for air atomized spray gun obtained from AP-42; transfer efficiency for HVLP obtained from
 **** Material usage is evenly split between previously registered Booth E14 and Booth E30.

**Appendix A: Emissions Calculations
HAP Emission Calculations
Adhesive and Sealer Coat**

Company Name: R. M. Wieland Co.
Plant Location: 13737 Main Street, Grabill, IN 46741
County: Allen
Permit No. / Plt ID: T003-7733-00169
Permit Reviewer: V. Cordell
Date: October 7, 1997

Material	Booth ID	Stack ID	Density* (Lb/Gal)	Gal of Mat (gal/unit)	Maximum (unit/hour)**	Weight % Methylene Chloride	Weight % Toluene	Weight % Xylene	Weight % Ethyl Benzene	Weight % Methyl Isobutyl Ketone	Weight % Methyl Alcohol	Weight % Glycol Ether	Weight % Formaldehyde	Methylene Chloride Emissions (ton/yr)	Toluene Emissions (ton/yr)	Xylene Emissions (ton/yr)	Ethyl Benzene Emissions (ton/yr)	MIK Emissions (ton/yr)	Methyl Alcohol Emissions (ton/yr)	Glycol Ether Emissions (ton/yr)	Formaldehyde Emissions (ton/yr)	Total State Potential Emissions from Individ. Materials (ton/yr)
Parabond A-1535	E1,2	V8	9.746	0.00242	113.3400	60.00%								7.03			0.00					7.03
Parabond A-1535	E3,4,5,6	V6	9.746	0.00242	226.6800	60.00%								14.05			0.00					14.05
Parabond A-1535	7,8,9,10,29	V7	9.746	0.00242	283.3500	60.00%								17.56			0.00					17.56
Parabond A-1535	11,15,16,17	V8	9.746	0.00242	226.6800	60.00%								14.05			0.00					14.05
Chemgard Sealer	E12	S1	7.550	0.10490	4.4521		39.00%	3.00%		10.00%	4.00%	4.00%	0.20%	0.00	6.02	0.46	0.00	1.54	0.62	0.62	0.03	9.30

Total State Potential Emissions														52.69	6.02	0.46	0.00	1.54	0.62	0.62	0.03	61.99
																						Total HAPs from Adhesive & Sealer

METHODOLOGY
HAPS emission rate (tons/yr) = Density (lb/gal) * Gal of Material (gal/unit) * Maximum (unit/hr) * Weight % HAP * 8760 hrs/yr * 1 ton/2000 lbs
* All materials "as supplied" (same as "applied" for these two materials).
** Units coated are board foot of foam for Parabond A-1535; 100 pounds of hardwood for Sealer.

Appendix A: Emissions Calculations
HAP Emission Calculations - cont.
Topcoats

Company Name: R. M. Wieland Co.
Plant Location: 13737 Main Street, Grabill, IN 46741
County: Allen
Permit No. / Plt ID: T003-7733-00169
Permit Reviewer: V. Cordell
Date: December 19, 1997

Material	Stack ID	Density* (Lb/Gal)	Gal of Mat (gal/unit)	Maximum (unit/hour)**	Weight % MEK	Weight % Toluene	Weight % Xylene	Weight % Ethyl Benzene	Weight % Methyl Isobutyl Ketone	Weight % Methyl Alcohol	Weight % Glycol Ether	Weight % Formaldehyde	MEK Emissions (ton/yr)	Toluene Emissions (ton/yr)	Xylene Emissions (ton/yr)	Ethyl Benzene Emissions (ton/yr)	MIK Emissions (ton/yr)	Methyl Alcohol Emissions (ton/yr)	Glycol Ether Emissions (ton/yr)	Formaldehyde Emissions (ton/yr)	Total State Potential Emissions from Individ. Materials (ton/yr)	
Supergard #20	S2	7.58	0.14250	4.4521		9.00%	6.00%	1.00%				0.10%	0.00	1.90	1.26	0.21	0.00	0.00	0.00	0.00	0.02	3.39
- diluent H783C	"	7.086	0.05700	4.4521	9.00%	56.00%	8.00%	2.00%	9.00%				0.71	4.41	0.63	0.16	0.71	0.00	0.00	0.00	0.00	6.62
Supergard #30	"	7.62	0.14250	4.4521			31.00%	6.00%	3.00%	1.00%	5.00%	0.10%	0.00	0.00	6.56	1.27	0.64	0.21	1.06	0.02	9.76	
- diluent H783C	"	7.086	0.05700	4.4521	9.00%	56.00%	8.00%	2.00%	9.00%				0.71	4.41	0.63	0.16	0.71	0.00	0.00	0.00	0.00	6.62
Supergard #60	"	7.6	0.14250	4.4521		25.00%	7.00%		2.00%	4.00%	5.00%	0.10%	0.00	5.28	1.48	0.00	0.42	0.84	1.06	0.02	9.10	
- diluent H783C	"	7.086	0.05700	4.4521	9.00%	56.00%	8.00%	2.00%	9.00%				0.71	4.41	0.63	0.16	0.71	0.00	0.00	0.00	0.00	6.62

Total State Potential Emissions, using worst-case topcoat and diluent (highlighted values).

0.71 9.69 7.19 1.43 1.35 0.84 1.06 0.02

16.36
Total HAPs from Worst-case Topcoat

METHODOLOGY

HAPS emission rate (tons/yr) = Density (lb/gal) * Gal of Material (gal/unit) * Maximum (unit/hr) * Weight % HAP * 8760 hrs/yr * 1 ton/2000 lbs

* All materials "as supplied".

**Units coated are 100 pounds of hardwood.

NOTE: H783C is used as diluent and cleanup solvent.

Appendix A: Emissions Calculations
HAP Emission Calculations - cont.
Wood Finish

Company Name: R. M. Wieland Co.
Plant Location: 13737 Main Street, Grabill, IN 46741
County: Allen
Permit No. / Pit ID: T003-7733-00169
Permit Reviewer: V. Cordell
Date: October 7, 1997

Material	Stack ID	Density* (Lb/Gal)	Gal of Mat (gal/unit)	Maximum (unit/hour)**	Weight % Methyl Ethyl Ketone	Weight % Toluene	Weight % Xylene	Weight % Ethyl Benzene	Weight % Methyl Isobutyl Ketone	Weight % Methyl Alcohol	Weight % Glycol Ether	Methylene Chloride Emissions (ton/yr)	Toluene Emissions (ton/yr)	Xylene Emissions (ton/yr)	Ethyl Benzene Emissions (ton/yr)	MIK Emissions (ton/yr)	Methyl Alcohol Emissions (ton/yr)	Glycol Ether Emissions (ton/yr)	Total State Potential Emissions from Indiv. Materials (ton/yr)	
Manilla finish	S3	7.76	0.01127	4.4521		2.00%	19.00%					0.00	0.03	0.32	0.00	0.00	0.00	0.00	0.00	0.36
Maple Nut finish	S3	8.64	0.01127	4.4521	1.00%	3.00%	11.00%	3.00%				0.02	0.06	0.21	0.06	0.00	0.00	0.00	0.00	0.34
Medium Graitone finish	S3	7.77	0.01127	4.4521		8.00%	16.00%	3.00%				0.00	0.14	0.27	0.05	0.00	0.00	0.00	0.00	0.46
Teak finish	S3	7.220	0.01127	4.4521		5.00%	19.00%	4.00%			1.00%	0.00	0.08	0.30	0.06	0.00	0.00	0.00	0.02	0.46
Violet finish	S3	7.08	0.01127	4.4521		14.00%	16.00%	0.00%	7.00%			0.00	0.22	0.25	0.00	0.11	0.00	0.00	0.00	0.58
-diluent (Methanol)***	S3	6.6	0.00113	4.4521						100.00%		0.00	0.00	0.00	0.00	0.00	0.15	0.00	0.00	0.15

Total State Potential Emissions, using worst-case wood finish and diluent (highlighted values).

0.02 0.22 0.32 0.06 0.11 0.15 0.02 0.73

Total HAPs from Worst-case Finish

METHODOLOGY

HAPS emission rate (tons/yr) = Density (lb/gal) * Gal of Material (gal/unit) * Maximum (unit/hr) * Weight % HAP * 8760 hrs/yr * 1 ton/2000 lbs

*All materials "as supplied".

** Units coated are 100 pounds of hardwood.

*** Same relative amount of diluent used for each finish.

Appendix A: Emissions Calculations
Sawmill: PM-10 and Particulate

Company Name: R. M. Wieland Co.
Sawmill Address City IN Zip: 13802 Sawmill Road, Grabill, IN 46741
Office Address City IN Zip: 13737 Main Street, Grabill, IN 46741
Permit No./Plt ID: T003-7733-00169
Reviewer: V. Cordell
Date: August 14, 1998

From permit application:

amount of lumber cut: 1135.6 lbs/hr
amount of sawdust generated: 69.3 lbs/hr* **Maximum potential emissions before control: 303.53 tons/yr PM***
5% of sawdust is PM-10: 3.465 lbs PM-10/hr **15.18 tons/yr PM-10**

PM Emissions after control:

Baghouse BH1: 5000 acfm x 0.000084 grains/ascf / 7000 grains/lb x 60 m/hr = 0.004 lb PM/hr; = 0.016 ton/yr
Baghouse BH3: 8478 acfm x 0.00055 grains/ascf / 7000 grains/lb x 60 m/hr = 0.040 lb PM/hr; = 0.175 ton/yr
Dry filter array BB1: 1000 acfm x 0.0073 grains/ascf / 7000 grains/lb x 60 m/hr = 0.063 lb PM/hr; = 0.274 ton/yr
Cyclone CY1: 3900 acfm x 0.0179 grains/ascf / 7000 grains/lb x 60 m/hr = 0.598 lb PM/hr; = 2.621 tons/yr
TOTAL PM EMISSIONS FROM SAWMILL: 0.705 lb PM/hr 3.086 tons/yr

Pursuant to 326 IAC 6-3-2(c) (Process Operations), the allowable PM emission rate from the sawmill was calculated with the following equation:

$E = 4.10 P^{0.67}$ where E = rate of emission in pounds per hour; and
P = process weight rate in tons per hour
 $E = 4.10 (1135.6 \text{ lbs/hr}/2000 \text{ tons/lb})^{0.67} = 2.80 \text{ lbs PM/hr}; = 12.29 \text{ tons PM/yr}$

PM-10 Emissions after control:

Application indicated overall control efficiency of 97% for PM-10: 3.465 lbs PM-10 x (1 - .97) = **0.104 lbs PM-10/hr;** = **0.455 ton PM/yr**

METHODOLOGY

* No PM emission rate was specified in the application. Therefore, all sawdust reported was presumed to be PM for these calculations.
Emissions (lbs/hr) x 8760 hrs/yr x 1 ton/2000 lbs = Annual emissions (tons/yr)

HAP Emission Calculations Adhesive Spray Application

Company Name: R. M. Wieland Co.
Plant Location: 13737 Main Street, Grabill, IN 46741
County: Allen
Permit No. / Plt ID: T003-7733-00169
Permit Reviewer: Vickie Cordell
Date: December 2, 1998

Material	Station / Gun ID	Stack ID	Density* (Lb/Gal)	Gal of Mat (gal/unit)	Maximum (unit/hour)**	Weight % Solids	Weight % Methylene Chloride	Weight % Propylene Oxide	Methylene Chloride Emissions (ton/yr)	Propylene Oxide Emissions (ton/yr)	Lb VHAP / Lb Solids	Total State Potential Emissions from Individ. Materials (ton/yr)
Parabond A-1535	E1,2	V8	9.5	0.00789	800.0000	0.3500	59.80%	0.30%	157.15	0.79	1.72	157.94
Parabond A-1535	E3,4,5,6	V6	9.5	0.00789	1600.0000	0.3500	59.80%	0.30%	314.31	1.58	1.72	315.88
Parabond A-1535	7,8,9,10,29	V7	9.5	0.00789	2000.0000	0.3500	59.80%	0.30%	392.88	1.97	1.72	394.86
Parabond A-1535	11,15,16,17	V8	9.5	0.00789	1600.0000	0.3500	59.80%	0.30%	314.31	1.58	1.72	315.88

Total State Potential Emissions

1178.65

5.91

1184.57 Potential HAPs from Adhesive

METHODOLOGY

HAPS emission rate (tons/yr) = Density (lb/gal) * Gal of Material (gal/unit) * Maximum (unit/hr) * Weight % HAP * 8760 hrs/yr * 1 ton/2000 lbs

* All materials "as supplied" (same as "applied" for this material)

** Units coated are square feet of foam

**Appendix A: Emissions Calculations
VOC and Particulate
From Adhesive and Surface Coating Operations**

**Company Name: R. M. Wieland Co.
Address City IN Zip: 13737 Main Street, Grabill, IN 46741
Permit No/Plt ID: T003-7733-00169
Reviewer: V. Cordell
Date: December 1, 1998**

Station / Gun ID	Stack ID	Material	Density (Lb/Gal)*	Weight % Volatile (H2O & Organics)	Weight % Water	Weight % Organics	Volume % Water	Volume % Non-Vol (solids)	Gal of Mat (gal/unit)	Maximum (unit/hour)**	Pounds VOC per gallon of coating less water	Pounds VOC per gallon of coating	Potential VOC pounds per hour	Potential VOC pounds per day	Potential VOC tons per year	Particulate Potential ton/yr	lb VOC /gal solids	Transfer Efficiency***
E1 & E2	V8	Parabond A-1535	9.500	65.00%	59.80%	5.20%	50.60%	41.10%	0.00242	113.340	1.00	0.49	0.14	3.25	0.59	0.00	1.20	100%
E3-11	V6, V7, & V8	Parabond A-1535	9.500	65.00%	59.80%	5.20%	50.60%	41.10%	0.00242	510.030	1.00	0.49	0.61	14.63	2.67	0.00	1.20	100%
E15-17, & 29	V7 & V8	Parabond A-1535	9.500	65.00%	59.80%	5.20%	50.60%	41.10%	0.00242	226.680	1.00	0.49	0.27	6.50	1.19	0.00	1.20	100%
E12	S1	Chemgard Sealer	7.550	80.79%	0.00%	80.79%	0.00%	13.00%	0.10490	4.4521	6.10	6.10	2.85	68.37	12.48	1.78	46.92	40%
E13	S2	Supergard #20	7.439	85.95%	5.64%	80.32%	5.03%	13.79%	0.19950	4.4521	6.29	5.97	5.31	127.36	23.24	2.44	43.33	40%
		Supergard #30	7.467	85.91%	5.71%	80.20%	5.12%	13.81%	0.19950	4.4521	6.31	5.99	5.32	127.66	23.30	2.46	43.37	40%
		Supergard #60	7.453	85.82%	4.41%	81.41%	3.95%	13.91%	0.19950	4.4521	6.32	6.07	5.39	129.33	23.60	2.47	43.63	40%
E14	S3	Manilla finish	7.655	96.92%	12.72%	84.20%	11.69%	3.04%	0.01240	2.2261	7.30	6.45	0.18	4.27	0.78	0.01	212.16	70%
		Maple Nut finish	8.455	70.19%	0.30%	69.90%	0.30%	29.17%	0.01240	2.2261	5.93	5.91	0.16	3.91	0.71	0.09	20.26	70%
		Med Graintone fin.	7.664	77.41%	0.54%	76.87%	0.49%	22.28%	0.01240	2.2261	5.92	5.89	0.16	3.90	0.71	0.06	26.44	70%
		Teak finish	7.164	93.84%	2.34%	91.50%	2.01%	6.11%	0.01240	2.2261	6.69	6.55	0.18	4.34	0.79	0.02	107.21	70%
		Violet finish	7.036	97.15%	4.51%	92.64%	3.81%	2.84%	0.01240	2.2261	6.78	6.52	0.18	4.32	0.79	0.01	229.82	70%
		Cleaner H783-C	7.036	97.15%	4.51%	92.64%	3.81%	2.84%	0.01240	2.2261	6.78	6.52	0.18	4.32	0.79	0.01	229.82	70%
E30	S3	Manilla finish	7.655	96.92%	12.72%	84.20%	11.69%	3.04%	0.01240	2.2261	7.30	6.45	0.18	4.27	0.78	0.01	212.16	70%
		Maple Nut finish	8.455	70.19%	0.30%	69.90%	0.30%	29.17%	0.01240	2.2261	5.93	5.91	0.16	3.91	0.71	0.09	20.26	70%
		Med Graintone fin.	7.664	77.41%	0.54%	76.87%	0.49%	22.28%	0.01240	2.2261	5.92	5.89	0.16	3.90	0.71	0.06	26.44	70%
		Teak finish	7.164	93.84%	2.34%	91.50%	2.01%	6.11%	0.01240	2.2261	6.69	6.55	0.18	4.34	0.79	0.02	107.21	70%
		Violet finish	7.036	97.15%	4.51%	92.64%	3.81%	2.84%	0.01240	2.2261	6.78	6.52	0.18	4.32	0.79	0.01	229.82	70%
		Cleaner H783-C	7.036	97.15%	4.51%	92.64%	3.81%	2.84%	0.01240	2.2261	6.78	6.52	0.18	4.32	0.79	0.01	229.82	70%

State Potential Emissions

Add worst case coating (highlighted values) to all solvents

9.62 230.76 42.11 4.43

METHODOLOGY

Pounds of VOC per Gallon Coating less Water = (Density (lb/gal) * Weight % Organics) / (1-Volume % water)
Pounds of VOC per Gallon Coating = (Density (lb/gal) * Weight % Organics)
Potential VOC Pounds per Hour = Pounds of VOC per Gallon coating (lb/gal) * Gal of Material (gal/unit) * Maximum (units/hr)
Potential VOC Pounds per Day = Pounds of VOC per Gallon coating (lb/gal) * Gal of Material (gal/unit) * Maximum (units/hr) * (24 hr/day)
Potential VOC Tons per Year = Pounds of VOC per Gallon coating (lb/gal) * Gal of Material (gal/unit) * Maximum (units/hr) * (8760 hr/yr) * (1 ton/2000 lbs)
Particulate Potential Tons per Year = (units/hour) * (gal/unit) * (lbs/gal) * (1- Weight % Volatiles) * (1-Transfer efficiency) * (8760 hrs/yr) * (1 ton/2000 lbs)
Pounds VOC per Gallon of Solids = (Density (lbs/gal) * Weight % organics) / (Volume % solids)
Total = Worst Coating + Sum of all solvents used

ADDITIONAL NOTES

Adhesive spray guns E1 - E11, E15 - E17, and E29 are CWOP/OWOP. Coating booths E12, E13, and E14 are previously registered. Coating booth E30 is planned new construction.

* All materials "as applied".

** Units per hour are square foot of foam for Parabond; 100 pounds of hardwood for finishes.

***Used 100% transfer efficiency for Parabond booths because no airborne particulate matter is anticipated from adhesive. Transfer efficiency for air atomized spray gun obtained from AP-42; transfer efficiency for HVLP obtained from Binks Training Division literature.